

Systematic investigation of 24 GeV/c proton-irradiated Micron pad detectors made of different silicon materials

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- ♦ Introduction
- ♦ Studied sensors and irradiation details
- ♦ IV/CV review
- ♦ TCT & CCE
 - ♦ Setup and sample preparation
 - ♦ Results
- ♦ Conclusion & outlook

Motivation:

- due to luminosity upgrade for LHC
 - integrated radiation doses on the inner detector layers up to $2e16$ n/cm²
 - radiation hardness limits of present silicon detector systems not sufficient

Problems caused by radiation damage in the bulk:

- modification of basic electrical properties in silicon sensors
 - I_{leak} **increase**, V_{fd} **change**, **CCE decrease**
 - charge trapping, modification of internal electric field distribution
- main source of SNR degradation

Main objectives of this work (within RD50):

- proper **characterisation of wide range of silicon sensor types** in terms of operating ability beyond higher irradiation levels (i.e. long-term impacts):
 - pad+strip sensors of FZ and MCz n- and p-type
 - irradiated with 24GeV/c protons at CERN PS
- deeper insight into underlying physics mechanisms (e.g. E-field distribution)
Techniques: **IV/CV, red&IR TCT, Alibava (CCE) and eTCT including annealing**
- **simulation with TCAD** to compare to measurements and predict performance/properties

Common RD50 4" wafer production (2010) of MICRON Semiconductor Ltd. (UK)

- pad and strip detectors
- p- and n-type FZ and MCz
- thickness $\sim 300\mu\text{m}$
- resistivity $\rho = 1 - 30 \text{ k}\Omega\text{cm}$
- orientation $\langle 100 \rangle$
- no full processing information (implant depths, masks etc.)
→ simulation

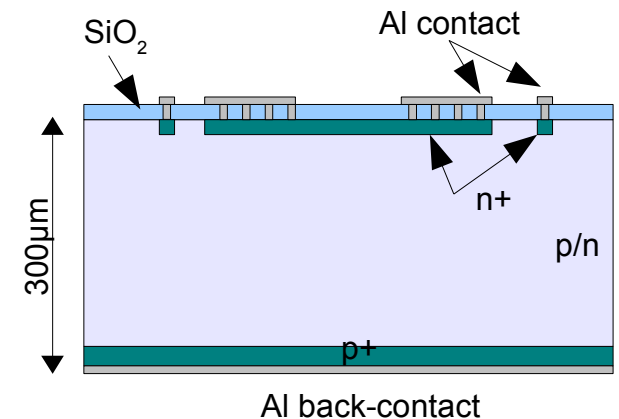
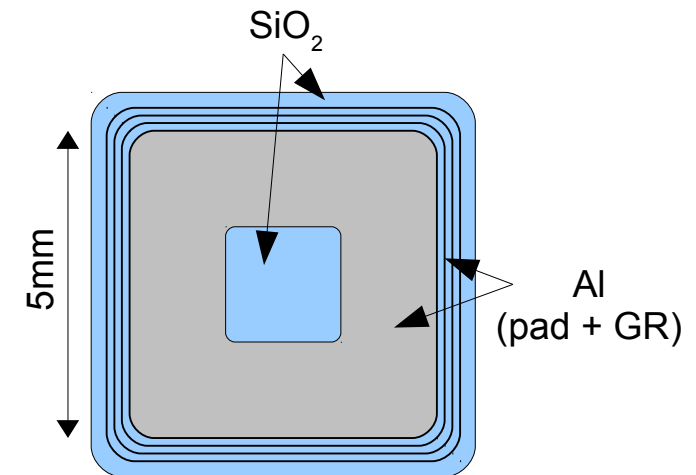
Irradiation facts:

- 24 GeV/c Protons at CERN PS
- Flux: $1\text{e}13 - 3\text{e}13 \text{ p/cm}^2 \text{ h}$
- annealing during irradiation ($\sim 27^\circ\text{C}$)
- stored in freezer after irradiation

→ fluences received [p/cm^2]:

5.85e13, 1.03e14, 5.31e14, 9.84e14, 1.95e15, 4.42e16

($\Phi_{\text{eq}} = 3.63\text{e}13, 6.39\text{e}13, 3.29\text{e}14, 6.10\text{e}14, 1.21\text{e}15, 2.74\text{e}16 \text{ n/cm}^2$)



! n-in-n samples (single-sided processed)
without GR structure on backside →
don't work before irradiation !

Measurement of leakage current & capacitance as function of reverse detector bias V and dependent on T , f , Φ , material

Deep defects proportional to non ionizing energy loss (NIEL) generated by radiation:

$$I_{leak} = \alpha \Phi_{eq} V$$

N_{eff} is related to depletion voltage and thickness of detector

→ information about N_{eff} :

$$|N_{eff}| = \frac{2 \epsilon \epsilon_0}{q_o} \frac{V_{fd}}{d^2}$$

Parameters:

- GR to ground
- $T = 20, 10, 0, -10, -20^\circ\text{C}$ (dry air)
- $f = 1 \text{ kHz}, 455 \text{ Hz}$
- annealing 80min@60°C

properties of non-irradiated samples

| Material | V_{fd} [V] | I_{leak} [A] | N_{eff} [cm^{-3}] | SIMS (O_2 -conc. [cm^{-3}]) | ρ [$\text{k}\Omega\text{cm}$] |
|-----------------------|--------------|----------------|--------------------------------|--|--------------------------------------|
| FZ n-in-p | 13.6 | 9.3e-10 | 1.96e11 | 2.2e16 | 20 |
| MCz n-in-p | 12.7 | 1.6e-10 | 1.78e11 | 4.4e17 | 13 |
| FZ n-in-n | 18.6 | 2.7e-6 | -2.67e11 | 2.2e16 | 8 |
| MCz n-in-n | 34.4 | 2.2e-5 | -4.52e11 | 4.0e17 | 0.6 |
| FZ p-in-n | 21.2 | 9.1e-11 | -2.78e11 | 4.0e16 | 9 |
| MCz p-in-n | 62.2 | 1.9e-5 | -11.15e11 | 4.7e17 | 0.6 |

messed up processing ←

I_{leak} scales linear with fluence:

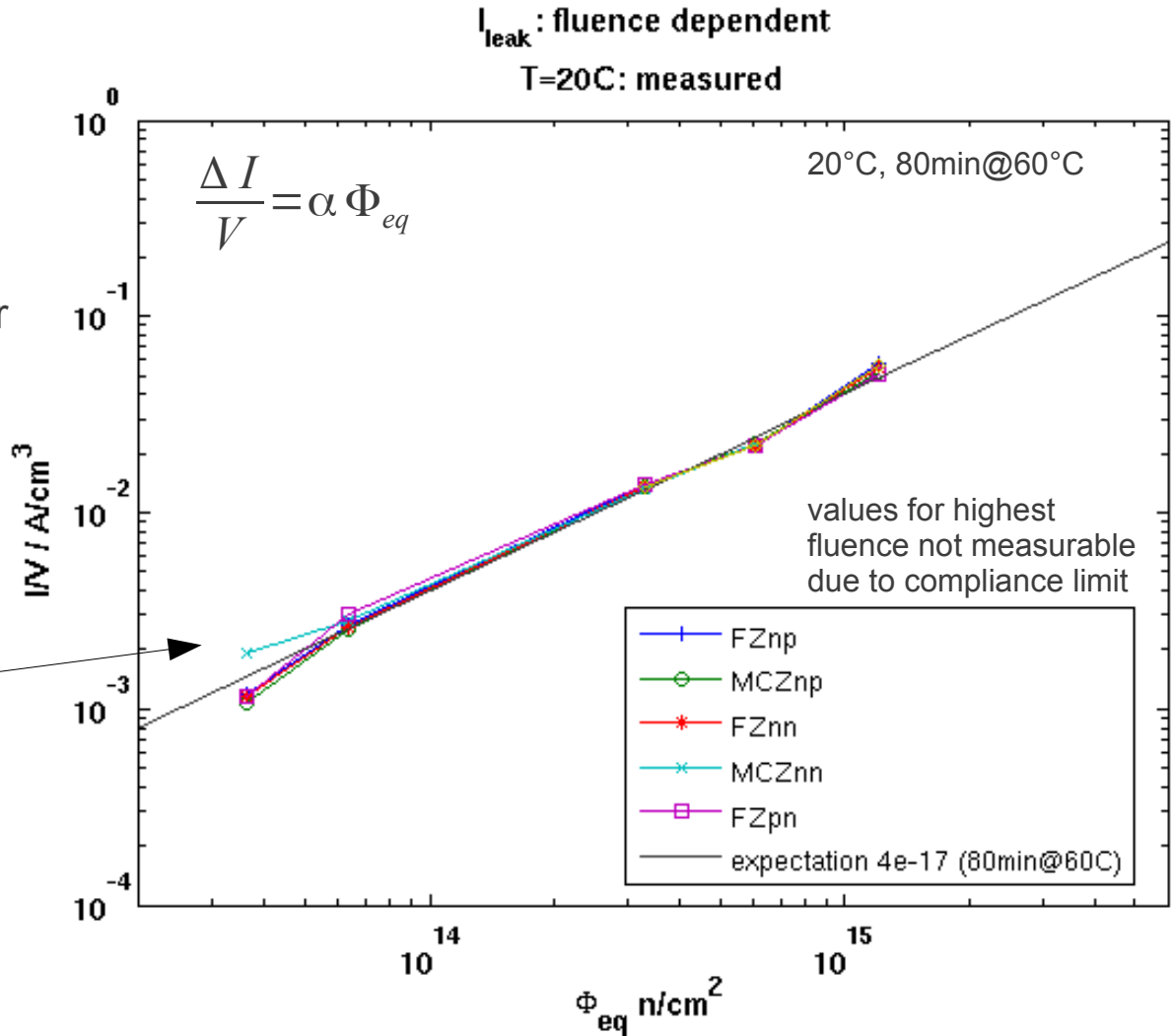
$$\alpha = 4.38e-17 \text{ A/cm}^2$$

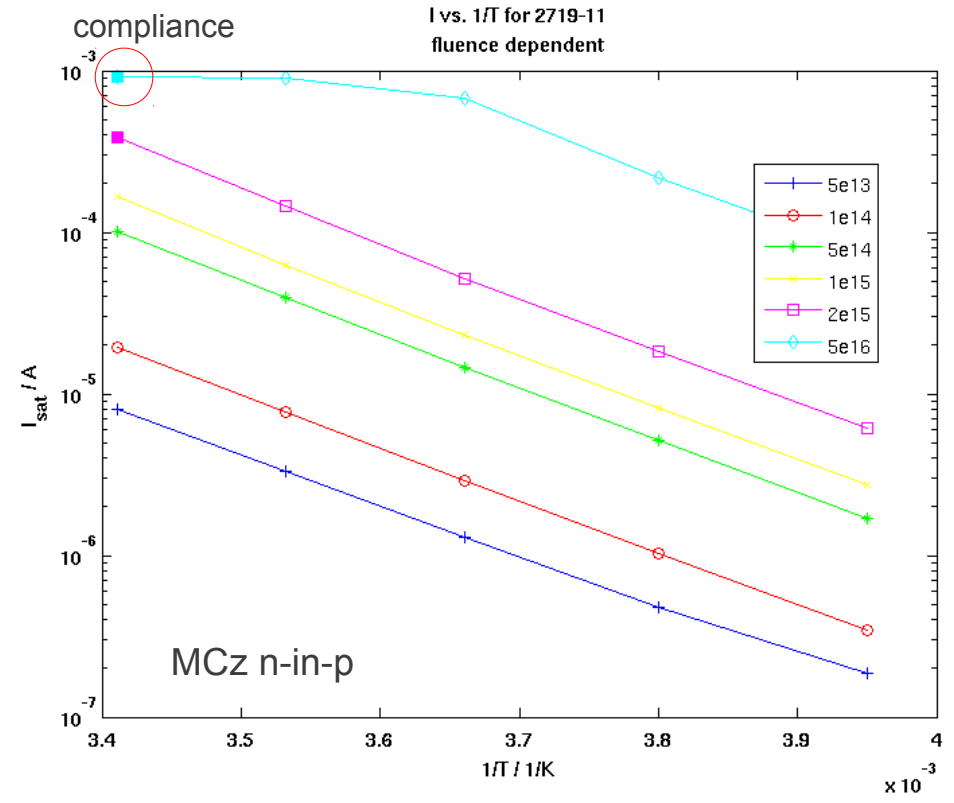
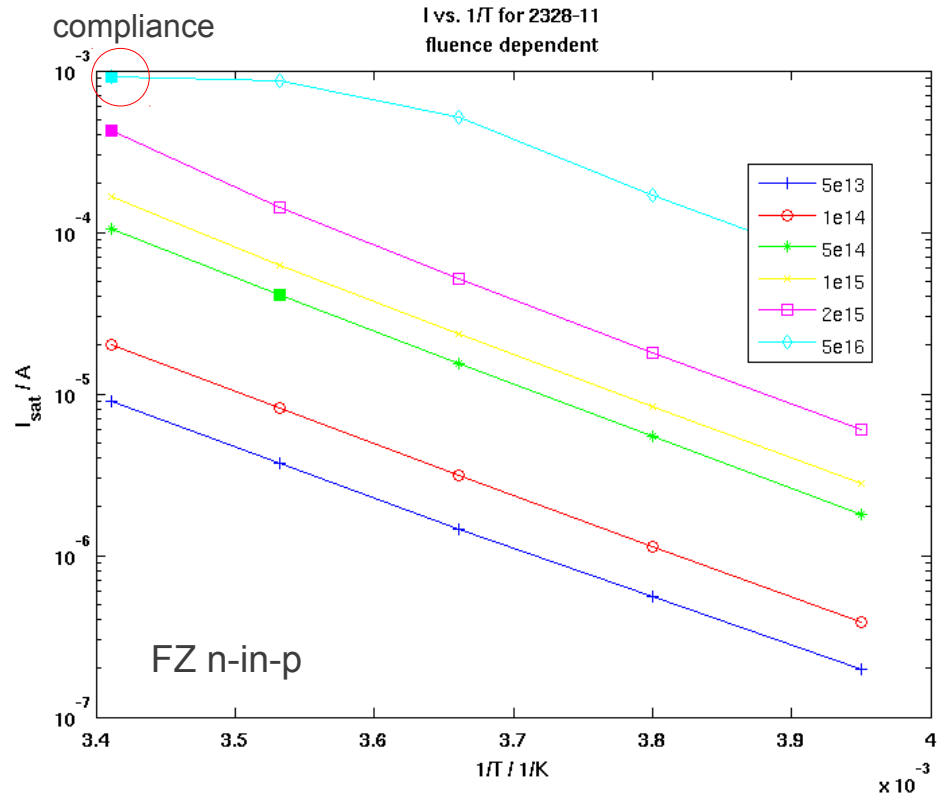
Damage parameter is nearly independent of leakage current per volume and material type. Almost linear increase between $1e13 \text{ cm}^{-2}$ up to $2e15 \text{ cm}^{-2}$.

Remarks:

- high leakage current of MCz (n-in-n) for non-irradiated and for lower irradiated samples
- non-irrad. "wrong_p-in-n MCz" behaves like n-in-p (stated by SR&SIMS)

→ becomes issue in TCT





→ $\ln I_{leak}$ scales linear with $1/T$

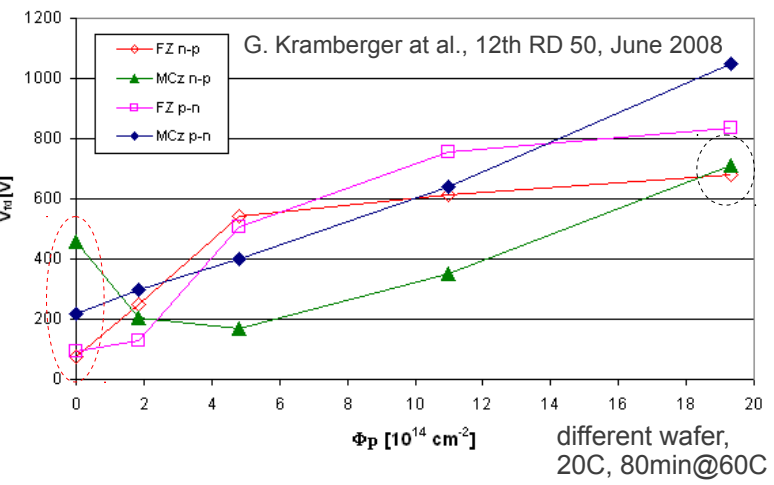
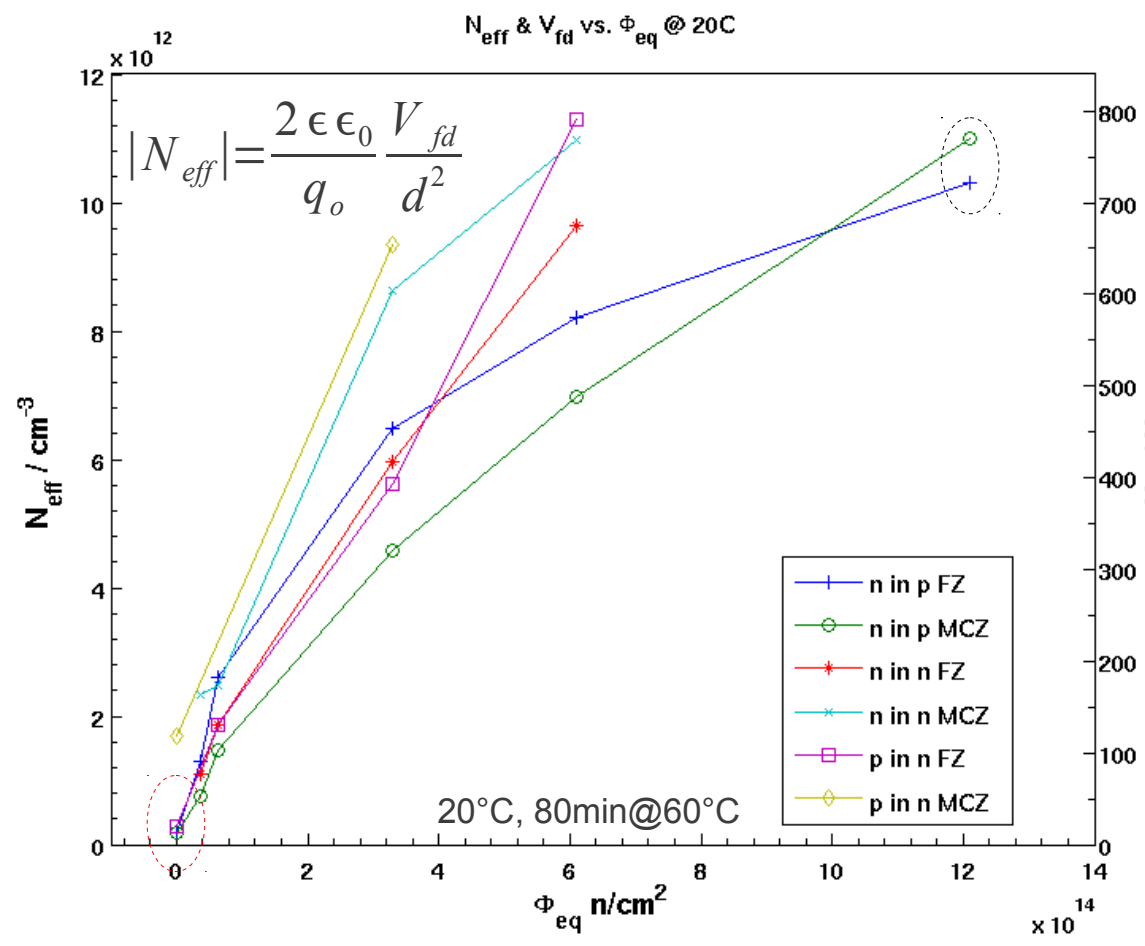
$$E_{eff} = (1.209 \pm 0.009)eV$$

(compare A. Chilingarov $E_{eff} = 1.214eV$)

table shows averaged values over all fluences → check dependency on fluence later!
(slopes differ slightly with fluence: steeper slope with higher Φ)

| Material | E_{eff} [eV] |
|------------|----------------|
| FZ n-in-p | 1.202 |
| MCz n-in-p | 1.219 |
| FZ n-in-n | 1.209 |
| MCz n-in-n | 1.206 |
| FZ p-in-n | 1.198 |
| MCz p-in-n | 1.221 |

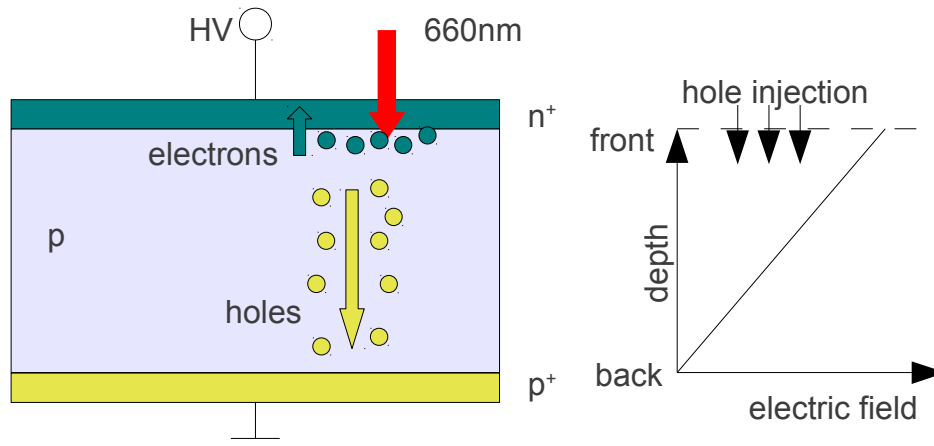
average values over all fluences



at $2e15$ p/cm² FZ and MCz p-type in different works (different wafer productions) show same V_{fd} even if initial resistivity is different and hence V_{fd} of non-irradiated samples

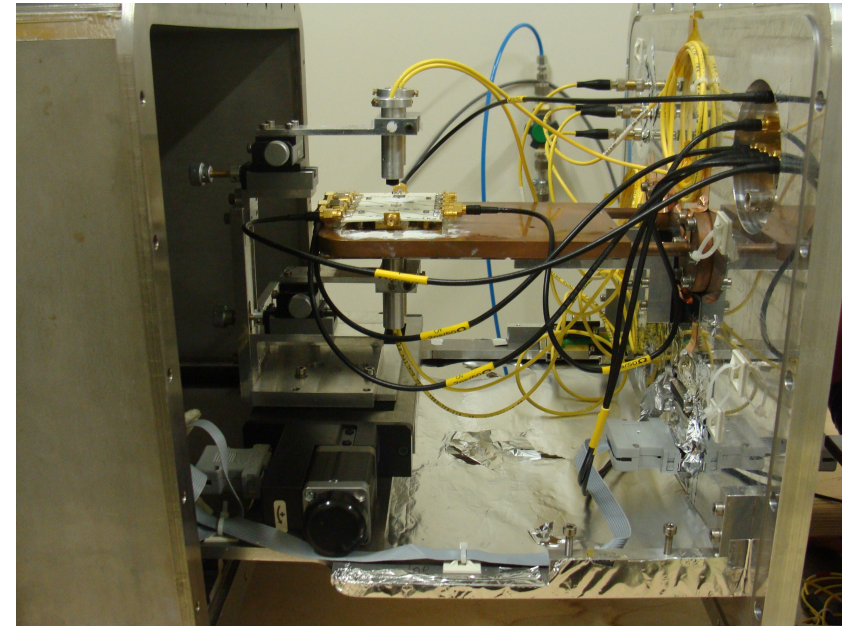
- pulsed ps red/infrared laser illumination (front or back)
- generating e-h-pairs in the detector
 - drift in externally applied electric field
 - record transient of induced current pulse
- all measurements performed at -20°C , GR floating

Red TCT:

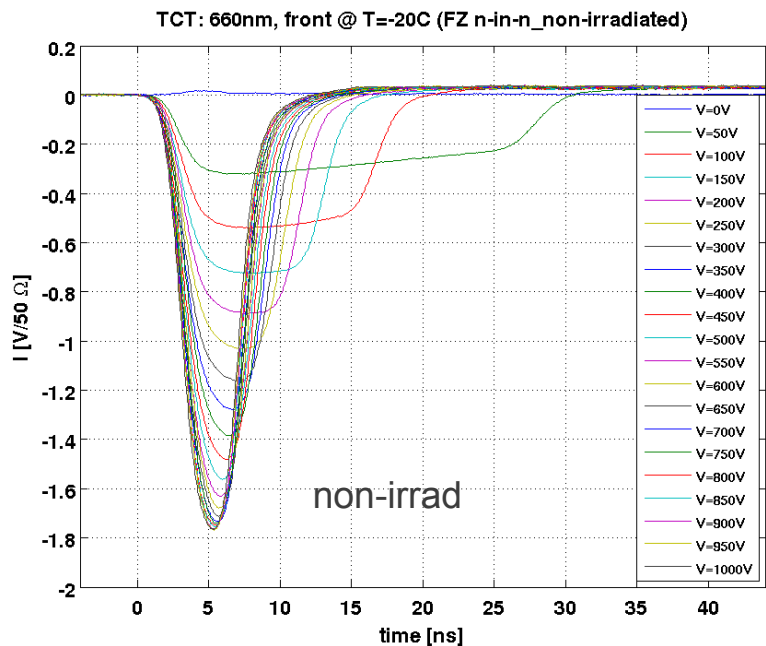


TCT-signal (induced current pulse from red Laser) is generated by only one kind of charge carriers

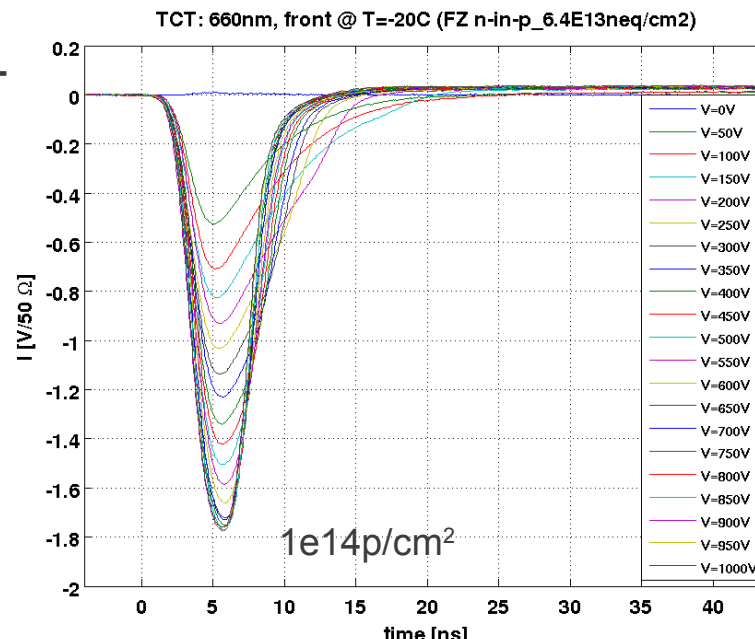
- possible to disentangle the separate contributions from electrons and holes
- study of trapping time for e^- and h depending on fluence Φ_{eq}



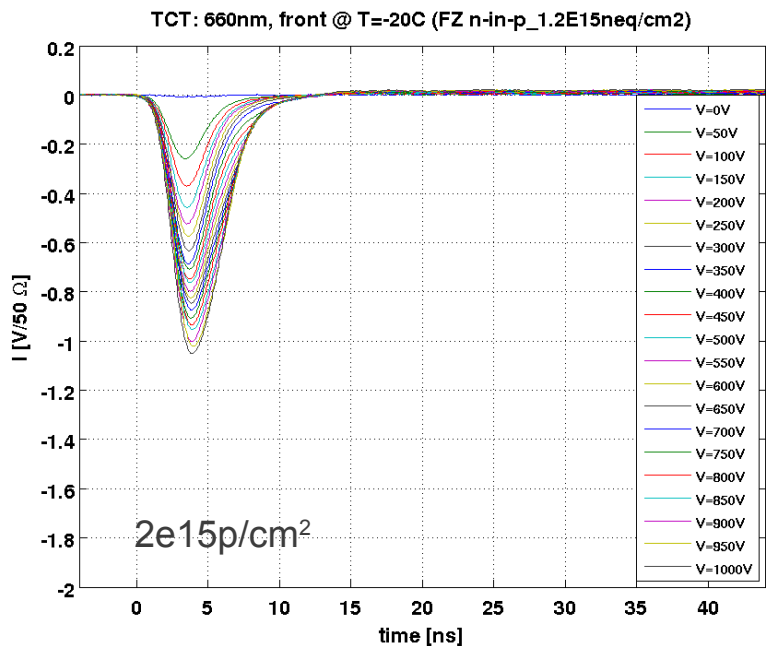
- cooling to -20°C
- Red (660 nm) and IR (1060 nm) laser illumination
- FWHM pulse width 80 ps
- Miteq 1.3 GHz 58 dB low noise amplifier
- Agilent 2.5 GHz oscilloscope
- detector bonded on thermally conductive PCB
- front biasing, decoupling with 12 GHz Bias-Tee
- Laser system with 4 focusers (front/back, red/IR) incl. beamsplitter used for reference diode to scale measurements
- humidity controlled: dry air atmosphere with dew point $< -50^{\circ}\text{C}$
- in-situ annealing of PCB with diodes possible



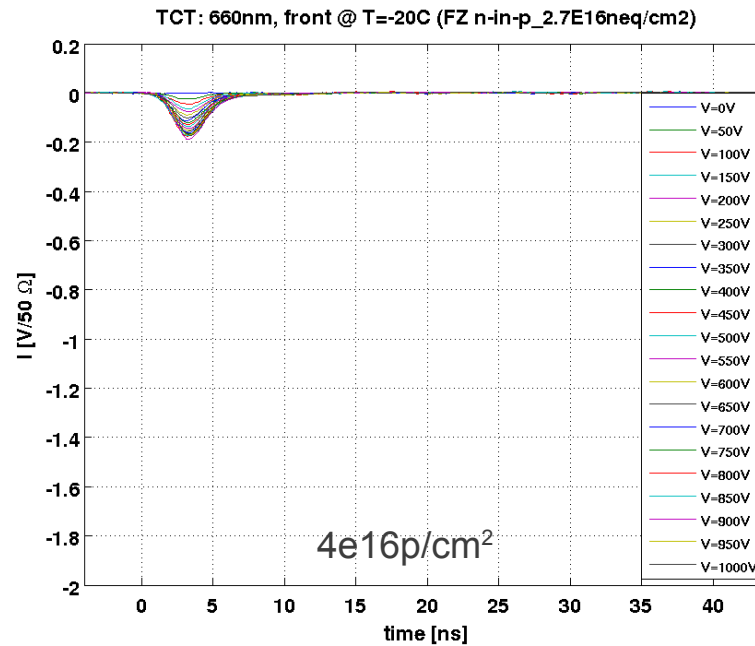
FZ n-in-p: red TCT from front side



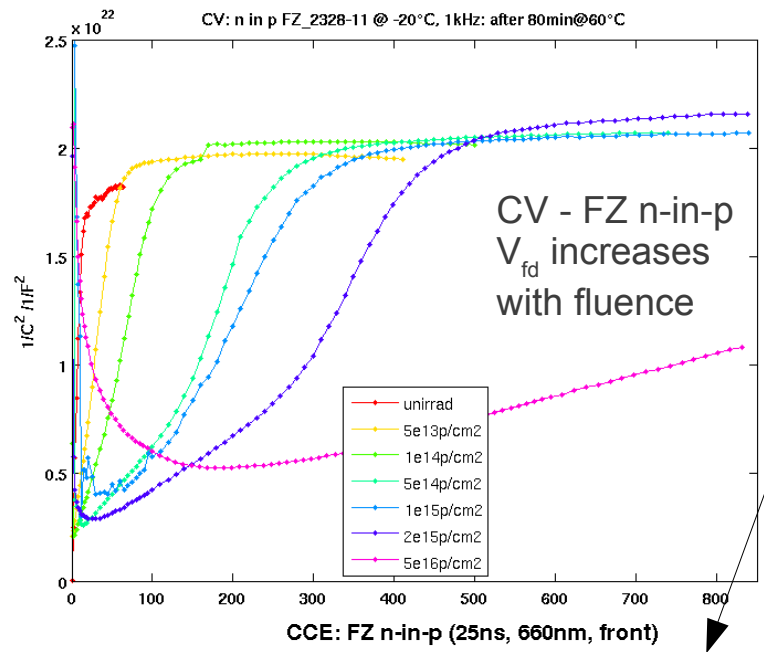
reduced pulse width



decrease of signal amplitude with fluence

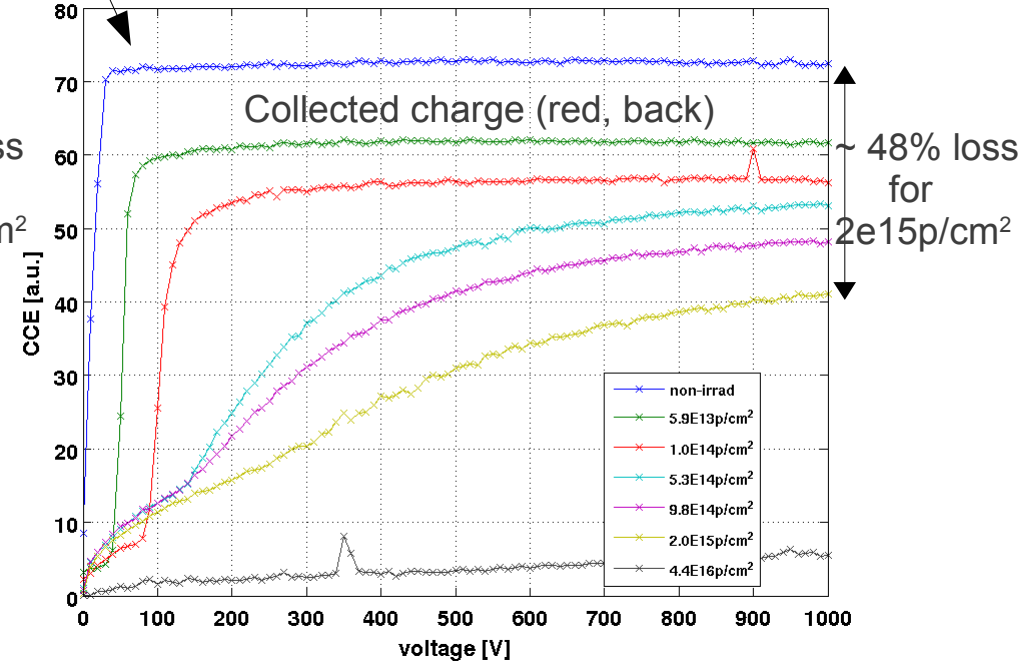
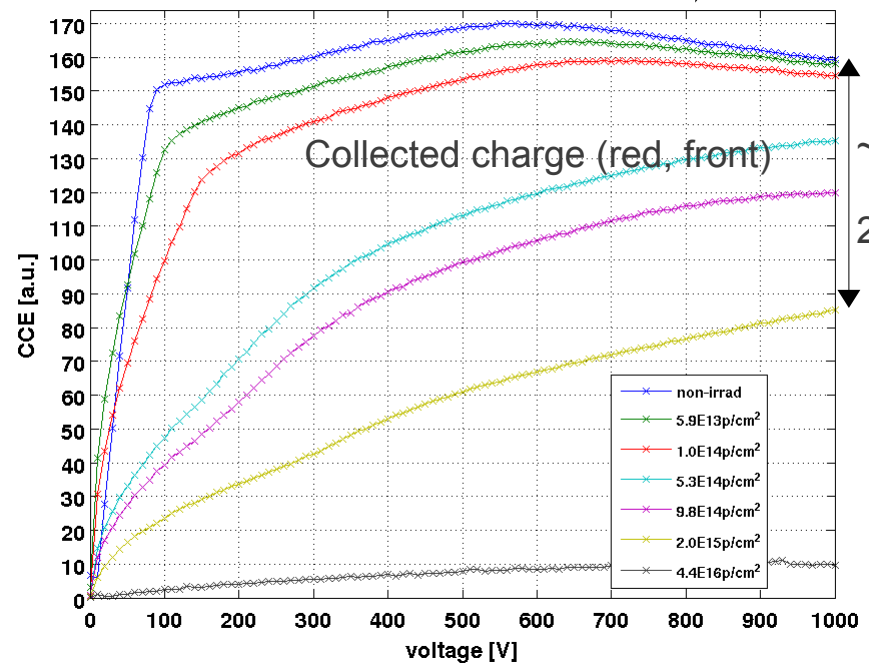
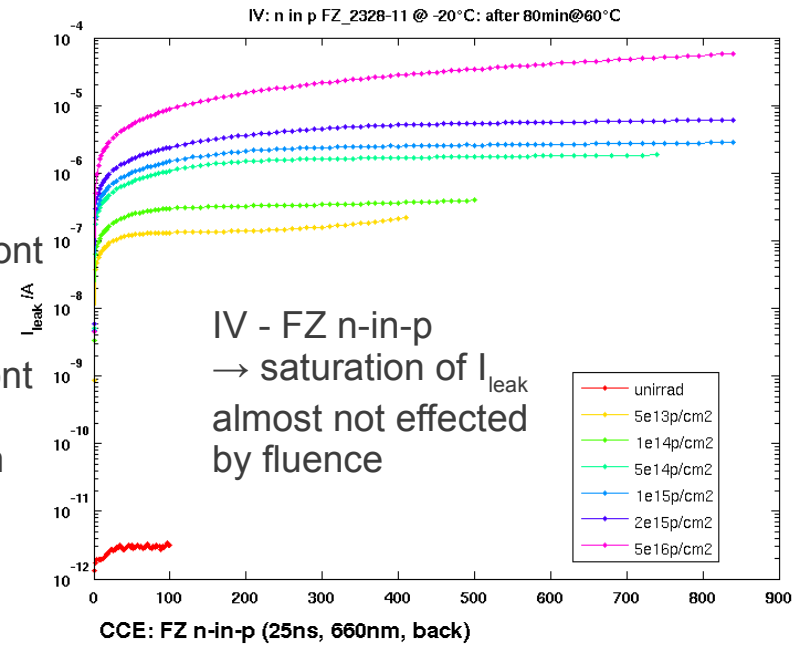


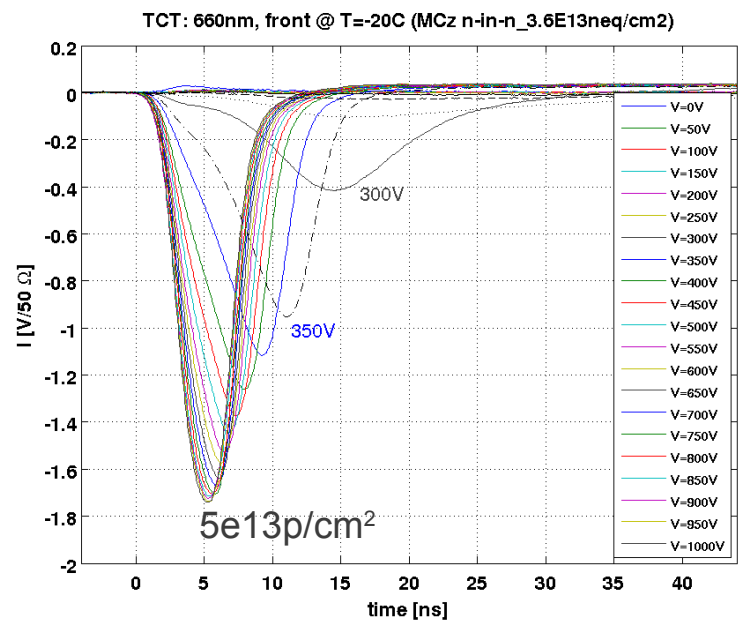
→ Collected charge by integration over pulses (25ns)



FZ n-in-p: red TCT from front vs. back

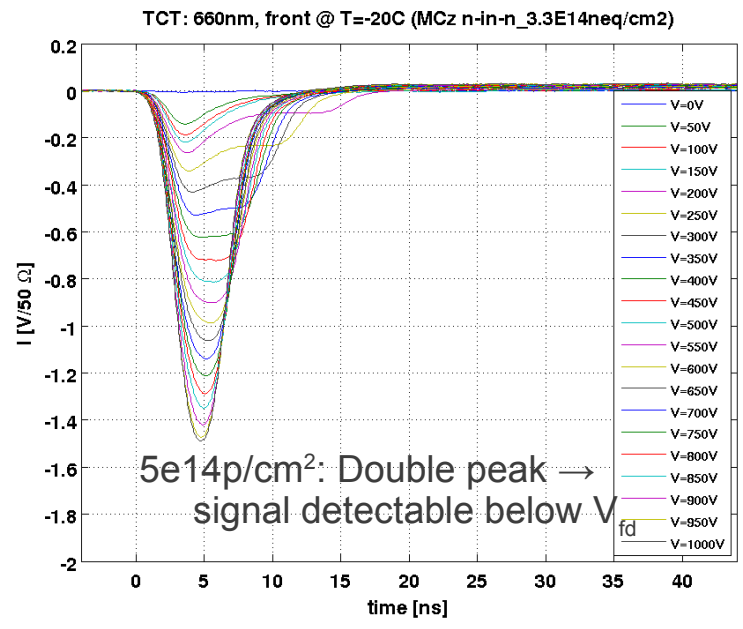
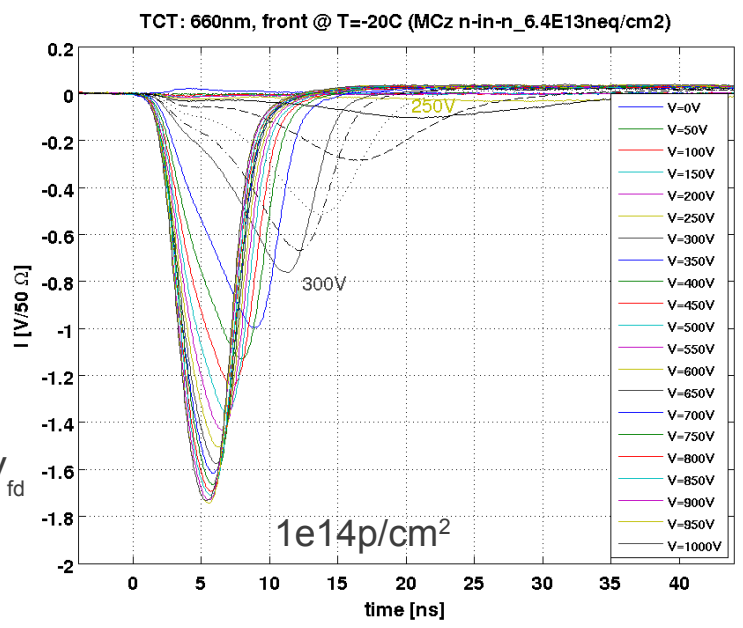
Collected charge for front and back illumination agree well with CV
 → higher signal from front side illumination
 → slightly lower V_{fd} from back CCE



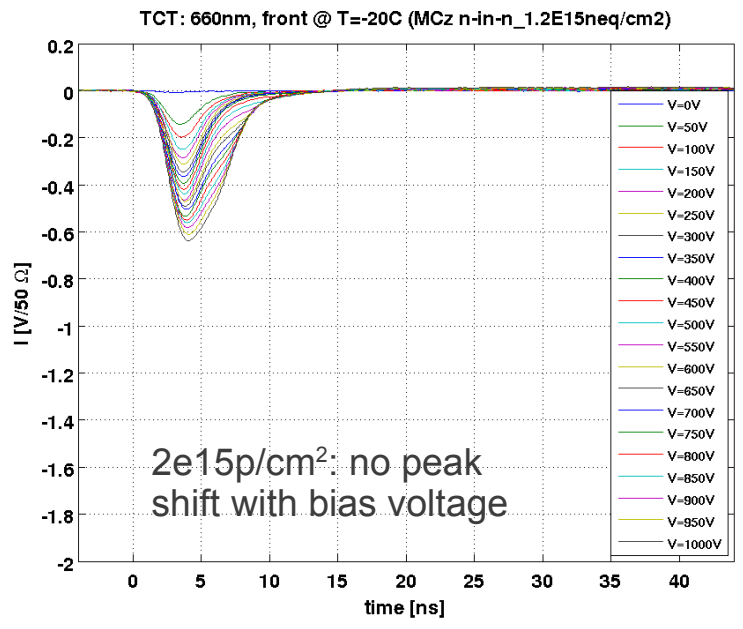


MCz n-in-n: red TCT from front side

5e13 and 1e14p/cm²: no signal until bias 250V > V_{fd}
 peak shifts in time with higher bias



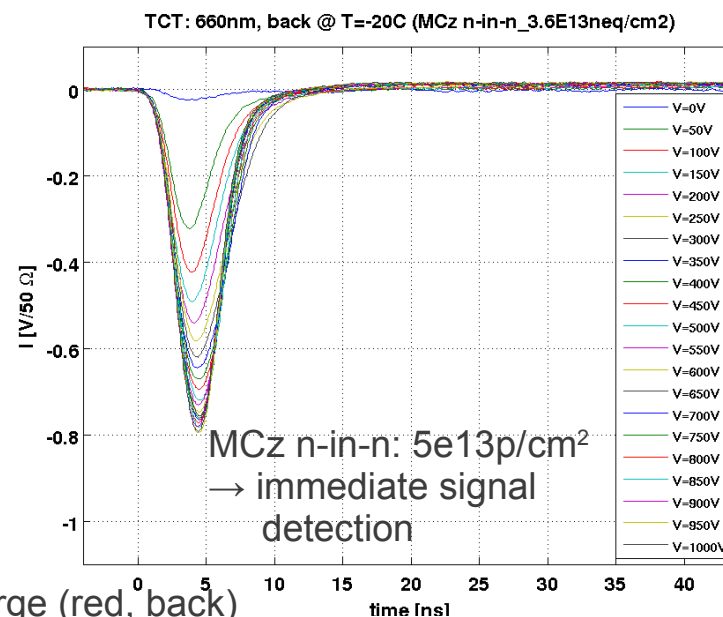
Decrease of signal amplitude with fluence



MCz n-in-n: red TCT from front vs. back

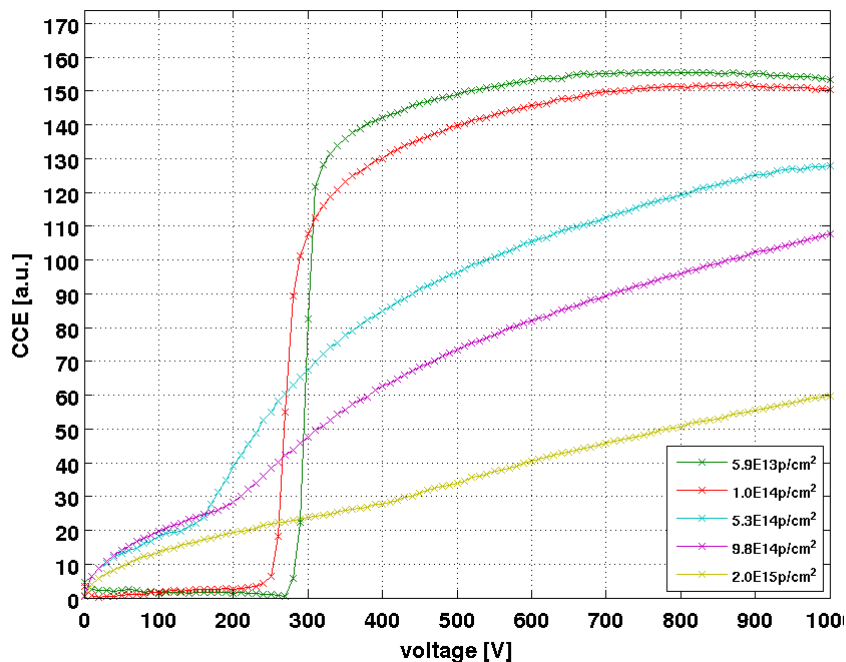
→ compare to backside illumination at lowest fluence:

- Collected charge of backside illumination to extract V_{fd} of lower fluence irradiated sensor
- decrease of collected charge with fluence
- shift of V_{fd} with fluence: V_{fd} for lower Φ seem to high



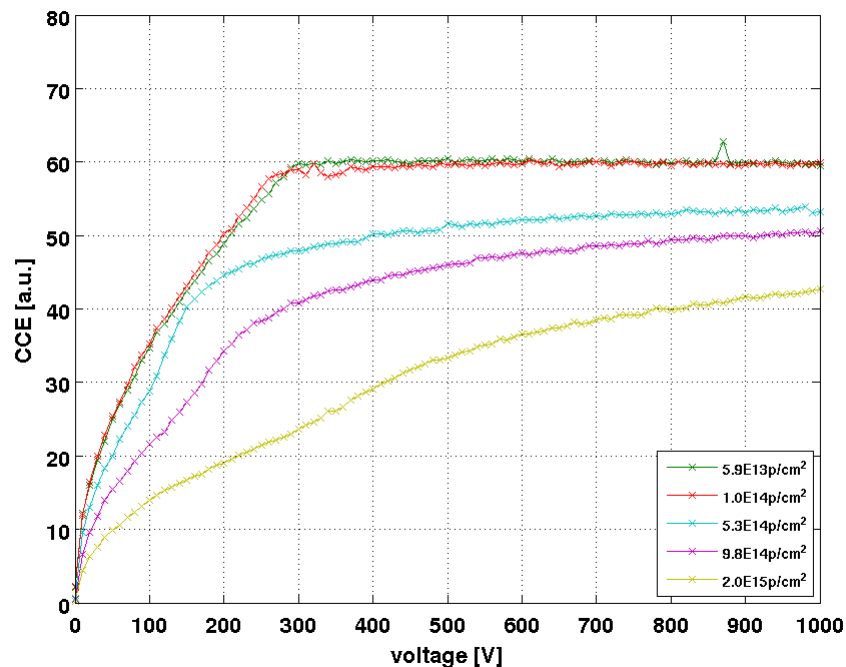
Collected charge (red, front)

CCE: MCz n-in-n (25ns, 660nm, front)

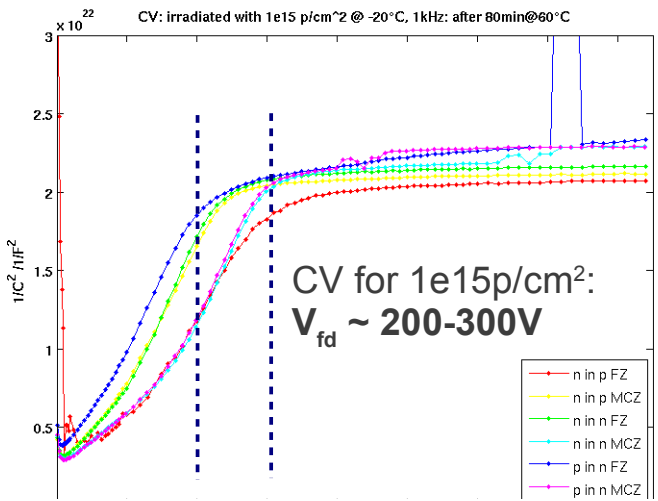


Collected charge (red, back)

CCE: MCz n-in-n (25ns, 660nm, back)

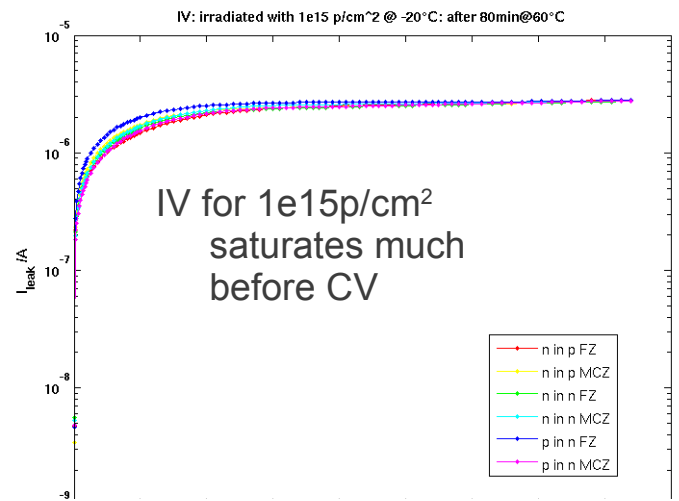


$\Phi = 1E15p/cm^2$: comparison of CV/IV with collected charge by red TCT:

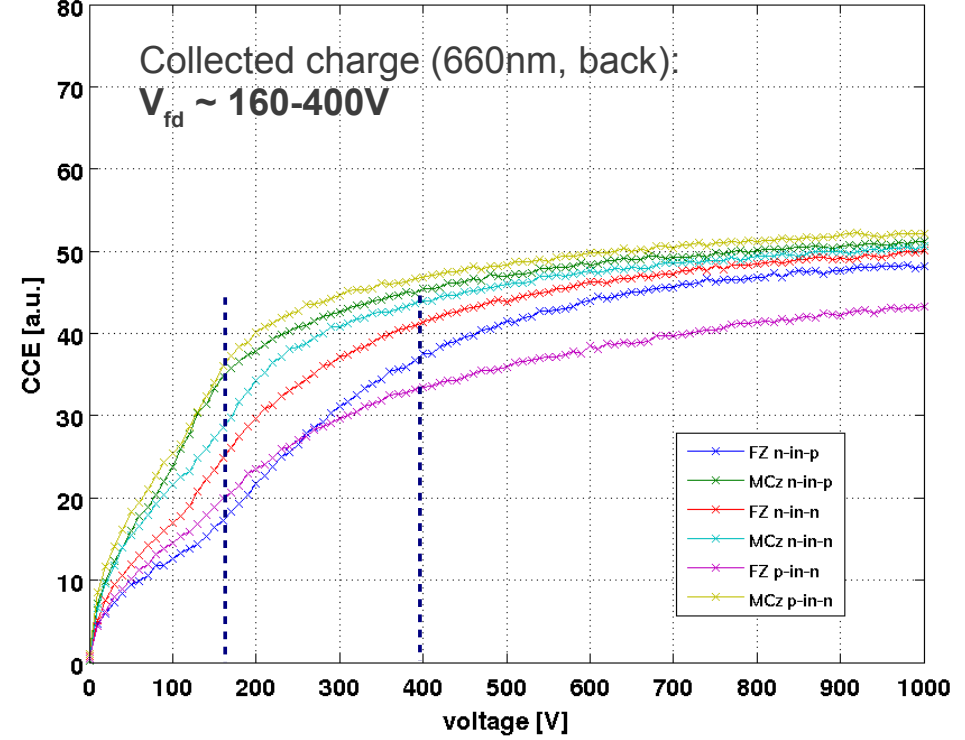
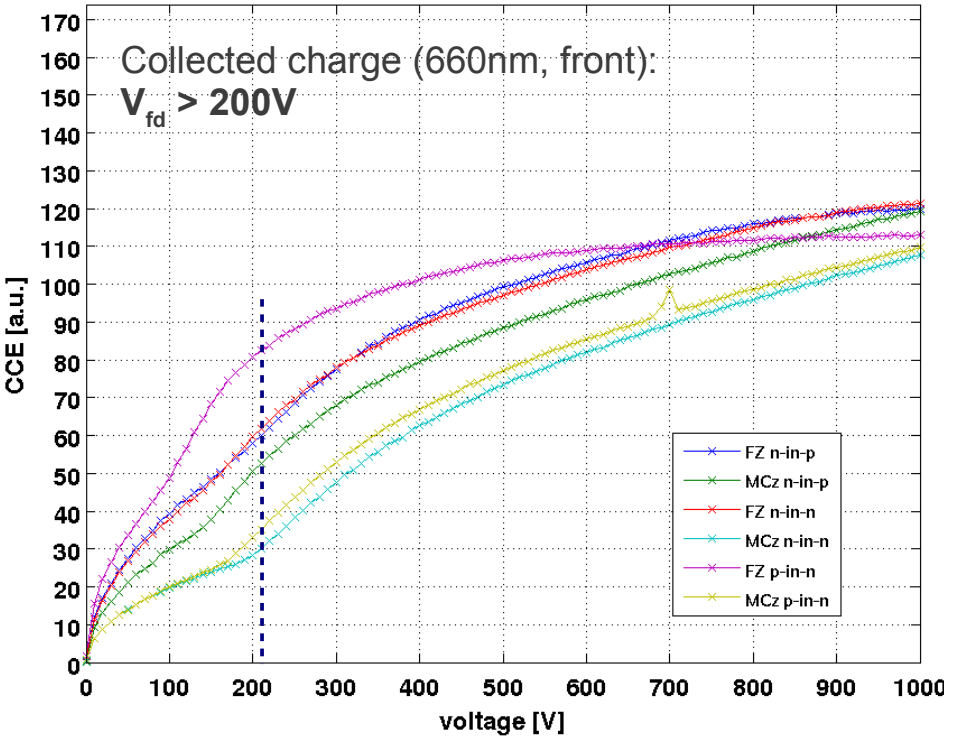


CCE: $9.8E14p/cm^2$ (25ns, 660nm, front)

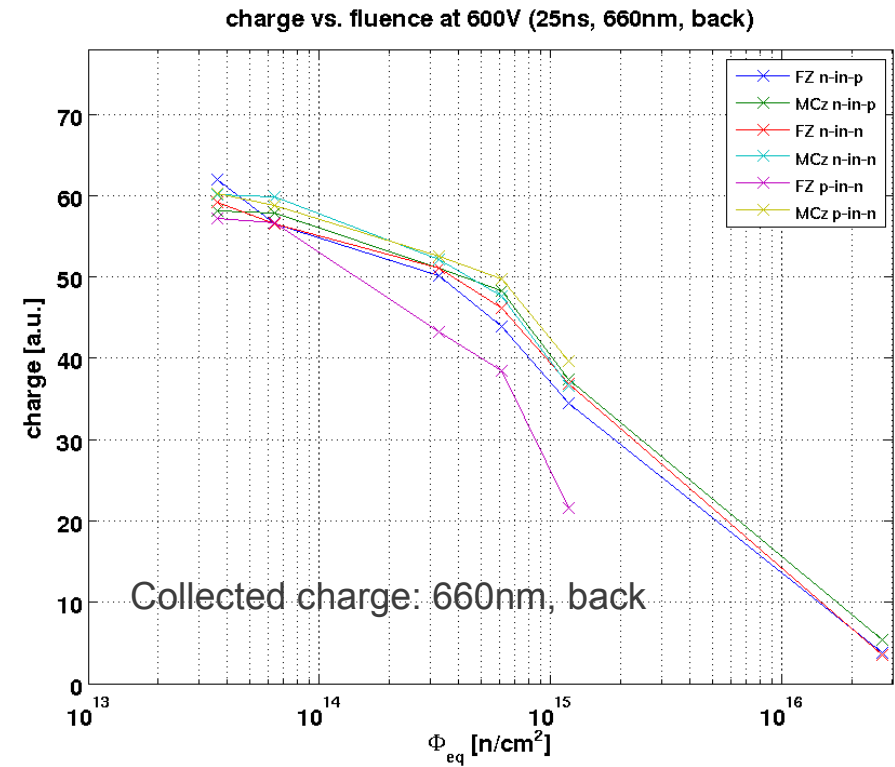
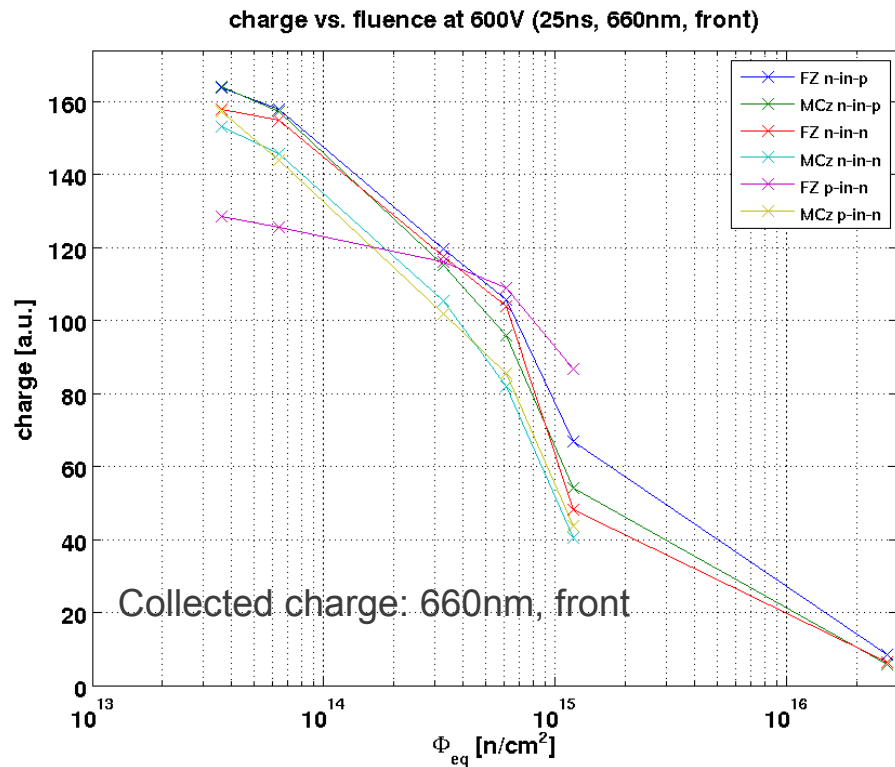
→ extracted V_{fd} values in the same range for CV and TCT front+back
 → clearer from TCT back than front



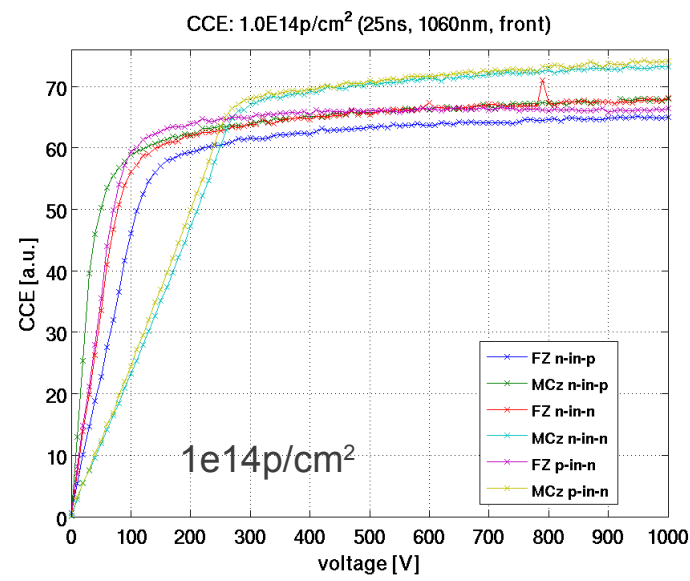
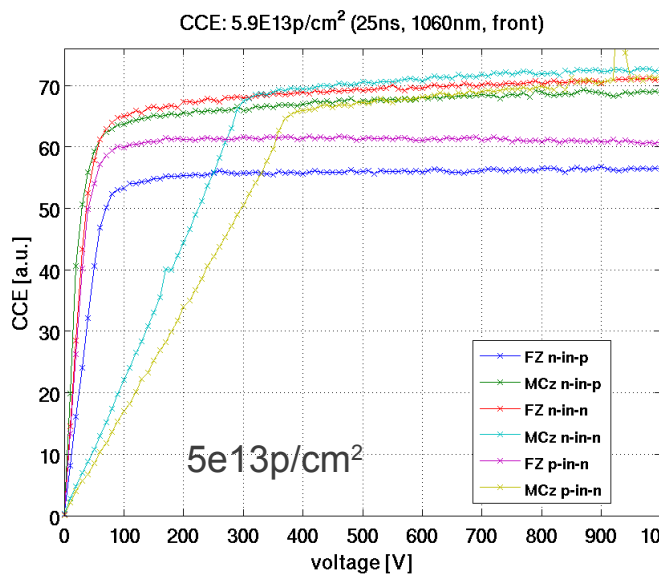
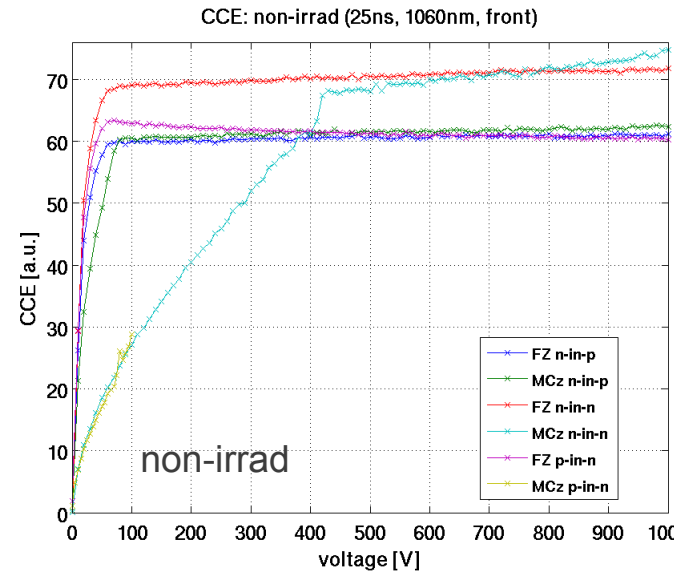
CCE: $9.8E14p/cm^2$ (25ns, 660nm, back)



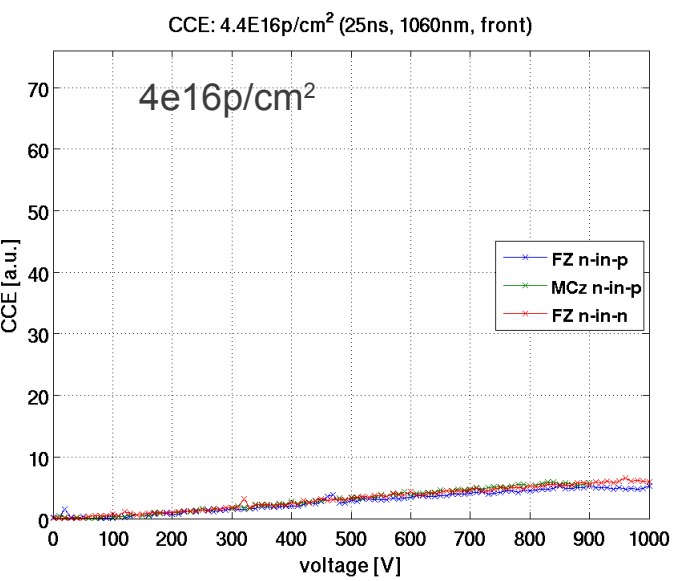
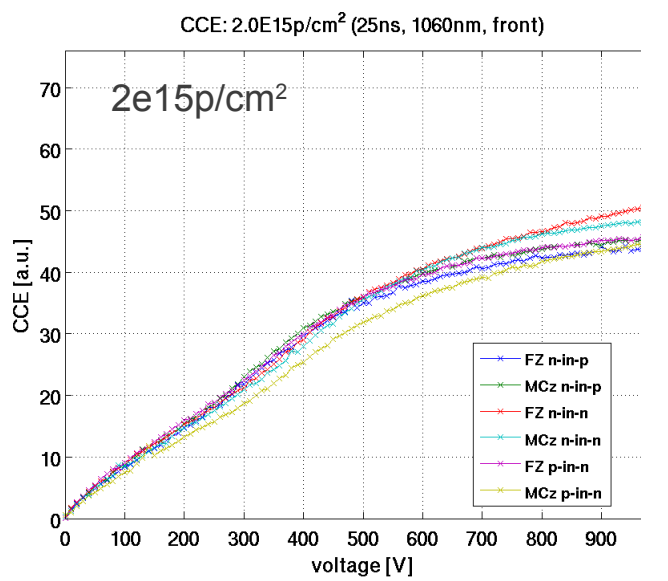
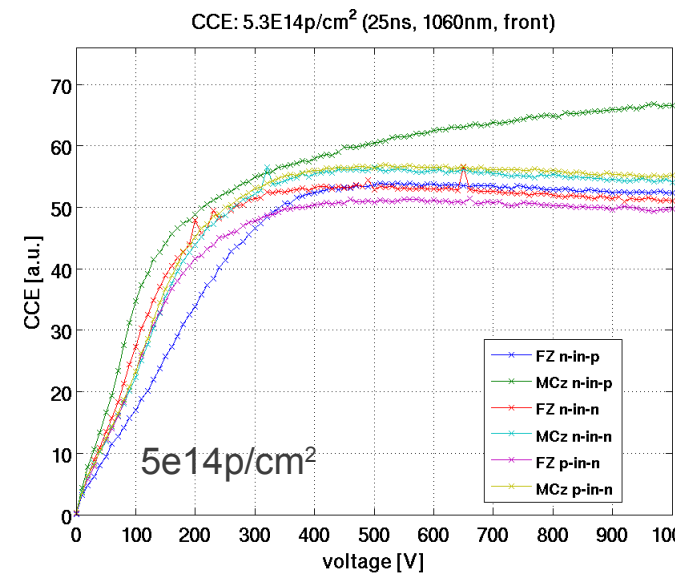
Collected charge at 600V vs. fluence

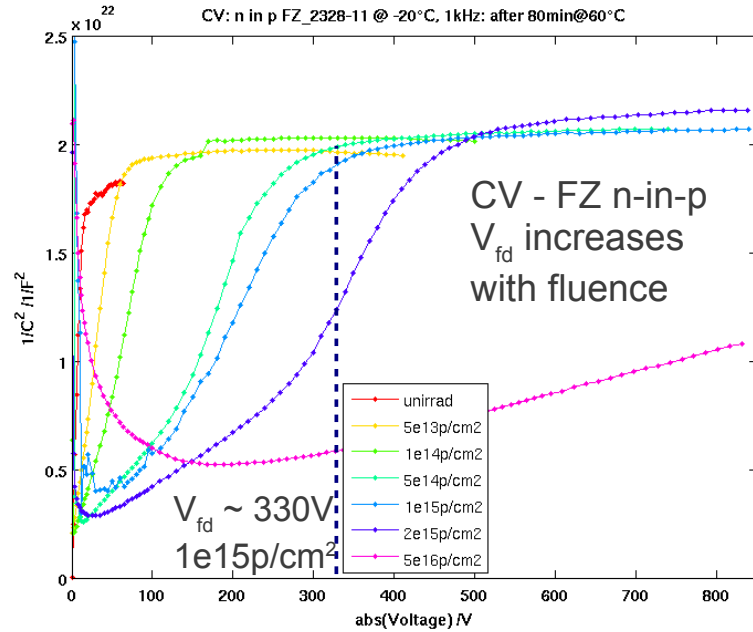


→ after irradiation with $7 \times 10^{14} \text{ n/cm}^2$ all types show similar behaviour except FZ p-in-n degrades (faster) with fluence



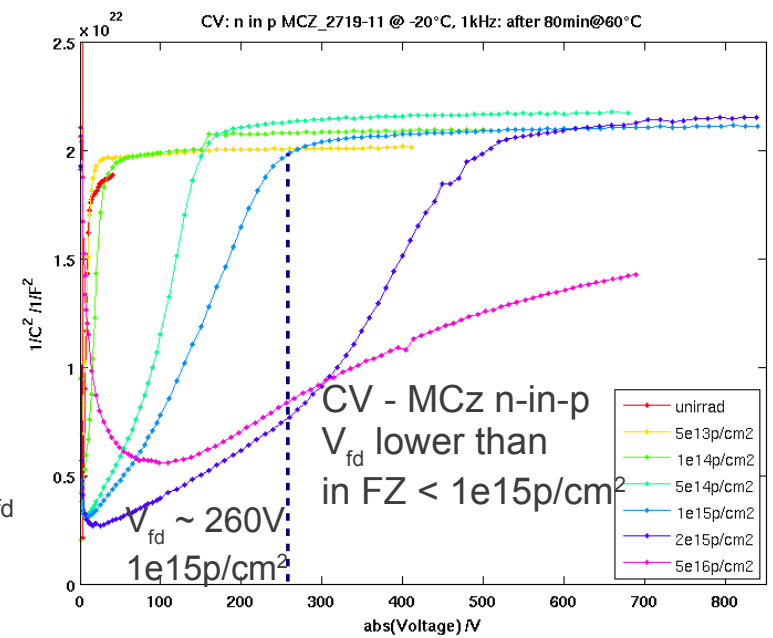
- Charge collection efficiency (CCE) measured using IR-TCT pulses → integration over 25ns
- Charge scaled with reference diode after beam is split → **scaling problem?! → need to recheck!**



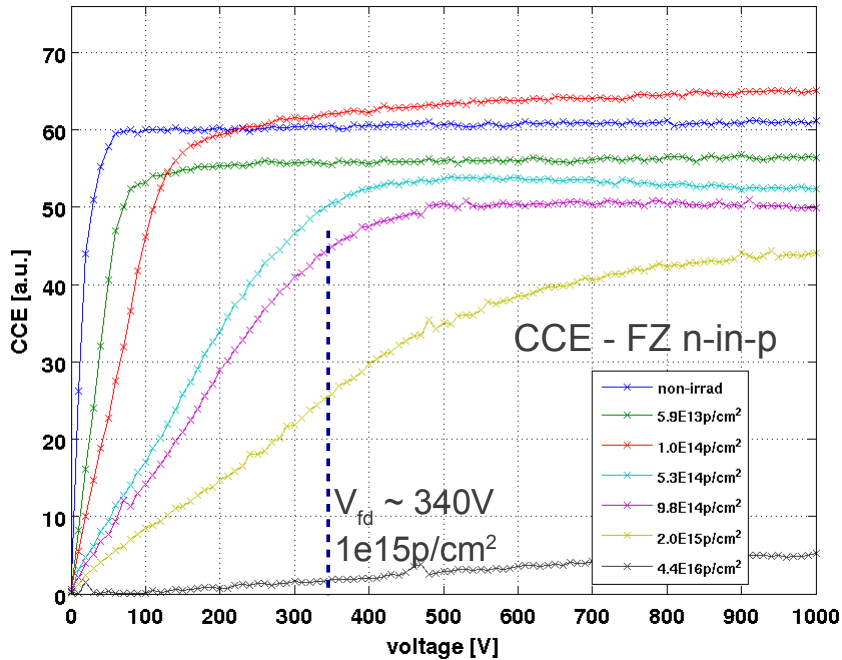


Comparison of CV and CCE between n-in-p FZ and MCz for various fluences

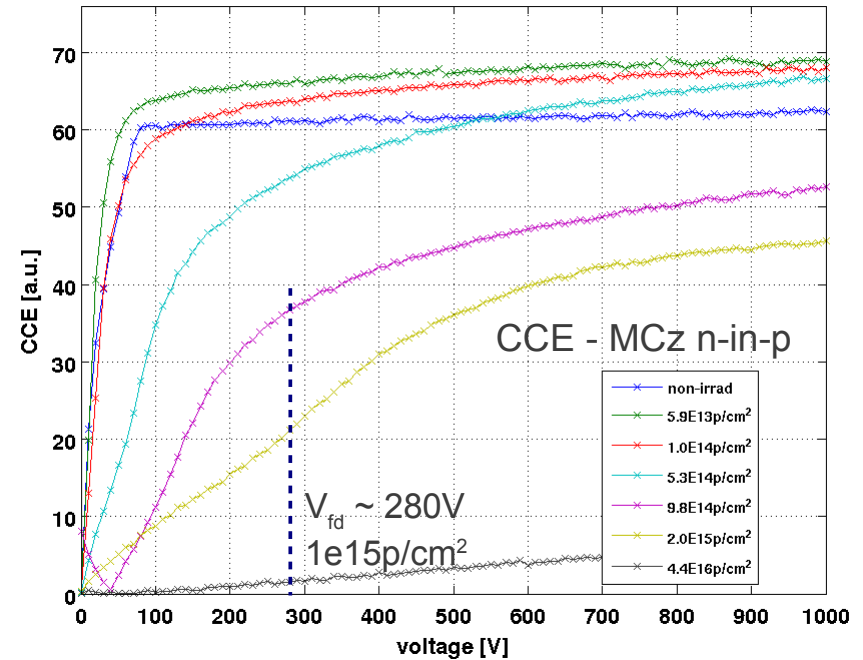
→ decrease of charge collection with fluence
 → good agreement in V_{fd} at $1e15p/cm^2$ (marked values as dotted line)



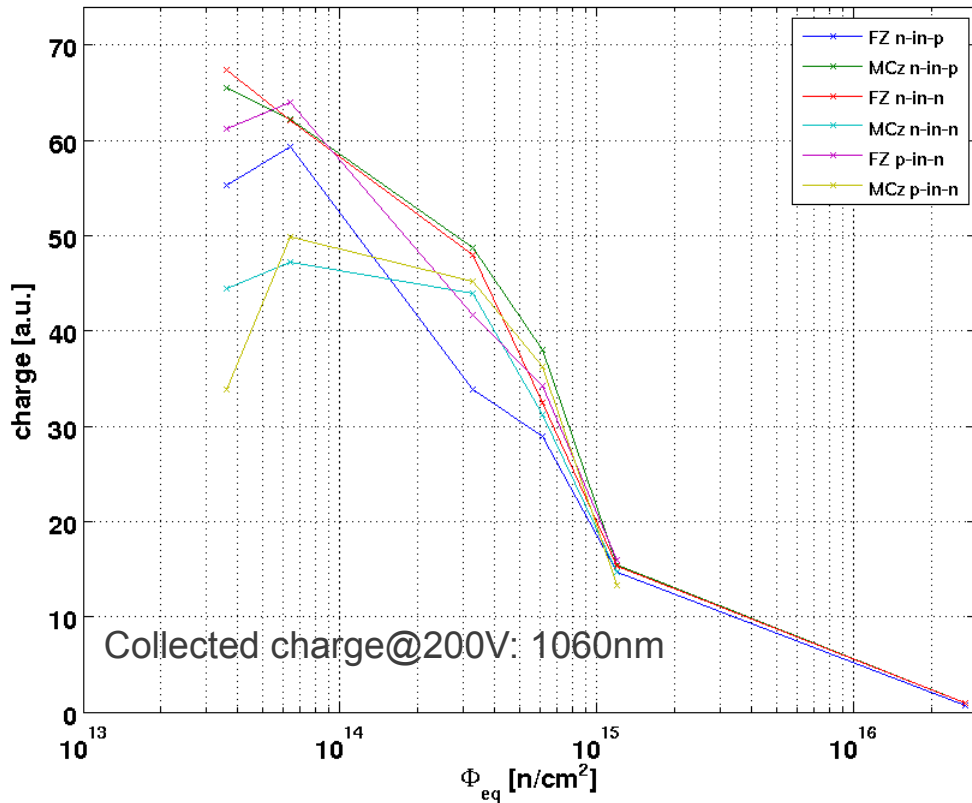
CCE: FZ n-in-p (25ns, 1060nm, front)



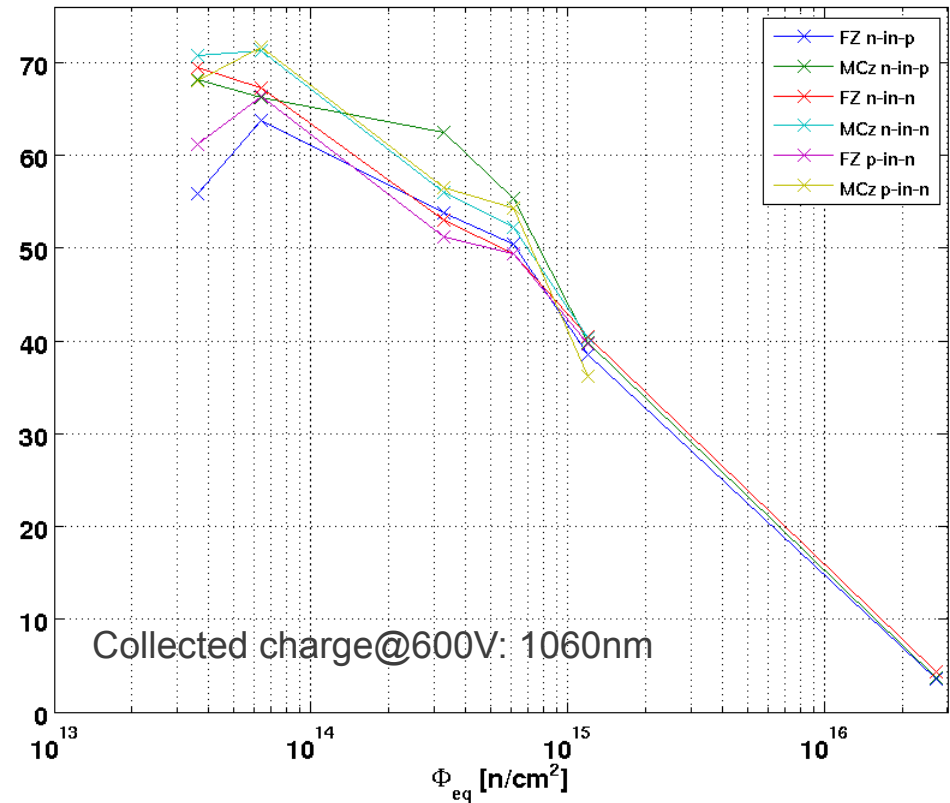
CCE: MCz n-in-p (25ns, 1060nm, front)



charge vs. fluence at 200V (25ns, 1060nm, front)



charge vs. fluence at 600V (25ns, 1060nm, front)



CCE (IR) vs. fluence @ 200V and 600V

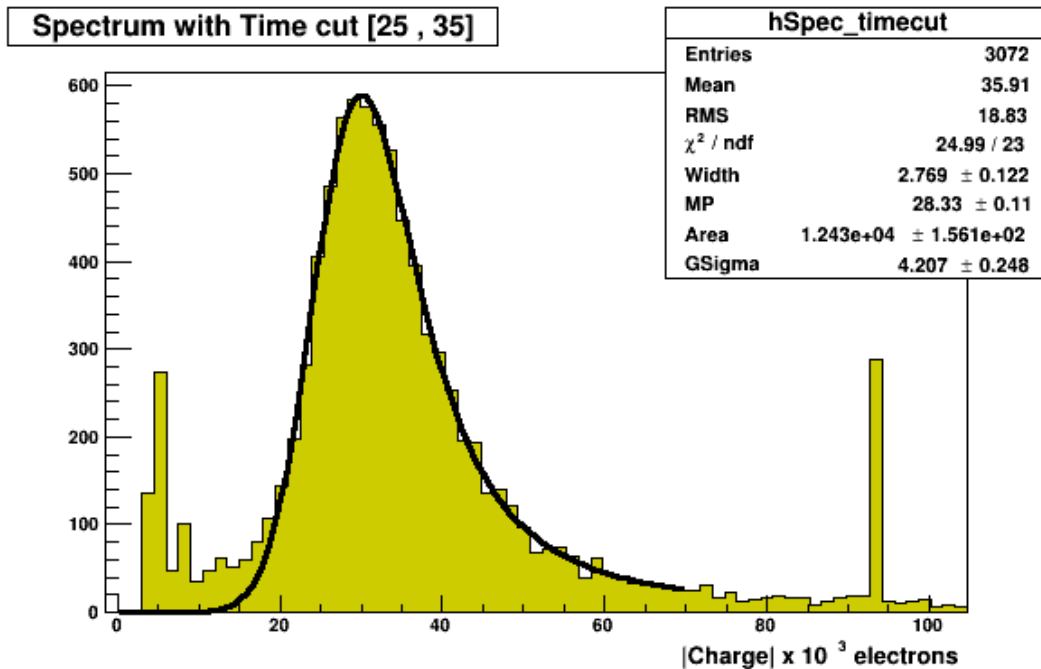
→ performance degrades with higher fluence

→ at higher fluences > 1e15n/cm² similar CCE for all different materials

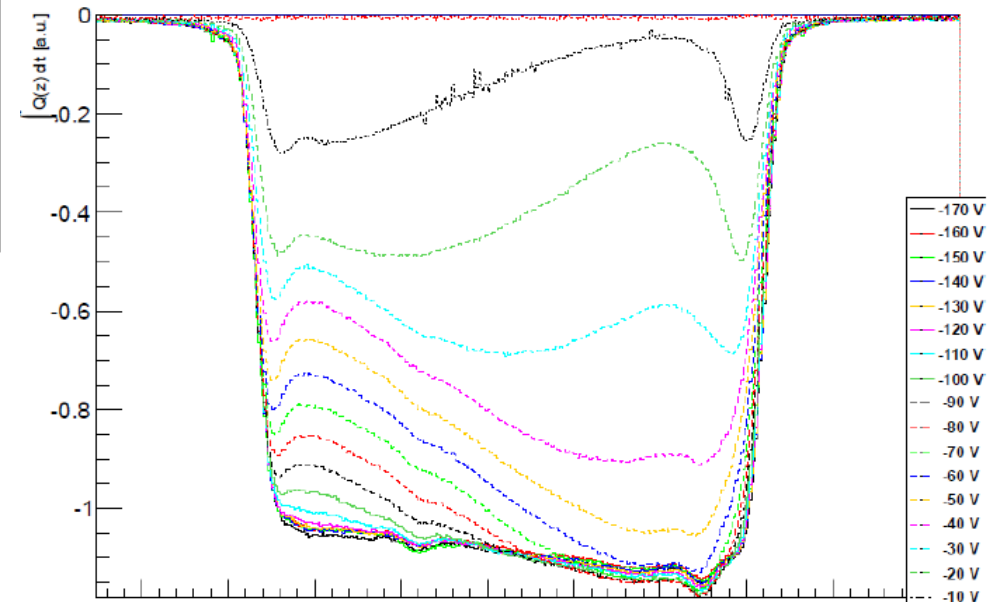
- systematic measurements were performed of a set of Micron pad detectors
 - made of different types (n-in-p, n-in-n, p-in-n) of FZ and MCz
 - irradiated with Protons to fluences from $5e13p/cm^2$ to $4e16p/cm^2$
- IV/CV study of irradiated Micron diodes:
 - leakage current independent of material type, with:
 - MCz n-in-n show high current as expected from single sided processing
 - $\ln(I_{leak})$ scales linear with $1/T$ over all fluences
 - activation energy $E_{eff} = (1.209 \pm 0.009)eV$
 - MCz n-in-p shows lower V_{fd} compared with FZ n-in-p for $\Phi < 1e15p/cm^2$
- TCT measurements with red/IR front&back illumination
 - extracted CCE properties
 - problems with calibration → unclear scaling – recheck!
 - compared V_{fd} from CV and collected charge
 - for $\Phi > 1e15p/cm^2$ all materials show same behaviour
- suitable systematic set of data for different materials and fluences to compare with simulations and predict performances

- comparison with simulation
- T- dependence of TCT-signal
- study of trapping time for e^- and h depending on Φ with red TCT
- further annealing studies on V_{fd} and N_{eff} with diodes/strip sensor
- Alibava and e-TCT measurements on strip sensors

Charge spectrum with ^{90}Sr Alibava setup on non-irradiated FZ n-in-p strip sensor



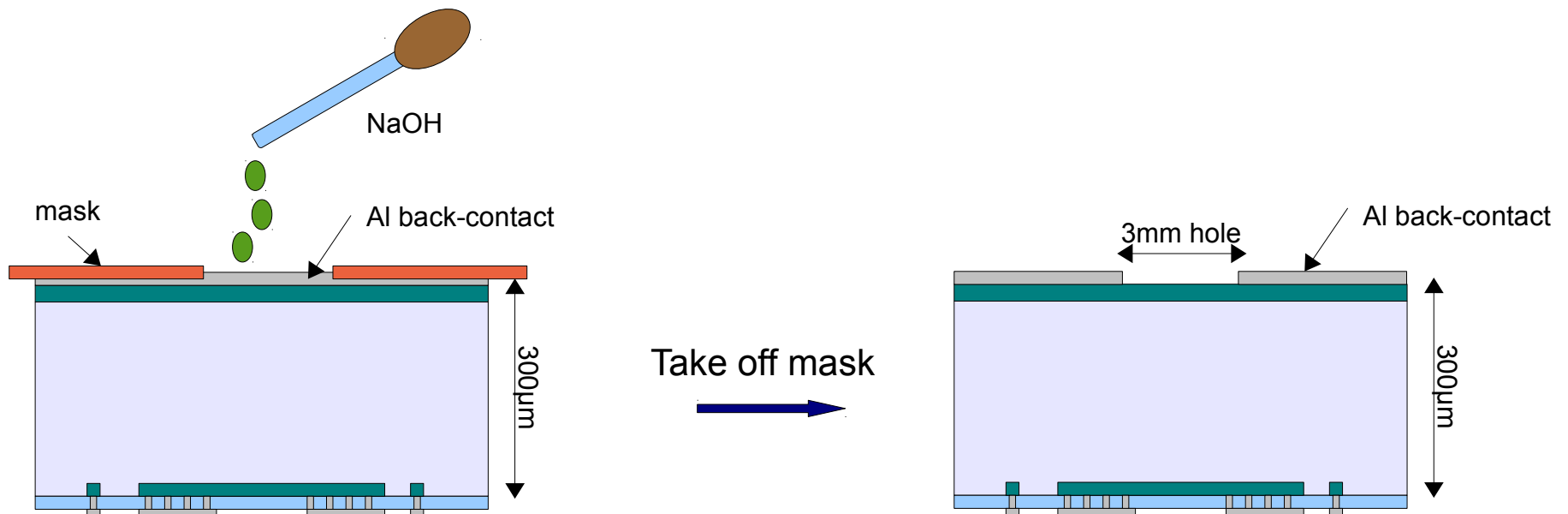
eTCT on non-irradiated FZ n-in-p strip sensor





Thank you for listening! Questions?!

- IR laser light for proper CCE measurement
→ homogeneous introduction of charge carriers represents MIP
- windows needed in both electrodes to avoid reflections
- etching of full metallized Al-backside:
 - mask of Kapton: holes of $d = 3\text{mm}$
 - sodium hydroxide solution (NaOH)



→ no effects or changes in IV/CV after Al-etching!

V_{fd} vs. fluence for 2328-11
T dependent

