

HIE-ISOLDE Workshop: The Technical Aspects
28 - 29 November 2013

Status of RAON: New RIB Facility in Korea

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on behalf of RISP/IBS



- ISBB plan (2009.1)
- Preliminary Design Study (2009.3-2010.2)
- **Conceptual Design study (2010.3-2011.2) : KoRIA**
- Institute for Basic Science(IBS) established (2011.11)
- **Rare Isotope Science Project(RISP) launched (2011.12)**
- **Baseline Design Summary (2012.6) : RAON**
- **Technical Design Report (2013.9)**

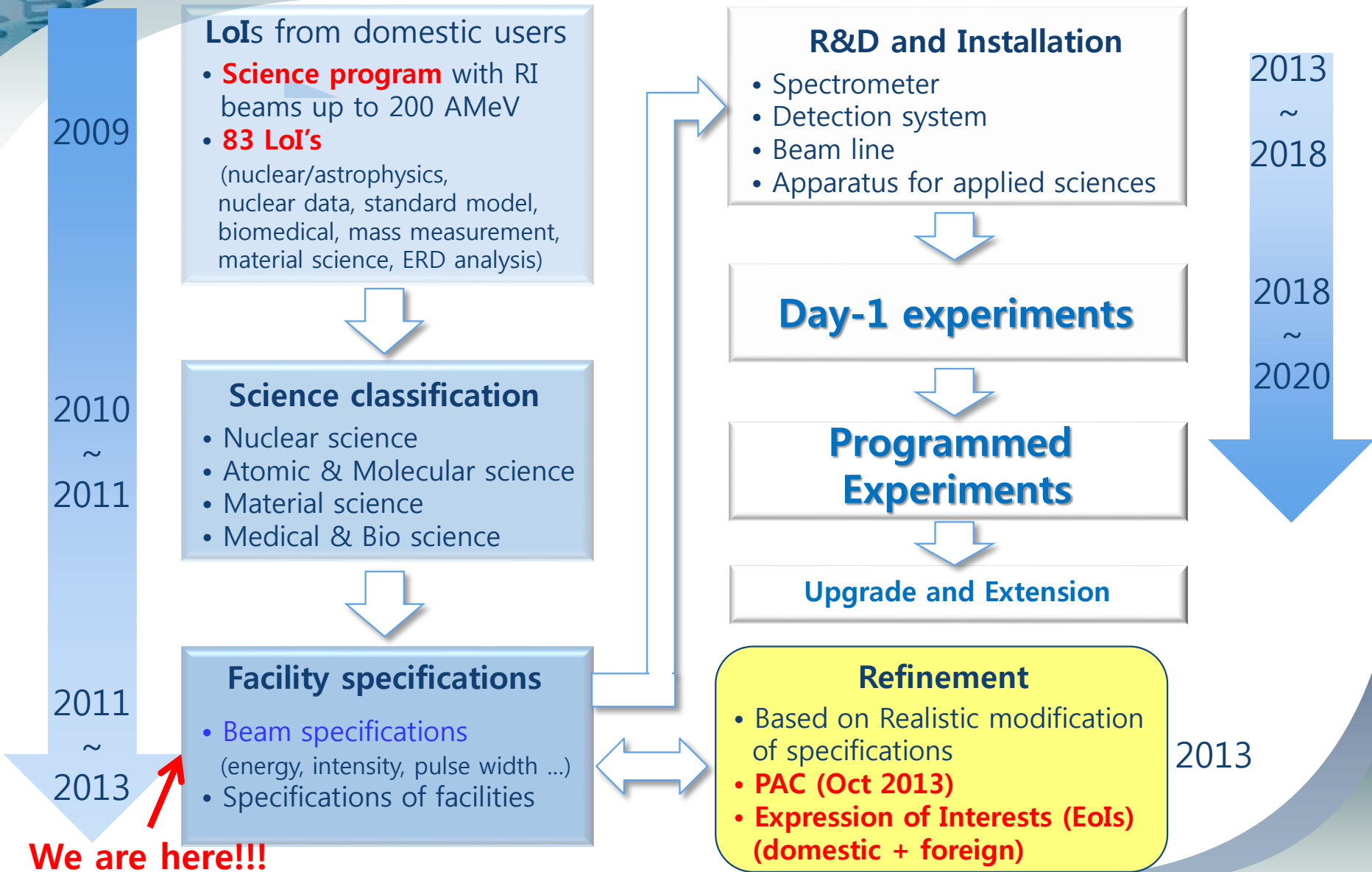
■ Highest priority research subjects

- Nuclear reaction experiments important to nuclear-astrophysics :
e.g. $^{15}\text{O}(\alpha,\gamma)^{19}\text{Ne}$, $^{45}\text{V}(p,\gamma)^{46}\text{Cr}$
- Nuclear structure of n-rich RI's near $80 < A < 160$
- Nuclear symmetry energy at sub-saturation density
- Precision mass measurement & laser spectroscopy
- Search for super-heavy elements: $Z > 119$ ($Z \sim 120$)

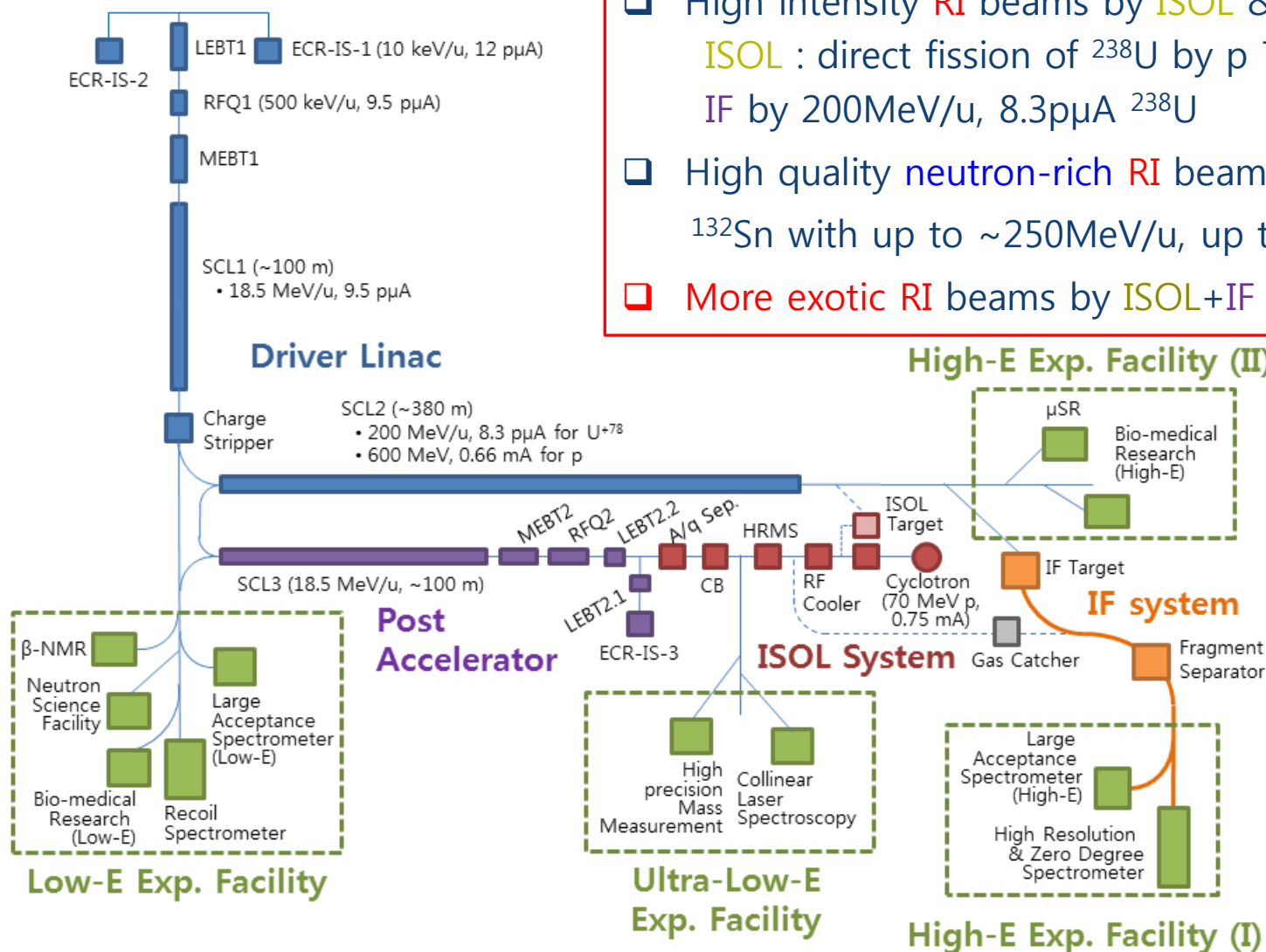
■ Important scientific applications

- Material science : β -NMR, μSR
- Medical and bio-sciences
- Nuclear data for next-generation NPP

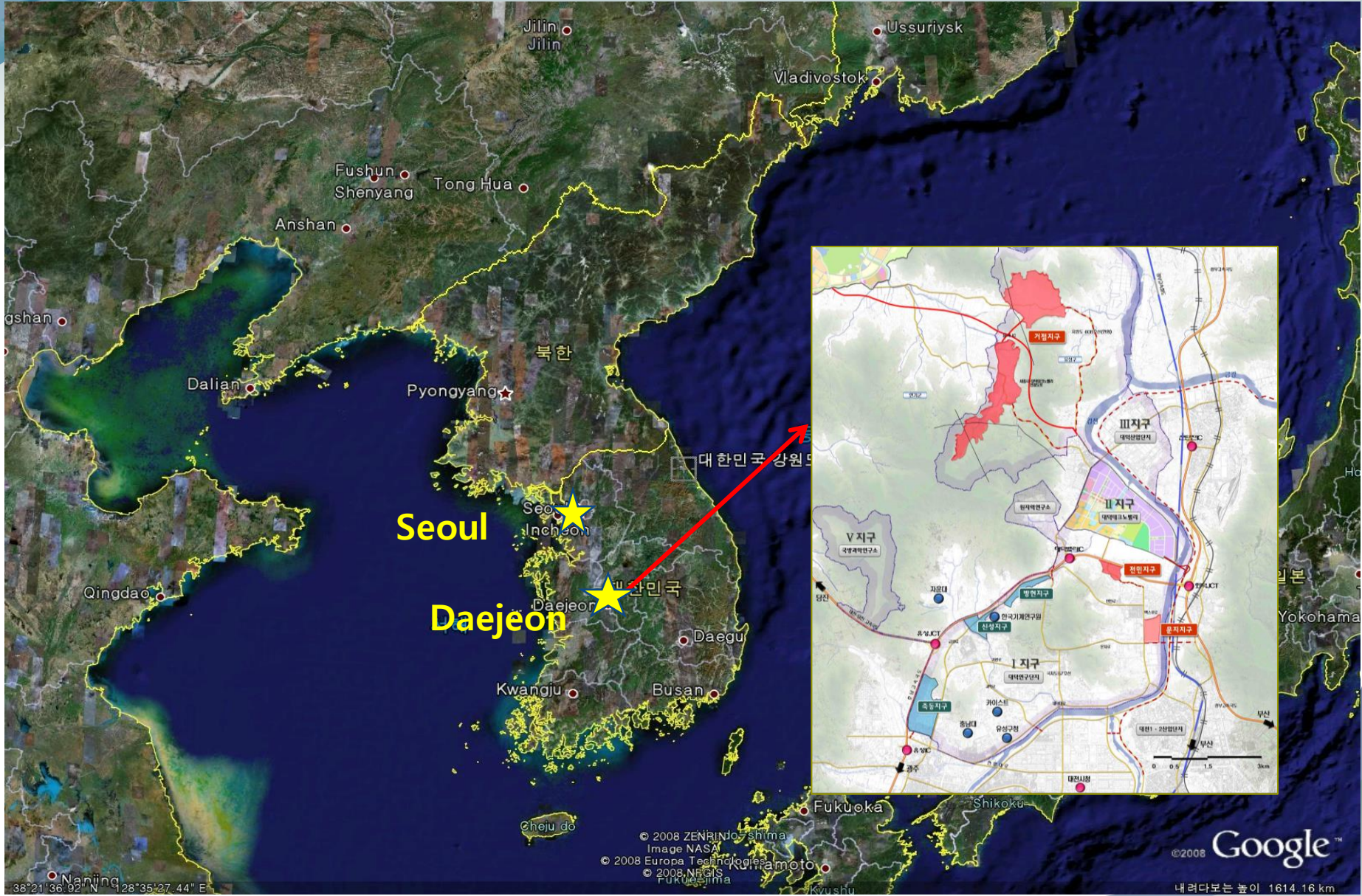
Steps of RISP R&D



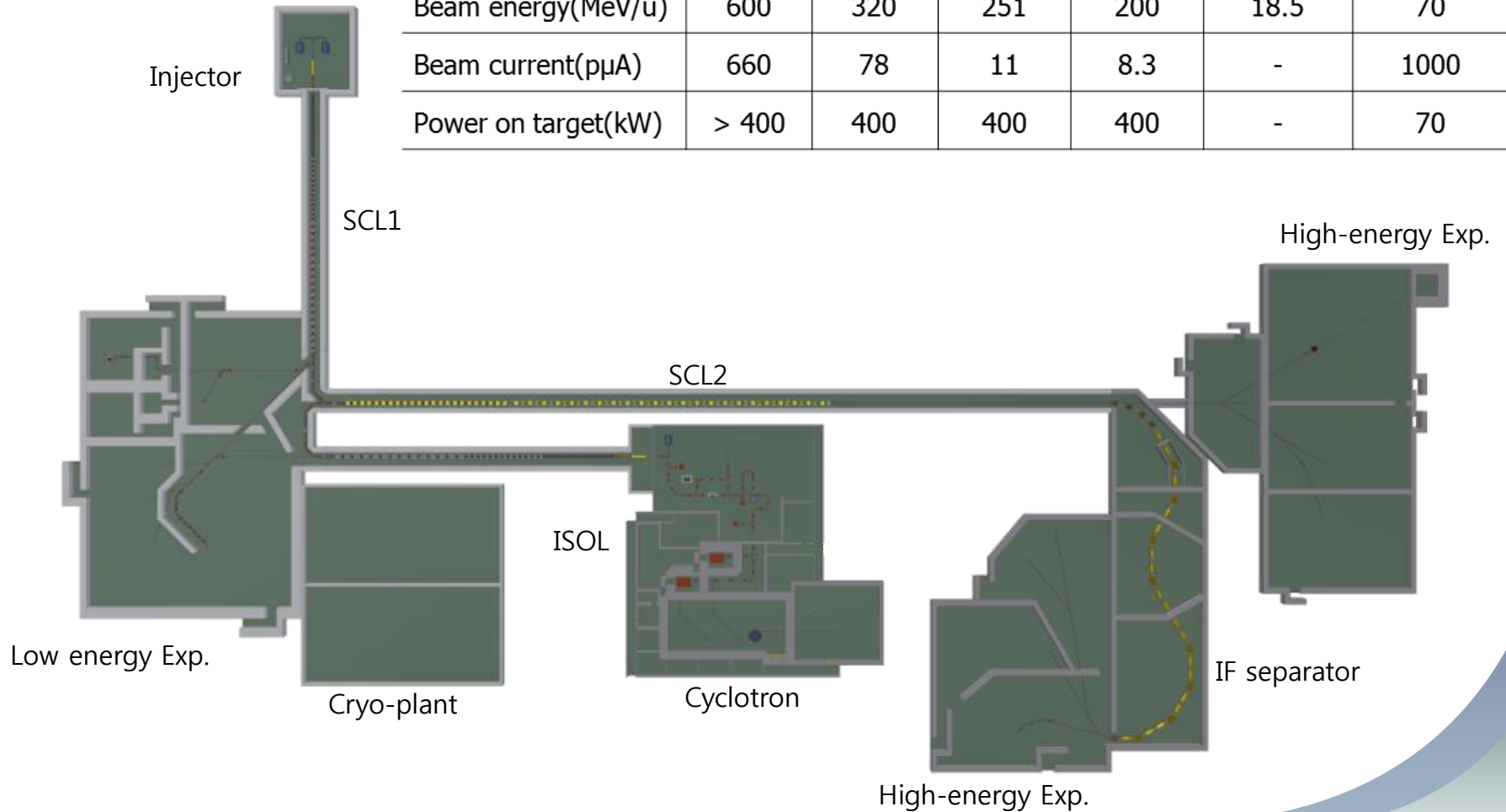
RAON : RISP Accelerator Complex



- ❑ High intensity RI beams by ISOL & IF
 - ISOL : direct fission of ²³⁸U by p 70MeV
 - IF by 200MeV/u, 8.3pμA ²³⁸U
- ❑ High quality neutron-rich RI beams
 - ¹³²Sn with up to ~250MeV/u, up to 10⁸ pps
- ❑ More exotic RI beams by ISOL+IF



	Driver Linac				Post Acc.	Cyclotron
	H ⁺	O ⁺⁸	Xe ⁺⁵⁴	U ⁺⁷⁹	RI beam	proton
Particle	H ⁺	O ⁺⁸	Xe ⁺⁵⁴	U ⁺⁷⁹	RI beam	proton
Beam energy(MeV/u)	600	320	251	200	18.5	70
Beam current(pμA)	660	78	11	8.3	-	1000
Power on target(kW)	> 400	400	400	400	-	70



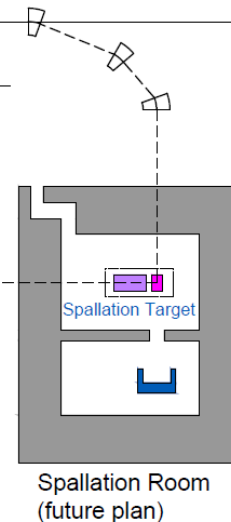
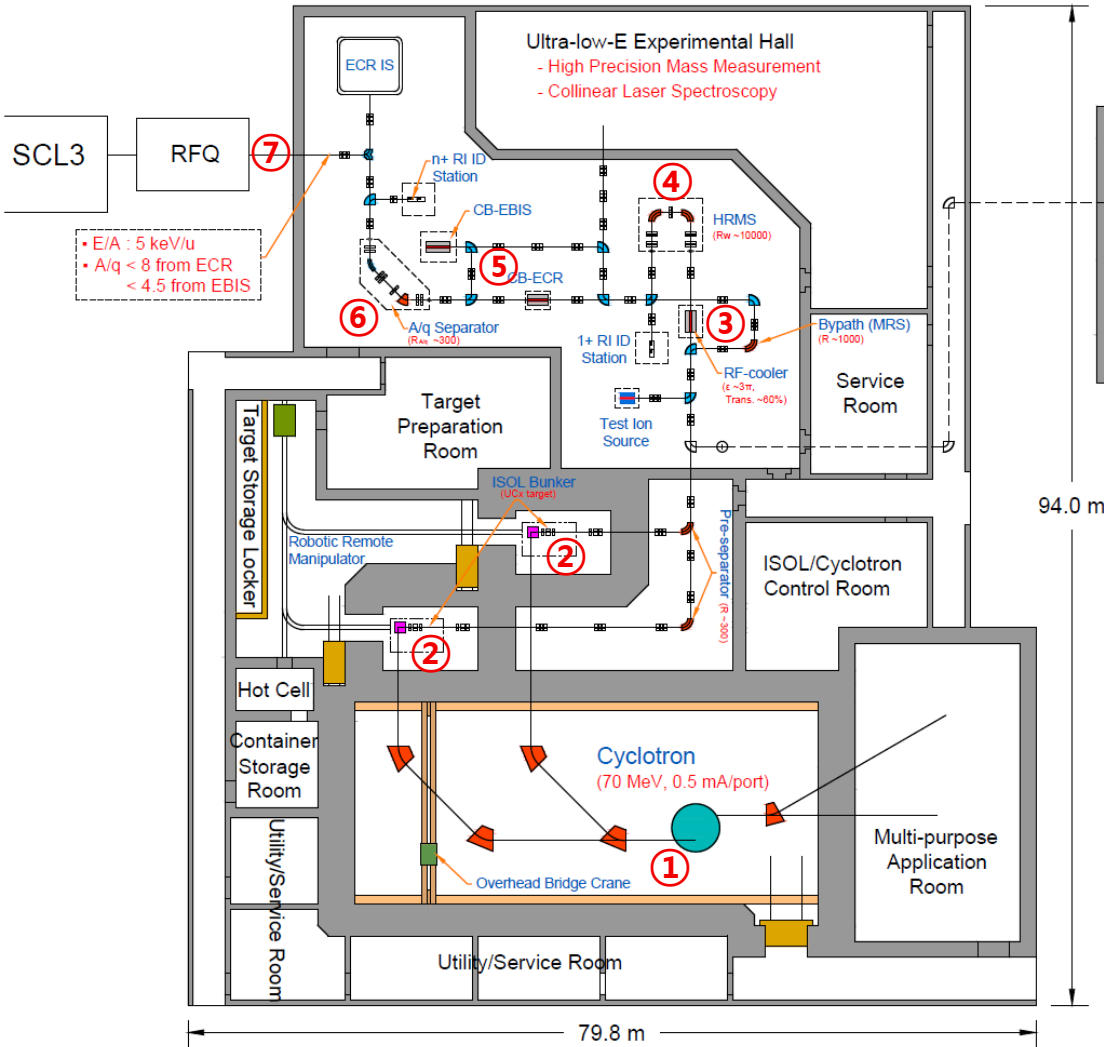
Science Program with Beam Schedule

Beam schedule	Science program	Exp. facility [#]	Beam species on exp. target [†]		Beam Intensity on exp. (pps) (required/expected)
			Day-1	Extra 2 years	
2018.Q2 ~ from SCL1 (<18.5 MeV/u)	Nuclear structure SHE search, rp-process, Spin physics	RS	⁵⁴ Cr	⁶⁴ Ni ^{26m} Al (²⁸ Si), ²⁵ Al (²⁸ Si), ⁴⁴ Ti (⁴² Ca), ^{14,15} O (¹⁵ N)	¹⁵ N, ⁵⁴ Cr ²⁸ Si, ⁴² Ca, ⁵⁰ Ti ²⁵ Al, ^{26m} Al, ⁴⁴ Ti, ^{14,15} O: (10 ⁵⁻⁶)
	Pigmy dipole resonance	LAS-L	⁵⁸ Ni	⁴⁰ Ca, ¹¹² Sn	(10 ⁶⁻⁸ / <10 ⁹⁻¹⁰)
	Biological effects	BM		¹² C	(<10 ¹² / >10 ¹²)
	New materials, Polarized beam	β-NMR		⁸ Li by (d, n)(n, α) or (p, 2p)	⁸ Li (10 ⁸ / 10 ⁹)
	Neutron cross section	NSF		n by (p, n) and (d, n)	n (< 10 ¹² / 10 ¹²)
2019.Q4 ~ from ISOL (~5 keV/u)	Hyperfine structure, Mass measurement	Ion Trap LS	¹³² Sn	¹³⁰⁻¹³⁵ Sn	¹³² Sn (<10 ⁵ / 10 ⁷) [‡] , ¹³⁰⁻¹³⁵ Sn (10 ³⁻⁶ / 10 ³⁻⁷)
2019.Q4 ~ ISOL-SCL3 (<18.5 MeV/u)	r-process	RS	¹³² Sn	¹³⁰⁻¹³⁵ Sn	¹³² Sn (10 ⁶ / 10 ⁷), ^{65,66} Ni (10 ⁶⁻⁸ / 10 ⁶⁻⁷)
	Pigmy dipole resonance	LAS-L	¹³² Sn	⁵⁰⁺ⁿ Ca, ⁶⁰⁺ⁿ Ni, ¹⁰⁶⁺ⁿ Sn	
2019.Q4 ~ SCL1-SCL2 (~ hundreds MeV/u)	New materials	μSR		μ ⁺ by (p, πx)	μ ⁺ (10 ⁸ / 10 ⁹)
	Biological effects	BM		¹² C	(<10 ¹² / >10 ¹²)
	Baseline experiments, Spin physics	LAS-H	⁴⁰ Ca	⁵⁸ Ni, ¹¹² Sn, ¹³² Xe	(10 ⁶⁻⁸ / <10 ⁹⁻¹¹)
2020.Q2 ~ SCL1-SCL2-IF (~ hundreds MeV/u)	Nuclear structure	ZDS & HRS	¹⁰⁰⁺ⁿ Sn	¹⁰⁰⁺ⁿ Sn	¹²⁸ Sn (10 ⁶⁻⁸ / 10 ⁷) ¹³² Sn (10 ⁶⁻⁸ / 10 ⁷) [‡]
	Symmetry energy	LAS-H	¹³² Sn	⁴⁴⁺ⁿ Ca, ⁶⁰⁺ⁿ Ni, ¹⁰⁶⁺ⁿ Sn, ¹⁴⁴ Xe	
2020.Q4 ~ ISOL-SCL3-SCL2-IF(X) (~ hundreds MeV/u)	Nuclear structure	ZDS & HRS		¹³² Sn	¹³² Sn (10 ⁶⁻⁸ / 10 ⁷) [‡] ¹⁴⁴ Xe (10 ⁶⁻⁸ / 10 ⁶)
	Symmetry energy	LAS-H	¹⁰⁶⁺ⁿ Sn	¹³³⁺ⁿ Xe	
2021.Q2 ~ ISOL-SCL3-SCL2-IF (~ hundreds MeV/u)	Nuclear structure	ZDS & HRS			⁷⁸ Ni (/ <2)

RS: Recoil Spectrometer, LAS: Large Acceptance Spectrometer, BM: Bio & Medical, LS: Laser Spectrometer, NSF: Neutron Science Facility, ZDS: Zero Degree Spectrometer, HRS: High Resolution Spectrometer † Beam species : SI (black), RI (Blue) ‡ Beam purity >90 % for ISOL, 9% for IF

Layout of ISOL Facility

SCL2 (600 MeV p, 0.66 mA, 400 kW;
200 MeV/u U, 8.3 μ A, 400 kW)

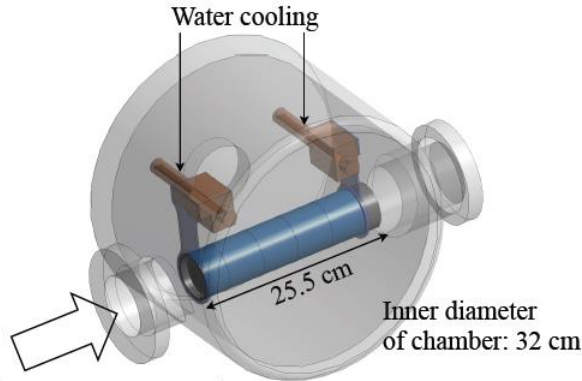


System	Development Goal
① Proton Driver	Cyclotron (70 MeV, 1 mA)
② Target- Ion Source	<ul style="list-style-type: none"> Fission Target (10 kW & 35 kW) <ul style="list-style-type: none"> $1.6 \times 10^{13} \sim 1.2 \times 10^{14}$ f/s $2.2 \times 10^9 \sim 1.6 \times 10^{10}$ ^{132}Sn/s Ion Sources <ul style="list-style-type: none"> SIS, RILIS, FEBIAD
③ RF-cooler	<ul style="list-style-type: none"> CW and Pulsed Beam current : up to 1 μA Emittance : $\sim 3 \pi$, $\Delta E/E < 5 \times 10^{-5}$ $\epsilon_{\text{trans.}} > 60 \%$ (CW)
④ HRMS	<ul style="list-style-type: none"> $R_w \sim 10,000$ $D > 34 \text{ cm}/\%$
⑤ Charge Breeder	<ul style="list-style-type: none"> EBIS (ECR) <ul style="list-style-type: none"> efficiency : 4~30% (1~18%) A/q : 2~4 (4~8) E spread (eV/q) : ~ 50 (1~10) E/A : 5 keV/u
⑥ A/q Selector	<ul style="list-style-type: none"> $R_{A/q} \sim 300$ E+B combination
⑦ Re-accel	Super-conducting LINAC (0.5~18.5A MeV)

ISOL Target (10 kW UCx) Design

ISOL target optimization

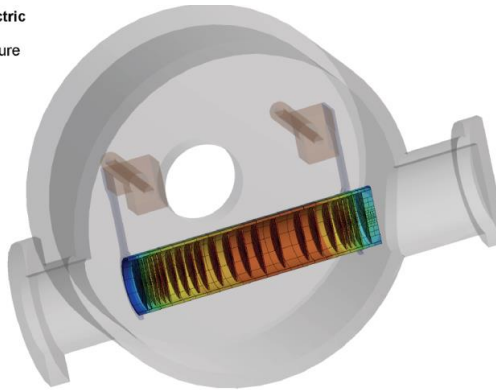
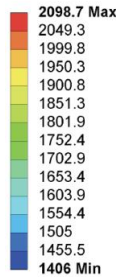
- high fission rate & release efficiency
- $Y_{ISOL} = \Phi_P \cdot \sigma_f \cdot N_{target} \cdot \epsilon_{release} \cdot \epsilon_{is} \cdot \epsilon_{cooler} \cdot \epsilon_{ms} \cdot \epsilon_{CB} \cdot \epsilon_{aq} \cdot \epsilon_{acc}$
- uniform high-temperature (2000~2100°C) & low thermal stress
- **solution: low-density (2.5~5 g/cm³), porous, thin multi-disk UC_x target**
 - 50 mmΦ, 1.3 mmt, 19 disks, 2.5 g/cm³, 101 g of U (5.14 g/cm²)



Homogeneous proton beam
($\phi = 4.5$ cm, 70 MeV, 10 kW)

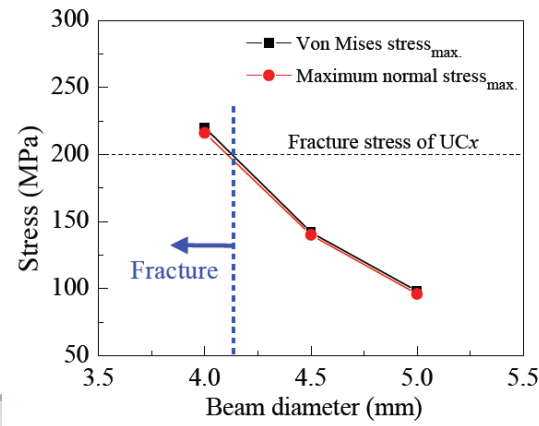
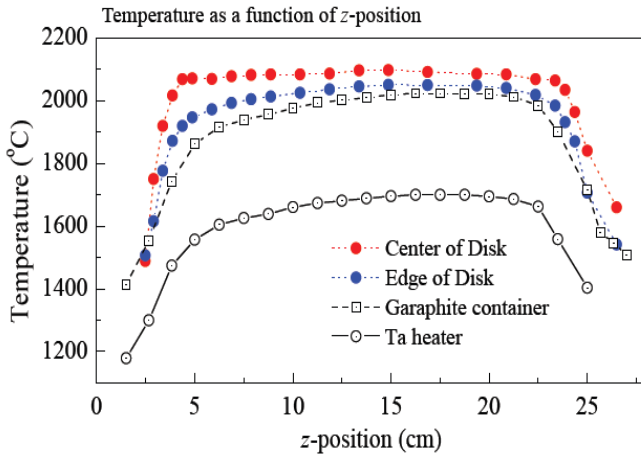
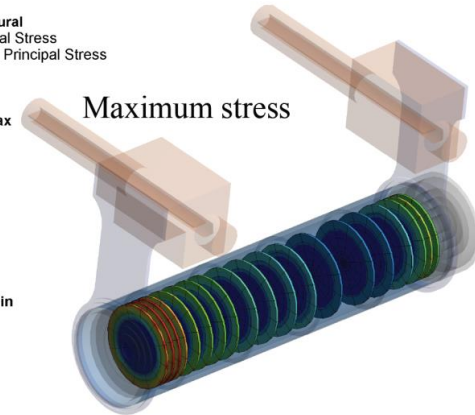
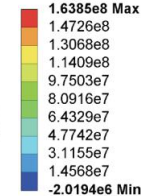
Temperature

B: Thermal-Electric
Temperature 5
Type: Temperature
Unit: °C
Time: 1



Thermal stress

C: Static Structural
Maximum Normal Stress
Type: Maximum Principal Stress
Unit: Pa
Time: 1



Beam size optimization

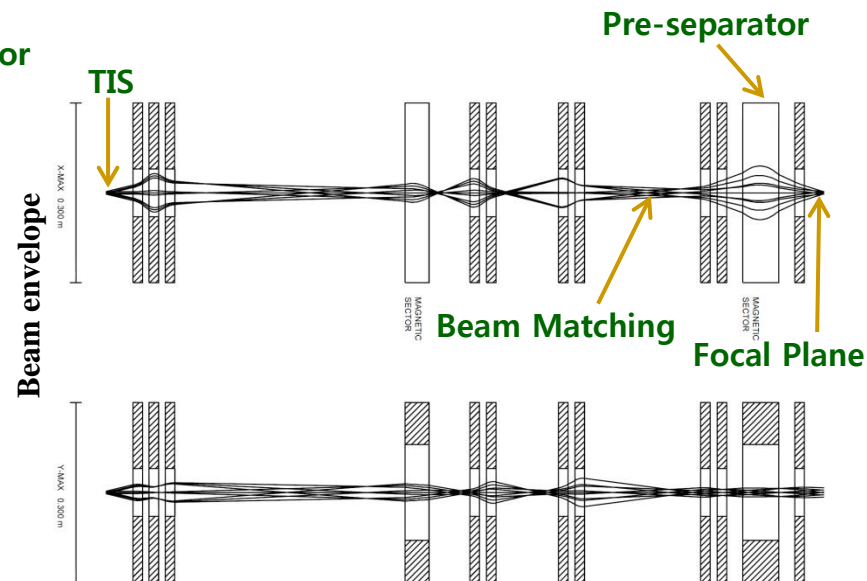
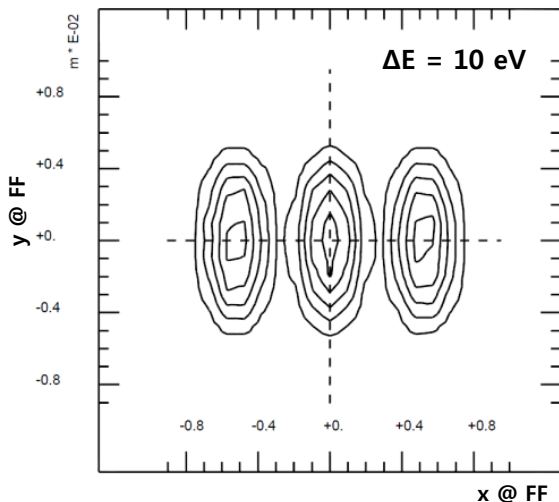
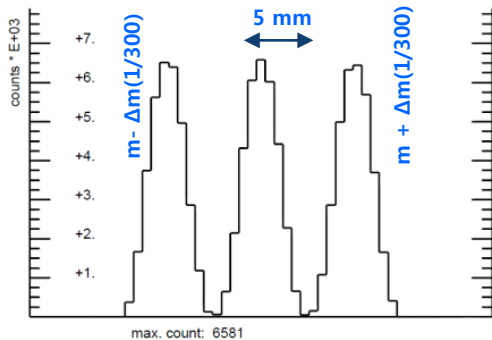
Beam size	Fission rate	Max. stress
40 mmΦ	1.63x10 ¹³ s ⁻¹	216 Mpa
45 mmΦ	1.58x10¹³ s⁻¹	142 MPa
50 mmΦ	1.49x10 ¹³ s ⁻¹	96 MPa

Design of Pre-separator

Pre-separator

Focal Plane

Beam Profile @ focal plane



Design Parameter

(Ref. isotope: ^{132}Sn 35 keV, 30π mm mrad)

Bp	0.31 Tm	
Beam size	± 2 mm	
Angular acceptance	± 15 mrad	
Pre-Separator	Bending angle	90°
	Bending radius	60 cm
	Pole face angle	26.5°
Mass Resolving power	300	

* All components are electrostatic module except for dipole

● Objectives of the device

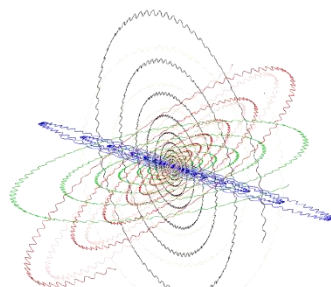
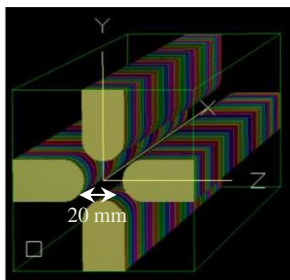
- **Enhancement of the ion beam quality for HRMS** by reducing the energy spread and the emittance.

● Target specifications

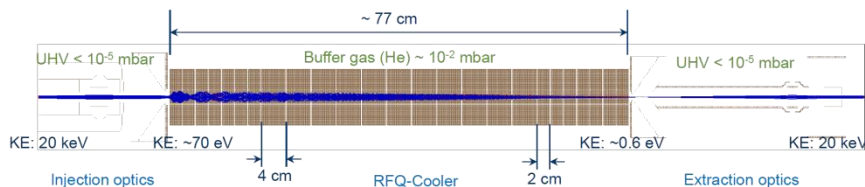
- emittance $< 3\pi$ mm mrad @ 20 keV
- energy spread $(\Delta E/E) \leq 5 \times 10^{-5}$
- transmission efficiency $> 60\%$ (DC mode)
- acceptable beam current: up to $1 \mu\text{A}$

● RFQ-Cooler simulation

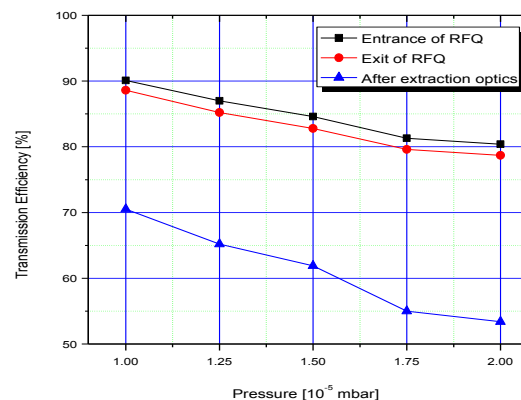
- Injection optics simulation for efficient injection of ions into RFQ
- Hard sphere collision model for the buffer gas cooling process inside the RFQ region
- Calculation of transmission efficiency, energy spread, emittance



Radial trajectory in RFQ-Cooler



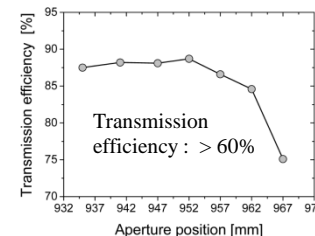
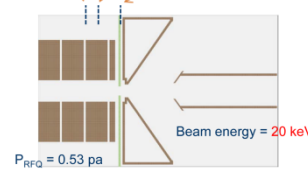
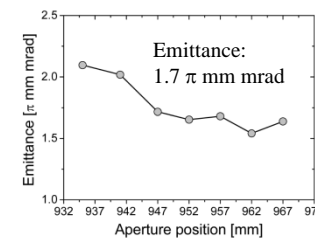
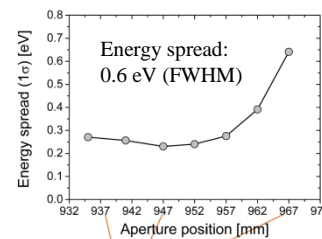
● DC mode operation



ϵ : 1.8π mm mrad
 ΔE : 0.6 eV (FWHM)
 Transmission $> 60\%$

Transmission eff. with the pressure outside RFQ

● Bunch mode operation

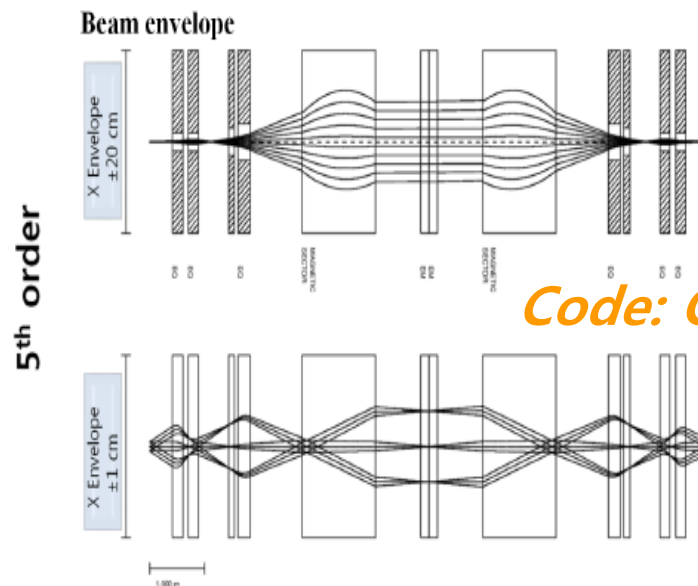


Ion beam quality with the aperture position

HRMS (High-Resolution Mass Separator)

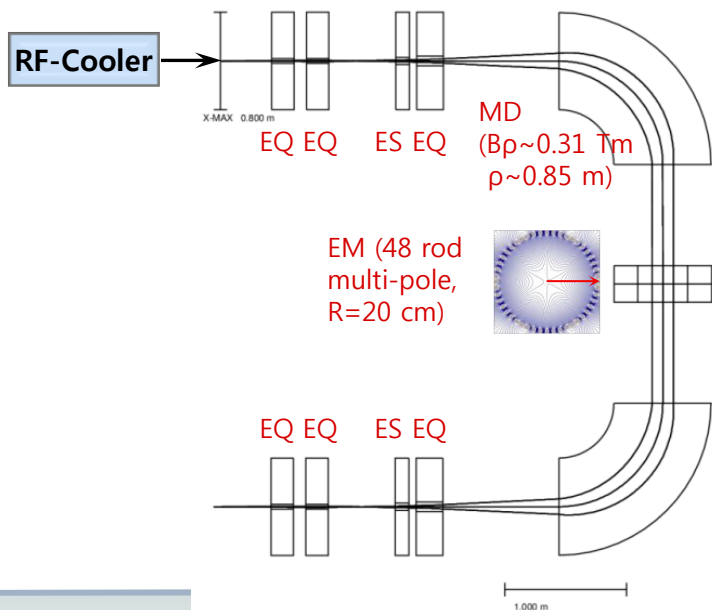
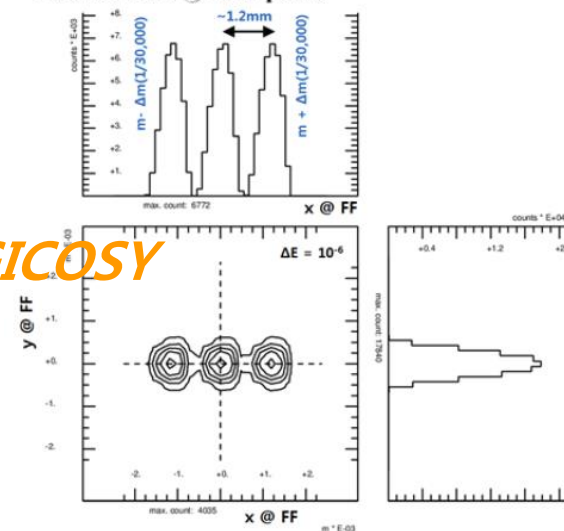
Parameters

- QQSQ-DMD-QSQQ symmetry
- $KE < 50 \text{ keV}$ ($\Delta E/E = 10^{-6}$)
- acceptance : $3\pi \text{ mm mrad}$ (input $\sim 2\pi \text{ mm mrad}$)
- total length $\sim 11 \text{ m}$
- dispersion D_m : $34 \text{ cm}/\%$
- $R_w > 10,000$



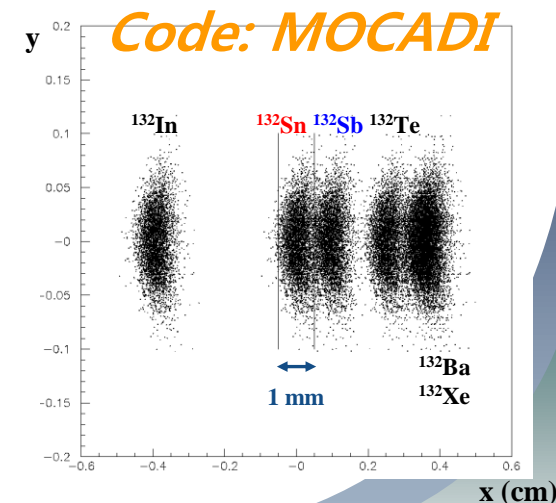
Code: GICOSY

Beam Profile @ focal plane

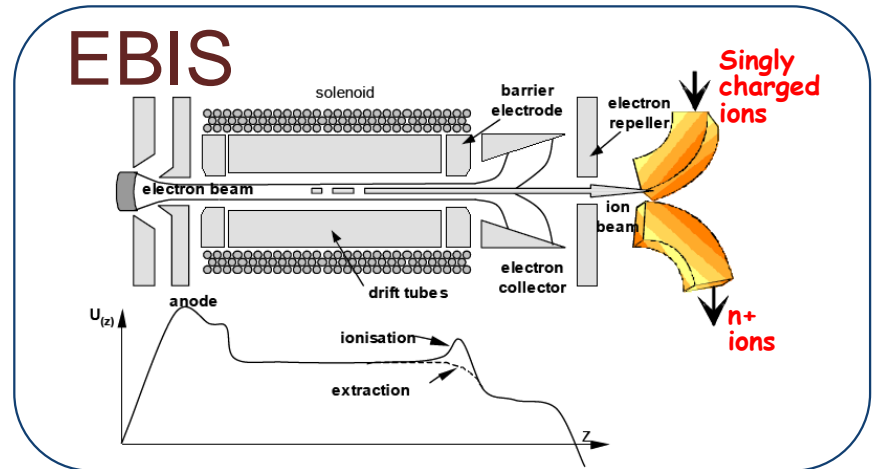
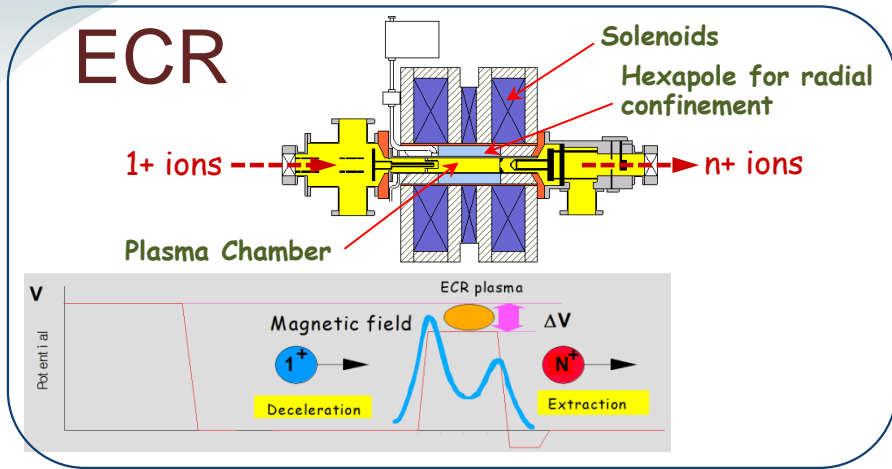


Isobar separation

- Slit width : $\pm 0.5 \text{ mm}$
 - transmission $\sim 93 \%$ for ^{132}Sn
 - contamination of ^{132}Sb $\sim 4 \%$ (assuming same intensity)
- systematic instability not considered



Code: MOCADI

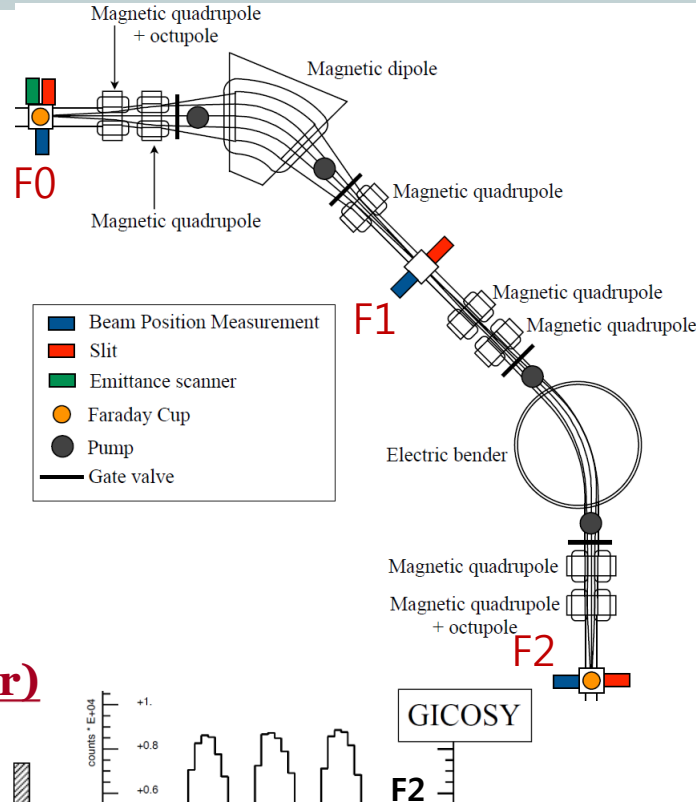


Comparison of performances of the ECR and EBIS charge breeder

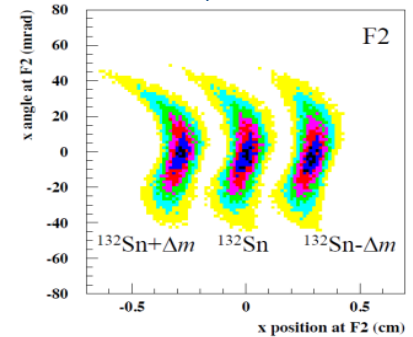
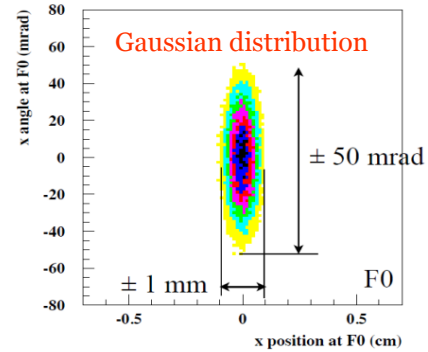
	ECR	TRAP / EBIS
Efficiency	1-18%	4-30%
Ion capacity / Low limit	high (1e12 ions/s) / 10 nA	low (1e9 ions/s) / fA
A/q	high (4-8)	low (2-4)
Acceptance / Emittance	>50 π / <80 π	3~10 π / 15~20 π
A	injection difficult for A<20	no real limitation
Breeding time	100~300 ms	13~500 ms (depending on A)
Background	support gas and rest gas in between peaks 10 pA ~ 10 nA	rest gas peaks 10~100 pA in between peaks <0.1 pA (not detectable)
Energy spread (eV/q) (1 σ)	1~10 (up to 0.5%)	~50
Injection / Extraction	CW or pulsed / CW or afterglow	pulsed (a few tens μ s) / pulsed (10~50 μ s)
System complexity / Maintenance	simple / good	high / bad (cathode life)

A/q Separator ($R_{A/q} \sim 300$)

- Combine B+E, $A/q = (B\rho_B)^2 / (E\rho_E)$
- Angular acceptance : ± 50 mrad
- Energy acceptance : ± 0.25 %
- Momentum resolving power at F1 ~ 930 (1st order)
- Mass resolving power at F2 ~ 460 (~ 300 for 5th order)
- Electric bender : ρ 1.4 m, gap 14 cm
- Magnetic dipole : ρ 0.9 m, gap 7 cm
- Total length (F0-F2) ~ 9.4 m
- **Transmission: ~ 84 % for ^{132}Sn**

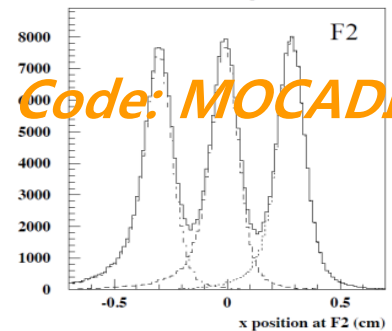


Initial Beams at F0



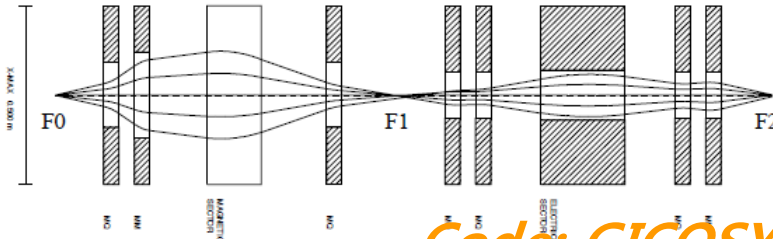
A/q spectra at F2

Code: MOCADI

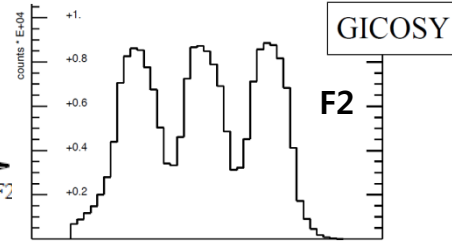
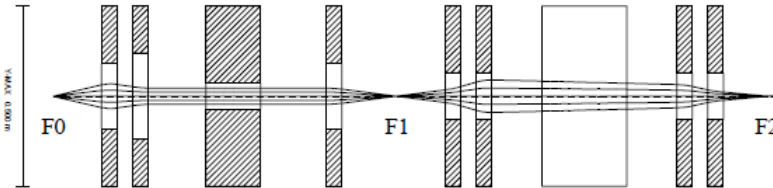


Ion optics calculation (5th order)

a) Horizontal beam envelope : $x'_{0'} y'_{0'} = \pm 50$ mrad



b) Vertical beam envelope : $x'_{0'} y'_{0'} = \pm 50$ mrad

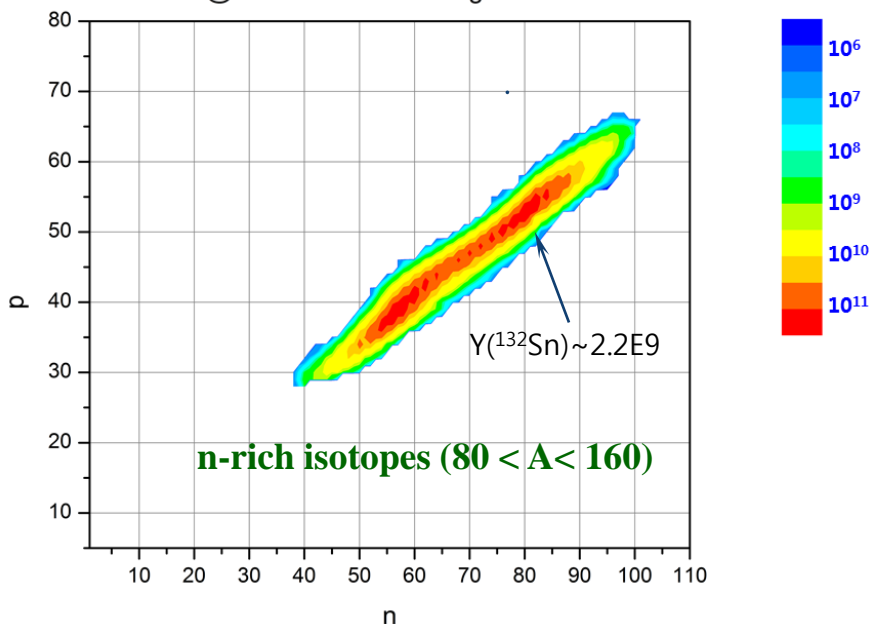


	transmission		
	$^{132}\text{Sn} - \Delta m$	^{132}Sn	$^{132}\text{Sn} + \Delta m$
F0 to F1	82.3%	95.7%	63.4%
F1 to F2	6.9%	87.8%	3.3%
F0 to F2	5.7%	84.0%	2.1%

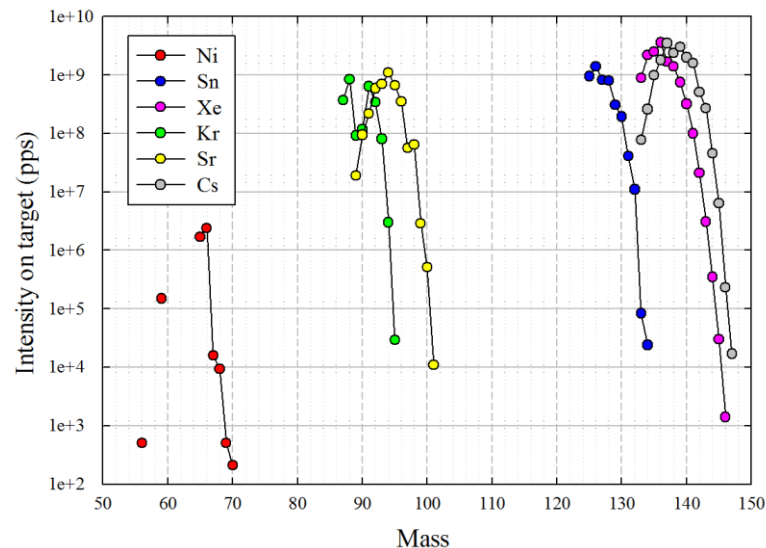
- $p + UCx \rightarrow$ **n-rich isotopes ($80 < A < 160$)** by fission reaction
- Fission rate (10 kW) : 1.6×10^{13} f/s

Production yield (10 kW ISOL target)

Fission Production
@ 70 MeV 10 kW 2.5 g/cm UCx ISOL



Expected lab. intensities (10 kW target)



Isotope	Half-life	Science	Lab. Yield (pps)
^{66}Ni	2.28 d	pigmy	4×10^5
^{68}Ni	21 s	symmetry	5×10^6
^{132}Sn	39.7 s	r-process, pigmy	1×10^7
$^{130-135}\text{Sn}$	0.5 s ~ 3.7 min	Fine structure, precision mass	$10^4 \sim 10^8$
^{140}Xe	13.6 s	Symmetry	3×10^8
^{144}Xe	0.4 s	Symmetry	1×10^5

Processing route for carbide production

Materials

- La_2O_3 (99.99% powders, Sigma Aldrich)
- Graphite (<45 μm , Sigma Aldrich)

Powder & disk preparation

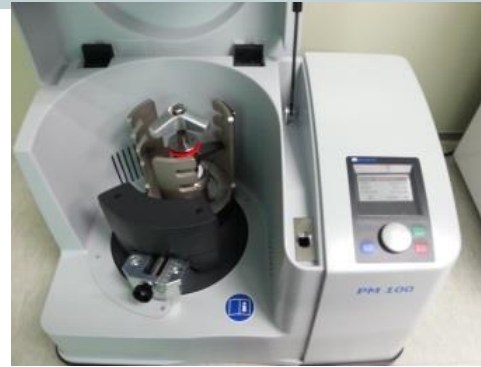
1. Grinding & mixing of La_2O_3 & C powders in a planetary Ball Mill
2. Addition of (1.5~2.1) wt.% of phenolic resin (dissolved in acetone) as a binder & mixing
3. Disk target (13 mm Φ , 1.3 mm) formation by cold pressing of powders (~750 Mpa, 45~60 min)

Two-step thermal treatment

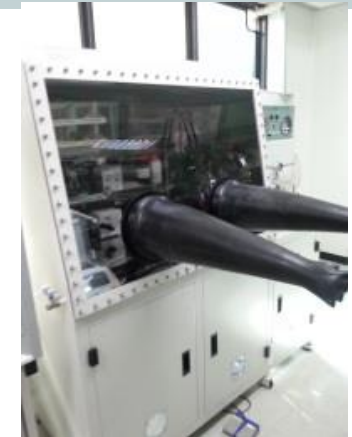
1. Promotion of the carbothermal reaction (2°C/min up to 1250°C, 24 h at 1250°C) under vacuum (10^{-7} ~ 10^{-5} mbar)
 - * $\text{La}_2\text{O}_3 + 11\text{C} \rightarrow 2\text{LaC}_2 + 4\text{C} + 3\text{CO}$
 - * **monitoring of the reaction by RGA & vac. gauge**
2. Sintering the carburized powders (2°C/min up to 1600°C, 4 h at 1600°C)
3. Slow cooling at a rate of 2°C/min

Characterization

1. Grain size, density & open porosity, stoichiometry (SEM-EDX, XRD, He-pycnometer)
2. (high-temperature) emissivity & conductivity (dual-frequency pyrometer)



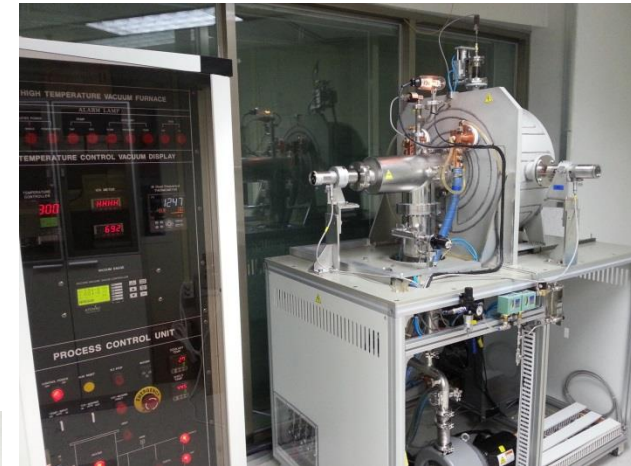
Planetary Ball Mill



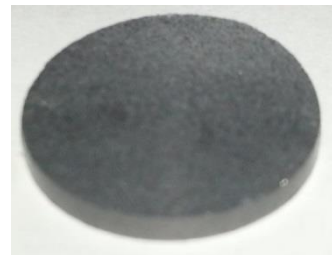
Glove Box



210 ton Press

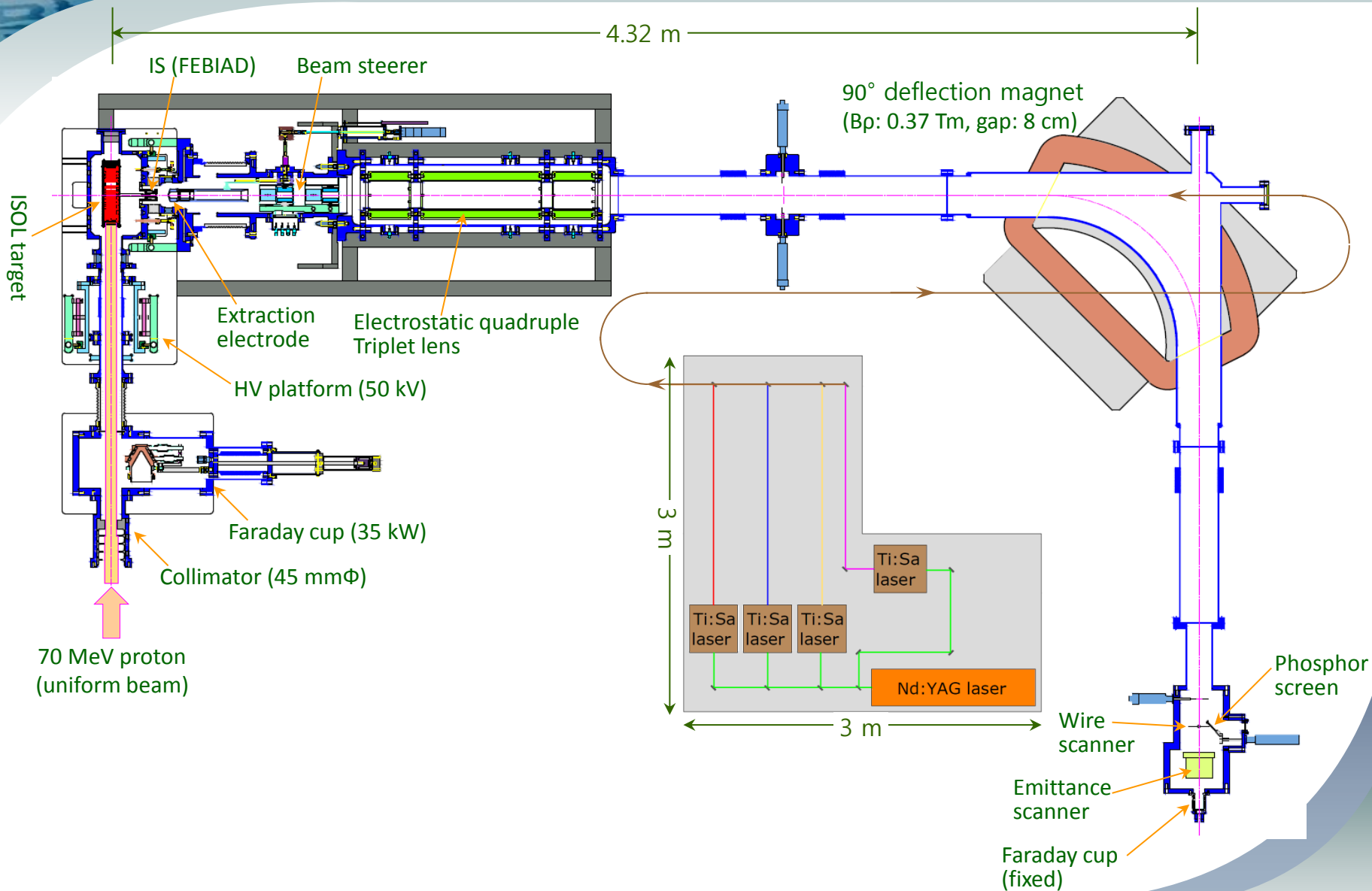


High-temp. (2100°C)
high-vacuum Furnace



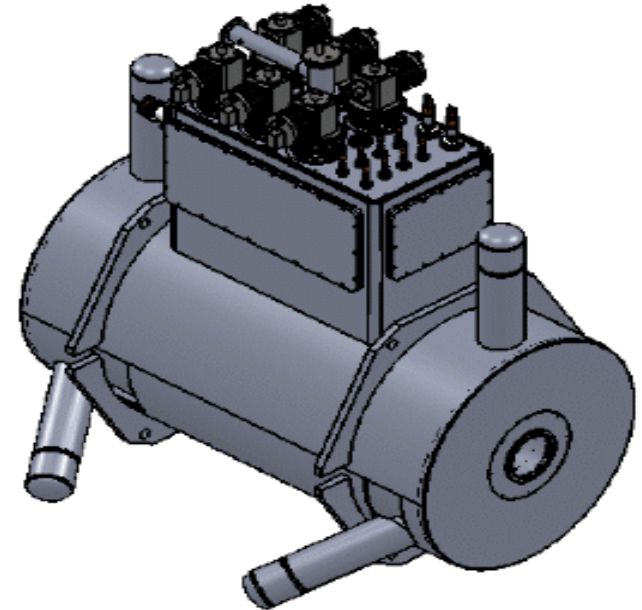
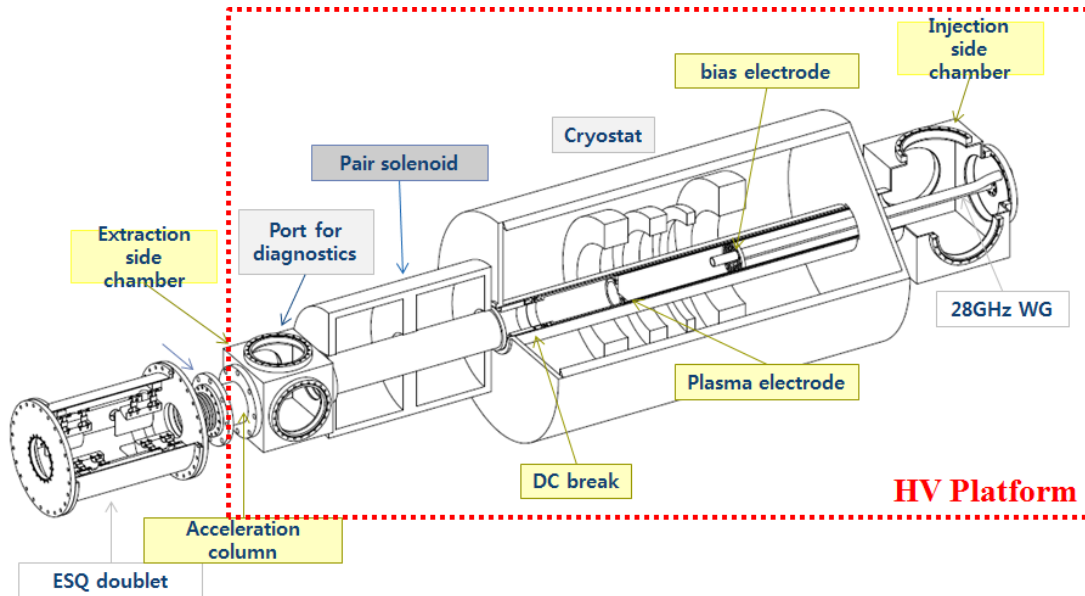
Pressed disk (13 mm Φ)

ISOL TIS/Front-End Test Facility (off-line)



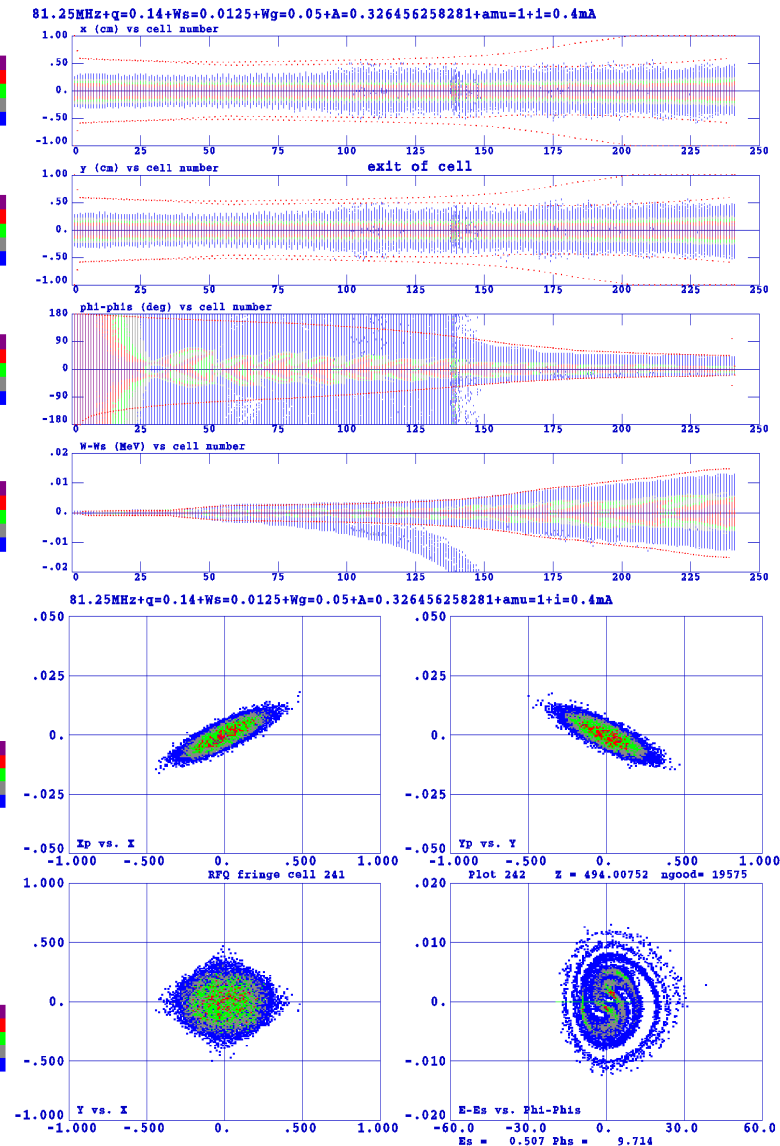
Superconducting ECR Ion Source

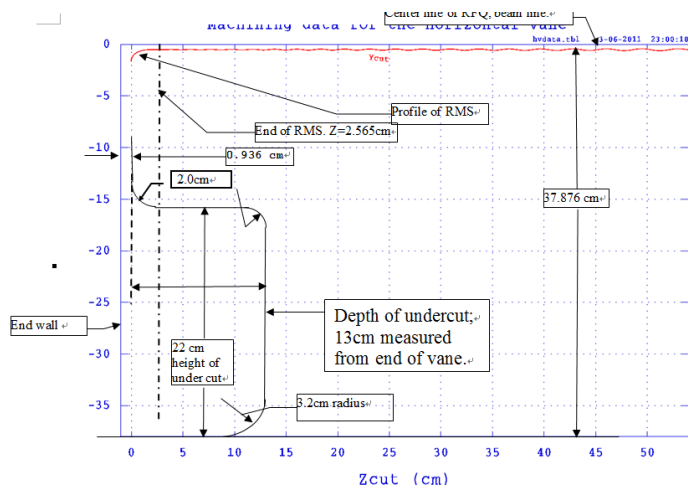
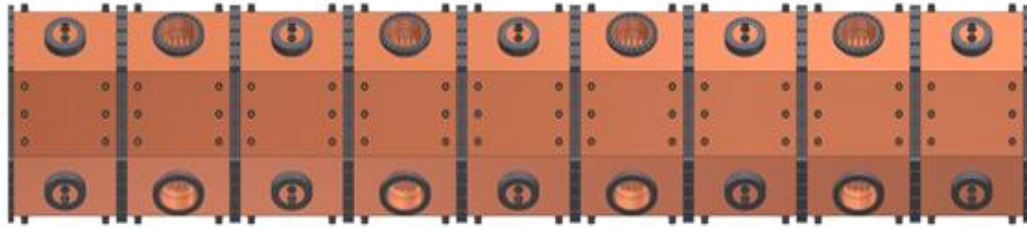
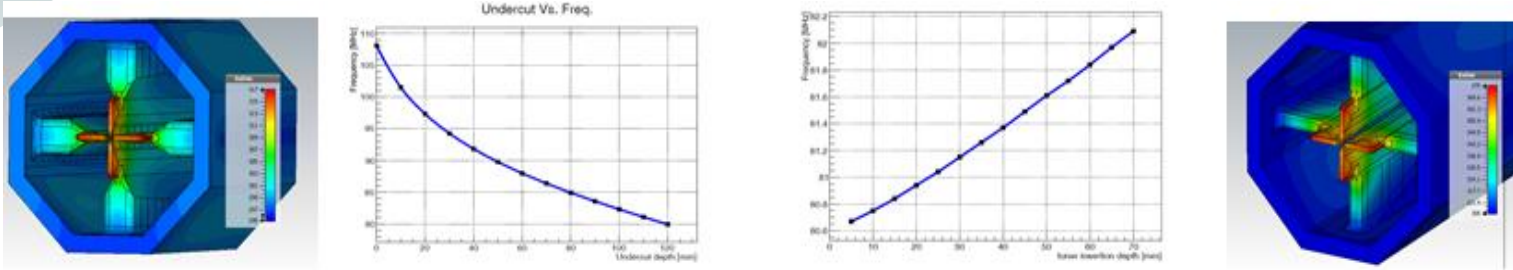
- ❖ SC ECR IS to generate highly charged high intensity ions
- ❖ Prototype saddle type sextupole tested (2013.03-10)



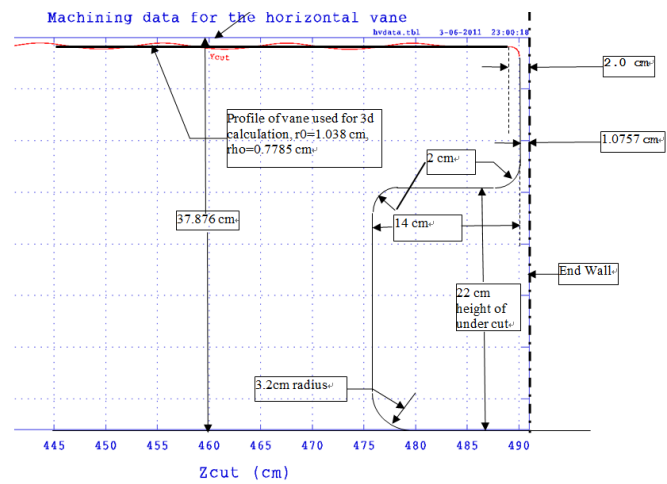
RFQ design parameters

PARAMETER	VALUE
Beam Properties:	
Frequency	81.250 MHz
Particle	H ⁺¹ to U ₂₃₈ ⁺³³
Input Energy	10 keV/u
Input Current	0.4 mA
Input Emittance: transverse (rms, norm)	0.012 .cm. mrad
Output Energy	0.507 MeV/u
Output Current for 0.4mA in.	~0.39 mA
Output Emittance: transverse (rms, norm)	0.0125 .cm. mrad
longitudinal (rms)	~26 keV/u-Degree
Transmission	~98 %
Structures and RF:	
Peak surface Field	1.70 Kilpatrick
Structure Power (for U ₂₃₈ ⁺³³)	92.4 kW
Beam Power (for 0.2mA each U ₂₃₈ ^{+33&+34})	1.44 kW
Total Power	94 kW
Duty Factor	100%
RF Feed	1 Drive loops
Mechanical:	
Length	4.94 meter
Operating Temperature	TBD Degree C





Low energy end



High energy end

Superconducting cavity

QWR



HWR



SSR1



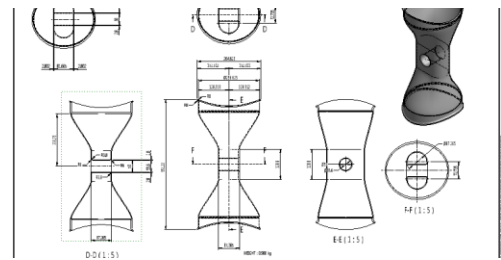
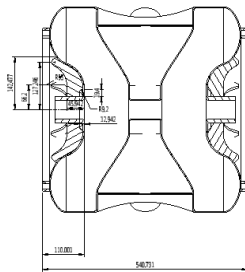
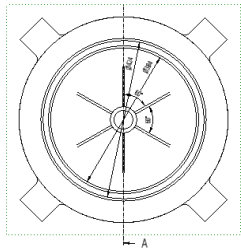
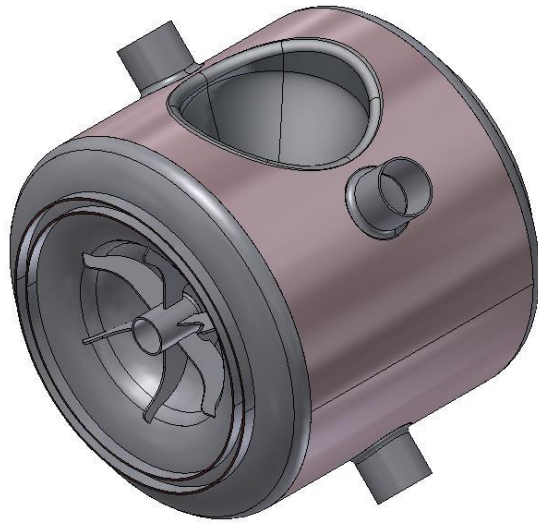
SSR2



Parameters	Unit	QWR	HWR	SSR1	SSR2
β_g	-	0.047	0.12	0.30	0.51
F	MHz	81.25	162.5	325	325
Aperture	mm	40	40	50	50
QR_s	Ohm	21	42	94	112
R/Q	Ohm	468	310	246	296
V_{acc}	MV	1.1	1.5	2.4	4.1
E_{peak}/E_{acc}		5.6	5.0	4.4	3.9
B_{peak}/E_{acc}		9.3	8.2	6.3	7.2
$Q_{calc}/10^9$	-	2.1	4.1	9.2	10.5
Temp.	K	2	2	2	2

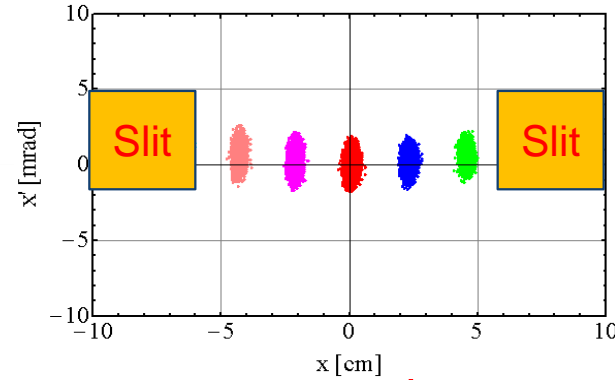
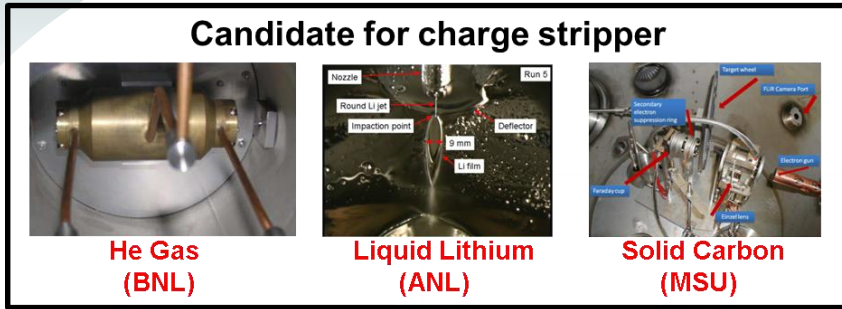
($E_p = 35\text{MV/m}$)

Cavity Prototyping is under way

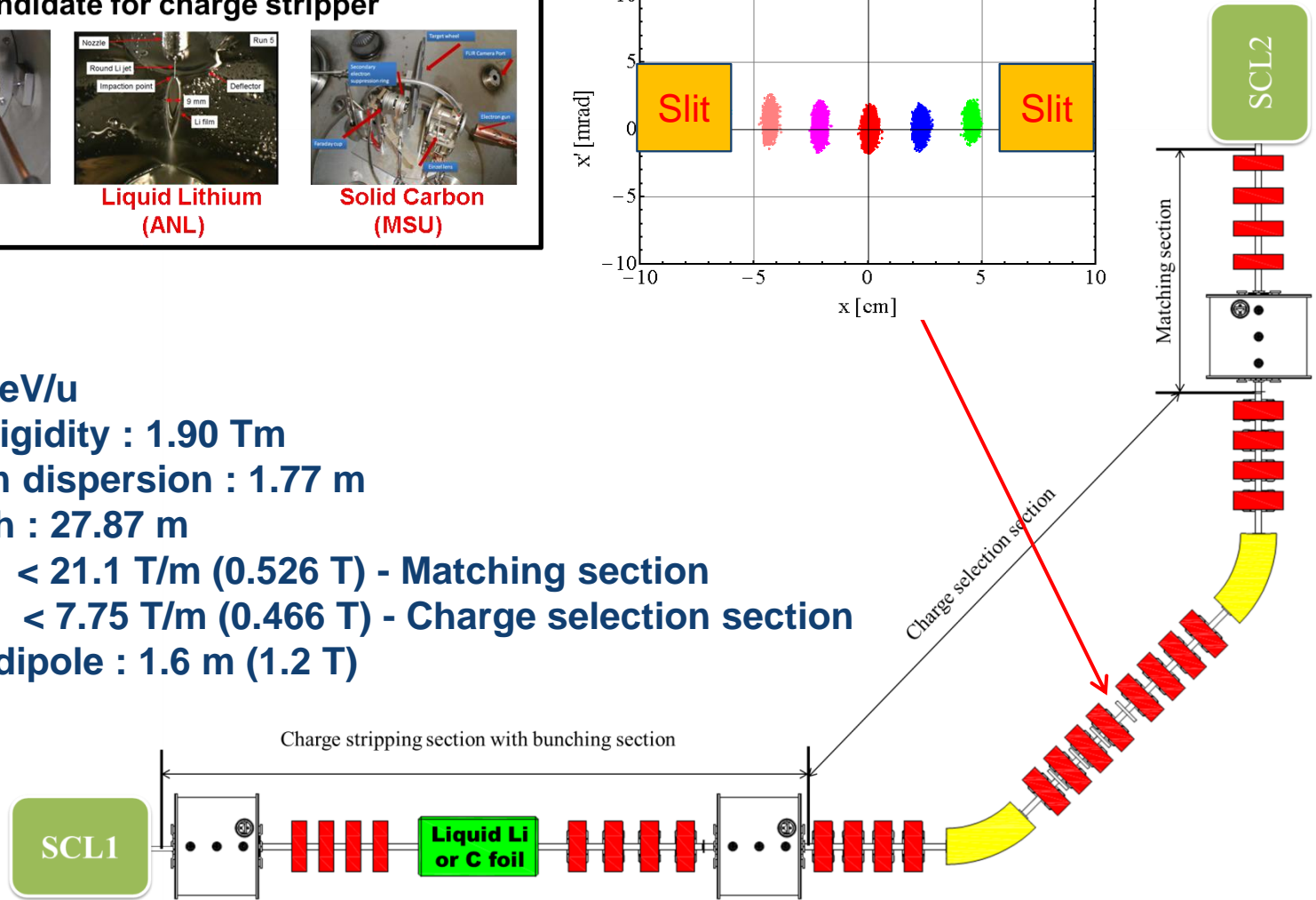


	항목	진공부품 연관유무	IBS	IBS	SFA	PU	
			REF. DIM	소숫점첫째자리	화학세정		SFA 제작(금형) 도면 DIM
	Beam pass in dia(∅)	O	50	5	0.15	49.7	
	Beam pass out dia(∅)	X	55.6		0.15	55.7	
	Beam pass 두께	X	2.8		0.15	3.0	
	Beam pass 내경쪽 R	O	6		0.15	6.15	
	Beam pass 외경쪽 R	X	3.8		0.15	3.15	
	Beam pass welding dia(∅)	X	67.368		0.15	67.0	
	Spoke slot width(beam length)	O	87.265	87	0.15	87.5	
	Spoke slot length	O	160	16	0.15	160.5	
	Spoke slot center	O	72.735	72		72.5	
	Spoke slot height	O	128.8	128		128.5	
	Spoke pot height	O	220.75	220		220.5	
	Spoke pot out dia(∅)	O	256.625	256	0.15	256.0	
	Spoke pot R	O	8		0.15	8.5	
	Spoke pot R(외경)	O	8			11.5	
	Spoke pot welding dia(∅)	X	264.623	273	0.15	280	
	Spoke beam pass welding dia(∅)	X			0.15	67	
	빔비내경(∅)	O	545.62	545	0.15	545.5	
	빔비외경(∅)	X	551.22		0.15	551.5	
	빔비두께	X	272.81		0.15	3.0	
	빔비폭	O	414.946	414	0.15	414.0	
	빔비 Spoke pot welding dia(∅)	X	264.623		0.15	280	
	빔비 진공포트 welding dia(∅)	X			0.15	107	
	진공포트 내경(∅)	O	76.9	76	0.15	76.0	
	진공포트 외경(∅)	X	(82.5)	82	0.15	82.0	
	진공포트 두께	X	(2.8)	2	0.15	3.0	
	진공포트 내경쪽 R	O	12.2	12	0.15	12.35	
	진공포트 외경쪽 R	O	(15)	14		9.35	
	진공포트 welding dia(∅)	X	(106.693)	101	0.15	107	
	진공포트 Length	O	345	34		345	
		빔포트 내경(∅)	O	50	5	0.15	49.7
		빔포트 외경(∅)	X	(70)		0.15	55.7
빔포트 두께		X	10			3.0	
빔포트 내경쪽 R		O	6		0.15	6.15	
빔포트 외경쪽 R		X	3.8		0.15	3.15	
빔포트 welding dia(∅)		X			0.15	67	
빔포트 Length		O	78.001	7		78	
	STIFFNESS RING 1 내경(∅)	X	384	38	0.15	383.7	
	STIFFNESS RING 1 외경(∅)	X	(396)		0.15	389.7	
	STIFFNESS RING 1 두께	X	6		0.15	3.0	
	STIFFNESS RING 1 폭	X	110	11	0.15	110.15	
	STIFFNESS RING 2 내경(∅)	X	424	42	0.15	423.7	
	STIFFNESS RING 2 외경(∅)	X	(436)		0.15	429.7	
	STIFFNESS RING 2 두께	X	6		0.15	3.0	
STIFFNESS RING 2 폭	X	110	11	0.15	110.15		
TOTAL LENGTH	X	540.731		0.15	540		

Charge Stripper Section

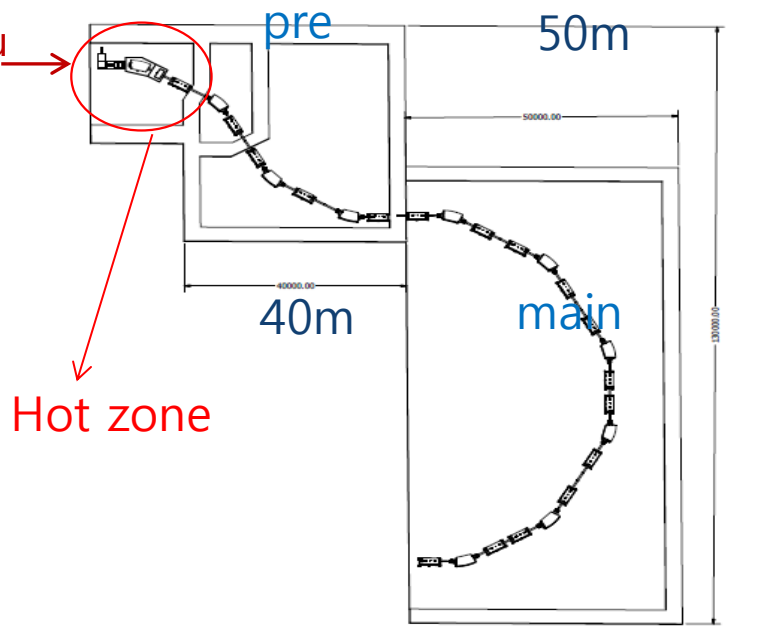


E_0 : 18.5 MeV/u
 Magnetic rigidity : 1.90 Tm
 Momentum dispersion : 1.77 m
 Path length : 27.87 m
 Str. Of QM < 21.1 T/m (0.526 T) - Matching section
 < 7.75 T/m (0.466 T) - Charge selection section
 Radius of dipole : 1.6 m (1.2 T)



Layout of the IF Separator

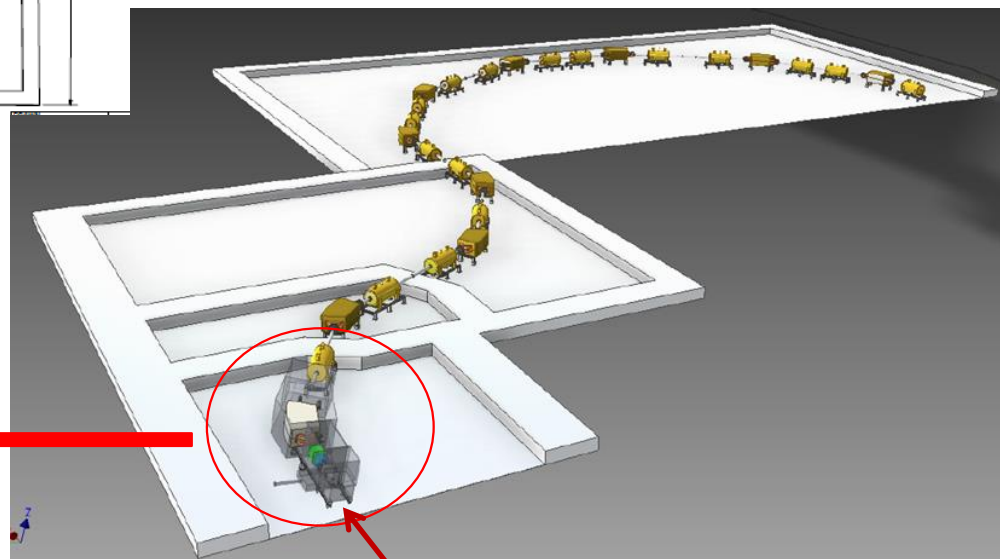
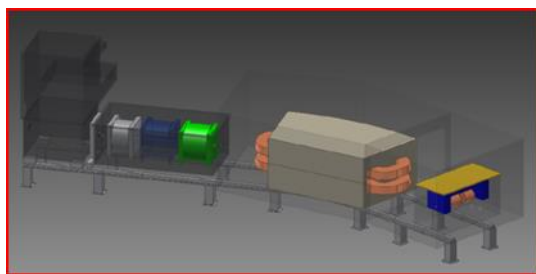
400kW,
200MeV/u
 ^{238}U
(8pμA)



Separator Configuration

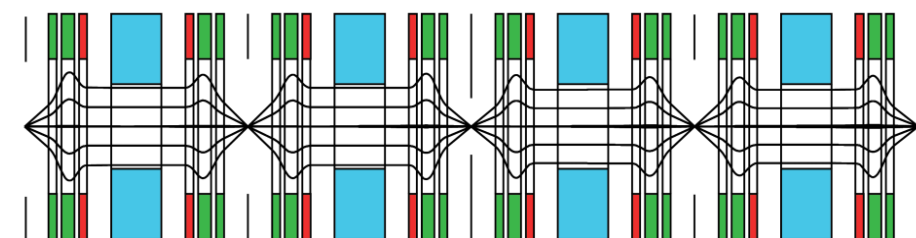
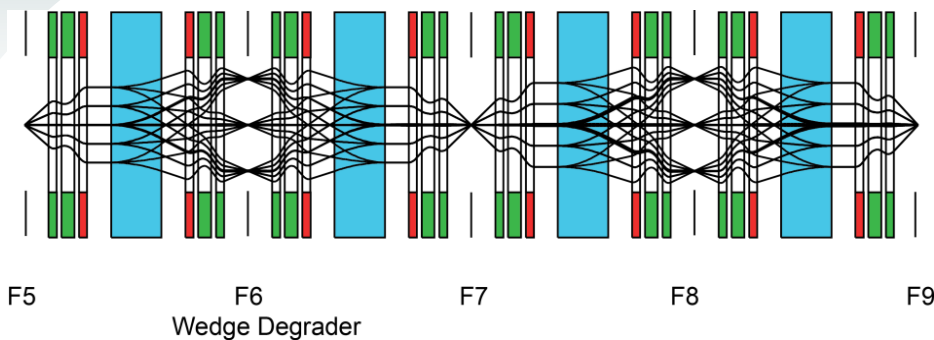
1. Pre-separator
S-shape, 4 dipoles
2. Main-separator
C-shape, 4 dipoles

Front-end of pre-separator:
Including target and beam dump



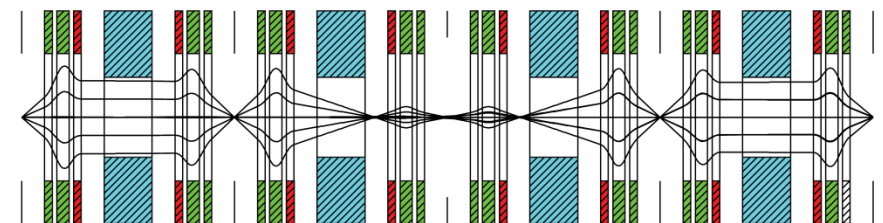
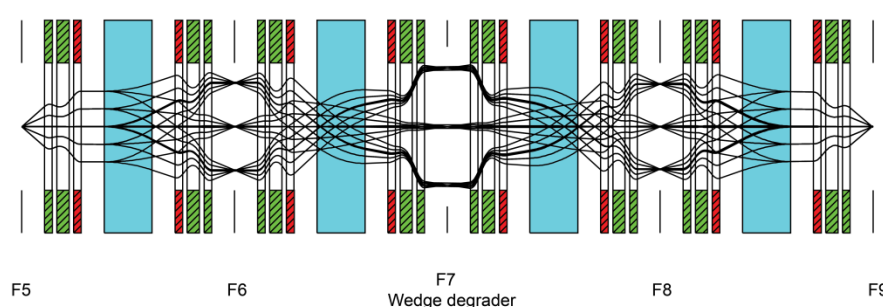
^{238}U beam

Large acceptance mode



Angular acceptance 90 mrad (h)
70 mrad (v)
Momentum acceptance ~8 %
Resolving power 2.7 cm/% at F6
2.7 cm/% at F8

High resolution mode



Angular acceptance 50 mrad (h)
50 mrad (v)
Momentum acceptance ~6 %
Resolving power 2.65 cm/% at F6
3.65 cm/% at F7
2.65 cm/% at F8

Field	Facility	Exp. hall	Characteristics	Remark
Pure science	Recoil spectrometer – KOBRA	Low E	High resolution, Large acceptance function, RIBs production with in-flight method	Mass resolution; ~ 200 Large acceptance; ~ 80 msr
	Large acceptance Spectrometer – LAMPS(L&H)	Low & High E (I)	High efficiency for charged particle, n, and γ	TPC ; 3π sr, Neutron wall, Si-CsI array, dipole spectrometer
	High resolution Spectrometer	High E (I)	High resolution, Precise scattering measurement to the focal plan, Rotatable spectrometer	Momentum resolution ; 1.5×10^4
	Zero-degree Spectrometer	High E (I)	Charge and mass separation, Good mass resolution	Momentum resolution ; 1200~ 4100
	High precession mass measurement system	Ultra low E	Penning trap, Multi-reflection Time of flight	Mass resolution ; $10^{-5} \sim 10^{-8}$
	Collinear laser Spectroscopy	Ultra low E	High Resolution Laser Spectroscopy System	Spectral resolution ; ≤ 100 MHz
Applied science	β -NMR/ μ -SR	Low / High E (II)	High intensity ^8Li & muon production	^8Li & muon $> 10^8$ pps
	Bio-medical facility	Low & High E (II)	Irradiation system for stable & radio ion beam	Uniformity ; $< 5\%$
	Neutron science Facility	Low E	Fast neutron generation & measurement system of fission cross section	Uncertainty ; $< \text{a few } \%$



CERN/ISOLDE,
CENBG, GANIL/SPIRAL2,
SPES/INFN,
GSI, Saclay, PSI,
DREEBIT GmbH, Phillips,
DANFYSIK

RAON



RIKEN, NIRS, J-PARC
CNS, U of Tokyo,
Yamagata Univ.
Tohoku Univ.
SHI co.

TRIUMF



LLNL
FNL
LANL



Domestic collaboration

Institute

KAERI/KOMAC/NFC, KINS, KRISS

University

Seoul Nat'l U., Chung-Ang U., Hoeso U.,
Sungkyunkwan U., Pusan Nat' U.,
Korea U., Chonbuk Nat' U., Kookmin U.,
Kyungpook Nat' U., Catholic U., Inha U.,
Chungbuk U., Hanyang U.

Industry

KeumRyong Tech, HMT Co.

- **RISP is a challenging project in this field, and as a newcomer we are practically crossing the technical design stage.**
- **The R&D of ISOL target chemistry is on-going from July this year, and ion sources are in the making one by one.**
- **The off-line test facility of the TIS front-end system is at the final engineering design stage.**
- **Extensive & active collaboration with advanced foreign institutes seems to be essential, in particular, for the successful development of RF-cooler, HRMS, charge breeder and A/q separator.**
- **The first exotic beam from ISOL at RISP is expected hopefully in early 2019.**

Thank you for attention !

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