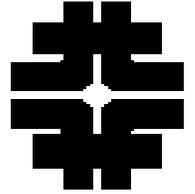




ACADEMIC TRAINING



Technology and applications of high field accelerator magnets

G. Ambrosio

Fermilab – Technical Division

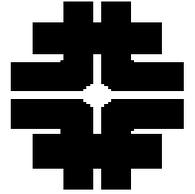
Lesson 1:

- Introduction
- Superconductors

CERN June 2-6, 2008



Outline



- **Intro**
 - Particle accelerators
 - A few words about Fermilab & Tevatron
 - Magnets for particle accelerators
- **Superconductors**
 - Available materials
 - Options for accelerator magnets
 - Nb₃Sn conductors
 - Case study: stability in Nb₃Sn conductors

 - Plan for next lessons
 - References

Fermi National Accelerator Laboratory

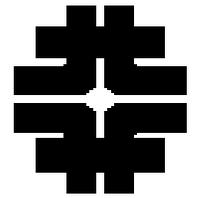


50 km west of Chicago “my kind of town”

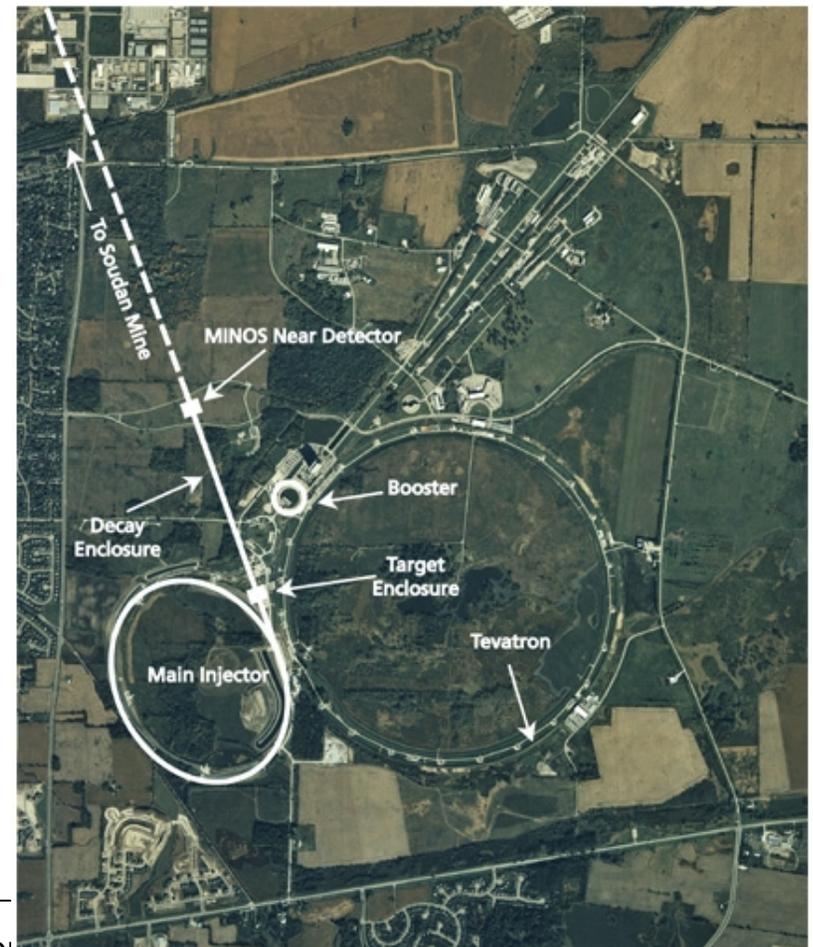


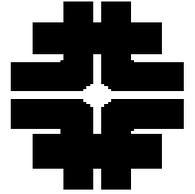


Tevatron



- Fermilab is the US lab dedicated to High Energy Physics.
- It's home to the **Tevatron**
 - Still the world's highest-energy particle accelerator
- Energy: ~ 1 TeV (980 GeV)
 - 99.9999 % of the speed of light in a vacuum
 - Energy \div B x radius
- Circumference: 6.4 Km
- Main dipoles: 4.2 T
- Peak luminosity: $3.2 \cdot 10^{32}$
 - Proton – Antiproton





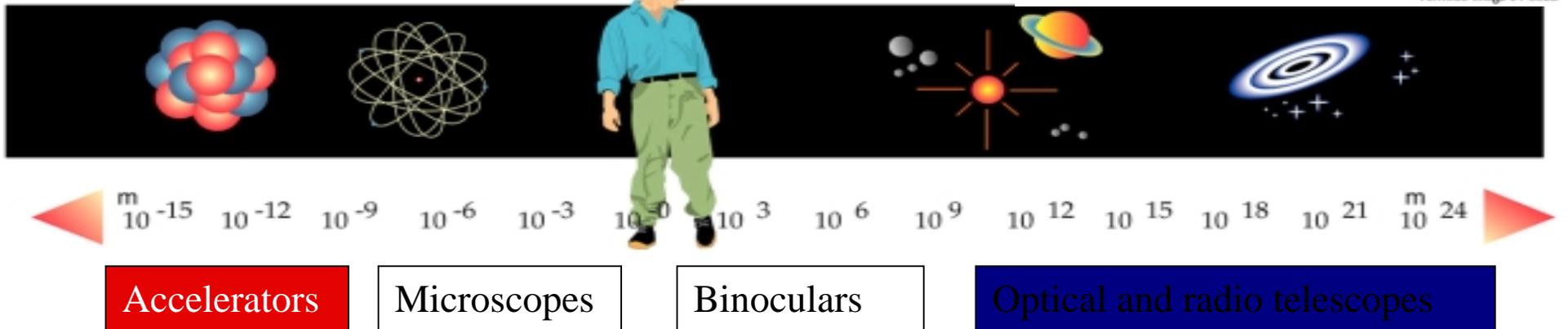
Why particle accelerators?

Why magnets in particle accelerators?



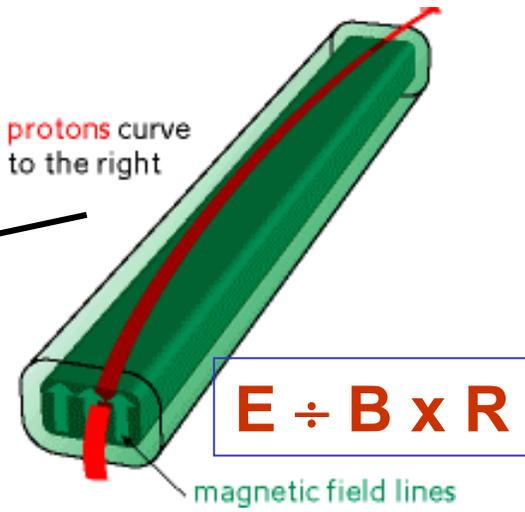
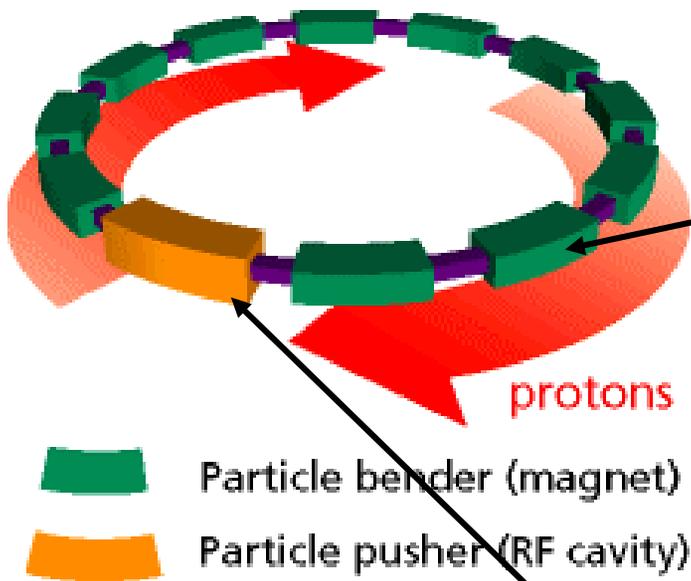
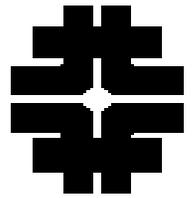
Particle accelerators

- Discover new particles
 - $E=mc^2$
- Reproduce early Universe
 - $\text{TeV} \rightarrow 1 \text{ ps} = 10^{-12} \text{ s}$
- Explore the smallest distances
 - $1 \text{ TeV} \rightarrow 10^{-18} \text{ m}$



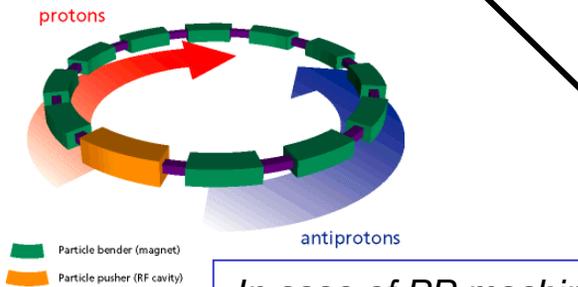


Hadron Collider Concept



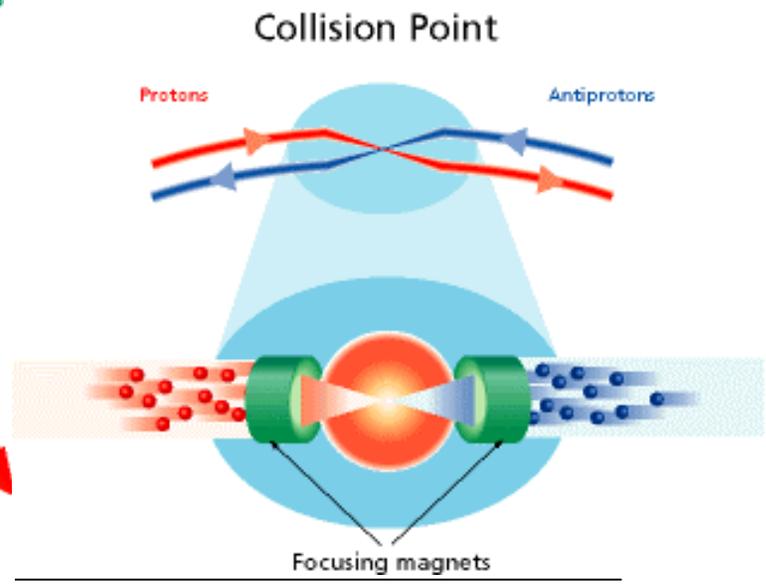
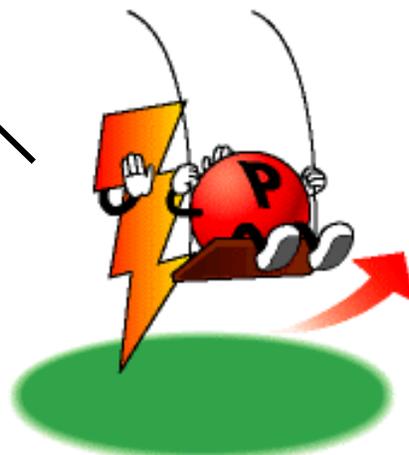
Quadrupole magnets to keep the particles in the beam
 → **Lattice Quadrupoles**

Special quadrupole magnets To focus the beams in the Interaction Regions
 → **IR Quadrupoles**



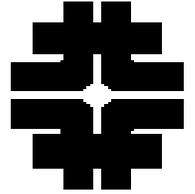
In case of PP machine
 → 2 rings of magnets

With the right timing, the electric field pushes the proton.

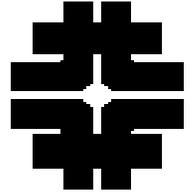




Magnets in colliders



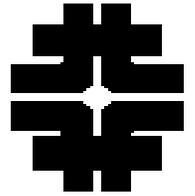
- *Main dipoles* to bend the beam
 - Higher field → higher energy
- *Main quadrupoles* to keep the beam together
- *Corrector magnets* to preserve beam quality
- *Interaction Region quadrupoles* to focus the beam at interaction points
 - Higher gradients and aperture → higher luminosity



Why superconducting magnets?

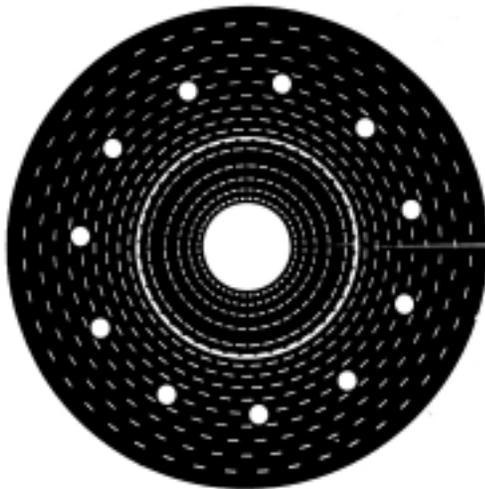


We need SC magnets



- Iron dominated magnets limited by iron saturation at 2 T
- Permanent magnets practically limited in the range 1-2 T
- Copper (or Al) dominated magnets 50-100 T but for ms !

With excessive power consumption



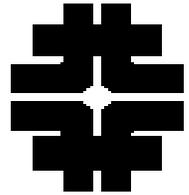
Disk of Bitter magnets (up);
pulsed cryogenic magnet for 40 T - 5 ms



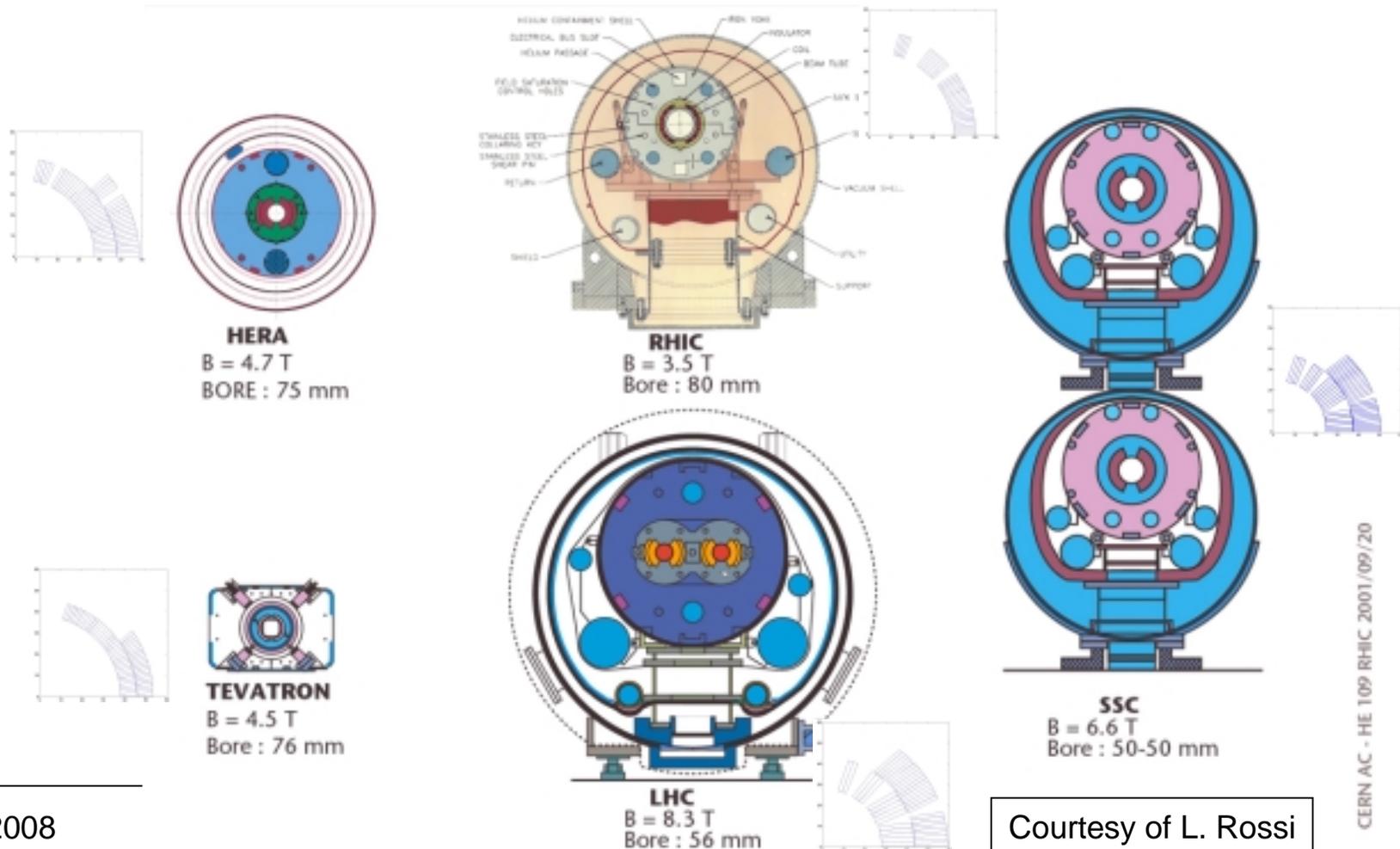
Courtesy of L. Rossi



SC Magnets for Particle Acc.



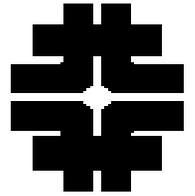
- Superconducting magnets are an enabling technology for high energy hadron colliders



CERN AC - HE 109 RHIC 2001/09/20



The beginning ... with a footnote

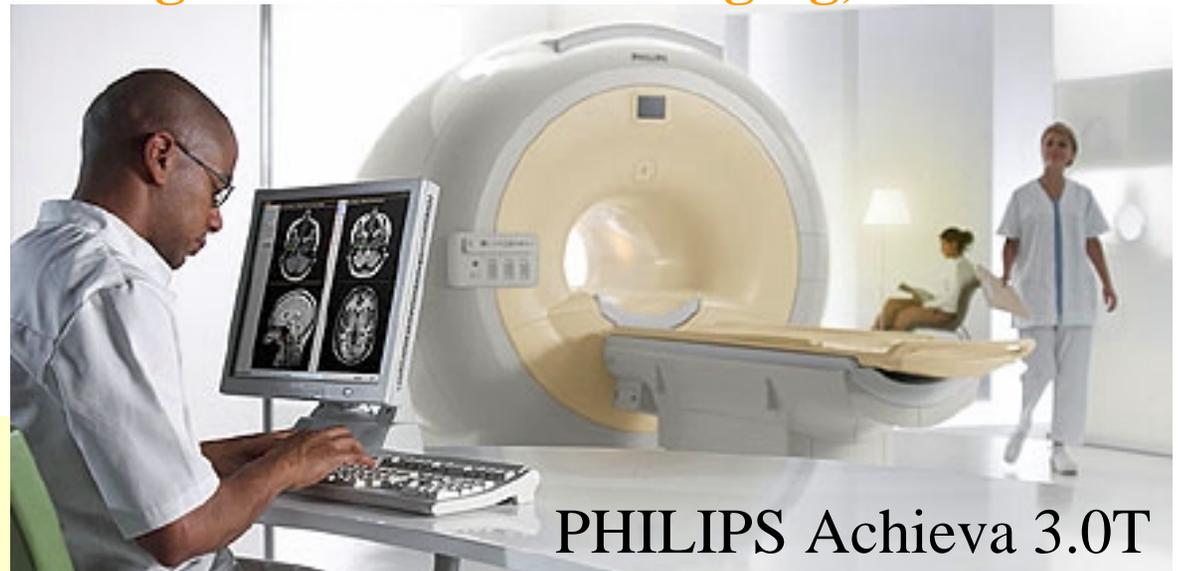


- At the project's start in 1974, the worldwide annual production of niobium-titanium (NbTi) was very few hundred Kg.
- The manufacture of the Tevatron magnets required more than 62000 Kg of NbTi



“ The manufacturing technology and capacity developed in response to this demand made possible a new medical diagnostic method ”

magnetic resonance imaging, MRI.

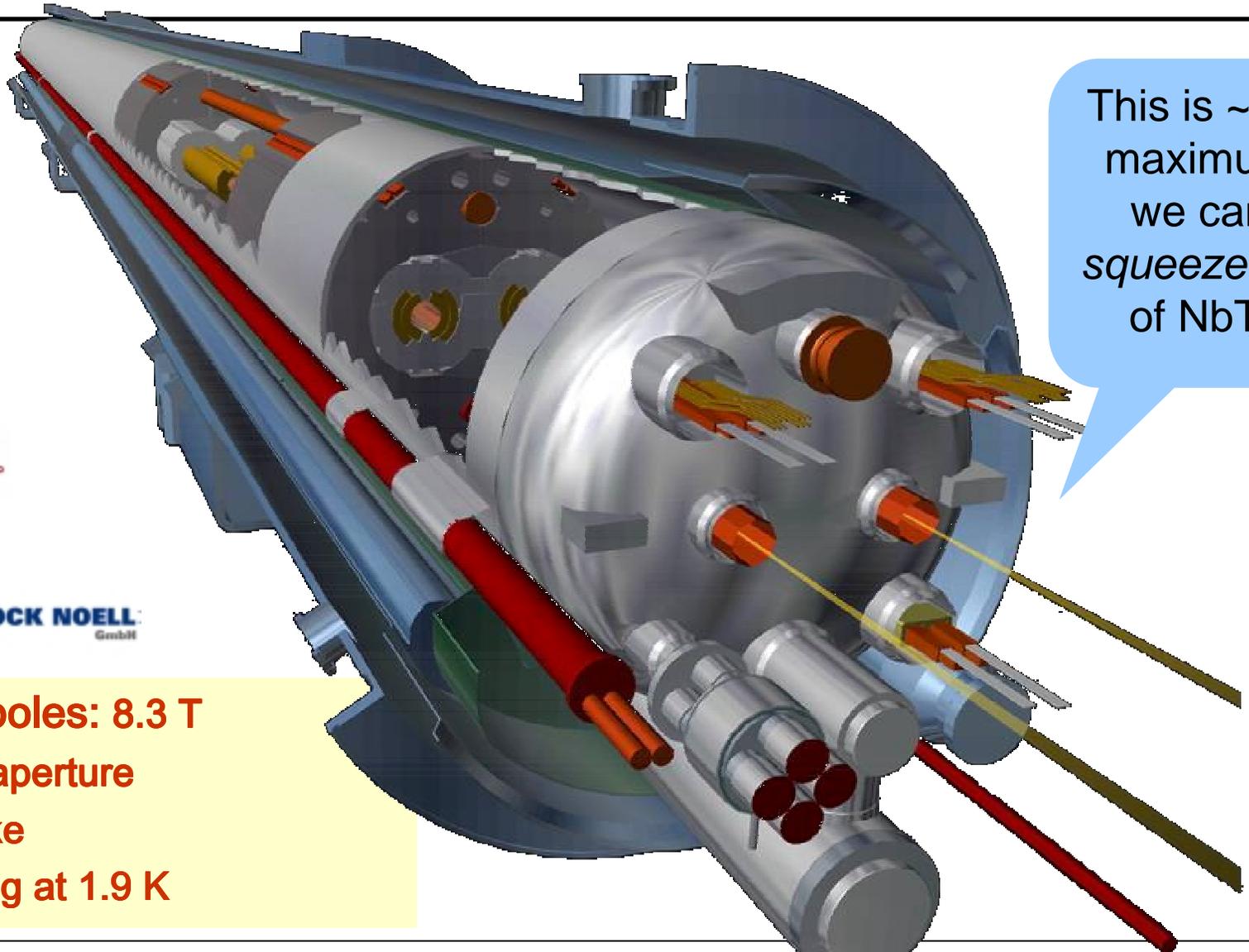
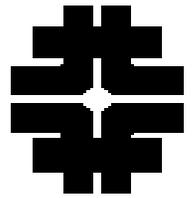


**Tevatron dipoles: 4.2 T
single aperture, warm yoke**

PHILIPS Achieva 3.0T

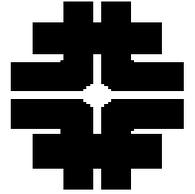


State of the art



This is ~the maximum we can squeeze out of NbTi

**LHC dipoles: 8.3 T
double aperture
cold yoke
operating at 1.9 K**

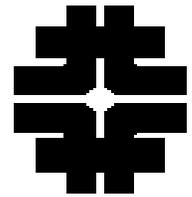


How can we go beyond NbTi?

→ High Field superconducting magnets



Usable Materials

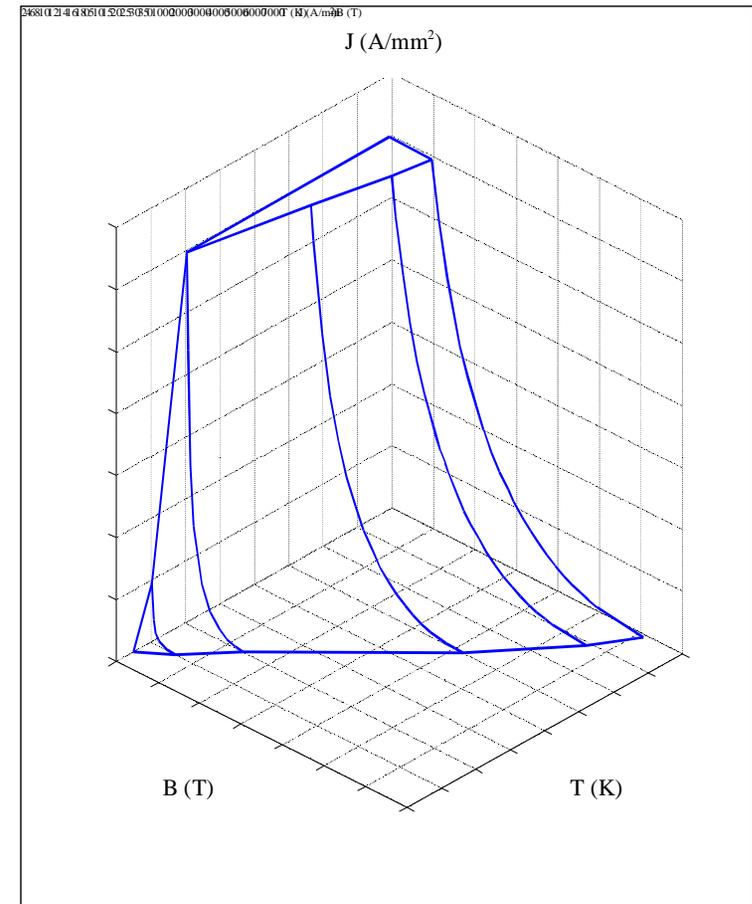


It's a long journey from material discovery to magnet application...

Iwasa table on the long route

<i>Criterion</i>	<i>Number</i>
Superconducting	~ 10,000
$T_c \cong 10$ K and $B_{c2} \cong 10$ T	~ 100
$J_c \cong 1$ KA/mm ² @ $B > 5$ T	~ 10
Magnet-grade superconductor	~ 1

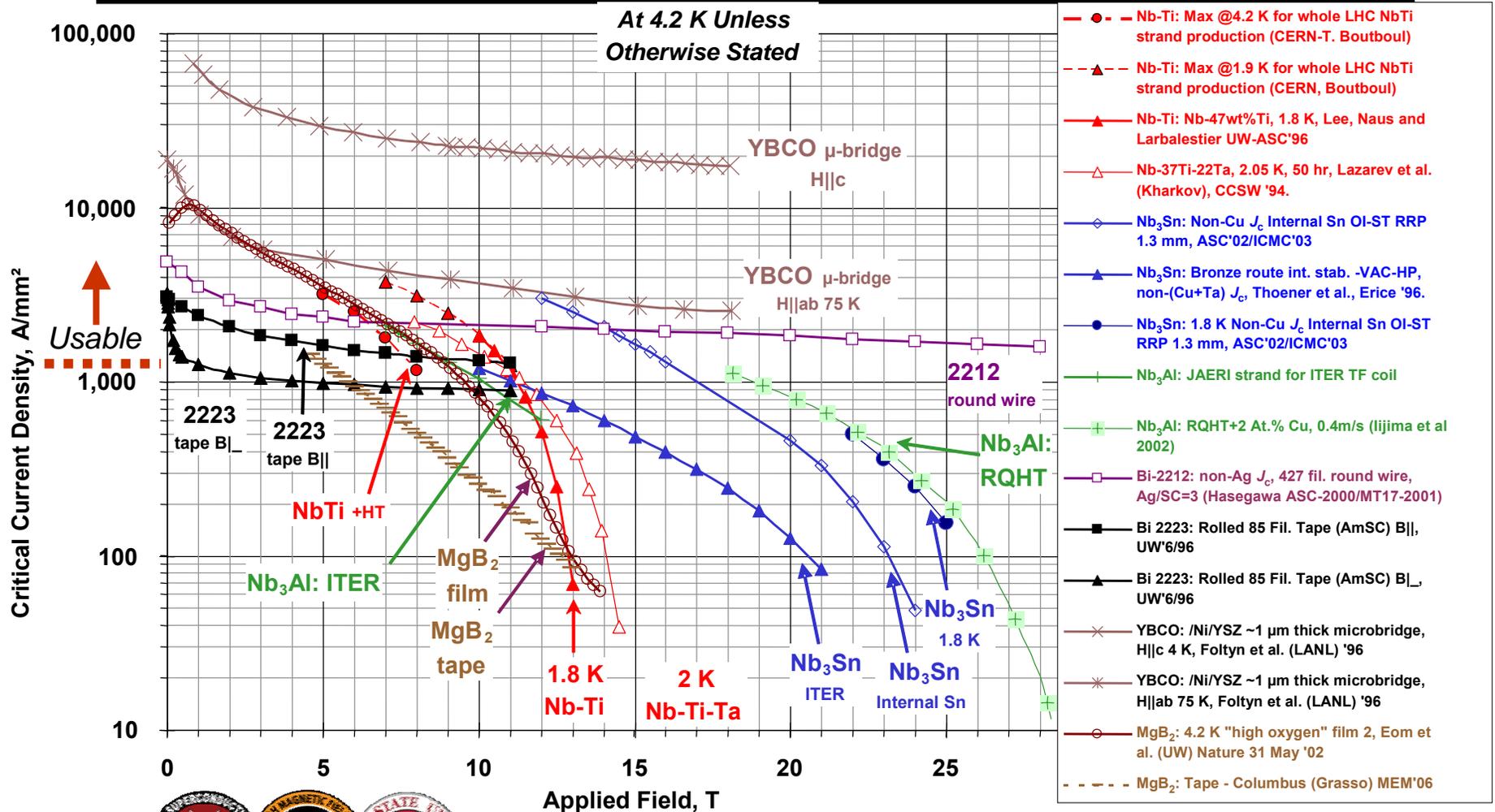
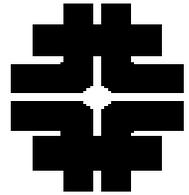
Now there may be a few more...



Critical surface for Nb₃Sn
INFN-LASA, 1999



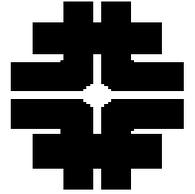
“Available” Superconductors



<http://www.magnet.fsu.edu/magnettechnology/research/asc/plots.html>

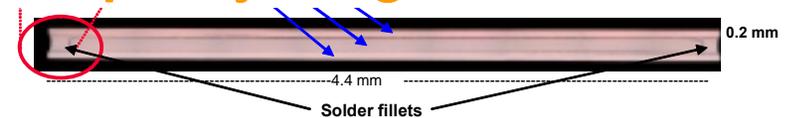


Options for Acc. Magnets



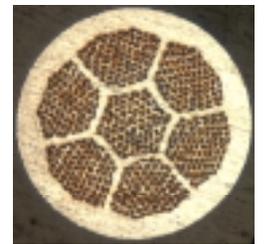
- **YBCO and Bi-2223 are made in tapes:**
 - Not possible or very difficult to have the twist and transposition needed for accelerator quality magnets

Perpendicular cross section of a 4.4 x 0.2 mm “344” wire
Cu stabilizer on both sides

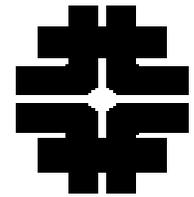


Courtesy: E. Barzi

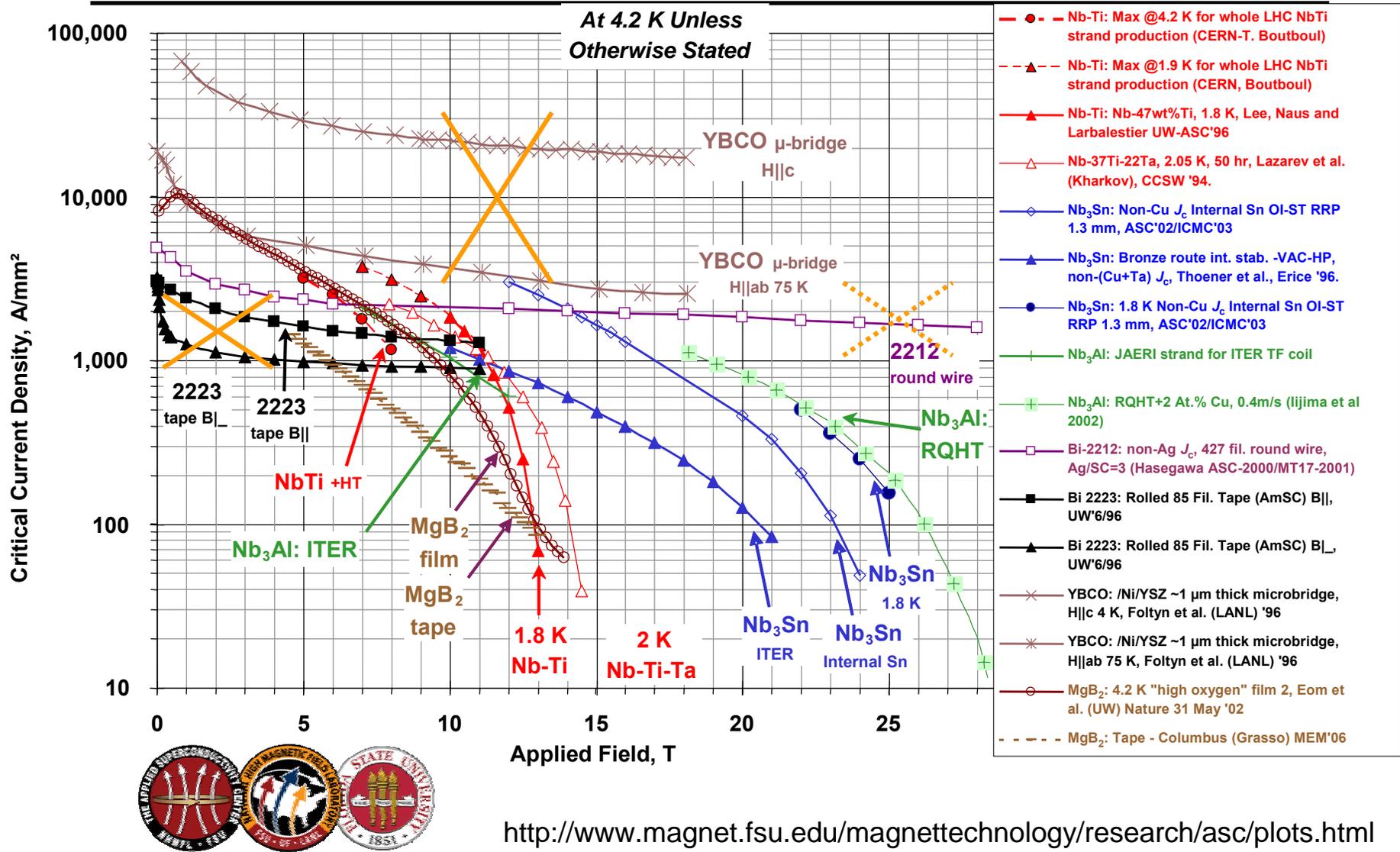
- **Bi-2212 can be made in round strands and Rutherford cables:**
 - Needs heat treatment at high temperature in controlled oxygen atmosphere with very tight specs.
 - Large degradation in cables due to contamination and leakage of HTS from silver matrix



For more info about conductors see references at the end

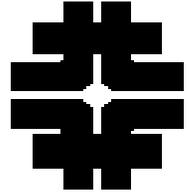


A few left...

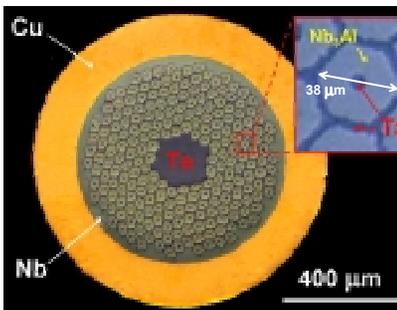




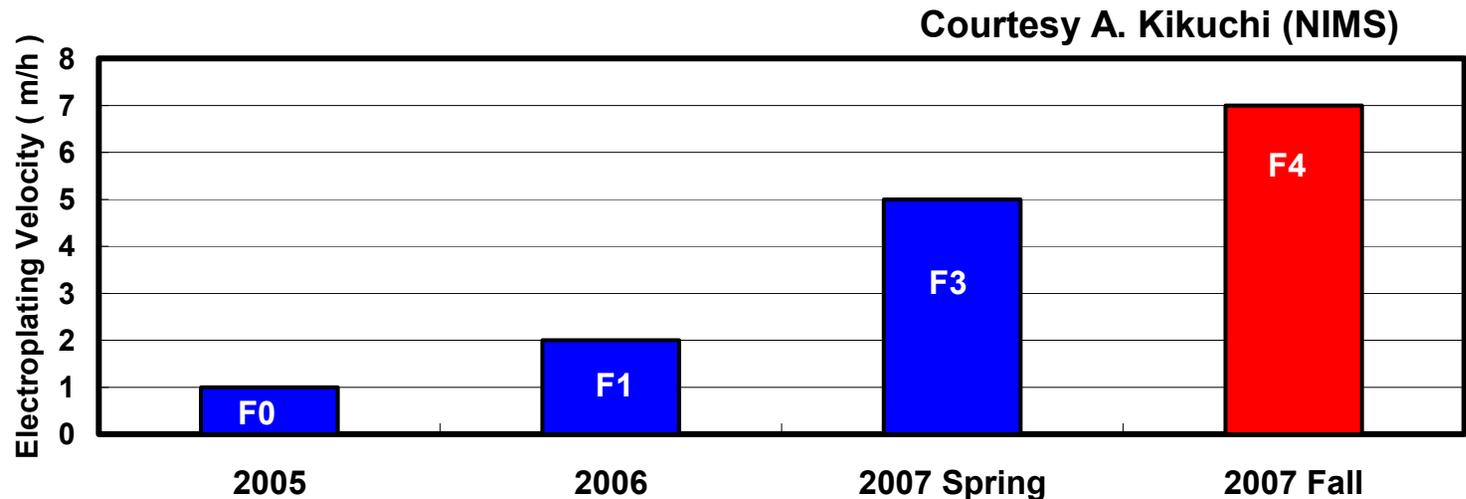
Options for Acc. Magnets II



- Nb_3Al and Nb_3Sn belong to the same family of LTS
 - they are both strain sensitive
 - Nb_3Al is much less strain sensitive than Nb_3Sn
- The problem with Nb_3Al is to add a stabilizer
 - Good progress through NIMS-FNAL collaboration, but it's still a long way...

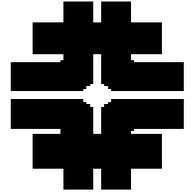


Courtesy: E. Barzi





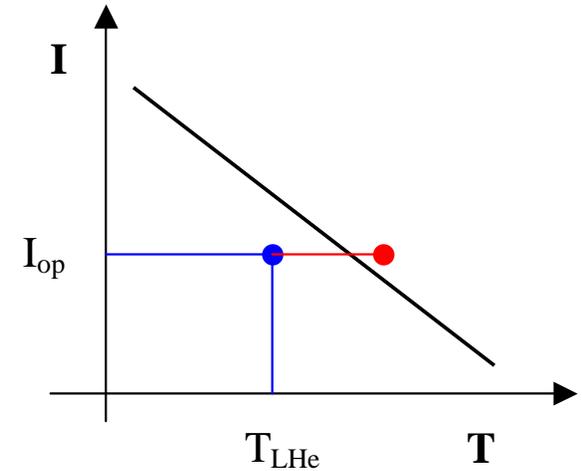
Supercond. are not stable



A conductor made of superconducting material only, is NOT stable against small perturbations. ΔE of μJ or even nJ are enough to drive superconductor normal.

Heat capacity drops at low temperature:

$C \propto T^3 \Rightarrow \Delta T = \Delta E / \gamma C$. So even small ΔE generates sensible $\Delta T \Rightarrow$ operating point of the magnet beyond critical surface \Rightarrow **QUENCH**



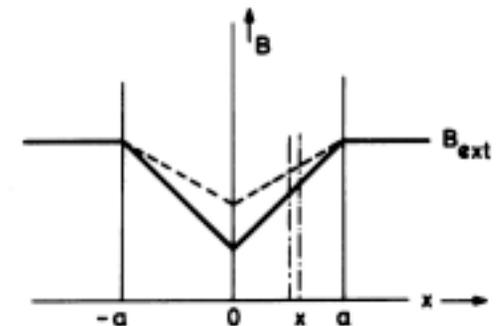
ΔE is given by :

Movements of the order of $1 \mu\text{m}$! $\Delta E / \text{Vol} = J B \delta \approx 10^9 \cdot 10 \cdot 10^{-6} = 10 \text{ kJ/m}^3$

$\gamma C \approx 1\text{-}5 \text{ kJ/m}^3$ for NbTi and NbSn $\Rightarrow \Delta T \approx 2\text{-}10 \text{ K}$!

Cracking of the resins (used to impregnate coils)

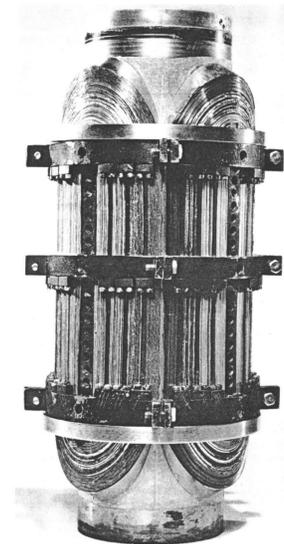
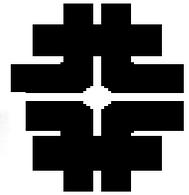
Flux Jumping : sudden rearrangement of the magnetic flux inside the material, due to temperature dependence of the J_c on the temperature.



Courtesy of L. Rossi



Closer look at Nb₃Sn



- Better performance (~50%) at 4.2 K than NbTi at 1.8 K
- Larger temperature margin
- Development of Nb₃Sn magnets started in the 60's†

BNL 76 mm aperture Quad from Nb₃Sn Tape

W. B. Sampson, MT-2 1967

†Nb₃Sn accelerator magnet development around the world
M. J. Lamm; *Applied Superconductivity, IEEE Transactions on* Volume 13, Issue 2, Part 2, June 2003 Page(s):1278 - 1283

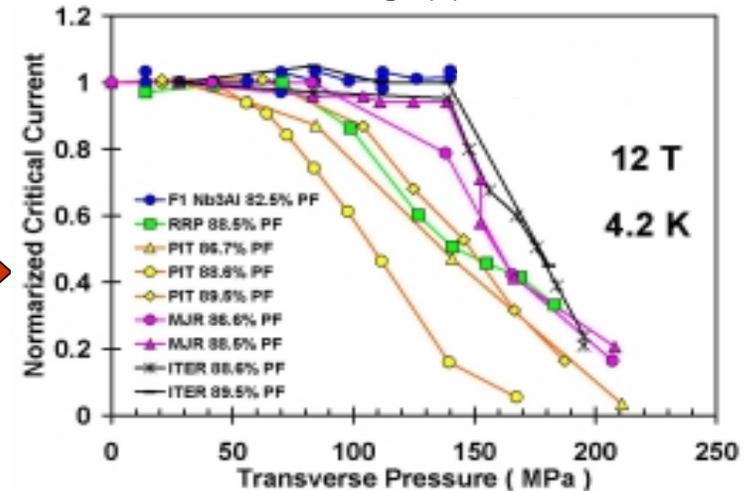
Why not yet?

“Why there are no Nb₃Sn magnets in any HE accelerator?”

Because Nb₃Sn is a brittle material



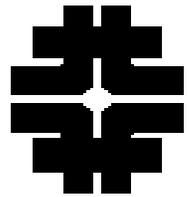
- Large degradation at longit. strain > 0.4%
- Degradation at transv. pressure > 150 MPa



E. Barzi



Nb₃Sn strand fabrication



- **Bronze method**

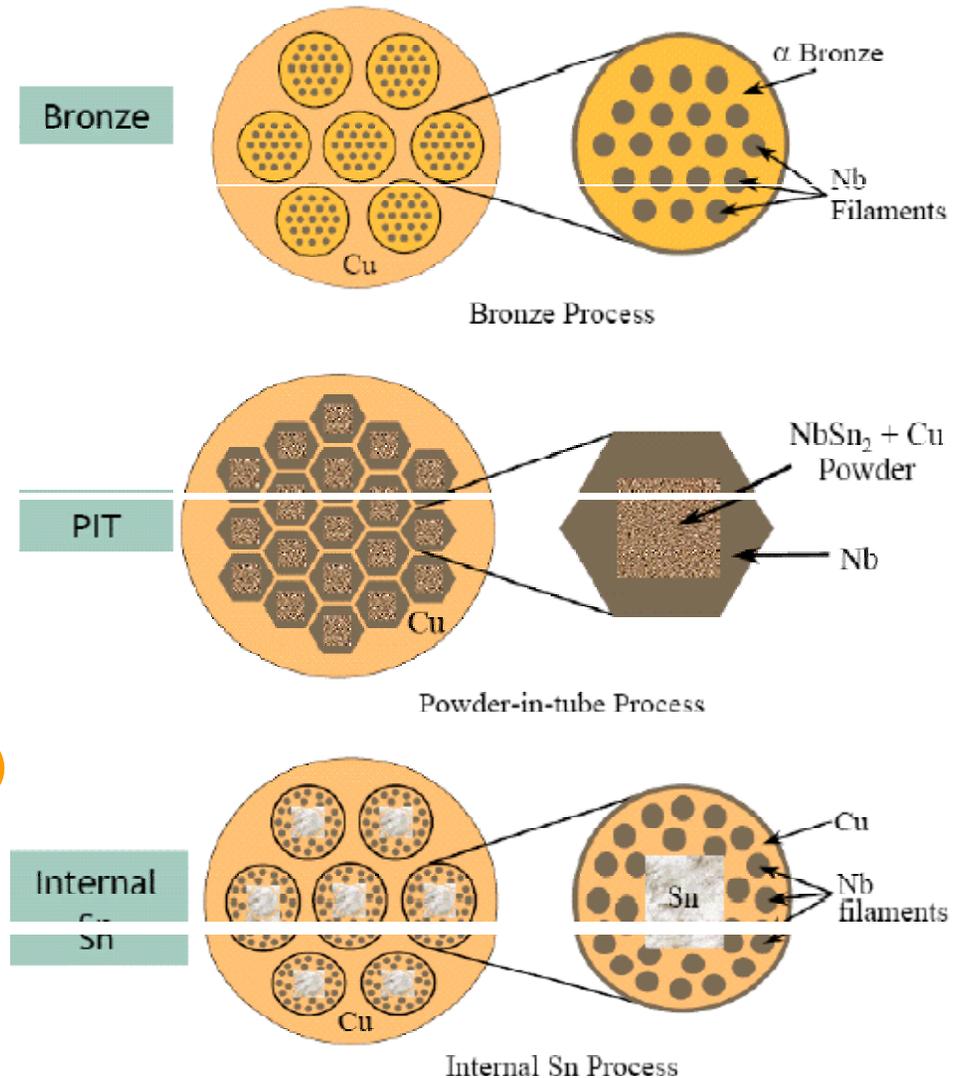
- Jc is limited by Sn % (-)
- Very thin filaments (++)

- **Powder in Tube**

- Thin filaments (+)
- Expensive (-)
- Cabling properties of high-Jc strands?

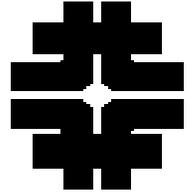
- **Internal tin**

- Has many variants
- Presently best performance: (+)
 - RRP: 3000 A/mm² at 12T
4.2K
- Large effective filaments (-)

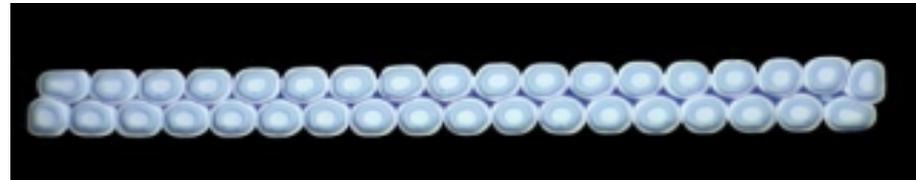




Rutherford Cable

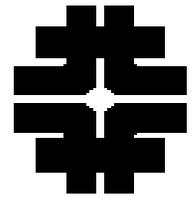


- Needs:
 - High packing factor
 - A simple system to keep the strands together
 - 10-20 kA cable for magnet protection





Nb₃Sn conductor characterization



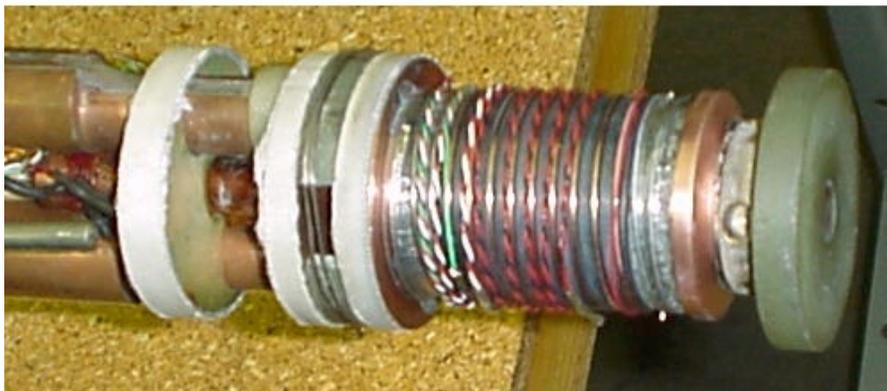
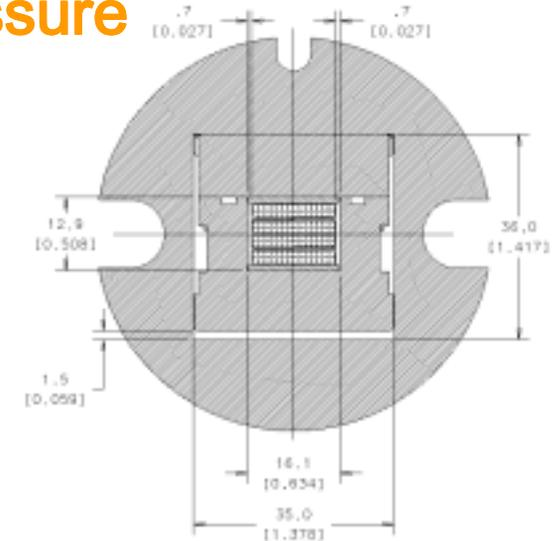
Strand characterization

- Ic vs B and T
- Ic vs strain
- Magnetization
- Stability

Cable characterization

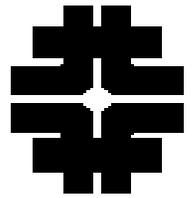
- Ic vs B and T
- Ic vs pressure
- Stability

Short Sample Limit





Fabrication Technologies



Wind-and-React

(Nb + Sn) in Cu matrix \rightarrow Nb₃Sn during heat treatment at 630-700 °C

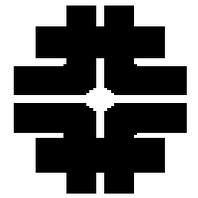


React-and-Wind

mbrosio - Technology and app



Past Nb₃Sn Magnet R&D



- A few of many successful Nb₃Sn short models



Twente University

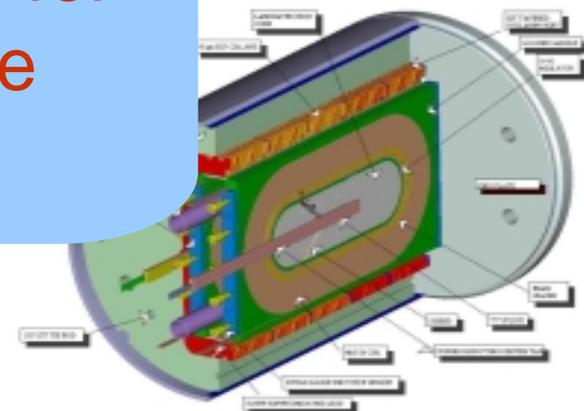


LBNL HD1

Is Nb₃Sn magnet technology ready for use in a particle accelerator?



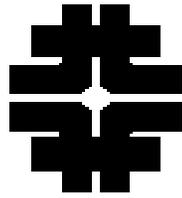
FNAL HFM Mirror



BNL 12 T Nb₃Sn R&W Magnet



LARP



BROOKHAVEN
NATIONAL LABORATORY



SLAC

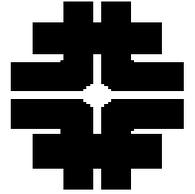
“The US LHC Accelerator Research Program enables U.S. accelerator specialists to take an active and important role in the LHC accelerator during its commissioning and operations, (...) and to be a major collaborator in LHC performance upgrades”
(mission statement)

Magnet R&D (FNAL, BNL, LBNL) goal:

“Demonstrate that Nb₃Sn magnets are a viable choice for an LHC IR upgrade”

Including the development of the first Long Nb₃Sn Quadrupoles

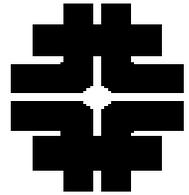
4 m long, 90 mm aperture, $G_{\text{nom}} > 200 \text{ T/m}$, $B_{\text{coil}} > 12 \text{ T}$



Case Study: Instability in Nb₃Sn wires

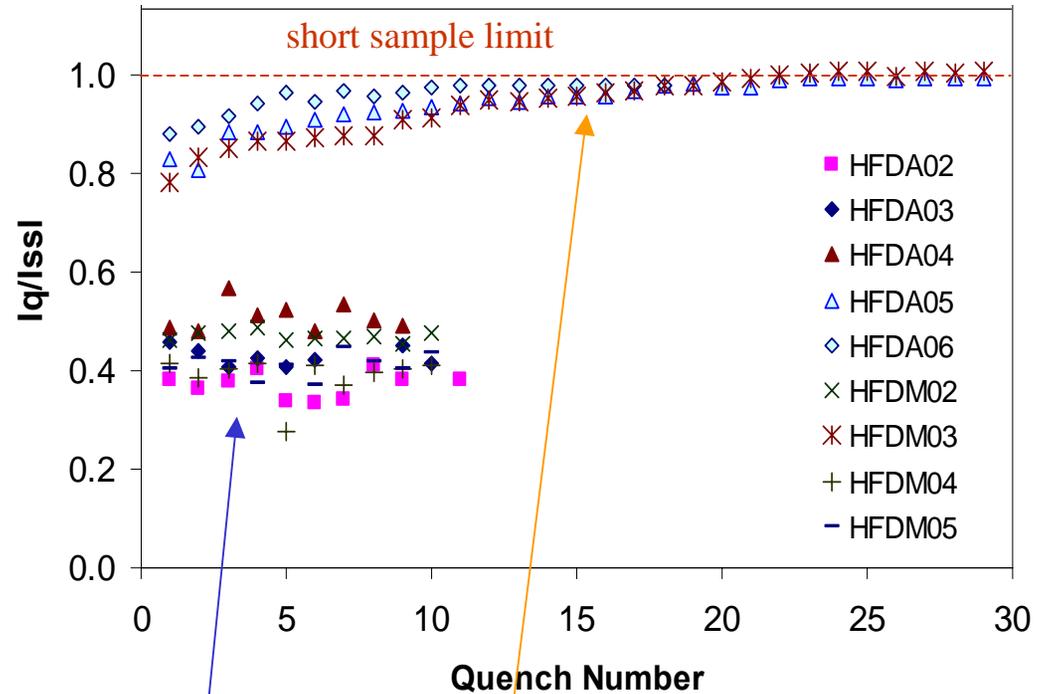
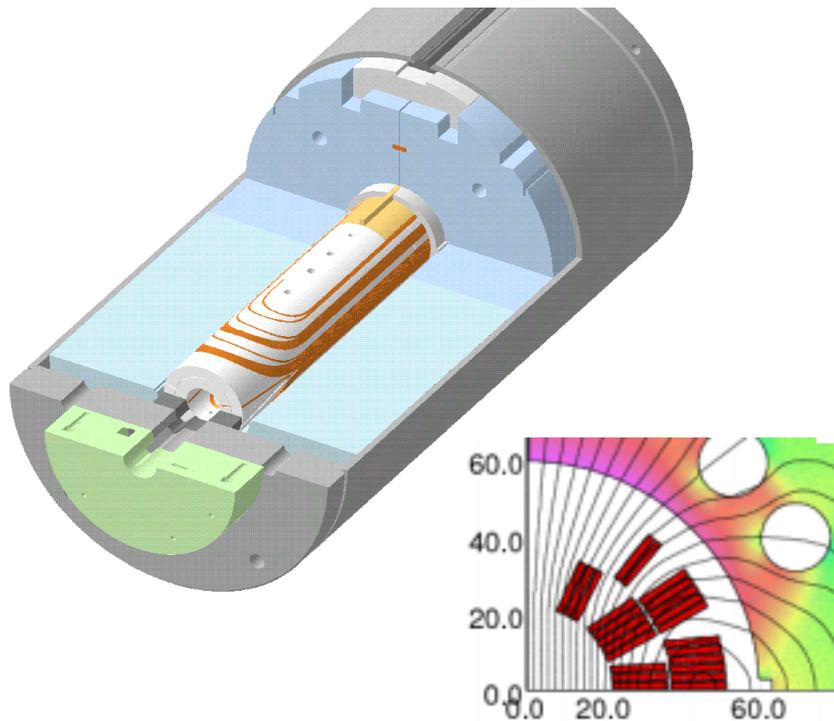


The problem



- FNAL HFDA dipole main features:

- $B_{\max} = 12 \text{ T}$
- $I_{\max} = 21.2 \text{ kA}$
 - $J_c = 2000 \text{ A/mm}^2 (12\text{T } 4.2\text{K})$
- 1 mm diam strands



- Limited performance in 2001-2002
- Close to SSL in following years
→ with different conductor

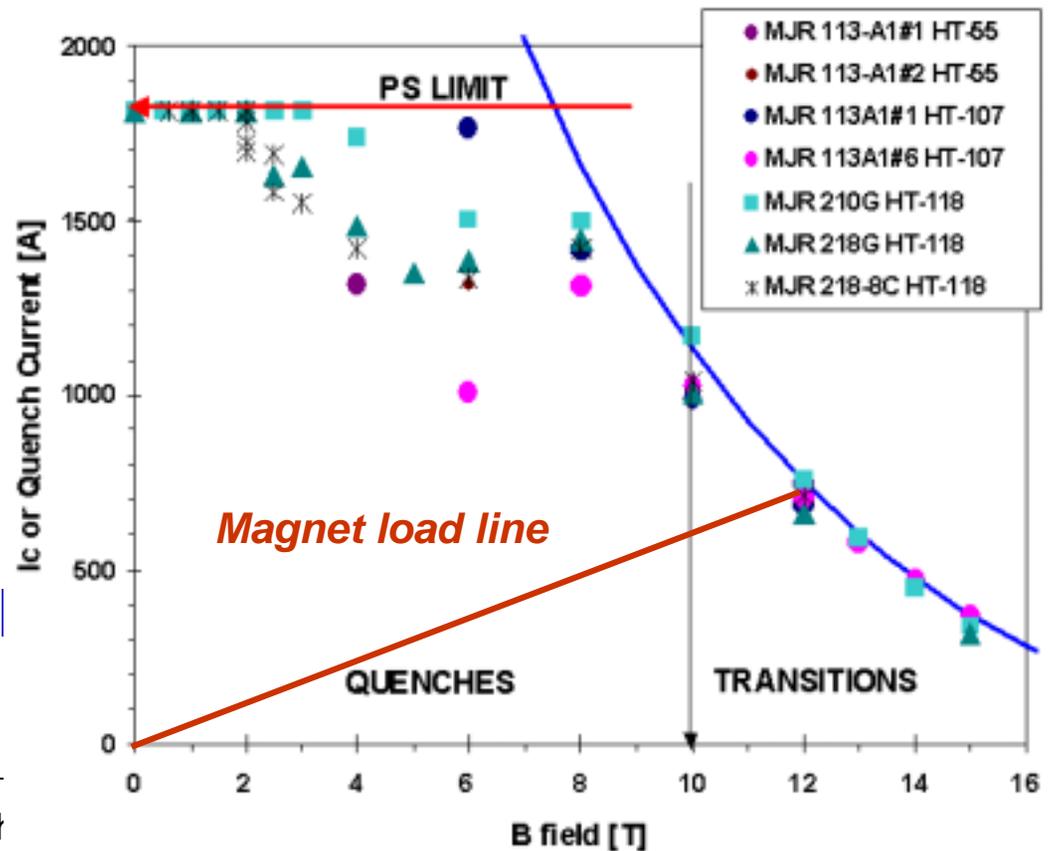
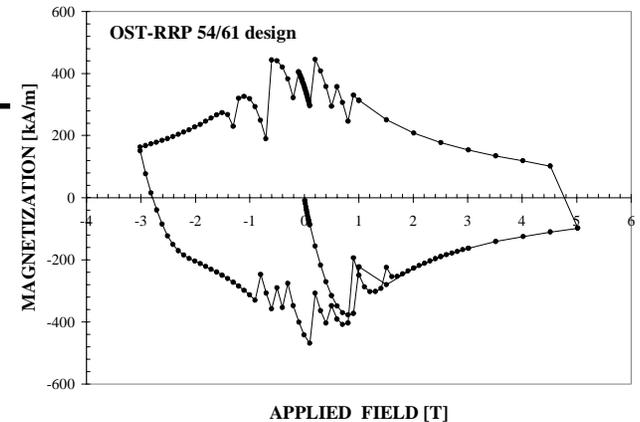


First studies



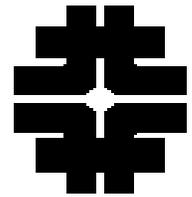
Possible causes:

- Filament size is too big
 - 110 μm
- RRR is too low
 - $R_{\text{Cu}300\text{K}}/R_{\text{Cu}4.2\text{K}}$
 - $\text{RRR}=10$
- Conductor is fine
 - Other Nb_3Sn magnets with same wire had no problems
- Copper amount is too small
 - $\text{Cu}/\text{nonCu}<1$

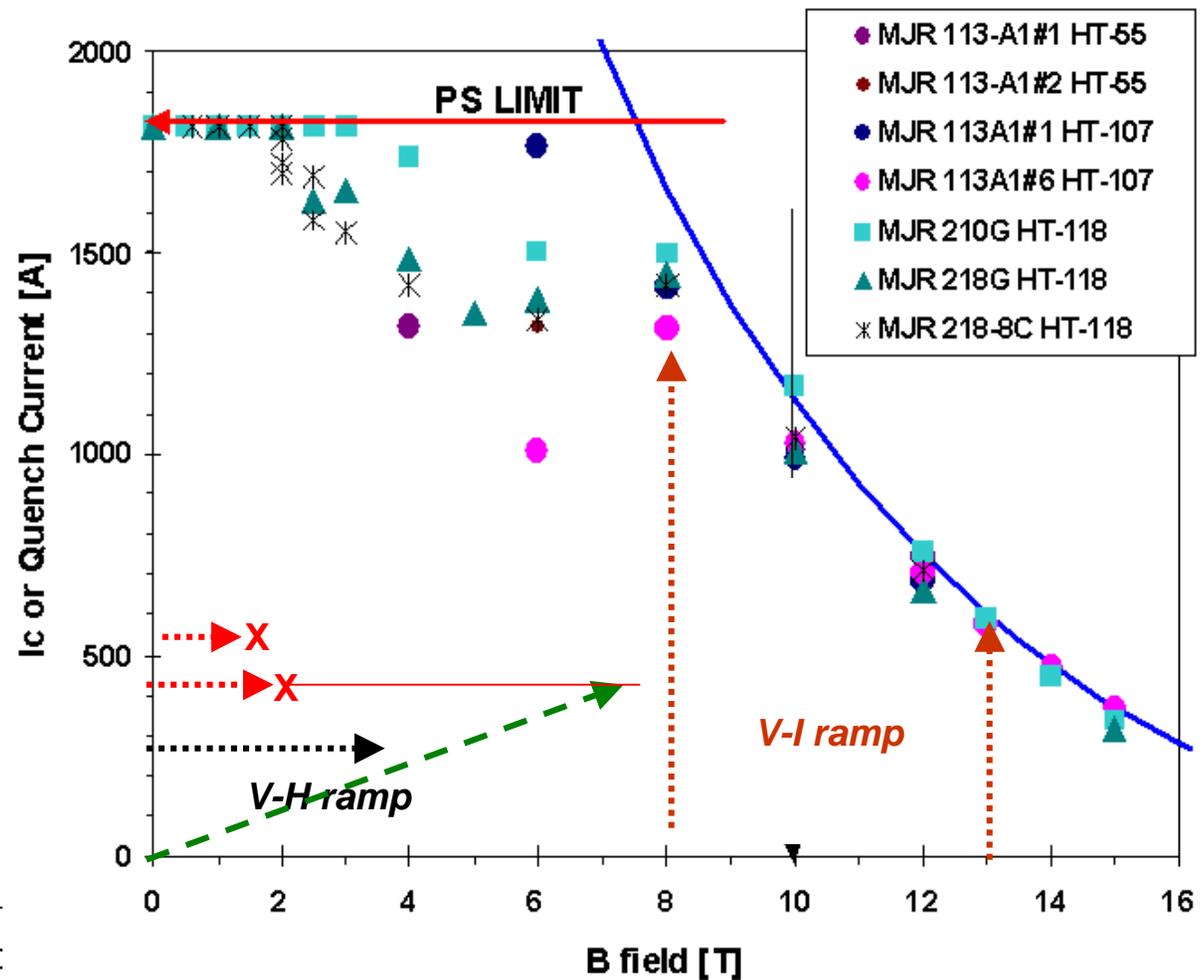
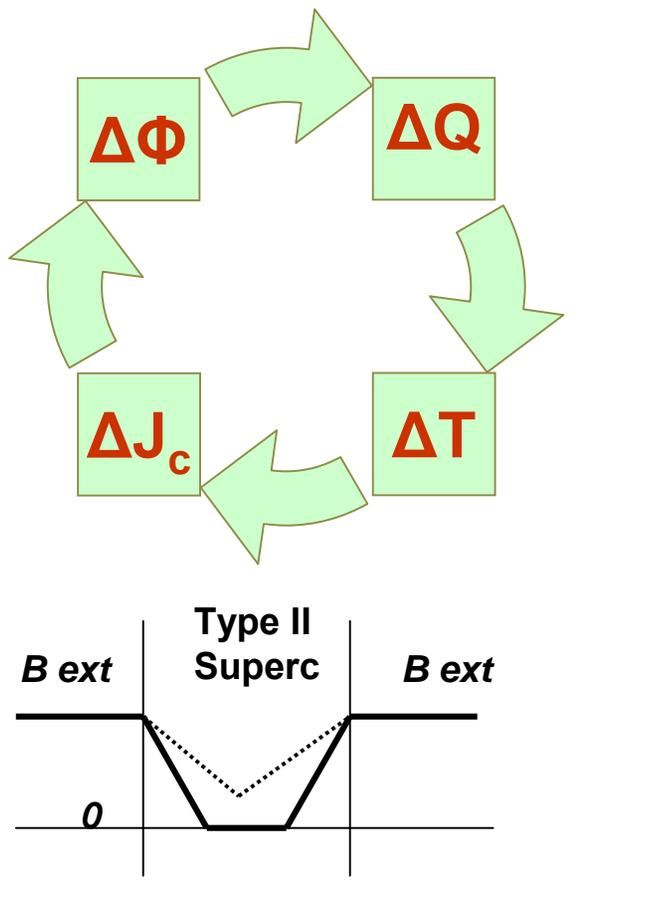




The breakthrough

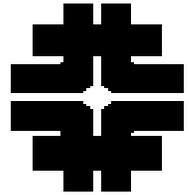


- **V-H ramps** are right measurement technique for thermo-magnetic instability:

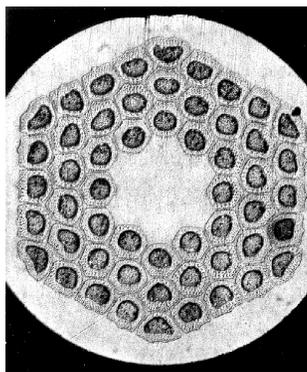




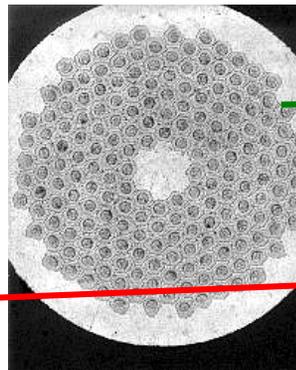
The solutions



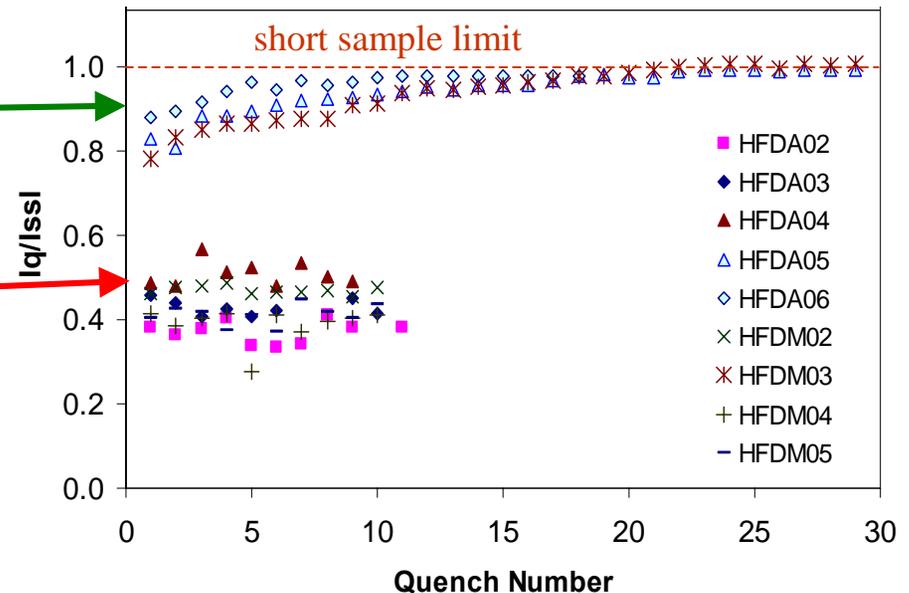
- Short term solution:
 - High RRR (slows down flux jumps and improves heat dissipation) by reducing heat-treatment
 - Lower J_c
- Long term solution:
 - Smaller filaments (reduce or avoids flux jumps)



D_{eff} : 110 μm
RRR ~ 10



D_{eff} : 54 μm
RRR ~ 100





... and at 1.9K?

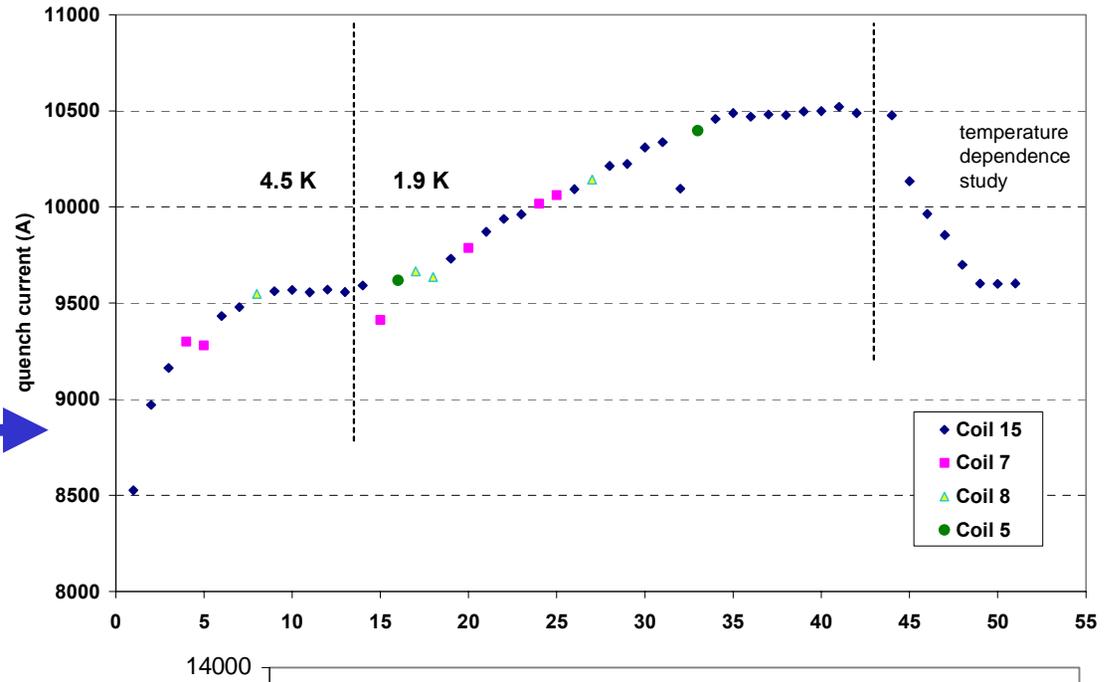
ΔI (4.5 K \rightarrow 1.9 K)

MJR (IT) coils: \rightarrow

TQS01c: ~1 kA

lower temperature

\rightarrow higher current



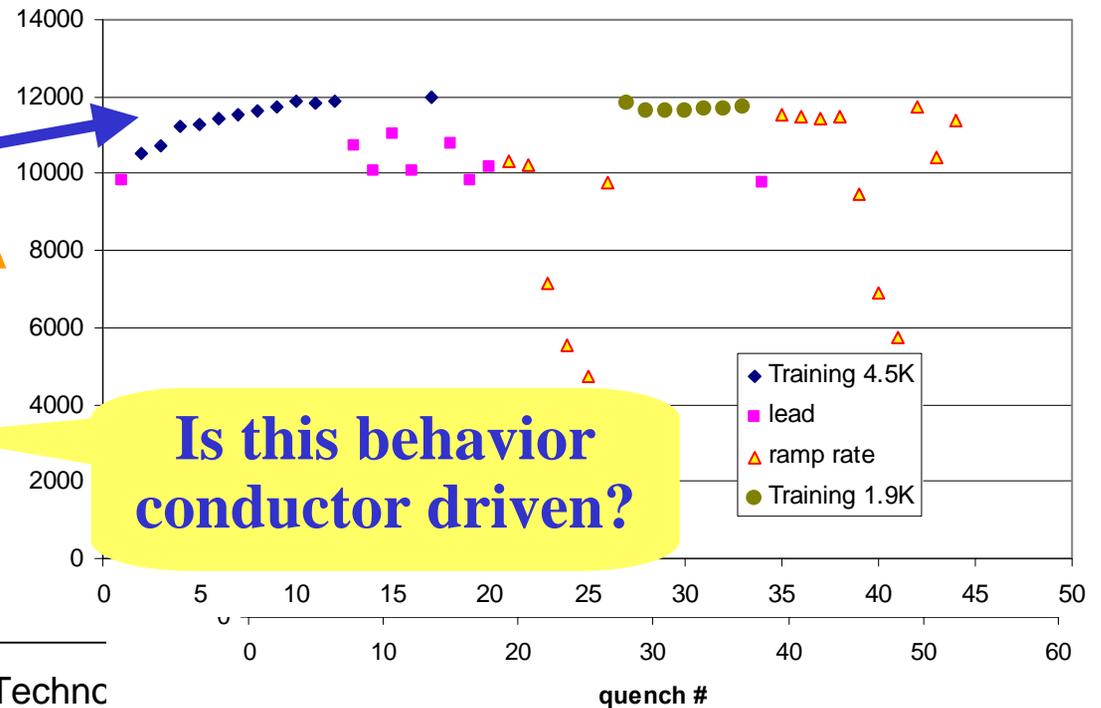
RRP 54/61 (IT) coils: \rightarrow

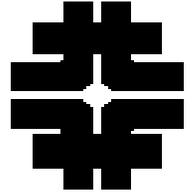
TQS02a: -750 A +400 A

TQC02e: -370 A -180 A

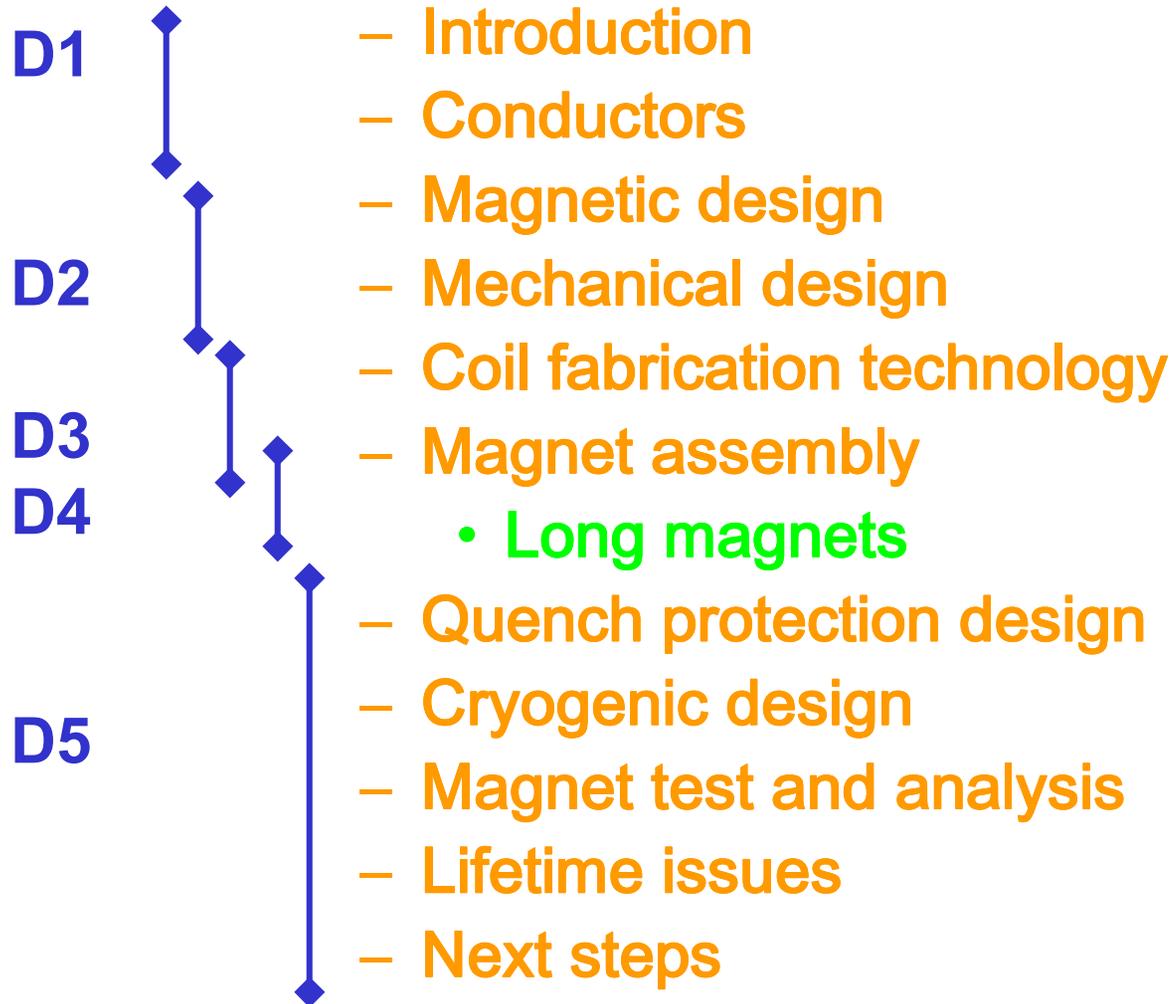
Lower temperature

\rightarrow ~ same current ???



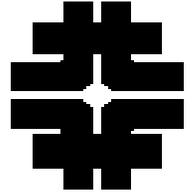


Outline of the lessons





A few references (books)



Basic Superconductivity:

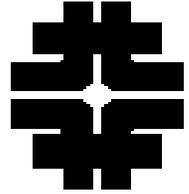
- M. Tinkham, *Superconductivity*, Gordon & Breach Publisher
- A.C. Rose-Innes, E.H. Rhoderick, *Introduction to Superconductivity*, Pergamon Press
- W. Buckel, *Superconductivity, Fundamental and Applications*, VCH Publisher
- J. Evetts (editor), *Coincise Encyclopedia of Magnetic and Superconducting Materials*, Pergamon Press
- H.W. Weber *High Tc Superconductivity*, Plenum Press
- G. Vidali, *Superconductivity: the next revolution* , Cambridge University Press

Applied Superconductivity

- **M.N. Wilson, *Superconducting Magnets*, Clarendon Press Oxford**
- H.A. Brechna, *Superconducting Magnet Systems*, Springer Verlag
- K.-H. Mess, P. Schmüser, S. Wolff, *Superconducting Accelerator Magnets*, World Scientific
- E.W. Collings, *Applied Superconductivity*, Plenum Press
- B. Seeber (editor), *Handbook of Applied Superconductivity*, IoP Publishing
- L. Dresner, *Stability of Superconductors*, Plenum Publ. Corp.
- Y. Iwasa, *Case Studies in Superconducting Magnets*, Plenum Publ. Corp.



Other references



- **Superconductors:**

See the CERN Academic Training lectures:

D.C. Larbalestier, “*Superconducting materials suitable for magnets*”, 2002

V. Palmieri, “*Applied Superconductivity: theory, superconducting materials and applications*”, 2007

- **Superconducting Magnets:**

See the CERN Summer Student lecture:

L. Rossi, “*Super-conducting magnet technology for particle accelerators and detectors*”, 2005

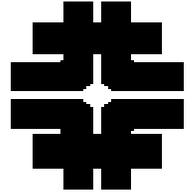
- **Instability in Nb_3Sn conductors:**

V.V. Kashikhin, A.V. Zlobin, “*Magnetic instabilities in Nb_3Sn strands and cables*” IEEE Trans. Appl. Superc. Vol. 15, No.2, pp:1621-1624, June 2005

B. Bordini, et al., “*Self-Field Effects in Magneto-Thermal Instabilities for Nb_3Sn Strands*”, to be published in IEEE Trans. Appl. Superc



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