

Irradiated n-in-p planar pixel sensors with different thicknesses and active edge designs

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München

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N-in-p planar pixel samples

VTT active/slim edges:

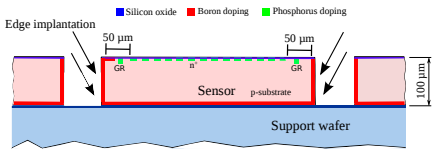
- ▶ FE-I4 modules 100 μm thick (125 μm edge, p-type MCz) → $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ at KIT (25 MeV protons)
- ▶ FE-I3 modules 100 μm thick (125 μm edge, p-type FZ) → $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ at KIT + Ljubljana (reactor neutrons)
- ▶ FE-I4 modules 200 μm thick (450 μm edge, p-type FZ) → $6 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ at KIT + Ljubljana

MPP/HLL samples:

- ▶ FE-I4 modules 150 μm thick (450 μm edge, p-type FZ) → $1 \times 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$ in Los Alamos (800 MeV protons)

Irradiations:

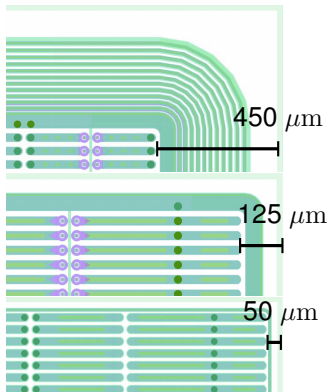
The VTT active/slim edge production



trenches doped by
four-quadrant implantation

▶ different edge designs:

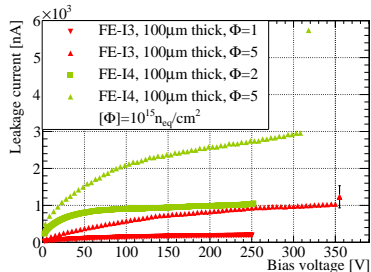
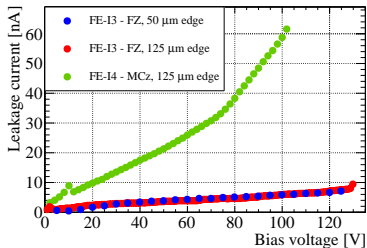
- ▶ 450 μm distance between the last pixel implant and the slim edge (Bias Ring (BR) and 11 Guard Rings (GR))
- ▶ 125 μm distance between the last pixel implant and the slim edge (only 1 BR and 1 floating GR)
- ▶ 50 μm distance between the last pixel implant and the active edge (only 1 floating GR)



IV measurements

- ▶ VTT sensors before irradiation:
 - ▶ depletion voltage 10-15 V
 - ▶ breakdown 100-120 V

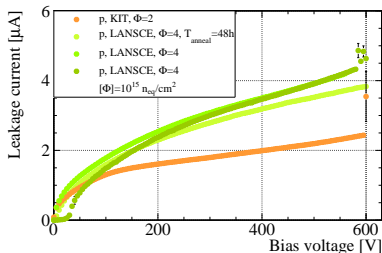
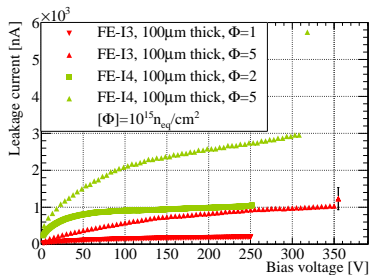
- ▶ VTT sensors after irradiation:
 - ▶ breakdown voltage of VTT sensors is above the saturation of the collected charge



IV measurements

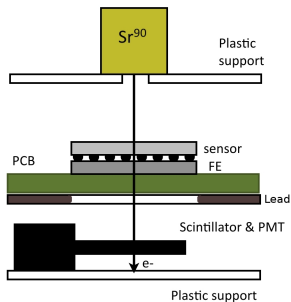
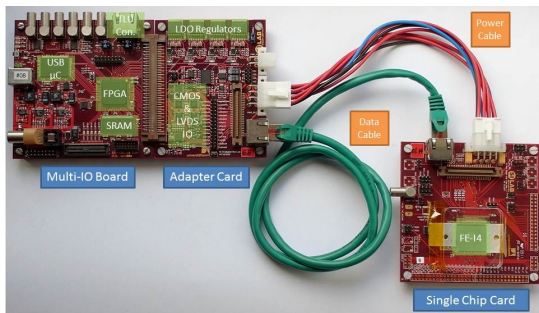
- ▶ VTT sensors 100 μm thick:
 - ▶ 125 μm edge design without full GR structure
 - ▶ ≤ 350 V in the lab (400 V at beam test) up to a fluence of $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$

- ▶ MPP/HLL sensors 150 μm thick:
 - ▶ 450 μm with full GR structure
 - ▶ breakdown at 600 V after irradiation up to $4 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$



Characterization setup in laboratory

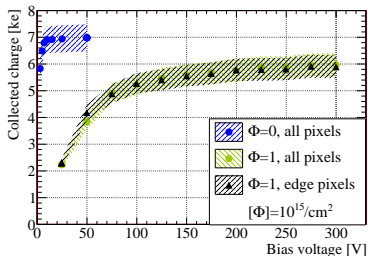
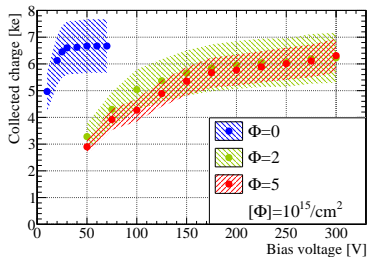
- ▶ ^{90}Sr beta source
- ▶ external trigger via scintillator
- ▶ from 20°C to -50°C cooling
- ▶ ATLAS USBPix read-out system



Pixel modules are wire-bonded to detector boards designed by the University of Bonn for FE-14 and FE-13

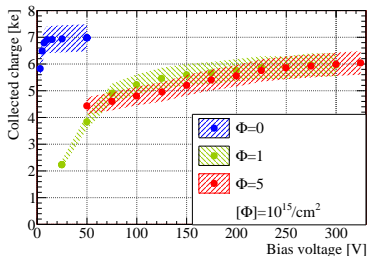
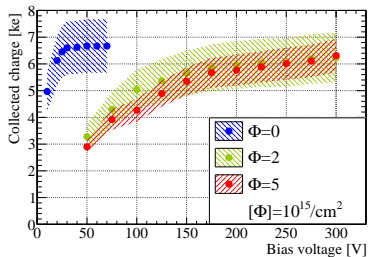
Charge Collection

- ▶ FE-I4 MCz silicon 100 μm thick
 - ▶ 125 μm slim edge
 - ▶ threshold: 1100 e^-
 - ▶ **95% CCE** at 300 V up to $5 \times 10^{15} n_{\text{eq}}/\text{cm}^2$
-
- ▶ FE-I3 FZ silicon 100 μm thick
 - ▶ 125 μm slim edge
 - ▶ threshold: 1500 e^-
 - ▶ 87% CCE at 300 V up to $5 \times 10^{15} n_{\text{eq}}/\text{cm}^2$



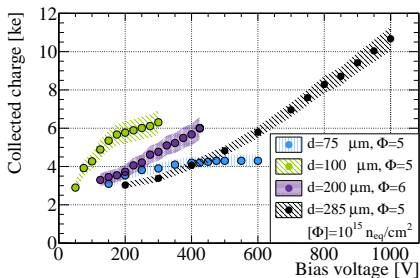
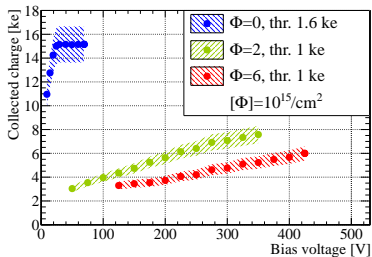
Charge Collection

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- ▶ FE-I3 FZ silicon 100 μm thick
 - ▶ 125 μm slim edge
 - ▶ threshold: 1500 e^-
 - ▶ **87% CCE** at 300 V up to $5 \times 10^{15} n_{\text{eq}}/\text{cm}^2$



Charge Collection

- ▶ VTT FE-I4 FZ silicon
200 μm thick
- ▶ 450 μm slim edge with GRs
- ▶ $\Phi=6 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- ▶ **40% CCE** at 425 V at
 $6 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$

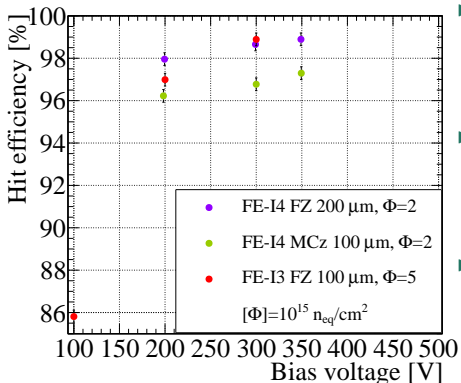


at $\Phi=5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ 200 μm thick devices are still under depleted up to 425 V

while the collected charge of 100 μm thick sensors saturates already at 200 V

Hit efficiency

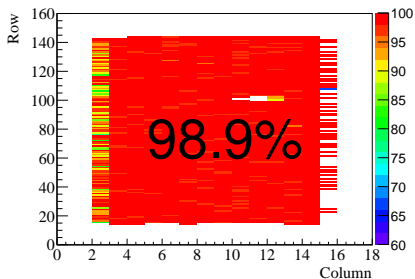
- ▶ PPS test beam at DESY
 - ▶ 4 GeV electrons
 - ▶ EUDET telescope
 - ▶ perpendicular incidence tracks



- ▶ **VTT FE-I4: 200 μm FZ**
 - ▶ threshold: 1100 e^-
 - ▶ $\Phi=2 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
 - ▶ (98.9 \pm 0.3)% efficiency at 350 V
- ▶ **VTT FE-I4: 100 μm MCz**
 - ▶ threshold: 1600 e^-
 - ▶ $\Phi=2 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
 - ▶ (97.3 \pm 0.3)% efficiency at 350 V
- ▶ **VTT FE-I3: 100 μm FZ**
 - ▶ threshold: 1600 e^-
 - ▶ $\Phi=5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
 - ▶ (98.9 \pm 0.3)% efficiency at 300 V

Hit efficiency: VTT 100 μm FE-I3

- ▶ PPS test beam at DESY
 - ▶ 4 GeV electrons
 - ▶ EUDET telescope
 - ▶ perpendicular incidence tracks



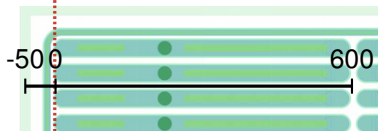
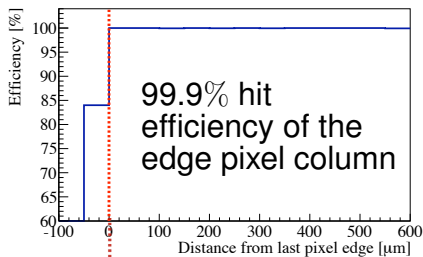
▶ VTT 100 μm FE-I3 Float Zone

- ▶ 125 μm slim edge
- ▶ threshold: 1600 e^-
- ▶ 20 ToT at 60 ke
- ▶ $\Phi = 5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- ▶ $(98.9 \pm 0.3)\%$ global hit efficiency at 300 V



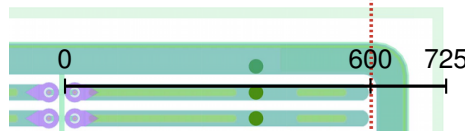
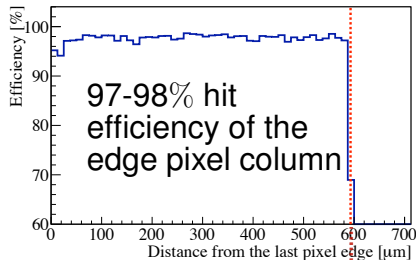
Edge efficiency before irradiation (CERN SpS)

VTT FE-I3, 50 μm active edge



$83_{-14}^{+9}\%$ hit efficiency between the last pixel implant and the active edge

VTT FE-I3, 125 μm slim edge

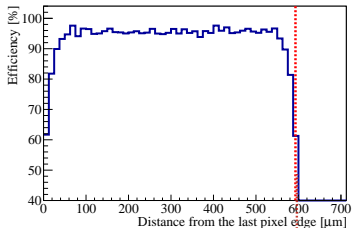
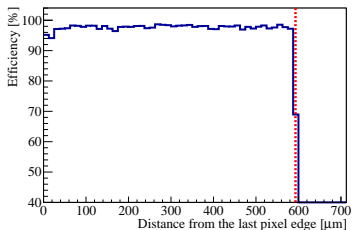


$68 \pm 1\%$ hit efficiency between the last pixel implant and the Bias Ring

Edge efficiency: VTT 100 μm FE-I3

FE-I3, 125 μm slim edge

- ▶ not irradiated
- ▶ threshold: 1500 e^-
- ▶ **(68 \pm 1)%** hit efficiency between the last pixel implant and the BR (CERN SpS, 120 GeV pions)
- ▶ $\Phi=5\times 10^{15}$ $n_{\text{eq}}/\text{cm}^2$
- ▶ $V_{\text{bias}}=300$ V
- ▶ threshold: 1500 e^-
- ▶ **(59 \pm 2)%** hit efficiency between the last pixel implant and the BR (DESY, 4 GeV electrons)

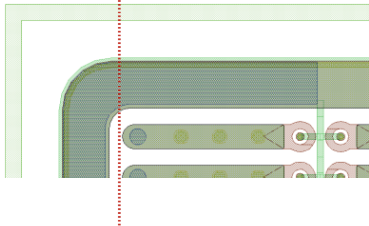
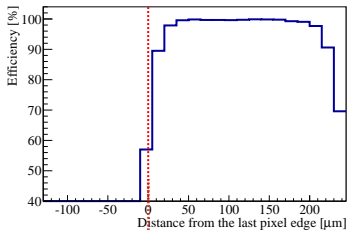


Edge efficiency: VTT 100 μm FE-14

FE-4, 125 μm slim edge

- ▶ un-irradiated
- ▶ $V_{\text{bias}}=300\text{ V}$
- ▶ threshold: 1600 e^-
- ▶ over $99.9^{+0.1}_{-0.3}\%$ global hit efficiency
- ▶ **$(57 \pm 1)\%$** hit efficiency between the last pixel implant and the BR (DESY)

smearing effects due to the multiple scattering that deteriorates the pointing resolution at DESY ($\sim 15\ \mu\text{m}$)

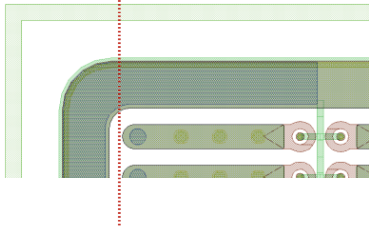
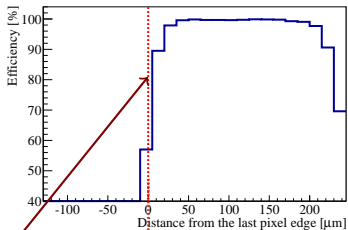


Edge efficiency: VTT 100 μm FE-14

FE-4, 125 μm slim edge

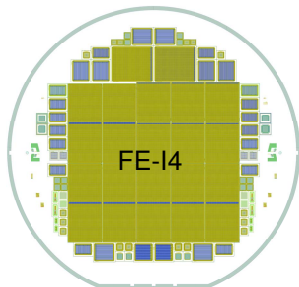
- ▶ un-irradiated
- ▶ $V_{\text{bias}}=300\text{ V}$
- ▶ threshold: 1600 e^-
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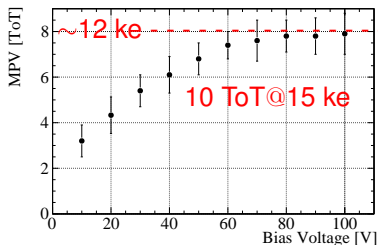


n-in-p planar pixel modules 150 μm thick

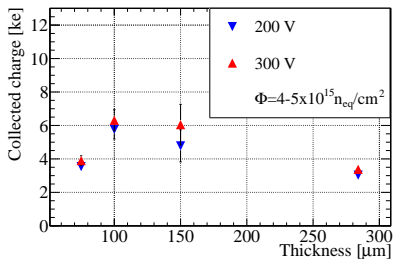
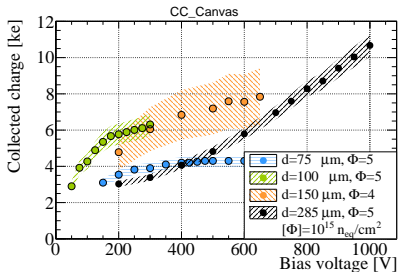
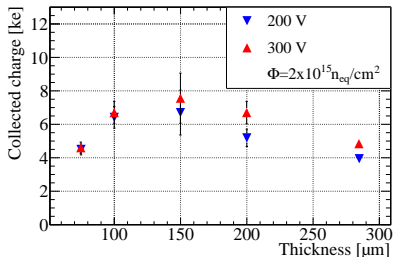
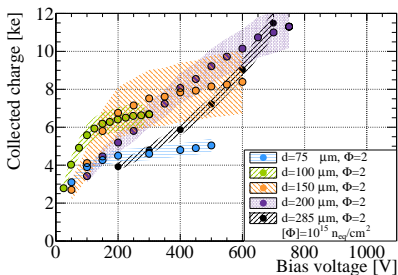
- ▶ designed and produced by MPP/HLL
 - ▶ 6 inches wafers with ATLAS FE-I4 chips (250 $\mu\text{m} \times 50 \mu\text{m}$ pitch)
 - ▶ 450 μm edge design with full GR
 - ▶ interconnected with bump-bonding at IZM
- ▶ irradiated up to $10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$ in:
 - ▶ KIT \rightarrow 25 MeV protons
 - ▶ Los Alamos \rightarrow 800 MeV protons



not irradiated show the expected collected charge after full depletion

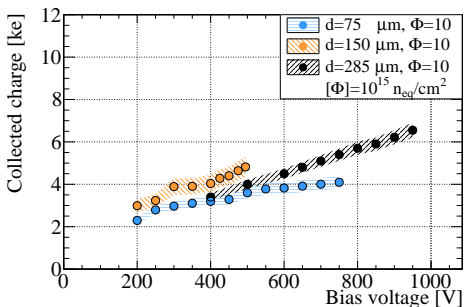


Charge Collection: thickness comparison

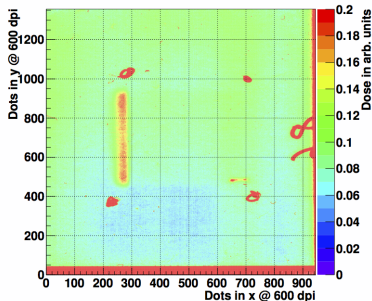


Charge Collection: thickness comparison

- **FE-I4 150 μm thick, irradiated to $10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$ at Los Alamos**



The collected charge becomes similar to the one of other tested thicknesses



FE-I4 chip is radioactive:

- 3.10 mGy/h in pad region*
- 1.15 mGy/h under chip*

*These levels correspond to 205 kBq for the ^{182}Ta

Summary and outlook

- ▶ 100-150 μm thick sensors show the highest collected charge at moderate voltages (200-300 V) up to a fluence of $10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$ among the tested thicknesses.
- ▶ VTT active edges 100 μm thick sensors show $(98.9 \pm 0.3)\%$ hit efficiency at 300 V after irradiation up to $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$.
- ▶ The active area of the VTT sensors extends out of the pixel surface up to the Bias Ring also after irradiation.

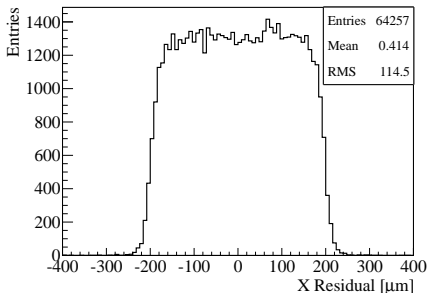
What's next:

- ▶ FE-I4 150 μm :
 - ▶ two modules have been irradiated to $1.8 \times 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$ in Los Alamos and they are about to be bonded.
- ▶ VTT active edges:
 - ▶ test of FE-I4 modules irradiated at $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ at KIT;
 - ▶ irradiation up to $10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$ in Los Alamos.
- ▶ More characterizations after irradiation with beam test at DESY

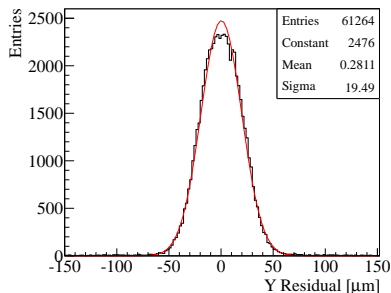
Backup slides

Residuals (DESY)

- ▶ **FE-I3 100 μm thick, irradiated to $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$**
- ▶ PPS test beam August 2013 in DESY
- ▶ perpendicular track incidence
- ▶ bias voltage: 300 V
- ▶ threshold: 1.5 ke



Residual in X direction
(400 μm pitch)



Residual in Y direction
(50 μm pitch)