



**High
Luminosity
LHC**

HL-LHC Project Report to the C-MAC

*Showing material from all HL-LHC Work Package Leaders
and Collaborators!*



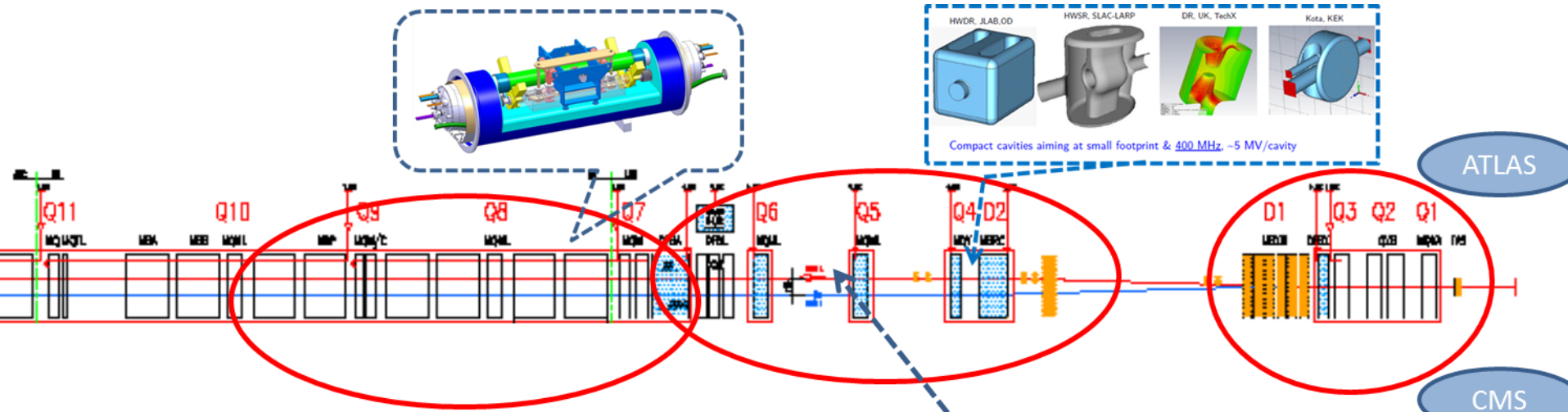
The HiLumi LHC Design Study is included in the High Luminosity LHC project and is partly funded by the European Commission within the Framework Programme 7 Capacities Specific Programme, Grant Agreement 284404.



HL-LHC Project Overview and main Goals:

- Prepare the LHC for a total luminosity of $\approx 3000 \text{ fb}^{-1}$
 - Radiation and R2E
 - #Shielding and removing equipment from the tunnel
(Superconducting link and cold powering)
 - Radiation hardness of magnets (lifetime)
 - #e.g. triplet and cleaning insertions
 - Cryogenic and Cooling
- System Upgrades for allowing a peak Luminosity of
$$L \geq 5 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$$
- Consolidation activity for assuring running of the LHC up into mid 2030ies with up to 3000 fb^{-1}

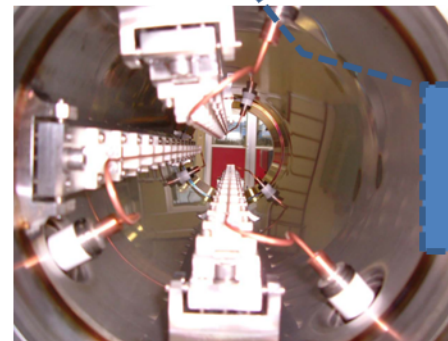
Changing 300x2 m both ATLAS & CMS (recent requests from LHC-b & Alice to be examined)



3. For collimation we need to change also this part, **DS in the continuous cryostat**

2. Deep change also matching section: Magnets, collimators and CC

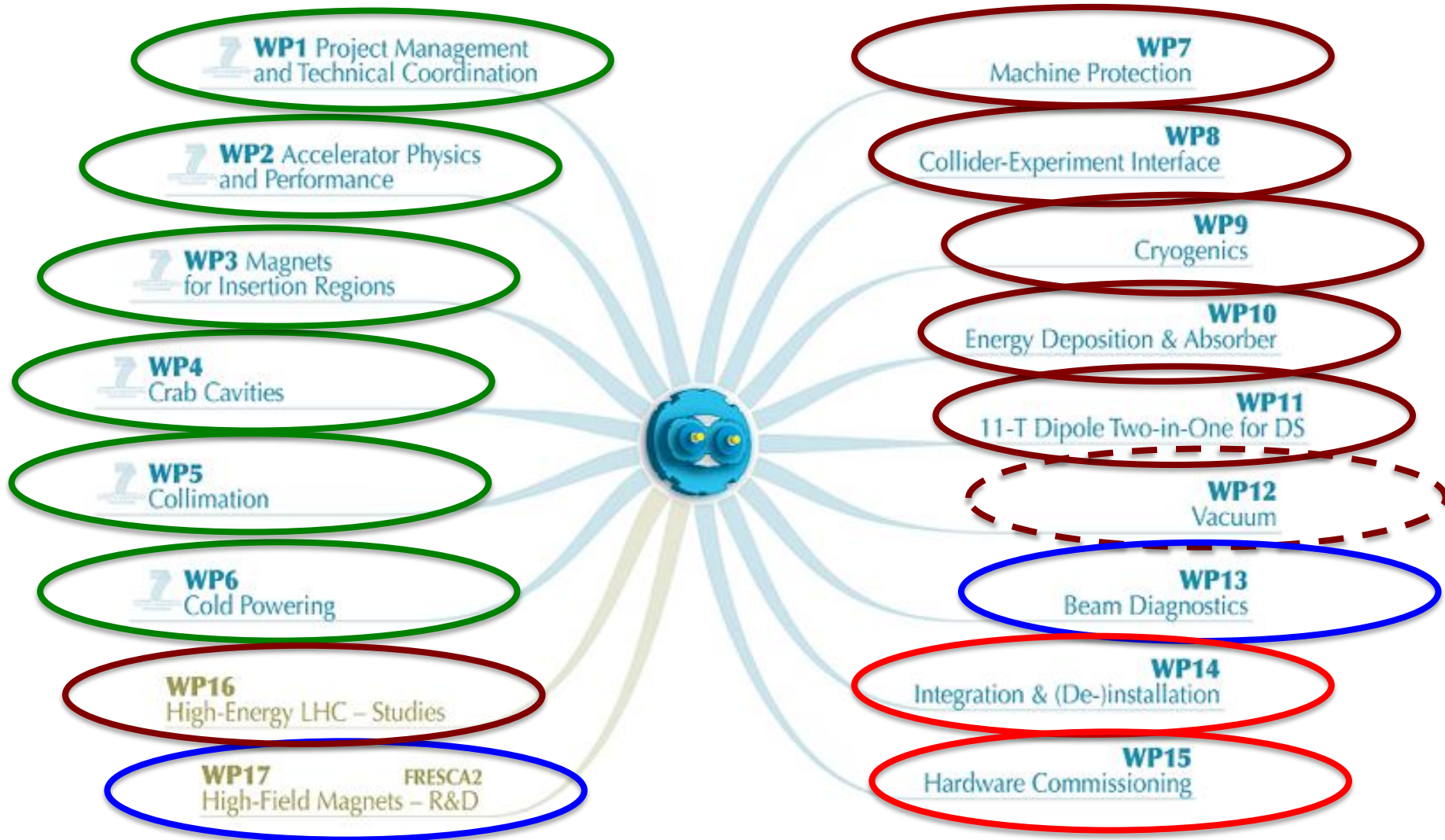
1. Deep change in the IRs and interface to detectors; relocation of Power Supply



4. LR BB compensation wires

In total > 1.2 km of LHC for all IRs!!

HL-LHC Structure



HL-LHC Committees and Regular Meetings

- Steering Committee → WP leaders and deputies
Including international partners
- HL-LHC Coordination Group → assure coordination among the various entities (HL-LHC Project, Experiments & CERN management):
- Parameter & Layout Committee → most WP leaders and technical groups; approval of key parameters and installations
- HL-Technical Committee: define the technical baseline of the project, assess the various technical systems proposed for the upgrade

HL-LHC Coordination Group (4)

- Coordination of Upgrade and Consolidation Plans (experiments & LIU & LHC) ✓
- Pile-up definition and limitations ✓
- Importance of luminous region size (length) and concept of 'pileup density' → need for β^* leveling and full crab compensation at start of run ✓
- Preparation for the European Strategy Meeting ✓

HL-LHC PLC (4)

Maintain coherent set of parameters and layout (3d):

- Goal of reviewing main HL IRs by summer
- Establish EDMS data base structure

Parameters agreed with Coordination Group Meeting:

-maximum of 140 events per crossing

→ $L = 5 \cdot 10^{34} \text{ cm}^{-2} \text{ sec}^{-1}$ for 25ns

→ $L = 2.5 \cdot 10^{34} \text{ cm}^{-2} \text{ sec}^{-1}$ for 50ns

Pile-up density leveling

→ Leveling options (β^*)?

-goal for integrated annual luminosity:

→ 250 fb^{-1} per year

-Total luminosity for HL-LHC project

→ 3000 fb^{-1} total

Main topics of first HLTC meetings (4):

- Mandate and composition ✓
- Project and Work package Breakdown Structure ✓
- Beam-Beam Long Range Wire Compensation ✓
- Halo removal via hollow electron lens ✓
- Cryogenics overall plans for the HL-LHC ✓
- Remote Manipulations and Diagnostics in radioactive areas



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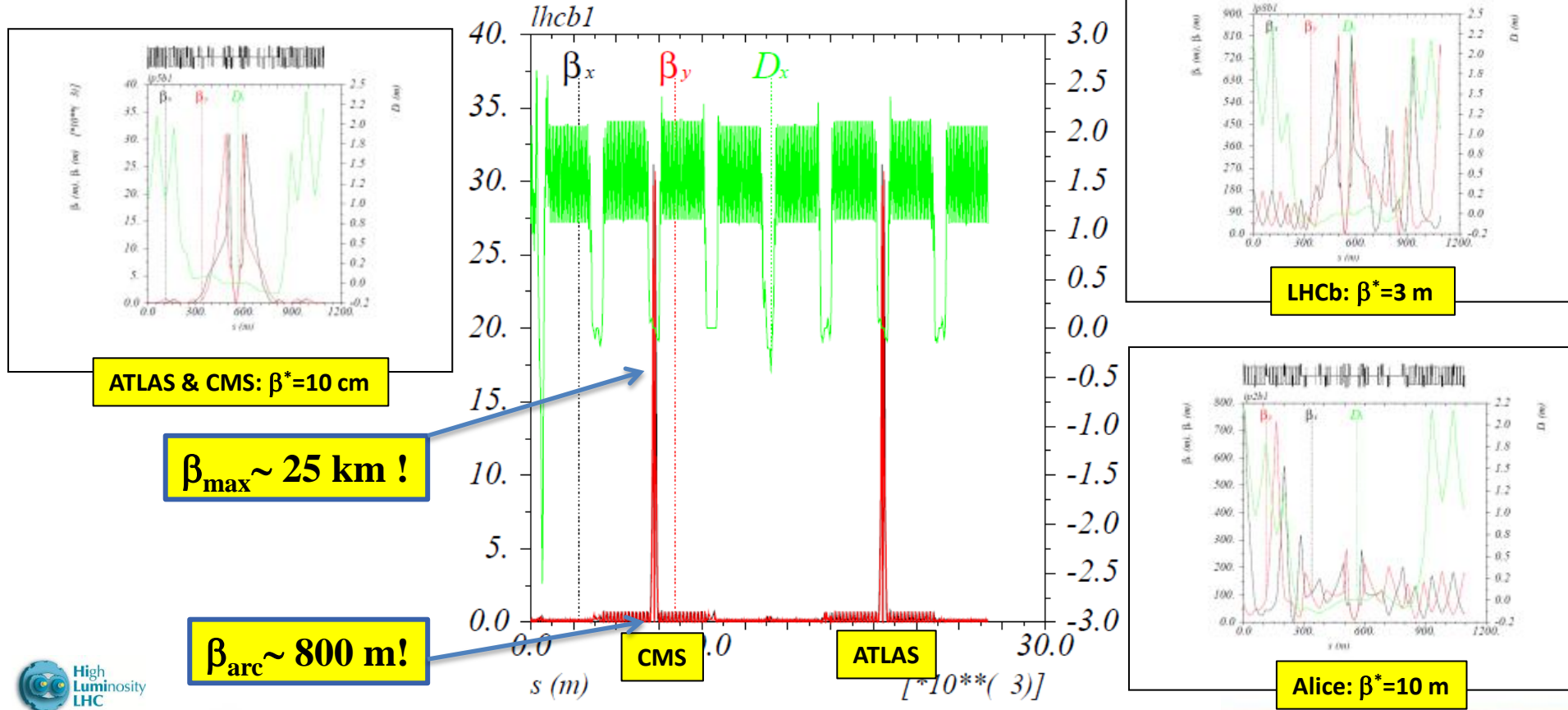
WP2-Accelerator Physics and Performance

Stephane Fartoukh

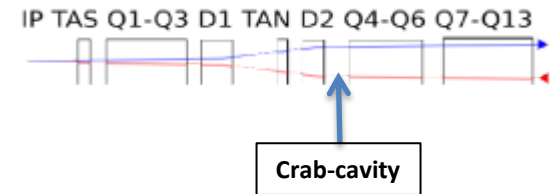
Optics & Layout

- ATS (Achromatic Telescopic Squeeze) established as baseline, including LHCb desiderata for the **new 150mm-140 T/m Nb3Sn inner triplet**

→ $\beta^* \sim 10$ cm reached in MDs: CERN-ATS-2013-004 MD



Optics & Layout (3/4)



- The main HL-LHC magnet shopping list (excluding corrector)

Equipment to be changed	New (old) Aperture [mm]	Separation [mm] (for 2-in-1)	Performance (T/m, T.m, MV,...)
TAS	60 (34)	n/a	n/a
IT	150 (70)	n/a	140 T/m
D1	160 (80)	n/a	40 T.m
TAN	82/74 elliptical (52/52)	145	n/a
D2	105 (80)	186	40 T.m
Crab-cavity	80	194	12.5 MV⁽¹⁾ (per beam and IR side)
Q4	90 (70)	194	400 → 500 T/m×m
Q5	70 (56)	194	750 T/m×m

⁽¹⁾: For a full crabbing at $\beta^*=15$ cm with 590 μ rad crossing angle. Doubling Q7 might reduce by 30-40% the demand on the CC voltage (with higher β at Q4) but the feasibility and impact studies are still on-going.

Pile-up, leveling and beam-beam (1/2)

- Guidelines from the experiments:

140 pile up events (in average) per bunch crossing, **over a luminous region of ~5 cm r.m.s.**

→ **Leveling with β^*** becomes the preferred option

but leading to a b-b tune shift of up to **$\Delta Q_{bb}=0.033$**

for 3 experiments (IR1, IR5 & IR8) running with a zero (IR1&IR5 with full crabbing) or very small (IR8) Piwinsky angle.

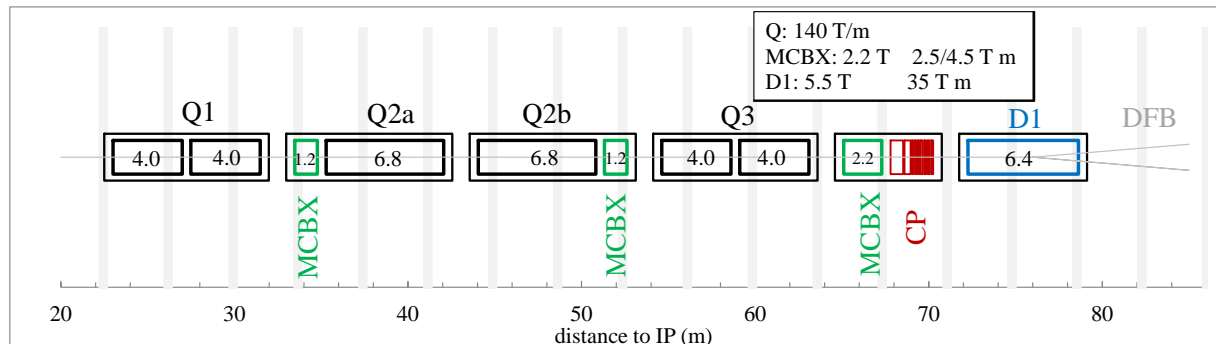
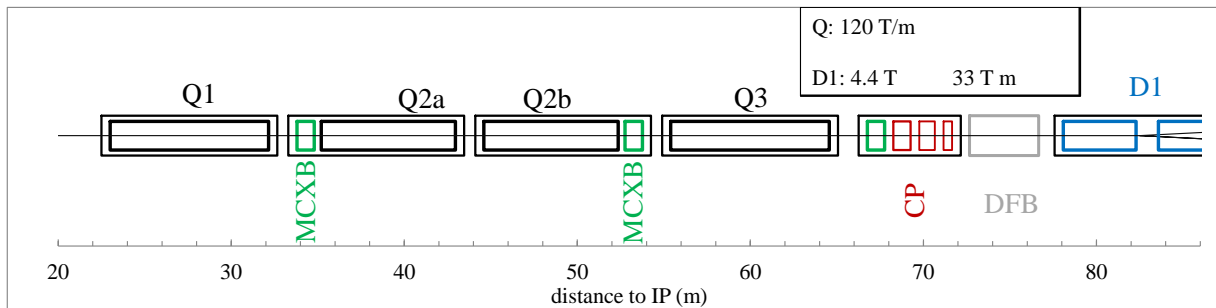
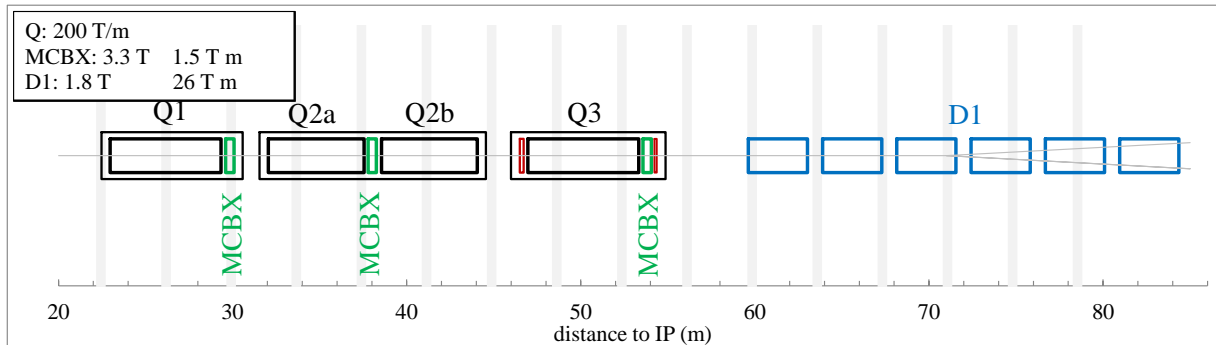


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WP3-Magnets for Insertion Regions

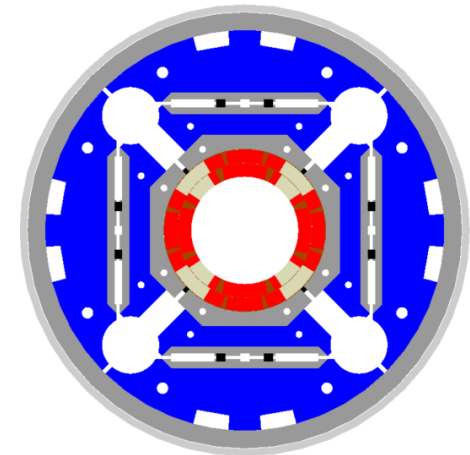
Ezio Todesco

We are close to define a lay out of the insertion



Limits to Hot Spot Temperature

- Larger shielding has pushed us to choose 150 mm aperture to preserve performance
- Main design features of the magnets are being selected
 - Quadrupole design relies on LARP HQ model with 120 mm aperture
 - Nb-Ti technology for other main magnets
 - Superferric technology for high order correctors



Cross-section of the triplet
[G. Ambrosio, P. Ferracin]

- Most urgent deadlines (2013)
 - A layout up to Q4 to have radiation damage and heat loads in correctors, separation dipoles and Q4
 - Having a baseline for powering, cooling and integration
 - Finalize the choice of cable and cross-sections



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WP4-Crab Cavities

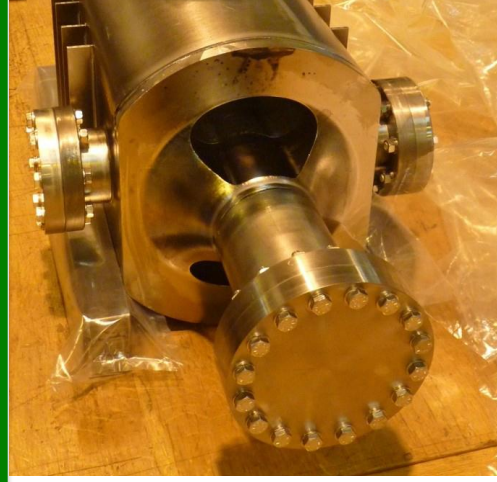
Erk Jensen & Rama Calaga

3 Crab Cavity prototypes:

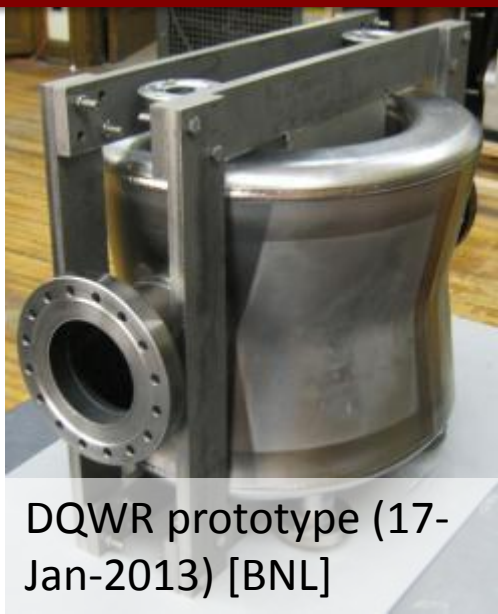
RF-Dipole Nb prototype [ODU-SLAC]



4-rod in SM18 for RF measurements [Lancaster UK]



4-rod prepared for rinsing @ CERN



DQWR prototype (17-Jan-2013) [BNL]

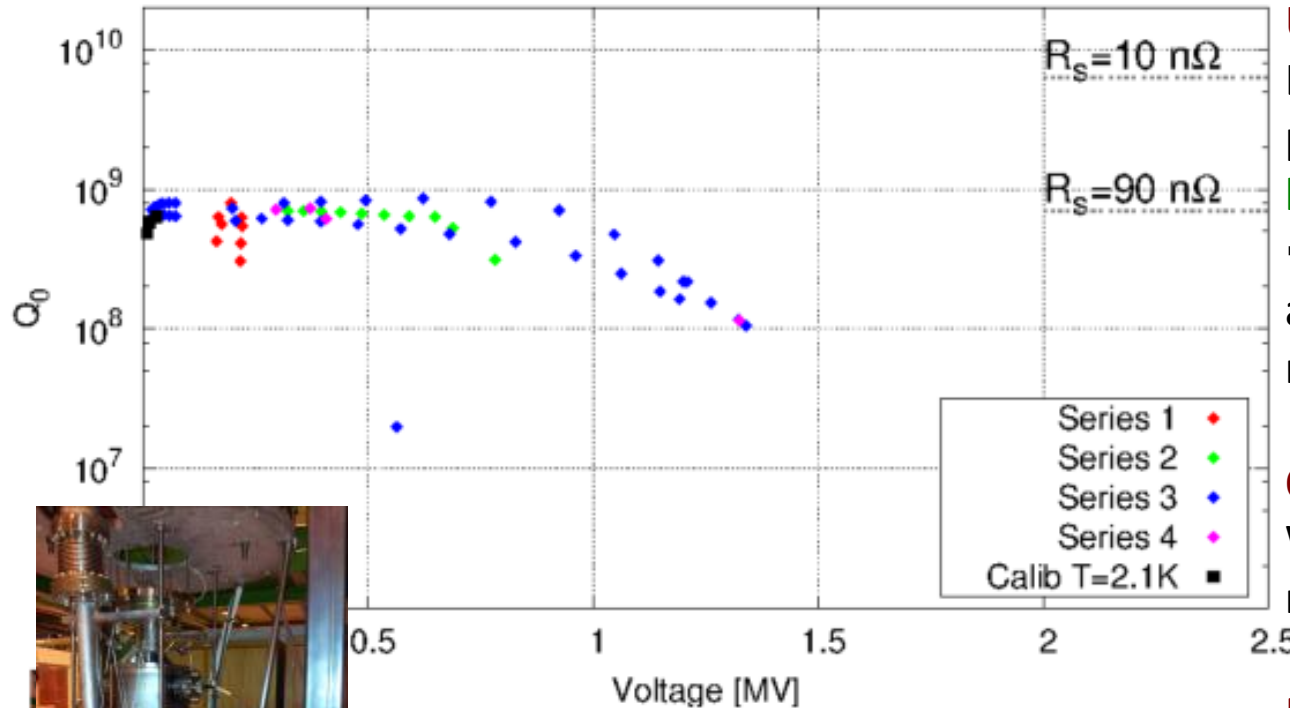
Concept of RF Power system



4-rod tests took place Nov 22-23, 2012

Cavity Q vs. V_{\perp}

Overcoupled, $\beta \sim 4$



UK 4-Rod:

Limited processing (BCP only), problems with vacuum leak, but got first measurements! → repair, surface chemistry and water rinse in March, next cold test in SM18 in April

ODU RF-Dipole:

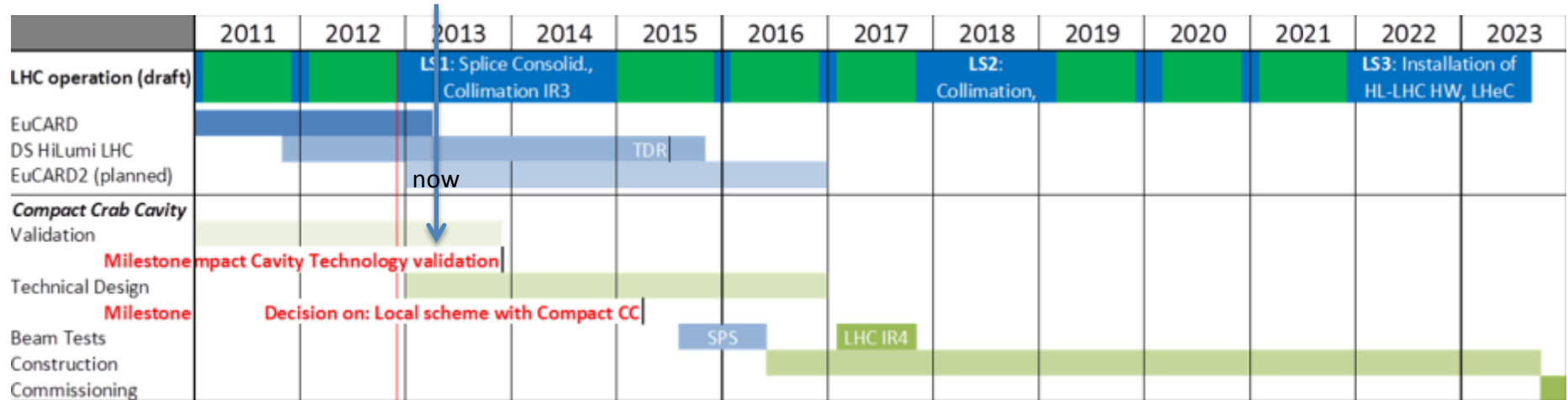
Waiting for JLab facility → results foreseen by March

BNL $\frac{1}{4}$ wave:

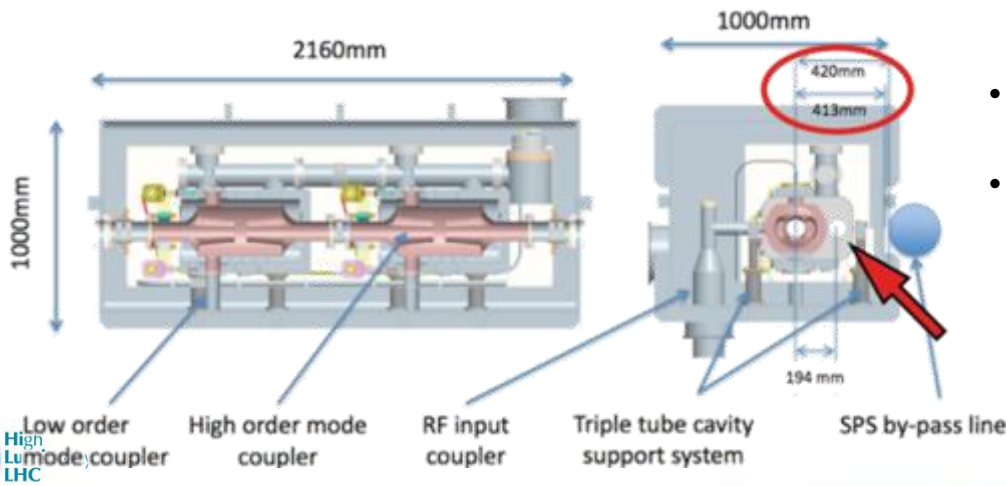
Chemistry treatment completed, rinse by March, tests by April → cavity shipped to CERN by summer

Crab Cavities - summary

- Overall time-line



- Preparation of SPS test progressing:



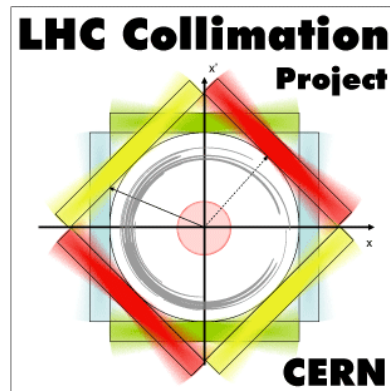
- Engineering meeting took place at FNAL in Dec (<https://cds.cern.ch/record/1517047>)
- Working group under A. Macpherson "Crab Cavity Technical Coordination" coordinates SPS tests (<https://indico.cern.ch/categoryDisplay.py?categId=4482>)





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WP5-IR Collimation



*Stefano Redaelli for the LHC
Collimation Project team*

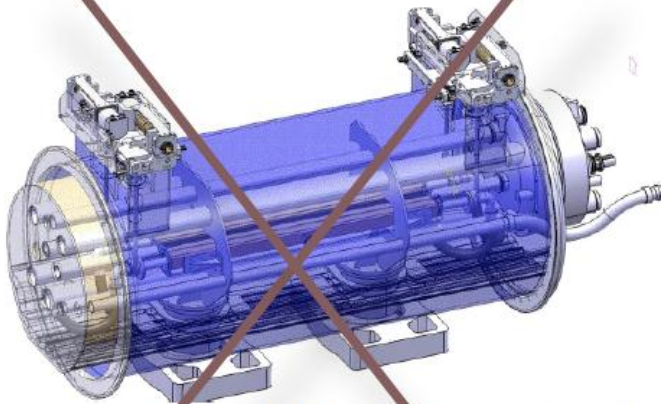
Main Achievements

- Set up simulations of multi-turn cleaning and physics debris for HL-LHC optics layouts (ATS)
- Define upgrade strategy for the physics debris absorption in IR1 and IR5 in LS1, in collaboration with WP10 (TCL layouts)
- Strong participation to beam studies at the LHC, to prepare well the future upgrades
 - Settings and hierarchy limits, impedance measurements, quench tests, halo diffusion measurements, TCL cleaning in IR1/5...
- Study limitations for ion operation, for ALICE luminosity upgrade.
- Development and design for the dispersion suppressor collimation
- Advanced collimation concepts:
 - hollow e-lens, crystal experiments
- Development and beam priorities and upgrade strategy
- new collimator materials

Organizing a project review at the end of May 2013 to finalize project priorities and upgrade strategy

Technology choice for the DS collimator

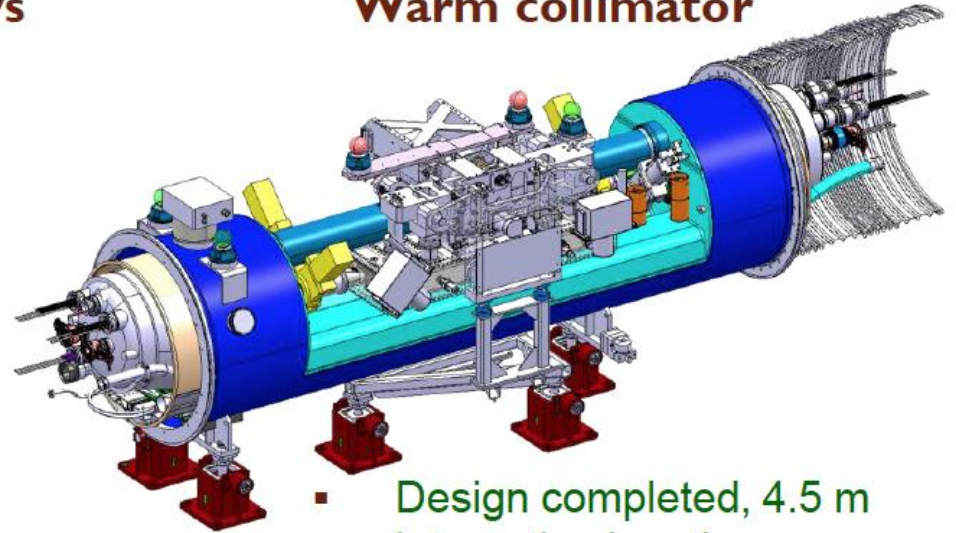
Cold collimator



- Potentially shorter but not feasible within schedule
- Many open issues, possible showstoppers

vs

Warm collimator



- Design completed, 4.5 m integration length
- Prototyping of collimator actuation and cryostat

Work of the Cold Collimator Feasibility Study team: concluded that the “warm” DS collimator with a by-pass cryostat is the best solution for the LHC.

R&D on cold collimation design will continue (EuCARD)

Prototyping of cryogenics bypass



Continued the prototyping of the by-pass cryostat (QTC) for the installation of a warm collimator in the cold dispersion suppressors (EN-MME, TE-MS).

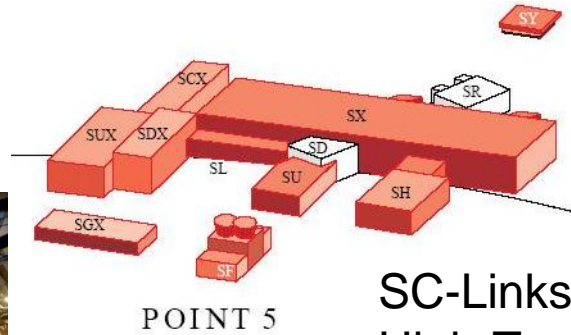


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WP6-Cold Powering

Amalia Ballarino

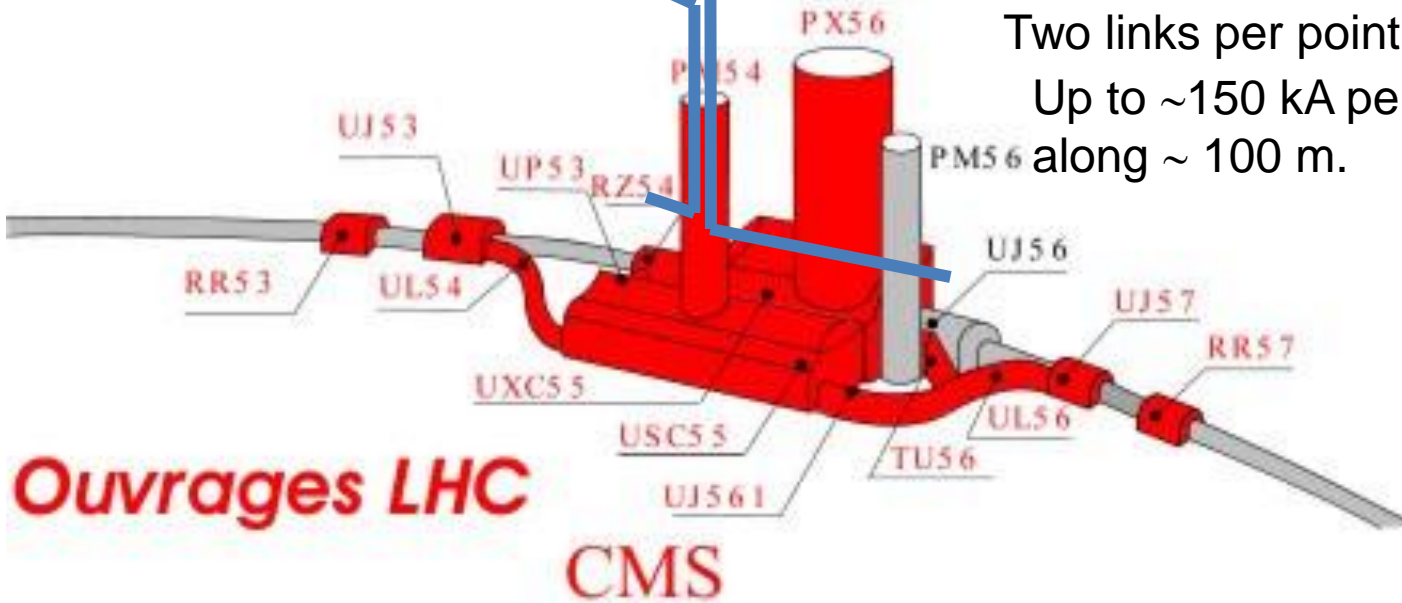
LHC P1 and P5



POINT 5

SC-Links with cables made from novel High-Temperature Superconductors transferring the current from the surface to the magnets in the tunnel

Two links per point each about 300 m long
Up to ~150 kA per link. Vertical transfer along ~ 100 m.



Ouvrages LHC

CMS



Main Achievements

- New development of **MgB₂ wires** in close collaboration between CERN and Columbus Superconductors. Successful test at CERN in July 2012 of first Powder In Tube **MgB₂ round wire** with homogeneous superconducting properties.

MgB₂: low-cost novel superconductor with a critical temperature (39 K) sufficiently high to enable safe operation in He gas with generous temperature margin (~ 10 K).

Main Achievements

- Conceptual study, design and commissioning at CERN of a test station enabling full characterization of **20 m-long SC-Links** operated in He gas, in a **variable temperature range**, at currents of up to 20 kA (as proposed for the final system).
- Elaboration of a) **powering layouts** for MQXF quadrupoles and of b) **cryogenic cooling options** for the cold powering system.
- Preliminary conceptual study of **electrical feedbox** feeding the current to the SC-Link.
- Preliminary **integration studies** in LHC machine.

CERN SC-Link Test Station





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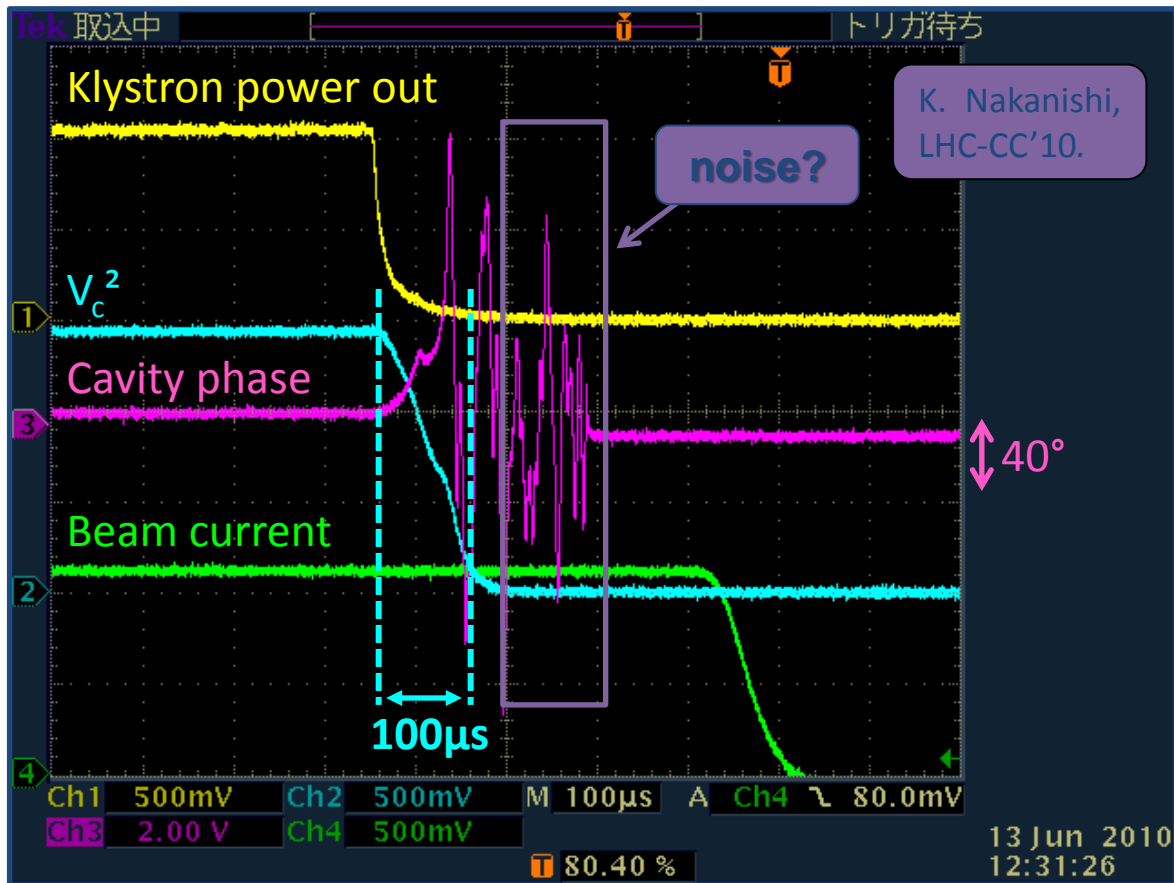
WP7-Machine Protection

*Rüdiger Schmidt, T.Baer, J.Wenninger, D.Wollmann,
M.Zerlauth*

KEK Crab Cavity Abort

- Crab cavity behaviour after klystron power abort:

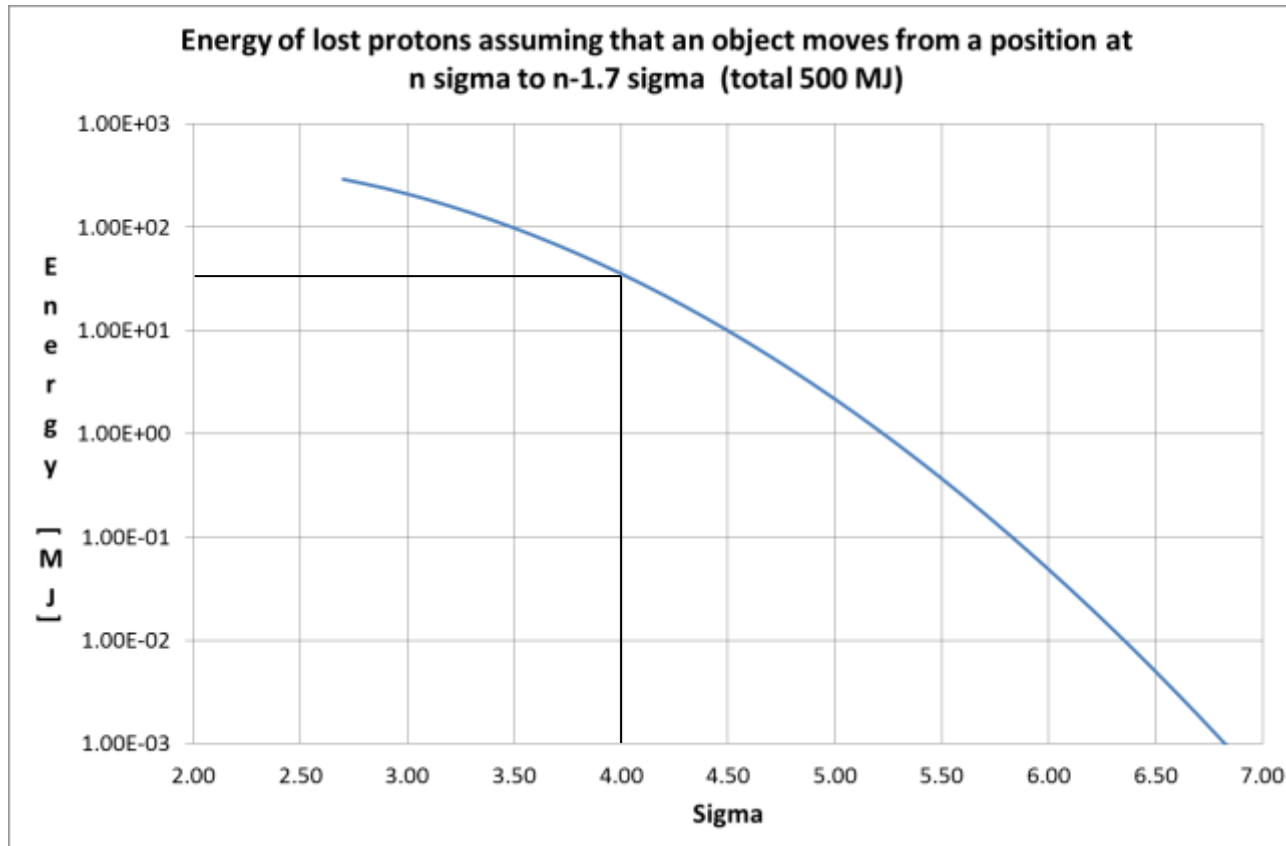
- Full voltage decay in **100 μ s** (≈ 1 LHC turn).
- Crab cavity **phase oscillation: 90 $^\circ$ in $\approx 80\mu$ s.**
- Unclear: phase measurement with zero voltage.



see also: K. Nakanishi et al., IPAC'10, WEPEC022

CC failure → Gaussian beam cut @ 1.7σ

- Assume that a collimator sits at 4σ , and a fast failure happens cutting into the tails by 1.7σ . The energy loss corresponds to 35 MJ.
- For a collimator at 5σ and a cut by 1.7σ , the energy loss is 'only' 2.2 MJ.



Questions related to fast failures.....

- Is it realistic to assume that crab cavities can produce very fast failures?
 - Passive increase of τ for critical failures through LLRF and cavity design (available power, Q_{ext} ,...) is vital for dependable MP
- If particle free aperture between collimators and beam of, say, two sigma is required....
 - Hollow electron lens for cleaning, or other halo cleaning techniques
 - Dependable measurement & interlocks on tail population
- Ideas for upgrade of protection systems
 - Dependable & fast detection of failures at/close to cavities (within sub μs)
 - Introduce direct links IR1/5- \rightarrow IR6 for beam aborts?
 - Additional abort gaps?
- Other options
 - Position of the collimator further outside (between 5.5 and 6.0 σ)
 - Understand details of loss scenario, extract beam as fast as possible, possibly accept some damage to collimators if the probability is low (be aware of side effects)



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WP8-Collider Experiment Interface

Helmut Burkhardt

Collider Experiment Interface - WP8

Recent (30 Nov. '12) workshop, organized by L. Rossi, WP8 chair : H. Burkhardt and deputy : Daniel Lacarrère

Review of Accelerator Layout Change requests from LHC Experiments in LS2 & LS3 and their impact on the HL-LHC

Conclusions in form of executive minutes on [indico](#) and [WP8](#) shared documents

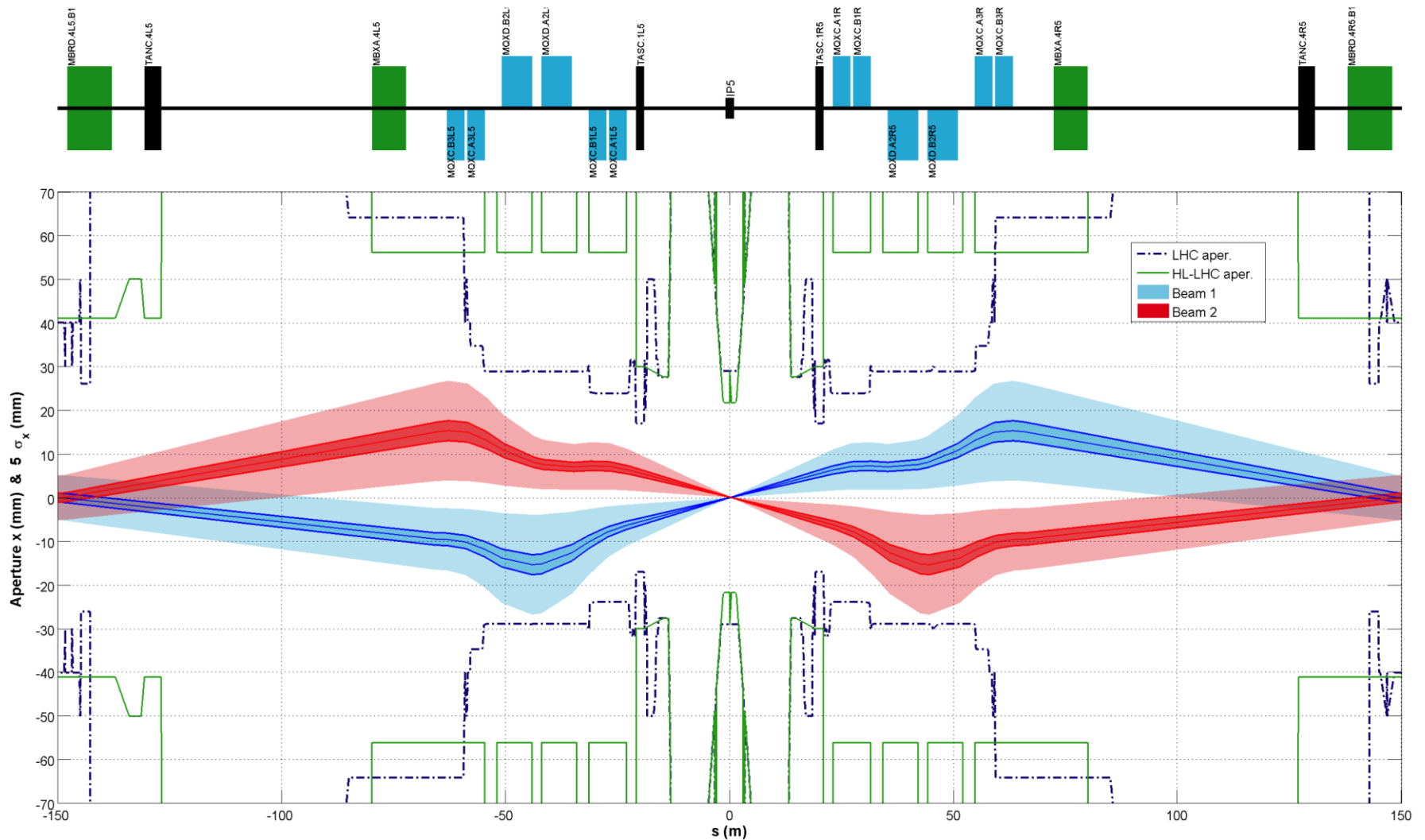
with item list for follow up in WP8 in close collaboration with experiments and other WPs

- **Impedance and heating**
- **Replacement of TAS and TAN devices**
- **New TAS with larger aperture – Energy deposition**
- **Small beam-pipes in the central part of the experiments, consequences of larger TAS**
- **Quality of vacuum – Requirement for a very good vacuum around ALICE**
- **Further collimators**
- **Machine protection for crab cavities and larger TAS**
- **Background and radiation from the machine in the experimental areas**
- **Radiation Protection issues**
- **Remote handling & Engineering** (workshop planned 6 May, see [indico](#).)

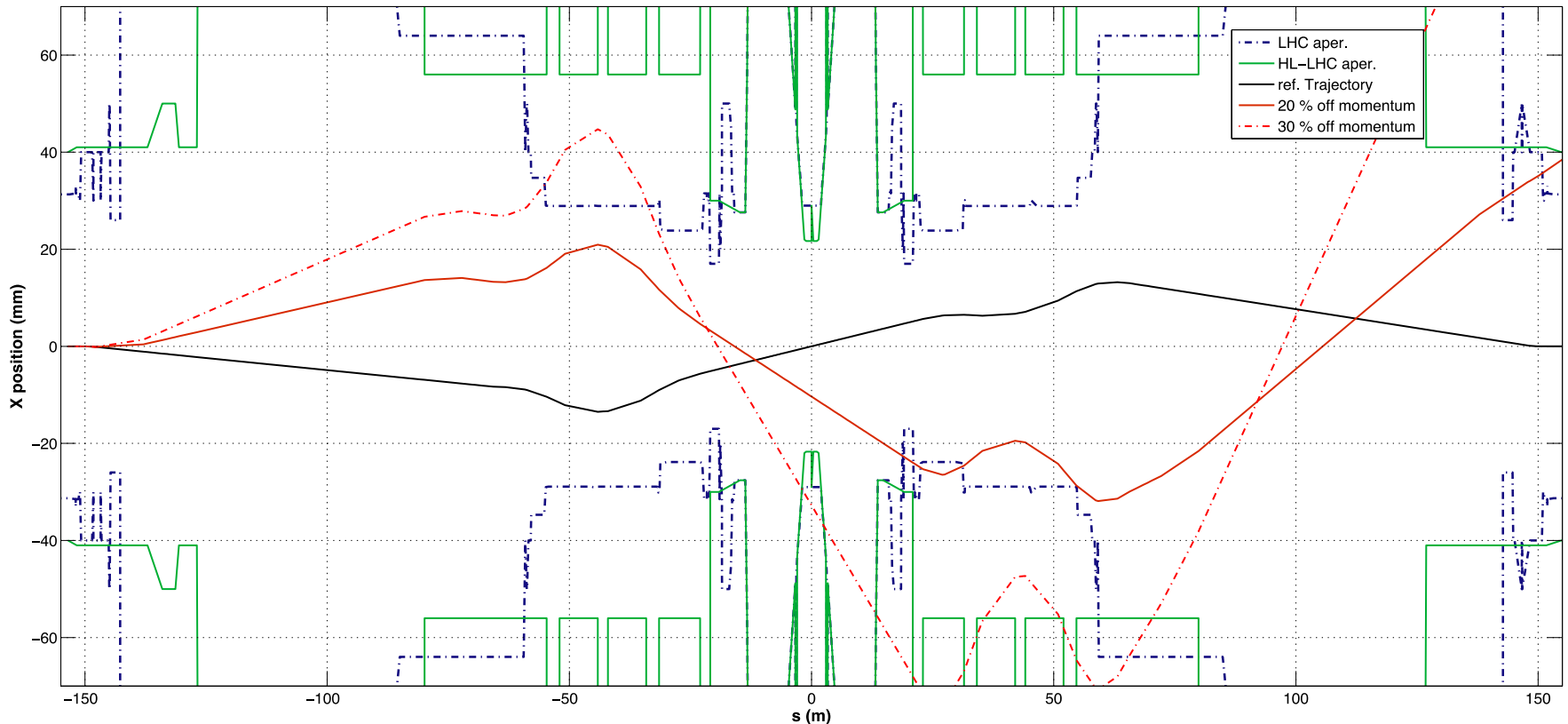
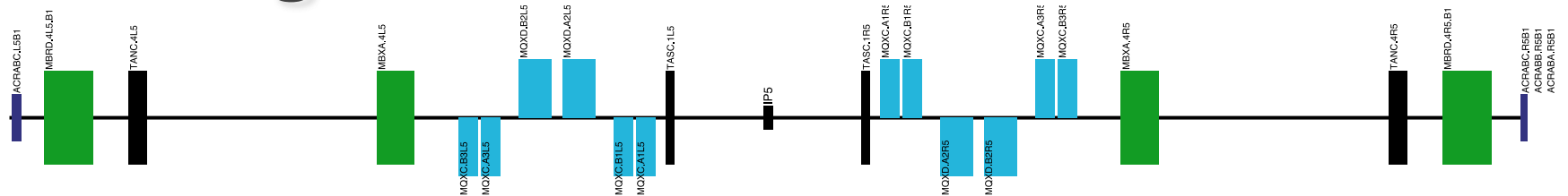
One key point under study (illustrated in next slide) :

Consequences of the new $2 \times$ larger radius TAS and triplet apertures, combined with the reduced central beam pipes in the experiments

Beam envelope and apertures



Example of off-momentum track reaching reduced chamber



MOYY4R5L5B1

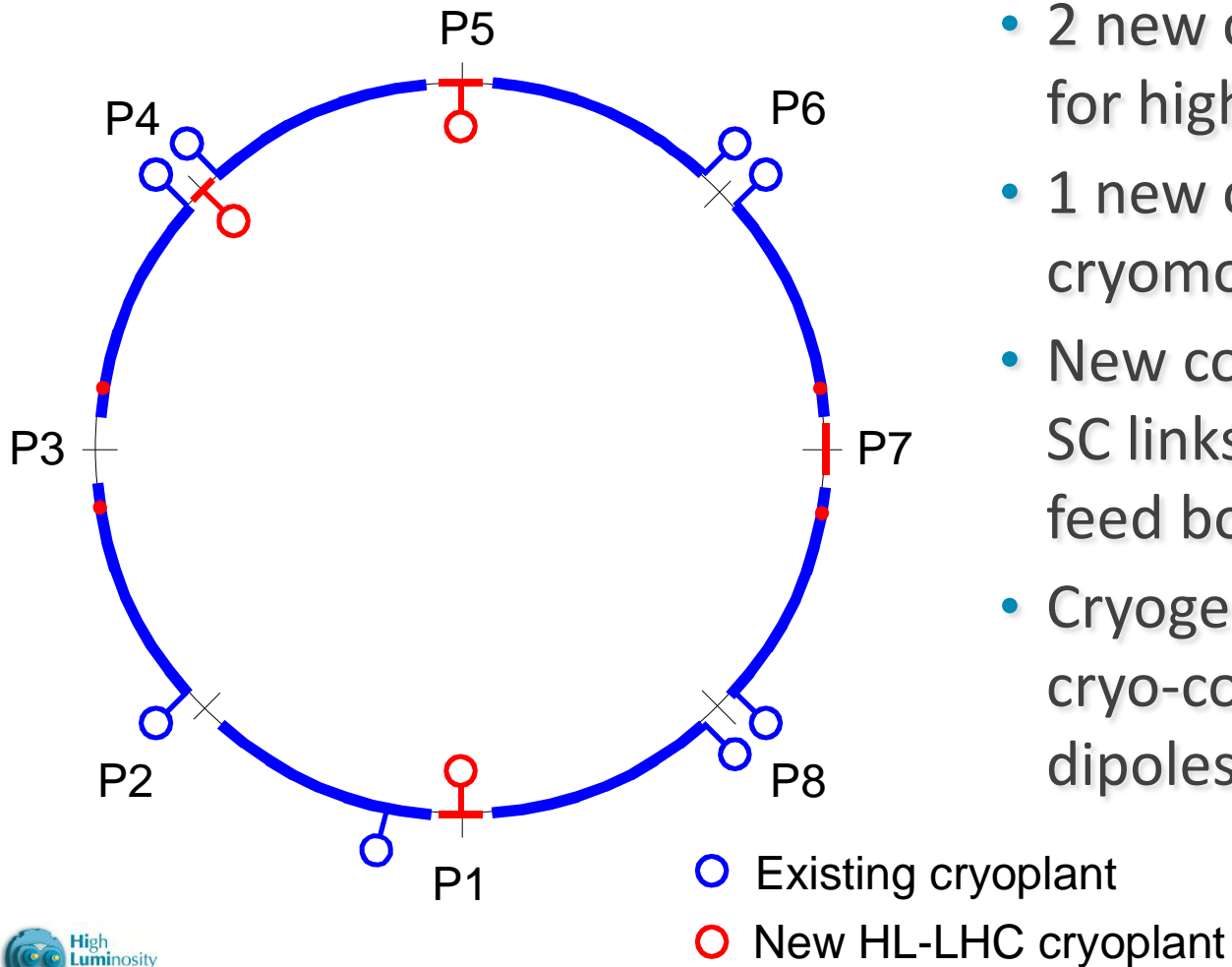


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WP9-Cryogenics

Laurent Taviani

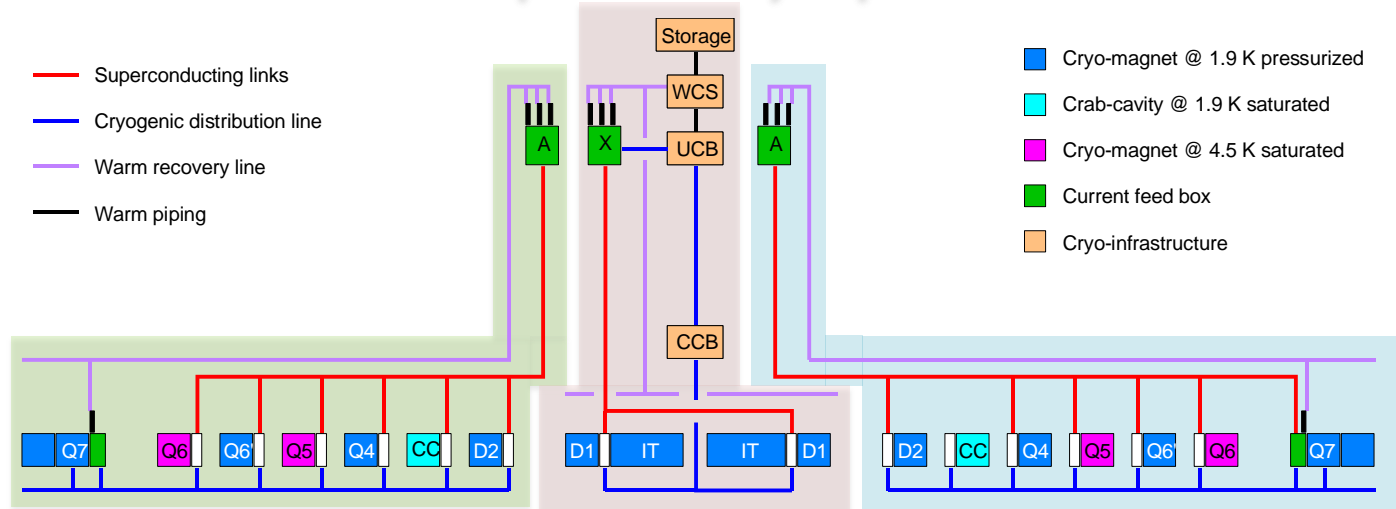
Overall HL-LHC layout



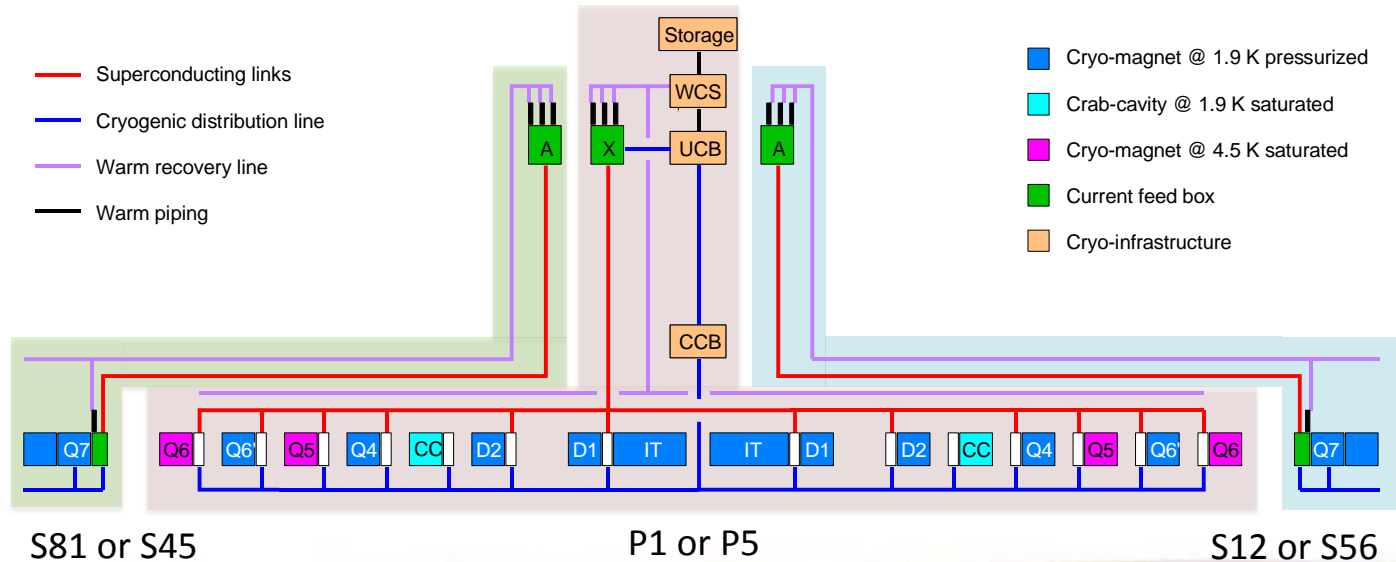
- HL-LHC cryo-upgrade:
 - 2 new cryoplants at P1 and P5 for high luminosity insertions
 - 1 new cryoplant at P4 for SRF cryomodules
 - New cooling circuits at P7 for SC links and deported current feed boxes
 - Cryogenic design support for cryo-collimators and 11 T dipoles at P3 and P7

P1 & P5 layout 1: Matching section cooled with sector or inner-triplet cryoplants

MS cooled with sector cryoplants



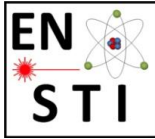
MS cooled with IT cryoplants



S81 or S45

P1 or P5

S12 or S56



team &

 **Fermilab** **MARS** team

N. Mokhov
Y. Eidelman, K. Gudima
I. Rakhno, S. Striganov
I. Tropin



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WP10-Energy Deposition & Absorber

Francesco Cerutti



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DELIVERED

- study of the 140mm Nb₃Sn case (power and dose deposition assessment)
 - ✓ cold bore thickness-material effect (without beam screen)
 - ✓ optics options (crossing plane, flat vs round, divergence, σ_z) and experimental vacuum chamber impact
 - ✓ FLUKA-MARS **intercomparison**
 - ✓ **shielding** strategies
- **benchmarking** against operation (measured and predicted BLM patterns)
- code physics developments
- **LHCb upgrade** study (no TAS, but a D2 protection) [talks at the HL-LHC Coordination Group on Jan 14 and at the LMC on Mar 27]
- study on the **TCL** collimator effectiveness **in P5 and P1** [synergy with WP5]
- dose to **warm magnets in P7 and P3** (measurements, extrapolations and simulation validation)
[in the context of the collimation working group]
- dose to the present triplet correctors [study just completed]

AHEAD

- new comprehensive energy deposition study for the adopted **150mm** quadrupole aperture, **including** the downstream **corrector package and 160mm D1** (*Mar-May 2013*) optics, layout and magnet specs are becoming available and being collected right now (6 – nested – superconducting orbit correctors, 9 superferric high order correctors)
- Ions and DS collimators [to be discussed at the WP5 collimation review *end of May*]
Matching section layout (TCL6) and forward physics experiments in P1 and P5
[synergy with WP5 and WP8]
- Further R&D on DPA limits at cryo temperatures
(Fermilab-Japan collaboration and CERN program on sample irradiation [R. Flukiger])



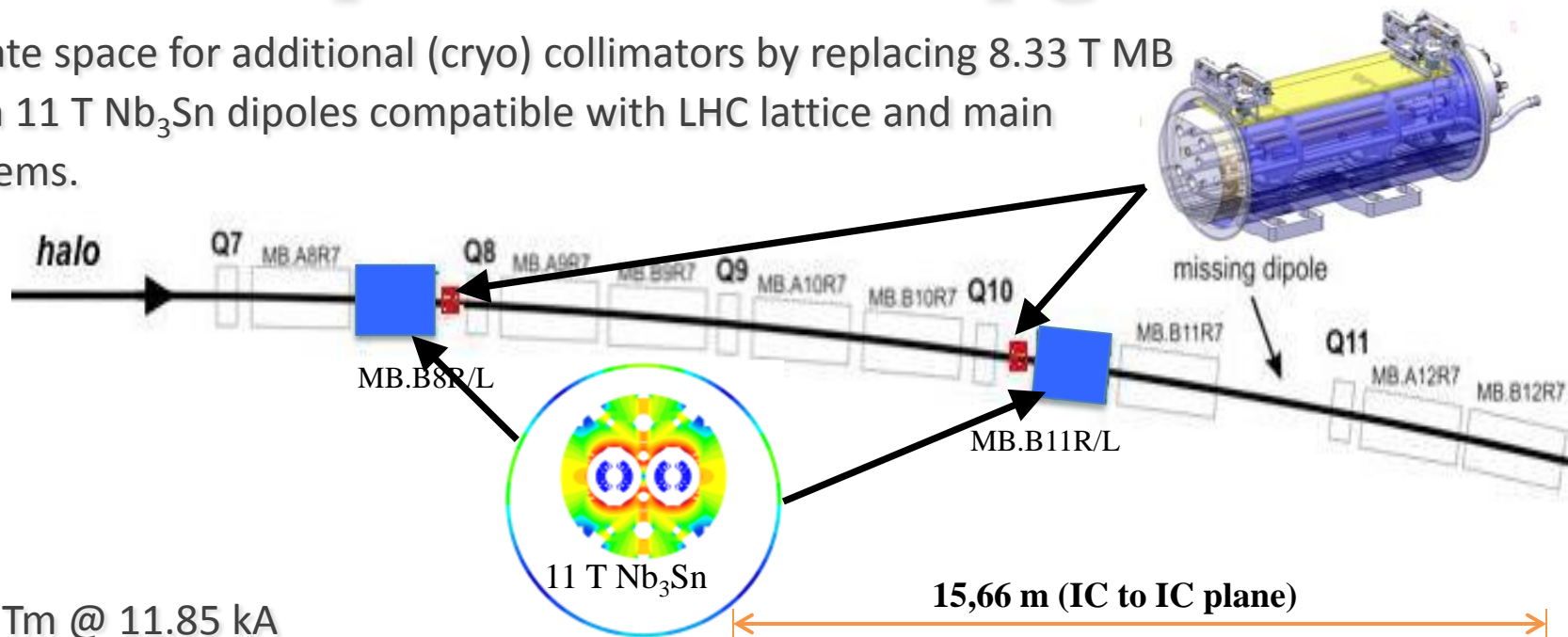
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WP11-11 Tesla 2-in-1 Dipole Magnets for the Dispersion Suppressor

Mikko Karppinen

11 T Dipole for DS Upgrade

- Create space for additional (cryo) collimators by replacing 8.33 T MB with 11 T Nb₃Sn dipoles compatible with LHC lattice and main systems.



- 119 Tm @ 11.85 kA
- LS2 2018: IR2
 - 4 MB => 4 x 5.5 m CM + spares
- LS3 2022: IR1,5 and Point-3,7
 - 4 x 4 MB => 16 x 5.5 m CM + spares
- Joint development program between CERN and FNAL underway since Oct-2010.

FNAL: 11 T Dipole Magnet Test



MBHSP01 mechanical and electrical connection to the Top Heat in IB1 (FNAL MTF)

Magnet test at Vertical Magnet Test Facility (FNAL)

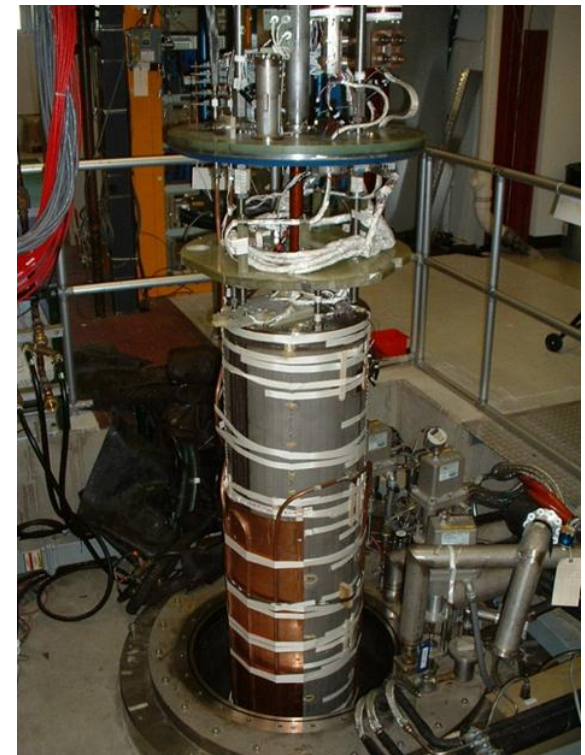
Test plan:

- Temperature range 1.9-4.6 K
- Quench performance
- Magnetic measurements
- Heater study
- AC losses, splice resistance, coil RRR, etc.

Test status:

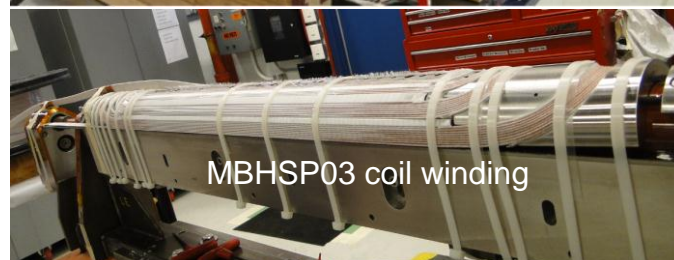
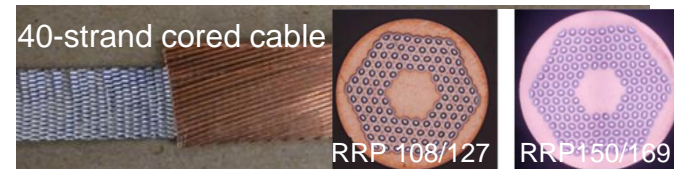
- MBHSP01 – has been tested in June 2012 reached 10.4 T
 - **Conductor degradation on the outer layer near the splice**
- ➔ MBHSP02 – test in progress

Magnet installation in vertical dewar (FNAL VMTF)

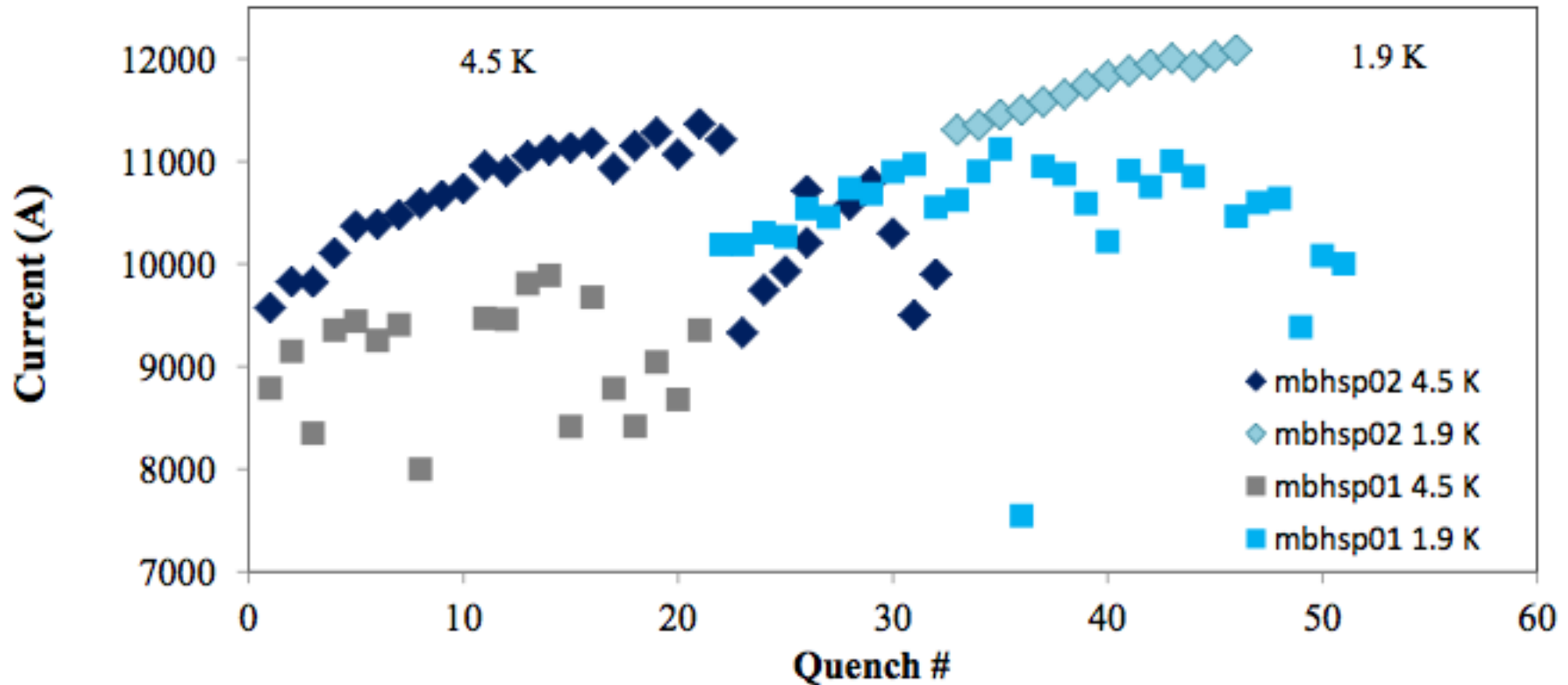


FNAL: MBHSP02 1-in-1 Demonstrator (1m)

- Design: 1 m version of MBHSP01
- Goals: demonstrate new R&D strand, cored cable, improved process, and reproducibility
- Strand:
 - MBHSP02 – R&D RRP-150/169 strand
 - MBHSP03 – baseline RRP-108/127 strand
- Cable: both models use 40-strand cable with 12 mm wide and 0.025 mm thick SS core
- Coil: optimized end parts and process
- Structure:
 - MBHSP02 – modified MBHSP01 collar
 - MBHSP03 – new collar
 - reinforced bolted skin
- MBHSP02 assembly completed in 6 months
- MBHSP03 coil fabrication is in progress



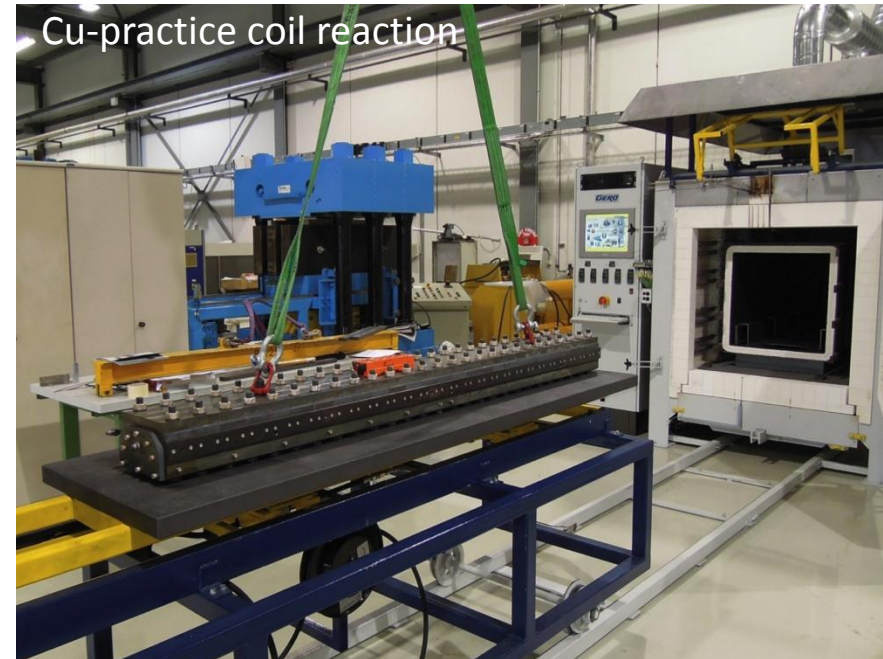
MBHSP02 Quench Performance



MBHSP02 passed 11 T field during training at 1.9 K with $I = 12080A$ on 5th March!

CERN Construction Status

- Coil fabrication tooling:
 - Winding, curing, and reaction fully operational
 - Vacuum impregnation system being commissioned
- Practice coil fabrication
 - 2 Cu-coils made
 - 1 Nb₃Sn (low-J_c WST strand) wound and cured
 - RRP-54-61 winding of the outer layer in progress
- Magnet R&D topics:
 - Cable insulation (braided S2-glass & Mica)
 - Coil pre-loading concept (“pole-loading”)
 - Magnet protection (inter-layer heater)
- First 1-in-1 magnet (2 m) test Aug-13

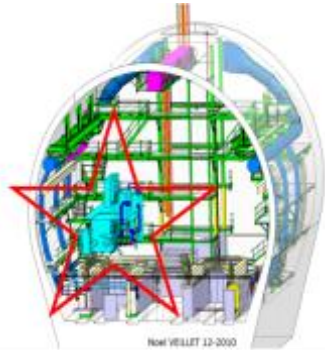


Vacuum impregnation system

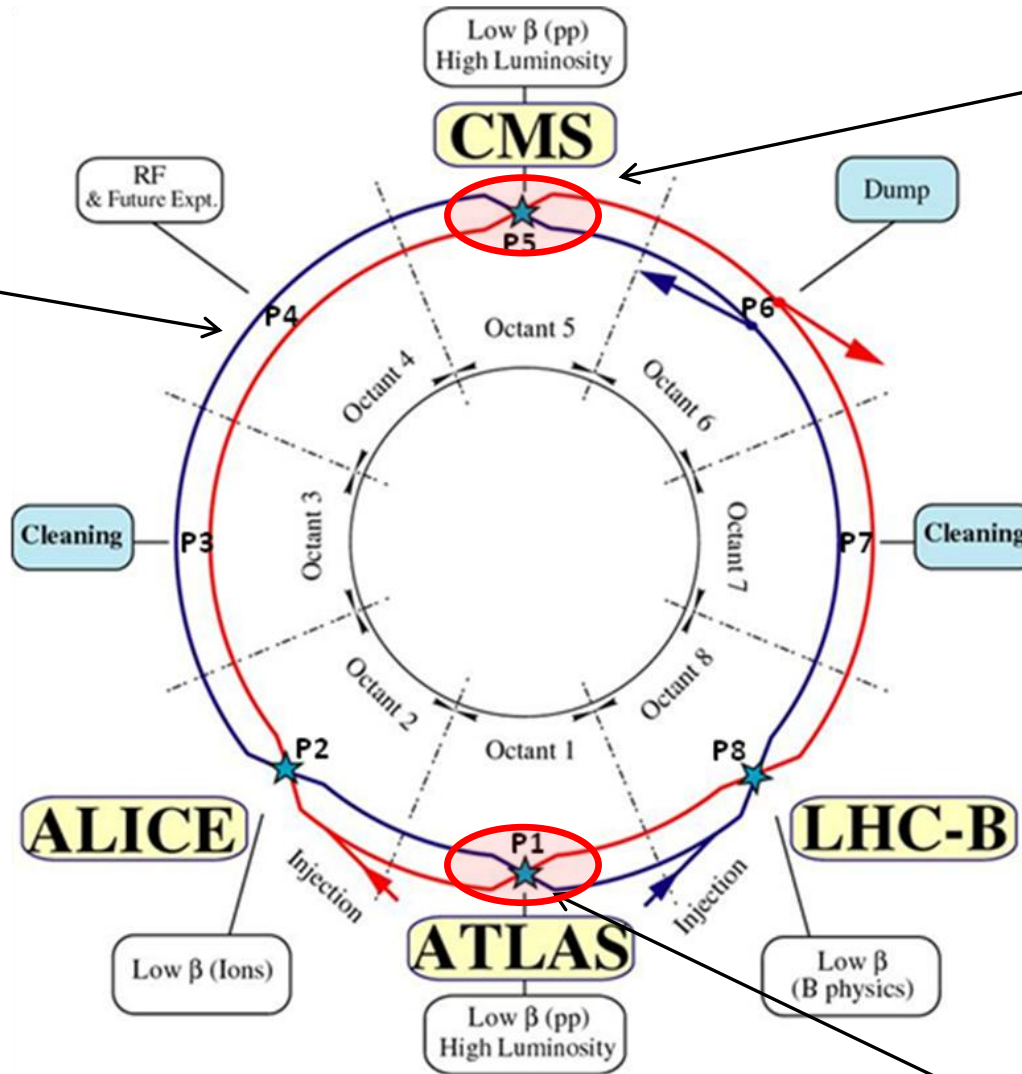


cern.ch

Cryogenic Upgrade



6.5 kW@4.5K cryoplant

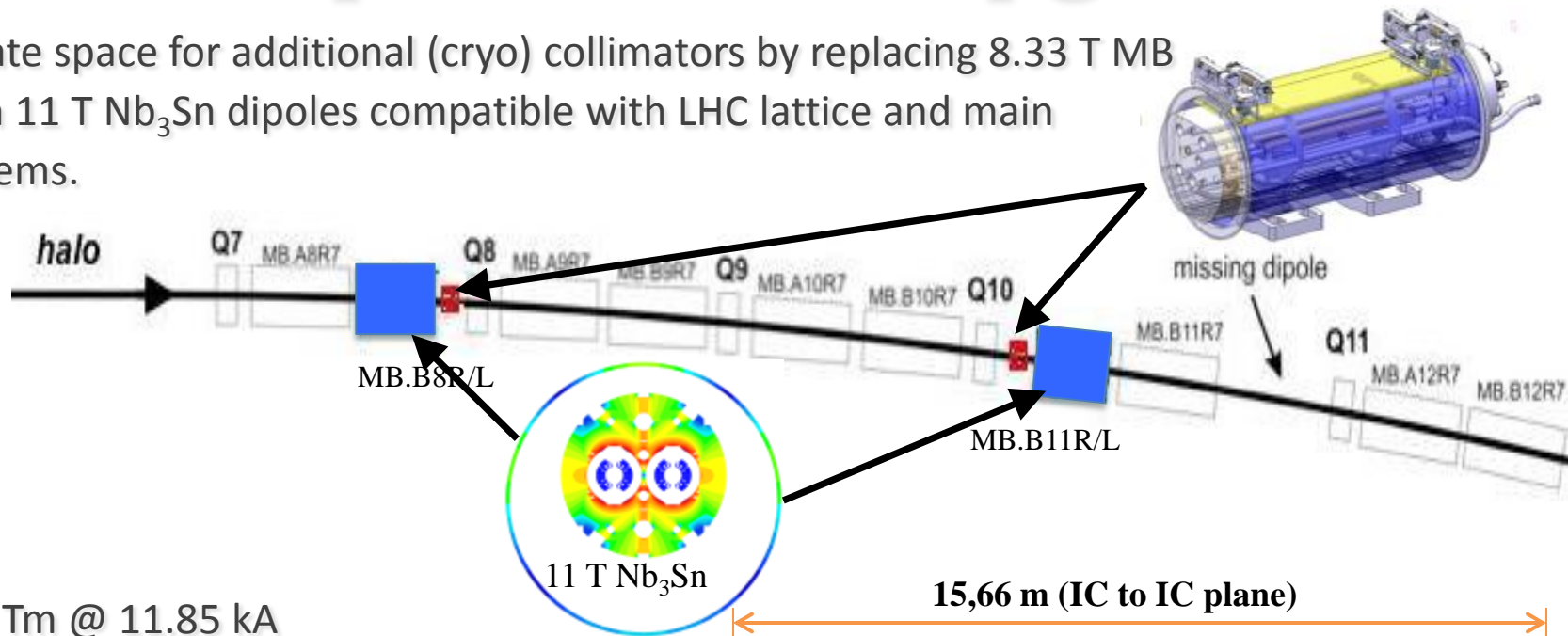


2 x 18 kW @4.5K cryoplants for IRs



11 T Dipole for DS Upgrade

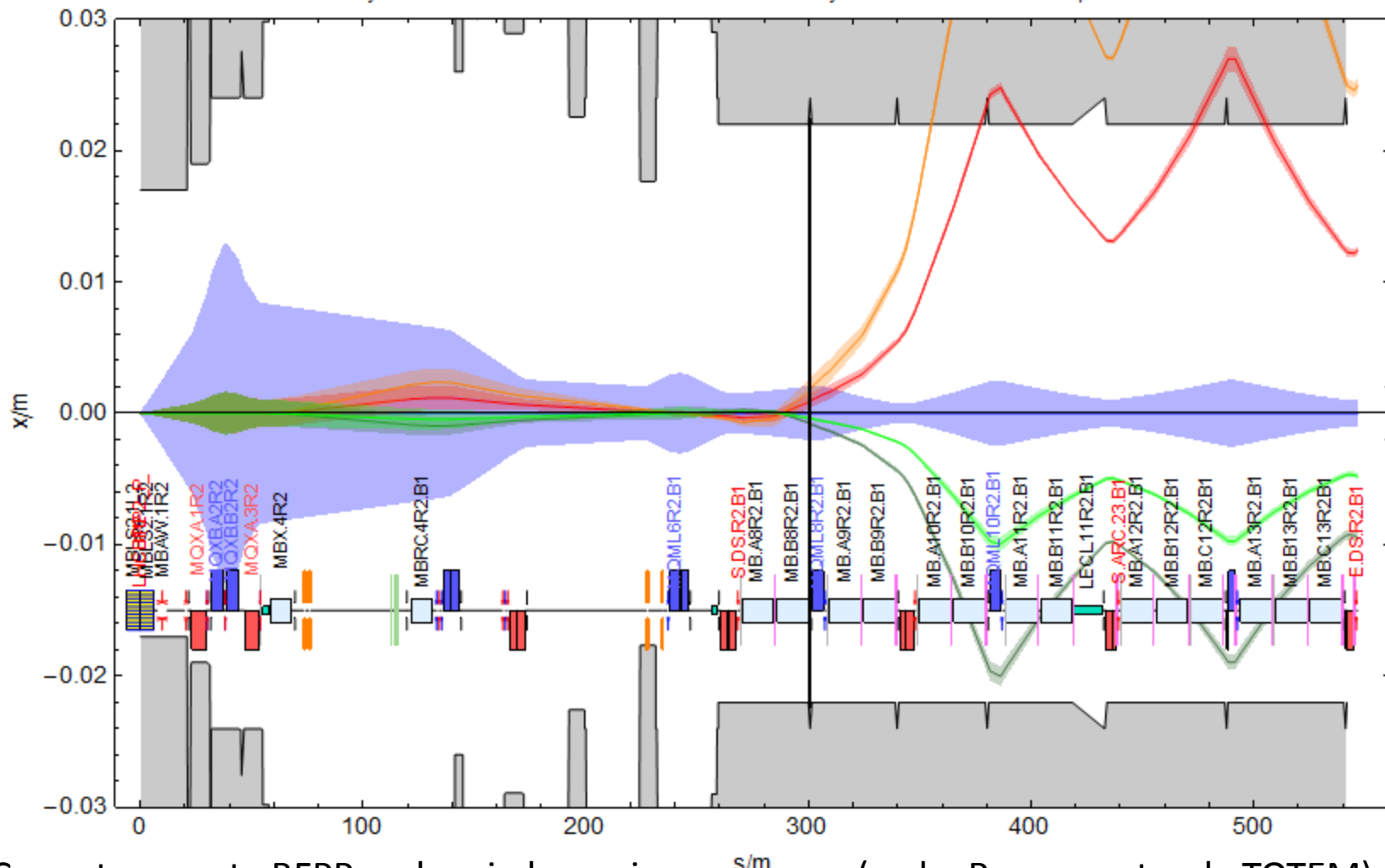
- Create space for additional (cryo) collimators by replacing 8.33 T MB with 11 T Nb₃Sn dipoles compatible with LHC lattice and main systems.



- 119 Tm @ 11.85 kA
- LS2 2018: IR-1,5, and 2
 - 4 MB => 4 x 5.5 m CM + spares
- LS3 2022: IR1,5 and Point-3,7
 - 4 x 4 MB => 16 x 5.5 m CM + spares
- Joint development program between CERN and FNAL underway since Oct-2010.

Secondary beams from Beam 1 in IR2

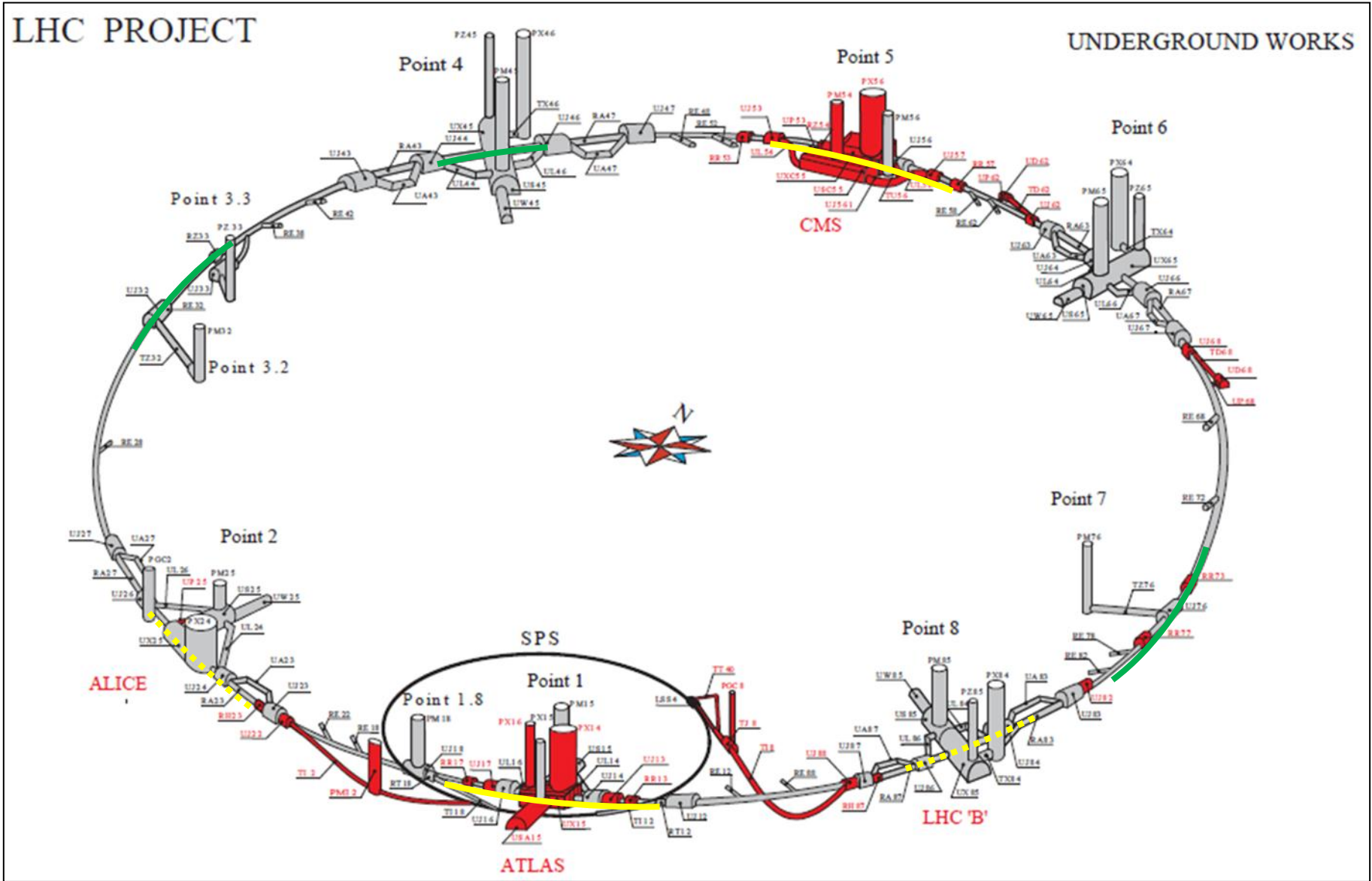
$(8\sigma_x, 8\sigma_y, 1\sigma_z)$ envelope for $\epsilon_x = 5.41311 \times 10^{-10}$ m, $\epsilon_y = 5.41311 \times 10^{-10}$ m, $\sigma_p = 0.0001137$



Cannot separate BFPP and main beam in warm area (eg by Roman pots a la TOTEM).

LHC PROJECT

UNDERGROUND WORKS



In total > 1.2 km of LHC !!



Main topics of first PLC meetings (4):

- Mandate and composition ✓
- Baseline parameters ✓
- Generation of a common Glossary with the experiments ✓
- Approval of triplet coil diameter of 150mm ✓
- Layout and optics ✓
- Triplet beam screen and vacuum ✓
- Cryogenics (current limitations → IR and arcs) ✓
- Beam instrumentation (space reservations) ✓
- Crab cavity (layout and parameters) ✓
- Powering aspects and space requirements in the HL IRs

HL-LHC PLC

Other future topics:

- Survey needs in the IRs

- EDMS data base structure for HL-LHC

- Required corrector circuits

 - (e.g. triplet, additional octupoles etc)

- Review of the HL-LHC Layout in the insertions  **Summer**

 - TAS & TAN space, CC, space for additional components, Survey needs

- DS collimators

- IR3 and IR7 warm magnet consolidation options

- Places for higher harmonic RF system and new BI

- Current limitations (e.g. MKI, dump, TDI etc)

- Ion beam parameters during HL-LHC

HL-LHC Performance Estimates

‘Stretched’ Baseline Parameters following 2nd HL-LHC-LIU:

Parameter	nominal	25ns	50ns	
N	1.15E+11	2.2E+11	3.5E+11	6.2 10¹⁴ and 4.9 10¹⁴ p/beam
n _b	2808	2808	1404	→ sufficient room for leveling (with Crab Cavities)
beam current [A]	0.58	1.12	0.89	
x-ing angle [μrad]	300	590	590	
beam separation [σ]	9.9	12.5	11.4	Virtual luminosity (25ns) of
β* [m]	0.55	0.15	0.15	L = 7.4 / 0.305 10 ³⁴ cm ⁻² s ⁻¹
ε _n [μm]	3.75	2.5	3.0	= 24 10 ³⁴ cm ⁻² s ⁻¹ ('k' = 5)
ε _L [eVs]	2.51	2.51	2.51	
energy spread	1.20E-04	1.20E-04	1.20E-04	Virtual luminosity (50ns) of
bunch length [m]	7.50E-02	7.50E-02	7.50E-02	L = 8.5 / 0.331 10 ³⁴ cm ⁻² s ⁻¹
IBS horizontal [h]	80 -> 106	18.5	17.2	= 26 10 ³⁴ cm ⁻² s ⁻¹ ('k' = 10)
IBS longitudinal [h]	61 -> 60	20.4	16.1	
Piwinski parameter	0.68	3.12	2.85	
geom. reduction	0.83	0.305	0.331	
beam-beam / IP	3.10E-03	3.3E-03	4.7E-03	(Leveled to 5 10 ³⁴ cm ⁻² s ⁻¹ and 2.5 10 ³⁴ cm ⁻² s ⁻¹)
Peak Luminosity	1 10 ³⁴	7.4 10³⁴	8.5 10³⁴	
Virtual Luminosity	1.2 10 ³⁴	24 10³⁴	26 10³⁴	

19 ->

Events / crossing (peak & leveled L)

28

210

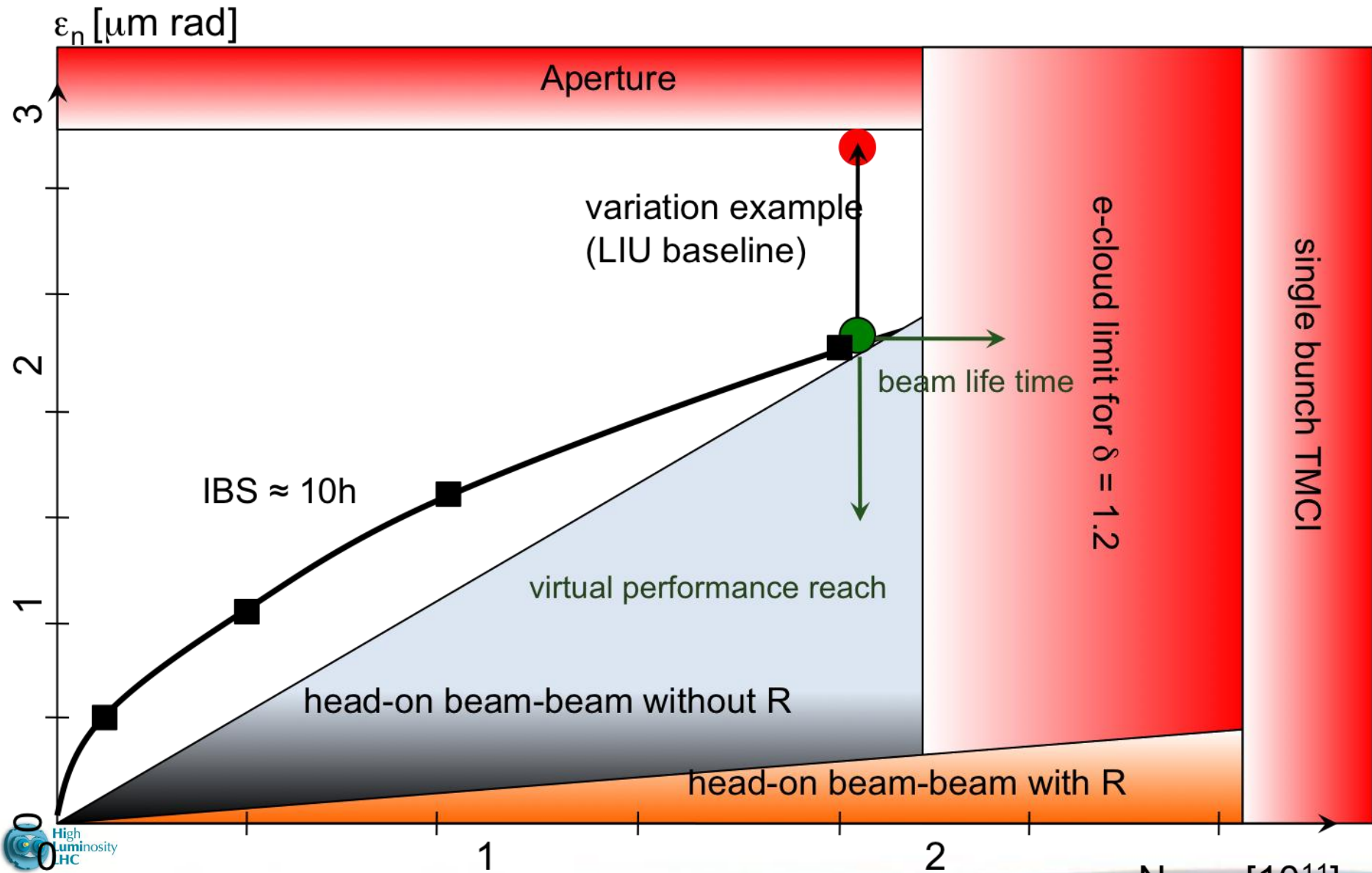
475

140

140



HL-LHC parameter space





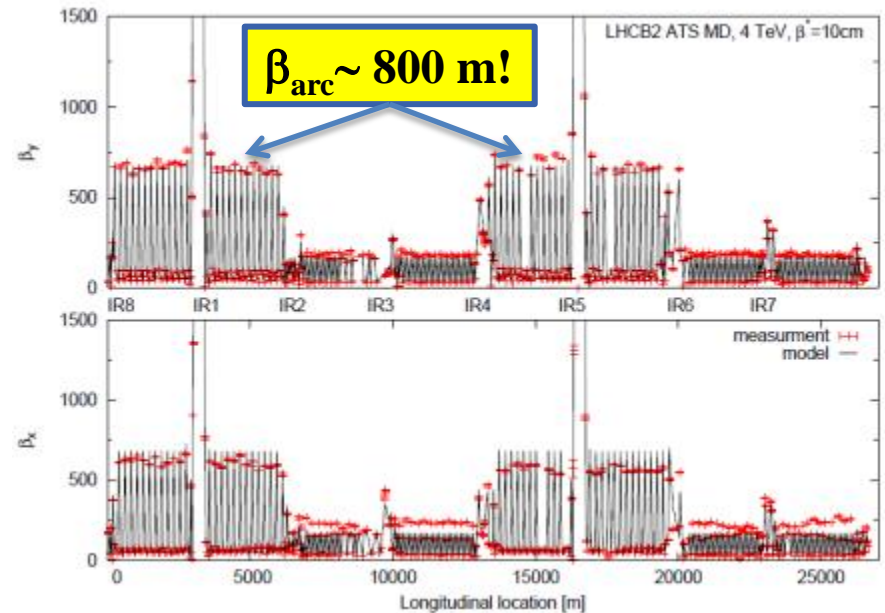
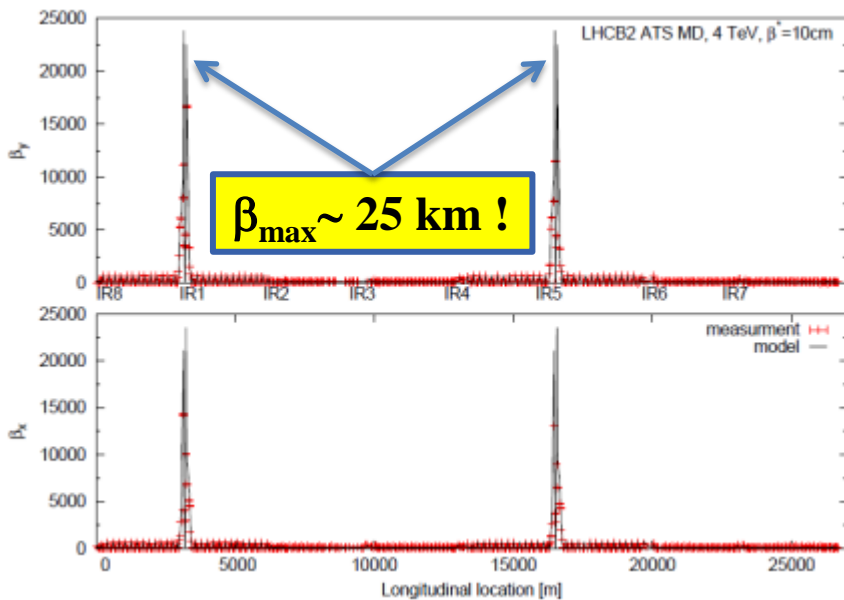
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WP2-Accelerator Physics and Performance

Reserve Transparencies

Optics & Layout (1/4)

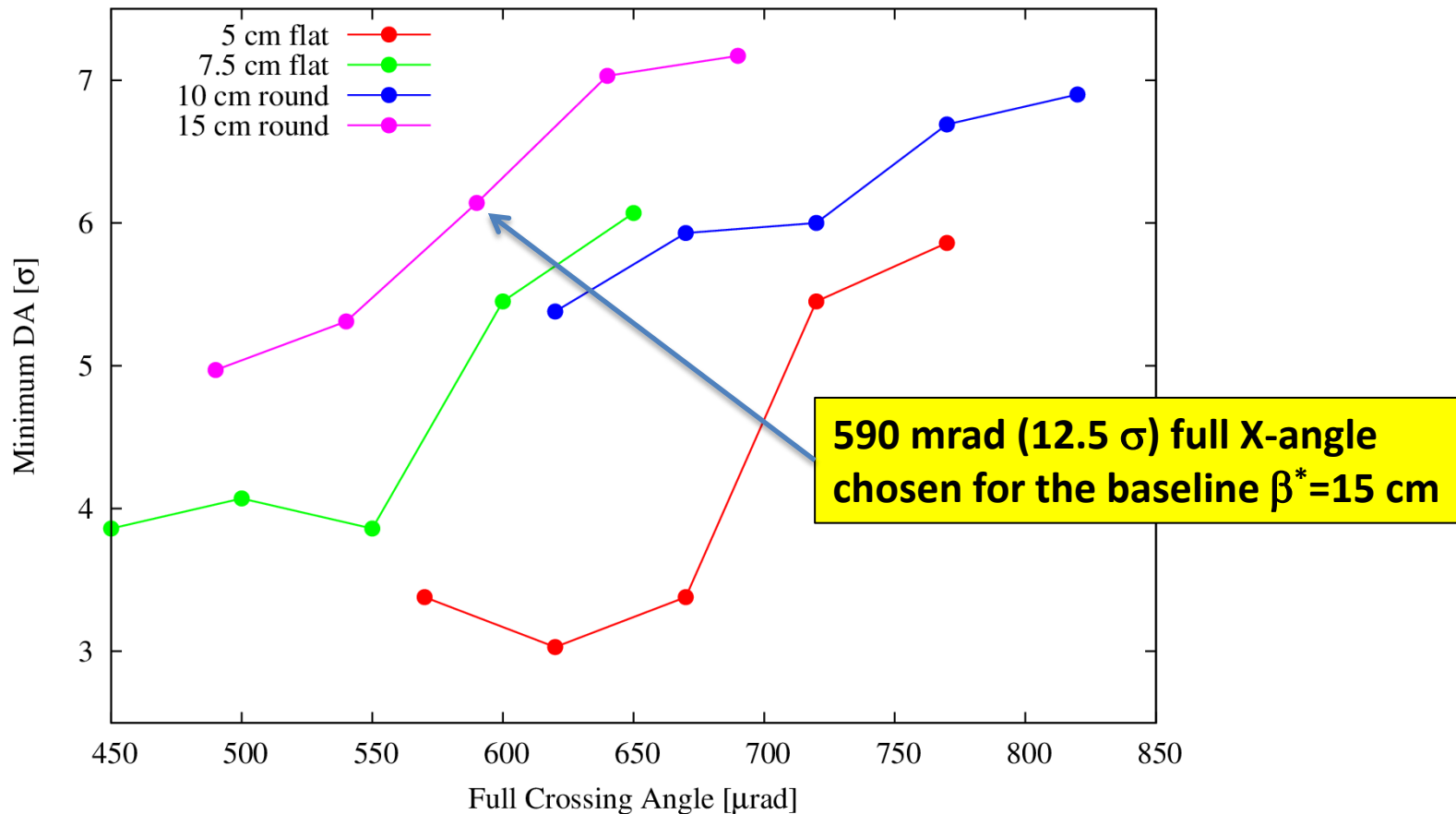
- The ATS (Achromatic Telescopic Squeeze) is now firmly established as baseline for the HL-LHC



→ $\beta^* \sim 10 \text{ cm}$ reached in MD (with some β -beating) including a full chromatic correction, thank to the ATS: CERN-ATS-2013-004 MD

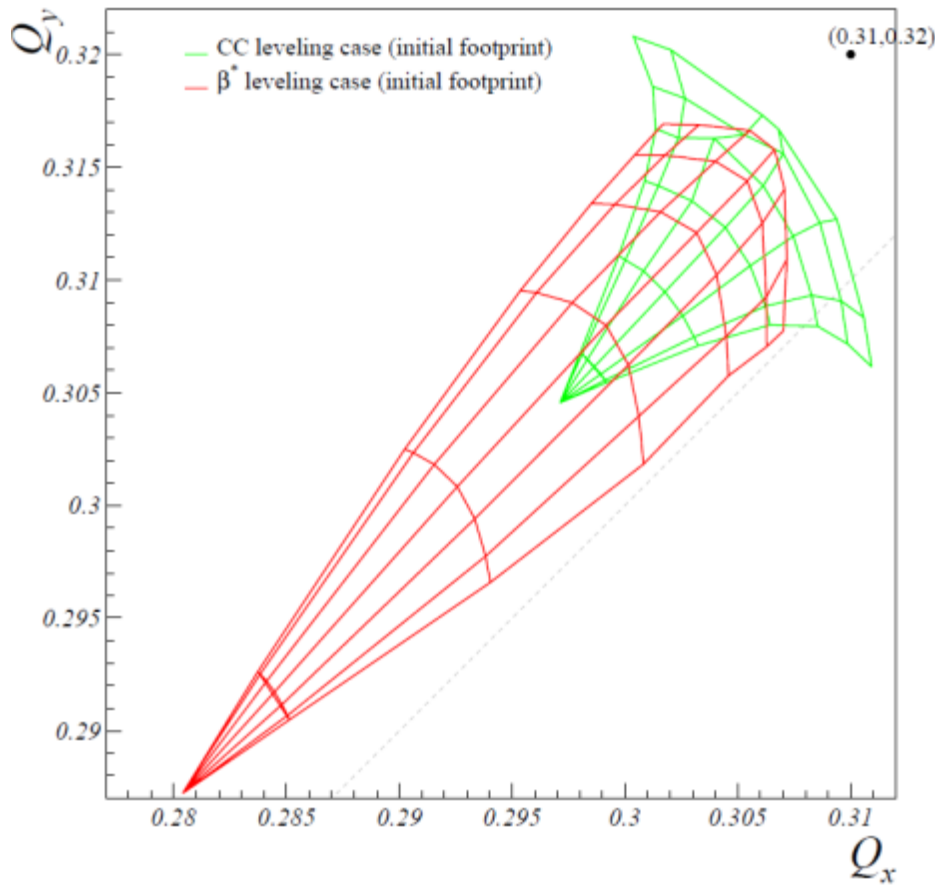
Optics & Layout (4/4)

- Choice of the crossing angle



1'000 000 turns DA vs. crossing angle for various collision optics, round or flat (w/o field imperfections) assuming 25 ns HL-LHC beam parameters ($N_b = 2.2E11$ p/bunch, $\gamma\epsilon = 2.5 \mu\text{m}$)

Pile-up, leveling and beam-beam (2/2)



Parameters	Leveling with c.-c.	Leveling with β^*
# bunches	2808	
bunch charge [10^{11}]	2.2	
emittance [μm]	2.5	
r.m.s. bunch length [cm]	7.5	
full X-angle [μrad]	590	
initial β^* [cm]	15	72
c.-c. initial voltage [MV]	- 6.6	12.5
initial Piwinsky angle	4.76	0
initial lumi loss factor	0.21	1.0
levelled lumi [$10^{34}\text{cm}^{-2}\text{s}^{-1}$]	5.0	
initial luminous region [cm]	1.1	5.3
initial bb tune shift for 3 IRs (IR1, IR5 & IR8)	0.016 (0.011+2×0.0025)	0.033 (3×0.011)



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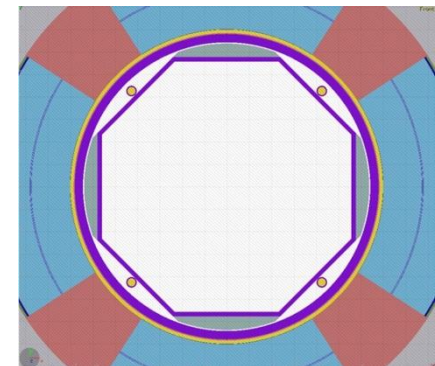
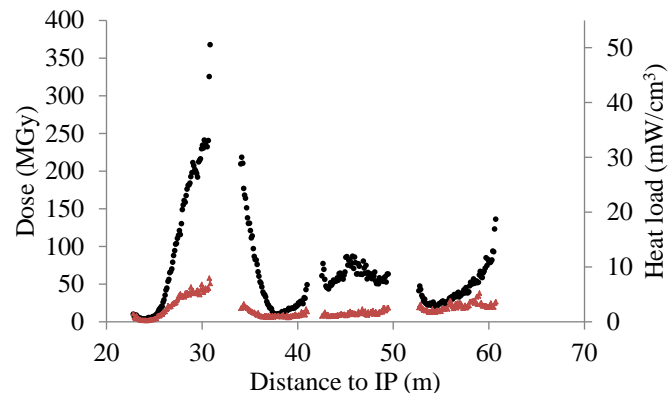
WP3-Magnets for Insertion Regions

Ezio Todesco

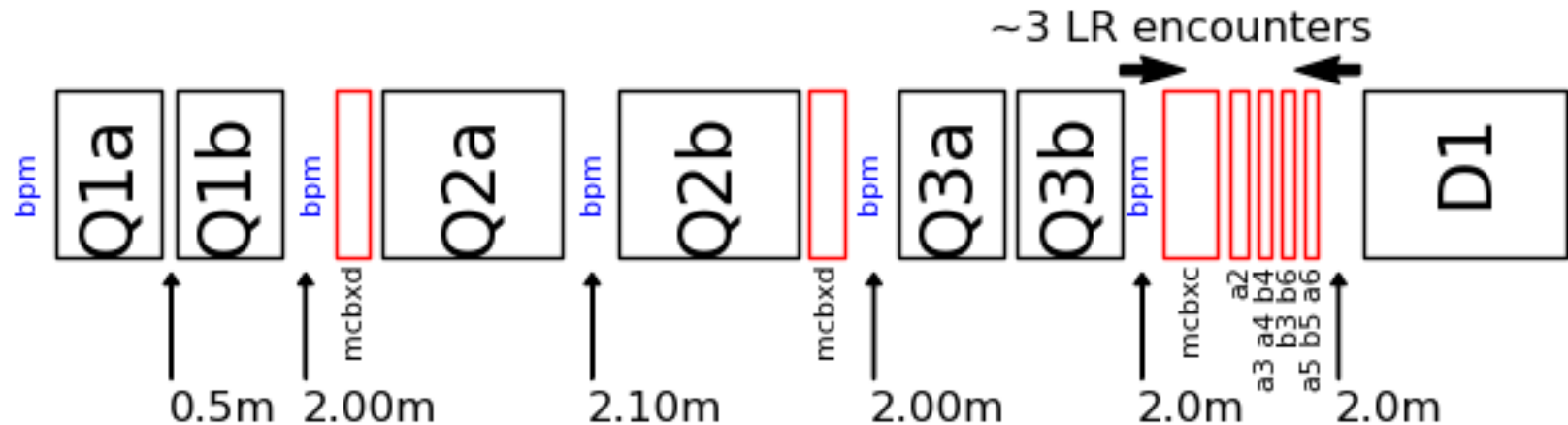
Main Magnet Features:

- Target is maximal performance, robustness, simplicity
 - Nb_3Sn chosen for having compact triplet
 - Nb-Ti for the separation dipoles, Q4
- Main ingredient: energy deposition studies
 - Shielding needed for heat removal and protecting against radiation damage
 - 20 MGy correspond to 4 mW/cm^3 , i.e. we will be in a situation similar to the LHC baseline thanks to a much larger shielding
- Larger shielding has pushed us to choose 150 mm aperture to preserve performance

Energy deposition in the triplet
[F. Cerutti, L. Esposito]



New Layout with 150mm Diameter Triplet



Q1/3 a/b: 3.99m, 140 T/m, 150mm

Q2 a/b: 6.76m, 140 T/m, 150mm

D1: 7.7m, 40 Tm, 160mm

MCBXD: 1.3m, h/v nested orbit corrector

MCBXC: 2.00m, h/v nested orbit corrector

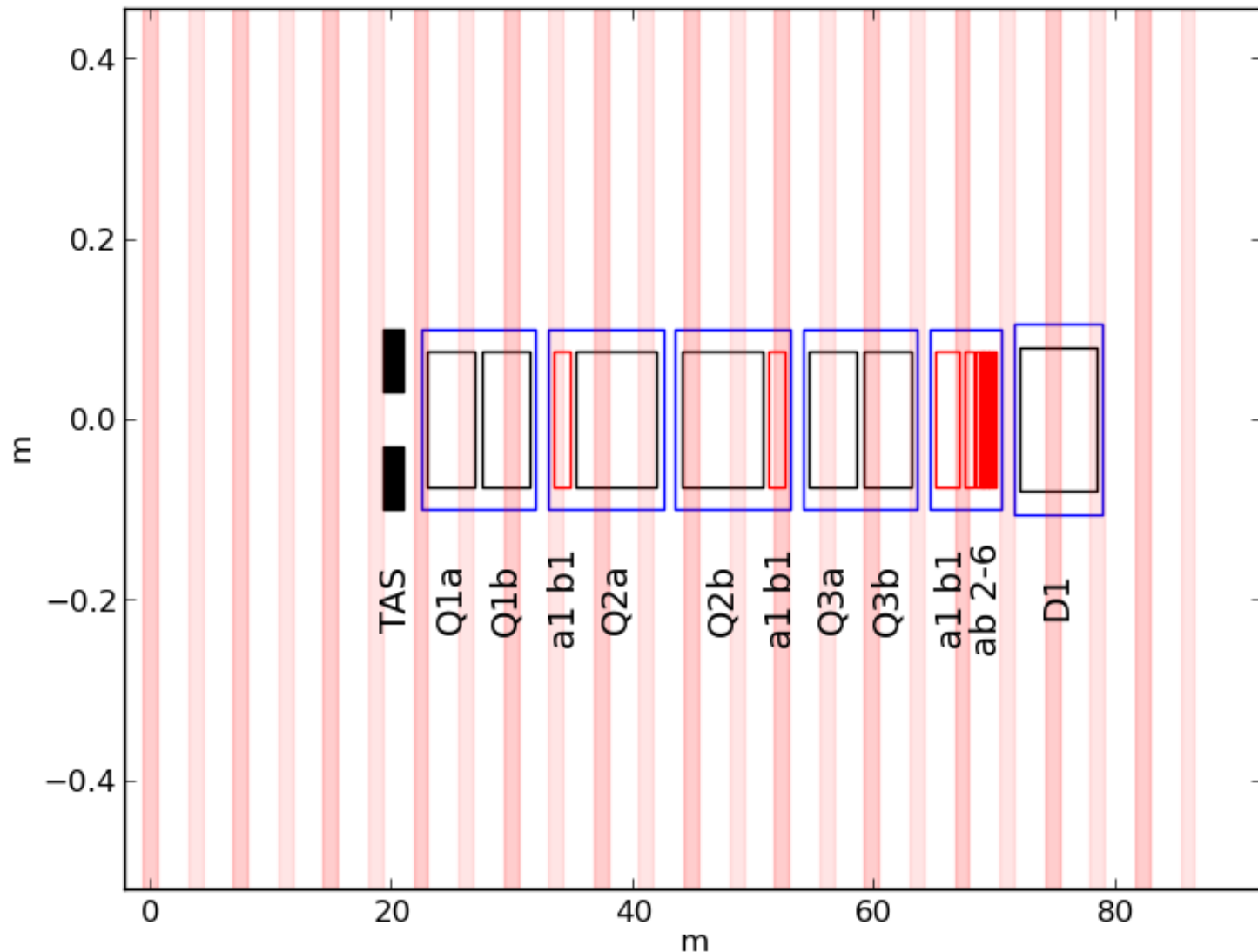
MQSX3: 0.67m, skew quadrupole corrector

MCSTX3: 0.50m, (b3,b6) nested correctors

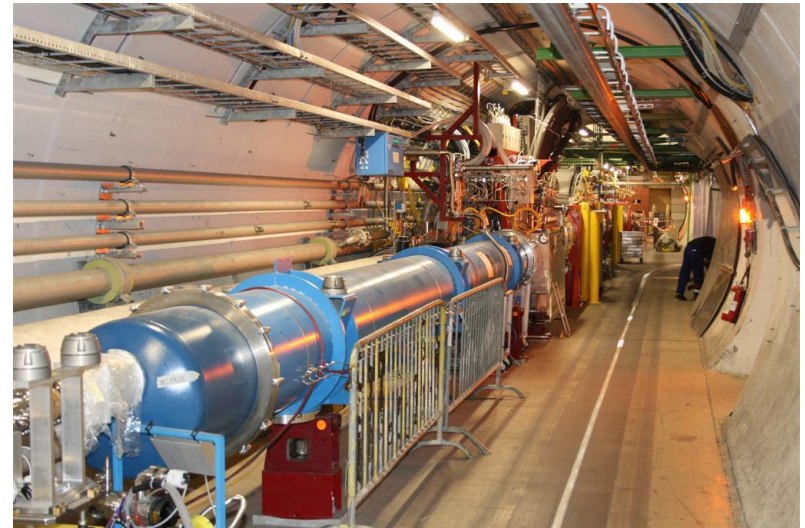
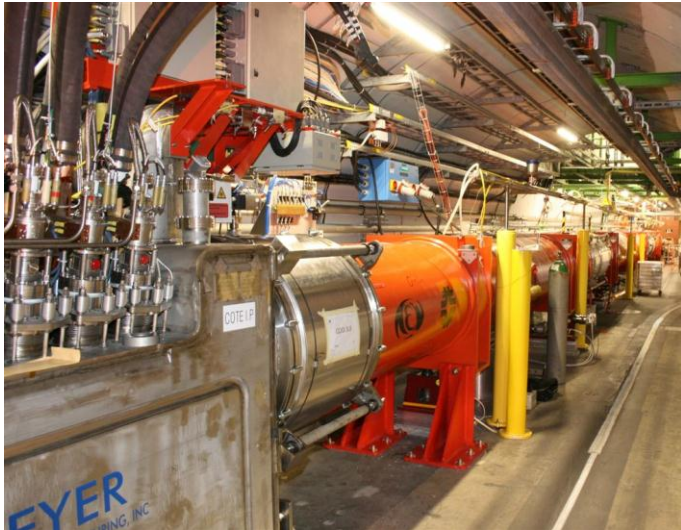
MCOSSX3: 0.50m, (a3,a4,b4) nested correctors

MCDT SX3: 0.50m, (a5,b5,a6) nested correctors

New Layout with 150mm Diameter Triplet



Magnets: IR





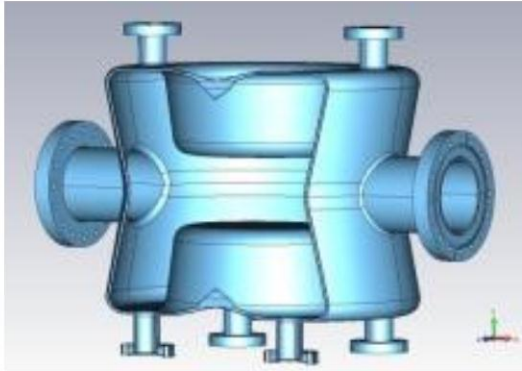
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WP4-Crab Cavities

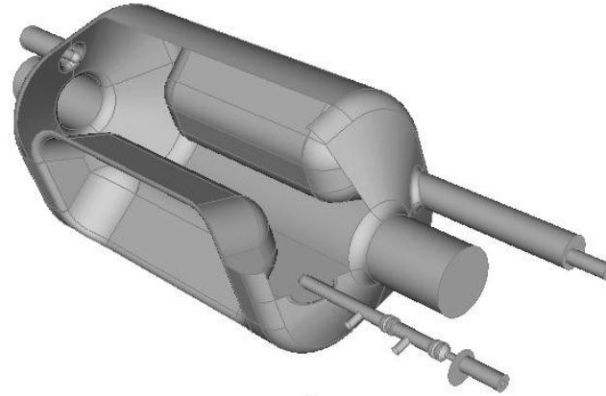
Reserve Transparencies

All Prototypes in Bulk Niobium

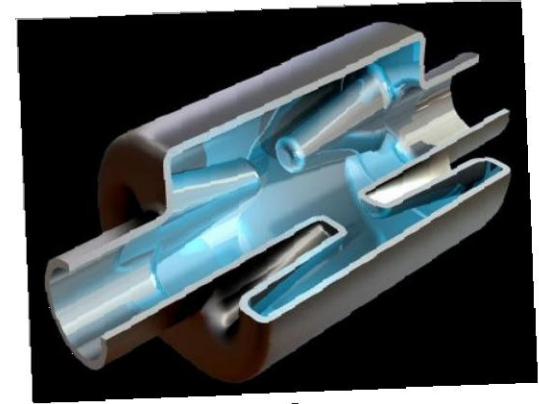
BNL DQWR



ODU-SLAC RF Dipole

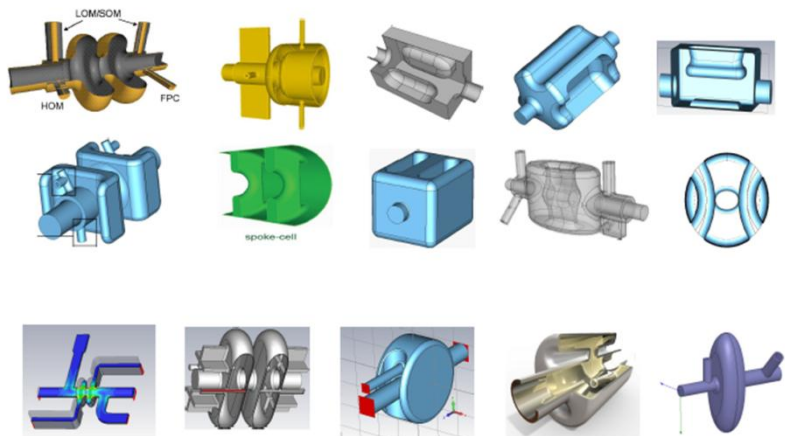


Lancaster 4-rod Design



CC

~4yr of design evolution



Exciting & rapid development of deflecting cavities
(BNL, CERN, CI-DL-LU, FNAL, KEK, ODU/JLAB, SLAC)

Aluminium Prototype

- Bead-pull measurements are being performed on a to scale aluminium prototype.
- Coupler ports present to allow verification of damping.



12-Nov-2011

First action in addition to R&D (LS1 - 2014)

- Test Crab in SPS

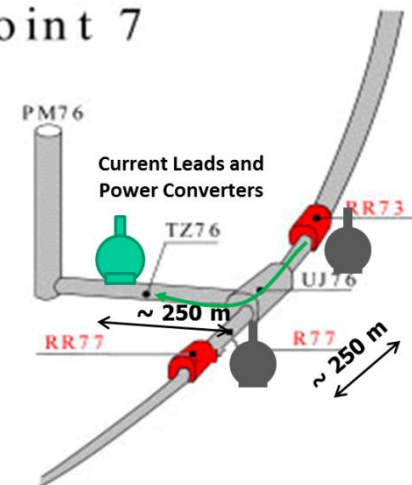
Cold box
In BA4



- Horizontal SC link in P7: RR with many 600 A EPCs in RR just downstream betatron cleaning



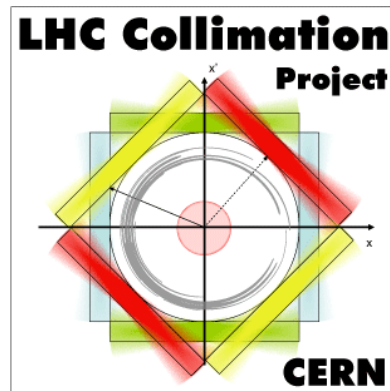
Point 7





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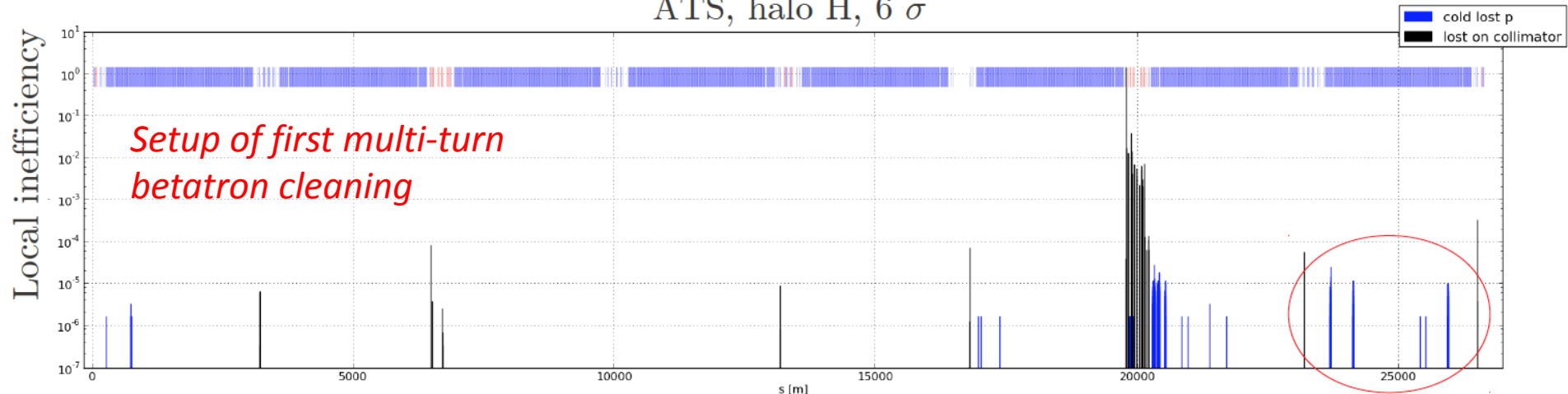
WP5-IR Collimation



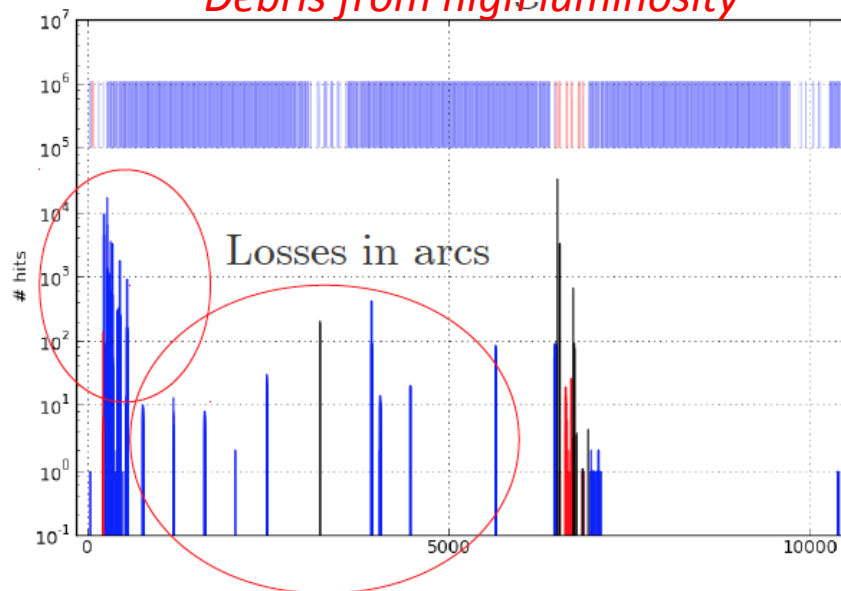
*Stefano Redaelli for the LHC
Collimation Project team*

Halo cleaning for HL-LHC optics

ATS, halo H, 6σ



Debris from high luminosity



Setup of first complete loss maps with HL optics baseline (ATS for 15cm). Identified possible critical loss locations outside DS of IR7 -> need to improve the IR7 cleaning!

Simulation of physics debris losses for proton collisions.

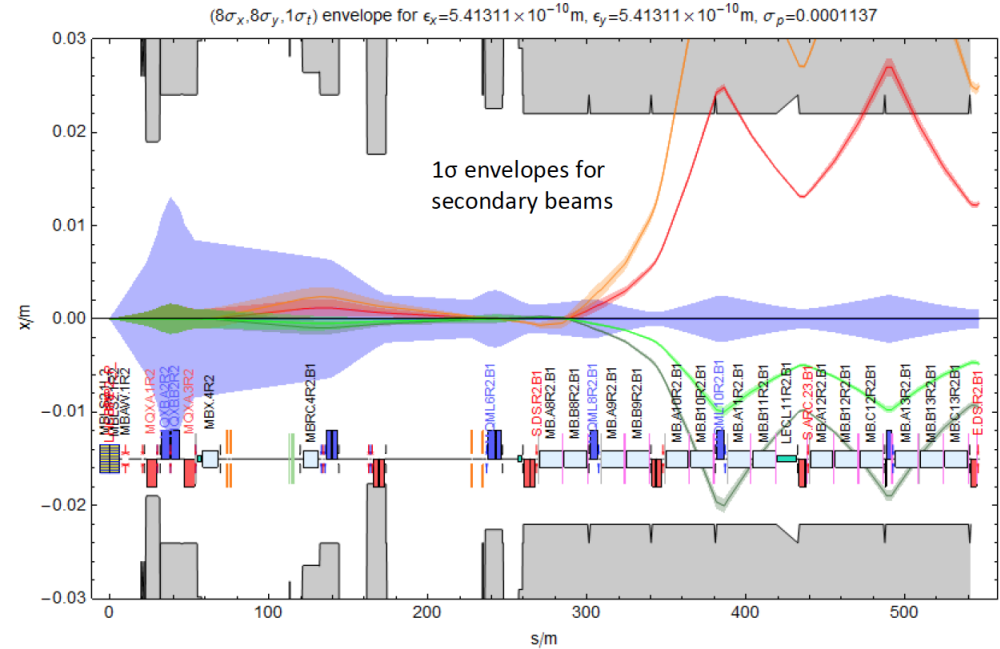
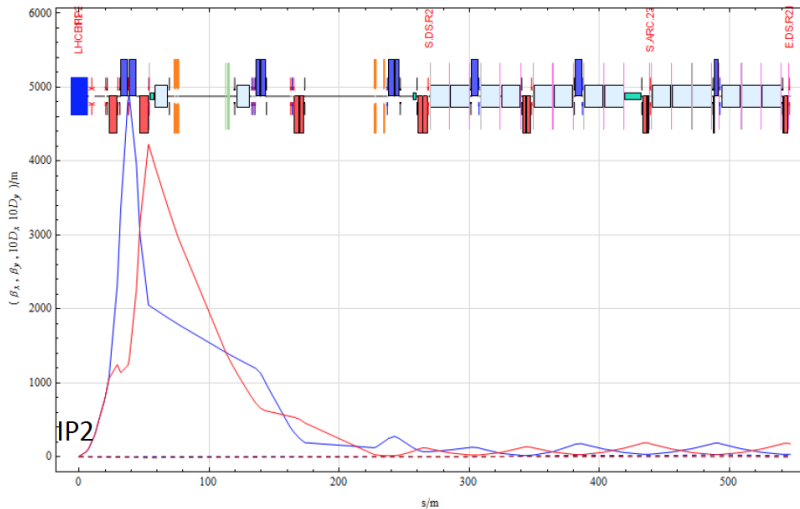
A. Marsili, BE-ABP

Ions: collision debris cleaning in IR2

$E = 6.5 Z$ TeV

$\beta^* = 0.5$ m (Nominal optics for 2019)

Half-crossing angle $p_y = 80$ μ rad



J. Jowett, BE-ABP

Proposed location for one dispersion suppressor collimators in cell 9 of IR2.

Ongoing: optimization of collimator material and length for ALICE luminosity upgrade.

Relying on 11 T dipole development for a possible installation in LS2.

Detailed comparisons ongoing against results of the LHC quench tests in Feb. 2013.



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WP6-Cold Powering

Reserve Transparencies

Milestones

- Demonstrate feasibility of the proposed cold powering system via the development of superconducting links and associated feedboxes and cold equipment. Develop and test a cold powering system incorporating SC-links operated in the horizontal and vertical configuration.
- Choose the most promising SC technology (MgB_2 vs YBCO and BSCCO) on the basis of cost/performance characteristics.
- Optimize and define cryogenic and electrical layout for cold powering system.
- Finalize integration of SC-link in the LHC machine (define need for surface buildings and civil engineering for new shafts).

SC links



Magnet: MS Q7 with it's DFB



Q7.7L2
sept. 2009

Specific cryogenic studies and tests (or what differs from the LHC design ?)

- Cooling circuits for large heat deposition:
 - on 1.9 K cold masses up to 10 W/m
 - heat extraction from SC cables and quench energy margin
 - Generic heat flow in magnet cross section
 - on beam-screens up to 13-20 W/m (image current effect ?)
- Cooling of HTS SC links and current feed boxes
- Validation tests on SC link, crab-cavities, magnets, beam screens...
- Reactivation of the Heat Load Working Group
- Quench containment and recovery (cold buffering ?)
- Large-length cable (150 m) for cold-compressor controls and drives
- Large capacity (750-1500 W) sub-cooling heat exchangers
- Larger turndown capacity factor on 1.8 K refrigeration cycle: up to 10?

From users to cryogenic infrastructure





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WP7-Machine Protection

Reserve Transparencies

Progress and Issues

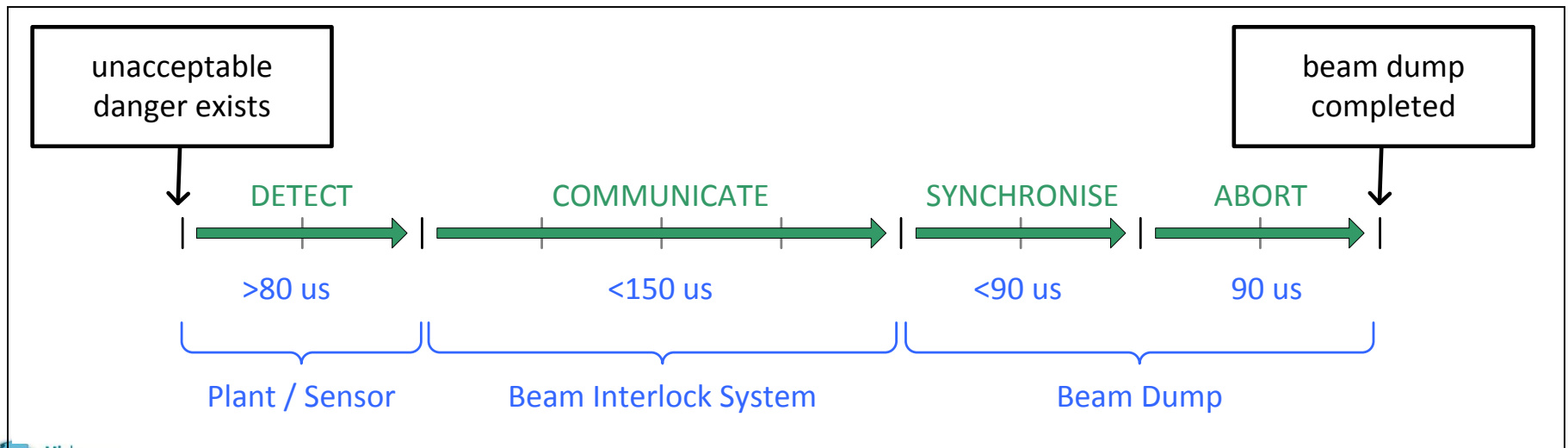
- Coordination of Machine Protection related issues through expertise in LHC Machine Protection Panel (MPP).
- LHC experience shows very well protected machine (several levels of redundancy) in absence of (very) fast kicker failures.

Identified list of main topics that are being addressed in view of HL-LHC

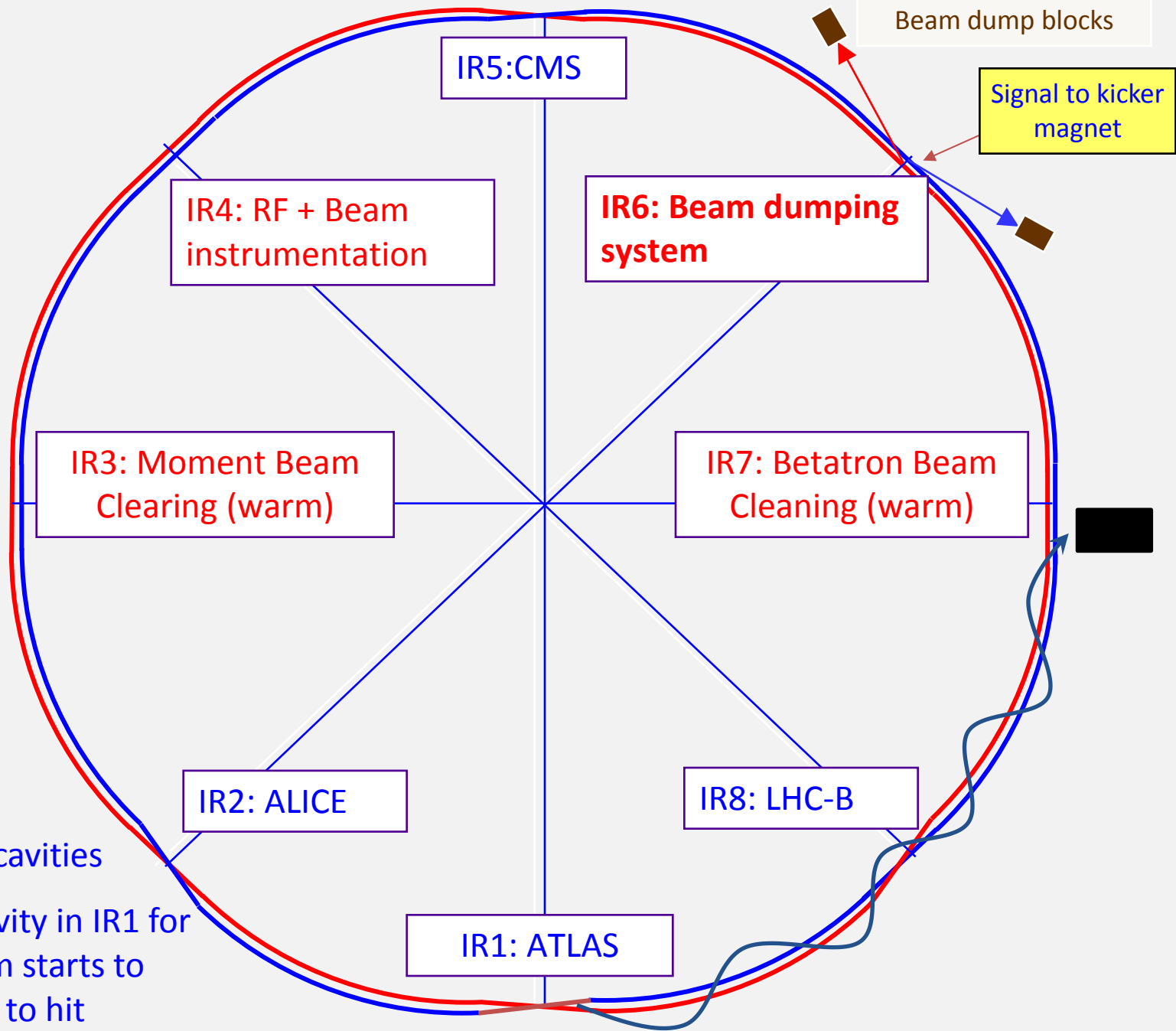
1. Crab cavities
 - might require to operate with beams that have limited number of particles in the tails
2. Machine Protection for beams without tails (or very weak tails)
3. Modification of powering system and impact on machine protection
4. Fast vacuum valves (not coupled to HiLumi LHC)

MP implications of crab cavities

- Machine protection needs to assume the worst case, in this case quenching of a one crab cavity in less than a turn
- MPS response by dumping the beams not sufficient for very fast failure cases that take only few turns of less
- For single cavity quench case, beam deflection leading to an amplitude of 1.7σ , this requires, say, about 2σ aperture margin



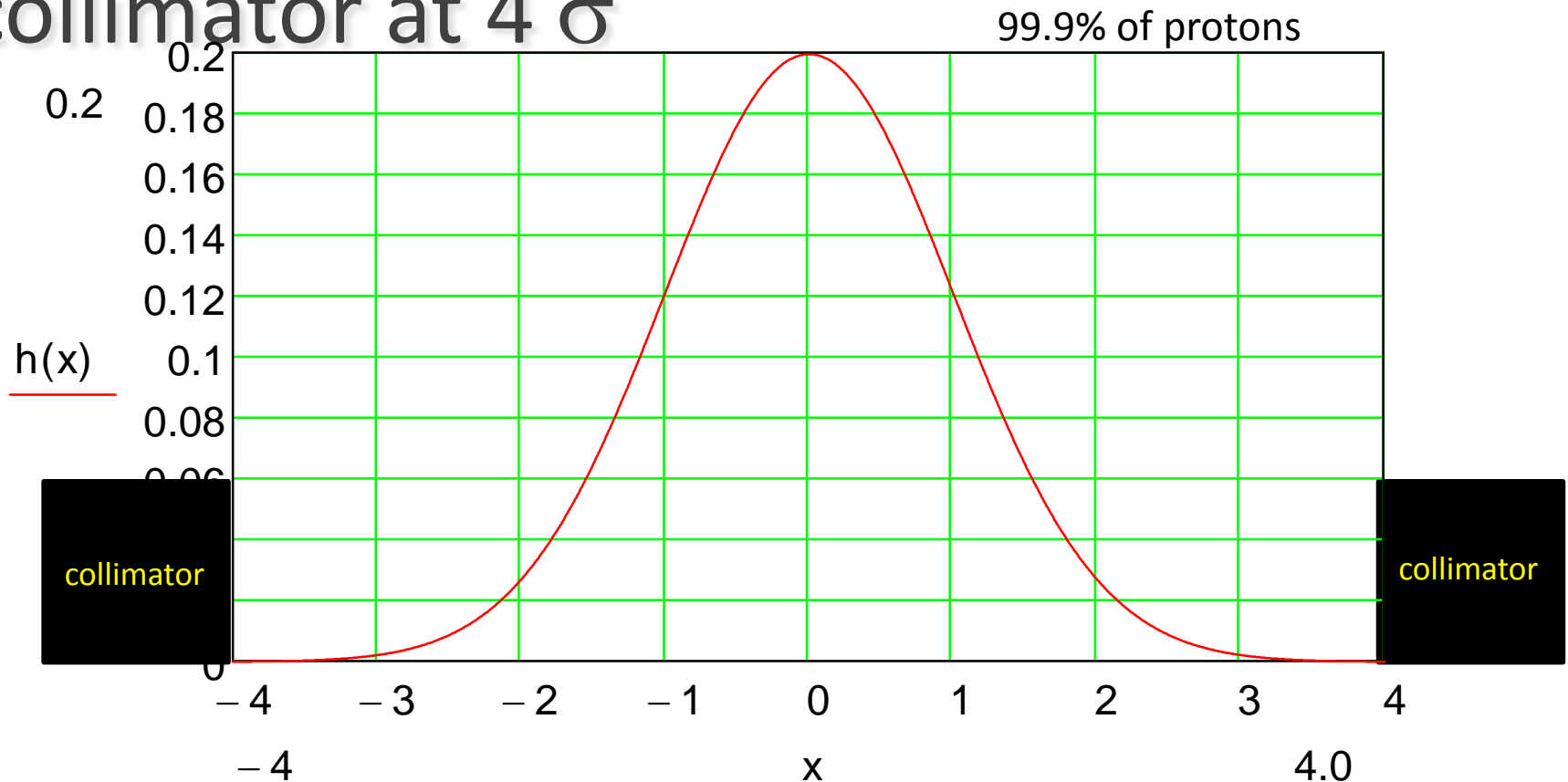
LHC Layout



Failure with crab cavities

Assume trip of cavity in IR1 for beam 2. The beam starts to oscillate and risks to hit collimators in IR7.

Example: Gaussian beam with a collimator at 4σ



Example: a collimator is positioned at 4σ , and a crab cavity trips. The beam starts to oscillate with an amplitude of 1.7σ . All particles beyond 2.3σ are lost during a few turns.

Gaussian beam collimated at 2.3σ

92.8% of protons



- Assume that the total energy stored in the beam is 500 MJoule
- Assume beam edge is close to the collimator at a position of 4.0σ
- Assume a trip of a crab cavity (or another fast failure)
- Assume the that beam starts to oscillate with a maximum amplitude of 1.7σ
- Assume that all particles above 2.3σ are lost => corresponds to energy deposition of 35 MJ

Questions related to fast failures.....

- Is it realistic to assume that crab cavities can produce very fast failures?
 - Passive increase of τ for critical failures through LLRF and cavity design (available power, Q_{ext}, \dots) is vital for dependable MP
- If particle free aperture between collimators and beam of, say, two sigma is required....
 - Hollow electron lens for cleaning, or other halo cleaning techniques
 - Dependable measurement & interlocks on tail population
- Ideas for upgrade of protection systems
 - Dependable & fast detection of failures at/close to cavities (within sub μs)
 - Introduce direct links IR1/5 \rightarrow IR6 for beam aborts?
 - Additional abort gaps?
- Other options
 - Position of the collimator further outside (between 5.5 and 6.0 σ)
 - Understand details of loss scenario, extract beam as fast as possible, possibly accept some damage to collimators if the probability is low (be aware of side effects)

Other studies

- Using diamond beam loss monitors for beam loss diagnostics + active protection, could gain in time between detection and dump by about 40 us
 - Measurements and additional simulations to better understand quench behaviour of crab cavities should be undertaken
- Accept asynchronous dumps + local damage (e.g. new collimator materials and/or spare surfaces) ?
- Re-iterate (realistic) damage thresholds for different failure cases
 - E.g. protection against magnet powering failures (cold D1 at $\beta^* \sim 15\text{km}$, new insertion layout)
 - Optics required to study failure scenarios
- Absence of long range beam-beam kick during beam dump on the other beam => to be watched out, but seems to be less critical
- Also to be addressed for higher beam intensity
 - Injection protection (TCDI, TDI, injection lines,...)
 - Dump protection (TCDQ,..)



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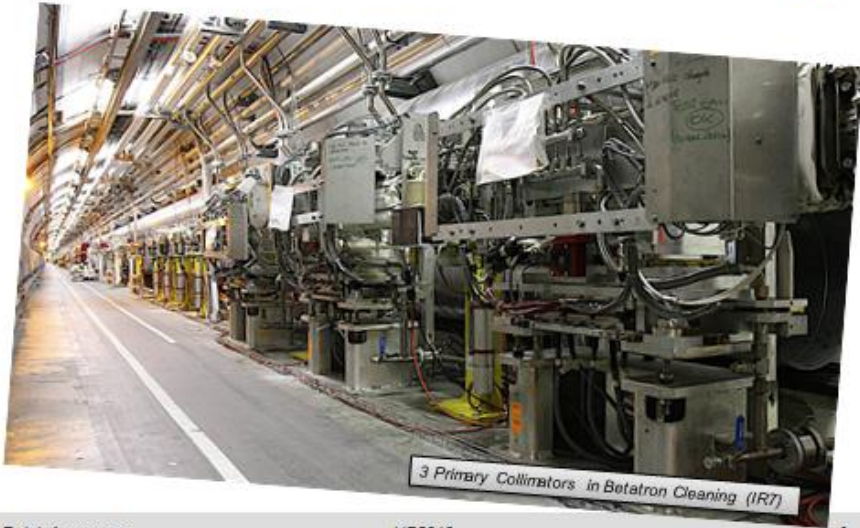
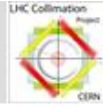
WP9-Cryogenics

Reserve Transparencies

Collimation



The Betatron Collimation System
(250m long, 44 collimators + absorbers)



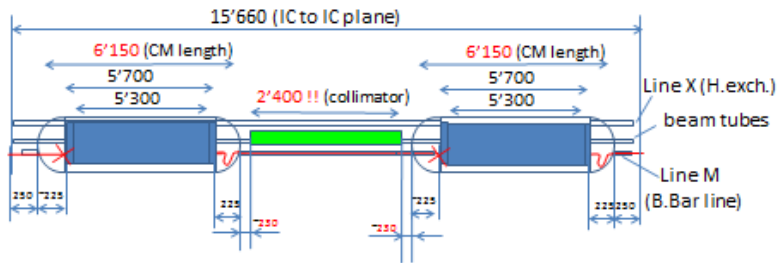
Ralph Assmann

HB2010

9



Longitudinal layout (Option 3)



Collimator space reduced by 600 mm (w.r.t option 2)



First cold catcher tested FAIR 2011



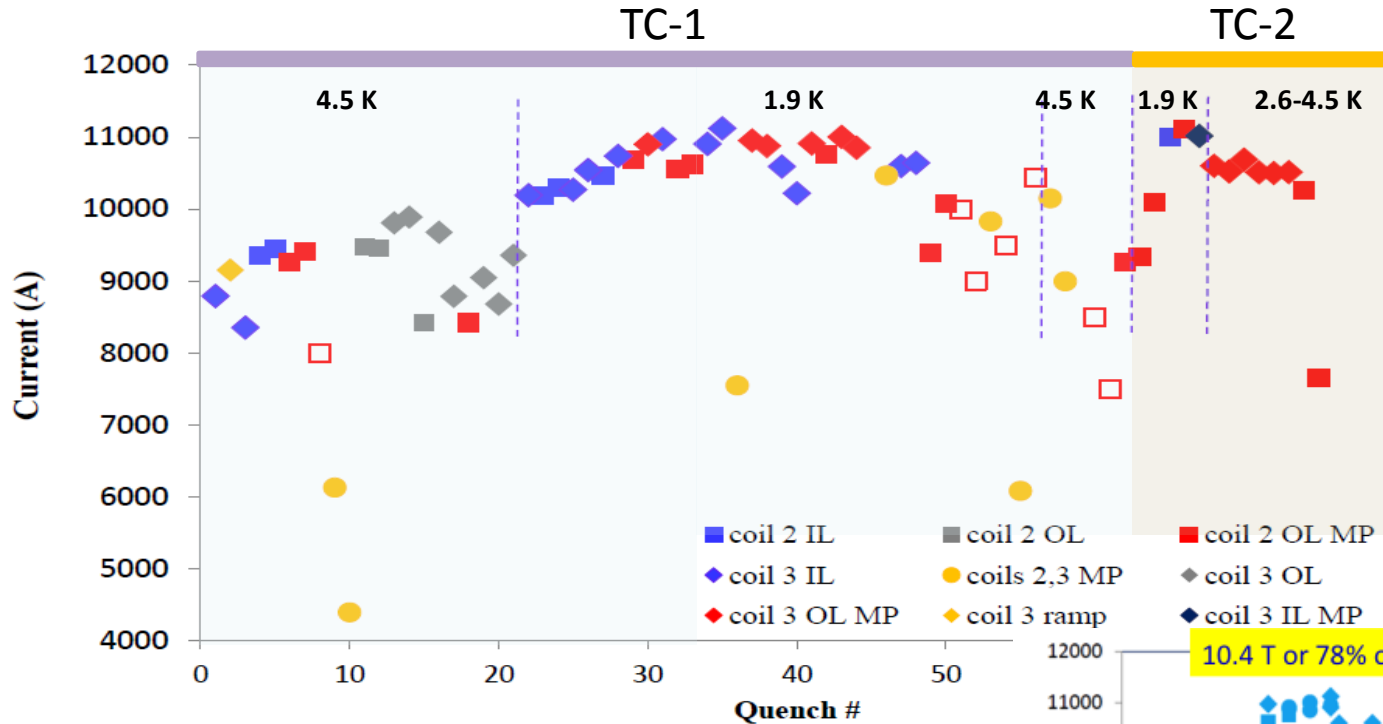


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WP11-11 Tesla 2-in-1 Dipole Magnets for the Dispersion Suppressor

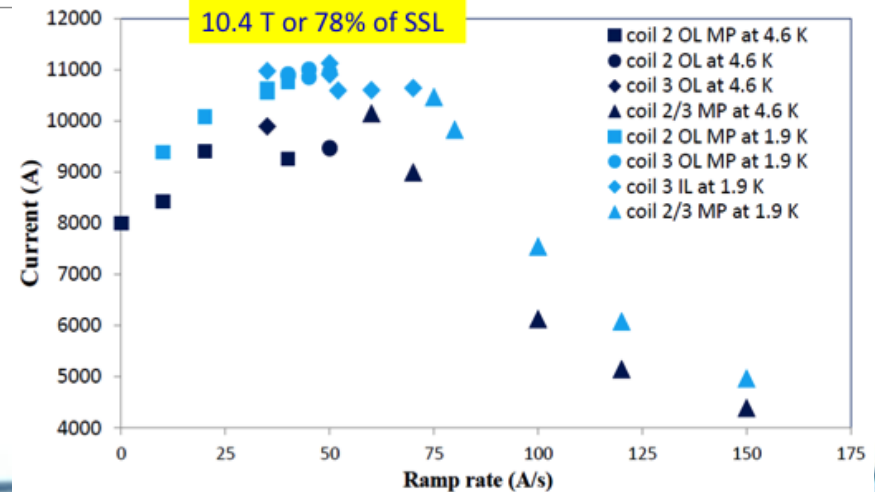
Mikko Karppinen

MBHSP01 Quench Performance

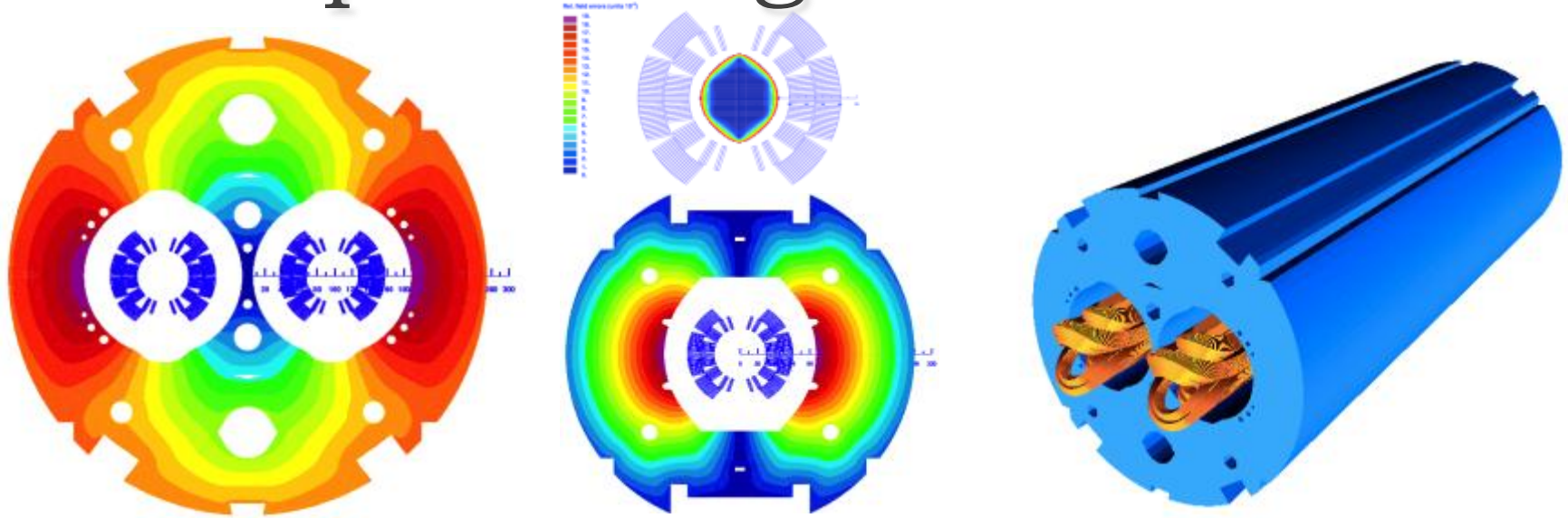


Limited quench performance:

- Magnet reached 10.4 T @ 1.9 K and 50 A/s
- Max. steady state current was 8 kA @ 4.6 K
- Strong inverse ramp-rate dependency points to conductor degradation on the outer layer near the splice.

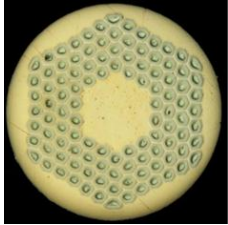


11 T Dipole Design: FNAL + CERN

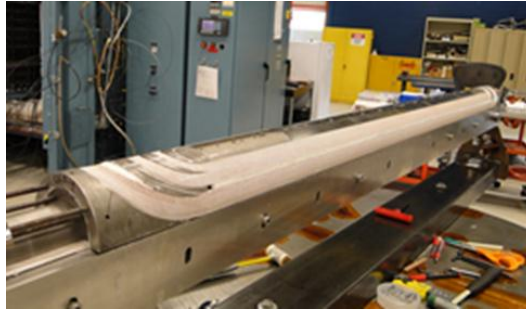


- 11.25 T at 11.85 kA with 20% margin at 1.9 K in
- 60 mm bore straight CM
- Systematic field errors below the 10^{-4} level
- 6-block design, 56 turns (IL 22, OL 34)
- 14.85-mm-wide 40-strand Rutherford cable, no internal splice
- Coil ends optimized for low field harmonics and minimum strain in the cable

FNAL: MBHSP01 – 1-in-1 Demonstrator (2 m)



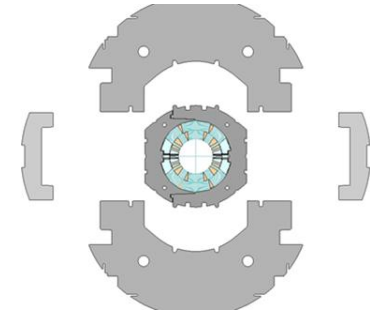
40-strand cable fabricated using FNAL cabling machine



Coil fabrication



Collared coil assembly



Cold mass assembly



Magnet development and fabrication was done in record time – 18 month!



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WP12-11 Vacuum

Roberto Kersevan

Main Activities

- 1) Increased synchrotron radiation (SR) fans due to the new orbits and higher magnet strengths/gradients in the triplet areas (D2 to Q1) has been identified;
- 2) Need for additional shielding on the beam screen (BS) in order to reduce the power load generated by collision debris for the outgoing beam. FLUKA calculations show a peak power deposition in the Q1-Q2 area, making it mandatory the installation of a high-Z shield around the BS, or a thicker cold-bore on the Q1-Q2 SC magnets;
- 3) Increased internal diameter (ID) of the quadrupole triplet, fixed now at 150 mm for the coils. This calls for a new design of the BS. As a starting point a solution similar to the one proposed for the Phase-1 Upgrade has been evaluated;
- 4) SYNRAD+, a ray-tracing Montecarlo code, has been used to analyse the power deposition and calculate the photon-induced desorption profile in the triplet area (Q1 to D1, but including the radiation generated in D2 by the incoming beam);
- 5) Molflow+, a ray-tracing Montecarlo code, has been used to calculate the pressure profiles along the triplet area under a number of configurations: static vacuum, colliding beams, different pumping speed on the BS pumping slots;

Main Activities

6) The results of 4) and 5) have shown that the additional SR power generated by the off-axis beams is well within the limits of the cryogenic system.

- It should be noted that the mentioned photon flux is not going to contribute much to the dynamic gas load, even under the pessimistic assumptions of a high photon-to-molecule production rate coefficient, etc.

- For a unitary eta, the SR-induced outgassing rate would be $1.53E-7$ mbar*l/s, distributed over a length of several meters, with effective pumping speeds of the BS pumping slots of ~ 670 l/s/m for H₂. This would assure an average pressure better than the upper limit of $6.7E-10$ mbar, which corresponds to the 100 hour beam lifetime from nuclear scattering on the residual gas;

7) Open issues and milestones: the vacuum group plans to develop a mock-up of the cold-bore and beam-screen before the end of 2013, in order to verify that the tight tolerances imposed by the need to maximize the space inside the BS for the HiLumi beams and their envelopes may be met. So far the magnet group has assumed a BS-to-CB clearance of only 0.5mm, which looks very challenging to meet if commercially available seamless tubes are used.

8) A decision on the use of special coating materials on the inside of the beam screen, such as amorphous-carbon, is left to tests which will be carried out after LS1 on the Coldex experiment in the SPS.