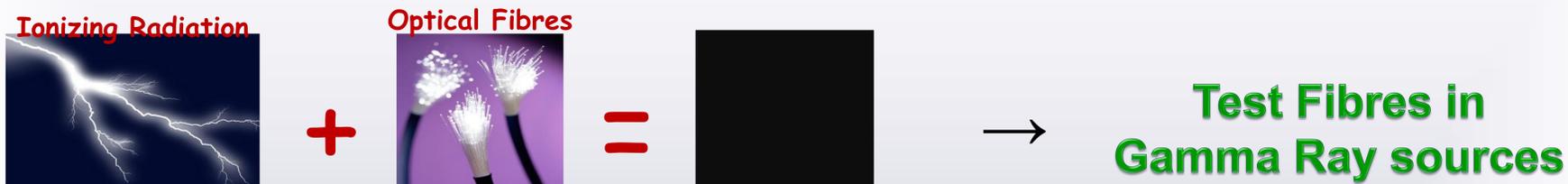


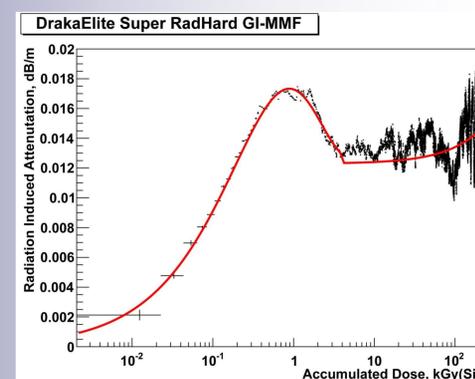
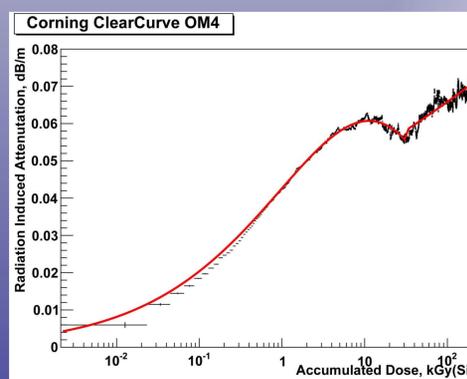
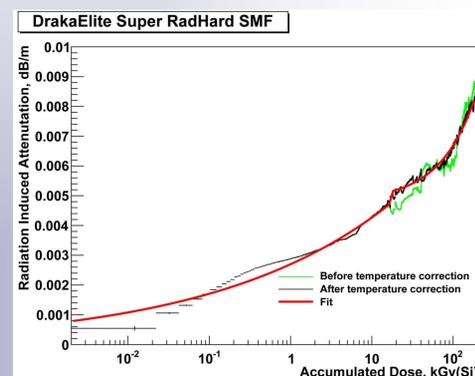
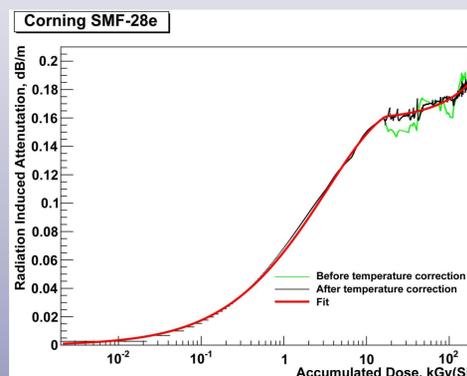
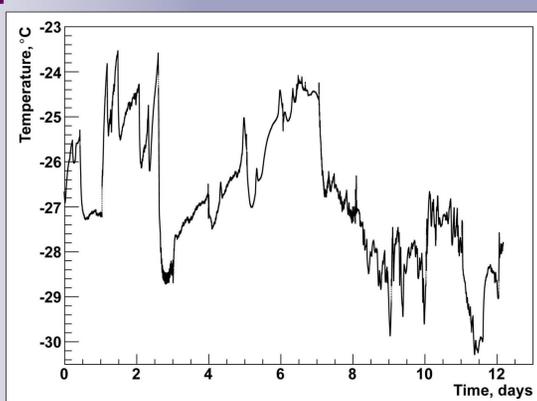
# Optical Fibre for HL-LHC

## Qualifying optical fibres for high Radiation environments



### Fibre optical test details

- ▶ In-situ measurement of Radiation Induced Absorption (RIA)
- ▶ Use <sup>60</sup>Co array at RITA (SCK-CEN, Belgium)
- ▶ Provides  $\gamma$  radiation at  $\sim 0.7$  kGy(Si)/hr
- ▶ Large water heat bath
- ▶ A dose of 200 kGy(Si) was accumulated over 2 weeks
- ▶ Liquid CO<sub>2</sub> evaporative cooling system kept fibres cold
- ▶ Correct RIA for Temperature-related effects



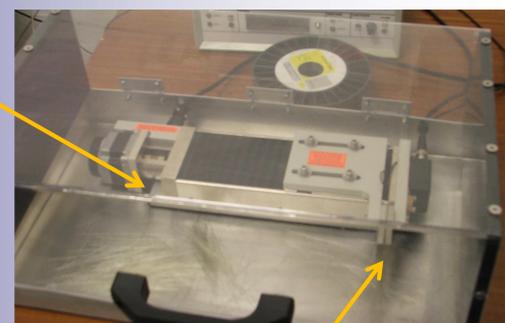
D. Hall, et al. JINST 7 C01047



### Fibre mechanical test details

- ▶ “Before-and-After” test. Fibres sent away, irradiated, returned.
- ▶ Use Mega Curie <sup>60</sup>Co array at Inst. Nuclear Energy Research, Taiwan
- ▶ Provides  $\gamma$  radiation at  $\sim 8.0$  kGy(Si)/hr
- ▶ Highly uniform exposure of fibre spool.
- ▶ Control spool travels with spool under test
- ▶ Irradiated and un-irradiated spools simultaneously tested
- ▶ Tensile strength of fibres tested with 2pt Bend Tester
- ▶ Compare tensile breaking stresses and try to fit an “n-value”

Linear precision motion stage



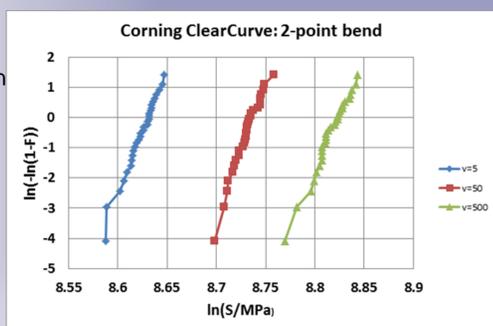
Fibre crushing jaws

“weakest-link” hypothesis leads to a Weibull distribution. The breaking stress of the fibres follows a statistical distribution

$$P(\sigma, L) = \exp\left[-\left(\frac{\sigma}{\sigma_0}\right)^m \frac{L}{L_0}\right]$$

Fit this distribution to find “m” (a nuisance parameter) and the median breaking stress ( $\sigma_m$ ).

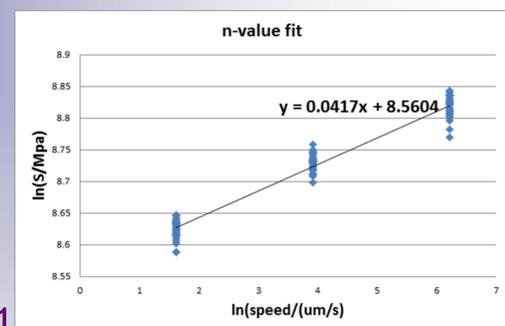
Repeat this for three jaw closure speeds.



$$\ln \sigma_m = A + \frac{\ln(\sigma_0)}{n+1}$$

The mean time to fibre failure is related to the “n-value” above and this is fit in the graph to the right.

B. Arvidsson, et al., 2013 JINST 8 P05011



## Outlook

- ▶ SM & MM fibres have been qualified Rad. Hard
- ▶ Standard COTS small-form factors LC connectors have also passed the test.
  - ▶ [D. Hall, et al., JINST 7 P04014]
- ▶ Bandwidth of MM fibres shows very little effect due to ionizing doses. [F.J. Achten, et al., 2012 JINST 7 P10021]
- ▶ Full Cable prototype has been bend tested.
- ▶ **Ready for Pre-Production Testing!**

## Radiation Qualified Fibres

Type	Wavelength	Fibre name
SM	1310 nm	Corning SMF-28e
SM	1310 nm	DrakaElite Super RadHard SMF
MM	850 nm	Corning ClearCurve OM4
MM	850 nm	DrakaElite Super RadHard GI-MMF