

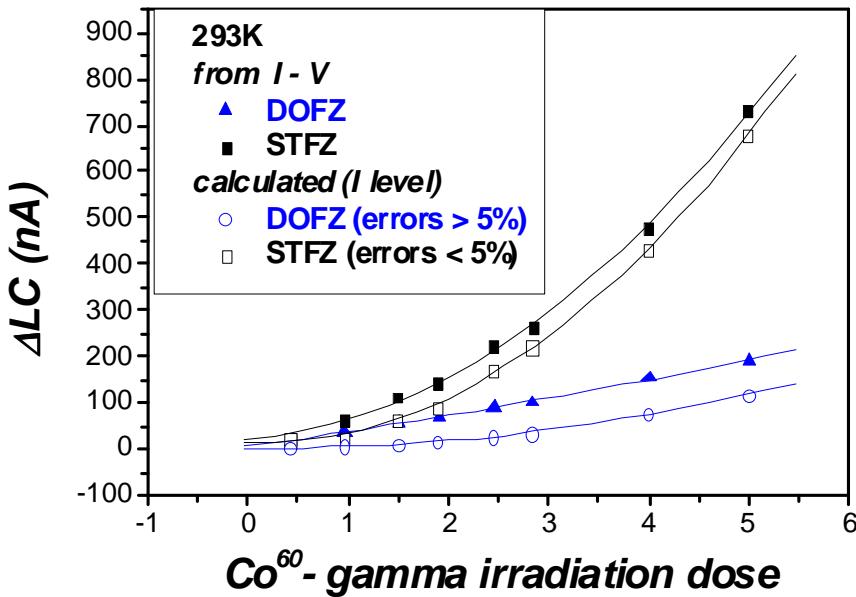
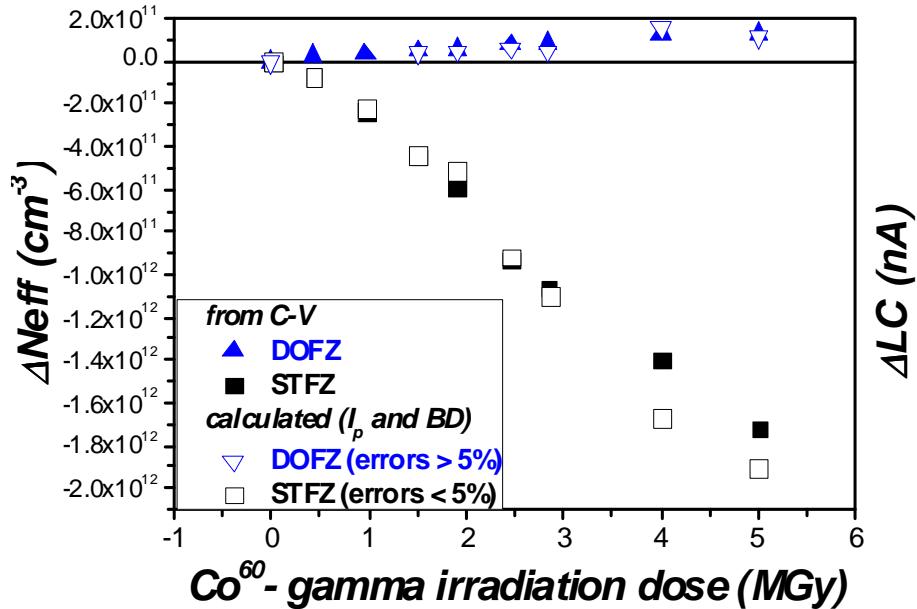
# Bulk defects induced by irradiation in Si

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# Defects induced by irradiations in Si (forming and transforming at ambient temperatures)

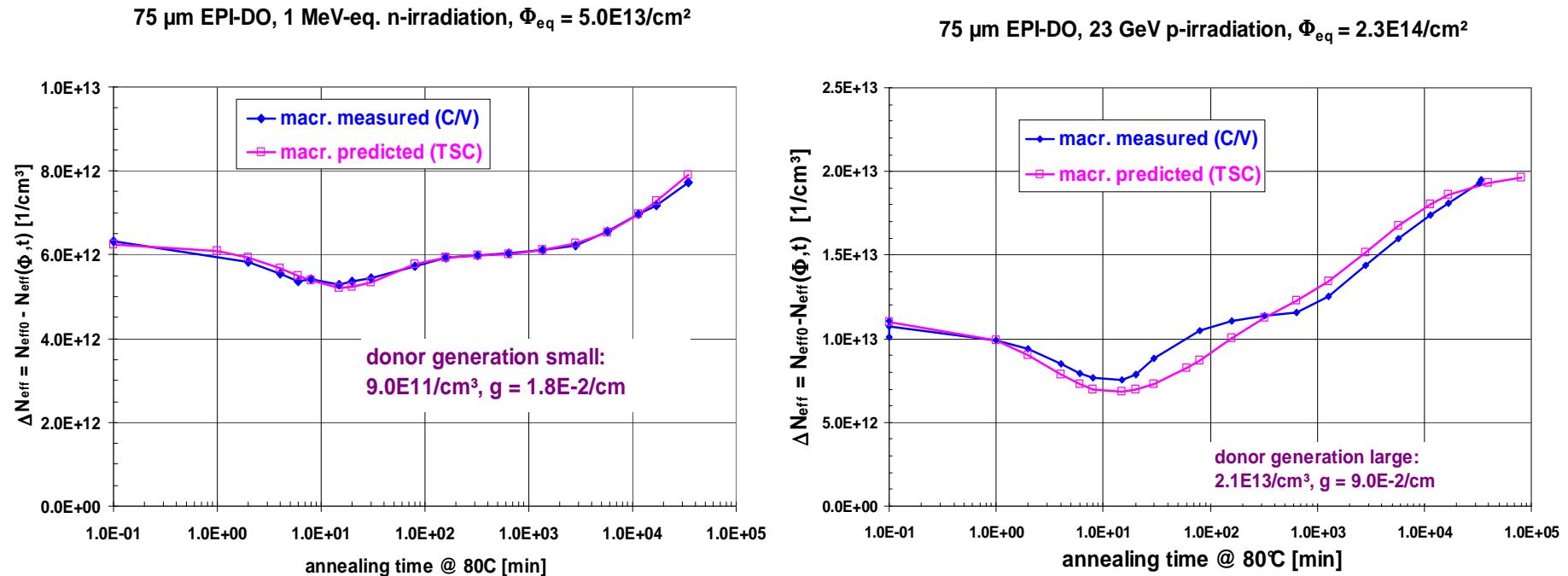
Defects	$\sigma_{n,p}$ [cm <sup>2</sup> ]	E <sub>A</sub> [eV]	Assignment/References	Impact on electrical characteristics at RT
E(30K)	$\sigma_n=2.3 \times 10^{-14}$	E <sub>C</sub> - 0.1	Electron trap with a donor level in the upper half of the Si bandgap /[Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52]	On the N <sub>eff</sub> by introducing positive space charge <i>-It makes the difference between proton and neutron irradiations</i> <i>-More generated in O rich material</i>
BD <sub>A</sub> <sup>0/++</sup> BD <sub>B</sub> <sup>+/++</sup>	$\sigma_n=2.3 \times 10^{-14}$ $\sigma_n=2.7 \times 10^{-12}$	E <sub>C</sub> - 0.225 E <sub>C</sub> - 0.15	<b>Bistable Thermal double donor TDD2</b> (two configurations A and/or B) - Electron trap with a donor level in the upper half of the Si bandgap/ [Appl. Phys. Lett. 50 (21) (1987) 1500; Nucl. Instr. and Meth. in Phys. Res. A 514 (2003) 18; Nucl. Instr. and Meth. in Phys. Res. A 556 (2006) 197; Nucl. Instr. and Meth. in Phys. Res. A 583 (2007) 58]	On the N <sub>eff</sub> by introducing positive space charge <i>-Strongly generated in O rich material</i>
I <sub>p</sub> <sup>+/0</sup> I <sub>n</sub> <sup>0/-</sup>	$\sigma_p=(0.5-9) \times 10^{-15}$ $\sigma_n=1.7 \times 10^{-15}$ $\sigma_p=9 \times 10^{-14}$	E <sub>V</sub> + 0.23 E <sub>C</sub> - 0.55	Donor level of V <sub>2</sub> O or of a still unkown C related defect / [Appl. Phys. Lett. 81 (2002) 165; Appl. Phys. Lett. 83, 3216 (2003); Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52] Acceptor level of V <sub>2</sub> O or of a still unkown C related defect/[Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52, Appl. Phys. Lett. 81 (2002) 165]	On the N <sub>eff</sub> by introducing negative space charge and on LC <i>-Strongly generated in O lean material</i>
E <sub>4</sub> E <sub>5</sub>	$\sigma_n=1 \times 10^{-15}$ $\sigma_n=7.8 \times 10^{-15}$	E <sub>C</sub> -0.38 E <sub>C</sub> -0.46	Acceptor in the upper part of the gap associated with the double charged and single charged states of V <sub>3</sub> , respectively (V <sub>3</sub> <sup>=/-</sup> and V <sub>3</sub> <sup>=/0</sup> ) / [J. Appl. Phys. 111 (2012) 023715.]	On LC
H(116K)	$\sigma_p=4 \times 10^{-14}$	E <sub>V</sub> + 0.33	Hole trap with an acceptor level in the lower part of the Si bandgap - Extended defect (cluster of vacancies and/or interstitials) / [ Appl. Phys. Lett. 92 (2008) 024101, Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52-68]	On the N <sub>eff</sub> by introducing negative space charge
H(140K)	$\sigma_p=2.5 \times 10^{-15}$	E <sub>V</sub> + 0.36	Hole trap with an acceptor level in the lower part of the Si bandgap - Extended defects (clusters of vacancies and/or interstitials)/[ Appl. Phys. Lett. 92 (2008) 024101, Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52-68]	On the N <sub>eff</sub> by introducing negative space charge
H(152K)	$\sigma_p=2.3 \times 10^{-14}$	E <sub>V</sub> + 0.42	Hole trap with an acceptor level in the lower part of the Si bandgap - Extended defects (clusters of vacancies and/or interstitials)/[ Appl. Phys. Lett. 92 (2008) 024101, Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52-68]	On the N <sub>eff</sub> by introducing negative space charge
VO <sub>i</sub> <sup>-/0</sup>	$\sigma_n=1.44 \times 10^{-14}$	E <sub>C</sub> -0.176	VO <sub>i</sub> <sup>-/0</sup> / [J. Appl.Phys.79(1996)3906 ; Mat. Sci. in Semic. Proc. 3 (2000) 227]	
C <sub>i</sub> C <sub>s</sub> <sup>-/0</sup>	$\sigma_n=1.4 \times 10^{-14}$	E <sub>C</sub> - 0.171	C <sub>i</sub> C <sub>s</sub> <sup>A -/0</sup> / [Phys. Rev. Lett. 60 (1988) 460-463, Phys. Rev. B42 (1990) 5765]	
H(40K)	$\sigma_p=1.7 \times 10^{-15}$	E <sub>V</sub> + 0.09	Hole trap/ [Nucl. Instr. and Meth. in Phys. Res. A 611 (2009) 52-68]	
C <sub>i</sub> <sup>+/0</sup>	$\sigma_p=4.3 \times 10^{-15}$	E <sub>V</sub> + 0.284	C <sub>i</sub> <sup>+/0</sup> / [M. Moll, PhD Thesis, University of Hamburg, DESY-THESES-1999-040, 1999]	
C <sub>i</sub> O <sub>i</sub> <sup>+/0</sup>	$\sigma_p=4.3 \times 10^{-15}$		[J.Appl.Phys.79(1996)3906]	
V <sub>2</sub> <sup>-/0</sup>	$\sigma_n=2.1 \times 10^{-15}$	E <sub>C</sub> - 0.424	V <sub>2</sub> <sup>-/0</sup> / [J.Appl.Phys.79(1996)3906; M. Moll, PhD Thesis, DESY-THESES-1999-040, 1999]	
H(87K)	$\sigma_p=0.3 \times 10^{-15}$	E <sub>V</sub> + 0.193	V <sub>3</sub> <sup>0/+</sup> / [ Phys. Status Solidi A 208 (2011) 568.]	

□ Point defects – after irradiation with  $\text{Co}^{60}$  – gamma or low energy electrons



change of  $N_{\text{eff}}$  and leakage current well described by accounting only the BD (TDD2) and  $I_p$  (unknown chemical structure) defects

□ Extended Defects – after hadron irradiation and high energy electrons



$E_i^{30K}$  - enhanced generation after irradiation with charged hadrons

*change of  $N_{\text{eff}}$ , with the irradiation fluence and annealing time, well described by accounting only the E(30K), H(116K), H(140K) and H (152K) (unknown chemical structure) defects*