

Water Irradiation Solution using an Industrial Electron Beam Accelerator



HEPTech Environmental Applications of Accelerators
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Agenda

- About IBA
- IBA's E-beam accelerators
- Main E-beam applications
- Waste water treatment solutions

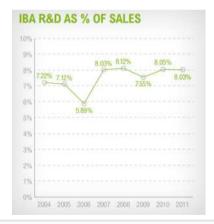


IBA in a nutshell

- Based in Belgium, listed on Euronext Brussels
- Focused on particle accelerators
- >400 accelerators worldwide
- 2012 FY sales of €221 million
- 1,200 people worldwide, 40 nationalities
- 15 offices on 3 continents







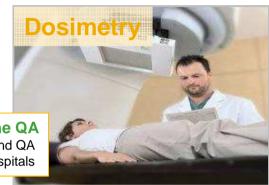


IBA Main Activities



Cancer treatment

Accurate protons Minimized side effects 55% market share 22 IBA supplied centers



Patient and machine QA

Calibration, validation and QA Used in most hospitals



Industrial applications

Medical Device Sterilization Polymer crosslinking Food pasteurization





IBA Electron-beam Product Portfolio

Dynamitron

0.5 -> 5 MeV | 160 mA

Electron beam

Rhodotron

3 -> 10 MeV | 700 kW

Electron beam and X-rays



Main application **E-beam Crosslinking**



Main application
E-beam and X-ray sterilization



IBA E-beam Equipment Evolution

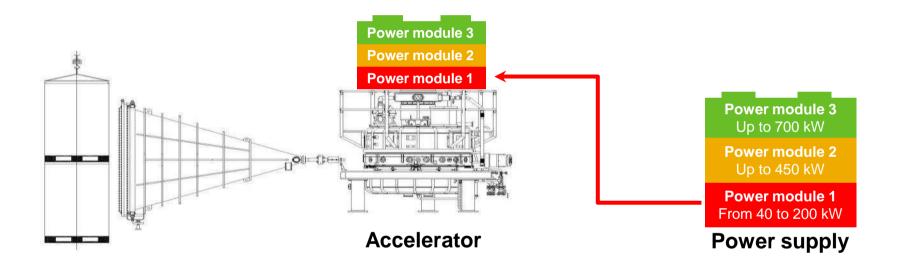
	4	
1970's	• 3 MeV	150 kW
1980's	• 5 MeV	150 kW
1990's	• 10 MeV	150 kW
2000's	• 10 MeV	190 kW
2010's	• 7 MeV	700 kW







Modular E-beam Rhodotron



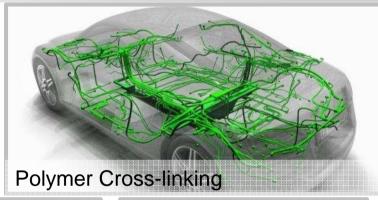


IBA Industrial Installed Base



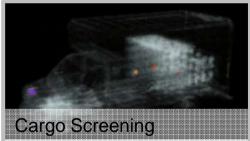
Key Industrial Applications for IBA



















Protect, Enhance, and Sav

Why Electron Beam for Water Radiation?

	E-beam	X-ray	Gamma		
Cost of power	Low	High	Very high	Important for	
Dose rate	Very high	Low	Very low	water treatment	
Dose uniformity	Low	Very good	Good		
Penetration	Low	Very high	High		



It takes two to Tango

Roles & Responsibilities

IBA -> Radiation equipment provider

- Provides solutions delivering desired dose to products
- Support in design the water handling solution and the facility
- Provide a test facility (NY, US) for (water) radiation



The IBA Long Island test facility

Partner/Customer -> Application expert

- Understands impact of dose on water
- Defines required dose for specific waste water treatment
- Improving treatment efficiency by combining irradiation with other techniques



Energy -> Penetration -> Throughput

Energy	Penetration in wa	<u>iter</u>
1.5 MeV	~0.5 cm	Throu
5 MeV	~1.5 cm	roug
7 MeV	~2.4 cm	hput
10 MeV	~3.6 cm	



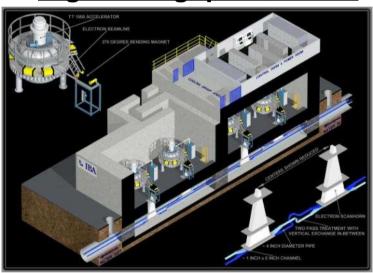
Dynamitron and Rhodotron based Water solutions

Low throughput solution



1 * 1.5 MeV 75kW Dynamitron @ **500 Gy** -> **380 m³/h** ~**0.4** € / **m**³

High throughput solution



4 * 5 MeV Rhodotrons - total 1.700 kW @ 500 Gy -> 11.000 m³/h ~0.1 € / m³



Impact of dose requirements

Dose level is

- inversely proportional to speed
 - proportional to cost

• Example:

0	0.5 kGy	0,1 € / m³	Municipal waste water
0	4 kGy	$0.8 \in / \text{ m}^3$	Liquid Sludge, some hazardous chemicals
0	10 kGy	2.0 € / m^3	Industrial waste, pesticides
0	50 kGy	10 € / m³	PCB breakdown



Thank you

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IBA Industrial

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