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Queen Mary
University of London

First Results from Cherwell, a Monolithic Active Pixel Sensor for Particle Physics

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**European Physical Society Conference on High Energy Physics,
Stockholm, 2013**



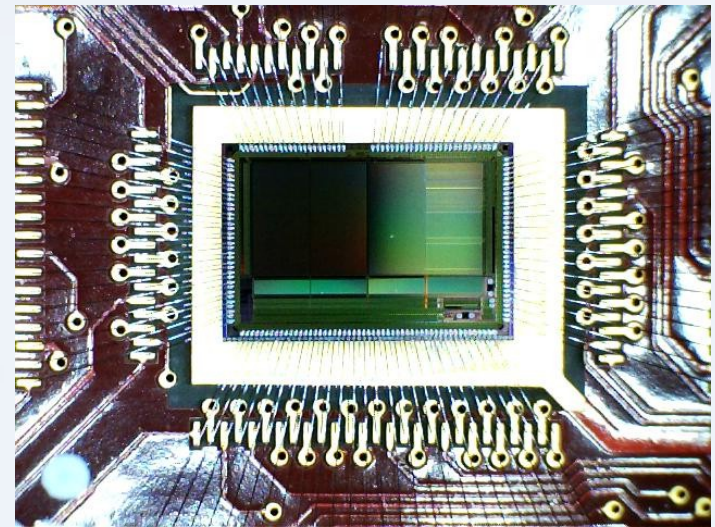


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Overview



- **What is an INMAPS device?**
- **The Cherwell chip**
- **Characterisation of chip**
- **Test beam**
 - Correlation Plots
 - Clustering Analysis
 - Efficiency Measurements
- **Future Plans**
- **Summary**

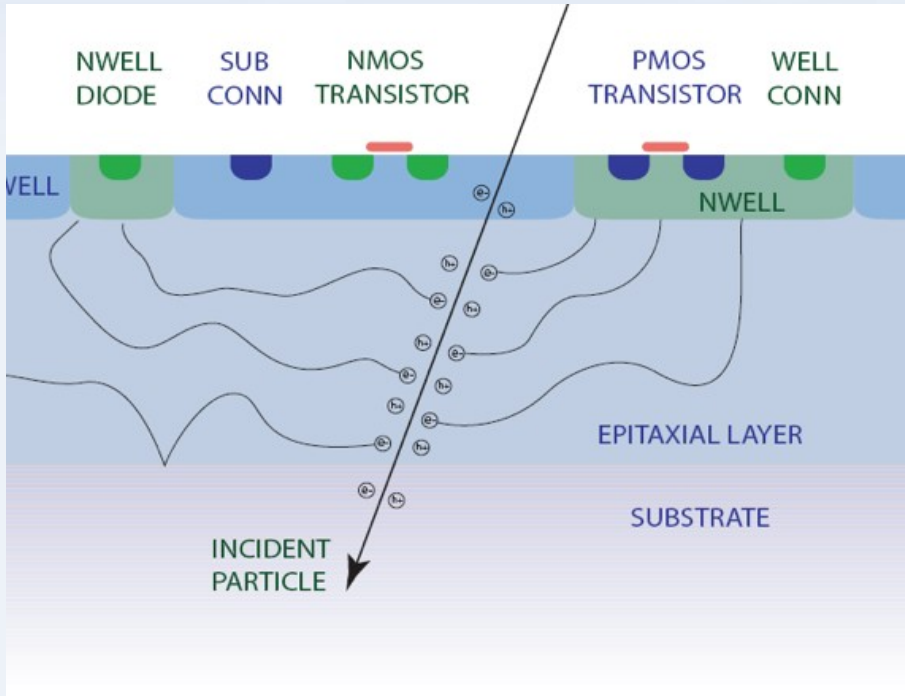




What is an INMAPS Device?

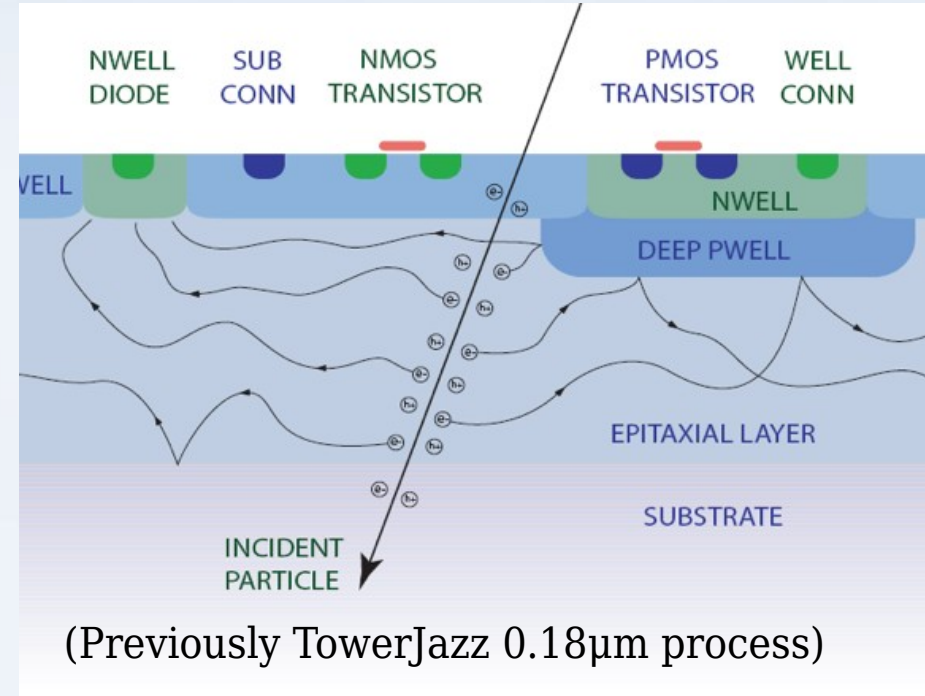
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Standard CMOS MAPS



- PMOS n-well competes with n-well diode resulting in inefficient regions of a pixel.

CMOS INMAPS



(Previously TowerJazz 0.18 μ m process)

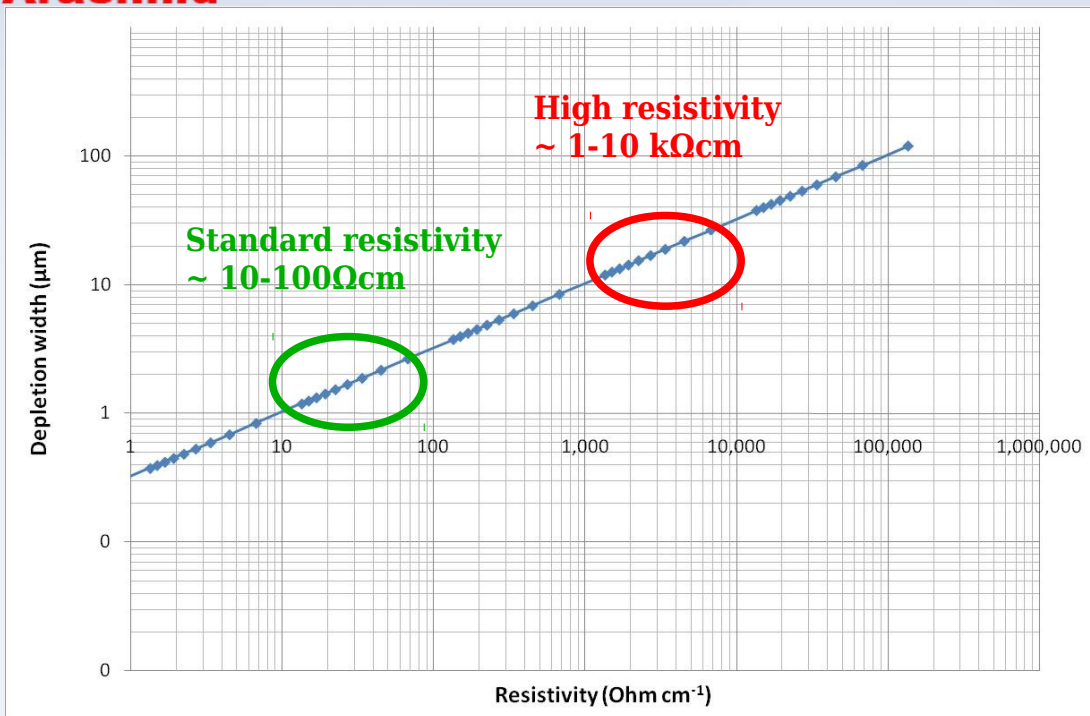
- **Added deep P implant.**
 - Deep p-well shields n-well.
- Channels charge back into the epitaxial layer.
- Increased charge collection efficiency (~ 100%) over whole pixel.



High Resistivity Epitaxial Layer



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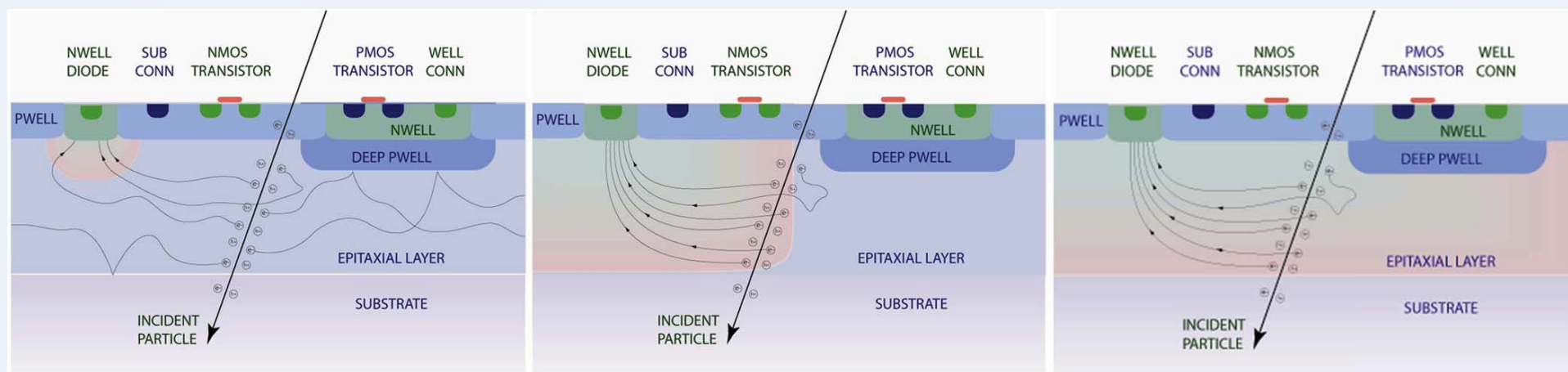


Traditional MAPS

- Charge collection by diffusion in epitaxial layer.
 - Slow.
 - Radiation-soft.

High res epi-layer

- Potential benefits:
 - Faster charge collection.
 - Reduced charge spread.
 - Increased radiation hardness.





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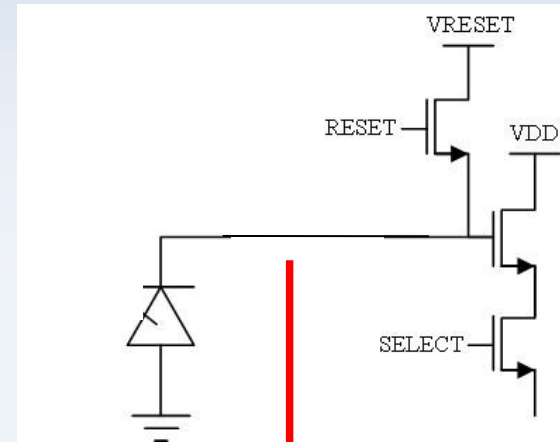


4 Transistor Technology

3T CMOS

Simple architecture: a diode, reset transistor, source follower transistor and row select transistor.

Readout and charge collection node are the same.

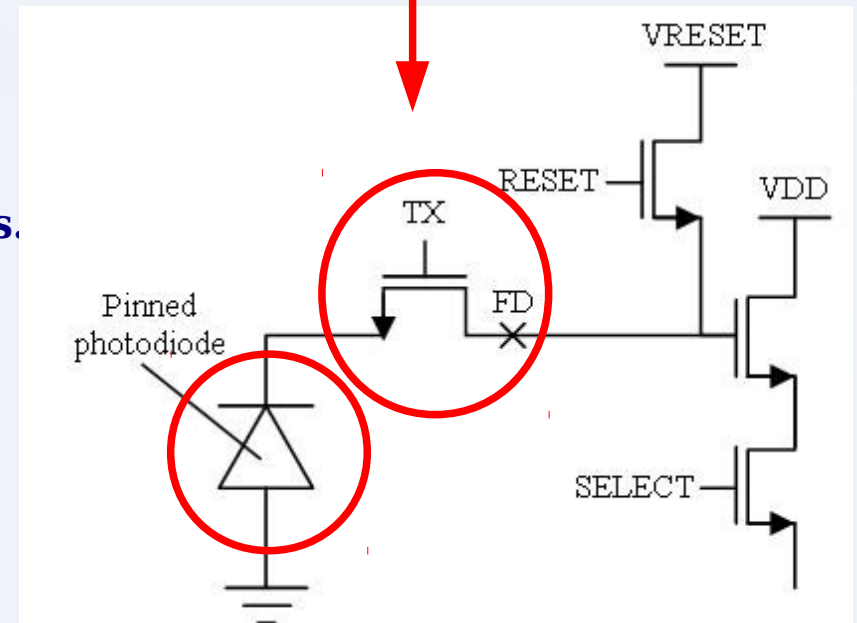


4T CMOS

3 additional elements:

- 1) Floating diffusion node (FD),
- 2) Transfer gate (TX),
- 3) Pinned photodiode (instead of normal diode).

Readout and charge collection at different points.



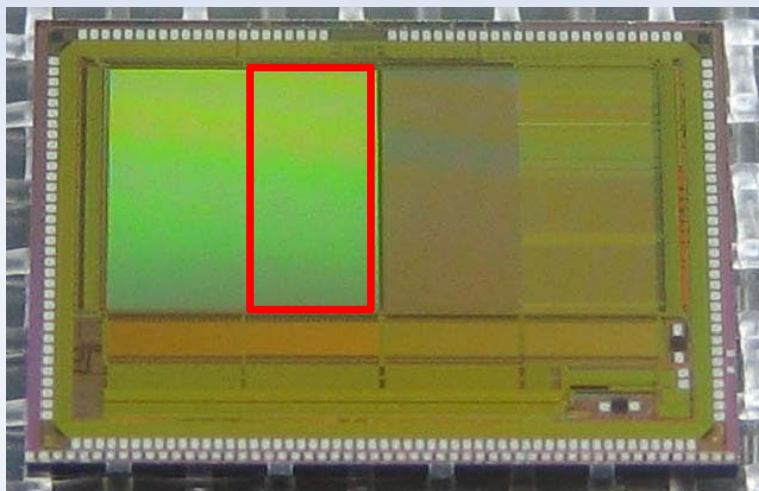
Benefits:

Low noise.
 In pixel correlated double sampling.
 High conversion gain.



The Cherwell Chip

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Divided into quadrants of distinct pixel designs.

Each half of chip has different applications:

Calorimetry

- **DECAL-50**
- DECAL-25

Vertexing

- Strixel
- Reference Pixels

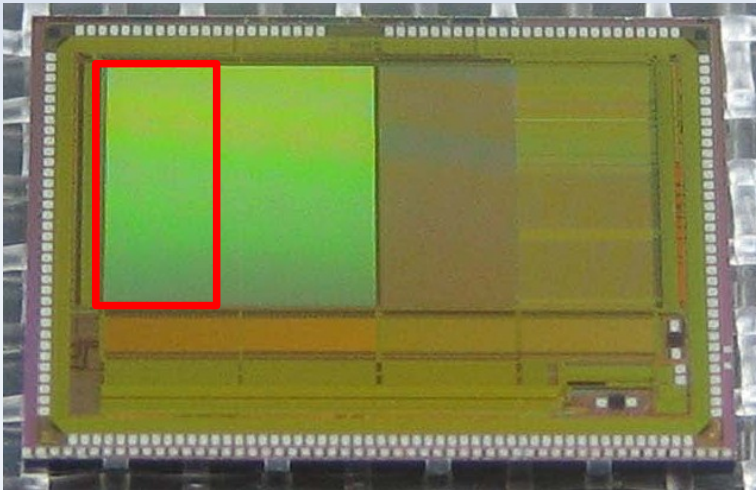
DECAL-50

- (50 x 50) μm pixels in 48x24 pixel array.
- 1 ADC per column at end of column.



The Cherwell Chip

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Calorimetry

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- **DECAL-25**

Vertexing

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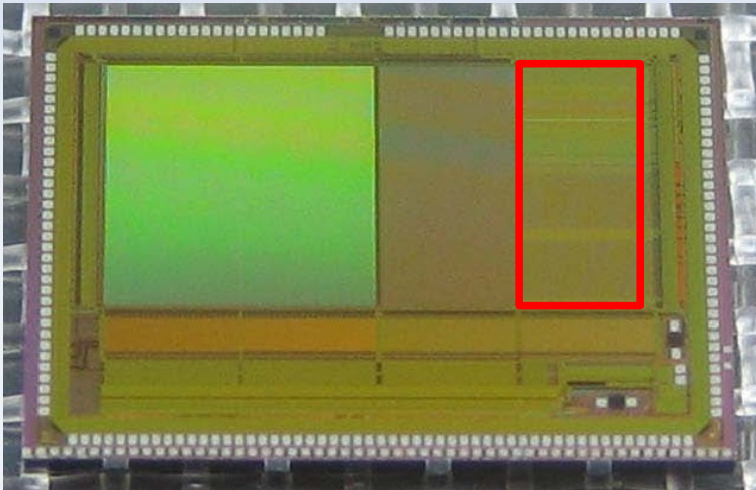
DECAL-25

- $(25 \times 25)\mu\text{m}$ pixels in 96×48 pixel array.
- 1 ADC per column at end of column.
- Circuitry to group 4 of these together to make a virtual $50 \times 50\mu\text{m}$ pixel.



The Cherwell Chip

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Divided into quadrants of distinct pixel designs.

Each half of chip has different applications:

Strixel

- (25 x 25) μm pixels in 96x48 pixel array.
- ADC embedded in pixel.
 - Eliminates end-column electronics.
 - Increases active area of the chip.

Calorimetry

- DECAL-25
- DECAL-50

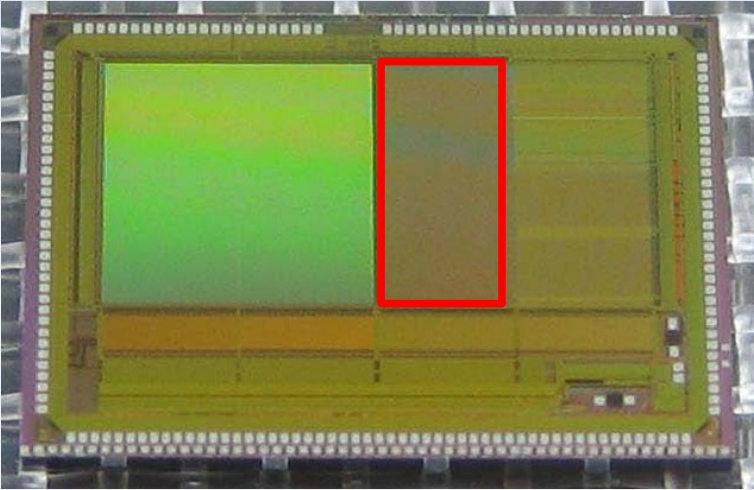
Vertexing

- **Strixel**
- Reference Pixels



The Cherwell Chip

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Divided into quadrants of distinct pixel designs.

Each half of chip has different applications:

Calorimetry

- DECAL-25
- DECAL-50

Vertexing

- Strixel
- **Reference Pixels**

(Reference) Pixels

- (25 x 25) μm pixels in 96x48 pixel array.
- Test impact of deep p-well on 4T structures.
- **Baseline design: focus of today's talk.**



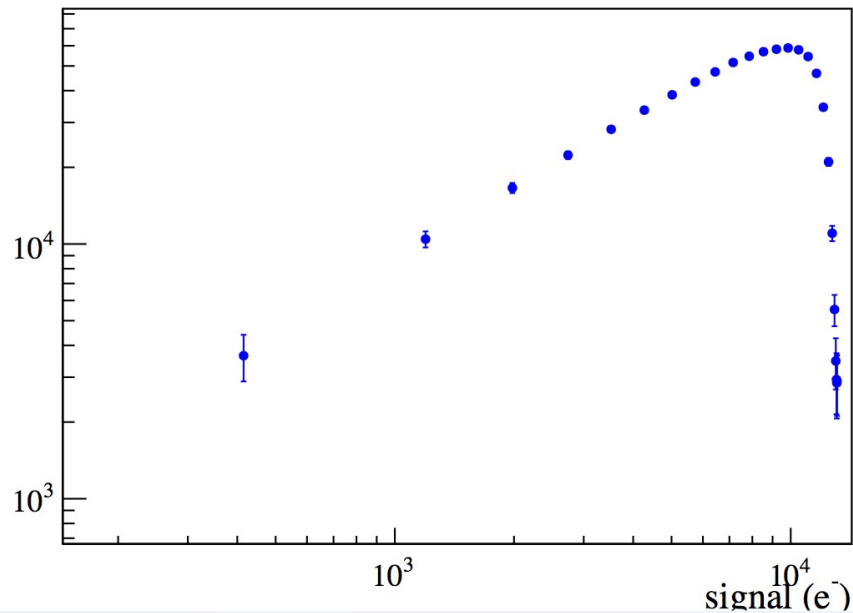
Characterisation of chip



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Lab tests to understand performance of chip:

Photon Transfer Curve

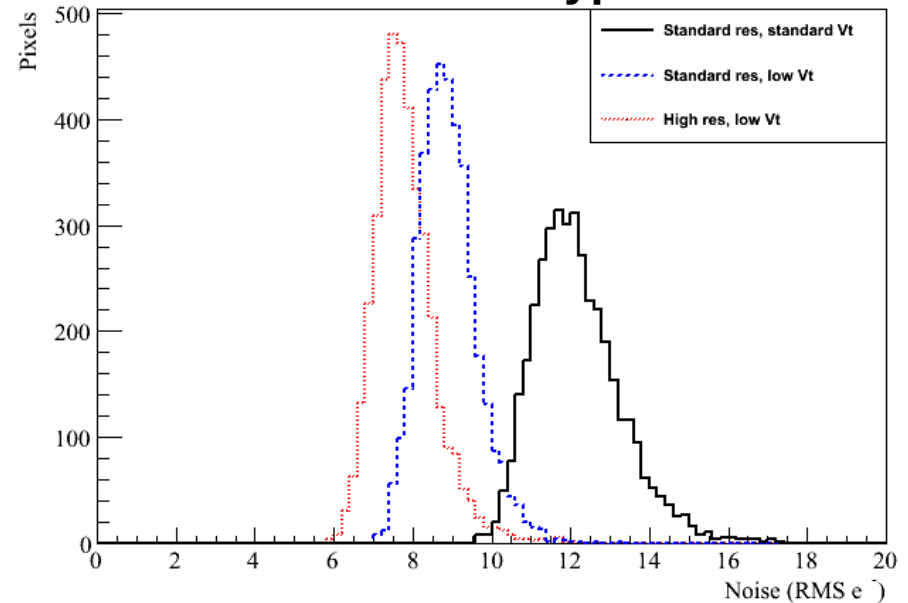


PTC performed using IR illumination.

Linear full well $\approx 11500 e^-$
Maximum full well $\approx 14700 e^-$

In agreement with previous measurements made using Fe-55 source.

Noise for each sensor type



- Noise uniform across sensor.
- Width and mean of noise decreases for higher res epi and low Vt implant as expected.

Mean Noise $\approx 8-12 e^-$ RMS
Gain ≈ 0.17 ADCs/ e^-



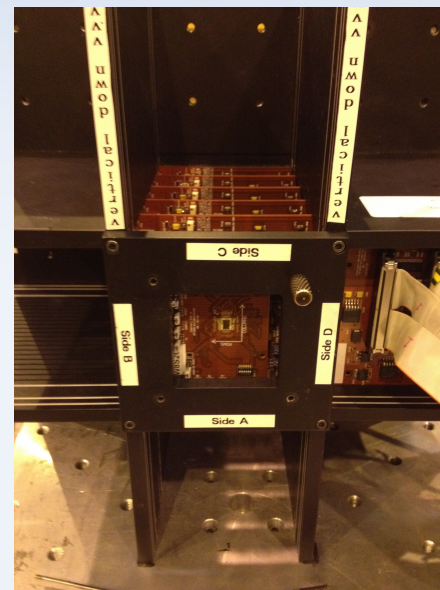
Test Beam

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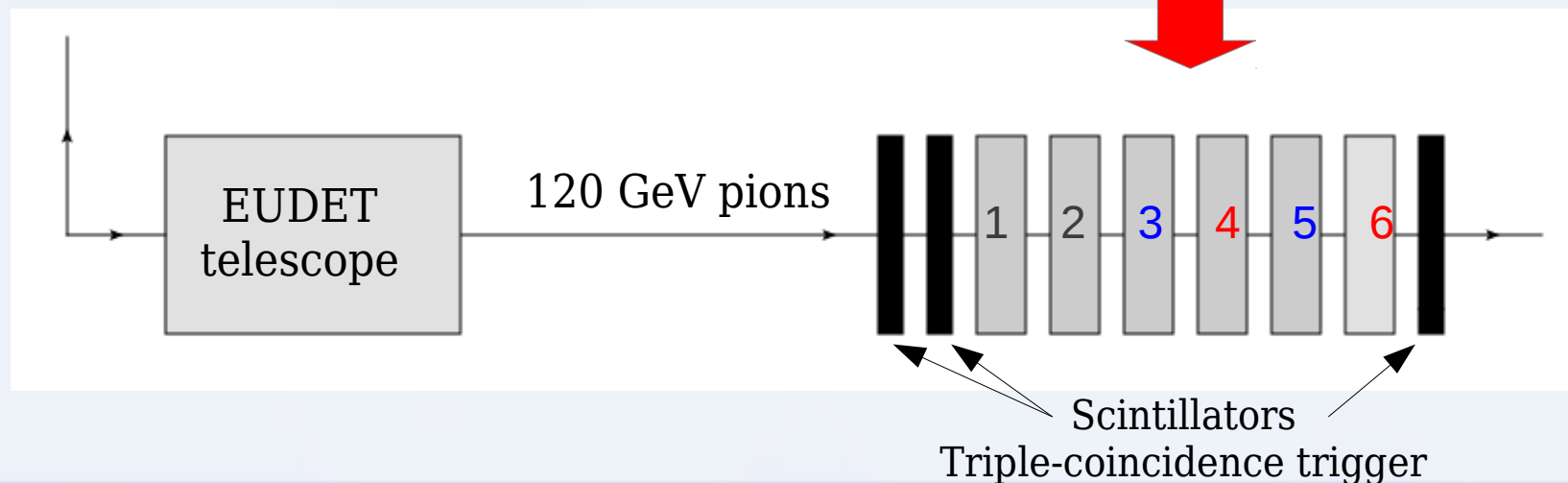
T4 beamline at H6 at CERN, Nov 2012

6 sensor Cherwell stack:

- 2 Standard wafers with low noise V_t implant for the source-drain
- 2 Standard wafers with standard noise V_t implant for the source-drain
- 2 High-resistivity wafers with low noise V_t implant for the source-drain



Aims: to understand resolution, charge sharing and efficiency of Cherwell.



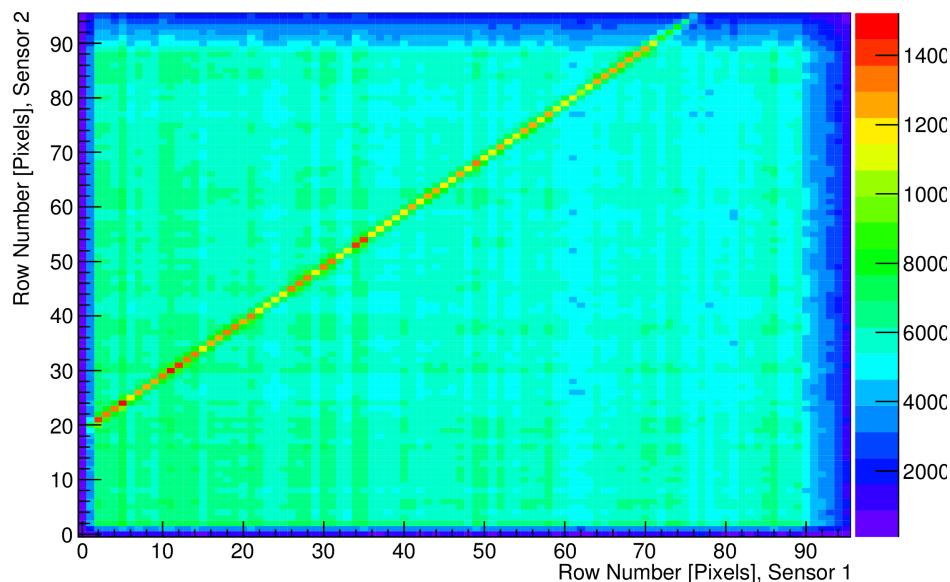


Correlation Plots

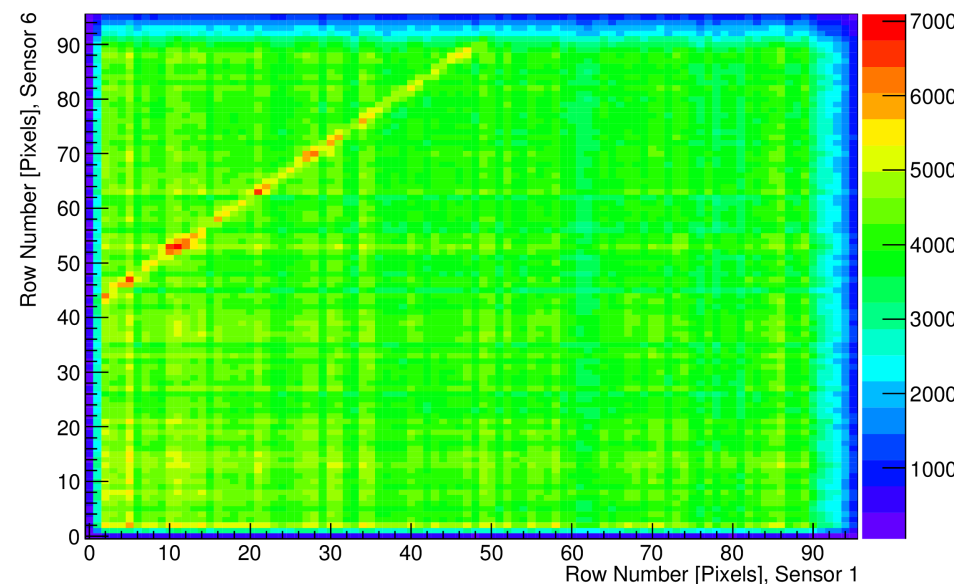
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For 1 run of ~60,000 triggers:

Correlation between hits in sensors



Correlation between hits in sensors



Correlation plots show that we see particles crossing the entire detector and are used to align the sensors.



Clustering Analysis

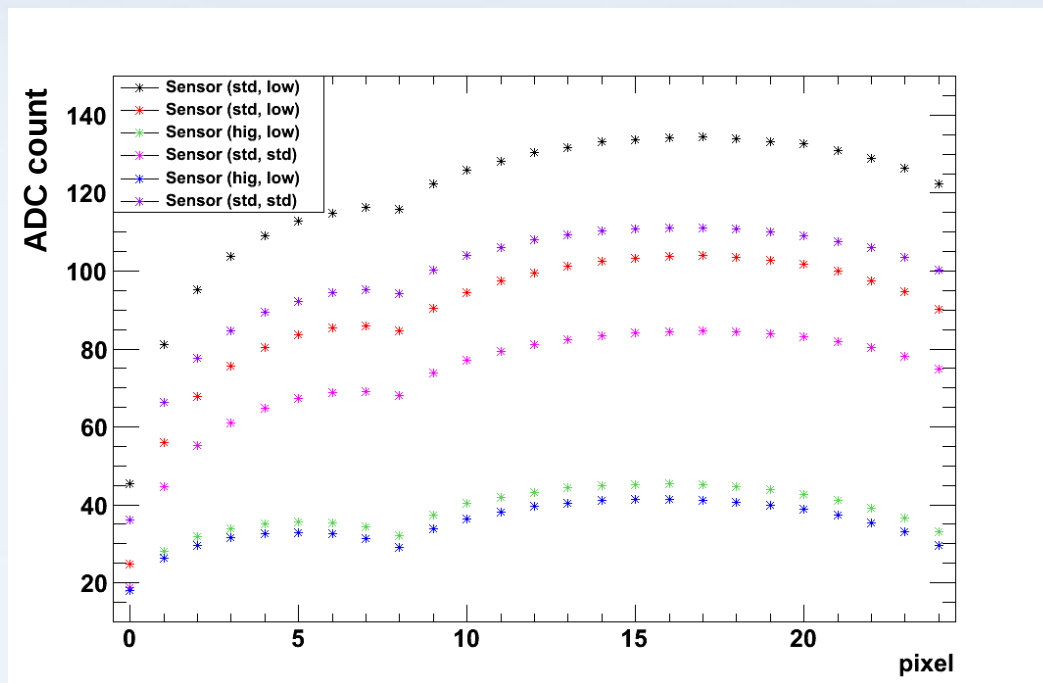
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Making clusters

- **Seed** pixel threshold 5σ .
- Check surrounding pixels.
- **Neighbour** inclusion 3σ .
- Weight position according to signal $\Sigma (\text{hits} * \text{position}) / \Sigma(\text{hits})$.

Size of clusters

- Seagull plot shows total signal if:
 - a) 3x3 pixel matrix included.
 - b) 5x5 pixel matrix included.
- Charge is spread between more pixels in standard resistivity sensors .





Clustering Analysis



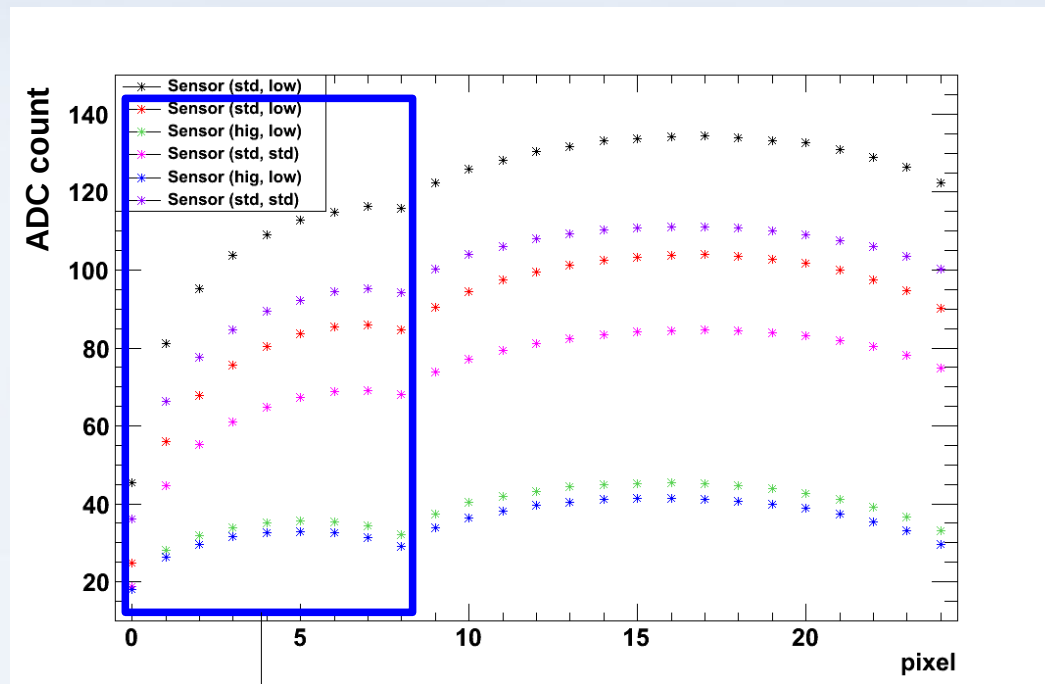
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Making clusters

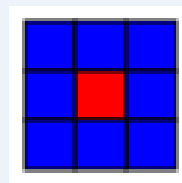
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3x3 pixel matrix





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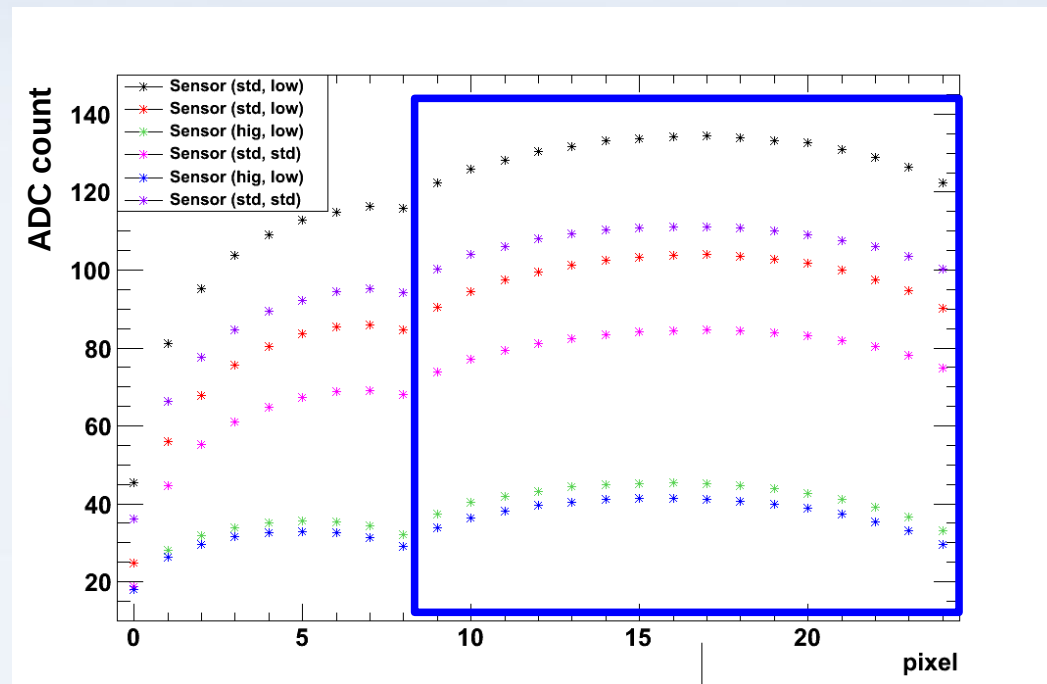
Clustering Analysis

Making clusters

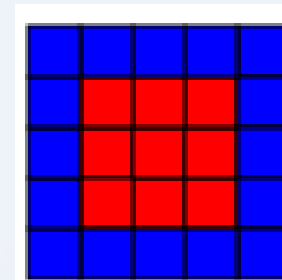
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Size of clusters

- Seagull plot shows total signal if:
 - a) 3x3 pixel matrix included.
 - b) 5x5 pixel matrix included.



5x5 pixel matrix



Clusters limited to 3x3 matrix as no more information gained from including additional 16 pixels.

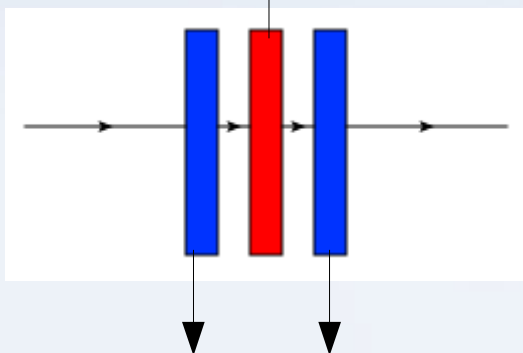


Efficiency Measurements



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Sensor being tested



$$\text{Efficiency} = \frac{\text{Number of clusters in all 3 sensors}}{\text{Number of clusters in 2 reference sensors}}$$

Reference sensors used as double coincidence trigger

Preliminary results shown for one run of 58562 triggers:

Standard res, standard Vt:	99.73%
Standard res, low Vt:	99.77%
High res, low Vt:	99.89%



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Future Plans

- Cherwell 1 is first iteration.
- **Cherwell 2** as final device:
 - Similar design to Cherwell 1 strixel.
 - Pixels to be optimised for possible use in ALICE Inner Tracking System.
 - Chip has been fabricated.
 - Results below based on a 128-pixel strixel.

Different timings

	ALICE CDR Inner	ALICE CDR Outer	Pixel 1.8 Stimulus 1	Pixel 1.8 Stimulus 2
Power dissipation	0.3 W/cm ²	0.3 W/cm ²	0.0111 W/cm ²	0.0173 W/cm ²
Temporal + KTC Noise	-	-	17.13 e-	15.36 e-
Readout time	< 30 μs	< 30 μs	21.76 μs	21.76 μs
Pixel size	< (30 x 50) μm	< 70μm	(25x25) μm	(25 x 25) μm



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Summary



- Analysis ongoing but results are looking good.
 - Particles detected through whole sensor stack.
 - Efficiencies are high for all sensors.
 - Hit resolutions to be finalised.
 - Plans to test Strixel and DECAL at DESY test beam soon.
- Cherwell 2 has been designed and fabricated for possible use in ALICE ITS.
 - Performance tests to be carried out shortly.