



CERN, 21<sup>th</sup> February 2013  
Snowmass at CERN

# DIPOLES FOR HIGH ENERGY LHC

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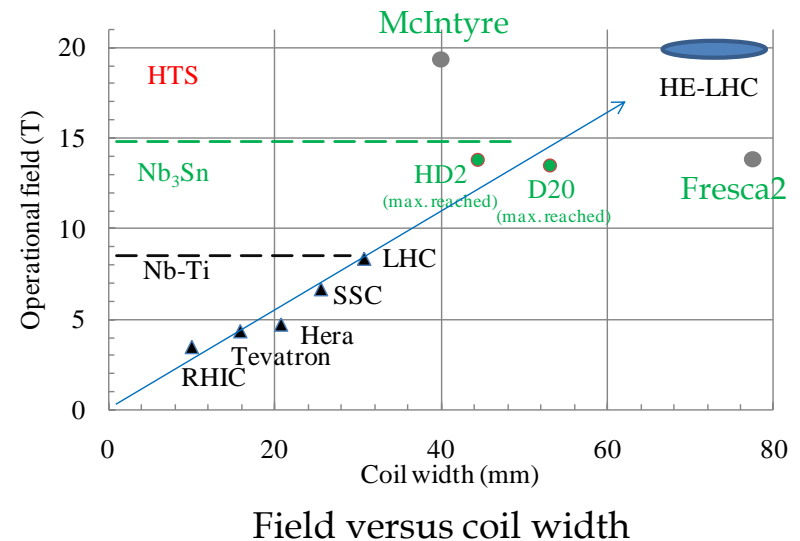
Acknowledgements: B. Bordini, L. Bottura, G. De Rijk, L. Evans, P. Fessia,  
J. Fleiter, J. Nugteren, L. Rossi, F. Zimmermann



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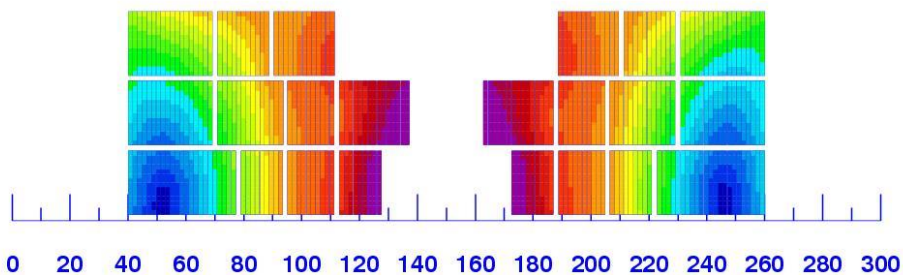
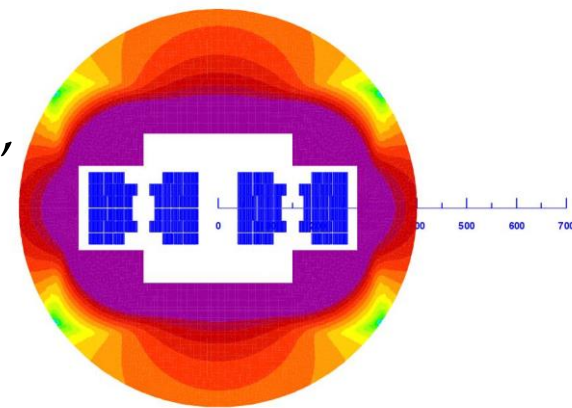
- Recall of Malta design
- Where are we with current density requirements?
- Possible simplifications and associated costs
- Optimization of cell length

- Field  $\sim$  current density  $j \times$  coil width  $w$ 
  - **Current density is the main choice** of the magnet designer
  - Pioneering work of McIntyre
  - With  $380 \text{ A/mm}^2$ , one makes  $\sim 2.5 \text{ T}$  each 10 mm of coil, so we need 80 mm
    - **Most accelerator magnets** not far from this  $j$  value
- Low current density brings two advantages
  - More margin for **protection**
  - Lower **stress**
- Other main choice: have a **20% margin** on the loadline
  - So we must have a coil reaching 25 T at short sample!

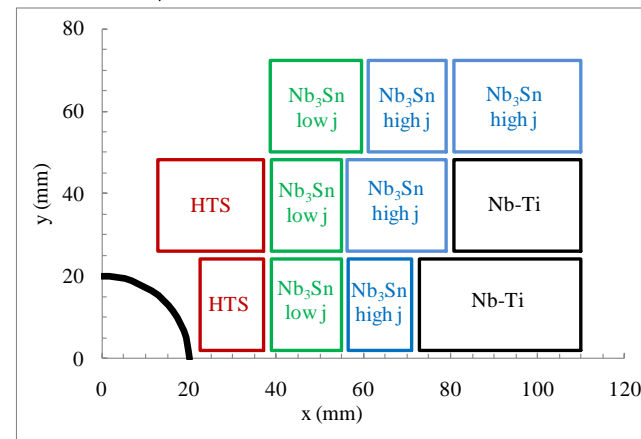


- Malta layout highly optimized to minimize **conductor cost**

- Hypothesis: cost Nb-Ti is one, Nb<sub>3</sub>Sn is 4 times, HTS is 16 times
- Use Nb-Ti up to 8 T, Nb<sub>3</sub>Sn up to 13 T, HTS up to 20 T
- We also use Nb<sub>3</sub>Sn with **half current density** to have 2 more Tesla and reach 15 T, saving on HTS (see next section)
  - Lower cost, at the **price of complexity**



20 T hybrid magnet: the Malta design [E. Todesco, L. Rossi]



One quarter of a coil

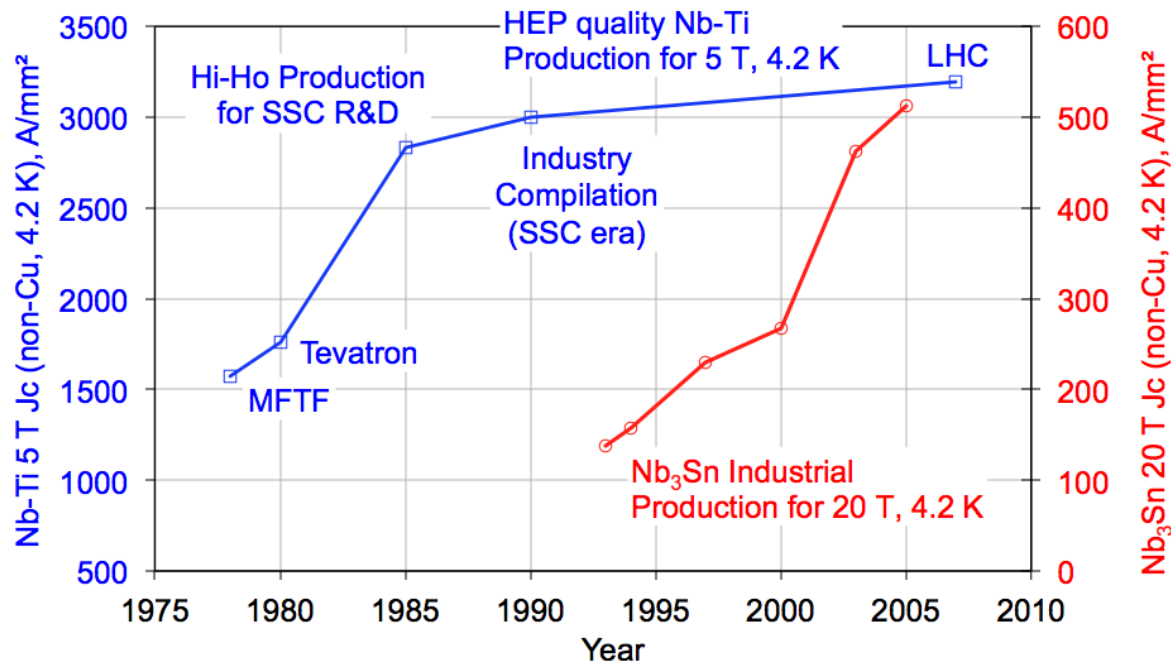


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# WHERE ARE WE WITH Nb<sub>3</sub>SN?

- Project is in mid term future so some **optimism is allowed** to account for progress in technology
  - Nb<sub>3</sub>Sn performance has greatly improved (doubled in ten years), so **no space is assumed for further optimization**



An historical view on the improvement of Nb-Ti and Nb<sub>3</sub>Sn performance [L. Bottura, ASC 2012]



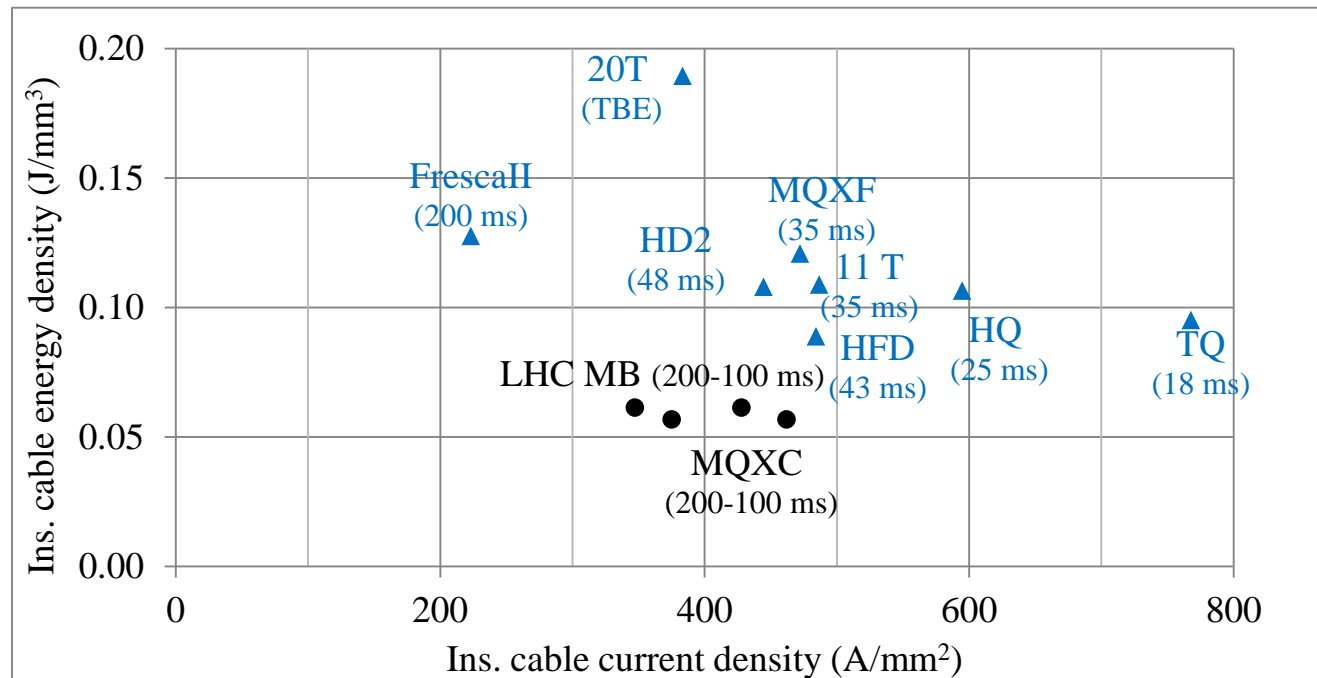
# WHERE ARE WE WITH $\text{Nb}_3\text{Sn}$ ?

- Hypothesis
  - Copper to superconductor of 1.1 (as in recent LARP and 11 T magnets)
  - Insulation, voids (impregnation) bring **dilution factor to 0.33**
  - So we aim at
    - $13/0.8=16.25$  T we want  $380*3/0.8=1400$  A/mm<sup>2</sup>
    - $15/0.8=18.75$  T we want  $190*3/0.8=700$  A/mm<sup>2</sup>
  - Today best conductor (2500 A/mm<sup>2</sup> at 12 T, 4.2 K) provides these values, with **10% cable degradation** [B. Bordini, based on PIT and RRP data]
    - But this is extrapolation of data at lower fields, so **measurements** in the 15-18 T range would be warmly welcome

# WHERE ARE WE WITH $\text{Nb}_3\text{Sn}$ ?

## ● Protection

- For protection, we are at a level of energy density in the coil of about  $0.2 \text{ J/mm}^3$  – this is  $\sim 50\%$  more what we have in  $\text{Nb}_3\text{Sn}$  magnets
  - More copper could be needed, so further increase of current density in the superconductor could be useful



Energy density in the coil versus current density in the coil, with protection time margin

[E. Todesco, ASC 2012]





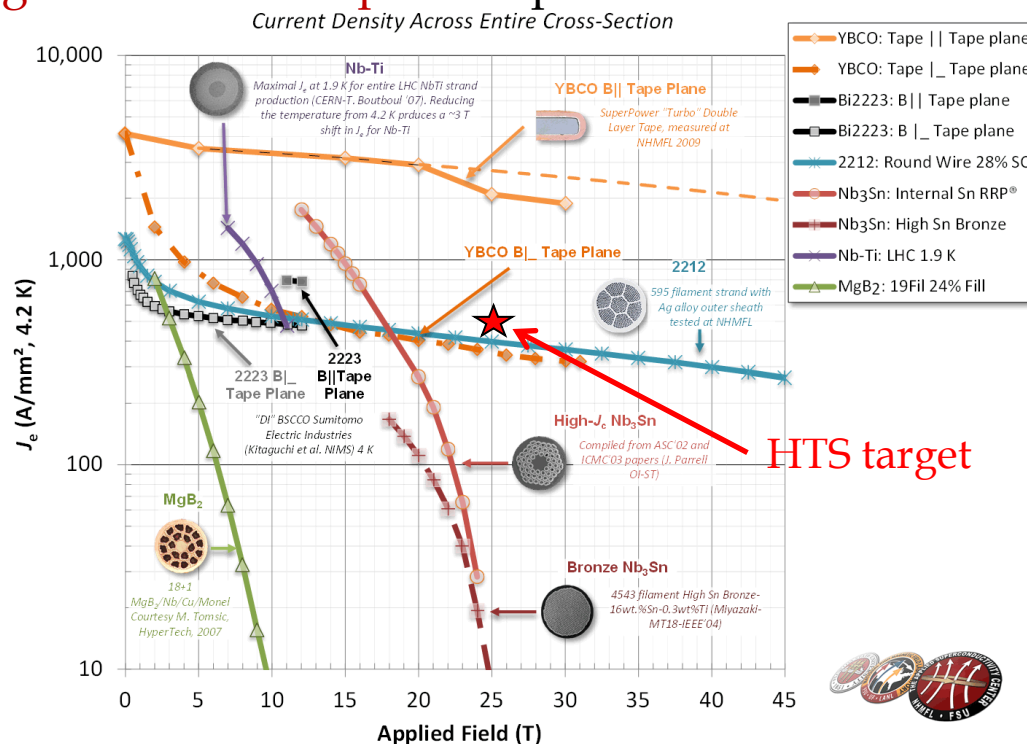
# WHERE ARE WE WITH HTS?

- Two options: YBCO and Bi-2212
- YBCO
  - Tape ☹️
  - **Very good current density in parallel** direction 😊 but strong anisotropy ☹️
  - Stress resistant 😊
- Bi-2212
  - Cable 😊
  - No anisotropy 😊
  - **No stress resistant** (reinforcement in strand needed) ☹️
- Several activities ongoing in different labs [[G. De Rijk](#), [S. Prestemon](#), [this workshop](#)], wide experience with solenoids



# WHERE ARE WE WITH HTS?

- Both YBCO and Bi-2122 are  $\sim 400 \text{ A/mm}^2$ , vs  $480 \text{ A/mm}^2$  required
  - YBCO: Preliminary analysis of field direction in Malta coil: in HTS coil angle between field and conductor is up to  $30^\circ$ , so I think we have to forget about YBCO parallel performance



Large improvement w.r.t. Malta workshop 2.5 years ago ! (we had  $\sim 200 \text{ A/mm}^2$ )

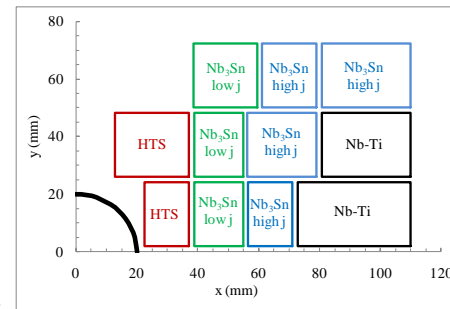
Engineering current density of YBCO and of Bi-2212 [P. Lee]



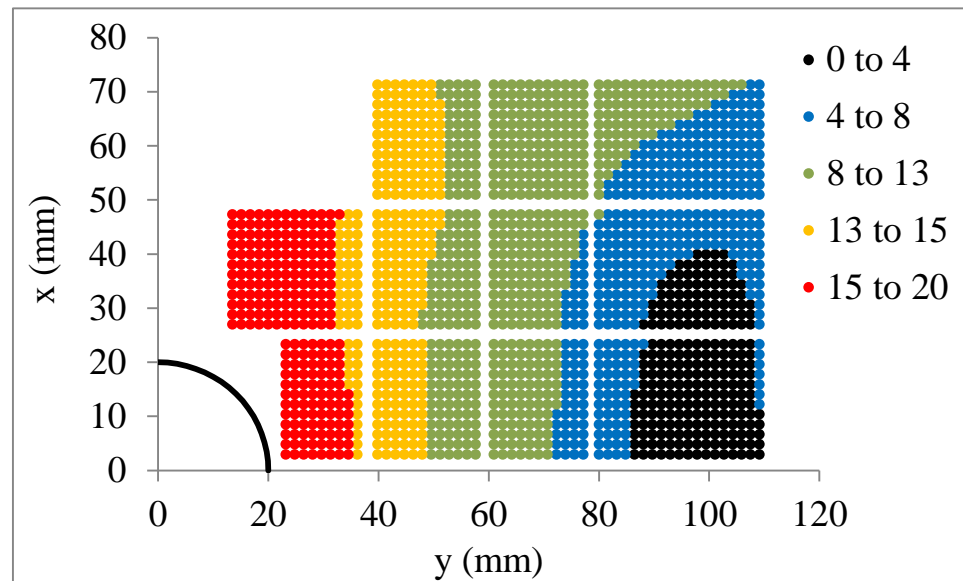
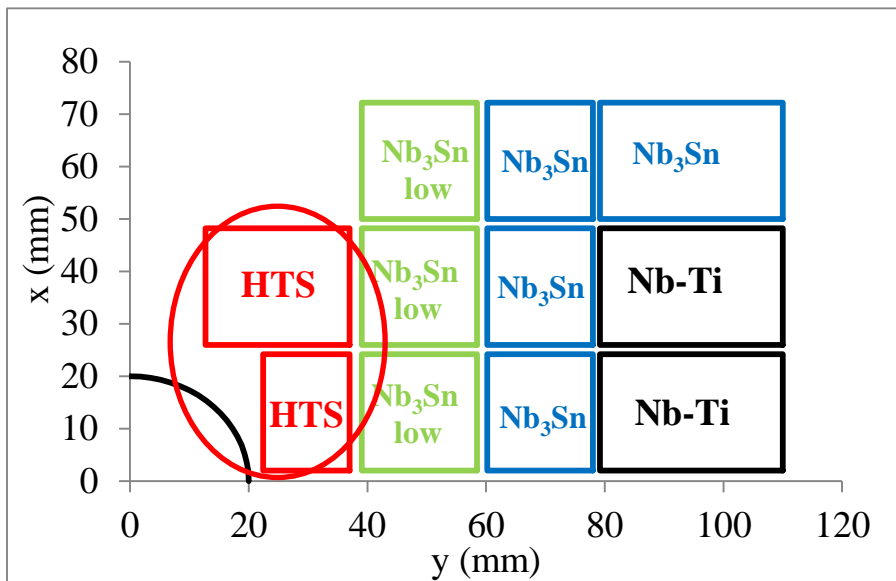
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- Recall of Malta design
- Where are we with HTS requirements?
- Possible simplifications and associated costs
- Optimization of cell length

- Malta design (slightly simplified)
  - Guideline: follow HD2 and Fresca2 mechanical structure, i.e. no supporting elements in the coil – preliminary analysis shows stress < 200 MPa



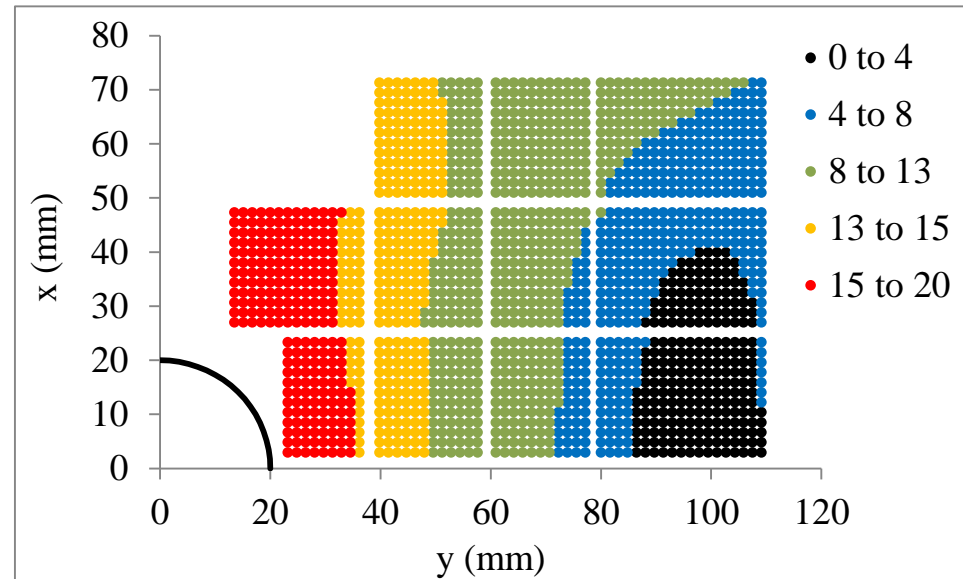
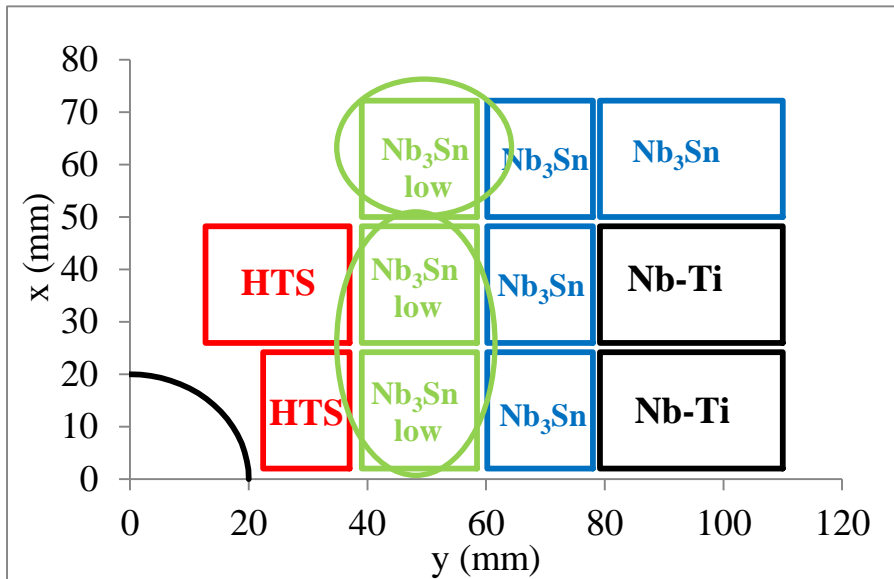
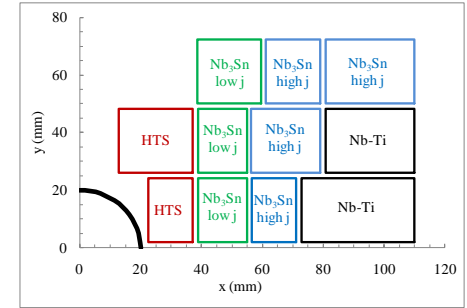
- One double pancake of HTS



Revised Malta design for 20 T magnet, one quarter of coil shown

# MAKING IT SIMPLER?

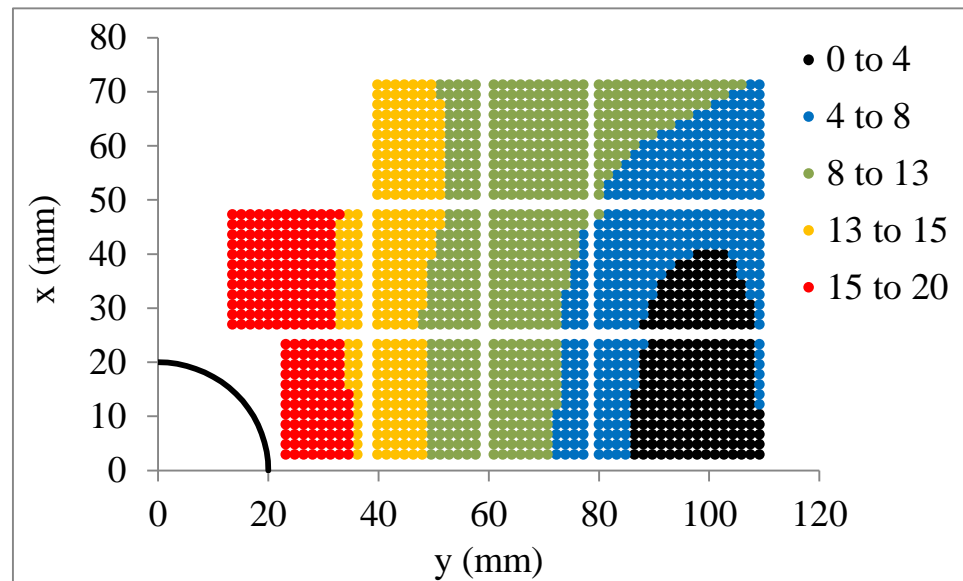
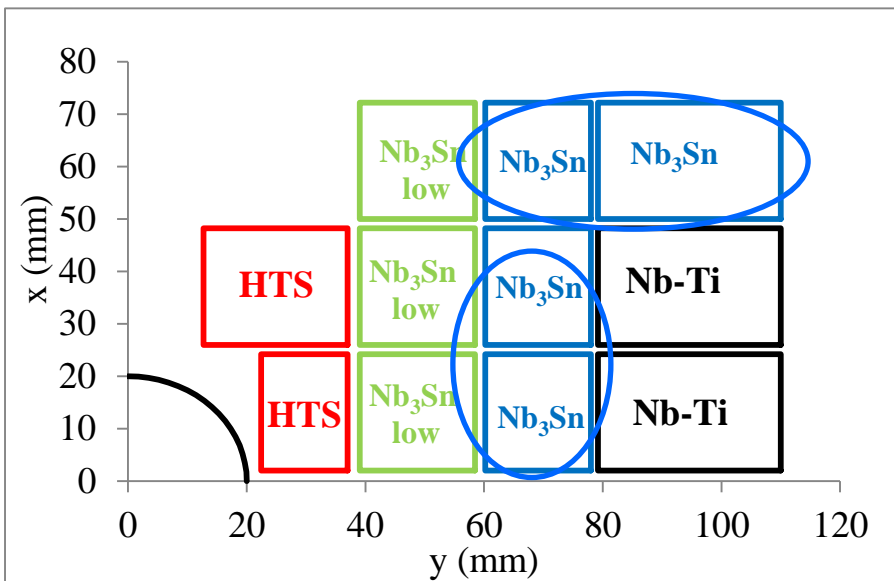
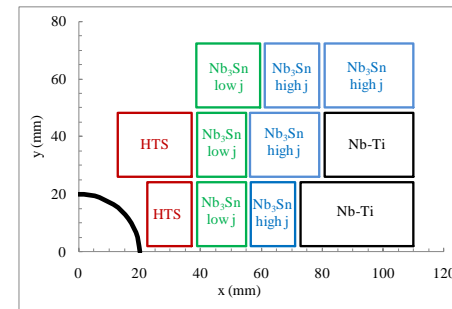
- Malta design (slightly simplified)
  - One double pancake of HTS
  - One double + one single pancake of low j  $Nb_3Sn$



Revised Malta design for 20 T magnet, one quarter of coil shown

# MAKING IT SIMPLER?

- Malta design (slightly simplified)
  - One double pancake of HTS
  - One double + one single pancake of low j  $Nb_3Sn$
  - One double + one single pancake of  $Nb_3Sn$

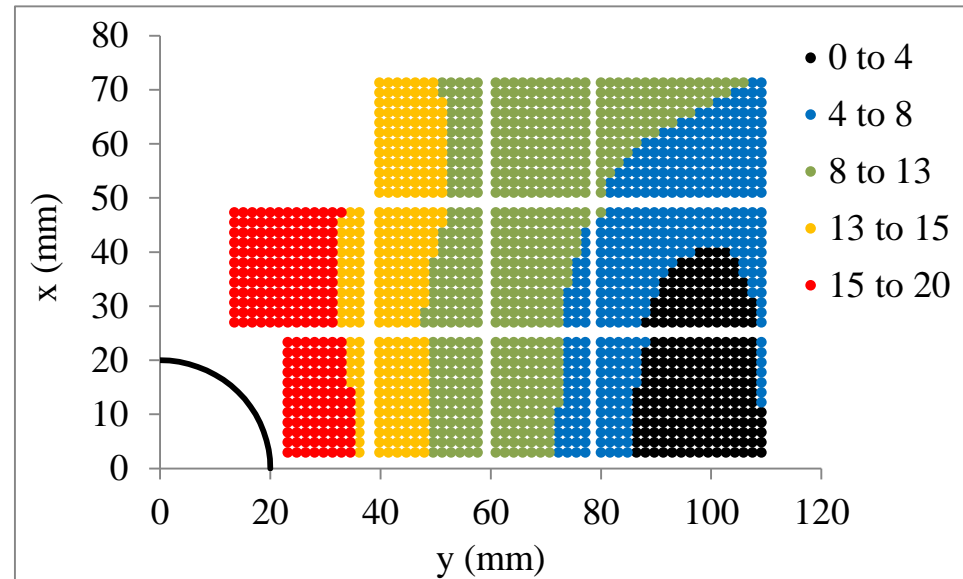
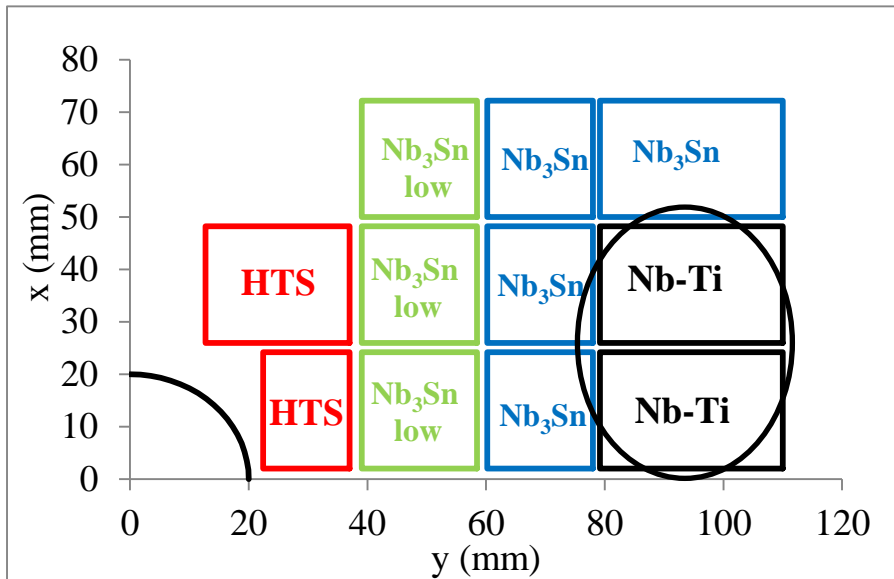
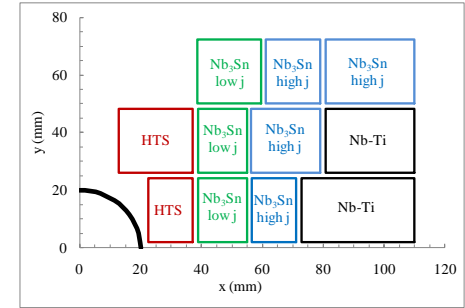


Revised Malta design for 20 T magnet, one quarter of coil shown

# MAKING IT SIMPLER?

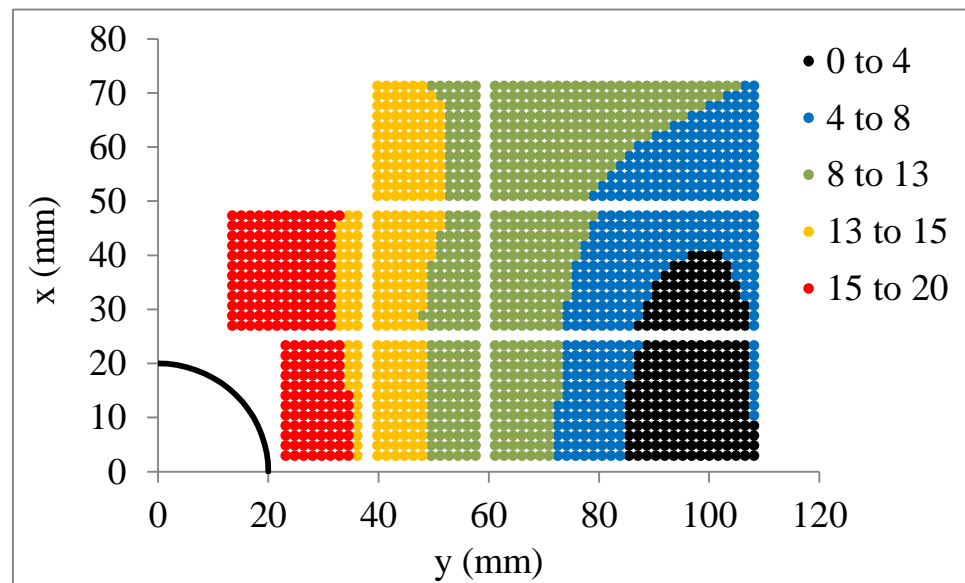
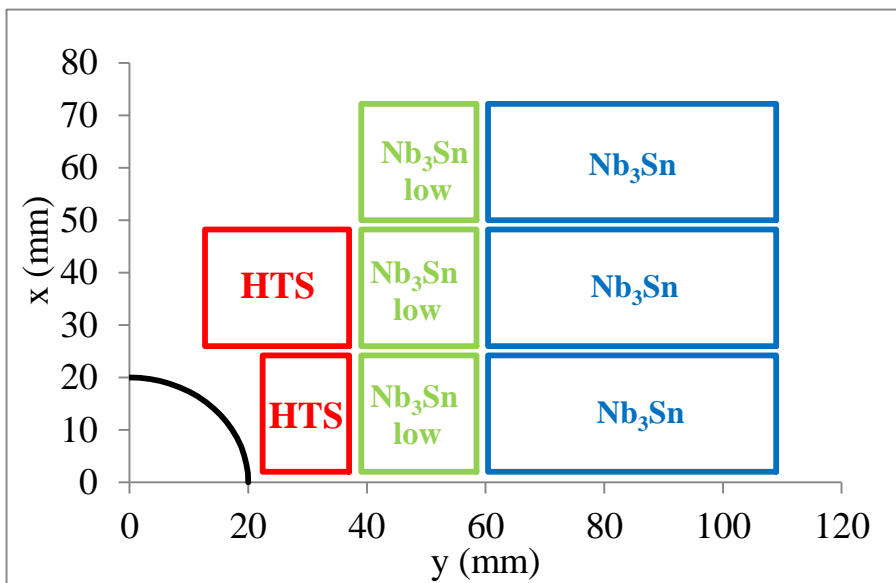
- Malta design (slightly simplified)

- One double pancake of HTS
- One double + one single pancake of low j  $Nb_3Sn$
- One double + one single pancake of  $Nb_3Sn$
- One double pancake of Nb-Ti
  - Six coils to be assembled per pole, four with flared ends, two flat



Revised Malta design for 20 T magnet, one quarter of coil shown

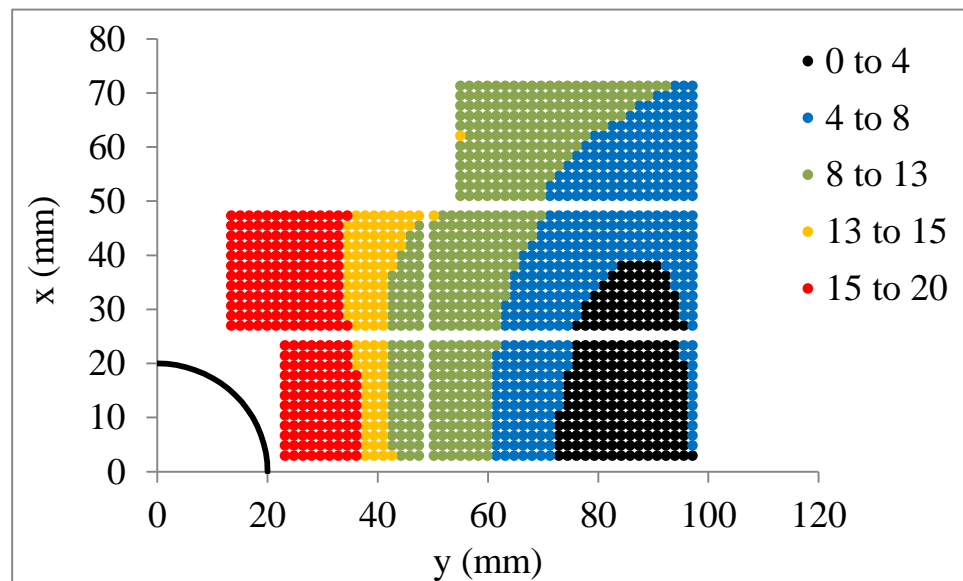
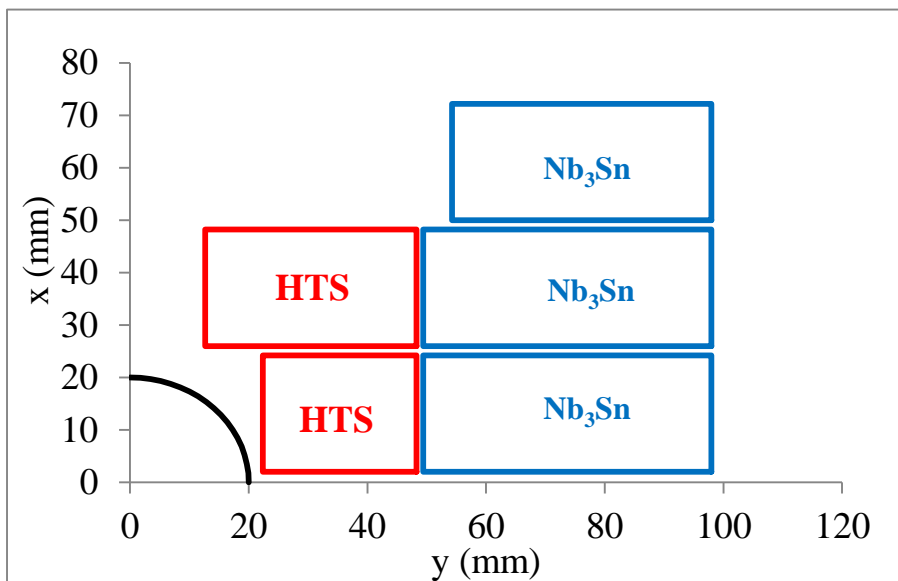
- Malta design, without Nb-Ti
  - One double pancake of HTS
  - One double + one single pancake of low  $j$   $\text{Nb}_3\text{Sn}$
  - One double + one single pancake of  $\text{Nb}_3\text{Sn}$ 
    - Five coils to be assembled per pole
  - Cost: +15%



Revised Malta design for 20 T magnet (no Nb-Ti), one quarter of coil shown

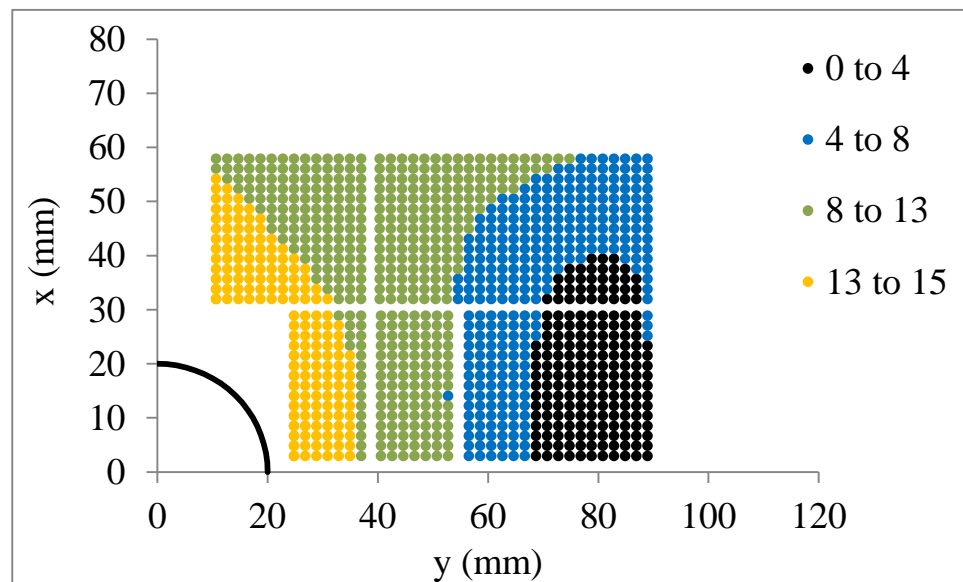
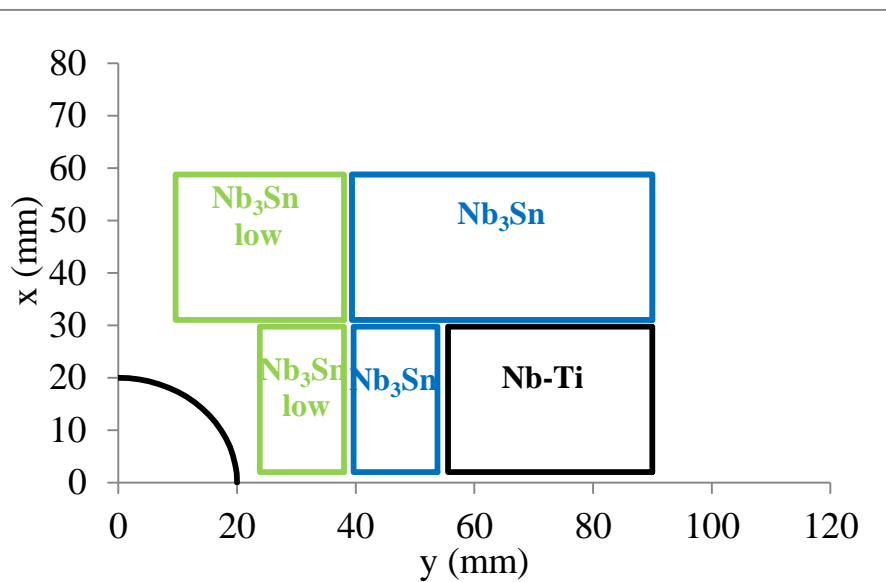


- Malta design without graded  $Nb_3Sn$ 
  - One double pancake of HTS
  - One double + one single pancake of  $Nb_3Sn$ 
    - Three coils to be assembled per pole
  - Cost: +50% ( 1.5 times the Malta design)



Revised Malta design for 20 T magnet (no  $Nb_3Sn$  grading, no Nb-Ti), one quarter of coil shown

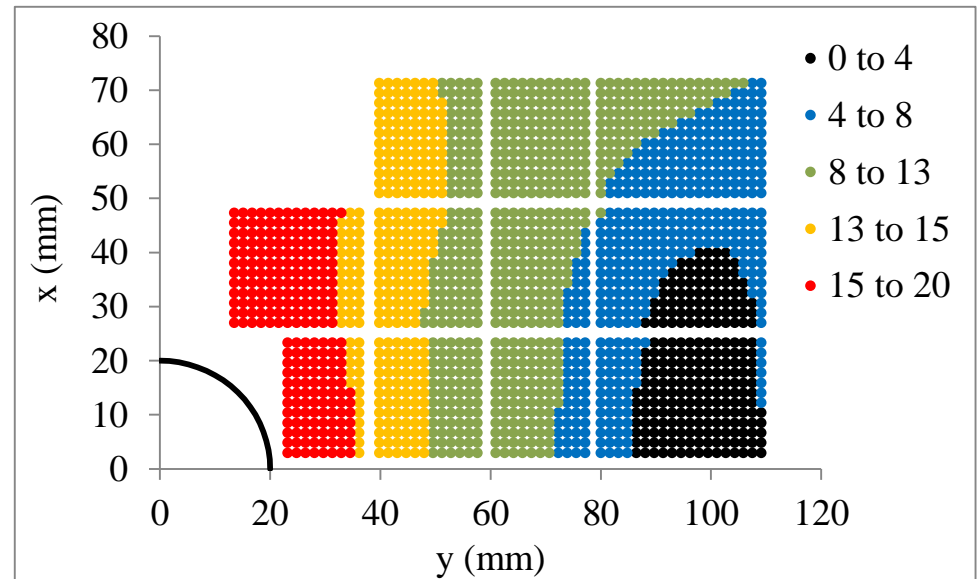
- The 15 T case, without Nb-Ti
  - I passed to 1 mm strand to avoid three layers - HD2-like layout
  - One double pancake of Nb<sub>3</sub>Sn used at low  $j_e = 190 \text{ A/mm}^2$
  - One double pancake of Nb<sub>3</sub>Sn, two coils to be assembled per pole
  - Cost: 45% of Malta
    - 20% more (i.e. 55% of Malta) if no Nb-Ti grading



Snowmass design for 15 T magnet, one quarter of coil shown

# BLOCK VERSUS COS THETA

- Block design advantages
  - Fits the shape of the field allowing **grading for very large coils**
    - Natural position of quench heaters (midplane and between double pancakes)
  - Pursuing studies on this design is important (Fresca2, HD2, HD3)



Bologna city centre: block (left) vs cos theta (right)



# CONTENTS

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# OPTIMIZATION OF CELL LENGTH

- LHC has a semi-cell length (distance between quadrupoles) of  $L=50$  m
- Main scaling
  - Beta function  $\propto L$
  - Beam size  $\propto \sqrt{L}$  so longer spacing requires larger aperture ☹
  - Longer spacing requires less quadrupoles ☺
  - Integrated gradient  $G l_q \propto 1/L$  so longer spacing requires lower integrated gradient ☺
- Example
  - HE-LHC needs 1600 T, 40 mm aperture so with  $\text{Nb}_3\text{Sn}$  we need 3.5 m quads

Energy $E$ (TeV)	Aperture $\phi$ (mm)	Cell length $L$ (m)	Int. gradient $G l_q$ (T)	Gradient $G$ (T/m)	Length $l_q$ (m)
7.0	56	50	693	220	3.15
16.5	40	50	1636	462	3.54



# OPTIMIZATION OF CELL LENGTH

- If we get longer cell length, we will have less force needed and less quadrupoles but larger aperture
  - Hypothesis: 20 m max length of dipoles
  - Either 20 T fixed and larger energy, or energy fixed and lower field

## FIRST CASE: FIXED FIELD OF 20T

Energy $E$ (TeV)	Aperture $\phi$ (mm)	Cell length $L$ (m)	Int. gradient $G l_q$ (T)	Gradient $G$ (T/m)	Length $l_q$ (m)	Field $B$ (T)	Length $l_d$ (m)	Number $n_d$ (adim)	Filling $f$ (adim)
7.0	56	50	693	220	3.15	8.3	14.3	3	0.858
16.5	40	50	1636	462	3.54	20.0	14.0	3	0.841
17.4	45	66	1303	411	3.17	20.0	19.5	3	0.885
17.7	50	83	1054	370	2.85	20.0	18.6	4	0.898
17.8	55	100	883	336	2.63	20.0	18.1	5	0.906

- Keeping a 20 T magnet, and making it larger we can gain **0.9-1.3 TeV** out of 16.5 TeV



# OPTIMIZATION OF CELL LENGTH

- If we get longer cell length, we will have less force needed and less quadrupoles but larger aperture

- Either 20 T fixed and larger energy, or energy fixed and lower field

## SECOND CASE: FIXED ENERGY OF 16.5 TeV

Energy $E$ (TeV)	Aperture $\phi$ (mm)	Cell length $L$ (m)	Int. gradient $G l_q$ (T)	Gradient $G$ (T/m)	Length $l_q$ (m)	Field $B$ (T)	Length $l_d$ (m)	Number $n_d$ (adim)	Filling $f$ (adim)
7.0	56	50	693	220	3.15	8.3	14.3	3	0.858
16.5	40	50	1636	462	3.54	20.0	14.0	3	0.841
16.5	45	66	1235	411	3.01	18.9	19.5	3	0.887
16.5	50	83	983	370	2.66	18.6	18.7	4	0.901
16.5	55	100	818	336	2.44	18.5	18.2	5	0.908

- Keeping a 16.5 TeV energy, we can **lower the field of 1-1.5 T**

- Whats the price? Rough estimate based on sector coil
  - For a fixed energy, a 66 m long cell allows go to 45 mm aperture with 19 T, saving 20% of HTS (10% of conductor cost in the cross-section, **5% on global cost** accounting for higher filling)
  - Looks marginal – and longer cell does not help

Aperture $\phi$ (mm)	Field B (T)	Cable quantity ratio w.r.t. 20 T, 40 mm			
		HTS (mm)	Nb <sub>3</sub> Sn l (mm)	Nb <sub>3</sub> Sn h (mm)	Nb-Ti (mm)
40	20.0	1.00	1.00	1.00	1.00
45	18.9	0.79	0.97	0.98	0.96
50	18.6	0.78	1.00	1.00	0.97
55	18.5	0.81	1.03	1.02	1.00

- For a fixed field, **1 additional TeV costs ~10%**
  - Then it rapidly diverges

Aperture $\phi$ (mm)	Field B (T)	Cable quantity ratio w.r.t. 20 T, 40 mm			
		HTS (mm)	Nb <sub>3</sub> Sn l (mm)	Nb <sub>3</sub> Sn h (mm)	Nb-Ti (mm)
40	20.0	1.00	1.00	1.00	1.00
45	20.0	1.09	1.05	1.03	1.04
50	20.0	1.17	1.09	1.06	1.08
55	20.0	1.26	1.14	1.09	1.12





# FURTHER DEVELOPMENTS

- Superconductors
  - Push (and measure) performance of **Nb<sub>3</sub>Sn in the range 15-18 T**
    - We are at Malta design values, but improvement could considerably reduce costs
  - Get a 20% more on  $j_e$  in HTS, to reach 500 A/mm<sup>2</sup> at 25 T
    - Today we are **not so far** !
- Magnet technology
  - **Fresca2 and HD** block designs are an essential step towards the 20 T dipoles
    - Block design has the advantage of allowing a natural way of grading the material, and saving money
  - **Removable pole** technology for Nb<sub>3</sub>Sn needed
  - **Splice technology** to be widely studied
  - **Flared ends** are still a problem today for block design



# CONCLUSION

- Simplifications
  - We presented successive simplification of Malta design, each one with price tag
    - Seen from end to beginning, it can indicate a roadmap towards 20 T
  - The Nb-Ti allows saving about 15%
  - Without grading of Nb<sub>3</sub>Sn, price doubles
  - Stopping at 15 T, with graded Nb<sub>3</sub>Sn price is 55%
- Optimizing cell length
  - One could explore an option with longer cell length to have less quadrupoles are larger filling factor
    - Saving is not significant in this phase of the project