

**2nd Workshop Energy for Sustainable Science
at Research Infrastructures**

October 23-25 2013 – Geneva, Switzerland



**Superconducting Links
for the LHC machine**

A. Ballarino

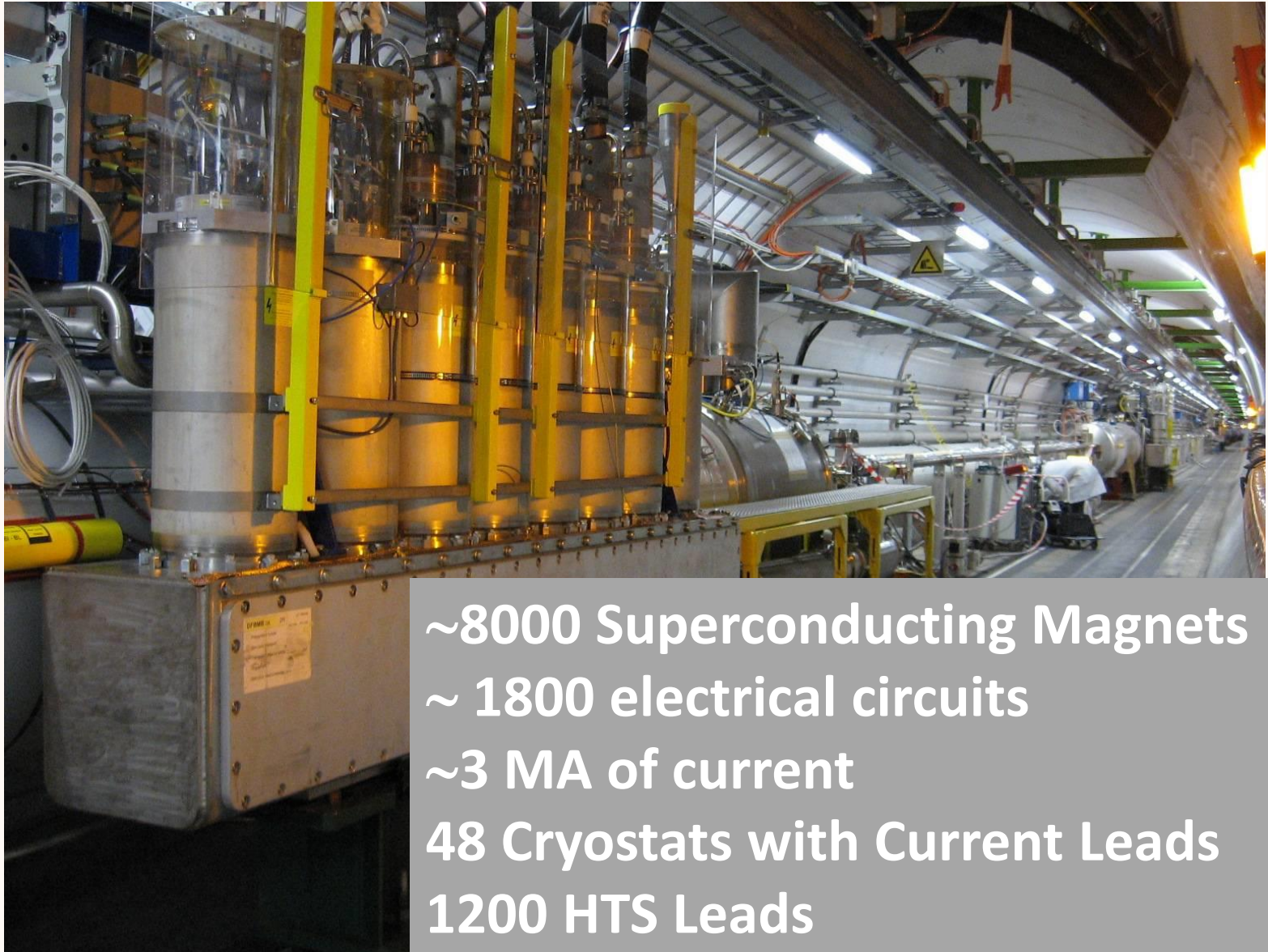
CERN, Geneva



Outline

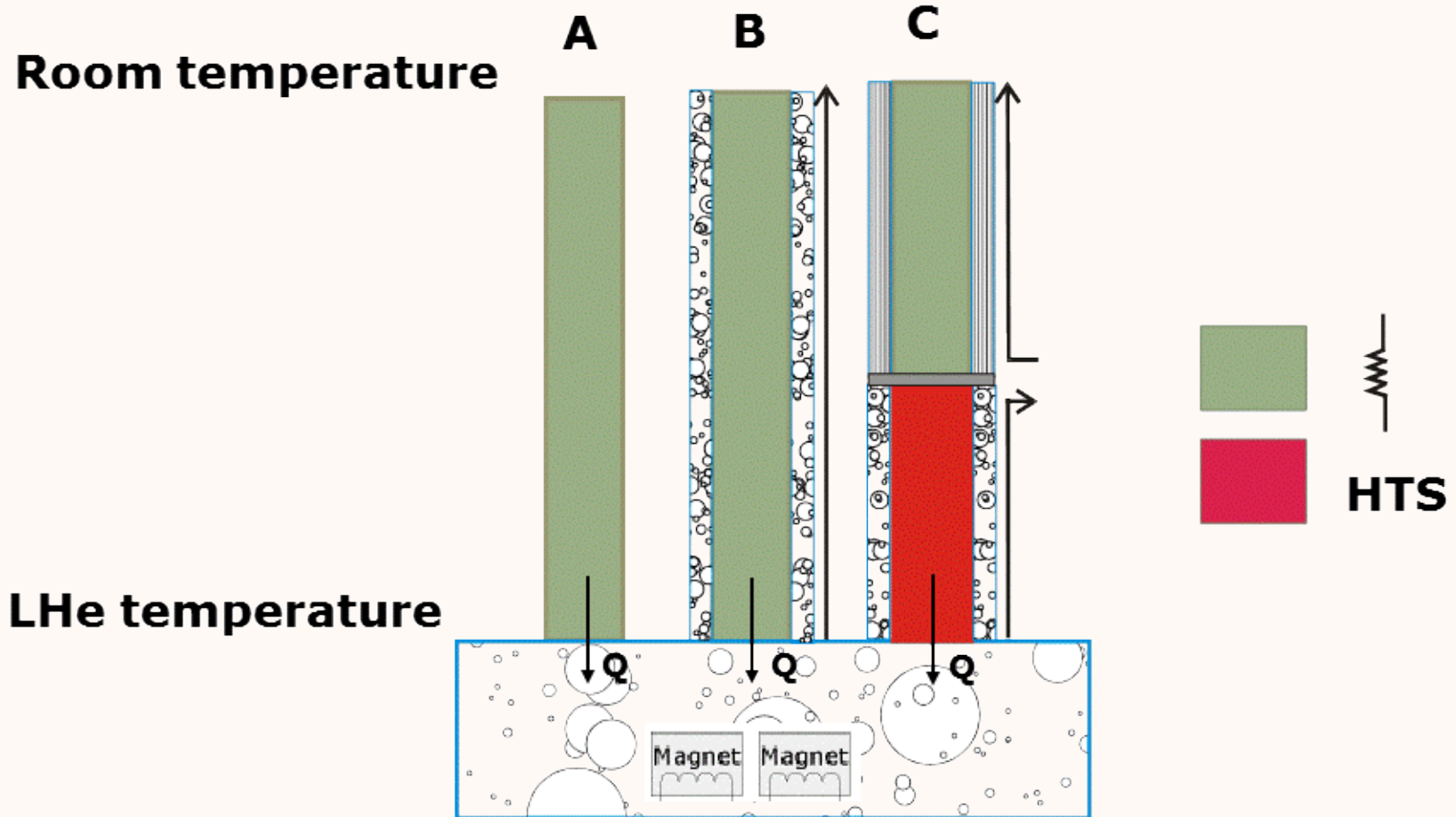
- **Energy saving in a superconducting system: electrical transfer**
- **Superconducting Links for the LHC: project overview**
 - Motivations, application to the LHC Upgrades
 - Development of superconducting lines at CERN
 - Project timeline and milestones
 - Potential applications other than LHC
- **Conclusions**

Electrical transfer in LHC



~8000 Superconducting Magnets
~ 1800 electrical circuits
~3 MA of current
48 Cryostats with Current Leads
1200 HTS Leads

HTS Current Leads



$$QA = 47 \text{ W/kA}$$

$$QB = 1.04 \text{ W/kA}$$

$$QC = 0.1 \text{ W/kA}$$

LHC: 3 MA

HTS Current Leads in LHC

3 MA of current

HTS Current Leads for circuits rated at 600 A, 6000 A and 13000 A

| | Conventional leads | HTS leads |
|-------------------------------------|--------------------|-----------|
| Heat load into LHe | 1.1 W/kA | 0.1 W/kA |
| Exergy consumption | 430 W/kA | 150 W/kA |
| Exergy consumption (% conv. lead) | 100 | 35 |
| Total exergetic power | 1290 kW | 450 kW |
| Total saving for LHC cryogenics (%) | - | ~ 10 |



Superconducting Links for LHC

Use of Superconducting Links:

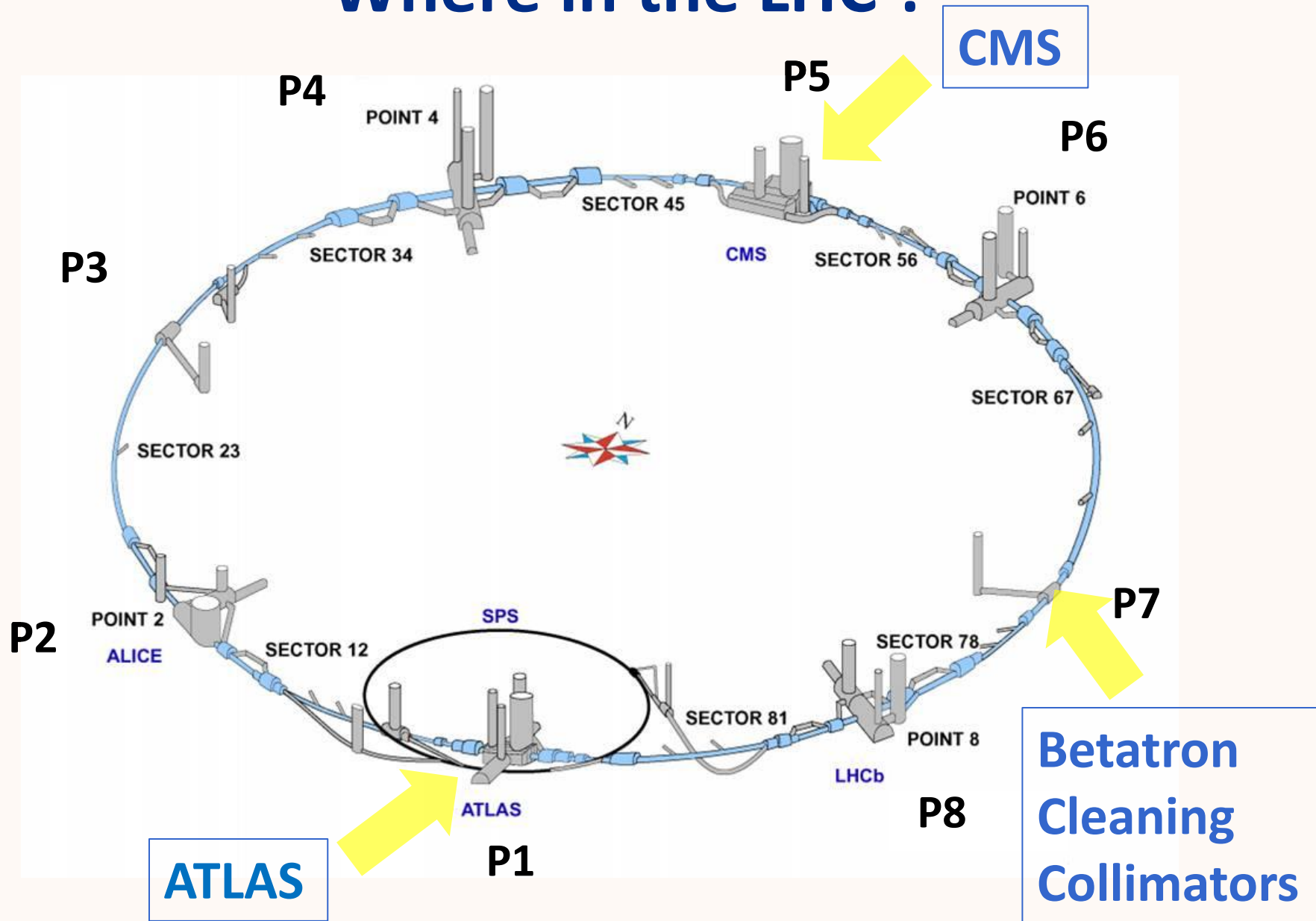
Remote powering of LHC superconducting magnets

Removal of current leads and **power converters** to easily accessible radiation-free areas

Superconducting Links for LHC

- Provide a solution that enables **removal of the LHC power converters** from radiation areas.
Problem: SEEs and associated failure of equipment during machine operation
- **Simplify access** to tunnel for maintenance and routine operations (power converters, leads, cryogenic control equipment,...). Reduce time of interventions
- Reinforce **ALARA** principle (minimize dose to personnel, **As Low As Reasonable Achievable**) by enabling maintenance and repair activities in radiation-free areas
- **To free space** in the tunnel area for other equipment

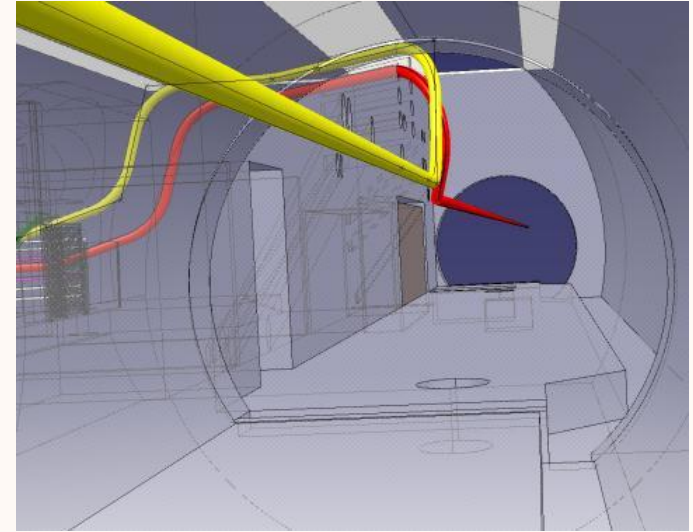
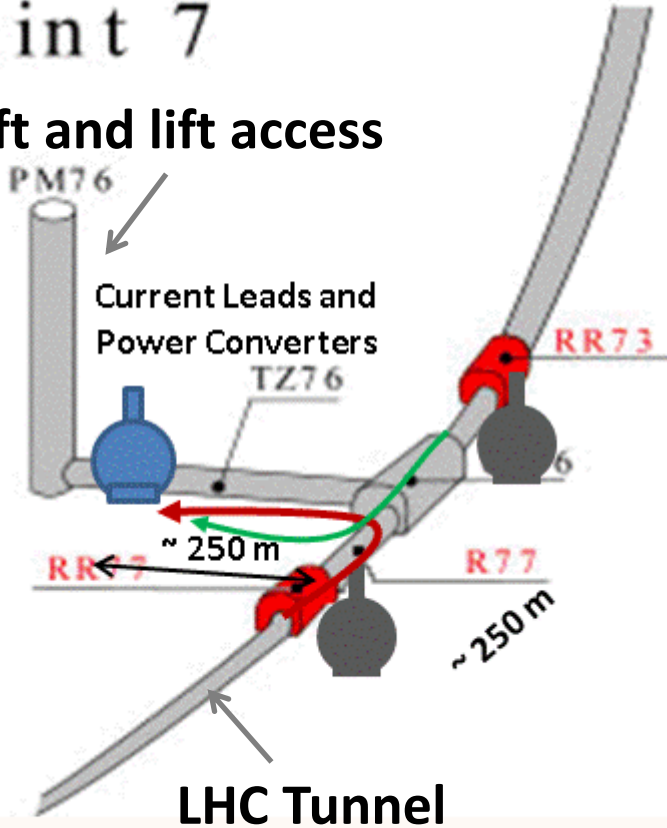
Where in the LHC ?



LHC P7

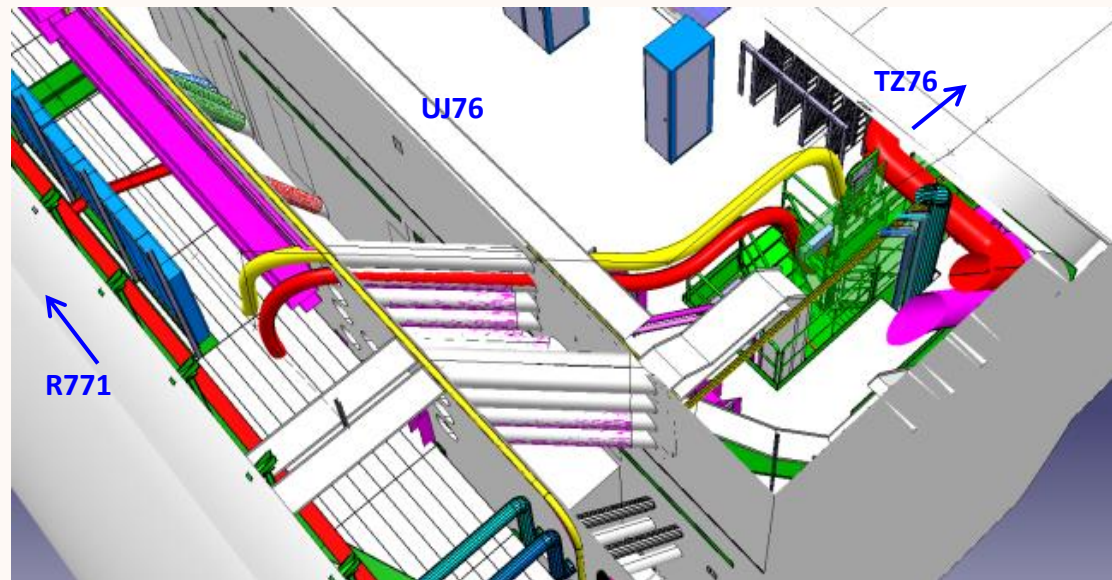
Point 7

Shaft and lift access

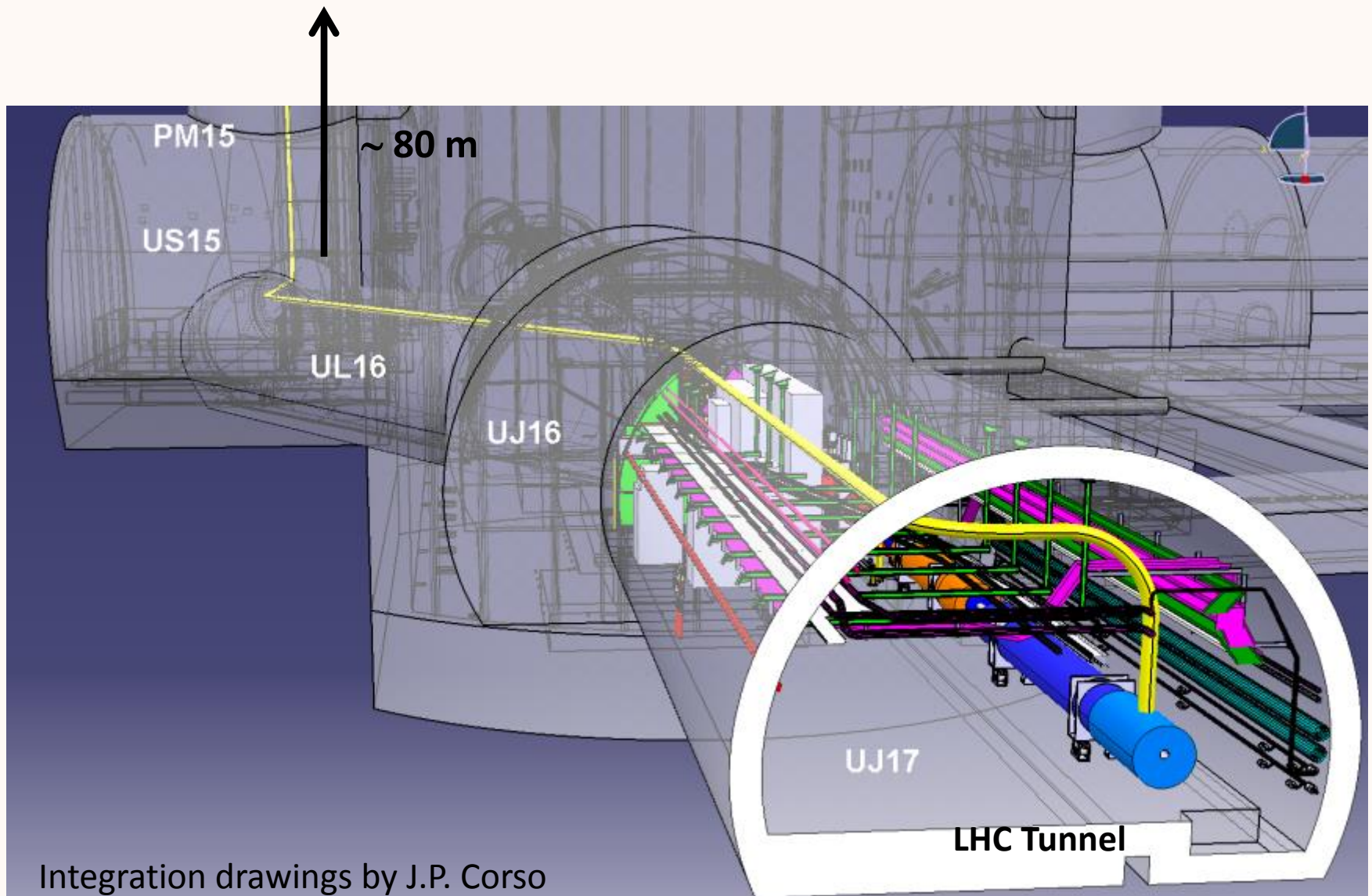


LHC P7: Cleaning Insertions

Underground Installation

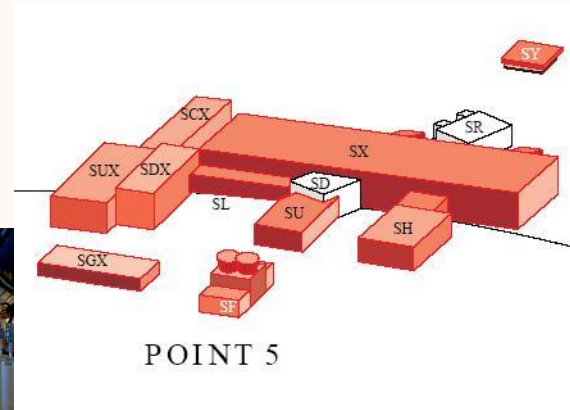


Superconducting Link at LHC P1



Integration drawings by J.P. Corso

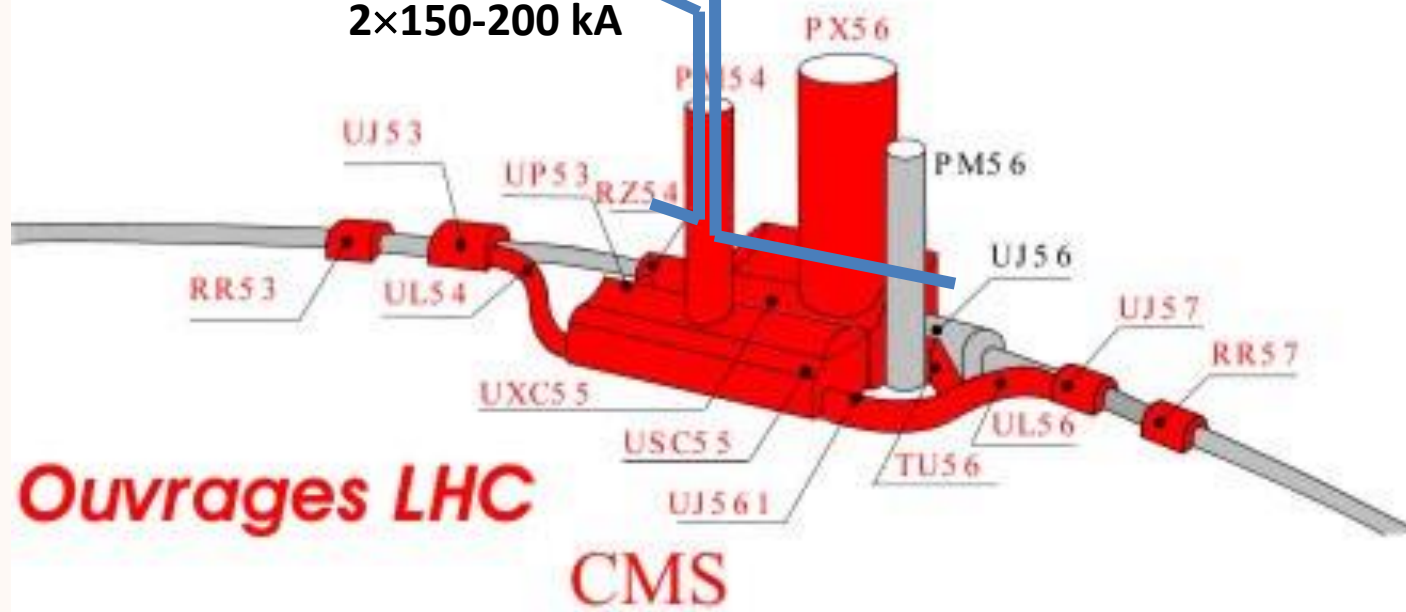
LHC P5: Surface and Underground areas



POINT 5

Point 5

2×150-200 kA



Superconducting Links Characteristics

LHC P7

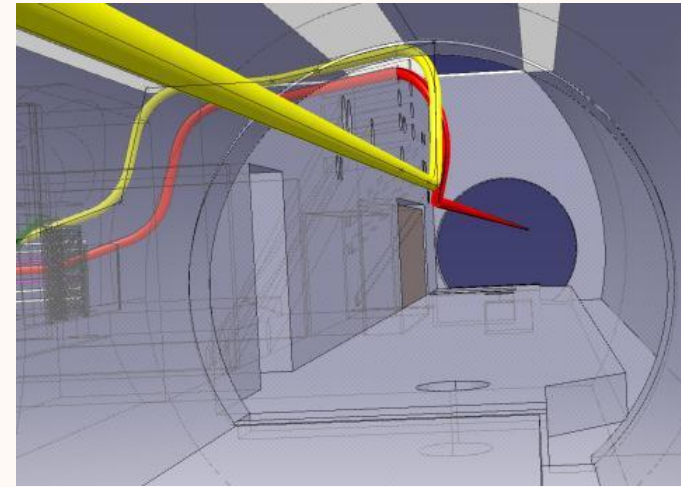
2 Links, Each ~ 500 m long

50 Cables per link rated at 600 A

$|I_{tot}| = 30 \text{ kA}$

Removal of LHC cryostats from tunnel

Underground installation



LHC P1 and P5

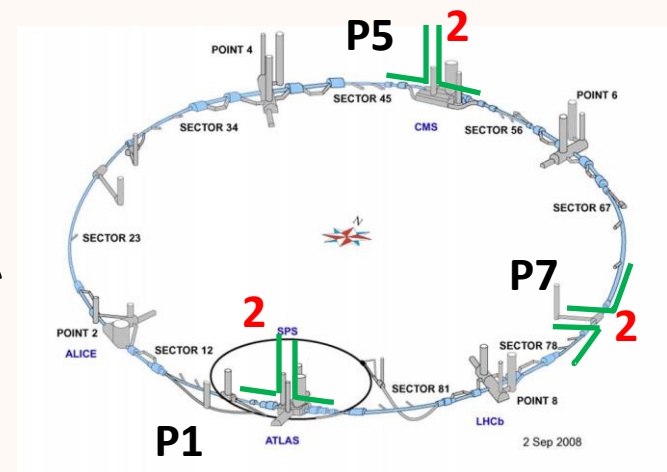
2+2 Links, Each ~ 300 m long

42 Cables per link rated at up to 20 kA

$|I_{tot}| = 150 \text{ kA}$

Upgrade of Hi-Luminosity Triplets

Surface Installation



Superconducting Links Characteristics

LHC P1 and P5

2+2 Links, Each ~ 300 m long

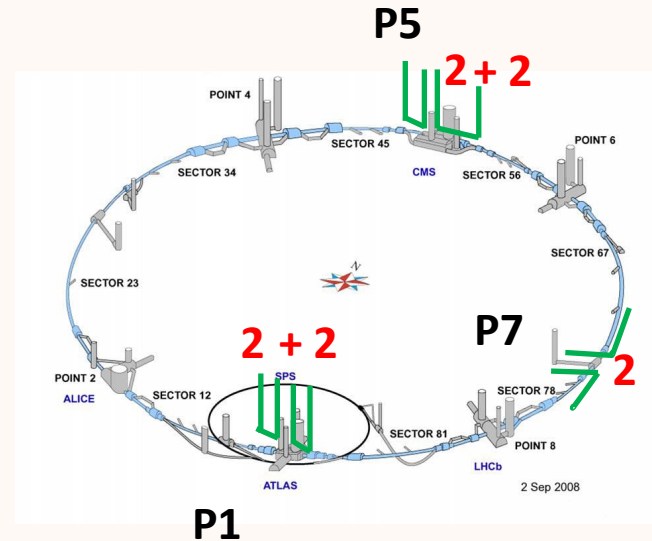
63 Cables per link rated at up to 6 kA

$|I_{tot}| = 200 \text{ kA}$

Removal of LHC cryostats from tunnel

Feeding of Arc and MSs magnets

Surface Installation



In total: 10 SC Links

Multi-circuit assemblies

feeding different magnet circuits

Total length of superconductor required > 1000 km (7 tons)

High Temperature Superconductors

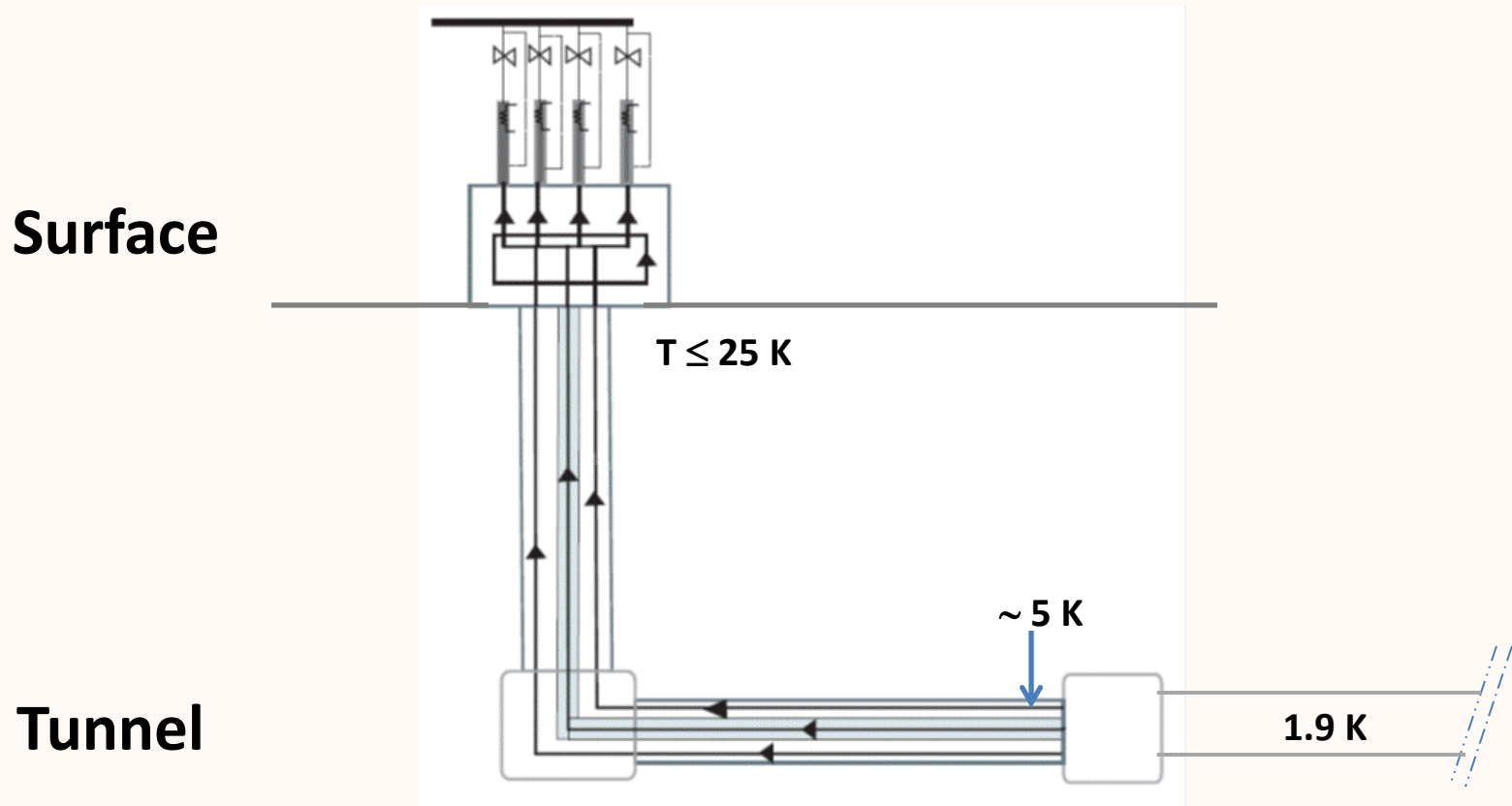
Conductors available:

Nb-Ti wire. Operation at liquid He temperature.
Limited temperature margin

Bi-2223, Y-123 tape. Operation at up to liquid nitrogen temperature

MgB₂ available in the form of **tape** (Columbus Superconductors). Operation at up ~ 25 K- 30 K
MgB₂ **round wire** being developed in collaboration between CERN and Columbus Superconductors

Operating Temperature



Maximum operating temperature of the cable = 25 K

He gas cooling

Operation in self-field ($B < 1 \text{ T}$)

Conductor Specification

| | | |
|--|-----------------|-------------------------|
| I_c(20 K, 0.5 T) | > 500 | A |
| I_c(25 K, 0.5 T) | > 400 | A |
| I_c (30 K, 0.06 T) | > 300 | A |
| J_{c,eng}(20 K, 0.5 T) | > 630 | A/mm² |
| J_{c,eng}(25 K, 0.5 T) | > 500 | A/mm² |
| J_{c,eng}(30 K, 0.06 T) | > 380 | A/mm² |
| n-value (25 K, 0.5 T) | > 30 | |
| Φ of strand | < 1 | mm |
| Width of tape | 4 | mm |
| Copper stabilizer | ≥ 12 | % |
| RRR Copper stabilizer* | > 80 | |
| Bending radius* | < 100 | mm |
| Critical tensile strain (RT)* | > 0.3 | % |
| Unit length | 1000 | m |

Properties of reacted conductor

Cables Specification and Development

Low-current rating (P7)

600 A @ 25 K, B < 100 mT

High-current rating (P1 and P5)

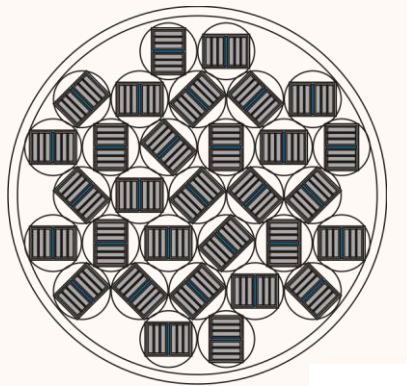
20000 A, 6000 A, 3000 A @ 25 K, B < 1 T

Twisted-Pair Cables

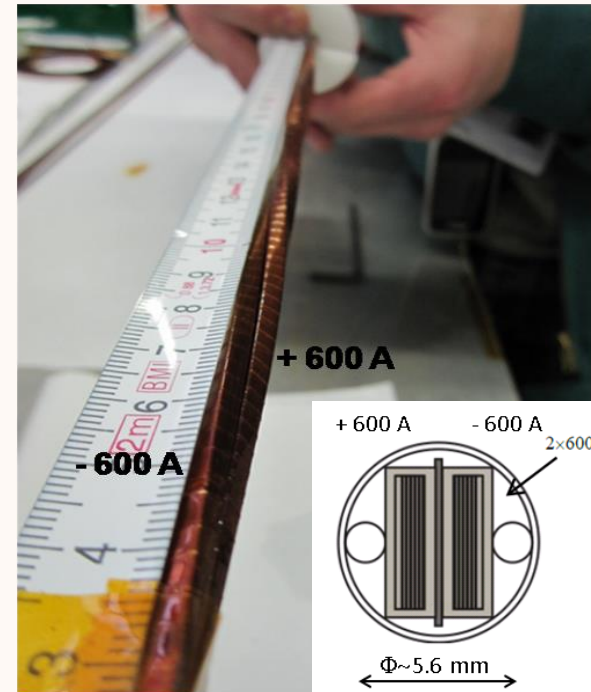
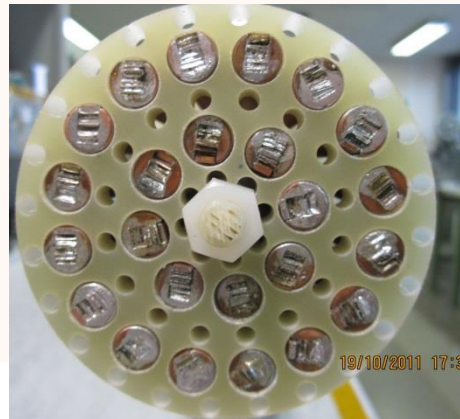
Use of tape for 600 A circuits

MgB₂, YBCO, BSCCO 2223

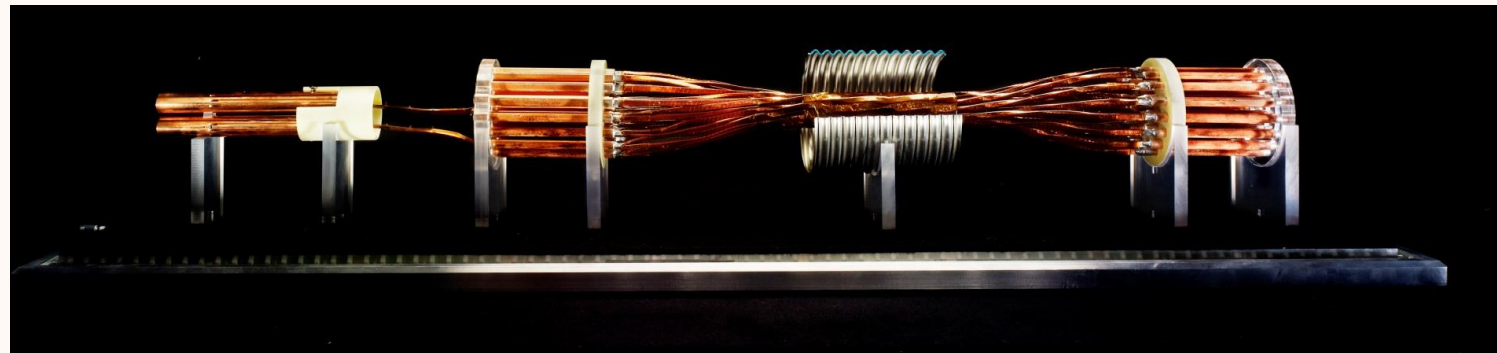
Terminations



$\Phi = 40$

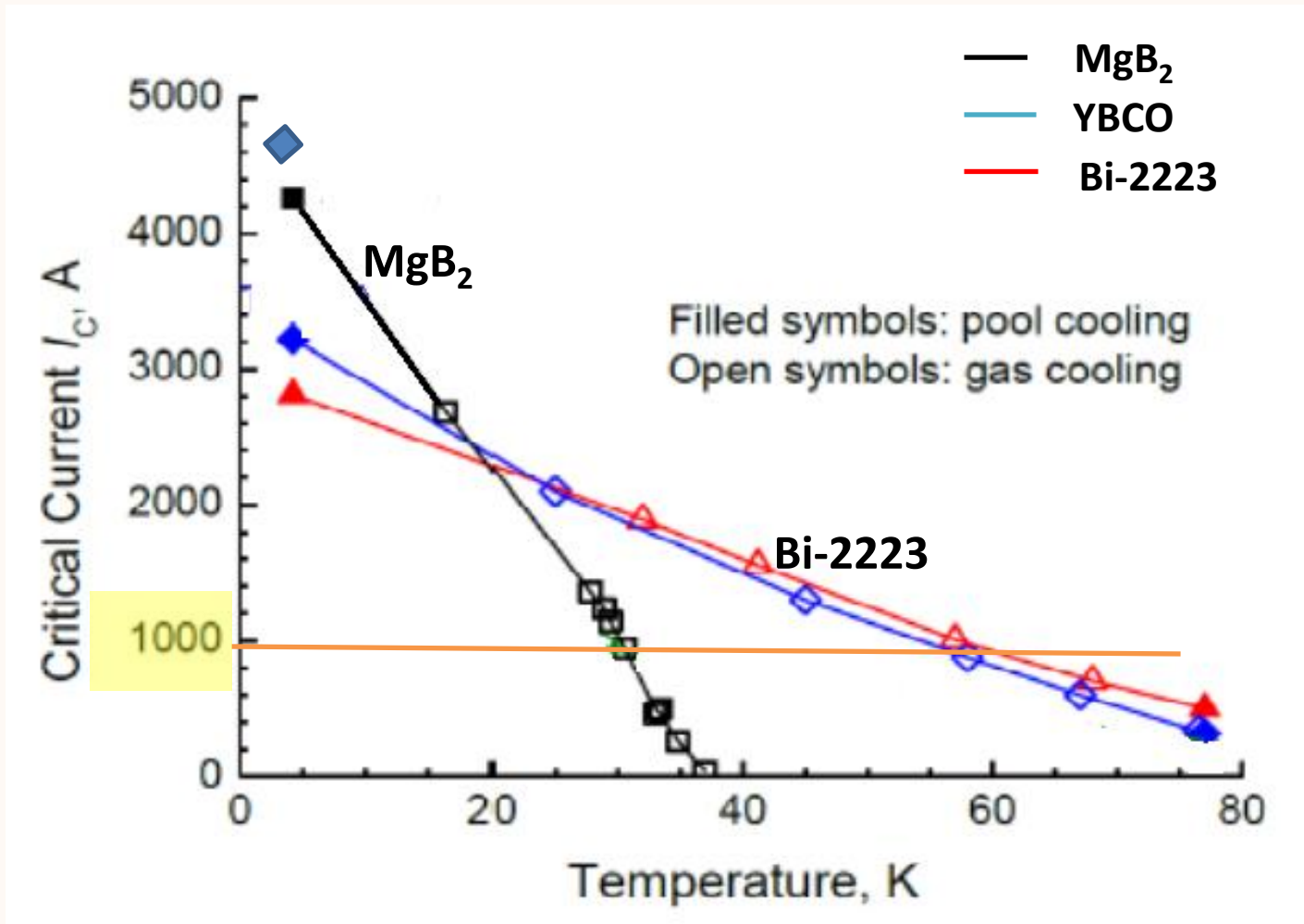


Mock-up of 25 Twisted-Pair Cables

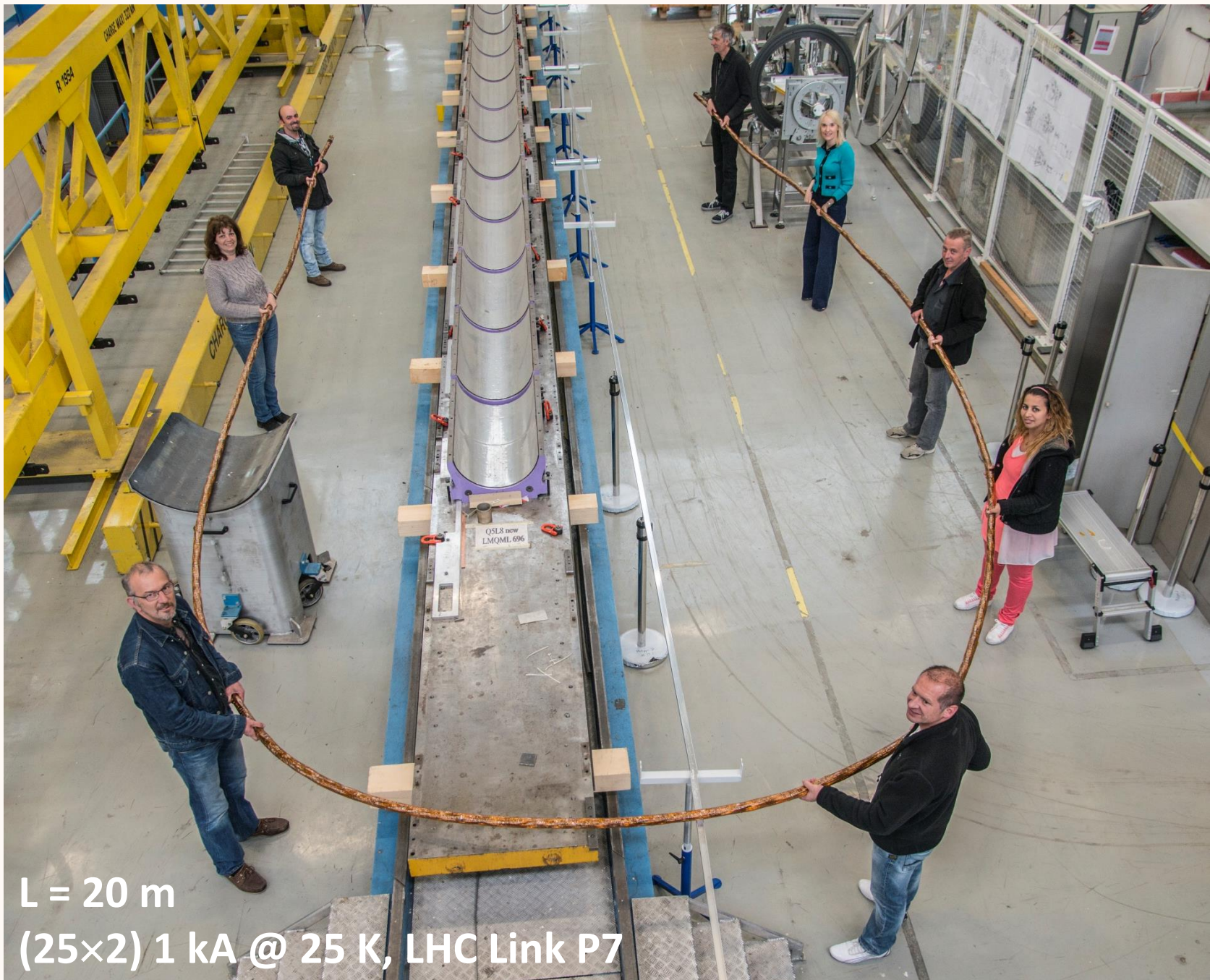


Twisted-Pair Cables

$I_c > 2.5 \text{ kA @ 20 K}$ – self-field

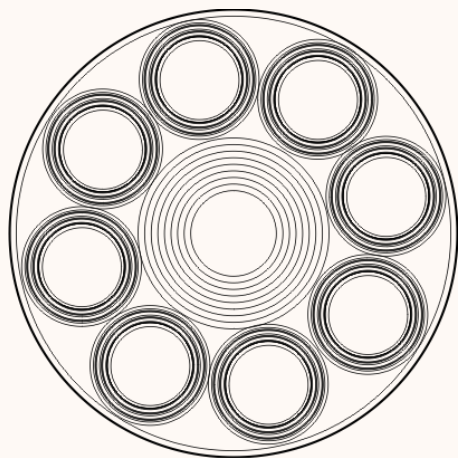


Measurements in He gas at the University of Southampton, Y. Yang, C. Beduz et al.



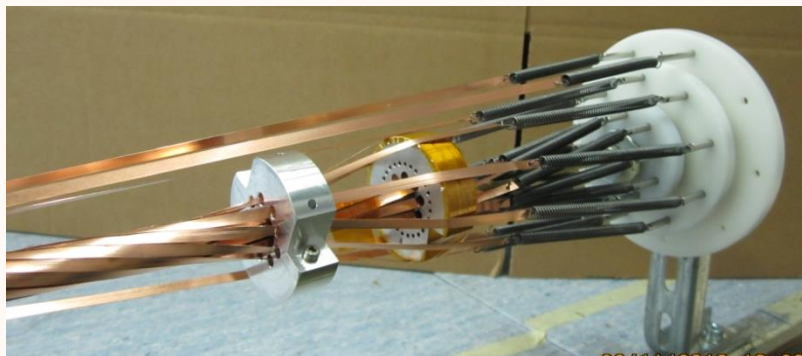
$L = 20 \text{ m}$
(25×2) 1 kA @ 25 K, LHC Link P7

High-Current Rating, LHC P1 and P5

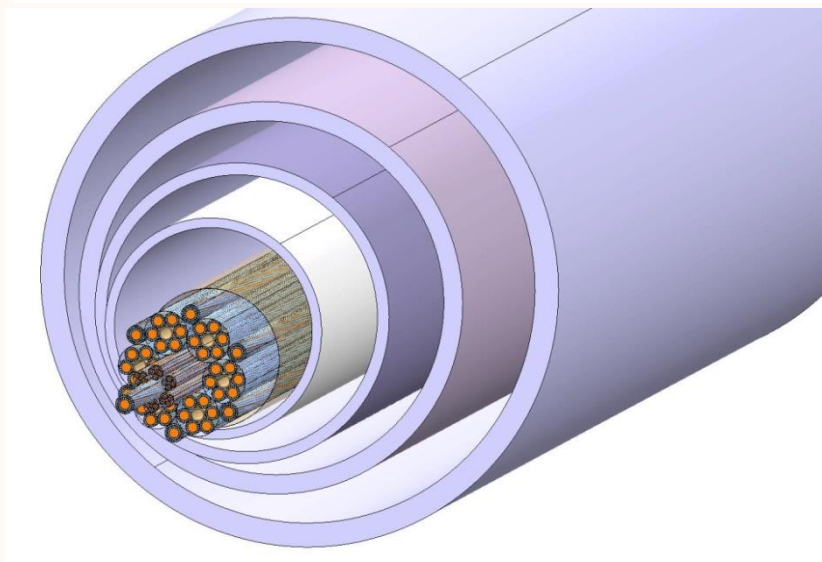
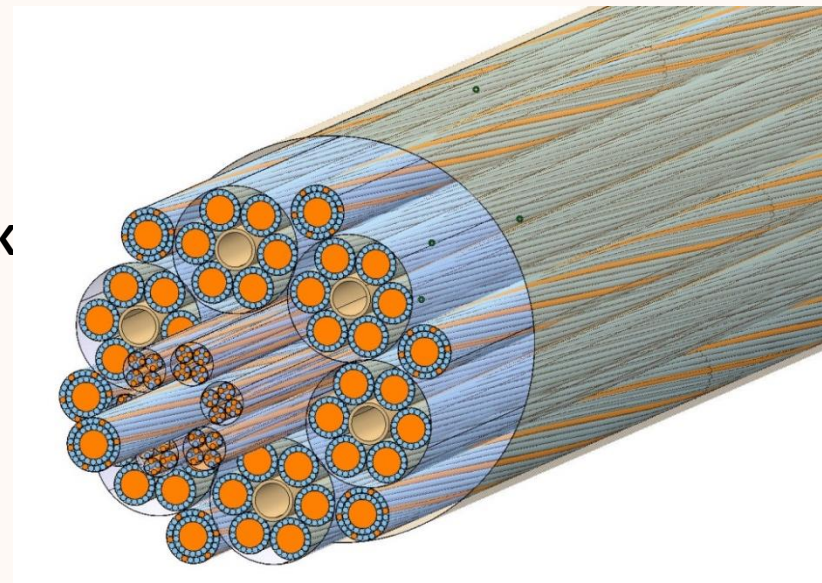


24 × 6000 A
42 × 600 A
 $I_{\text{tot}} = 169 \text{ kA} \ \& \ 20 \text{ K}$
($\sim 2 \times 84.5 \text{ kA}$)

$\Phi = 70$



Tape Conductor



Wire Conductor

High-Current Rating, LHC P1 and P5

Cu

MgB₂, $\Phi = 0.85$ mm

18 MgB₂ wires
 $\Phi = 6.5$ mm

20 kA

Six cables, $\Phi = 19.5$ mm

Concentric ± 3 kA

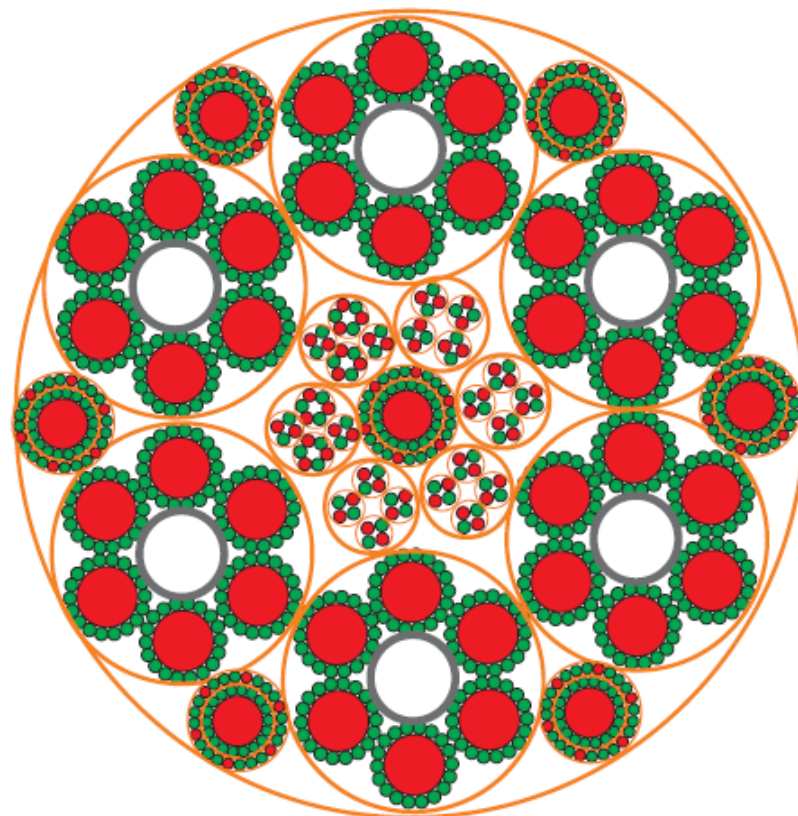
Seven cables, $\Phi = 8.4$ mm

0.4 kA

Four cables

0.12 kA

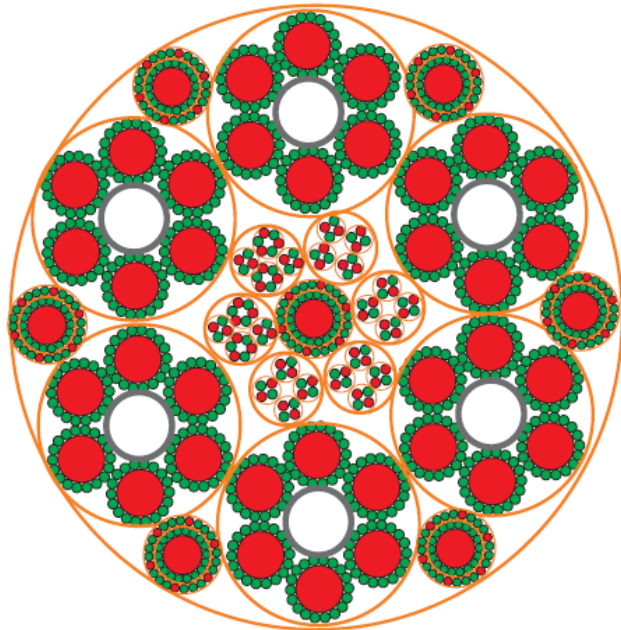
Eighteen cables



$\Phi_{\text{ext}} \sim 65$ mm

Cable for Hi-Luminosity Magnets

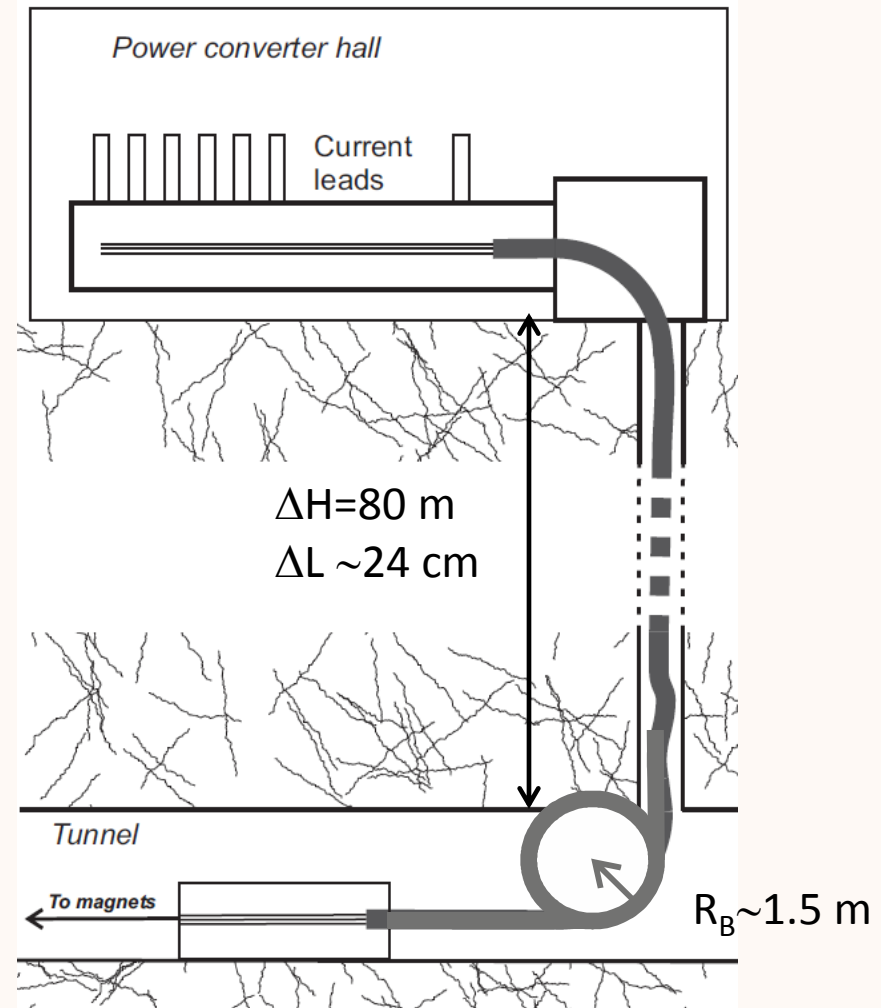
LHC P1 and P5



$$|I_{\text{tot}}| = 150 \text{ kA}$$

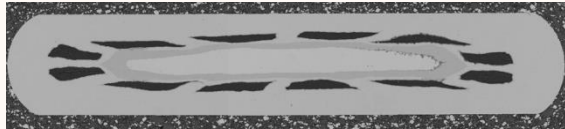
Mass $\sim 11 \text{ kg/m}$
(880 kg for $\Delta H=80 \text{ m}$)

Semi-flexible cryostat external diameter = 220 mm



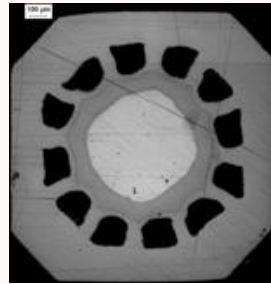
MgB₂ Conductor Development (1/4)

3.6×0.67 mm²



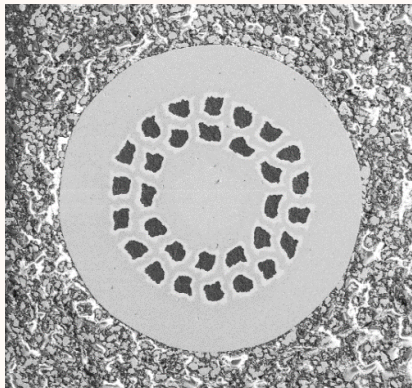
1.6×1.6 mm²

1.1×1.1 mm²

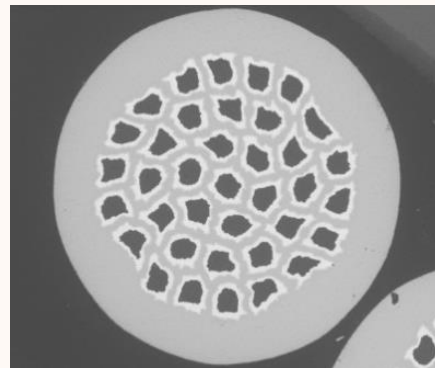


Ni Matrix
12 MgB₂ filaments
Cu core – Fe barrier
Filling factor ~ 14 %

Φ = 0.98 mm



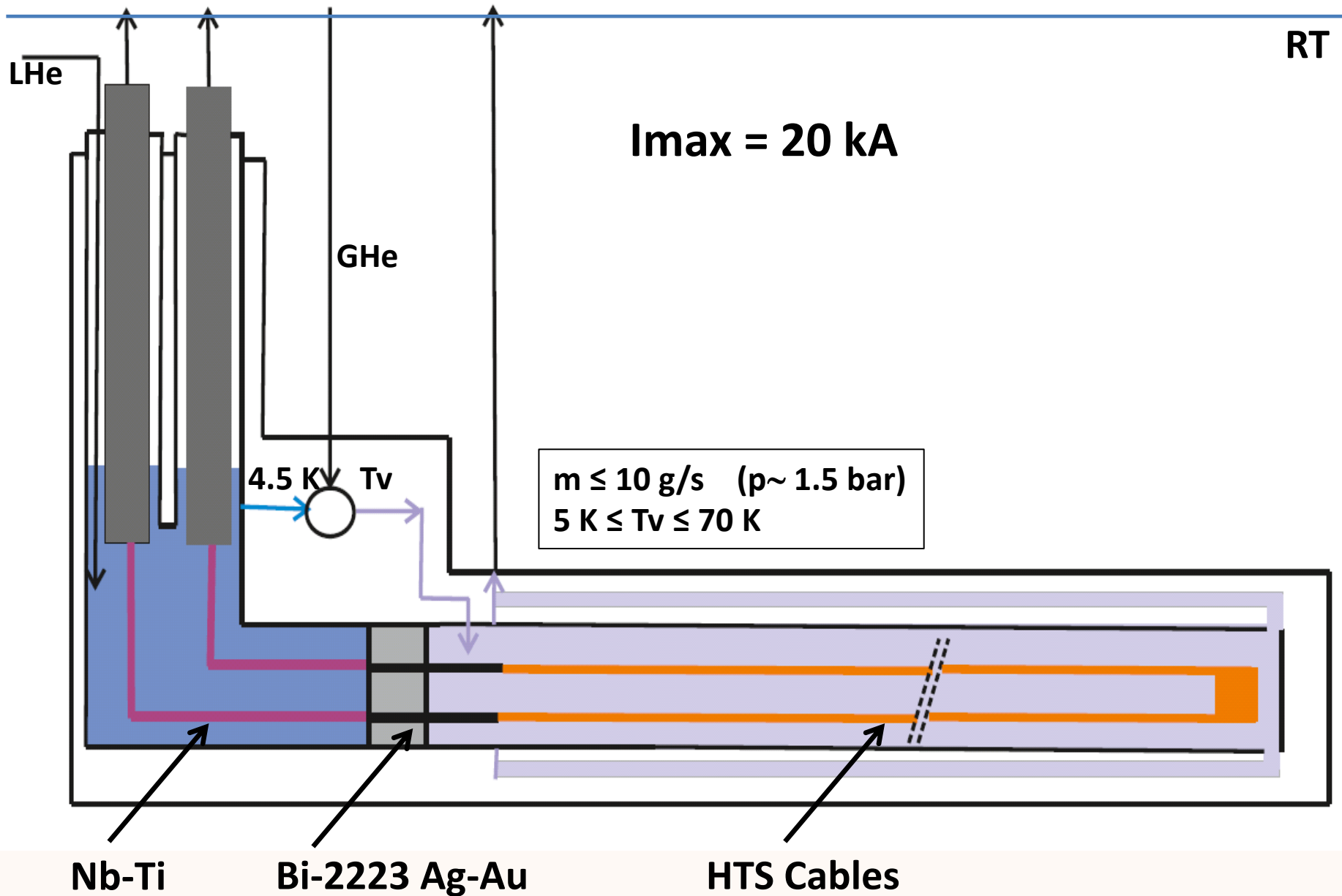
Φ = 0.85 mm



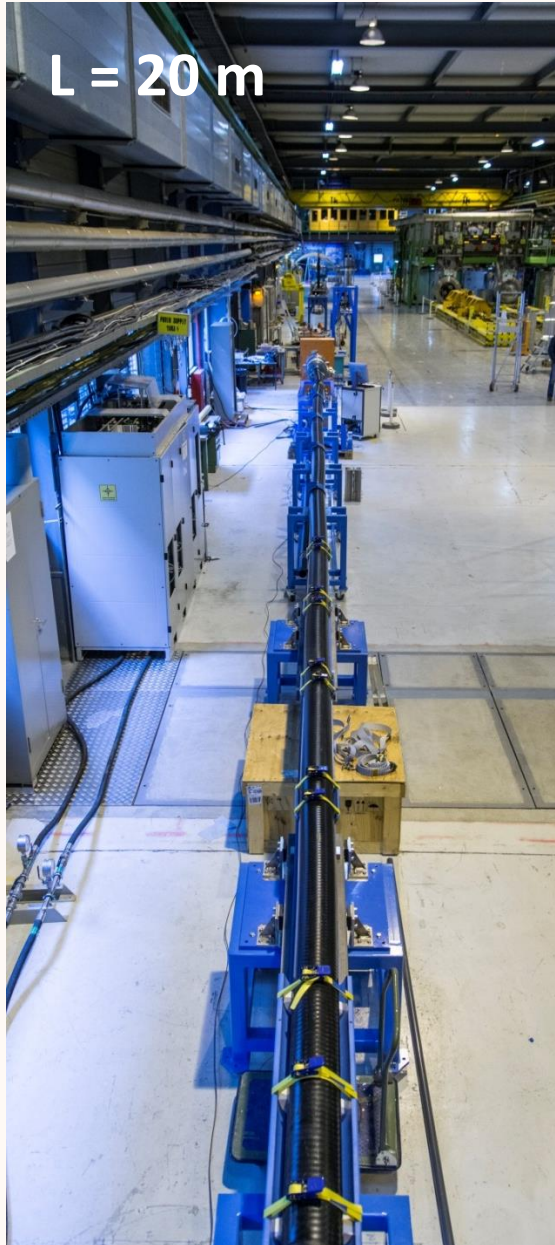
Monel Matrix
30/37 MgB₂ filaments
Nb + Ni barrier
Filling factor up to ~ 18 %

Wire produced at Columbus Superconductors for the Superconducting Link Project

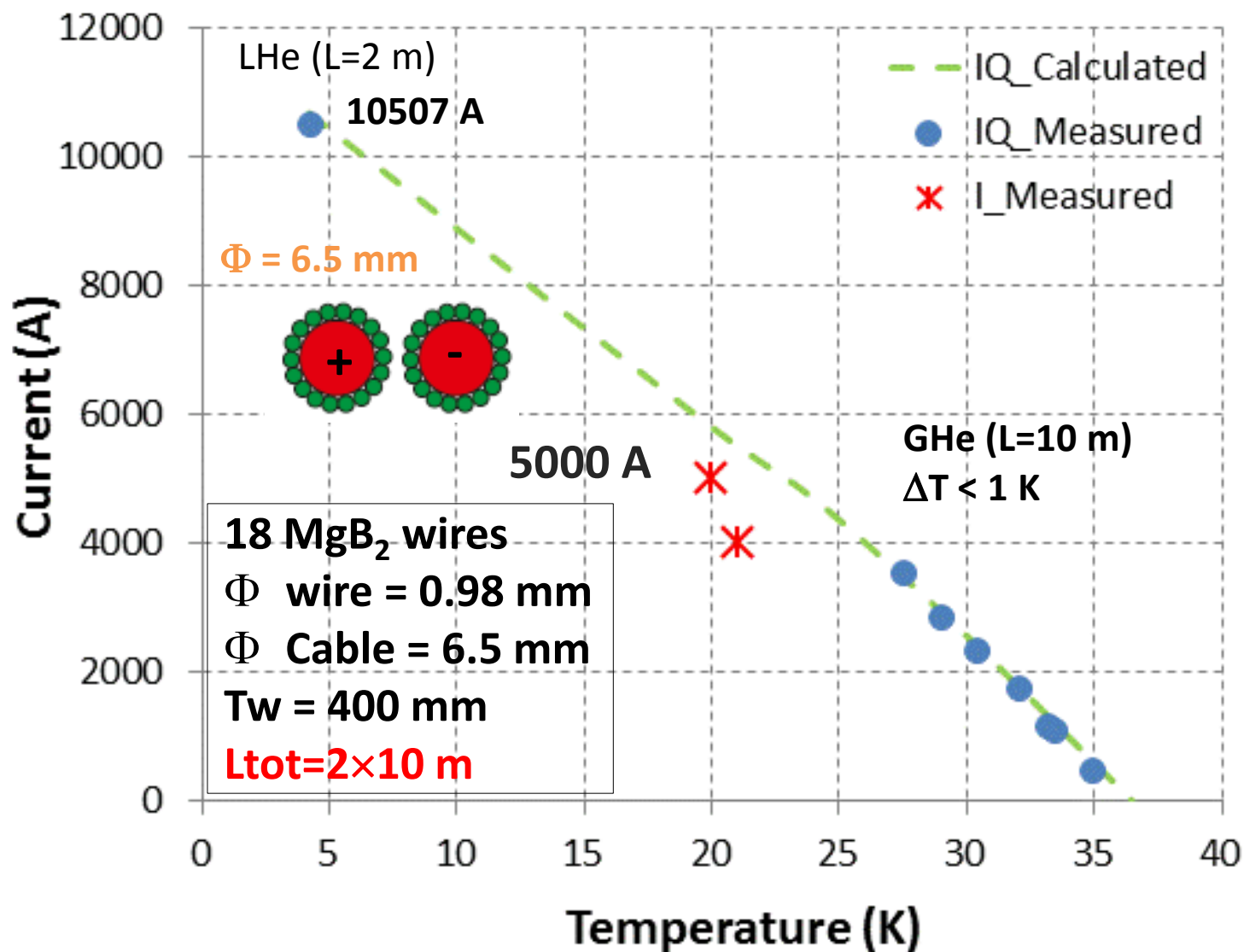
Superconducting Link Test Station at CERN



Superconducting Link Test Station at CERN



Measurement in GHe of 10 m long cables

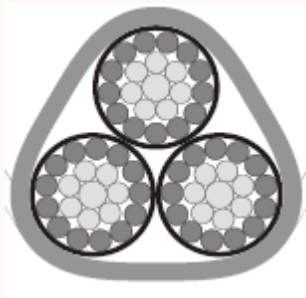


Nb-Ti vs MgB₂ for bus-bars

LHC **Nb-Ti cable**

6 kA

Operated at T < 6 K

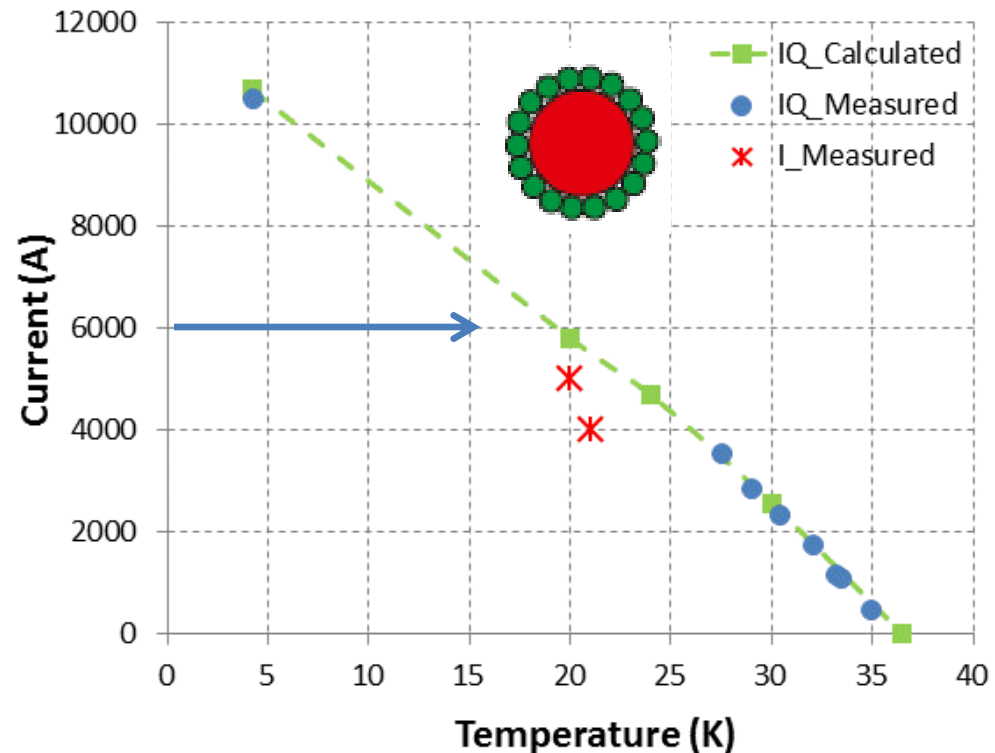


3 × 6 kA

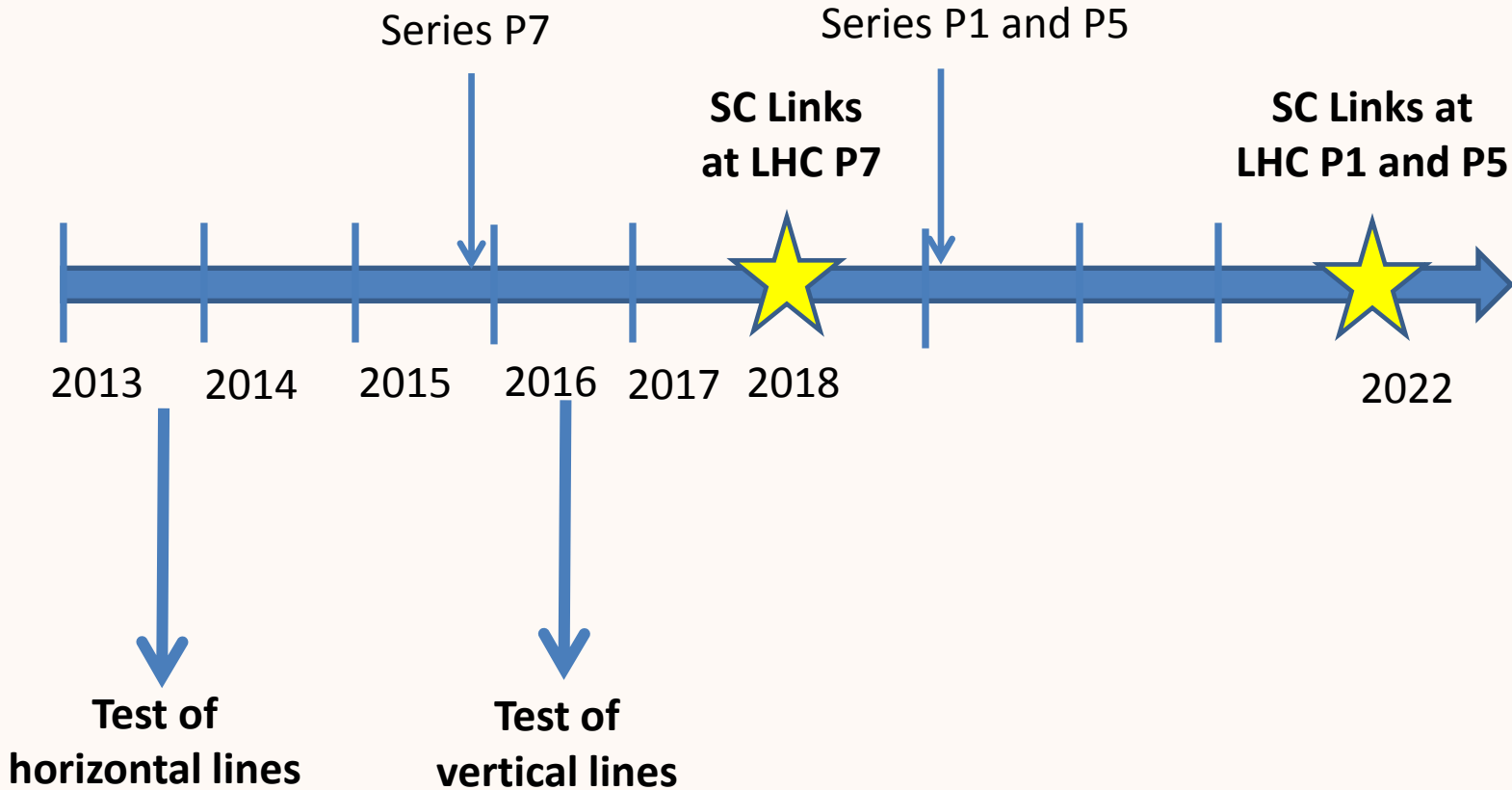
SC Link **MgB₂ cable**

6 kA

Operated at T < 20 K



Timeline



- **Energy saving in a superconducting system: electrical transfer**
- **Superconducting Links for the LHC: project overview**
 - Motivations, application to the LHC Upgrades
 - Development of superconducting lines at CERN
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 - **Potential applications other than LHC**
- **Conclusions**

Transfer of **20000 A**

Aluminium at Room Temperature*

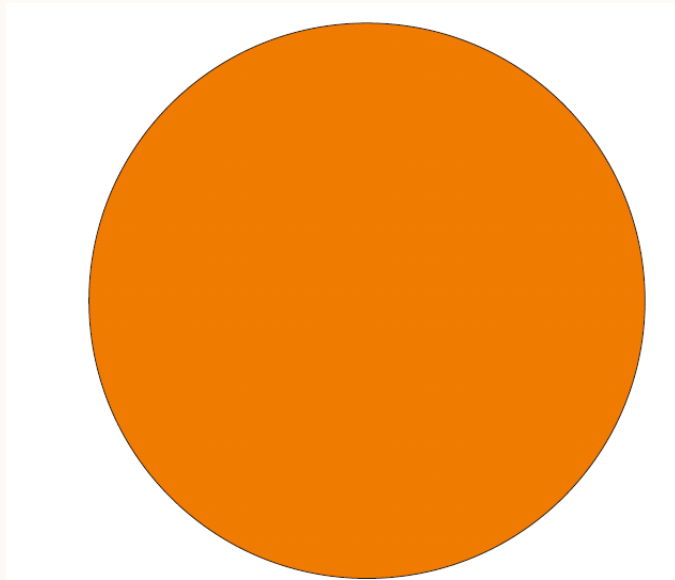
Water cooling – 5 m³/h

P=880 W/m

A_cond= 9090 mm²

W = 24.5 kg/m – 2.45 tons

Φ_{ext} = 120 mm



* $\rho_{Al}(RT) = 2 \cdot 10^{-8} \Omega \text{ m}$

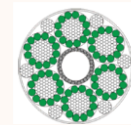
L=100 m MgB₂ with copper stabilizer

He gas cooling, T_{max}=25 K

A_cond ~ 100 mm²

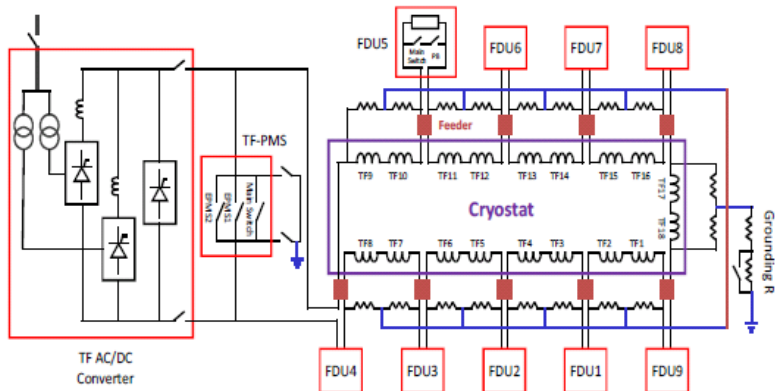
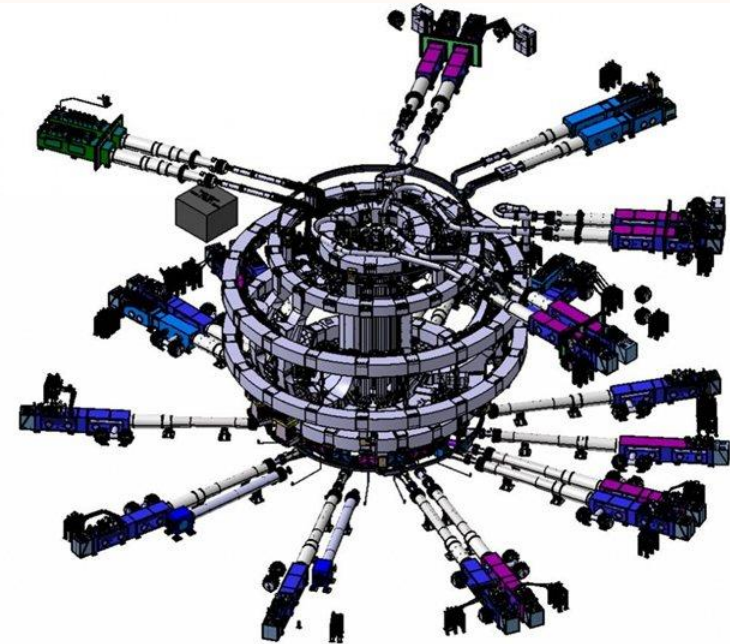
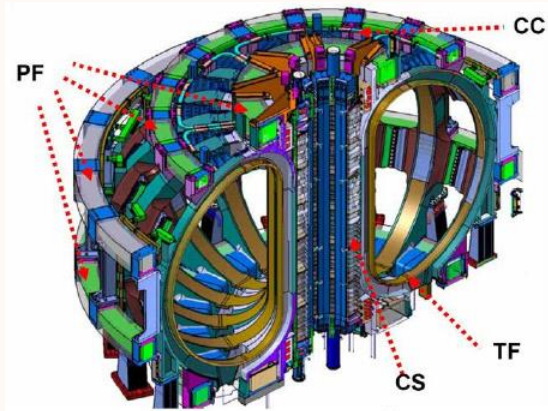
W ~ 1 kg/m – 100 kg

Φ_{ext}=18 mm



Replacement of High-Current resistive bus-bar with SC lines

Ex. ITER TF Coils

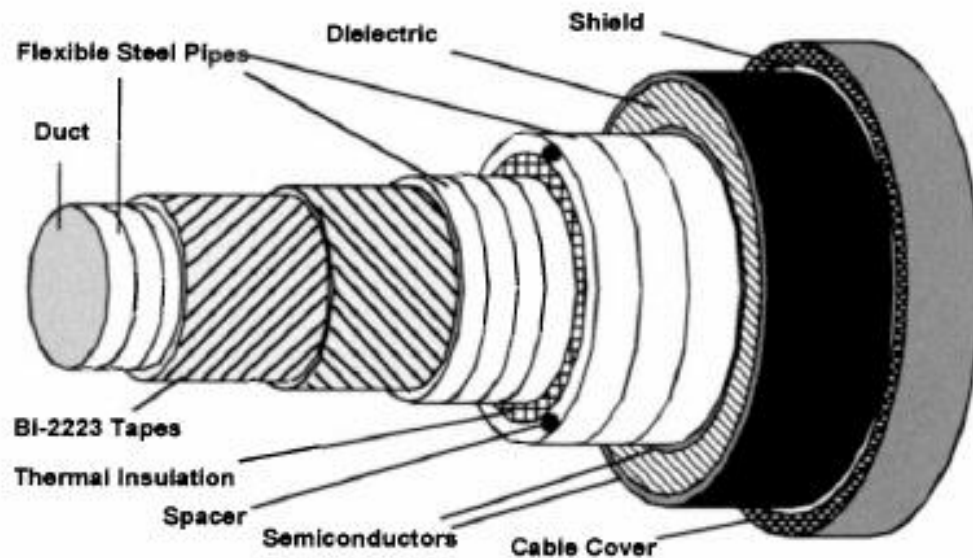


9 × 68 kA DC Circuits (18 Toroidal Field Coils)

ITER bus-bar

EFDA study*: design of the same type as that being developed for power transmission systems based on HTS tape conductor

$\Phi = 152 \text{ mm}$ - to be compared with $225 \times 225 \text{ mm}^2$ of the Al water cooled TF coils bus bar (68 kA)



*R. Wesche, R. Heller, W.H. Fietz, V.L. Tanna, G. Zahn, EFDA Ref. TW4-TMSF-HTSCOM, 2005

ITER bus-bar

Study commissioned by EFDA* of an alternative to Al bus-bar based on the use of **HTS – BSCCO 2223 Tape (65 K)**

This was found to **be attractive regarding space and weight**

BUT

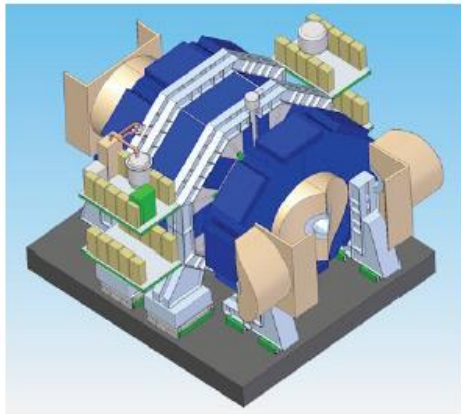
Too expensive – even taking into account the power saving over 20 years of operation

MgB₂ High-Current Cables of the type being developed for LHC would be a viable option

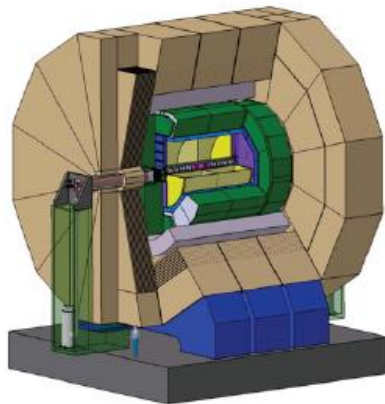
*R. Wesche, R. Heller, W.H. Fietz, V.L. Tanna, G. Zahn, EFDA Ref. TW4-TMSF-HTSCOM, 2005

SC Links for “pull-push” experiments

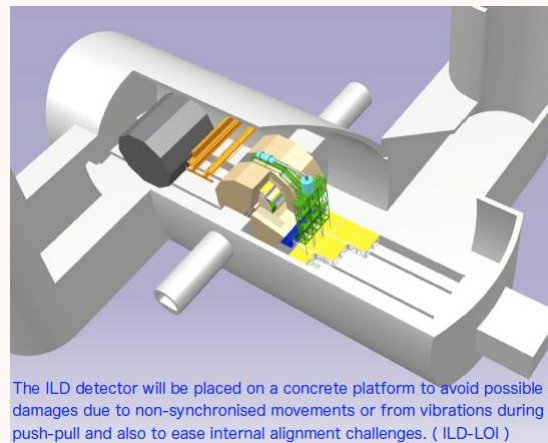
In CLIC/ILC it is foreseen to install **2 experiments** that share the single interaction point on a “push-pull” basis



SiD with Platform



ILD with Platform



The ILD detector will be placed on a concrete platform to avoid possible damages due to non-synchronised movements or from vibrations during push-pull and also to ease internal alignment challenges. (ILD-LOI)

| | |
|--------------------|---|
| -det-1 BPL running | 2 weeks + 1 week contingency for machine study and inefficiency |
| -push-pull+calib | 1 week |
| -det-2 BPL running | 2 weeks + 1 week contingency for machine study and inefficiency |
| -push-pull+calib | 1 week |

Proposed running
schedule (ILC) based
on an 8-week cycle

It would be an advantage to keep cryogenics and busbars connected for such frequent movement . This could be achieved using semi-flexible cryostats containing MgB₂ based lines of the type being developed for LHC

Conclusions

- Superconducting Links: short-term application of superconducting electrical transfer lines for the feeding of the LHC magnets
- R&D Development is well advanced. Feasibility of making high-current MgB_2 cables using round wires was proven. On-going cables and system development and test aim at fully validate the technology of high-current (150 kA) transfer lines
- Validation of this technology will very possibly lead to applications other than for the LHC accelerator

Thanks for your attention !

Acknowledgements

The work on the SL Link could not have been/be performed without:

the very intense activity within the CERN **SCD section**:

B. Bordini, S. Giannelli, J. Fleiter

G. Hurte, A. Jacquemod, A. Gharib

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and the SM-18 team

:J. Feuvrier, Ch. Giloux

the collaboration with:

the **IASS, Institute for Advanced Sustainability Studies**, Potsdam

Columbus Superconductors, Genova

the **University of Southampton**, Southampton

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