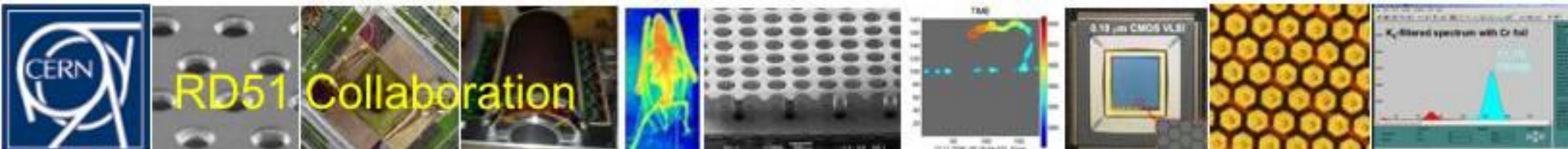


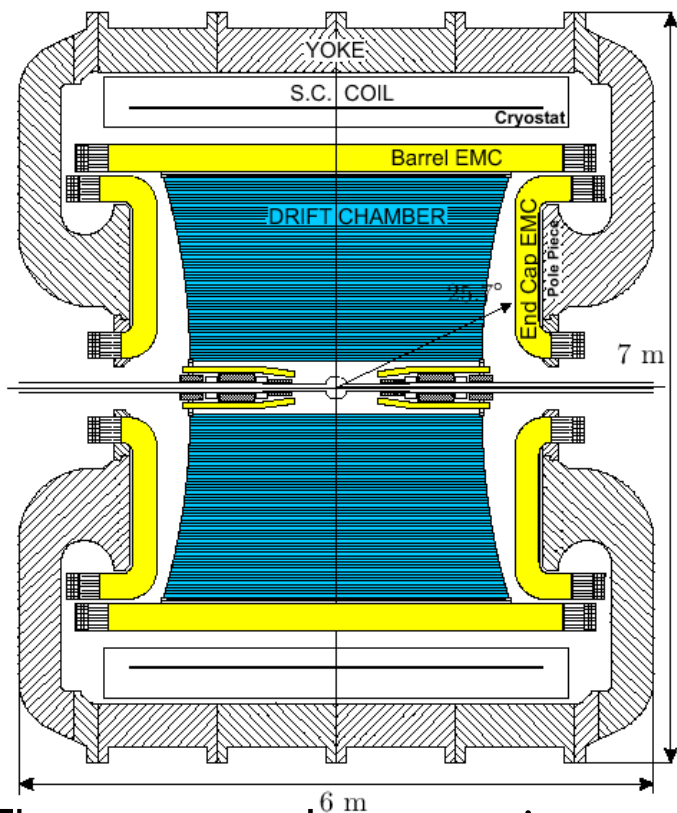
The Cylindrical GEM detector for the KLOE-2 Inner Tracker



G. Morello on behalf of the KLOE-2 IT group
MPGD2013, July 1st, Zaragoza (E)



The KLOE-2 Inner Tracker



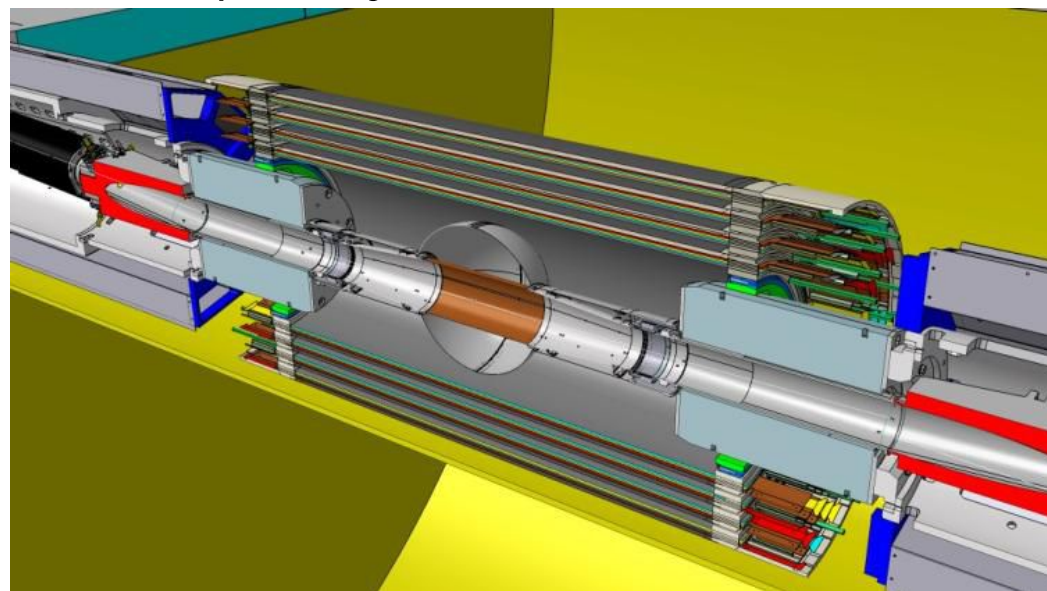
The KLOE apparatus, consisting of a huge **Drift Chamber** and a **Electromagnetic Calorimeter** working in a **0.5 T** axial magnetic field, has been upgraded with new subdetectors (including a **vertex detector**) for a new data taking campaign. The required vertex detector performances are:

- **200 μm** spatial resolution on the transverse plane and **500 μm** along the beam line
- material budget less than **2% X_0**
- **5 kHz/cm²** rate capability

The vertex detector is composed by **4 coaxial cylindrical GEMs** with

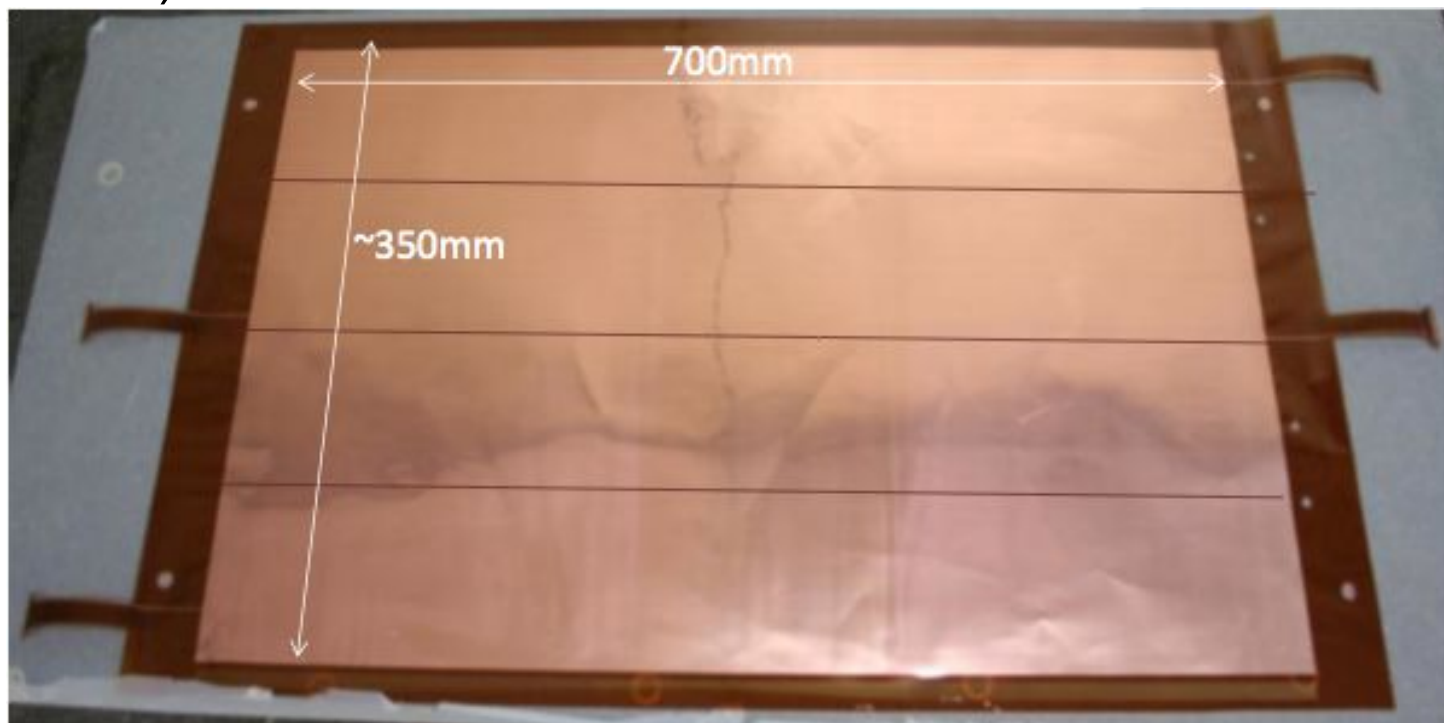
- **700 mm** active length
- radii from **130** to **205 mm**
- X-V strips-pads readout (**25°-32°** stereo angle)

Very low-mass detector



The electrodes of the IT

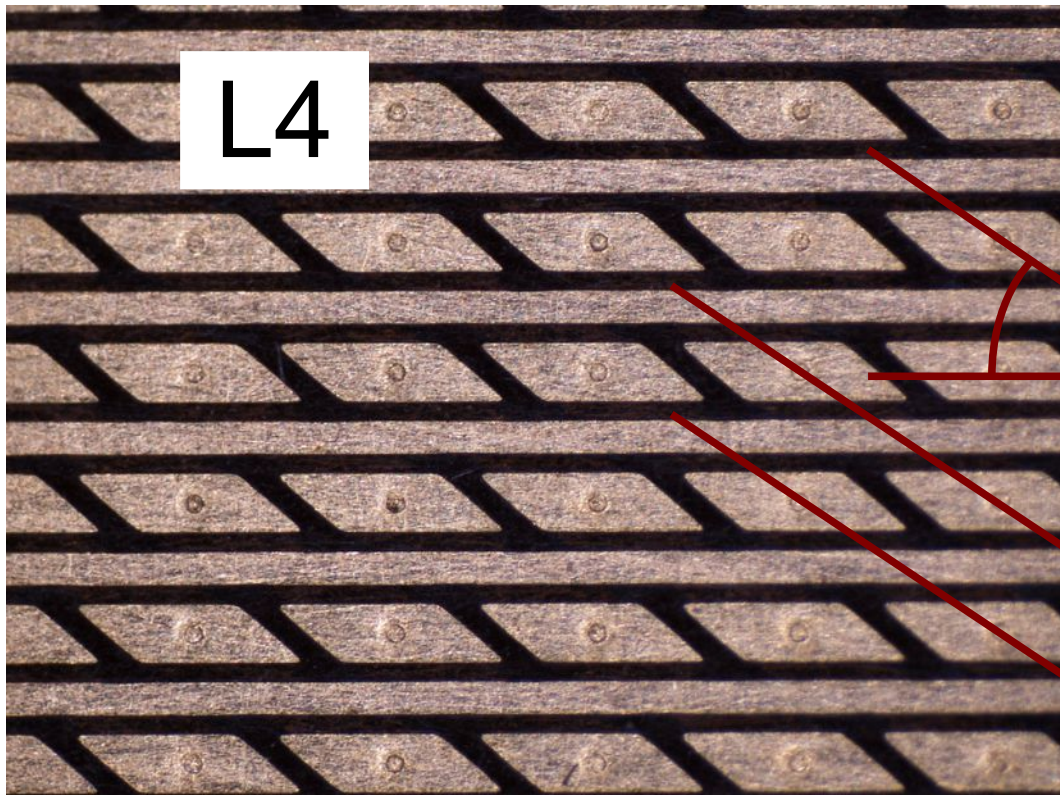
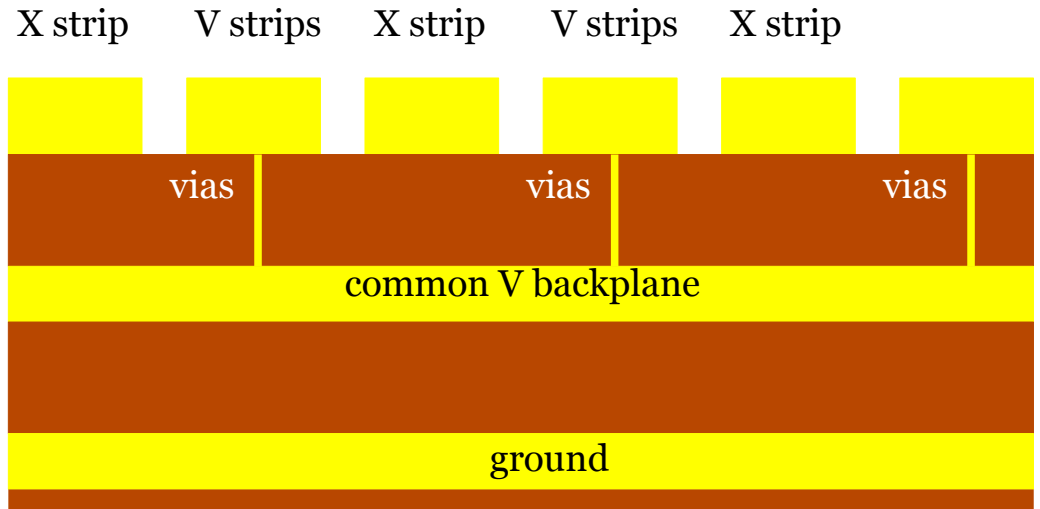
- Every layer of the Inner Tracker is a **triple-CGEM** composed by a cylindrical anode, 3 CGEM and a cylindrical cathode
- The dimensions of the electrodes required a new production technique
- The **CERN TE-MPE-EM workshop** (Rui de Oliveira) produced **large area GEM foils** (up to **350 x 700 mm²**) using the **single-mask technique** (**first time for an experiment**)
- Every GEM foil is divided in **40 HV sectors** (**1.5 x 70 cm²**) on the top side and **4 HV sectors** on the bottom side in order to reduce the energy of discharges
- Each cylindrical electrode is composed by three foils and it's realised with the wrapping technique developed by us



The readout of the IT

The readout of the IT is a flexible kapton/copper circuit.

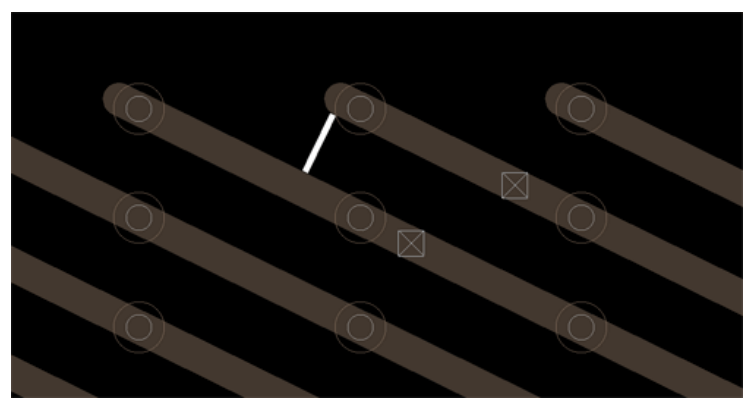
The 2-dimensional view is given by the X-strips (parallel to the axis of the CGEM) and V pads connected by vias to a common backplane



$\alpha = 32.75^\circ$

X pitch $\approx 650 \mu\text{m}$

V pitch $\approx 600 \mu\text{m}$



GASTONE: the FEE for the IT

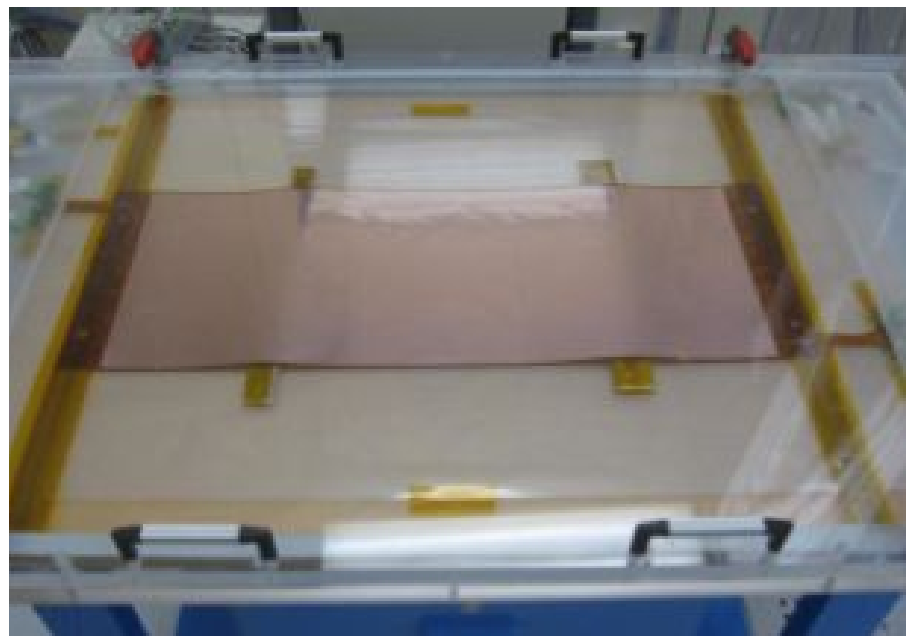
- Mixed analog-digital circuit
- Low input equivalent noise, low power consumption and high integrated chip
- 4 blocks:
 - charge sensitive amplifier
 - shaper
 - leading-edge discriminator (programmable threshold)
 - monostable (stretch digital signal for trigger)

Sensitivity (pF)	20 mV/fC
Z_{IN}	400 Ω (low frequency)
C_{DET}	1-50 pF
Peaking time	90-200 ns (1-50 pF)
Noise (erms)	800 e^- + 40 e^-/pF
Channels/chip	64
Readout	LVDS/Serial

Developed by INFN Bari and LNF



Quality check



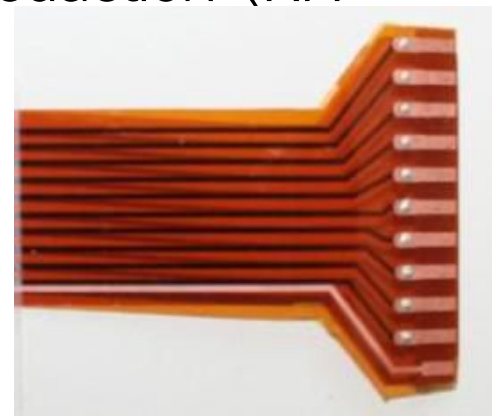
The GEM foils are tested in a N_2 flushed box for humidity reduction (RH below **10%**)

Each sector of the foil is supplied with up to **600 V**

Discharge rate (**$O(1) h^{-1}$ @ 600 V**) and current leaks (**$<1nA$**) are monitored

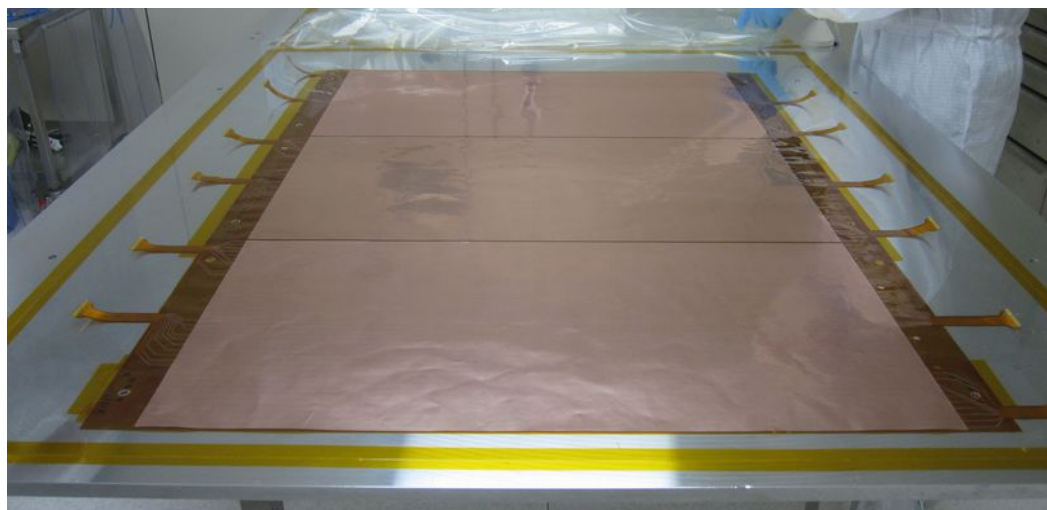
HV connections are checked to have **$R < 2 \Omega$**

A complete test takes **$\sim 4 h$**



On a total of **50** GEM foils, **41 (82%)** were **OK** (**5** of them recovered by Rui), **9** were **BAD** (large current leaks, short, continuous discharge)

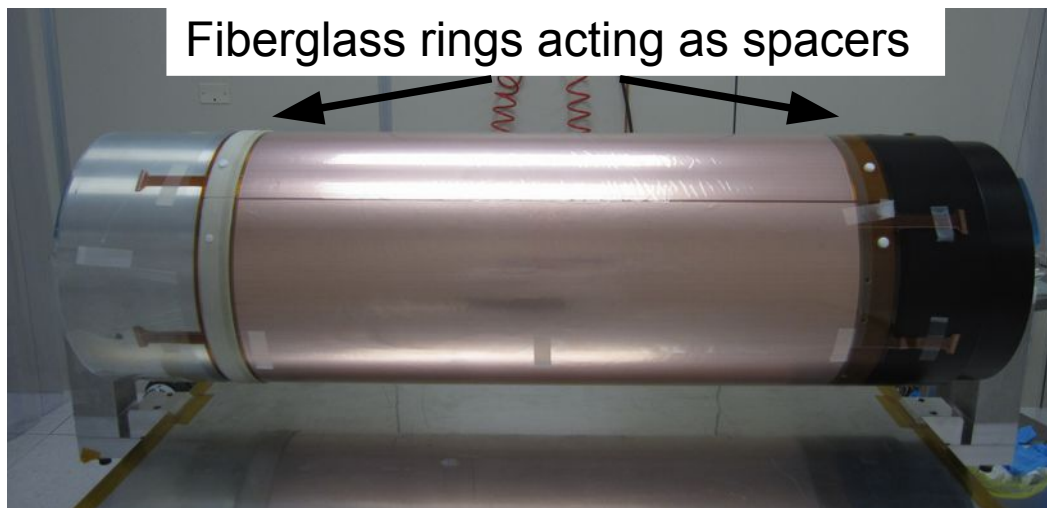
Construction details



Three foils are spliced together along the kapton frame



The **large electrode** is then rolled on a Teflon machined mould, glued and polymerized with the **vacuum bag technique**

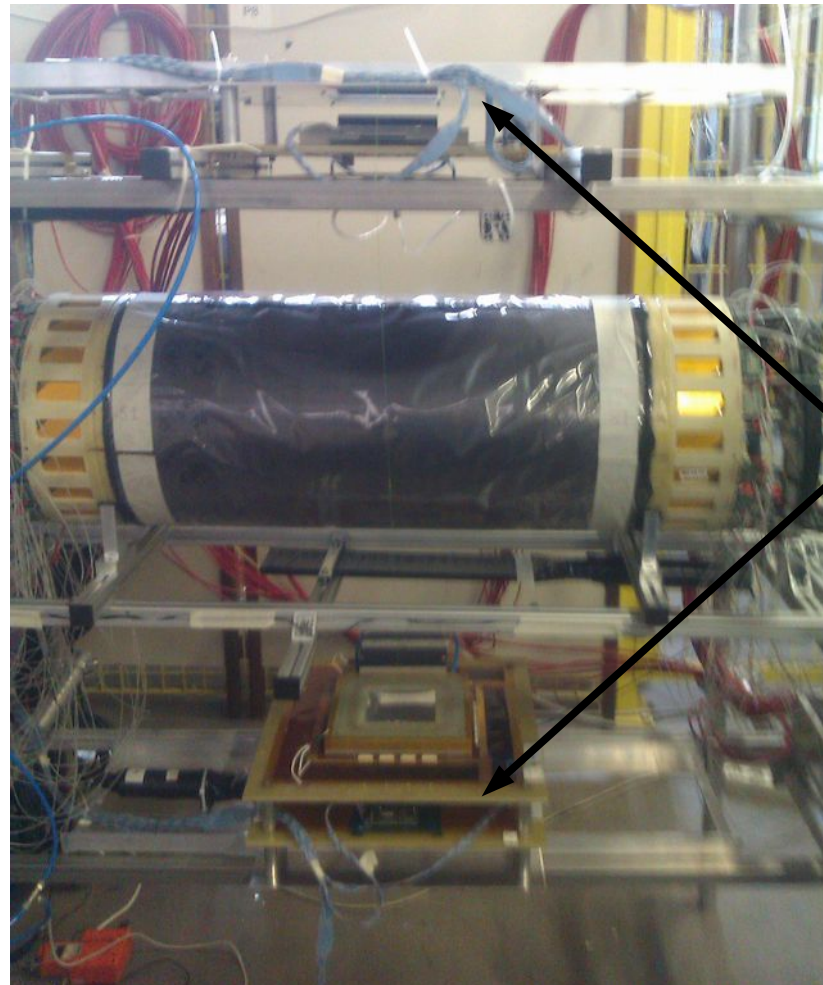


The **cylindrical GEM** is ready to be extracted from the mould: the very low friction of the **Teflon** reduces the mechanical tensions on the foil

Assembly and test

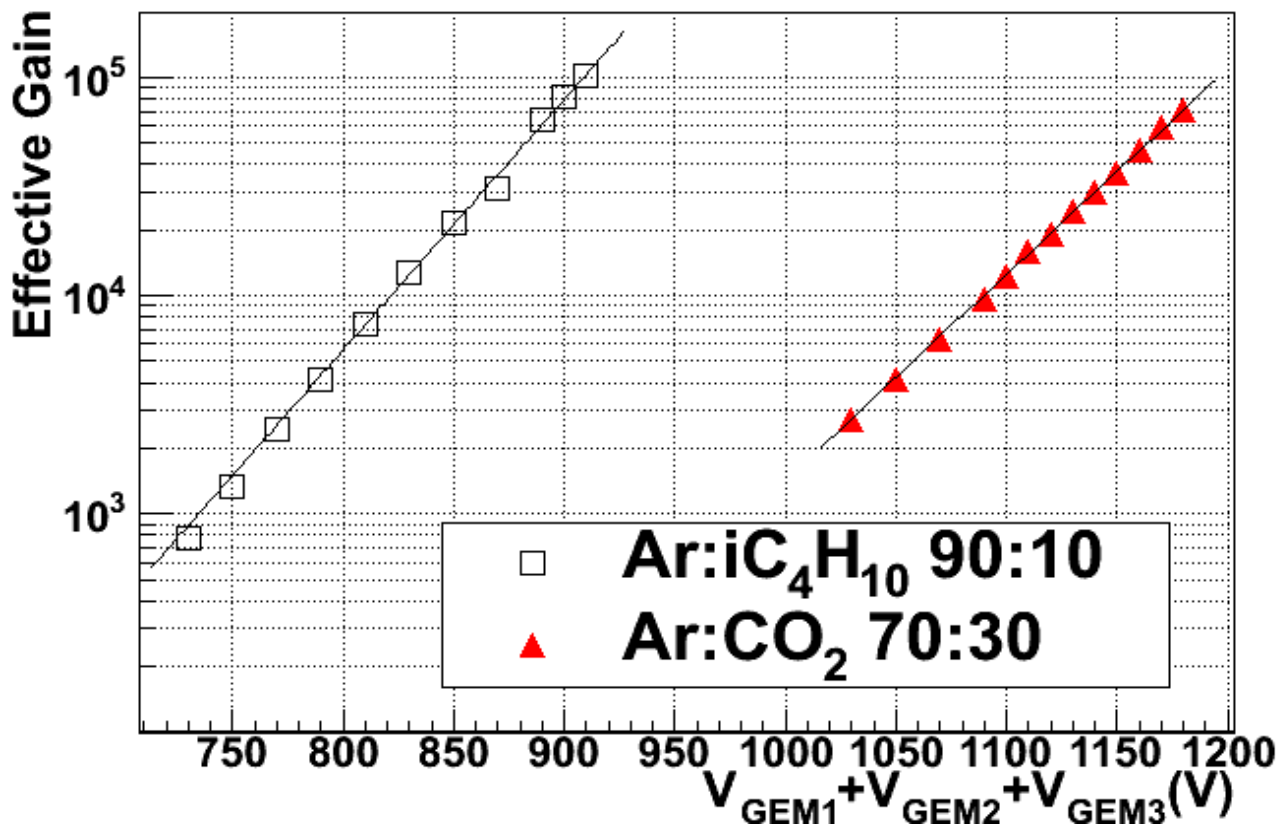


The **Vertical Insertion System** provides the insertion of all the cylindrical electrodes one into the other ensuring a distance between the axis less than **100 μm** over **1 m** length

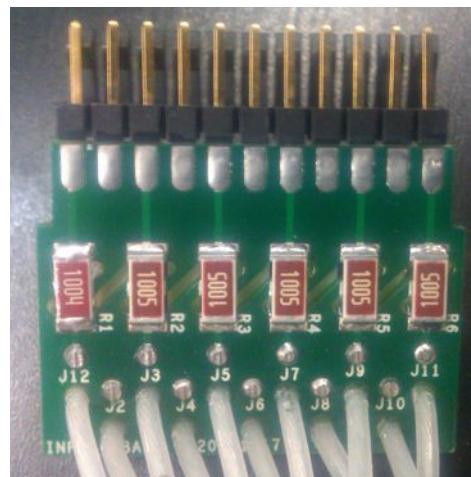


- ^{90}Sr source test to check the functioning along the φ angle
- Cosmic rays test with scintillators trigger and **3 PGEMs** as external trackers

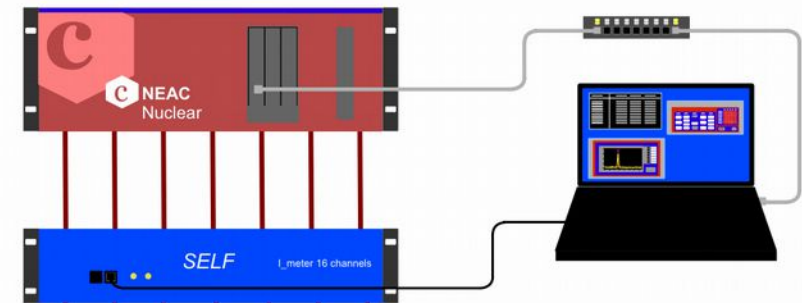
Operational parameters



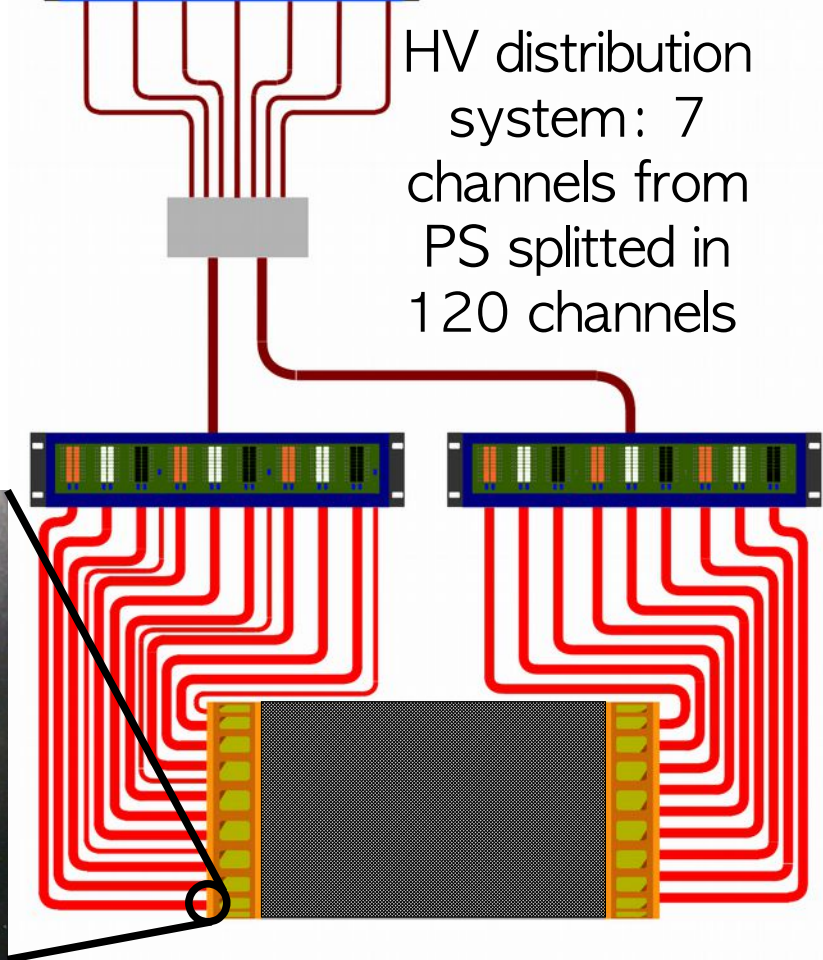
Gas mixture: Ar:iC₄H₁₀ 90:10
 $e^-/ions$ pair (3 mm): $10 \pi^\pm$,
 100 K[±] (at DAΦNE)
 Fields: 1/1.5/1.5/5 kV/cm
 GEM voltages: 295/285/280 V
 Gain: O(10⁴)



standard non-floating CAEN HV modules

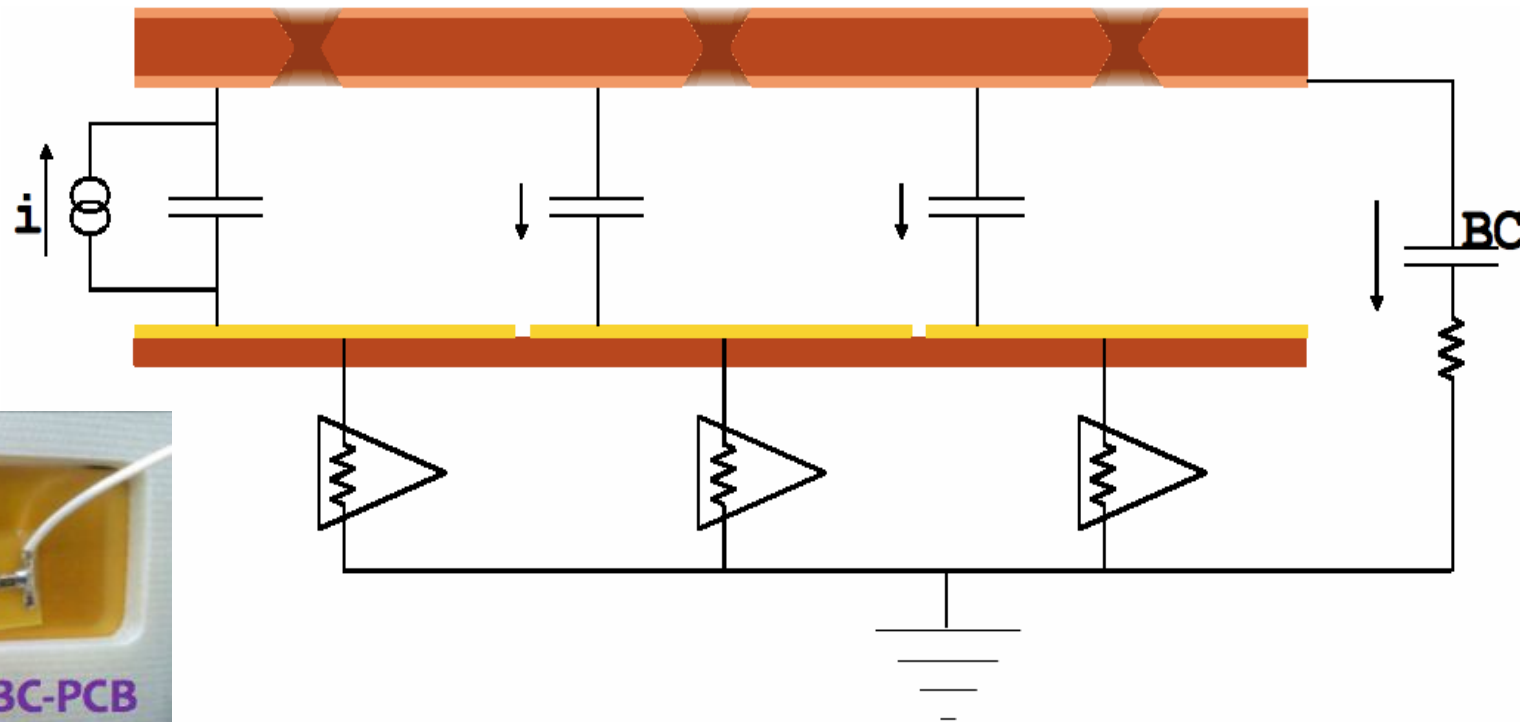


HV distribution system: 7 channels from PS splitted in 120 channels



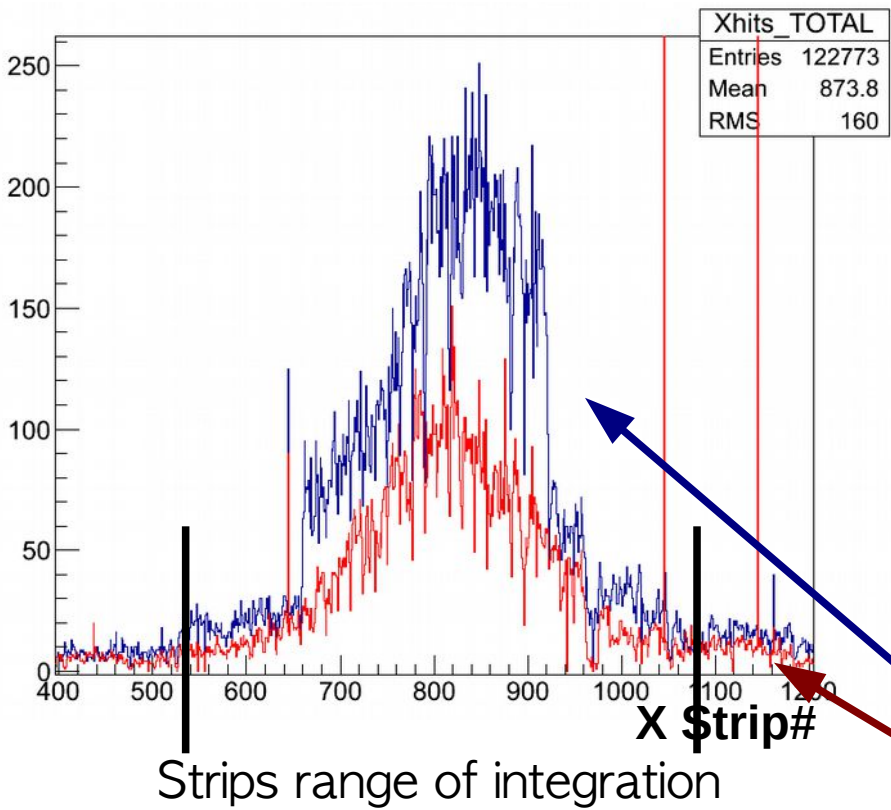
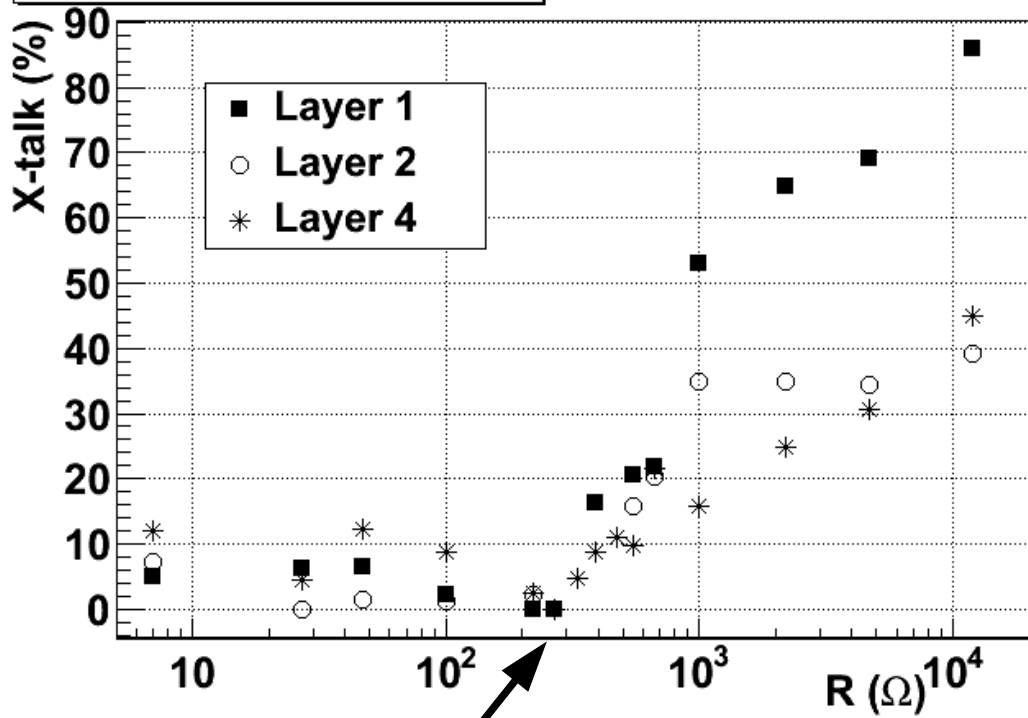
HV Network on the 3rd GEM foil

- **Correlated noise** observed on the CGEM
- This effect can be explained with a **capacitive coupling between G3 bottom and the Readout plane**. A large charge deposit on the G3 bottom can induce signals on all the strips/pads facing the HV macrosector giving rise to Large Hits Multiplicity Events
- These events can be strongly reduced installing a **RC circuit** (from LHCb experience) between the G3 bottom and the strips/pads ground plane.



Blocking Capacitor optimization

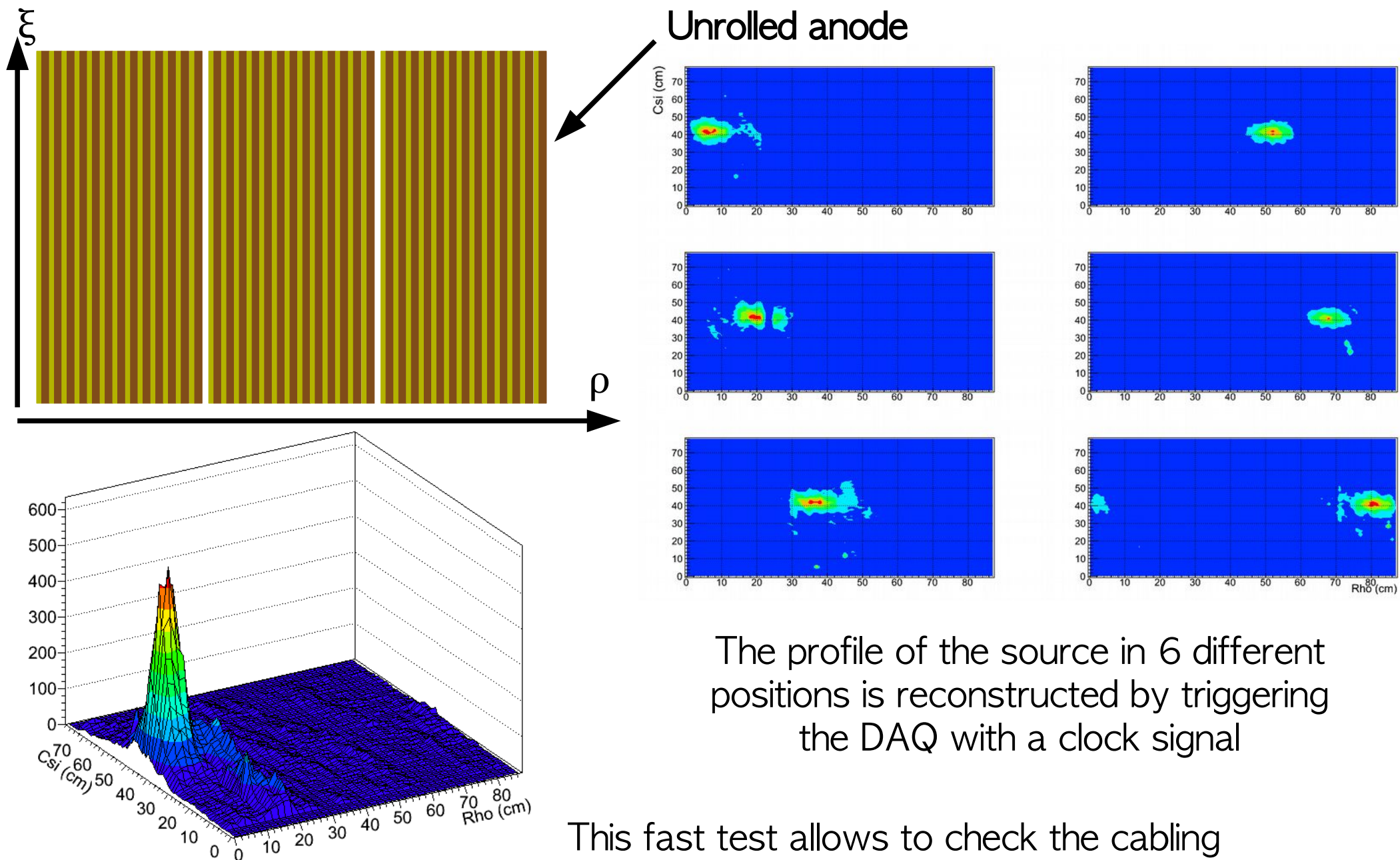
BC studies with C=2.2 nF



assuming R_{min} the value minimizing the integral of the entries we defined:

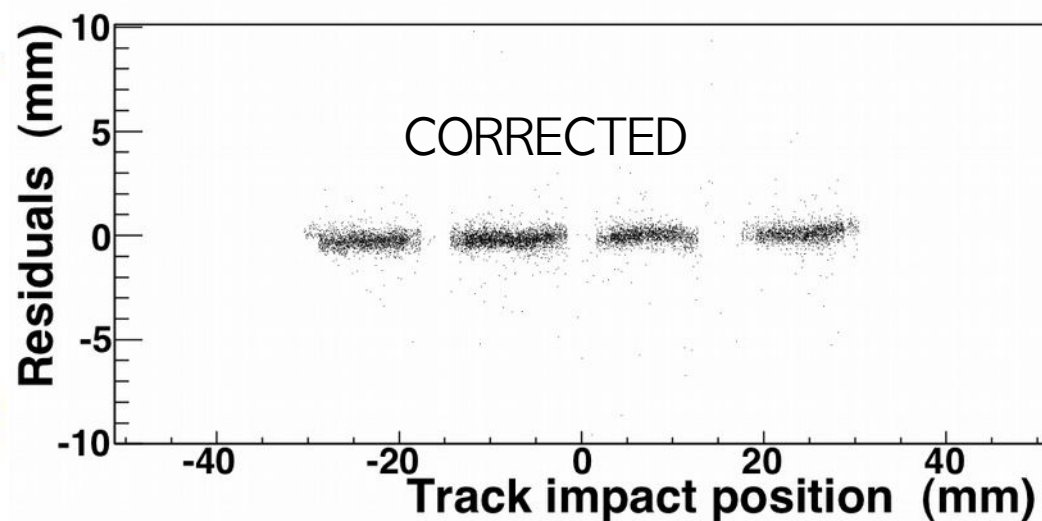
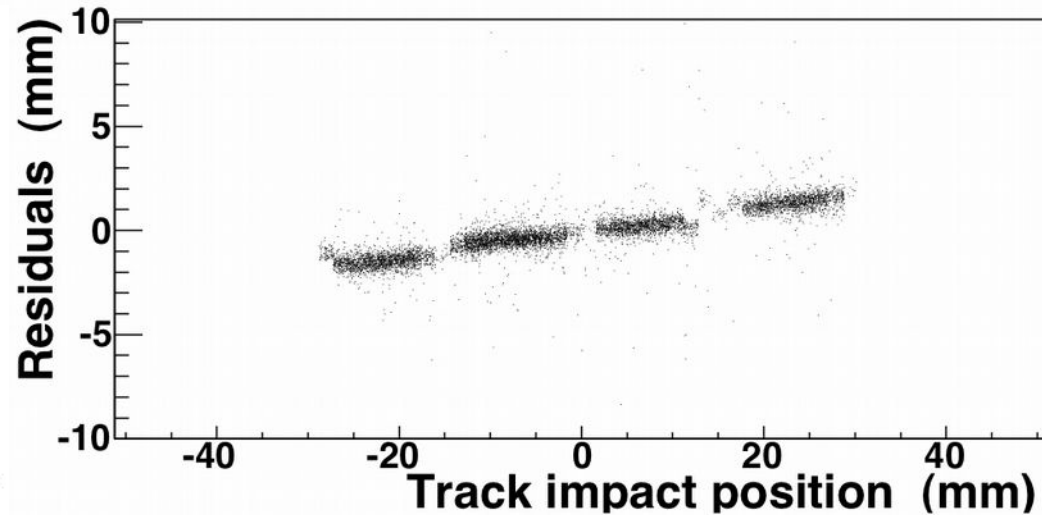
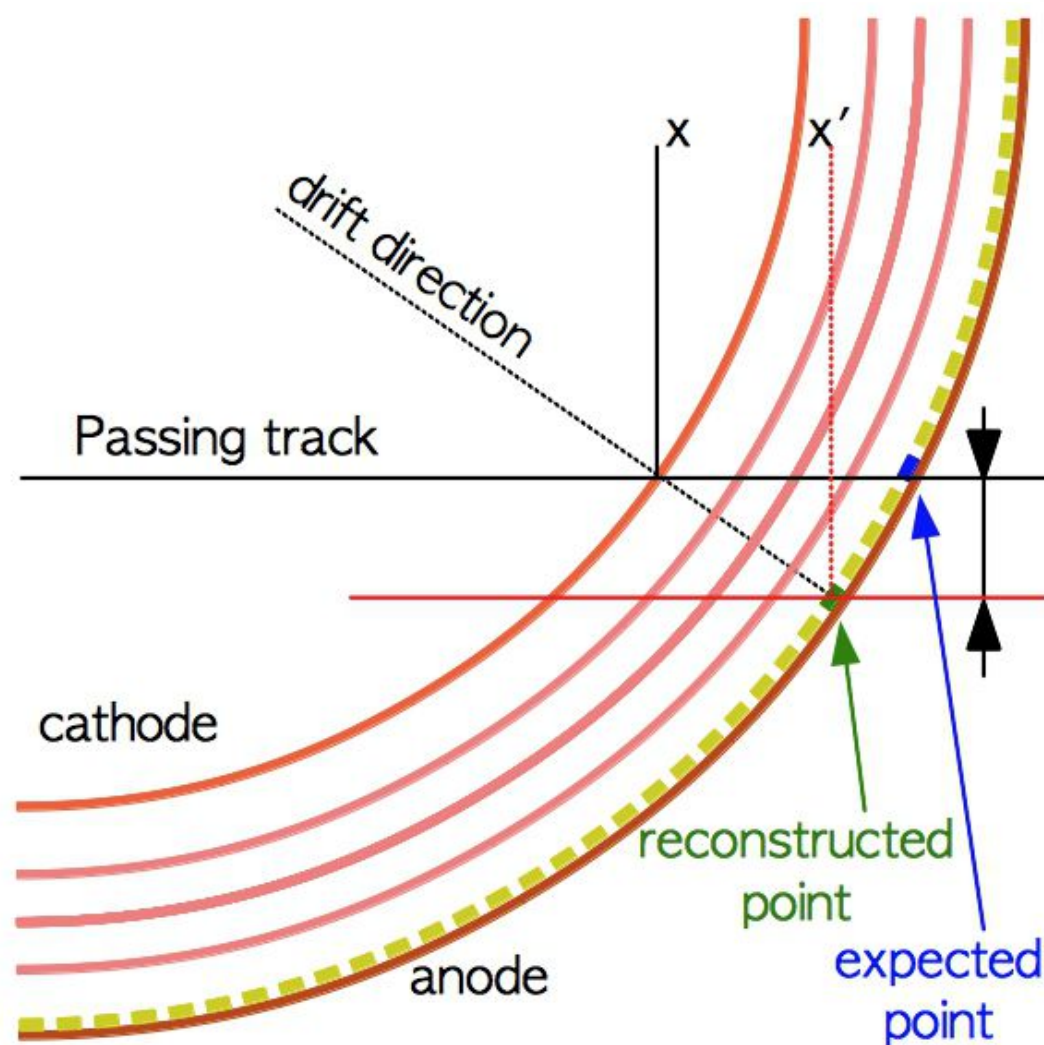
$$X-talk(R) = \frac{\int_{Strips\ range} Entries(R) - \int_{Strips\ range} Entries(R_{min})}{\int_{Strips\ range} Entries(R_{min})}$$

Test results from ^{90}Sr source

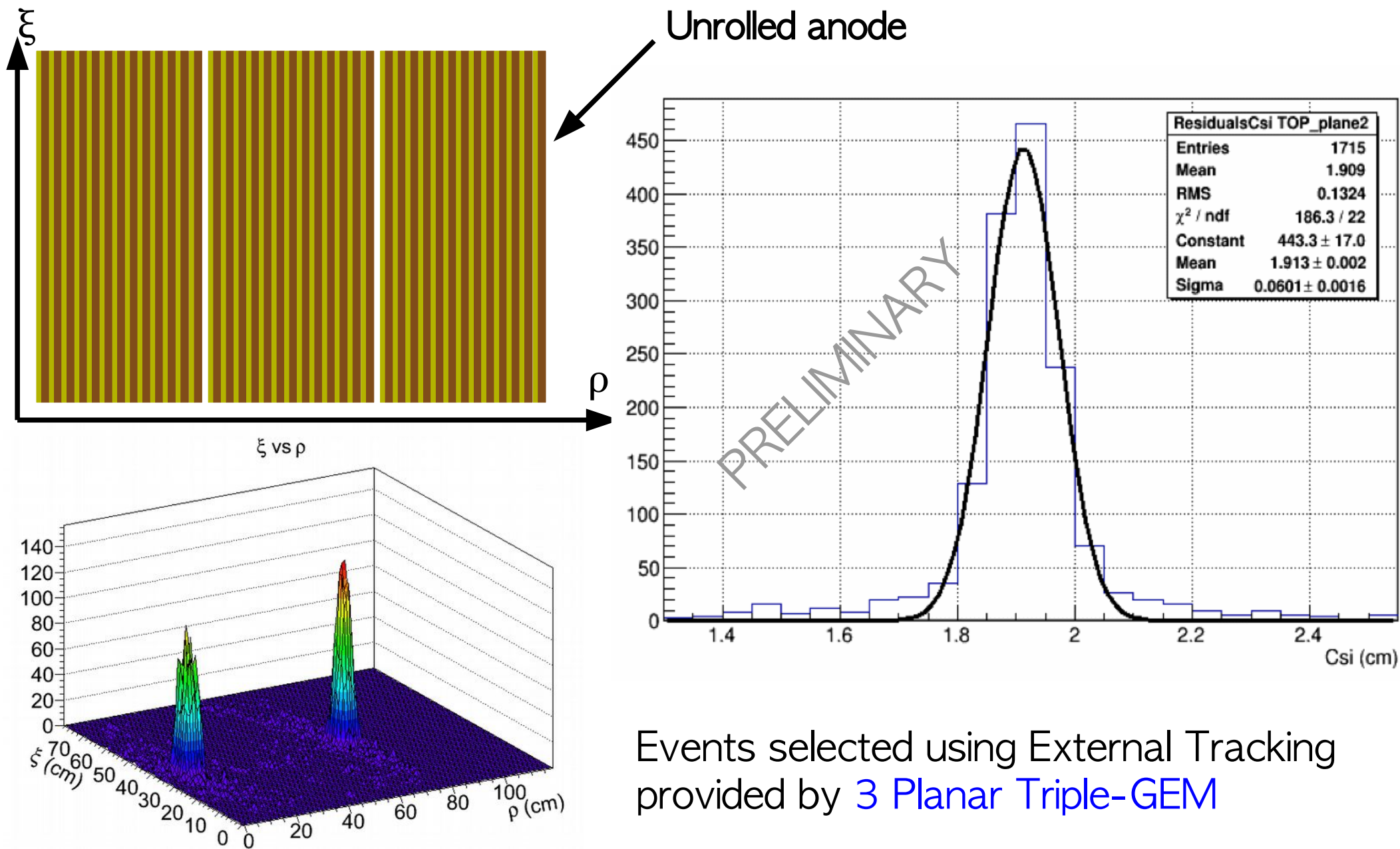


A peculiar feature from R&D

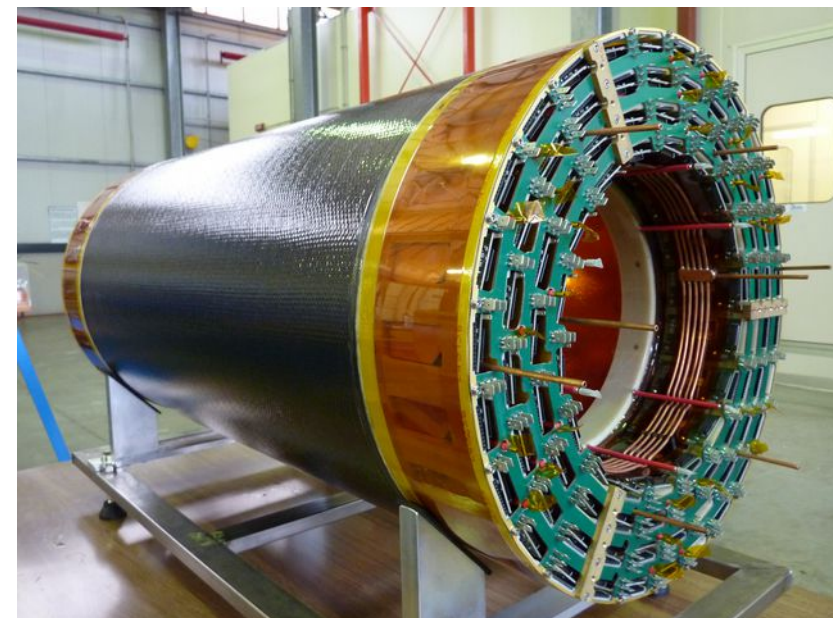
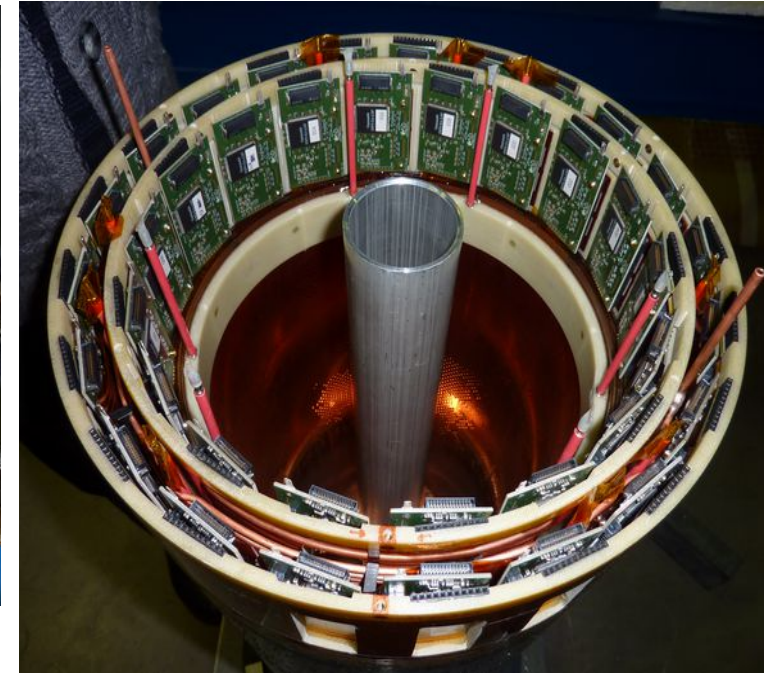
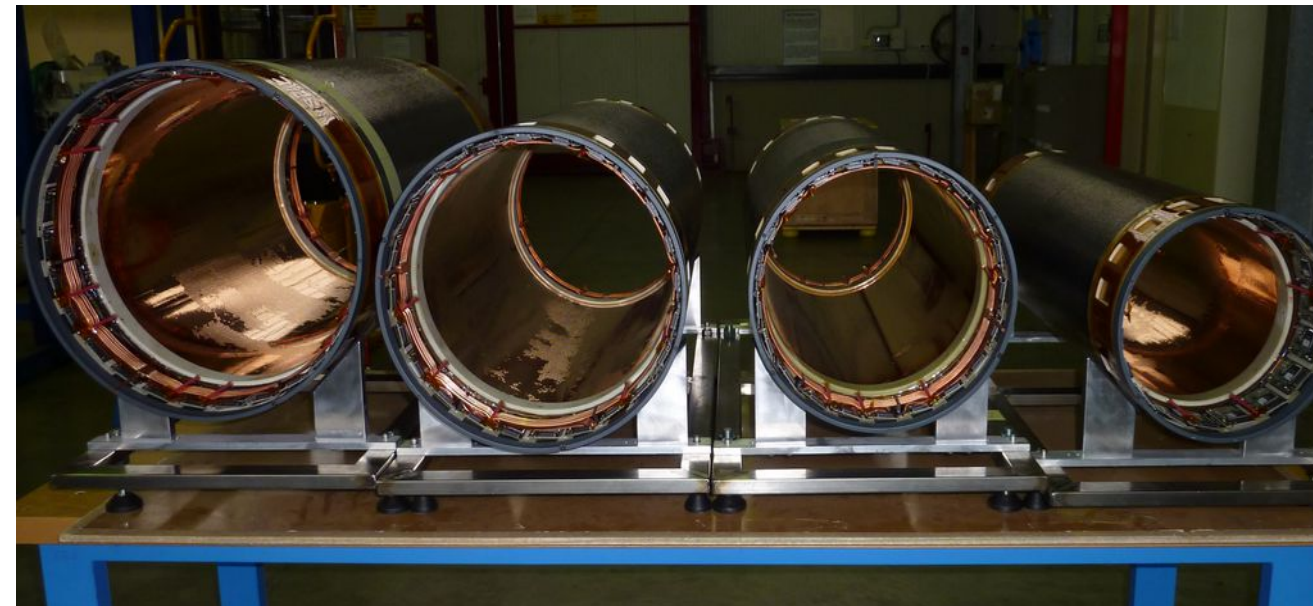
The tracks usually don't cross the detector along a diameter, so according to its impact parameter with respect to the centre, due to the radial drift of the ionization, a correction on the reconstructed position must be applied



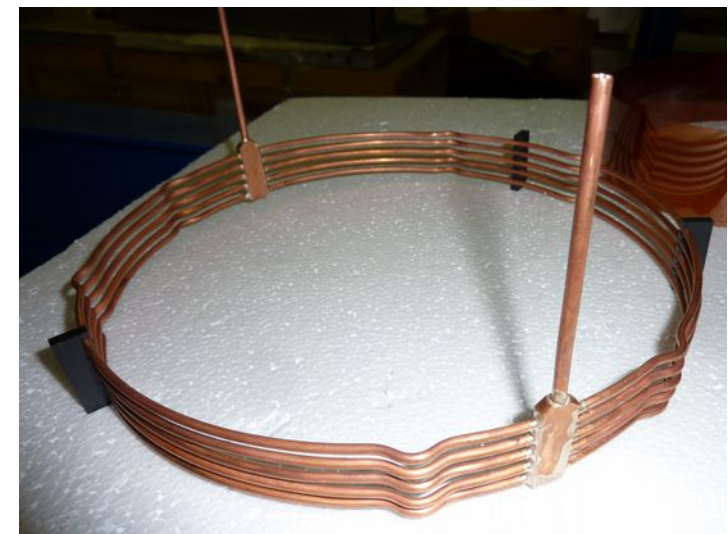
Test results from cosmic rays events



IT final assembly

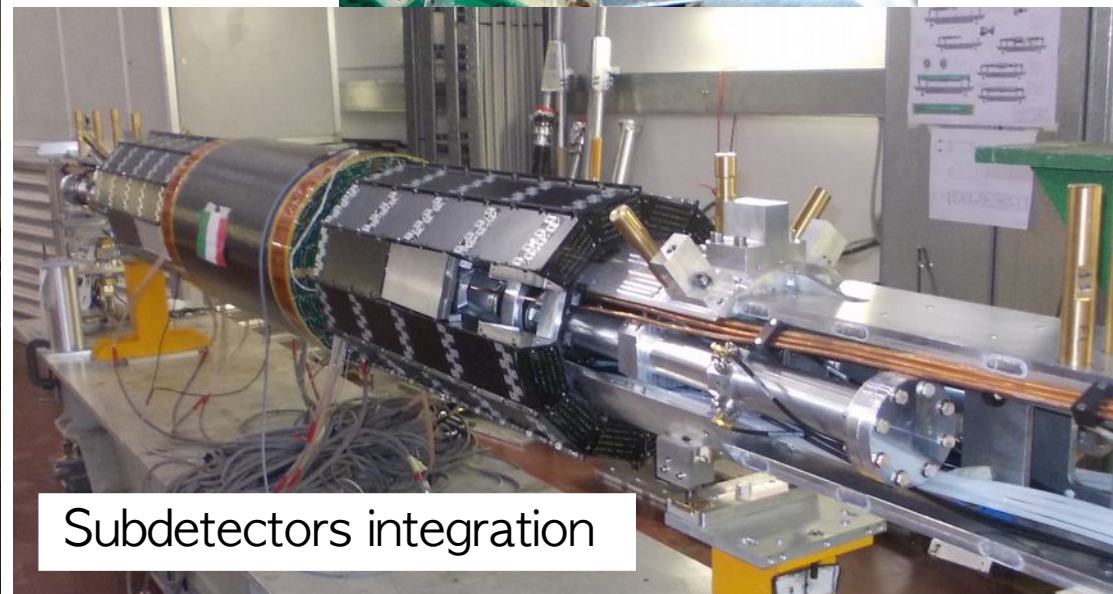
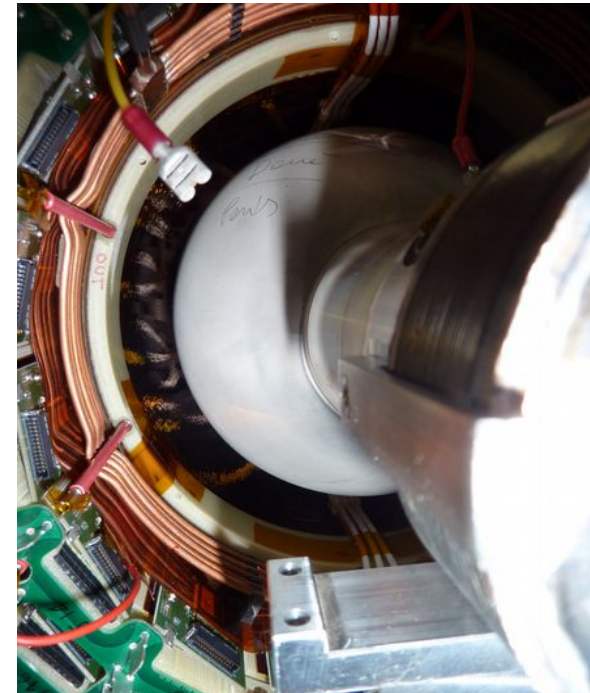
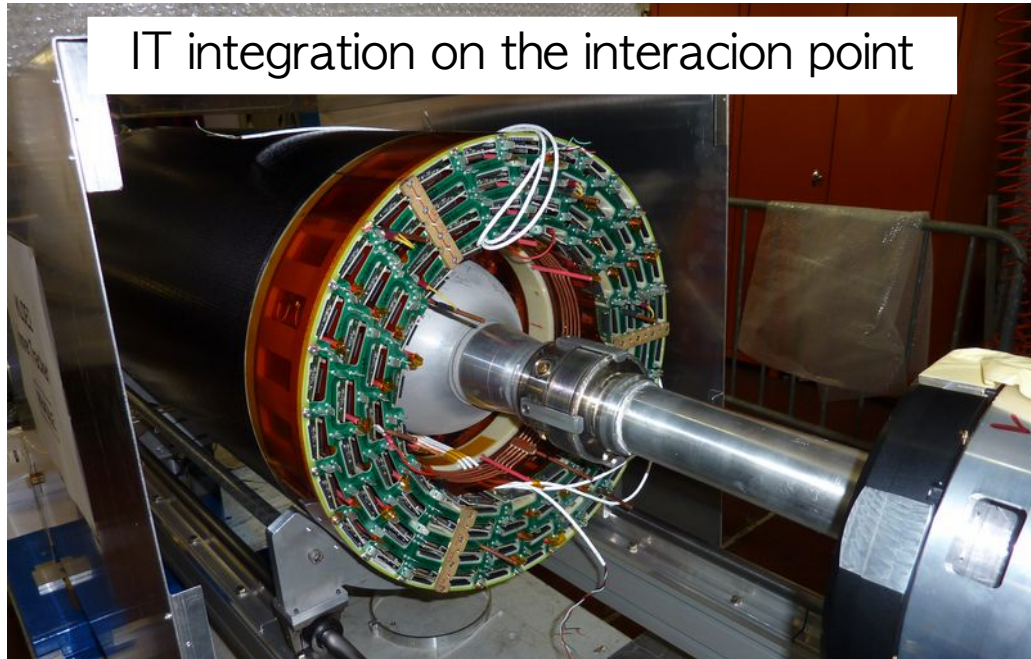


The **final assembly** of the KLOE-2 Inner Tracker, with the insertion of **all the triple-CGEMs** one into the other took place in March 2013

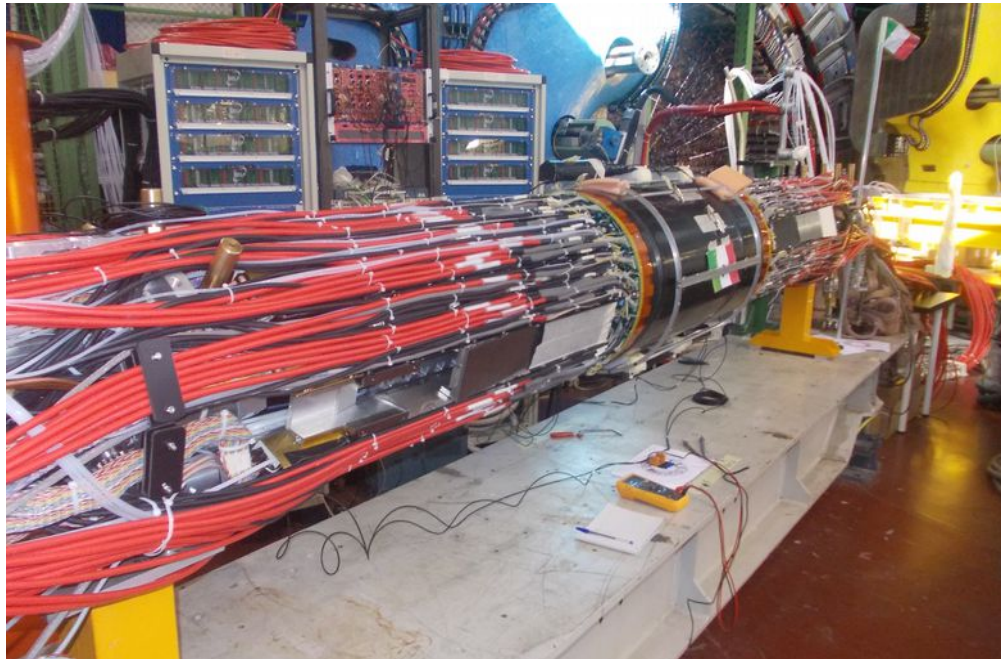


Copper coils for FEE cooling

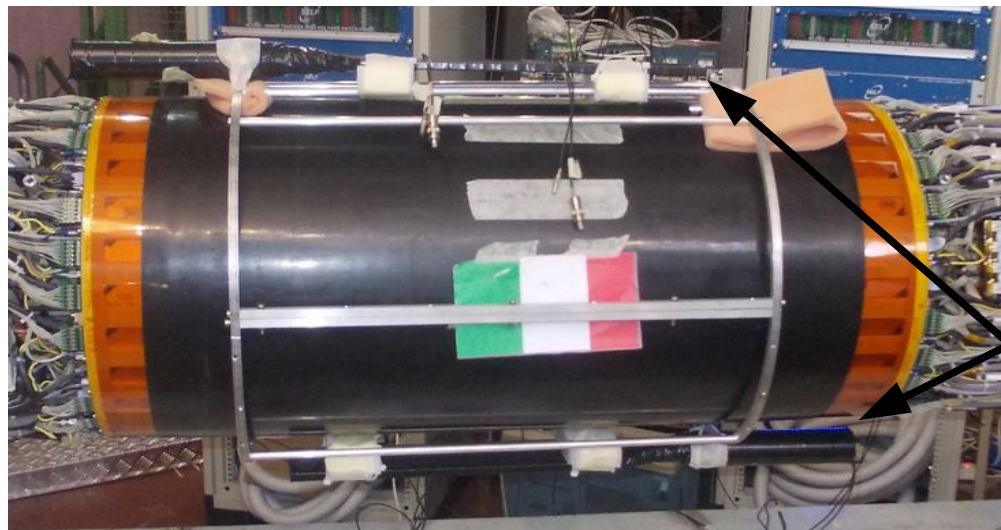
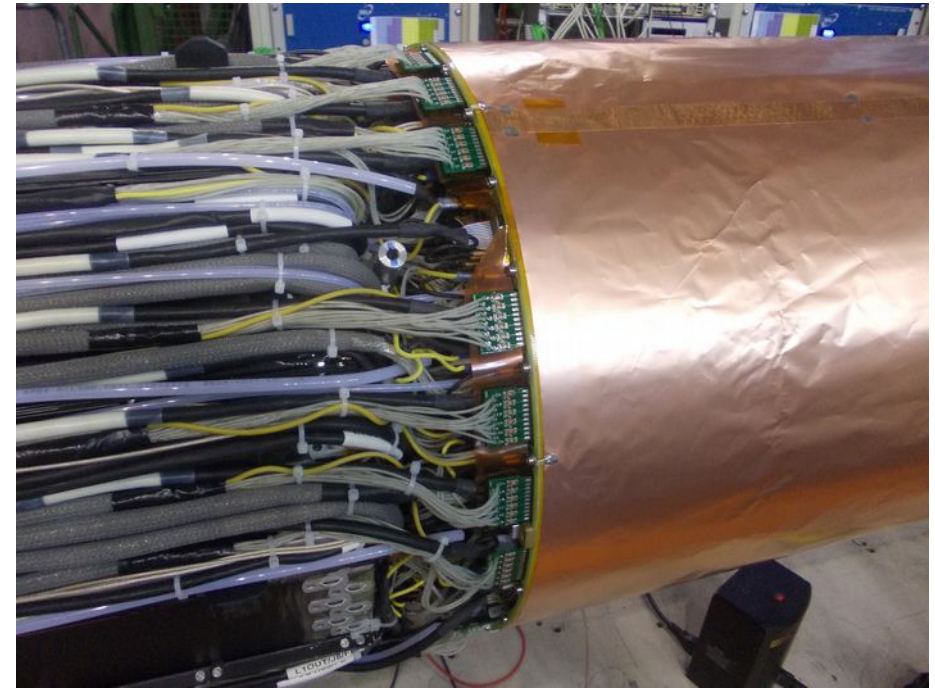
IT integration



IT integration



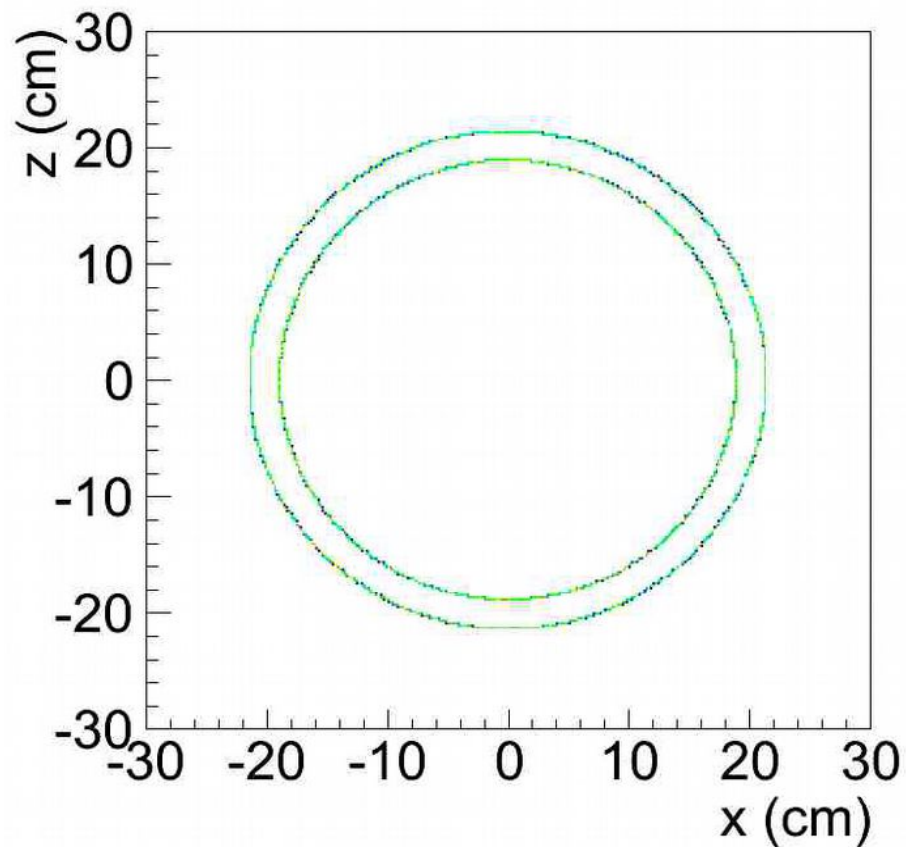
Faraday cage completed with a **18 μm** shield connected to the PCB end caps



Scintillators for cosmic rays trigger mounted on a cylindrical rotating support for acquisition on different sectors of the **Inner Tracker**

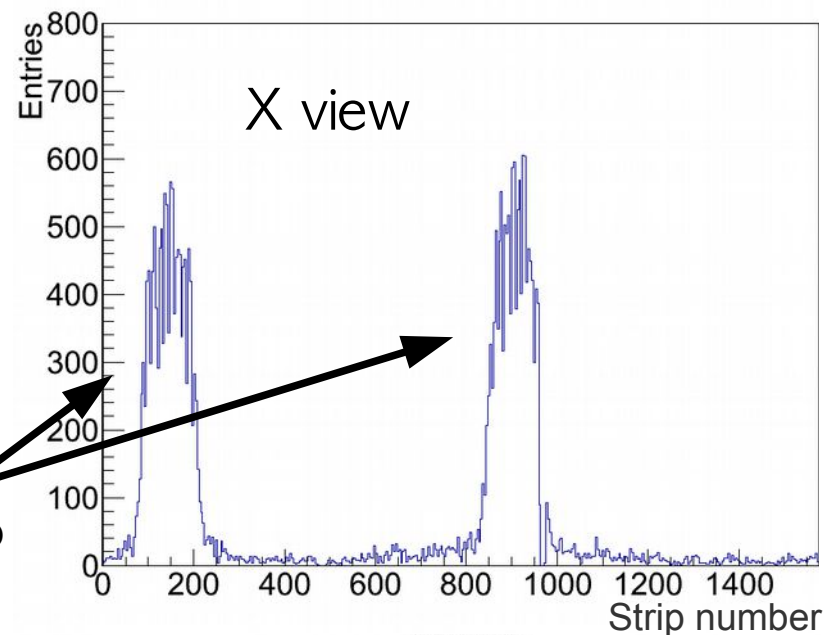
Pre-insertion test

After the final cabling each layer was tested

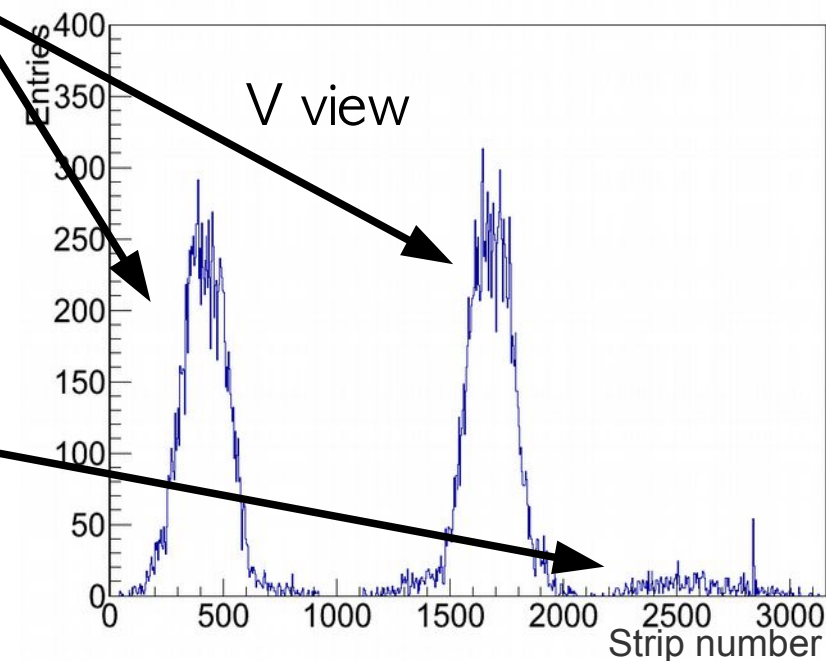


Noise run with Layer 3 & 4

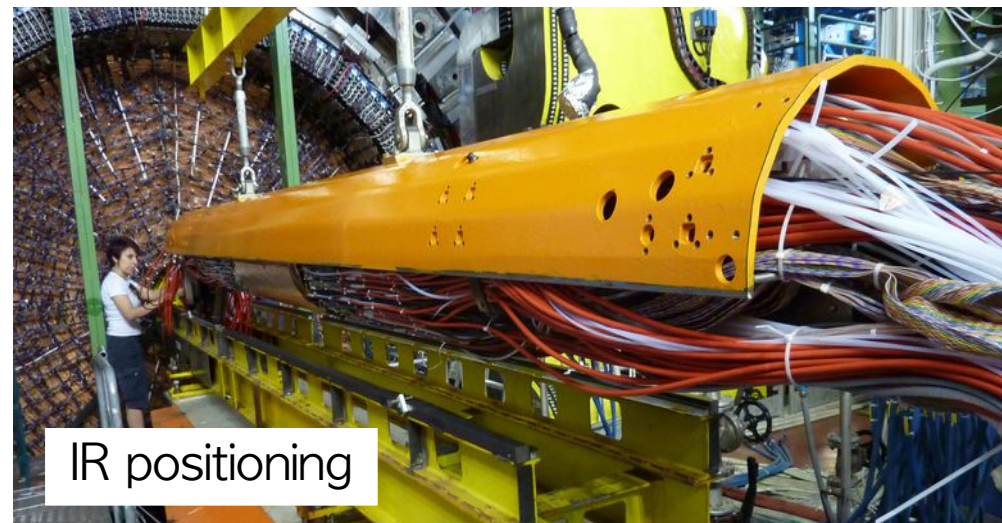
peaks related to cosmic rays



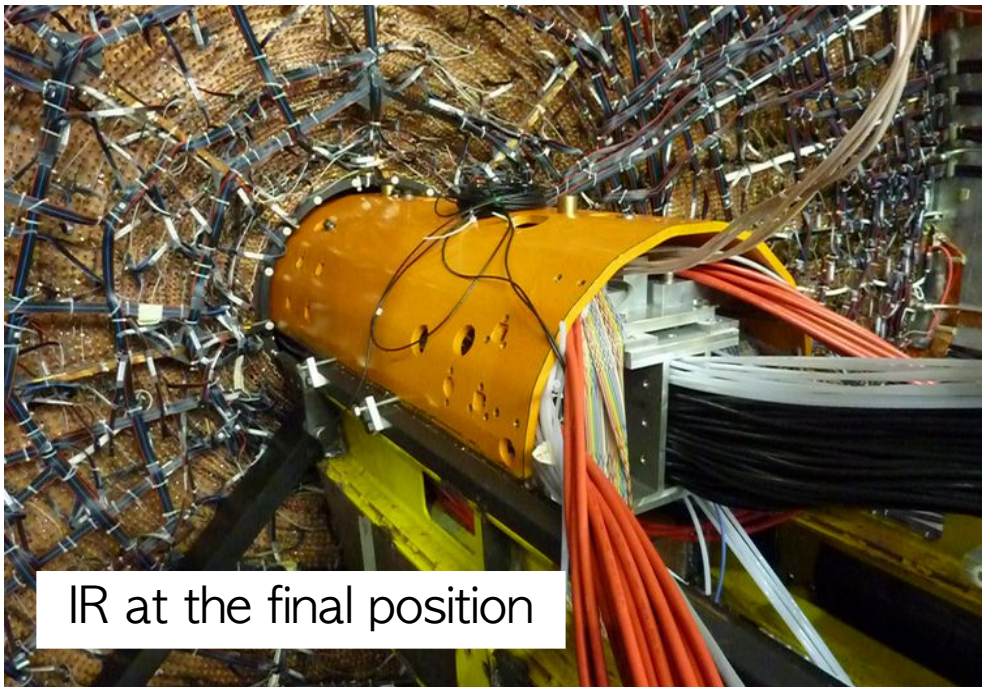
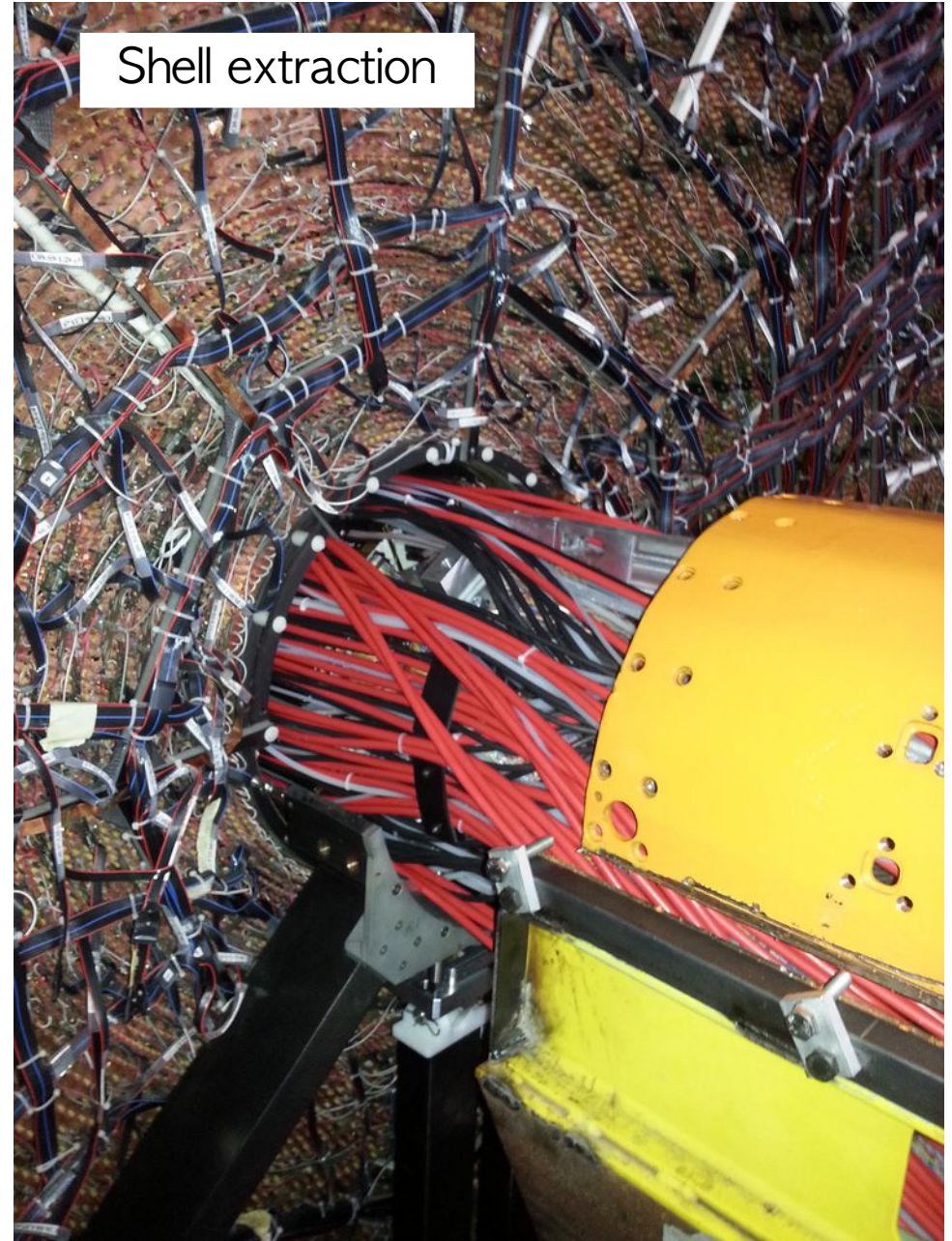
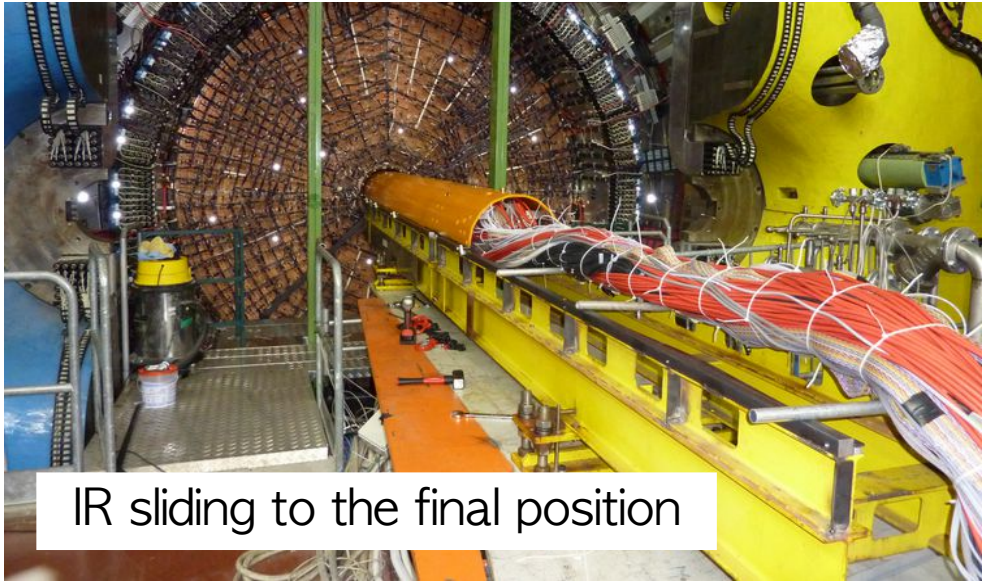
noise correlated to the V strips length



IT integration



IT integration



Summary and outlook

- The Inner Tracker has been completed and installed and cabled on DAΦNE
- Optimization of the operating parameters
- Calibration and alignment runs with the KLOE DC w/o magnetic field
- Calibration runs in magnetic field
- Physics runs by the end of the year

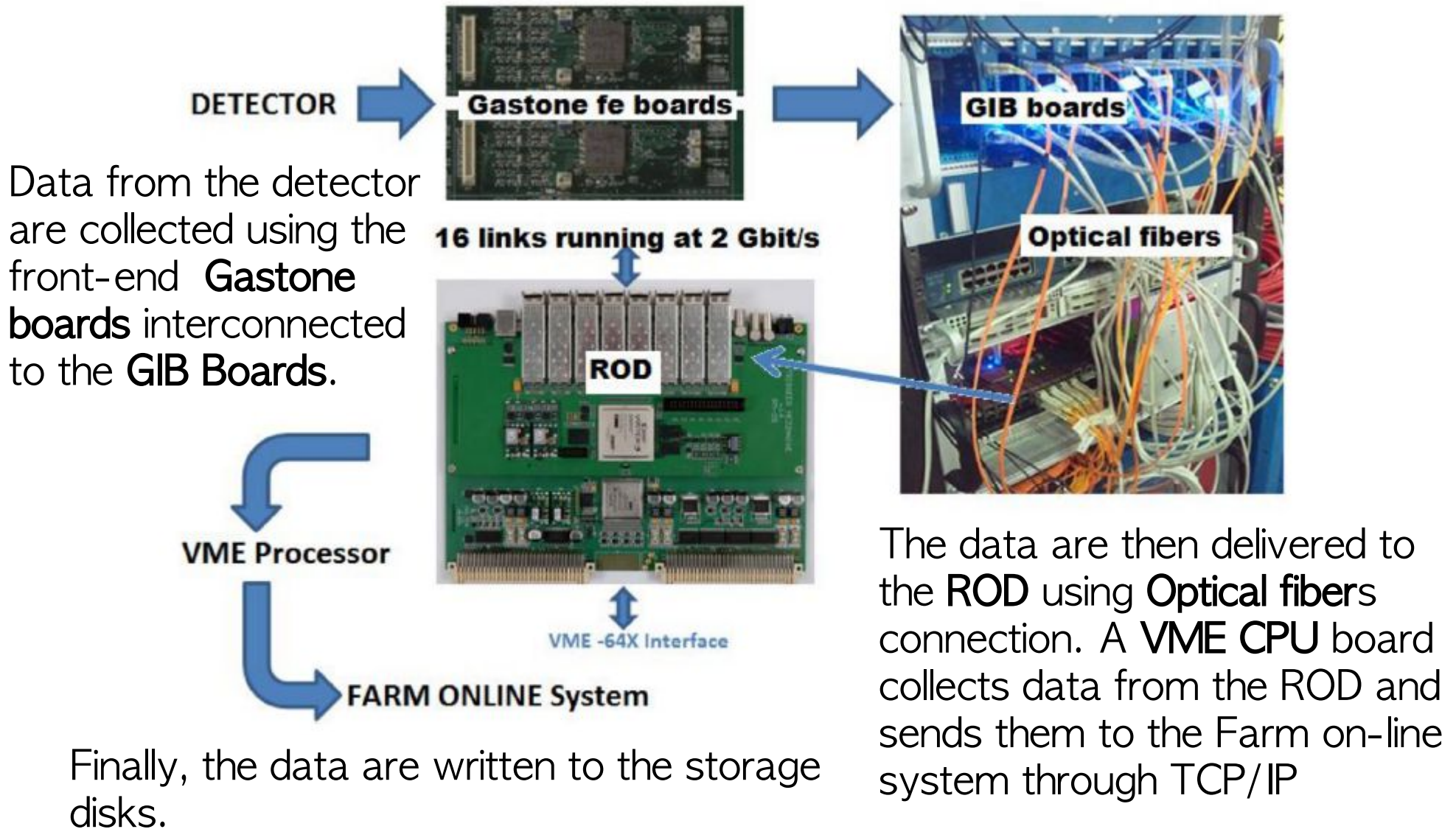
References

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- D. Domenici, G. Morello et al., “*Status of the cylindrical-GEM project for the KLOE-2 Inner Tracker*”, **COMO 2009, Astroparticle, particle and space physics, detectors and medical physics applications, 839-844**
- M. Alfonsi, G. Morello et al. “*Activity of CERN and LNF Groups on Large Area GEM Detectors*”, **Proceeding of the 11th Pisa Meeting on Advanced Detectors, Nucl. Instr. Meth.A 617 (2010)**
- E. De Lucia, G. Morello et al. “*Status of the cylindrical-GEM project for the KLOE-2 Inner Tracker*”, **Proceeding of the 12th Vienna Conference on Instrumentation (2010), Nucl. Instr. Meth. A 628 (2011) 194-198**
- G. Morello for the KLOE-2 Collaboration, “*An innovative tracker for precision measurements at KLOE-2*”, **Proceeding of the IFAE 2010, Il Nuovo Cimento 33 C (2010) 221**
- A. Balla, G. Morello et al., “*Design and construction of a cylindrical GEM detector as Inner Tracker in KLOE-2*”, **NSS/MIC, 2011 IEEE 1002-1005**
- A. Balla, G. Morello et al., “*Design and construction of a cylindrical GEM detector as the Inner Tracker device of the KLOE-2 experiment*”, **Proceeding of TIPP 2011, Phys. Proc., 37 (2012) 522-529**
- G. Morello for the KLOE-2 Collaboration, “*Design and construction of a cylindrical GEM detector as the Inner Tracker device of the KLOE-2 experiment*”, **Proceeding of STORI' 2011, PoS STORI11 (2011) 071**
- A. Balla, G. Morello et al., “*A new cylindrical-GEM Inner Tracker for the upgrade of the KLOE experiment*”, **Nucl. Phys. Proc. Suppl. 215 (2011) 76-78**
- E. De Lucia, G. Morello et al., “*Production and test of the first two layers of the KLOE-2 Inner Tracker*”, **NSS/MIC, 2012 IEEE 754-758**

Spare slides

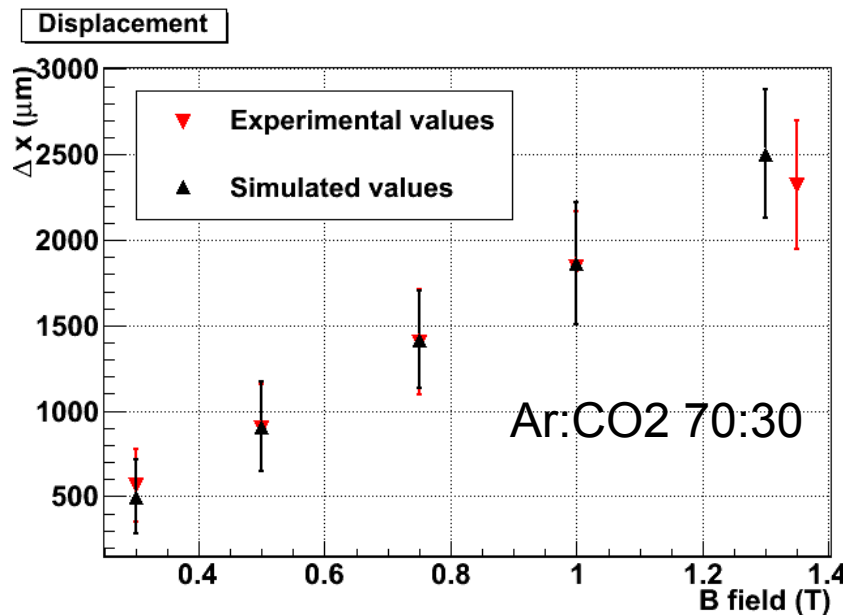
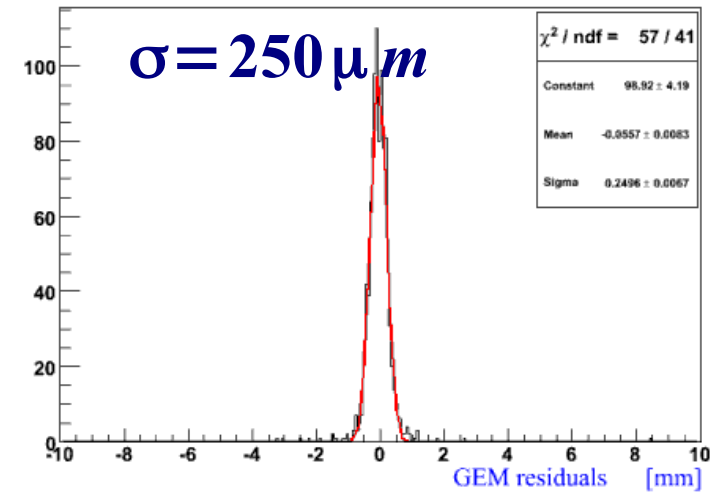


DAQ system



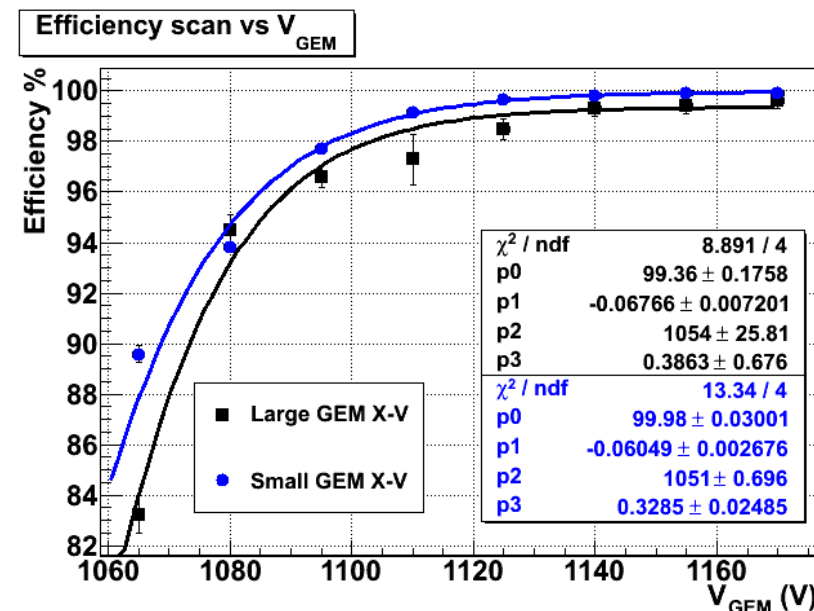
The R&D of the Inner Tracker

Construction and characterization of a **CGEM prototype** (test beam 2008) built using 3 GEM foils (**354 x 330 mm²**) spliced together. Axial strips (single view).



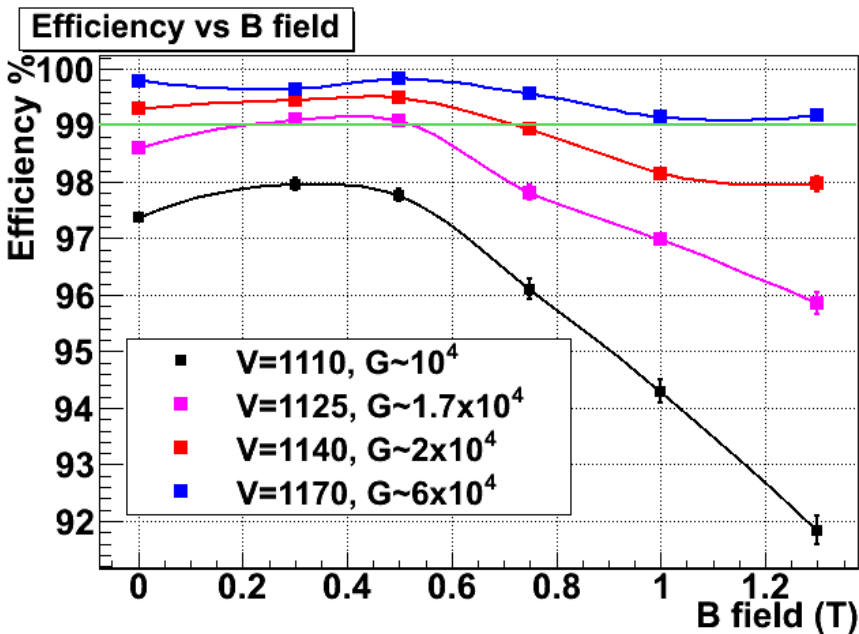
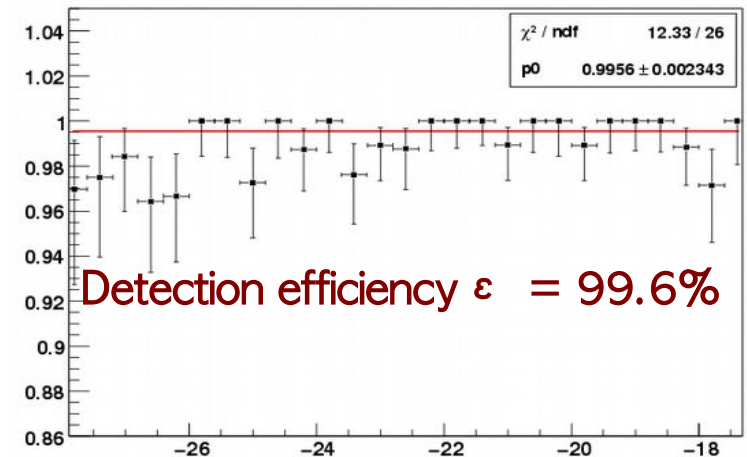
Construction of **100 x 100 mm²** planar chambers equipped with new concept for **X-V readout** and study of their behaviour in magnetic field.

Construction and characterization of **two large planar chambers** with the new **single-mask photolithographic technique** equipped with final X-V readout (test beam 2010).

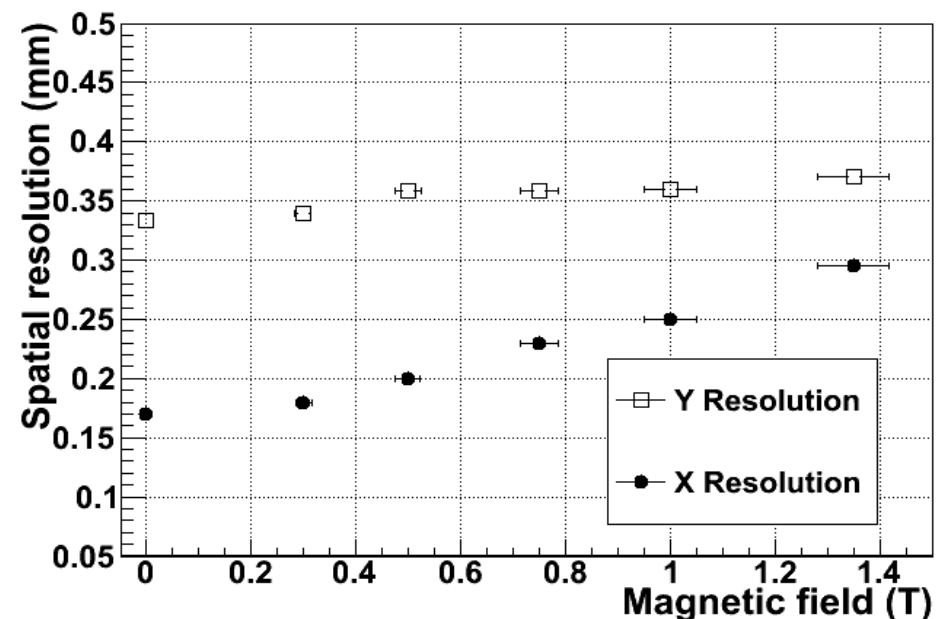


The R&D of the Inner Tracker

Construction and characterization of a **CGEM prototype** (test beam 2008) built using 3 GEM foils (**354 x 330 mm²**) spliced together. Axial strips (single view).

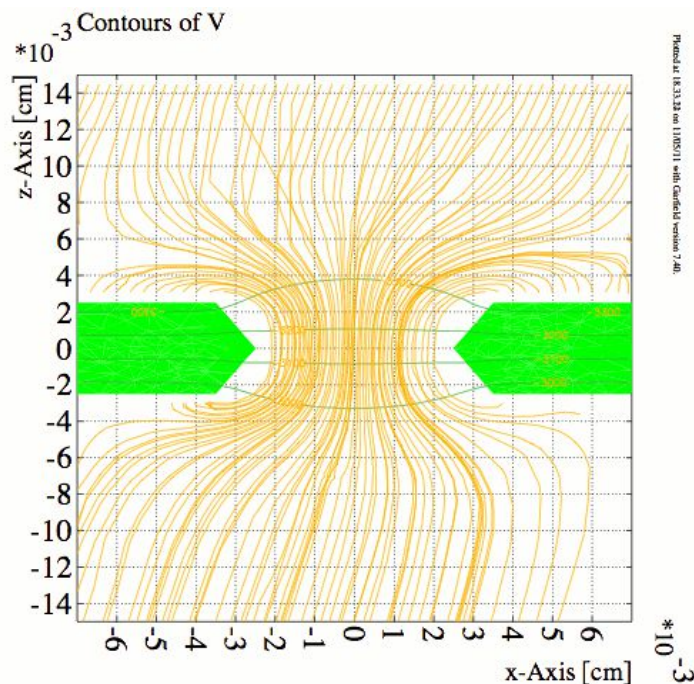


Construction of **100 x 100 mm²** planar chambers equipped with new concept for **X-V readout** and study of their behaviour in magnetic field.

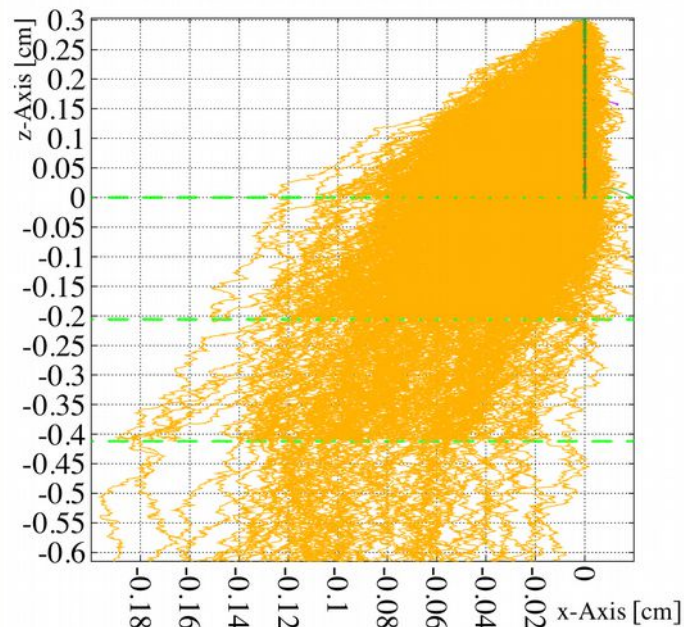


GEM in magnetic field (simulations)

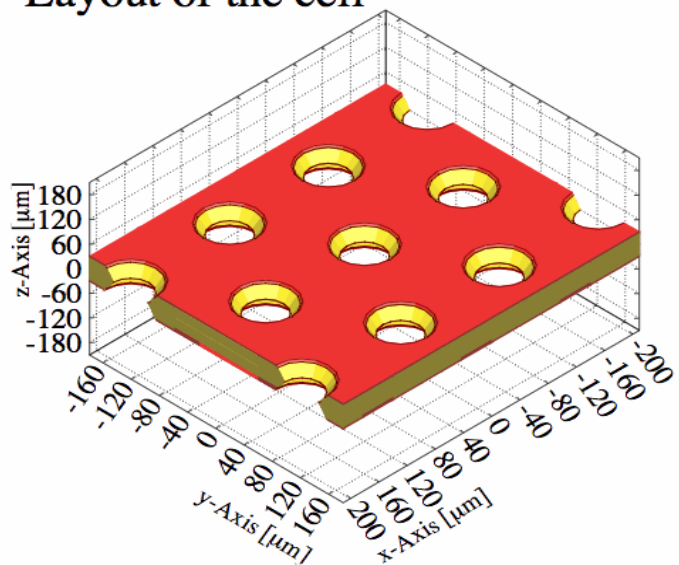
\otimes
 \uparrow
 B



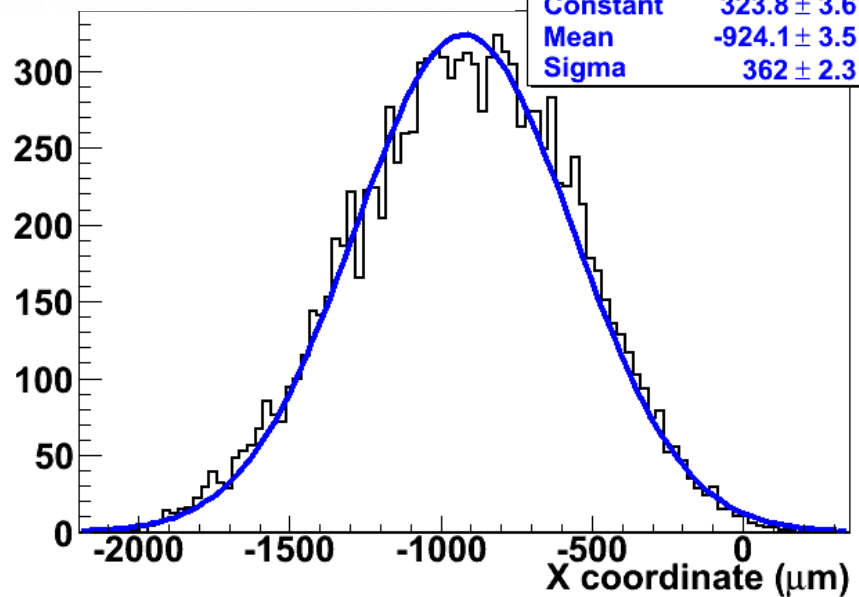
Gas: iC₄H₁₀ 10%, Ar 90%, T=290 K, p=1 atm



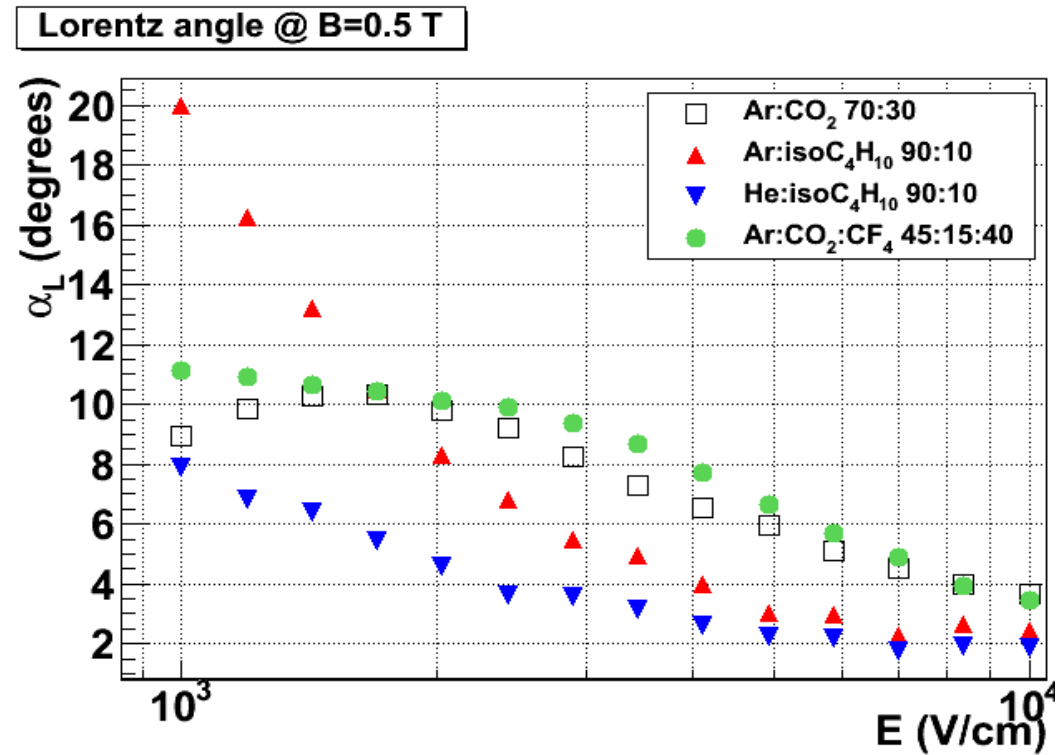
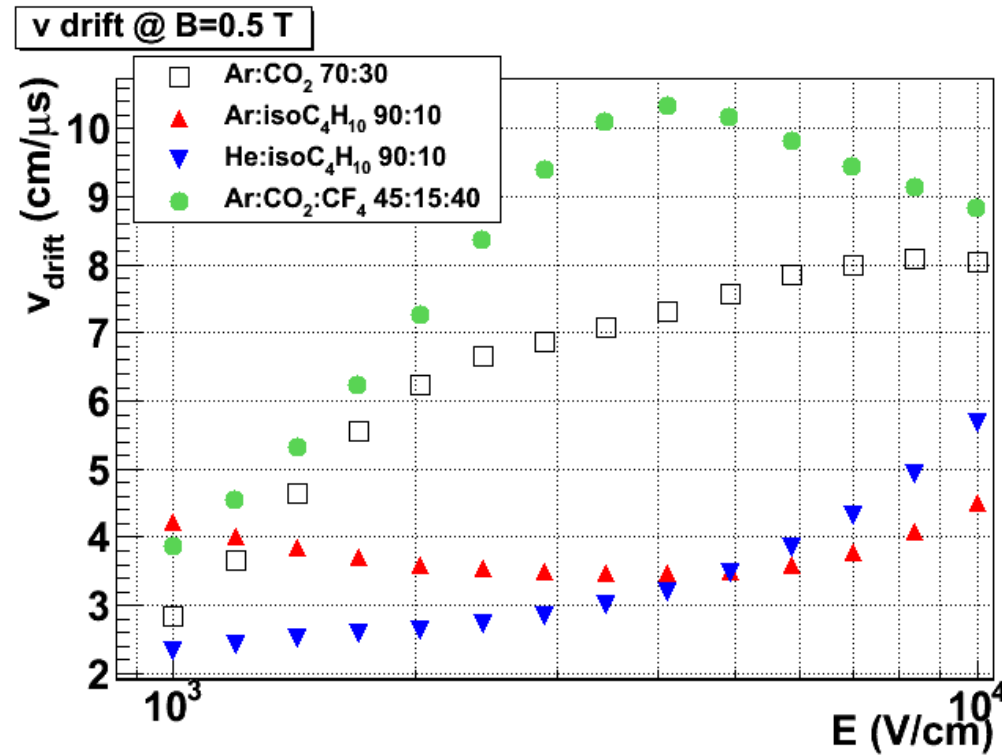
Layout of the cell



χ^2 / ndf	173.1 / 82
Constant	323.8 ± 3.6
Mean	-924.1 ± 3.5
Sigma	362 ± 2.3



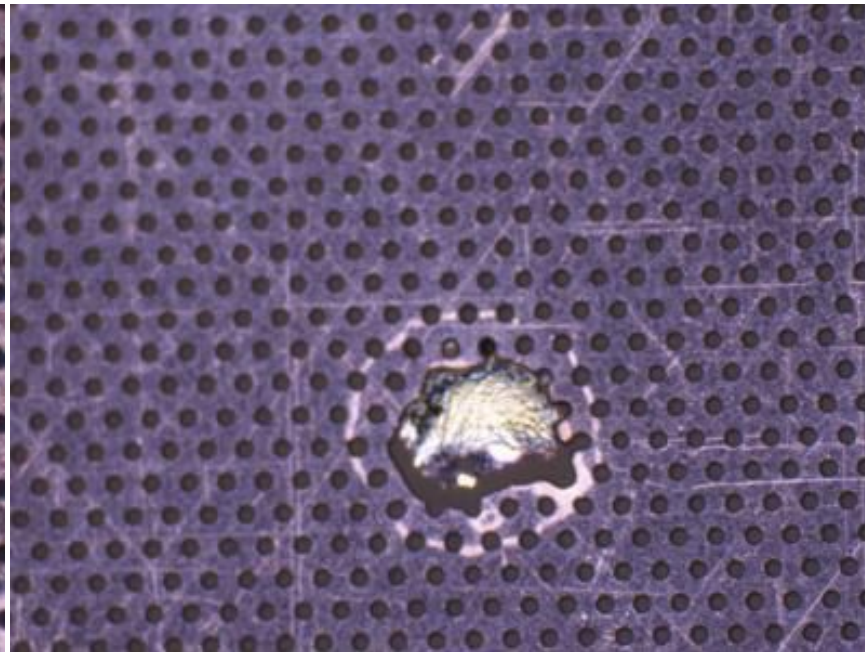
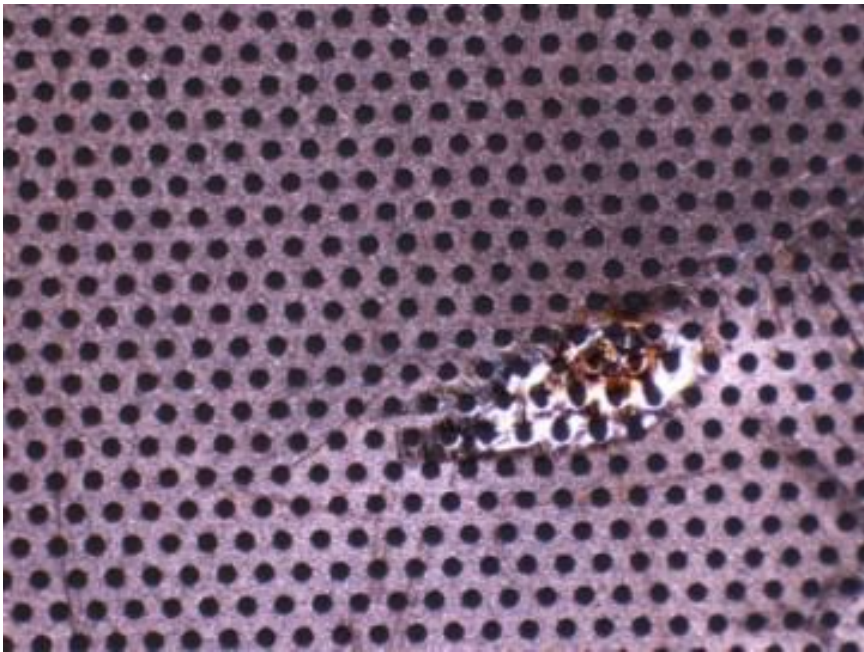
MAGBOLTZ values in 0.5 T



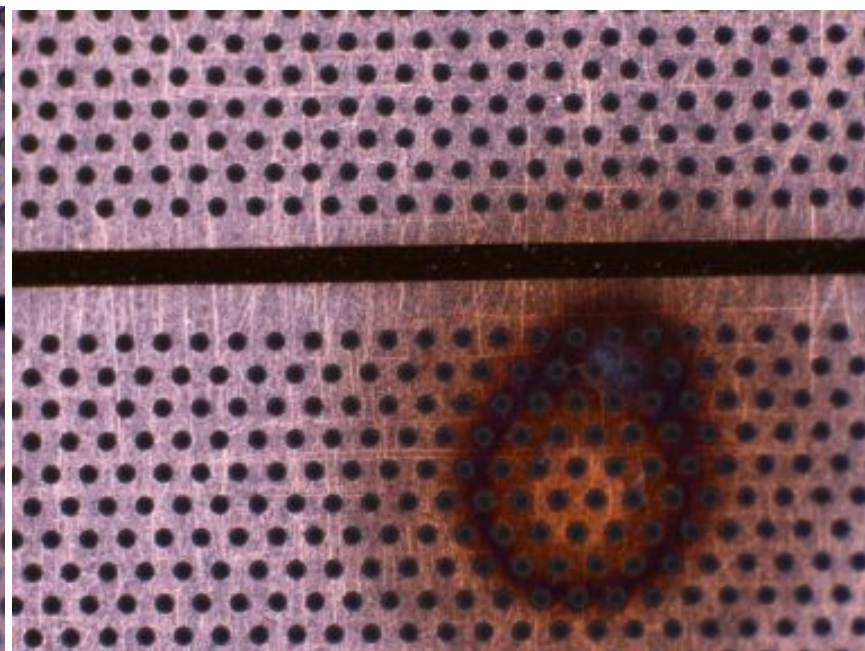
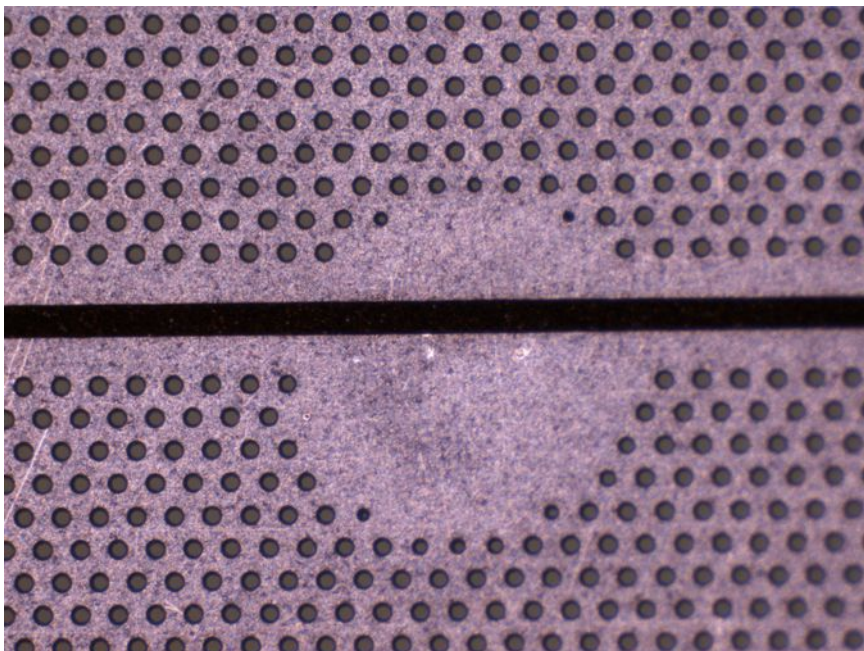
	GAIN	<n of cl.>	<e⁻/cl.>	<tot. e⁻/trk>
Ar:CO₂	$3 \cdot 10^4$	9.08	2.19	$5.9 \cdot 10^5 e^- = 94 \text{ fC}$
Ar:iC₄H₁₀	$2.76 \cdot 10^4$	10.53	2.12	$6.1 \cdot 10^5 e^- = 98 \text{ fC}$
Ar:CO₂:CF₄	$6 \cdot 10^3$	12.79	2.87	$2.2 \cdot 10^5 e^- = 35 \text{ fC}$

π^- ; $E_k = 200 \text{ MeV}$; $\beta\gamma = 2.21$

Quality check details



9 GEM foils
bad: over-
etching with
discharges,
leakage
currents,
roughly
defined
sectors



3 foils with
high
resistance
on HV vias
connections