



Superconducting Links

for accelerator technology

Eucard'13, CERN

A. Ballarino
CERN, TE-MS-CSC

With contributions from the CSC SL Team (B.Bordini, S.Giannelli),
the Columbus Superconductors team and T. Taylor



Outline



- When/how did the development for LHC start
 - Eucard 1 Task 7.5, LHC P7
 - Hi-Luminosity Upgrades, LHC P1 and P5
- Development for LHC Upgrades
- Potential applications to accelerator technology
 - High Current bus-bars, Experiments, Magnets
- Conclusions



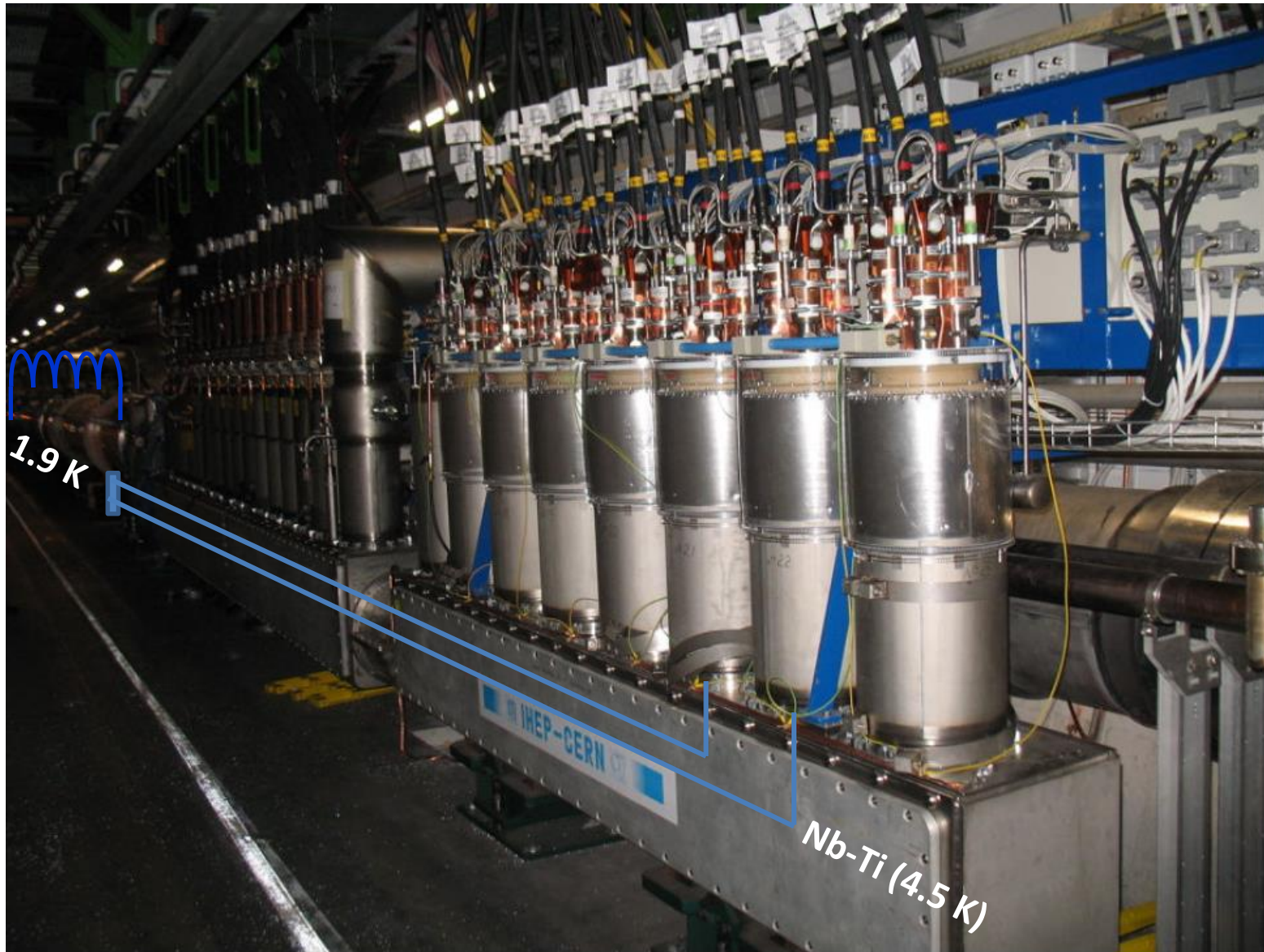
Superconducting Links for LHC



Original proposal (2009)*: development of a technology enabling the **remote powering of the LHC magnets** using novel HTS conductors:

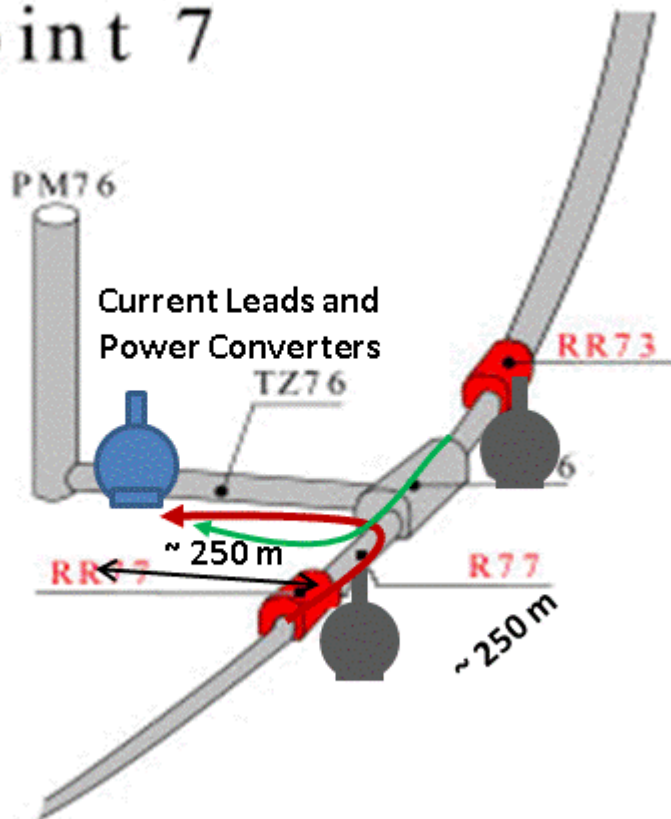
- higher T_c → operational temperature margin;
- safer access of personnel in the tunnel;
- shorter time for interventions in the tunnel;
- free space in the LHC ring;
- safer long-term operation of powering equipment located in radiation-free environment.

*Eucard 1, Task 7.5, A. Ballarino. Underground installation at **LHC Point 7**

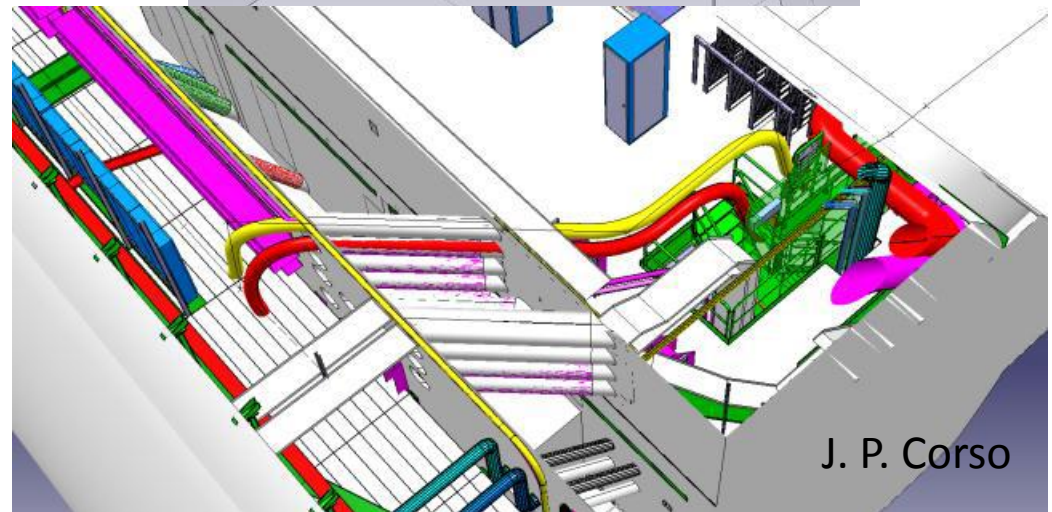
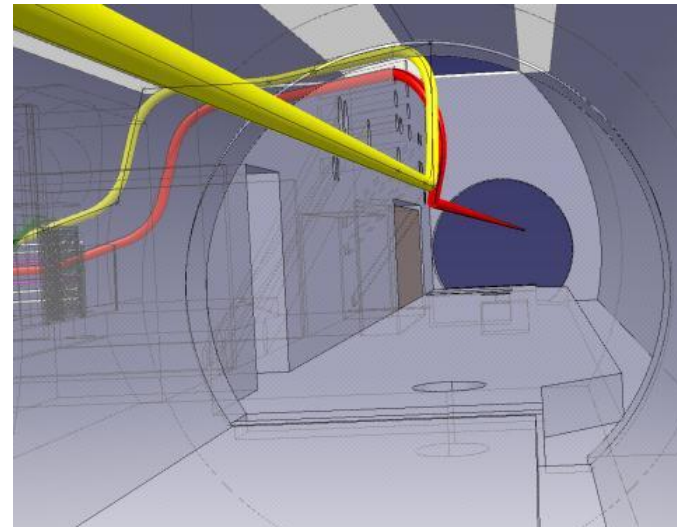


Distribution Feed Box in LHC tunnel

Point 7



50 Cables Rated at 600 A



J. P. Corso



Superconducting Links for LHC



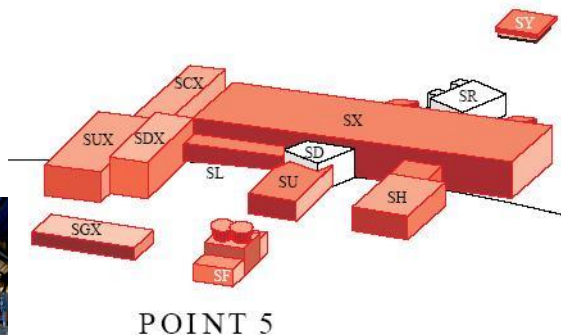
While Eucard 1 was on-going:

- single event effects on electronics of power converters: risk for the reliable running of the LHC machine in particular at high luminosities;
- additional equipment to be installed in the LHC ring;
- adoption of superconducting links for the powering of the new high-luminosity magnets (Triplets and Matching Sections) at **LHC P1** and **P5** – in addition to **P7**

Surface Installation



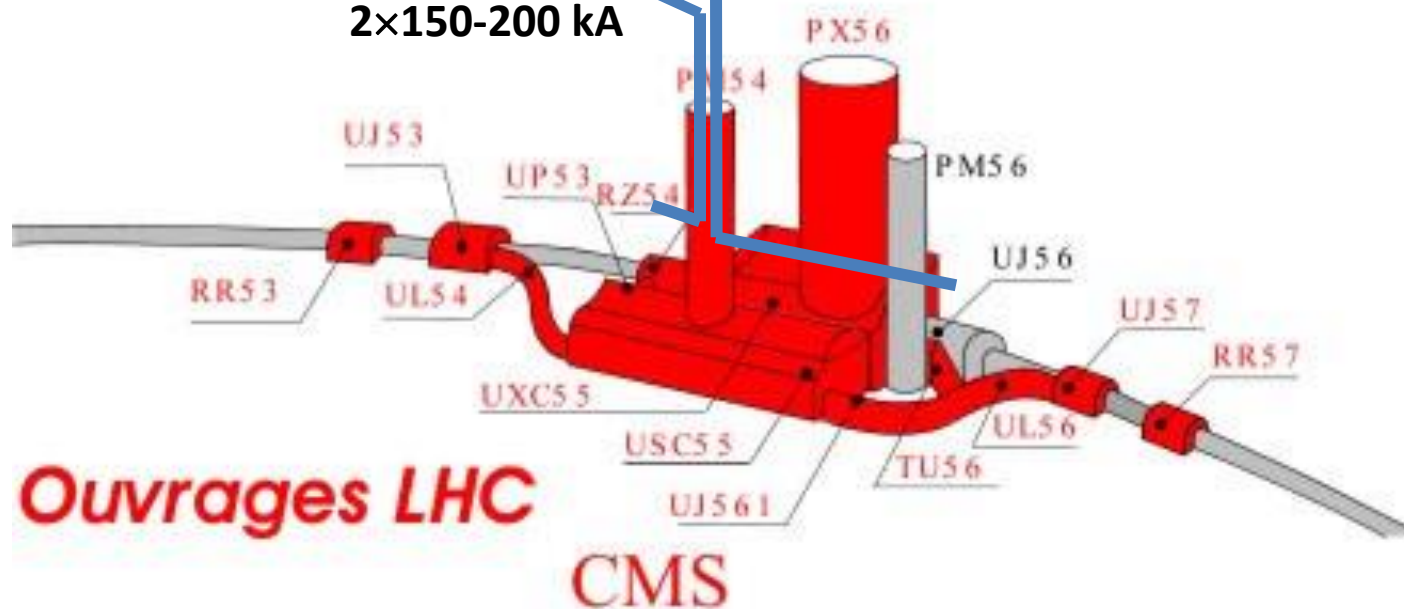
2×150-200 kA



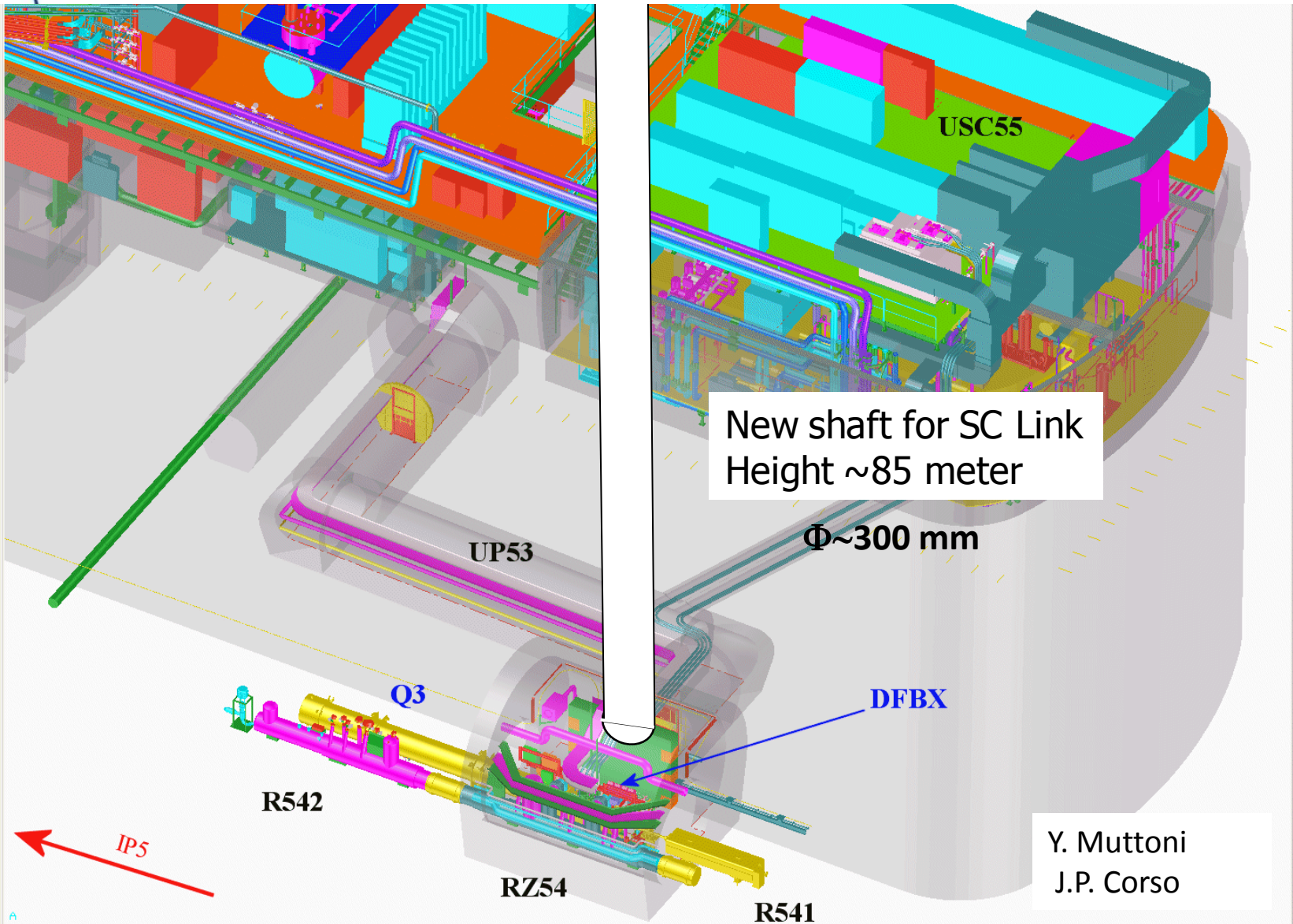
POINT 5

Point 5

Use of existing shafts



High-current cables (up to 20 kA)





Superconducting Links for LHC



Number of links:

2 SC Links at LHC P7, each ~ 500 m long

$|I_{\text{tot}}| \sim 30$ kA/link

50 cables rated at **600 A**

4 SC Links at LHC P1, each up to ~ 300 m length

4 SC Links at LHC P5, each up to ~ 300 m length

$|I_{\text{tot}}|$ up to **150-190 kA/link**

Up to **50 cables** rated at **120 A, 600 A, 3000 A, 6000 A, 13000 A and 20000 A**

		Φ (mm)	W (mm)	Th (mm)	Tmax (K)	Ic ^(‡) (A)
^(†) MgB ₂	wire	< 1	-	-	25	≥ 400
MgB ₂	tape	-	3.7	0.67	25	≥ 400
YBCO	tape	-	4	0.1	35	≥ 400
BSCCO 2223	tape	-	4	0.2	35	≥ 400

^(†) bending radius $R_b \leq 80$ mm

^(‡) at applied field $B \leq 0.5$ T

L_{tot} ~ 1000 km of conductor for series production

Superconducting Links for LHC

Complexity much greater than that of “conventional” transfer lines developed (for power transmission in the last years with first (BSCCO 2223) and second generation (YBCO) HTS conductors

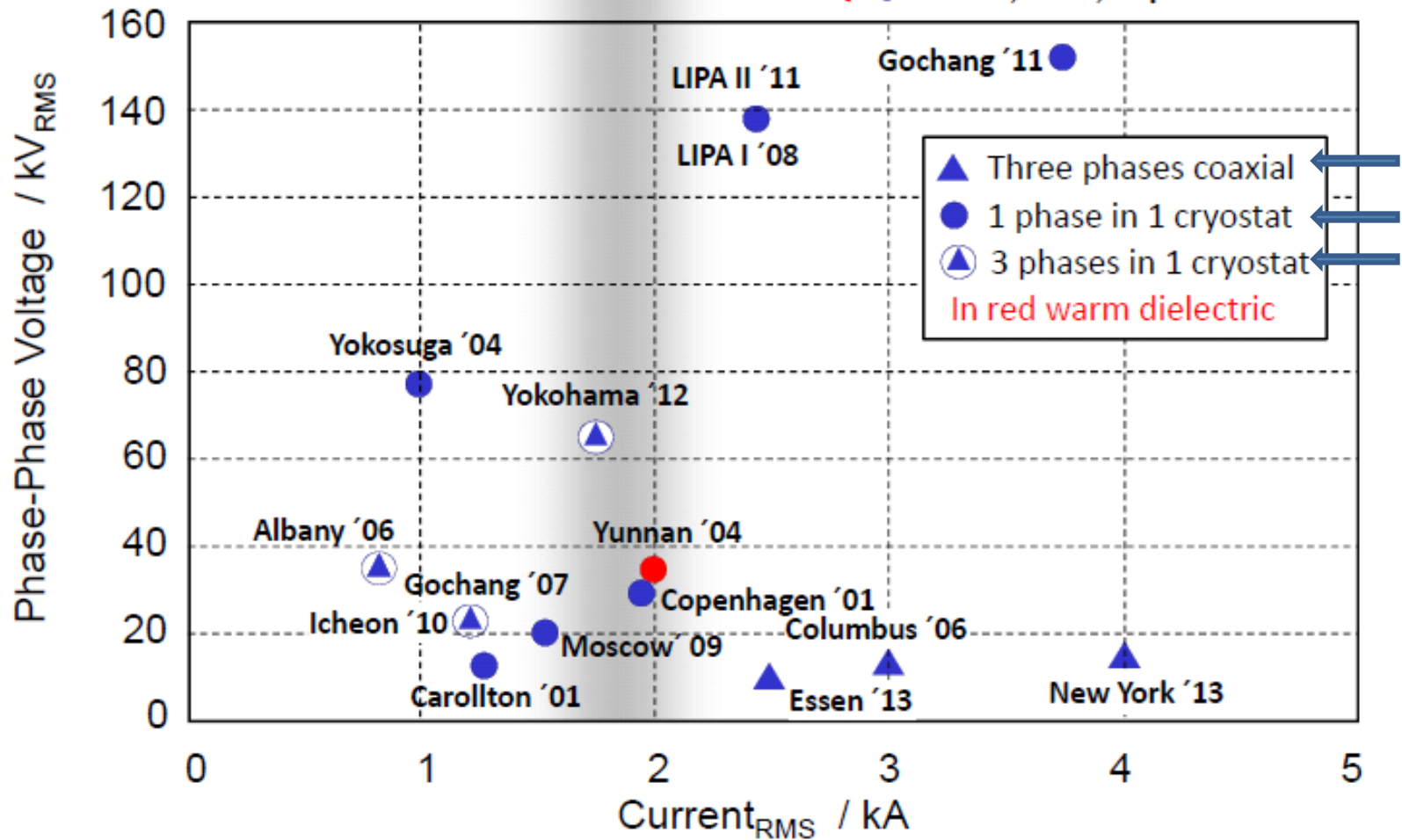
- **High current cables** (I up to 20 kA)
- **Multi-cable assemblies** ($|I| > 150$ kA)
- **Vertical transfer** ($\Delta H \sim 80$ m). Weight of cable ~ 1 ton

Cost of conductor is an important factor – in particular in view of the large quantity of conductor required for the final application

HTS Power Transmission Lines

Maximum rated current of conventional cables in air

↑ ● 275 kV, 3 kA, Japan





Multi-layer helical winding of HTS tape-shaped HTS Conductor (Bi-2223 or YBCO) around a cylindrical and flexible former

Nexans Cable

Cryostat diameter = 150-200 mm (LN₂, no active shielding)



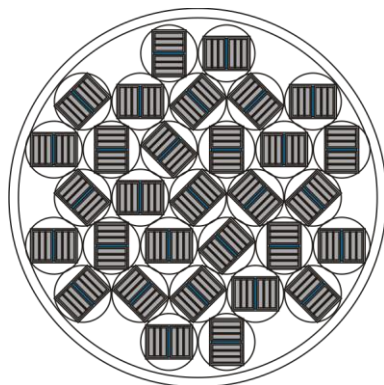
NKT, Installation of Underground HTS Power Transmission Line

Superconducting Links for LHC

New high-current cable concepts

New concept proposed by CERN

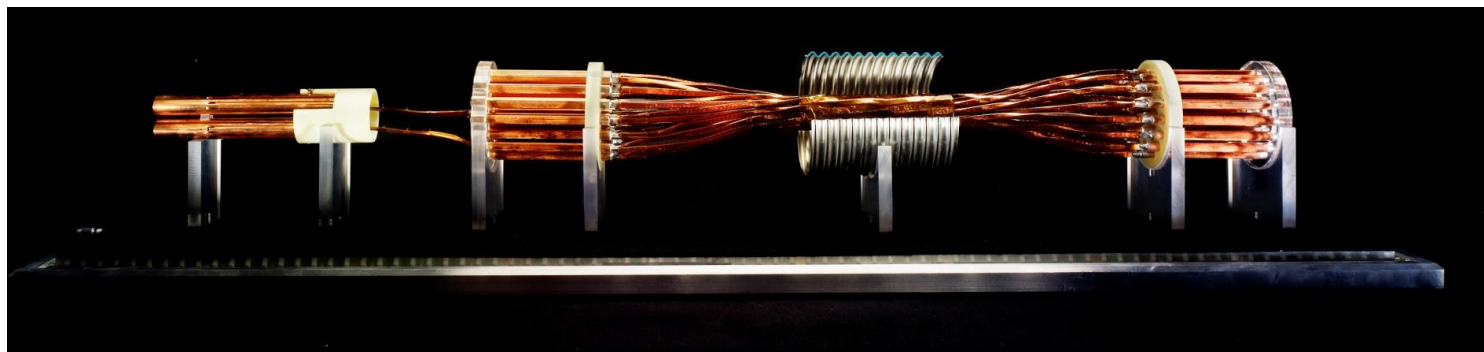
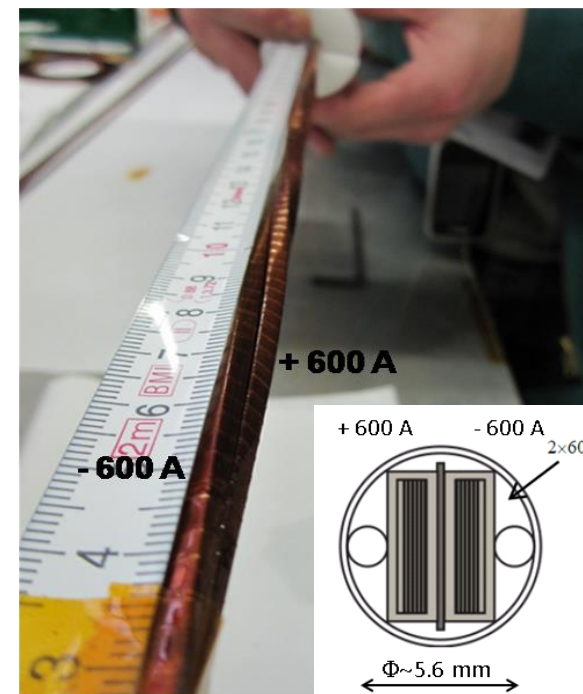
MgB₂, YBCO, BSCCO 2223

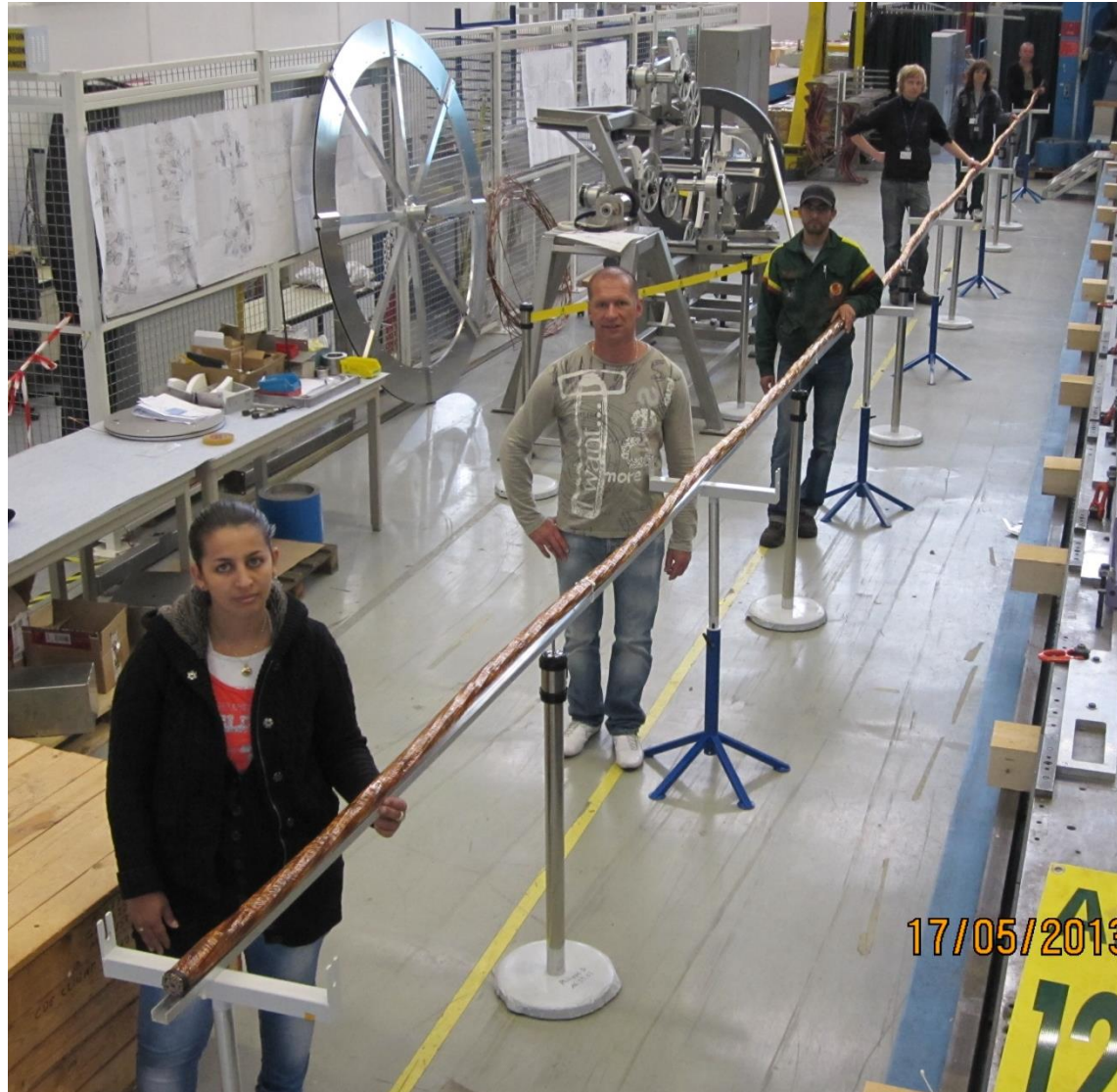


$\Phi = 40$

$I_c > 2.5 \text{ kA @ } 20 \text{ K}$
 $I_c = 600 \text{ A @ } T > 30 \text{ K}$

Mock-up by Julien Hurte, TE-MS-SCD



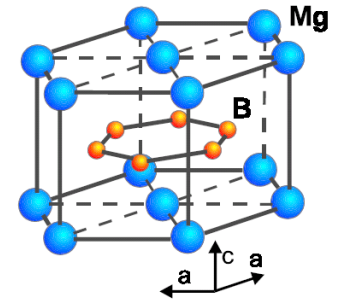


Deliverable of Task 7.5, Eucard 1: 20 m long prototype (50 cables)



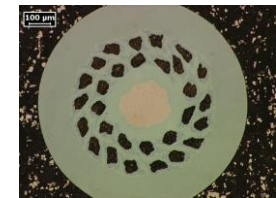
MgB₂ (T_c = 39 K)

- Simple hexagonal structure
- Low cost of raw materials and fabrication
- No weak link across grain boundaries
- Can be produced as round wire (Powder In Tube)



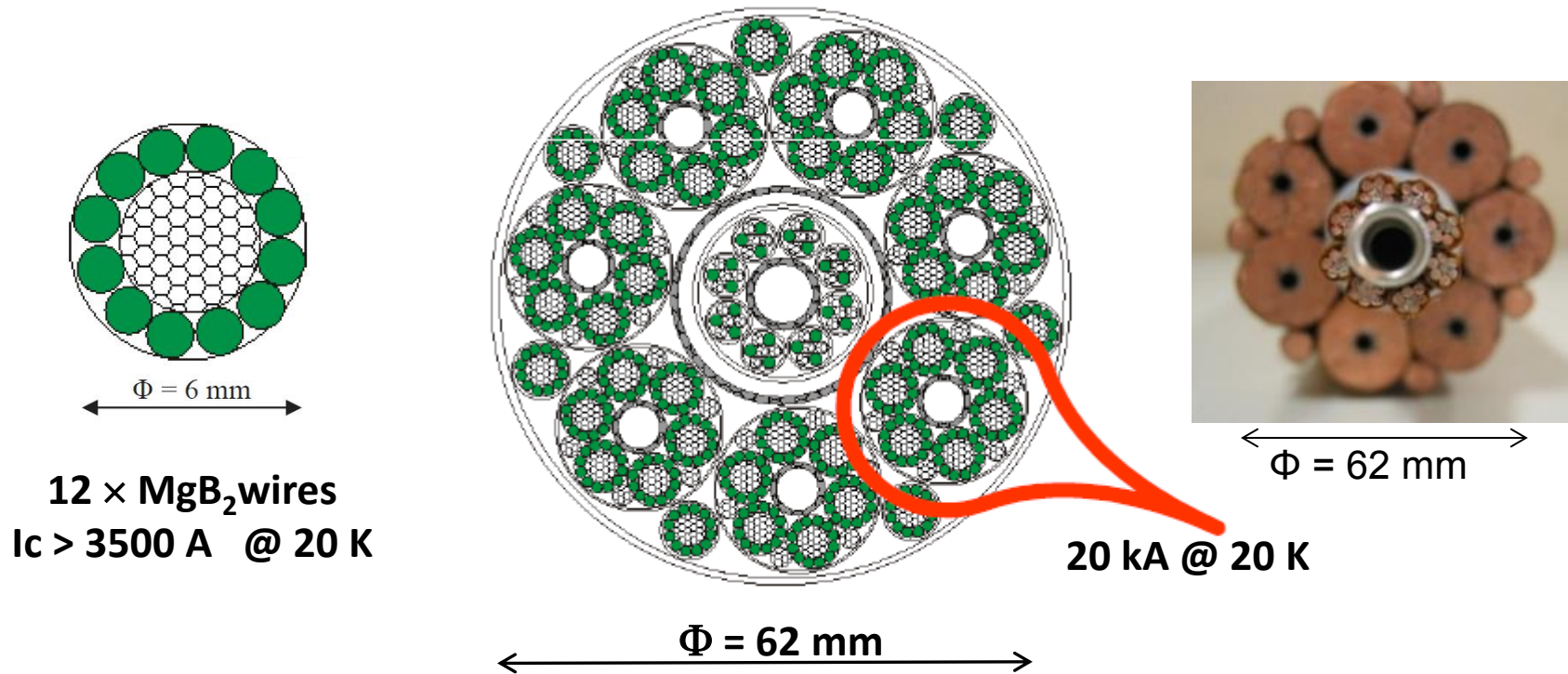
Development of MgB₂ round wires (CERN/Columbus) suitable for application to high-current cables. This development work took about 3 years. Cabling of conductor in reacted form, sufficient I_c and mechanical properties

Availability of round wire – that can be used in a reacted form - is a **great advantage** for electrical applications



Φ = 0.85 mm

MgB₂ Cables from Round Wires



Operational temperature: 20 K- 25 K



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Transfer of **20000 A**

Aluminium at Room Temperature*, L=100 m

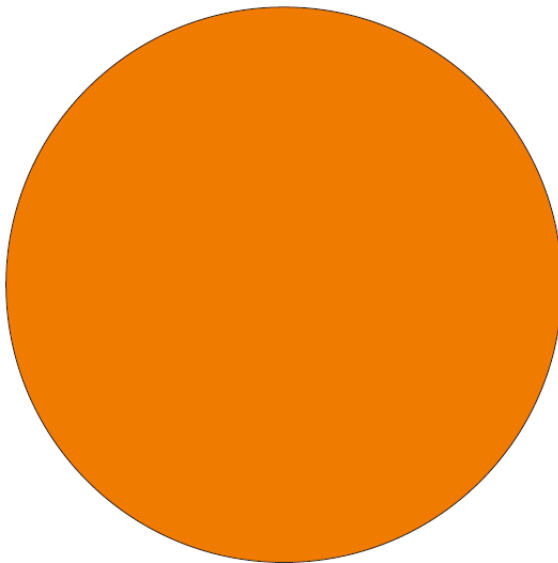
Water cooling – 5 m³/h

P=880 W/m

A_{cond}= 9090 mm²

W = 24.5 kg/m – 2.45 tons

Φ_{ext} = 120 mm



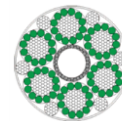
MgB₂ with copper stabilizer

He gas cooling, T_{max}=25 K

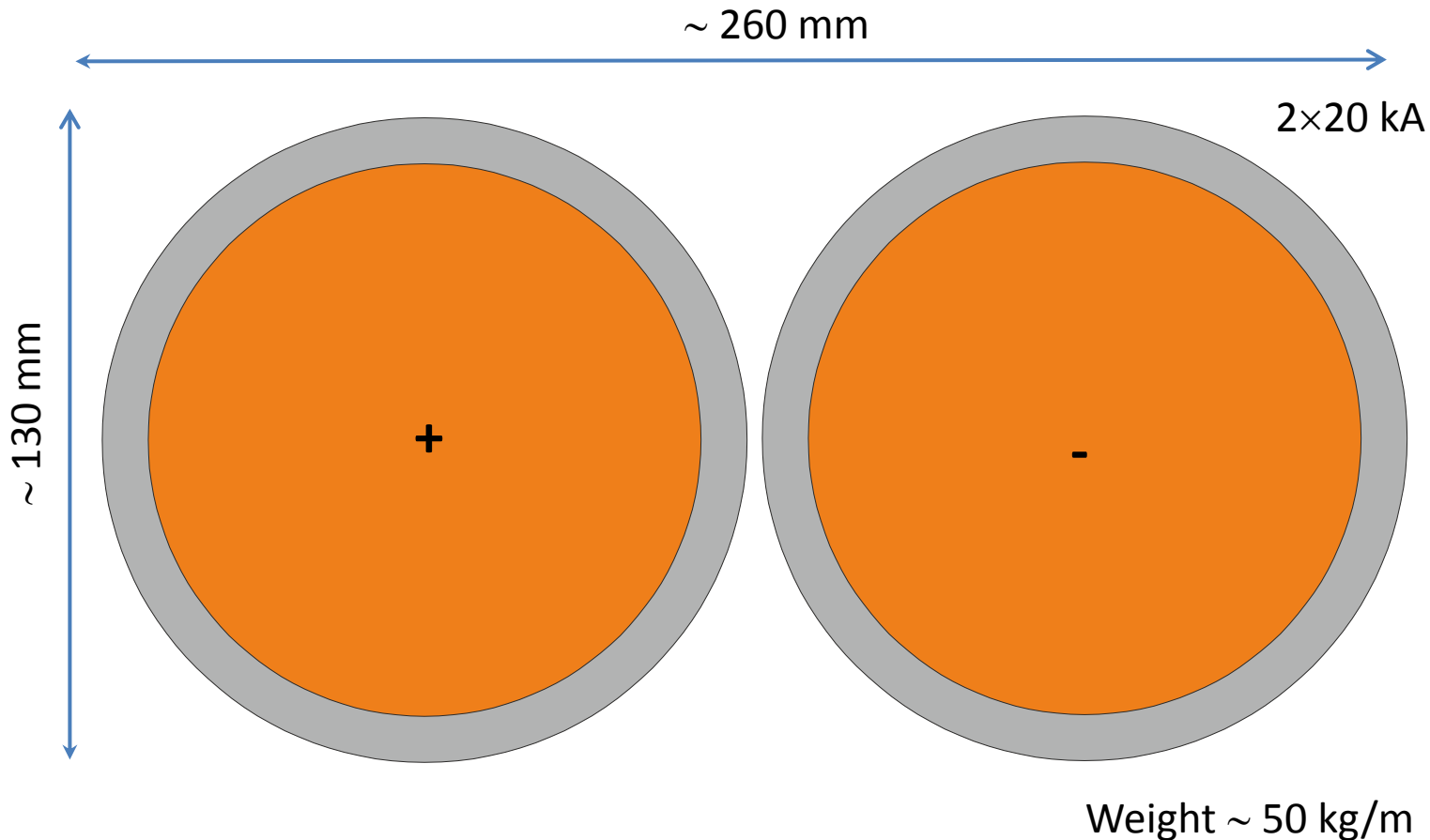
A_{cond}~ 100 mm²

W ~ 1 kg/m – 100 kg

Φ_{ext}=18 mm



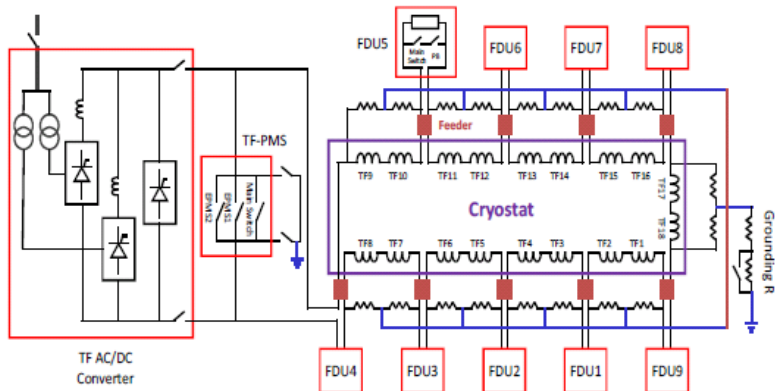
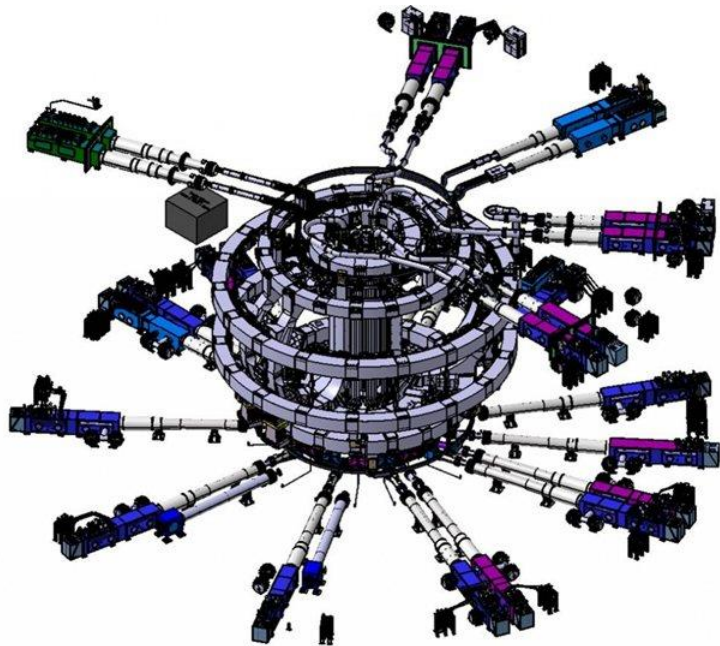
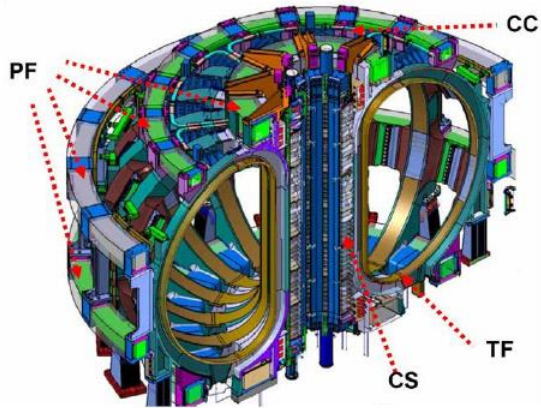
*ρ(RT) = 2·10⁻⁸ Ω m



$\Phi_{\text{ext}} = 220 \text{ mm}$, Cryostat with 150 kA multi-cable assembly for LHC

Replacement of High-Current resistive bus-bar with SC lines

Ex. ITER TF Coils

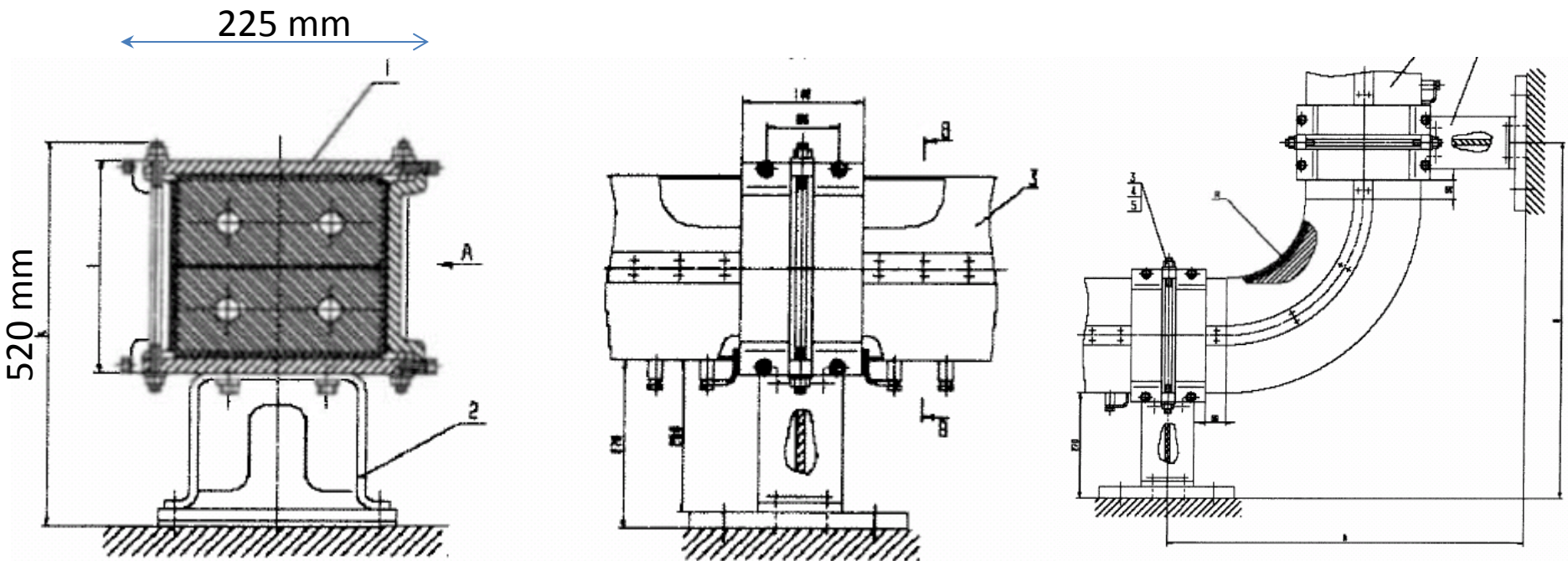


9 × 68 kA DC Circuits (18 Toroidal Field Coils)

ITER TF Coils

9 × 68 kA Circuits (18 Toroidal Field Coils)

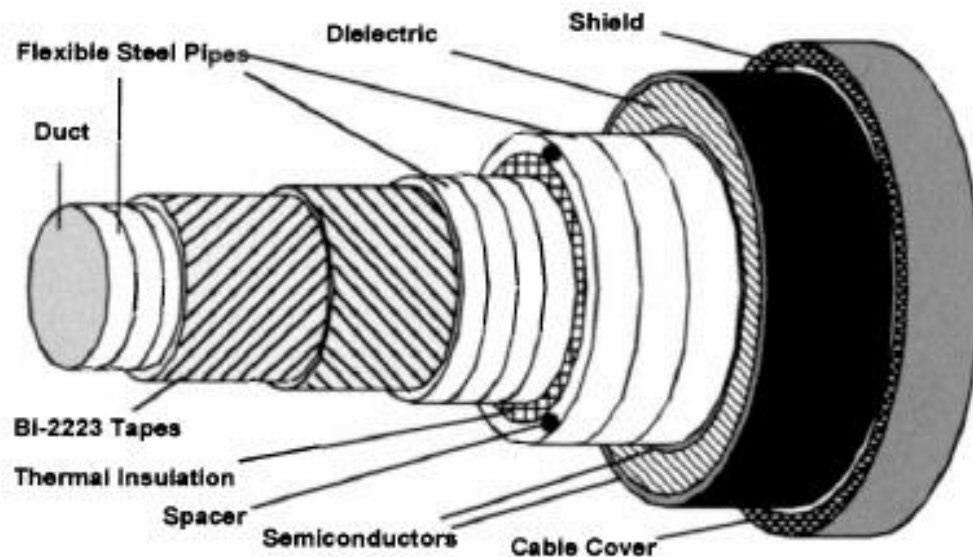
9×2 × 50600 mm² of Al conductor ($\sim 225 \times 225$ mm²) – 150 kg/m



Maximum unit length = 10 m → Need for several joints

EFDA study*: design of the **same type** as that being developed for power transmission systems based on HTS tape conductor

$\Phi = 152 \text{ mm}$ - to be compared with $225 \times 225 \text{ mm}^2$ of the Al water cooled TF coils bus bar (68 kA)



*R. Wesche, R. Heller, W.H. Fietz, V.L. Tanna, G. Zahn, EFDA Ref. TW4-TMSF-HTSCOM, 2005

Study commissioned by EFDA* of an alternative to Al bus-bar based on the use of **HTS – BSCCO 2223 Tape** (65 K)

This was found to **be attractive regarding space and weight**

BUT

Too expensive – even taking into account the power saving over 20 years of operation

MgB₂ High-Current Cables of the type being developed for LHC would be a viable option

*R. Wesche, R. Heller, W.H. Fietz, V.L. Tanna, G. Zahn, EFDA Ref. TW4-TMSF-HTSCOM, 2005



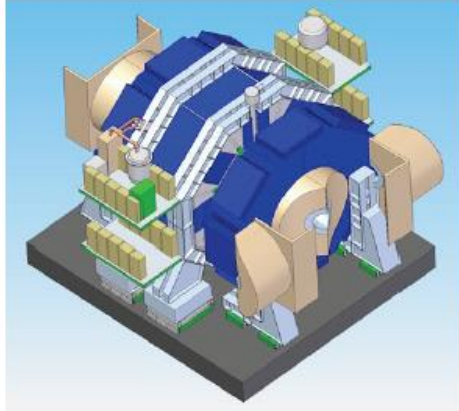
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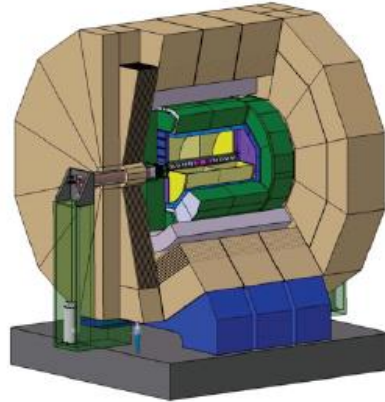
SC Links for “pull-push” experiments

In **CLIC/ILC** it is foreseen to install **2 experiments** that share the single interaction point on a “**push-pull**” basis

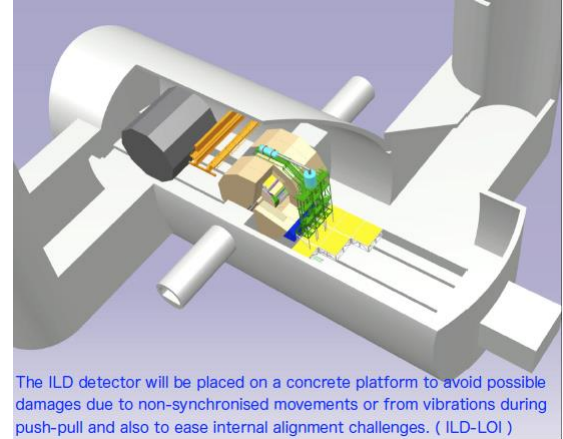


SiD with Platform

ILC



ILD with Platform



The ILC detector will be placed on a concrete platform to avoid possible damages due to non-synchronised movements or from vibrations during push-pull and also to ease internal alignment challenges. (ILC-LOI)

-det-1 BPL running	2 weeks + 1 week contingency for machine study and inefficiency
-push-pull+calib	1 week
-det-2 BPL running	2 weeks + 1 week contingency for machine study and inefficiency
-push-pull+calib	1 week

Proposed running
schedule (ILC) based
on an 8-week cycle

It would be an advantage to keep cryogenics and busbars connected for such frequent movement . This could be achieved using semi-flexible cryostats containing MgB_2 based lines of the type being developed for LHC



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Pipetron- type magnets

Use of **alternating gradient focusing pole tips** to focus the beam in the radial and in the vertical direction – no quadrupoles

Superferric magnets – field determined by iron core

Transmission Line-type cryostat – $B < 1$ T on the superconductor

Initial proposal: use of **Nb-Ti** at about 6 K

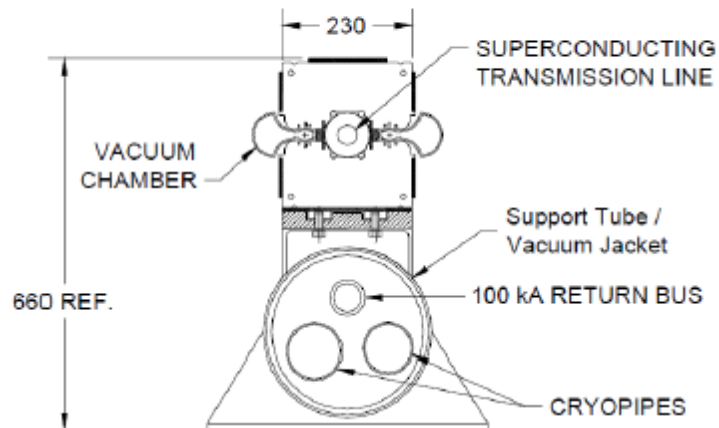
Studies on potential use of **HTS** at 20 K or possibly at 77 K

Test facility at FermiLab

Transmission Line Magnets

Combined-function lattice magnet for a collider with a very large tunnel

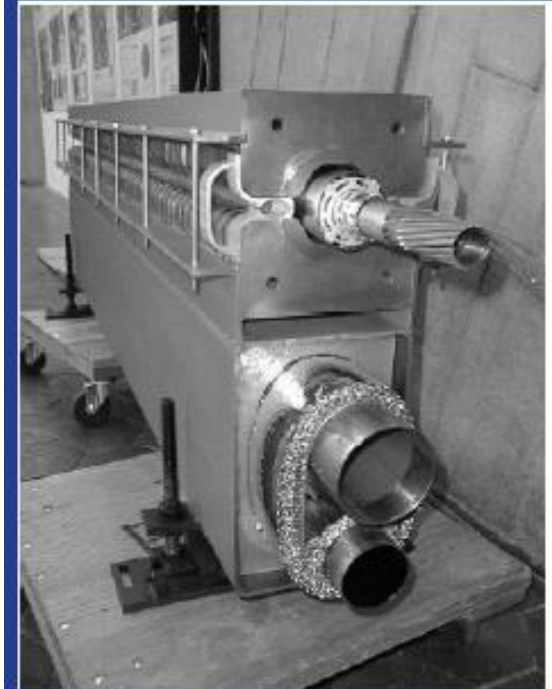
Transmission Line Magnet



- 2-in-1 warm iron warm bore superferriic
- alternating gradient (no quads)
- 100kA Transmission Line
- all-piping cryogenic system

G.W. Foster AAC May 2001

GW Foster et al, Proc. PAC 1999



W. Foster, H. Piekarz

Nb-Ti, **100 kA @ 6.5 K** and **1 T**

InvarTM Transmission Line piping ($\Phi \geq 80$ mm)

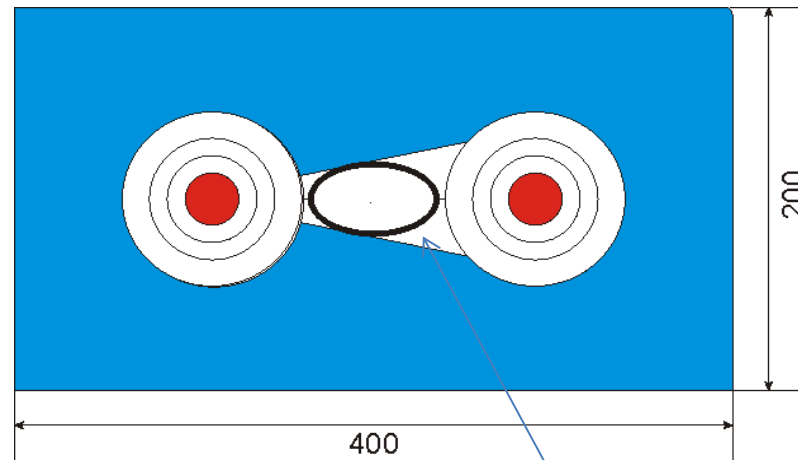
Lance Cooley, IASS Potsdam, 12-13 May 2011

Transmission Line Magnets

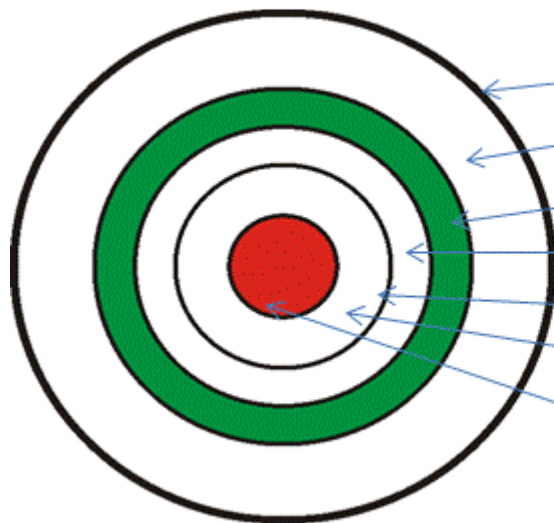
Combined-function magnet for injectors in a proton machine

- Simple magnet
- Return line incorporated in the magnet - no stray field

MgB₂ could replace Nb-Ti in magnets for injectors for proton machines ($B \sim 1.6$ T)



Beam pipe



Cable in cryostat (notional)

Stainless steel envelope, \varnothing 100

Superinsulation + vacuum

Twin-walled gas-cooled heat screen

Insulating vacuum

Invar tube, \varnothing 40

20 K He gas

MgB₂ + Cu cable, \varnothing 20

+ low loss supports to centre the cable

- HTS Superconducting Links became -rapidly- a baseline for the LHC Upgrades. Installation in the LHC is expected to take place according the LHC Upgrade plans (2018-2022)
- The development of the system can be of interest also for other applications to accelerator technology
- MgB_2 is an interesting candidate for accelerators with available He cryogenics because of its potential cost effectiveness. Today the conductor is suitable for low/medium field applications
- When cryogen at ≤ 25 K is not available, HTS is the choice. This is the case also for high-field magnet applications at 4.2 K , i.e. High Energy Upgrades of the LHC machine