

EuCARD² WP 10.2

HTS Conductor

EuCARD² Kick-off at CERN

14th June 2013

Task 2 - objectives

- Design prototype and produce **HTS cables**, in unit length (order of 50 m) and quantity (order of 5 UL) sufficient for coil winding (1 magnet per material option)
- Improve the performance of the two candidate HTS materials (BSCCO-2212 and YBCO), with targets suitable for a 5 T accelerator grade insert in a 15 T background magnet. Produce at least 10 kg of each material at target performance
- Characterize electrical and mechanical properties of the basic materials and cables. Assist material R&D through advanced analytical and imaging techniques

Task 2 – targets and metrics

Wires/Tapes

parameter	units	targets
J_E (20 T, 4.2 K)	(A/mm ²)	600
J_E (15 T, 4.2 K)	(A/mm ²)	675
J_E (12 T, 4.2 K)	(A/mm ²)	800
σ (I_C) within a unit length	(%)	10
M (1.5 T, 10 mT/s)	(mT)	300 ⁽¹⁾
Range of $\sigma_{\text{transverse}}$	(MPa)	100
Range of $\varepsilon_{\text{longitudinal}}$	(%)	± 0.3
Unit length	(m)	100

(1) ball-park estimate, depends on the magnet design, to be fixed as a result of the magnet test

Task 2 – targets and metrics

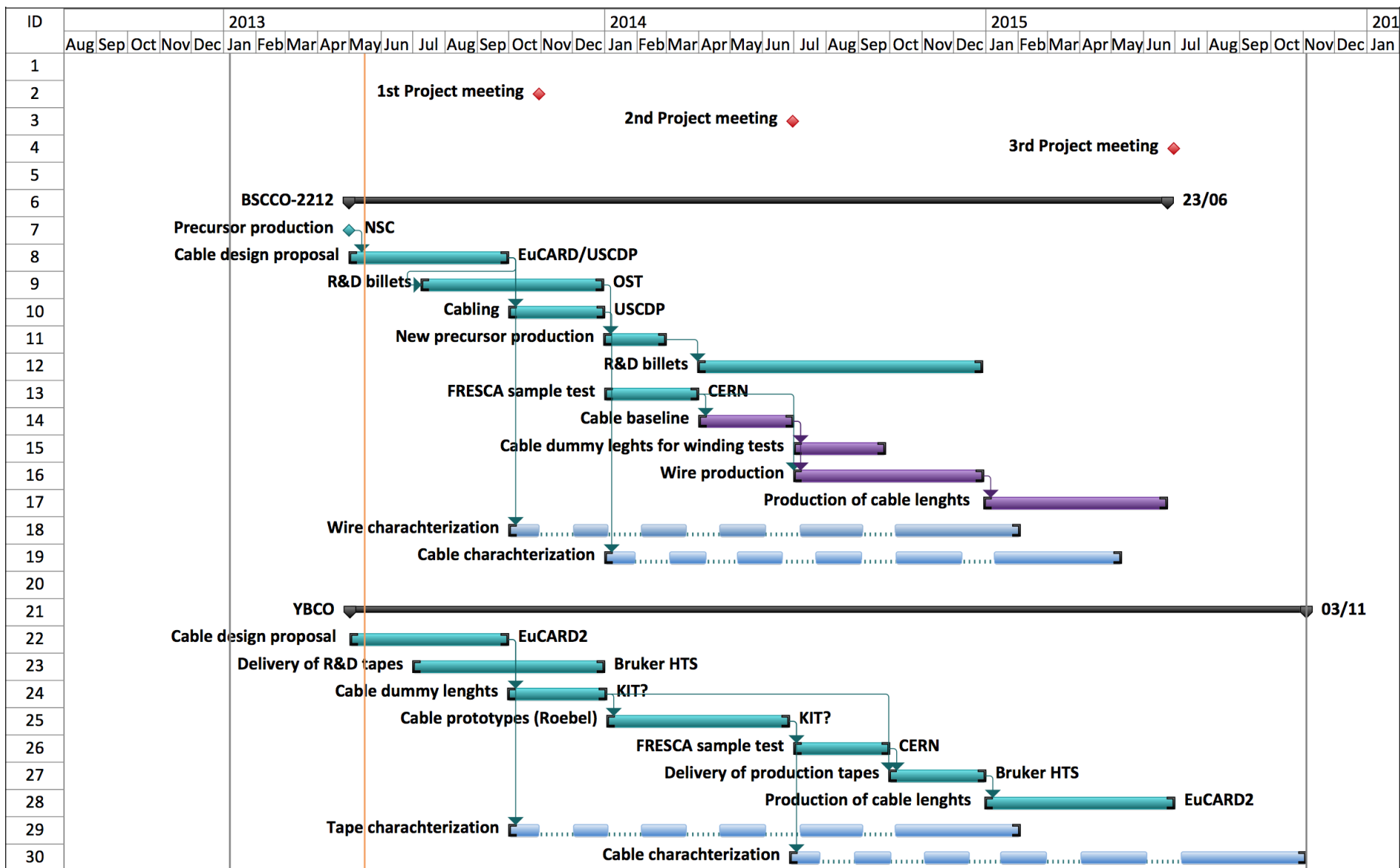
Cables

parameter	units	targets
I_c (20T, 4.2 K)	(kA)	10
<i>Provisional width</i>	<i>(mm)</i>	$10^{(2)}$
<i>Provisional thickness</i>	<i>(mm)</i>	$1.5^{(2)}$
Effective contact resistance	($\mu\Omega$)	$5^{(3)}$

(2) depends on the cable and magnet design, scope of the cable design group

(3) ball-park estimate, depends on magnet design, to be fixed as a result of the magnet test

Plan



Major milestones

- October 2013: Cable design (baseline)
- March-June 2014: Cable validation tests
- December 2014: YBCO tape and BSCCO wire production completed
- June 2015: Cable delivery for magnet winding

Cable Design Group

- Review cable options for both high-field HTS materials
- Propose cable layout and dimensions
- Provide initial analysis of cable performance
 - Expected critical current, critical current density, dependence on field
- Finalize a plan for testing of materials and cables

A1: nominate participants from the beneficiaries and associated laboratories

Testing – ideas for a work-split

- Wires and tapes
 - High field I_c : Grenoble, Geneva (Bruker ?)
 - Strain dependence of I_c : Geneva, Twente
 - Stress dependence of I_c : Geneva
 - Angular dependence of I_c : Grenoble
 - Magnetization: CERN (Bruker ?)
 - Material analysis: CERN@ESRF
- Cables
 - High field I_c : CERN, Twente
 - Stress dependence of I_c : CERN, Twente
 - Cable magnetization and loss: Twente, Southampton
 - Mechanical properties (and I_c ?): Karlsruhe

Interface matters

- Insulation schemes
 - High-temperature withstand (BSCCO)
 - Compatibility of impregnation with basic material (YBCO)
- Quench detection and protection

A2: decide which Task in the WP deals with these matters as the responsible for the work