

# *Initial acceptor removal in p-type silicon detectors*

G. Kramberger, V. Cindro, I. Mandić, M. Mikuž, M. Zavrtanik  
*Jožef Stefan Institute, Ljubljana*

# Motivation

- Understanding and planning of the initial phase of detector operation
- Understanding defect kinetics – role of B, V-I, C, O in the detector operation
- **Understanding operation of LGAD - is removal of initial acceptor responsible for degradation of the gain after irradiation?**

RD50 has never really looked in a detailed way in the acceptor removal and looking at old RD50 papers/presentations the following came out:

- there are surprisingly (or not so) few “dense” measurements at relatively low fluences ( $< 2 \cdot 10^{14} \text{ cm}^{-2}$ )
- there are more pad detector measurements for MCz-p than for FZ-p at these fluences (remember completed short term annealing is required)
- FZ-p measurements look less consistent with respect to the increase of  $N_{eff}$  with fluence than MCz-p

# Samples and procedures

Our measurements (neutron irradiated sensors)

- C-V (10 kHz, 20°C) was used up to the fluences of max. few  $10^{14}$  cm<sup>-2</sup>. All the curves with any dubious shape were not taken into account.
- Samples were neutron irradiated and annealed at 60°C until the short term annealing was completed (between 80 and 160 min @ 60°C)
- Samples (different [O], different resistivity) :
  - HPK FZ-p (ATLAS 07) with initial  $V_{fd} \sim 170$  V
  - Micron FZ-p (2551-3,7) with initial  $V_{fd} \sim 50$  V ,
  - Micron MCz-p (2552-7) with initial  $V_{fd} \sim 510$  V

Other measurements (fast charged hadrons irradiated sensors)

- Collection of  $V_{fd}(\Phi_{eq})$  measurements after beneficial annealing from different RD50 groups including our.
- Only samples from 24 GeV p irradiations were chosen – mostly due to consistency in evaluation of MCz results.

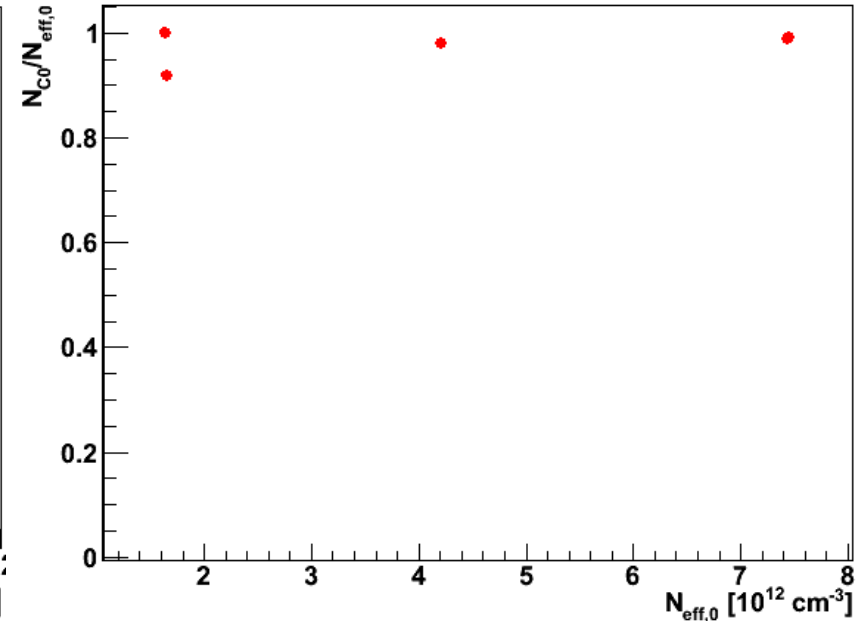
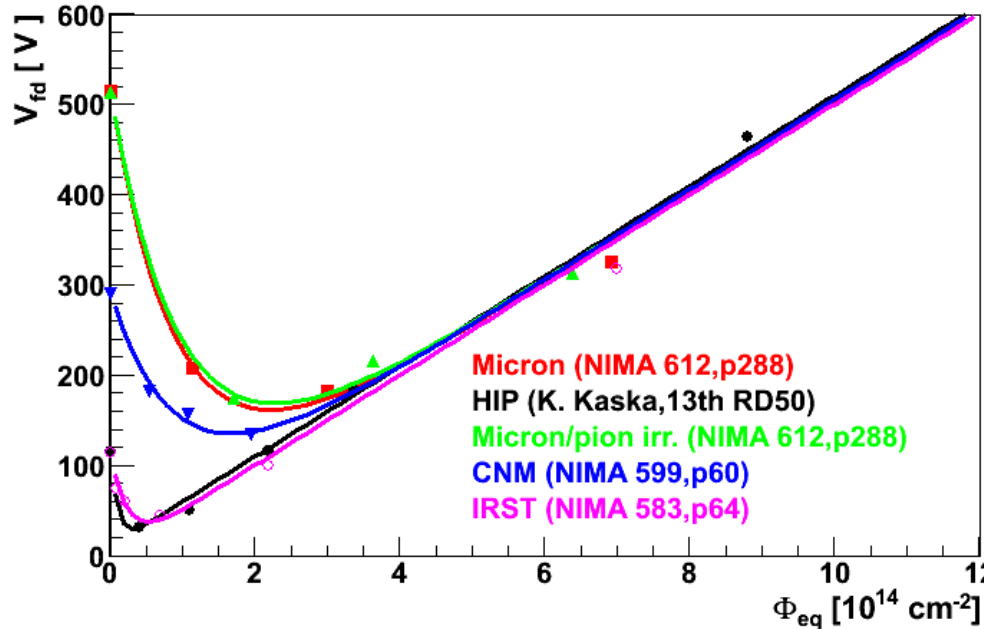
# Evaluation of measurements

$$V_{fd} = \frac{e_0 N_{eff} W^2}{2\epsilon\epsilon_0}$$

$$|N_{eff}| = |N_{eff,0}| + g_{eff} \cdot \Phi_{eq} - N_{C0} [1 - \exp(-c \cdot \Phi_{eq})] + N_{BA} + N_{RA}$$

- Assumptions (for the purpose of the study uncertainty due to assumptions are not crucial/can be neglected)
  - $V_{fd}$  is a valid parameter for evaluation of  $N_{eff}$
  - $N_{eff} = \text{const.}$
  - $N_{BA}$  and  $N_{RA} \sim 0$  (around 80-160 min at 60°C this should be approximately true)
- Free parameters of the fit:  $N_{C0}$ ,  $c$ ,  $g_{eff}$
- Detectors are all equally thick (300  $\mu\text{m}$ ) therefore  $N_{eff} \propto V_{fd}$
- Interested in initial acceptor removal dependence on:
  - oxygen concentration/wafer production (MCz, FZ),
  - damage creation (neutron, fast charged hadrons)
  - resistivity

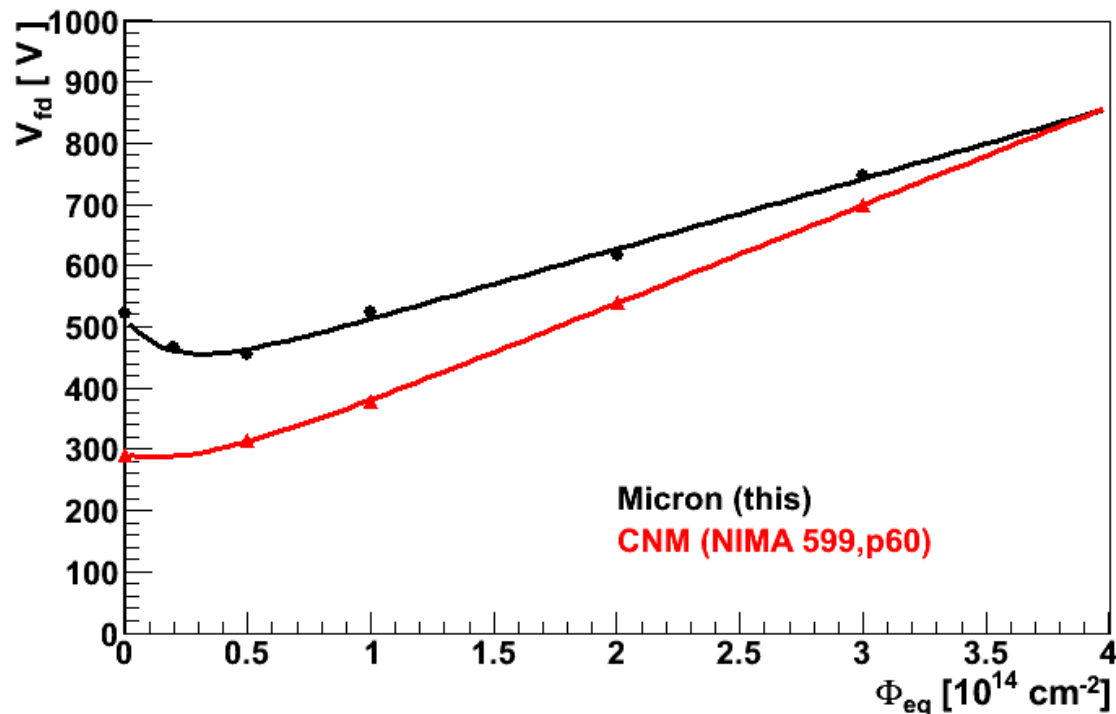
# MCz-p irradiated with charged hadrons



- $g_{eff}=0.0071 \text{ cm}^{-1}$  (taken from O rich measurements from RD48/50) and seems to be adequate,  $c$  and  $N_{c0}$  were determined from the fit.
- Different producers – **no impact of processing on behavior**

- *Acceptor removal seems to be complete*
- $c \sim 1 \cdot 10^{-14} \text{ cm}^2$  (seems larger for lower resistivity, but uncertainty is too large for any firm conclusion)

# MCz-p irradiated with neutrons

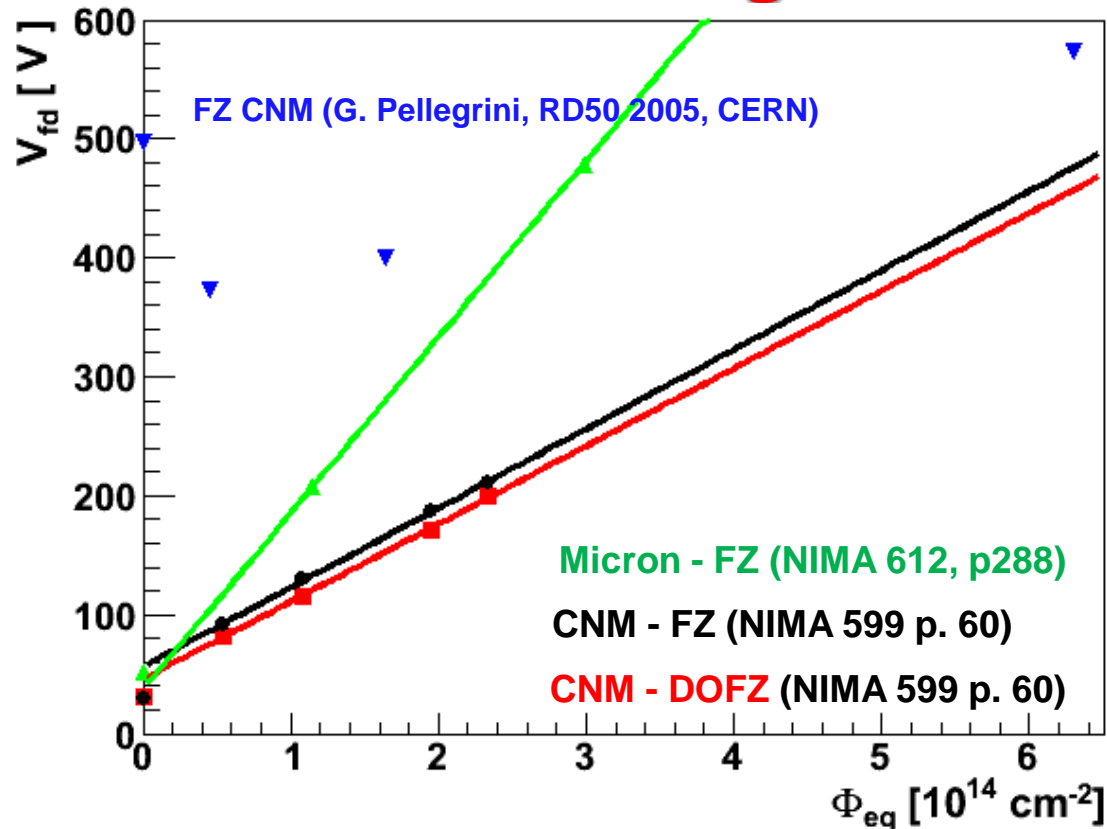


- $g_{eff}=0.017 \text{ cm}^{-1}$
- $c\sim 6\cdot 10^{14} \text{ cm}^2$
- $N_{CO}/N_{eff}\sim 0.242$

- $g_{eff}=0.022 \text{ cm}^{-1}$
- $c\sim 3\cdot 10^{14} \text{ cm}^2$
- $N_{CO}/N_{eff}\sim 0.254$

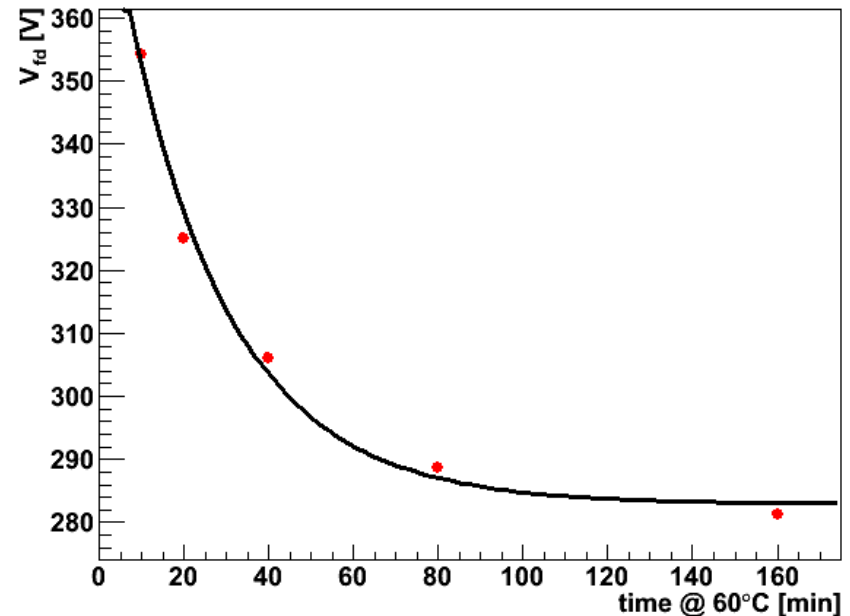
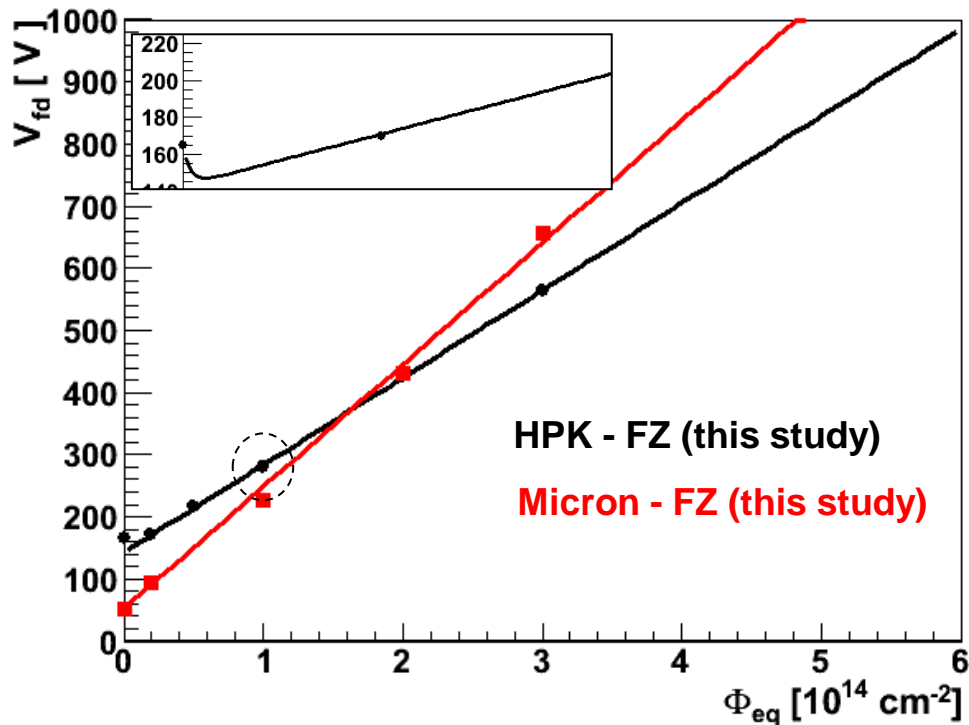
- **Incomplete initial acceptor removal** – around  $\frac{1}{4}$  of initial acceptors are removed
- Removal constant seems to be larger than for charge hadron irradiated MCz-p type samples, i.e. **“faster removal”**, but not conclusive
- Some difference in the introduction rate of radiation induced acceptors

# Fz-p irradiated with charged hadrons



- Seems like no or very small initial acceptor removal for small initial boron concentration  $[B] \sim 5 \cdot 10^{11}$  cm $^{-3}$ .
- Larger difference in  $g_{eff}$  may be due to different oxygen concentrations
- Older measurements at higher initial  $N_{eff}$  point to some acceptor removal (30%). Also LHCb sees initial acceptor removal for n-p detectors.

# Fz-p irradiated with neutrons



- Small – on the level of 10% removal for mid-resistivity sample (HPK), no removal for low resistivity sample (Micron)
- difference in  $g_{eff}$  (Micron)=0.028 cm $^{-1}$  (larger than expected !),  $g_{eff}$  (HPK)=0.02 cm $^{-1}$



# Conclusion

- Acceptor removal increases with concentration of oxygen
  - complete for charged hadron irradiated MCz-p detectors
  - around 1/4 of the acceptors removed for the neutron irradiated samples
  - fast removal rate of  $c \geq 10^{14} \text{ cm}^{-2}$
- Inconclusive results for FZ material
  - “high resistivity” material shows almost no removal for charge hadron irradiated and neutron irradiated sample
  - “low/medium resistivity” material shows some initial acceptor removal in order of  $N_{CO}/N_{eff} \sim 0.1$  for neutron irradiated samples and possibly more for charged hadrons.

Removal of initial acceptors with neutrons in the past. R. Wunstorf, NIMA 377 (1996) 228.)

# Explanation

Radiation produces V and I – their spatial distribution depends on irradiation particle (large concentration of V,I in the cluster but small supply of [B] in the cluster)

“Low doping “[B] << [C]

## Interstitials:

$I + Cs \rightarrow Ci$  dominant I sink

$I + Bs \rightarrow Bi$  less probable unless C is exhausted

$Ci + Oi \rightarrow CiOi$

$Ci + Cs \rightarrow CiCs$

## Vacancies:

$V + Bs \rightarrow V - B$  complex – anneals out at  $T \sim 0^\circ C$  (can not play a role)

**Presumed influence of [O] on acceptor removal:** defect complex should either

- include O
- O should suppress reaction channels which compete with B removal (e.g.  $V+O \rightarrow VO$  instead of  $V+I \rightarrow Si_s$  leaving more interstitials available)

“High doping “[B] >> [C]

## Interstitials:

$I + Bs \rightarrow Bi$  dominant I sink

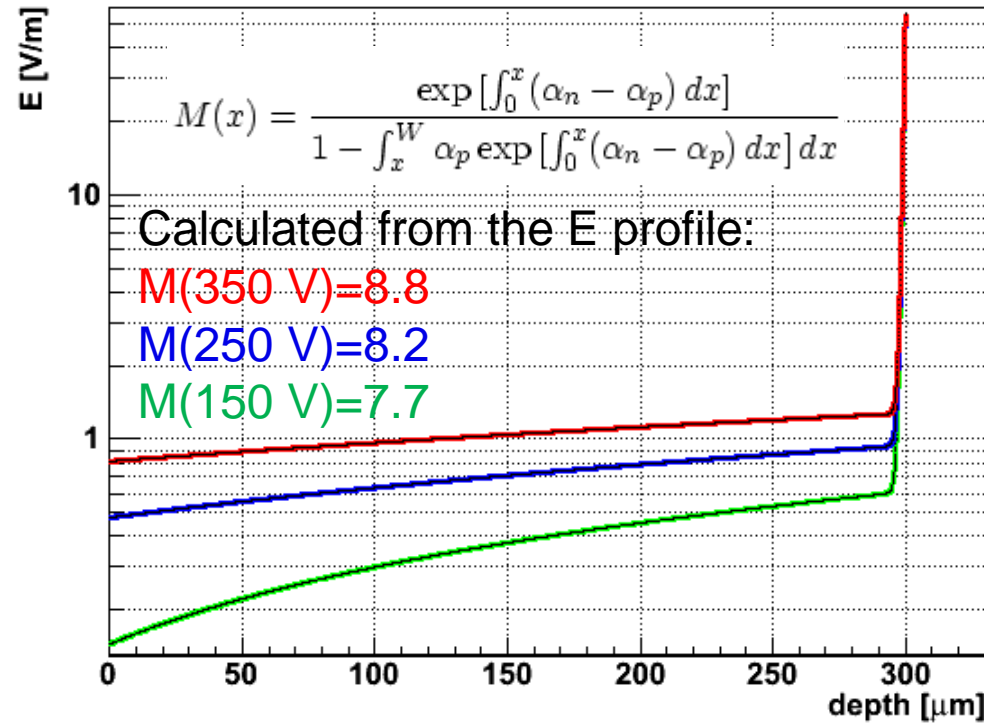
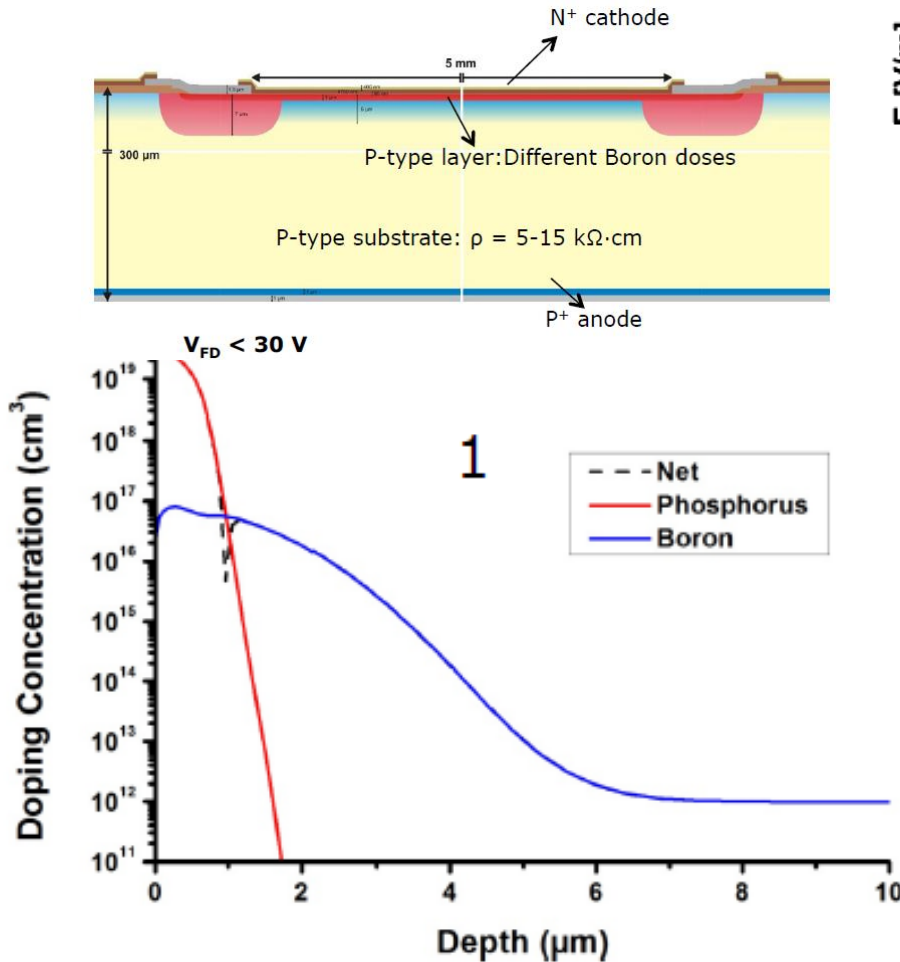
$I + Cs \rightarrow Ci$  less probable

$Bi + Oi \rightarrow BiOi$  Donor ( $E_c - 0.23$  eV)

$Bi + Bs \rightarrow BiBs$  not electrically active

# LGAD degradation of performance (I)

What are the implications of initial acceptor removal on LGAD operation?



Diodes from W8 (see talk at 22<sup>nd</sup> RD50 Workshop)

Calculated multiplication for non-irradiated detector is approximately equal to the measured value of multiplication at all voltages!

# LGAD degradation of performance (II)

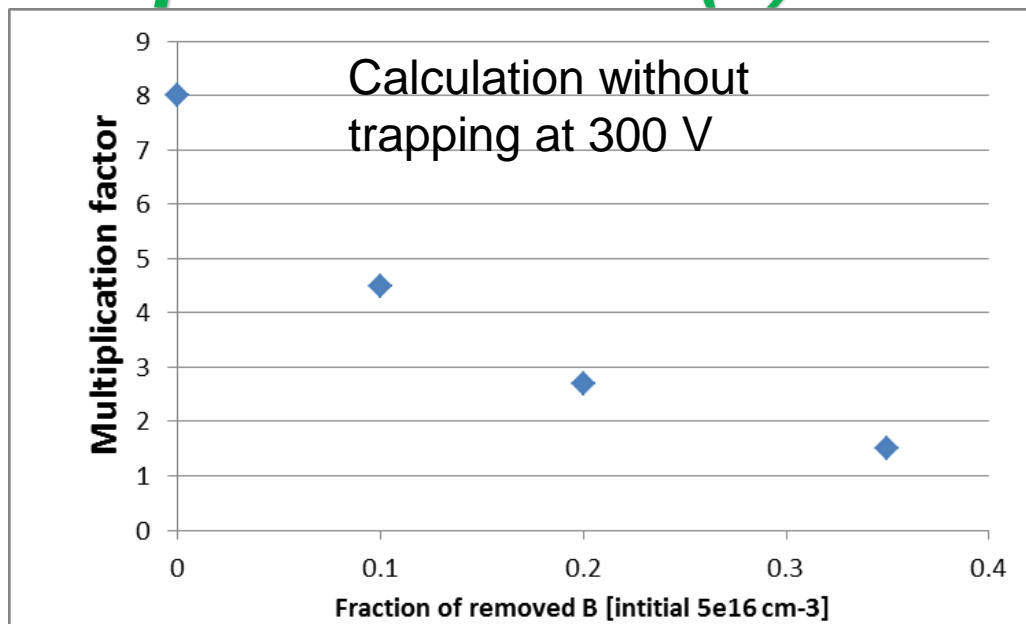
After irradiation the degradation of multiplication is due to:

- Trapping of drifting carriers
- Reduction of multiplication, due to reduction of electric field in the  $p^+$  layer

➤ **The removal of initial acceptors significantly impacts the performance!**

➤ **The increase of radiation induced acceptors is obviously too slow to compensate for removal**

➤ **Shallow acceptor have very fast de-trapping – more effective than deep ones in the presence of free carriers**



The case with our LGAD measurements:

- $[B] \gg [C]$  -> more removal than shown for normal diodes
- Neutron irradiation should be better than charged hadron ones.

# *Future work*

Does the initial acceptor removal limit (i.e. equalizes their operation with normal diodes) the operation of LGAD in very high radiation environments?

How do we prevent shallow acceptor removal?

- ❑ Increase of [C]?
- ❑ Reduction of [O]?
- ❑ Change of dopant -> Ga?