



NEW GEOTHERMALAPPLICATIONS FOR HEATING AND COOLING IN NORTHERN ITALY AND AUSTRIA

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**Research &
development**

Zudek

People

**mechanic
Workshop**



**NO GREENHOUSE EFFECT
OZONE FRIENDLY**

Natural

**ammonia
NH₃**

Reliable

**CUTTING EDGE
NO LIMITATIONS**

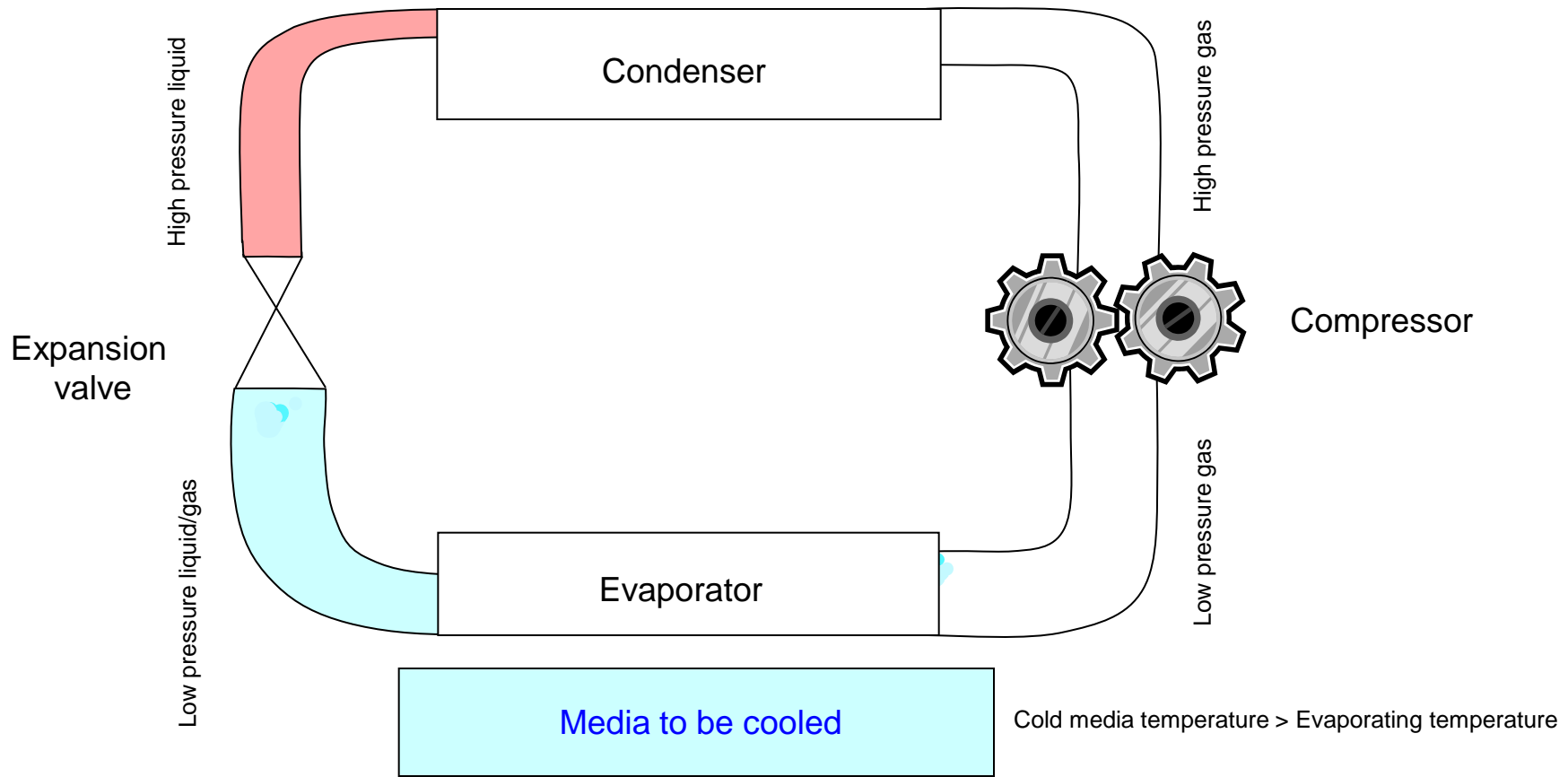
Efficient

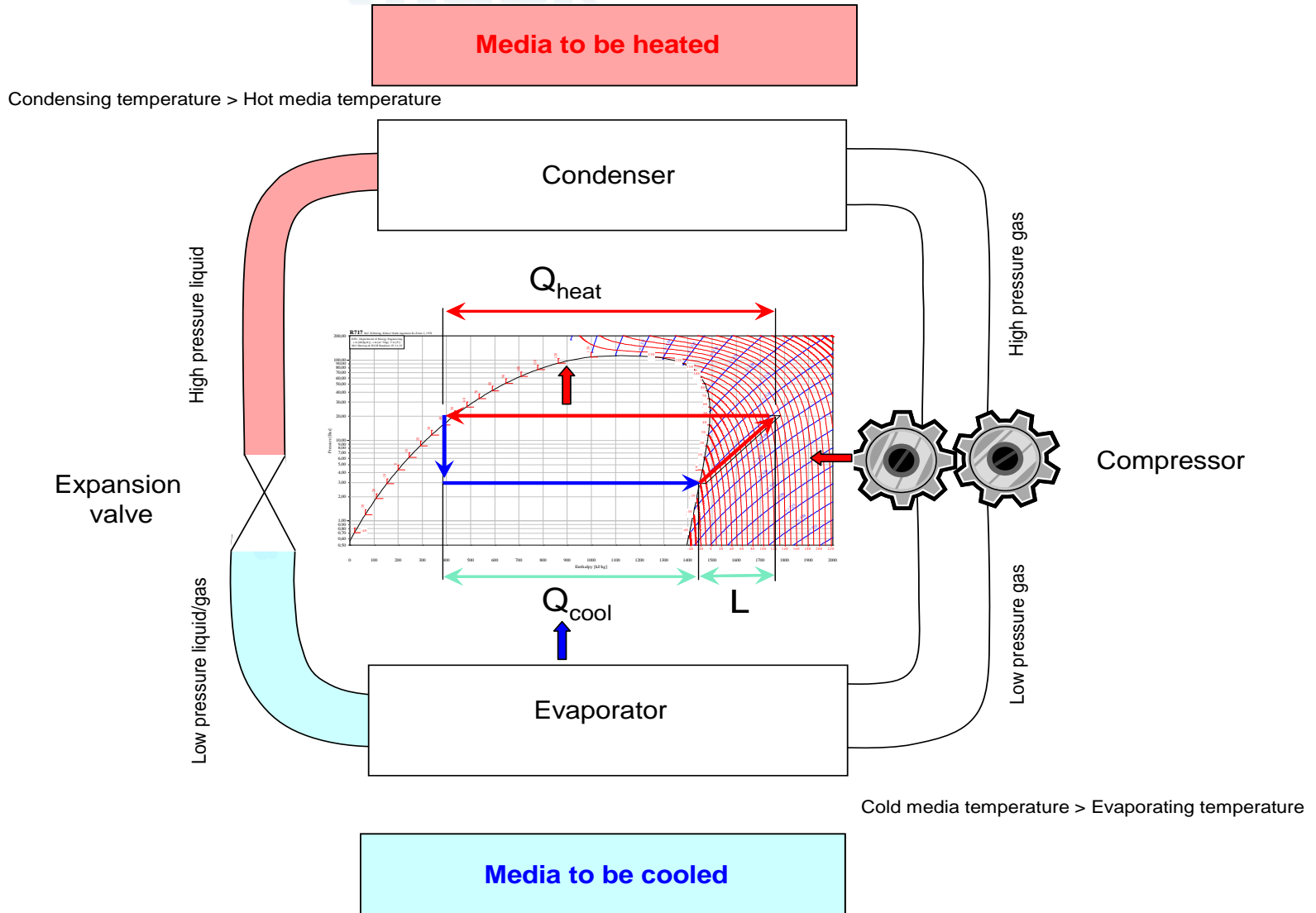
ENERGY SAVINGS



Media to be heated

Condensing temperature > Hot media temperature





C.O.P. : COEFFICIENT OF PERFORMANCE

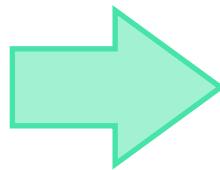
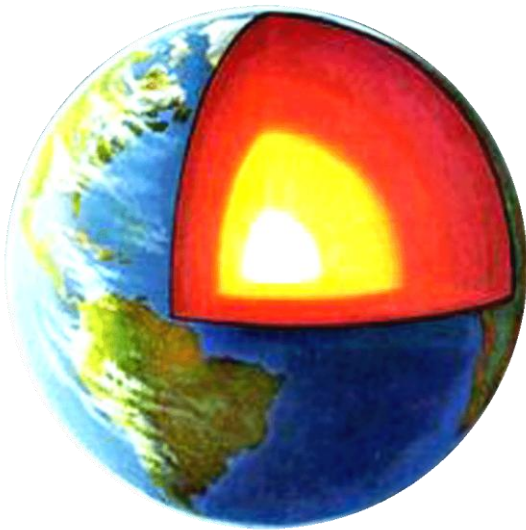
REFRIGERATION

$$EER = \frac{Q_{cool}}{L}$$

TARGET: HIGH COP / EER

HEAT PUMP

$$C.O.P._{heat} = \frac{Q_{heat}}{L}$$



GEOHERMAL HEATING AND COOLING IN SHELLFISH FACTORY



- **Water quality -> Shellfish quality**
 - **Controlled sea water temperature**
 - **Filtration sea water**
 - **Oxygenation sea water**
- **Heating seawater pools**
- **Cooling seawater pools**

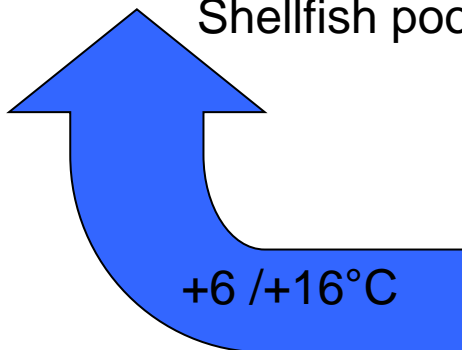


GEOHERMAL HEATING AND COOLING IN SHELLFISH FACTORY

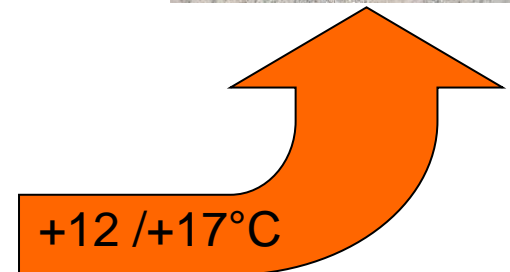


Shellfish pools

Power consumption 110 kW



+6 /+16°C



+12 /+17°C

Cooling/heating capacity: 900 kW

EER/C.O.P.=8,2 / 9,2

Geothermal source

Depth 30 m



GEOHERMAL HEATING AND COOLING IN SHELLFISH FACTORY

Heat pump technical datas:

- **Ammonia as refrigerant**
- **Titanium high efficiency plate heat exchangers**
- **Screw compressor**
- **Motor driven by inverter**
- **Water quality control**





GEOHERMAL HEATING AND COOLING IN SHELLFISH FACTORY

CONDITION:

- Start up: 2004
- Running hours per year: 8.600 hours
- Remote control with telemetry

RESULTS:

- Dismission of natural gas boiler
- Dismission of R22 chiller
- High reduction of electricity costs: **-33,7%**
- Reduction of CO2 emissions
- Improved quality system





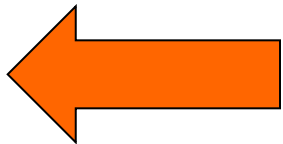
HEATING AND COOLING IN LEOBEN HOSPITAL

- Thermal power plant for contemporary heating and cooling (4,2 MW)
- Hot sanitary water 480 kW
- 6 ammonia heat pumps
- Use of waste water from steelworks to river

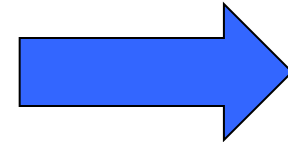


HEATING AND COOLING IN LEOBEN HOSPITAL

Sanitary hot water:
(+25.0/+70°C)



Heating water:
(+35.0/+48.0°C)

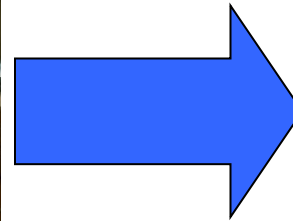
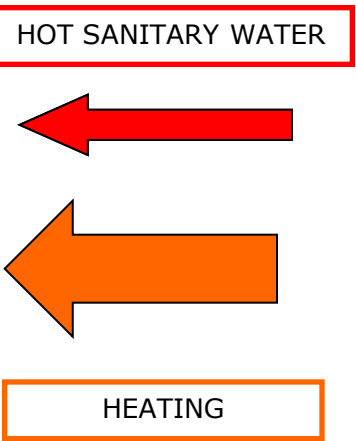


Cold water:
(+15/+5.0°C)

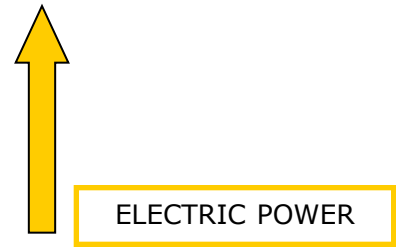
Electric power consumption



HEATING AND COOLING IN LEOBEN HOSPITAL



GEOHERMIC SOURCE

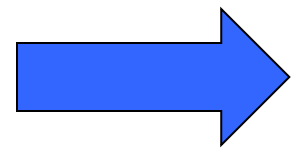




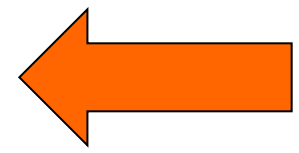
HEATING AND COOLING IN LEOBEN HOSPITAL



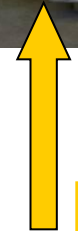
COLD WATER



HOT SANITARY WATER



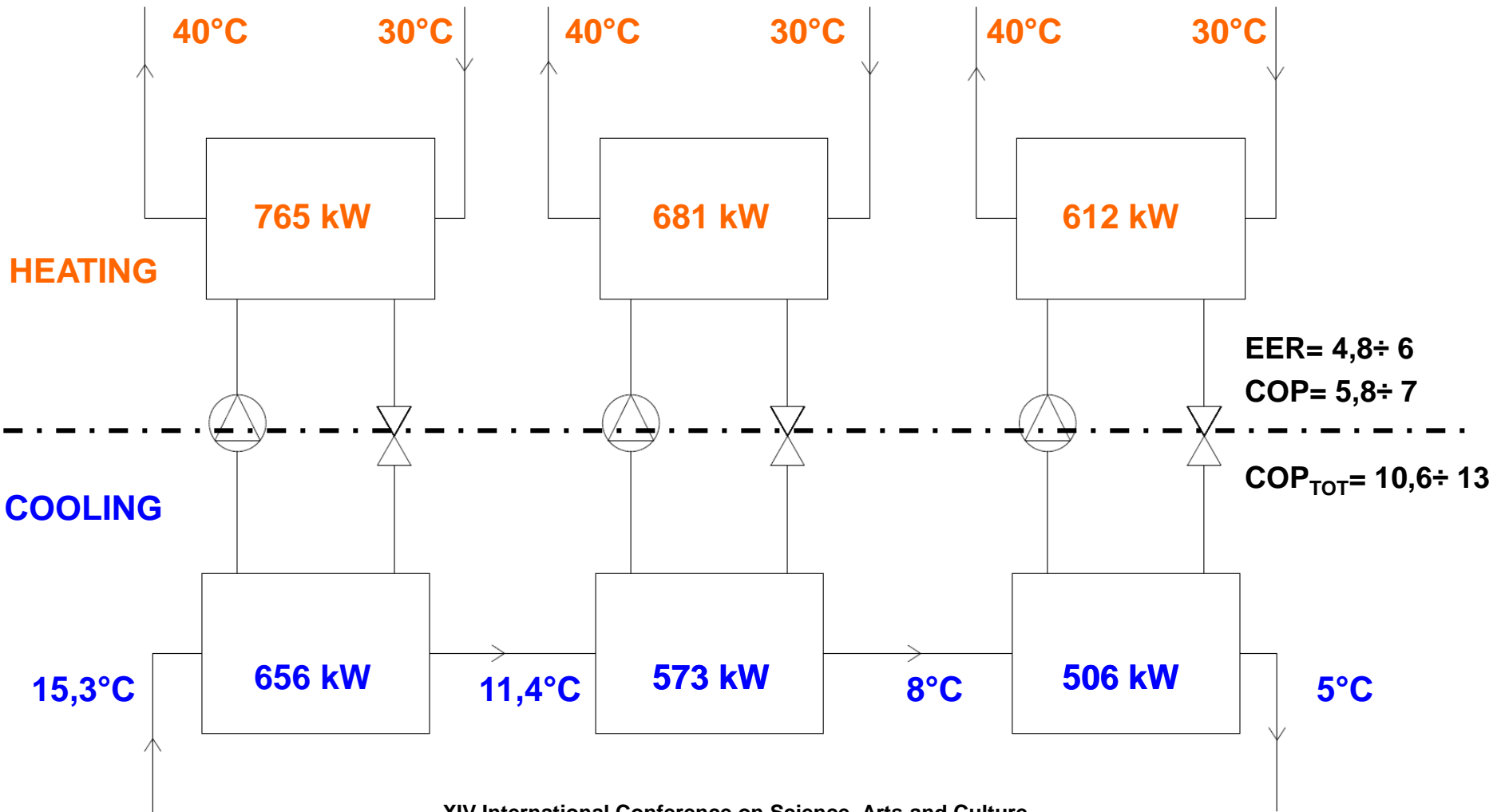
GEOHERMIC SOURCE



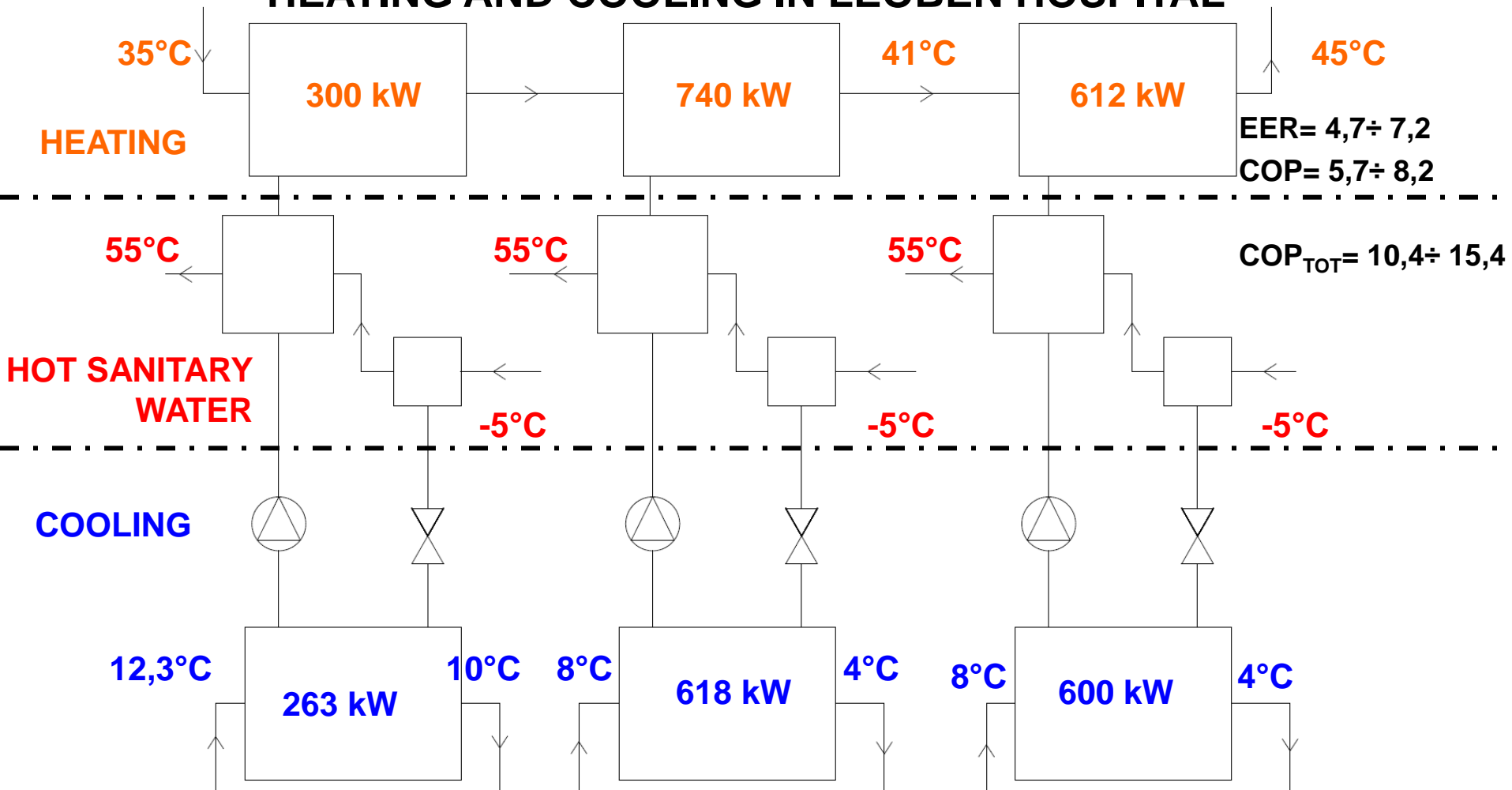
ELECTRIC POWER



HEATING AND COOLING IN LEOBEN HOSPITAL



HEATING AND COOLING IN LEOBEN HOSPITAL





HEATING AND COOLING IN LEOBEN HOSPITAL

CONDITION:

- **Start up: January 2014**
- **Remote control with telemetry**
- **Installation in underground machinery room with safety**

RESULTS:

- **No fossil fuels boiler**
- **No synthetic refrigerant chiller**
- **45% more efficient than actual chillers**
- **2 available hot water temperature for heating and 1 for combined cooling**
- **Refrigerant with zero GWP and ODP**



GEOTHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG



COMUNE DI PONTEBBA



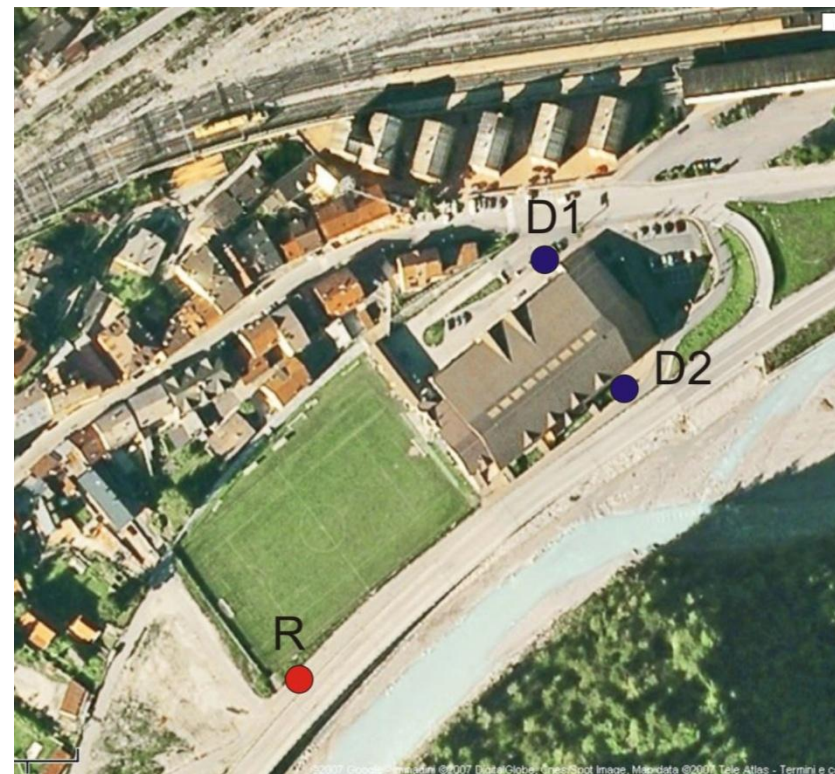
UNIVERSITÀ
DEGLI STUDI DI TRIESTE



Prof. Bruno DELLA VEDOVA



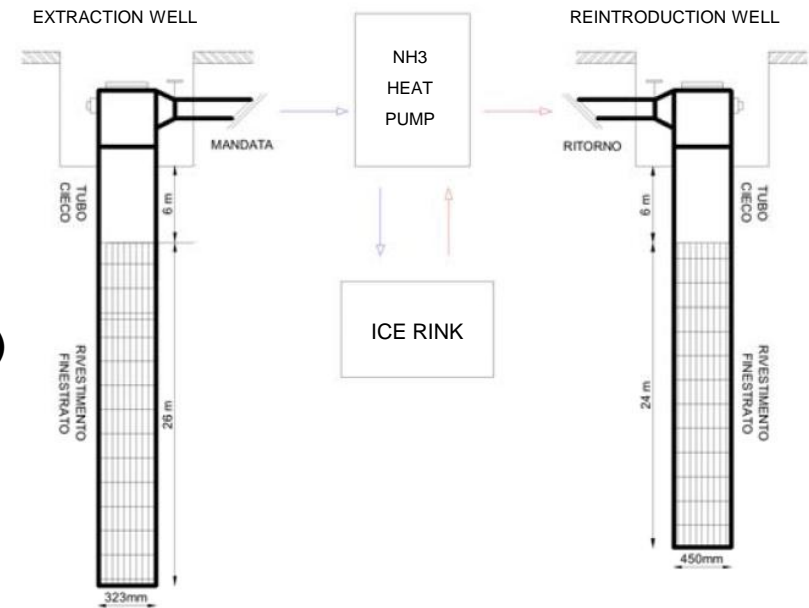
GEOHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG



GEOHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG

Heat pump system technical datas:

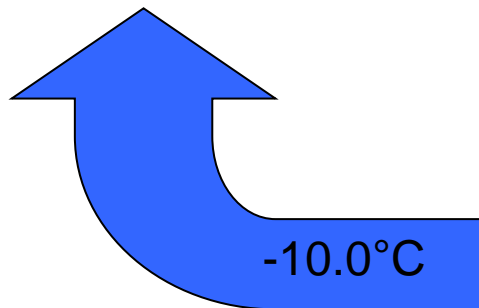
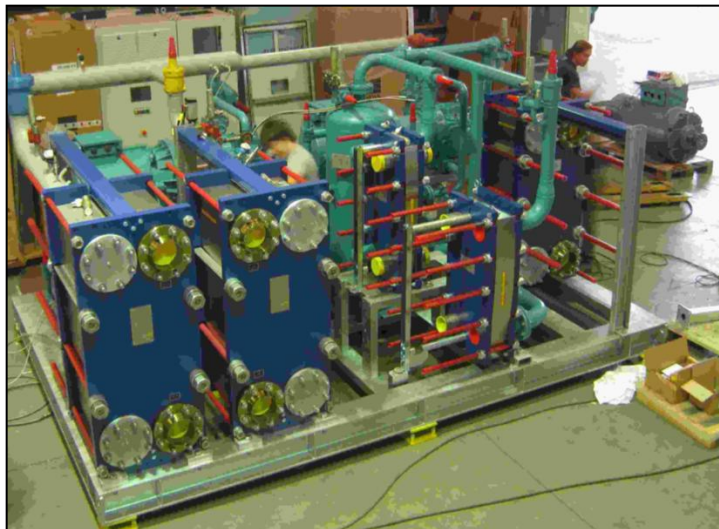
- Well circuit: open type
- No. 2 Extraction well: $Q=130 \text{ m}^3/\text{h}$ each
- No.1 Reintroduction $Q=260 \text{ m}^3/\text{h}$
- Maximum differential temperature control ($\Delta T=3\text{K}$)
- Water quality control
- AMMONIA HEAT PUMP
- 4 working conditions



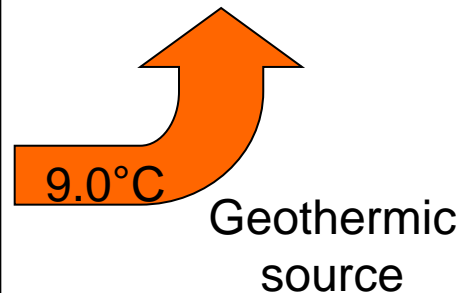
GEOTHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG



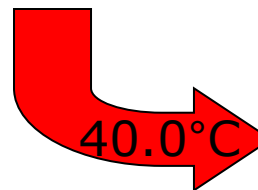
Cooling capacity : 640 kW



Ice rink



Geothermic source

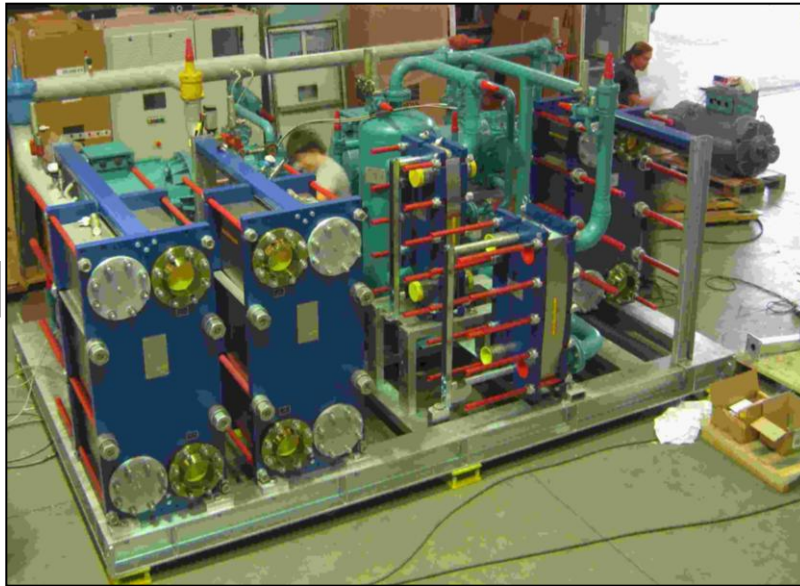


Ice rink stadium

GEOHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG

Heating capacity: 720 kW

Geothermic source



Lockers room

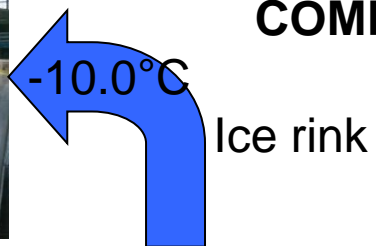
40.0°C

Ice rink stadium

40.0°C

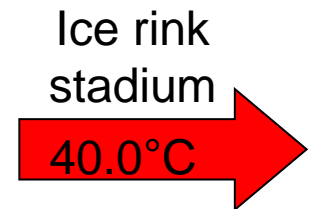
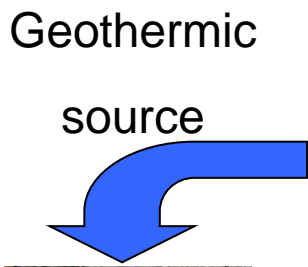


GEOHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG



COMBINED SYSTEM

Lockers room



Ice rink stadium





GEOHERMAL HEATING AND COOLING IN ICE RINK – PONTEBBA - FVG

CONDITIONS:

- START UP: SEPTEMBER 2012
- RUNNING HOURS: 4400 HOURS
- REMOTE CONTROL WITH TELEMETRY

RESULTS:

- ELECTRICAL CONSUMPTION: **-40,5%**
- ENERGY REDUCTION COSTS: **€ 33.000 EACH YEAR**
- HEATING POWER REDUCTION COSTS: **€ 17.000 EACH YEAR**
- **AVOIDED CO2 EMISSIONS: 244 tons EACH YEAR**
- LOCKER ROOM, ROLBA AND STADIUM HEATING FOR FREE (NO BOILERS)
- RELIABILITY



Zudek[®] naturally ammonia

NO GREENHOUSE EFFECT
OZONE FRIENDLY

REDUCED CO₂ EMISSIONS
FUEL FOSSIL FREE

Natural



ammonia
NH₃
Heat-pump

Reliable

LIFE CYCLE > 25 years
STATE INCENTIVES

Efficient

GEO THERMAL
HEAT PUMP

ENERGY SAVINGS

HIGH TEMPERATURE
HEATING (80°C)



Thanks for your kind attention