

MORE THAN 50 SYNCHROTRON LIGHT SOURCES AROUND THE WORLD





HOW X-RAYS ARE PRODUCED?



Energy 6 GeV **Intensity** 200 mA Hours/year *5600*

STORAGE RING (844 m)



AMMW2013

Planning 2013:

												ДШ/													
Jan 2013		Feb 2013 Mar 2		2013 Apr 2013			May 2013		Jun 2013			Jul 2013		Aug 2013 S		2013	Oct 2			Nov 2013		Dec 2013		Jan 2014	
Tue 01	S S S	Fri 01		Fri 01		Mon 01		Wed 01		Sat 01	MMM	1 Mon 01		Thu 01		Sun 01		Tue 01		√1 Fri 01		Sun 01		Wed 01	S S S
Wed 02	S S S	Sat 02		Sat 02		Tue 02	MMM	1 Thu 02		Sun 02		1 Tue 02		Fri 02	S S S	Mon 02		Wed 02		. Sat 02		. Mon 02		Thu 02	
Thu 03	S S S	Sun 03		Sun 03		Wed 03		Fri 03		Mon 03	MMM	4 Wed 03		Sat 03	S S S	Tue 03		1 Thu 03		. Sun 03		Tue 03		Fri 03	S S S
Fri 04	SSS	Mon 04		Mon 04		Thu 04		Sat 04		Tue 04		. Thu 04		Sun 04	SSS	Wed 04		Fri 04		. Mon 04		Wed 04	MMM	1 Sat 04	S S S
Sat 05	SSS	Tue 05		1 Tue 05		Fri 05		Sun 05		Wed 05		Fri 05		Mon 05		Thu 05		. Sat 05		Tue 05		1 Thu 05		Sun 05	
Sun 06	SSS	Wed 06	MMM	4 Wed 06		Sat 06		Mon 06	MMM	Thu 06		. Sat 06		Tue 06	S S S	Fri 06		Sun 06		. Wed 06		. Fri 06		Mon 06	SSS
Mon 07	SSS	Thu 07		Thu 07		Sun 07		Tue 07		Fri 07		Sun 07		Wed 07	SSS	Sat 07		Mon 07		. Thu 07		. Sat 07		Tue 07	S S S
Tue 08	SSS	Fri 08		Fri 08		Mon 08		Wed 08		Sat 08		. Mon 08		Thu 08		Sun 08		Tue 08		. Fri 08		Sun 08		Wed 08	
Wed 09	SSS	Sat 09		Sat 09		Tue 09	MMM	1 Thu 09		Sun 09		Tue 09	MMM	Fri 09	S S S	Mon 09		Wed 09		s Sat 09		. Mon 09		Thu 09	S S S
Thu 10	SSS	Sun 10	()	Sun 10		Wed 10		Fri 10		Mon 10		Wed 10		Sat 10	SSS	Tue 10	\overline{MMM}	1 Thu 10	SSS	s Sun 10		Tue 10		Fri 10	S S S
Fri 11	SSS	Mon 11		Mon 11		Thu 11		Sat 11		Tue 11	MMN	7 Thu 11		Sun 11	SSS	Wed 11		Fri 11	SSS	Mon 11		. Wed 11	MMM	1 Sat 11	S S S
Sat 12	SSS	Tue 12	MMM	1 Tue 12		Fri 12		Sun 12		Wed 12	,	Fri 12		Mon 12		Thu 12	4	. Sat 12	SSS	Tue 12	MMV	√ Thu 12		Sun 12	SSS
Sun 13	SSS	Wed 13		Wed 13	SSS	Sat 13		Mon 13		Thu 13	,	Sat 13		Tue 13	SSS	Fri 13		Sun 13	SSS	s Wed 13	,	Fri 13		Mon 13	SSS
Mon 14	SSS	Thu 14	1	Thu 14	SSS	Sun 14		Tue 14	MMM	/ Fri 14	/	Sun 14		Wed 14	SSS	Sat 14	4	Mon 14	SSS	s Thu 14	1	. Sat 14		Tue 14	SSS
Tue 15	S S S	Fri 15		Fri 15	SSS	Mon 15		Wed 15		Sat 15	/	Mon 15		Thu 15	SSS	Sun 15	4	Tue 15	SSS	s Fri 15	/	Sun 15		Wed 15	SSS
Wed 16	SSS	Sat 16	4 !	Sat 16	SSS	Tue 16	MMM	1 Thu 16		Sun 16	/	Tue 16	MMM	Fri 16	SSS	Mon 16	MMM	Med 16	S S S	s Sat 16		Mon 16		Thu 16	SSS
Thu 17		Sun 17		Sun 17	SSS	Wed 17		Fri 17		Mon 17		Wed 17		Sat 17	SSS	Tue 17		Thu 17	S S S	s Sun 17		Tue 17		Fri 17	MMM
Fri 18	MMN	Mon 18	4	Mon 18	SSS	Thu 18		Sat 18		Tue 18	MMV	1 Thu 18		Sun 18	SSS	Wed 18		Fri 18	MMV	Mon 18		Wed 18	SSS	Sat 18	MMM
Sat 19	MMM	1 Tue 19	MMM	Tue 19	SSS	Fri 19		Sun 19		. Wed 19		Fri 19		Mon 19	SSS	Thu 19	1	Sat 19	MMV	1 Tue 19	MMV	17hu 19	SSS	Sun 19	MMM
Sun 20	MMN	4 Wed 20	1	Wed 20	SSS	Sat 20		Mon 20		Thu 20	(<i>)</i>	Sat 20		Tue 20	SSS	Fri 20	1	Sun 20	MMV	√1 Wed 20	1	Fri 20	S S S	Mon 20	MMM
Mon 21	MMN	1 Thu 21		Thu 21	SSS	Sun 21		Tue 21		Fri 21	/	Sun 21		Wed 21	SSS	Sat 21	4	Mon 21	MMN	√ Thu 21		Sat 21	S S S	Tue 21	
Tue 22		Fri 22	4	Fri 22	MMM	Mon 22		Wed 22	S S S	Sat 22	4 /	Mon 22		Thu 22	SSS	Sun 22	4	Tue 22	4 /	. Fri 22		Sun 22	S S S	Wed 22]
Wed 23		Sat 23		Sat 23	MMM	Tue 23	MMM	Thu 23	S S S	Sun 23	/	Tue 23	MMM	Fri 23	MMM	1 Mon 23		Wed 23	۱	. Sat 23		Mon 23	SSS	Thu 23	/ /
Thu 24		Sun 24	4 !	Sun 24	MMM	Wed 24		Fri 24	SSS	Mon 24	1	Wed 24		Sat 24	MMM	1 Tue 24	MMM	1 Thu 24		Sun 24	4 /	Tue 24	SSS	Fri 24	
Fri 25		Mon 25		Mon 25	MMM	Thu 25		Sat 25	S S S	Tue 25	MMV	1 Thu 25		Sun 25	MMM	4 Wed 25		Fri 25	۱	. Mon 25		. Wed 25	S S S	Sat 25	4
Sat 26		Tue 26	MMM	Tue 26		Fri 26		Sun 26	SSS	Wed 26	4	Fri 26		Mon 26	MMN	1 Thu 26		Sat 26		Tue 26	MMV	1 Thu 26	S S 5	Sun 26	4
Sun 27		Wed 27		Wed 27		Sat 27		Mon 27	S S S	Thu 27		Sat 27		Tue 27		Fri 27		Sun 27	4	. Wed 27		Fri 27	S S 5	Mon 27	
Mon 28		Thu 28		Thu 28		Sun 28		Tue 28	S S S	Fri 28		Sun 28		Wed 28		Sat 28	4	Mon 28		. Thu 28		Sat 28		Tue 28	MMM
Tue 29	MMN			Fri 29		Mon 29	MMM	Wed 29	S S S	Sat 29	4	Mon 29		Thu 29		Sun 29	4	Tue 29	MMN	√ Fri 29	-	Sun 29	S S S	Wed 29	
Wed 30		4		Sat 30	4	Tue 30		Thu 30	S S S	Sun 30	4	Tue 30		Fri 30		Mon 30	1	. Wed 30		. Sat 30	4	Mon 30	S S 5	Thu 30	
Thu 31				Sun 31		4		Fri 31	MMM			Wed 31	SSS	Sat 31				Thu 31	4			Tue 31	SSS	Fri 31	

USM: 231 days - Shutdowns: 80 days - - MDT: 54 days



ORGANIZATION:

☐ 620 employees, 18% work for the Machine

■ Annual budget : 100 M€

☐ Number of assets: 20 000

■ Annual maintenance budget : 13 M€

☐ Management responsible : For asset & maintenance each group is responsible in close collaboration with the Operation group



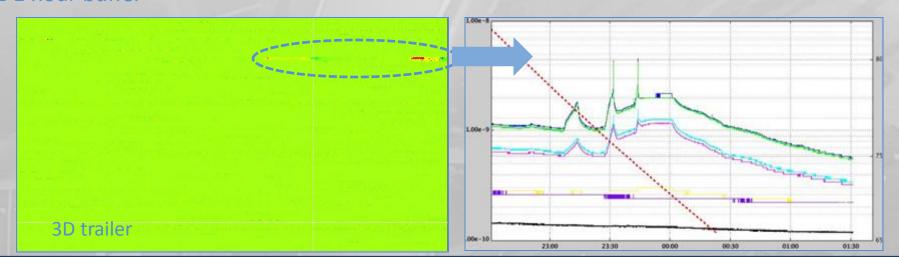


Tools for operation tracking:

☐ Fast data loggers for quick events



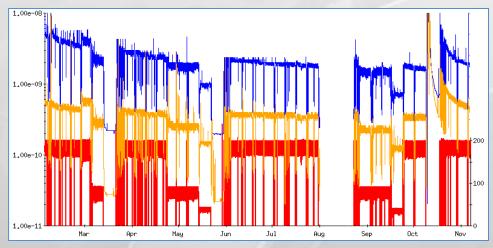
☐ 1 hour buffer





Tools for operation tracking:

☐ Historical data base, recalls in the past months and /or years



☐ Jlogbook (selections by date/events/equipment ...) used daily by the Operator on crew in

the Control Room

	Machine Mode	<u>Event</u>	<u>Accelerator</u>	<u>Equipment</u>	<u>Message</u>	Expert's reply	Failure duration (min)	CTRM hardcopies	Attachment	Resolution Status (for expert)
Friday 18-10-13 08:56	MDT	Failure (NO BEAM)	SR	Diagnostics	Pierre : Beam lost due to wrong manip Refill ASAP		0			Not Fixed
Friday 18-10-13 07:29	MDT	Failure (NO BEAM)	SR	SRRF	Pierre: We loss the beam again at 199mA due to the same think on the new Cavities So, we decide to switch in 2times1third to see if we reach 200mA with a better detune		0			Not Fixed
Friday 18-10-13 07:07	MDT	Failure (NO BEAM)	sr	SRRF	Pierre: We loss the beam at 190mA due to too much reflected power into the new Gavities in cell(23) JM Mercier tries to find a better detune before the new fill in 1/3		0	TV ⁰		Not Fixed
Wednesday 02-10-13 08:19	USM	Failure (NO BEAM)	Human mistake	SRRF	Stephane Chiappinelli writes: Human mistake RF		19	THE PROPERTY OF THE PROPERTY O		Fixed
Wednesday 25-09-13 07:49	MDT	Failure (NO BEAM)	Unidentified	-	Marc, GG & Pierre : Beam lost due to an unknown raison No interlock on Machine Interlock, just the both RF transmitters stopped !!! NB from Hardy: 21 mins = 11 in MDT + 10 in USM. For storm, only 10 mins is considered.		21			Not Fixed

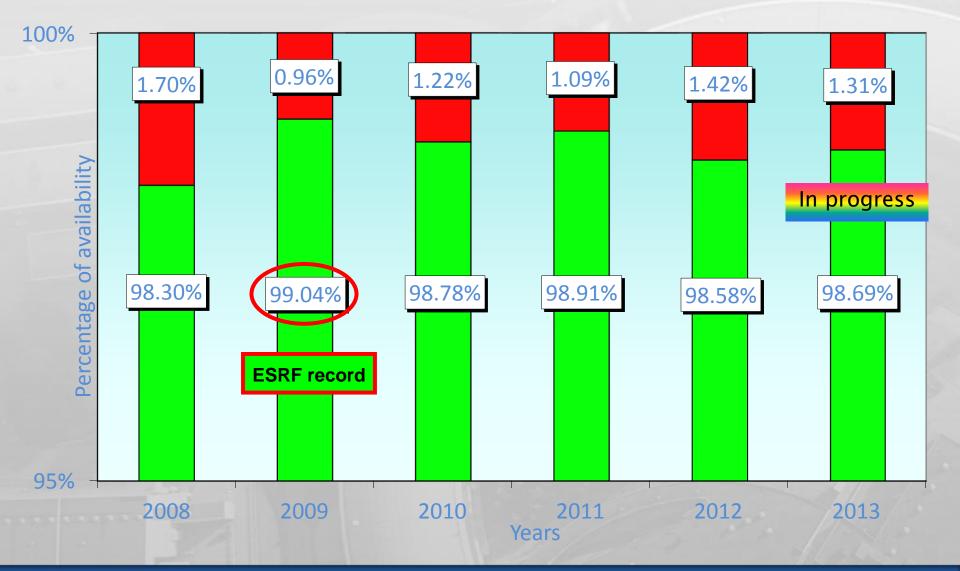


AMM entreprise strategy:

- No dedicated tools for the accelerators up to now,
 but we plan to develop our Jlogbook in this way
 (Infrastructure group and RF group use CARL master software)
- ☐ Our goals are :
 - Machine availability
 - ☐ Mean Time Between Failures



ACCELERATOR'S AVAILABILITY FROM 2008 TO 2013





MEAN TIME BETWEEN FAILURES FROM 2008 TO 2013





