

Preliminary results on measurements of surface recombination velocity on slim-edge passivated Si structures

E.Gaubas, T.Čeponis, A.Tekorius, J.Vaitkus
Vilnius university, Institute of Applied Research, Vilnius
V.Fadeyev, H.Sadrozinski
University of California Santa Cruz, RSO-LSO

Outline

- Motivation for measurements
- Samples
- Principles of determination of recombination parameters
- MW-PC transients
- Surface recombination velocity in different samples
- Summary

Motivation

Devices with "slim edges" have been fabricated to reduce a possible distance between the point of particle interaction and active area of detector.

Devices with "slim edges" enable better construction and tracker performance. The cutting (especially cleaving) and proper passivation (oxide/nitride for n-type and alumina for p-type) makes it possible to put the edge close to the active area and still have low leakage current and high breakdown voltage.

An investigation of recombination processes at the cleaved edge is important to make a choice of the passivation procedure.

Samples

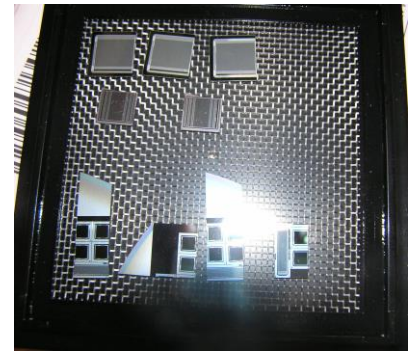
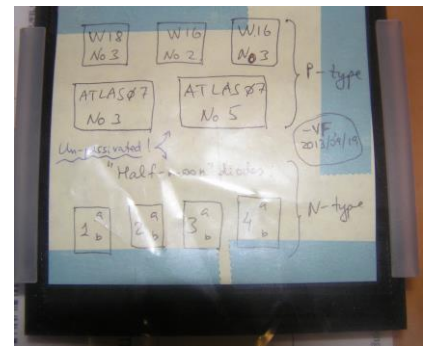
- Size: 12x12 mm² of 0.3 mm thickness.
- Material: Bare chips with silicon bulk.

There is aluminum back- and top-side metallization.

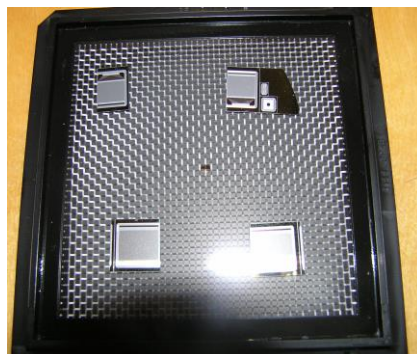
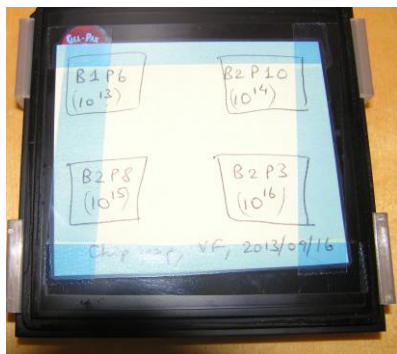
The thicknesses are ~0.1 micron and <= 1 micron.

There is silicon oxide on top surface. It's likely about 1 micron thick.

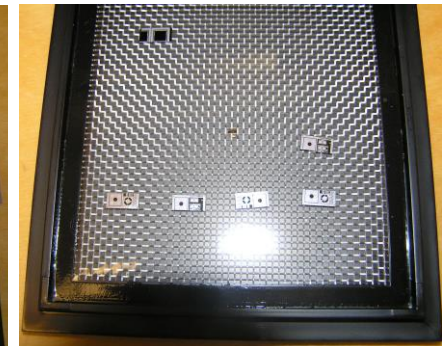
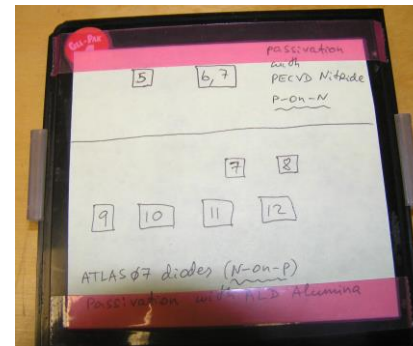
- Irradiation type: 800 MeV protons.
- Irradiation fluences (one chip per fluence):
 - o- 1.34×10^{13} p/cm² (0.95×10^{13} neq/cm²), +29.0% - 25.8%
 - o- 8.14×10^{13} p/cm² (5.78×10^{13} neq/cm²), +15.6% - 14.3%
 - o- 6.79×10^{14} p/cm² (4.82×10^{14} neq/cm²), +10.9% - 10.3%
 - o- 5.55×10^{15} p/cm² (3.94×10^{15} neq/cm²), +9.1% - 8.7%



Passivated/ non-irradiated



Irradiated



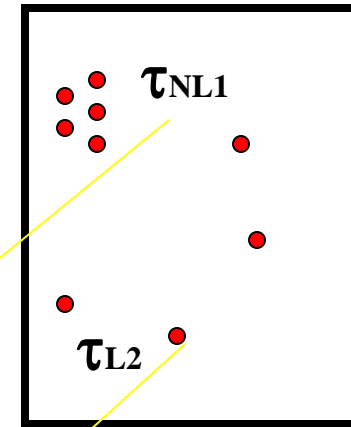
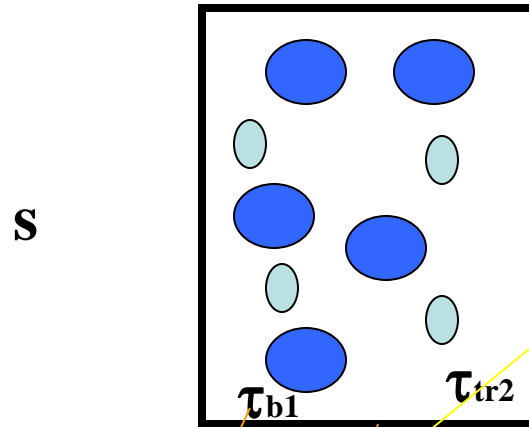
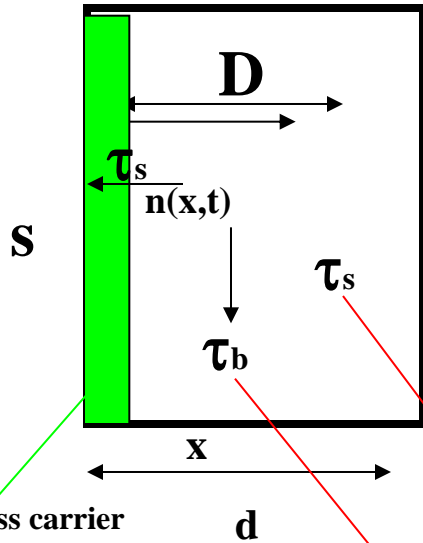
Non-passivated/ non-irradiated

Principles of determination of recombination parameters

bulk&surface recombination

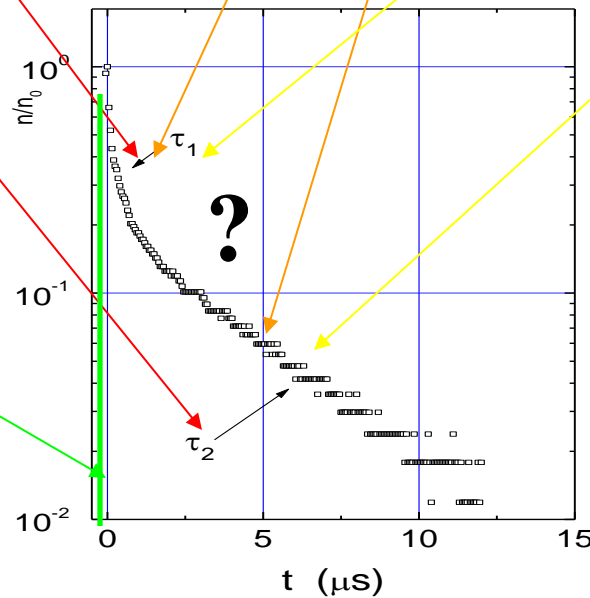
recombination&trapping

non-linear recombination

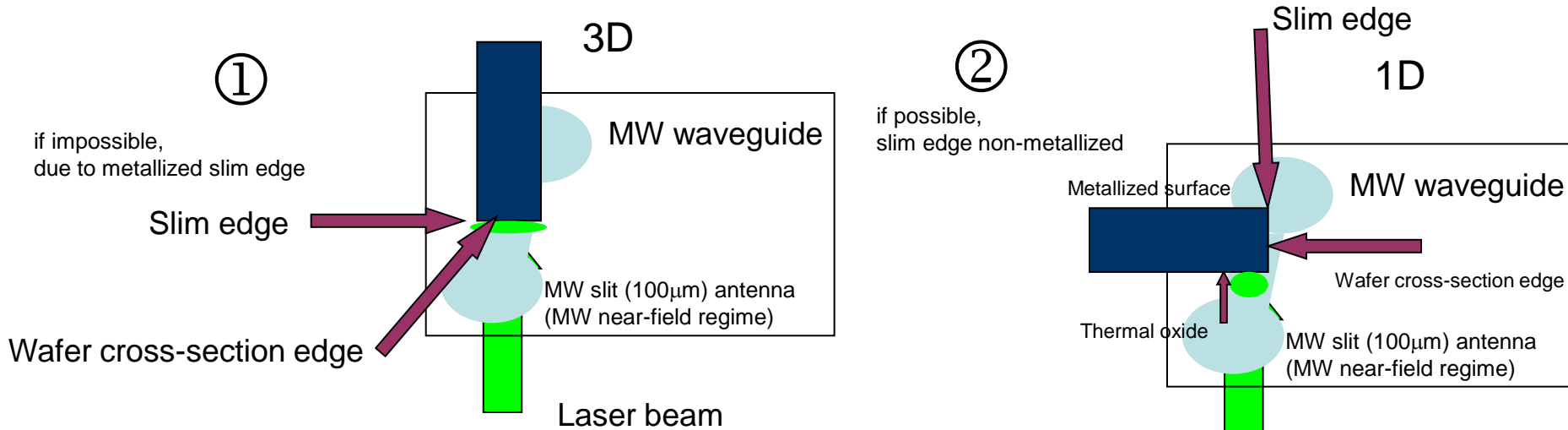


excess carrier domain

$g(x,t)$



Experimental arrangement of MW-PC to implement cross-sectional measurement geometry



MW-PC technique modification using a perpendicular excitation on boundary by a broad light spot ($\approx d$) and probe by a near-field slit MW antenna.

MW-PC response $\langle n(t) \rangle|_d = n(t=0) \sum_{m=1}^{\infty} A_m(\eta_m d) \exp[-(\eta_m^2 D + 1/\tau_b)t] = n(t=0) \sum_{m=1}^{\infty} A_m(\eta_m d) \exp(-t/\tau_{ef})$

to evaluate s it is necessary to extract $A_1(\eta_1(s))$ and $\tau_{ef}(\eta_1(s), \tau_b)$

For the reliable and separate evaluation of $A_1(\eta_1(s))$ and $\tau_{ef}(\eta_1(s), \tau_b)$, at least, two excitation wavelengths are employed (as A_1 is also $A_1(\alpha, \eta_1(s))$) for verification whether A_1 (the main decay mode) is reached.

τ_{ef} is measured for 1062 nm while A_1 is extracted at 531 nm excitation.

Principles of determination of recombination parameters

$$n(x, t) = \sum_{m=1}^{\infty} A_m e^{-(D\lambda^2 + 1/\tau)t} \sin(\lambda_m x + \text{arctg} \frac{D\lambda}{s_0})$$

normalised response amplitude, - *to determine absolute value of s*

$$\frac{\langle n(t) \rangle_{\Delta, d}}{\langle n(0) \rangle_{\Delta, d}} = \sum_{m=1}^{\infty} A_m e^{-(D\lambda^2 + 1/\tau)t} K_{m; \Delta, d}$$

$$\langle A_m \rangle_d = \frac{8 \sin \frac{\lambda_m d}{2} \cos \frac{\lambda_m (2(y_1 - x_0) + \Phi)}{2} \sin \frac{\lambda_m \Phi}{2} \cos \frac{\lambda_m (d/2 - x_0)}{2}}{(\lambda_m \Phi) (\lambda_m d + \sin \lambda_m d \cos \lambda_m (2x_0 - d))}$$

position of maximum amplitude within asymptotic decay, - *to separate asymmetry of surface recombination: s_0, s_d*

$$\lambda x_0 = \text{arc ctg} \frac{D\lambda}{s_0} \dots \lambda (d - x_0) = \text{arc ctg} \frac{D\lambda}{s_d}$$

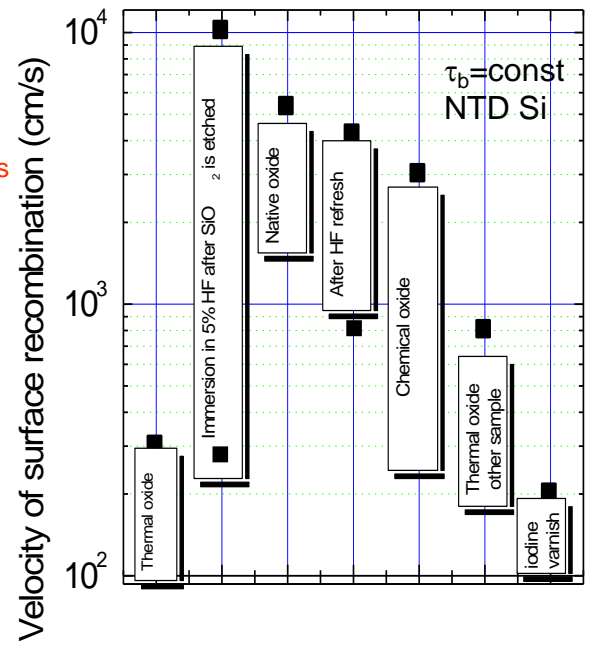
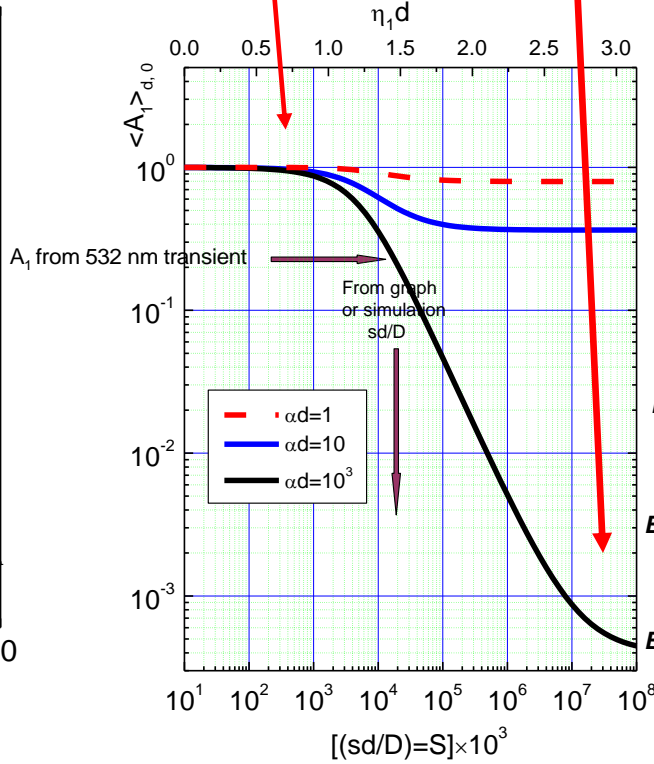
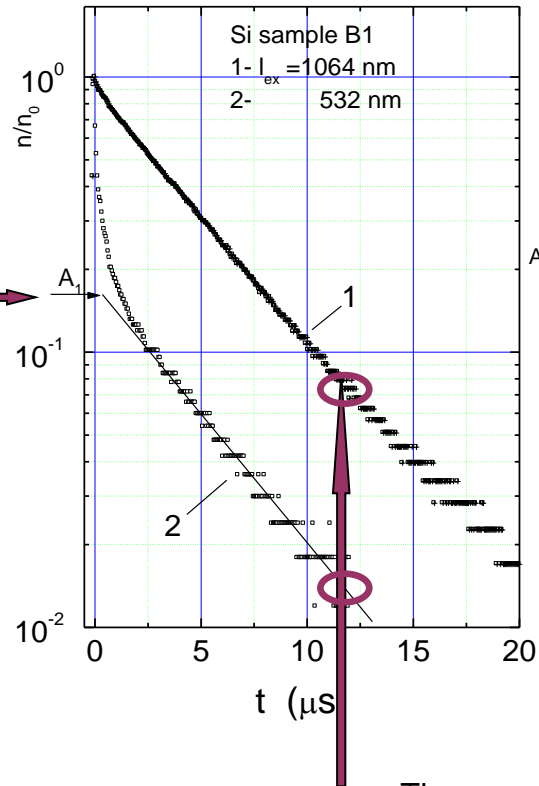
asymptotic decay time, - *to extract bulk recombination lifetime*

$$\tau_b^{-1} = \tau_{\text{eff}}^{-1} - \frac{D(\lambda_1 d)^2}{d^2}$$

Principles of determination of recombination parameters

To resolve $s < 30$ cm/s very thick homogeneous samples, extremely passivated with $\tau_b \gg \tau_s \approx d/2s$, should be used and other effects (trapping, near surface strain etc) should be suppressed

Extraction of $s > 10^5$ cm/s is limited by diffusion: $\tau_D = d^2/\pi^2 D$, very thin samples are necessary



Processing

There are assumed a coefficient of carrier ambipolar diffusion $D \approx 14$ cm²/s and 1D approximation.

Actually ① 3D process: $d = 0.03$ cm, $L = 1.2 - 3$ cm chip width, $w = 0.1$ cm waist of gaussian laser beam

E.Gaubas, J.Vanhellemont, A simple technique for the separation of bulk and surface recombination parameters in silicon, *J. Appl. Phys.*, 80(11), pp.6293-6297,(1996).

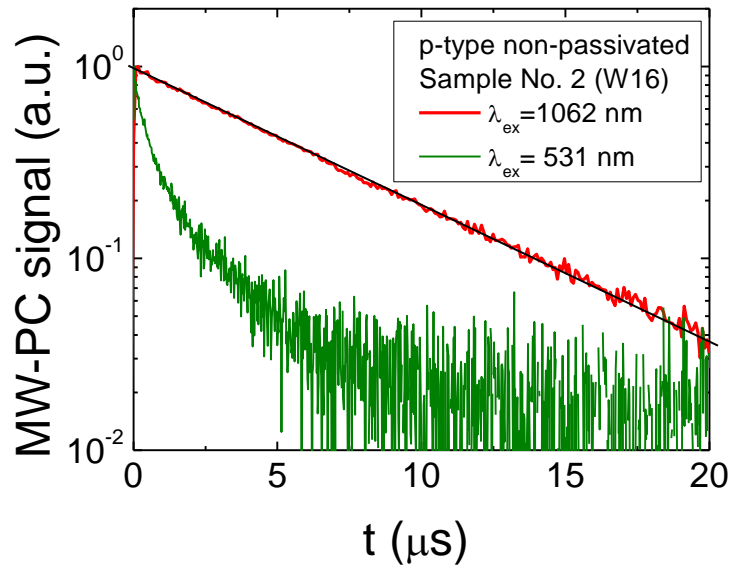
E.Gaubas. Transient absorption techniques for investigation of recombination properties in semiconductor materials. *Lith. Journ. Phys.* vol. 43 (2003) 145-165.

E.Gaubas, J.Vaitkus, E.Simoen, C.Claeys, J.Vanhellemont. Excess carrier cross-sectional technique for determination of the surface recombination velocity. *Mater. Sci. in Semicond. Processing*, 4 (2001) p.p.125-131.

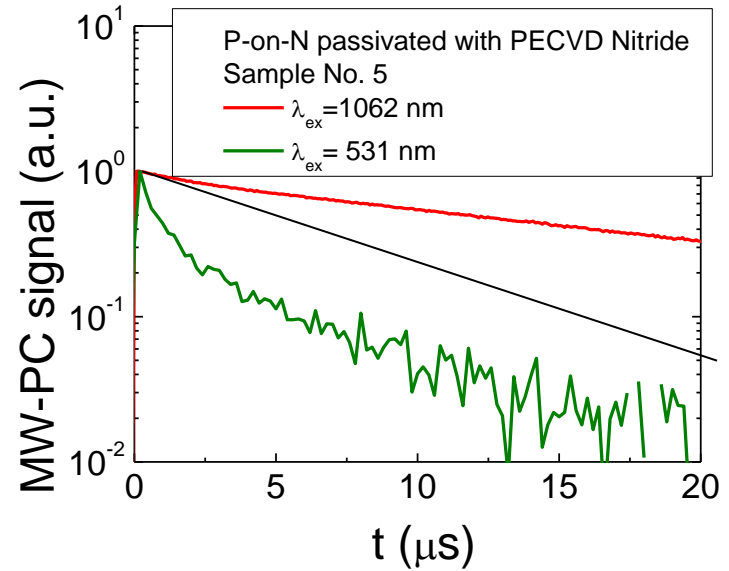
E.Gaubas, K.Grigoras, I.Simkiene. Velocity of surface recombination in silicon after various surface passivation technological procedures. *Lith. Journ. Phys.* 37(6), pp. 544-550, 1997.

E.Gaubas, J.Vanhellemont. Comparative study of carrier lifetime variations with doping in Si and Ge. *Journal of The Electrochemical Society*, Volume 154, Number 3, (2007) pp.H231-H238

MW-PC transients - s



Non-passivated



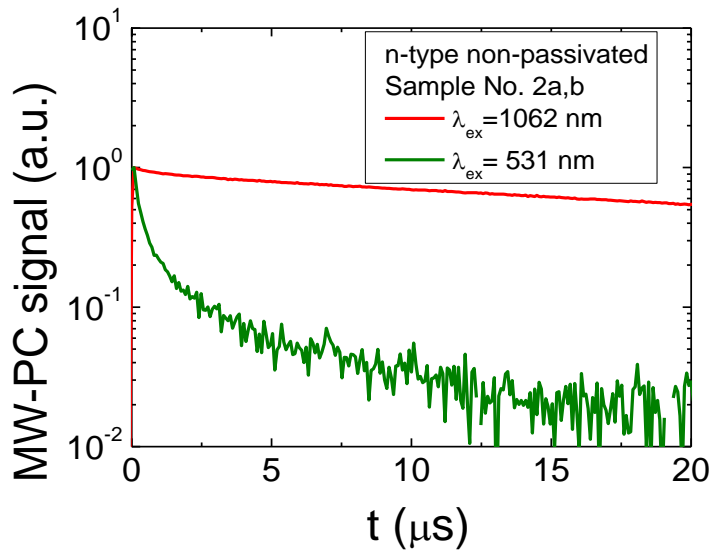
Passivated PECVD nitride

For samples $\alpha = 1,8 \div 2,2$ $d = 300 \mu\text{m}$

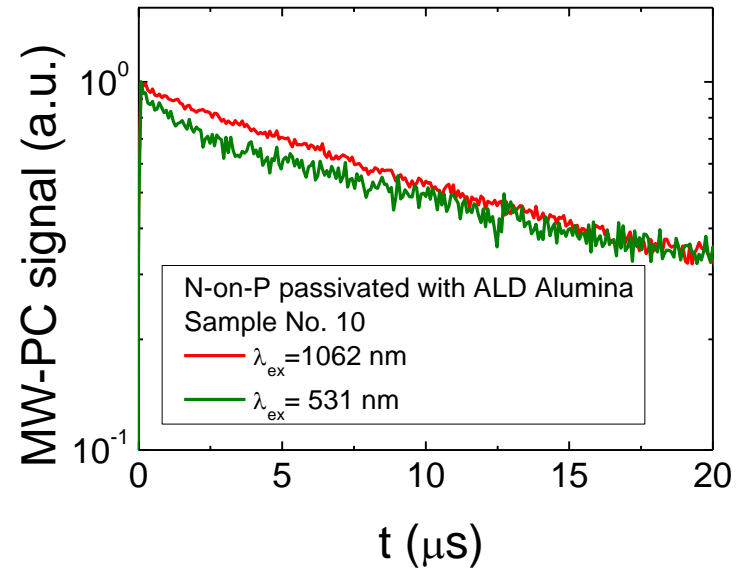
$\tau_{\text{ef}} = \tau_{\text{D}} = d^2 / \pi^2 D \approx 6 \mu\text{s}$ which is equivalent to $s \rightarrow \infty$

MW-PC transients - s

n-Si



Non-passivated



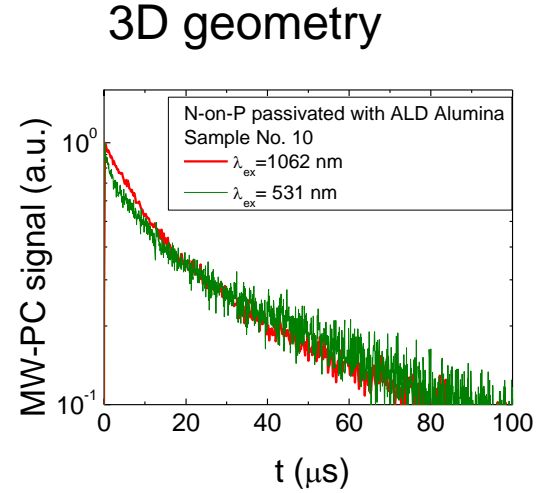
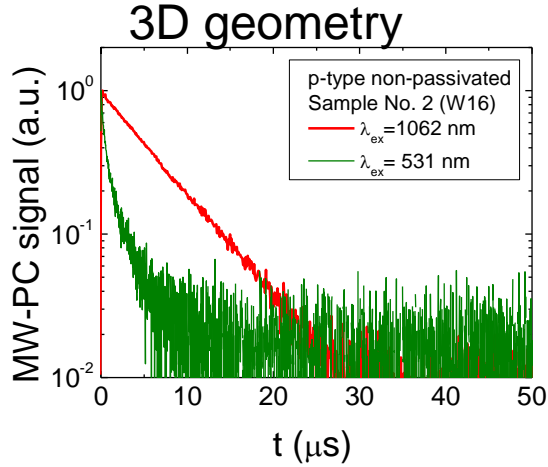
Passivated ALD alumina

For samples $d=300 \mu\text{m}$

$\tau_{\text{ef}} = \tau_{\text{D}} = d^2/\pi^2 D \approx 6 \mu\text{s}$ which is equivalent to $s \rightarrow \infty$

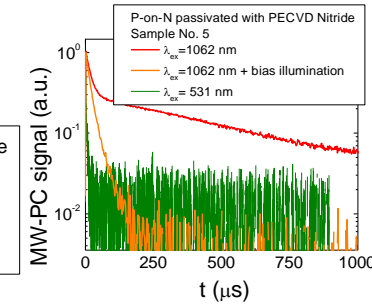
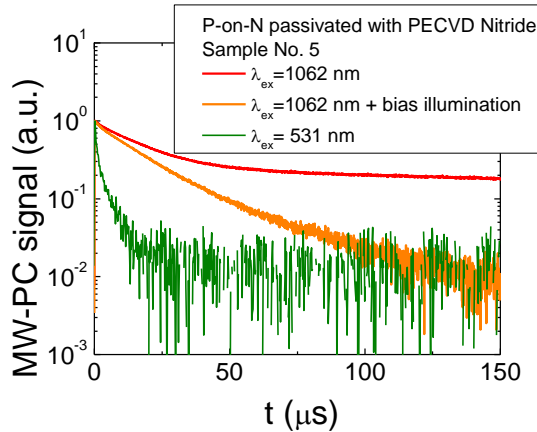
MW-PC transients – trapping effect

p-Si



Non-passivated

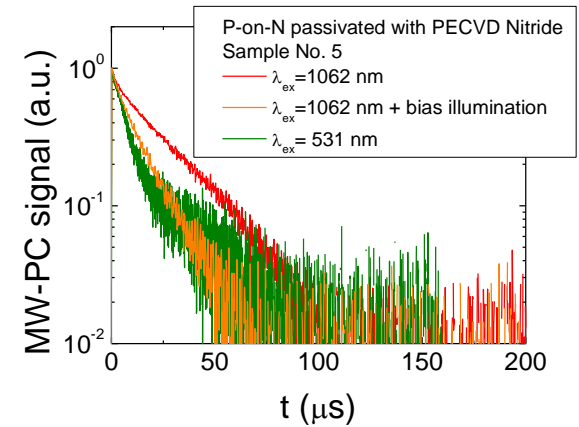
3D geometry



Trapping effect displayed

Passivated ALD alumina

1D geometry



n-Si

Passivated PECVD nitride

Passivated PECVD nitride

Surface recombination velocity in different samples

Non-irradiated

p-Si

p-type non-passivated			
Sample	τ_{eff} (μs)	τ_{tr} (μs)	s (cm/s)
W18 No. 3	8	33	9.3×10^3
W16 No. 2	6	-	1.9×10^4
W16 No. 3	9	62	9.3×10^3
ATLAS $\Phi 7$ No. 3	6		1.9×10^4
ATLAS $\Phi 7$ No. 5	9		1.9×10^4

p-type (N-on-P) passivated with ALD Alumina			
Sample	τ_{eff} (μs)	τ_{tr} (μs)	s (cm/s)
8	11	50	560
9	12	64	560
10	15	55	330
11	11	51	370
12	11	62	560

n-Si

n-type non-passivated			
Sample	τ_{eff} (μs)	τ_{tr} (μs)	s (cm/s)
2 a,b	9	610	1.9×10^4
3 a,b	17	110	1.4×10^4

n-type (P-on-N) passivated with PECVD Nitride			
Sample	τ_{eff} (μs)	τ_{tr} (μs)	s (cm/s)
5	6	480	9.3×10^3
6,7	18	270	4.7×10^3

Irradiated

Sample	Fluence ($n_{\text{eq}}/\text{cm}^2$)	$\tau_{\text{R,b}}$ (ns)
B1P6	0.95×10^{13}	700
B2P10	5.78×10^{13}	130
B2P8	4.82×10^{14}	13
B2P3	3.94×10^{15}	1

Summary

- Passivation of surfaces is rather efficient, - obtained better for n-on-p Si samples (ALD alumina) than for p-on-n Si samples (PECVD- nitride).
- Seem, there are a lot of trapping centers at the interface with passivating (or within) layer, - extremely long instantaneous lifetimes of trapping in 3D measurement geometry relative to 1D (more reliable extraction model) experiment geometry. This trapping effect can efficiently be suppressed by steady-state cw bias illumination.

It would be necessary to proceed 3D experiments and simulation procedures for separation of the parameters of trapping and of surface recombination velocity, attributed to different passivation technology and material conductivity type.

- Passivation is rather reproducible, - values of s in different samples vary not more than 2 times.
- The impact of surface recombination in the irradiated samples is negligible. While, for samples irradiated with fluence $<10^{14}$ neq/cm², a weak change of τ_{ef} in 3D geometry relative to that of 1D can be suspected. ***It is promising to use the pre-irradiated detectors to avoid the surface recombination***
- For more reliable evaluation of s ascribed to different technologies, wafer fragment samples of larger area (without any additional layers, junctions etc) and various thicknesses should be employed.

Thanks to Lithuanian Research Council grant

**THANK YOU FOR YOUR
ATTENTION!**



Measured recombination parameters in various materials

Recombination and trapping parameters observed in various materials and several structures by IR and MW absorption transient techniques.

Material/ structure	Effective lifetime (μs)	Bulk recombination lifetime (μs)	Surface recombination velocity (cm/s)	Trapping instantaneous lifetimes (μs)
Si	0.0001-5000	0.0002-1000	$30-10^5$	$2.0-10^5$
GaAs	0.0001-50.0	0.0001-0.1	10^4-10^6	-1.0-50.0
CdTe	0.0001-1.0	0.08	10^4	1.4 - 6.0
CdS	0.01-10.0	0.1	10^4	0.5-5.0
SiC	0.3-10.0	0.4		0.5-5
GaN	$0.0004-5 \times 10^5$	0.0004-0.5	10^3-10^4	$1.0-5 \times 10^5$
diamond	$0.0005-1 \times 10^2$	0.0005-10		

Dynamic range of the methods

Method	Excess carrier concentration (cm^{-3})	Resistivity ($\Omega \text{ cm}$) {Si}	Lifetime (μs)
IRA	$> 10^{16}$	> 0.0005	$0.0001-10^2$
MWR (22 GHz)	$> 10^{10}$	> 0.5	$0.0001-10^4$
MWA (10 GHz)	$> 10^9$	> 0.5	$0.0001-10^5$

Impact of surface recombination velocity and bulk lifetime in different samples

