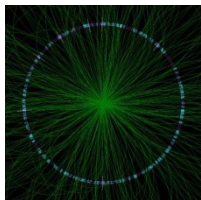


# ***System Tests with DC-DC Converters for the CMS Silicon Strip Tracker at -LHC***

**Lutz Feld, Rüdiger Jussen, Wacław Karpinski,  
Katja Klein, Jennifer Merz, Jan Sammet**

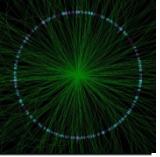
***1. Physikalisches Institut B  
RWTH Aachen University***

**Topical Workshop on Electronics for Particle Physics  
Naxos, Greece  
September 17<sup>th</sup>, 2008**

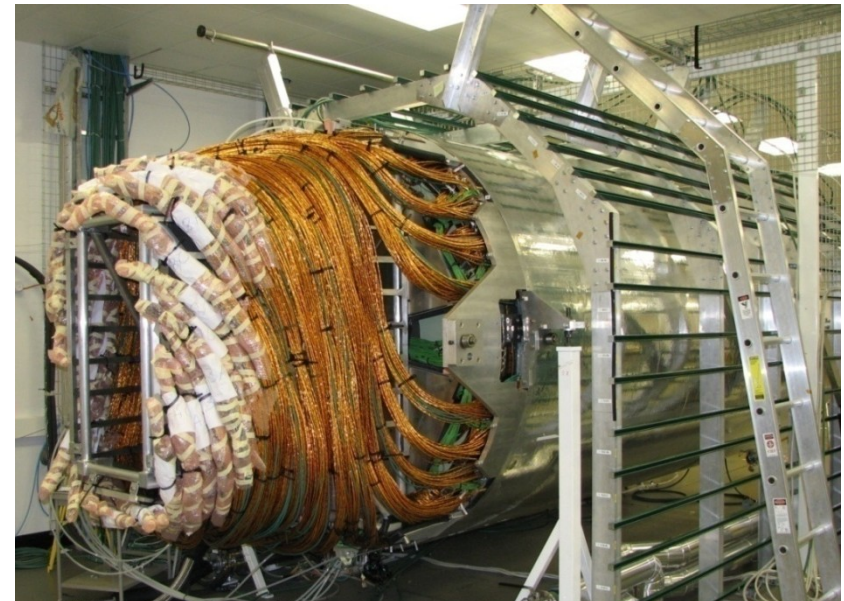




# Outline

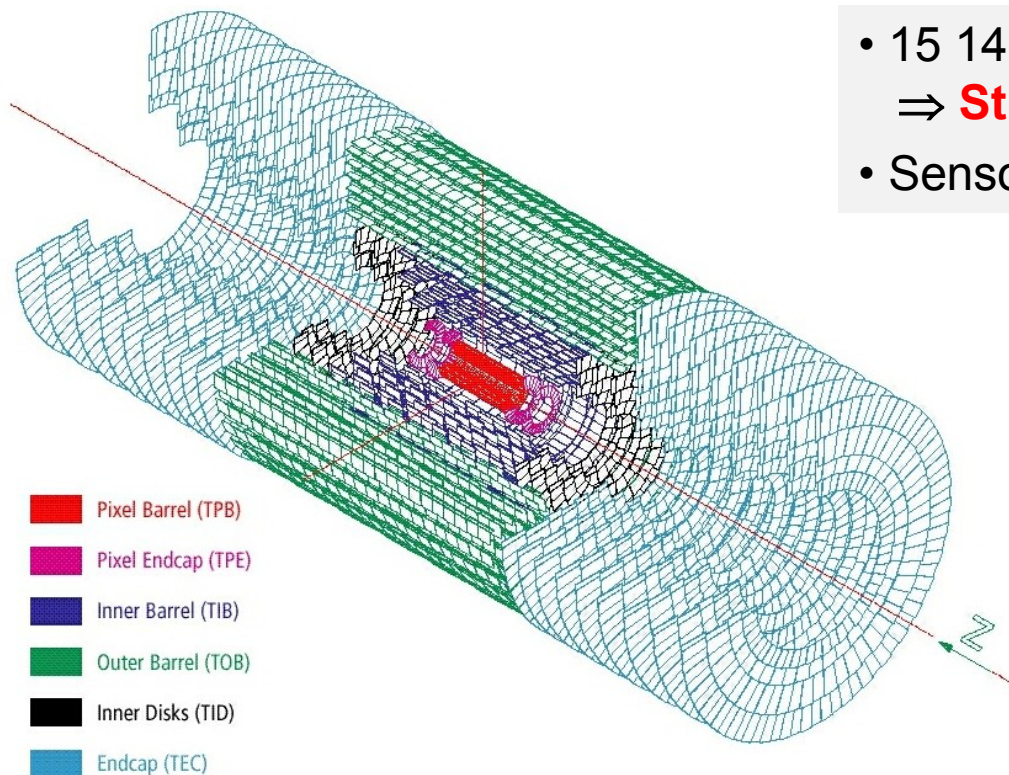
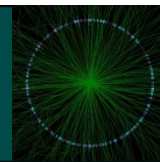


- Powering the CMS Silicon Strip Tracker
- DC-DC Conversion
- System Test Measurements
  - Commercial converters
    - with internal ferrite inductors
    - with external air-core inductors
  - Custom converters
    - CERN SWREG2 buck converter
    - LBNL charge pump
- Summary & Outlook

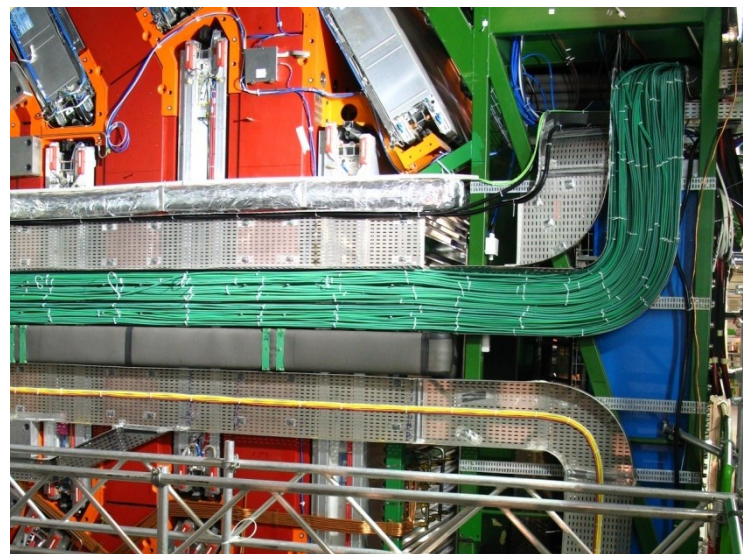


Strip tracker with cables, waiting for installation

# Current Strip Tracker Power Consumption



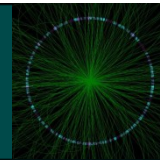
- 15 148 silicon strip modules a 2-3W  
 ⇒ **Strip tracker needs 33kW of power**
- Sensor operating temperature below  $-10^{\circ}\text{C}$



- Groups of 2-12 modules are powered in parallel
- Powered via  $\approx 50\text{m}$  long cables from power supplies (PS) on balconies  
 ⇒ **Power loss in cables amounts to 34kW = 50% of total power**
- Complex routing of services; exchange for SLHC not considered an option

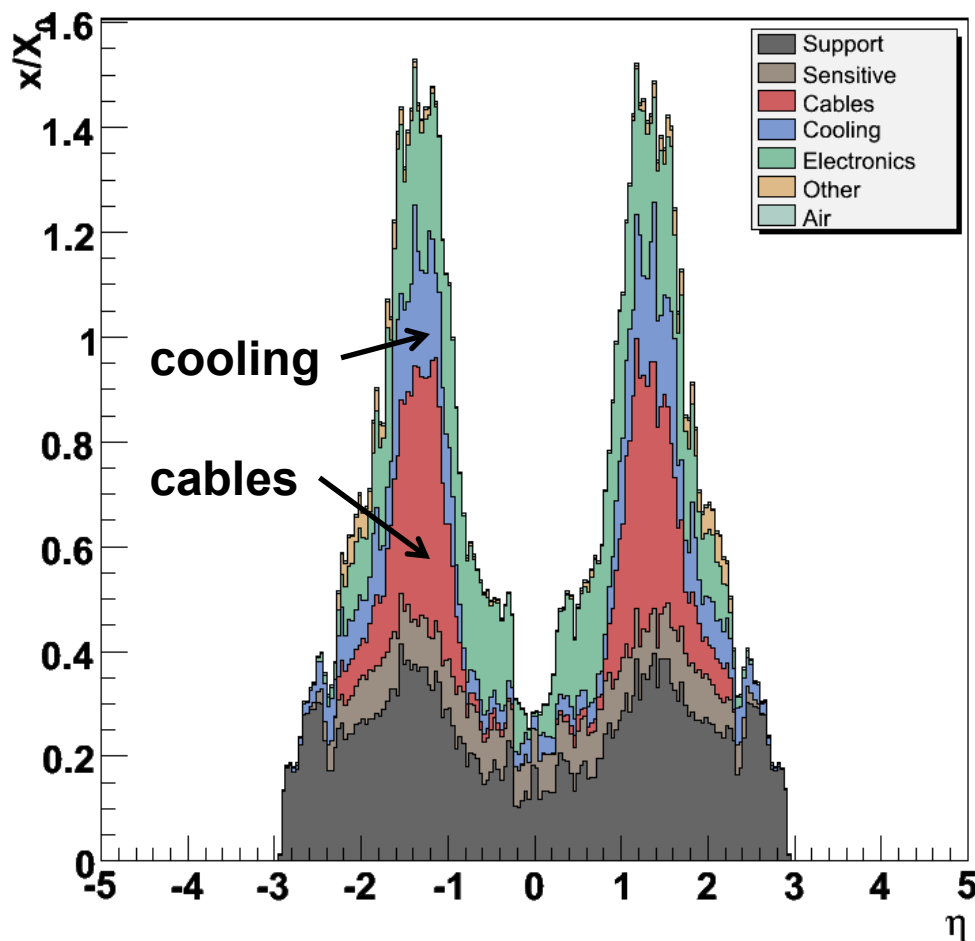


# Strip Tracker Upgrade



- Design of CMS tracker upgrade still under discussion
- Smaller feature size (probably  $0.13\mu\text{m}$ ) saves power per channel
- Increase of granularity and complexity costs power
- Material budget must not increase and services shall be recycled  
 $\Rightarrow$  **new powering schemes need to be exploited**
- R&D on powering is ramping up, a CMS Working Group exists since April 2008 (contact: KK)

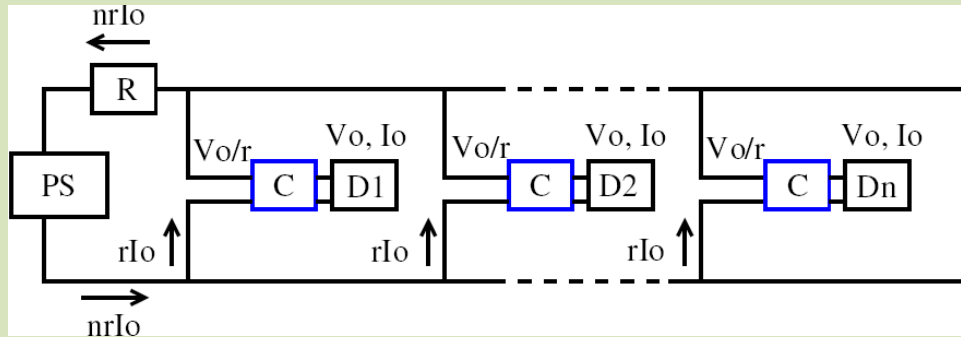
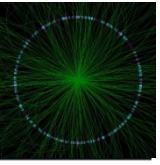
Material Budget Strip





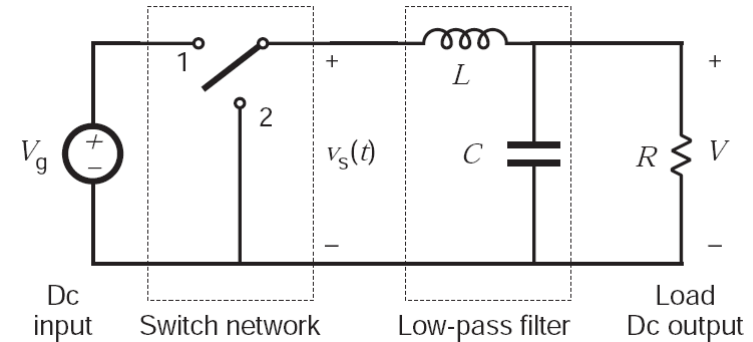


# DC-DC Conversion Basics



**Conversion ratio  $r = V_{\text{out}} / V_{\text{in}} \ll 1$**

$$P_{\text{drop}} = R \cdot I_0^2 \cdot n^2 \cdot r^2$$



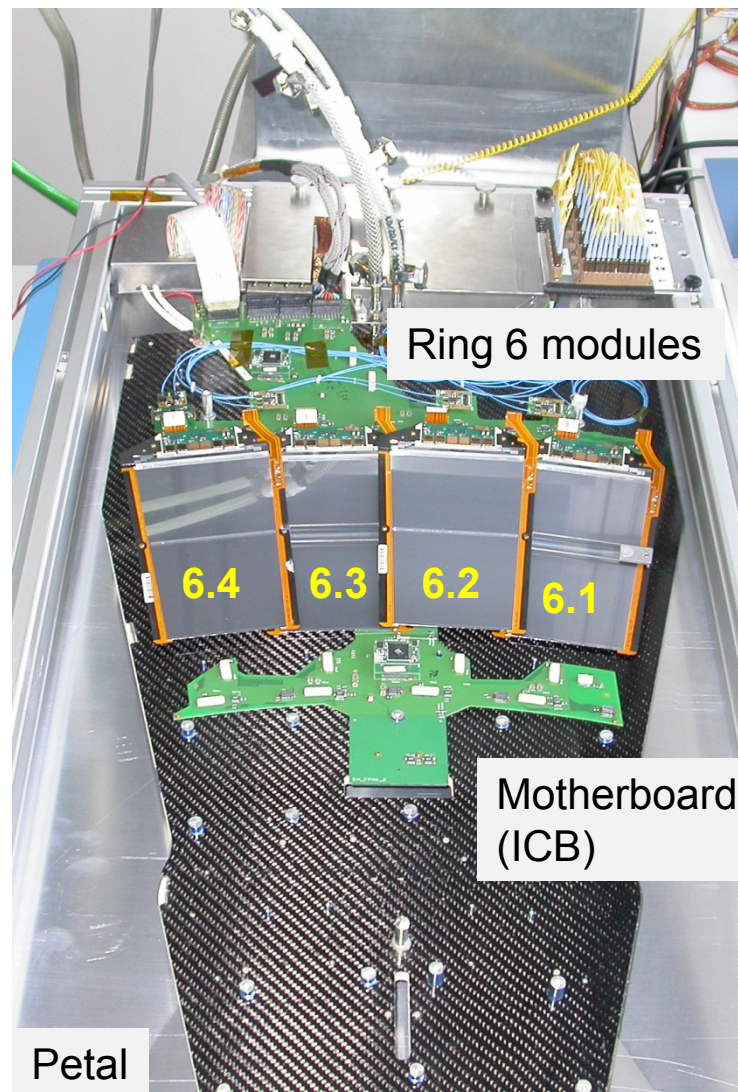
**Buck converter:** simplest ind.-based step-down converter

- **Many technologies and designs (inductor-based, capacitor-based, piezo...)**
  - + Classical way of module operation, powering “factorizes” from system & module design
  - + Different voltages can be provided by the same circuit
  - + Flexible: several conversion steps (i.e. on substructure and on module) can be combined
  - High frequency switching present in all designs → switching noise to be expected
  - Efficiency typically 70-90%
  - Transistors must stand high  $V_{\text{in}}$  → non-standard chip technology to be used
  - Ferrites saturate in magnetic field → inductors must have air-cores → radiation of noise

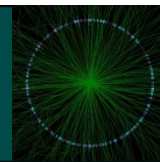
**Goal:**  
Understand if and how DC-DC conversion could be used to power the upgrade strip tracker; identify potential show-stoppers

- Prototypes of tracker upgrade readout chips, modules or substructures do not yet exist  $\Rightarrow$  current tracker hardware must be used!
- Avoid to “tune” R&D to current system
- Still a lot can be learned with current system

- Tracker end-cap (TEC) “petal” with four modules powered & read out
- Optical readout & control communication
- Thermally stabilized at  $+15^{\circ}\text{C}$



# A Current CMS Strip Tracker Module

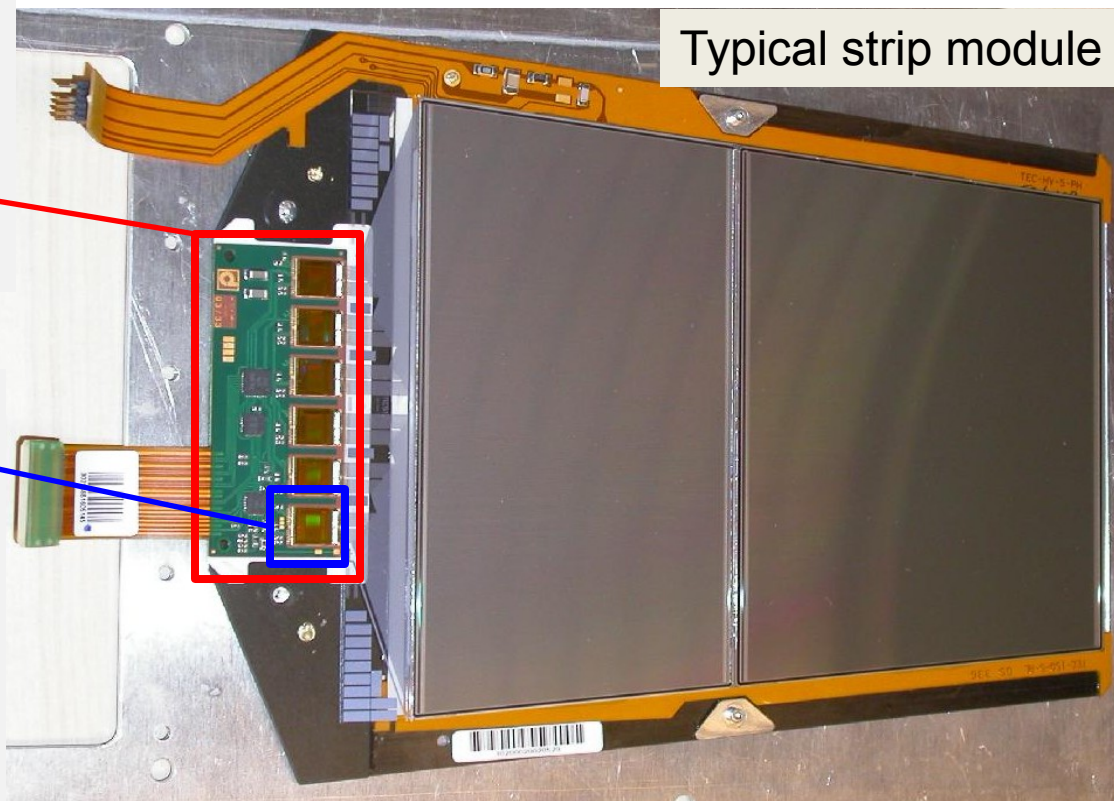


## Frontend-Hybrid with

- 4 or 6 APV25 readout chips
- PLL chip for timing
- Multiplexer chip
- DCU chip for control

## APV25 readout chip:

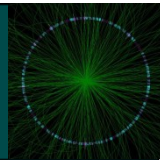
- 0.25  $\mu\text{m}$  CMOS
- 128 strips per APV
- **analogue readout**
- per channel: pre-amplifier, CR-RC shaper, 4  $\mu\text{s}$  pipeline
- $\tau = 50\text{ns}$



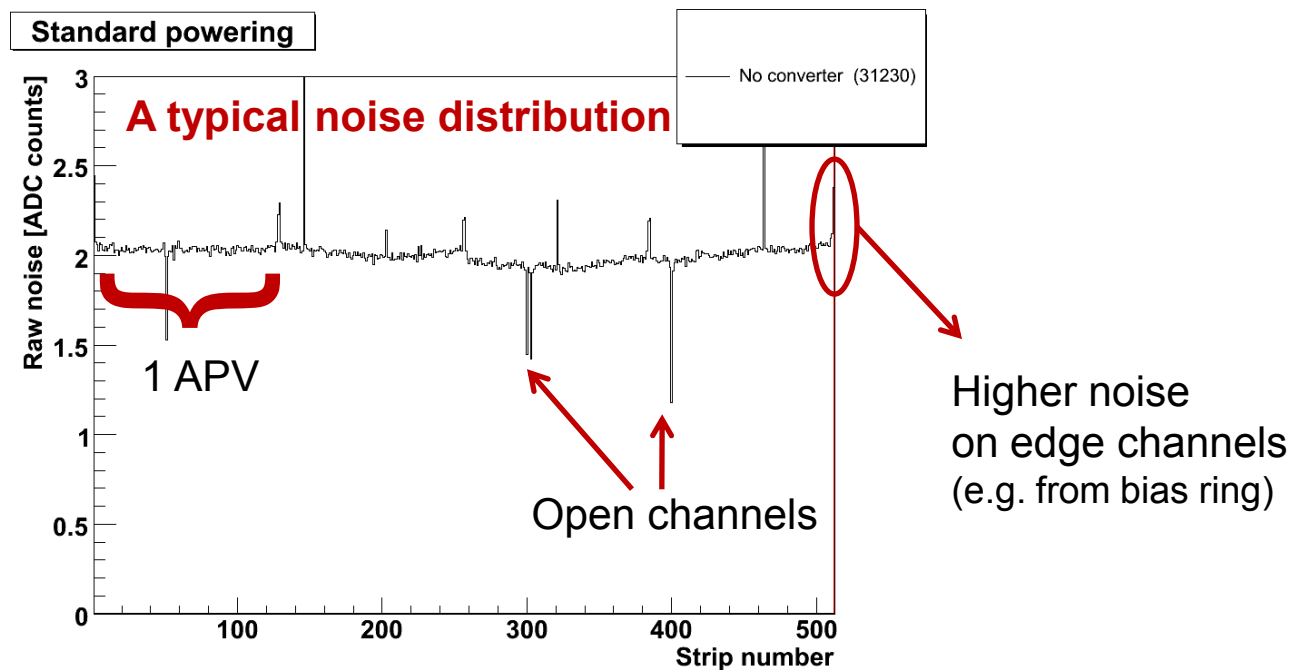
- **Supply voltages:** 1.25V & 2.5V for analogue readout and 2.5V for digital control ring
- **Currents per APV:** 0.12A at 2.5V and 0.06A at 1.25V
- **Power consumption** of 4 (6) APV module including optical conversion: **1.8W (2.7W)**



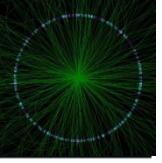
# Definitions and Analysis



- **Pedestal** = mean signal of a strip without a particle traversing the sensor
- **Raw (or total) noise** = RMS of fluctuation around pedestal value
- **Common mode** (CM) = common fluctuation of subset of strips, calculated per APV
- The raw noise includes the common mode contribution
- One module has four APVs a 128 strips = 512 strips
- Most tests performed in “peak mode” = 1 sample read out per event



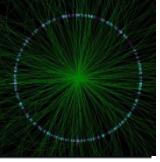




## Measurements with commercial buck converters with internal ferrite-core inductor



# Commercial Buck Converter EN5312QI

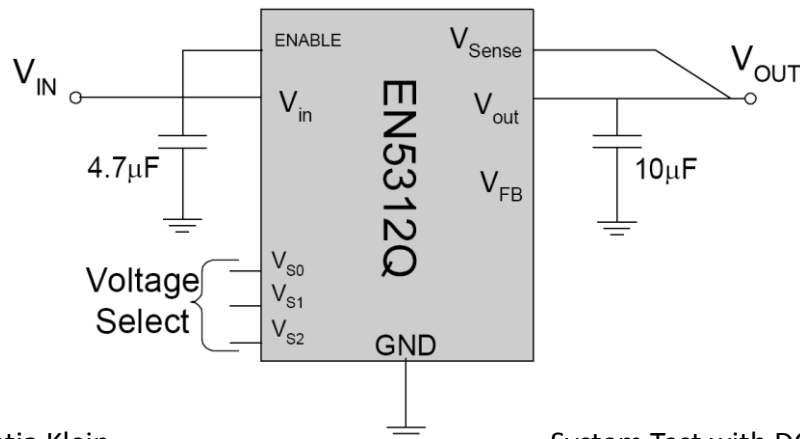


## Criteria for market survey:

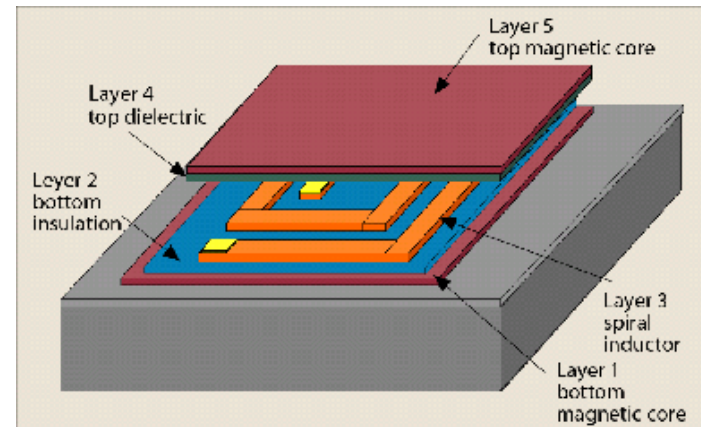
- High switching frequency → small size of passive components
- High conversion factor
- Sufficient current ( $\sim 1\text{A}$ ) and suitable output voltages (1.25V and 2.5V)

## ⇒ Enpirion EN5312QI:

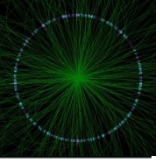
- Small footprint: 5mm x 4mm x 1.1mm
- Switching frequency  $f_s \approx 4\text{ MHz}$
- $V_{in} = 2.4\text{V} - 5.5\text{V}$  (rec.) / 7.0V (max.)
- $I_{out} = 1\text{A}$
- Integrated planar inductor



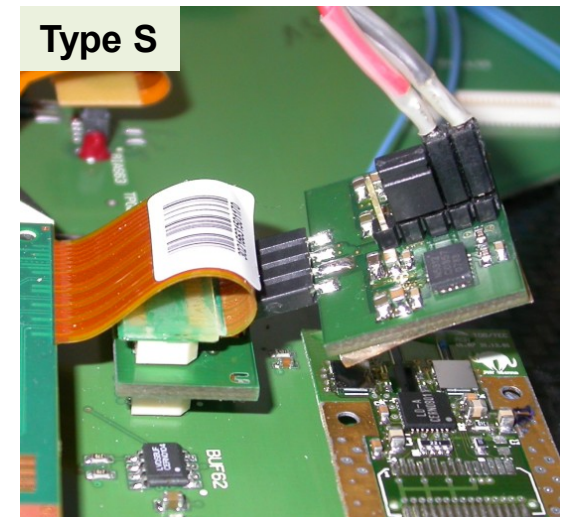
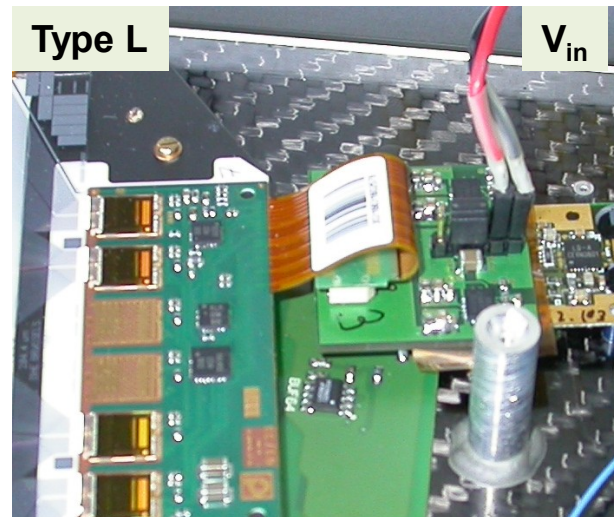
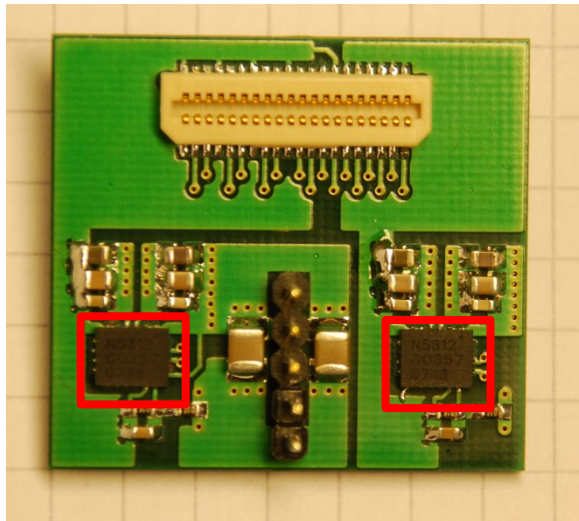
## Internal inductor in MEMS technology



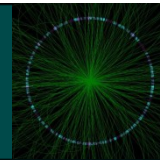
# Integration onto TEC Petal



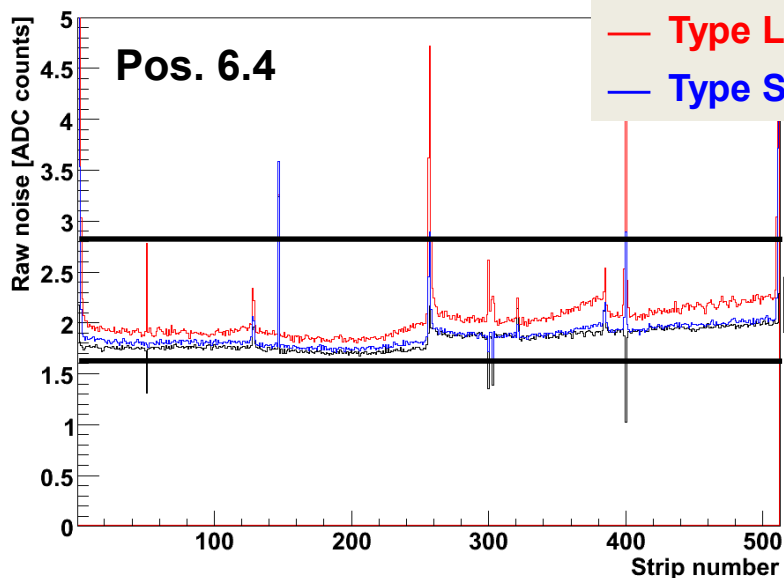
- 4-layer PCB with **2 converters** provides 1.25V and 2.5V for front-end (FE) hybrid
- One PCB per module, plugged between motherboard and FE-hybrid
- Input and output filter capacitors on-board
- Input power ( $V_{in} = 5.5V$ ) provided externally or via TEC motherboard
- Various designs  
(type L: larger board with integrated connector, type S: smaller board with separate connector)



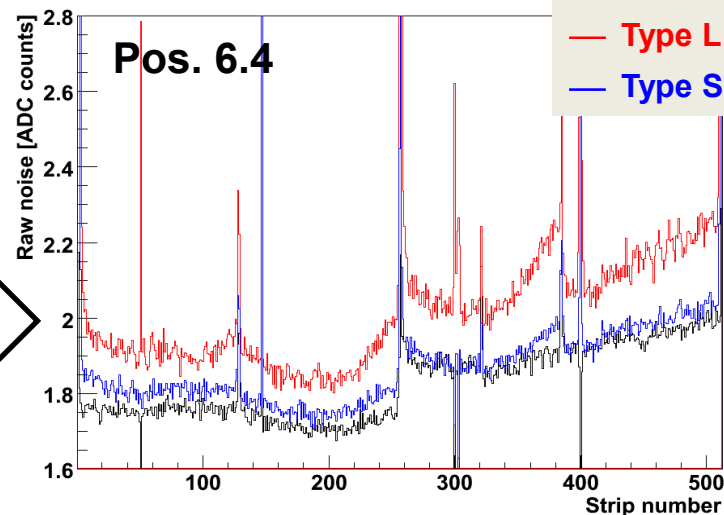
# Raw Noise with DC-DC Converter



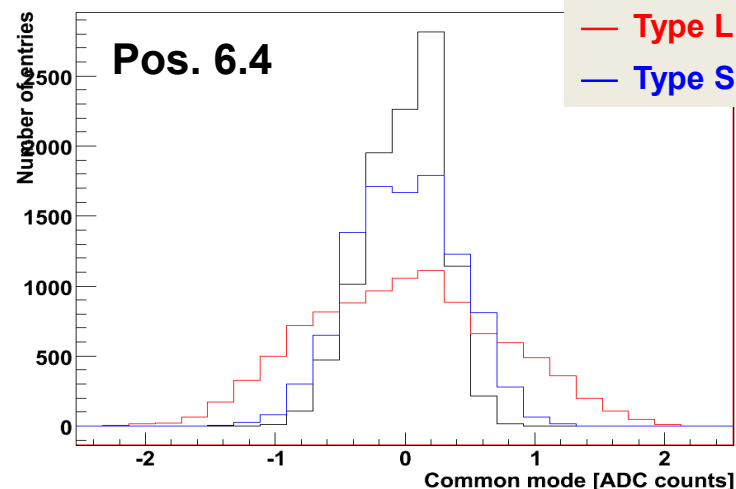
Effect of DC-DC converters - peak mode



Effect of DC-DC converters - peak mode



Effect of DC-DC converters - peak mode

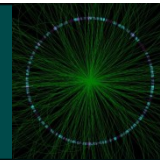


- Raw noise increases by up to 10%
- Large impact of PCB design and connectorization
- Broader common mode distribution
- Most optimization studies performed with L

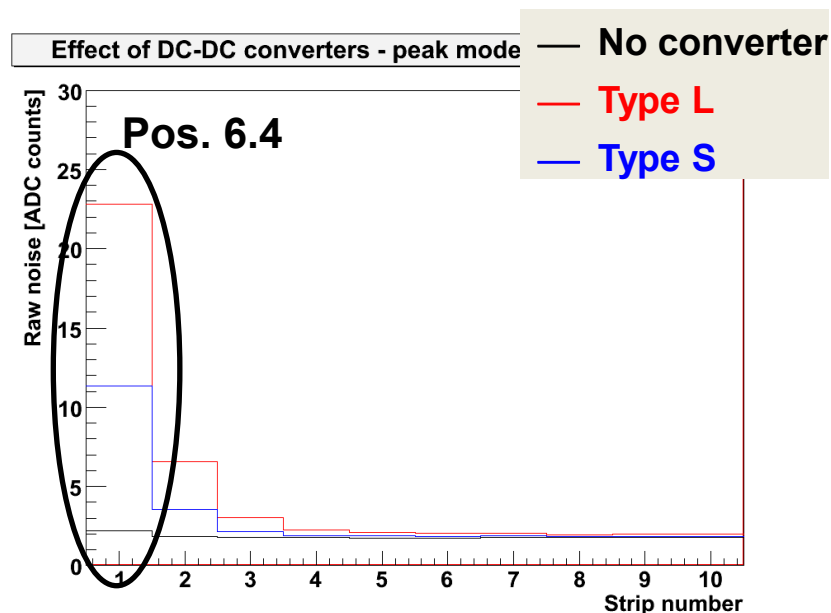
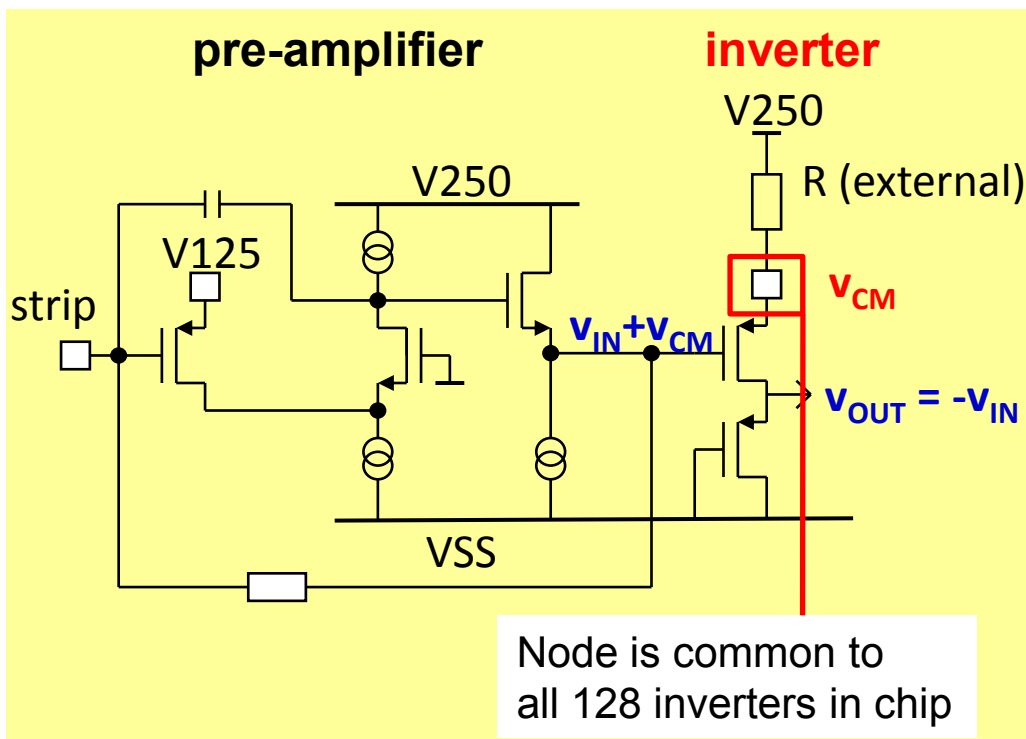




# Edge Channels with DC-DC Converter



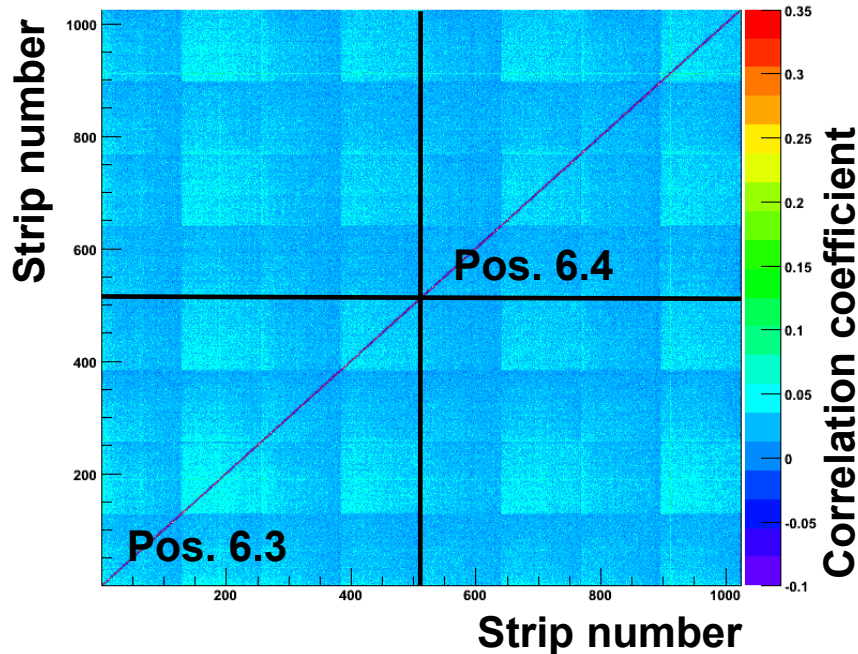
- 128 APV inverter stages powered via common resistor  $\Rightarrow$  **on-chip common mode subtraction**
- CM appears on strips that see different CM than regular channels (open & edge channels)
- Huge increase of noise at module edges and open strips with DC-DC converter
- Indicates that large fraction of CM (both via 1.25V & 2.5V) is already subtracted on-chip
- Visible common mode in noise distributions probably coupled in after inverter (via 2.5V line)



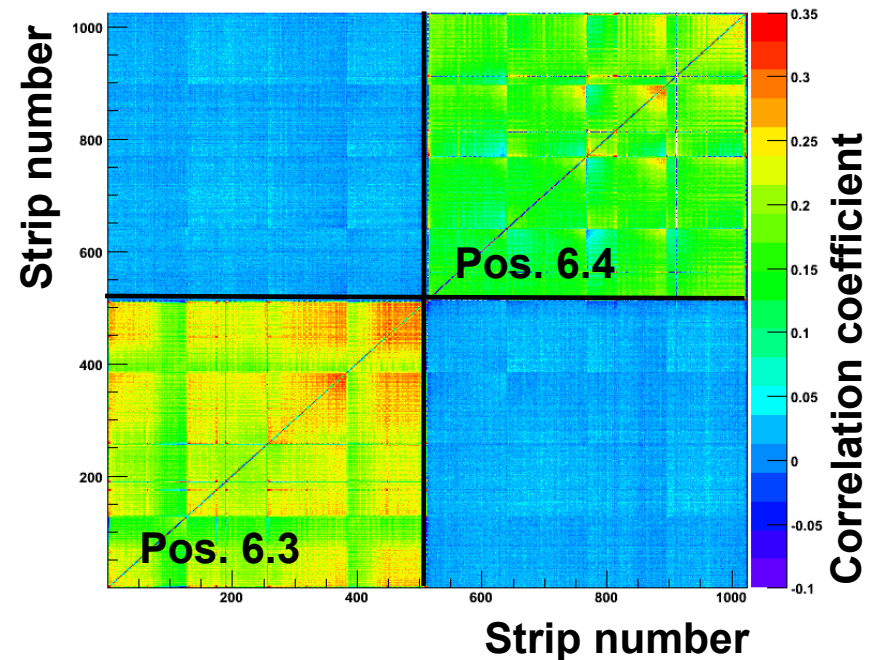
Two adjacent modules (6.3, 6.4) powered with EN5312QI converters  
 $\Rightarrow$  study **correlations between pairs of strips**  $i, j$  ( $r$  = raw data):

$$\text{corr}_{ij} = (\langle r_i r_j \rangle - \langle r_i \rangle \langle r_j \rangle) / (\sigma_i \sigma_j)$$

**Without converters**



**With converters on 6.3 and 6.4**

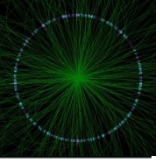


$\Rightarrow$  High correlations only within single modules (= common mode)

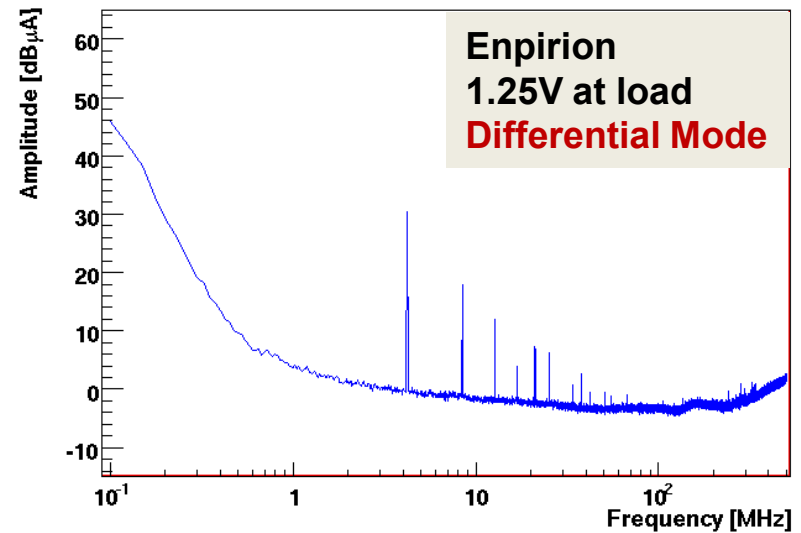
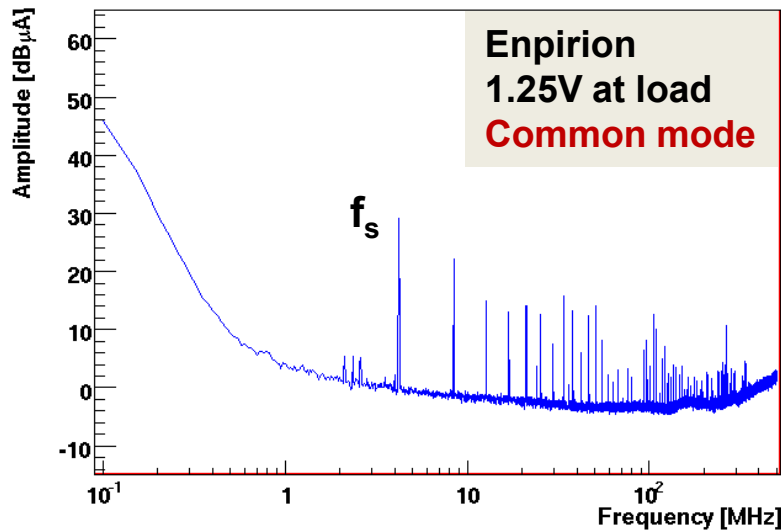
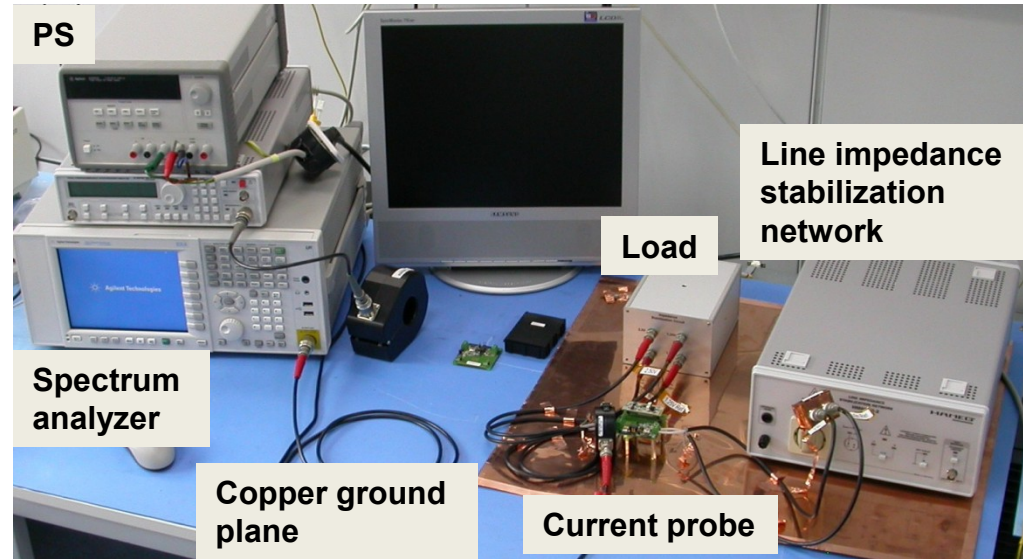
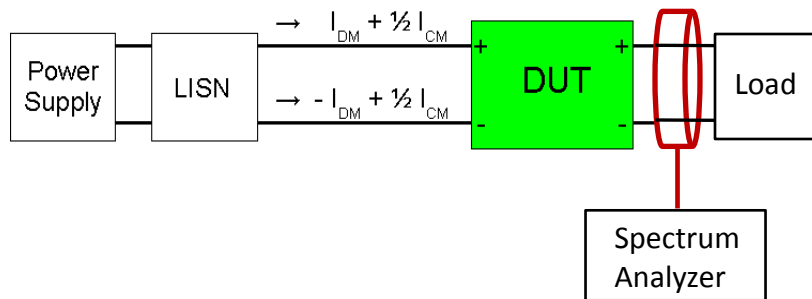
$\Rightarrow$  No cross-talk between neighbouring modules



# Converter Noise Spectra

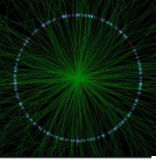


Standardized EMC set-up to measure **Differential & Common Mode** noise spectra (similar to set-up at CERN)

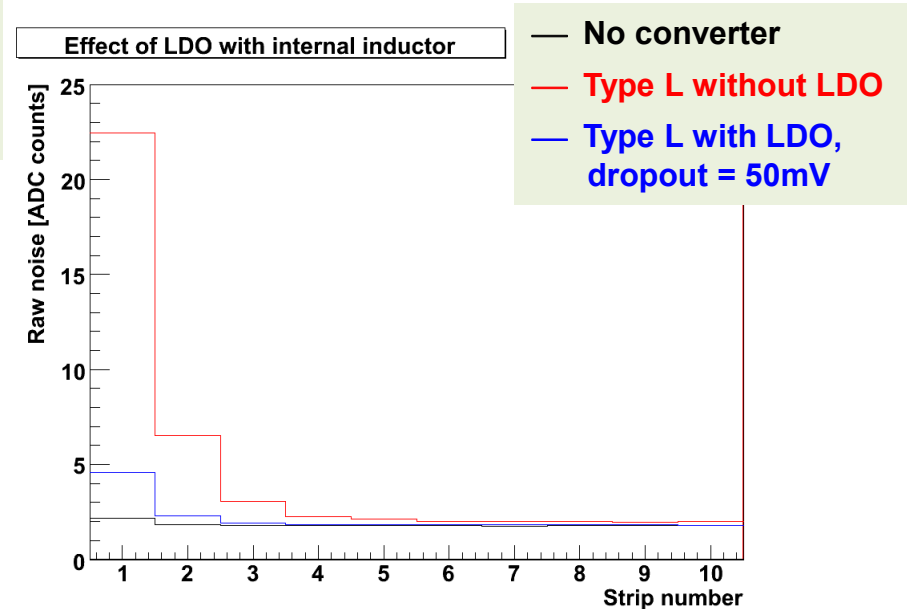
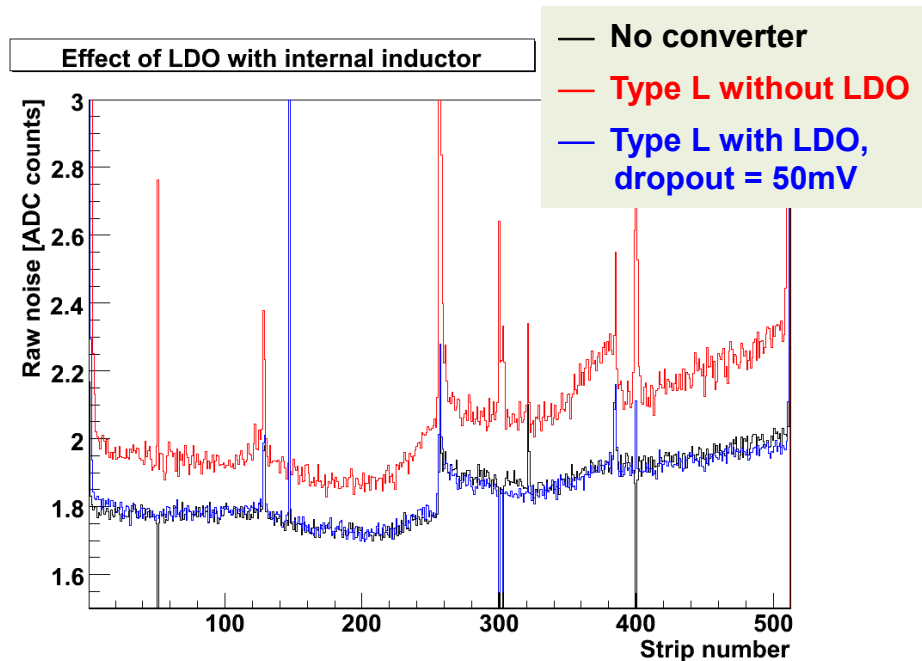
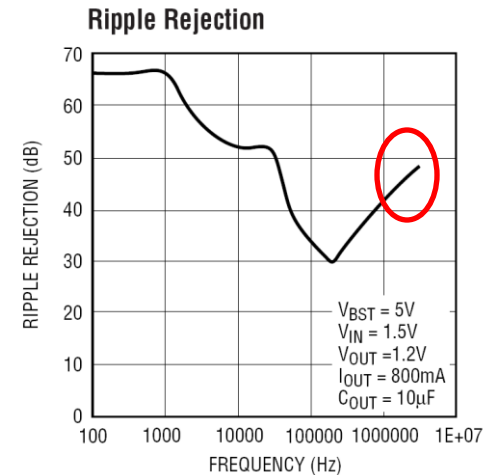




# Combination with Low DropOut Regulator



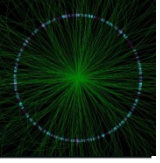
- **Low DropOut Regulator (LDO)** connected to output of EN5312QI DC-DC converter
- Linear technology VLDO regulator LTC3026
- LDO reduces voltage ripple and thus noise significantly  
⇒ **Noise is mainly conductive and differential mode**
- Would require a rad.-hard LDO with very low dropout







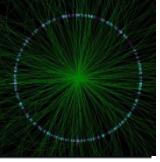
# System Test with DC-DC Converters



Measurements with  
commercial buck converters  
with external air-core inductor



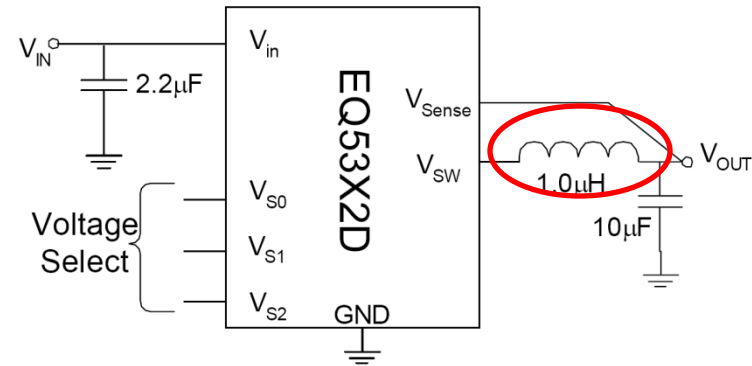
# External Air-Core Inductor



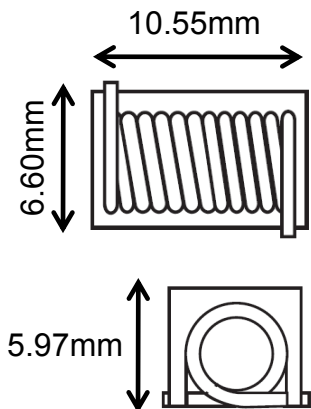
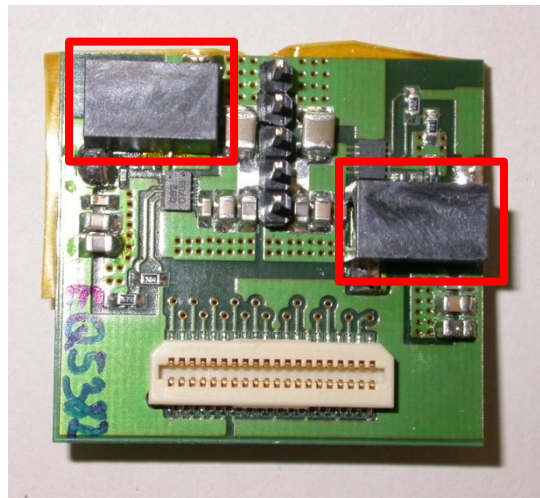
Enpirion **EN5382D** (similar to EN5312QI)  
operated with **external inductor**:

- Air-core inductor Coilcraft 132-20SMJLB;  
 $L = 538\text{nH}$
- Ferrite-core inductor Murata LQH32CN1R0M23;  
 $L = 1\mu\text{H}$

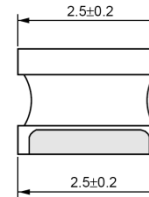
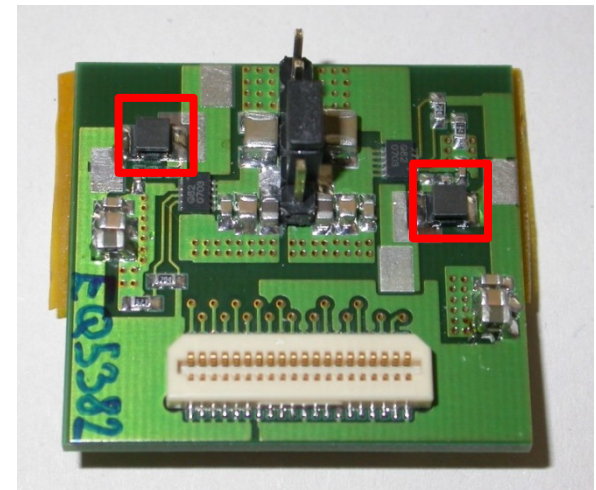
From data sheet



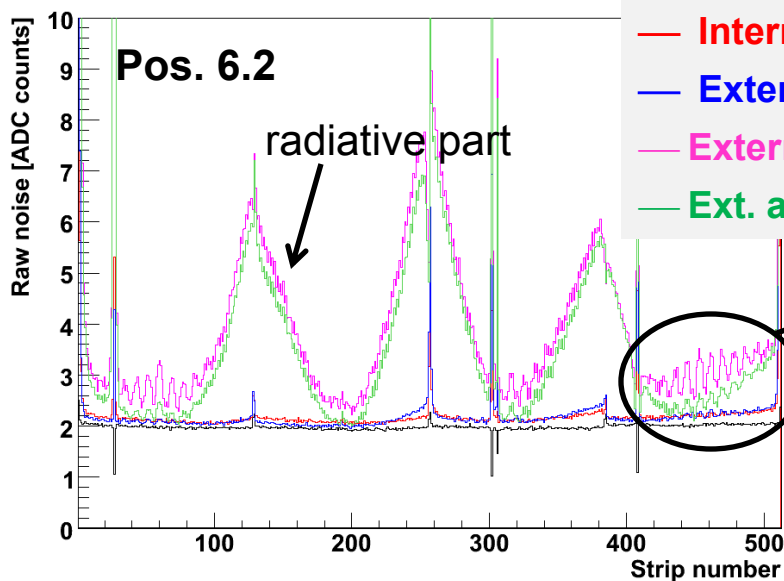
Air-core inductor



Ferrite-core inductor

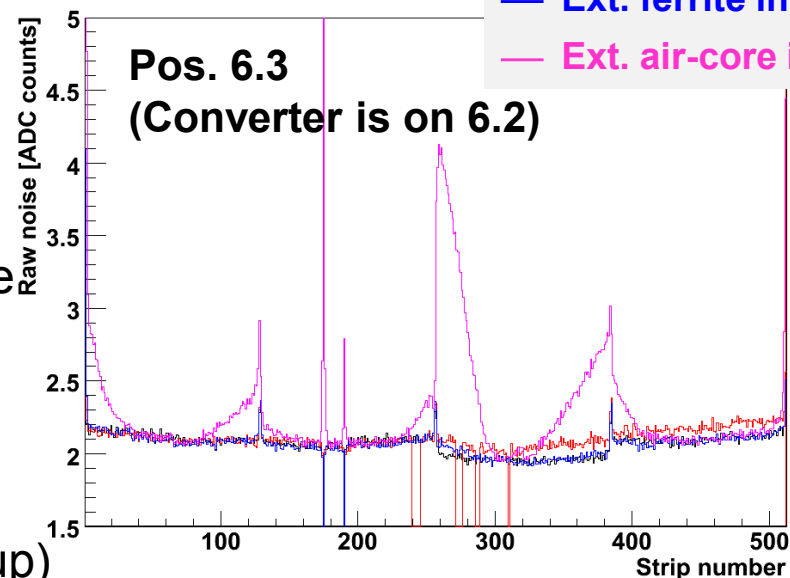


Effect of different inductors on position 6.2



— No converter  
 — Internal inductor  
 — External ferrite inductor  
 — External air-core inductor  
 — Ext. air-core inductor + LDO

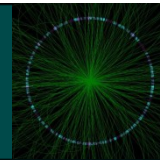
Effect of different inductors on pos



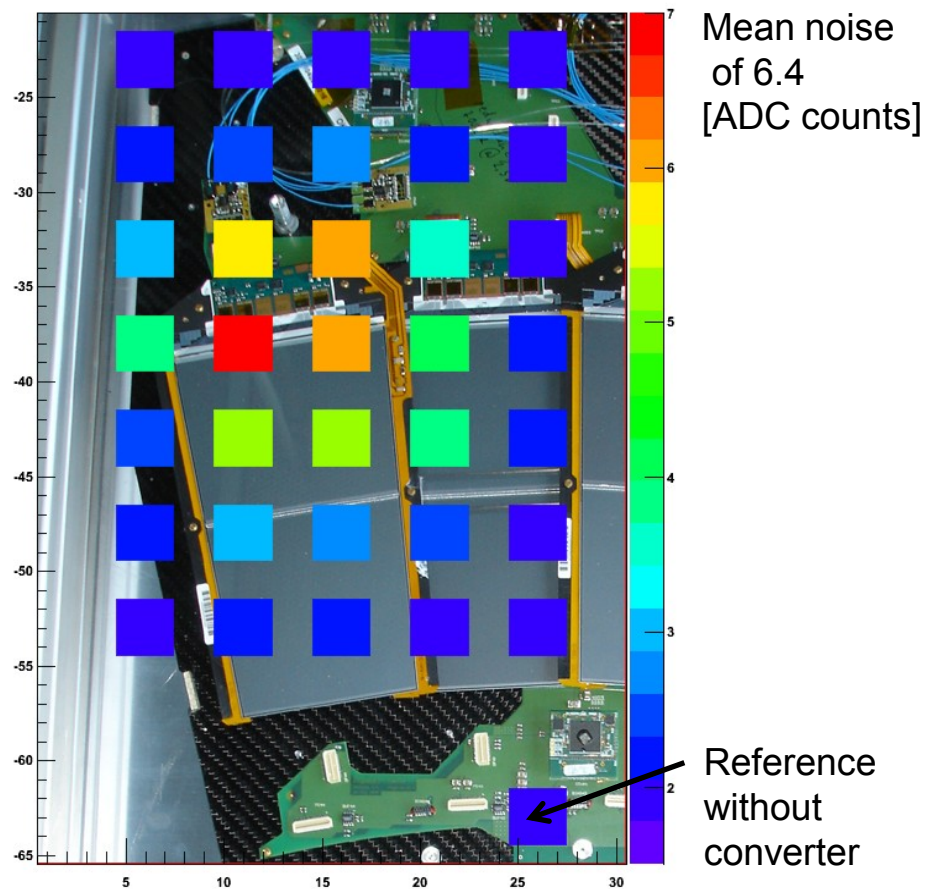
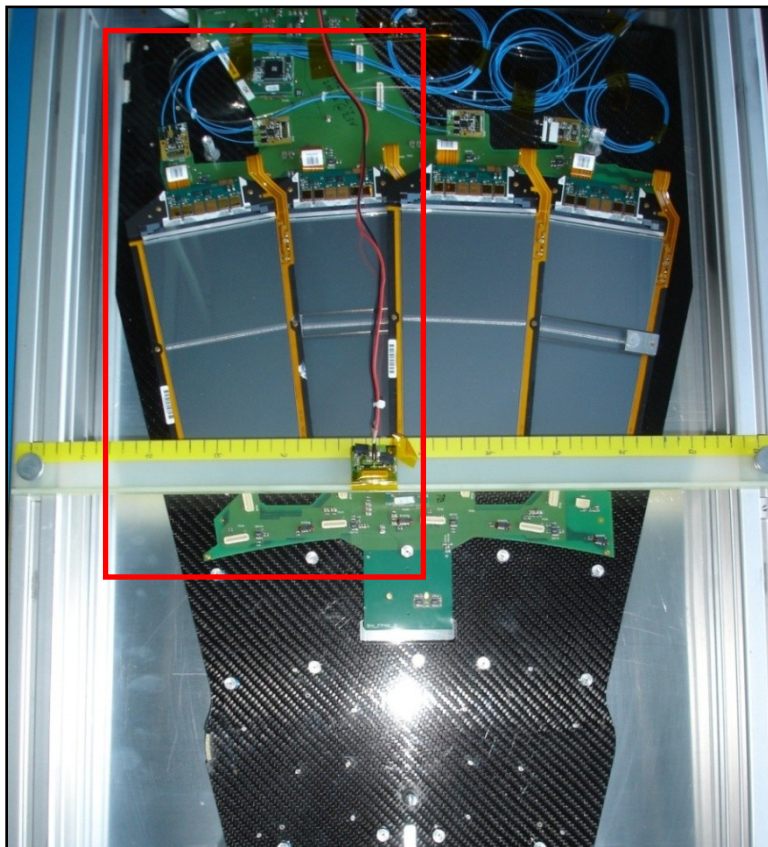
— No converter  
 — Internal ind.  
 — Ext. ferrite ind.  
 — Ext. air-core ind.

- Huge wing-shaped noise induced by air-core inductor, even on neighbour-module
- Conductive part increases as well
- Both shapes not yet fully understood
- LDO leads only to marginal improvement
- Slight improvement with toroids (see back-up)

# Radiative Noise from Air-Core Coil



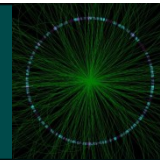
- Module “irradiated” with detached converter board



- Increase of mean noise even if converter is not plugged → noise is radiated
- Noise pick-up not in sensor but close to APVs



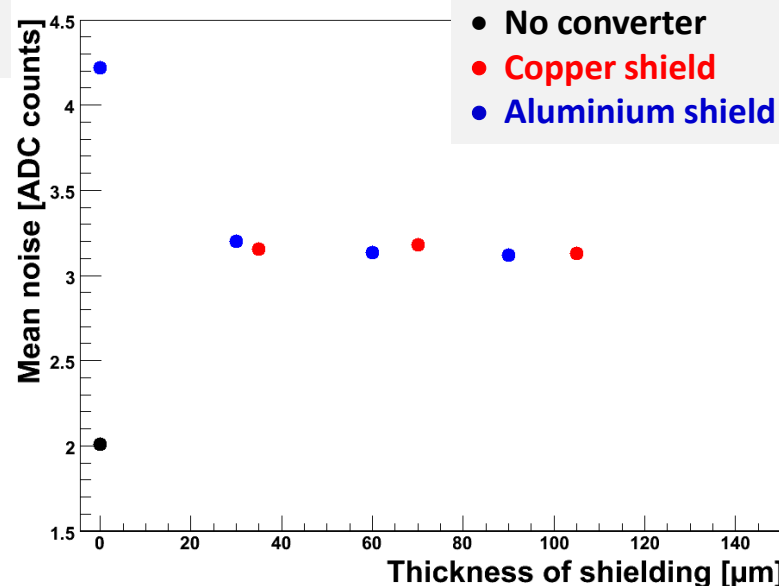
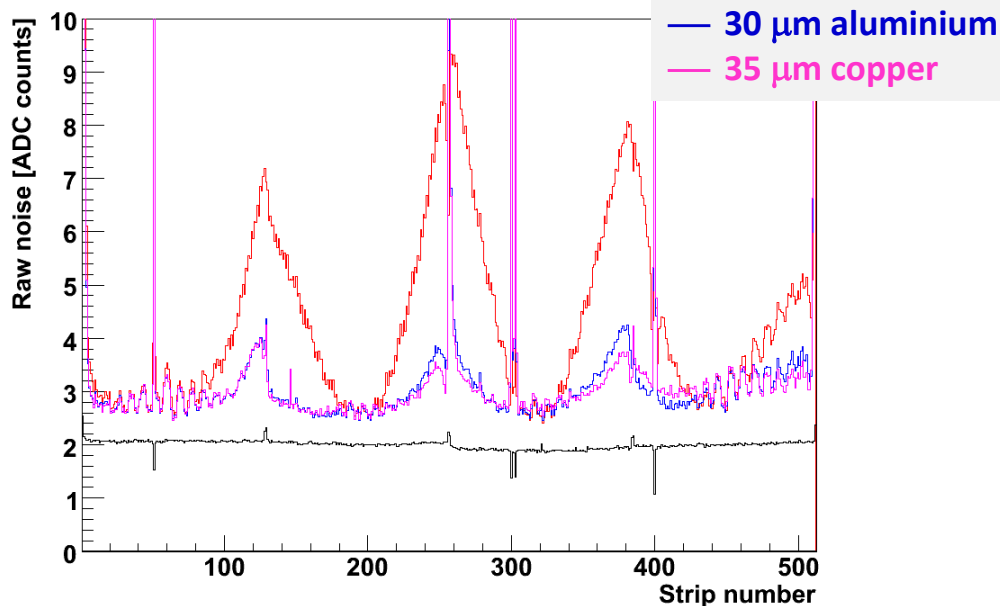
# Shielding the DC-DC Converter



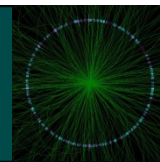
- Empirion with air-core solenoid **wrapped in copper or aluminium foil**
  - ✓ Floating shield helps  $\Rightarrow$  **magnetic coupling**
  - ✓ Aluminium shields as good as copper
  - ✓ No further improvement for thickness  $> 30\mu\text{m}$
- Shielding increases the material budget
  - Contribution of  $3 \times 3 \times 3 \text{ cm}^3$  box of  $30\mu\text{m}$  alum. for one TEC: 1.5kg (= 2 per mille of a TEC)



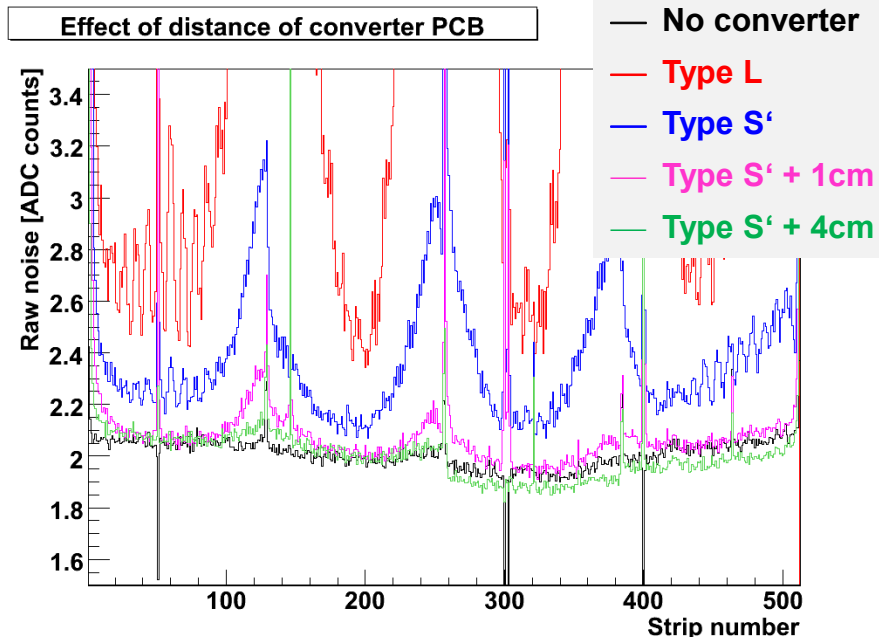
Air-core inductor with aluminium and copper shielding



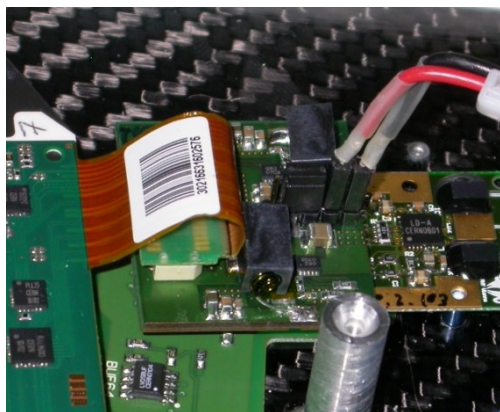
# Distance betw. Converter and FE-Hybrid



- The distance between converter and FE-hybrid has been varied using a cable between board and connector
- Sensitivity to distance is very high!
- Effect is a combination of distance and additional filtering
- Placing the buck converter at edge of substructure is an option



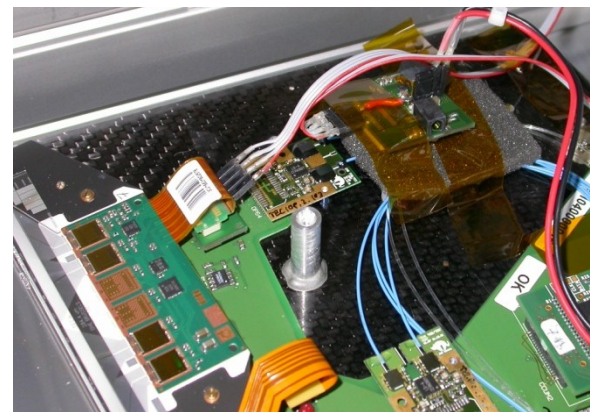
Type L with Solenoid



Type S' with Solenoid

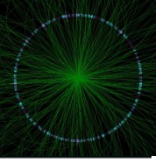


Type S' 4cm further away





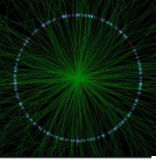
# System Test with DC-DC Converters



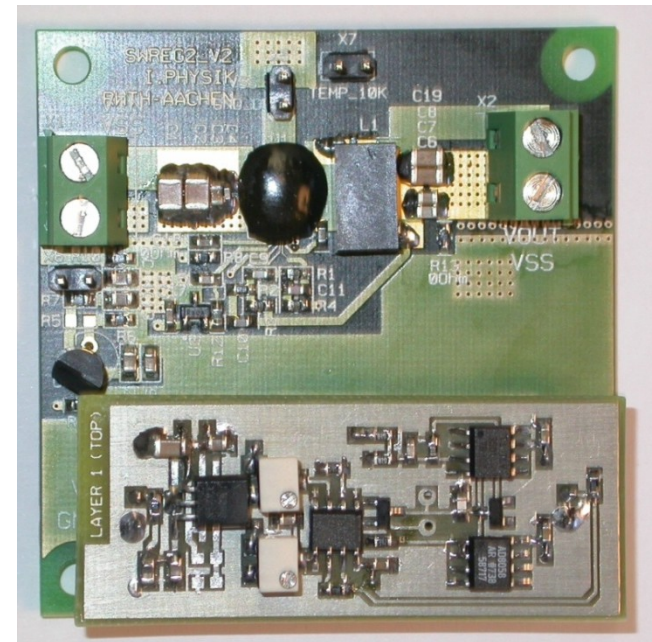
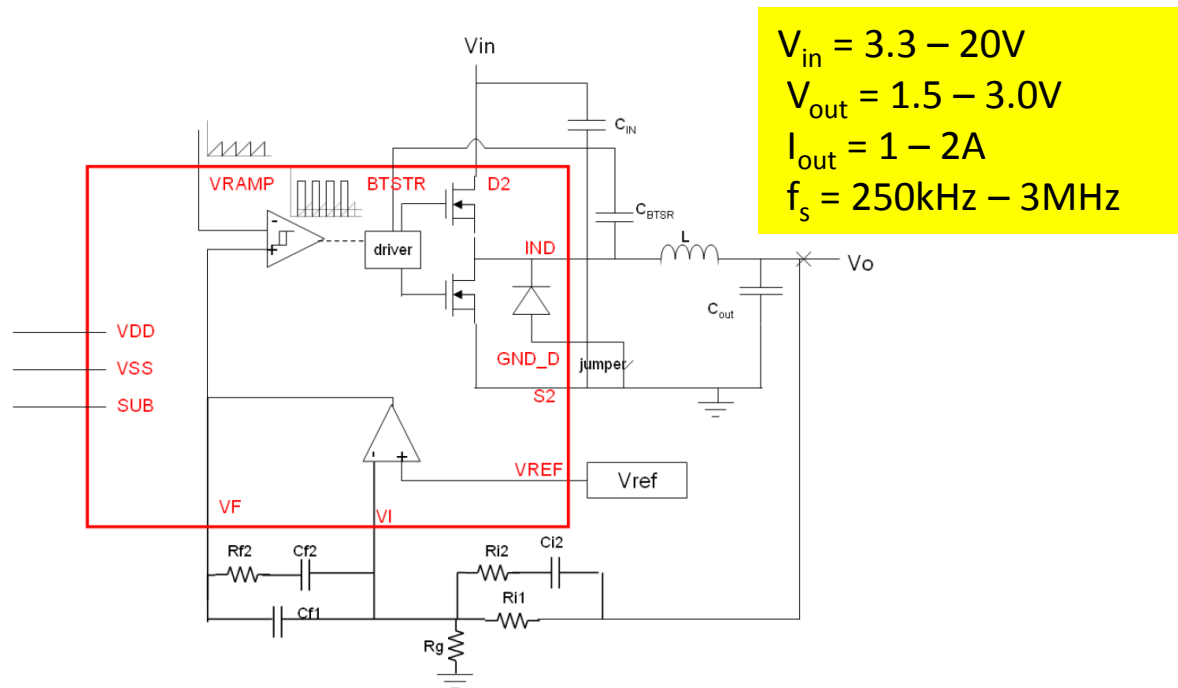
## Measurements with custom DC-DC converters



# The CERN SWREG2 Buck Converter



- *Single-phase buck PWM Controller with Int. MOSFET dev. by CERN* (F. Faccio et al.)
- HV compatible AMI Semiconductor I3T80 technology based on 0.35  $\mu\text{m}$  CMOS
- Many external components for flexibility
- PCB designed by RWTH Aachen University

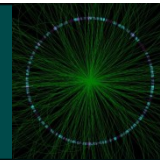


**S. Michelis (CERN) et al., *Inductor based switching DC-DC converter for low voltage power distribution in SLHC*, TWEPP 2007; and poster 24 at TWEPP 08.**





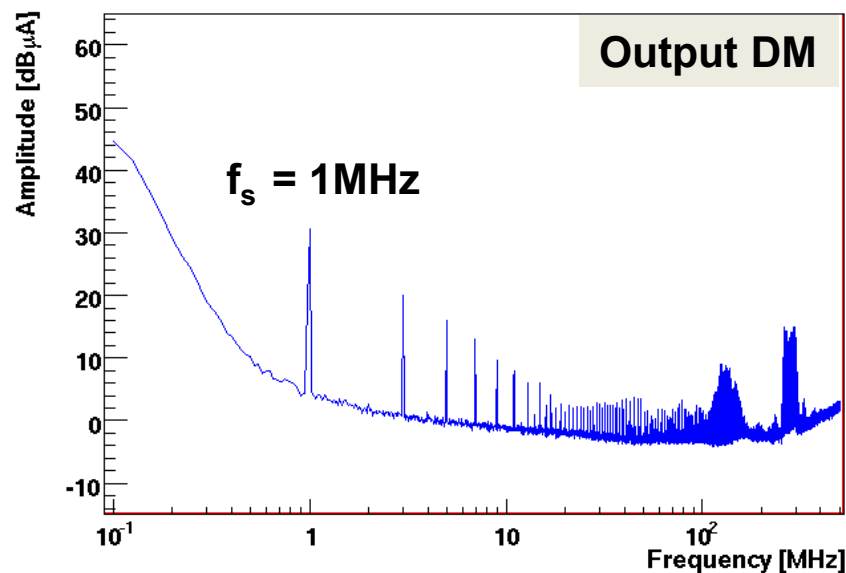
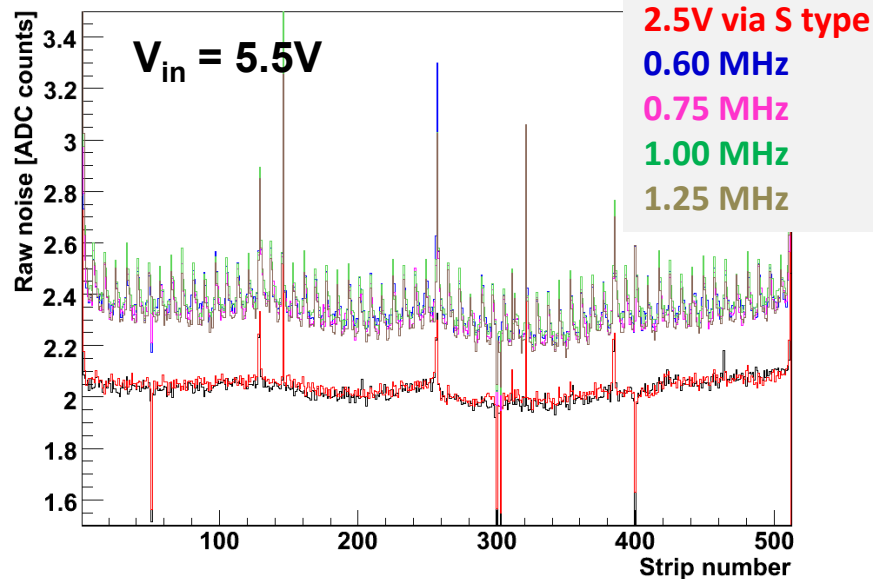
# The CERN SWREG2 Buck Converter



- PCB located far away from module  
⇒ conductive noise measured
- SWREG2 provides only 2.5V to FE-hybrid
- Noise increases by about 20%
- 8-strip ripple structure understood to be artefact of strip order during multiplexing; converters affects readout stages of APV

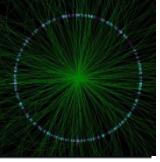


Frequency scan - SWREG2\_5

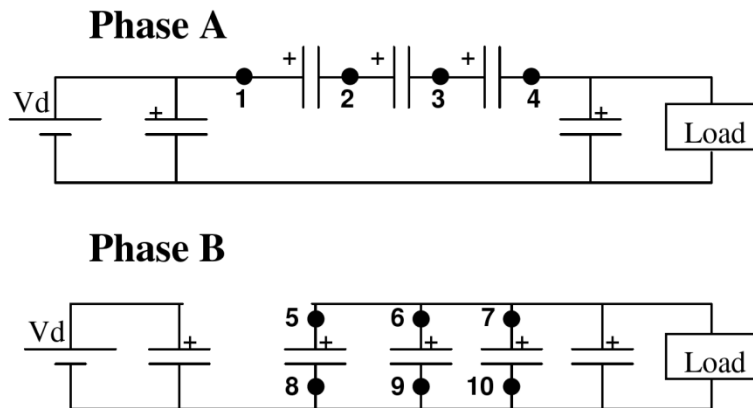




# The LBNL Charge Pump



- Simple **capacitor-based** step-down converter: capacitors charged in series and discharged in parallel  $\rightarrow I_{\text{out}} = n \cdot I_{\text{in}}$ , with  $n$  = number of parallel capacitors
- At **LBNL** (M. Garcia-Sciveres et al.) a  $n = 4$  prototype IC in  $0.35 \mu\text{m}$  CMOS process (H35) with external  $1\mu\text{F}$  flying capacitors has been developed (0.5A, 0.5MHz)



## Pros:

- No air-core coil  $\rightarrow$  less noise, less material

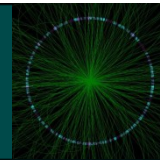
## Cons:

- Switches must be rad.-hard and HV safe
- Many switches  $\rightarrow$  mat. budget, switching losses
- Switching noise
- Restricted to low power applications
- No feedback control

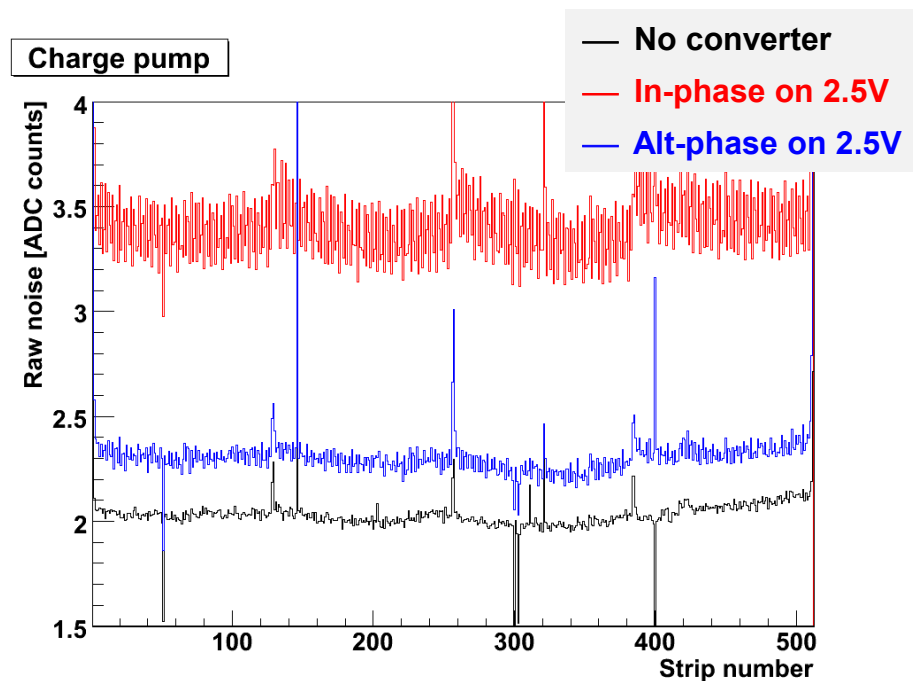
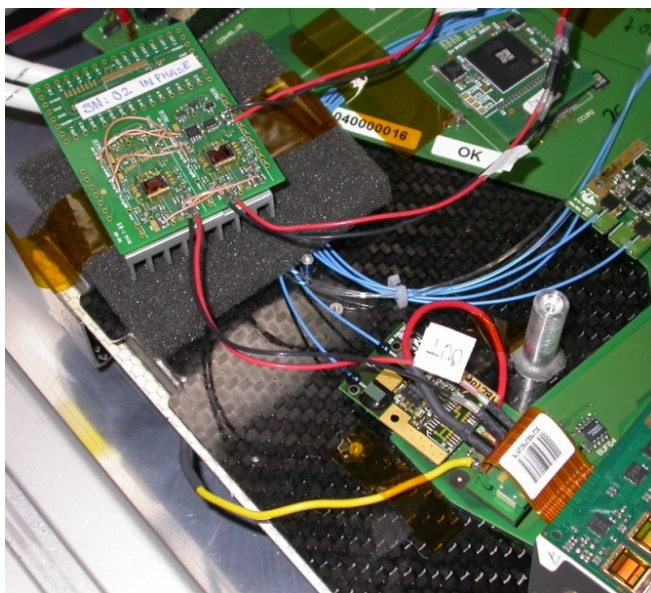
**P. Denes, R. Ely and M. Garcia-Sciveres (LBNL), *A Capacitor Charge Pump DC-DC Converter for Physics Instrumentation*, submitted to IEEE Transactions on Nuclear Science, 2008.**



# The LBNL Charge Pump

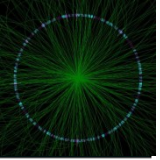


- Two converters connected in parallel: tandem-converter
  - $f_s = 0.5\text{MHz}$  (per converter)
  - In-phase and alternating-phase versions
- Tandem-converter connected either to 2.5V or 1.25V
- Noise increases by about 20% for alternating phase
- Next step: combination with LDO





# Summary & Outlook



- Using commercial buck converters, we have gained first experience with DC-DC conversion and the associated problems
  - Measures to minimize conductive and radiative noise have been studied
  - Radiated noise appears to be biggest draw-back of ind.-based topologies; but operation at the edge of the substructure seems feasible
  - Tests of first prototypes of custom converters has started & will continue
    - Buck converter from CERN, charge pump from LBNL group
  - A radiation-hard LDO would be beneficial
- 
- Noise susceptibility studies are planned to understand better the effects
  - A realistic powering scheme, including also power for optical components, bias voltage and controls, has to be worked out

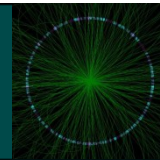
**Thanks to F. Faccio et al. (CERN) and M. Garcia-Sciveres et al. (LBNL)  
for providing the converter prototypes!**



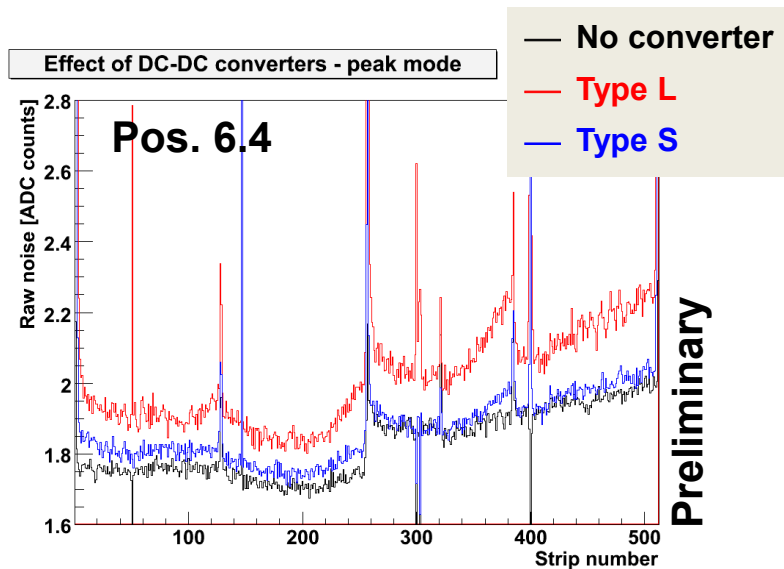
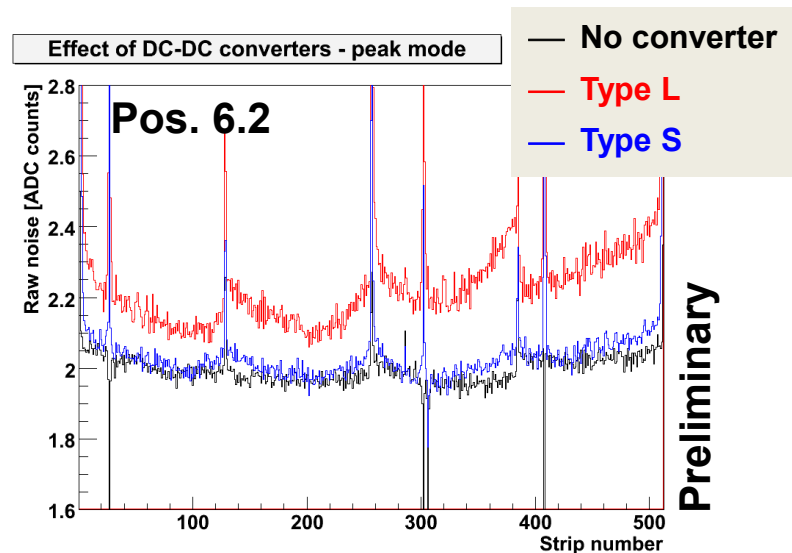
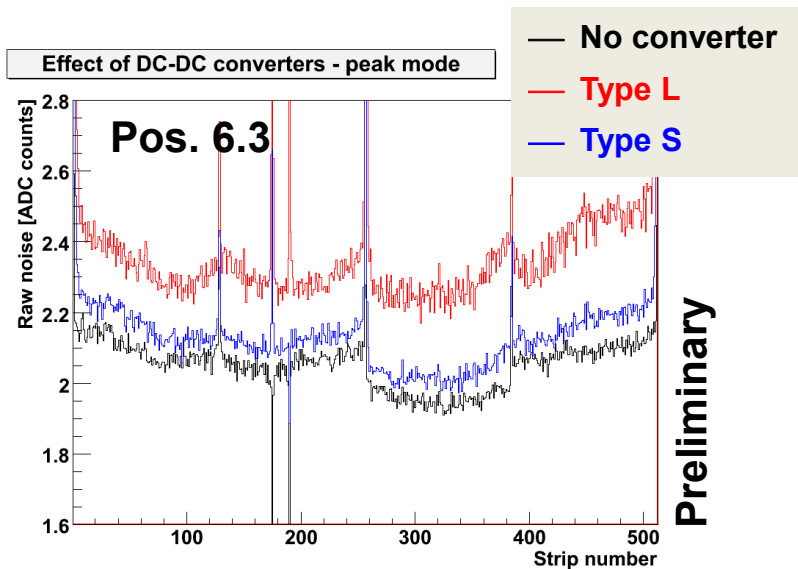
# Back-up Slides



# Raw Noise on Different Positions

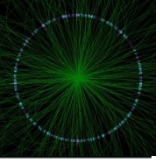


On position 6.1 type L does not fit



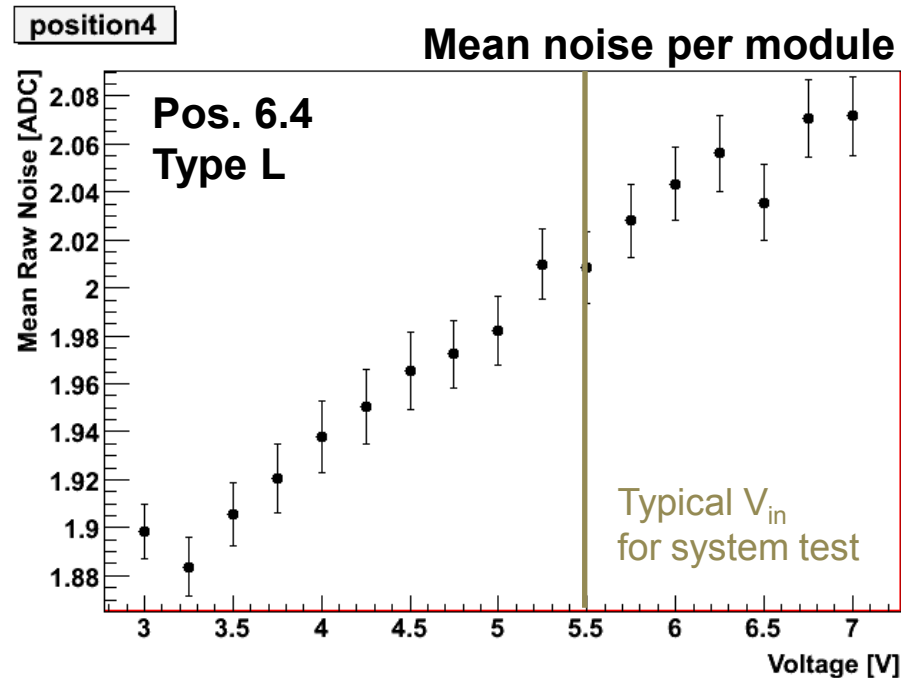


# Noise versus Conversion Ratio ( $V_{out}/V_{in}$ )

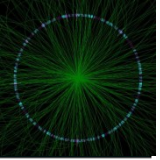


- $V_{out}$  fixed to 1.25V & 2.5V  $\Rightarrow$  change of  $V_{in}$  leads to change of conv. ratio  $r = V_{out} / V_{in}$
- Output ripple  $\delta V_{out}$  depends on duty cycle  $D$  ( $D = r$  for buck converter):

$$\delta V_{out} \sim \frac{1}{LC_{out}} \frac{1}{f_s^2} \frac{V_{out}}{V_{in}} (V_{in} - V_{out}) \Rightarrow \frac{\delta V_{out}}{V_{out}} \sim (1 - D) \frac{1}{LC_{out}} \frac{1}{f_s^2}$$

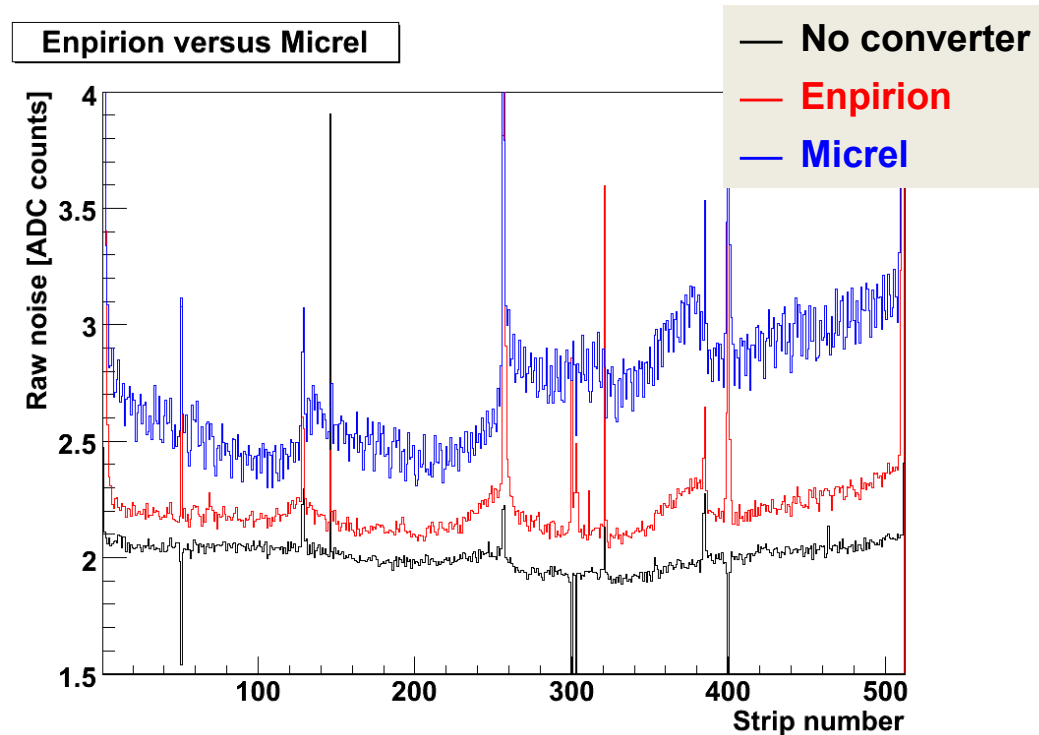


$\Rightarrow$  **Mean noise increases for lower conversion ratio**



Are we looking at a particularly noisy commercial device?  $\Rightarrow$  **Micrel MIC3385**

- $f_s = 8$  MHz
- $V_{in} = 2.7\text{--}5.5$  V
- footprint  $3 \times 3.5$  mm<sup>2</sup>

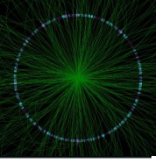


$\Rightarrow$  No evidence that EN5312QI is exceptionally noisy

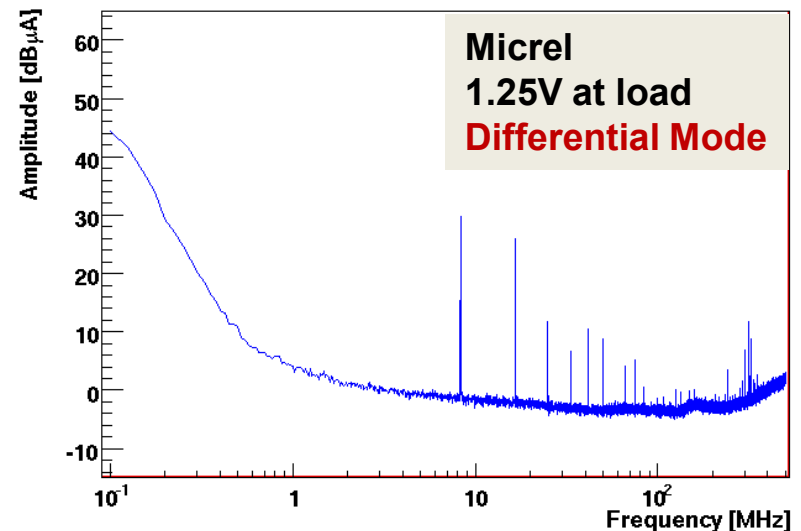
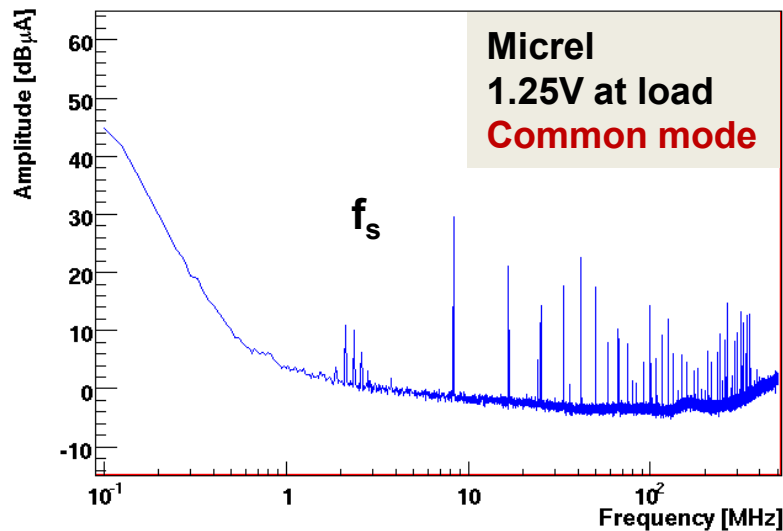
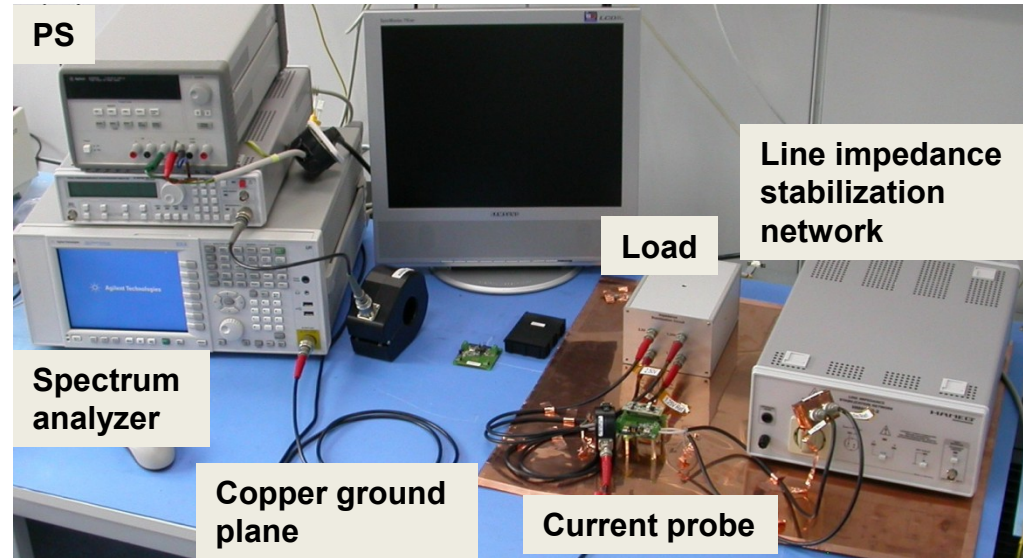
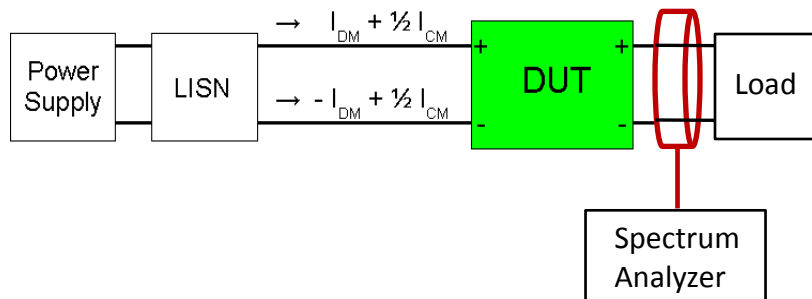




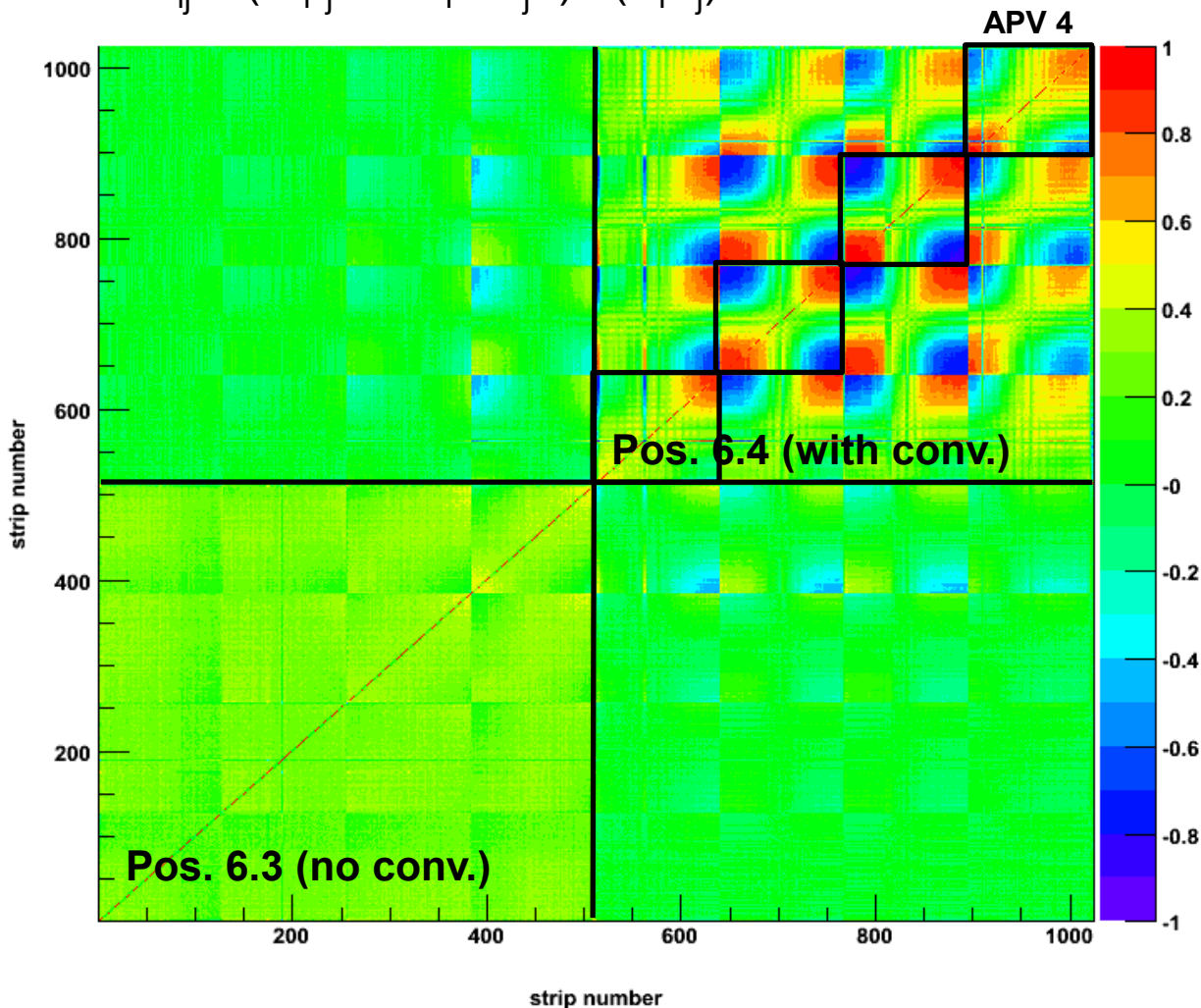
# Converter Noise Spectra



Standardized EMC set-up to measure **Differential & Common Mode** noise spectra (similar to set-up at CERN)



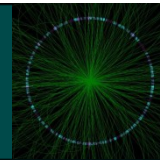
$$\text{corr}_{ij} = (\langle r_i r_j \rangle - \langle r_i \rangle \langle r_j \rangle) / (\sigma_i \sigma_j)$$



## Per APV:

- two halves of 64 strips
- strips within each half are **highly correlated (90%)**,
- but two halves are **strongly anti-correlated (-80%)**
- 50% correlations also on module 6.3 (no converter)

# External Air-Core Toroids



- As expected, toroid coils radiate less than solenoids
- Significant improvement already observed with simple self-made toroid coil
- Coil design being systematically studied by D. Cussans et al. (Bristol) (*Poster 107*)

**Toroid wiggled from copper wire**



**Toroid wiggled from copper strip**

