

Energy Management in Japan, Consequences for Research Infrastructures

Masakazu Yoshioka (KEK)

- 1. Electric power supply in Japan, before and after March 11, 2011 earthquake**
 - **High efficiency and “almost” environmental pollution-free electricity generators can save Japan, and contribute to reduce global CO₂ problem**
- 2. KEK Electricity contract as an example of large-scale RIs**
- 3. Accelerator design by considering optimization of luminosity/electricity demand**
 - **Example: Super-KEKB**
 - **ILC**
- 4. Accelerator component design by considering high power-efficiency**
 - **Klystron**
 - **Availability based on MTBF and MTTR**
- 5. Summary**

Current situation of electricity in Japan

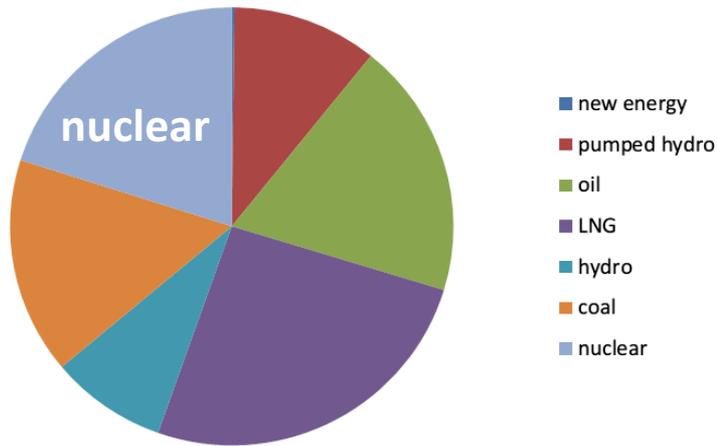
The March 11, 2011 earthquake brought down serious damage to the Japanese electricity system. (Of course more severe damage to the people's life especially at FUKUSHIMA)

Now, no nuclear power plant is in operation. More than 20% of the total availability is disappearing.

This summer, it is very hot, high humid, and Japanese economy is bullishness.

Nevertheless we could survive without nuclear power,

- by increasing electricity from fossil fuel, which results serious trade imbalance,
- and by saving electricity.



The electricity statistics on August 21, 2013, all in Japan

- Availability: 169GWatt
- Amount usage: 154GW (91%)

ILC electricity demand is 0.1% of the current availability in Japan. This amount does not give a big impact, but we have to think about the realization of a better and sustainable electricity system.



new energy	0.2
pumped hydro	10.6
oil	18.9
LNG	25.7
hydro	8.5
coal	16
nuclear	20.1
	100



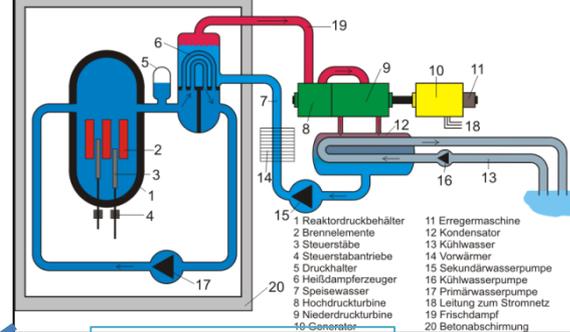
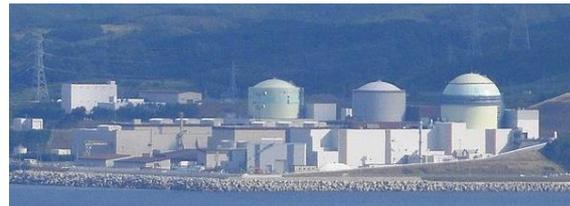
Coverage of my presentation

coal fired power

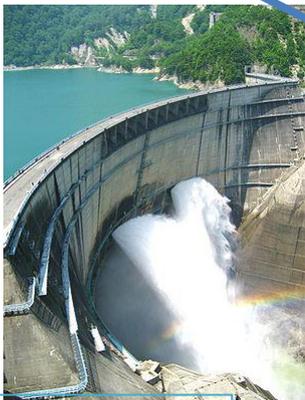


Coverage of my presentation

LNG fired two stage power generation



Nuclear power



hydropower

Coverage of my presentation

Commercial grid consisting of many type generators



Wind



oil-fired power



Biomass



Tidal power, and others



Solar power



Geothermal

High energy density



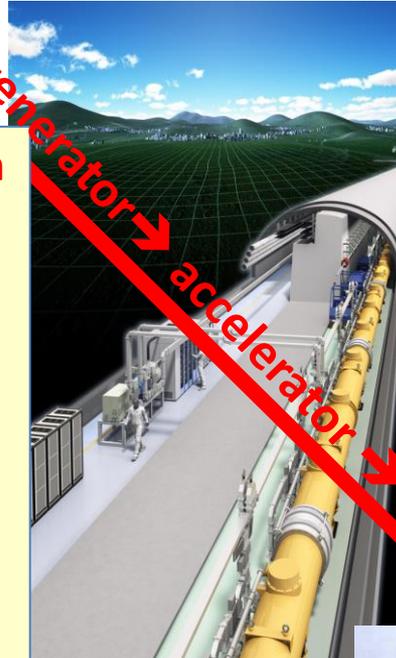
Since, accelerators are electric power gluttonous
→ we have to consider-----

2. Accelerator design and manufacturing
should be made by considering-----

- performance/AC power
 - Super-B factory
 - ILC
- component power efficiency
 - High power RF
 - MTBF and MTTR

1. Sustainable power generation

- As clean as possible
 - DeNO_x and DeSO_x
 - De-Mercury
 - De-PM2.5
- High efficiency generation
 - Coal > 45%
 - LNG > 60%
- Grid power flow control
 - Margin should be as low as possible <3%
- Development of new energy
 - Wind, solar, biomass, geothermal-----
 - Tidal wave, algal-----



3. Energy recovery

- from cooling water
- from beam power, directly
- etc.

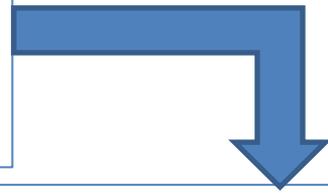


Low energy density



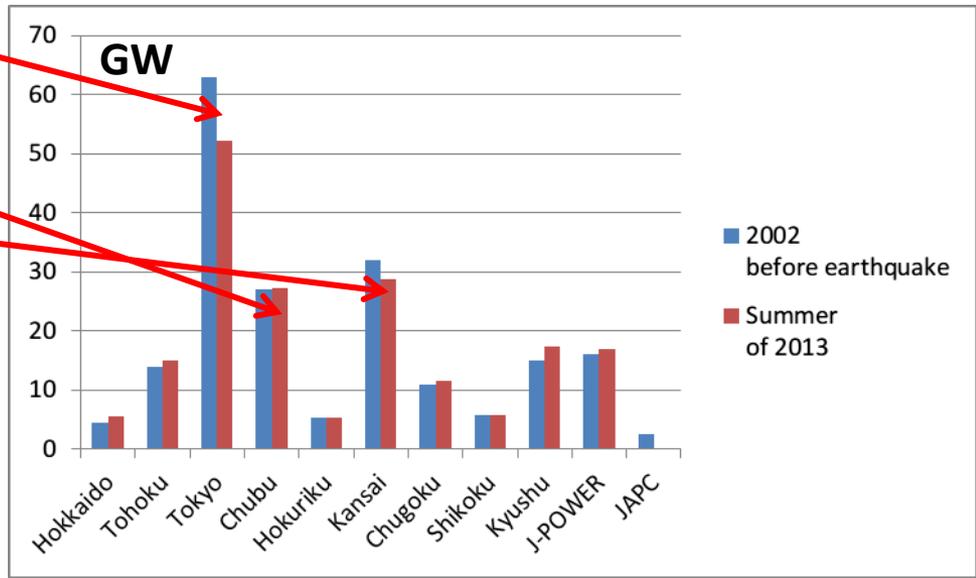
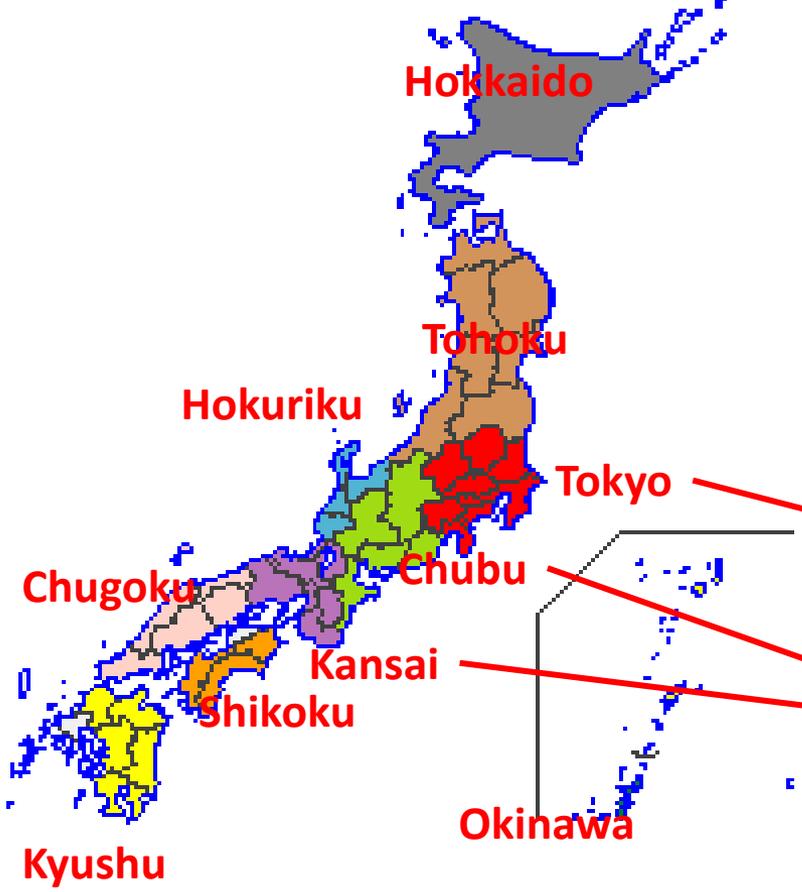
Energy flow: generator → accelerator → cooling tower

- 12 big electrical companies in operation
- 10 regional monopoly + J-POWER + JAPC
- Two frequencies: 50Hz (east), 60Hz (west)
- Unified system of generation and supply



Regional monopoly and unified generation/supply brings-----

- good grid power flow control inside the region
- BUT,
 - poor inter-regional power interchange
 - less price competition



J-POWER: wholesale power company
Availability: 17.0GW (2013)
JAPC: Japan Atomic Power Company

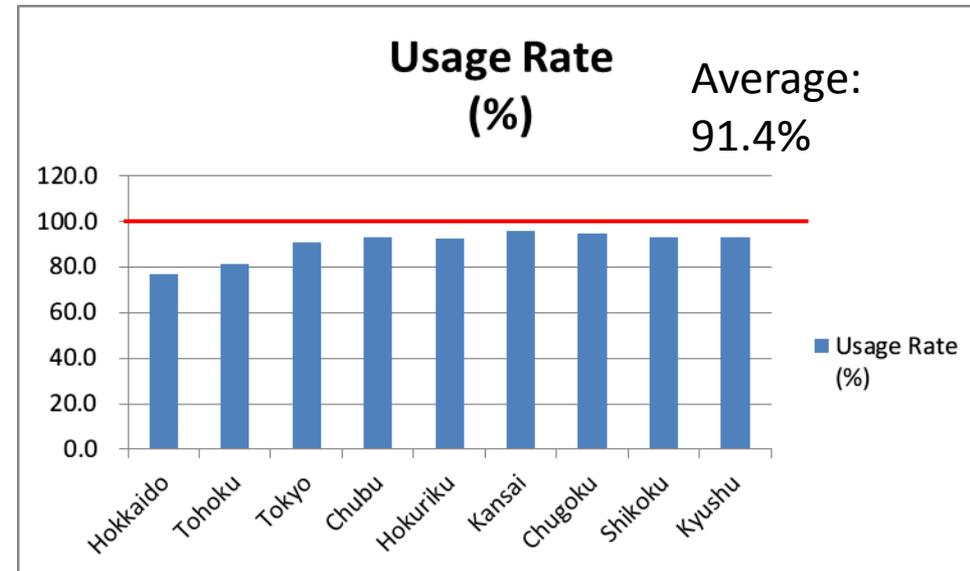
Statistics of Aug.21, 2013

2013/8/21

Company	Amount used (GW)	Instantaneous Availability (GW)	Usage Rate (%)
Hokkaido	4.23	5.50	76.9
Tohoku	12.18	14.96	81.4
Tokyo	47.42	52.09	91.0
Chubu	25.37	27.27	93.0
Hokuriku	4.86	5.26	92.3
Kansai	27.54	28.81	95.5
Chugoku	11.09	11.68	94.9
Shikoku	5.34	5.74	93.0
Kyushu	16.24	17.49	92.8
Okinawa		4.68(Max.)	
Total (excluding Okinawa)	154.27	168.80	91.4

Peak demand in summer appears when----

- Hot temperature
- High humidity
- Weekday
- High-school baseball tournament

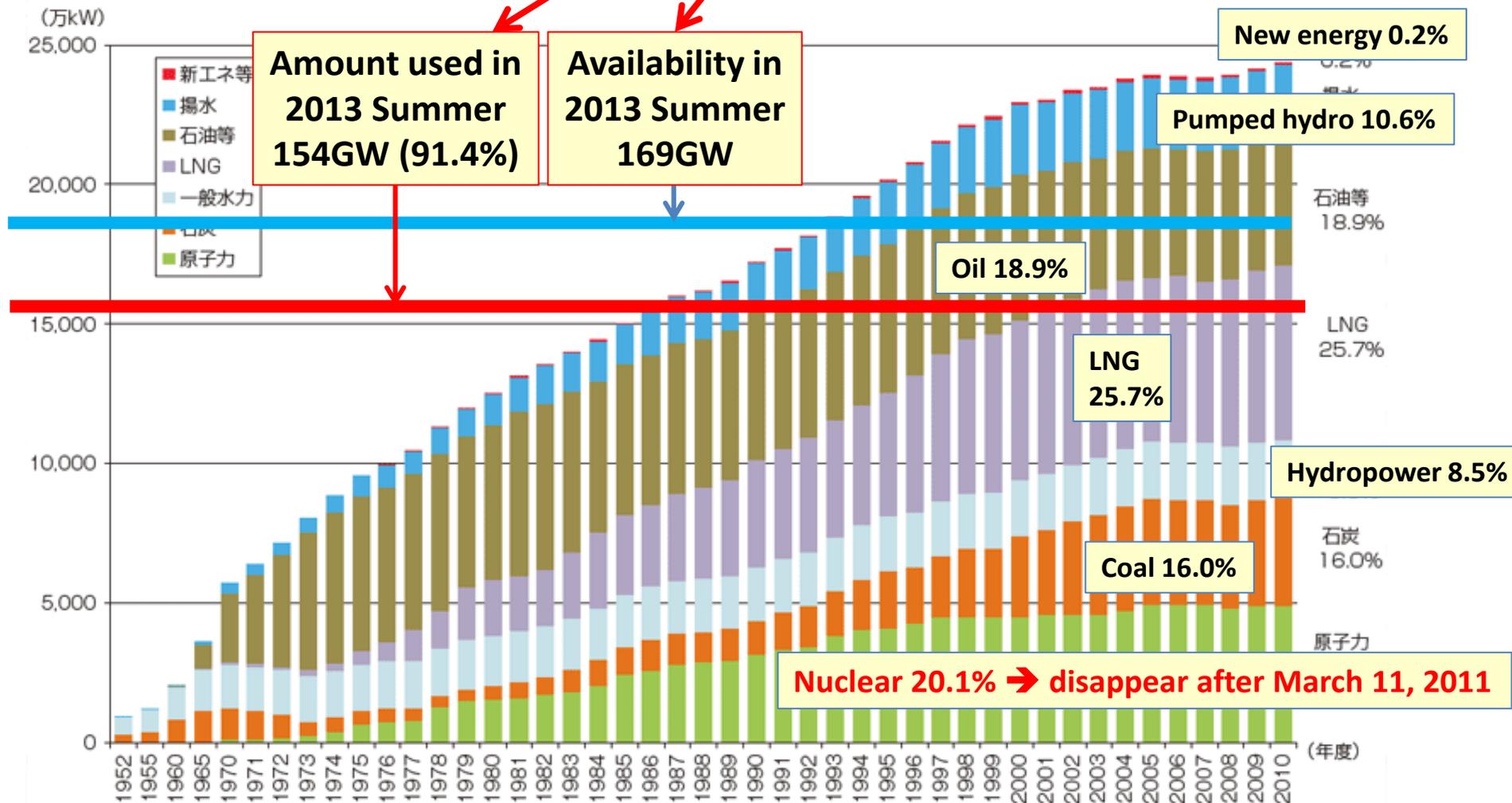


Usage rate should be < 97% of availability to ensure stable supply (in Japan) based on excellent grid flow control

Tight supply-demand balance, but it is well controlled by the save on electricity !

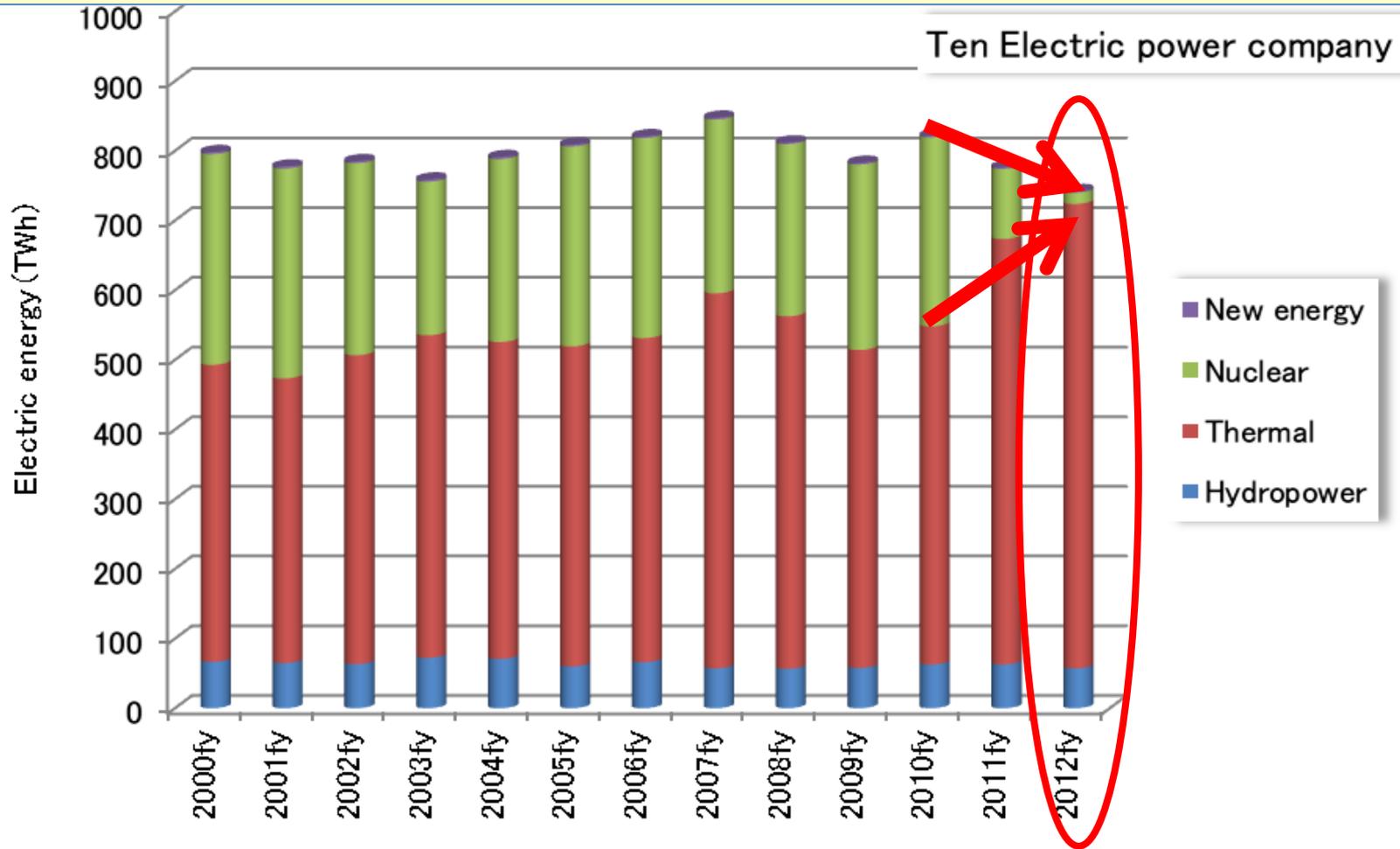
Comparison before and after the earthquake

【第214-1-5】発電設備容量の推移（一般電気事業用）



It is clearly seen that

- the lack of electricity is recovered with fossil fuel generation, resulting big problem of trade imbalance and
- the total demand is reduced by saving electricity.



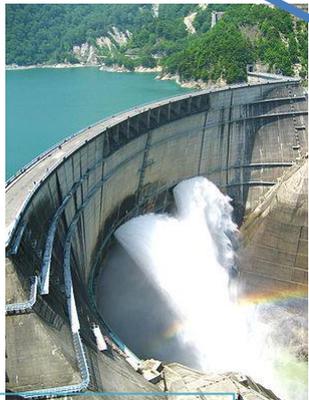
Toward the green power:

◆ Improve the efficiency of COAL and LNG-DTCC

➤ 0.1% improvement corresponds to ILC demand

◆ De-NOx, SOx, CO₂, Mercury, PM2.5-----

ENGT-fired two stage power generation



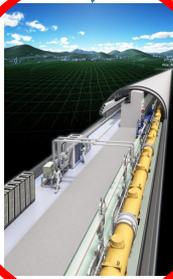
hydropower



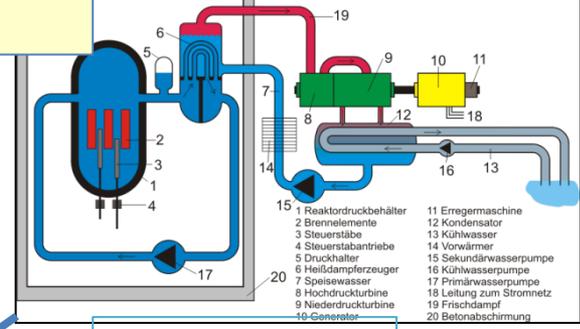
oil-fired power



Tidal power, and others



Solar power



Nuclear power



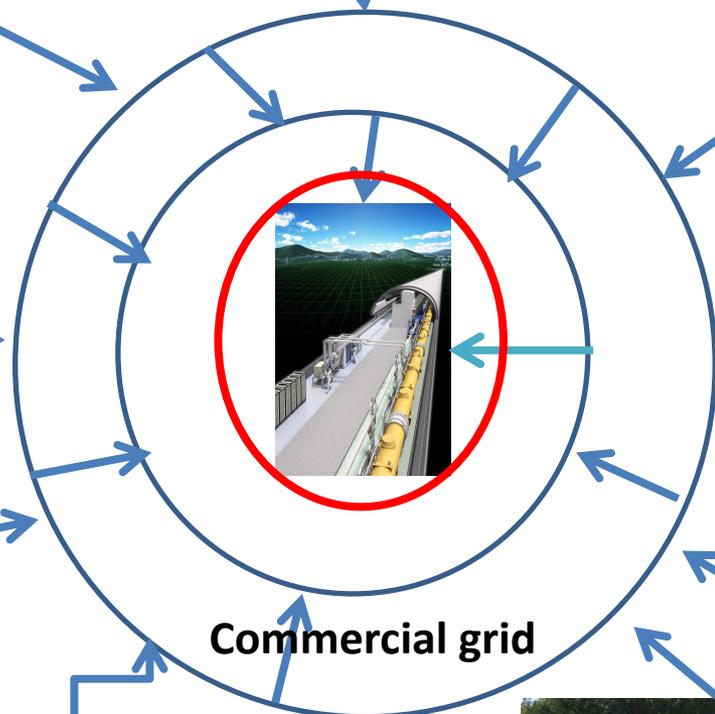
Wind



Biomass



Geothermal

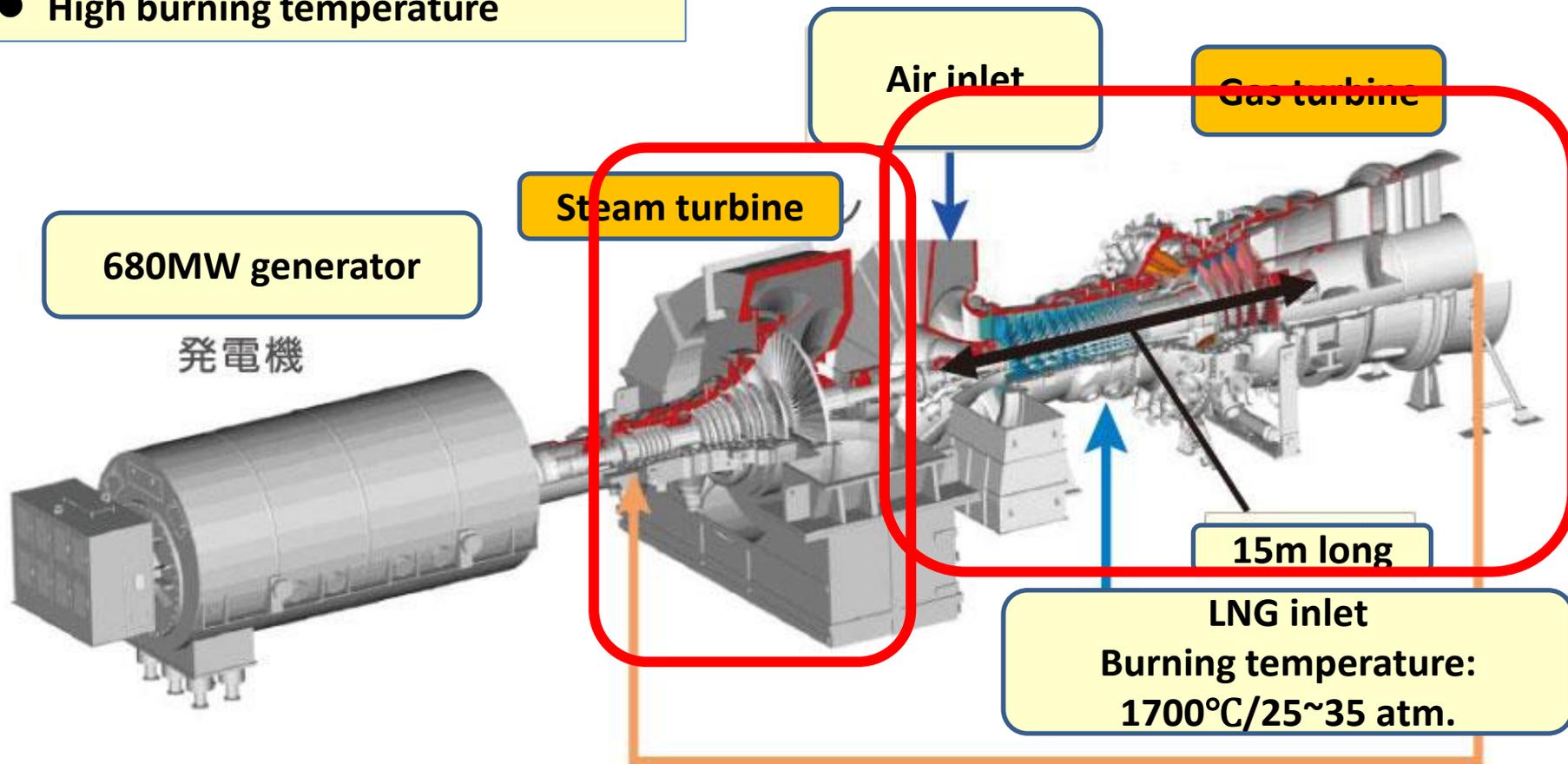


Solution-1: LNG GTCC(Gas turbine combined cycle) power plant

Gas turbine (similar to jet engine) + steam turbine using exhaust heat effectively

Key technologies to increase efficiency

- Combined cycle
- High burning temperature



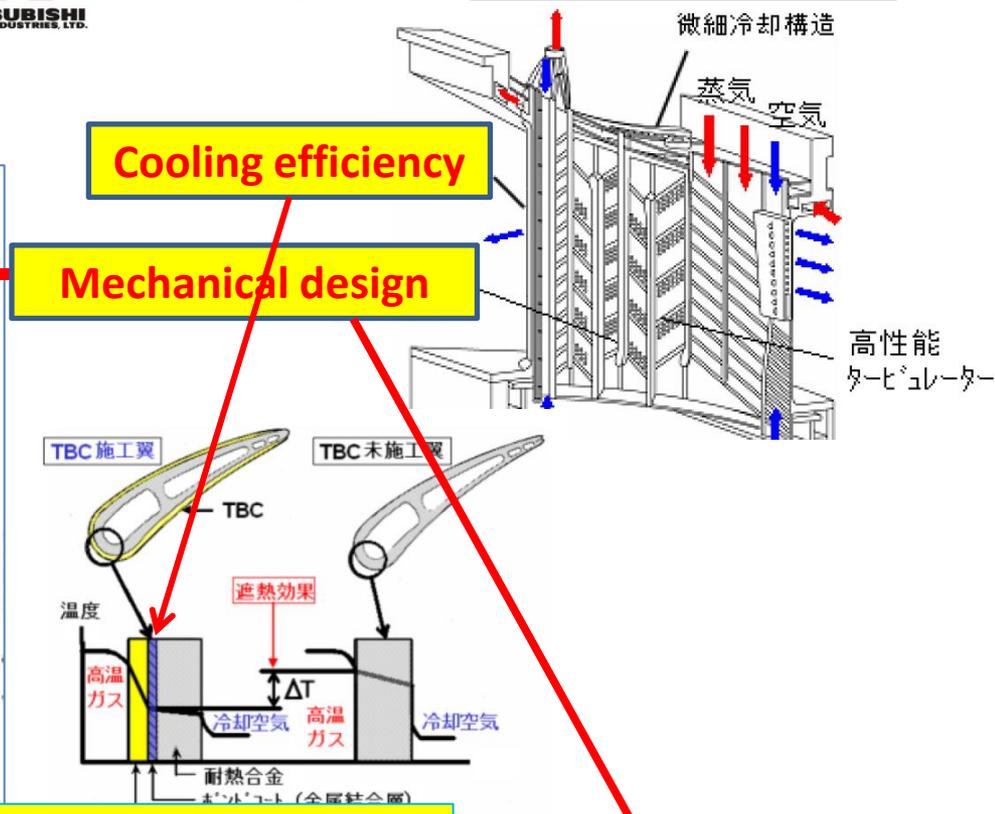
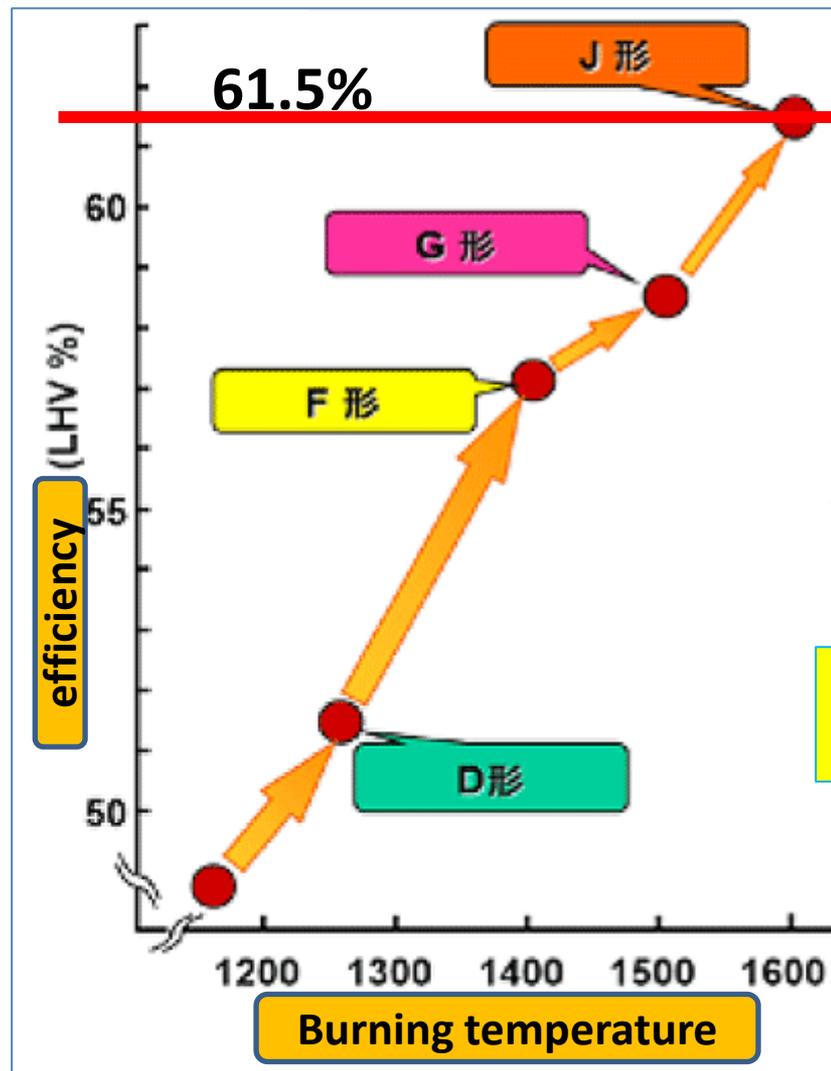
Steam temperature from exhaust heat recovery boiler: 650~700°C/170 atm.

Challenge of burning temperature up to 1700°C

By Mitsubishi Heavy Industries

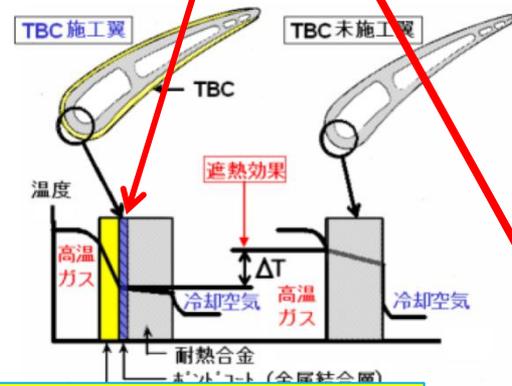


1700°C turbine blade design



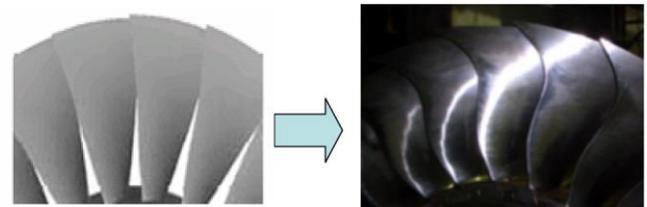
Cooling efficiency

Mechanical design



Multi-layer structure to increase ΔT

Decrease pressure loss



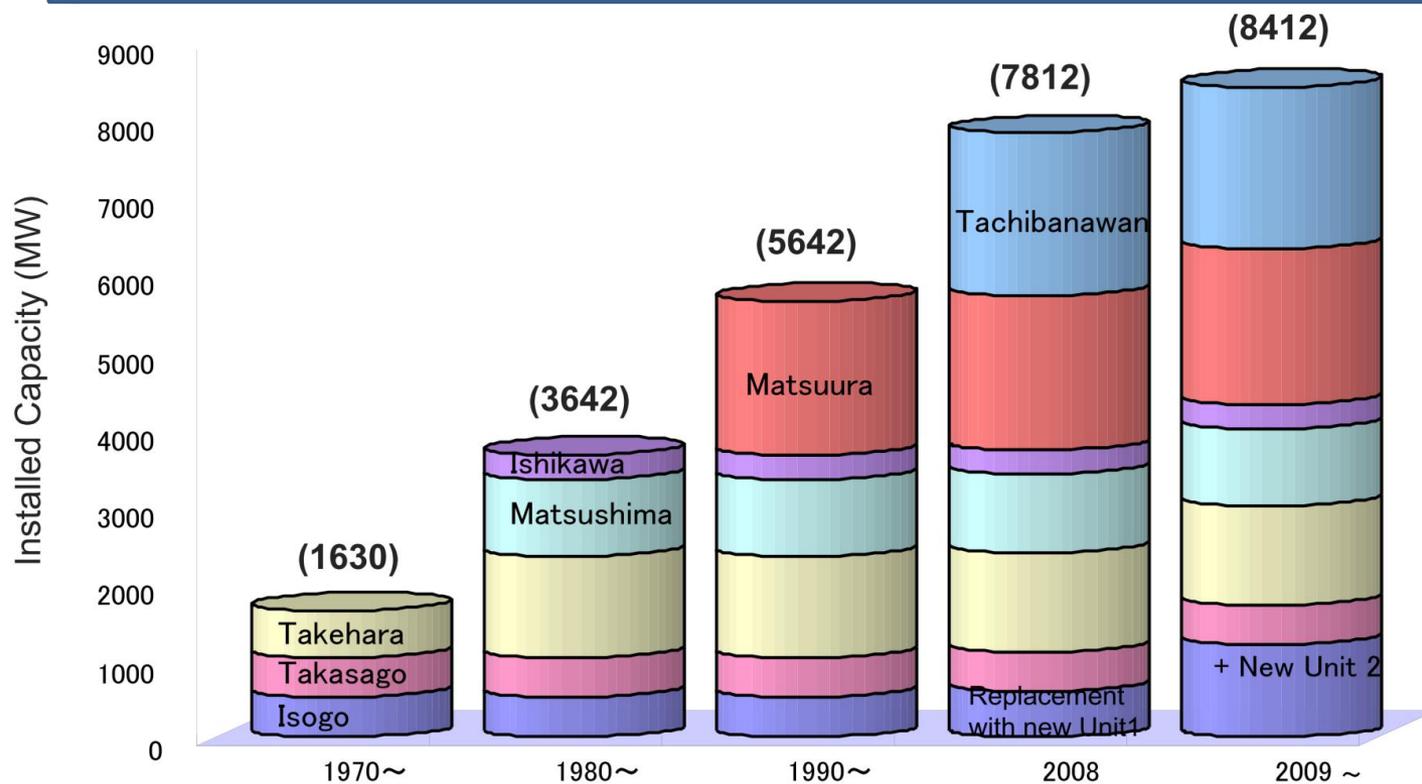
Solution-2: Coal power plant with high burning temperature

Steam condition: Sub-critical → Super-critical → Ultra-super-critical

DeSOx, NOx, CO2, Mercury, PM2.5, Coal gas plant in future → Fix CO2

J-POWER: leading company of Japan to develop new type of coal fired power plant.

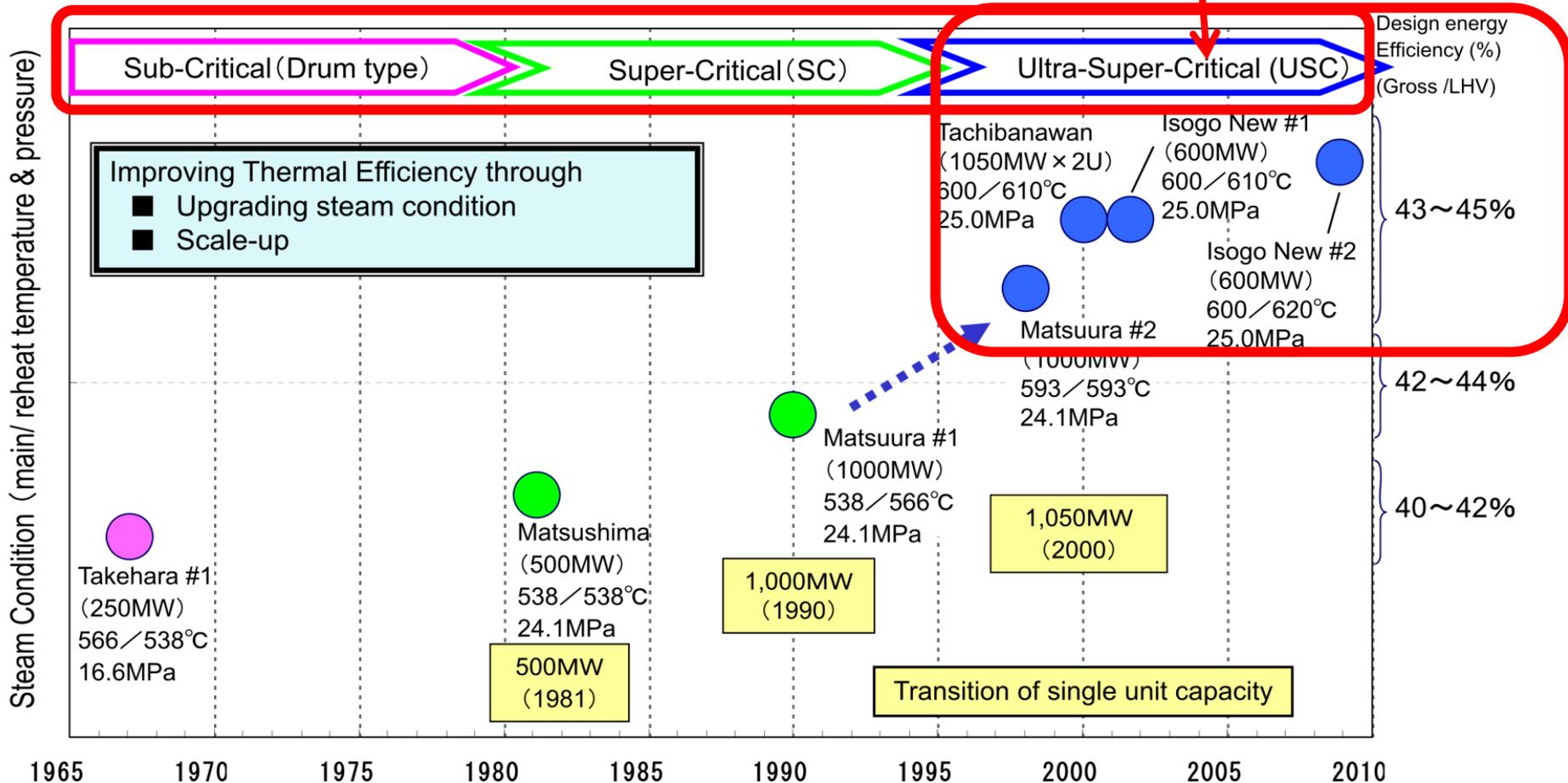
Present availability: 8.4GW



History of J-POWER's Thermal Efficiency Improvements



▶ The world's highest level of thermal efficiency has been achieved at Isogo Power Station by continuous efforts on upgrading steam conditions since 1960s.

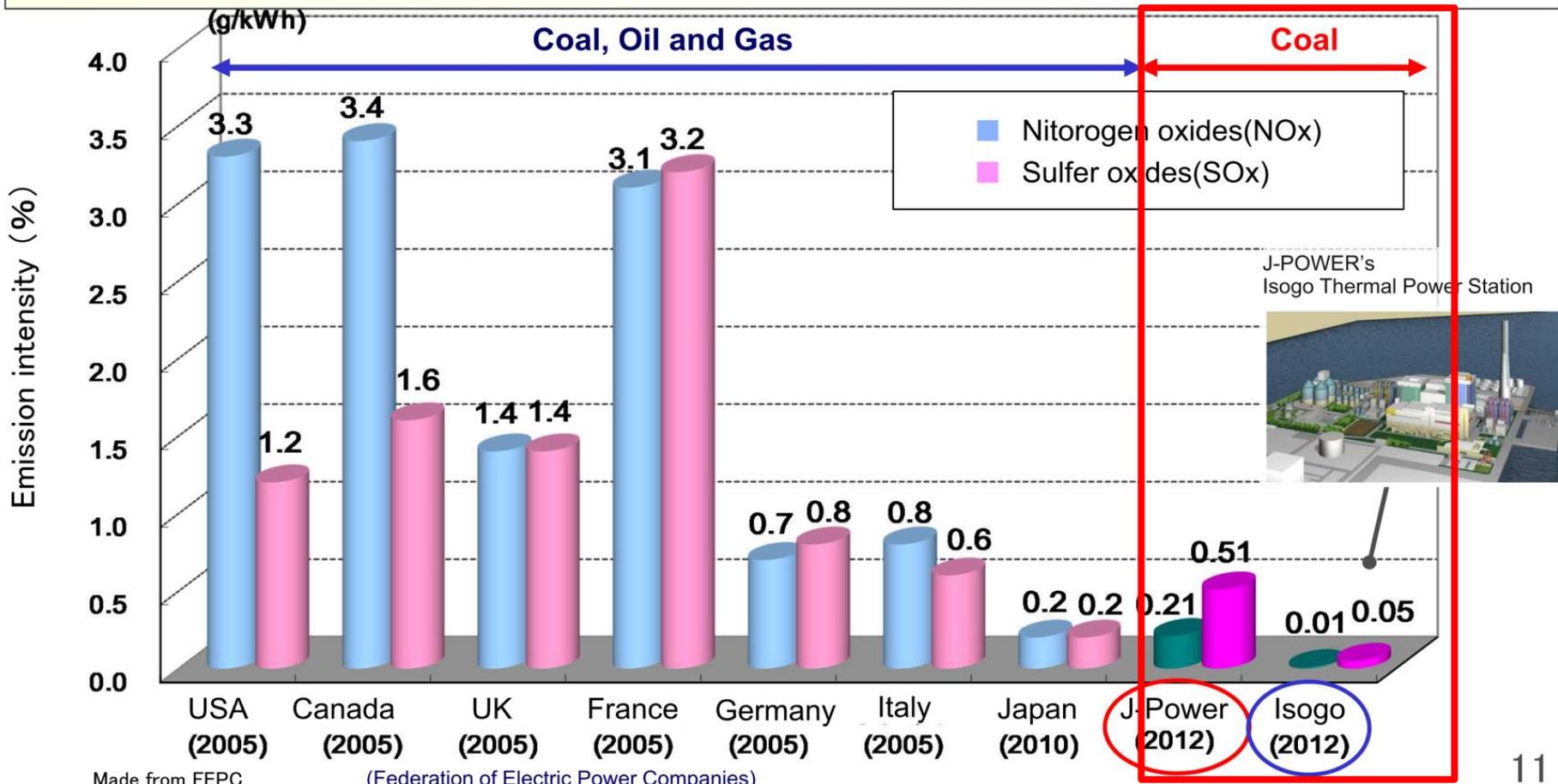


LHV: Lower Heating Value → generated electric power/total input energy

SOx and NOx Emissions of Fossil-fired Power Generation by Country



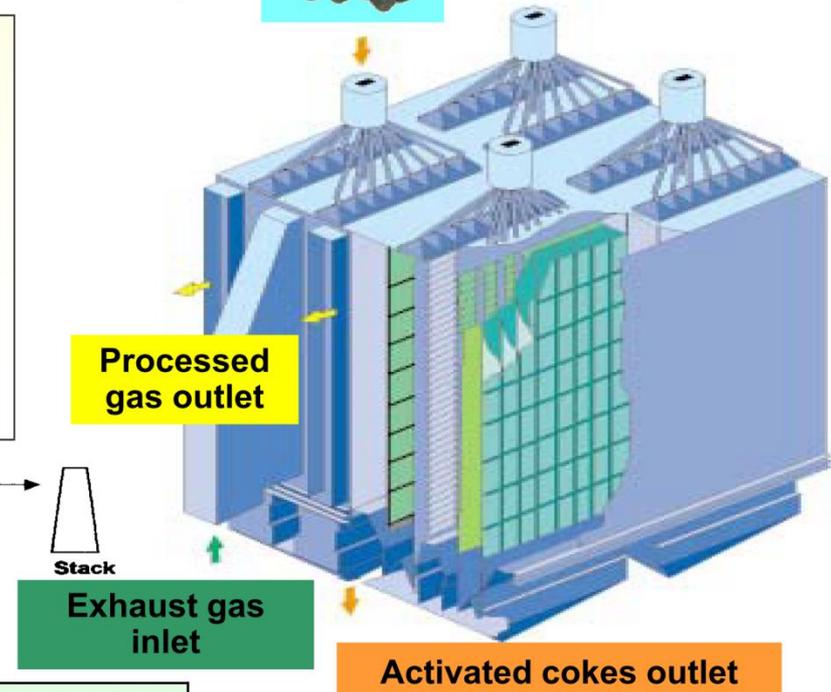
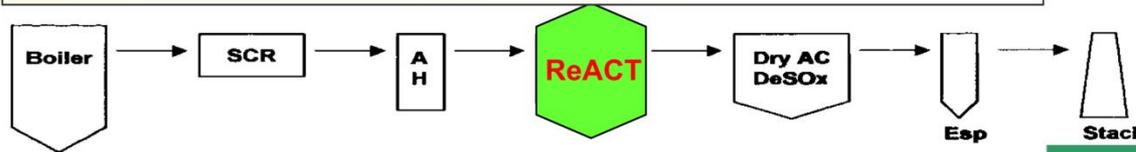
- ▶ SOx and NOx emissions from J-POWER's coal-fired power stations are much lower than that from the major developed countries' fossil-fired power stations
- ▶ With the most advanced clean coal technologies, SOx and NOx emissions from Isogo PS are at almost the same level of gas-fired power plants.



Dry DeSOx/DeNOx System in Isogo PS



- ▶ Dry-type DeSOx/DeNOx system (ReACT) using Activated Cokes
- ▶ ReACT removes multiple pollutants simultaneously
 - SOx - 99% over
 - NOx - 20-80% over
 - Mercury - 90% over
 - Dust - 20-30 mg/Nm³ or less
- ▶ Water consumption is 1/100 of the wet-type process. Thus waste water is substantially less.
- ▶ Only small space required for installation.
- ▶ Various type of Bi-products (sulfuric acid, gypsum and others)



Pollutant	Regulated Value	Operation Results		
		Efficiency	Inlet concentration	Outlet Concentration
SOx	20 ppm	>98%	<410ppm	1 to 6ppm
NOx	20 ppm	10 to 50%	<20ppm	10 to 15ppm
Dust	10 mg/Nm ³	>95%	<100mg/Nm ³	1 to 3mg/Nm ³
Mercury	----	>90%	2.50µg/m ³ N	0.14 to 0.25µg/m ³ N



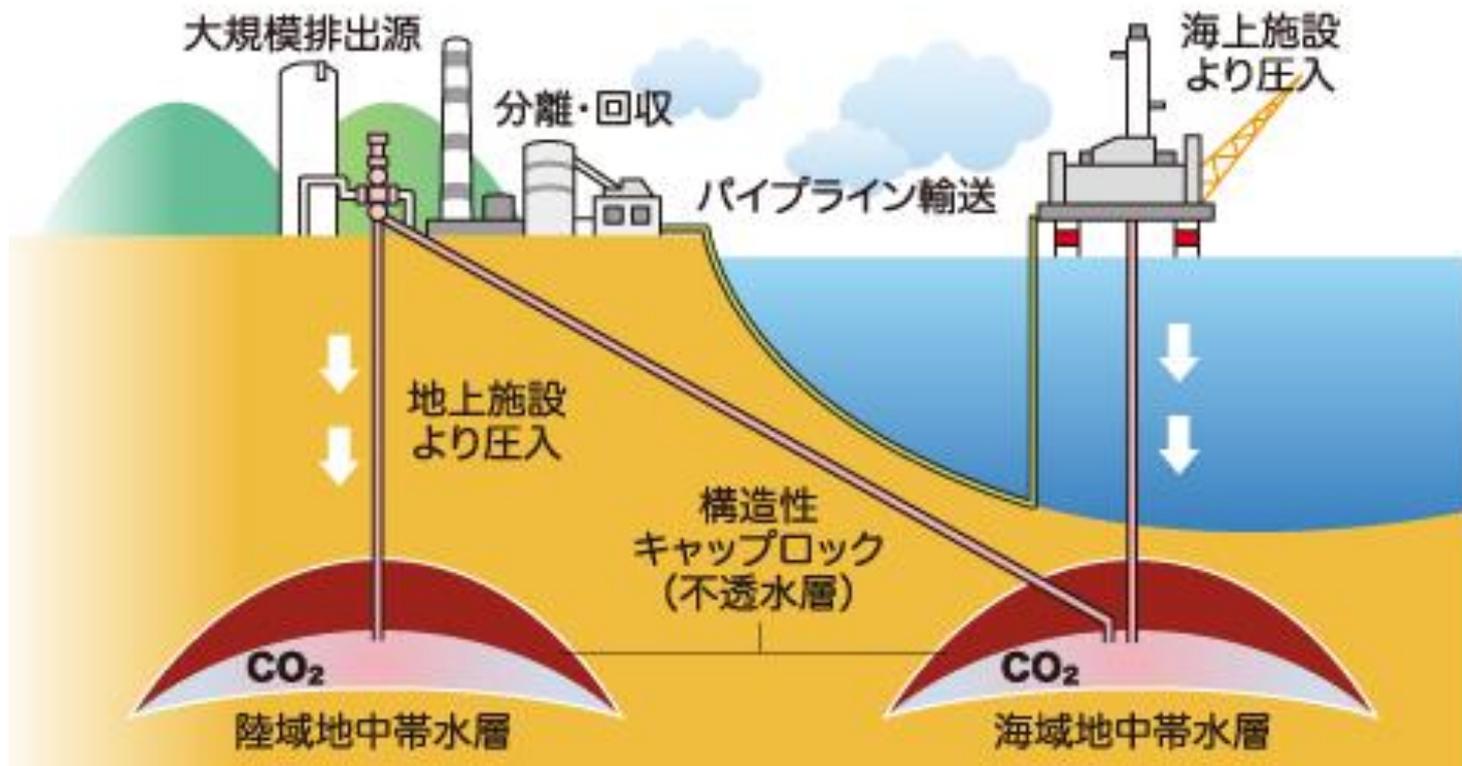
12

Key element → Activated coke (AC) is a carbonaceous material produced by steam activation (at approximately 900° C [1650 F]). → very strong adsorption power

Nm³: normal volume

Remaining issue of fossil fuel power generation is to fix CO₂, as much as possible

● 二酸化炭素回収・貯留技術





J-PARC at Tokai campus

TRISTAN and KEKB-factory at Tsukuba campus

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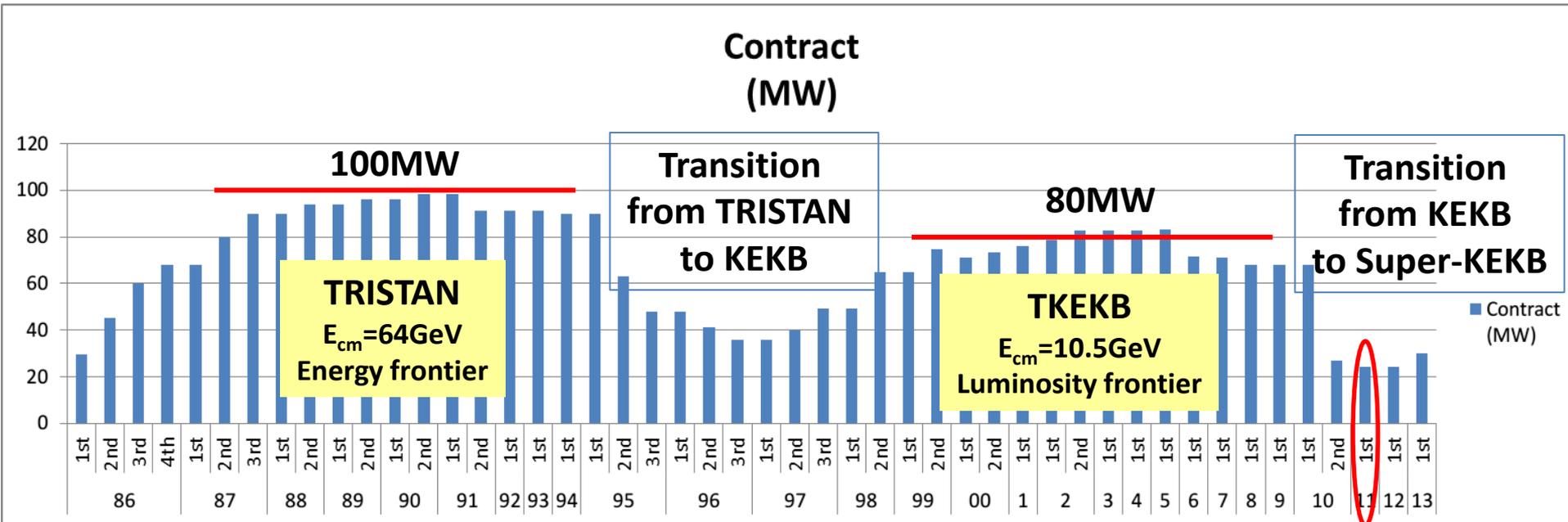
Experiences of electricity usage at KEK Tsukuba-campus since TRISTAN-era

Electric load of KEK

= (TRISTAN or KEKB: main 85%) + (Photon Factory: <8MW) + (others: fractional)

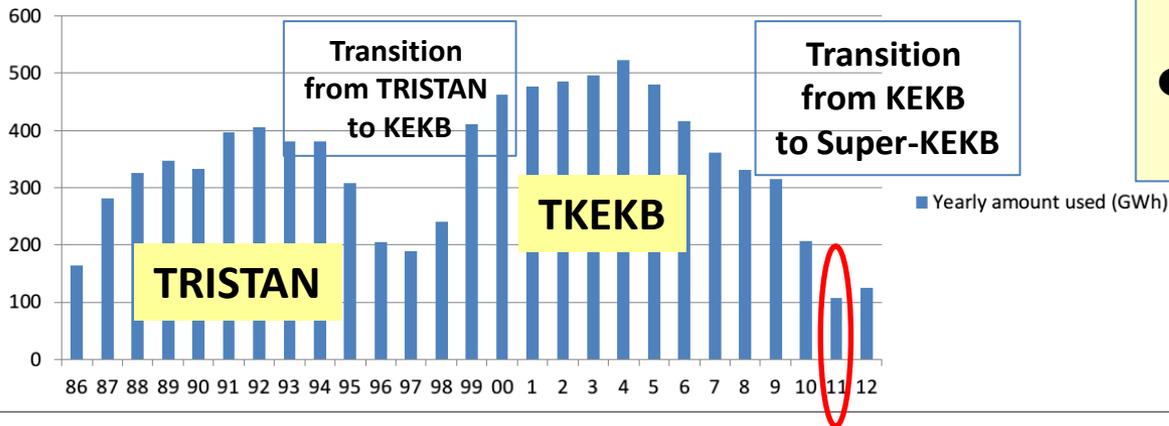
TRISTAN: Energy frontier machine → Huge amount of RF power is demanded

KEKB: Luminosity frontier machine → High current and high availability



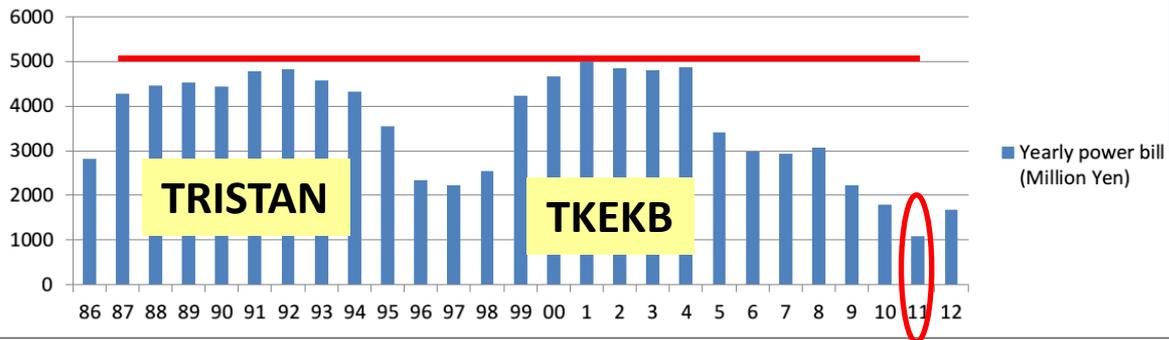
March 11, 2011 Earthquake

Yearly amount used (GWh)



- **Contract (Peak Power Demand):**
TRISTAN = 1.15 KEKB
- **Yearly amount usage:**
TRISTAN = 0.8 KEKB

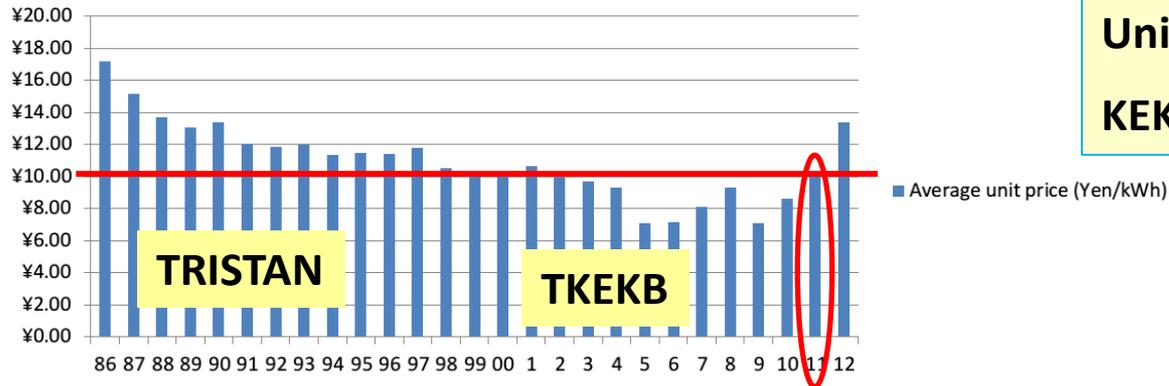
Yearly power bill (Million Yen)



March 11, 2011 Earthquake

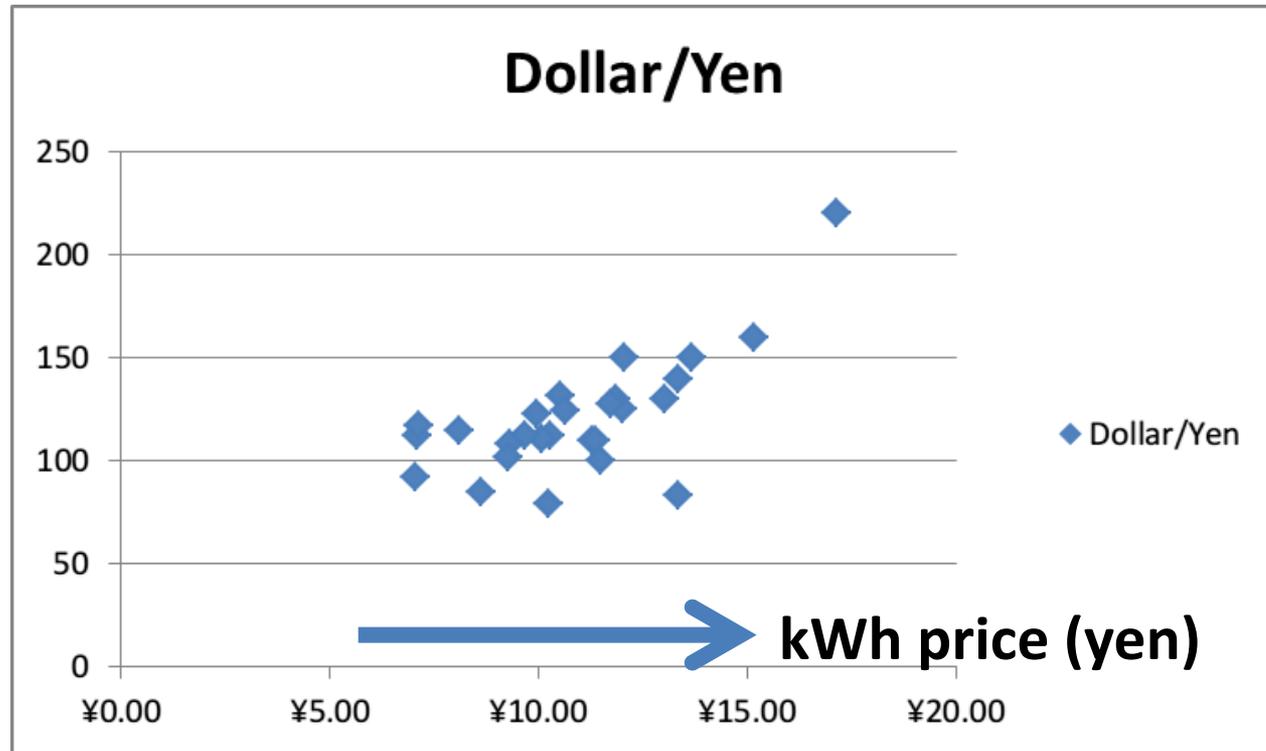
Electric charge = Basic charge + metered charge
Depends on contract method

Average unit price (Yen/kWh)



Basic charge is fixed but-----
Unit price depends on Dollar/Yen rate
KEKB was very lucky, Yen was strong!

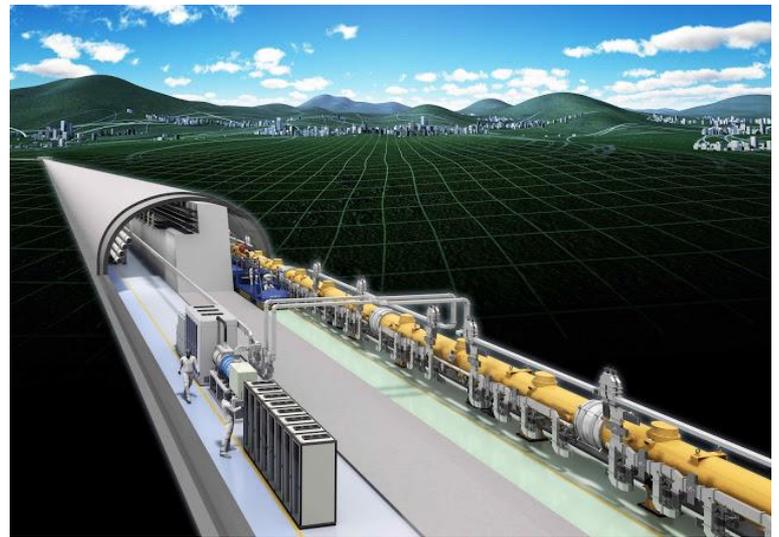
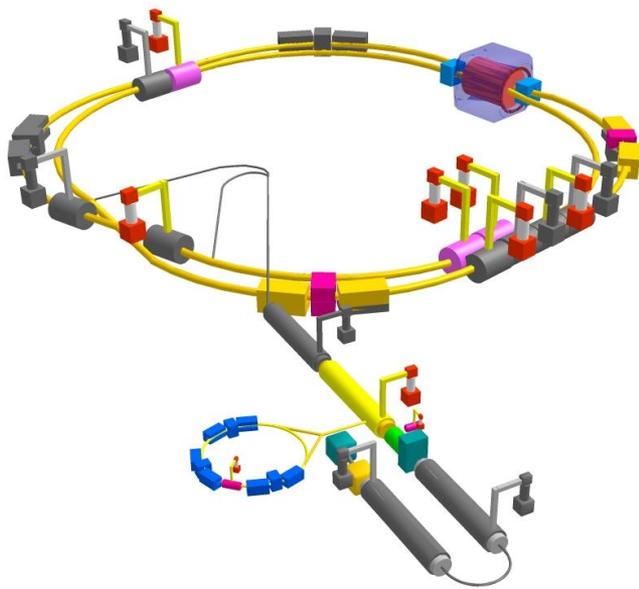
Correlation between unit price (horizontal) and Dollar/Yen ratio (vertical)



KEK contract with TEPCO to reduce yearly power bill:

- Long shutdown for maintenance → July, August, September
- Turn off accelerator whenever it is requested by TEPCO

TEPCO: Tokyo Electric Power Company



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A FEW ISSUES ON THE UPGRADE OF KEKB B-FACTORY

K. Oide, T. Abe, K. Akai, Y. Funakoshi, T. Kageyama, H. Koiso, K. Ohmi, Y. Ohnishi,
K. Shibata, Y. Suetsugu, M. Tobiyama
KEK, Oho, Tsukuba, Ibaraki 305-0801, Japan

**Two references
on Super-B factory
by Oide and Masuzawa**

**High current ?
or
Nano-beam ?**

Next Generation B-factories

Mika Masuzawa (KEK)

Three major factors determining luminosity of KEKB:

Power bill factor

Stored current:

1.7 / 1.4 A (e⁺/ e⁻ KEKB)

Beam-beam parameter:

0.09 (KEKB)

Lorentz factor

$$L = \frac{\gamma_{\pm}}{2er_e} \left(1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*} \left(\frac{R_L}{R_y} \right)$$

Classical elec. radius

Beam size ratio

Geometrical correction factors due to crossing angle and hour-glass effect

Luminosity:

$0.21 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$ (KEKB)

Vertical β at the IP:

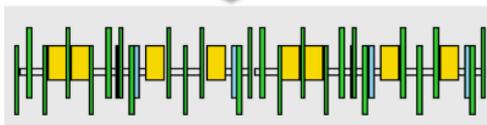
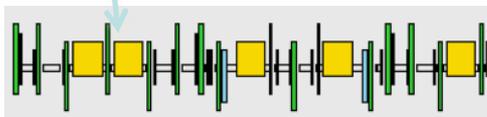
5.9 / 5.9 mm (e⁺/ e⁻ KEKB)

Comparison of Parameters

	KEKB Achieved : with crab	SuperKEKB High-Current	SuperKEKB Nano-Beam
Energy (GeV) (LER/HER)	3.5/8.0	3.5/8.0	4.0/7.0
β_y^* (mm)	5.9/5.9	3/6	0.27/0.30
ε_x (nm)	18/24	24/18	3.2/4.6
σ_y (mm)	0.94	0.85/0.73	0.048/0.062
ξ_y	0.129/0.090	0.2/0.3	0.09/0.08
σ_z (mm)	~ 7	5/3	6/5
I_{beam} (A)	1.64/1.19	9.4/4.1	3.6/2.6
N_{bunches}	1584	5000	2500
Luminosity ($10^{34} \text{ cm}^{-2} \text{ s}^{-1}$)	2.11	~40	80
Total Electric Power (MW)	~ 50	~ 100	~ 75
Luminosity/AC power	0.042	0.04	1.07



Replace long dipoles with shorter ones (HER).

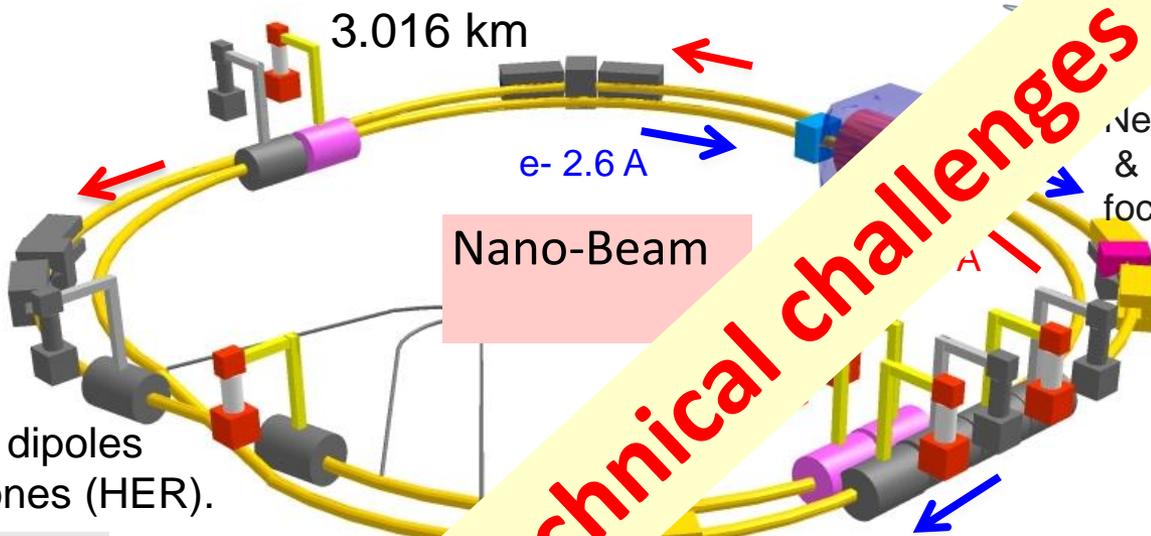


Redesign the HER arcs to reduce the emittance.

[NEG Pump]



TiN coated beam pipe with antechambers



3.016 km

e- 2.6 A

Nano-Beam

Trade Off → many technical challenges

Colliding bunches
New IR with S.C. & P.M. final focusing quads



Add / modify RF systems for higher currents.



g ring

Low emittance gun

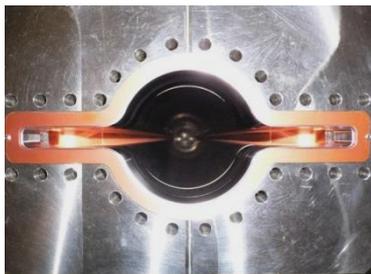
Low emittance electrons to inject

Low emittance positrons to inject

New positron target / capture section

$$L = \frac{\gamma_{\pm}}{2e r_e} \left(1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*} \left(\frac{R_L}{R_y} \right)$$

~40 times gain in luminosity



The ILC Accelerator Complex



Nick Walker – DESY/GDE

International Linear Collider – A Worldwide Event
12 June 2013
CERN, Geneva, Switzerland

500 GeV Parameters

Physics

Max. E_{cm}	500 GeV
Luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Polarisation (e-/e+)	80% / 30%
δ_{BS}	4.5%

σ_x / σ_y	574 nm / 6 nm
σ_z	300 μm
$\gamma\epsilon_x / \gamma\epsilon_y$	10 μm / 35 nm
β_x / β_y	11 mm / 0.48 mm
bunch charge	2×10^{10}

Number of bunches / pulse	1312
Bunch spacing	554 ns
Pulse current	5.8 mA
Beam pulse length	727 μs
Pulse repetition rate	5 Hz

Average beam power	10.5 MW (total)
Total AC power	163 MW
(linacs AC power)	107 MW)

tiny emittances
nano-beams at IP
strong beam-beam

High-power high-current beams. Long bunch trains.
→ SCRF

Accelerator (general)

TRC report in 2003 for LC technology choice

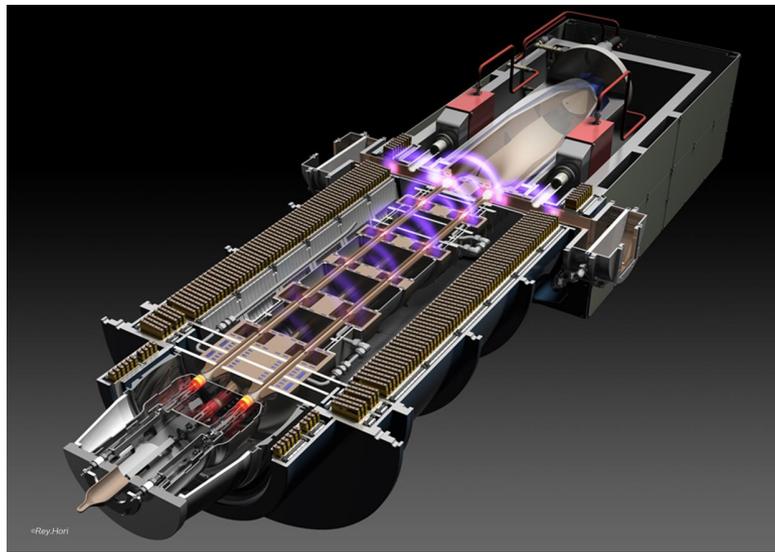
TABLE 2: Summary of Machine Parameters

	TESLA		JLC-C		JLC-X/NLC ^a		CLIC	
Center of mass energy [GeV]	500	800	500	1000	500	1000	500	3000
RF frequency of main linac [GHz]	1.3		5.7	5.7/11.4 ^b	11.4		30	
Design luminosity [$10^{33} \text{ cm}^{-2} \text{ s}^{-1}$]	34.0	58.0	14.1	25.0	25.0 (20.0)	25.0 (30.0)	21.0	80.0
Linac repetition rate [Hz]	5	4		100	150 (120)	100 (120)	200	100
Number of particles/bunch at IP [10^{10}]	2	1.4		0.75	0.75		0.4	
$\gamma\epsilon_x^* / \gamma\epsilon_y^*$ emit. at IP [$\text{m-rad} \times 10^{-6}$]	10 / 0.03	8 / 0.015		3.6 / 0.04	3.6 / 0.04		2.0 / 0.01	0.68 / 0.01
β_x^* / β_y^* at IP [mm]	15 / 0.40	15 / 0.40	8 / 0.20	13 / 0.11	8 / 0.11	13 / 0.11	10 / 0.05	16 / 0.07
σ_x^* / σ_y^* at IP before pinch ^c [nm]	554 / 5.0	392 / 2.8	243 / 4.0	219 / 2.1	243 / 3.0	219 / 2.1	202 / 1.2	60 / 0.7
σ_z^* at IP [μm]	300		200	110	110		35	
Number of bunches/pulse	2820	4886		192	192		154	
Bunch separation [nsec]	337	176		1.4	1.4		0.67	
Bunch train length [μsec]	950	860		0.267	0.267		0.102	
Beam power/beam [MW]	11.3	17.5	5.8	11.5	8.7 (6.9)	11.5 (13.8)	4.9	14.8
Unloaded/loaded gradient ^d [MV/m]	23.8 / 23.8 ^e	35 / 35	41.8/31.5	41.8/31.5 / 70/55	65 / 50		172 / 150	
Total number of klystrons	572	1212	4276	3392/4640	4064	8256	448	
Number of sections	20592	21816	8552	6784/13920	12192	24768	7272	44000
Total two-linac length [km]	30	30	17.1	29.2	13.8	27.6	5.0	28.0
Total beam delivery length [km]	3			3.7	3.7		5.2	
Proposed site length [km]	33			33	32		10.2	33.2
Total site AC power ^f [MW]	140	200	233	300	243 (195)	292 (350)	175	410
Tunnel configuration ^g	Single			Double	Double		Single	

$E_{\text{CM}} = 500\text{GeV}$	TESLA	JLC-C	JLC-X/NLC	CLIC
Total site AC power (MW)	140	233	243	175
Design Luminosity $10^{33} \text{ cm}^{-2} \text{ s}^{-1}$	34.0	14.1	25.0	21.0
Luminosity/AC power	0.243	0.061	0.103	0.120

it. The 300 m long CLIC drive beam accelerator is located in a tunnel with a separate klystron gallery on the surface

ILC 500GeV design = 0.11 (baseline) → 0.18 (upgrade)



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 - Availability based on MTBF (mean time between failure) and MTTR (mean time to repair)
5. Summary

Table 11.6

Estimated DKS power loads (MW) at 500 GeV centre-of-mass operation. 'Conventional' refers to power used for the utilities themselves. This includes water pumps and heating, ventilation and air conditioning, (HVAC). 'Emergency' power feeds utilities that must remain operational when main power is lost.

Accelerator section	RF Power	Racks	NC magnets	Cryo	Conventional		Total
					Normal	Emergency	
e ⁻ sources	1.28	0.09	0.73	0.80	1.47	0.50	4.87
e ⁺ sources	1.39	0.09	4.94	0.59	1.83	0.48	9.32
DR	8.67		2.97	1.45	1.93	0.70	15.72
RTML	4.76	0.32	1.26		1.19	0.87	8.40
Main Linac	52.13	4.66	0.91	32.00	12.10	4.30	106.10
BDS			10.43	0.41	1.34	0.20	12.38
Dumps					0.00	1.21	1.21
IR			1.16	2.65	0.90	0.96	5.67
TOTALS	68.2	5.2	22.4	37.9	20.8	9.2	164

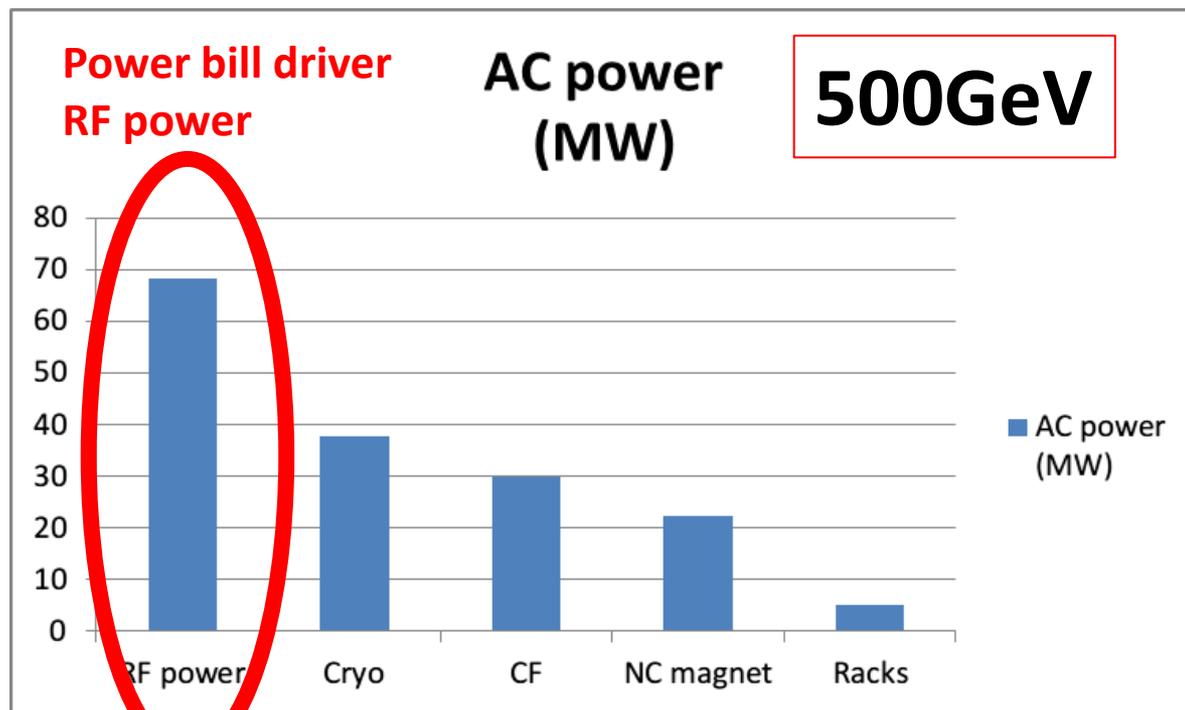
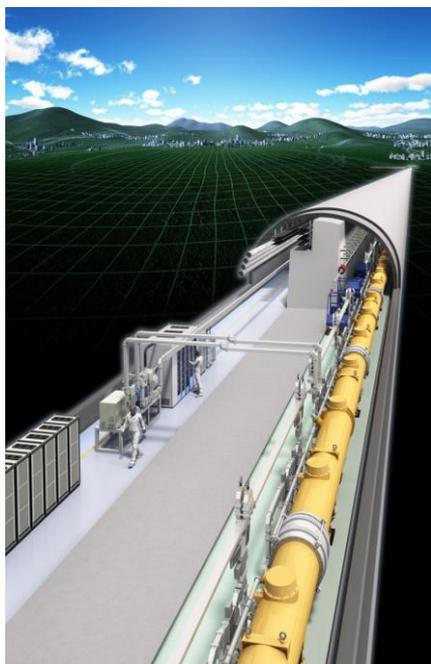
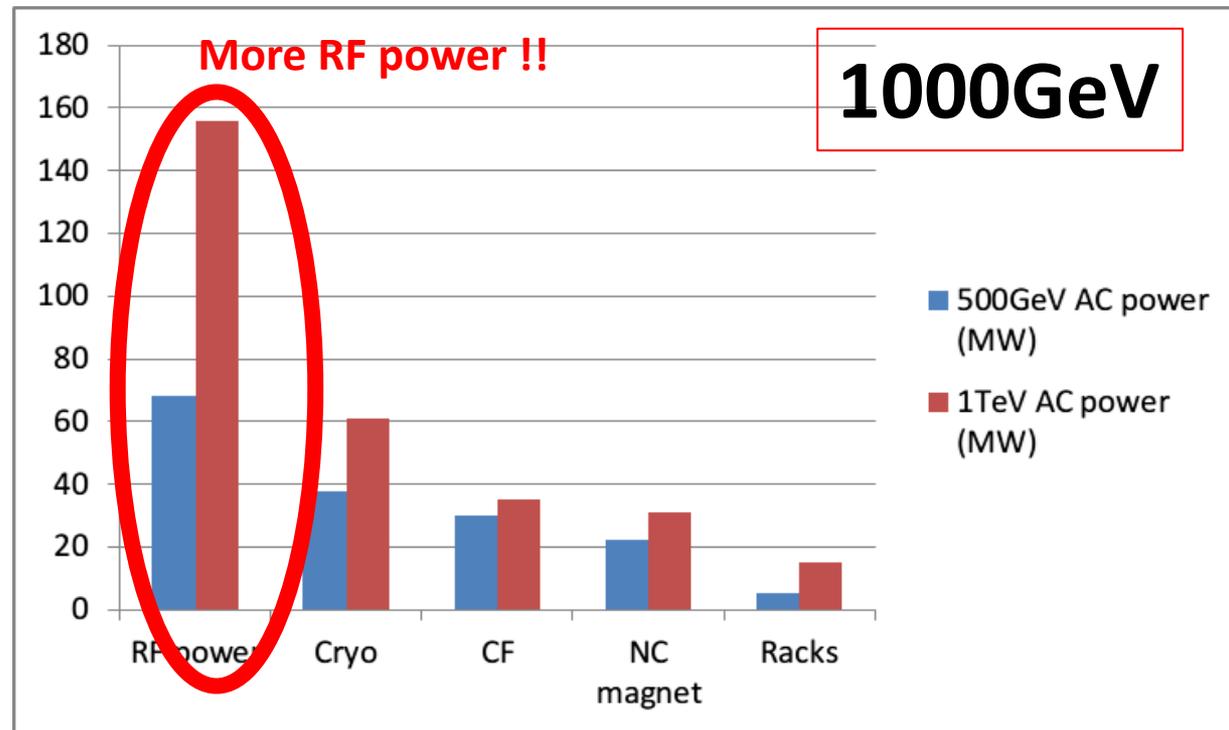


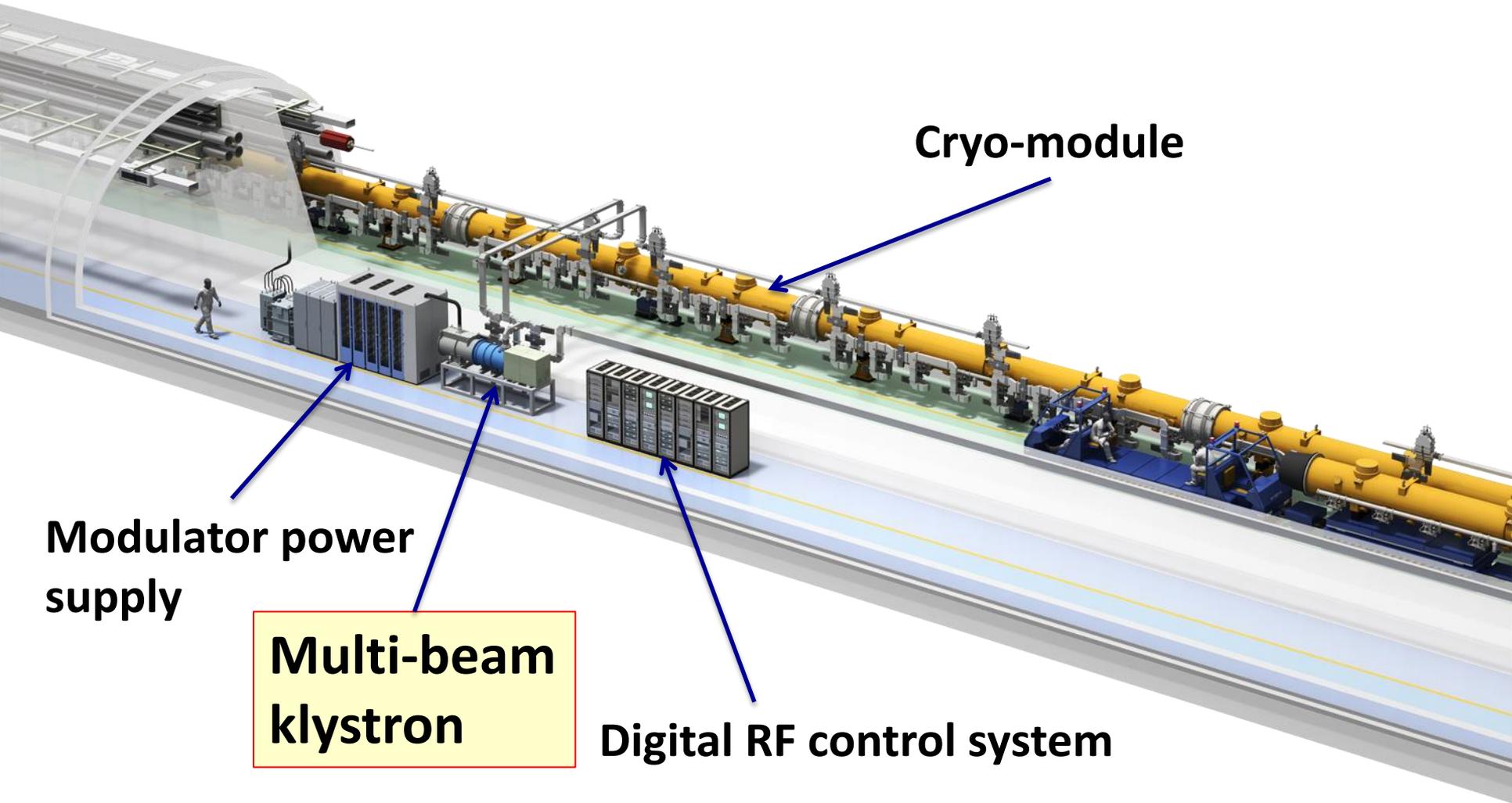
Table 12.6

Rough estimate of the power requirements (in MW) for the 1 TeV upgrade (scenario B), based on extrapolation of the baseline design parameters using simple scaling laws [232].

	RF	RF	NC	Cryo	Conventional load		Total
	Power	Racks	Magnets		Normal	Emergency	
e ⁻ source	1.3	0.1	0.7	0.8	1.0	0.2	4.1
e ⁺ source	1.4	0.1	4.9	0.6	2.2	0.4	9.6
DR	12.8		4.5	1.5	2.6	0.1	21.5
RTML	7.2	0.3	2.1	2.0	0.1	0.1	11.8
ML (base)	59.2	7.4	0.9	28.3	7.8	5.2	108.8
ML (upgrade)	74.2	7.4	0.7	25.1	10.2	3.9	121.3
BDS			16.1	0.4	0.2	0.3	17.1
Dumps					1.0		1.0
IR			1.2	2.7	0.1	0.2	4.2
Total	156	15	31	61	25	10	300



ILC tunnel



Cryo-module

Modulator power supply

Multi-beam klystron

Digital RF control system

Effort to increase klystron efficiency

Lower the perveance

【Conventional】

- Single electron beam
- Higher the cathode loading, shorter the lifetime
- efficiency 40—50%
- ~180 KV high voltage gun

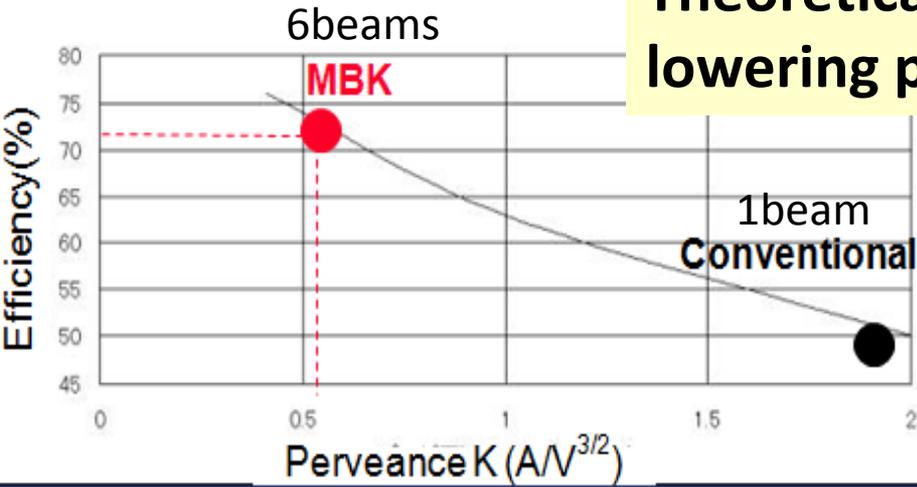


【Multi-beam】

- Multi-beam (6 beams)
- Lower the cathode loading, the longer the lifetime
- Efficiency > 65%
- <120 KV lower voltage

TOSHIBA Multi-Beam Klystron(MBK) E3736

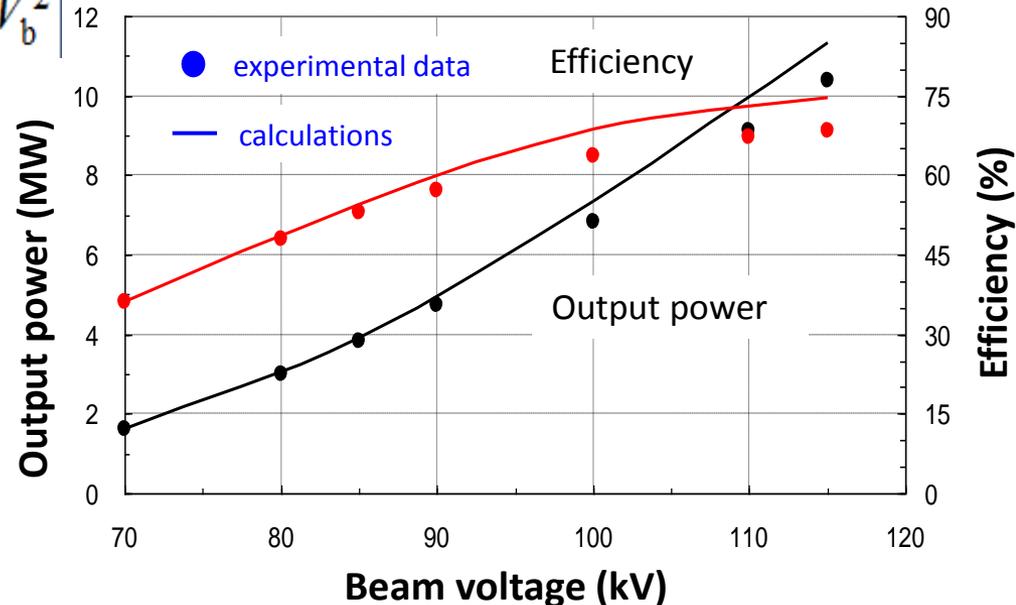
Theoretical efficiency improvement by lowering perveance.



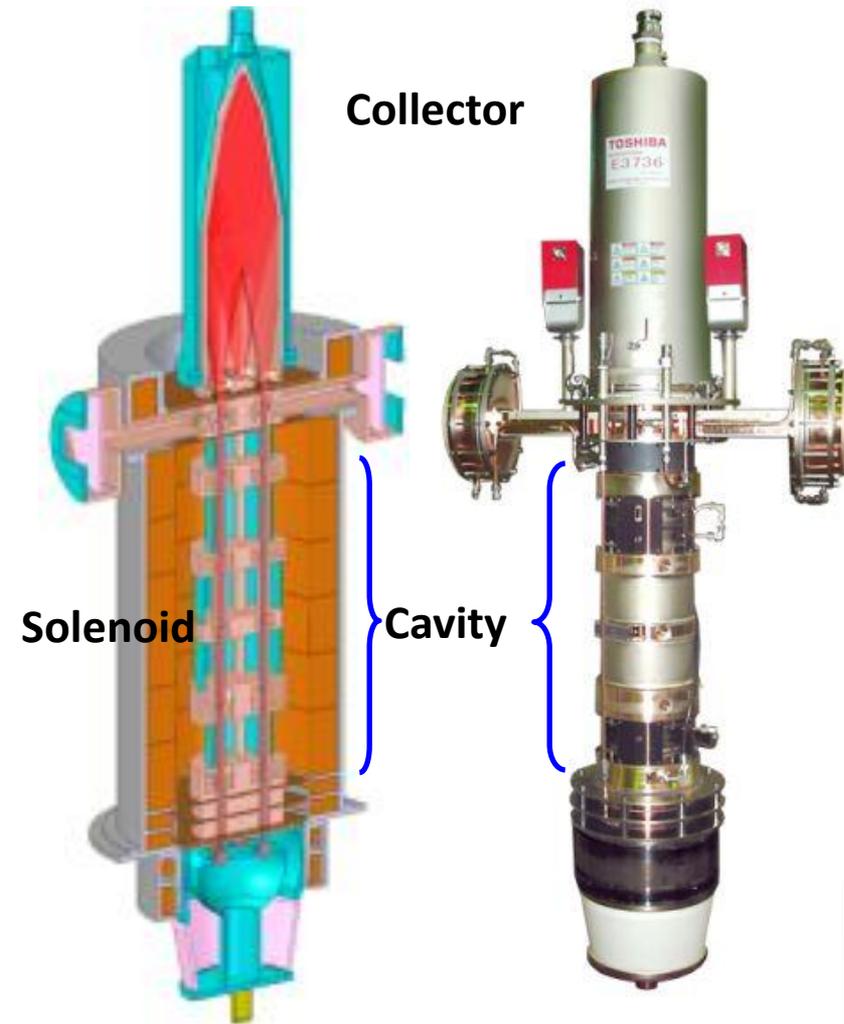
Output power and efficiency as a function of beam voltage.

$$P_0 = \eta(K) \cdot V_b I_b = \eta(K) \cdot n K V_b^{\frac{5}{2}} \quad I_b = n K V_b^{\frac{3}{2}}$$

Perveance: $I_b = P V^{2/3}$



TOSHIBA Multi-Beam Klystron(MBK) E3736

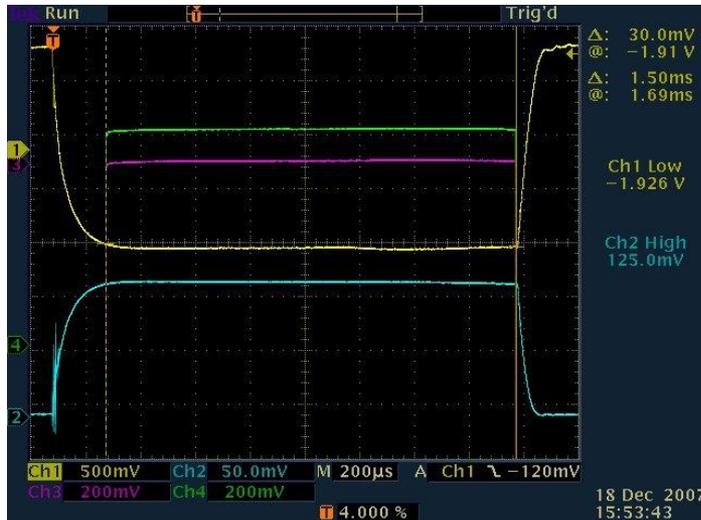


	Design	Achieved	
Frequency	1.3	1.3	GHz
Output power	10	10.2	MW
Output power (Av.)	150	153	kW
Beam voltage	115	115	kV
Beam current	132	134	A
Efficiency	> 65	67	%
RF pulse width	1.5	1.5	ms
Repetition rate	10	10	pps
Saturation gain	47	49	dB
Number of beams	6		
Cathode loading	< 2.0	2.0	A/cm ²
Structure	6		cavities
RF window	Pill box with WR-650		
Tube length	2270	2270	mm
Solenoid Power	< 4	3.6	kW



Electron gun : 6 beams

Effort to realize high efficiency klystron → Multi-beam (6 beams)



**Toshiba
E3736H**

6 beams

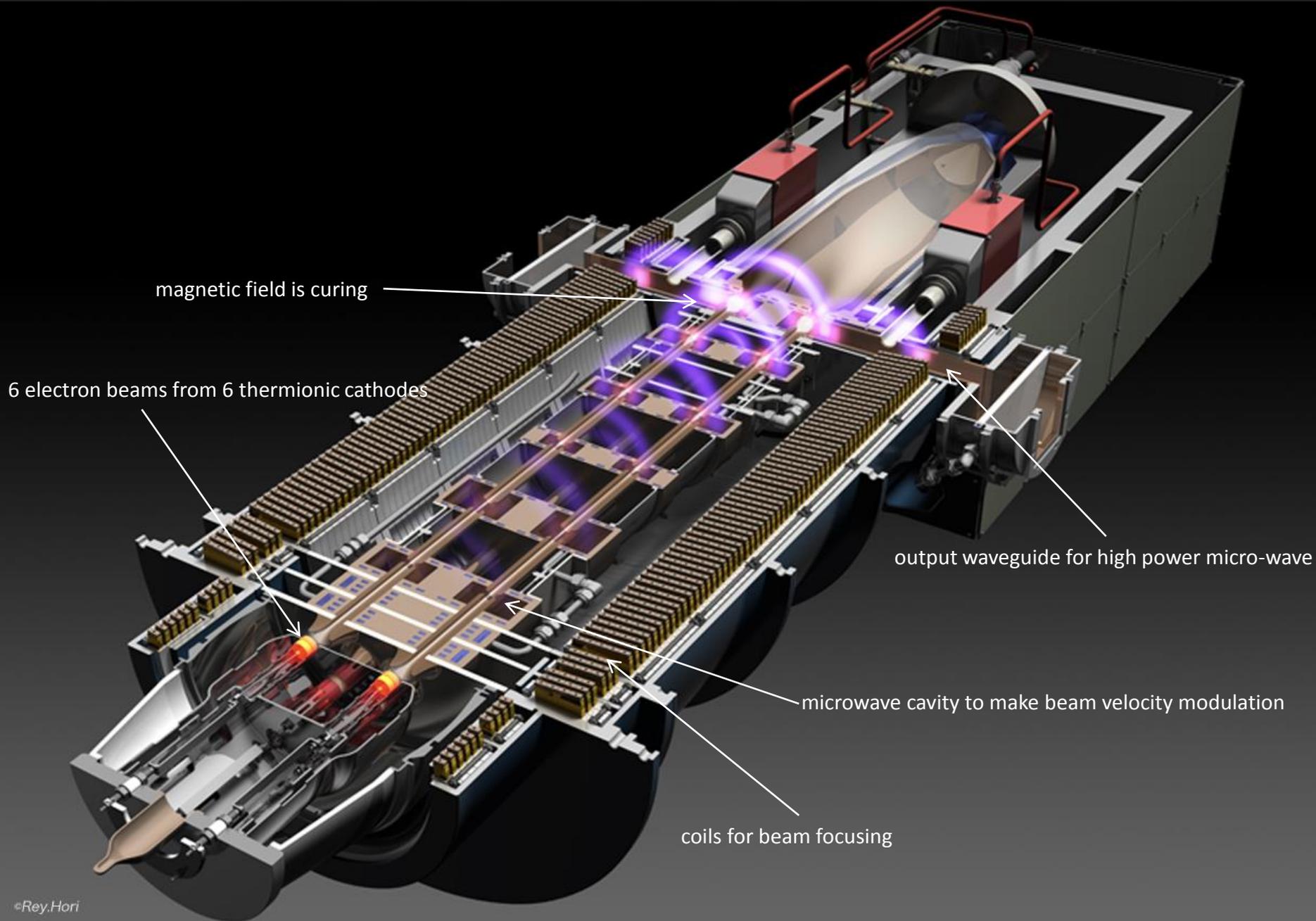
10MW

1.5ms

67% efficiency

Scope picture of the klystron test.
The lines show the klystron voltage
(116 kV) in yellow, the current
(128 A) in blue and RF output
(5 MW each) in magenta and green.





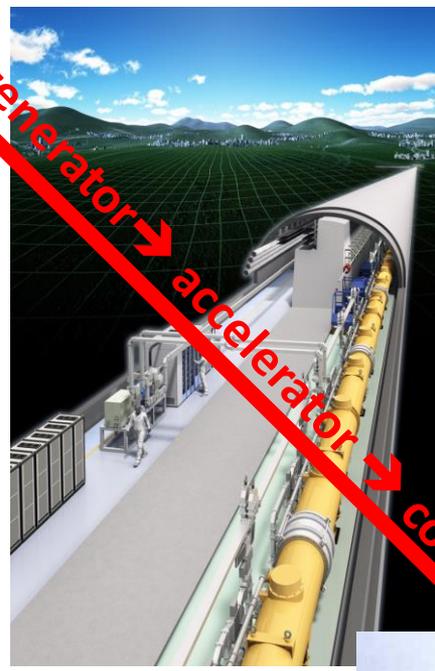


R: reliability
 A: availability
 M: maintainability

$$A = 1 - (MTTR/MTBF)$$

MTTR: mean time to repair (or recover)
 MTBF: mean time between failures

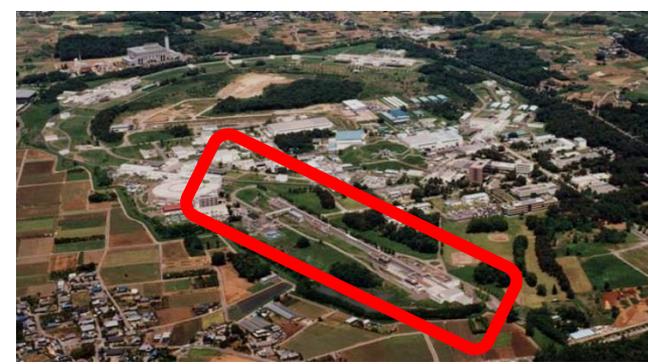
Energy flow: generator → accelerator → cooling tower



Improve availability
 ↓
 Reduce idling time

Idling time
 ↓
 Waste of electricity





SLC: 3km long, 50GeV

KEKB: 0.6km long, 8GeV

ILC should learn from the past experiences

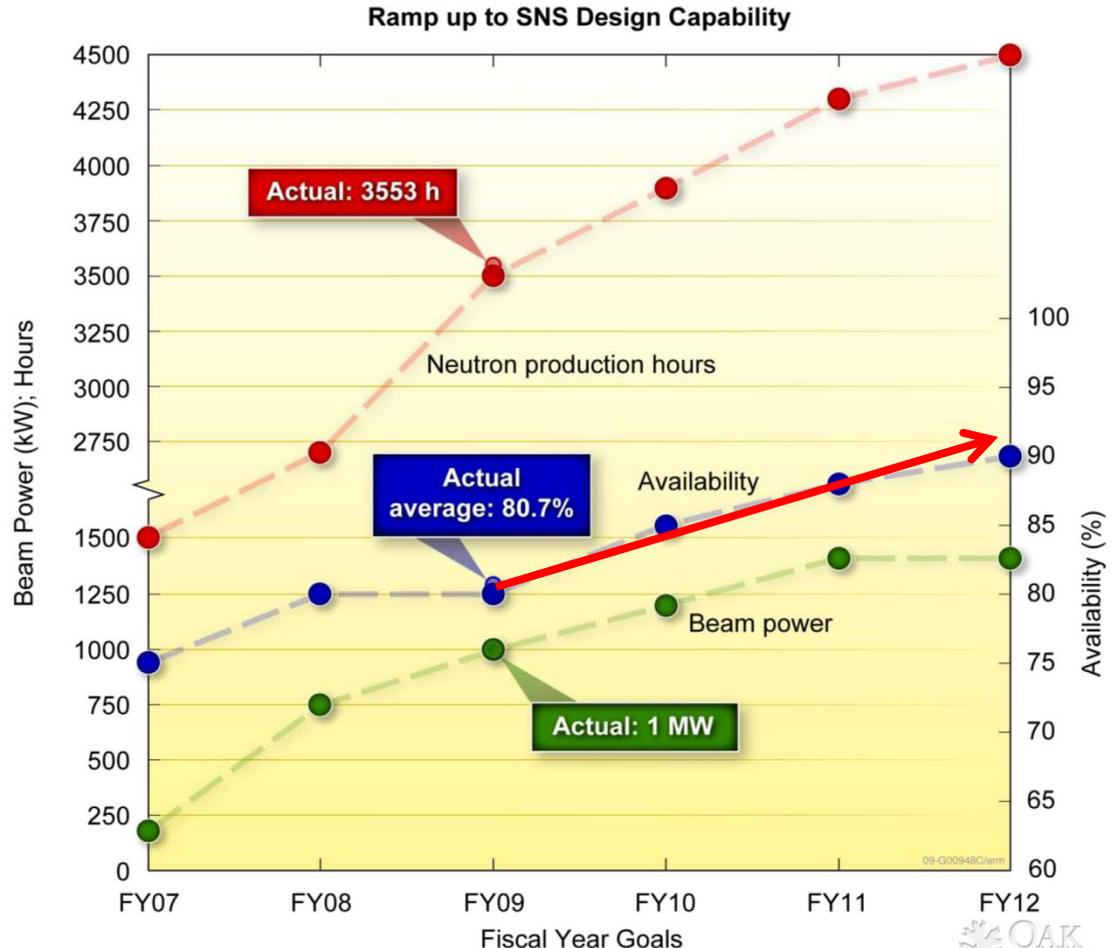
	SLC 1991~1995	KEKB Linac User run	KEKB Linac Commissioning phase
No. of Modulator	244	59	59
Modulator MTBF (hours)	707	327	177
Modulator MTTR (min.)	25.4	3	17
System MTBF (hours)	2.9	5.5	3
Availability (%)	85	99	91

**Availability of
klystron modulator
is the most important.**

SNS Operations: beam power will reach 1.2 MW by 2010 and 1.4 MW by 2011

SNS Operating Statistics (FY 2009)

- Neutron production hours: 3553
- Average availability 80.7%; availability as high as 98%
- Beam power on target: 1 MW
- Proton bunch intensity: 1.55×10^{14} protons per pulse



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5. Summary

High energy density



Since, accelerators are electric power gluttonous
→ we have to consider-----

2. Accelerator design and manufacturing
should be made by considering-----
➤ performance/AC power

**All efforts
from electricity upper stream
to down stream
should be carried out.**

y

directly

1. Susta

- As cl
-
-
-
- High
-
-
- Grid power flow control
 - Margin should be as low as possible <3%
- Development of new energy
 - Wind, solar, biomass, geothermal-----
 - Tidal wave, algal-----



Low energy density

