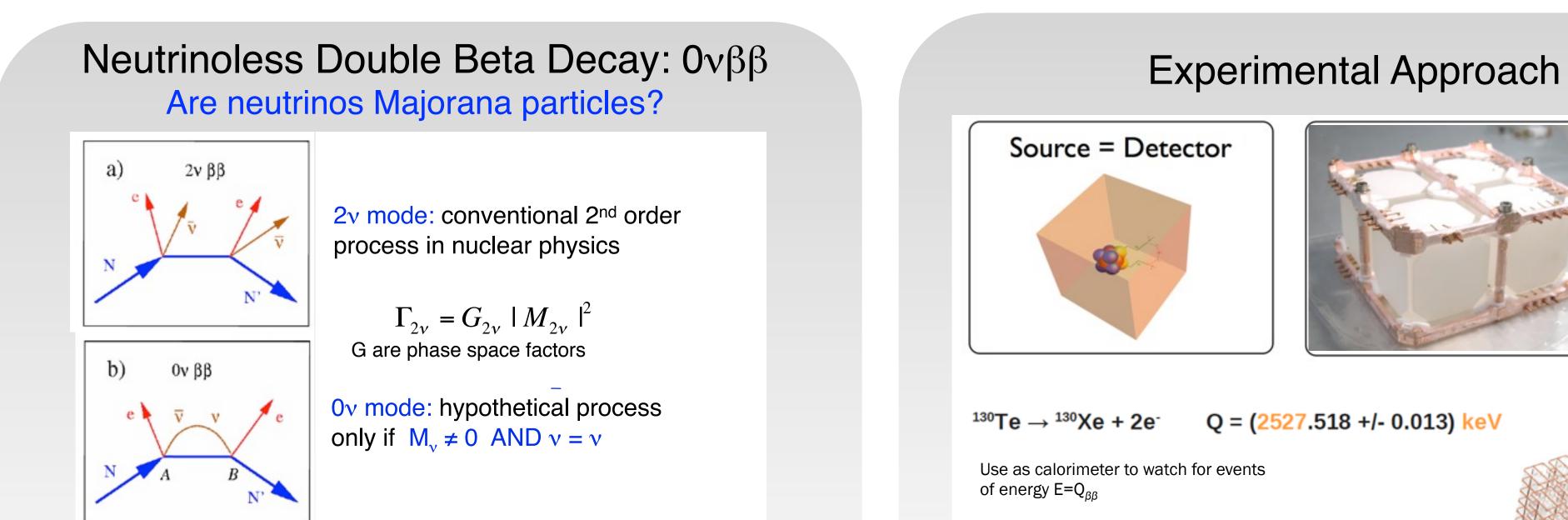
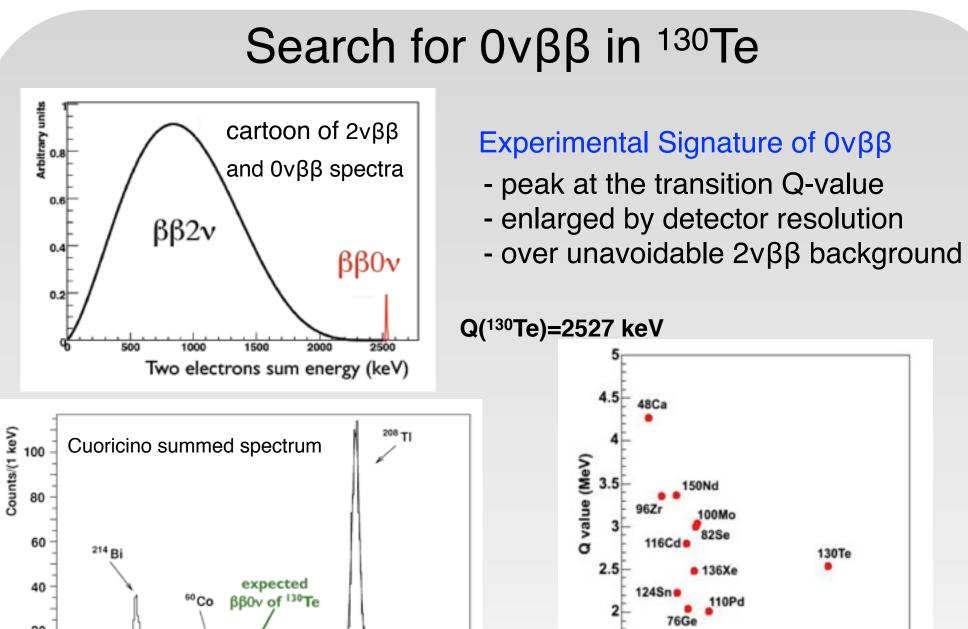
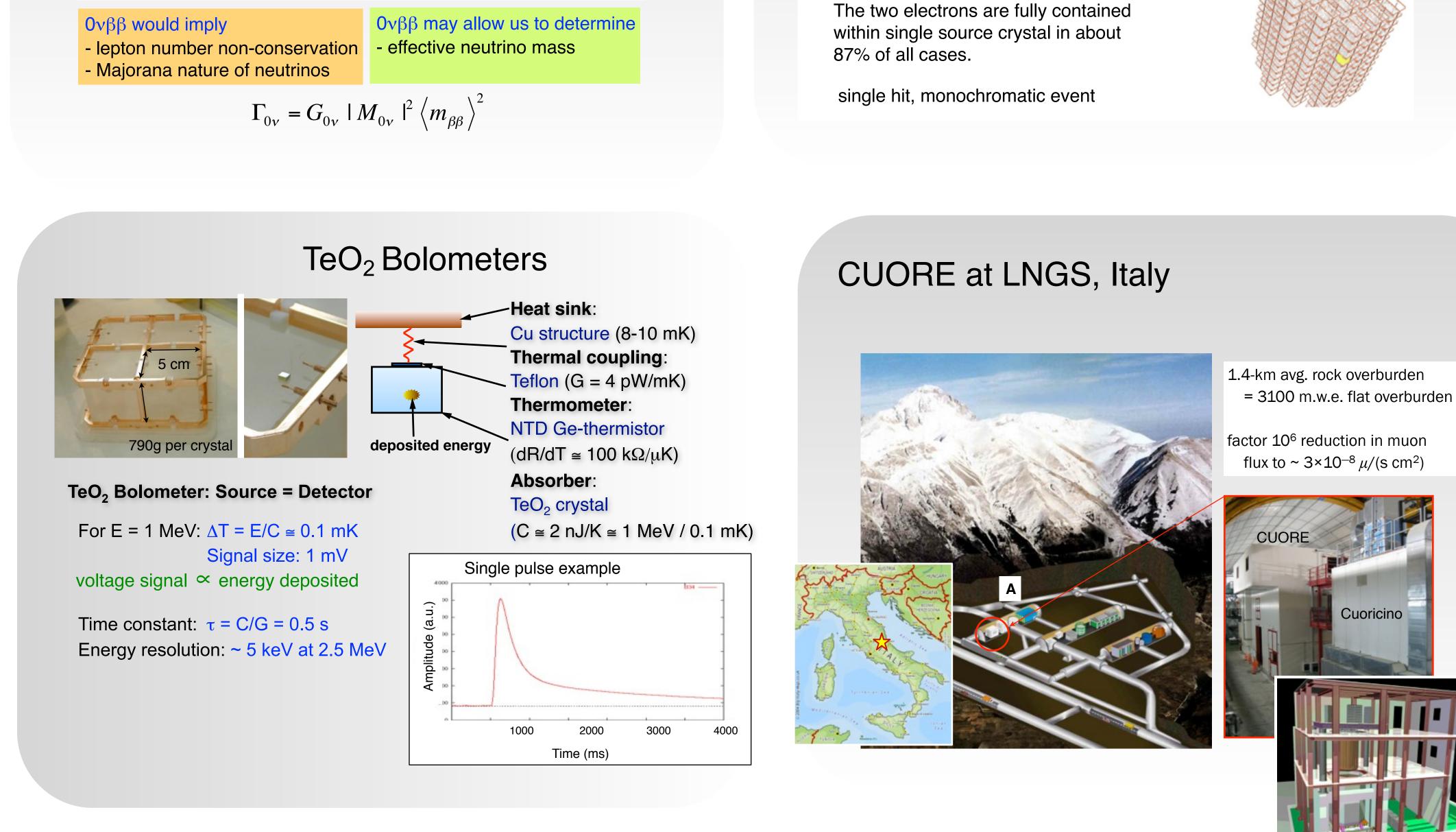
Search for Neutrinoless Double Beta Decay with **CUORE: Status and Prospects**

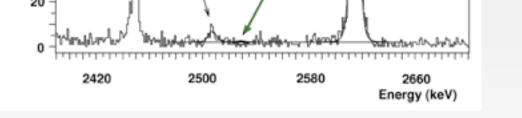
Reina Maruyama, University of Wisconsin- Madison on behalf of the CUORE collaboration

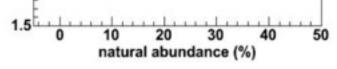
WISCONSIN ICECUBE PARTICLE ASTROPHYSICS CENTER





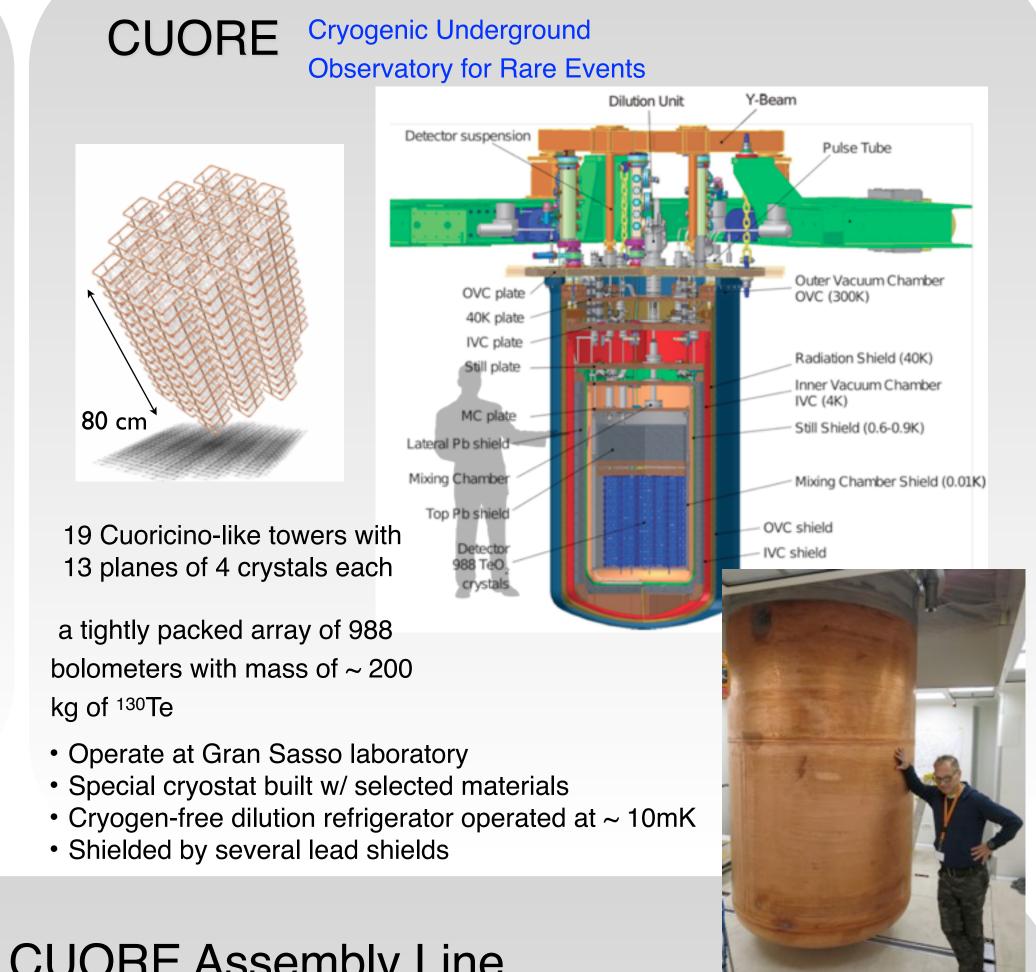






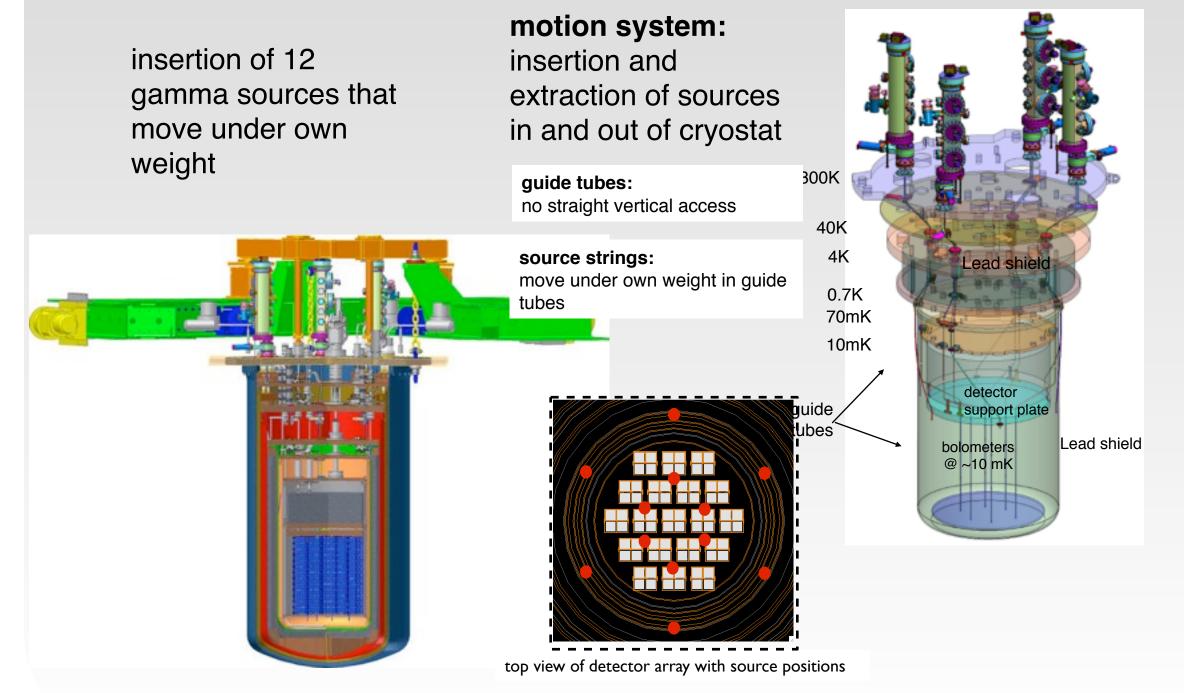
energy = key event signature

High natural abundance, no need for enrichment Q-value @ 2527 keV is above the energy range of most naturally occurring γ rays



Detector Calibration System

Energy Calibration of 988 Bolometers

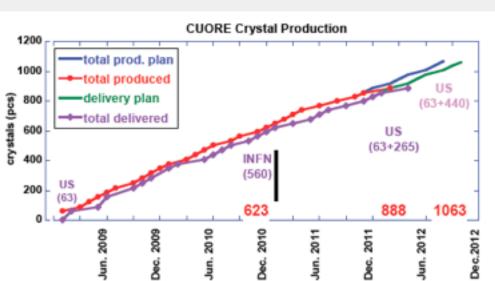


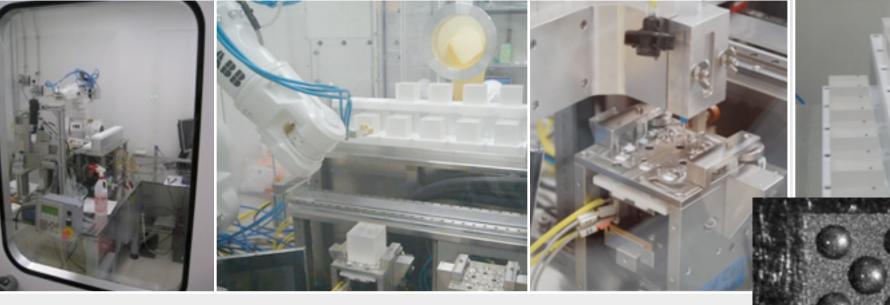


CUORE Assembly Line

Gluing



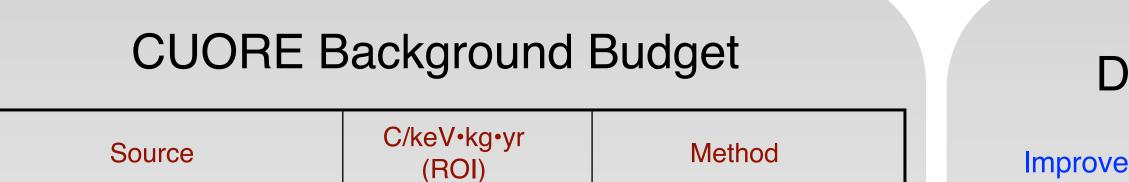




semiautomated machine to glue NTDs and heaters on crystals, robot for glue dispenser and crystals

optimization ongoing

production rate: 8-12 crystals/day



Dark Matter Sensitivity of CUORE

Crystal Production

- 30 crystals/month (shipped by sea to

minimize cosmogenic activation)

4% of the crystals tested in CCVR

- ICPMS and HPGe checks on Te,

- FWHM resolution @ 2615 keV

- check contract specifications

SICCAS in Jiadeng in 2008

- 888 crystals at LNGS

TeO2 and chemicals

of 2012

runs

(²⁰⁸TI):

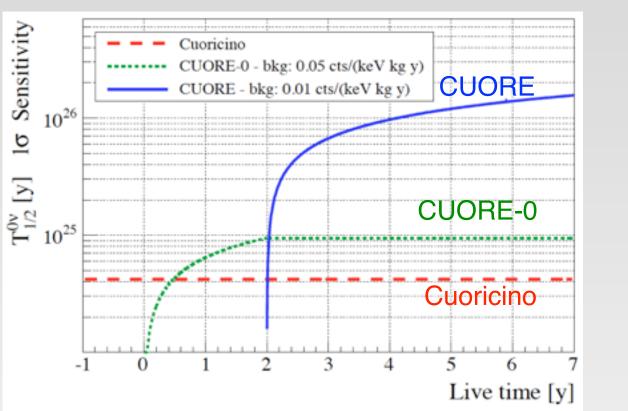
 $4.6 \pm 1.2 \text{ keV}$

CUORE TeO₂ crystal production started at

- complete production and delivery by end

Improved Trigger for DM Search

CUORE-0 and **CUORE** Sensitivity



CUORE-0 (2012-2014)

 $< m_{\beta\beta} > < 170-350 \text{ meV} (1\sigma)$

Currently Being Commissioned

single CUORE tower

CUORE (2014 -)

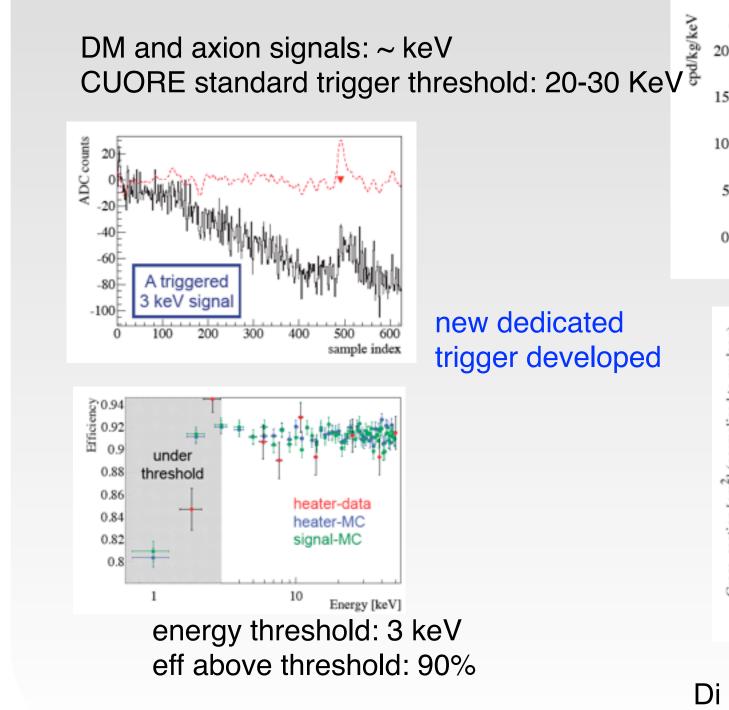
 $< m_{\beta\beta} > < 47-87 \text{ meV} (1\sigma)$

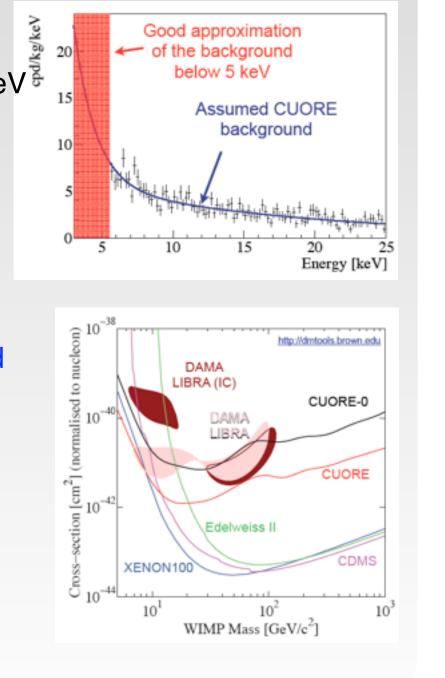


| Crystal surface | < 4 x 10 ⁻³ | Bolometric test, MC |
|----------------------------|---------------------------|-----------------------|
| Mount structure surface | <2 - 3 x 10 ⁻³ | Bolometric test, MC |
| xtal cosmogenic activation | 1 x 10 ⁻³ | Bolometric test, MC |
| Gold wires (U/Th in bulk) | < 1 x 10 ⁻³ | Bolometric test, MC |
| Cu frames (Th in bulk) | < 1.5 x 10 ⁻³ | HPGe, NAA, MC |
| Roman lead (Th in bulk) | < 4 x 10 ⁻³ | Bolometric test, HPGe |
| Muons | < 1.8 x 10 ⁻³ | Measurement, MC |

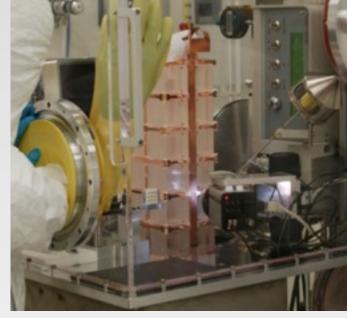
Mechanical Detector Assembly

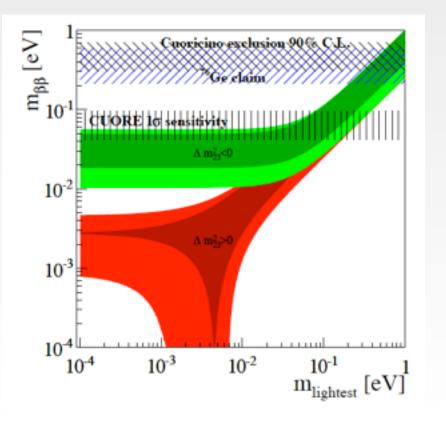






Di Domizio, Orio, Vignati, JINST 6, P02007 (2011)).





images and figures: courtesy of CUORE collaboration