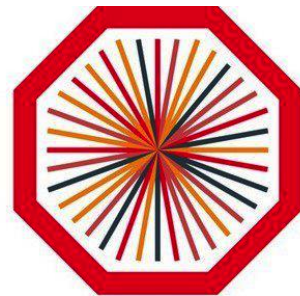


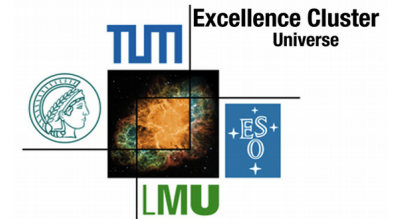
# Development of the GEM-based Read-Out Chambers for the ALICE TPC

Piotr Gasik  
(TU München)

**for the ALICE TPC Collaboration**

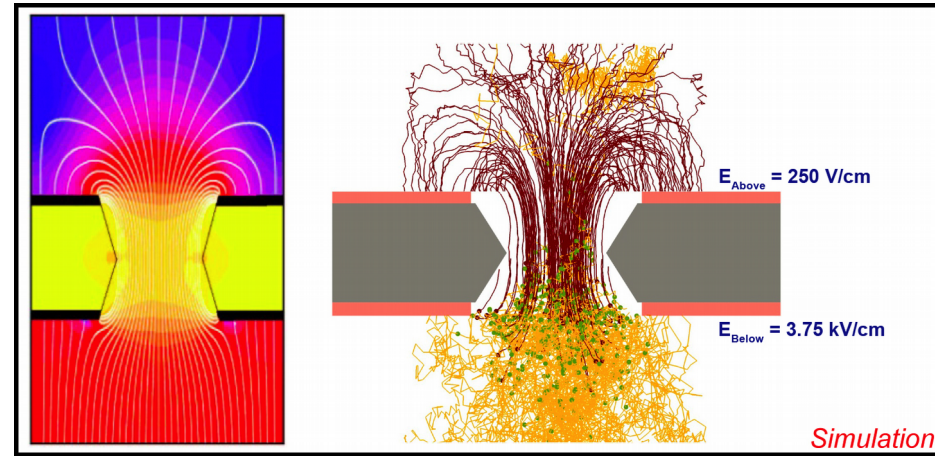


**ALICE**



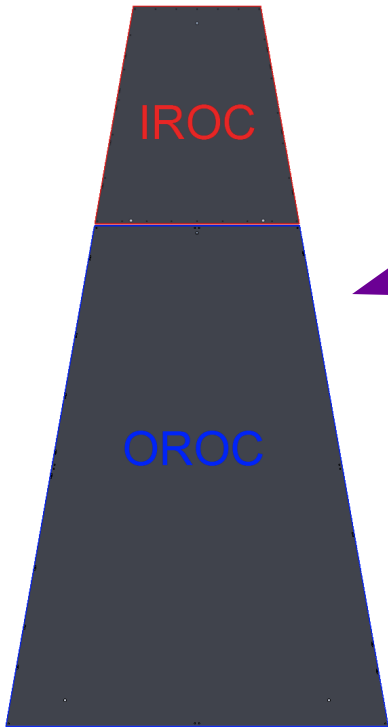
**RD51 Collaboration Meeting  
ZARAGOZA, 5–6 July 2013**

- **ALICE TPC will operate at a factor 100 higher readout rate after LS2**
  - 1-2 MHz p-p and 50 kHz Pb-Pb collisions
  - no gating and continuous readout
- **GEMs as an alternative for MWPC readout**
  - no issue with rate capability
  - possibility to efficiently block ions
  - lower (effective) gain since signal is produced by electrons (fast) + lower noise
- **Issues for GEM upgrade**
  - dE/dx resolution for PID (*Nov/Dec 2012*)
  - stability under LHC conditions (*Jan/Feb 2013*)
  - gain stability (charging up, rate dependence)
  - IBF (ongoing measurements, simulations)
  - new electronics (polarity, continuous readout)



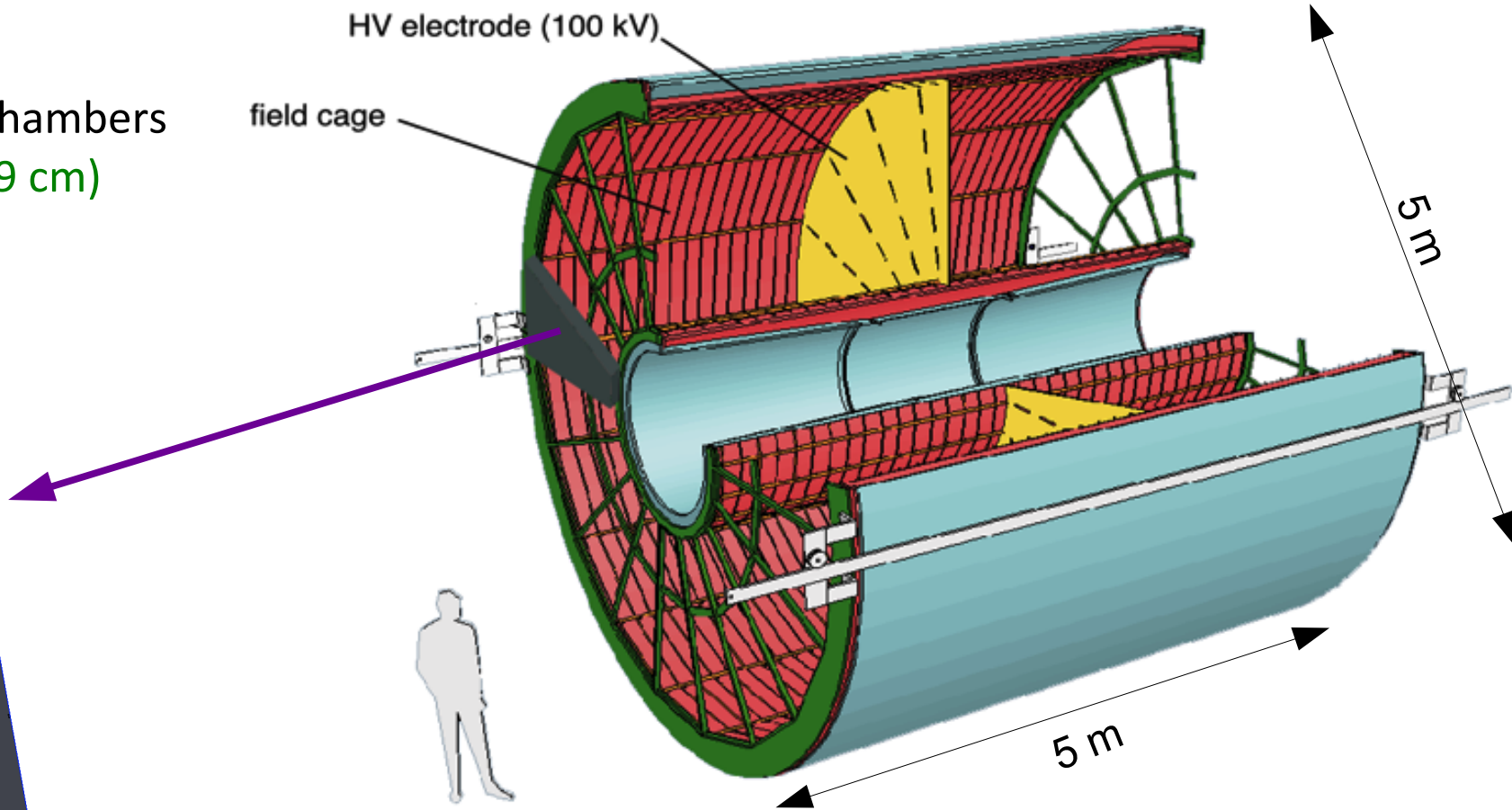
## 2 x 18 IROCs

Inner Read Out Chambers  
50 cm × 47 cm (29 cm)



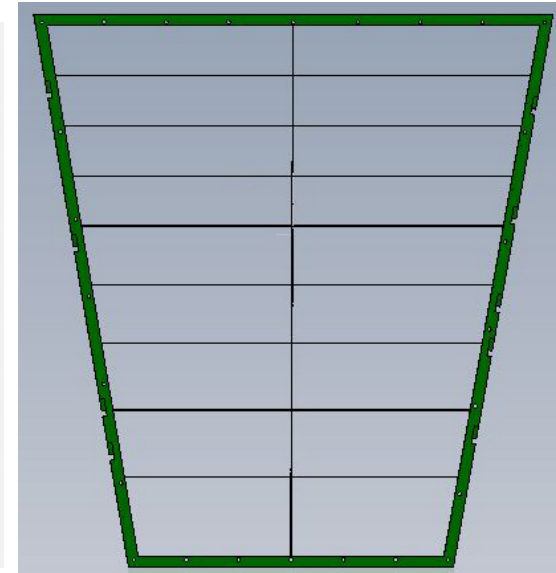
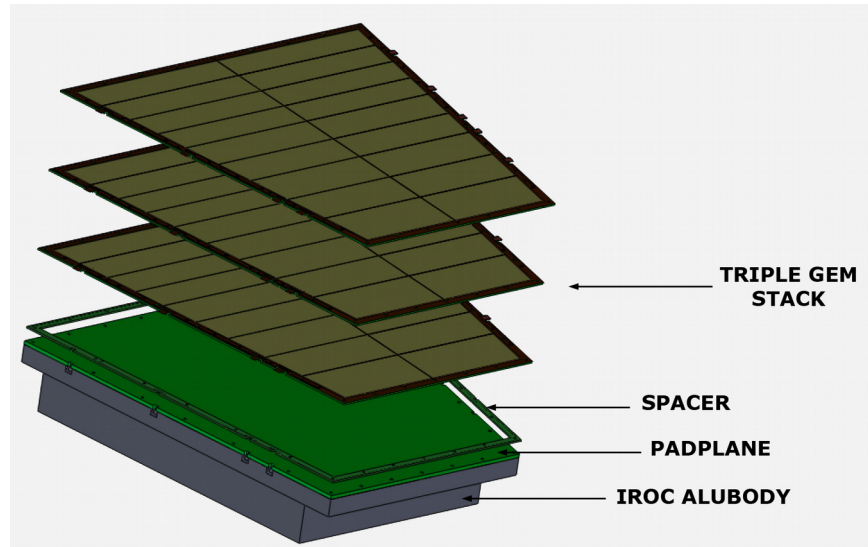
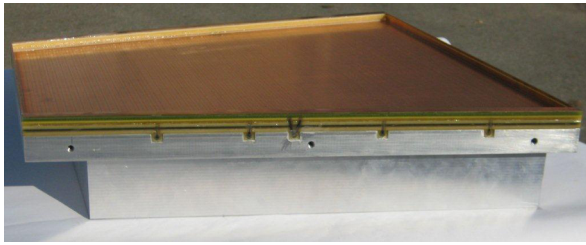
## 2 x 18 OROCs

Outer Read Out Chambers  
114 cm × 87 cm (47 cm)



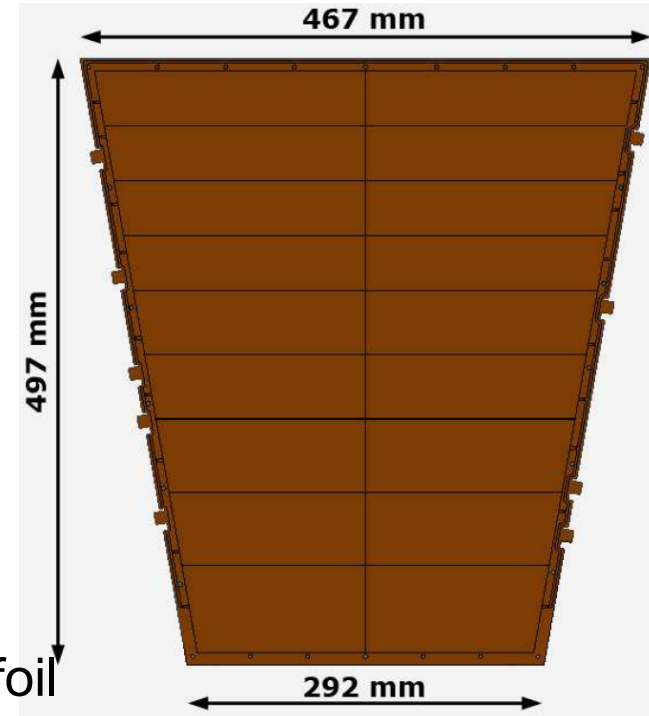
## GAS:

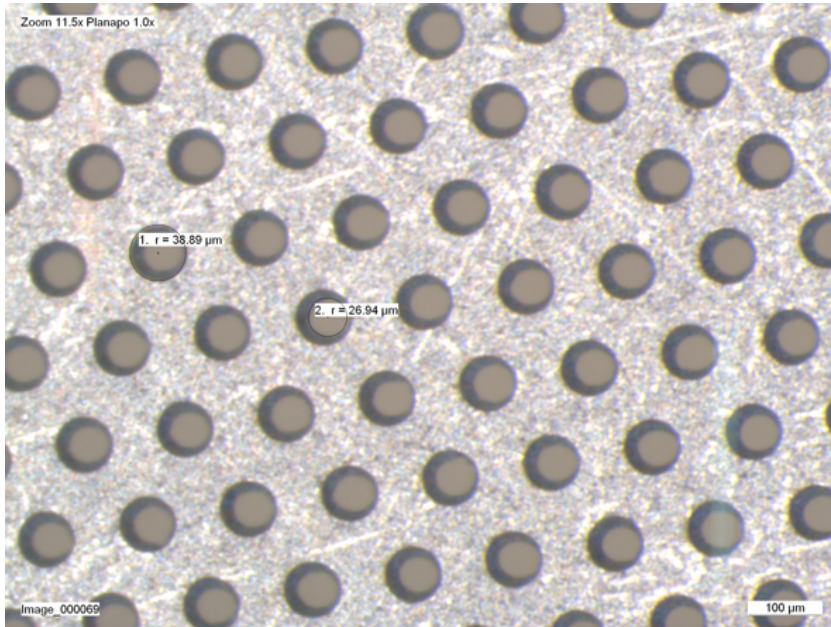
- Ne-CO<sub>2</sub> (90-10)
- 90 m<sup>3</sup>
- $v_{\text{drift}} = 2.73 \text{ cm}/\mu\text{s}$  (@ 400 V/cm)



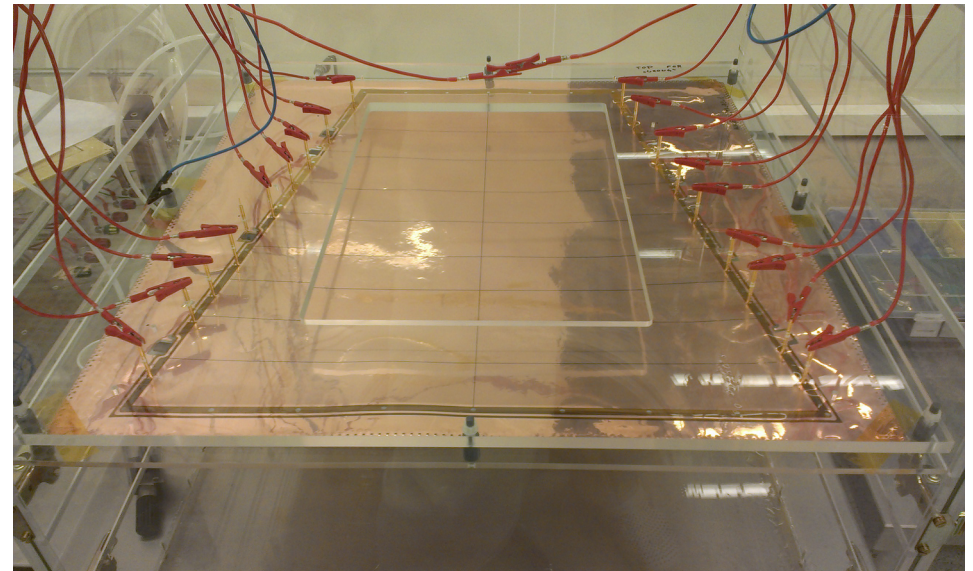
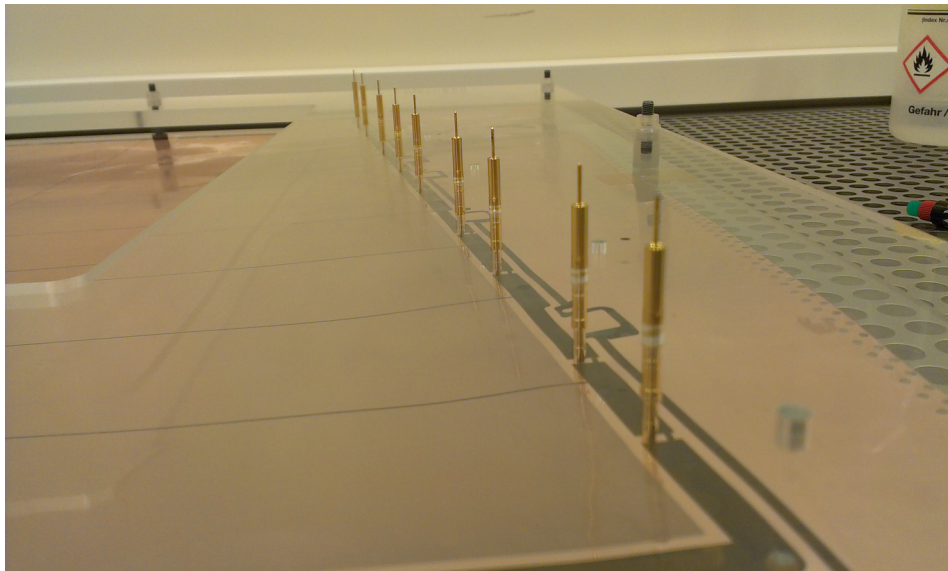
## GEM foils for IROC prototype

- ✓ 3 single-mask, large-size foils
- ✓ Inner/Outer hole diameter: 50/70  $\mu\text{m}$
- ✓ Pitch: 140  $\mu\text{m}$
- ✓ 18 sectors (top side segmented),  $\sim 100 \text{ cm}^2$  each
- ✓ 2 mm frames (G10 fiber glass) glued on bottom side
- ✓ Thickness of spacer grid: 400  $\mu\text{m}$
- ✓ Additional frame (spacer) between pad plane and bottom foil

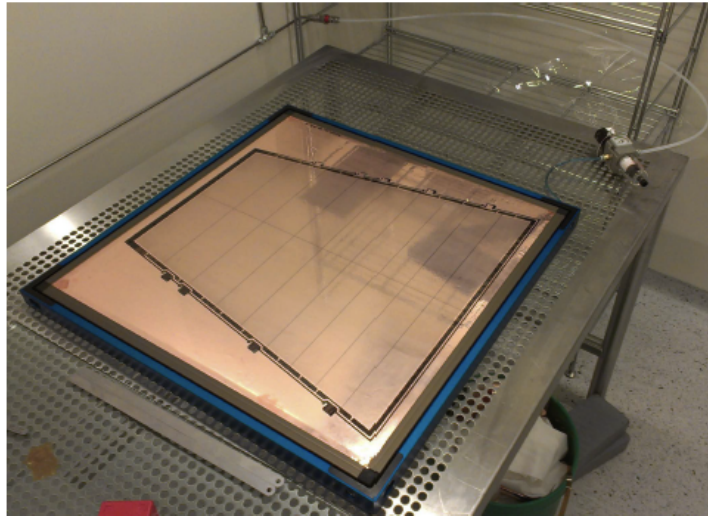




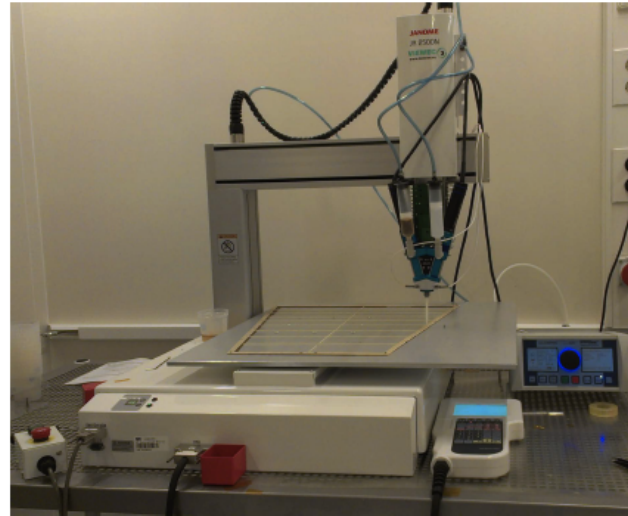
- **Microscope check**
  - hole size measurement
  - search for defects
- **HV check**
  - Test in box flushed with N<sub>2</sub>
  - 550 V (max. 600 V) applied
  - Measure leakage current (*< 0.5 nA*)
  - Measure spark rate (*< 3 per each HV step*)
  - **Performed at each step of assembly**



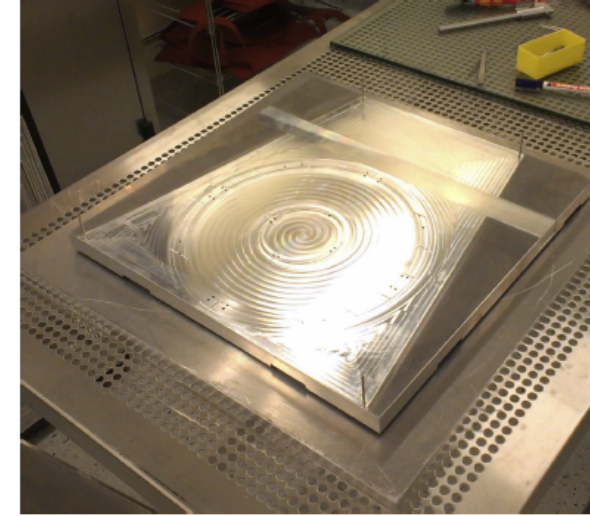
1. Stretching (DEK frame, 10 N/cm)



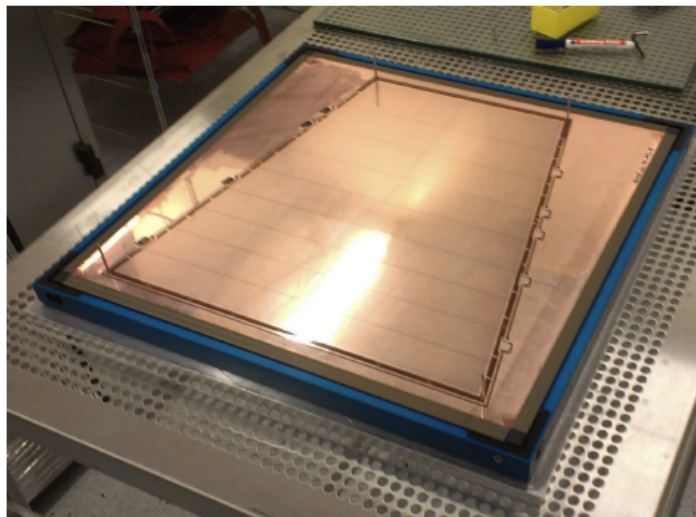
2. Glue dispensing (ARALDITE 2011)



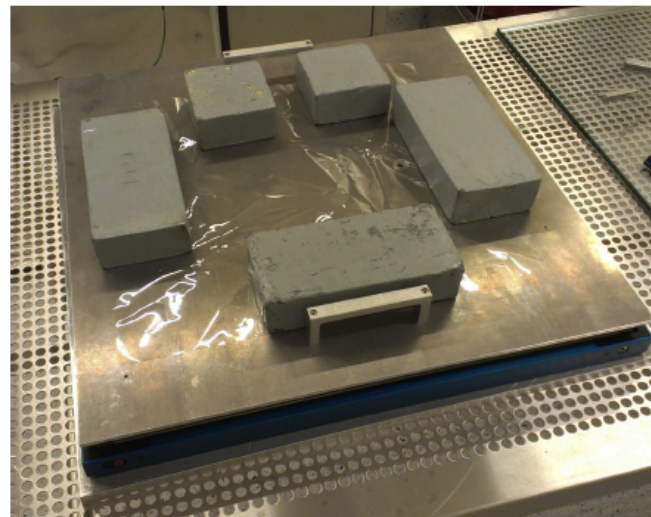
3. Alignment tool



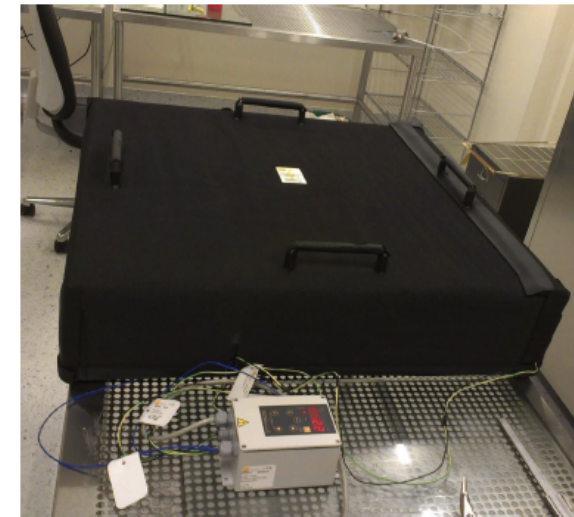
4. Foil glued onto the frame

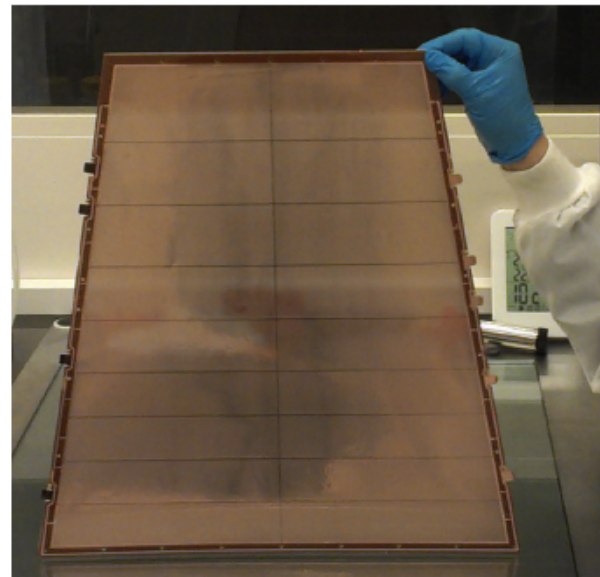


5. Counterweight for gluing

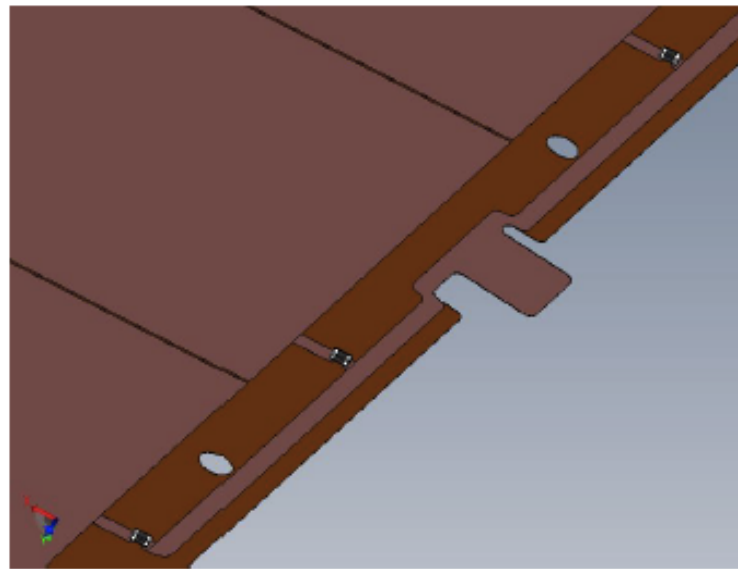


6. Curing the glue (70°C for 20h)

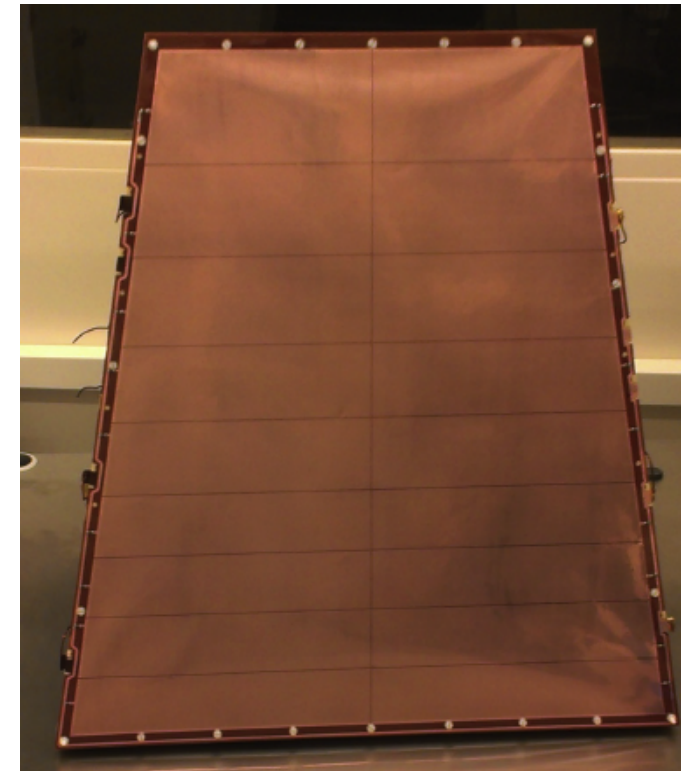




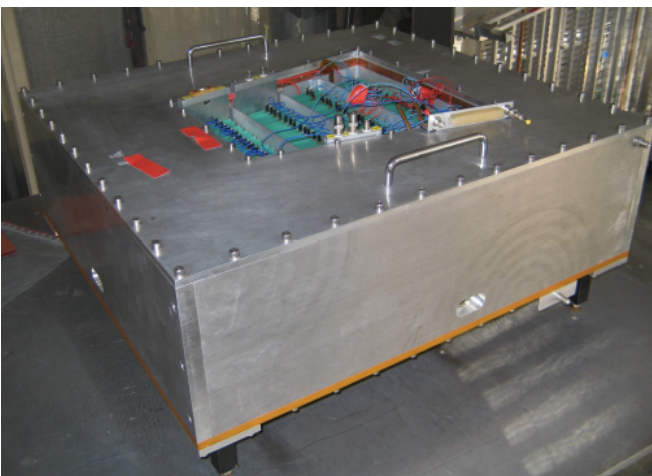
- Raw material cut off
- HV test  
(lower leakage currents after curing the glue in high T)



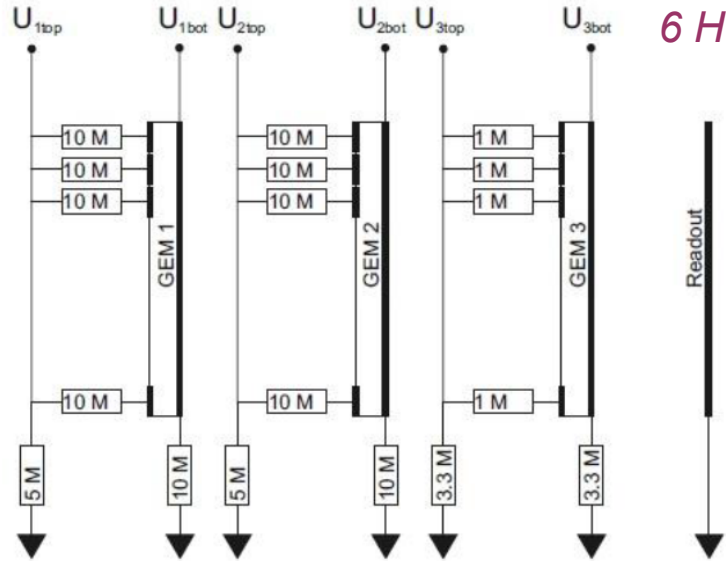
- Loading resistors (SMD)
- HV wires connection



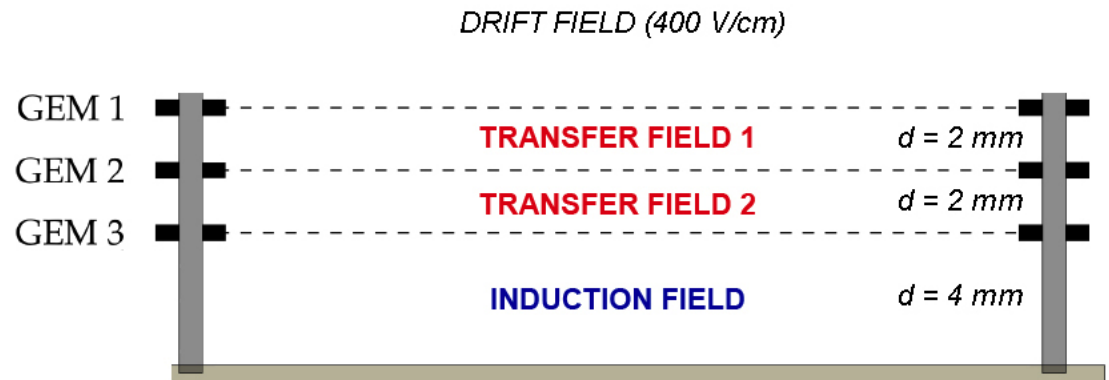
- Mounting the stack
- **Wrinkles on the foil(s):**
  - Nylon screws,
  - Number of screws,
  - Position of screws/holes



- GEM IROC in a modified test box with the filed cage
- Drift length: ~11 cm
- Adjustable potential on the last strip of the FC



6 HV channels used (adjustable potentials)



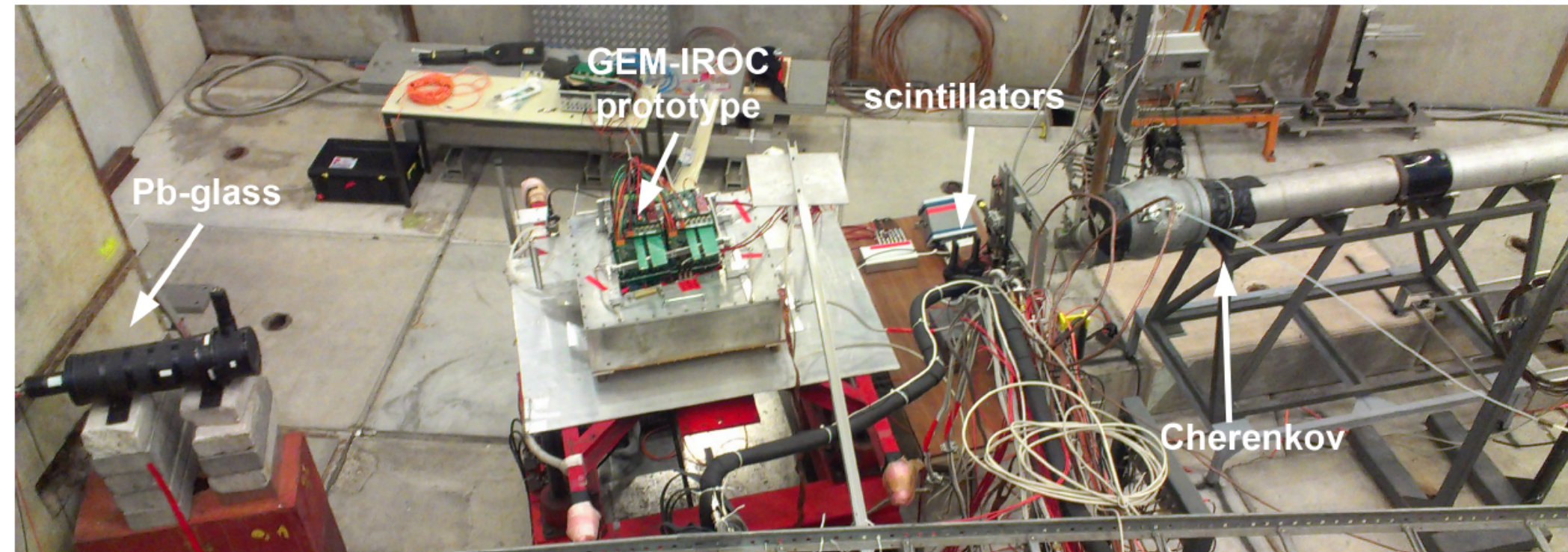
**“Standard” settings**  
 - stability-optimized  
 - 100 % for Ar/CO<sub>2</sub> 70/30

Transfer Field 1 = 3730 V/cm	GEM1 = 400 V
Transfer Field 2 = 3730 V/cm	GEM2 = 365 V
Induction Field = 3730 V/cm	GEM3 = 320 V
<ul style="list-style-type: none"> <li>Scaling factors: 69%, 70%, 71%, 72%, 73% (scaling both GEMs and Fields)</li> <li>Resulting gains: ~ 1500 – 6000</li> </ul>	

Transfer Field 1 = 3800 V/cm	GEM1 = 225 V
Transfer Field 2 = 200 V/cm	GEM2 = 235 V
Induction Field = 3800 V/cm	GEM3 = 285 V
<ul style="list-style-type: none"> <li>Scaling factors: 100%, 103%, 105%, 107% (scaling only GEMs)</li> <li>Transfer Field 2: 200, 400, 600, 800 V/cm</li> <li>Resulting gains: ~ 900 – 6600</li> </ul>	

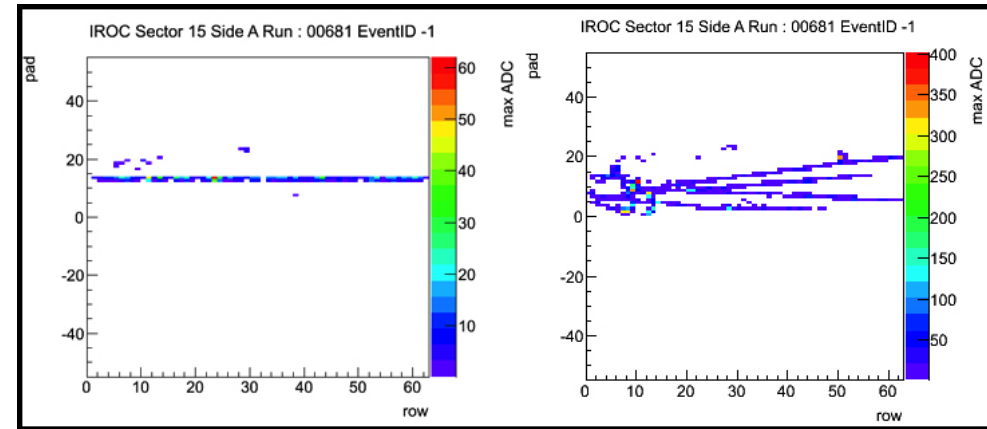
**“IBF” settings**  
 - IBF optimized (4 %)  
 - increasing gain in GEMs  
 - low T2 field  
 - (4x4 matrix)

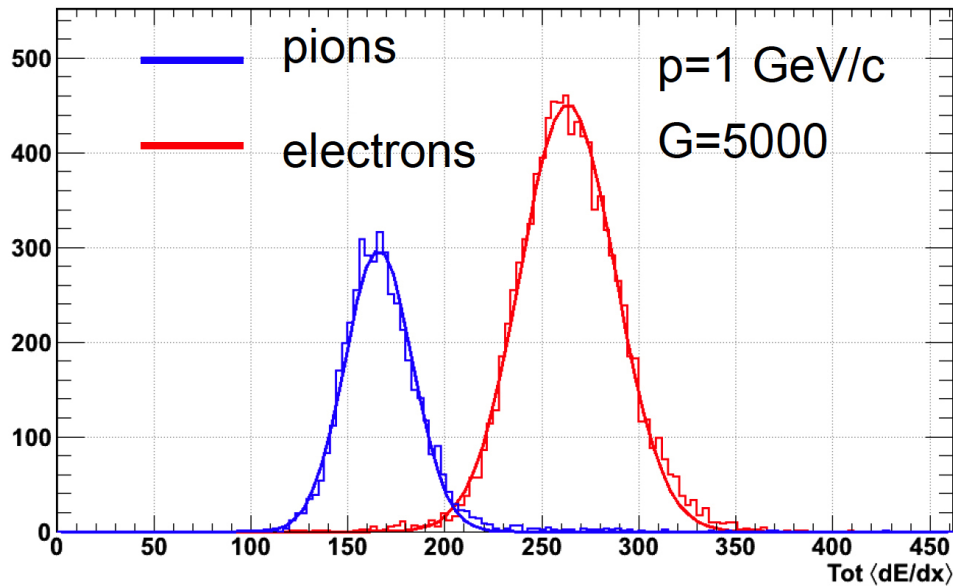




## PS East Area – T10 beamline

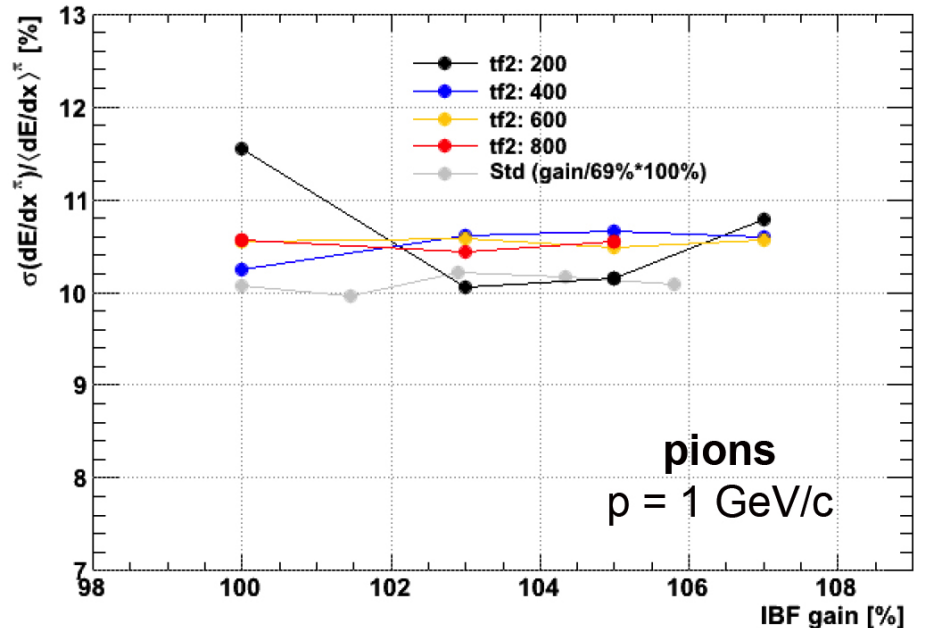
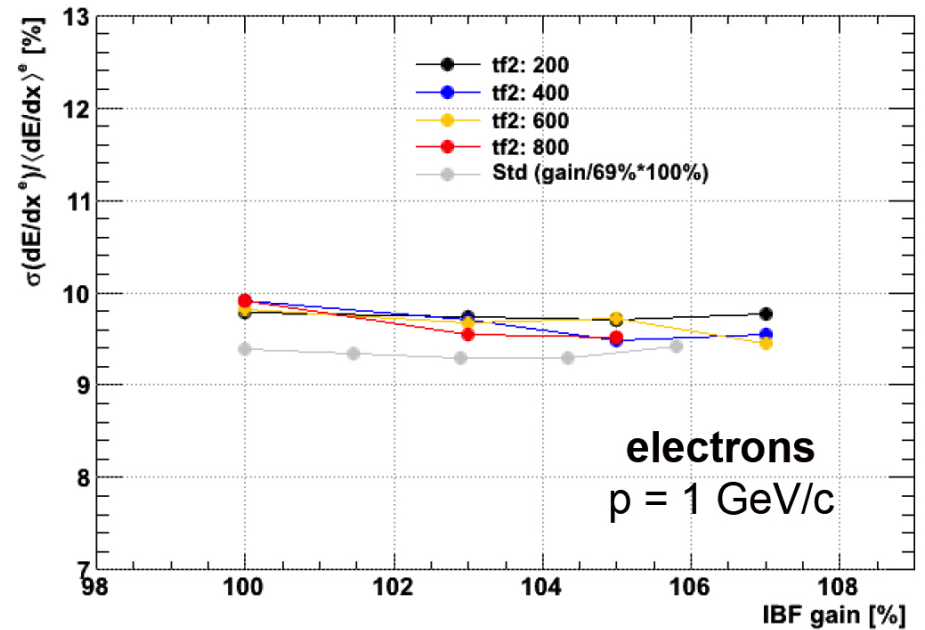
- Data taken for different beam settings:
  - 1 GeV/c, 2 GeV/c, 3 GeV/c negative ( $e^-$ ,  $\pi^-$ )
  - 1 GeV/c, 6 GeV/c positive ( $e^+$ ,  $\pi^+$ ,  $\rho$ )
- GEM settings: “standard” and “IBF”
- Gas mixture: Ne-CO<sub>2</sub> (90-10)
- 64 pad rows read-out (7 cm wide) with 10 EUDET FEC (PCA16+ALTRO) – *borrowed from LCTPC via Lund*



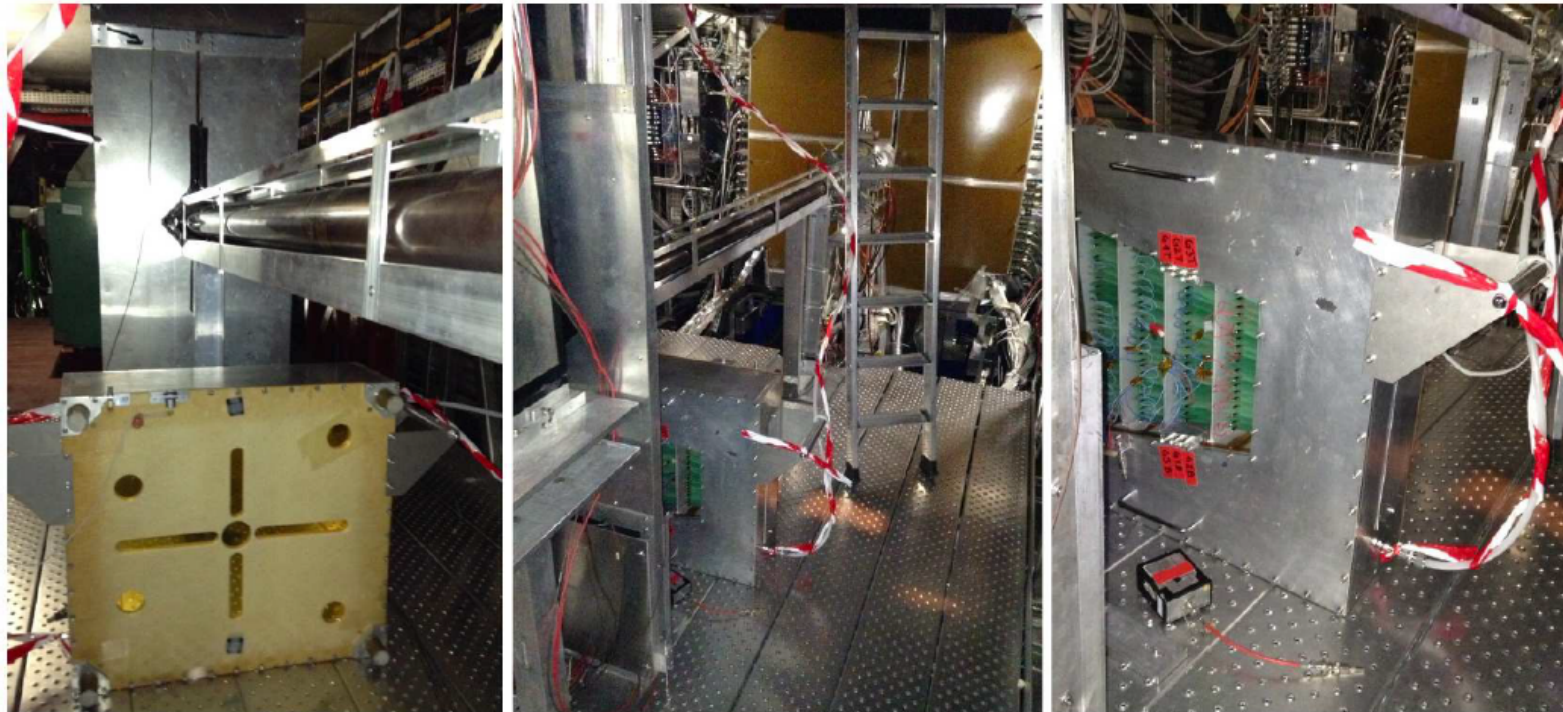


## dE/dx measurements

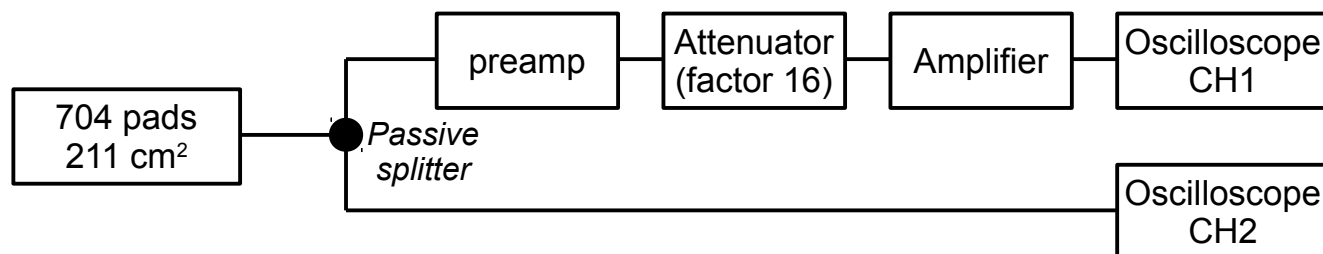
- Gain equalization using tracks
- No T/P correction
- Truncated mean of cluster charge (5 - 70 %)
- For comparison:  
IROC only in ALICE TPC  $\sigma_E/E \approx 9.5 \%$  (for high  $\eta$ )



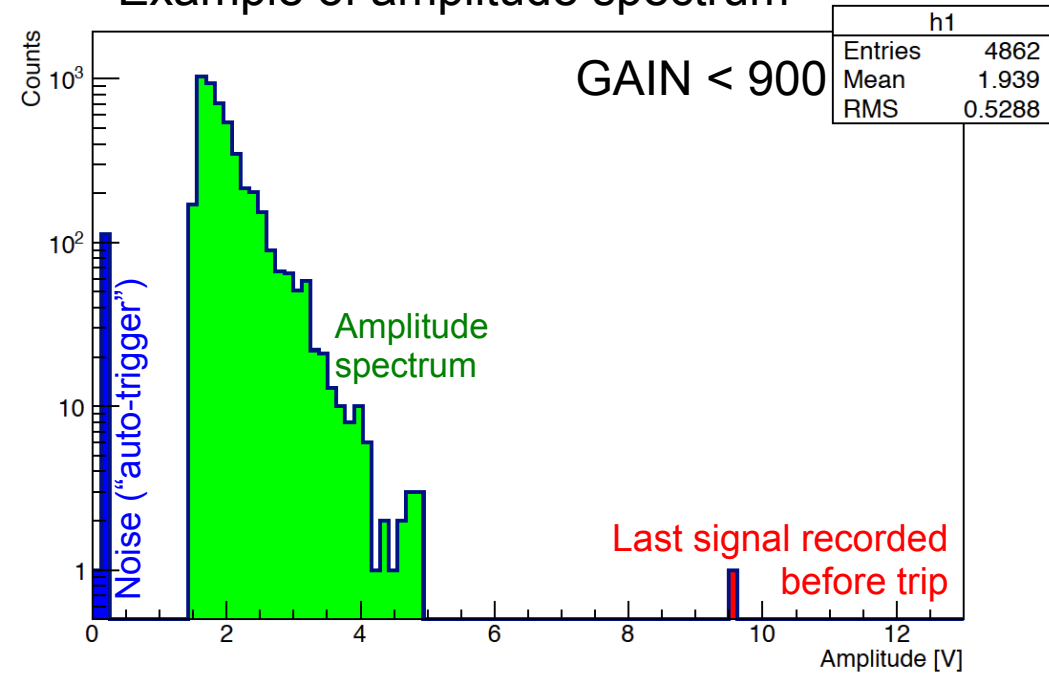
# Test under LHC conditions



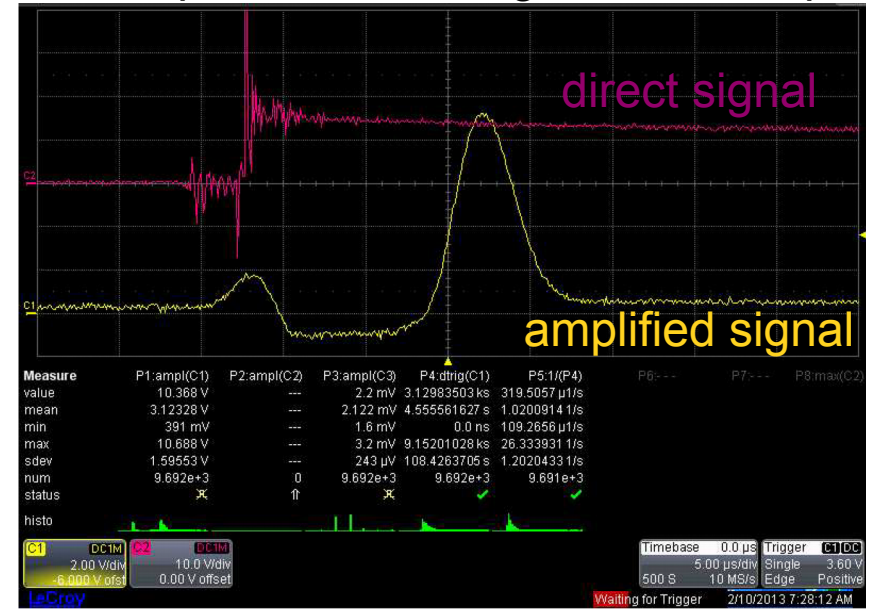
- p-Pb period 2013 (3 weeks)
- Prototype installed at the ALCIE cavern under the beam pipe ( $\eta \approx 2.6$ )
- 200 kHz interaction rate
- Particle rate  $\sim 5000$  kHz per rapidity unit
- Standalone readout: waveforms, discharges, trips
  - Trig. Rate  $< 10$  Hz (recording highest signals)



### Example of amplitude spectrum



### Example of the last signal before trip



- **23 trips occurred** (+ 8 during the PS beamtime)
  - 20 at lowest "IBF" settings, 2 at "standard", 1 while ramping up
  - 21 with beam, 2 without
  - All included G1 (absolute voltages?)
  - Highly ionizing particles? (heavy fragments)

- **7 shorts developed in the GEM-foils**
  - 1 x GEM1; 3 x GEM2; 3 x GEM3;
  - **Shorts developed in the sectors with problems at the QA – HV step;**
  - **No correlations with foil defects found**

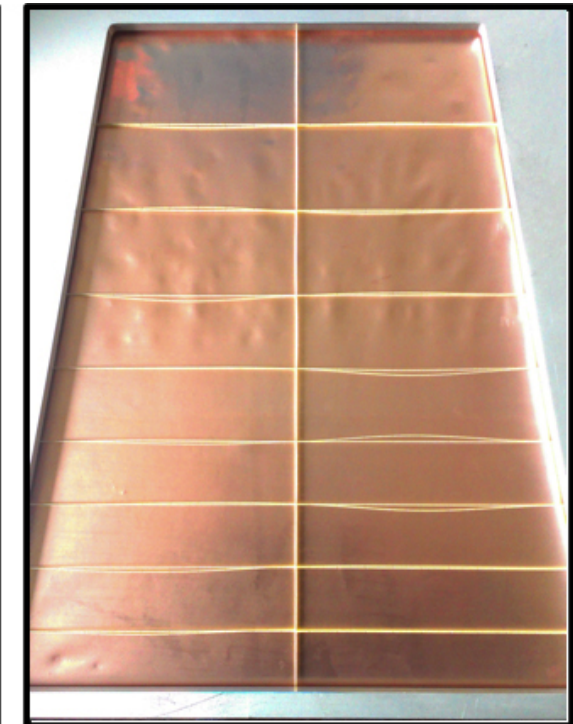
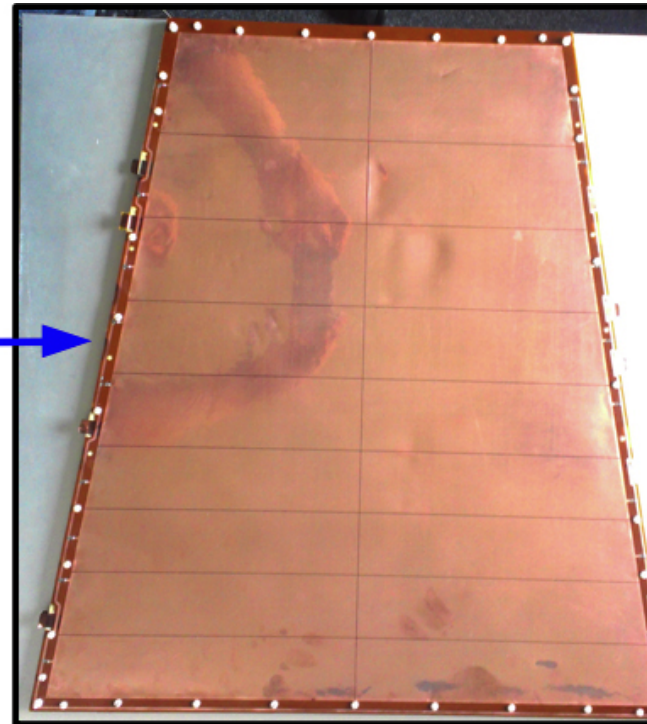
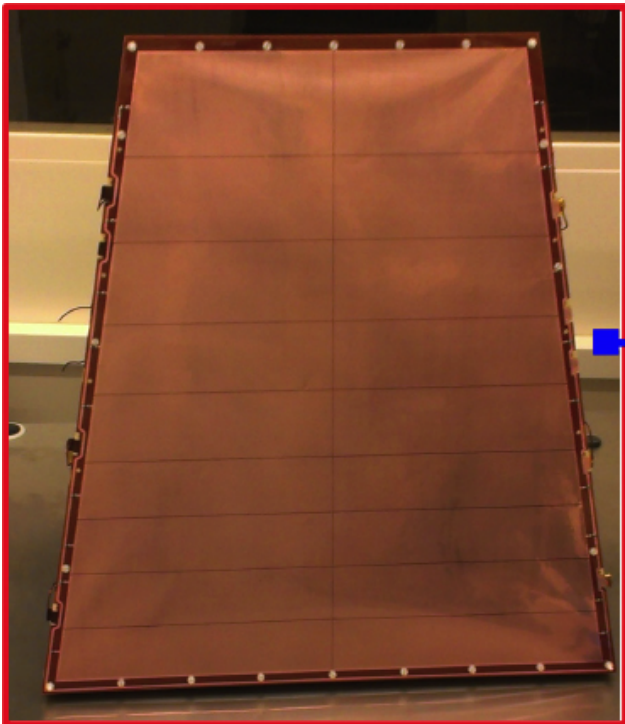
Importance of QA

- **Do we operate at breakdown limits?**
  - Systematic studies in Ne-based gas mixtures needed
  - Gas choice
    - Ne-CO<sub>2</sub> (90-10) , Ne-CO<sub>2</sub>-N<sub>2</sub> (90-10-5) + others
  - HV settings
    - IBF+Stability optimized
  - Other parameters (production, quality, HV supply, etc.)

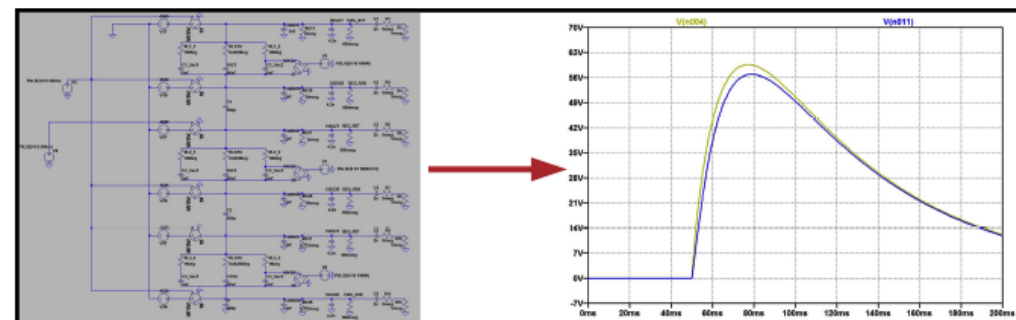
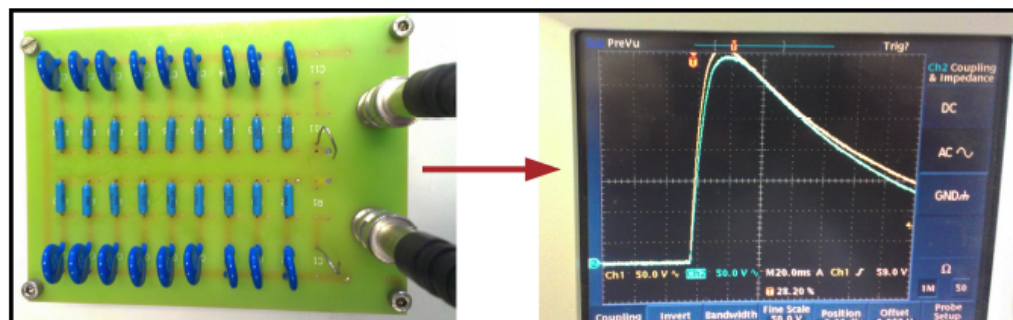
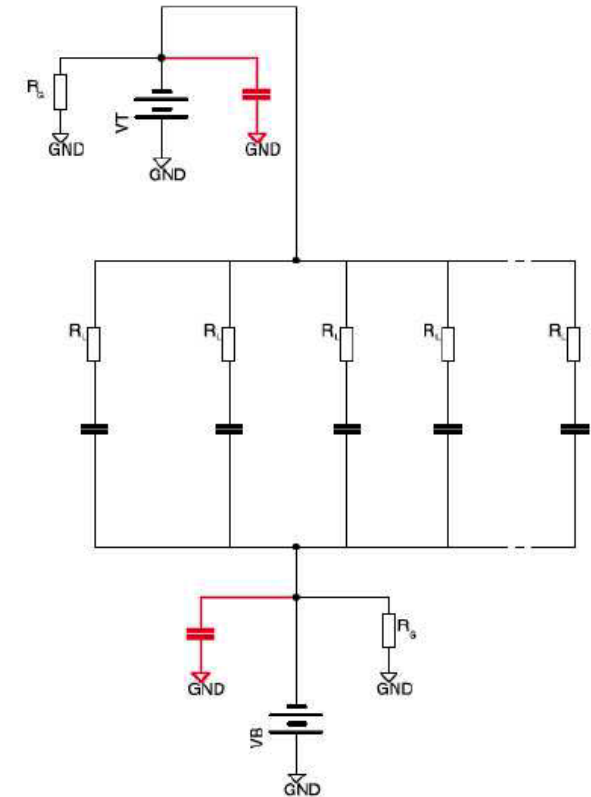
# Improvements in “wrinkle issue”

- Remnants of glue sticking out from the holes removed  
→ *small grooves around the holes in a new frame design*
- New, more rigid, screws (Polyamid 6.0 with 25% glass fibers)
- Additional mounting holes **around the corners** and on the sides
- Frame on top of the stack, to distribute the pressure (not on the pictures)
- *Work in progress (frame bending → tension still not kept)*
- *Alternative R&D: NS2, new methods*

*New foils/frames  
in the production*

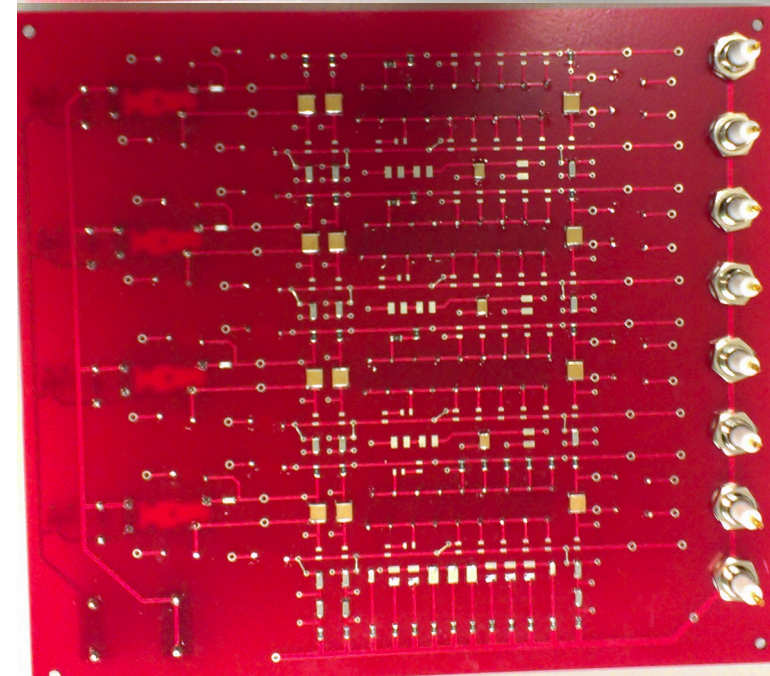
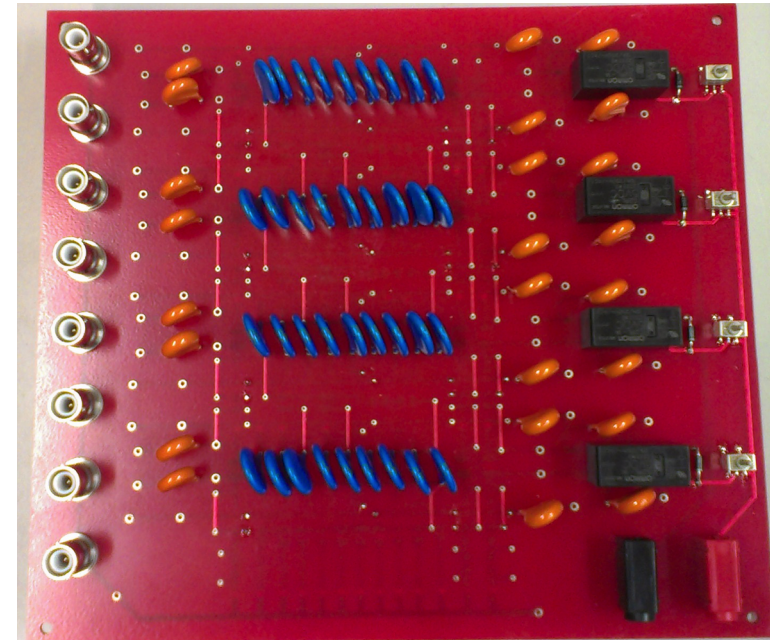
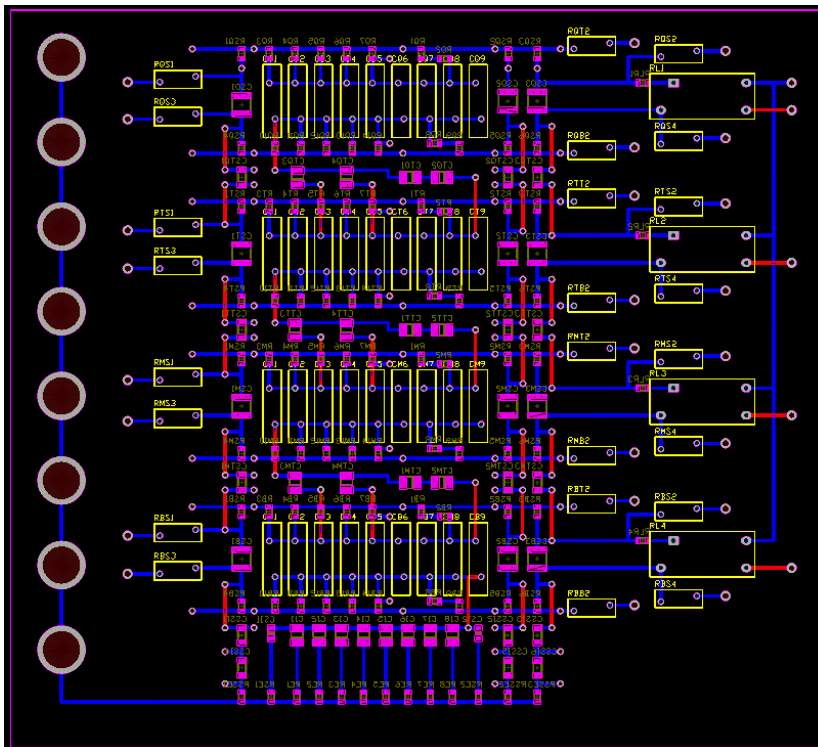


- Loading resistors
  - 10 M $\Omega$  for top (**G1**) and middle (**G2**) foils
  - 1 M $\Omega$  for bottom (**G3**) foil
- Each side powered independently (6 HV channels)
  - $\Delta V$  across the GEM **must not** increase after the trip
  - top side **must** discharge faster than bottom
  - crucial role of parasitic capacitances (cables!)
- Grounding resistors
  - **G1T**  $\rightarrow$  5 M $\Omega$ ; **G1B**  $\rightarrow$  10 M $\Omega$
  - **G2T**  $\rightarrow$  5 M $\Omega$ ; **G2B**  $\rightarrow$  10 M $\Omega$
  - **G3T**  $\rightarrow$  3.3 M $\Omega$ ; **G3B  $\rightarrow$  3.3 M $\Omega$**
- Tested with GEM-model and LTspice simulations



## PS time characteristics

- tripping times/delays
- PCB GEM model:
  - Various Transfer/Induction gaps
  - “Discharges” in GEMs
  - Scope readout (AC coupling via capacitors)
- + simulations

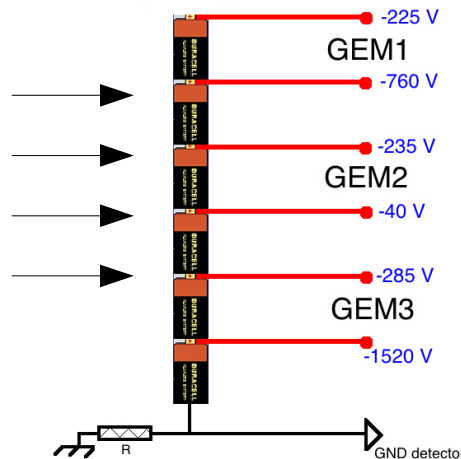
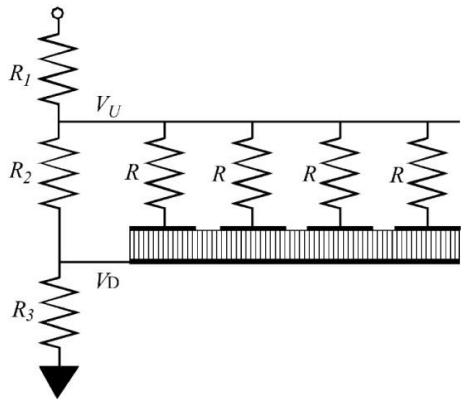
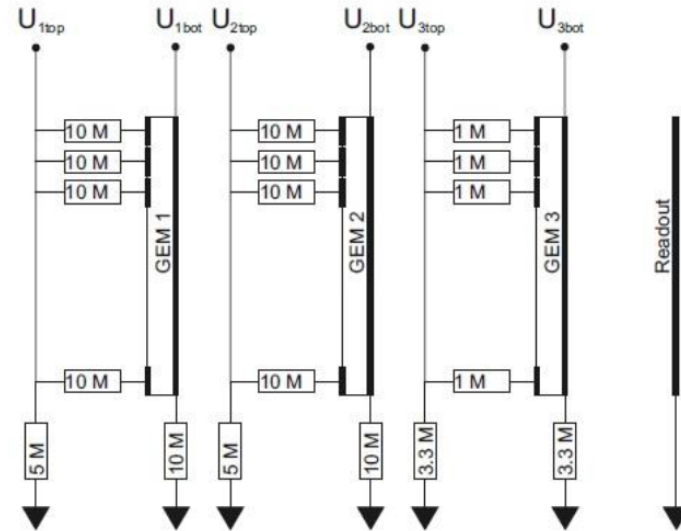




- HV Supply**

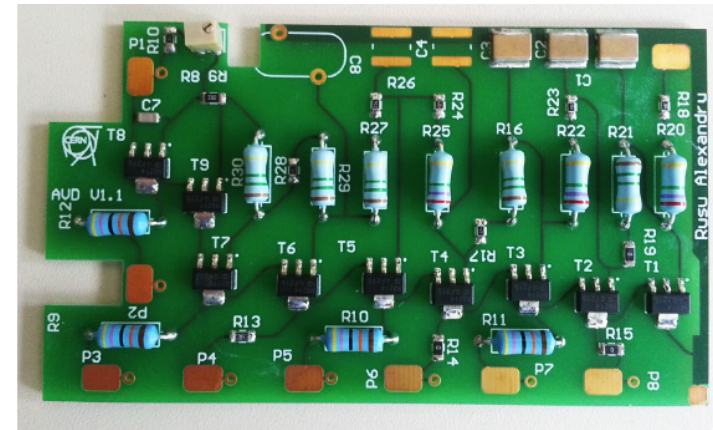
- **safe trip after the discharge**

- Independent HV channels
- Resistor chain
- Active HV divider
- **+ fast shutdown**



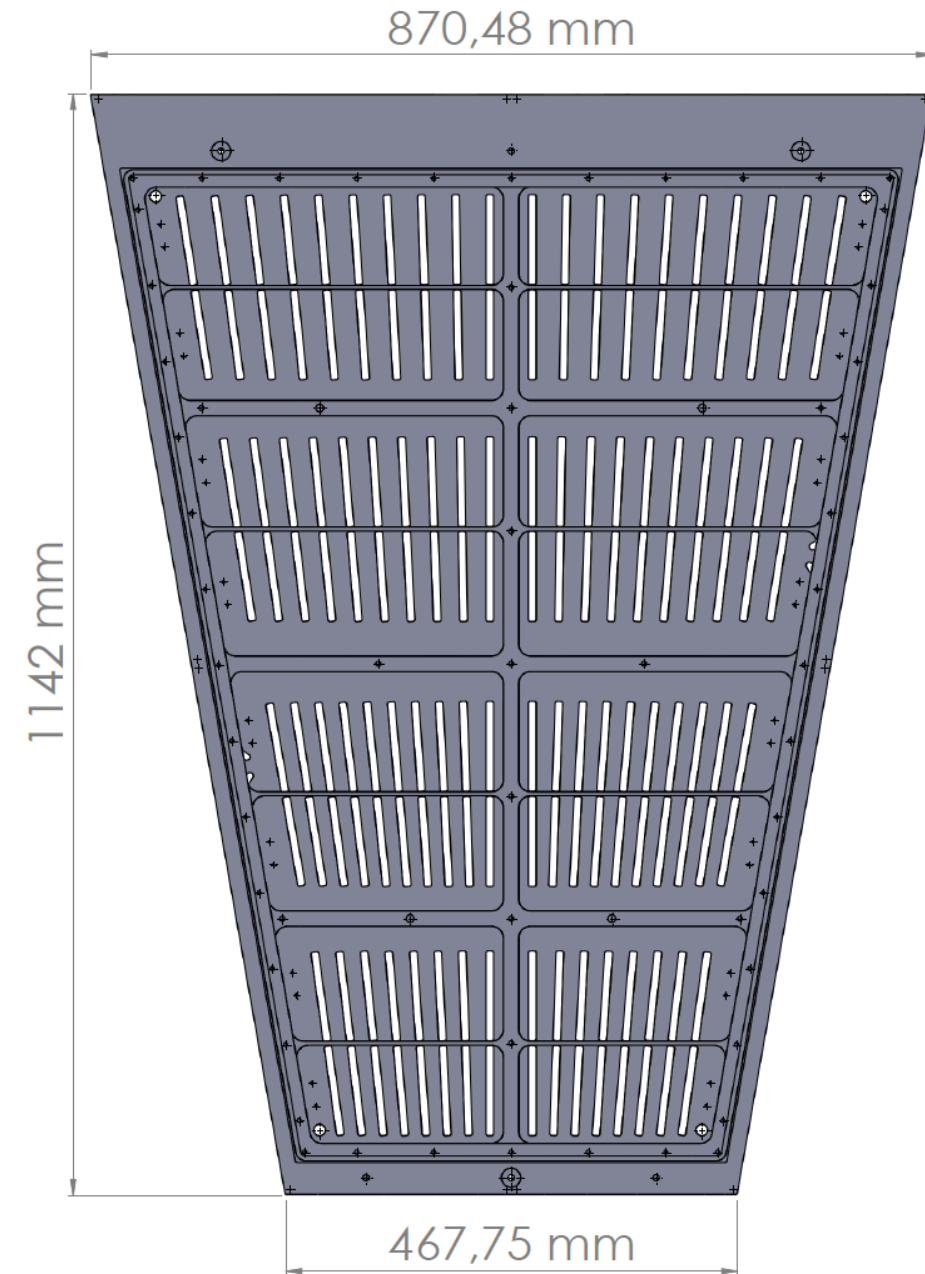
**“Frascati” Active HV Divider**

*E. Corradi et al., NIM A 572 (2007) 96*

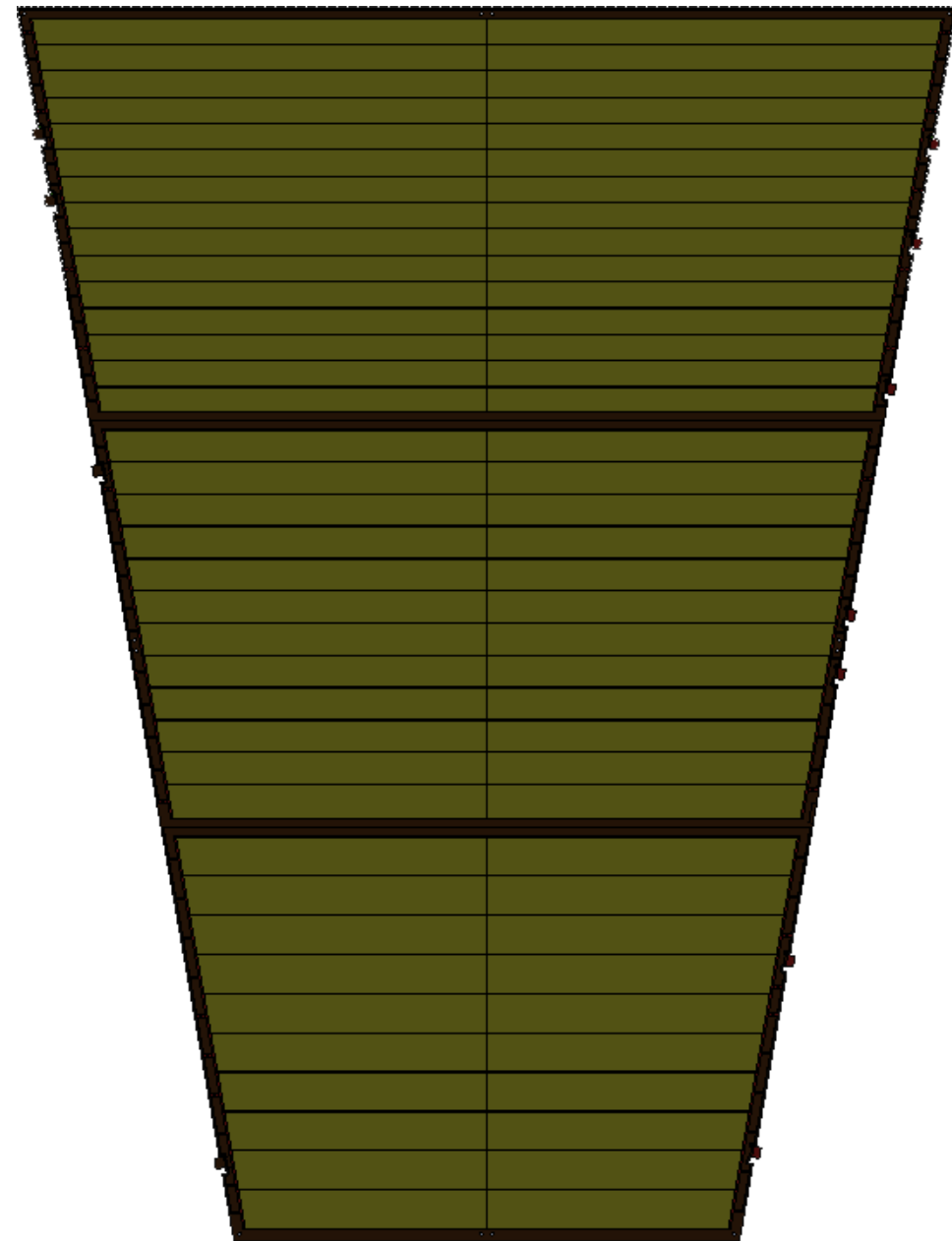


**SRS AVD**

*H. Muller, RD51 Miniweek, 23.04.2013*



- 4 times larger than IROC!!!
- Foils
  - 3 independent foils (frames)
  - splicing the foils – dead area smaller



- **3 foils + 3 frames (10 mm wide)**
  - 30 sectors ( $\sim 100 \text{ cm}^2$  each)
  - 24 sectors
  - 20 sectors
  
- **4 pad rows (out of 96) lost with such a frame configuration**
  
- **Spacer grid follows sectorization of GEM-foils**
  - may be enlarged
  - foil bending studies (FEM) ongoing
  - foil tension must be kept!

- First GEM IROC prototype for ALICE designed, assembled and operated
- Good  $dE/dx$  resolution has been demonstrated with beams at the CERN PS
- Stability under LHC conditions tested during p-Pb beamtime
  
- Issues to be addressed:
  - Stability of the GEM system
    - discharge probability
    - discharge propagation (FEE protection)
  - IBF (and many other parameters) – optimization in progress
- Definition of assembly procedure for IROCs and OROCs under way



**THANK YOU!**