Simulation of liquid level, temperature and pressure inside a 2000 liter liquid hydrogen tank during a truck transportation

<u>M. Takeda<sup>1</sup></u>, H. Nara<sup>1</sup>, K. Maekawa<sup>1</sup>, S. Fujikawa<sup>2</sup>, Y. Matsuno<sup>2</sup>, H. Kuroda<sup>3</sup> and H. Kumakura<sup>3</sup>

<sup>1</sup>Graduate School of Maritime Sciences, Kobe University, JAPAN <sup>2</sup>Iwatani Corporation R&D Center, JAPAN <sup>3</sup>National Institute for Materials Science, JAPAN

This work was supported in part by a Grant-in Aid for Scientific Research, JSPS KAKENHI Grant Number 24246143, JAPAN.

## **1. INTRODUCTION**

- **2. GOVERNING EQUATIONS**
- **3. ANALYTICAL MODEL**
- **4. TERMAL ANALYSIS**
- **5. OSCILLATION AND TERMAL ANALYSES**
- 6. SAMMARY

# **1. INTRODUCTION**

Sustainable/renewable energy such as solar energy, wind energy and tidal energy is greatly attractive as an alternative energy source.

Using electrolysis technique, sustainable energy can be changed to hydrogen, which is an ultimate energy source because of chemical reaction with only water.



Liquid Hydrogen (20.3 K, high density)



# Background

Liquid hydrogen (LH<sub>2</sub>) is expected to be the ultimate energy medium for the worldwide storage and transport of large amounts of  $H_2$ .

To establish LH<sub>2</sub> worldwide storage and land/marine transport, it is important to develop LH<sub>2</sub> tanks/carriers.

The complex sloshing conditions inside an LH<sub>2</sub> tank during transportation have been estimated:



LH<sub>2</sub>/LNG: Density; ca. 1/6 Viscosity; ca. 1/8

# **Objectives**

Synchronous measurements of LH<sub>2</sub> level, temperature and pressure inside a 2000 liter tank were carried out during a truck transportation:

an LH<sub>2</sub> level exceeding 1200 mm

average period of oscillation of 2 s

decreasing temperature and pressure after truck started

Objectives of this work is to make a simulation model of sloshing of LH<sub>2</sub> inside a 2000 liter tank during a truck transportation using a multipurpose software ANSYS CFX.

# Background

Truck transportation test of 2000 L LH<sub>2</sub> tank\*



Average period of oscillation: 2.0 s

Max liquid level: 1252 mm

\*Takeda et al. : Proc. ICEC24-ICMC2012

Temperature: 67.5 K  $\rightarrow$  64.5 K

## **1. INTRODUCTION**

- **2. GOVERNING EQUATIONS**
- **3. ANALYTICAL MODEL**
- 4. TERMAL ANALYSIS
- **5. OSCILLATION AND TERMAL ANALYSES**
- 6. SAMMARY

# **2. GOVERNING EQUATIONS**

#### i ) Equation of continuity

$$\frac{\partial}{\partial t}(r_{\alpha}\rho_{\alpha}) + \nabla \cdot (r_{\alpha}\rho_{\alpha} \overrightarrow{U}_{\alpha}) = 0$$
(1)

#### ii ) Equation of motion

$$r_{\alpha} \rho_{\alpha} \left[ \frac{\partial \vec{U}_{\alpha}}{dt} + (\vec{U}_{\alpha} \cdot grad) \vec{U}_{\alpha} \right] = -grad(r_{\alpha} p_{\alpha}) + r_{\alpha} \mu_{\alpha} \Delta \vec{U}_{\alpha} + \vec{f}_{\alpha}$$
(2)

#### iii) Buoyancy

$$F_{\alpha} = (\rho_{\alpha} - \rho_{ref})g \tag{3}$$

# **2. GOVERNING EQUATIONS**

#### iv) Volume fraction

$$r_{\alpha} = \frac{V_{\alpha}}{V} \tag{4}$$

**V** ) Equation of state (Rediich Kwong model)

$$p_{\alpha} = \frac{RT_{\alpha}}{v_{\alpha} - b} - \frac{a(T_{\alpha})}{v_{\alpha}(v_{\alpha} + b)} \left( a = a_0 \left( \frac{T_{\alpha}}{T_{\alpha}} \right)^{-0.5}, a_0 = \frac{0.42747 R^2 T_{\alpha}^2}{p_{\alpha}}, b = \frac{0.08664 RT_{\alpha}}{p_{\alpha}} \right)$$
(5)

(6)

Vi) Equation of specific heat at constant pressure  $C_{\alpha,p}^{0} = R_{\alpha} \left( a_{\alpha,1} + a_{\alpha,2}T_{\alpha} + a_{\alpha,3}T_{\alpha}^{2} + a_{\alpha,4}T_{\alpha}^{3} + a_{\alpha,5}T_{\alpha}^{4} \right)$ 

## **2. GOVERNING EQUATIONS**

#### **Vii** ) Equation of heat energy

$$\frac{\partial}{\partial t} (r_{\alpha} \rho_{\alpha} e_{\alpha}) + \nabla \cdot (r_{\alpha} (\rho_{\alpha} \vec{U}_{\alpha} e_{\alpha}))$$

$$= \nabla \cdot (r_{\alpha} \lambda_{\alpha} T_{\alpha}) + r_{\alpha} \tau_{\alpha} (\nabla \vec{U}_{\alpha})^{2} + S_{E\alpha} + Q_{\alpha}$$
(7)

#### viii) Equation of phase generation density

$$\dot{m}_{\alpha,\beta} = \frac{k_{\alpha}(T_{\alpha} - T_{s}) - k_{\beta}(T_{s} - T_{\beta})}{L}$$
(8)

## **1. INTRODUCTION**

**2. GOVERNING EQUATIONS** 

## **3. ANALYTICAL MODEL**

### **4. TERMAL ANALYSIS**

- 5. OSCILLATION AND TERMAL ANALYSES
- 6. SAMMARY

# **3. ANALYTICAL MODEL**





#### **Mesh Configuration**

Number of meshes: 1.66 × 10<sup>6</sup> Coniguration: tetrahederal Maximum size: 16.5 mm

## **1. INTRODUCTION**

- **2. GOVERNING EQUATIONS**
- **3. ANALYTICAL MODEL**

## 4. TERMAL ANALYSIS

**5. OSCILLATION AND TERMAL ANALYSES 6. SAMMARY**

#### (1) Outlines

(a) Analysis condition

Evaporation and convection of saturated LH<sub>2</sub> (20.3 K) was negligible.

(b) Initial condition

Temperature of GH<sub>2</sub> was set 20.3 K.

- LH<sub>2</sub> level was set 600 mm.
- (c) Boundary condition

Uniform heat leak from wall of the tank was set 17 W, which was obtained through the experiment.

#### (1) Outlines

(d) Indication of numerical results
1) Temperature distribution of GH<sub>2</sub>
in the tank at z = 0 mm plane and x =
-690.5 mm plane, where the origin
was defined as the center of gravity.

2) Temperature distribution along the line located in z = 0 mm and x = 690.5 mm, where the liquid level and temp. sensor was installed.



#### (2) Numerical results

#### (a) Temperature distribution in the tank



Maximum temperature in the tank: 71.0 K

#### (2) Numerical results

#### (b) Temperature distribution along the line



1 Temperature at 650 mm from bottom (50 mm from surface)

Experiment: 24.2 K, Analysis: 28.0 K

2 Temperature at 1200 mm from bottom (600 mm from surface) Experiment: 67.5 K, Analysis: 66.5 K

## **1. INTRODUCTION**

- **2. GOVERNING EQUATIONS**
- **3. ANALYTICAL MODEL**
- 4. TERMAL ANALYSIS

# **5. OSCILLATION AND TERMAL ANALYSES6. SAMMARY**

#### (1) Outlines

- (a) Analysis condition
- Temperature and pressure of GH<sub>2</sub> can change.
- Evaporation of LH<sub>2</sub> and heat leak of 17 W.
- Time step of 0.01 s and total time of 12 s.
- Horizontal vibration: see next view graph.



(Machine time: 15 d)

#### (1) Outlines: (a) Analysis condition



(a) Acceleration

(b) Velocity

#### (1) Outlines

- (b) Initial condition
- Numerical results of thermal analysis under the static condition.

#### (c) Boundary condition

Uniform heat leak of 17 W from wall of the tank, which was obtained through the experiment.



#### (d) Indication of numerical results

- Simulation:
  - 1) LH<sub>2</sub> surface oscillation
  - 2) Temperature distribution
    - Side section at z = 0 mm

Vertical section at x = - 690.5 mm

- Numerical results:
  - 1) LH<sub>2</sub> Level and temperature of GH<sub>2</sub> at 1200 mm from bottom on the line.
  - 2) Average temperature and pressure of GH<sub>2</sub> in the tank.



#### (2) Simulation

#### (a) LH<sub>2</sub> Surface oscillation



3D model

**Side View** 

#### (2) Simulation

#### (b) Temperature distribution





#### Side section at *z* = 0 mm

Vertical section at *x* = - 690.5 mm

Maximum temperature in the tank: 71.0 K  $\rightarrow$  47.6 K

# (3) Numerical results : (a) $LH_2$ level and temperature of $GH_2$ at 1200 mm from the bottom on the line



Average period of oscillation: 2 s  $\leftrightarrow$  2.0 s (Exp.) Max liquid level: 1054 mm  $\leftarrow$  1252 mm (Exp.)

#### (3) Numerical results: (b) Average temperature and pressure of GH<sub>2</sub>



## **1. INTRODUCTION**

- **2. GOVERNING EQUATIONS**
- **3. ANALYTICAL MODEL**
- **4. TERMAL ANALYSIS**
- **5. OSCILLATION AND TERMAL ANALYSES**
- 6. SAMMARY

# 6. SAMMARY

- (1) Simulation of LH<sub>2</sub> surface oscillation, temperature and pressure inside a 2000 liter tank during truck transportation were carried out using an ANSYS CFX.
- (2) Periodic oscillation of LH<sub>2</sub> level, maximum LH<sub>2</sub> level over 1000 mm and decreasing average pressure with decreasing average temperature inside the tank were demonstrated successfully.
- (3) Oscillation and thermal analyses of a large LH<sub>2</sub> tank of 1250 m<sup>3</sup> for marine transportation will be carried out as a future work.

## Thank you for your attention !