

CMS Pixels: Status @ Fermilab

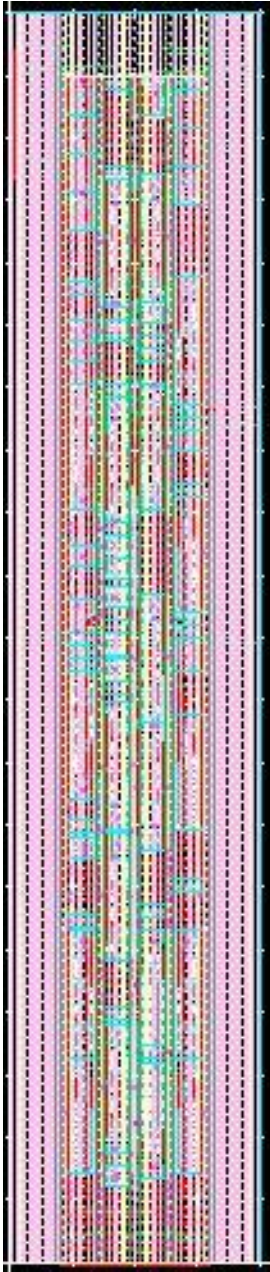
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Update

- Radiation tolerance tests of 130nm & 65nm are ongoing with U. Colorado using Sandia National Lab "Gamma Irradiation Facility" (Colbolt-60 source array).
- Design a CMS_pixel_testChip130 for 4.8mm x 4.8mm detector with an array of 30 μ m x 100 μ m on SINTEF "Phase-2" wafers recently delivered (to Purdue)
- Goal
 - 1. Demonstrate low (<1000e-) threshold operation in a moderate-sized array.
 - Test analog circuit ideas including self-trimming discriminators
 - Begin to understand how small a pixel is possible in 130nm
 - We also hope that the test chip will be useful for other prototype sensors such as diamond sensors that require low threshold operation for good performance

ASIC: CMS_pixel_testChip

- Technology platform: GF130nm
- ASIC size: 5.5mm x 8.5mm
- Pixel size: 30 μ m x 100 μ m
- Analog part: 20 μ m x 100 μ m
- Digital Part: 10 μ m x 100 μ m
- Rows x Columns: 48 x 160
- Column pattern: A D D A A D D A
- 4 columns are grouped together to create a superColumn (192 pixels)
- Each ASIC has 40 super columns.
- Analog Pixel to include Preamplifier + 3bit Flash ADC + Hit Comparator (independent of ADC)

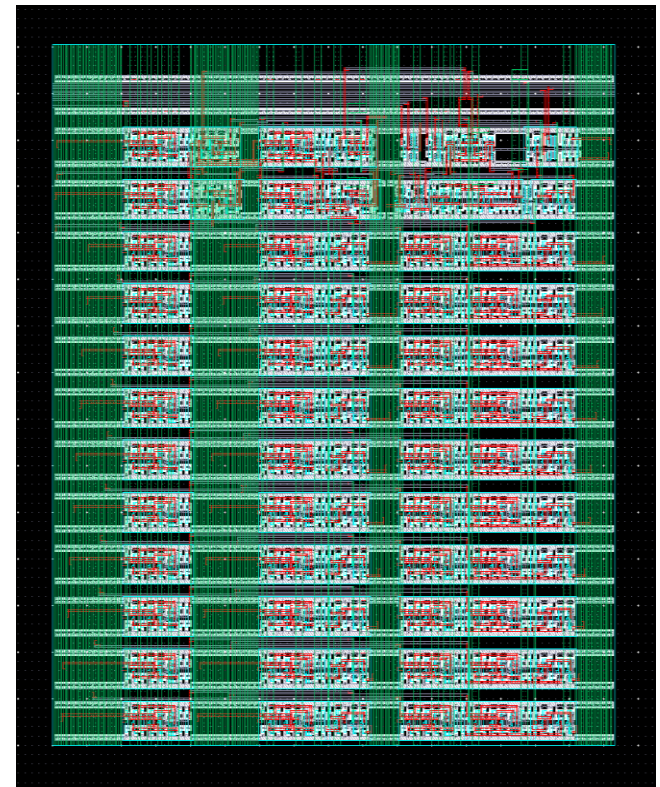
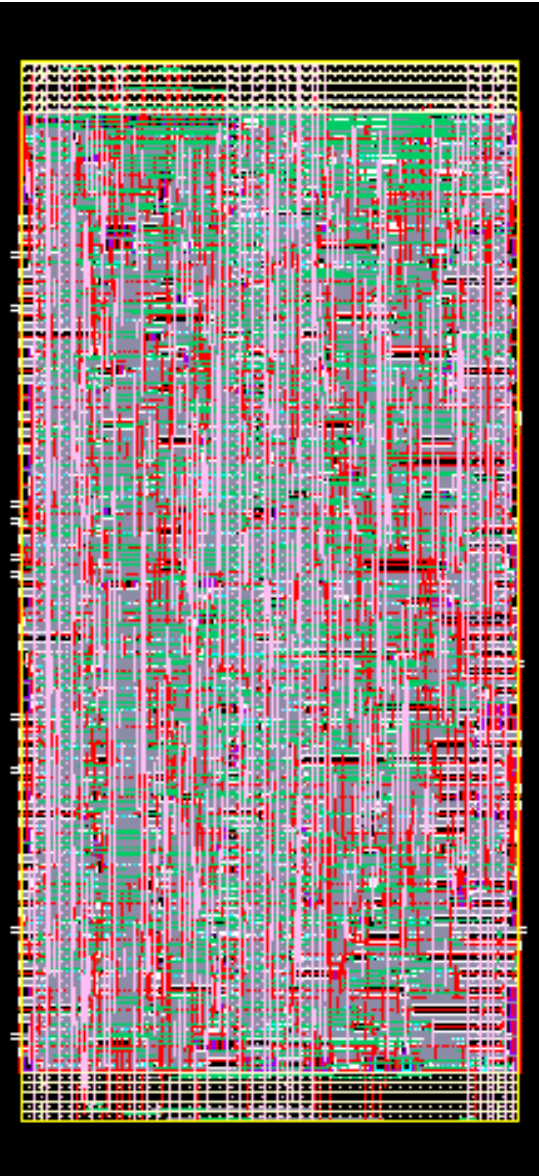


Digital Pixel

- Thermometric encoder
- Fischer tree sparsification
- Hit processor
- Mask/demask capability
- Functionality finalized.
Simulations confirm
performance
- Double pixel layout ($20\mu\text{m} \times 100\mu\text{m}$)

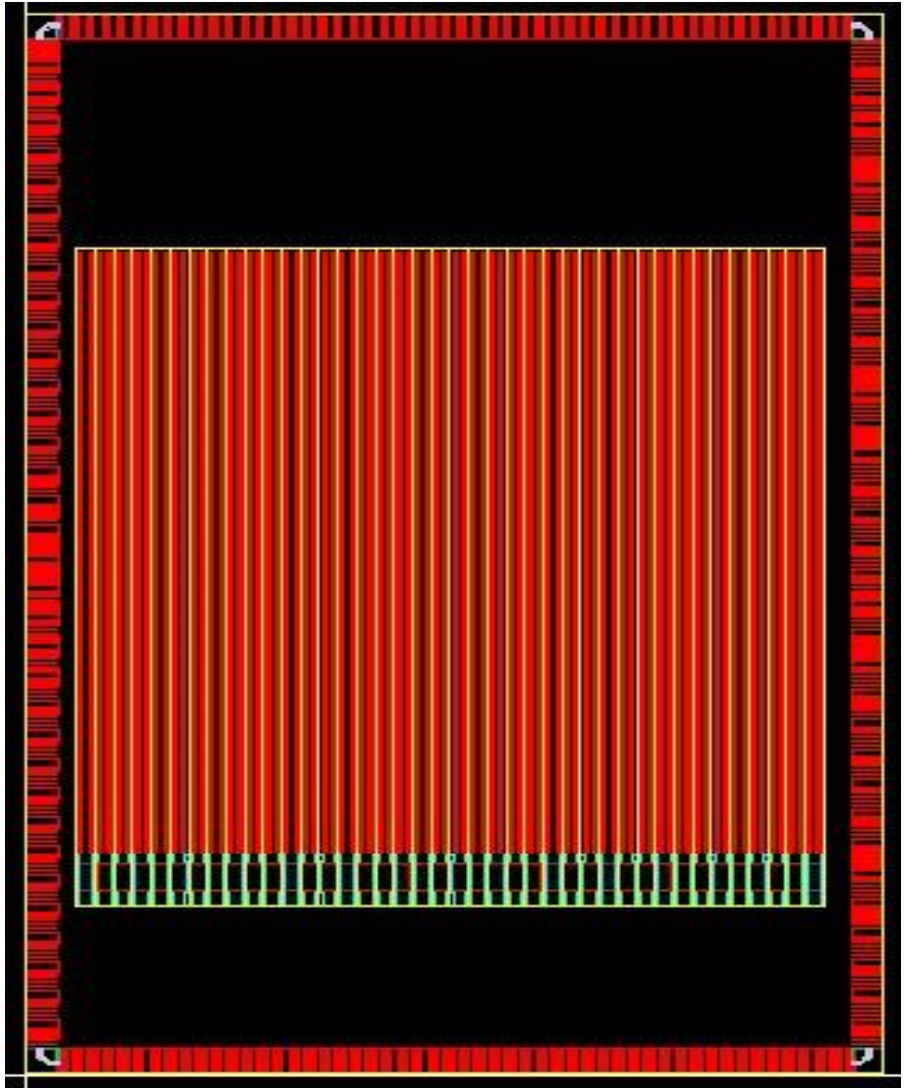
Readout Electronics

- Conflux: Asynchronous data readout scheme with implicit multiplexing of data
- Uses a 4 phase handshaking protocol
- FIFO2 daisy: enables daisy chaining of data from every pixel to the output.
- Also used to communicate between the fischer tree and Conflux



Top Level view- pad layout

- 51 analog PADS on top (100 μ m pitch)
- 51 digital PADS at the bottom (100 μ m pitch)
- 34 spy PADS on the right for analog and digital superColumn outputs (240 μ m pitch)
- 34 PADS on left for testing chip-to-chip Conflux performance (240 μ m pitch)



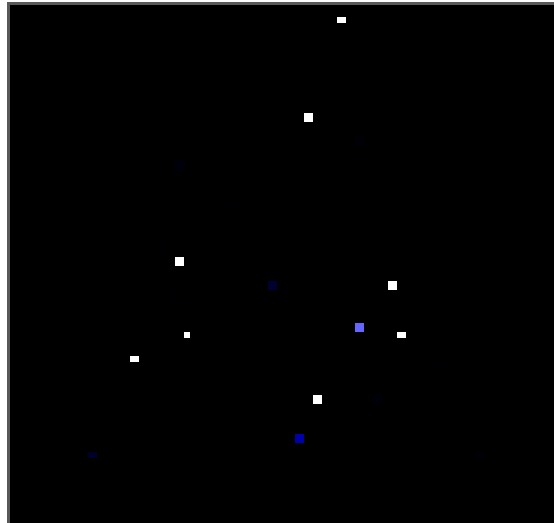
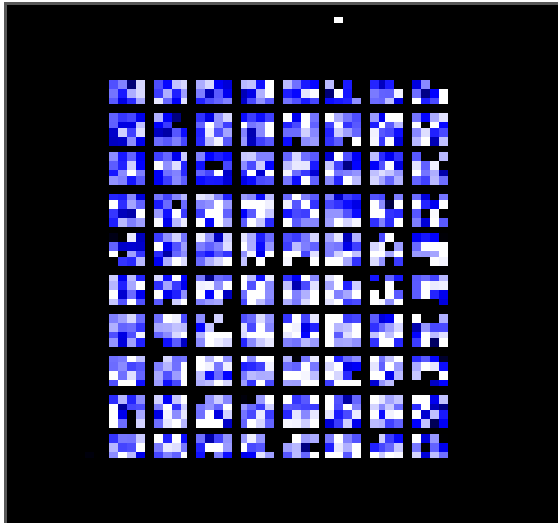
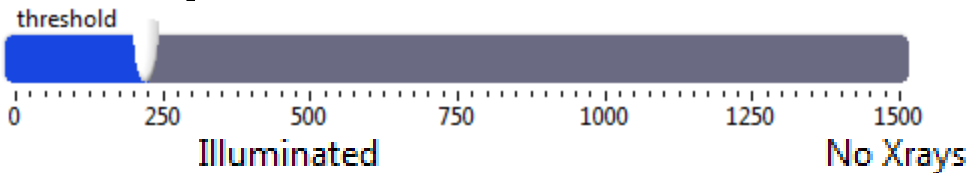
• Basic Floorplan. Missing a lot of components

CMS_testPixel to detector bump bonding:

Results of investigating single ASIC to
detector bump bonding using CVI

Results from other work at Fermi

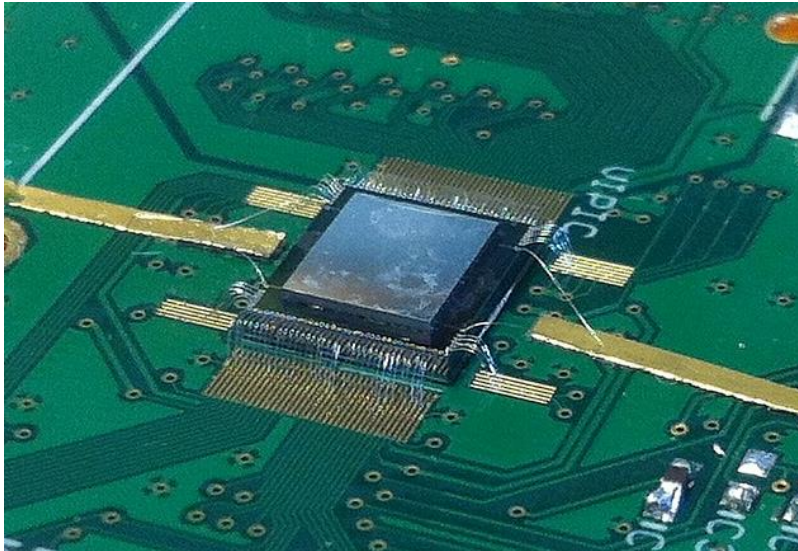
3D VIPIC1 - first X-rays seen with the chip bonded to a 32x38 pixels sensor



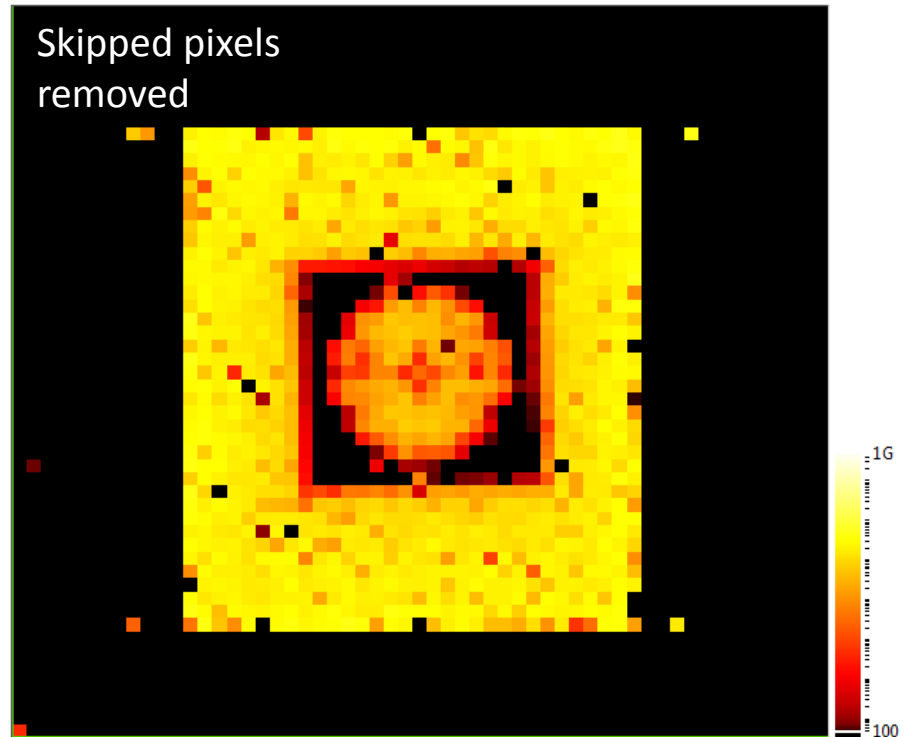
- VIPIC1 – bonded to 100x100 μm^2 32x38 pixels baby sensor
- Every 5th channel skipped because of pixel pitch mismatch: VIPIC1-80 μm , sensor-100 μm
- Sensor bonded to VIPIC using Sn-Pb bump bonding with underfill by CvInc. Bumps deposited on dies
- Wire bonded by Albert last Friday night
- Detector still not biased (backplane left floating)
- ^{109}Cd 22keV source used

threshold ~ 200 (40mV) causes noise hits disappear (right reference sample plot) and only X-rays are visible; threshold ~ 1200 (240mV) no more signal visible; gain estimation $\sim 40\text{uV/e}^-$ (22keV \rightarrow 6100e/h)

3D VIPIC1 – more detailed results



- Detector biased at 120V (mask not shown)
- Detector tested using sources ^{109}Cd 22keV and ^{55}Fe 5.9keV



Transmission radiogram of a small W mask ($2.5 \times 2.5 \text{ mm}^2$) put on top of the sensor; back-side illumination of the fully depleted sensor using ^{55}Fe source, all signals integrated above noise, mask has features smaller than the sensor pitch, e.g. $\phi = 75 \mu\text{m}$ in the middle

Full sparsified readout from all 16 groups of 4x64 pixels used in the acquisition