



TowerJazz High Performance SiGe BiCMOS processes

The Global Specialty Foundry Leader



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Total 8" Equivalent Capacity of $\approx 1.7M$ WPY

Santa Clara, CA, USA
Sales and Support Office

Austin, TX, USA
Sales Office

Virginia, USA
Sales Office

Newport Beach, CA, USA
8" Fab



290K WPY

Brazil
Sales Office

UK & France
Sales Reps

Munich
Sales Office

Migdal Haemek, Israel
8" Fab and 6" Fab



720K WPY

Netanya, Israel
Worldwide Design Center



Bangalore, India
Sales Office

Seoul, Korea
Sales and Support Office



Nishiwaki, Japan
8" Fab



700K WPY

Tokyo, Japan
Sales Reps

Shanghai, China
Sales and Support Office

Hsinchu, Taiwan
Sales Office

Comprehensive Technology Portfolio

0.50 μm	0.35 μm	0.25 μm	0.18/0.16/0.152 μm	0.13 μm
	BiCMOS, SiGe	SiGe	SiGe	SiGe
Power/BCD	BCD	BCD	Power/BCD	
Image Sensor (X-Ray & Visible)	Image Sensor (X-Ray & Visible)		Image Sensor (X-Ray & Visible)	
eNVM			eNVM	
	RFCMOS	RFCMOS and SOI CMOS	RFCMOS and SOI CMOS	RFCMOS and SOI CMOS
Mixed-Signal Digital CMOS	Mixed-Signal Digital CMOS	Mixed-Signal Digital CMOS	Mixed-Signal Digital CMOS	Mixed-Signal Digital CMOS

RF and HPA Applications and Technology

RF and Tuners



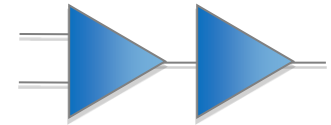
RF CMOS and SiGe BiCMOS

- Cell Phone, WiFi TxRx
- Basestation, Specialty Wireless
- TV, Satellite, STB Tuners

Front-End Modules

SOI Switch and SiGe Power Amplifiers

- Power Amplifiers
- Antenna Switch
- PA Controllers



mmWave

High Performance SiGe

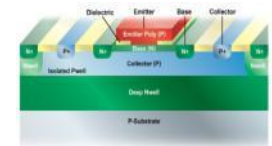
- Optical Fiber Networks
- Automotive Radar
- 60 GHz WiFi, 24GHz Backhaul
- Light Peak and Thunderbolt
- GPS LNA



High Performance Analog

Complementary BiCMOS

- Line Drivers DSL, HomePlug, ATE
- HDD PreAmp
- DAC, ADC



Best-in-class SiGe, RF CMOS, RF models and Design Enablement

Front-End Module Technology

Controller



RF CMOS Controller Platform

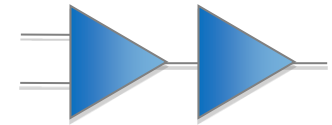
- 5V, 0.18um optimized CMOS
- Up to 50% die size shrink vs. 0.25um
- 1.8V Logic, Bipolar, LDMOS options

Power Amplifier

SiGe PA, through-silicon-via (TSV), IPD

- SiGe PA cells for WiFi and Cellular
- TSV for low-inductance ground
- 1.8/3.3/5V CMOS, high res options
- IPD (5um dual-Cu in development)

SOI Switch



Platform for integration of FEM

- Thin-Film SOI (best in class Ron-Coff)
- Thick-Film SOI for ease of integration
- 5V control, LNA, PA/Driver options

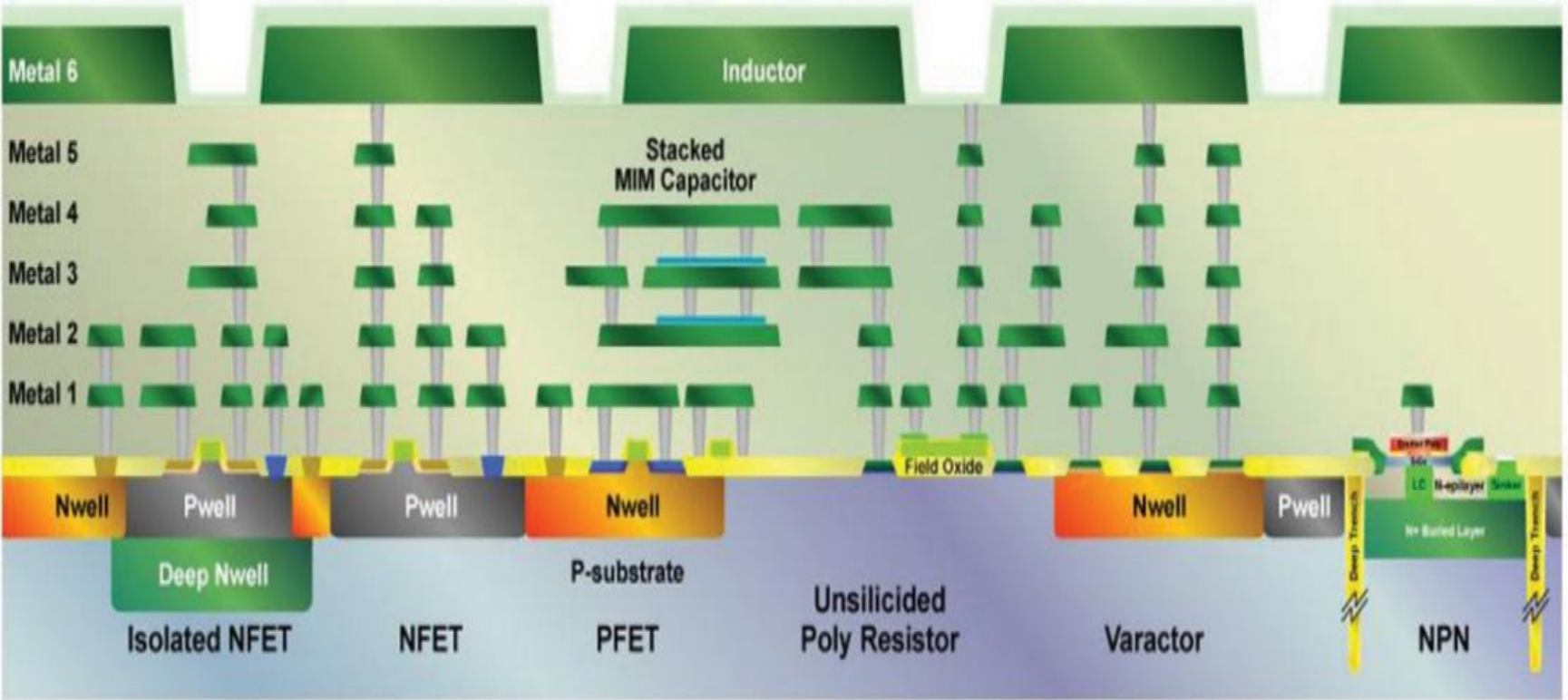
Design Services and IP

Models, design tools and IP

- Example: PA Design Library (PADL)
- Example: 4T, 6T, 9T SOI Switch IP
- Analog / RF Design Services

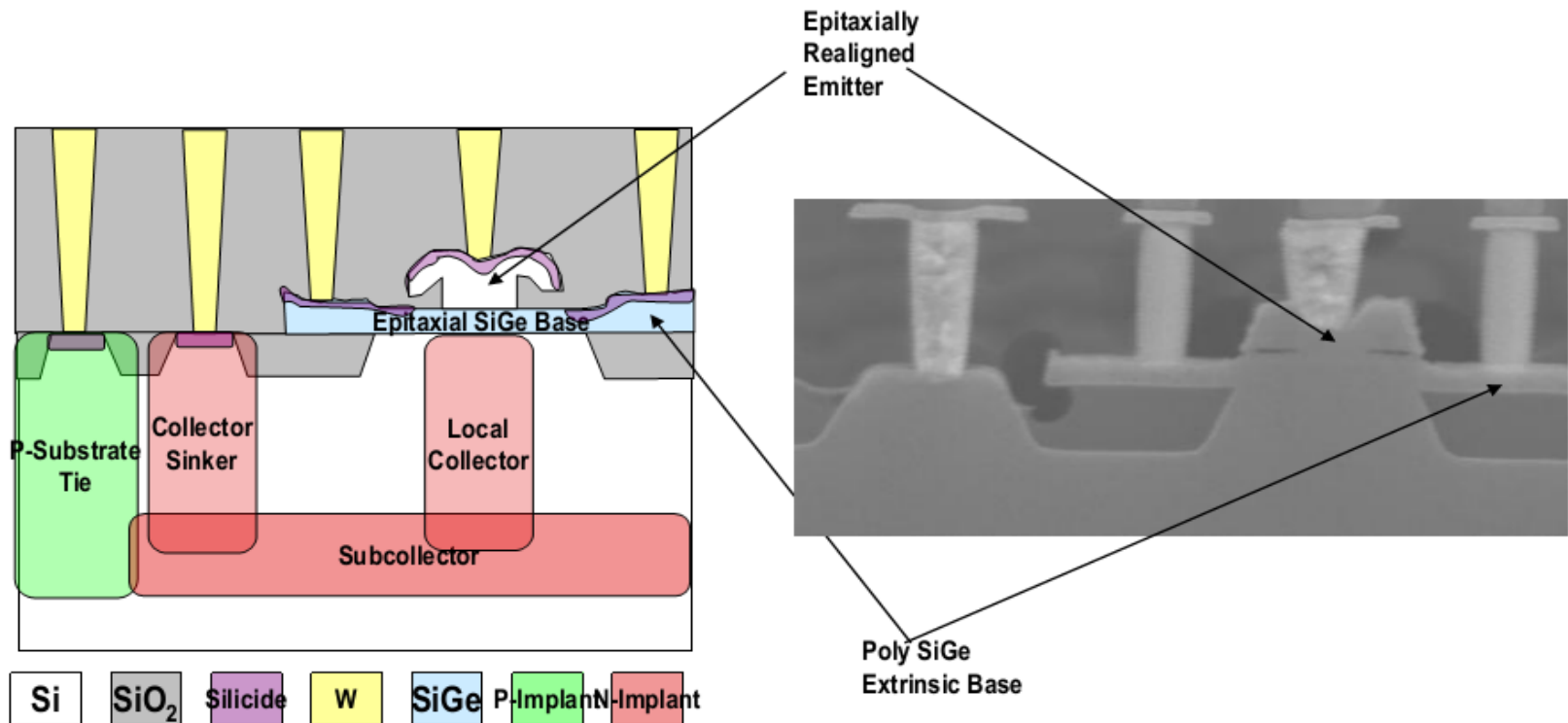
Best-in-class SiGe, RF CMOS, RF models and Design Enablement

Schematic of Key Features in SiGe BiCMOS platform



- The SiGe HBJTs are embedded into complimentary BiCMOS platforms offering high performance RF , analog and digital performances.

SiGe HBJT device structure



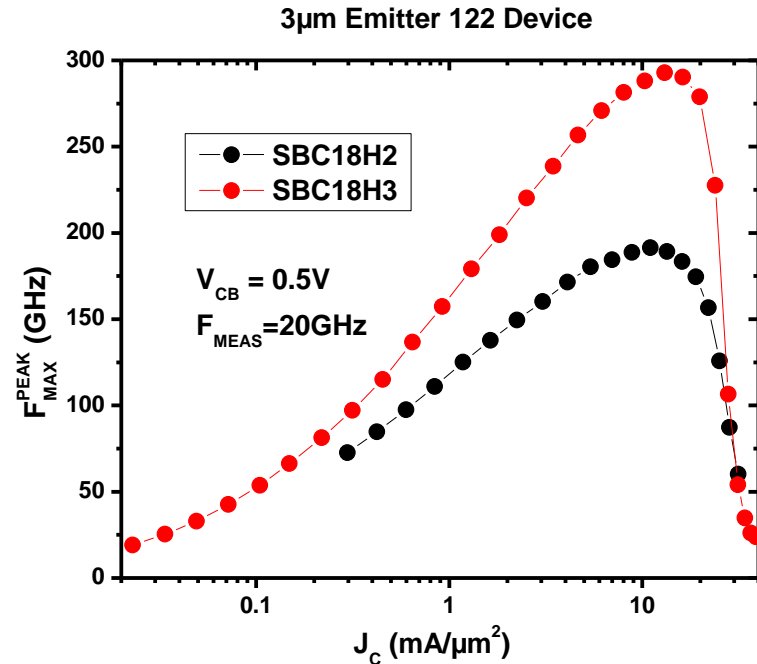
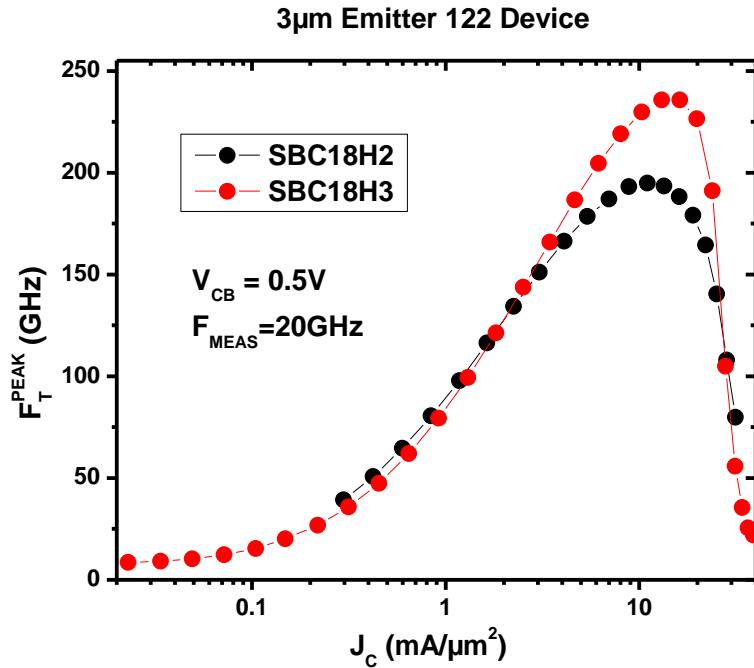
- The high-performance bipolar transistors are built “vertically” meaning that the n-p-n structure is created perpendicularly from the top of the wafer down.

TowerJazz High Speed SiGe Processes

		SBC18HA	SBC18H2	SBC18H3	SBC13HA	SBC13H3
Status		Prod.	Prod.	Proto.	Proto.	Devel.
CMOS	Voltages	1.8/3.3V	1.8/3.3V	1.8/3.3V	1.2/3.3V	1.2/3.3V
HS Bipolar	F_T (GHz)	150	200	240	200	240
	F_{MAX} (GHz)	190	200	270	200	270
	BV_{CEO} (V)	2.2	1.9	1.6	1.9	1.6
Capacitor	fF/ μm^2	2.8/5.6	2/4	2.8/5.6	2.8/5.6	2.8/5.6
Varactor	Q at 20 GHz	10	NA	15	NA	15
LPNP	Beta	32	7	30	7	30

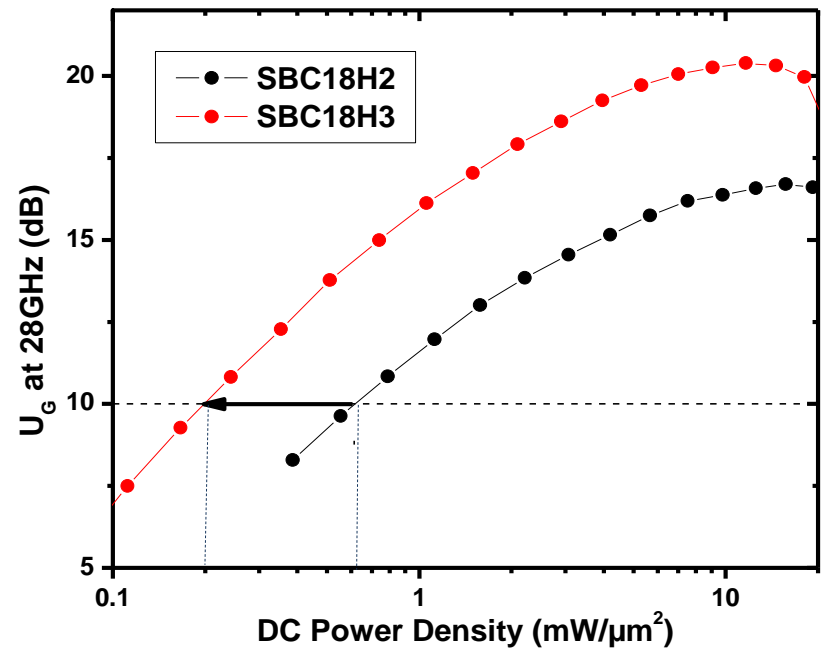
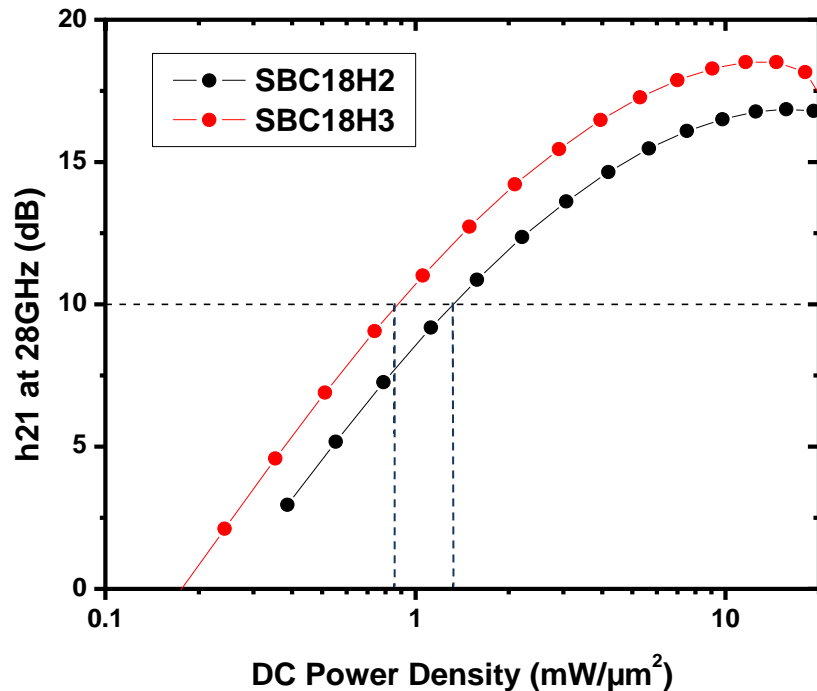
- There are numerous other SBC18 flavors in production with variations in back end configuration, selection of available devices etc.
- Presented data mainly from the SBC18H2/H3 flavors.

SiGe HBJT's current and power gain



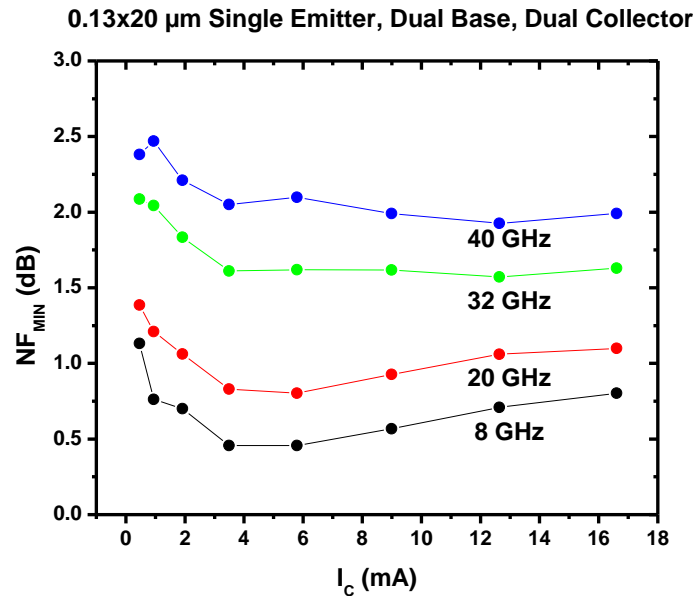
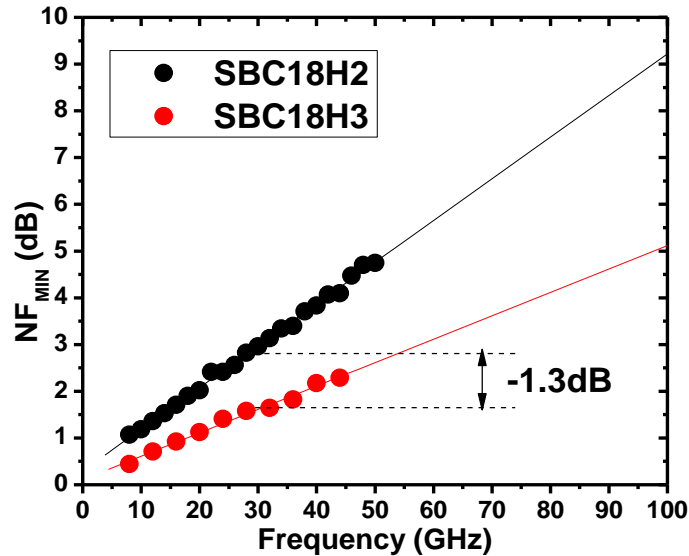
- 240 GHz F_t / 270 GHz F_{max} devices in mass production.
- High frequency performances sustained for wide collector current range.

SiGe HBJT's gain vs DC power density



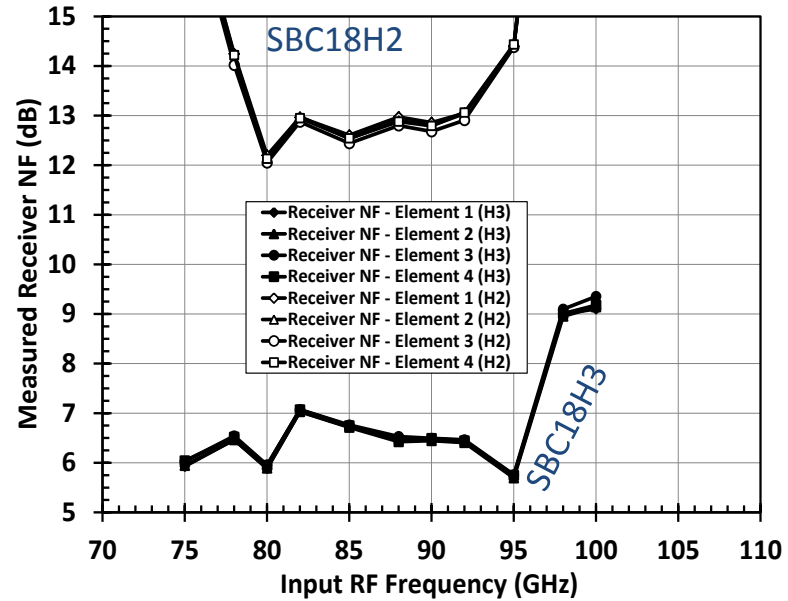
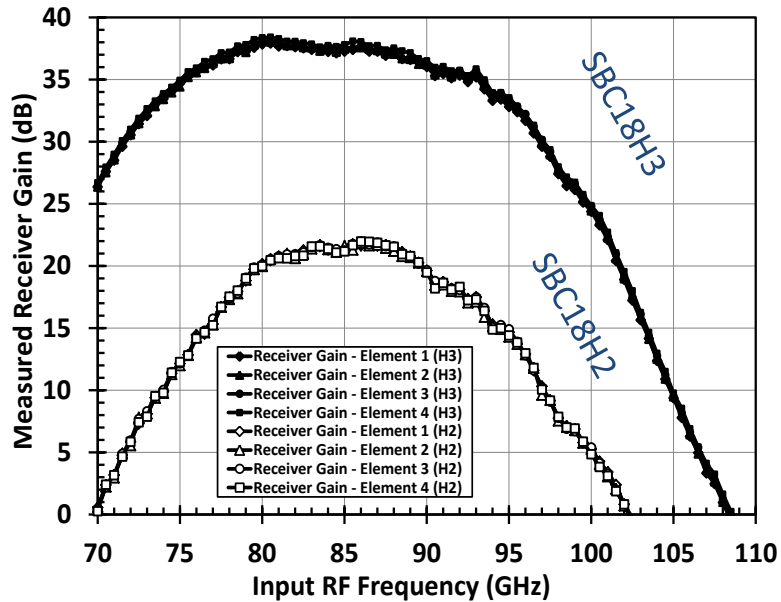
- TowerJazz Devices are optimized for low power consumption.

SiGe HBJT's Noise



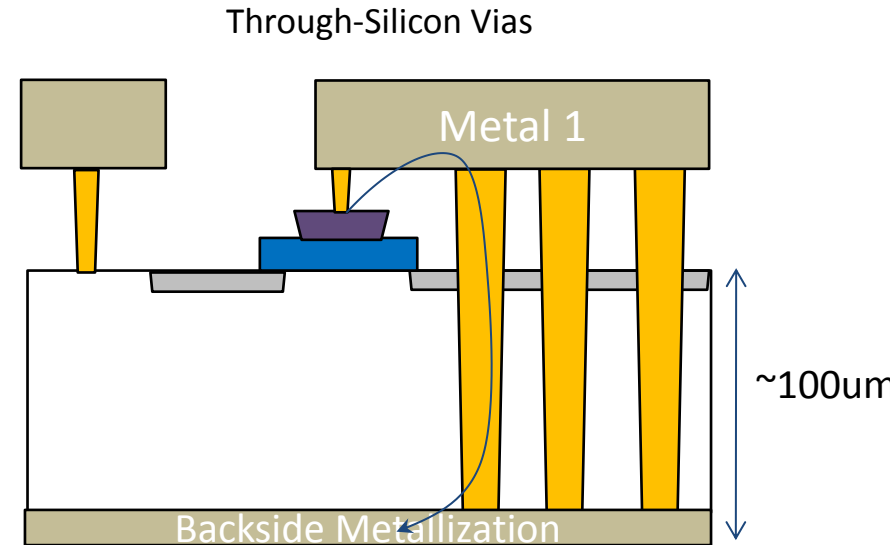
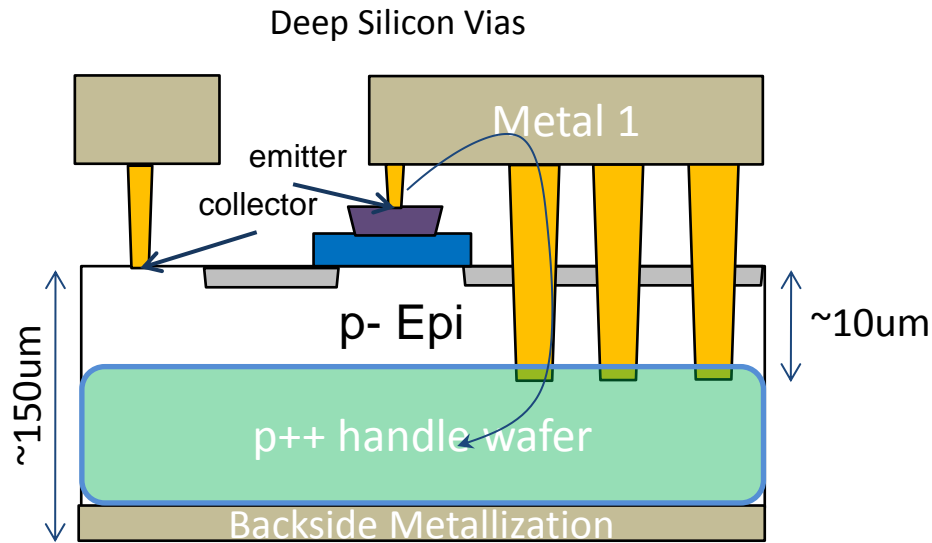
- SBC18H4 minimum noise figure at 20GHz is measured less than 1dB and at 40GHz at only 2dB.
- NF_{MIN} is flat across various frequency ranges.

Circuit examples at ~100GHz: LNAs



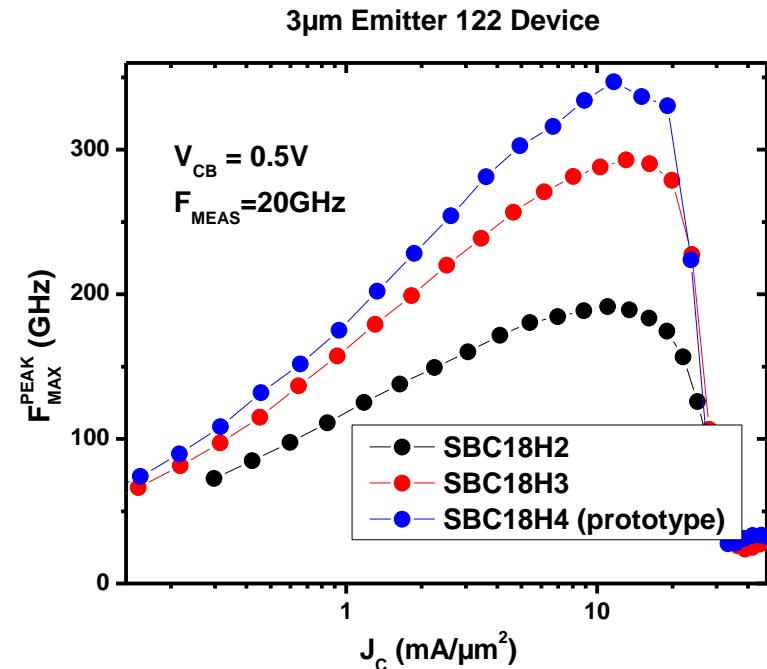
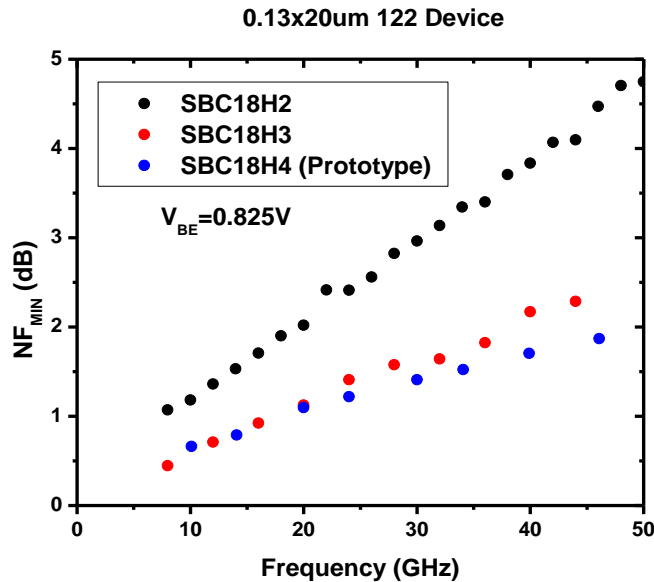
- Broad band mm-wave LNAs fabricated in SBC18H2 and SBC18H3
- 4 identical LNAs built for a 4-channel W-band phased-array receiver
- Nearly 30dB of gain above noise floor at 85GHz
- Almost perfect matching between LNAs

RF Grounding: Deep Silicon Vias vs. Through Silicon Vias



- Deep Silicon Vias and Through Silicon Vias are available for enhanced RF grounding.

Bipolar Roadmap



- next generation (SBC18H4) is in final development stage , $F_{max}=350GHz$, improved noise figure.
- SiGe NPN on thick film SOI under development.

Summary

- TowerJazz offer SiGe HBJT devices on 0.35 μm , 0.18 μm and 0.13 μm technology nodes.
- TowerJazz SiGe HBJT offers Best in class SiGe Speed / Power and Best in class Noise.
- The SiGe HBJTs are embedded into complimentary BiCMOS platforms offering high performance RF, analog and digital performances.

TOWERjazz

www.towerjazz.com

Complete SBC18H3 Device Roster

Family	Device	Characteristics
CMOS	1.8V CMOS	Model-exact copy of all other TJ 0.18um CMOS
	3.3V CMOS	
Bipolar	HS NPN	240 GHz F_T / 280 GHz F_{MAX}
	STD NPN	55GHz F_T / 3.2V BV_{CEO}
	LPNP	$\beta=35$
Resistors	Poly	235 Ω/sq and 1000 Ω/sq
	Metal	25 Ω/sq TiN on M3
Capacitors	Single MIM	2 or 2.8 fF/ μm^2
	Stacked MIM	4 or 5.6 fF/ μm^2
Varactors	1.8V MOS	Q @ 20GHz = 20
	Hyper-abrupt junction	Q @ 20GHz =15, Tuning Ratio = 21%
RF Diodes	p-i-n	Isolation <-15dB, Insertion loss > -3.5dB at 50GHz
	Schottky	$F_C > 800$ GHz

SiGe HBJT basic layout-122 configuration

