

The RD51 Collaboration: Development of Micro-Pattern Gas Detector Technologies

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OUTLINE:

- **RD51 Highlights**
- **RD51 Collaboration Activities and Results**
 - Technology Achievements
 - Detector Assembly Optimization, QA, Long Term Stability
 - Electronics for MPGDs
 - Software tools
 - MPGD workshop upgrade & industrialization
 - RD51 test beam facility
- **RD51 Plans and Outlook**

RD51 Collaboration

The main objective of the R&D programme is to advance technological development of Micropattern Gas Detectors

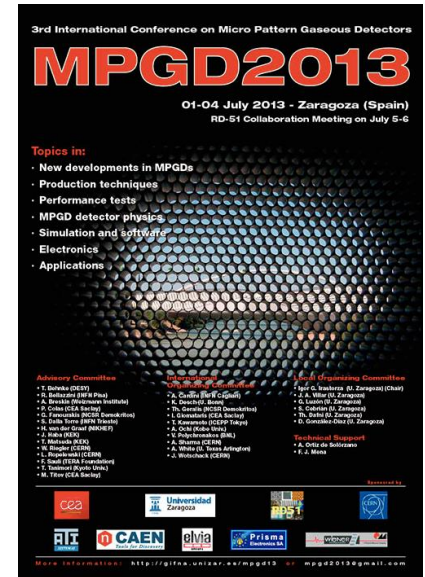
<http://rd51-public.web.cern.ch/rd51-public/>



- ~ 80 institutes
- ~ 450 people involved
- Representation (Europe, North America, Asia, South America, Africa)

“RD51 aims at facilitating the development of advanced gas-avalanche detector technologies and associated electronic-readout systems, for applications in basic and applied research”

RD51 contributes to the LHC upgrades, BUT, the most important is: RD51 serves as an access point to MPGD “know-how” for the world-wide community

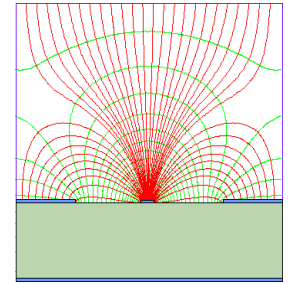
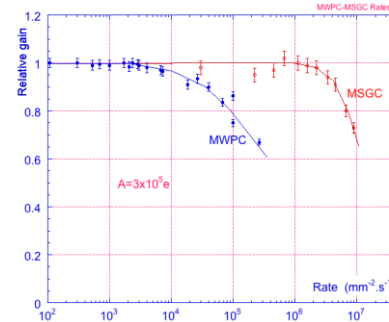
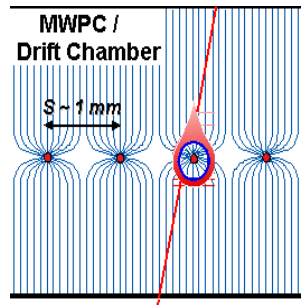


<http://gifna.unizar.es/mpgd13/>

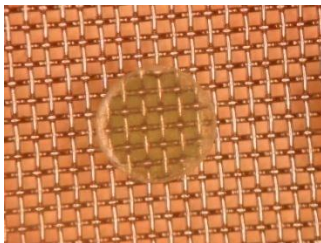
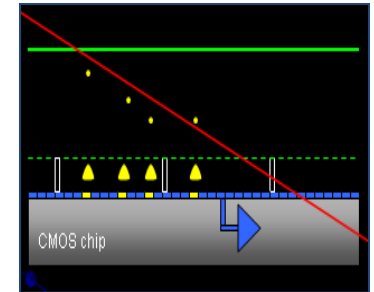
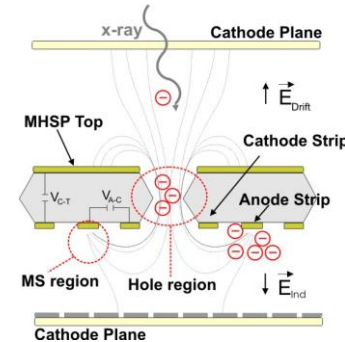
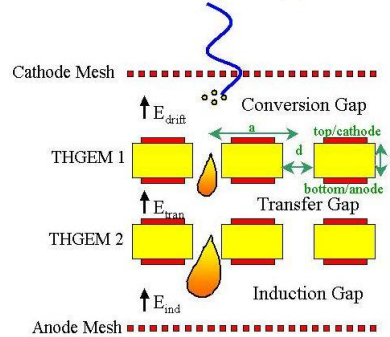
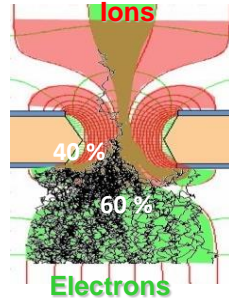
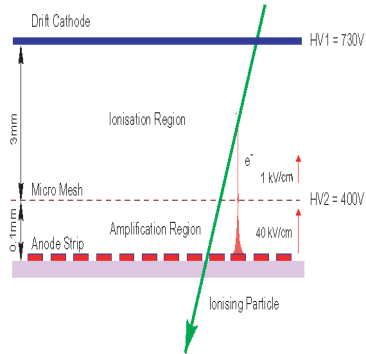


Micro-Pattern Gas Detectors

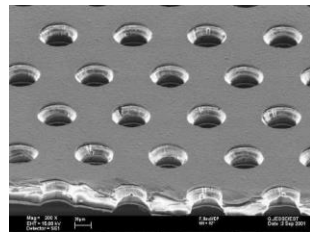
- High Rate Capability
- High Gas Gain
- Good Space, Time and Energy Resolution
- Good Ageing Properties
- Ion Backflow and Photon Feedback Reduction
- Large Size
- Low Cost



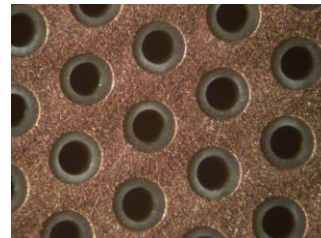
Rate Capability Comparison for MWPC and MSGC



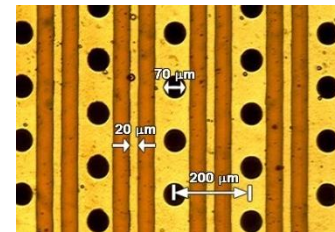
Micromegas



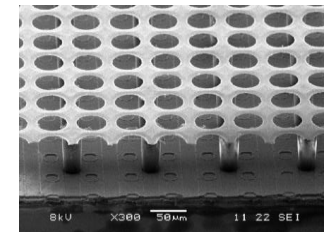
GEM



THGEM



MHSP



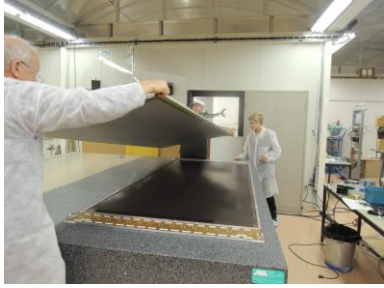
Ingrid

RD51 Achievements Highlights

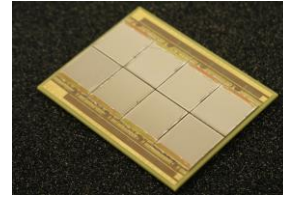
- Consolidation of the Collaboration and **MPGD community integration** (>80 Institutes, 450 members);
- Major progress in the MPGD technologies development in particular **large area GEM (single mask), MicroMegs (resistive), THGEM**; some picked up by experiments (including LHC upgrades);
- **Secured future** of the MPGD technologies development through the TE MPE workshop upgrade and FP7 AIDA contribution;
- Contacts with industry for large volume production, **MPGD industrialization and first industrial runs**;
- Major improvement of the MPGD **simulation software** framework **for small structures** allowing first applications;
- **Development of common, scalable readout electronics (SRS)** (many developers and > 50 user groups); **Production** (PRISMA company and availability through CERN store); **Industrialization** (re-design of SRS in ATCA in EISYS);
- **Infrastructure** for common RD51 test beam and lab facilities (>20 user groups)

RD51 Collaboration

Large Area Detectors
Assembly Optimization

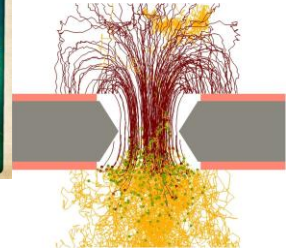


WG1:



WG2:

RD51 Common Projects
Generic R&D
Long Term Stability



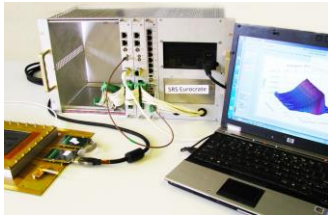
Software Tools
and
Simulations

WG4:

RD51

WG5:

MPGD
Electronics



WG7:



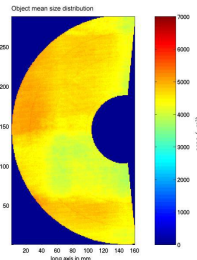
Conferences, Meetings and Schools

WG6:



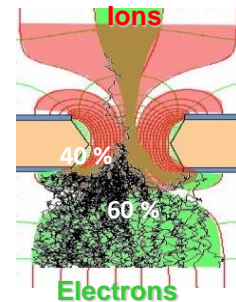
CERN MPGD Workshop
Quality Control
and Industrialization

RD51 Common
Test Beam and Lab
Facilities

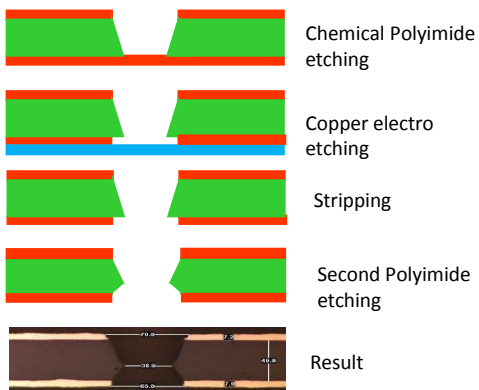


Technology Development Highlights

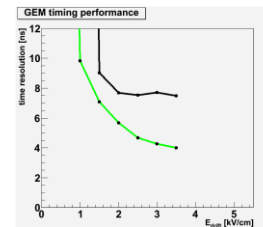
GEM Single Mask Technique



GEM Single Mask Process



CMS high eta upgrade triple GEM prototype in the RD51 test beam facility

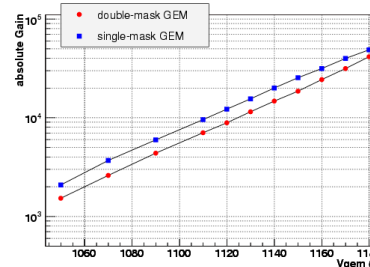
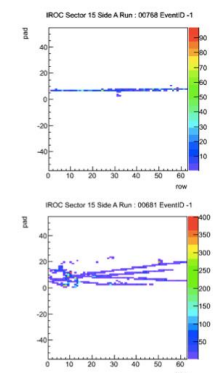


Time resolution
4 ns

- Standard double mask method limits max. size of the detector to 30x30 cm²
- Single mask technique reduces costs and production time
- Performance comparison (max. gain, stability, rate capability..) shows no difference



ALICE triple GEM TPC end-cap module

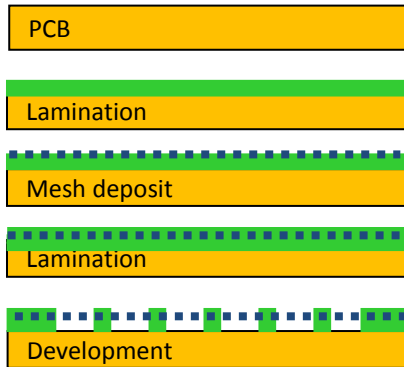


KLOE2 inner tracker: 4 layers of triple cylindrical GEM detectors

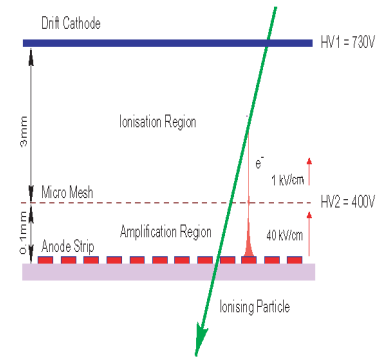
Technology Development Highlights

Resistive MicroMegas

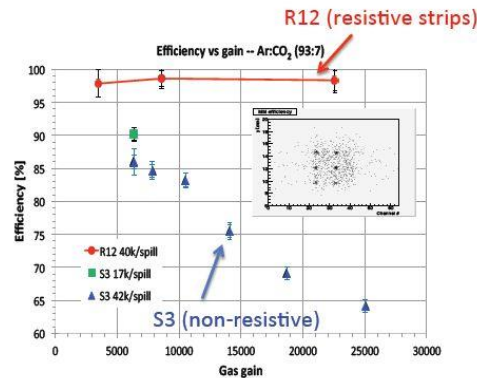
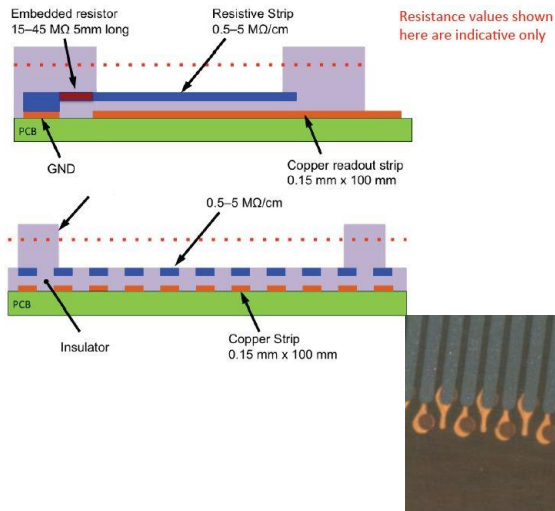
Bulk MicroMegas Process



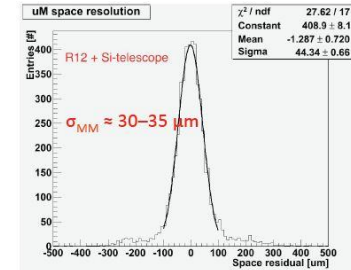
Standard Bulk MicroMegas suffers from limited efficiency at high rates due to discharges induced dead time



The resistive-strip protection concept



Efficiency measured in H6 pion beam (120 GeV/c); S3 is a non-resistive MM, R12 has resistive-strip protection



Spatial resolution measured with an external Si telescope, shown is convoluted resolutions of Si telescope + extrapol. ($\approx 30 \mu\text{m}$) and MM with $250 \mu\text{m}$ strip pitch

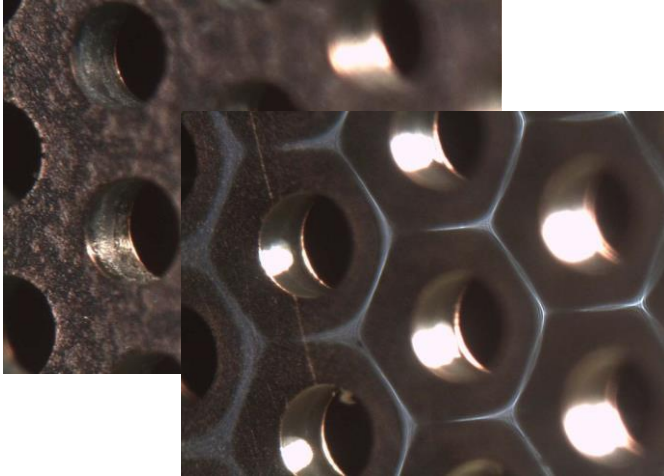


ATLAS small wheels upgrade project resistive MicroMegas prototype

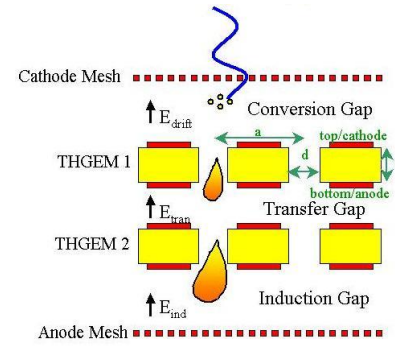
Technology Development Highlights

THGEM Surface Treatment

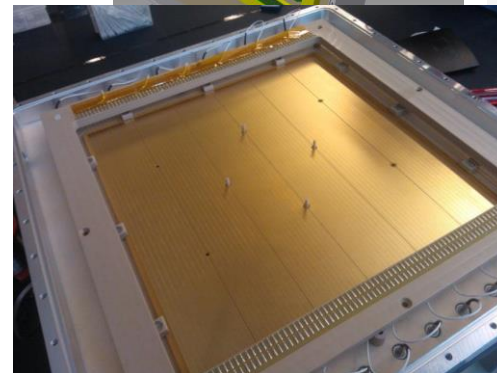
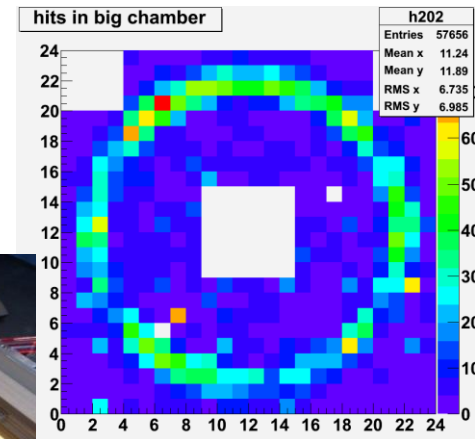
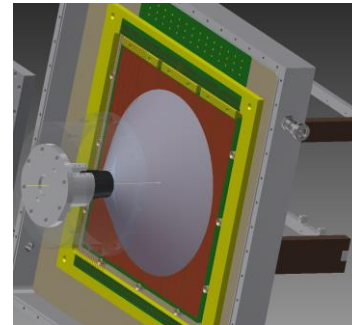
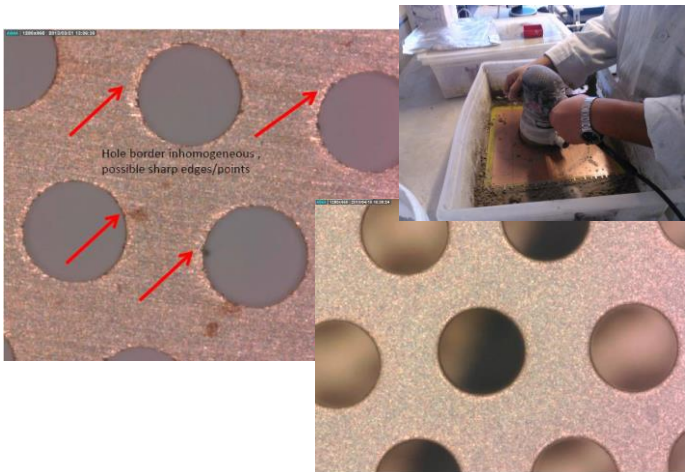
Polyurethane Treatment



Non-treated THGEM suffers from: limited max. gain, response non-uniformity and time instabilities



Polishing and Cleaning

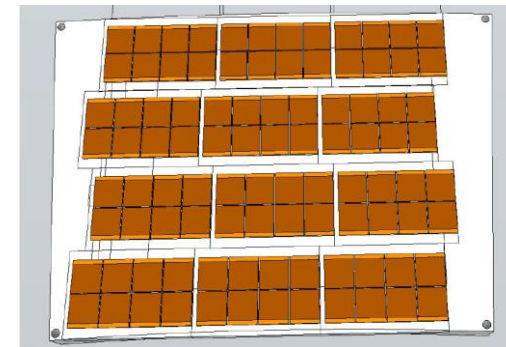
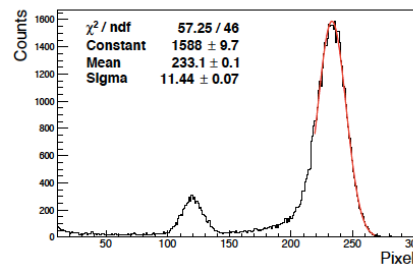
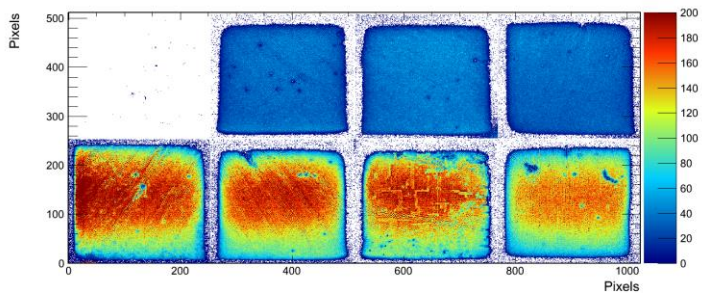
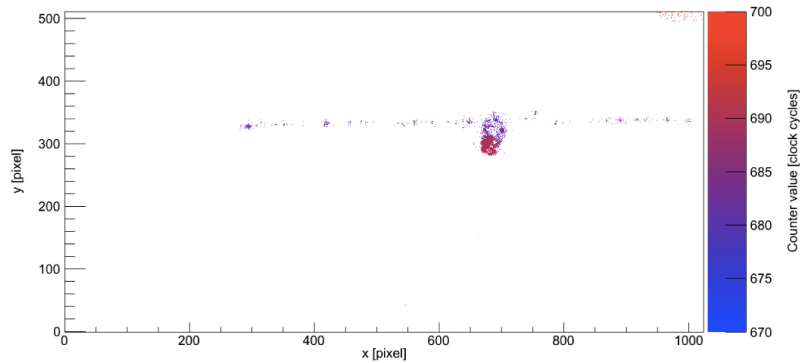
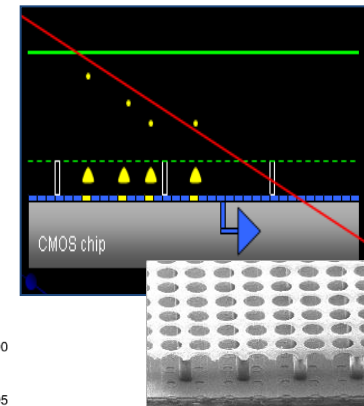
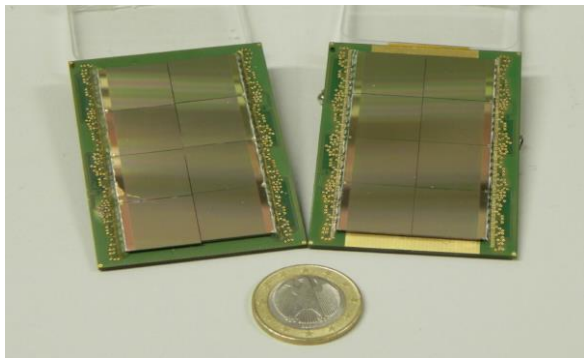


COMPASS RICH photo-detector upgrade prototype

Technology Development Highlights

Pixel Readout Integration

Octoboards



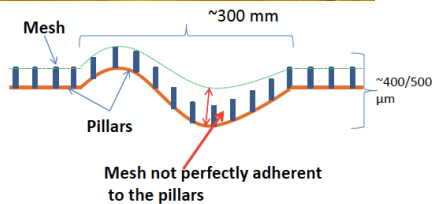
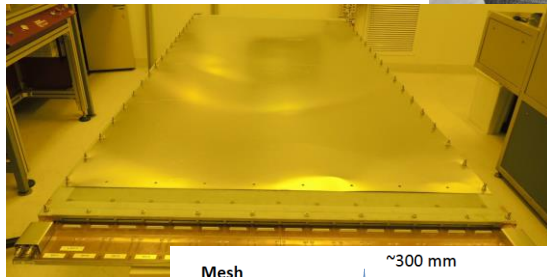
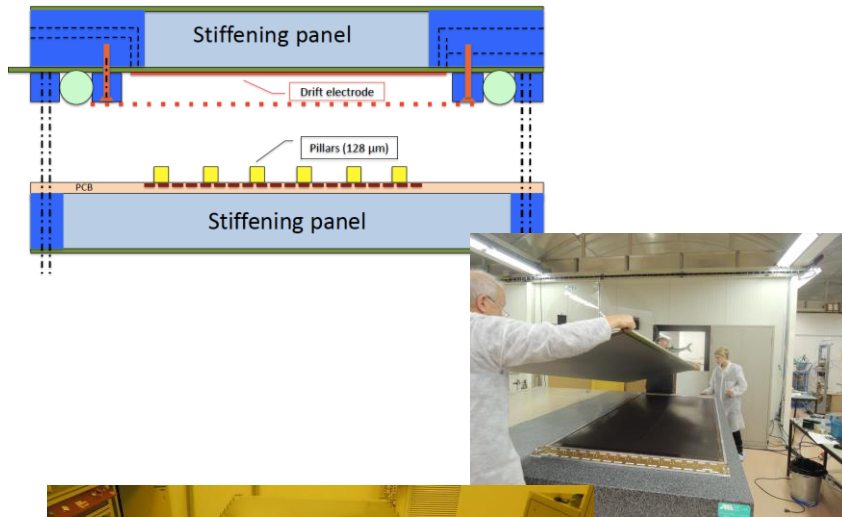
Results of the tests of the GridPix type detector with TimePix chip readout with RD51 SRS mounted in LP TPC prototype for LC TPC application

Detector Assembly Optimization

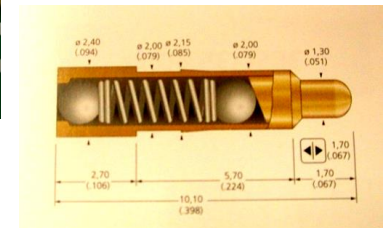
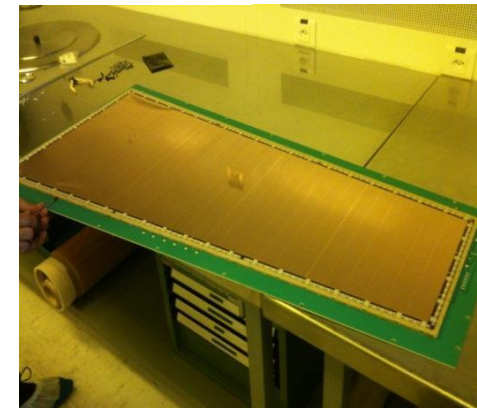
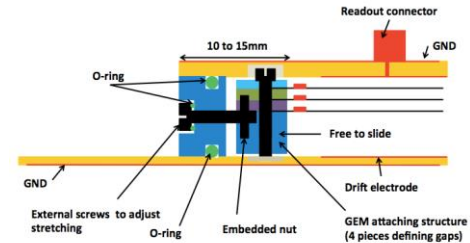
Industrialization and Cost Reduction

Simplified Bulk MicroMegas & GEM NS2

2 x 1 m² sketch (not to scale)



NS2 technique

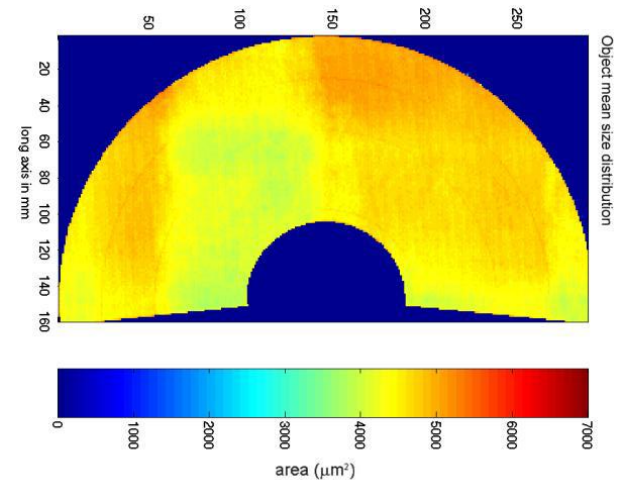
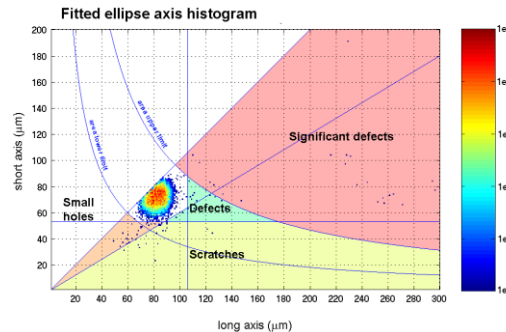
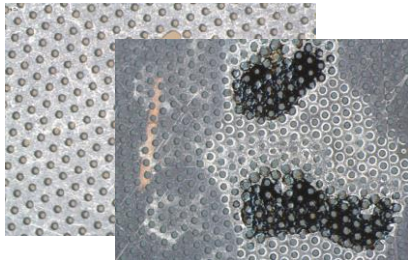
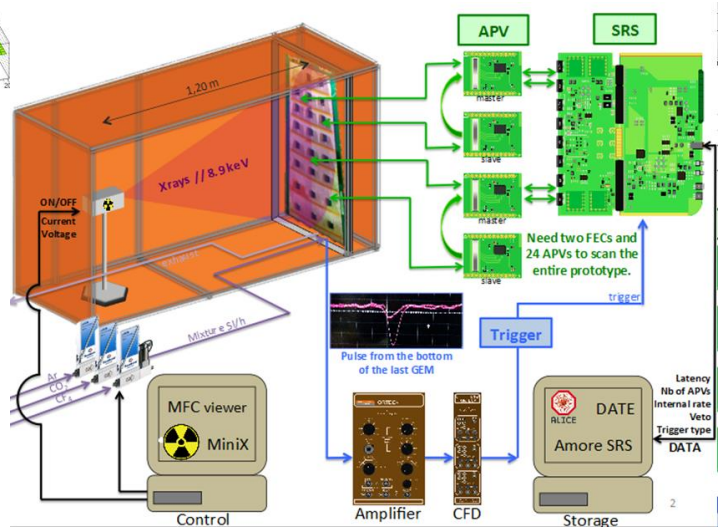
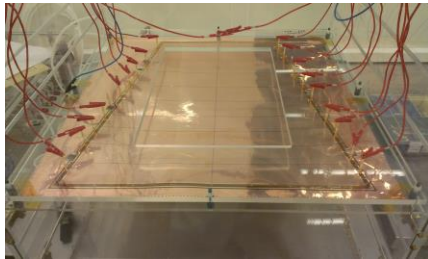
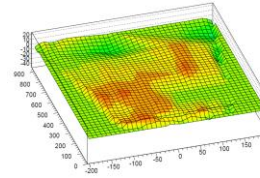


ATLAS muon system MicroMegas upgrade assembly

CMS high eta project triple GEM detector assembled using self-stretching method

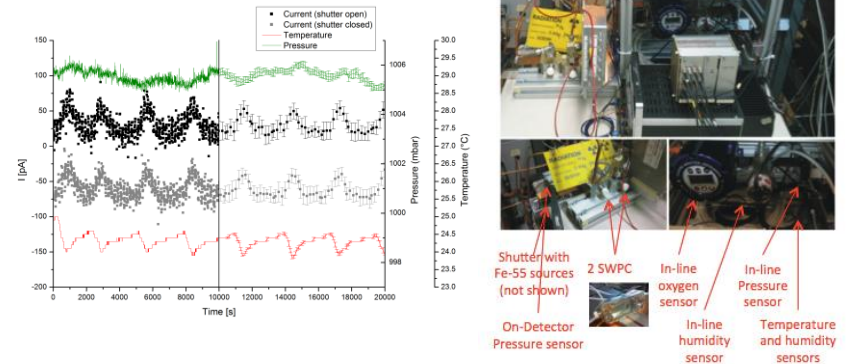
Quality Control

- Electrical rigidity
- Hole diameter uniformity in GEM
- Gap uniformity in MicroMegs
- THGEM thickness uniformity
- Final detector calibration and characterization protocols and infrastructure

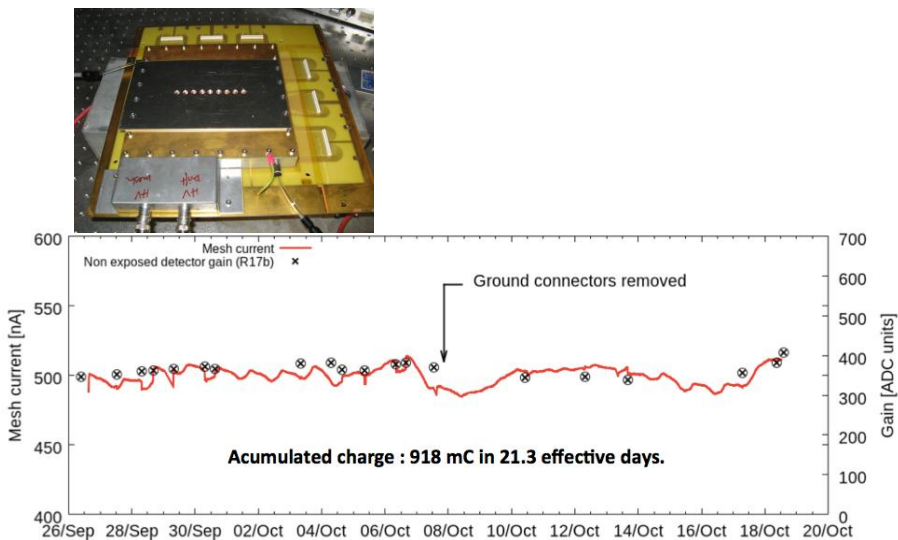


Long Term Stability

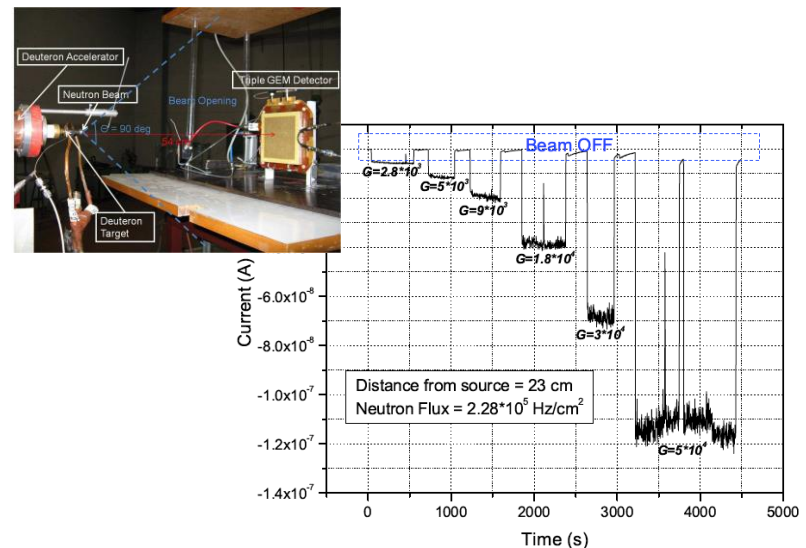
- Classical gas detectors ageing detector
- Radiation hardness and activation of detector components
- Sustainability to neutrons and heavily ionizing particles induced discharges
- Exposure to X-Ray, Gamma, Neutron and Alpha Sources
- Monitoring infrastructure



Portable gas monitoring system for detector stability studies; to be used by LHCb and CMS upgrade of the muon system



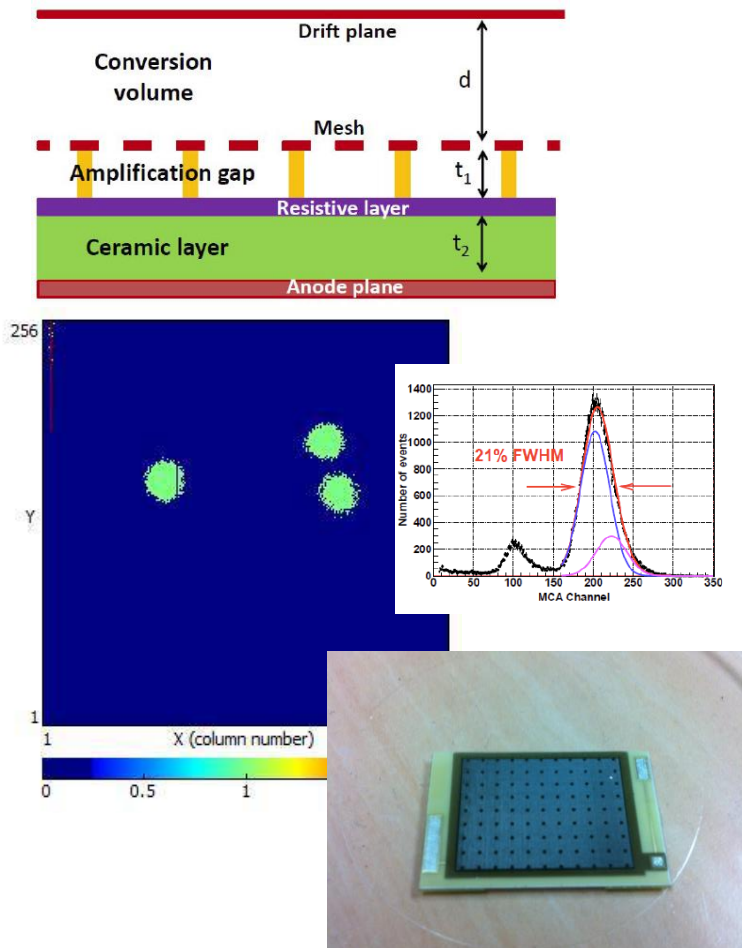
Resistive MicroMegas stability performance under X-Ray irradiation



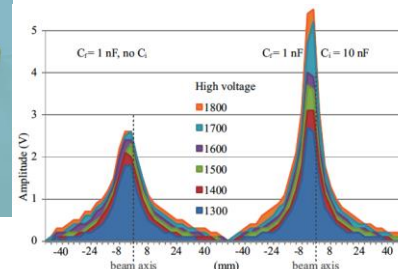
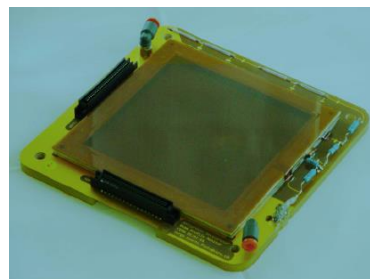
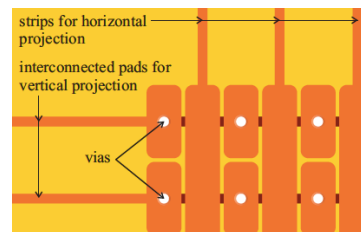
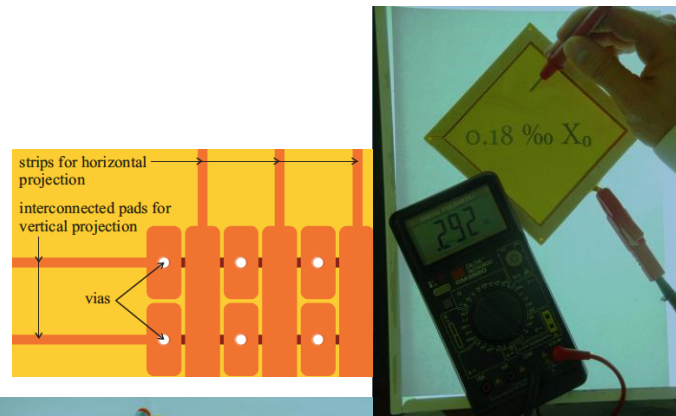
Discharge studies of the triple GEM detector exposed to the low energy neutron flux

New Developments Examples

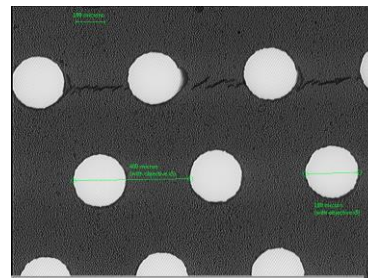
Piggy Back, Light Beam Monitors, Glass GEM



Piggy Back – a novel method of the readout of the MPGD detectors using pixel chips; Electronics is completely separated from the detector volume



Light (0.4 % X_0) 2D GEM detector for low energy antiproton beam monitoring



Glass GEM for sealed photon large area detector

Development of Scalable Readout System (SRS) for MPGDs

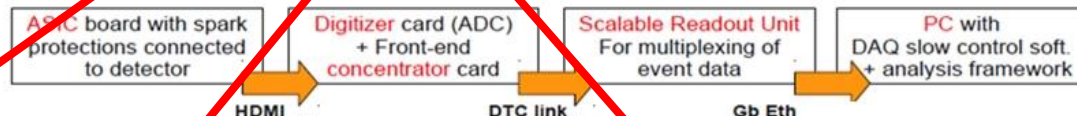
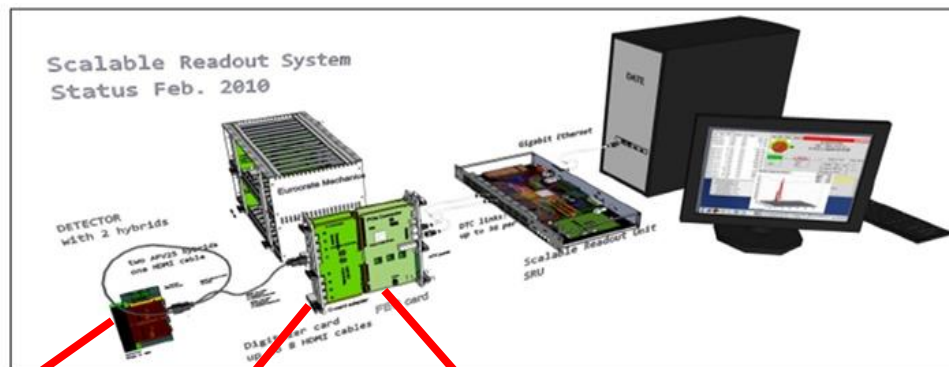
Development of a portable multi-channel readout system (2009-2012):

Scalable readout architecture: a few hundreds channels up to very large LHC systems (> 100 k ch.)

Project specific part (ASIC) + common acquisition hardware and software

Physical Overview of SRS:

- Scalability from small to large system
- Common interface for replacing the chip frontend
- Integration of proven and commercial solutions for a minimum of development
- Default availability of a very robust and supported DAQ software package

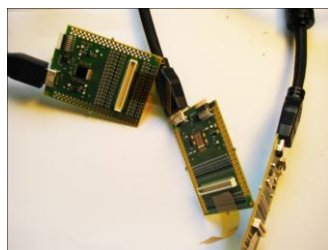
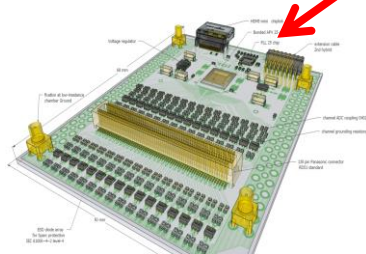
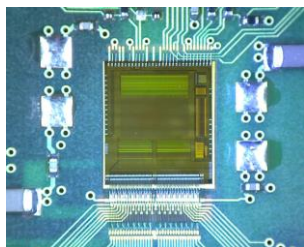


ADC frontend adapter for APV and Beetle chips

ADC plugs into FEC to make a 6U readout unit for up to 2048 channels

FEC cards (common):

Virtex-5 FPGA, Gb-Ethernet, DDR buffer, NIM and LVDS pulse I/O, High speed Interface connectors to frontend adapter cards

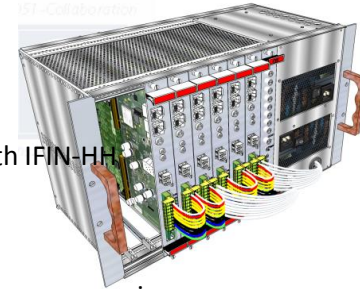


Frontend hybrids:
based on
APV25, VFAT, Beetle,
VMMx and Timepix
chips

SRS Users Status

Produced by PRISMA Company (Greece), sold via the CERN store

1. ALICE EMCAL Calorimeter upgrade, ORNL, SRS readout backend via DTCC links and 24 SRU's, DATE Online system, being installed
2. ATLAS upgrade CERN, MAMMA project NSW, μ MEGAS, APV frontend SRS Eurocrates-SRU, MMDAQ Online, installed
3. ATLAS upgrade Mainz, μ MEGAS for MBTS, APV frontend- SRS Eurocrate, MMDAQ Online, waiting delivery
4. ATLAS Muon upgrade R&D, INFN Rome, APV frontend SRS Eurocrate, MMDAQ Online, delivered
5. ATLAS Saclay, μ MEGAS R&D, APV frontend SRS Minicrate, MMDAQ Online, delivered
6. NA62 CERN straw tracker upgrade with μ MEGAS, APV frontend with SRS Minicrate, MMDAQ Online, delivered
7. CMS upgrade CMS GEM collaboration CERN, Muon Endcaps, design of VFAT frontend digital readout SRS, ongoing with IFIN-HH
8. TOTEM upgrade GEMs Baris testlab, OPTO-Rx card design, Minicrate, Eurocrate, SRU, DATE Online, delivered
9. BNL GEM detectors, APV frontend-SRS Minicrate, RCDAQ Online, delivered
10. Stony Brook GEM detector R&D, APV frontend SRS Minicrate, RCDAQ Online, delivered
11. Bonn Phys. Inst. R&D for ILC, T24 DESY testbeam, Timepix Array Ingrid Module adapter for SRS, Eurocrate, Online unknown, ongoing
12. Florida Inst Tech GEMs, Muon Tomografy for Homeland security, 15k channel SRS prototype Eurocrate, DATE Online, delivered
13. Géosciences Azur-CNRS-UNSA, Muon Tomography w. μ MEGAS for geology, APV frontend SRS Eurocrate, DATE Online, delivered
14. GDD lab RD51, CERN, R&D for GEM and μ MEGAS, APV frontend SRS Euro and Minicrates, DATE, Labview MMDAQ, delivered
15. HIP, HELSINKI, characterization MPGAD detectors, APV frontend SRS Eurocrate, DATE and Labview, delivered
16. INFN Napoli, ATLAS. Development of SRS Hardware and Firmware, Labview, delivered
17. Jefferson Lab, Virginia UvA upgrade GEM readout system, APV frontend SRS Eurocrate, DATE online, partially delivered
18. Yale University, GEM development ALICE, APV frontend SRS Eurocrate, DATE Online, delivered
19. NEXT Coll. small Xenon TPC with PM and Si PMs, SRS readout electronics co-development, SRS Eurocrate and SRU, DATE delivered
20. UNAM, MEXICO, MX, R&D on THGEM, APV frontend SRS Minicrate, DATE Online, delivered
21. Radiation Laboratory, Nishina Center, RIKEN, APV frontend SRS Eurocrate, Online unknown, delivered
22. J-PARC /E16 experiment, GEM based tracking, APV frontend SRS Minicrate, Online Unknown, partially delivered
23. Jefferson Lab SHM spectrometer triple GEM, APV frontend SRS Eurocrate, DATE Online, waiting
24. Harward Univ. Physics, APV frontend SRS Minicrate, Online unknown, waiting
25. Tokyo Univ. ATLAS, APV frontend SRS Eurocrate, Online unknown, waiting
26. WIS and Aveiro Univ. GEM validation, APV Frontend SRS Eurocrate, MMDAQ and Labview, being delivered
27. East Carolina University, Health Physics, APV frontend, SRS Eurocrate, Labview, waiting
28. Munich LMU / ATLAS μ MEGAS, APV frontend SRS Eurocrate –SRU, MMDAQ Online, partially delivered
29. NCSR Democritos ATHENS, APV frontend SRS Minicrate, Online unknown, waiting
30. IFIN-HH-Bucharest new Detector lab, APV and VFAT frontend, SRS Eurocrate and SRU, Labview, delivered
31. ATLAS NSW CERN, SRS-ATCA pilot system, MMDAQ Online, waiting
32. ALICE FOCAL ORNL, SRS-ATCA pilot system, DATE Online, waiting
33. NEXT Collaboration, SRS-ATCA pilot system, DATE Online, waiting
34. Lunds Univ, ILC TPC, SRU for 24 channel DTCC link readout, Online unknown, delivered



07.09.00 - RDS1 SRS PROJECT

[File and folder structure: \[external\]\(#\), \[data\]\(#\), \[log\]\(#\)](#)

[Internal Description](#)

LOW CAP DIODE MUX14KUPHOTO: [00.01.00.000](#)

FEMALE CONNECTOR 130 CONTACTS: [00.00.00.000](#)

MALE CONNECTOR 130 CONTACTS: [00.00.00.000](#)

REV	ITEM CODE	QTY	UNIT PRICE	DESIGNATION	TYPE / REF	PROJ
001	07.09.00.001.0	PC	1440.00	HOW APVCS HYBRID MASTER	EDA-2019-V10	1.0
001	07.09.00.001.1	PC	128.00	RDS1 APVCS HYBRID SLAVE	EDA-2019-V10	2.0
001	07.09.00.001.2	PC	720.00	MINICRATE CHASSIS	-	-
001	07.09.00.001.3	PC	780.00	SUPPLEMENTARY CHASSIS	-	-
001	07.09.00.001.4	PC	1400.00	RDS1 SRS REC-CARD	-	3.0
001	07.09.00.001.5	PC	1120.00	RDS1 SRS ADC-CARD	-	4.0
001	07.09.00.001.6	PC	100.00	TRANSCEIVER 120-SDP-APP-12V	AVISOX-1901-01000	-
001	07.09.00.001.7	PC	200.00	PLATFORM CABLE SIG	XLR-00K-1901-00000	-
001	07.09.00.001.8	PC	4.00	MUX16 02 04M MICRO MINI CONNECTOR VERTICAL THROUGH-HOLE FEMALE	SMARTEC MUX16 2 # 02 16M	3.0
001	07.09.00.001.9	PC	4.00	MUX16 02 04M MICRO MINI CONNECTOR VERTICAL THROUGH-HOLE MALE	SMARTEC MUX16 2 # 02 16M	3.0
001	07.09.00.001.10	PC	28.00	FLAT CABLE MASTER-SLAVE CONNECTION 100-pin	SMARTEC FPC028-001-0010-N	7.0
001	07.09.00.001.11	PC	21.00	FLAT CABLE MASTER-SLAVE CONNECTION 200-pin	SMARTEC FPC028-001-0020-N	7.0
001	07.09.00.001.12	PC	26.00	HOW DIODE 50-ohm STANDARD CABLE	VELUX 1901-00000	8.0
001	07.09.00.001.13	PC	51.00	HOW CABLE AA 50-ohm STANDARD CABLE	PHO SIGNAL 121010	8.0
001	07.09.00.001.14	PC	18.00	ADAPTOR HOW FEMALE-HOW FEMALE	MALTRONP 1901119	-

Potential New SRS Users

1. LAPP, Annecy, **SRS hybrid with MicroROC chip for ATLAS** , no news
2. Pacific Northwest National Laboratory, Radiation detection and Nucl. Sci, **interest in APV SRS system**, no CERN team account
3. Radcore LTD Republic of Korea, GEM production , **small SRS system** , no team account
4. Newflex GEM production, South Korea , **small SRS system** , enquiry status
5. GIF++ team CERN, **interested in SRS as GIF++ base installation with DATE Online system** , ongoing discussions, waiting
6. Budker INP, Novosibirsk, Deuteron Exp. @ VEPP-3 , **APV readout SRS** , APV order impossible, radhard export restriction
7. Tsinghua Univ. China , R&D on GEM Imaging detectors, **APV readout SRS** , APV order impossible, radhard export restriction
8. SAHA Inst Nucl Phys,KOLKATA, IN , Laboratory for characterization of MPGDs , APV order impossible, radhard export restriction
9. USTC Shanghai, CN , **characterization of GEM and MicroMega with SRS** , APV order impossible, radhard export restriction
10. Univ . Texas, DOE proposal with 18 GEMs , no news
11. National Univ. of Colombia, Dosimetry for mediical appl, no team account, no news
12. BNL Phenix upgrade, **small SRS systems already delivered** , no news
13. Helsinki University, Totem , no news
14. Freiburg University, **verbal enquiry for SRS system**, no news
15. Univ Calabria It, **email enquiry for SRS**, no news
16. Uni. Kobe, JP J-PARC /E16 upgrade , **large SRS system**, prelim offer sent
17. ALICE ITS, **SRS 16 ch. ADC card for test of ITS chips** , enquiry
18. NEOHM Italy, **SRS system for test of hybrid production for CERN store**, sending offer
19. Geozur-CNRS-UNSA, Valbonne, FR, upgrade of existing SRS uMega readout system, **APV readout Eurocrates** ,waiting for news

A main feature of SRS, apart from its scalability, portability and affordable cost (< 2 EUR/ channel), possible choice of the frontend ASIC (APV, VFAT, Beetle, VMMx, Timepix).

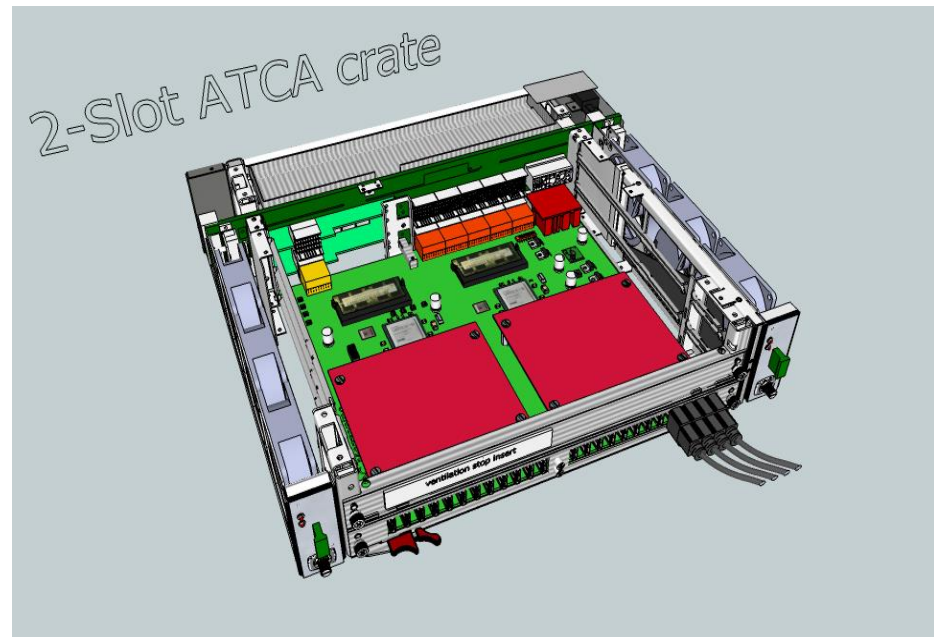
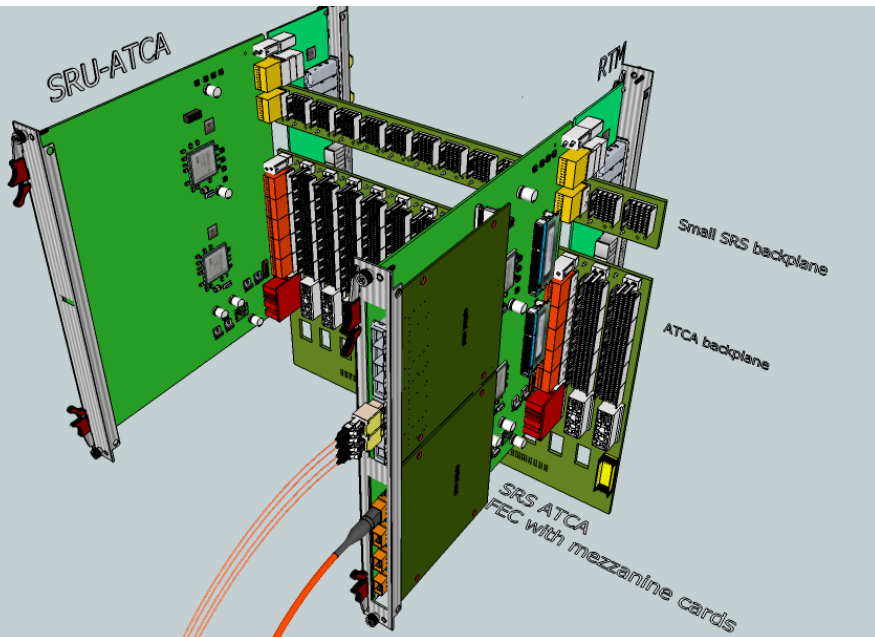
System was used for R&D for upgrades in ATLAS, CMS, ALICE ECAL and for SiPM readout

Large SRS Systems in ATCA Technology

ELMA and EicSys GmbH, Germany started to rework the “SRS classic” system into the industry Advanced xTCA standard (ATCA), targeting larger experiments and commercial applications.

SRS ATCA*- fully commercial SRS in certified ATCA Crates

- 1.) higher channel integration => reduce cost/channel for large systems
- 2.) certified crate standard
- 3.) replace DTCC cables by ATCA backplane
- 4.) start with 2-slot ATCA crate that can be read out via SRU

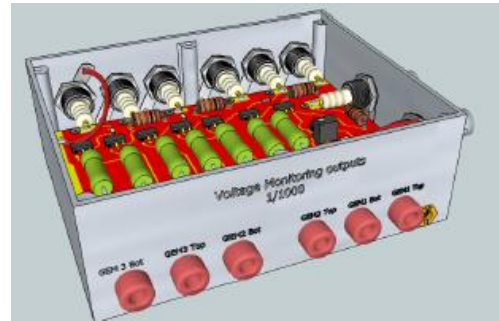


Delivery of the first ATCA SRS expected in June – July 2013

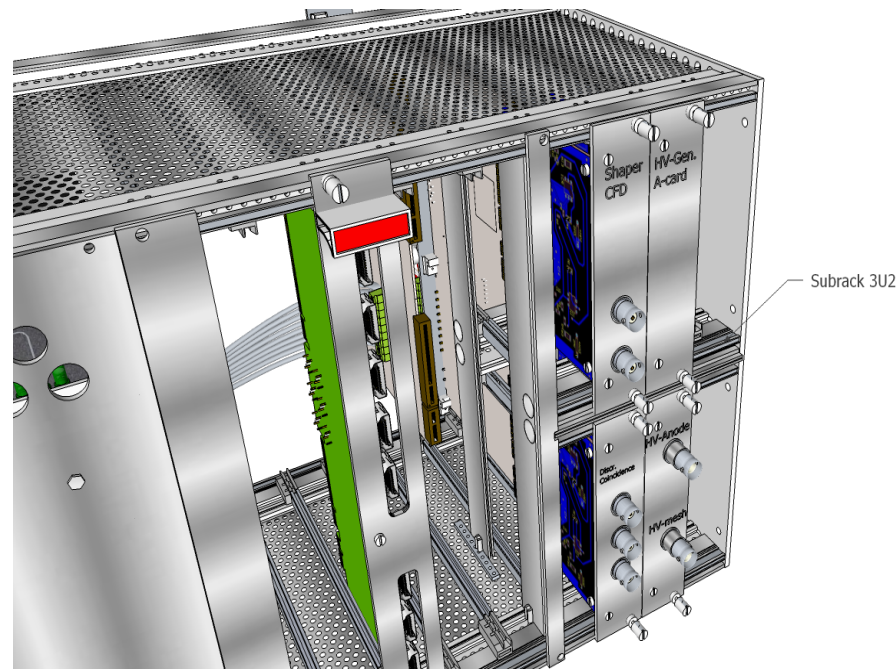
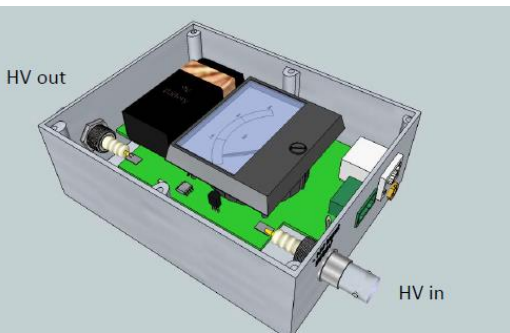
Towards a Complete SRS-Lab Equipment for MPGDs

- AVD box: active Voltage Divider with monitoring for GEMs (under test)
- Remote I2C readout of AVD and CM via SRS (in progress)
- CM box: Current monitoring range 10 pA - 100 μ A (design status)
- QSA frontend: quad signal amplifier 2 GHz, factor 20, for MPGD's (tb revised)
- TPB trigger pickup box: generates triggers from Meshes (working in several places)
- I-GEM: Anode current summing hybrid for GEMs (planned)
- Shaper-Discriminator: SRS card 50 OHM triggers from TPB (planned)
- HGM: SRS card , programmable High Voltage for mesh grounded MM (design status)

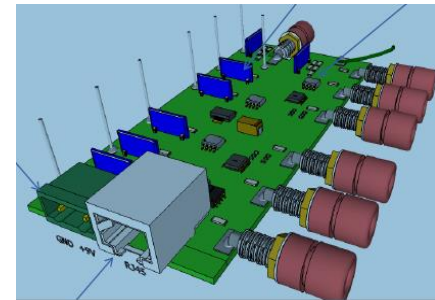
Active Voltage Divider for GEM's



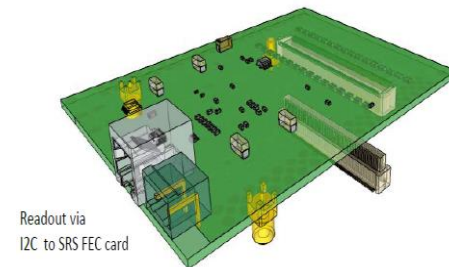
High Voltage pAmmeter



High Voltage Monitoring



Readout pAmmeter



Hans Muller (CERN) et al.,

MPGD Simulation Tools

- Focus on providing techniques for calculating **electron transport in small-scale structures**
- The main difference with traditional gas-based detectors is that **the electrode scale ($\sim 10 \mu\text{m}$) is comparable to the mean free path between collisions**

Development and Maintenance of Garfield++:

Garfield++ is a collection of classes for the detailed simulation of small-scale detectors.

Garfield++ contains:

- electron and photon transport using cross sections provided by **Magboltz**
- ionization processes in gases, provided by **Heed and MIP**
- ionization and electron transport in semi-conductors
- field calculations from finite elements, boundary elements, analytic methods

Simulation Improvements:

Transport:

- ion mobility and diffusion, measurement and modelling
- ongoing update of electron cross sections
- e-ion recombination process in Xe
- thermal motion

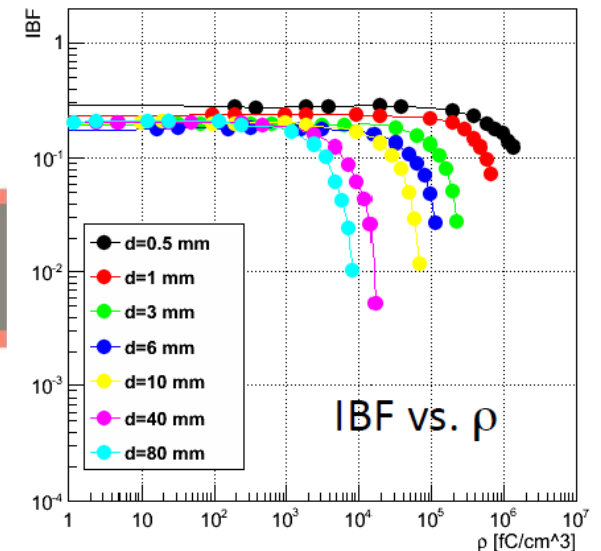
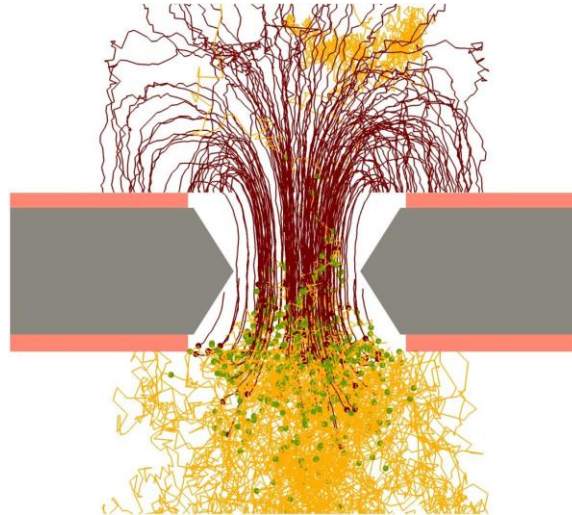
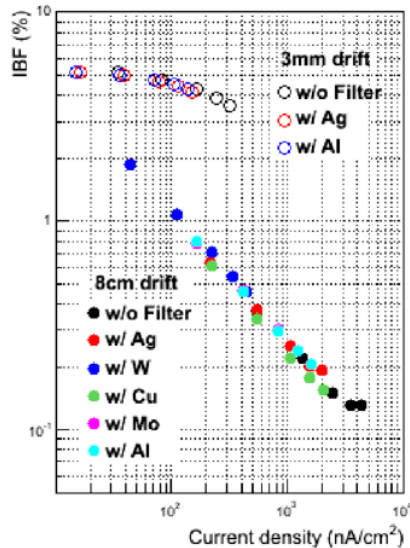
Photons:

- update in UV emission
- inclusion of IR production
- photon trapping and resulting excitation transport
- photon absorption in the gas (gas feedback)
- photon absorption in and electron emission from walls (feedback)
- photo cathodes

MPGD Simulation Tools

Applications:

- TPC GEM: ion backflow
- GEM: multiplication process and polyimide properties; charging up
- MicroMegas: timing and effects of resistive layers



ALICE TPC end-cap upgrade studies of rate dependence of the Ion Back Flow in GEM. Left: measurement; Right: Garfield++ simulation results

Demand for the Micro-Pattern Gas Detectors – LHC Upgrades

About 1200m² of resistive bulk for small wheel muon stations of Atlas

1024 Micromegas layers

Atlas MM 1200 m²

Sector	Nbr sectors Nbr chambers/sector MM layers/chambers	MM layer area (containing rectangle)	Total Nbr MM layers (w/o spares)	Total MM PCB area	Manufacturing plan
Small	8x2=16 4 4x2=8	From ~0.68m ² (696x980) To ~1m ² (1420x730)	512	0.88x512 = 450m ²	1 st sector 2014 Completion 2016+2017
Large	8x2=16 4 4x2=8	From ~0.96m ² (1036x930) To ~1.9m ² (2300x835)	512	1.5x512 = 768m ²	1 st sector 2014 Completion 2016+2017

About 1000m² of GEM foils for stations 1 and 2 of CMS muon detector

216 triple GEM detectors

CMS GEM 1000 m²

Station	Nbr of modules	Module area (containing rectangle)	Total Nbr of modules (w/o spares)	Total GEM foil area (3ple GEMs)	Manufacturing plan
GE1/1	18x2x2=72	~0.43m ² (440x990)	72	0.43x72x3 = 93m ²	Prototypes 2013+2014 Completion 2016+2017
GE2/1	36x2=72 (long) 36x2=72 (short)	~2.4m ² (1251x1911) ~1.6m ² (1251x1281)	144	(2.4+1.6)x72x3 = 864m ²	Prototypes 2013+2014 Completion 2016+2017

About 130m² of GEM foils for Alice TPC upgrade

72 triple GEM detectors

Alice GEM 130 m²

Module	Nbr of modules	Module area (containing rectangle)	Total Nbr of modules (w/o spares)	Total GEM foil area (3ple GEMs)	Manufacturing plan
IROC	18x2=36	~0.23m ² (460x500)	36	0.23x36x3 =25m ²	Yr 2016
OROC	18x2=36	~1m ² (880x1120)	36	1x36x3 =108m ²	Yr 2016

About 57m² of GEM foils for LHCb muon upgrade

144 triple GEM detectors

LHCb GEM 57 m²

Module	Nbr of modules	Module area	Total Nbr of modules (w/o spares)	Total GEM foil area (3ple GEMs)	Manufacturing plan
M2-R1	48	~0.075m ² (300x250)	48	0.075x48x3 =11m ²	Prototypes 2013+2014 Completion 2015+2016
M2-R2	96	~0.16m ² (600x270)	96	0.16x96x3 =46m ²	Prototypes 2013+2014 Completion 2015+2016

RD51– MPGD Production

Currently CERN-MPGD workshop is the UNIQUE MPGD production facility
(generic R&D, detector components production, quality control)

2008 RD51 Collaboration Survey:

detector type	end 2008 capability	required future capability
	cm x cm	cm x cm
GEM	40 x 40	50 x 50
GEM, single mask	70 x 40	120 x 50
TGEM	70 x 50	200 x 100
RTGEM, serial graphics	20 x 10	100 x 50
RTGEM, Kapton	50 x 50	200 x 100
Micromegas, bulk	150 x 50	200 x 100
Micromegas, microbulk	10 x 10	30 x 30
MHSP	3 x 3	10 x 10

GEM:

- Continuous polyimide etcher
- Cu electroetch line

MicroMegas:

- Large laminator
- Large Cu etcher
- Large UV exposure unit
- Large resist developer
- Large resist stripper
- Large oven
- Large dryer



CERN Building 107
Basis of Design

Construction of the new
workshop's building

Start : beginning 2012
Completion: October 2013

Upgrade of the workshop approved by CERN management (Nov. 2009):
Installation of the new infrastructure to fabricate 2x1m² Bulk MM and 2x0.5m² GEM
COMPLETED

MPGD Technology Industrialization

Technology Industrialization → transfer “know-how” from CERN workshop to Industrial partners for MASS PRODUCTION

THGEM Technology – ELTOS S.p.A. (Italy), PRINT ELECTRONICS

GEM Technology

- Mecharonix (Korea, Seoul)
- New Flex (Korea, Seoul)
- Tech-ETCH (USA, Boston)
- Scienergy (Japan, Tokyo)
- TECHTRA (Poland, Wroclaw)

ORGANISATION EUROPEENNE POUR LA RECHERCHE NUCLEAIRE
CERN EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH
AGREEMENT K 1949/TT/TS/PH/023L
LICENSE AGREEMENT
FOR MANUFACTURING
AND COMMERCIALISATION OF GEM FOILS AND GEM-BASED PRODUCTS
Licensee:
China Institute of Atomic Energy

MicroMegas Technology

- ELTOS S.p.A. (Italy)
- TRIANGLE LABS (USA, Nevada)
- SOMACIS (Italy, Castelfidardo)
- ELVIA (France, CHOLET)



GEM Licenses signed by:

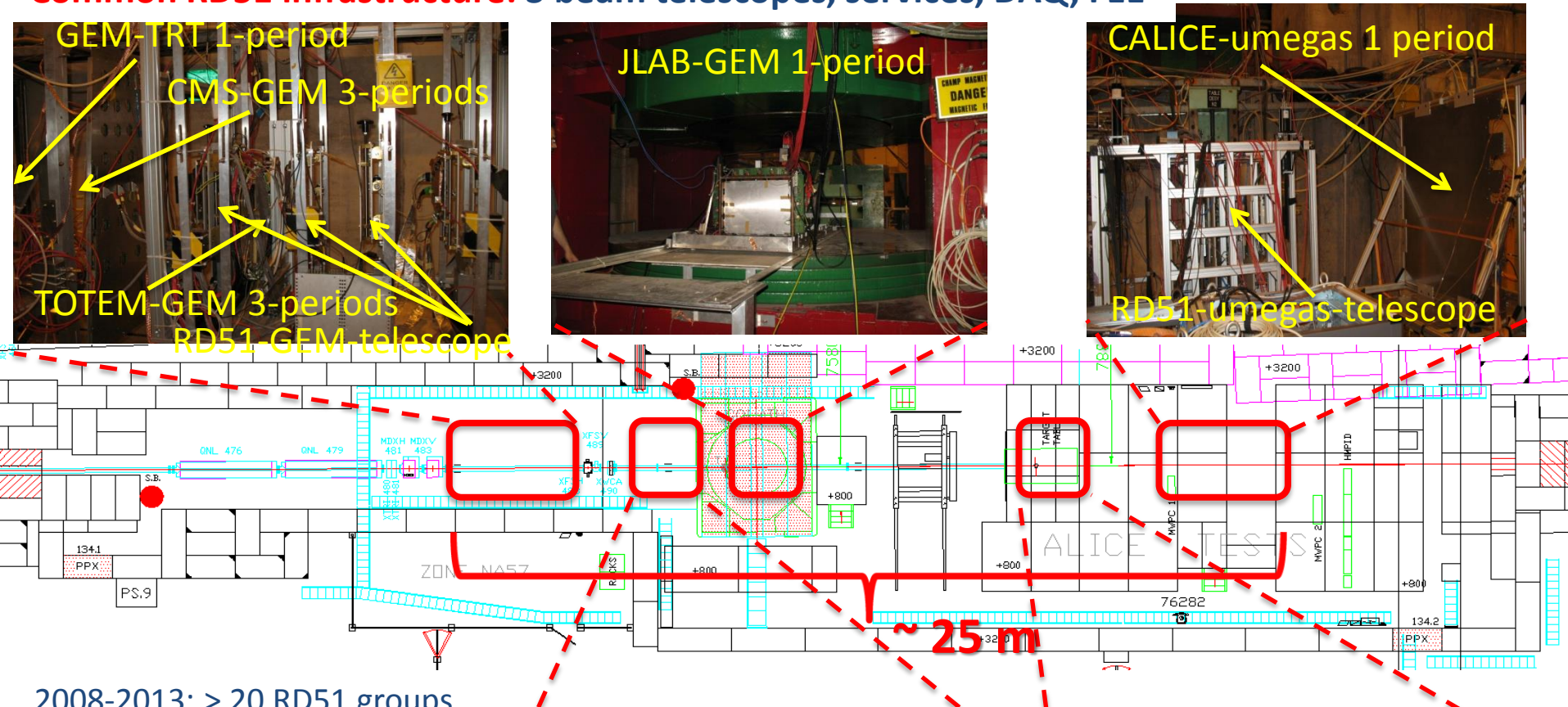
- Mecharonics, 21/05/2013
- TECH-Etch, 06/03/2013
- China IAE, 10/01/2012
- SciEnergy, 06/04/2009
- Techtra, 09/02/2009
- CDT, 25/08/2008
- PGE, 09/07/2007



- **2012-2013:** Industrial test runs for GEM and MM in companies (Techtra, ELTOS, ELVIA)
- **2013:** Two large area MMs (1*0.5 m²) are ordered in ELVIA for GEOAZUR Project (Tomography Densitometric Meas.); 4 more det. to be produced at CERN

RD51 Test Beam Facility at H4 SPS

Common RD51 infrastructure: 3 beam telescopes, services, DAQ, FEE



2008-2013: > 20 RD51 groups participated;

3-beam telescopes

1 Bulk MM, 1 resistive MM and 1 triple-GEM with SRS readout

DT GDD lab infrastructure



RD51 Future – beyond 2013

- Continuation of the R&D support for the experiments and LHC upgrades **WG1**
- Generic R&D (new structures, ideas, detector physics) – RD51 Common Projects **WG2**
Development of new structures and consolidation of the existing structures
- Applications - organization of series of specialized workshops disseminating MPGD applications beyond fundamental physics – RD51, potential users and industry (e.g. dosimetry, neutron detection, medical physics, ...) **WG3**
- Development and Maintenance of Software & Simulation Tools; basic studies & software support for the RD51 community **WG4**
- Development and Maintenance of the SRS Electronics; An extended support for the SRS including new developments and implementations of additional features **WG5**
- MPGD Industrialization and QA Control - GEM, MicroMegs, Thick GEM; Completion of the industrialization of main technologies **WG6**
- Maintenance and extension of the RD51 Lab and Test-Beam Infrastructure **WG7**
- MPGD Education and Training : organization of schools for students and newcomers & academic training **NEW WG**

RD51 Future – beyond 2013

In 2008 RD51 Collaboration was Approved for the 5-years term (MoU)

The Collaboration would like to ask LHCC for **extension for the next 5 years and for continuation of limited support :**

- Access to test beam facility (including the possibility to keep “semi permanent” setup)
- Access to CERN TE MPE Printed Circuit Workshop (similar to present availability level)
- Access to Silicon Bonding Laboratory
- Access to central computing resources for MPGD simulations.
- Limited amount of office space

SPARES

RD51 Collaboration – Working Groups

“Transverse organization” of MPGD activities in 7 Working Groups

RD51 – Micropattern Gas Detectors

	WG1 MPGD Technology & New Structures	WG2 Characterization	WG3 Applications	WG4 Software & Simulation	WG5 Electronics	WG6 Production	WG7 Common Test Facilities
Objectives	Design optimization Development of new geometries and techniques	Common test standards Characterization and understanding of physical phenomena in MPGD	Evaluation and optimization for specific applications	Development of common software and documentation for MPGD simulations	Readout electronics optimization and integration with MPGD detectors	Development of cost-effective technologies and industrialization	Sharing of common infrastructure for detector characterization
Tasks	Large Area MPGDs	Common Test Standards	Tracking and Triggering Photon Detection	Algorithms	FE electronics requirements definition	Common Production Facility	Testbeam Facility
	Design Optimization New Geometries Fabrication	Discharge Protection	Calorimetry	Simulation Improvements	General Purpose Pixel Chip		
	Development of Rad-Hard Detectors	Ageing & Radiation Hardness	Cryogenic Detectors X-Ray and Neutron Imaging	Common Platform (Root, Geant4)	Large Area Systems with Pixel Readout	Industrialization	
	Development of Portable Detectors	Charging up and Rate Capability	Astroparticle Physics Appl. Medical Applications	Electronics Modeling	Portable Multi-Channel System	Collaboration with Industrial Partners	Irradiation Facility
		Study of Avalanche Statistics	Synchrotron Rad. Plasma Diagn. Homeland Sec.		Discharge Protection Strategies		

RD51 Collaboration Organization

Consolidation around common projects: large area MPGD R&D, CERN/MPGD production facility, common electronics developments, software tools, beam tests

WG1: large area Micromegas, GEM; THGEM R&D; MM resistive anode readout (discharge protection); design and detector assembly optimization; large area readout electrodes and electronics interface

WG2: double phase operation, radiation tolerance, discharge protection, rate effects, single-electron response, avalanche fluctuations, photo detection with THGEM and GridPix

WG3: applications beyond HEP, industrial applications (X-ray diffraction, homeland security)

WG4: development of the software tools; microtracking; neBEM field solver, electroluminescence simulation tool, Penning transfers, GEM charging up; MM transparency and signal development, MM discharges

WG5: scalable readout system; Timepix multi-chip MPGD readout

WG6: CERN MPGD Production Facility; industrialisation; TT Network (HEPTech)

WG7: RD51 test beam facility and GDD lab

RD51 Collaboration Notes

<https://espace.cern.ch/test-RD51/RD51%20internal%20notes/Forms/AllItems.aspx>

RD51 INTERNAL NOTES

2013

RD51-Note-2013-006 – “Comparison of Bulk Micromegas with Different Amplification Gaps” (by P. Bhattacharya, S. Bhattacharya, N. Majumdar, S. Mukhopadhyay, S. Sarkar, P. Colas, D. Attie)

RD51-Note-2013-005 – “Summary of the results and further advances of the 2011 RD51 Common Project: MPGDs technology laboratory for training, development, fabrication, applications and innovation” (by R. Gutierrez)

RD51-Note-2013-004 – “Simulation of gaseous Ar and Xe electroluminescence in the Near Infra-Red range” (by C. A. B. Oliveira, P. M. M. Correia, A. L. Ferreira, S. Biagi, R. Veenhof, J. F. C. A. Veloso)

RD51-Note-2013-003 – “Liquid noble gas detectors for low energy particle physics” (by V. Chepel; H. Araujo)

RD51-Note-2013-002 – “Proposal of the Micromegas/InGrid test program using low energy electrons from the versatile facility at PHIL” (by D. Attie, A. Chaus, P. Colas, M. Titov, S. Barsuk, L. Burmistrov, A. Variola, H. Monard, O. Fedorchuk, O. Bezshyyko)

RD51-Note-2013-001 – “Micromegas-TPC operation at high pressure in xenon-trimethylamine mixtures” (by S. Cebrián, T. Dafni, E. Ferrer-Ribas, I. Giomataris, D. Gonzalez-Diaz, H. Gomez, D.C. Herrera, F.J. Iguaz, I.G. Trastorza, G. Luzon, A. Rodríguez)

2012

RD51-Note-2012-012 – “Beam Test Results for New Full-scale GEM Prototypes for a Future Upgrade of the CMS High-Eta Muon System” (by D. Abbaneo, M. Abbrescia, C. Armagnaud, P. Aspell, Y. Assran, Y. Ban, S. Bally, L. Benussi, U. Berzano, S. Bianco, J. Bos, K. Bunkowski, J. Cai, J. P. Chatelain, J. Christiansen, S. Colafranceschi, A. Colaleo, A. Conde Garcia, E. David, G. de Robertis, R. De Oliveira, S. Duarte Pinto, S. Ferry, F. Formenti, L. Franconi, T. Fruboes, A. Gutierrez, M. Hohlmann, A. E. Kamel, P. E. Karchin, F. Loddo, G. Magazzu, M. Maggi, A. Marchioro, A. Marinov, K. Mehta, J. Merlin, A. Mohapatra, T. Moulík, M. V. Nemallapudi, S. Nuzzo, E. Oliveri, D. Piccolo, H. Postema, A. Radi, G. Raffone, A. Rodrigues, L. Ropelewski, G. Saviano, A. Sharma, M. J. Staib, H. Teng, M. Tytgat, S. A. Tупputi, N. Turini, N. Smilkovic, M. Villa, N. Zaganidis, M. Zientek)

RD51-Note-2012-011 – “Secondary Scintillation Yield from GEM and THGEM Gaseous Electron Multipliers for direct Dark Matter search” (by C.M.B.Monteiro, L.M.P. Fernandes, J.F.C.A. Veloso, C.A.B. Oliveira and J.M.F. dos Santos)

RD51-Note-2012-010 – “Secondary Scintillation readout from GEM and THGEM with a large area avalanche photodiode” (by C.M.B. Monteiro, L.M.P. Fernandes, J.F.C.A. Veloso, J.M.F. dos Santos)

RD51-Note-2012-009 – “A Piggyback Resistive Micromegas” (by D. Attie, A. Chaus, P. Colas, E. Ferrer, J. Galan, I. Giomataris, F.J. Iguaz, A. Gongadze, R. De Oliveira, T. Papaevangelou, A. Peyaud)

RD51-Note-2012-008 – “Development and preliminary tests of resistive microdot and microstrip detectors” (by P. Fonte, E. Nappi, P. Martinengo, R. Oliveira, V. Peskov, F. Pietropaolo, P. Picchi)

RD51-Note-2012-007 – “Gas Electron Multiplier (GEM) Detectors: Principles of Operation and Applications” (by F. Sauli)

RD51-Note-2012-006 – “A Tracking Program for the RD51 Telescopes” (by K. Karakostas, Th. Alexopoulos, G. Tsipolitis)

RD51-Note-2012-005 – “Simulation of VUV electroluminescence in micropattern gaseous detectors: the case of GEM and MHSP” (by C. A. B. Oliveira, P. M. M. Correia, H. Schindler, A. L. Ferreira, C. M. B. Monteiro, J. M. F. dos Santos, S. Biagi, R. Veenhof, J. F. C. A. Veloso)

RD51-Note-2012-004 – “TOFtracker: combination of time-of-flight and high-accuracy bidimensional tracking in a single gaseous detector” (by A. Blanco, P. Fonte, L.Lopes, P. Martins, J. Michel, M. Palka, M. Kajetanowicz, G. Korcyl, M. Traxler, R. Ferreira Marques)

RD51-Note-2012-003 – “High Resolution Surface Scanning of Thick-GEM for Single Photo-Electron Detection” (by G. Hamar, D. Varga)

RD51-Note-2012-002 – “A novel liquid-Xenon detector concept for combined fast-neutrons and gamma imaging and spectroscopy” (by A. Breskin, I. Israelashvili, M. Cortesi, L. Arazi, S. Shchemelinin, R. Chechik, V. Dangendorf, B. Bromberger and D. Vartskiyd)

RD51-Note-2012-001 – “A Comparative Numerical Study on GEM, MHSP and MSGC” (by Purba Bhattacharya, Supratik Mukhopadhyay, Nayana Majumdar and Sudeb Bhattacharya).

RD51 Notes:

6 in 2013

12 in 2012

17 in 2011

9 in 2010

7 in 2009

RD51 Collaboration Supported Projects

2012:

- R&D on large area GEMs for the ALICE TPC upgrade (*GSI/ Tokyo / UNAM*)
- High resolution UV scanner for MPGD applications (*Wigner FCP/INFN Trieste/ INFN Bari*)
- Large-area THGEM detector evaluation with SRS electronics (*Weizmann/Coimbra/Aveiro*)

2011:

- Thin and high-pitch laser-etched mesh manufacturing and bulking (*Saclay / CERN / Bari*)
- Development of innovative resistive GEM alpha detectors for earthquakes prediction and homeland security (*INFN Bari / UNAM, Mexico / INFN Padova / INFN Frascati*)
- MPGDs technology laboratory for training, development, fabrication, applications and innovation (*Universidad Antonio Nariño, Columbia / Brookhaven National Laboratory/ Helsinki Institute of Physics / HEPTech / GSI Helmholtzzentrum*)
- A low mass microbulk with real XY strips structure (*NCSR Demokritos / Saclay/ Laboratorio de Física Nuclear y Astropartículas, Universidad de Zaragoza / CERN*)

Demand for the Micro-Pattern Gas Detectors

MPGD are mostly used/proposed for high-rate tracking and photodetectors

COMPASS Upgrade:

Micromegas and GEM detectors for high-rate tracking
Photon Detectors Using THGEM technology for RICH 1

KLOE2 Upgrade:

Large-area cylindrical GEMs for Inner Tracker

RHIC Upgrades:

GEM Tracking for STAR Experiment
GEM Tracking for PHENIX Experiment(+ drift micro-TPC);
development of Ring Imaging version of HBD for particle ID

Future JLAB Projects:

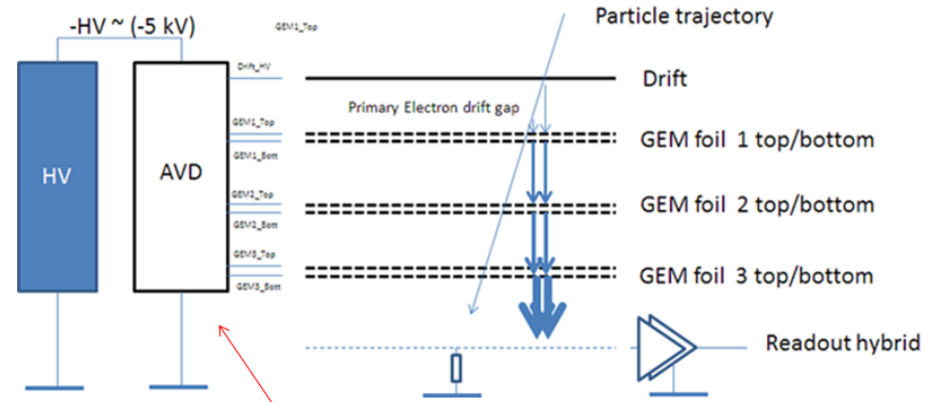
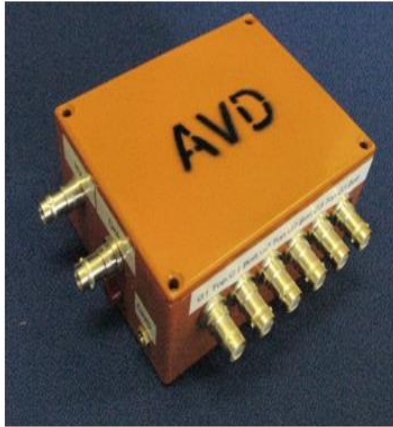
Thin-Curved Micromegas for JLAB/CLAS12
GEM Tracker for JLAB/Hall A High Luminosity (SBS) experiments

Future FAIR Facility:

GEM Tracker PANDA Experiment
GEM/Micromegas tracking in CBM Muon Chamber (MUCH)

Future Electron - Ion Collider Facility:

Tracking and particle ID detectors based on MPGD-technology

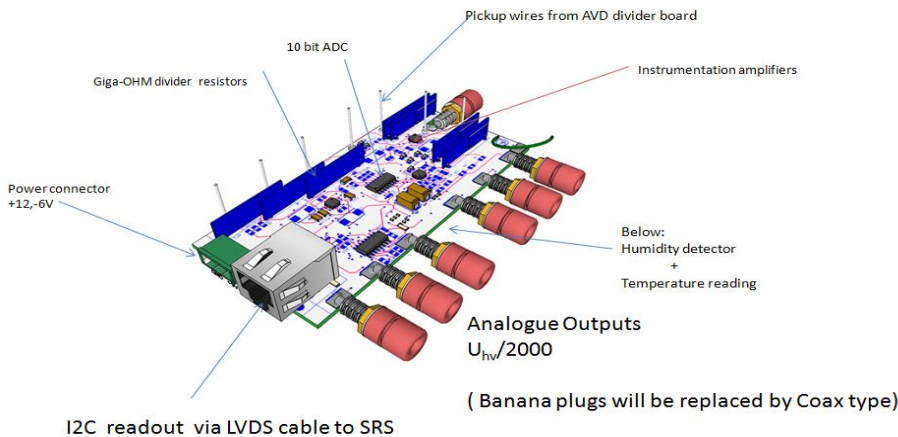


- Stabilize Voltages of GEM foils in high-rate applications
- Reduce noise by low impedance HV outputs
- Protect Voltages at GEM foils against shorts in other GEM foils
- Precision output of kilo-Volt levels by 1/2000 factor to DVM/oscilloscope
- Online readout via cable to SRS
- Include measurements of ambient temperature and humidity
- Planned 2nd step: add CM box for Picoampere readout in all lines

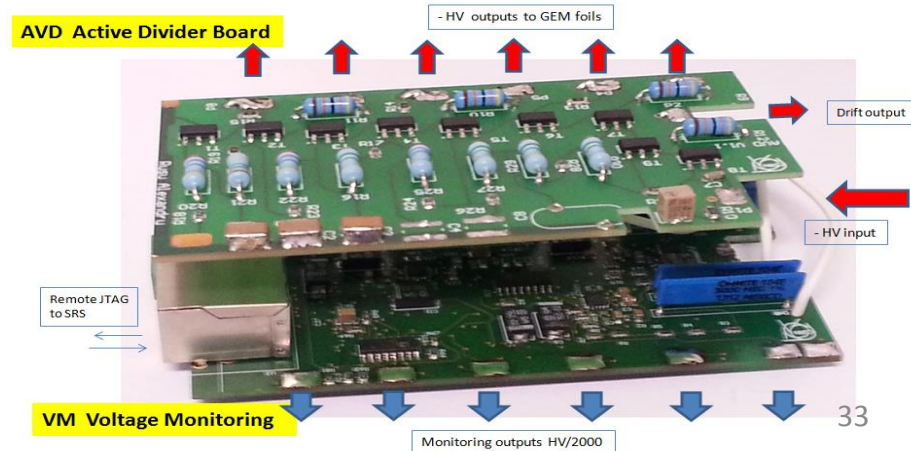
Principle inside AVD:

- use high-ohmic resistor divider to bias HV Transistors to obtain constant, low impedance output voltages
- use GigaOHM dividers and instrumentation amplifiers for HV monitoring (static and dynamic down 10 ns)
- static readout via remote I2C cable to SRS

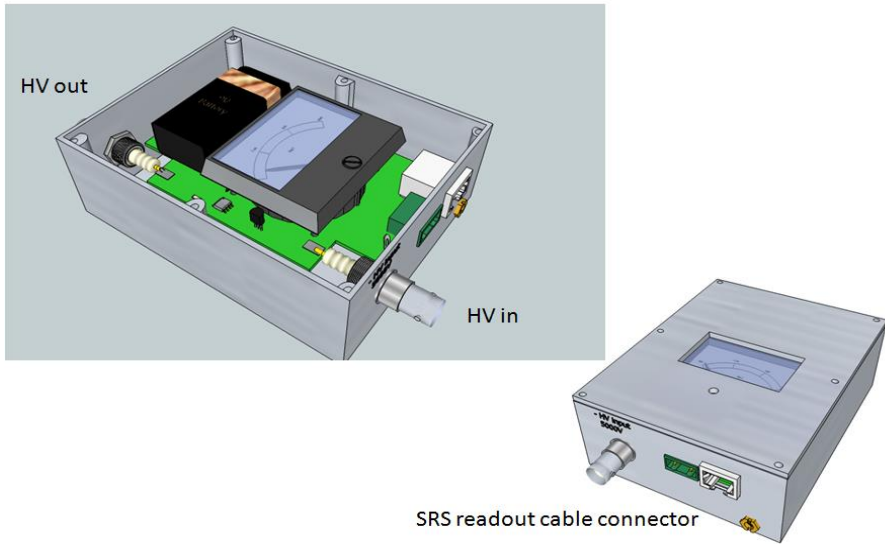
HV monitoring board (VM)



Electronics inside AVD box



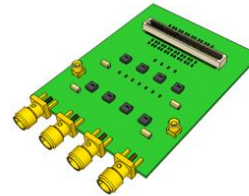
PicoAmp box (planned)



30/05/2013

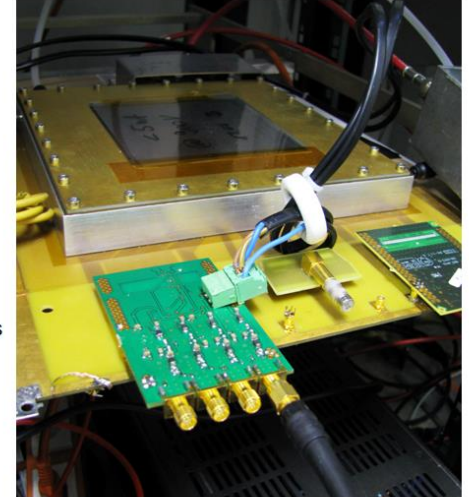
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QSA Quad Signal Amplifier for MPGD's



2.4 GHz preamplifiers
of 4 neighboring detector channels.
Gain $V_{out}/V_{in} = 20$
⇒ Monitor detector signal dynamics
below the millivolt level at full BW

QSA board to be revised
to suppress ringing

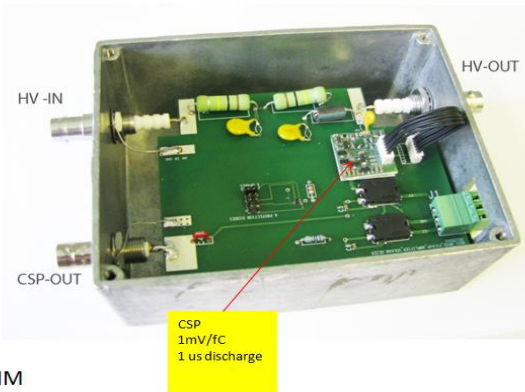
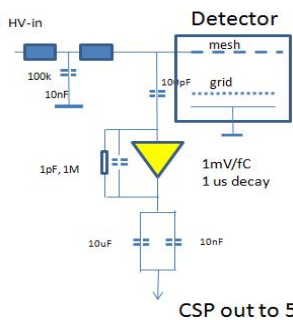


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Trigger pickup box

Designed to pick up induced charge on grid or mesh
Converts charge to voltage via our proprietary CSP amplifier
50 OHM fast signal for external shaper/discriminator

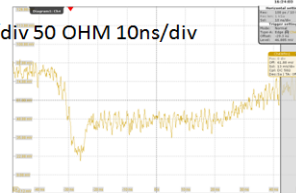


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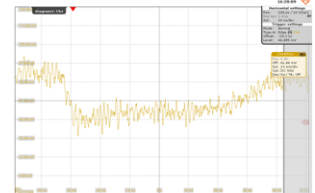
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Types of signals on MM strip

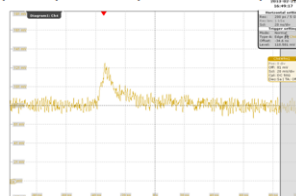
Typical electron-ion tail signal
13mV/div 50 OHM 10ns/div



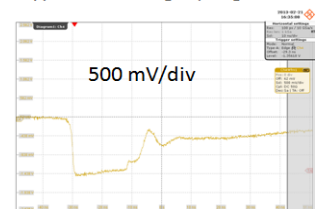
Typical ion tail signal, electrons suppressed



Typical positively induced strip signal



Typical discharge (large vertical scale)



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