



Wir schaffen Wissen – heute für morgen

## PSI Studies on Advanced fuel cycle options for Fast/Thermal MSR Utilizing Thorium

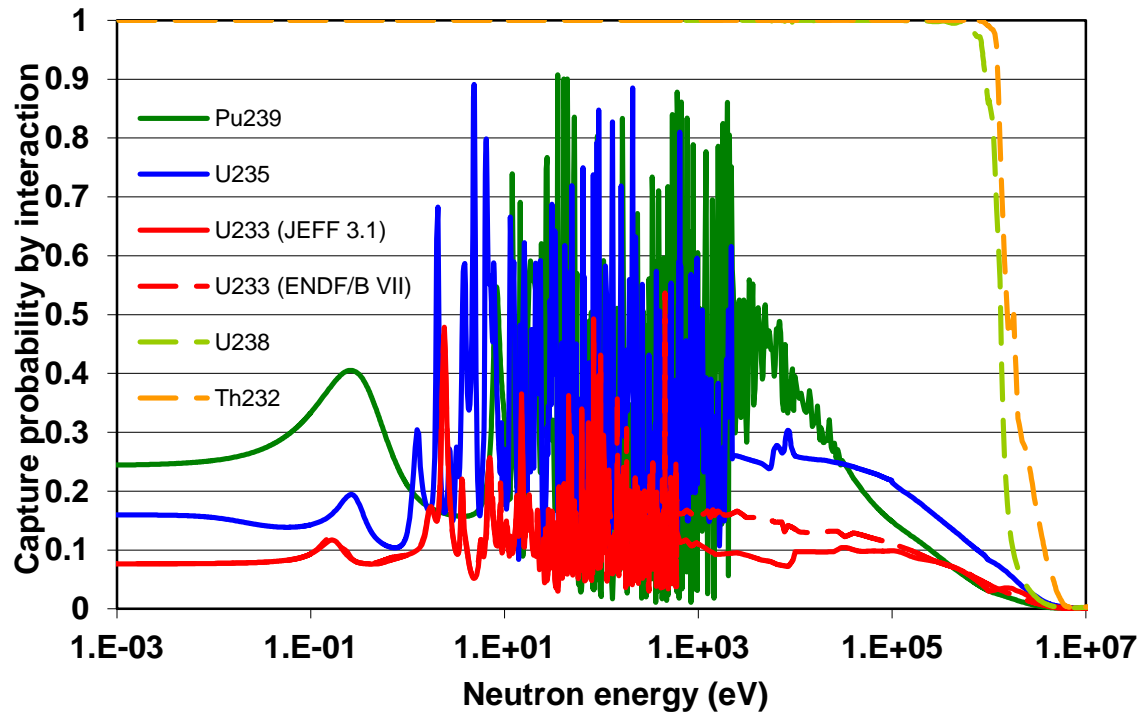
Jiri Krepel, Carlo Fiorina, Boris Hombourger,  
Konstantin Mikityuk, Andreas Pautz

- *Motivation and appealing MSR features*
- *Our research direction in MSR neutronics*
- *Spectral study for single-fluid MSR*
- *Reprocessing & some ideas*
- *Outlook*

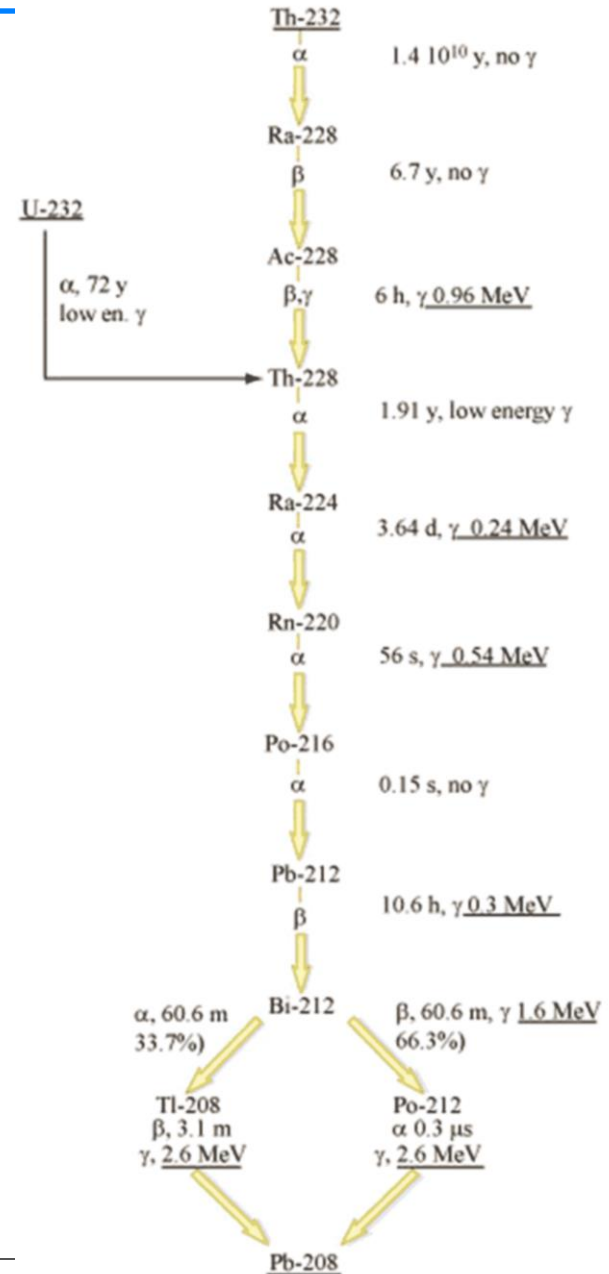
- ❖ **Molten Salt Reactor (MSR) has excellent neutron economy.**  
(especially in U-Th cycle the capture of  $^{233}\text{U}$  is low, but also the parasitic absorptions of carrier salt and graphite are small)
- ❖ **Fuel in liquid state does not need fabrication.**  
(it enables TRU recycling, on-line refueling, on-line reprocessing, on-line gaseous and volatile fission removal)
- ❖ **MSR can be operated with flexible fuel cycle.**  
(as thermal, epithermal, or fast breeder and/or burner thanks to the Th-U cycle properties and liquid fuel)
- ❖ **MSR can be designed as an inherently safe reactor with reduced risk.**  
(low inventory of gaseous and volatile fission products, negative temperature feedbacks, fail-safe fuel drainage)

- ❖ **Molten Salt Reactor (MSR) has excellent neutron economy.**

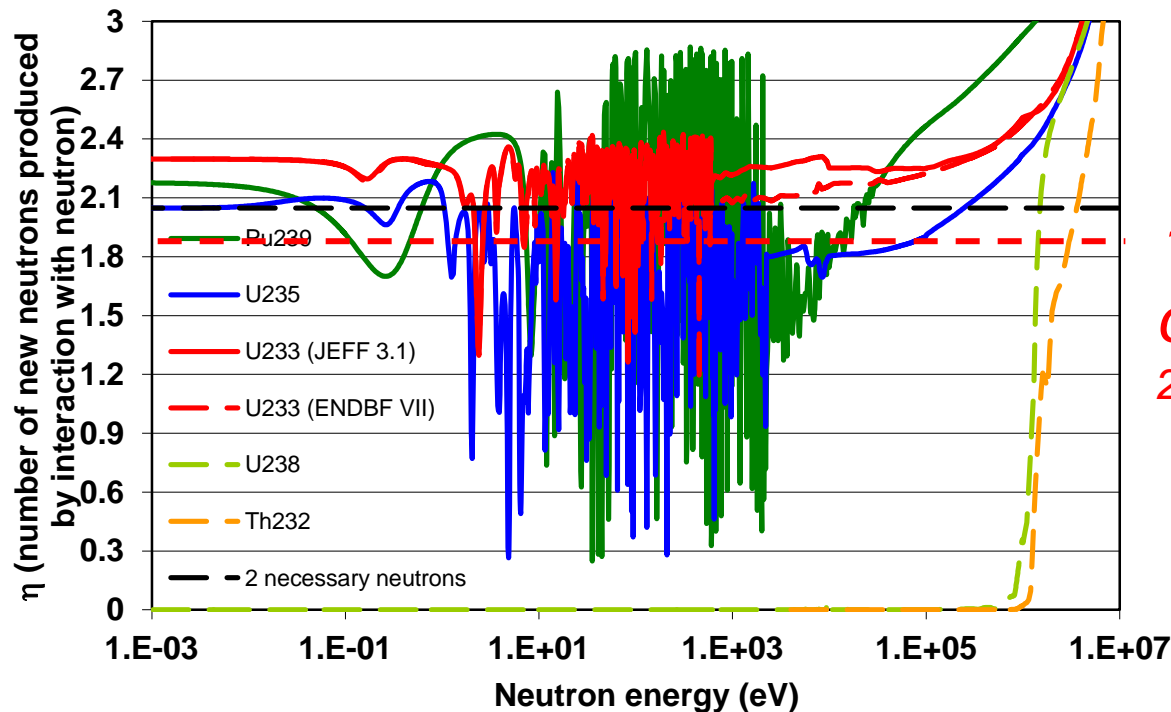
Capture probability (JEFF 3.1) of  $^{233}\text{U}$ ,  $^{235}\text{U}$ ,  $^{239}\text{Pu}$ ,  $^{232}\text{Th}$  and  $^{238}\text{U}$



- ❖ **Fuel in liquid state does not need fabrication.**
- ❖ Th-U cycle issue:  
Hard gamma for instance from  $^{212}\text{Bi}$ ,  $^{208}\text{Tl}$ , and  $^{212}\text{Po}$ .
- ❖ U-Pu cycle issue:  
Higher production of minor actinides, for instance Am and Cm (high  $\alpha$  and in Cm case also  $n$  emitting rate).
- ❖ Molten Salt Reactors (MSR) with liquid fuel (no fabrication) can accommodate both MA from U-Pu and U from Th-U cycles more easily.

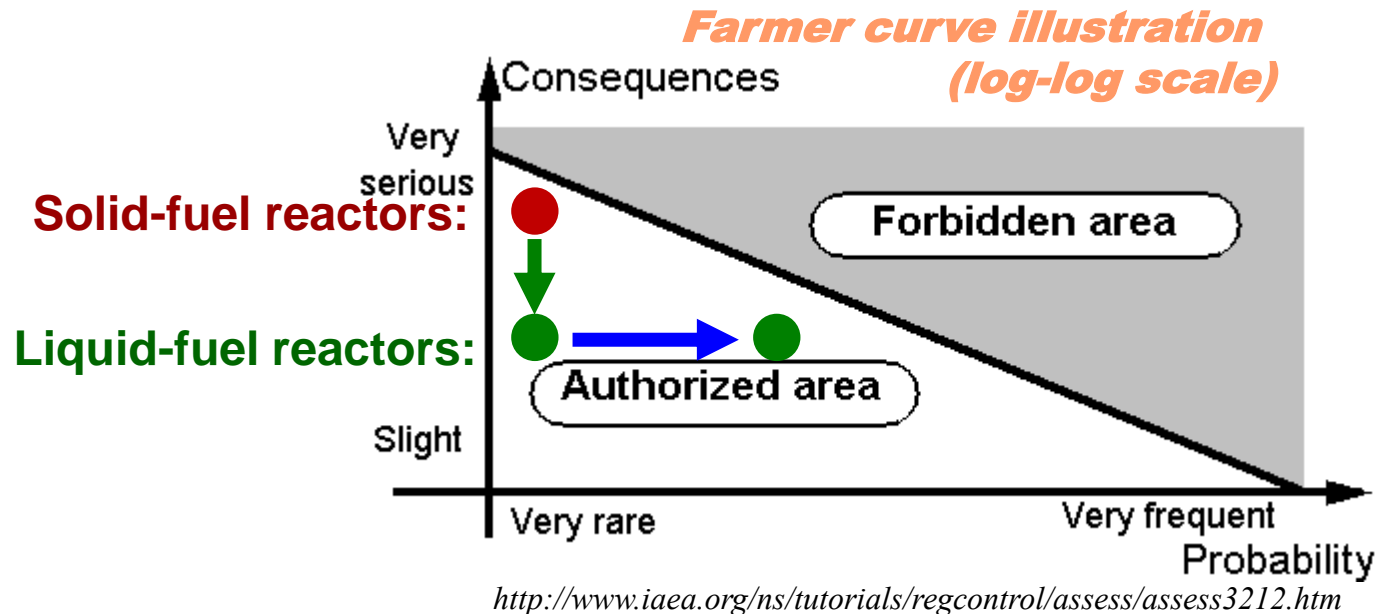


- ❖ **MSR can be operated with flexible fuel cycle.**  
(as thermal, epithermal, or fast breeder and/or burner thanks to the Th-U cycle properties and liquid fuel)
- ❖  $\eta$  (JEFF 3.1) of  $^{233}\text{U}$ ,  $^{235}\text{U}$ ,  $^{239}\text{Pu}$ ,  $^{232}\text{Th}$  and  $^{238}\text{U}$



*1.9 line in U-Pu cycle because of  $^{238}\text{U}$  10% fission*

- ❖ **MSR can be an inherently safe reactor with reduced risk.**  
(low inventory of gaseous and volatile fission products, negative temperature feedbacks, fail-safe fuel drainage)














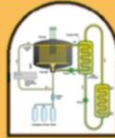




↓ **Online removal of highly mobile gaseous and volatile FP**  
(Ac and remaining FP are embedded in the salt)

→ **Reduction of classical barriers**  
(safety standards for reactor X reprocessing plant)

# Motivation: appealing MSR features

- ❖ **MSR can be an inherently safe reactor with reduced risk.**  
(low inventory of gaseous and volatile fission products, negative temperature feedbacks, fail-safe fuel drainage)

 Solubility of Ac & soluble FP		 Fuel matrix
Helium bubbling removal of non-soluble FP (& chemical reprocessing)		 Fuel cladding
 Primary circuit		
 External cooling		 Primary circuit
 Dispersion until freeze (surface first)		 Core catcher
 Containment		 Containment



- ❖ **Structural materials corrosion and irradiation embrittlement.**  
*(high Ni content alloys should be applied and redox potential must be controlled to prevent corrosion, furthermore in fast MSR the alloys suffer from radiation embrittlement.)*
- ❖ **Graphite, if applied, has limited lifespan.**  
*(its mechanical stability also suffers by fast neutron irradiation)*
- ❖ **Complicated molten salt reprocessing techniques.**  
*(fluoride volatilization techniques, Electro-separation processes, Molten salt / liquid metal reductive extraction)*
- ❖ **Fuel salt chemical treatment and possible proliferation risk.**  
*(redox potential control, on-line refueling, He bubbling to remove gaseous and volatile fission products, proliferation risk related to  $^{233}\text{Pa}$  or  $^{233}\text{U}$  relatively easy separation)*

- ❖ *Lets design MSR with so appealing fuel cycle and safety-related characteristics that it will be worth to overcome the drawbacks.*
- ❖ *In the same time, lets sacrifice part of the “freedom” in reactor physics designing to help to reduce the drawbacks.*
- ❖ *Lets integrate the **MSc students’, PhD students’, and post-docs’** work in into a students’ reactor designing project.*
  - *PSI supports the joint EPFL-ETHZ Master of Science in nuclear engineering and several MSc theses already were or are related to MSR.*
  - *One PhD student will start to work on SMSR this year.*
- ❖ *The project may be in the future extended to other relevant fields (thermal-hydraulics, salt chemistry, materials behavior, etc.) and supported by senior researchers.*

## ✓ 1) **Tools preparation:**

### **EQL3D** extension by:

- *adding capability for liquid fuel on-line treatment,*
- *model of asynchronous blanket treatment,*
- *and by model of long-term radiotoxicity evolution.*

### **EQL0D** development:

- *Serpent-MATLAB based or ERANOS-MATLAB based equilibrium procedure to cross-check and accelerate the EQL3D.*

### **FAST code** modification for liquid fuel:

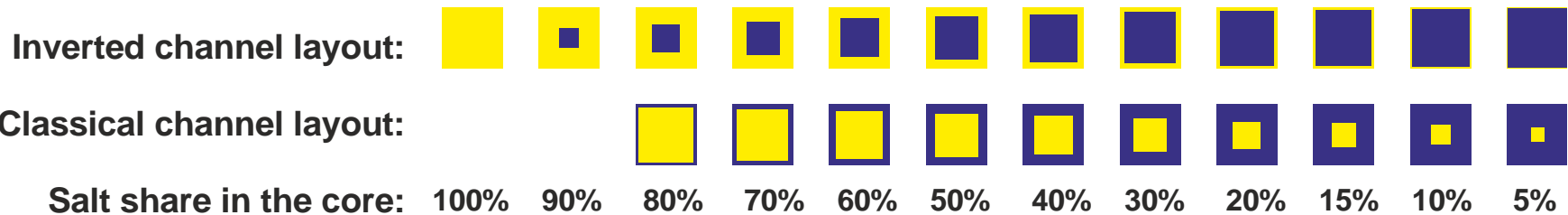
- *Adding the salt properties*
- *Modeling the delayed neutrons precursors drift for channel-wise core and primary circuit*

### **OpenFOAM** learning phase and assimilation

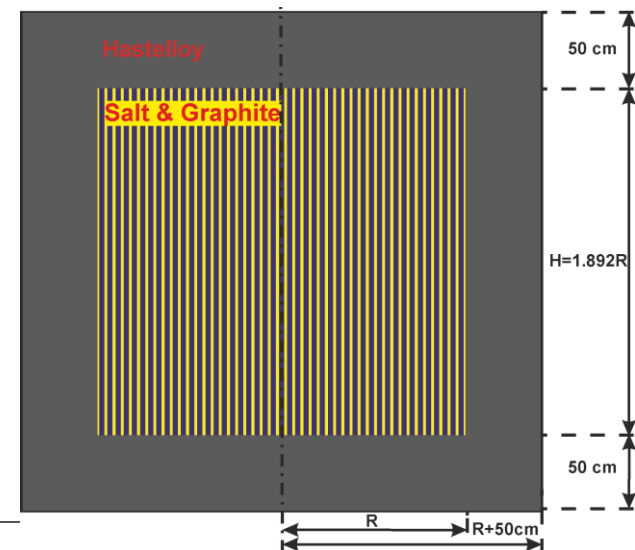
- ✓ 2) **Establish of cooperation** with research centers and universities:
  - *PSI is an official observer of the EU FP7 **EVOL project**.*
  - *Cooperation with Politecnico di Milano - **POLIMI** (EQL3D modification, Serpent MSR burn-up model, OpenFOAM).*
  - *Cooperation with **TU Prague** (on EQL0D development).*
  
- ✓ 3) **Accomplished studies and simulation:**
  - *Parametric **spectral study of a single-fluid** Molten Salt Reactor with **EQL3D** o a core level*
  - *Lattice **heterogeneity study** with **EQL0D** (the respective MSc thesis defended in 2013)*
  - *Preliminary analysis of hybrid spectra MSR*
  - *Preliminary analysis of simplified uranium recycling without reprocessing of the once through salt*

## Novelty of the study are:

- ❖ **Equilibrium closed cycle** was simulated by ERANOS based **EQL3D** procedure (modified at POLIMI by C. Fiorina for MSR) for full core geometry and several salt-graphite ratio.
- ❖ **Salt and graphite feedback coefficients** are evaluated for classical and inverted channel geometry:

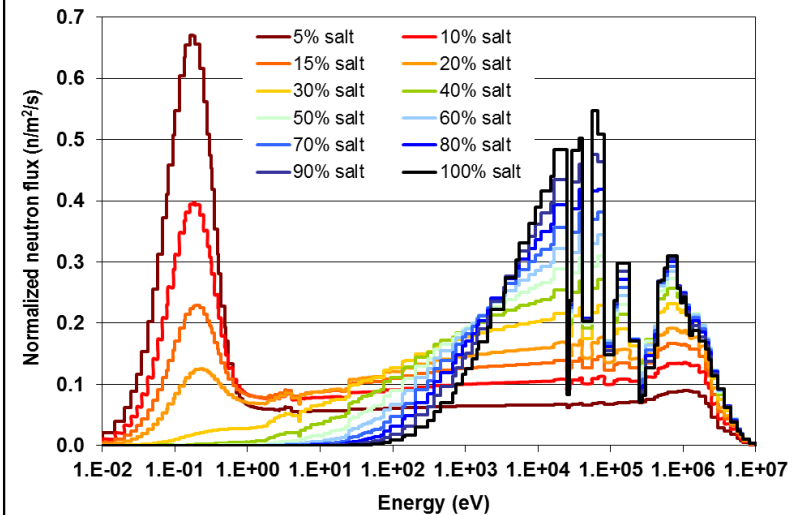
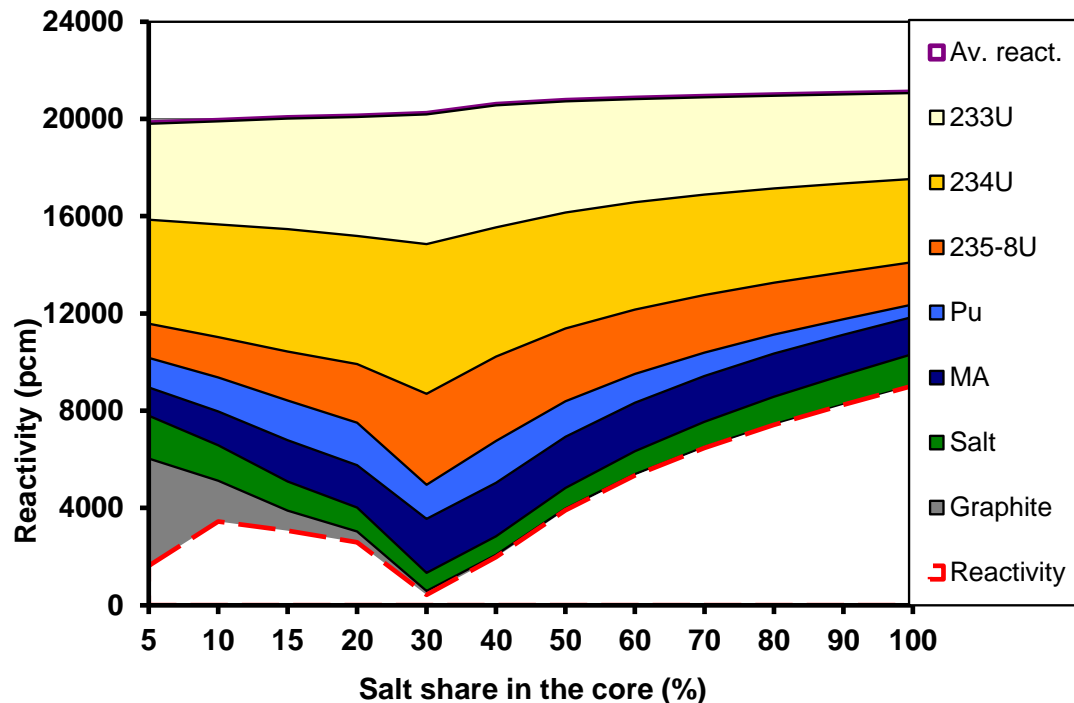


- ❖ **Criticality conditions** are obtained, if possible, by adjusting the core radius. Limit for the radius is set to 5 meters.
- ❖ **MSFR salt composition** was adopted (77.5 molar % of LiF enriched in  $^7\text{Li}$  (99.999 at%) and 22.5 molar % of Ac).



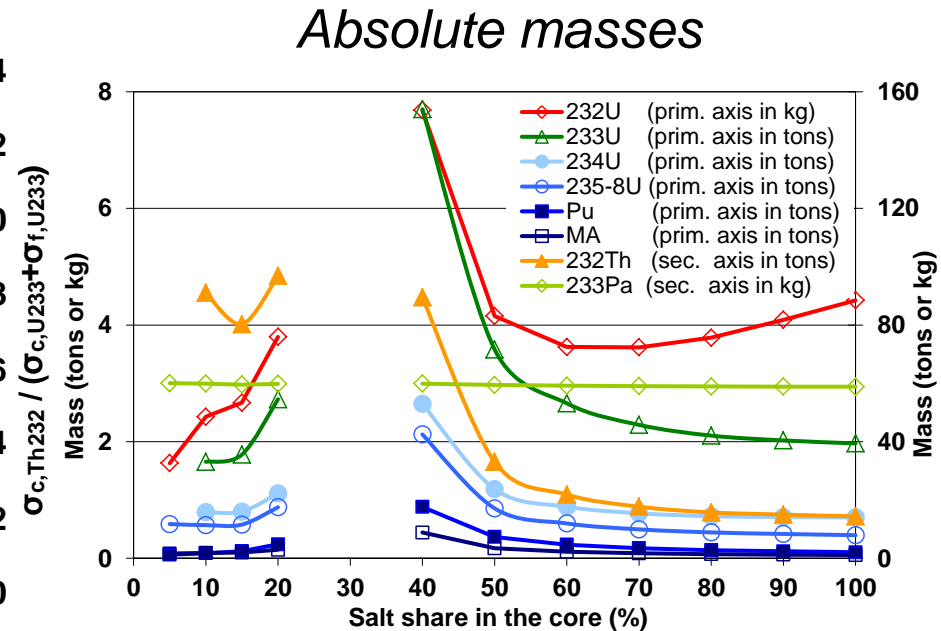
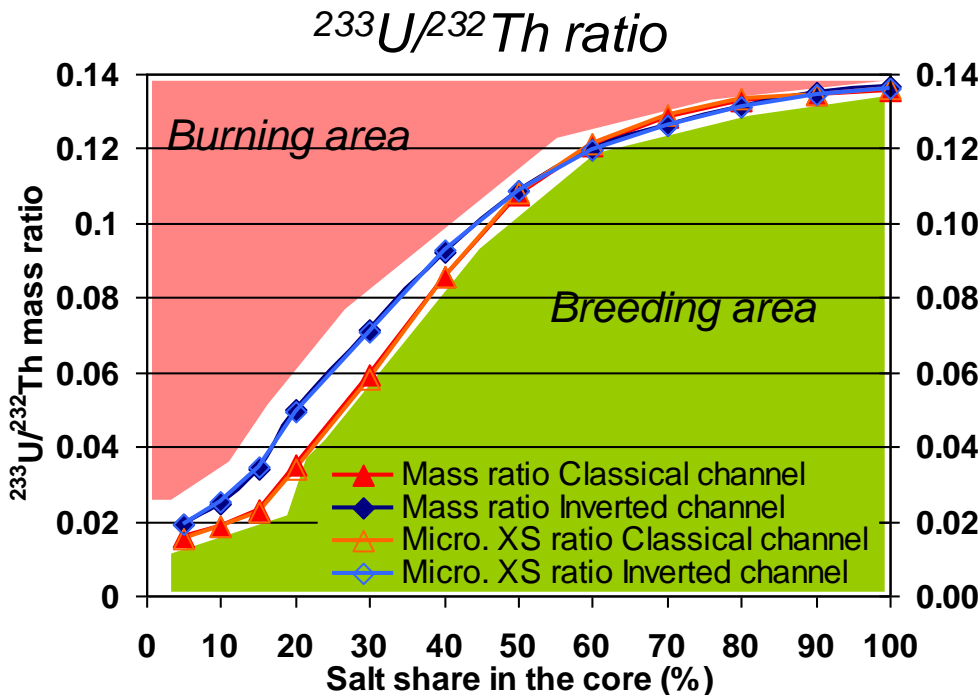
- ❖ Both fast (100% salt) and thermal (10-20% salt) MSR breeder are possible.
- ❖ However, the thermal MSR breeder require frequent FP removal

## Excess reactivity in Th-U equilibrium cycle for different spectra (salt share)



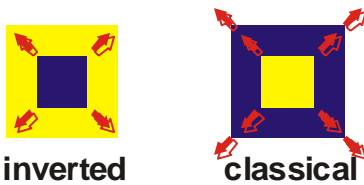
# Results: 2) Relative and absolute masses

- ❖ Relative  $^{233}\text{U}$  mass is lower in thermal MSR breeder.
- ❖ The absolute  $^{233}\text{U}$  mass is however comparable with fast breeder.
- ❖ Other absolute masses are also comparable, just  $^{232}\text{Th}$  mass is 7 x higher and  $^{232}\text{U}$  mass slightly lower.

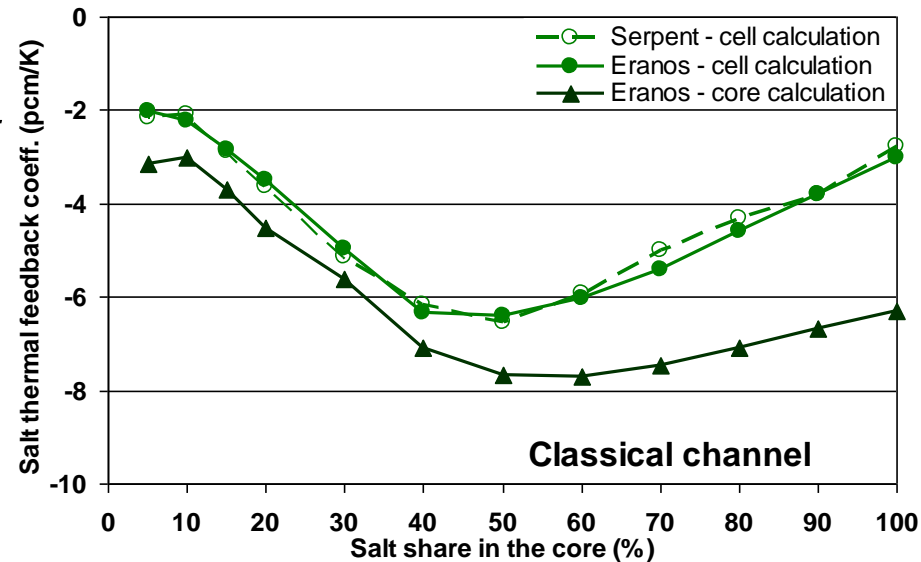


# Results: 3) Thermal feedback coefficient

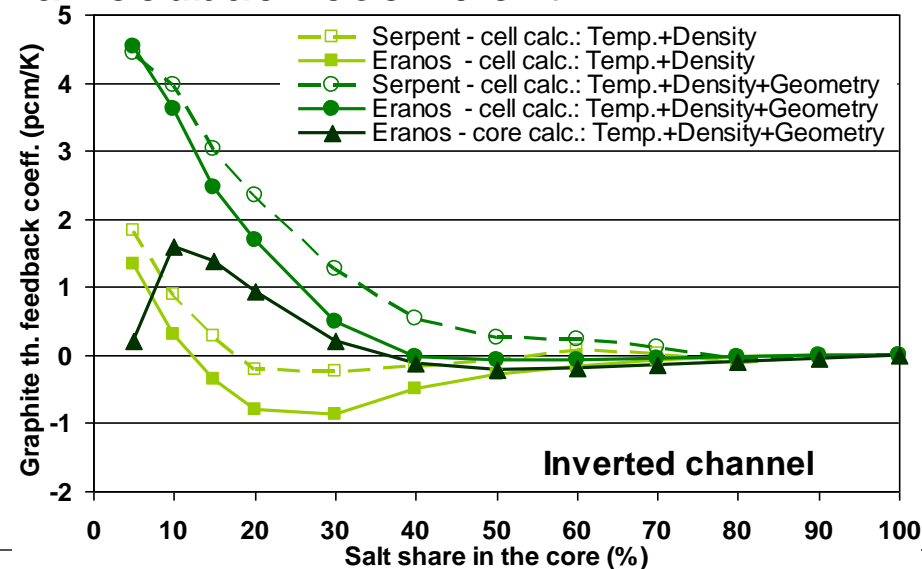
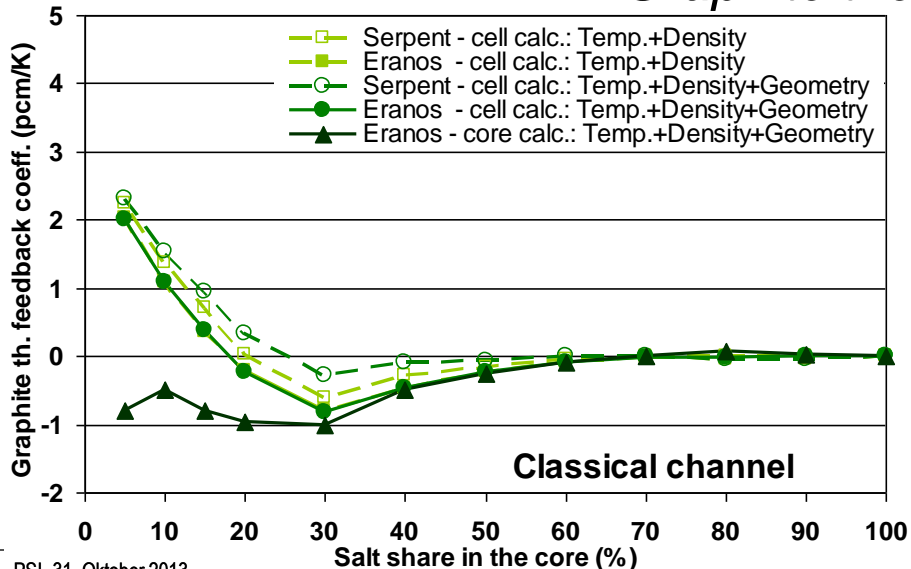
- ❖ Salt thermal feedback coefficient is negative for all spectra.
- ❖ Graphite therm. feedback coefficient may be positive in thermal spectrum for some core configurations.
- ❖ For classical channel geometry and hastelloy reflector it was negative.



## Salt thermal feedback coefficient

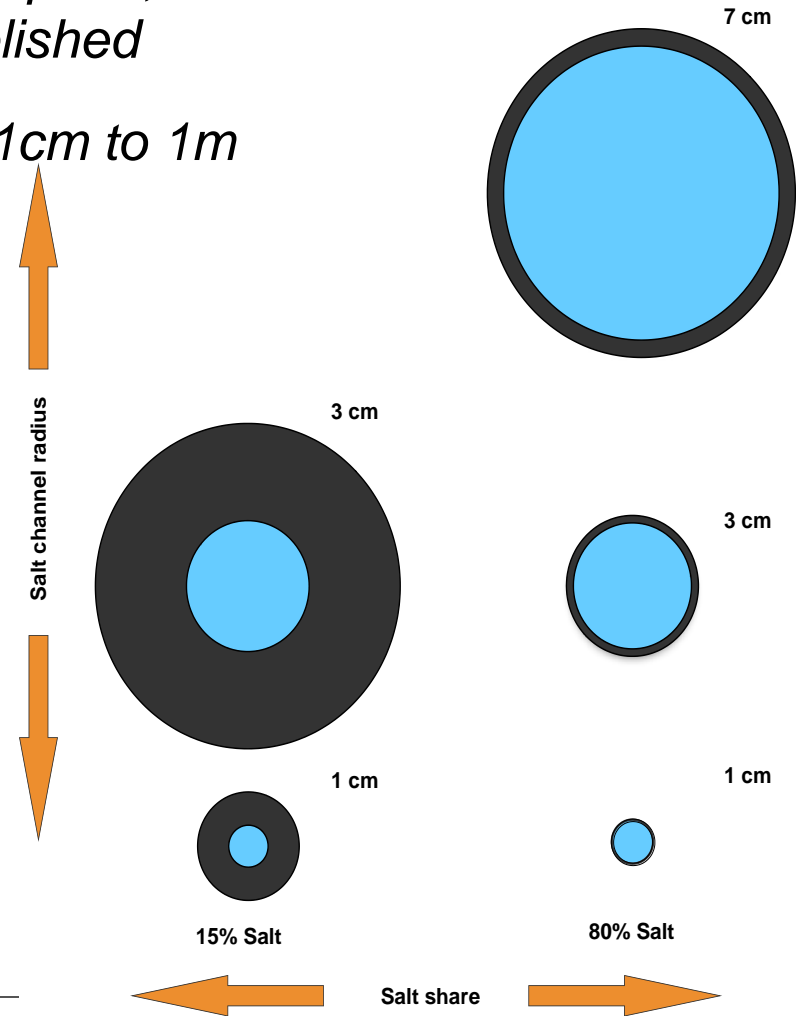
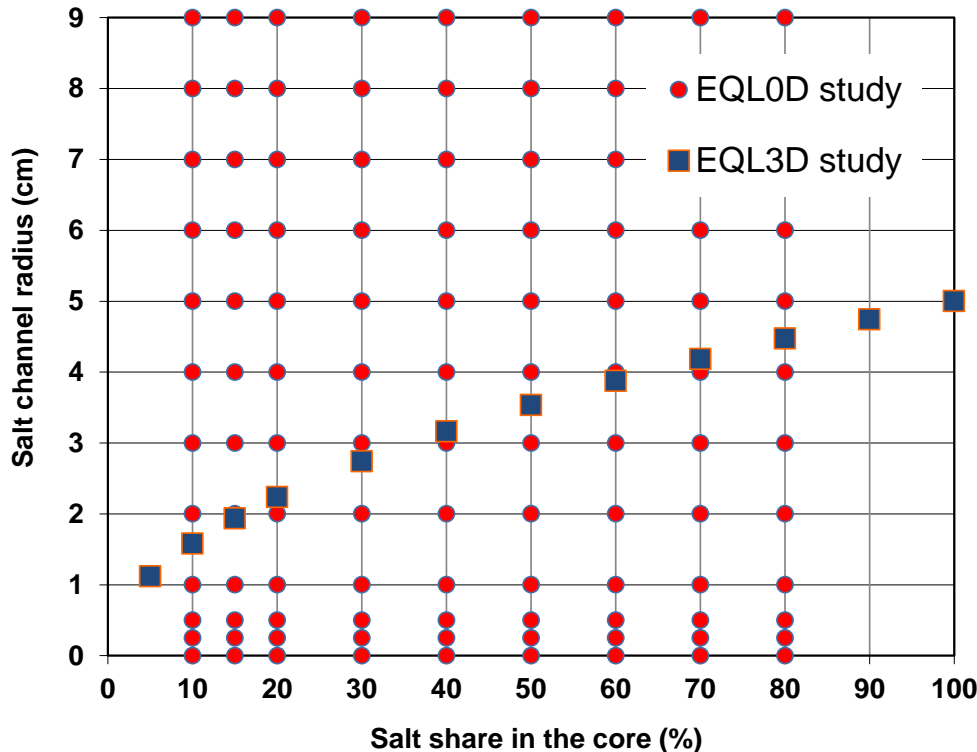


## Graphite thermal feedback coefficient



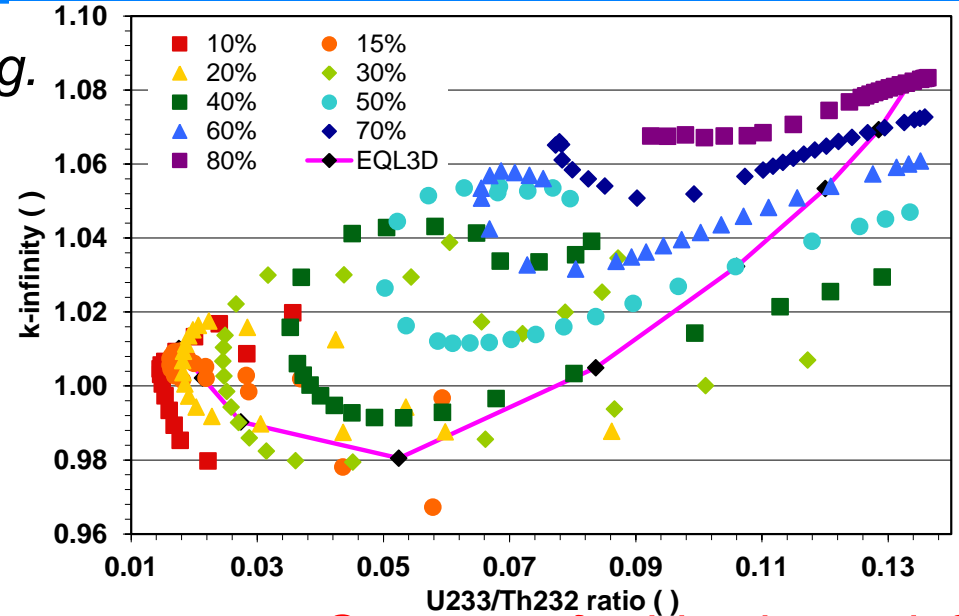


- ❖ **Equilibrium closed cycle** was also simulated by ECCO-Matlab or Serpent-Matlab based **EQL0D** procedure on a cell level .
- ❖ Previous study covers only a line in 2D space; therefore lattice heterogeneity study was accomplished
- ❖ Salt channel radius was changed from 1cm to 1m

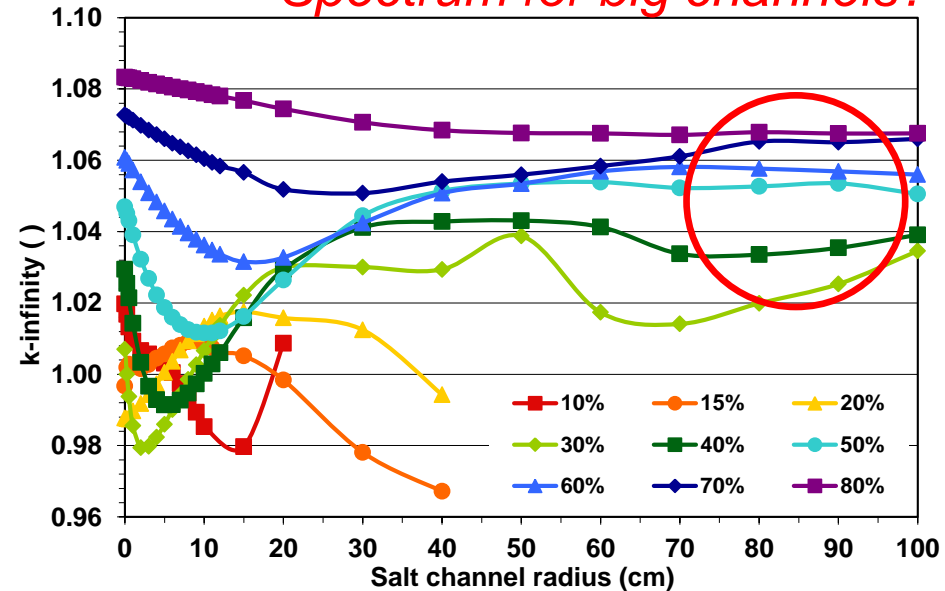
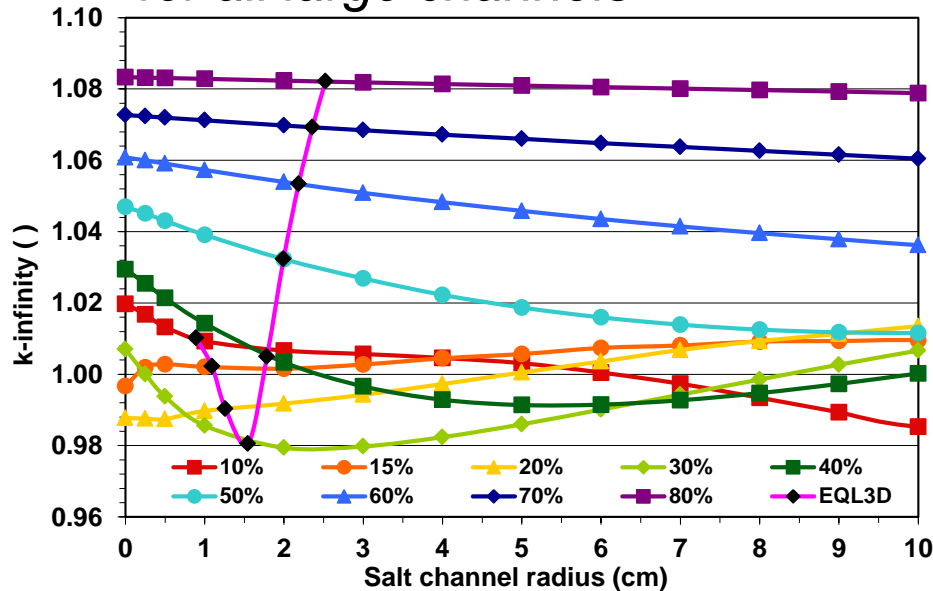


# Results: 4) Lattice heterogeneity study – EQL0D

- ❖ *The heterogeneity effect is strong.*
- ❖ *EQL3D results seems arbitrary.*
- ❖ *The results are more coherent if  $^{233}\text{U}/^{232}\text{Th}$  is used as a spectral index.*
- ❖ *Independently of the salt share,  $k_{inf}$  converges to similar value for all large channels*

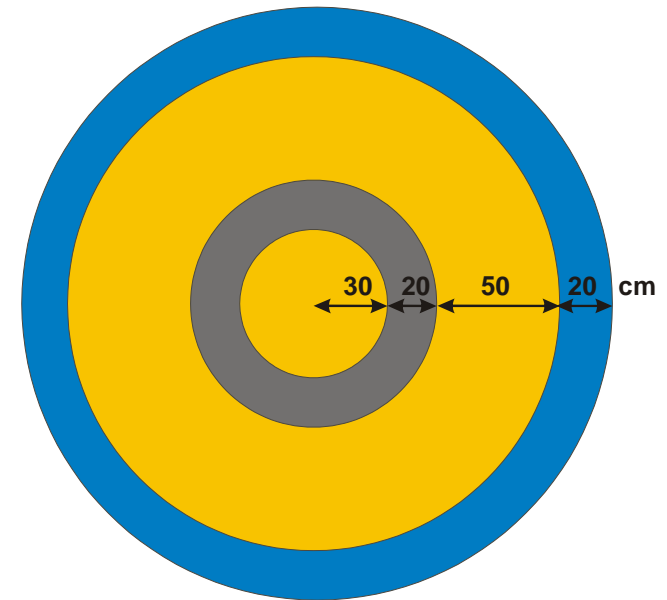


*Spectrum for big channels?*

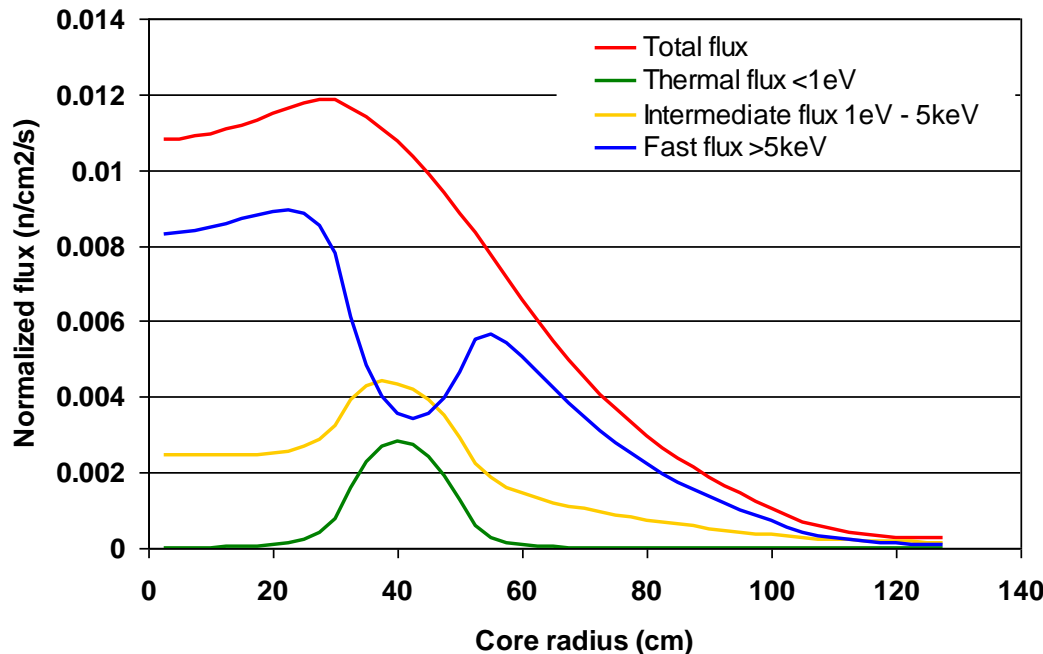


- ❖ *Central massive tube from graphite. (ring of power)*
- ❖ *It can be also central fine lattice from previous study.*
- ❖ *It is surrounded by subcritical (driven) fast zone.*
- ❖ *Advantages:*

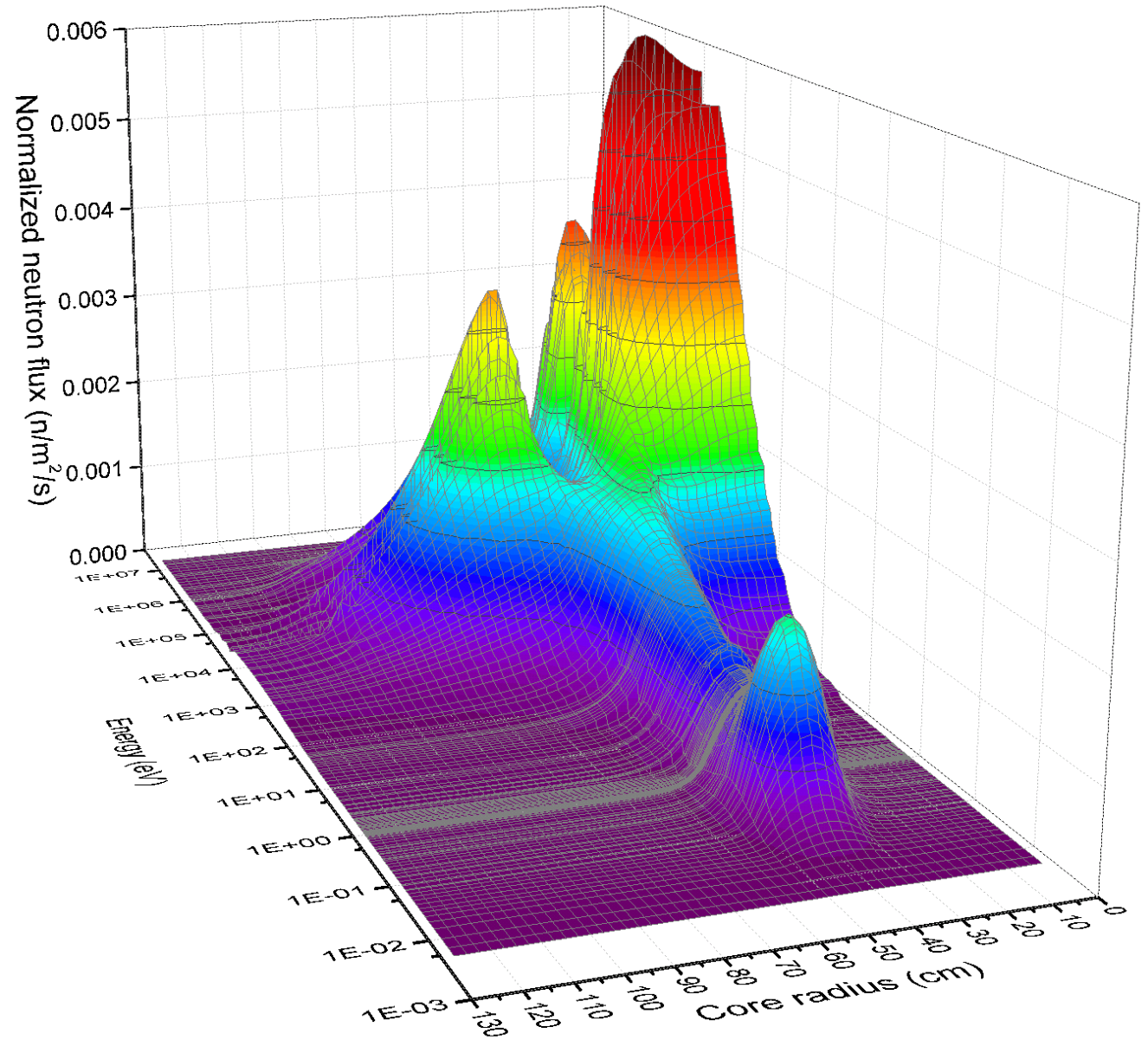
- 1) *may reduce irradiation of the hastelloy*
- 2) *may reduce initial fissile material load*
- 3) *may localize fission reaction in a big pool*



**Example core layout:**  
**yellow = salt**  
 (the same salt is in both zones),  
**gray = graphite,**  
**blue = hastelloy**



# Why to call it hybrid spectra...



## 1) Fluoride volatilization techniques (Fluorination)

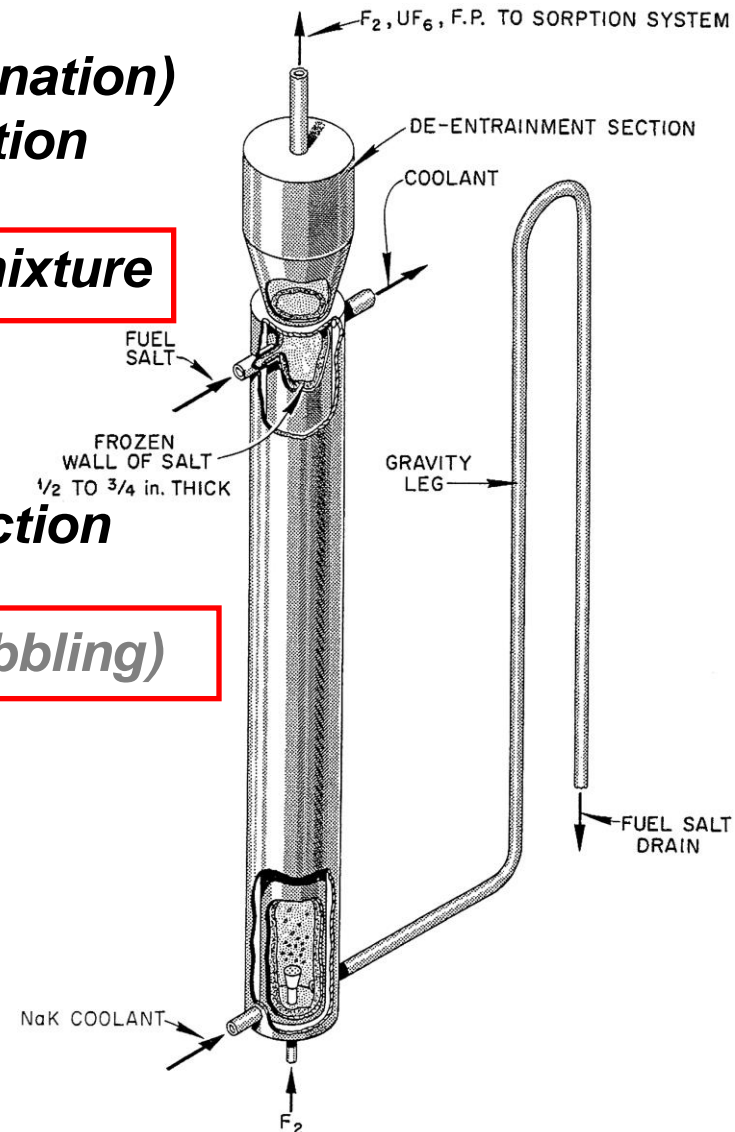
a) volatilization and fraction distillation  
of solid spent fuel

b) volatilization of the molten salt mixture

## 2) Electro-separation processes

## 3) Molten salt / liquid metal reductive extraction

4) Gaseous and volatile FP removal (He bubbling)



***The aim of almost all classical reprocessing schemes is to remove FP and keep everything else in the core.***

***Unfortunately, FP can be usually removed as one of the last components (...and it may require all previously named techniques).***

***Disadvantage, at least from the classical point of view, is that the uranium is the first to be removed by the volatilization technique.***

***Lets make from the disadvantage an advantage!***

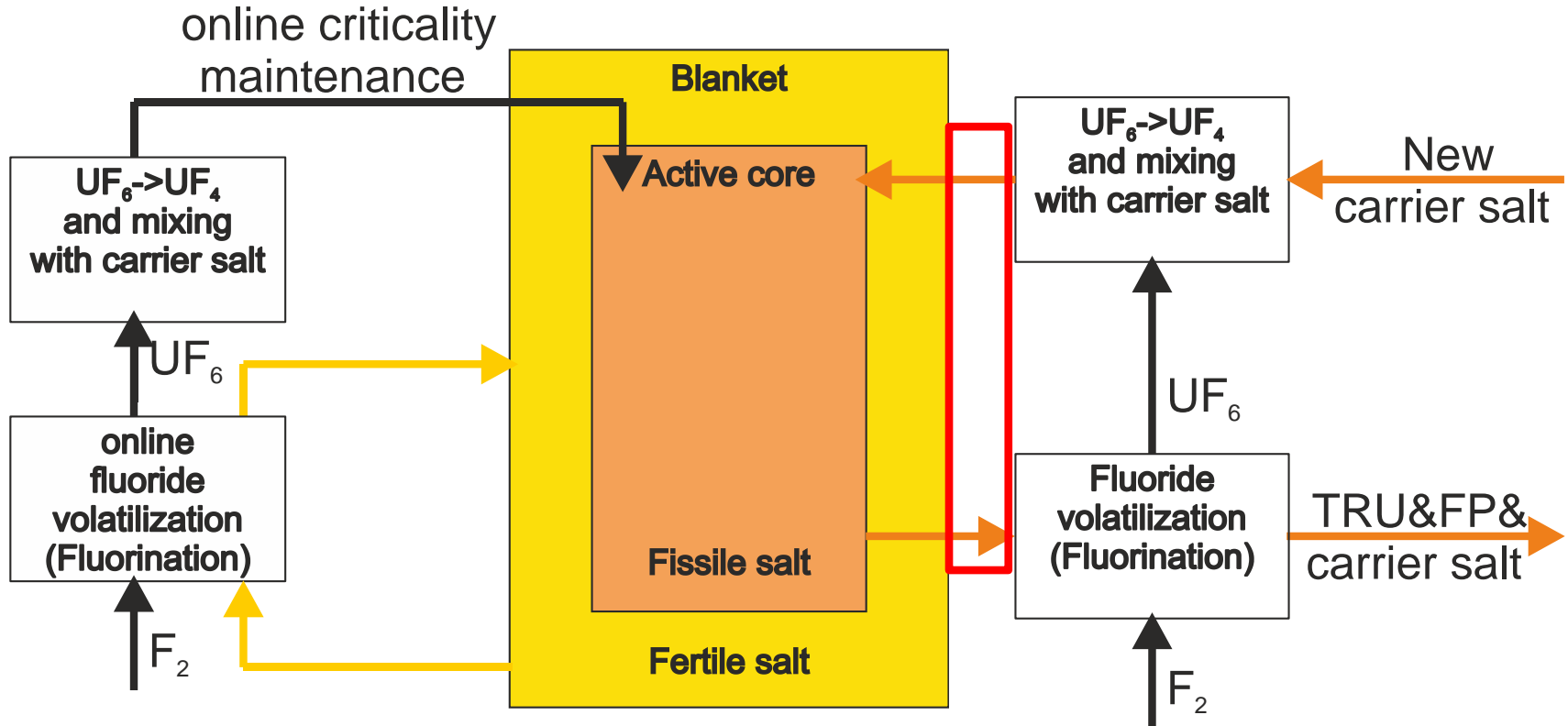
***Lets recycle just uranium and throw away the rest...!?***

***The “rest” may be reprocessed with long delay and cleaned salt reused in the same or in another reactor.***

***Carrier salt without enriched  $^7\text{Li}$ , e.g.  $\text{NaF-BeF}_2$ , may be needed; however,  $^7\text{Li}$  price may be acceptable – C. Forsberg 2013:***

Future Cost of Isotopically Separated Lithium for PWRs, Fluoride-salt-cooled High-temperature Reactors (FHRs) and Lithium Batteries  
American Nuclear Society Annual Meeting Transactions Paper: 8712; Washington D.C., November 10-14, 2013

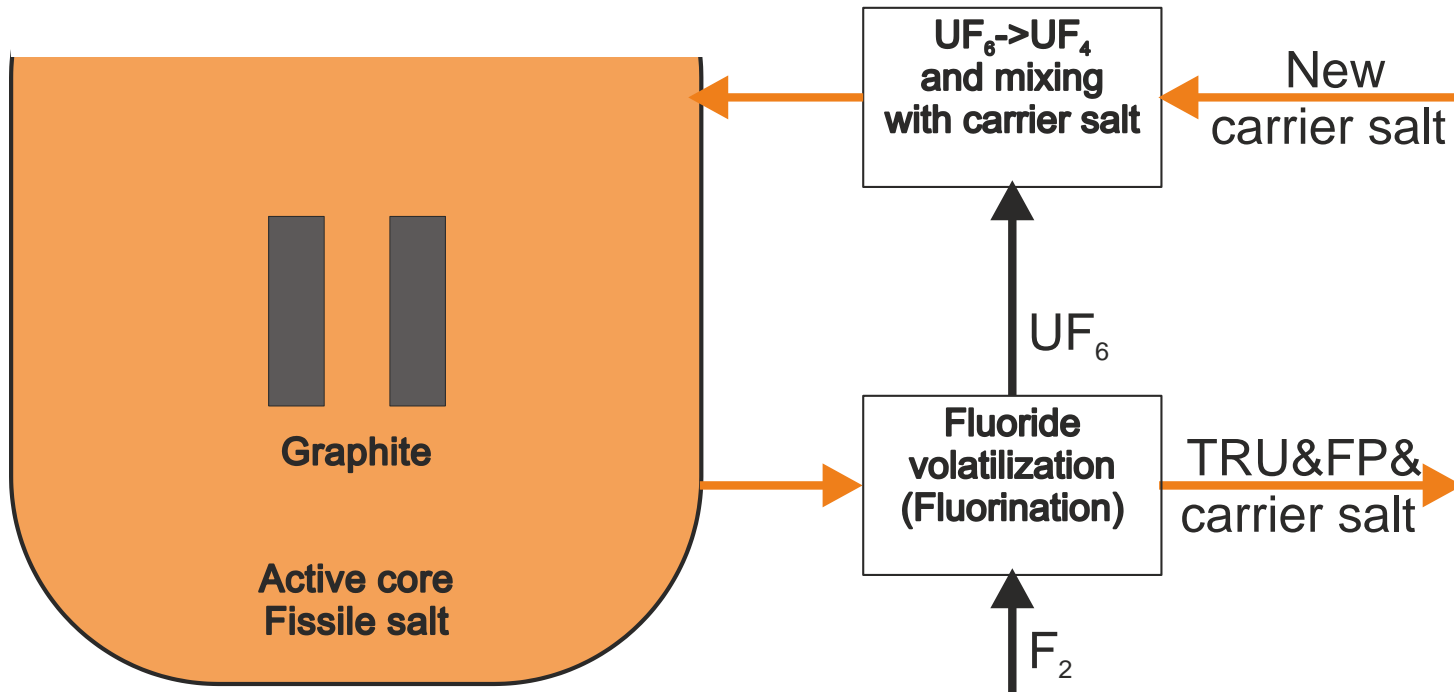
## Illustration for two-fluid fast MSR



**The salt exchange can be:**

- ❖ Online
- ❖ Batch-wise or
- ❖ Once in a time whole salt volume :  
every few months or years (replacement together with the hastelloy.?)

## Illustration for single-fluid hybrid spectra pool MSR





# What will be possibly left in the salt?

## Equilibrium U233 chain

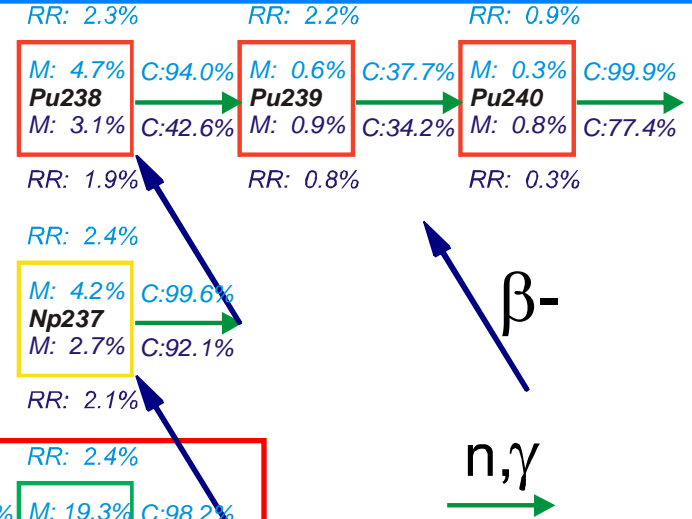
RR: total reaction rate with neutrons relative to U233 (without n,2n).

M: mass relative to U233.

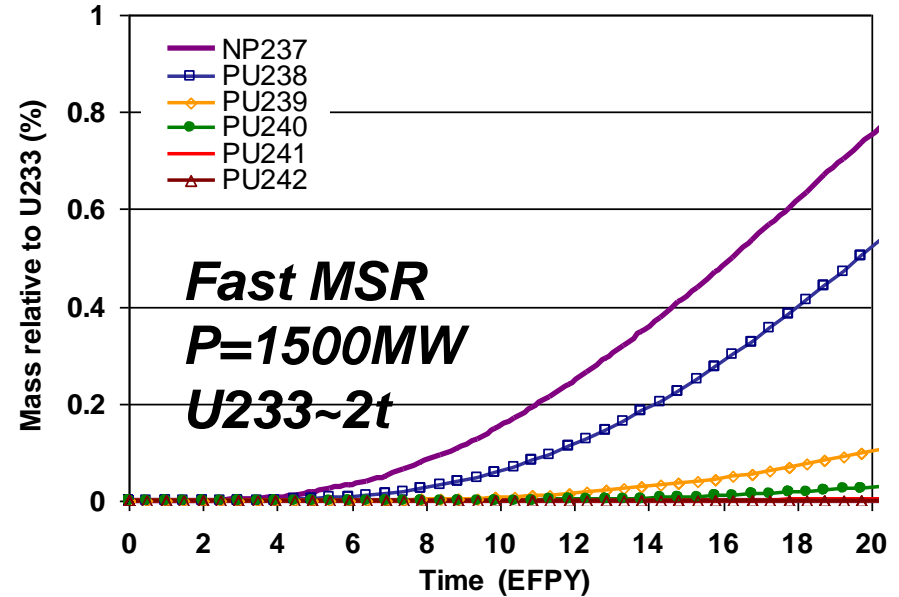
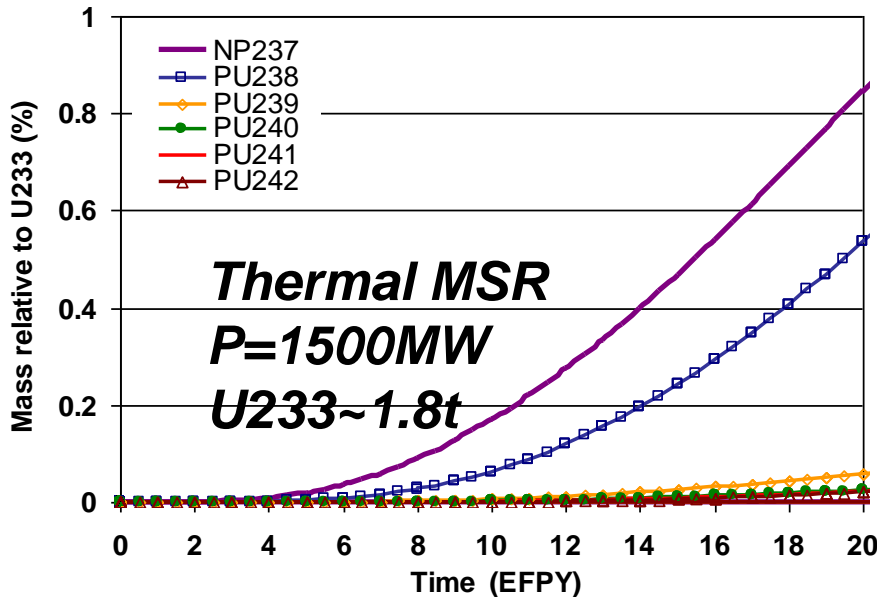
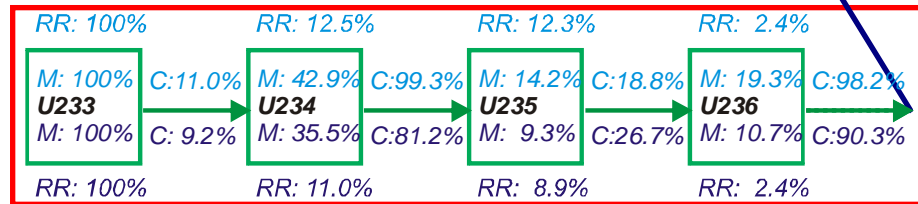
C: capture probability.

Light blue: thermal MSR

Dark blue: fast MSR



## U recycling by volatilization



## ➤ 1) *Students' work:*

### **Two new MSc students:**

- *MSR heat exchangers simulation*
- *Blanket salt simulation*

### **New PhD student:**

- *Designing of small modular MSR*
- *Development of multi-parametric optimization tool for MSR core designing*

## ➤ 2) *Planned studies:*

### **Evaluation of the ideas:**

- *Simplified uranium recycling without reprocessing of the carrier salt.*
- *Hybrid spectra MSR with central thermal zone surrounded by subcritical fast zone.*

### **Evaluation of pool type solution:**

- *Pool type MSR design with passive decay heat removal from the pool walls with possible corrosion protection (freezing).*

Thank you



*Two very different schools of reactor design have emerged since the first reactors were built. One approach, exemplified by solid fuel reactors, holds that a reactor is basically a mechanical plant; the ultimate rationalization is to be sought in simplifying the heat transfer machinery.*

***The other approach, exemplified by liquid fuel reactors, holds that a reactor is basically a chemical plant; the ultimate rationalization is to be sought in simplifying the handling and reprocessing of fuel.***

R.C. Briant & Alvin Weinberg, "Molten Fluorides as Power Reactor Fuels," *Nuc. Sci. Eng*, 2, 797-803 (1957).