







"Frontier Capabilities for Hadron Colliders 2013"

Metallic Foam Option for the Vacuum System?

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Outline

Synchrotron Radiation Issues: LHC and beyond

Open Cell Metal Foams (OCMF)

A mini-primer

OCMF for Beam Liners: Pros and Cons

Vacuum, Impedance, SEY

Conclusions







Synchrotron Radiation - LHC and Beyond

Synchrotron radiation induced molecular gas desorption from the beam-pipe wall should be properly taken into account in the design of high energy particle accelerators and storage rings. Nuclear scattering in the residual gas would limit the beam luminosity lifetime, and eventually cause thermal runaway.

Synchrotron radiation is also responsible of the e-cloud buildup phenomenon, which may also severely limit the achievable luminosity/energy goals [K.C. Harkay, "Observation and Modeling of Electron Cloud Instability," Proc. EPAC '06, paper WEXFI02 (2006)].

This has been a *major (solved) challenge* for the Large Hadron Collider ["*The Large Hadron Collider Conceptual Design,*" CERN Rept. AC/95-05 (1995)].

It will be even *more critical* for the HL-LHC, in view of its higher level of synchrotron radiation [A. Valishev, "Synchrotron Radiation Damping, Intrabeam Scattering and Beam-Beam Simulations for HE-LHC," arXiv:1108.1644v1 [physics.acc-ph] (2011)].

And will be *crucial* for the successful operation of the proposed electron-positron Higgs factories [A. Blondel et al., "LEP3: A High Luminosity e+e- Collider to Study the Higgs Boson," ArXiv: 1208 .0504v2 [physics.acc-ph] (2012)]

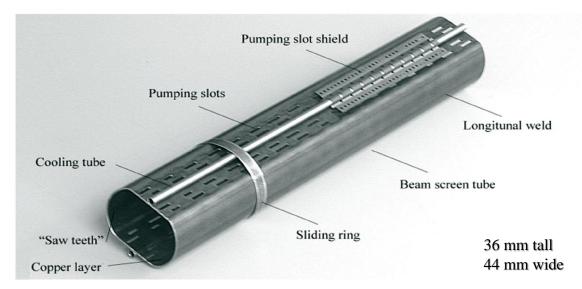






The LHC Beam Screen

- •In the LHC a copper-coated stainless-steel beam pipe kept at \sim 20K by active He-cooling, handles the heat load represented by synchrotron radiation, photoelectrons, and image-charge losses.
- A large number ($\sim 10^2 \, \text{m}^{-1}$) of tiny slots drilled in the liner wall keep the desorbed gas densities below a critical level ($\sim 10^{15}$ molecules m⁻³ for H₂). Desorbed gas is continuously cryopumped unto a co-axial stainless-steel tube (the magnets' cold-bore), kept at 1.9K by superfluid He.



• Geometry, number and placement of the slots affect the beam dynamics and stability through the beam coupling impedances. The slots pattern is designed to prevent coherent buildup of radiation leaking into the (TEM) waveguide limited by the beam pipe and the cold bore.







Outline 5

Synchrotron Radiation Issues: LHC and beyond

Open Cell Metal Foams

A mini-primer

OCMF for Beam Liners: Pros and Cons Vacuum, Impedance, SEY

Conclusions







OCMF Technology

Open cell metal foams (OCMF) can be produced nowadays by several technologies see, e.g.,

[J. Banhart and N.A. Fleck, "Cellular Metals and Metal Foaming Technology," MIT Press (2003)]

The typical foam is a highly connected trabecular structure of solid metal filaments, which encircle the pores. The structure is highly gas-permeable, and has remarkable mechanical, electrical and thermal properties. The solid metal is only a *small* fraction of the total volume (some 10%, typ.).

Key morphological parameters of OCMF:

- i) pore size ($\varnothing 10^{-3} 10^{-4}$ mm, typ.)
- ii) porosity (volume fraction of pores, 0.8-0.99, typ.)



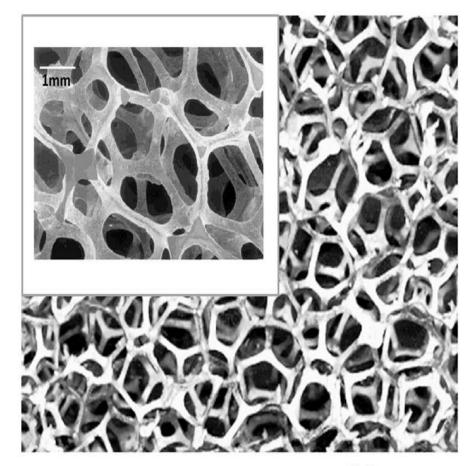




...highly connected web of thin metal ligaments encircling (connected) void pores...



Excellent mech. props., Large gas permeability, Large heat exchange, Good conductivity ...



10 mm







OCMF Typical Structural Properties

(20 ppi, 0.92 porosity)

	Units	Al	Cu
Compression Strength		2.5	0.9
Tensile Strength		1.2	6.9
Shear Strength	[MDa1	1.3	1.3
Modulus of Elasticity (Compression)	[MPa]	$1\cdot 10^2$	$7.3 \cdot 10^{2}$
Modulus of Elasticity (Tension)		$1 \cdot 10^2$	1 · 102
Shear Modulus		$2 \cdot 10^2$	$2.8 \cdot 10^{2}$
Specific Heat	[J/g°C]	.89	0.38
Bulk Thermal Conductivity	[W/m°C]	5.8	10.1
Coefficient of Thermal Expansion	[°C-1]	2.4×10^{-5}	1.7×10^{-5}
Bulk Resistivity	[ohm m]	7.2×10^{-7}	6.5 × 10 ⁻⁷
Melting Point	[°C]	660	1100

Solid metal

2.65 x 10⁻⁸ ,1.72 x 10⁻⁸

[Courtesy ERG Aerospace]







- Al and Cu OC-foams cheap and now available off-the-shelf;
- Foam coating (e.g., with Ag, Ti or Pt) possible;
- OC-foams using Ag, Ni, Co, Rh, Ti and Be, as well as various alloys (e.g., Steel or Brass) feasible;
- Several Manufacturers, worldwide, e.g., ERG/Aerospace, and Goodfellow (USA); Mitsubishi (JP); Lyrun (CHN); Universal Metaltech (IN), Dunlop (UK), M-Pore (DE), and more...

...motivated by growing demand in Aerospace and Automotive applications...







Structural Modeling of OCMF

 The Weaire-Phelan (WP) space-filling honeycombs are credited as the natural (i.e., Plateau's minimal-surface principle compliant) building blocks for modeling reticulated metal with equal-sized (and possibly un-equal-shaped) pores.

[D. Weaire and R. Phelan, Phil. Mag. Lett. 69 (1994) 107]

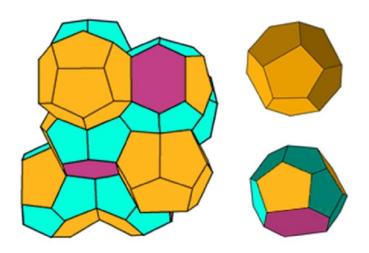
The WP unit cell consists of a certain arrangement of (irregular) polyhedra, namely two pentagonal - face dodecahedra (with tetra-hedral symmetry Th), and six tetrakaidecahedra, featuring two hexagonal and twelve pentagonal faces (with antiprysmatic symmetry D_{2d}) ...





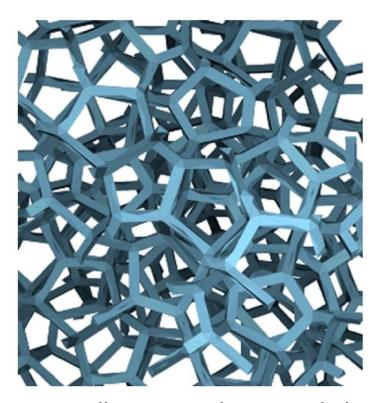


Structural Modeling of OCMF, contd.



the Wearie-Phelan cell (left), and its building blocks (right),

[D. Weaire and R. Phelan, Phil. Mag. Lett. 69 (1994) 107]



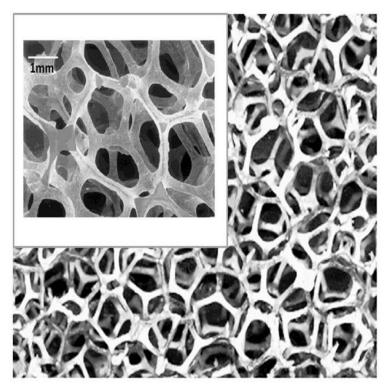
numerically generated Wearie-Phelan cell-edge network (compare with foam...)



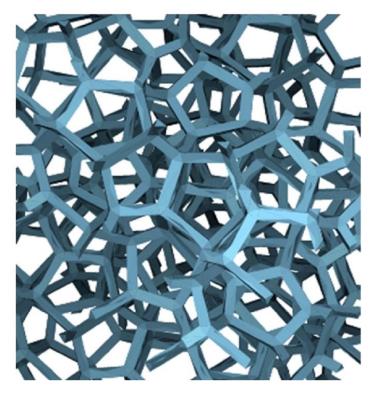




Structural Modeling of OCMF, contd.



10 mm



numerically generated Wearie-Phelan cell-edge network (compare with foam...)







Effective Medium Theory

In the limit where pores and metal struts are (much) smaller than the (smallest) wavelength of interest, the properties of a metal foam can be computed using *effective medium theory* (EMT), e.g. Brüggemann formula,

complex complex conductivity of host conductivity of mixture
$$(1-\gamma_{incl})\frac{\eta_{host}-\eta_{eff}}{\eta_{host}+2\eta_{eff}}+\gamma_{incl}\frac{\eta_{incl}-\eta_{eff}}{\eta_{incl}+2\eta_{eff}}=0$$
 vol. fraction of inclusions

[D.A. Brüggemann, Ann. Phys. s5, **24** (1935) 636]

... an idea tracing back to Rayleigh [Phil. Mag. **34** (1897) 28] and Clausius-Mossotti ...







Effective Medium Theory, contd.

Technically, several EMT formulations exist, e.g.,

- infinite dilution approximation (non interacting inclusions, subject to field which would exist in the homogeneous host);
- self-consistent approach (non interacting inclusions embedded in the sought effective medium) e.g., D.A.G. Bruggemann, Ann. Phys. 24 (1935) 636;
- differential approach (inclusions added *incrementally*; infinite dilution approximation at each step) e.g., R. Goodall et al., J. Appl. Phys., **100** (2006) 044912;
- effective field approach (interaction among the inclusions described in terms of an effective field) – e.g., Y. Qui and G.J. Weng, Int. J. Eng. Sci.28 (1990) 1121;
 S.K. Kanaun, Int. J. Eng. Sci. 41(2003) 1287;

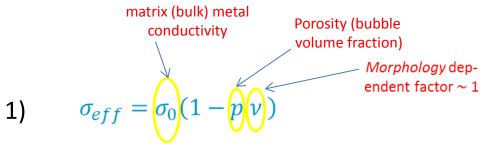
... all have been applied for computing the OCMF DC conductivity...







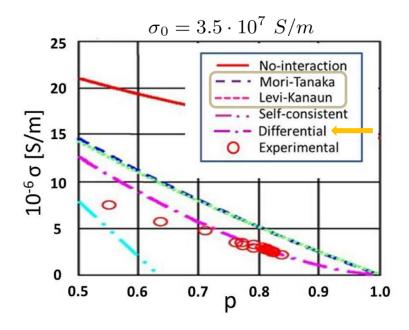
OCMF DC Conductivity from EMTs



Infinite dilution & self-consistent appr.

2)
$$\sigma_{eff} = \sigma_0 (1 - p)^{\nu}$$
Differential approach, yields best agreement with experimental results

3)
$$\sigma_{eff} = \sigma_0 / \left(1 + \frac{vp}{1 - p} \right)$$
 Effective field approach (MT & LK)



[I. Sevostianov et al., Material Sci. Eng. **A420** (2006) 87]

The differential approach agrees in form with a percolative one (but there's no threshold above which the conductive phase will disconnect, here ...)





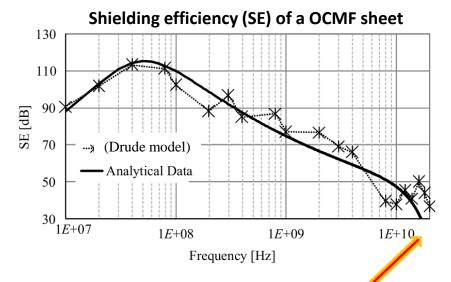


OCMF Microwave Conductivity – Drude Fits

OCMF transmission coefficient measurements in the microwave range are well fitted by a Drude model [L. Catarinucci et al., Progr. EM Research, **B45** (2012) 1]

electron plasma frequency, $\omega_p = (N_{eff}q^2/\epsilon_0 m)^{1/2}$

$$\sigma(\omega) = \frac{\omega^2_p \epsilon_0}{j\omega + \nu} \longrightarrow \sigma(0) = \frac{\omega^2_p \epsilon_0}{\nu}$$



... in OCMF ω_p was found to be much smaller (PHz \rightarrow GHz) than in solid metal

... interpreted as due to the fact that [J.B. Pendry et al., Phys. Rev. Lett. 76 (1996) 4773]

- i) the effective density of the electrons is reduced by a factor $\sim (1 porosity)$;
- ii) the effective momentum of an electron in a thin-wire conducting web or lattice is dominated by the EM contribution ($\propto qA$), yielding a very large effective electron mass,

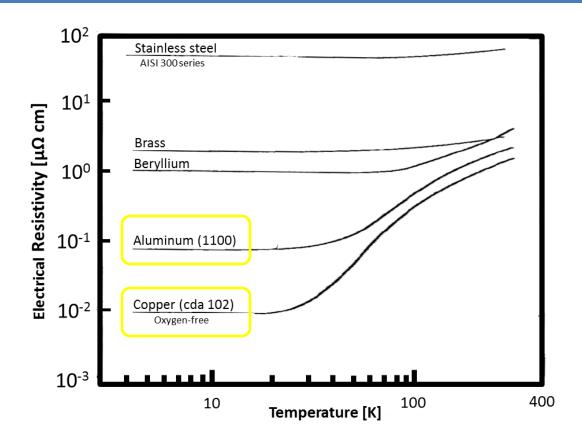
 $m_{eff} \cong \frac{\mu_0 q^2 N_{eff}}{2} d^2 log(d/D)$ size of the "voids"







Cryogenic Operation



... "standard" Al or Cu based OCMF should have low resistivities at cryo – Temp. However, neither Al nor Cu would be superconducting at 20 K ...







Outline 18

Synchrotron Radiation Issues: LHC and beyond

Open Cell Metal Foams
Technology, Modeling Tools

OCMF for Beam Liners: Pros and Cons

Vacuum, Impedance, SEY

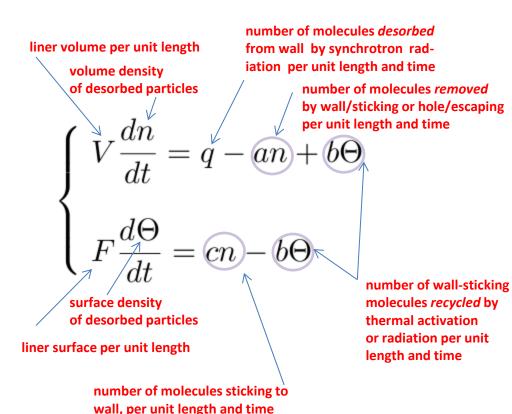
Conclusions

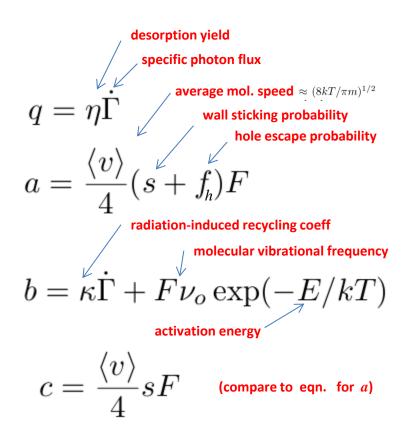






Desorbed Gas Dynamics





[O. Grobner, Vacuum 60 (2001) 25]







Typical Numbers

Typical values (solid portion of liner wall, LHC, Hydrogen)

V	Liner volume (per unit length)	1.3·10 ⁻³ m ³ /m
F	Liner surface (per unit length)	0.14 m ² /m
η	Desorption yield	5·10 ⁻⁴
Γ̈́	Photon flux (200 mA beam)	3.14·10 ¹⁶ s ⁻¹ m ⁻¹
S	Sticking probability	0.6
κ	Recycling coefficient	5·10 ⁻²¹ m ²
ν_0	Vibrational frequency	10 ¹³ s ⁻¹
E	Activation energy	0.035 eV/molecule

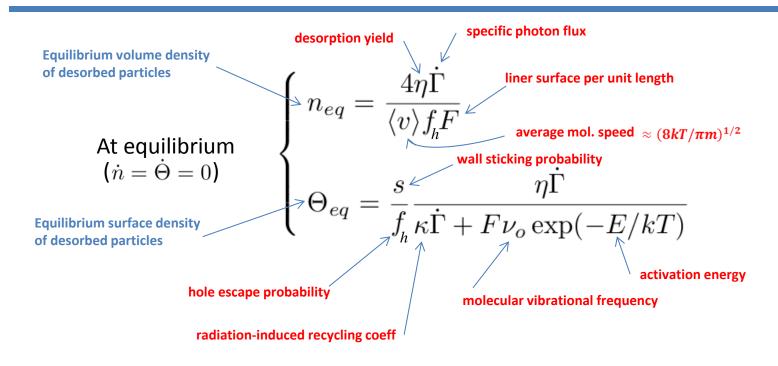
[O. Grobner, Vacuum 60 (2001) 25]







Equilibrium Solutions



 n_{eq} , Θ_{eq} must be kept below some critical values...

Overall, we may expect from OCMF a (much) smaller "exposed" metal surface, and hence (much) smaller s and η and larger f_h







Perforated, solid wall

$$f_h^{(0)} = \frac{\text{surf. covered by holes}}{\text{total wall surface}}$$

Escape probability:

 $f_h = f_h^{(0)}$ Thin wall:

Thick wall: $f_h = \chi f_h^{(0)}$, $\chi = 1 - 0.5 (w/R_h)$ ausing factor [R.P. Iczkowski et al. wall thickness

Clausing factor [R.P. Iczkowski et al. J. Phys. Chem. **67** (1963) 229]

hole radius

In LHC $f_h^{(0)} \cong 0.04$ and $\chi \cong 0.5$

$$f_h \cong 0.02$$

OCMF wall

Porosity (pores vol. fraction)

$$f_h^{(0)} \cong 0.81 \, \rho_h^{2/3}$$
 obtained by combining surface density of pores $\approx N_h^{2/3}$ avg. exposed area of pores $\approx (2/3) \, \pi R_h^2$ porosity $\rho_h = (4/3) \, \pi R_h^3 \, N_h$

• Solid fraction of OCFM exposed surface is small

$$1 - f_h^{(0)} \cong 0.3 \quad \text{(for } \rho_h = 0.8\text{)}$$

Escape probability:

a Lambert – Beers reduction factor may account for the "maze" structure of foam (and should agree w. Clausing for $w \to 0$)

$$f_h = f_h^{(0)} exp(-w/2R_h) \approx 0.062 \frac{\text{(for } \rho_h = 0.8,}{w \approx 5R_h)}$$



the quantities ηf_h and $s\eta f_h$ are reduced by factors 0.1 and 0.03, resp. need to cover with OCMF only a (small) fraction of the liner surface





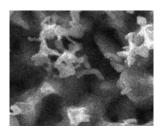


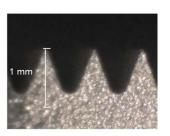
SEY: Rough(ened) vs OCMF Metal Wall

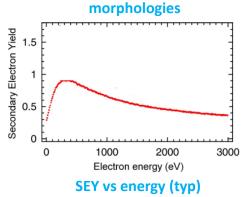
In general SEY gets reduced by making the wall *rough*, e.g., by "scrubbing" the pipe using high energy particle bombardment, or powder "blasting" its surface. Roughness with higher *depth-to-spacing* ratios yields *smaller* SEY.

[I. Montero et al., Proc. CERN AEC '09, paper #29 (2009), M. Pivi et al., SLAC Pub. 13020 (2007)]

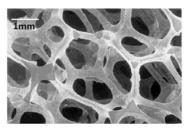
"Rough(ened)" solid metal wall







OCMF wall



morphology

- Small exposed surface → small SEY expected
- SEY energy-dependence ?

Measurements ongoing

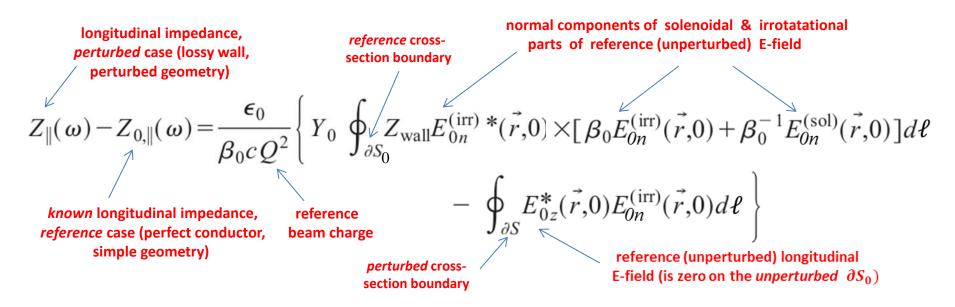
[collab. with R. Cimmino, INFN-LNF]







Beam Coupling Impedance



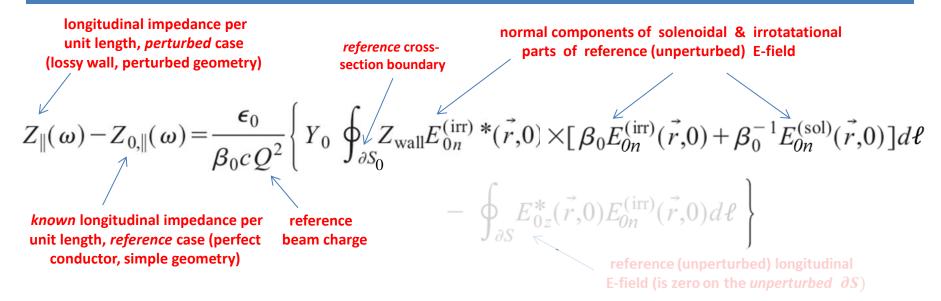
- A similar formula exists also for Z_{\perp} [S. Petracca, Part. Acc. **50** (1995) 211].
- Simplest case: circular pipe of radius b, on-axis beam: $Z_{\parallel} = \frac{Z_{\text{wall}}}{2\pi b}$
- May be used to compute the parasitic loss : $\Delta \mathcal{E}=rac{1}{2\pi}\int_{-\infty}^{+\infty}|I(\omega)|^2\Re e~Z_{\parallel}(\omega)d\omega$







Beam Coupling Impedance



- First term in curly brackets accounts for "constitutive" perturbations of
- A similation pipe (wall impedance); tracca, Part. Acc. 50 (1995) 211].
- Simple Effects of Z_{wall} reap before in initiated by "placing" the impedance at locations where the (unperturbed) field is minimal ...
- May be used to compute the parasitic loss : $\Delta \mathcal{E} = \frac{1}{2\pi} \int_{-\infty}^{+\infty} |I(\omega)|^2 \Re e \ Z_{||}(\omega) d\omega$







Beam Coupling Impedance

longitudinal impedance, perturbed case (lossy wall, perturbed geometry) $Z_{\parallel}(\omega) - Z_{0,\parallel}(\omega) = \frac{\epsilon_0}{\beta_0 c Q^2} \left\{ Y_0 \oint_{\partial S_0} Z_{\text{wall}} E_{0n}^{(\text{irr})} *(\vec{r},0) \times [\beta_0 E_{0n}^{(\text{irr})}(\vec{r},0) + \beta_0^{-1} E_{0n}^{(\text{sol})}(\vec{r},0)] d\ell \right\}$ known longitudinal impedance, reference case (perfect conductor, simple geometry) $E_{0,0}(\vec{r},0) = \frac{\epsilon_0}{\beta_0 c Q^2} \left\{ Y_0 \oint_{\partial S_0} Z_{\text{wall}} E_{0n}^{(\text{irr})} *(\vec{r},0) \times [\beta_0 E_{0n}^{(\text{irr})}(\vec{r},0) + \beta_0^{-1} E_{0n}^{(\text{sol})}(\vec{r},0)] d\ell \right\}$ reference (unperturbed) longitudinal E-field (is zero on the unperturbed ∂S)

- Second term in curly brackets accounts for "geometric" perturbations of the beam pipe (e.g., wall roughness);
- Simple Roughness can be equivalently described in terms of an extra wall impedance [K.L. Bane and G.V. Stupakov, SLAC-Pub 8023 (1998)]
- May be used to compute $Z_{wall}(rough) \sim fZ_0(\frac{\omega}{c}) \frac{h^2}{\Delta_c} \frac{1}{2\pi} \frac{h}{\Delta_c}(rough) \cos z$







Perforated vs OCMF Wall

Z_{wall}, perforated solid metal

Solid metal contribution :
$$Z_{wall} = \left(\frac{j\omega\mu_0}{\sigma_{wall}}\right)^{1/2}$$

Pumping holes contribution (thin wall):

vacuum impedance surface density of holes $Im[Z_{wall}] = Z_0 \left(\frac{\omega}{c}\right) (\alpha_e + \alpha_m) n_\sigma$ $Re[Z_{wall}] = \frac{Z_0}{6\pi} \left(\frac{\omega}{c}\right)^4 (\alpha_e^2 + \alpha_m^2) n_\sigma$

electric (e) /magnetic (m) hole polarizabilities $\propto R_h^3$

[S.S. Kurrenoy, Part. Accel. 39 (1992) 1; thick wall corrections: R.L. Gluckstern, Phys. Rev. A46 (1992) 1106; effect of coaxial TEM region: S. Petracca, Phys. Rev. E60 (1999) 6030]

Z_{wall}, **OCMF** wall

Porous metal contribution :
$$Z_{wall} = \left(\frac{j\omega\mu_0}{\sigma_{eff}}\right)^{1/2}$$

effective (complex) OCMF conductivity including the effect of pores

The related parasitic loss includes *both* ohmic (bulk) *and* ratiation (holes) losses. These can be easily separated, e.g.

$$\Delta \mathcal{E}^{(rad)} \cong \Delta \mathcal{E} \exp(-2d/\delta_s)$$

$$\delta_s = (2/\omega \mu_0 \sigma_{eff})^{1/2}$$

$$\mathcal{E} \text{ if ective skin depth } \delta_s = (2/\omega \mu_0 \sigma_{eff})^{1/2}$$

Roughness (geometric) contribution:

$$Z_{wall}^{(rough)} \sim j \; Z_0 \left(\frac{\omega}{c}\right) \frac{h^2}{\Delta_c} \; \; \frac{h \; \text{"vertical"}}{\Delta_c \; \text{"lateral"}} \text{ scale of roughness}$$

OCMF needs to cover a fraction of liner surface for adequate vacuum; Z_{wall} of OCMF can be larger by a factor \sim 6 compared to solid metal; need to place OCMF in *low field* regions to minimize effect on Z_{\parallel}



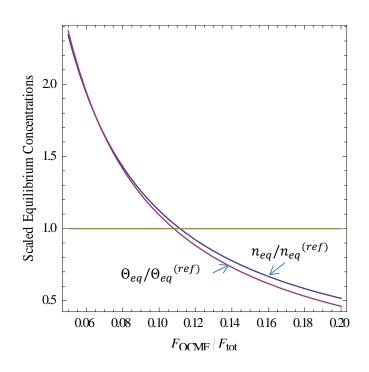


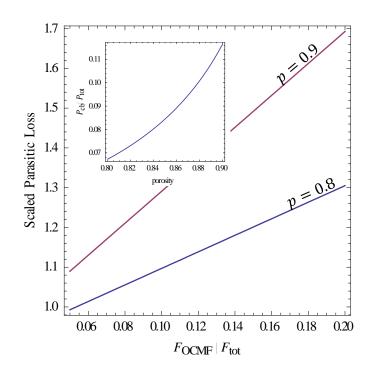


Perforated vs OCMF Wall

Reference: LHC w. 5% perforated surface

(copper coated liner, stainless steel cold bore)











Superconducting Foams?

No experimental results on foamed metallic superconductors yet available in the Technical Literature, to the best of our knowledge.

Foamed *ceramic HTC superconductors* (especially YBCOs, $YBa_2Cu_3O_y$) have been manufactured, and investigated [E.S. Reddy and G.J. Schmitz, Supercond. Sci. Tech., 15 (2002) L21; D.A. Balaev et al., Phys. Solid St. 48 (2006) 207] in the Literature.

Conceptually interesting: "new" SC materials, where a SC (multiply connected) cluster (with a percolating *electric current*) co-exists with an open-pore cluster (with a percolating *magnetic flux*); vortex pinning and transport *not yet* fully understood [E. Bartolome' et al., Phys. Rev. B70 (2004) 144514].

Technologically interesting: large specific surface (high effective heat exchange coefficient); large critical currents (10⁴ A/cm²) observed in experiments [J. G. Noudem et al., Physica C390 (2003) 286].







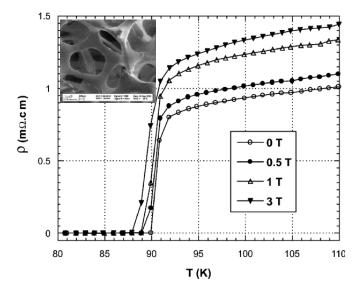
Superconducting Foams? contd.

... we would be mainly interested in the *RF* (Leontòvich) *impedance* of the foams in the superconducting state ...

Plenty of theoretical and experimental results on the RF properties of type II superconducting films (e.g., YBCO) [e.g., M. J. Lancaster, Passive Microwave Device Applications of HTS, Cambridge Univ. Press (2006)];

No experimental or theoretical results in the Literature about the **RF** behaviour of *foam-ed* ceramic superconductors, as yet, to the best of our knowledge;

But measurements should be straightforward, using a std. VNA setup, as described e.g. in [J. Booth et al., SPIE Proc., **2559** (1995) 38].



Electrical resistivity versus temperature for *YBCO foam* (shown in inset) [J.G. Noudem et al., Physica **C390** (2003) 286]







Outline 31

Synchrotron Radiation Issues: LHC and beyond

Open Cell Metal Foams
A Mini-Primer

OCMF for Beam Liners: Pros and Cons Vacuum, Impedance, SEY

Conclusions







Could open cell (metal) foams be a vacuum option for next generation, high synchrotron - radiation rings?

They may offer better performance compared to perforated solid metal in terms of vacuum control and SEY.

They are worse in terms of parasitic losses. This can be mitigated in part by proper placement, and perhaps resolved switching to superconducting (ceramic) foams.

A number of modeling tools and results are available; yet, there's ample room for further investigation, namely as regards SEY and superconducting foams.

Quite a bit of (interesting) work to do!







