

UTILIZATION POSSIBILITIES OF THORIUM AS NUCLEAR FUEL

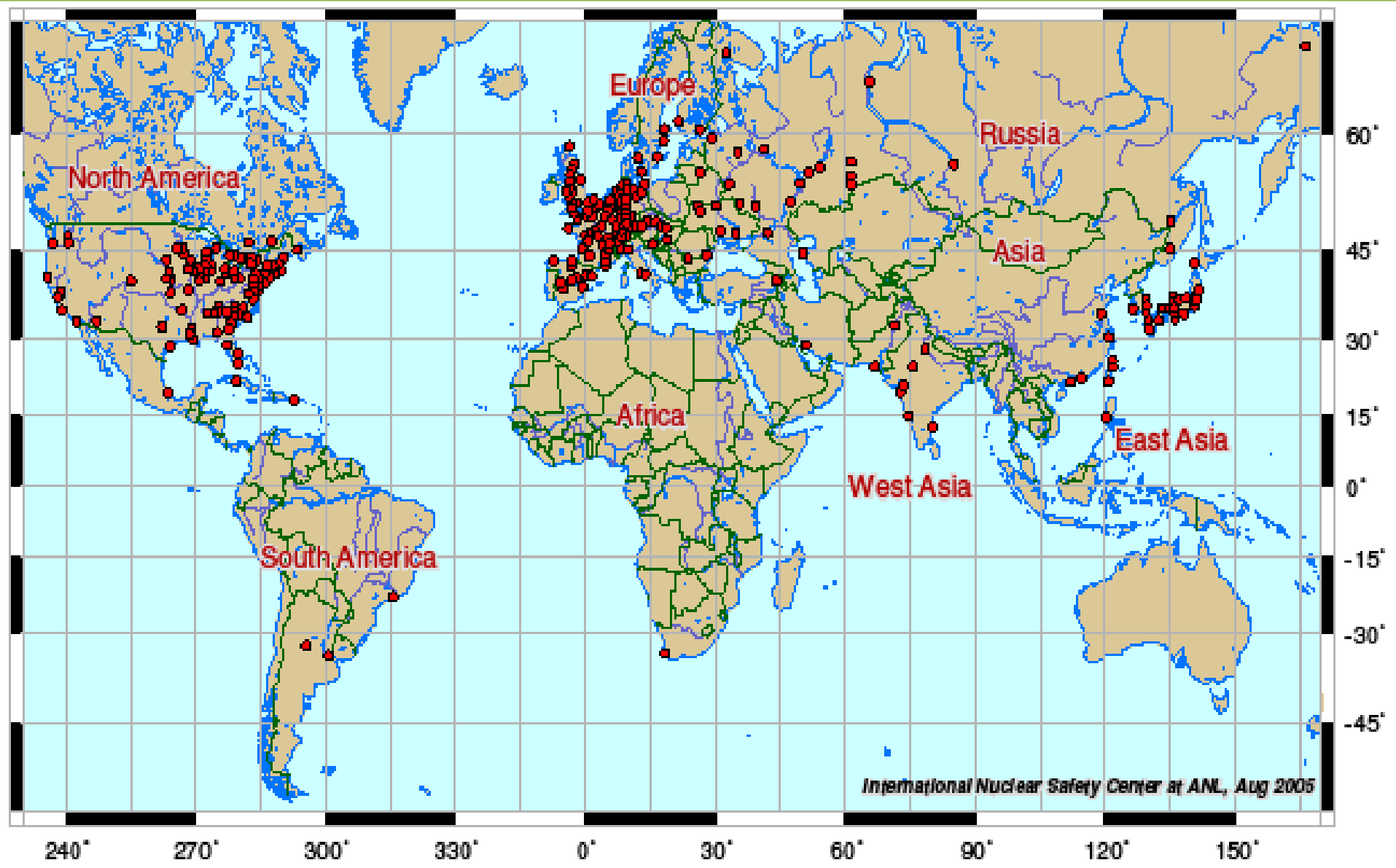
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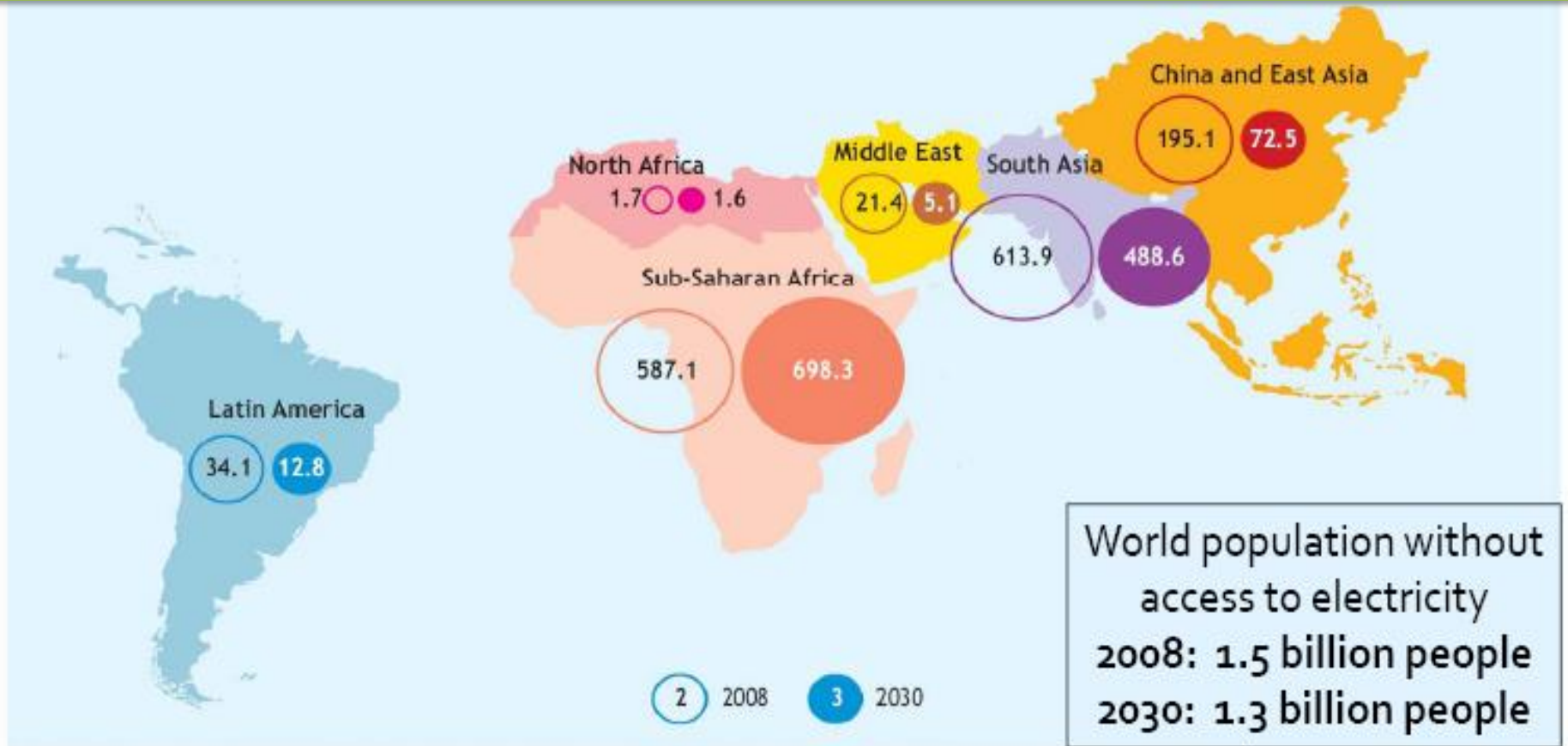
06836 İncek Gölbaşı, Ankara, **TÜRKİYE**



WORLD NUCLEAR POWER PLANTS CONCENTRATION

Number of people without access to electricity in the Reference Scenario (millions)

750 000 000 people have even not seen electrical light throughout their life !!!



The boundaries and names shown and the designations used on maps included in this publication do not imply official endorsement or acceptance by the IEA.

***\$35 billion per year more investment than in the Reference Scenario would be needed to 2030
– equivalent to just 5% of global power-sector investment – to ensure universal access***

Conventional nuclear reactors operate on once-through basis

Exploitation capability of nuclear resources

- ~ 1 % of the uranium resources will be used with plutonium recycle in LWRs
- Thorium reserves, 3 times abundant than uranium reserves are **not used!!!**

Sustainable nuclear economy must use all nuclear resources!!!

ESTIMATES OF THORIUM RESOURCES

COUNTRY	EXTRACTABLE(<80USD/KG) SOURCES,TON OF THORIUM (Geoscience Australian Estimated, 2006)	ECONOMICALLY .EXTRACTABLE SOURCES, TON OF THORIUM (USGS Mineral Commodity Summary,1999)
AUSTRALIA	452000	300000
BRAZIL	221000	16,000
CANADA	44000	100000
EGYPT	100000	
GREENLAND	54000	
INDIA	319000	290000
NORWAY	132000	170000
RUSSIA FED	75000	
S. AFRICA	18000	35000
TURKEY	344000 (780000)	
USA	400000	160,000
VENEZUELA	300000	
OTHER	33000	95000
WORLD	2492000	1200000

1. Alternative mixed fuels in CANDU reactors
2. Nuclear Fusion Energy
3. Accelerator Driven Systems

- **Typical burn up values in CANDU reactor, LWR, FBR and HTR are of the order of <math><10000</math> (~7.000), 30.000 to 40.000, and 100.000 MW.D/MT, respectively.**

Extended burn up and long operation periods are possible with alternative fuels in CANDU Reactors (conventional technology) and HTR (Generation-IV)

- **LWR spent fuel**
- **Reactor Grade Plutonium**
- **Minor Actinides**

Civilian nuclear power plants have produced nearly **1,700 tons of reactor-grade plutonium**, of which about 274 tons have been separated and the rest is stored at reactor sites embedded in spent fuel

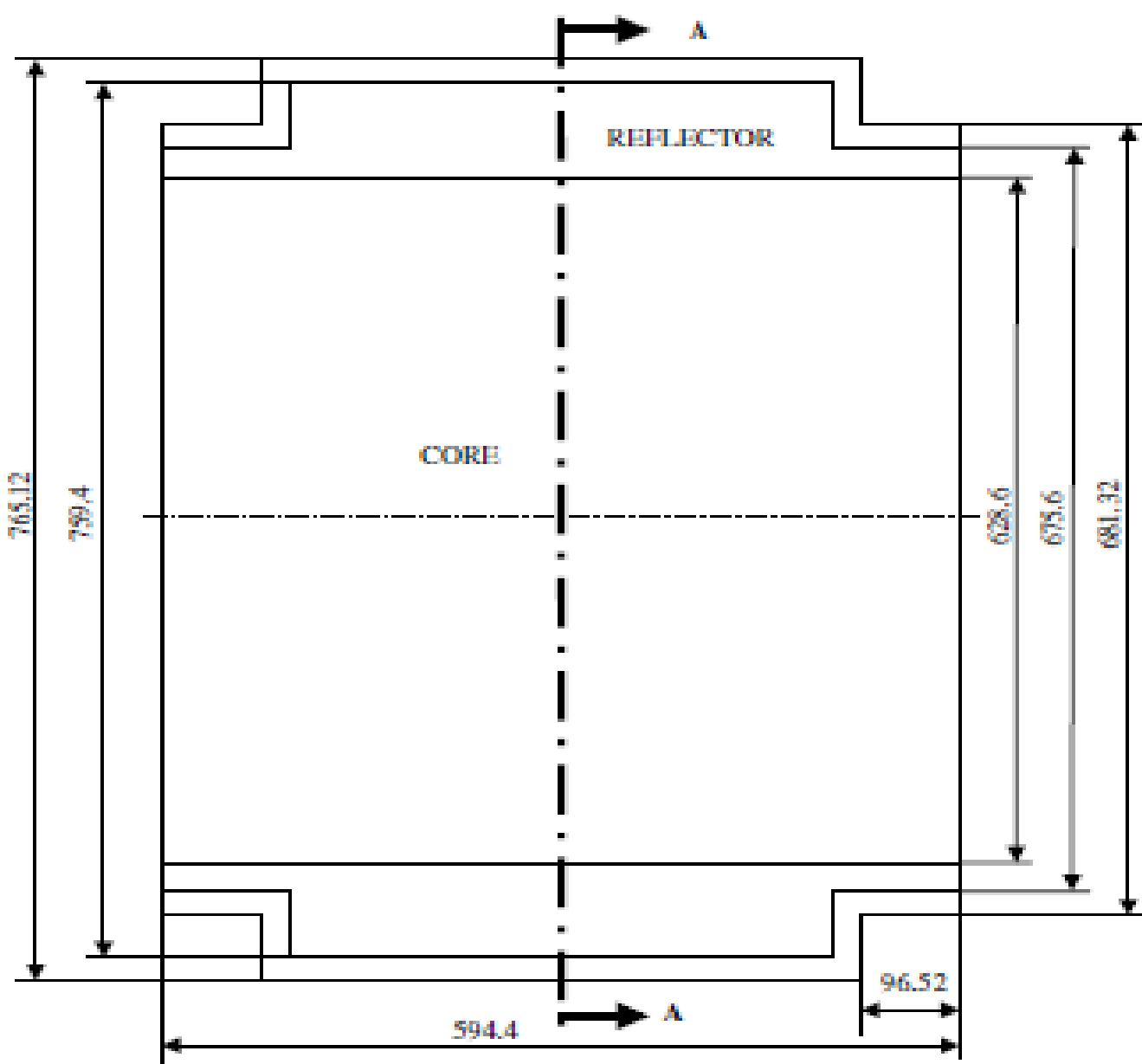
Nuclear power plants in the European Union (~ 125 GW) produce yearly approximately **2500 tons of spent fuel**, containing about **25 tons of plutonium** and **3.5 tons of the “minor actinides (MA)”** neptunium, americium, and curium and **3 tons of long-lived fission products**

Re-utilization of LWR spent fuel in CANDU reactors

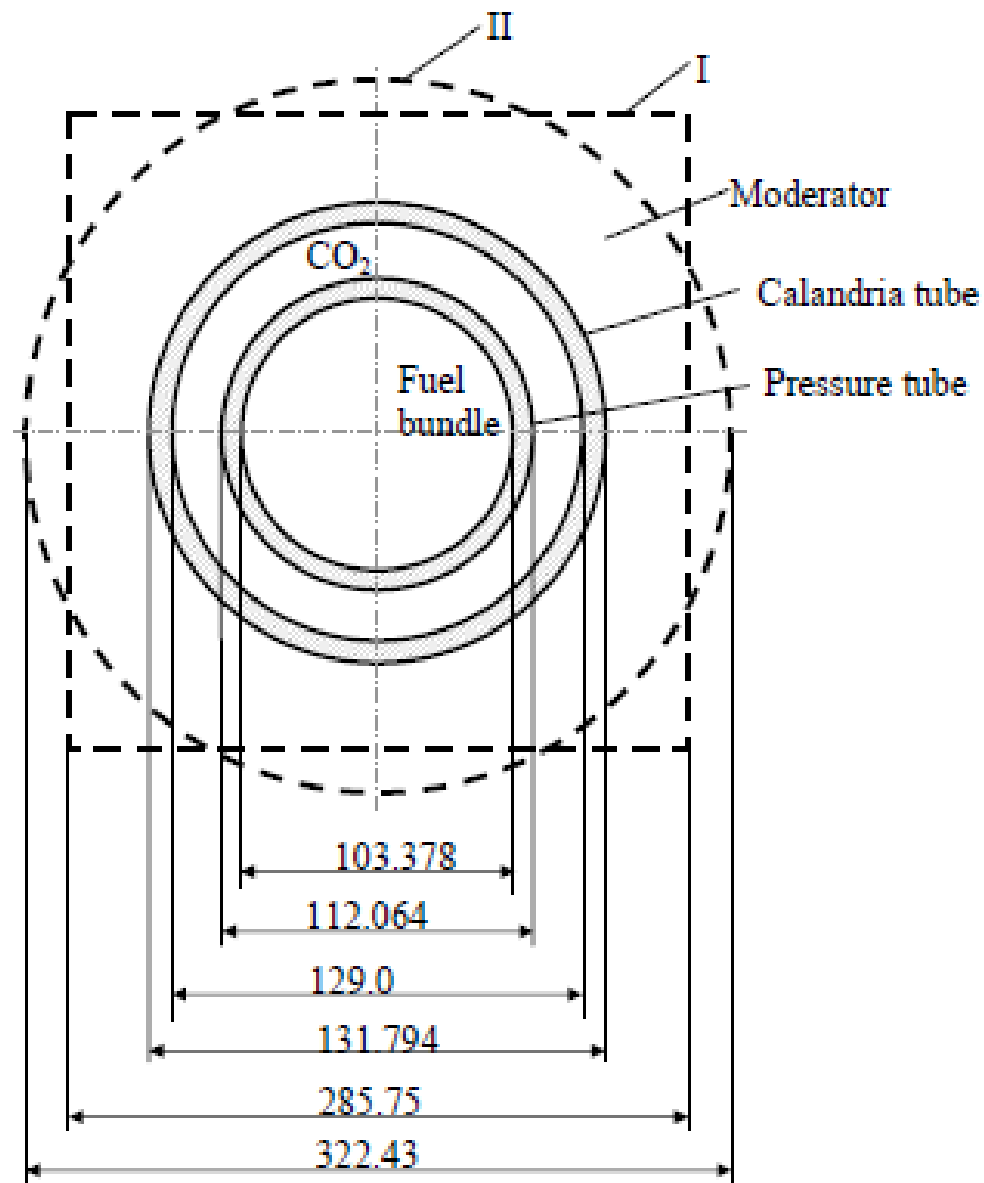
The composition of fissionable isotopes in the spent fuel

Isotopes	Mass (kg/yr) per unit	
	PWR ^a	PWR ^b
²³⁴ U	3.14	2.66
²³⁵ U	215	171
²³⁶ U	114	83.4
²³⁸ U	25,700	25,500
²³⁷ Np	20.4	15.1
²³⁸ Pu	5.99	16.1
²³⁹ Pu	144	205
²⁴⁰ Pu	59.1	120
²⁴¹ Pu	27.7	72.7
²⁴² Pu	9.65	41.6
²⁴¹ Am	1.32	6
²⁴³ Am	2.48	21.8
²⁴⁴ Cm	0.911	15.6

b) Pressurised-water reactor waste fuel with plutonium recycle, 1000-MWe reactor, 80% capacity factor, 33 MWd/kg, 32.5% thermal efficiency, 150 days after discharge. Manson, B., Pigford, T. H., Levi, H. W. "Nuclear Chemical Engineering", New York: McGraw-Hill, 1981



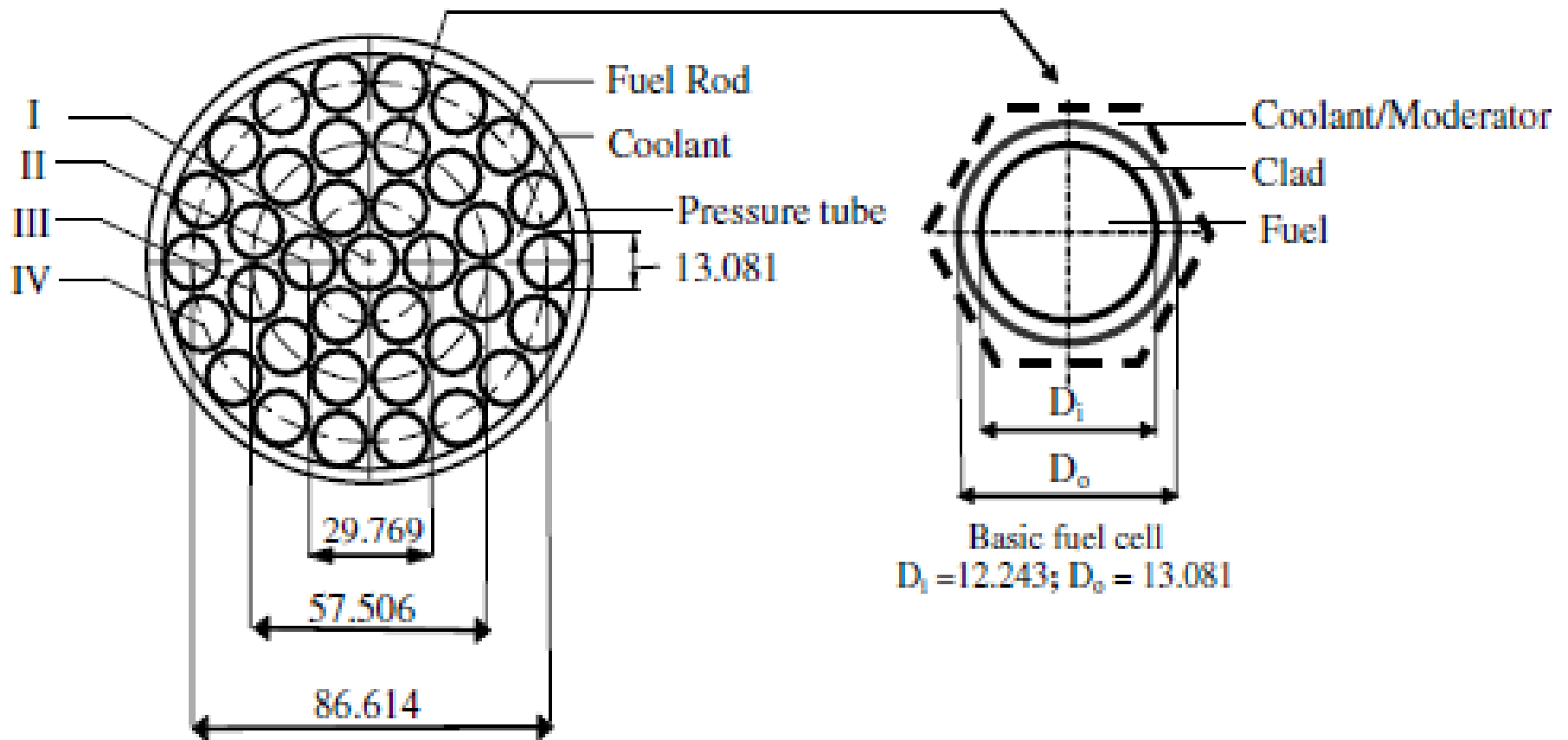
CANDU GENTILLY-II design (388 fuel channels)



Cross sectional view of one fuel channel

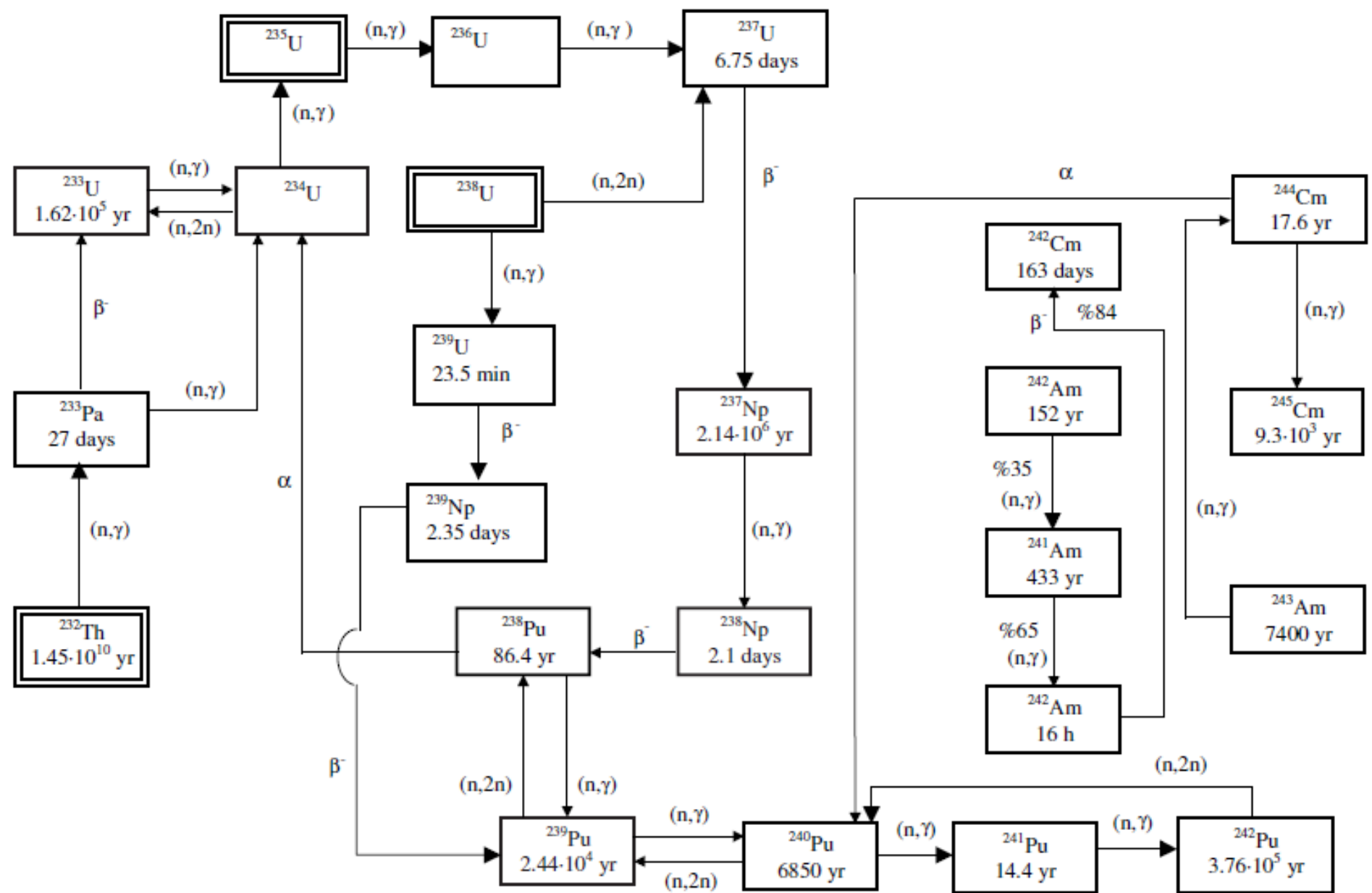
I- Original CANDU square lattice cell.

II- Equivalent diameter, used in calculations

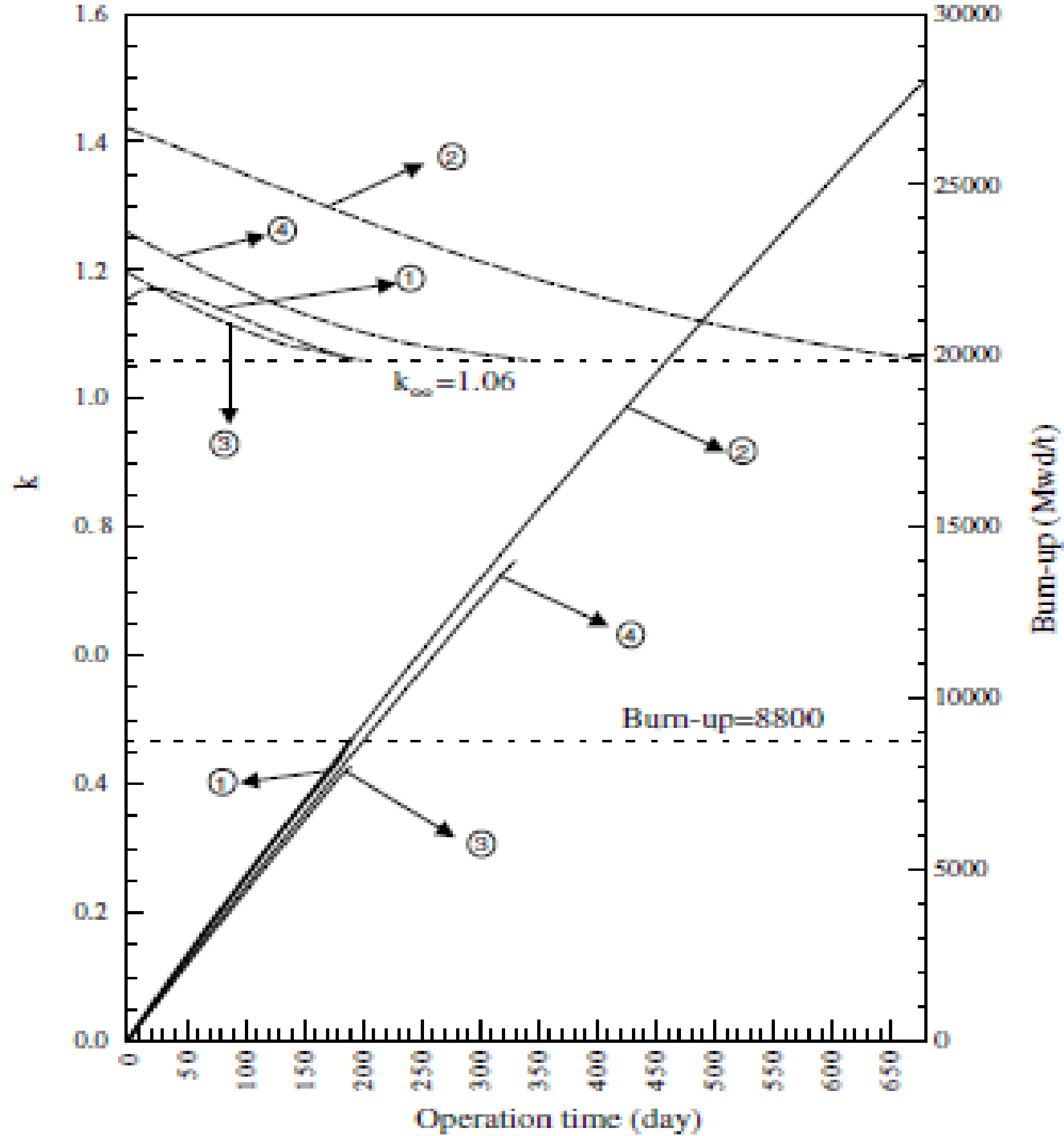


Placement of 37-fuel rods in the bundle
 (Dimensions are in millimeters, not in scale)

- Mode ①: 100 % natural UO_2 as the basic reference fuel in the present CANDU reactors.
- Mode ②: 100 % LWR spent fuel as a potential fuel to realize an extended burn-up in CANDU reactors.
- Mode ③: 50 % LWR spent fuel + 50 % ThO_2 as an attempt to exploit thorium reserves.
- Mode ④: 60 % LWR spent fuel + 40 % ThO_2 as a similar attempt with a higher fissile inventory to realize a higher burn-up grade than in item 3.



Major nuclear reactions and radioactive transformation processes in the course of plant operation

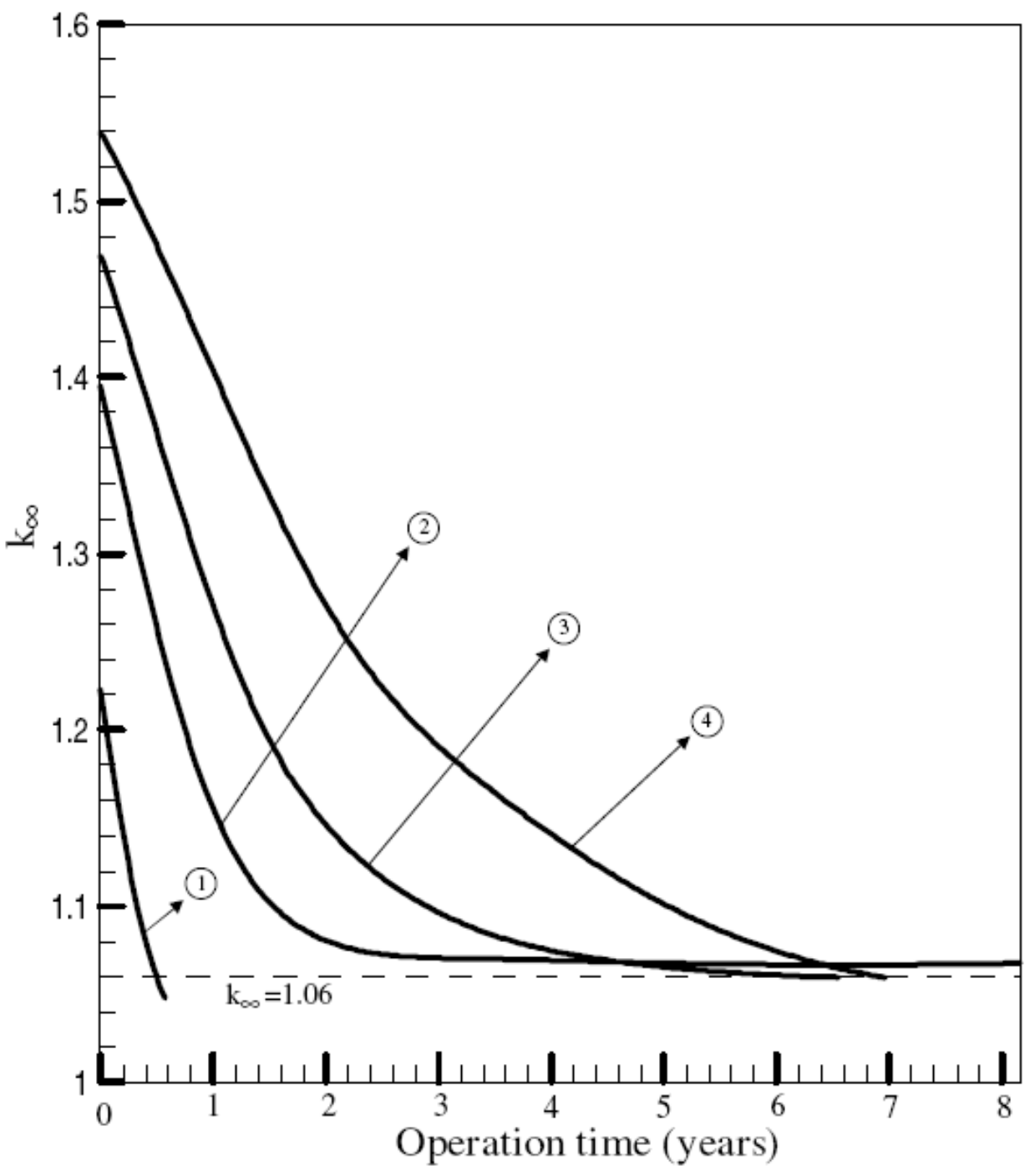


**INCREASED FUEL BURN UP IN A
CANDU THORIUM REACTOR USING
REACTOR GRADE PLUTONIUM**

The composition of the reactor grade plutonium

ISOTOPES	Reactor grade plutonium initial [%]
^{238}Pu	1.0
^{239}Pu	62.0
^{240}Pu	24.0
^{241}Pu	8.0
^{242}Pu	5.0

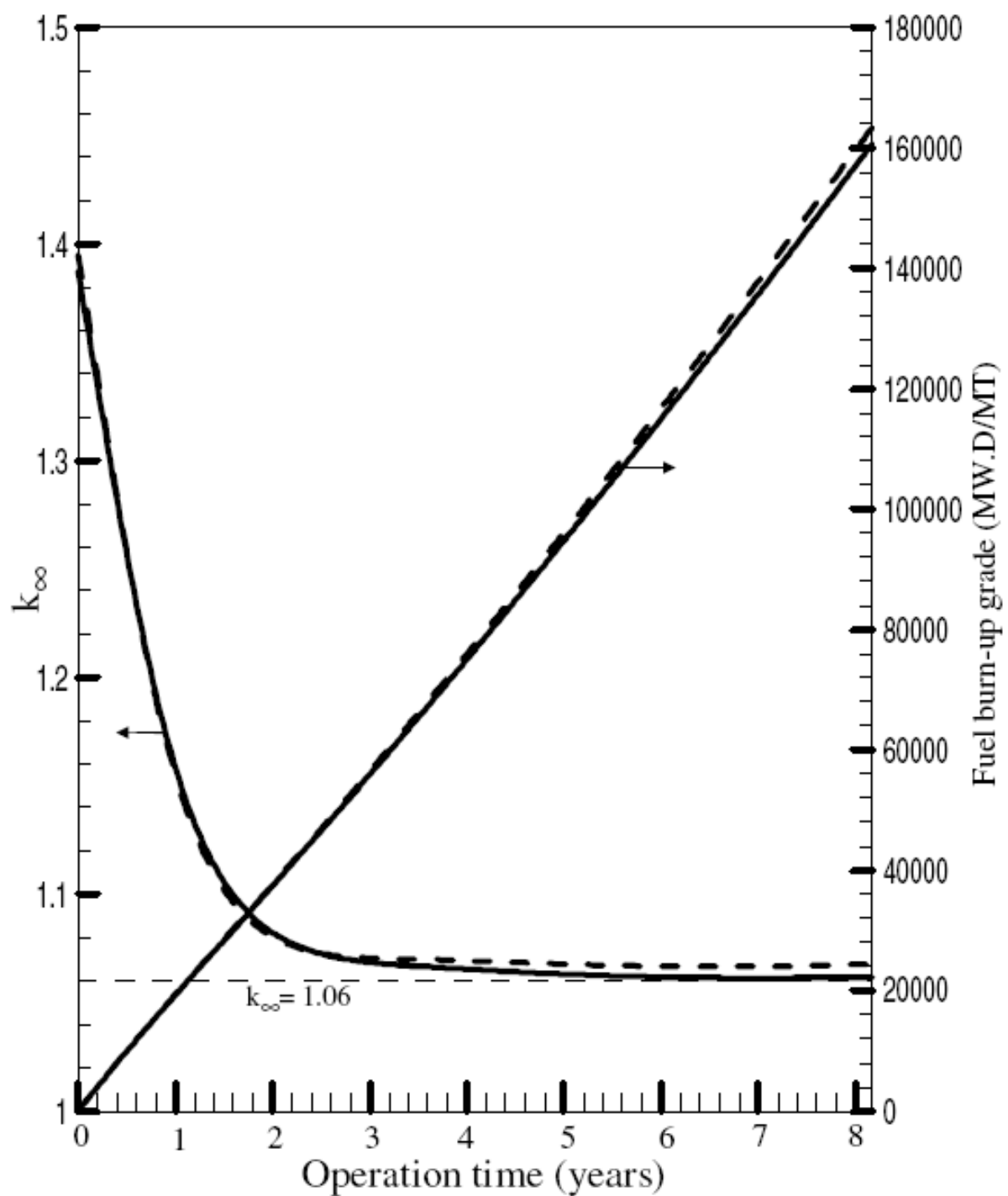
IAEA, Potential Of Thorium Based Fuel Cycles to Constrain Plutonium and Reduce Long Lived Waste Toxicity, IAEA-TECDOC-1349, International Atomic Energy Agency, Vienna, Austria, p.55, Table 3.3.6 (2003).



Lattice criticality

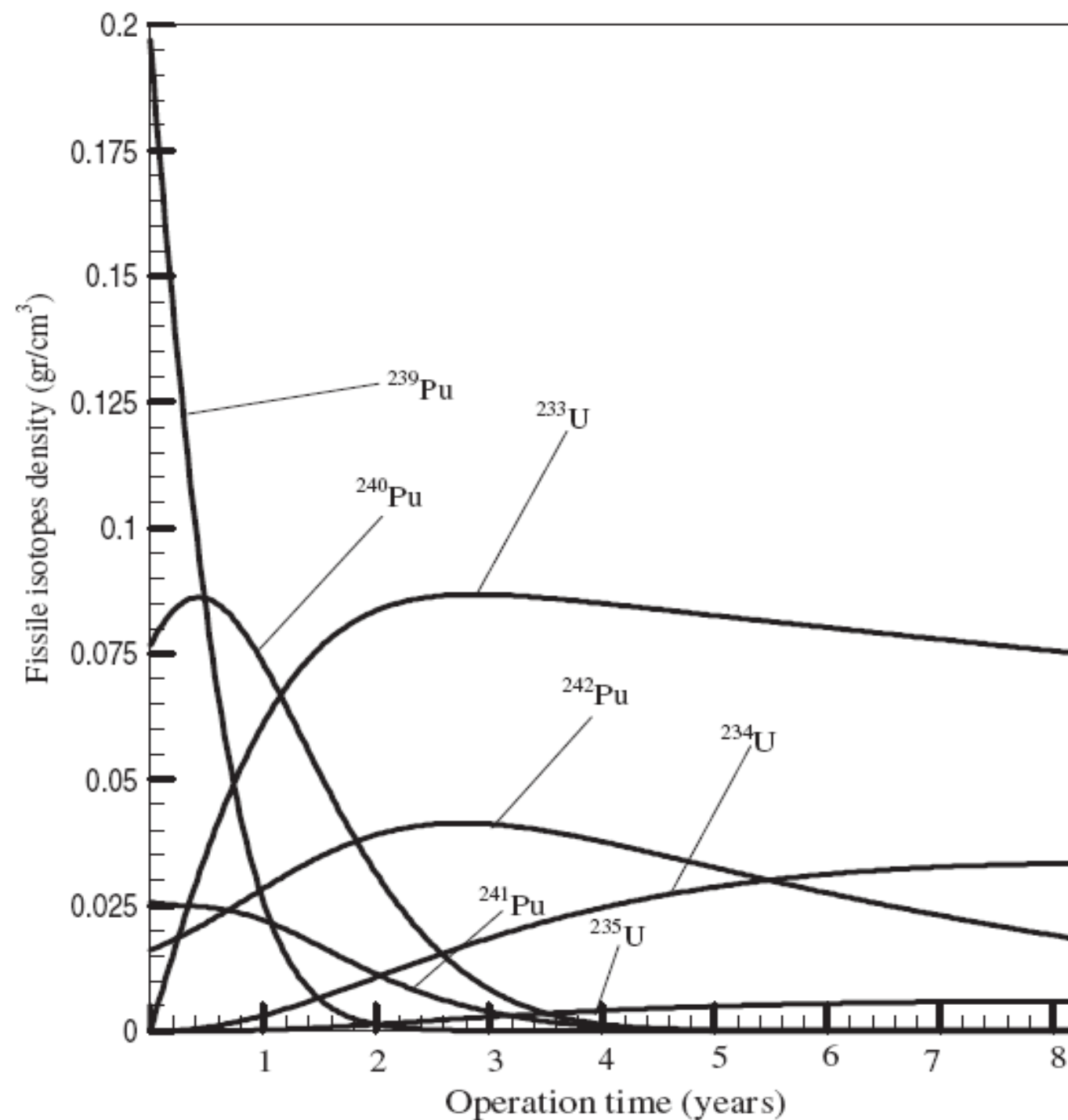
k_{∞}

- (1) 98 % ThO₂
+ 2 % PuO₂
- (2) 96 % ThO₂
+ 4 % PuO₂
- (3) 94 % ThO₂
+ 6 % PuO₂
- (4) 90 % ThO₂
+ 10 % PuO₂



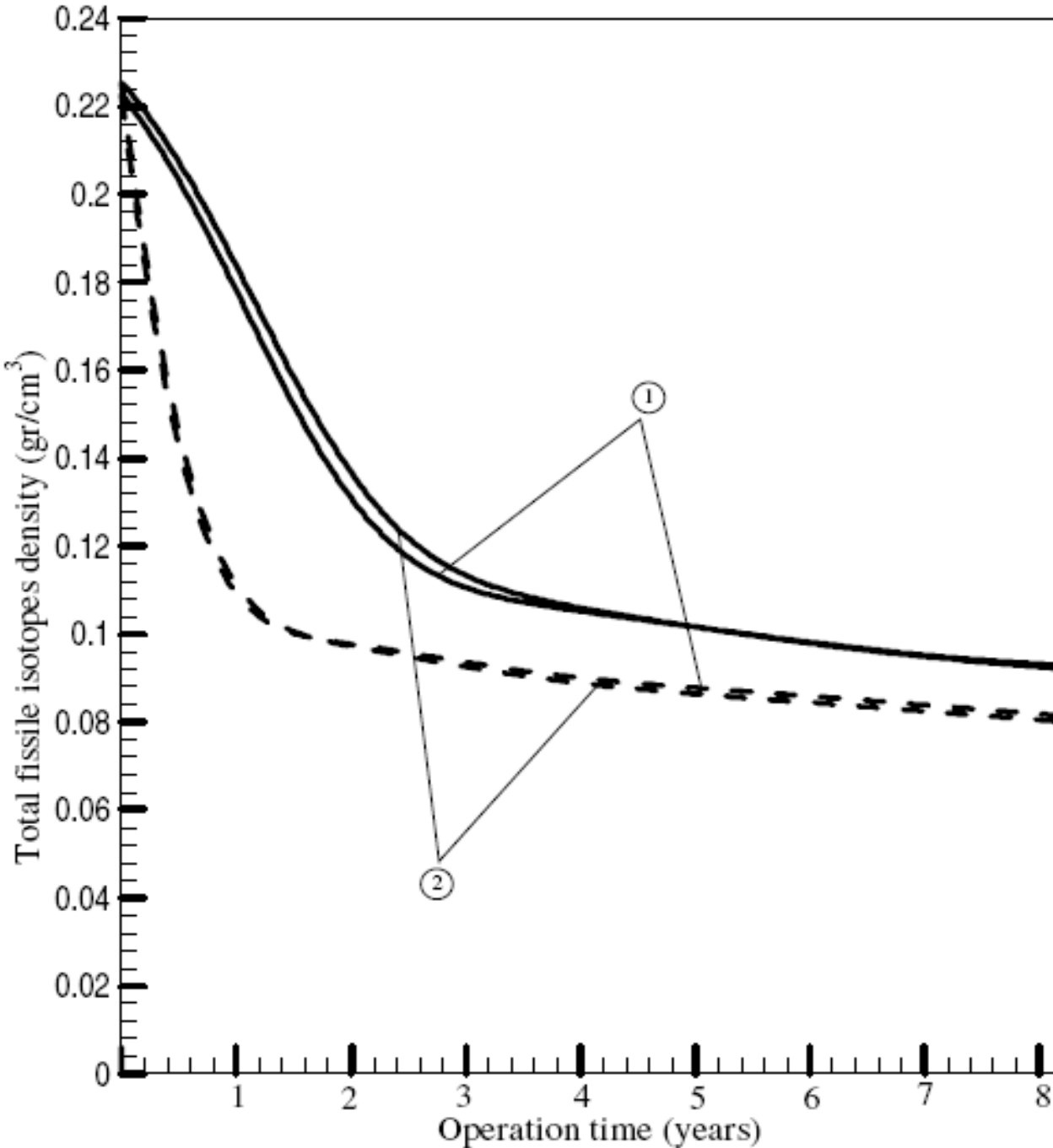
Lattice criticality k_{∞} and fuel burn-up grade

- 91 % ThO₂
+ 5 % UO₂ + 4 % PuO₂
- 96 % ThO₂
+ 4 % PuO₂



Density variations of the main fissionable isotopes in the peripheral fuel row with

96 % ThO₂ + 4 % PuO₂



**Accumulated
densities of fissile
isotopes
($^{233}\text{U} + ^{235}\text{U} + ^{239}\text{Pu}$
+ ^{241}Pu)**

**(1) 96 % ThO_2 + 4
% PuO_2 ;**

**(2) 91 % ThO_2 + 5
% UO_2 + 4 %
 PuO_2**

**— central fuel
row**

**- - - peripheral fuel
row**

MINOR ACTINIDE BURNING IN A CANDU THORIUM REACTOR

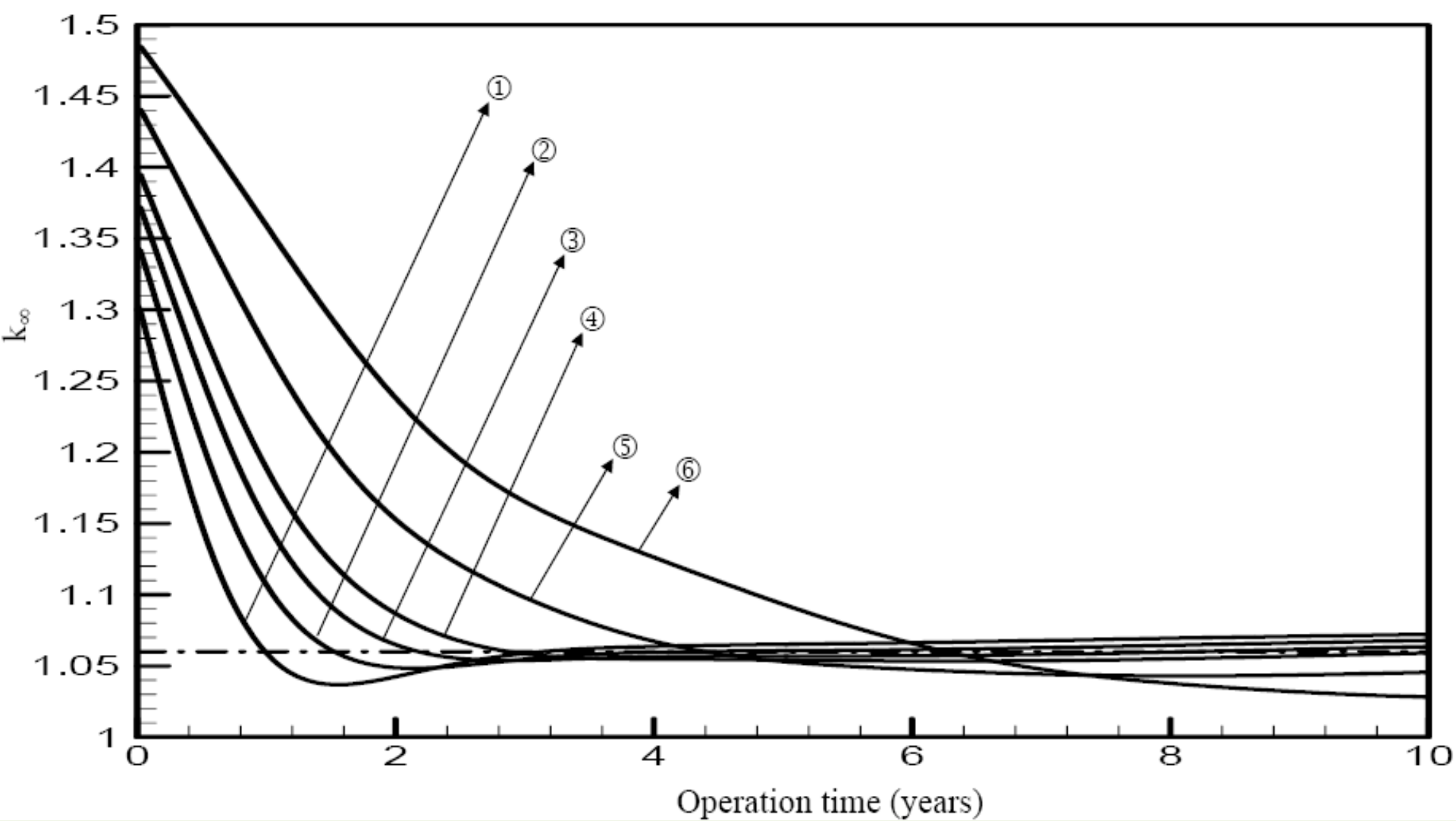
ISOTOPES	Mass (kg/year) per unit PWR
^{237}Np	15.1
^{238}Pu	16.1
^{239}Pu	205
^{240}Pu	120
^{241}Pu	72.7
^{242}Pu	41.6
^{241}Am	6
$^{242\text{m}}\text{Am}$	0.00793
^{243}Am	21.8
^{244}Cm	15.6
^{245}Cm	1.74

Composition of MA in the spent fuel of a light water reactor

Pressurised-water reactor, fuel with plutonium recycle, 1000-MW_e

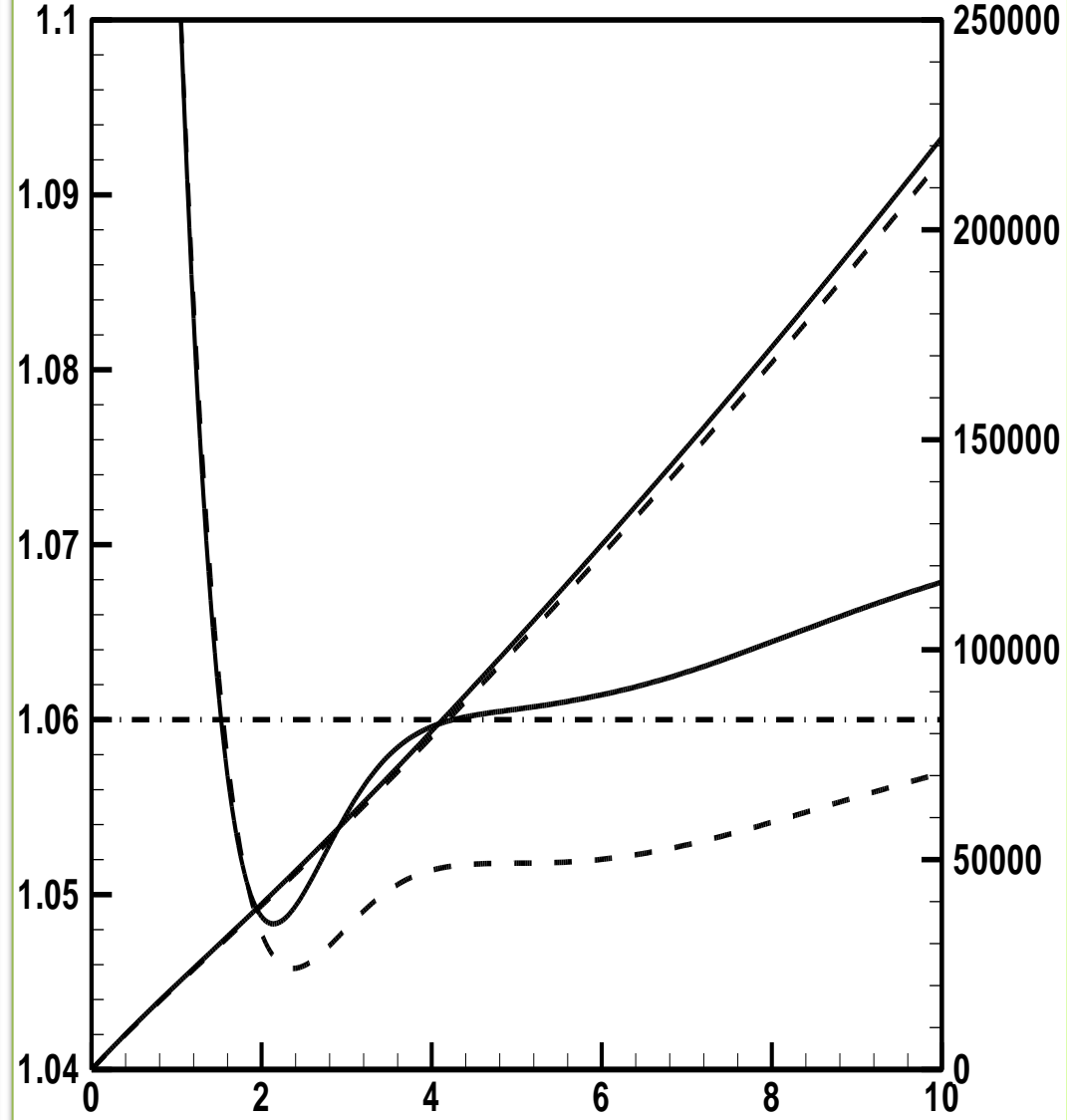
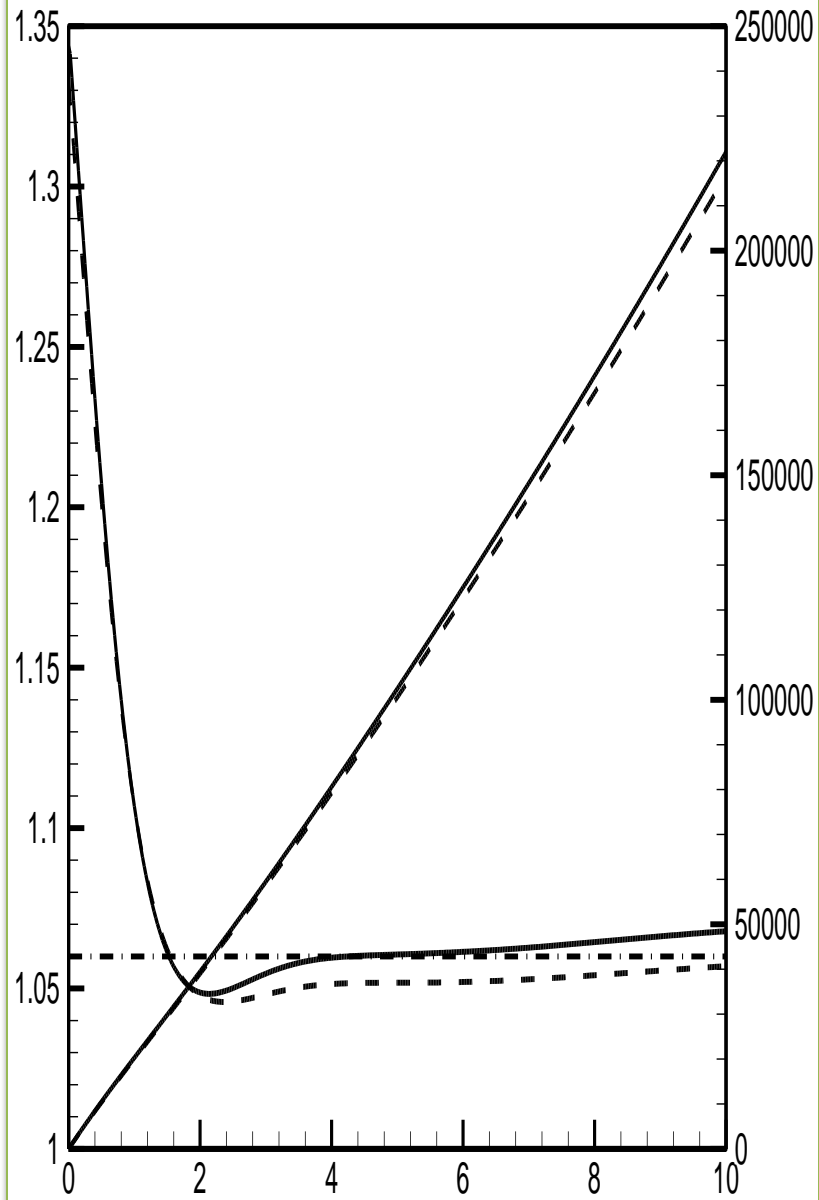
reactor, 80% capacity factor, 33 MW.D/kg, 32.5 % thermal efficiency, 150 days

after discharge (Nuclear Chemical Engineering, p. 370, Table 8.5)



Temporal variation of the lattice criticality k_{∞}

①: % 96 ThO₂ + % 4 MAO₂; ②: % 95 ThO₂ + % 5 MAO₂; ③: % 94 ThO₂ + % 6 MAO₂
 ④: % 93 ThO₂ + % 7 MAO₂; ⑤: % 90 ThO₂ + % 10 MAO₂; ⑥: % 85 ThO₂ + % 15 MAO₂



Variation of the lattice criticality k_{∞} and the fuel burn-up grade
solid line: % 95 ThO₂ + % 5 MAO₂; dashed line: % 90 ThO₂ + % 5 MAO₂ + % 5 UO₂

COMPONENT/PURPOSE

• Fuel Kernel

- Provide fission energy and neutrons
- Retain fission products
- Control particle oxygen potential

• Buffer layer (porous carbon layer)

- Attenuate fission recoils
- Void volume for fission gases
- Accommodates kernel swelling

• Inner Pyrocarbon (IPyC)

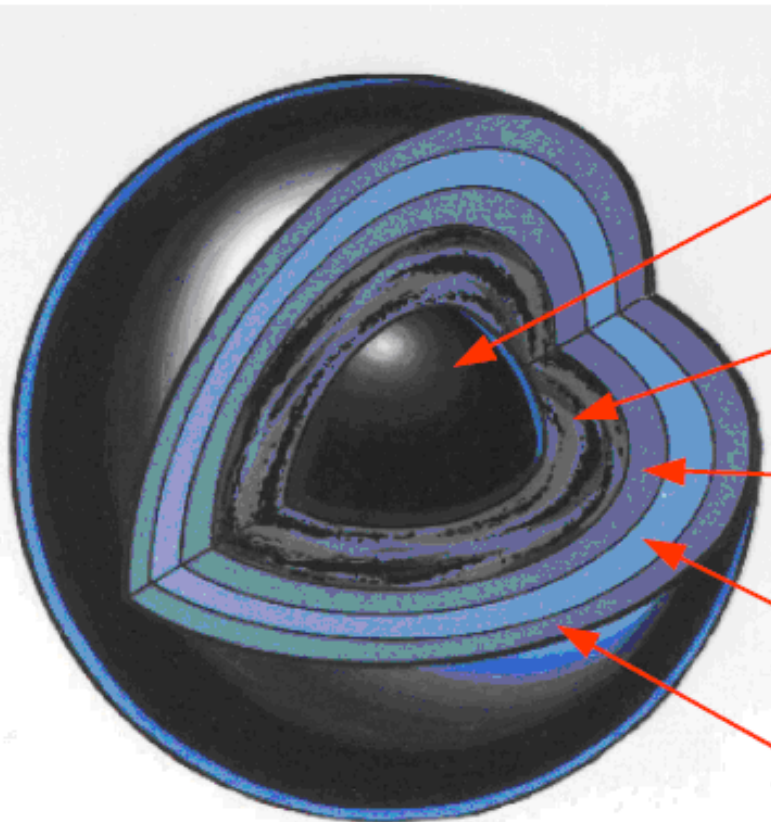
- Prevent Cl attack of kernel during manufacture
- Provides structural support for SiC
- Retains gaseous fission products

• Silicon Carbide (SiC)

- Primary load bearing member
- Retain gas and metal fission product

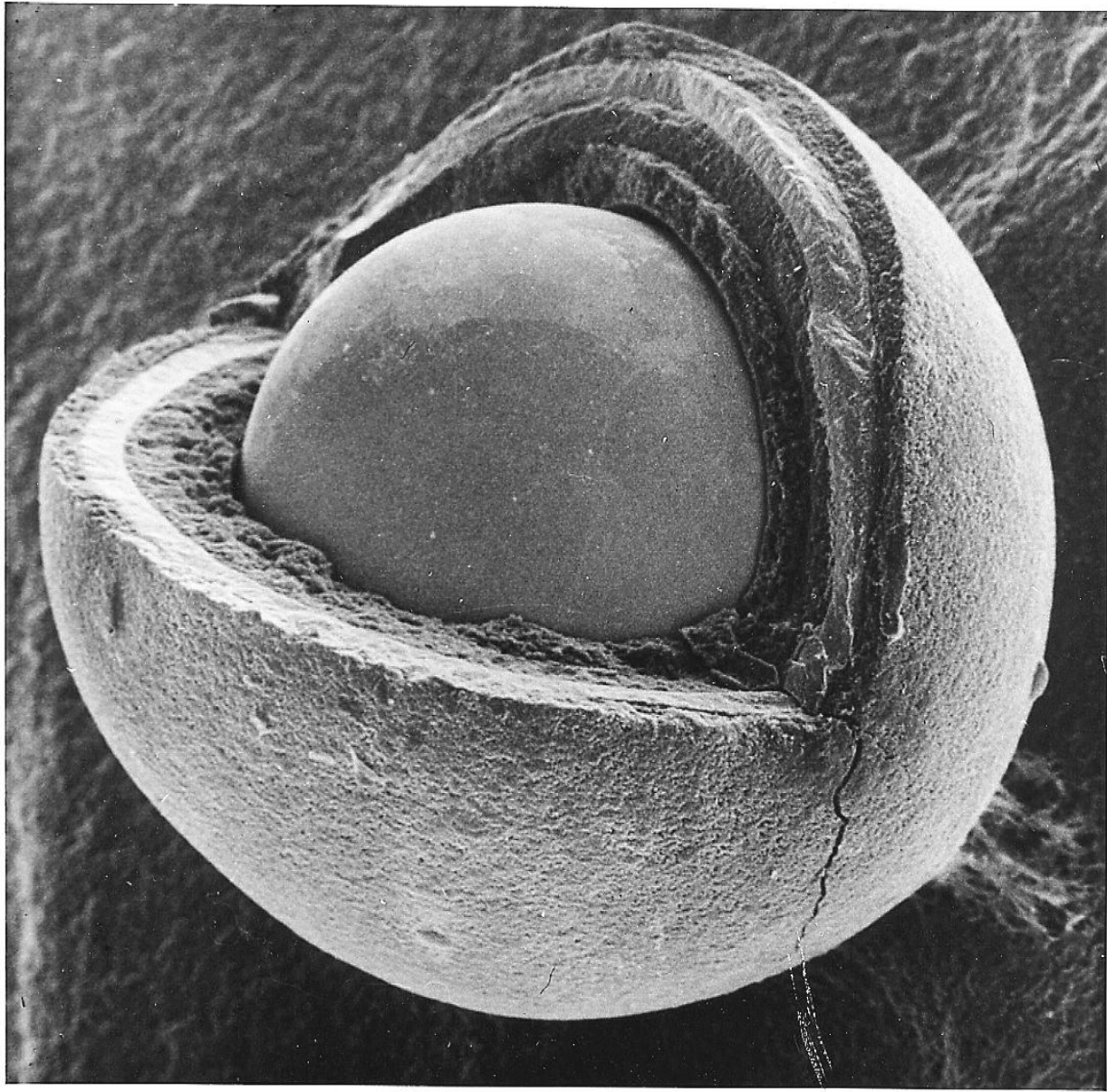
• Outer Pyrocarbon (OPyC)

- Provides structural support for SiC
- Retains gaseous fission products
- Provide bonding surface for compacting



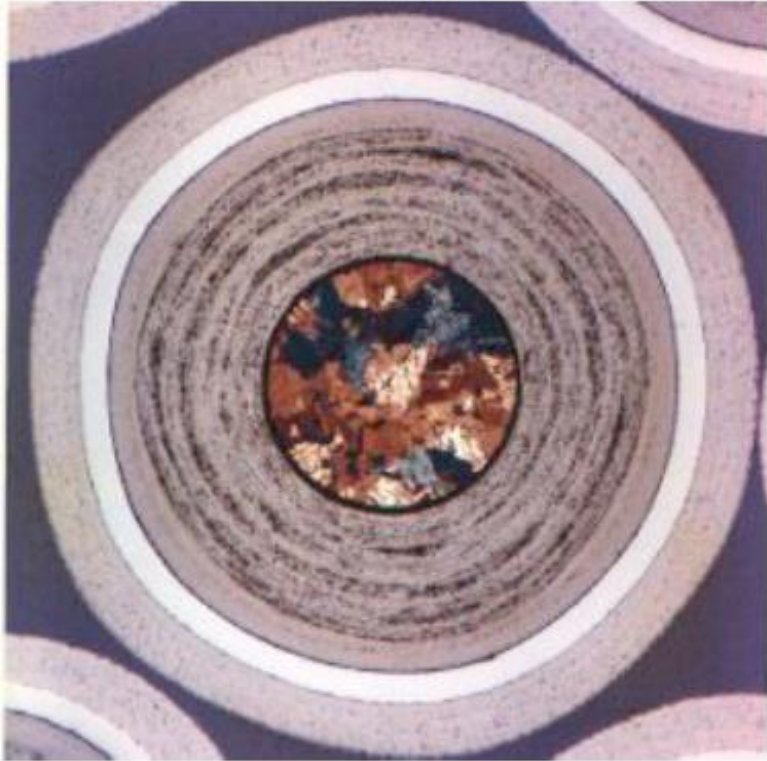
2.2 mm

TRISO coating provides structure stability and contains fission products

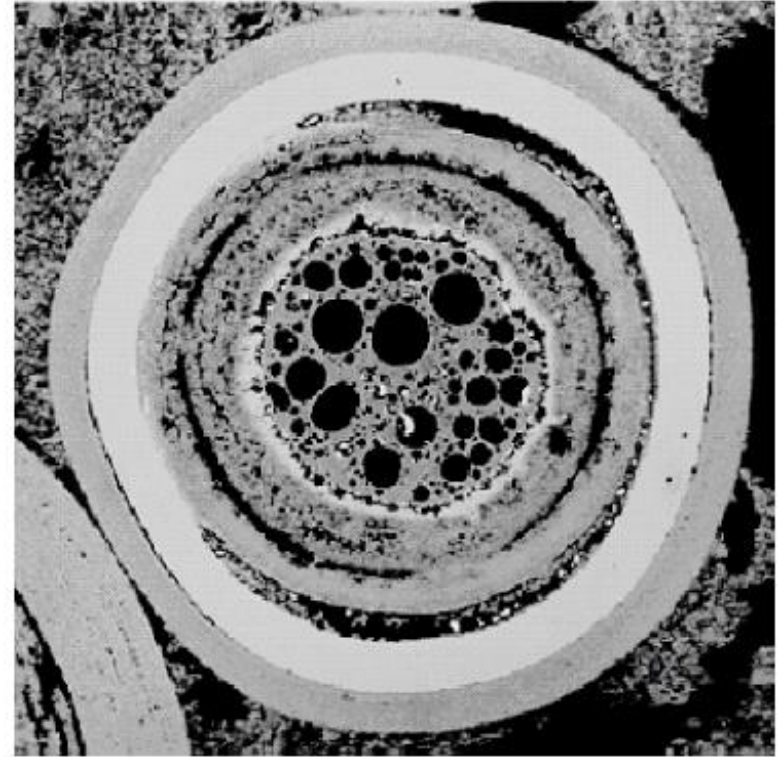


Fissile/Fertile fuel particle (large kernel)

Fresh Particle



High Burnup at Peach Bottom
747,000 MW-days/tonne



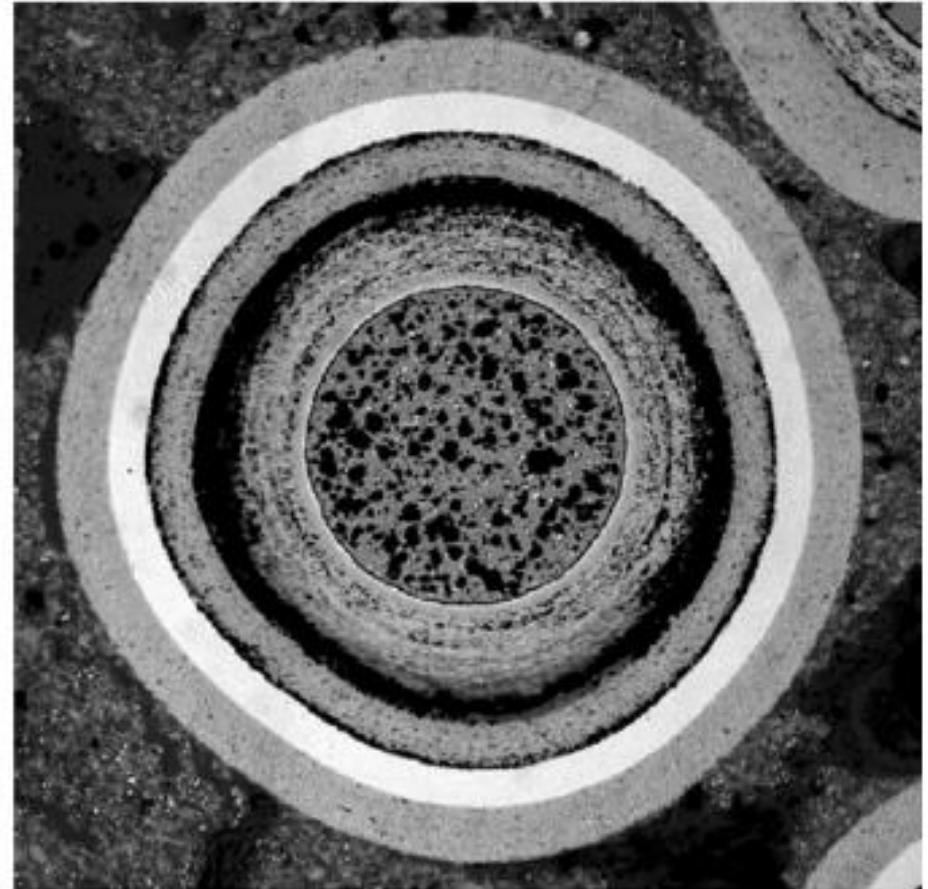
Very high burn up in ceramic-coated (TRISO) fuel,
experimentally demonstrated at Peach Bottom-1 MHR

Pu Oxide ($\text{PuO}_{1.68}$)

Th- Pu Oxide



(A)

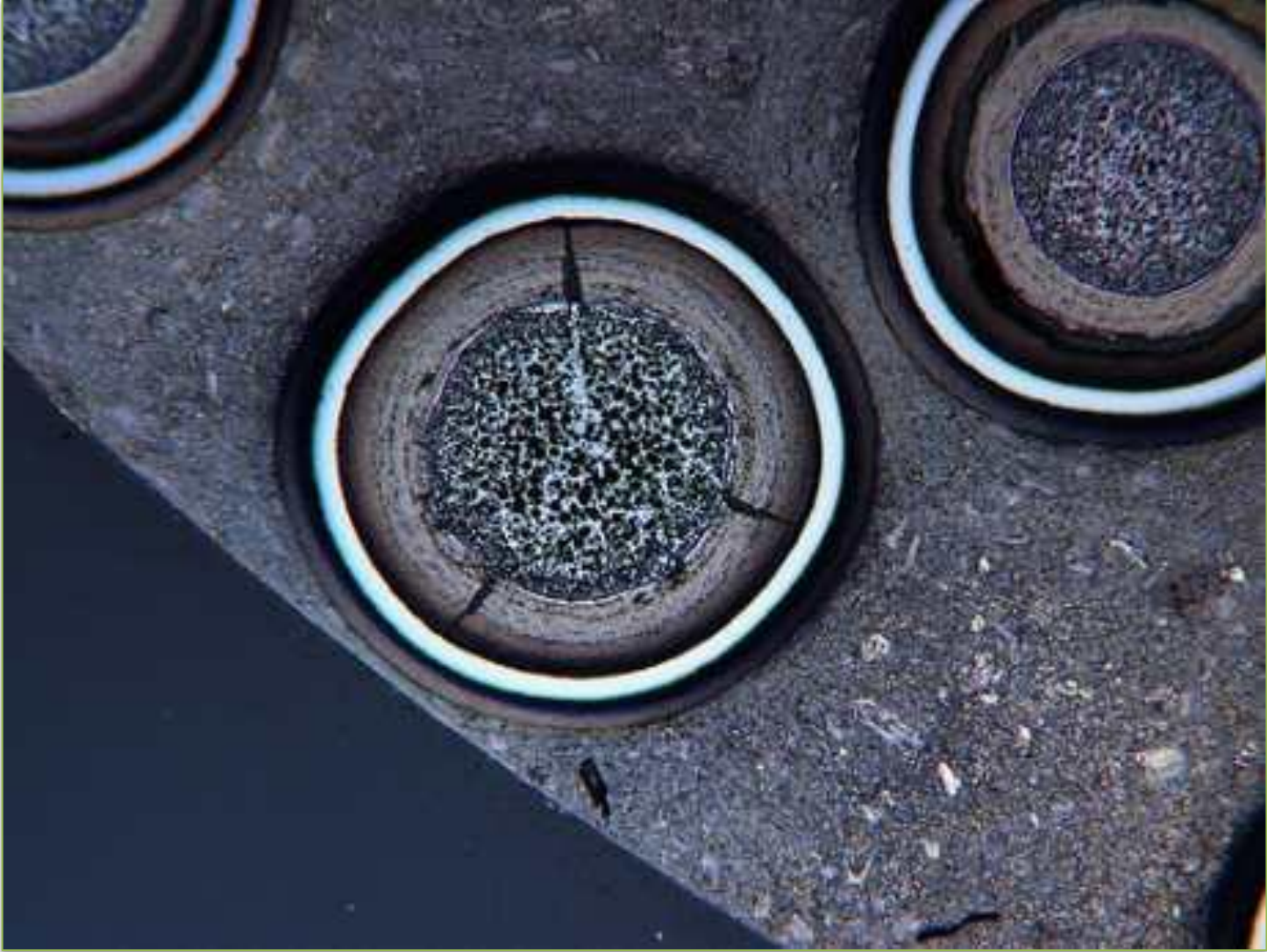


(B)

Deep burn up in ceramic-coated (TRISO) fuel, as demonstrated at Peach Bottom-1 MHR (> 95 % ^{239}Pu transmuted)

A) 650 000 MW.d/tonne

B) 180 000 MW.d/tonne



Microscopic cross-section of Triso fuel particles (Image INL) http://www.world-nuclear-news.org/ENF-Triso_fuel_triumphs_at_extreme_temperatures- (1800 °C)

Three years of studies by teams at the US Department of Energy's Idaho National Laboratory (INL) and Oak Ridge National Laboratory (ORNL) have found that most fission products remain inside irradiated Triso particles even at temperatures of 1800°C - more than 200°C hotter than in postulated accident conditions.

Various projects around the world are developing high-temperature gas-cooled nuclear reactors which use TRISO-type fuel, building on many years of research. The fuel itself was developed primarily in Germany during the 1980s. The US teams have been studying their version of the fuel since 2002, and the findings have direct implications for the safety for advanced high-temperature reactors

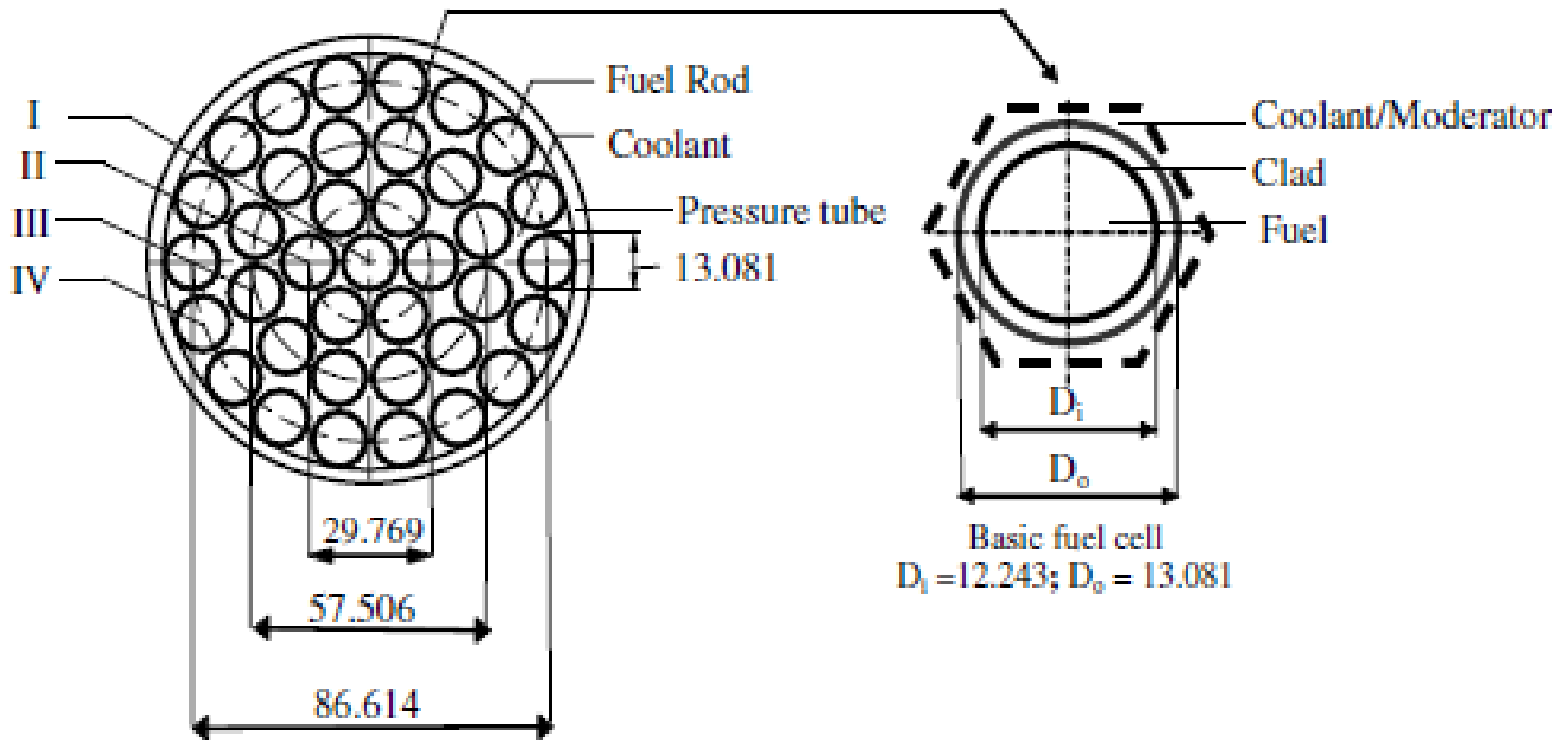
Substantial Quantities of Coated Particles have been Fabricated at facilities throughout the world

Reactor/ Manufacturing	Country	Fuel Description		U/Th Quantity (kg)
ROVER/GA & LANL	US	BISO	Extrusions	14,000
DRAGON	UK	BISO/TRISO	Compacts	1,000s
Peach Bottom I/GA	US	BISO	Compacts	3,500
UHTREX/GA & LANL	US	TRISO (Early)	Extrusions	200
Fort St. Vrain	US	TRISO	Compacts	33,400
AVR	Germany	BISO/TRISO	Spheres	2,200
THTR/Nukem	Germany	BISO	Spheres	7,700
CNPS/GA	US	TRISO	Compacts	94
HTTR/NFI	Japan	TRISO	Compacts	900
HTR-10	China	TRISO	Spheres	140
Russia, Belgium, France Korea, India, South Africa	various	BISO/TRISO	-----	Small

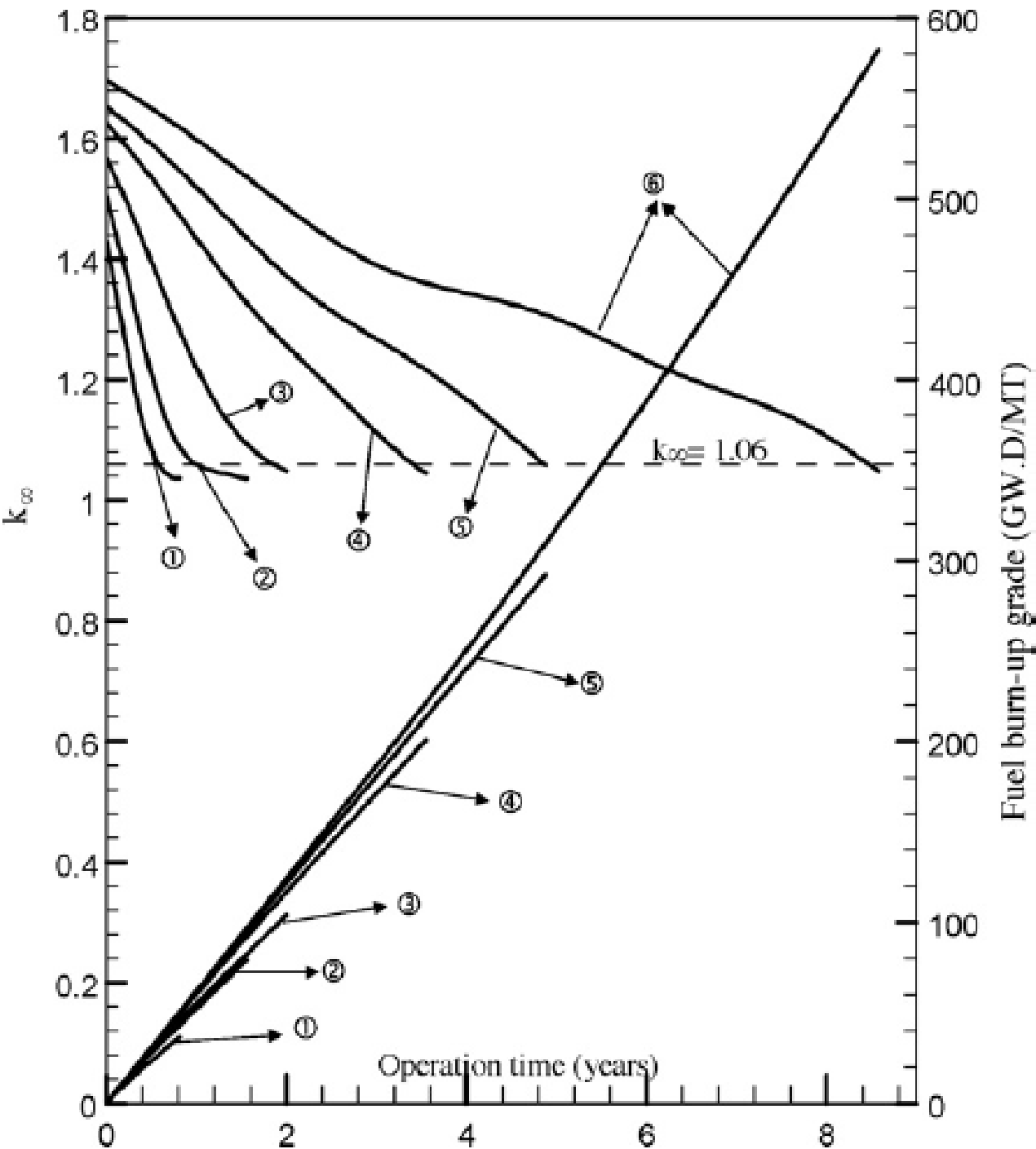
>60,000 kg

Composition and dimensions of basic TRISO fuel particle

Material	Density (g/cm³)	D_{in} (cm)	D_{out} (cm)	Volume (cm³)	Volume Fraction	Mass (g)
ThO₂	10	0	0.158	0.002064	0.370427	0.020642
PYC (porous)	1	0.158	0.176	0.000789	0.141573	0.000789
PYC (dense)	1.8	0.176	0.18	0.000199	0.035708	0.000358
SiC	3.17	0.18	0.2	0.001135	0.203606	0.003598
OPyC	1.8	0.2	0.22	0.001386	0.248685	0.002496
Average	5.00319		0.22	0.005573		0.02788



Placement of 37-fuel rods in the bundle
 (Dimensions are in millimeters, not in scale)



Temporal variation of the lattice criticality k_{∞} and fuel burn-up grade

(RG-PuO₂/ThO₂ mixed fuel)

①: 4 % RG-PuO₂

②: 6 % RG-PuO₂

③: 10 % RG-PuO₂

④: 20 % RG-PuO₂

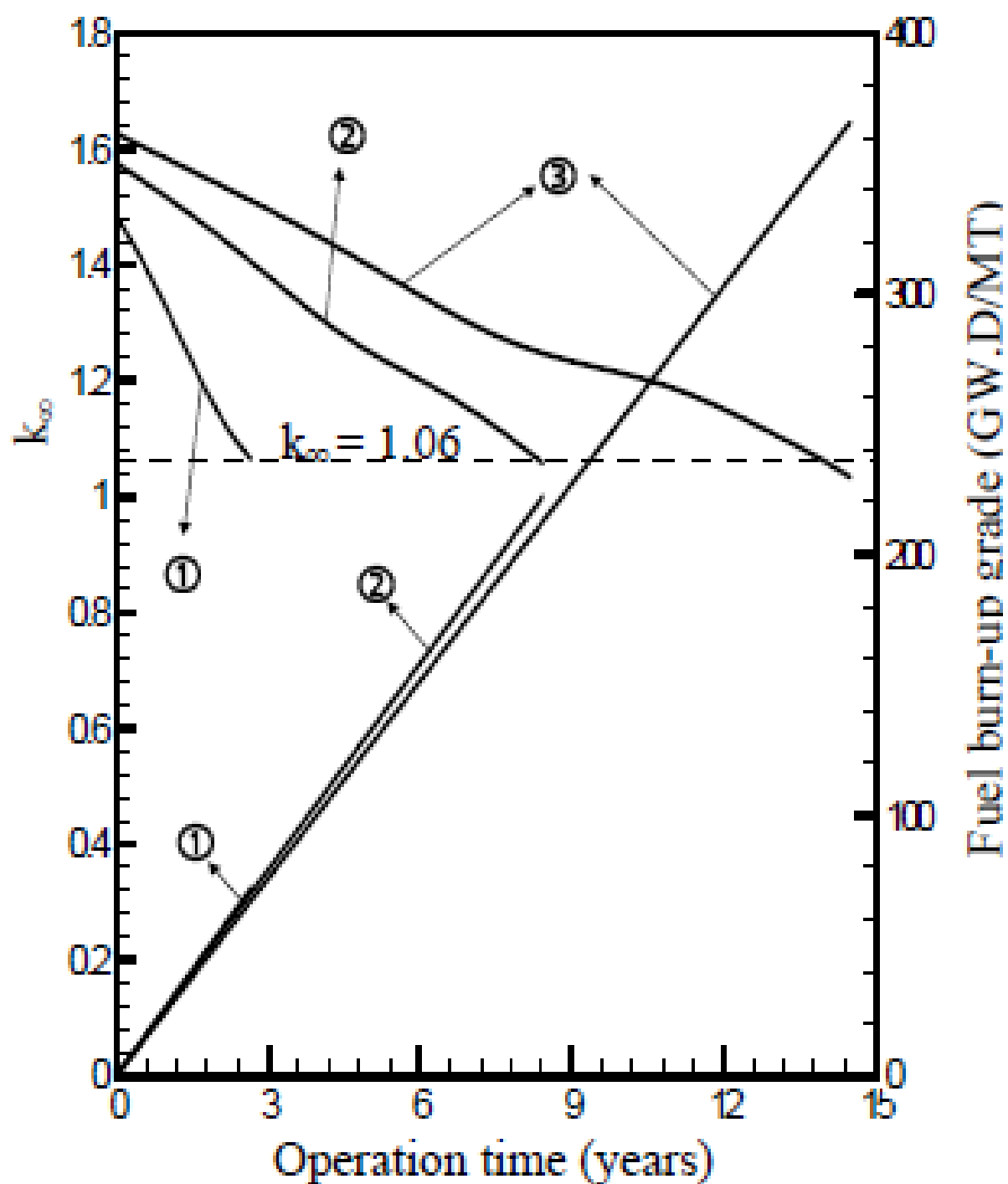
⑤: 30 % RG-PuO₂

⑥: Row # I: 100 % RG-PuO₂

Row # II: 80 % RG-PuO₂

Row # III: 60 % RG-PuO₂

Row # IV: 40 % RG-PuO₂



Temporal variation of the lattice criticality k_{∞} and fuel burn-up grade

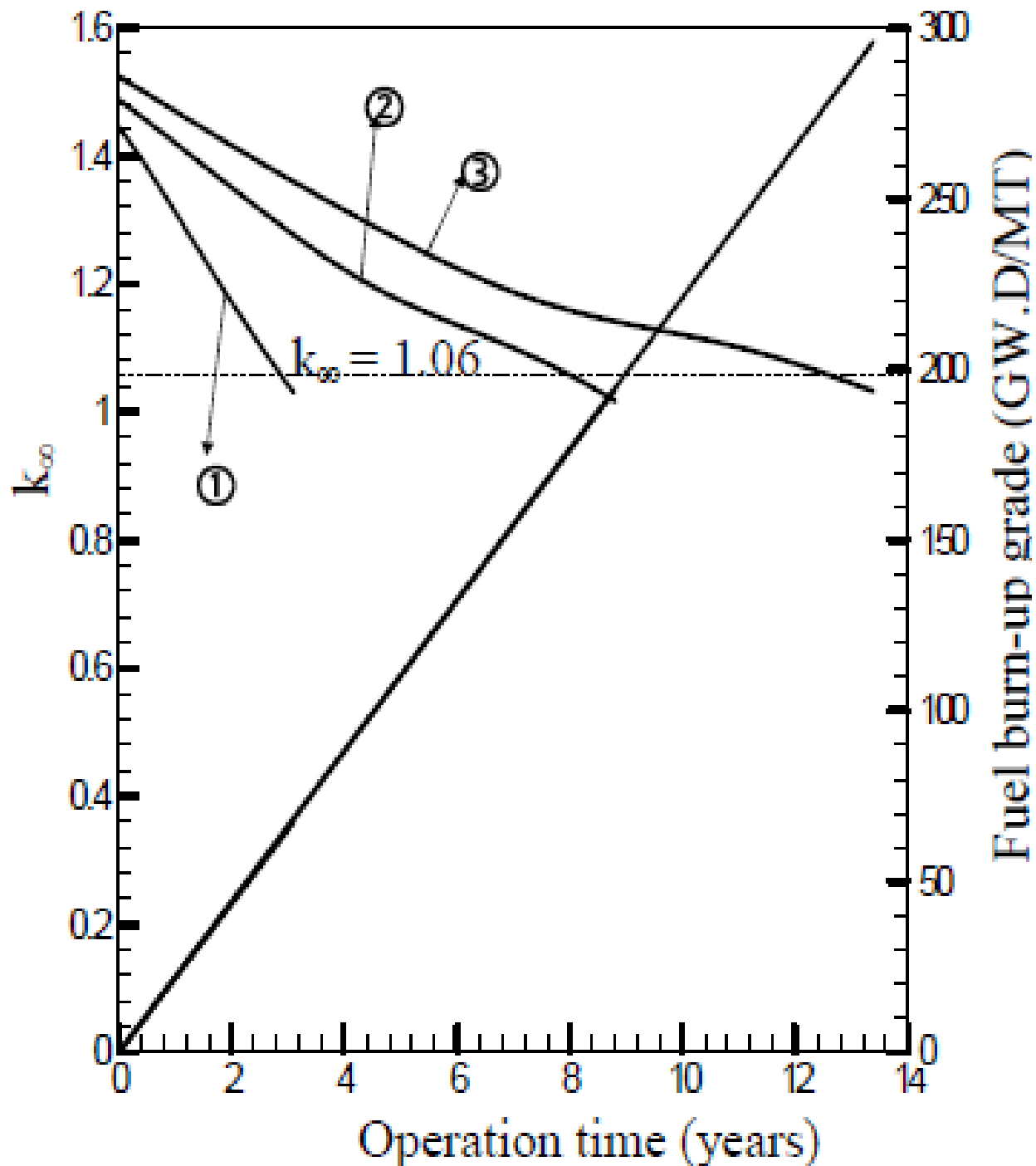
(Mixed fuel: RG-PuC + ThC)

①: 10 % RG-PuC + 90 % ThC

②: 30 % RG-PuC + 70 % ThC

③: 50 % RG-PuC + 50 % ThC

+ 60 % ThO₂



Temporal variation of the lattice criticality k_{∞} and the fuel burn-up grade

①: 90 % UC+10 % MAC;

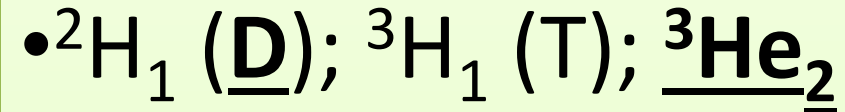
②: 70 % UC+30 % MAC;

③: 50 % UC+50 % MAC

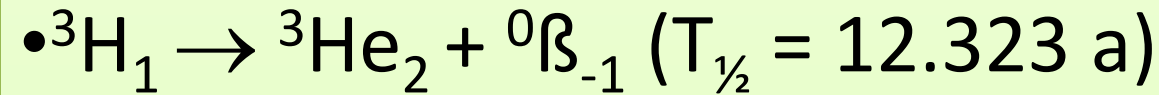
Nuclear Fusion Energy

- **Magnetic fusion energy (MFE)**
- **Inertial fusion energy (IFE)**
- **Muon catalyzed fusion**

Nuclear fusion fuels

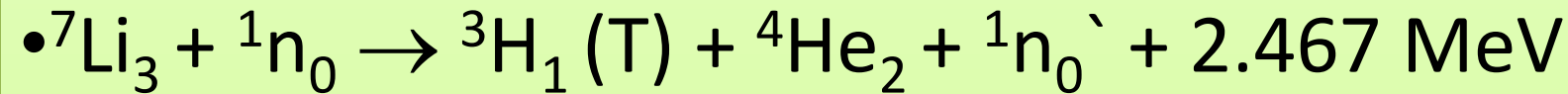
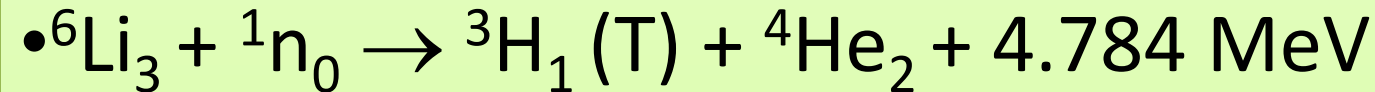


Tritium is an artificial radioactive element!!!

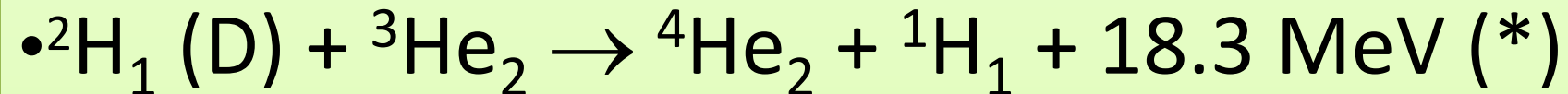
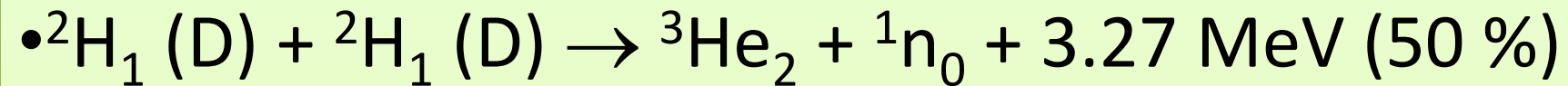
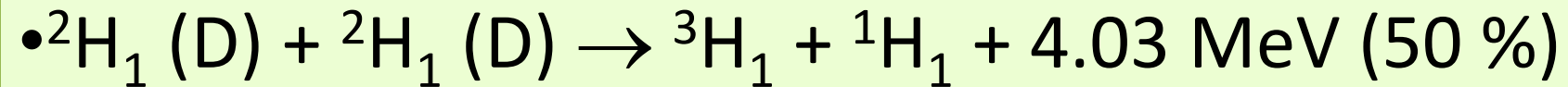
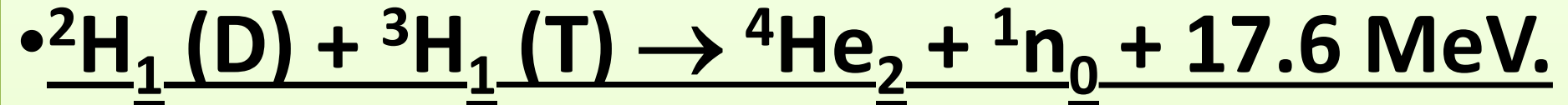


A tiny amount of D in 1 liter of natural water releases as much fusion energy as equivalent to 300 liters of gasoline. Fusion energy availability for 100's of thousand years!!!

“T” production.



Pertinent fusion reactions



(*) neutron free; extremely clean energy!!!

Direct energy conversion with high conversion efficiency possible!!!

Nuclear fusion fuels

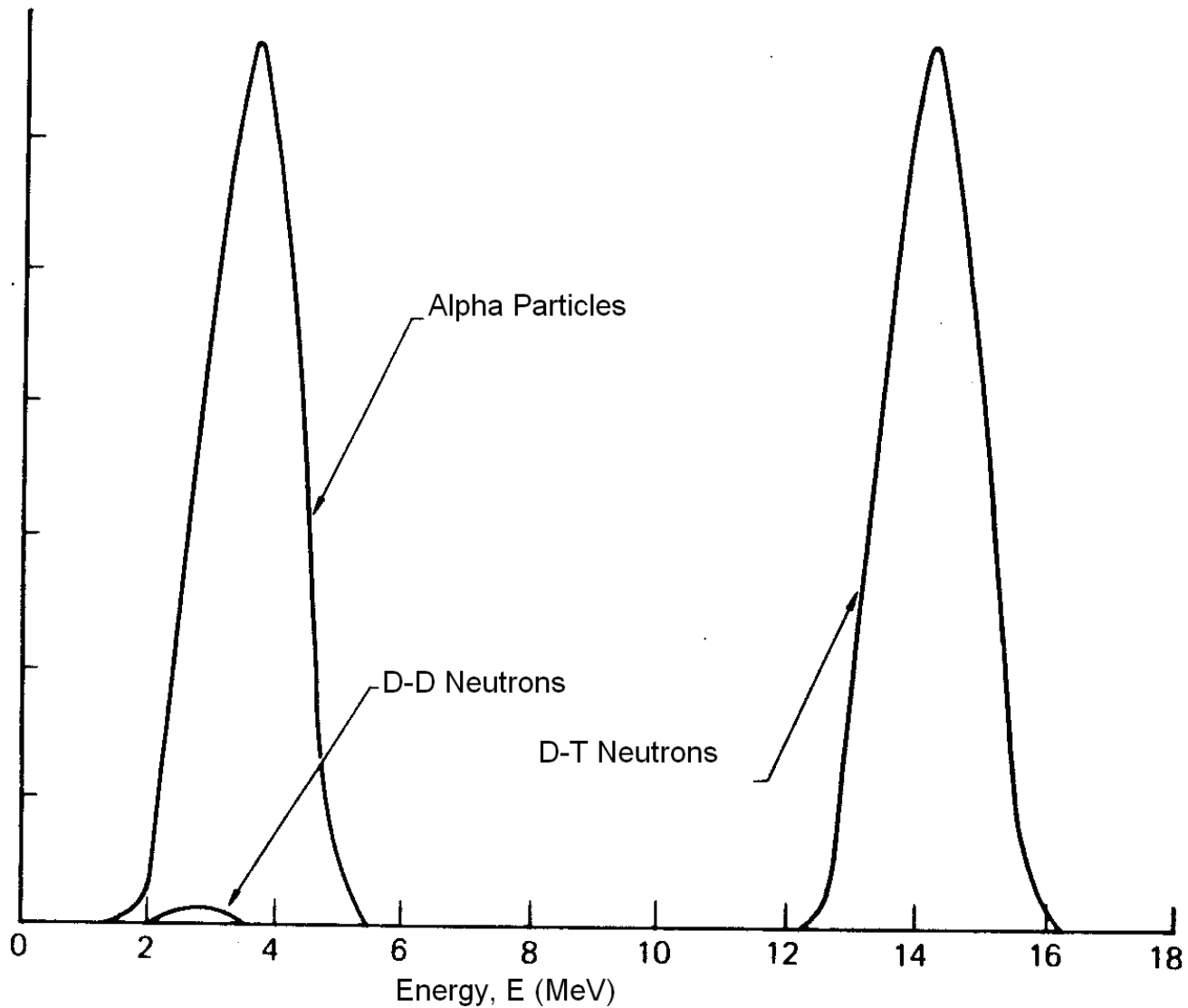
- Natural fuels: D (isotopic fraction in natural water: **150 ppm**) (1 liter sea water contains 300 liters gasoline equivalent D)
- $^3\text{He}_2$ (isotopic fraction in natural helium: **1.38 ppm**).

Abundant $^3\text{He}_2$ on the Moon (10^9 kg),
in the Jupiter atmosphere (10^{22} kg),
Saturn atmosphere (10^{22} kg),
Uranus atmosphere (10^{20} kg) and
Neptune (10^{20} kg) atmosphere.

Fusion energy is available for 100's of millions
years!!!

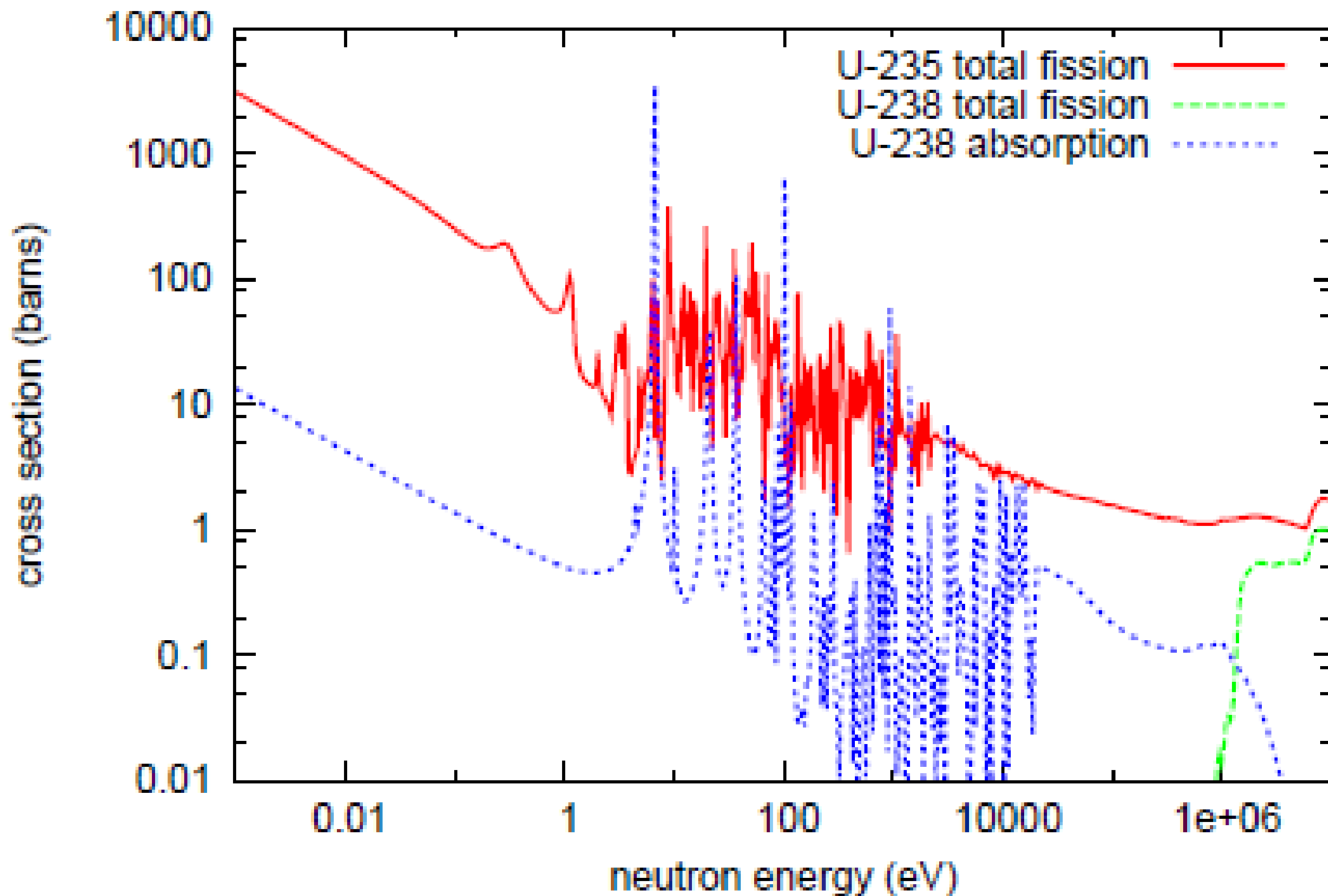
Fusion-Fission (Hybrid) Reactors

Energy multiplication and fissile fuel production in a fusion-fission (hybrid) reactor could lead earlier market penetration of fusion energy for commercial utilization.

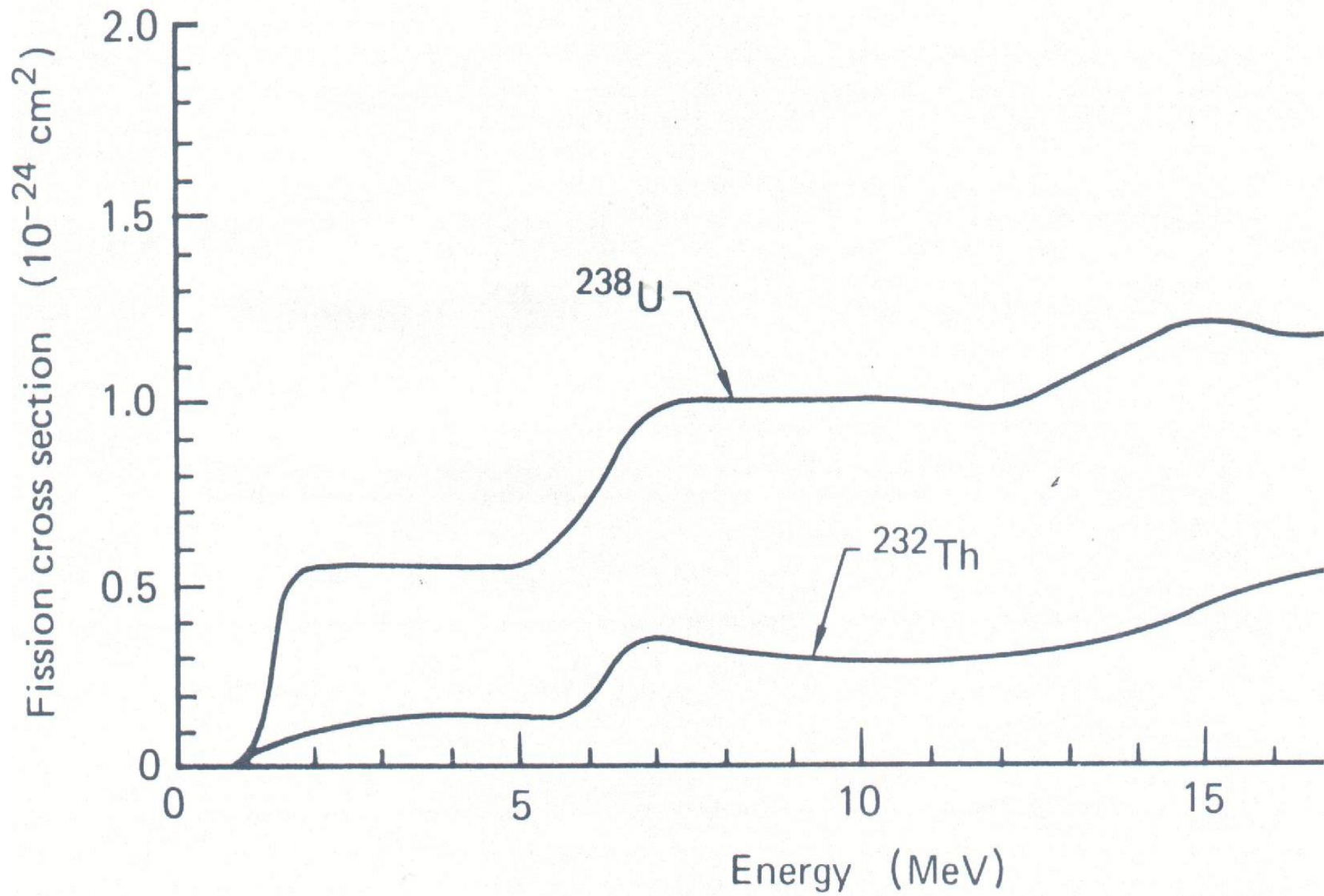


Neutron and α -particles spectrum at a plasma temperature of 70 keV

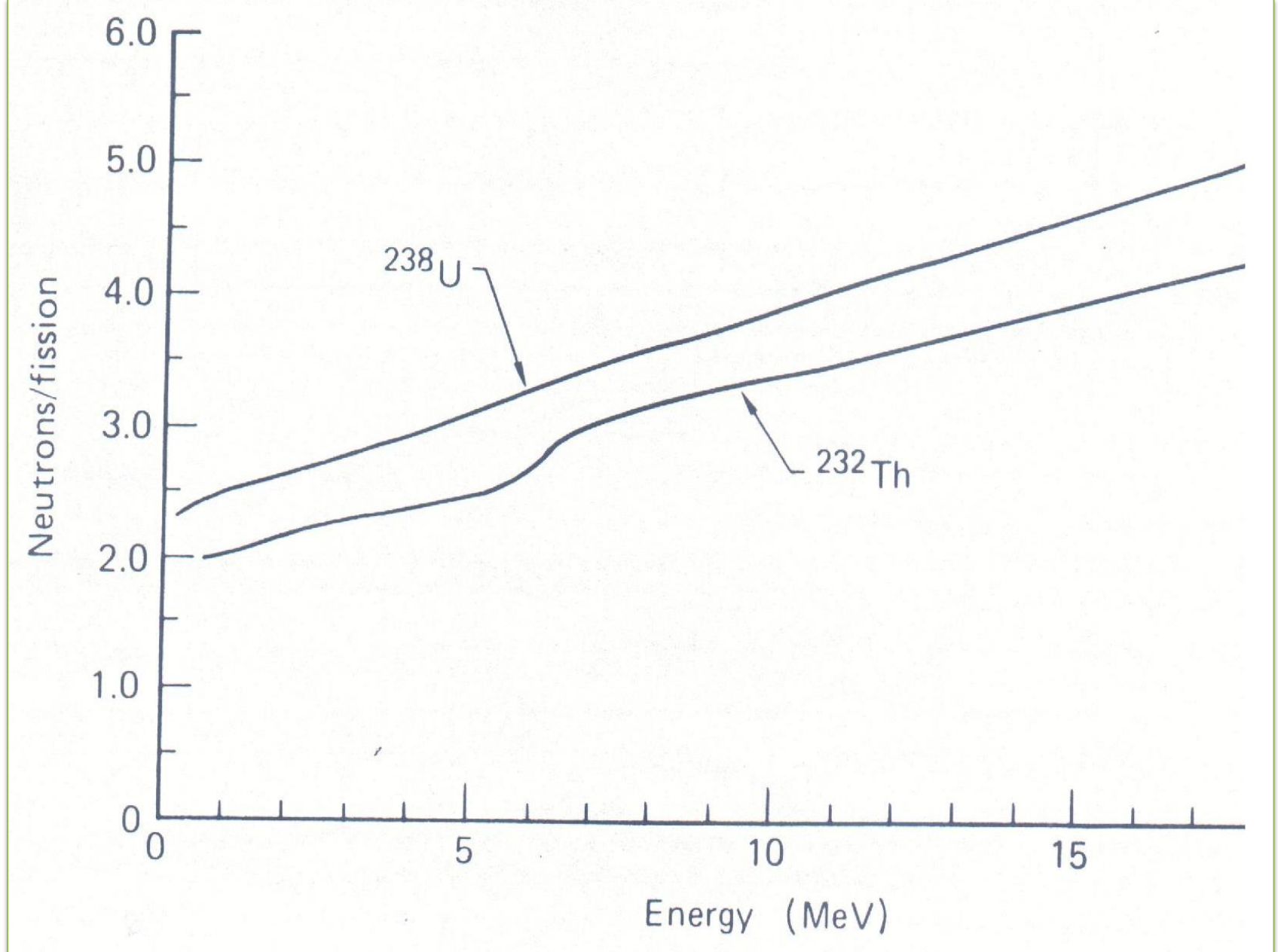
Neutron cross sections of U235 and U238



Fission cross sections of ^{235}U and ^{238}U



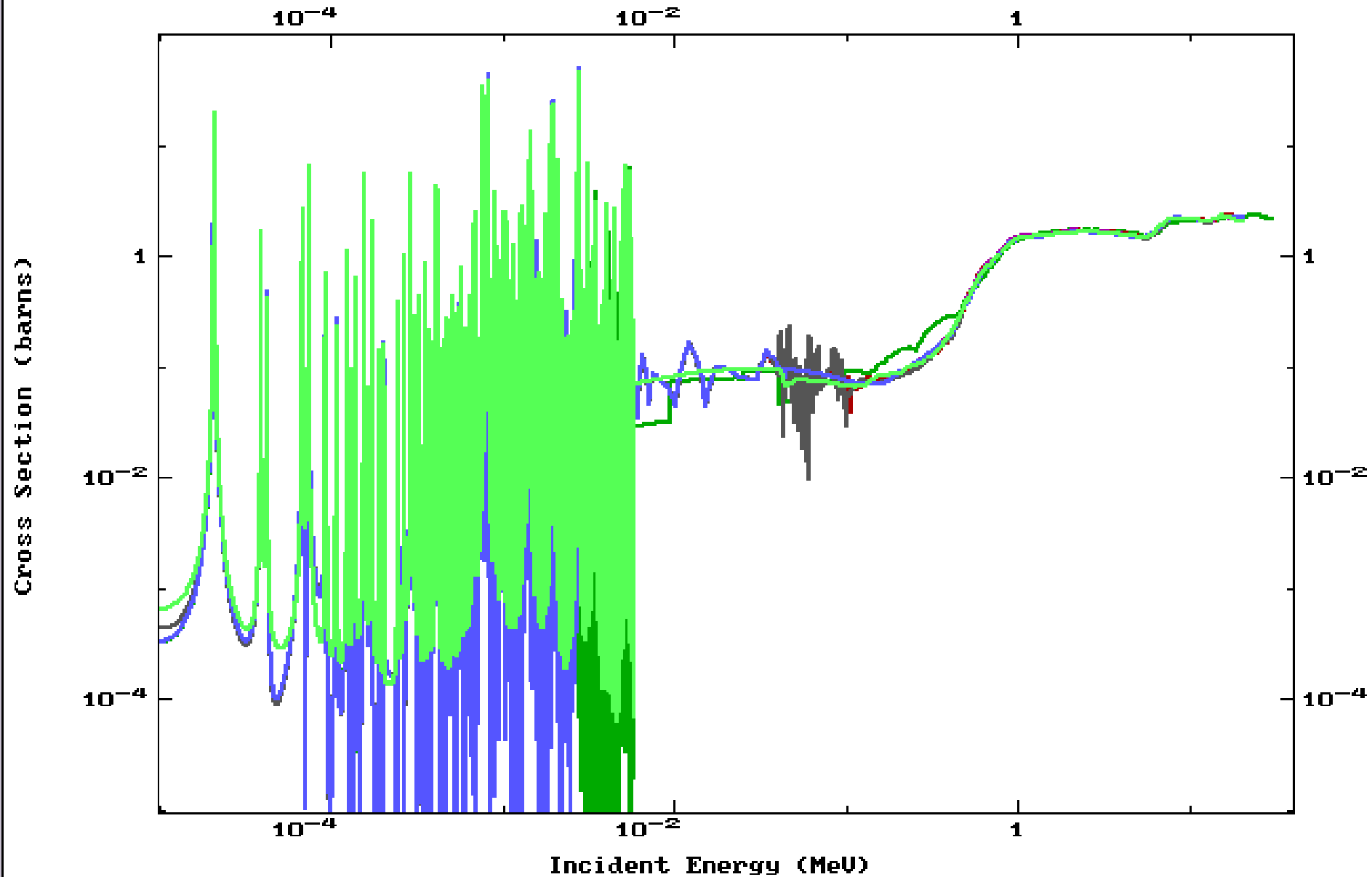
Fission cross sections of ^{238}U and ^{232}Th



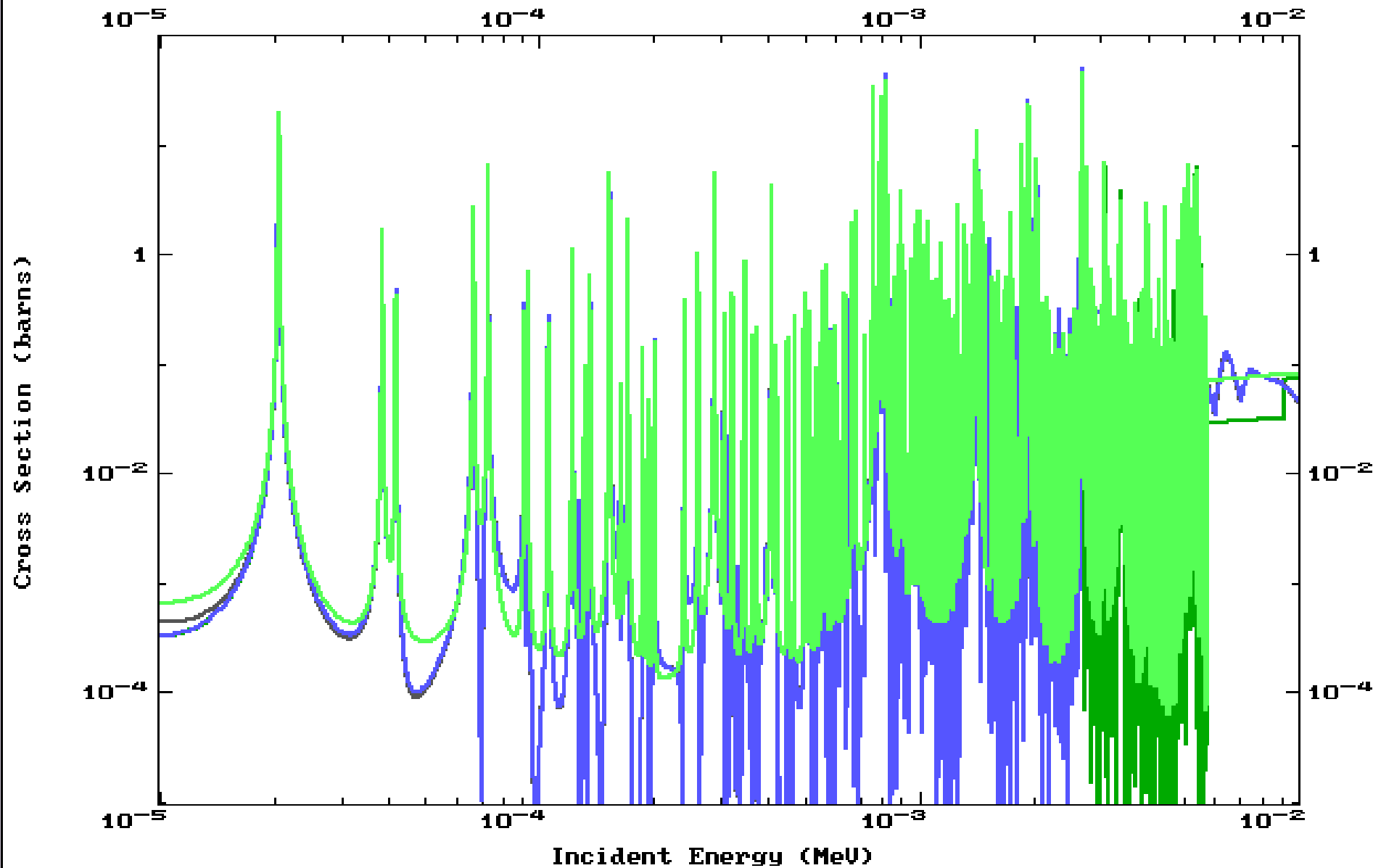
Neutron/fission (ν)

INFINITE-MEDIUM RESULTS PER 14-MeV NEUTRON

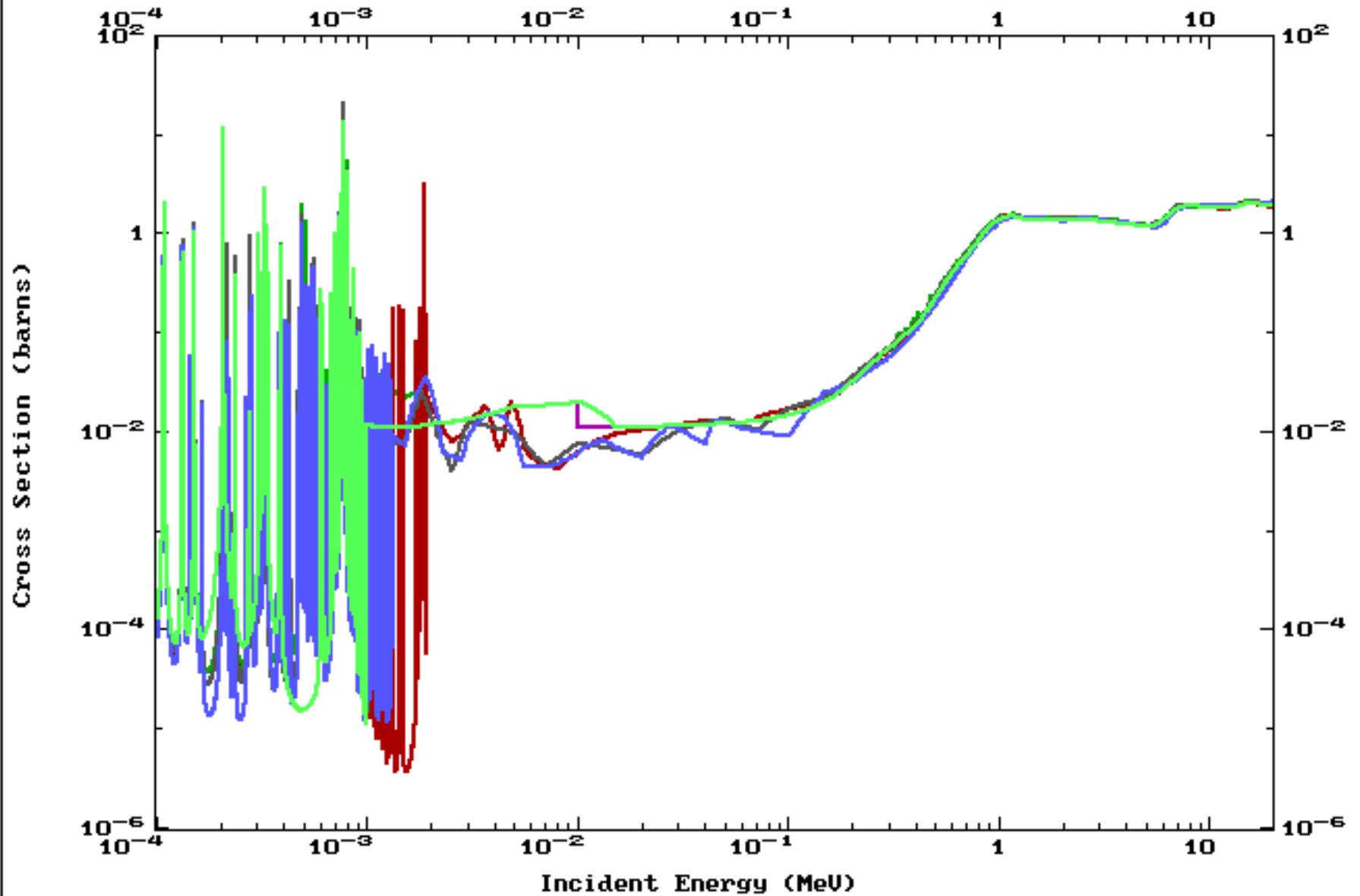
Medium	Product	Energy release (MeV)
^{238}U	4.18 ^{239}Pu	199
Nat. U	5.0 ^{239}Pu	300
^{232}Th	2.49 ^{233}U	50.5
^6Li	1.08 T	16.5
^7Li	0.89 T	12.3
Nat. Li (7.56% ^6Li)	1.90 T	16.3



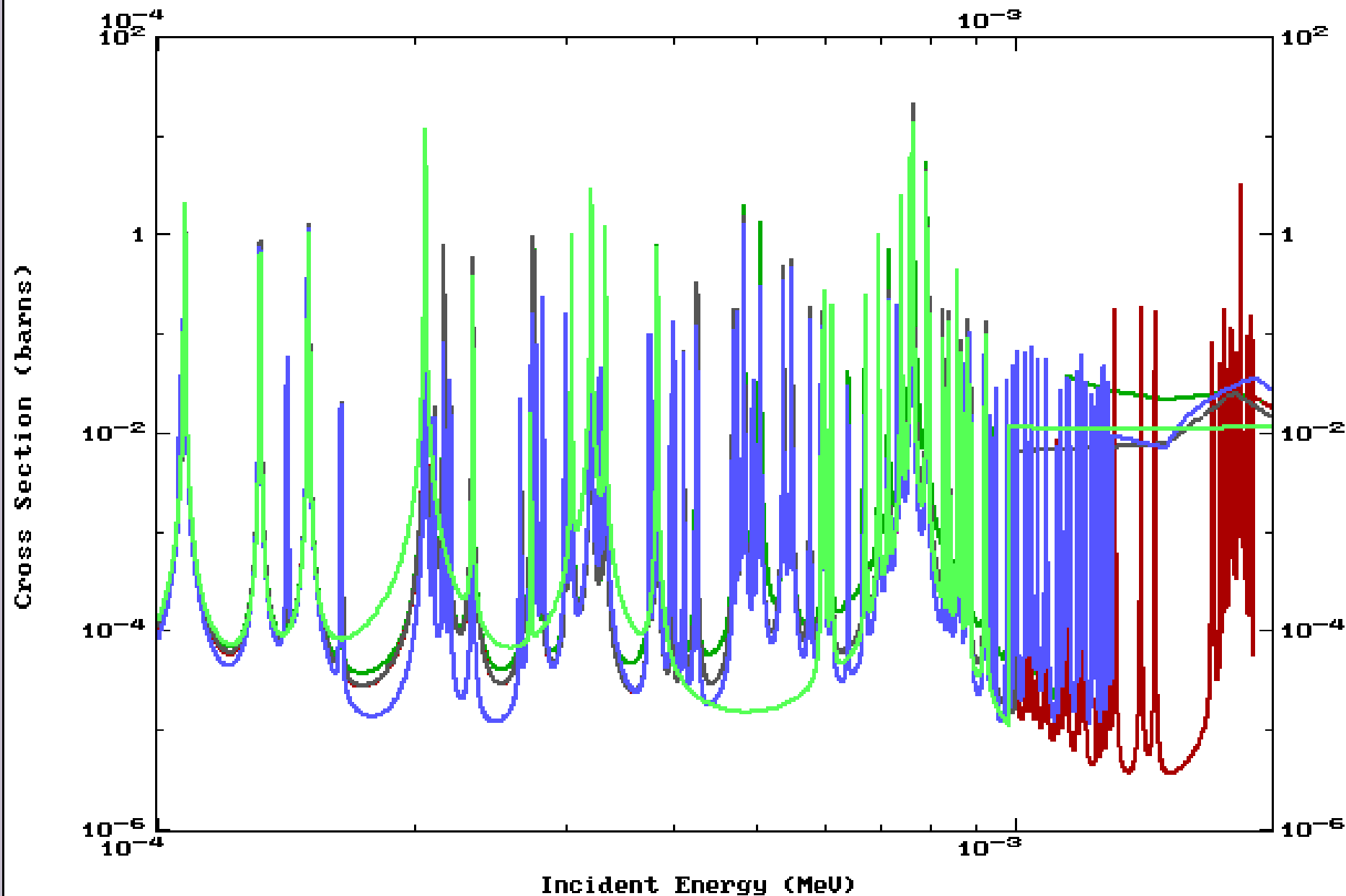
Fission cross sections of ^{240}Pu < 30 MeV



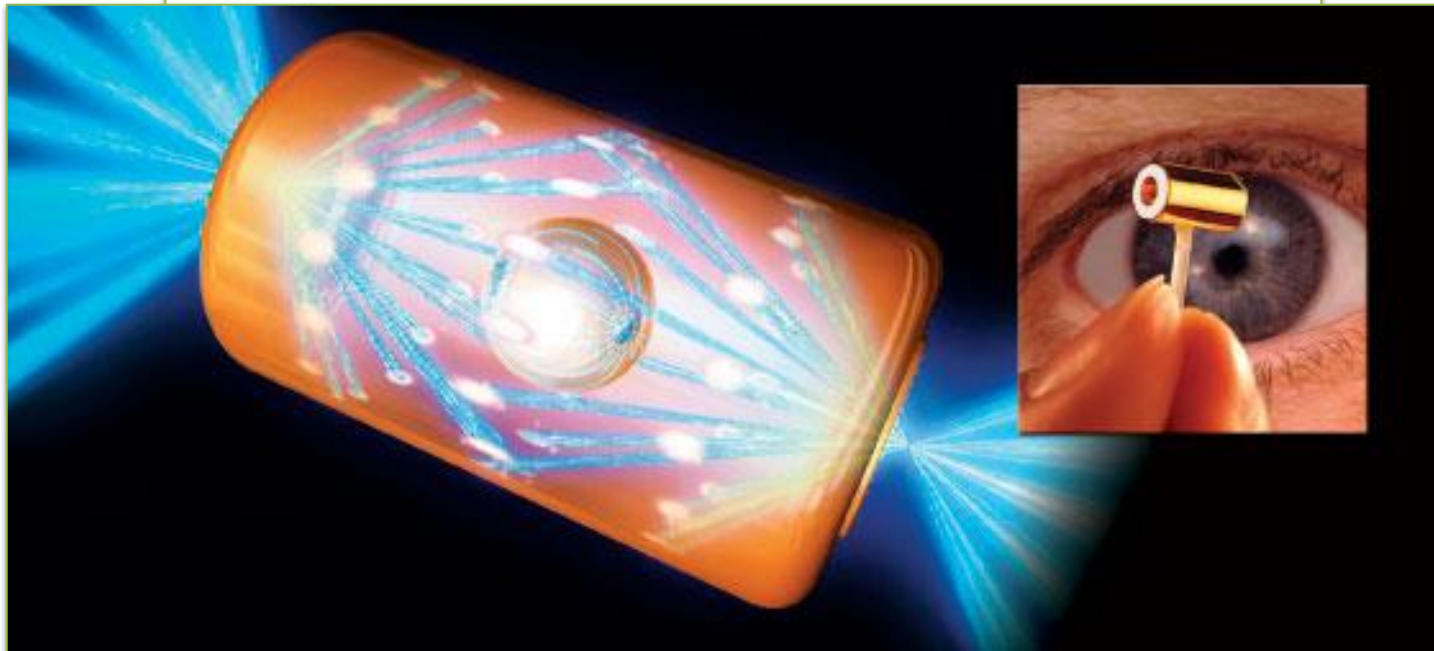
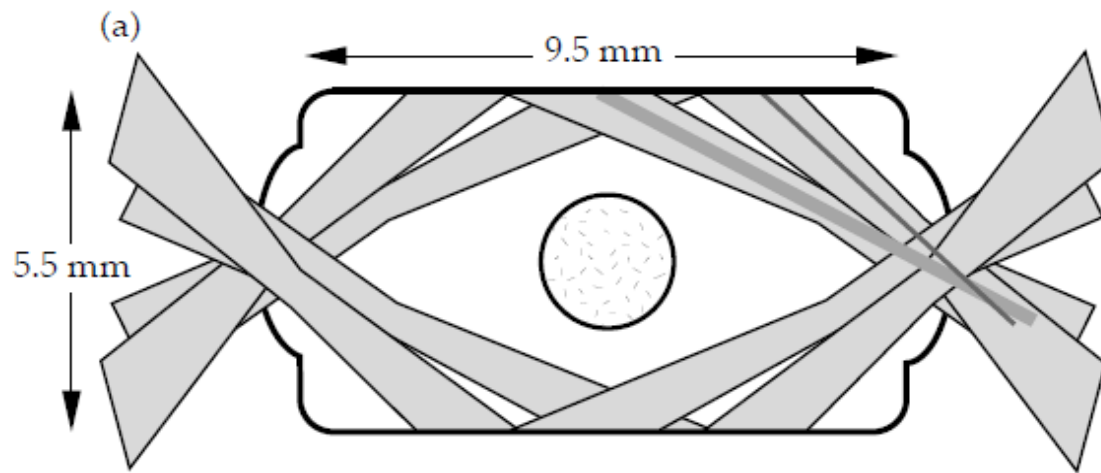
Fission cross sections of ^{240}Pu (10 to 10000 eV)



Fission cross sections of $^{242}\text{Pu} < 20$ MeV



Fission cross sections of ^{242}Pu (10 to 2000 eV)



Target and illumination geometry for baseline NIF target design



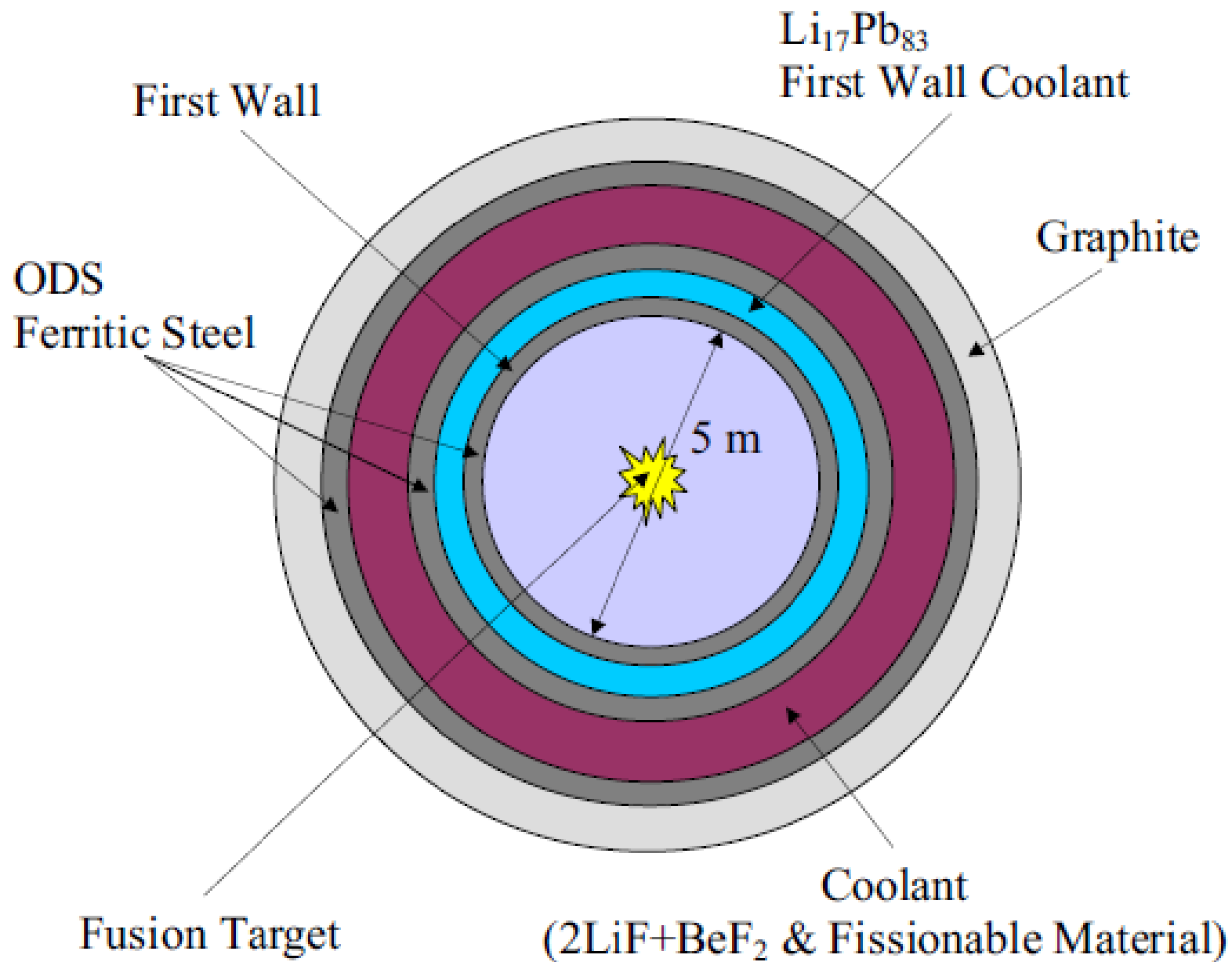
General view of the National Ignition Facility (NIF)

Fusion driver power: 500 MW_{th}

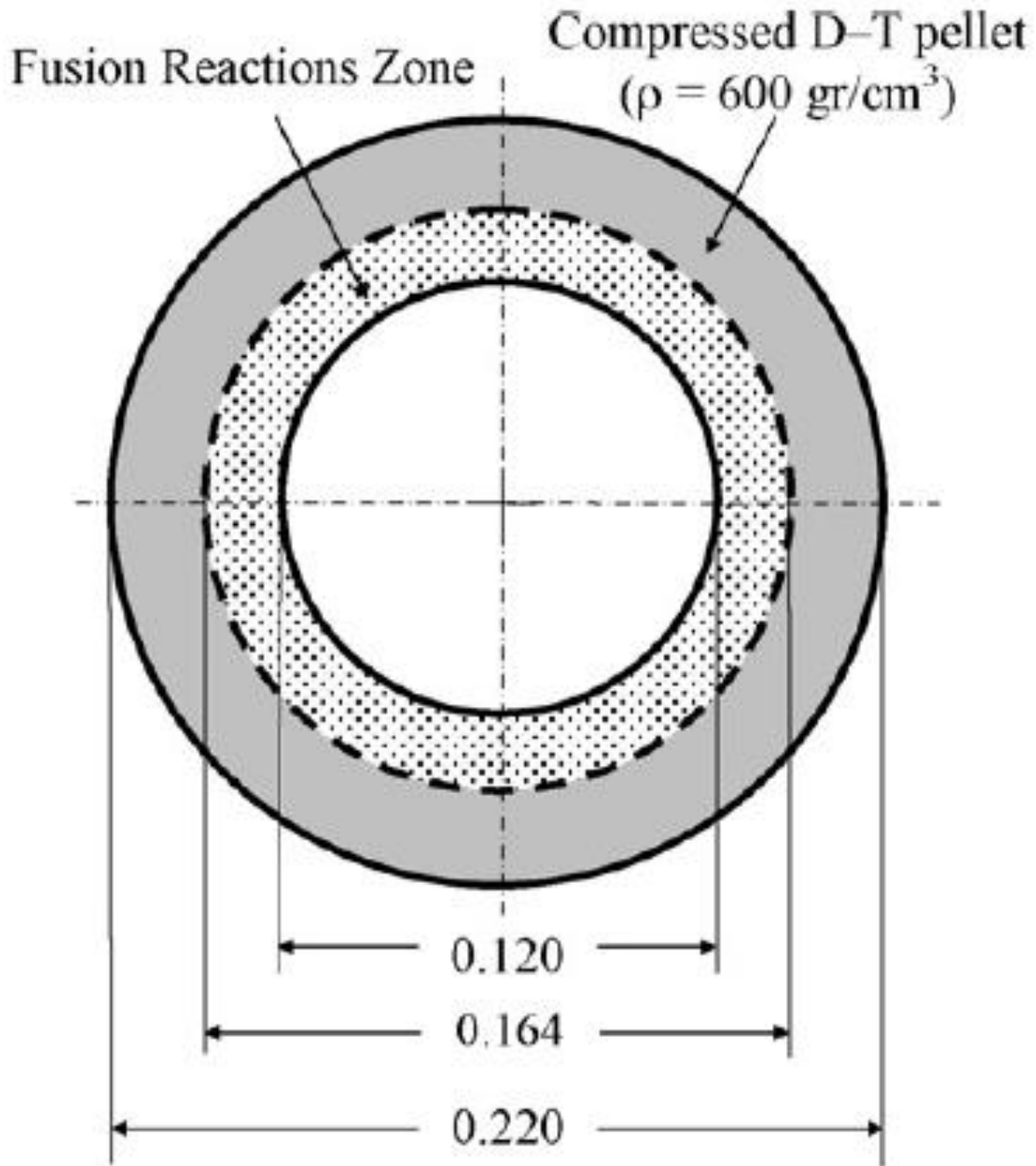
**Neutron source strength: 1.774×10^{20}
(14 MeV-n/sec)**

Plant factor: 100 %

**Neutron transport calculations: SCALE6.1
code using 238 energy groups cross
sections.**



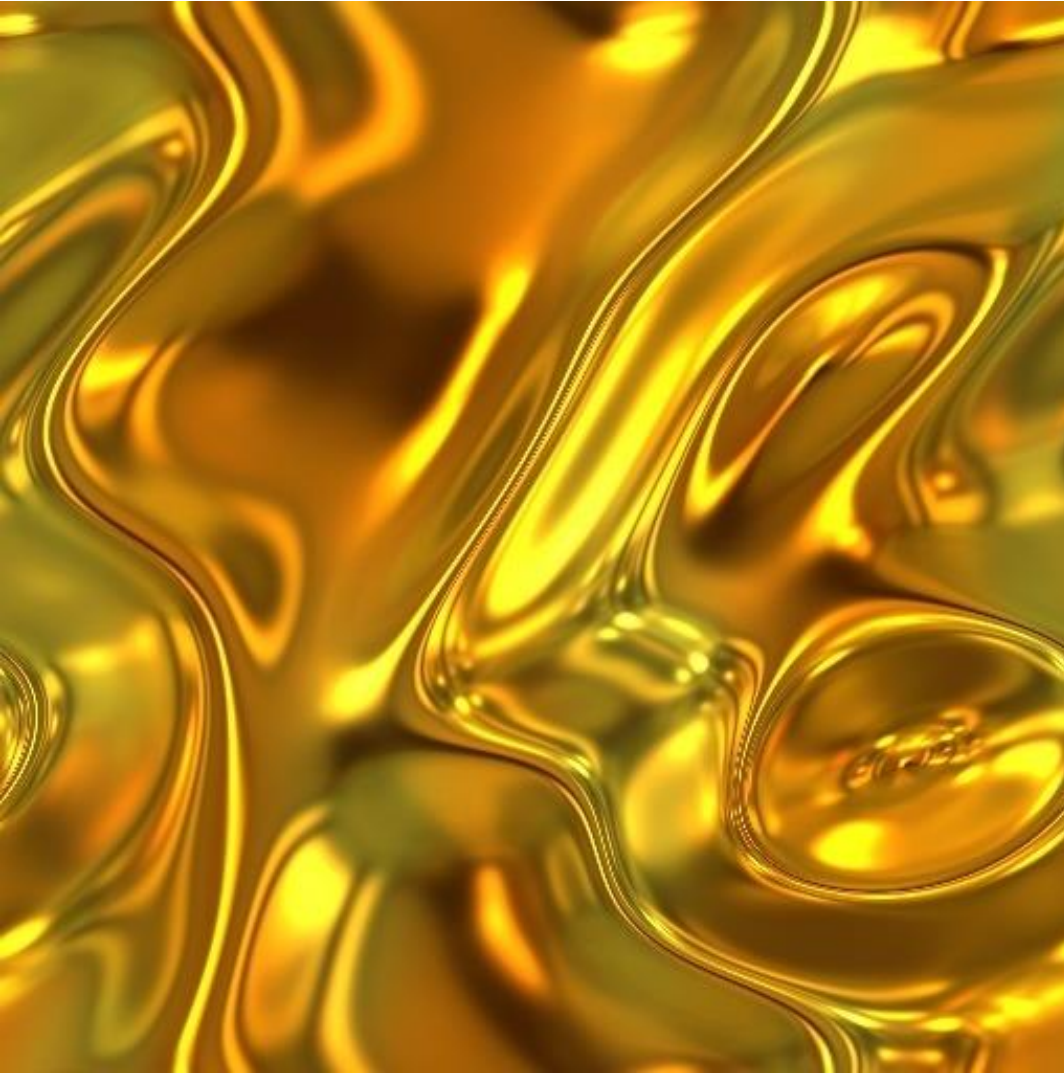
Modified LIFE engine in the proposed design



Geometrical model of the compressed fuel pellet

(Dimensions are in mm and not to scale)

Liquid Fluoride Thorium Reactor fuel is dissolved in liquid.



**Molten fluoride salt mix:
LiF and BeF₂**

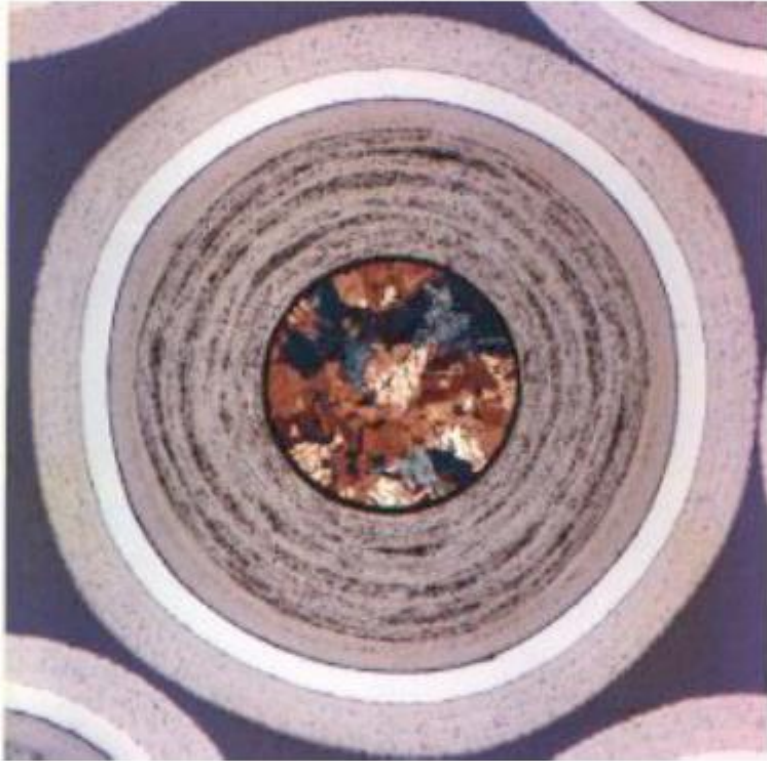
Excellent heat transfer

**Continuous chemical
processing**

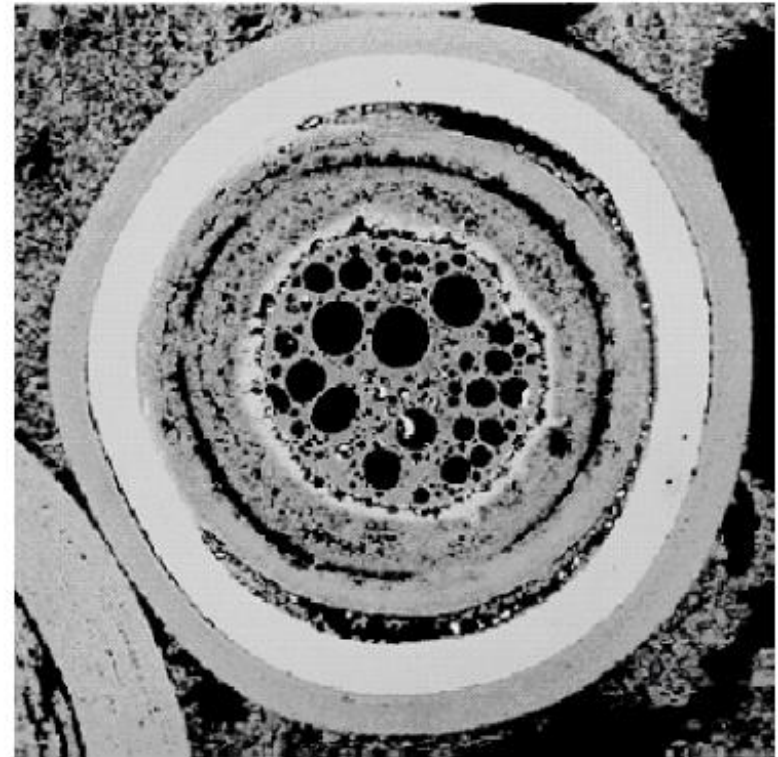
Atmospheric pressure

Room temp solid

Fresh Particle

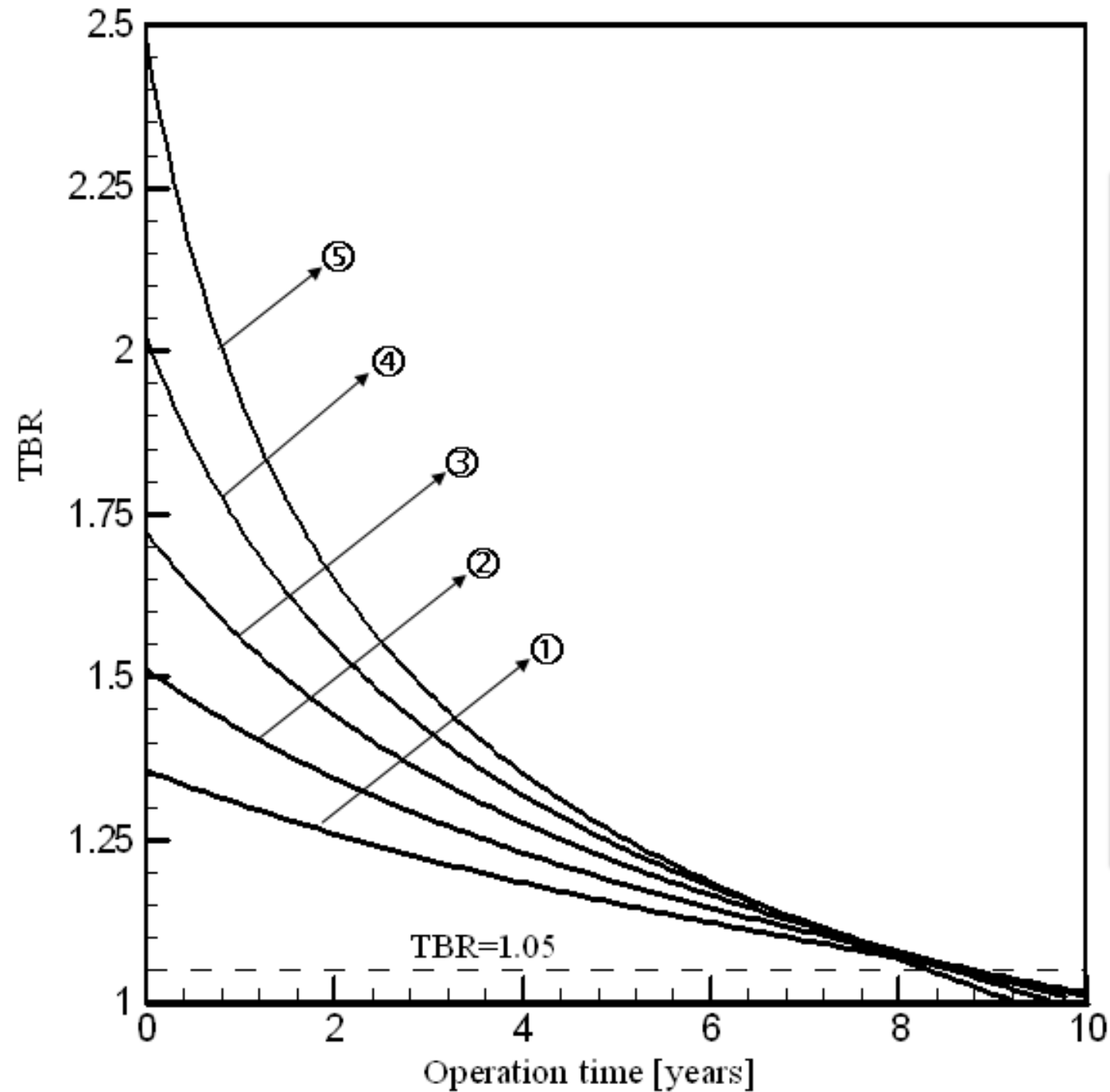


High Burnup at Peach Bottom
747,000 MW-days/tonne



Very high burn up in ceramic-coated (TRISO) fuel,
experimentally demonstrated at Peach Bottom-1 MHR

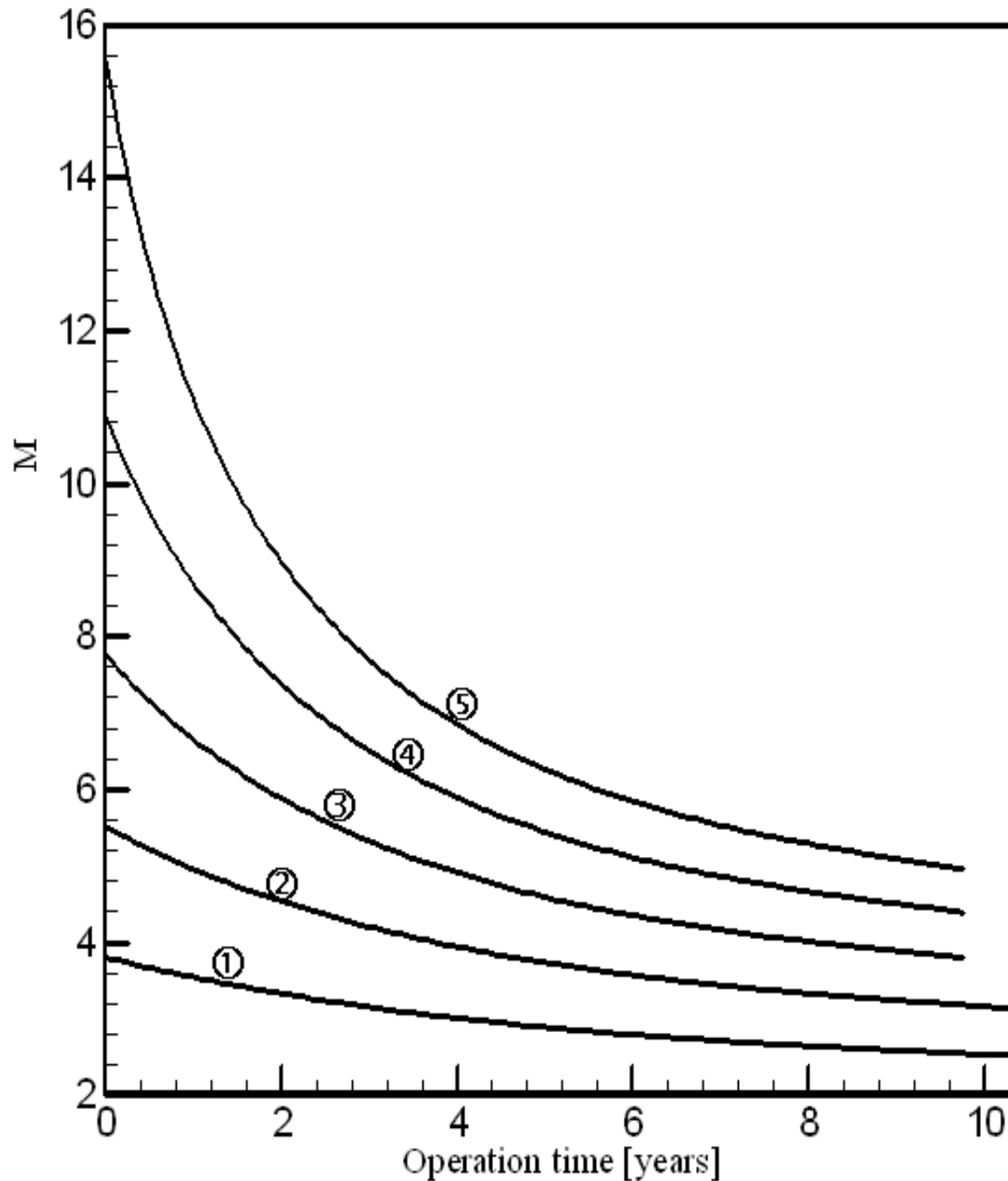
Temporal variation of tritium breeding ratio (RG-Pu)

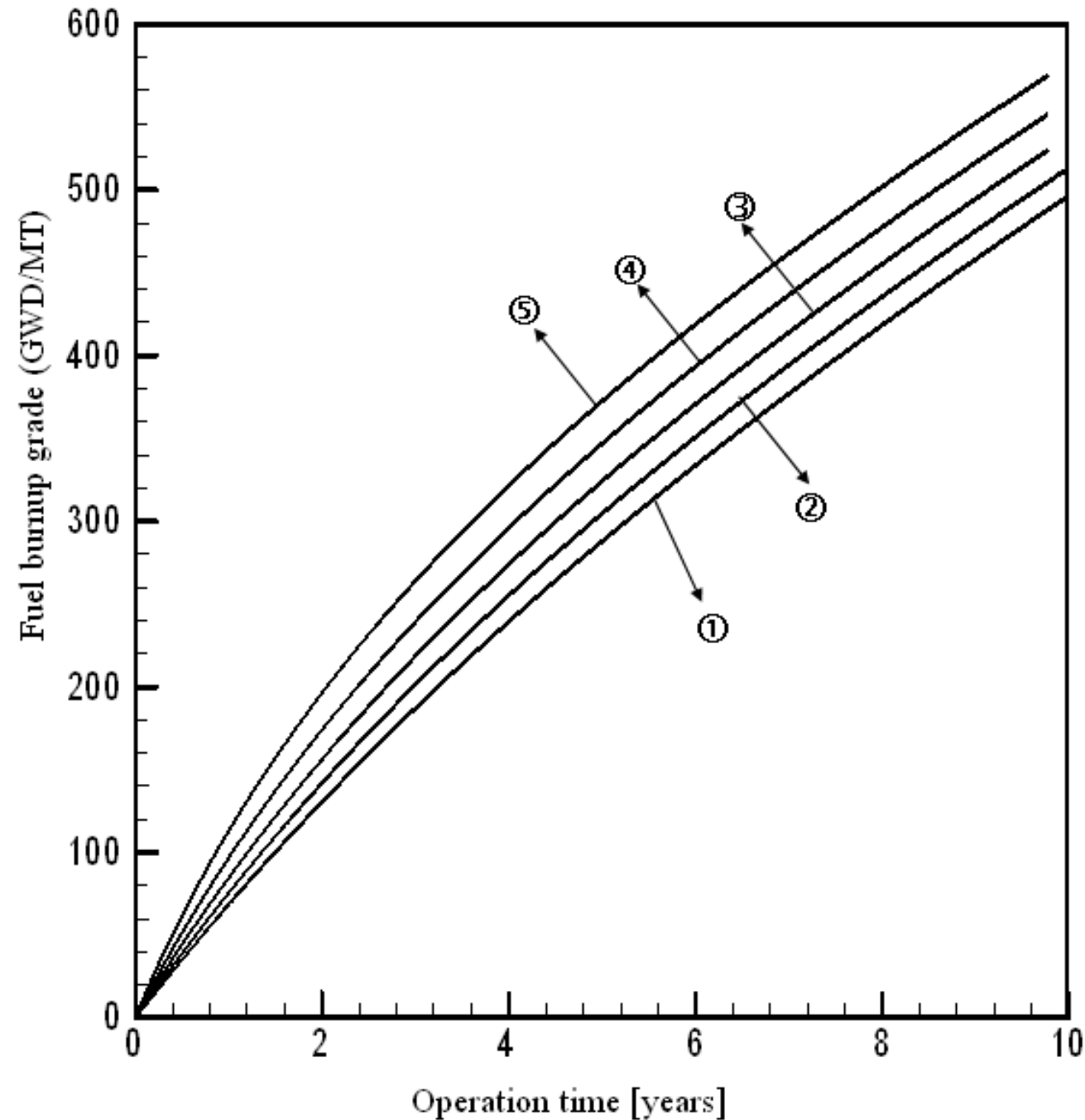


$$M = 1 + \frac{200\text{MeV} * \langle \Phi \bullet \Sigma_f \rangle + \text{gamma heating} + 4.784\text{MeV} * T_6 - 2.467\text{MeV} * T_7}{14.1\text{MeV}}$$

$\langle \Phi \bullet \Sigma_f \rangle = \iiint \Phi \bullet \Sigma_f dE dV$: Total integral fission rate

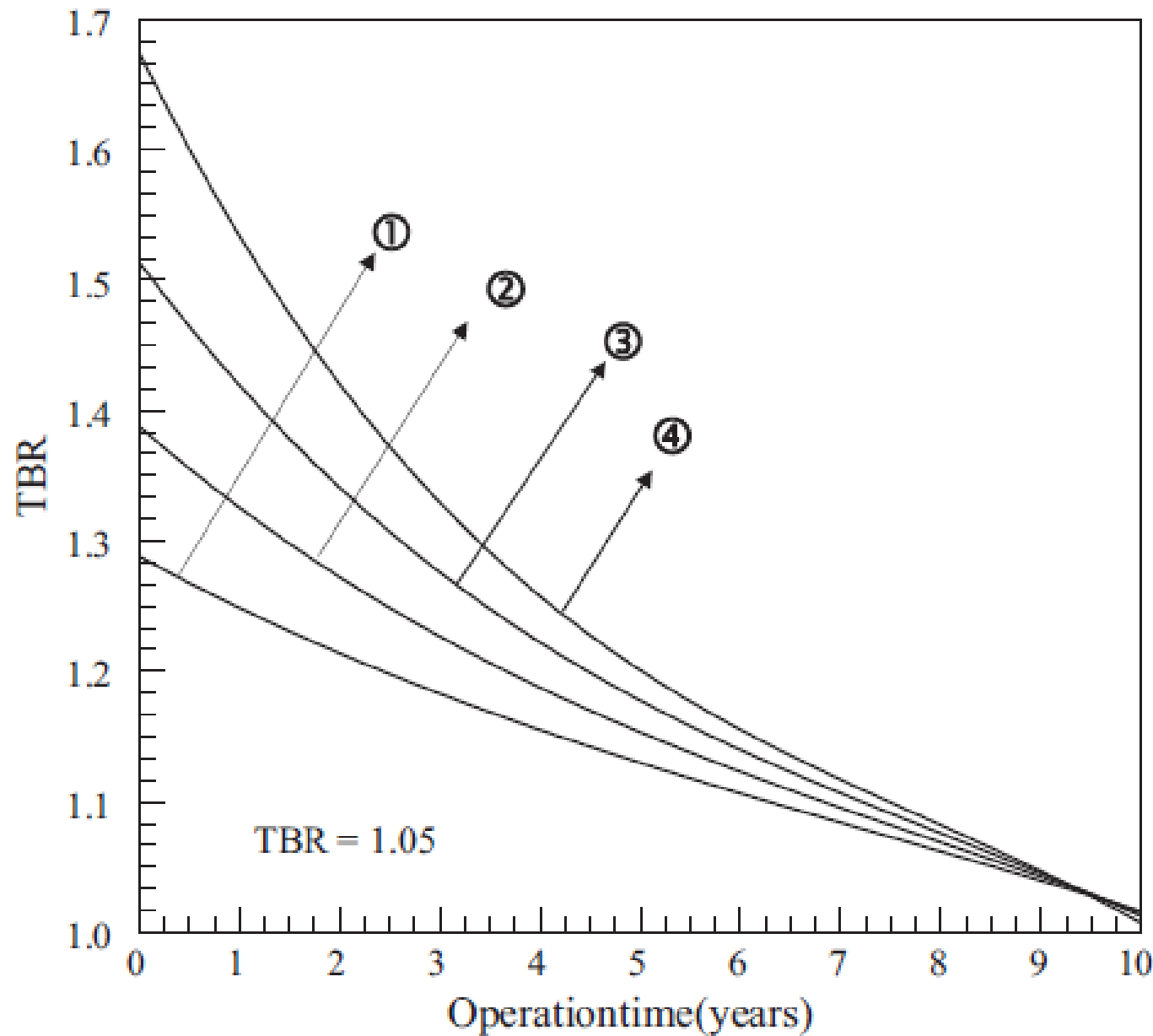
Temporal
variation of
blanket energy
multiplication
factor (M)
(RG-Pu)

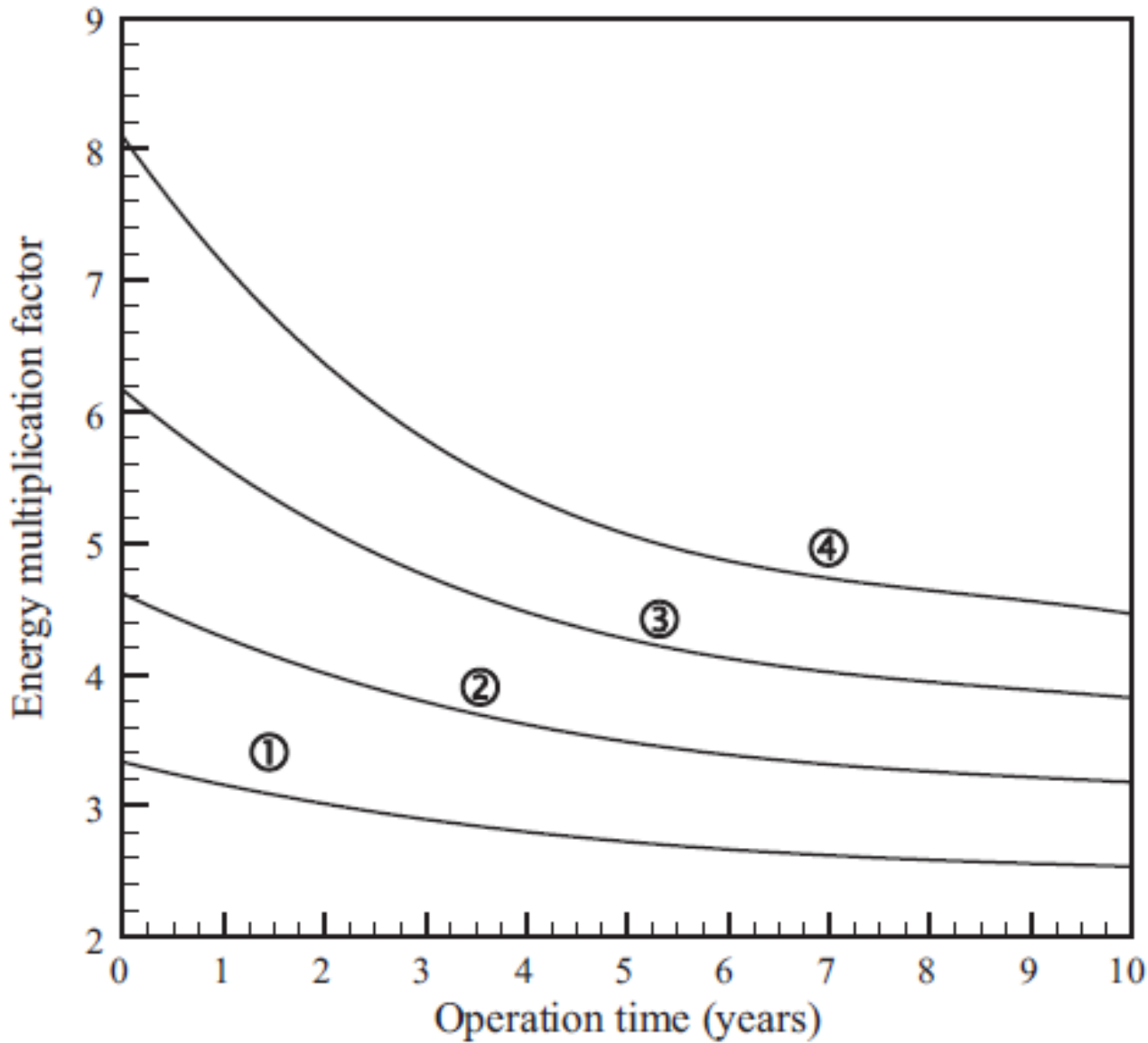




Time
evolution
of fuel
burn up
grade
(RG-Pu)

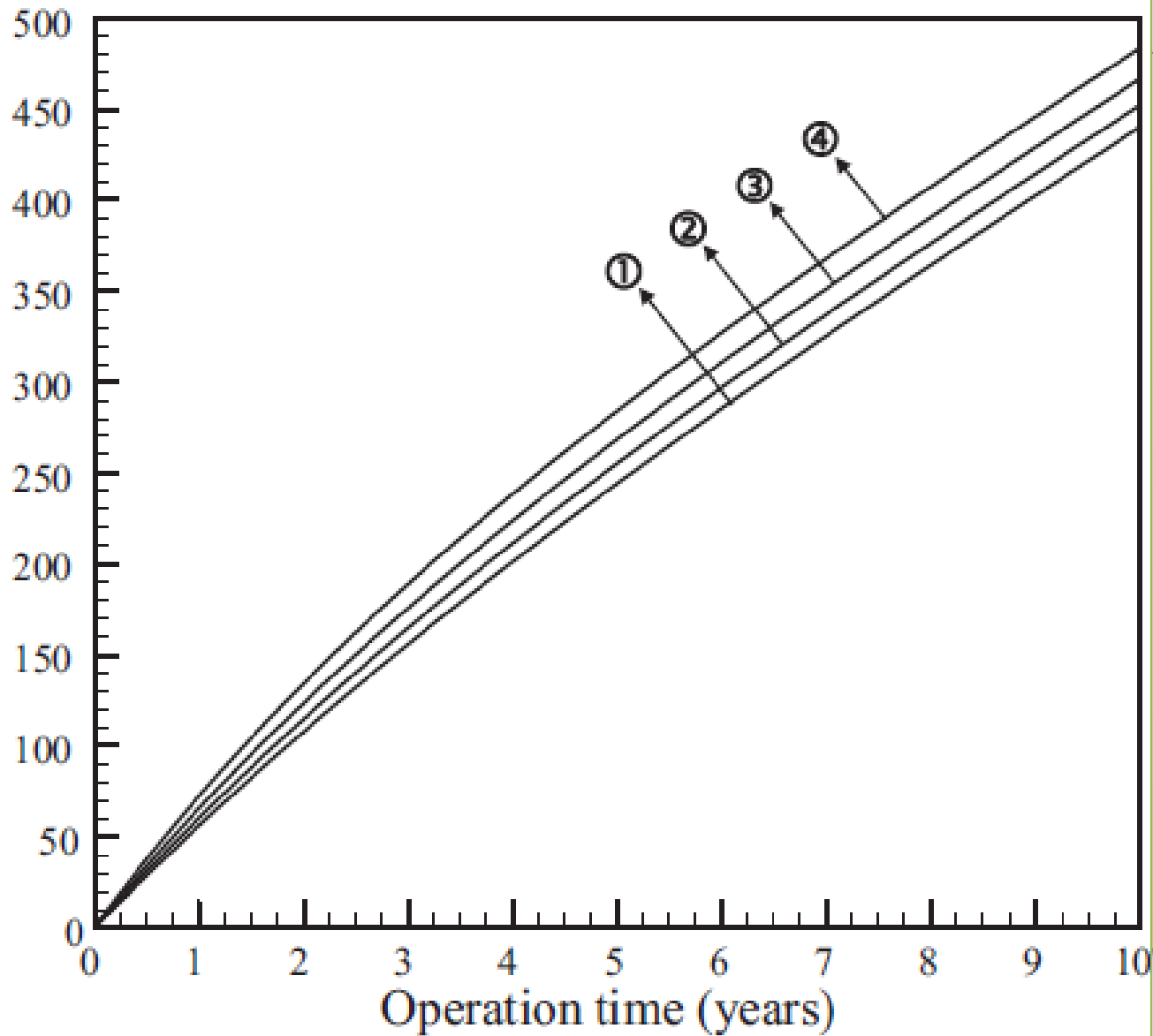
Temporal variation of tritium breeding ratio (Minor Actinides)





Temporal
variation of
blanket energy
multiplication
factor (M)
(Minor
Actinides)

Fuel burnup grade (GWD/MT)



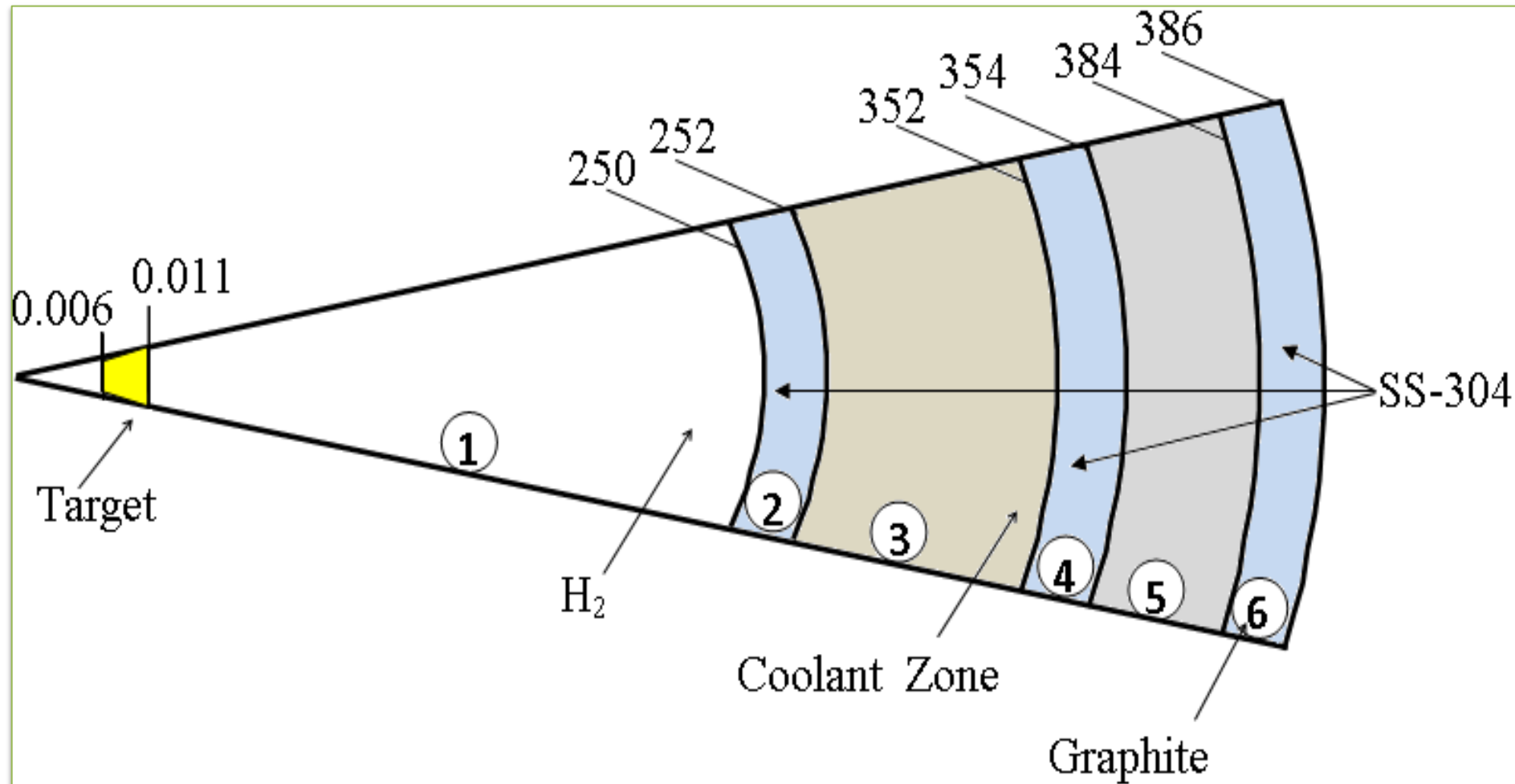
Time evolution of fuel burn up grade (Minor Actinides)

Fusion driver power: 500 MW_{th}

**Neutron source strength: 1.774×10^{20}
(14 MeV-n/sec)**

Plant factor: 100 %

**Neutron transport calculations: MCNPX-
2.7.0 using continuous energy cross
sections.**



Geometrical model of the lithium cooled blanket

(Dimensions are in mm and not to scale)

- ① % 1 ThO₂ + % 99 Nat-Li (1.57 tones of thorium at startup)
- ② % 2 ThO₂ + % 98 Nat-Li (3.15 tones of thorium at startup)
- ③ % 3 ThO₂ + % 97 Nat-Li (4.72 tones of thorium at startup)
- ④ % 4 ThO₂ + % 96 Nat-Li (6.29 tones of thorium at startup)
- ⑤ % 5 ThO₂ + % 95 Nat-Li (7.87 tones of thorium at startup)
- ⑥ % 10 ThO₂ + % 90 Nat-Li (15.74 tones of thorium at startup)

Neutron multiplication reaction rates in the blanket

V_{TRISO} [%]	$^{232}\text{Th}(n,2n)$	$\text{Li}(n,2n)$	Total (n,2n)	$^{232}\text{Th}(n,f)$
0	0	2.0072E-02	2.0072E-02	0
1	3.0914E-03	1.9684E-02	2.2776E-02	8.4789E-04
2	6.1161E-03	1.9294E-02	2.5410E-02	1.6794E-03
3	9.0784E-03	1.8914E-02	2.7992E-02	2.4954E-03
4	1.1983E-02	1.8542E-02	3.0525E-02	3.2981E-03
5	1.4828E-02	1.8176E-02	3.3004E-02	4.0838E-03
10	2.8119E-02	1.6406E-02	4.4525E-02	7.7876E-03

Lithium burn up:

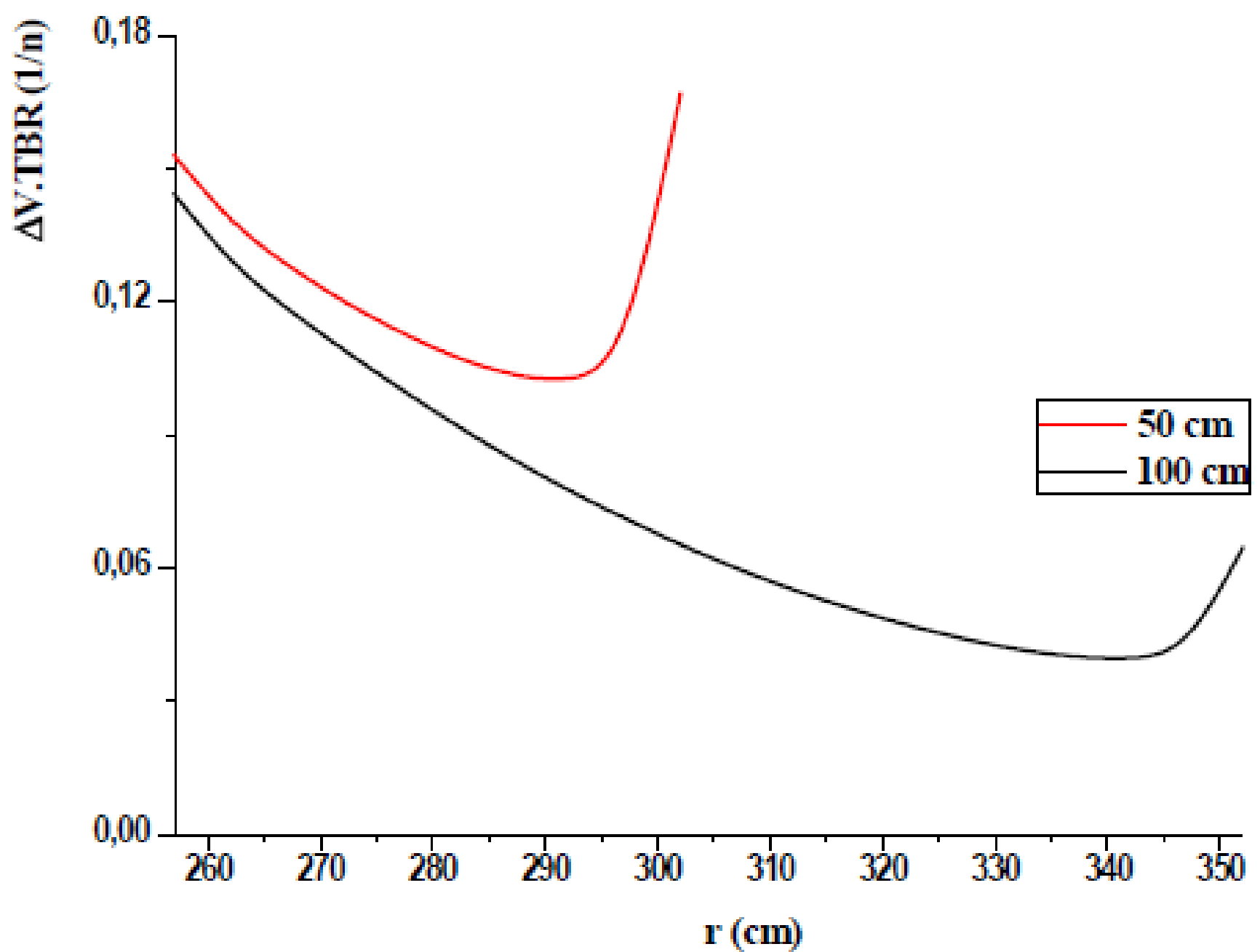
~50 kg/year ^6Li

~22.5 kg/year ^7Li

Initial lithium charge: 34.58 tonnes

Tritium production/neutron in the presence of thorium in the lithium coolant

V_{TRISO} [%]	$\Delta R_{\text{Li}} = 50 \text{ cm}$			$\Delta R_{\text{Li}} = 100 \text{ cm}$		
	T_6	T_7	TBR	T_6	T_7	TBR
0	0.8909	0.3462	1.2371	1.0544	0.4216	1.4760
1	0.8899	0.3390	1.2290	1.0510	0.4107	1.4618
2	0.8894	0.3321	1.2215	1.0482	0.4004	1.4485
3	0.8883	0.3254	1.2137	1.0448	0.3904	1.4352
4	0.8869	0.3190	1.2059	1.0418	0.3809	1.4227
5	0.8871	0.3126	1.1997	1.0390	0.3714	1.4104
10	0.8807	0.2815	1.1622	1.01998	0.3274	1.3474



$\Delta V.TBR (1/n.cm^3)$ in coolant zone

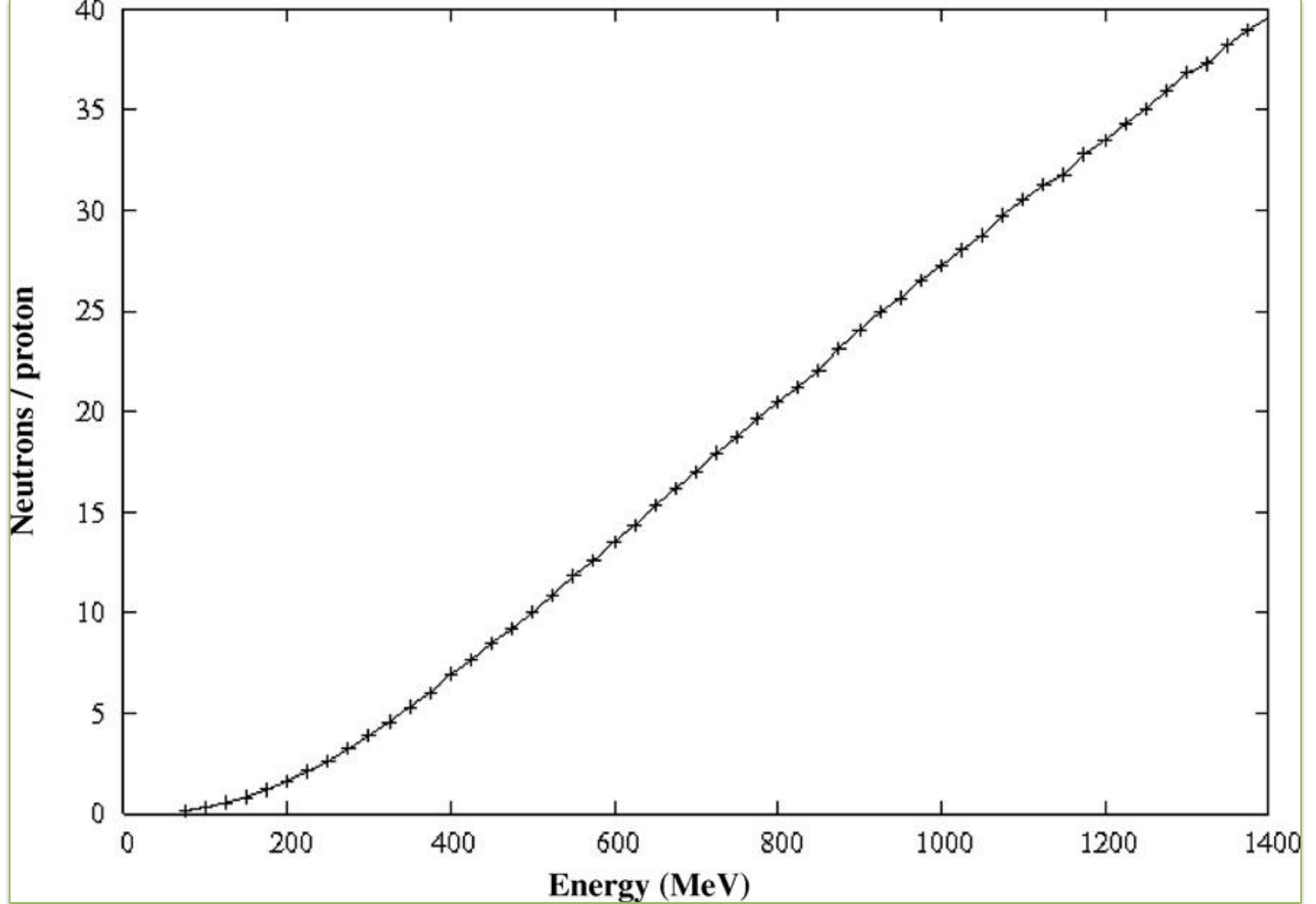
Total fissile fuel production

V_{TRISO} [%]	$\Delta R_{\text{Li}} = 50 \text{ cm}$		$\Delta R_{\text{Li}} = 100 \text{ cm}$	
	$^{232}\text{Th}(n,\gamma)/n$	$^{233}\text{U}(\text{kg/a})$	$^{232}\text{Th}(n,\gamma)/n$	$^{233}\text{U} (\text{kg/a})$
1	7.9680E-03	17.22	9.6224E-03	20.80
2	1.5309E-02	33.09	1.8827E-02	40.70
3	2.2508E-02	48.66	2.7836E-02	60.17
4	2.9702E-02	64.21	3.6856E-02	79.67
5	3.6902E-02	79.77	4.5865E-02	99.15
10	7.3880E-02	159.71	9.1550E-02	197.9

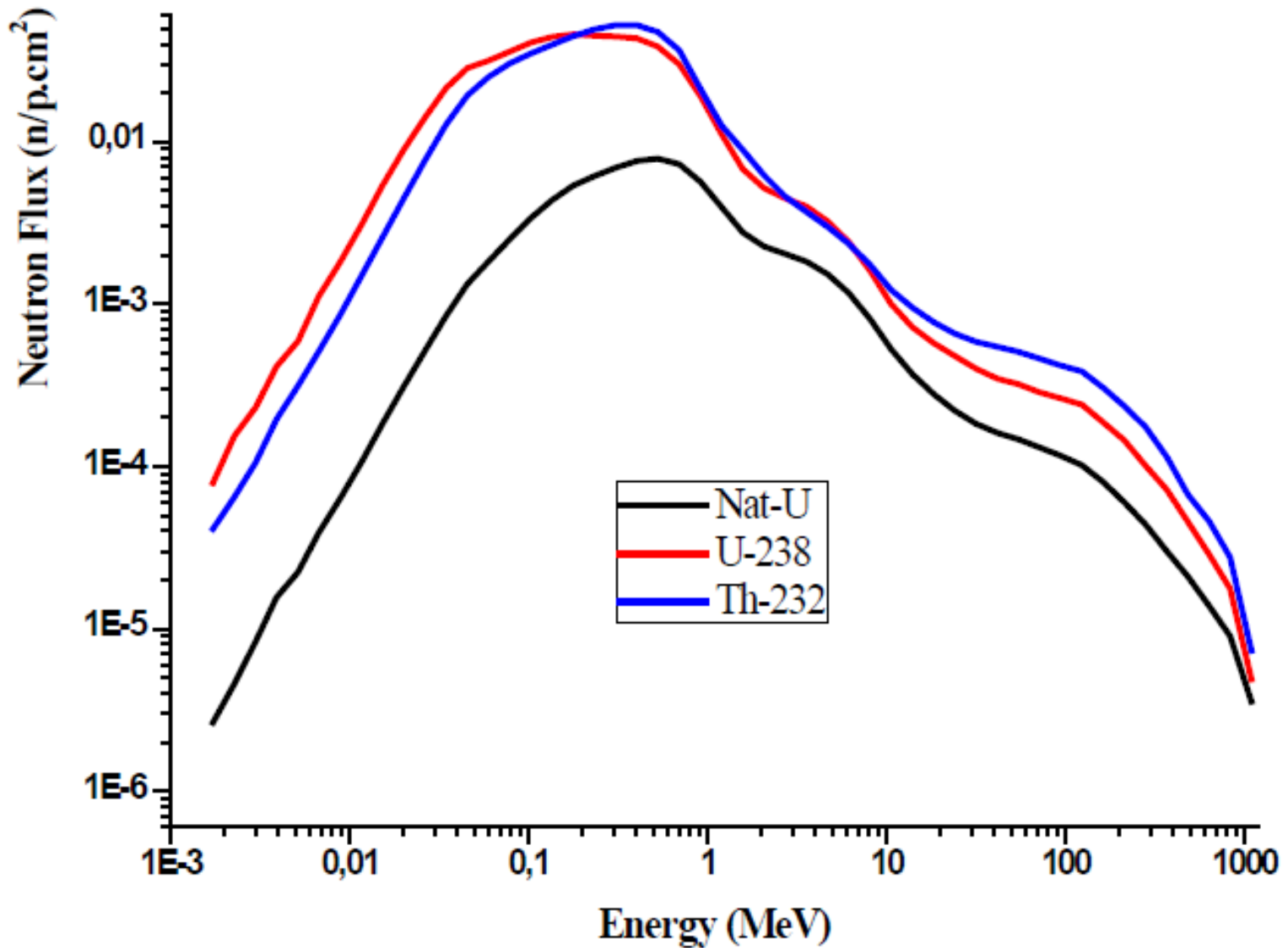
Total heating and energy multiplication/neutron in the hybrid blanket with variable TRISO (ThO₂) volume in the coolant, $\Delta R_{Li} = 50$ cm [MeV/n]

Zone #	V_{TRISO} [%] Material	0	1	2	3	4	5	10
1	Fusion fuel	3.6696	3.6698	3.6695	3.6696	3.6696	3.6695	3.6694
3	S-304 Steel	1.2142	1.1985	1.2021	1.2047	1.2108	1.2174	1.2455
4	Coolant	9.8584	10.1116	10.329	10.535	10.732	10.919	11.784
5	S-304 Steel	0.6508	0.6083	0.5902	0.5728	0.5587	0.5440	0.4874
6	Graphite	1.4395	1.3992	1.3645	1.3268	1.2960	1.2632	1.1153
7	S-304 Steel	0.2260	0.2225	0.2190	0.2123	0.2079	0.2046	0.1862
	Total	17.059	17.21	17.374	17.521	17.675	17.817	18.488
	M	1.2098	1.2206	1.2322	1.2426	1.2536	1.2636	1.3112
	k_{eff}	0.173	0,181	0,188	0,195	0,202	0,209	0.273

ACCELERATOR DRIVEN SYSTEMS



Neutron yield per proton in a lead–bismuth thick target



Spallation neutron spectrum **in infinite medium** by incident 1 GeV proton

FUEL	$^{232}\text{Th}(n,f)/p$	E_f/p (GeV)	k_∞	$^{232}\text{Th}(n,\gamma)/p$ $^{233}\text{U}/p$
^{232}Th	2,75408	0,473	0,321	48,3568

FUEL	$^{238}\text{U}(n,f)/p$	E_f/p (GeV)	k_∞	$^{238}\text{U}(n,\gamma)/p$ $^{239}\text{Pu}/p$
^{238}U	11,4455	2,075	0,675	69,0129

FUEL	$^{235}\text{U}(n,f)/p$	$^{238}\text{U}(n,f)/p$	Total (n,f)/p	E_f/p (GeV)	k_∞	$^{238}\text{U}(n,\gamma)/p$ $^{239}\text{Pu}/p$
Nat-U	4,7068	13,181	17,888	3,241	0,764	78,0450

Fission rate, fission energy release, k_∞ and ^{239}Pu production **in infinite medium** per incident 1 GeV proton

CONCLUSIONS

- CANDU reactors could enable utilization of thorium with presently available technology
- Very high burn up levels (up to 400 000 MW.D/MT) could be attained for a given fuel mass, which would reduce drastically the fuel fabrication and nuclear fuel reprocessing costs as well as the residual nuclear waste mass per unit energy output.
- Utilization of nuclear waste as useful fuel will lead to negative fuel cost.
- Plutonium component in the fuel remains always non-prolific.

YOU ARE ALL INVITED TO ATTEND

*NURER2014, 4th INTERNATIONAL CONFERENCE ON
NUCLEAR AND RENEWABLE ENERGY RESOURCES ,
Antalya, Türkiye,*

20-23 October 2014 <http://nurer2014.org/>

*ICENES2015, 17th INTERNATIONAL CONFERENCE ON
EMERGING NUCLEAR ENERGY SYSTEMS, May 2015,
Türkiye*

<http://www.icenes2015.org/>