

HPK ATLAS12A Endcap Mini Sensors Electrical Testing

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Tested sensors

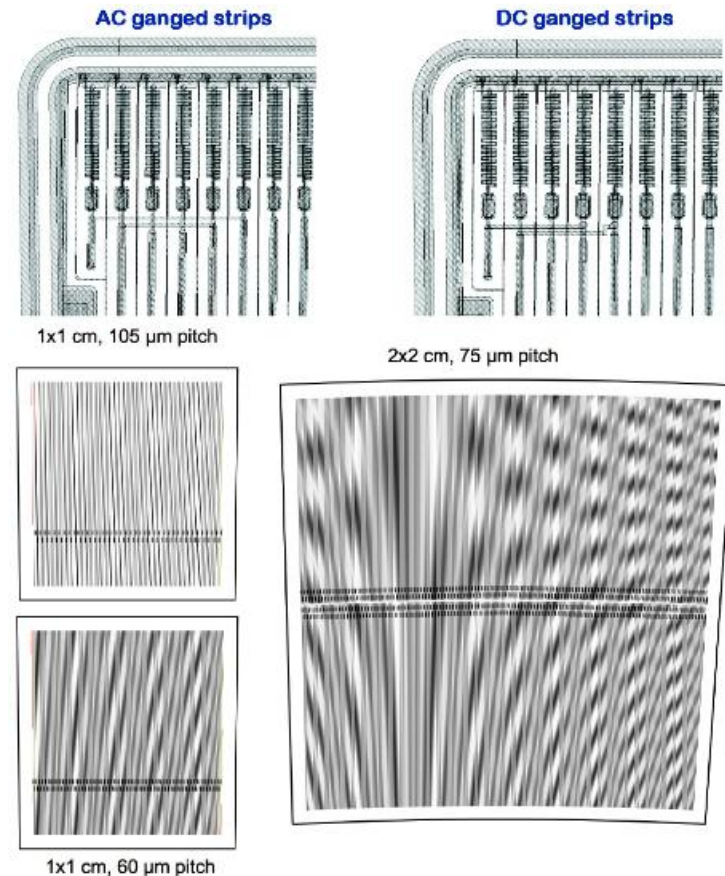
ATLAS12A EndCap mini sensors manufactured by Hamamatsu Photonics (HPK)
n-strip in *p*-type material (FZ)

**10 different types of EC mini sensors
at each participating institute:**

EC-small pitch-C (AC gang) #P7
EC-small pitch-E (AC gang) #P8
EC-large pitch-C (AC gang) #P9
EC-large pitch-E (AC gang) #P10
EC-small pitch-C (DC gang) #P17
EC-small pitch-E (DC gang) #P18
EC-large pitch-C (DC gang) #P19
EC-large pitch-E (DC gang) #P20
EC-skewed-C #P01
EC-skewed-E #P02

3 barrel mini sensors for comparison (PRG):

BZ3C #P2,4,12 W619



Distribution and irradiation of EC mini sensors:

Unirradiated sensors (measurements done):

- 10 unirradiated sensors at each participating institute Prague, Valencia and Freiburg for testing.
Results of testing are presented in this talk

Irradiated sensors (will be tested soon):

- 60 sensors were irradiated in Birmingham with protons:
 - 3 fluences (2 sensors of each type): $5E14$, $1E15$, $2E15$ Neq/cm²
 - Sensors will be distributed to Prague, Valencia, Freiburg for testing
- 30 were sent for gamma irradiation to BNL: proposed doses: 1MRad, 3MRad, 10MRad
with 2 sensors per dose. Only sensors with ganging and small pitch (#7,#8,#17,#18,#21)
- 12 sensors were sent to Karlsruhe Synchrotron for irradiation with protons for comparison
to irradiation in Birmingham:
 - 3 fluences (1 sensors of type #7,#8,#17,#18): $5E14$, $1E15$, $2E15$ Neq/cm²

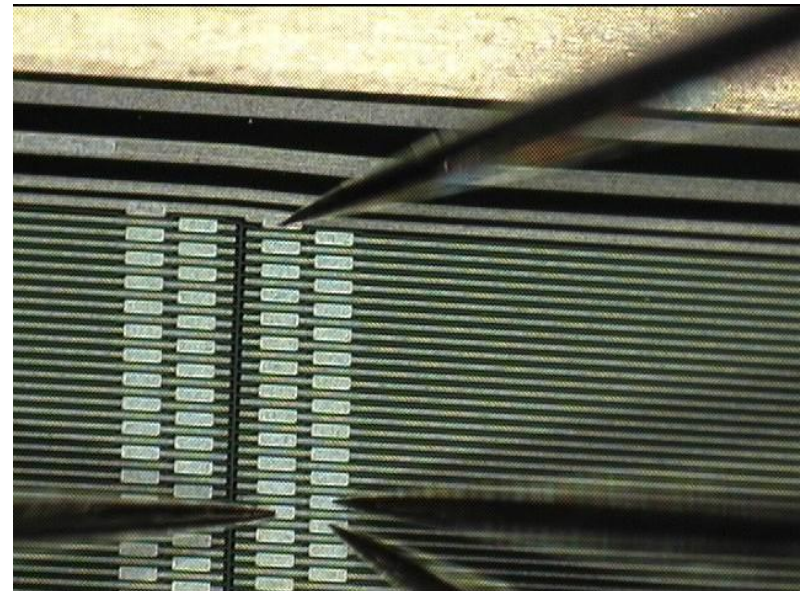
Electrical properties

Measurements done up to now:

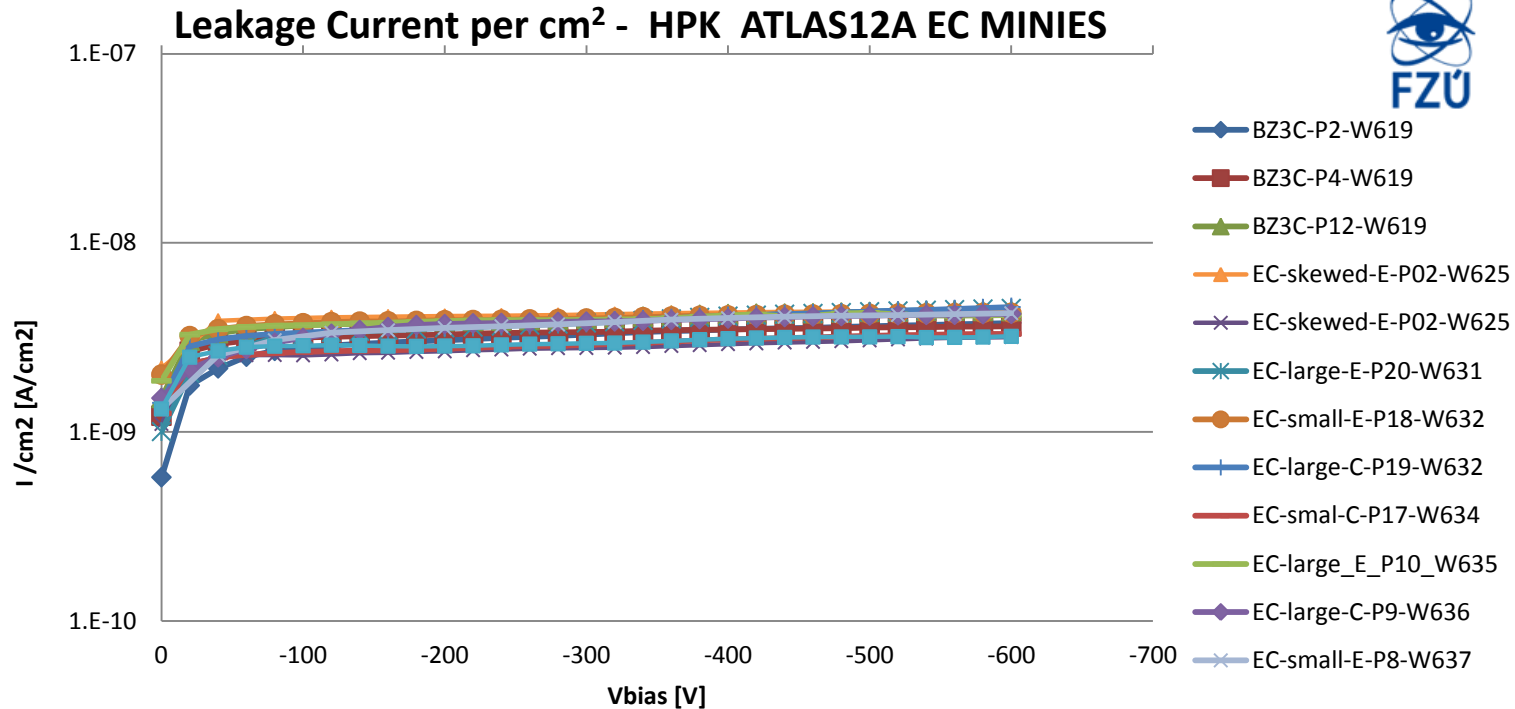
Non-irradiated sensors

- IV, CV characteristics, determination of Full Depletion Voltage
- Ccpl: AC Coupling Capacitance
- Rbias: Polysilicon Bias Resistance
- Cint: Interstrip Capacitance
- Rint: Interstrip Resistance
- PTP: Punch-through Protection

Comparison to specifications between ATLAS and HPK



Leakage Current (IV)

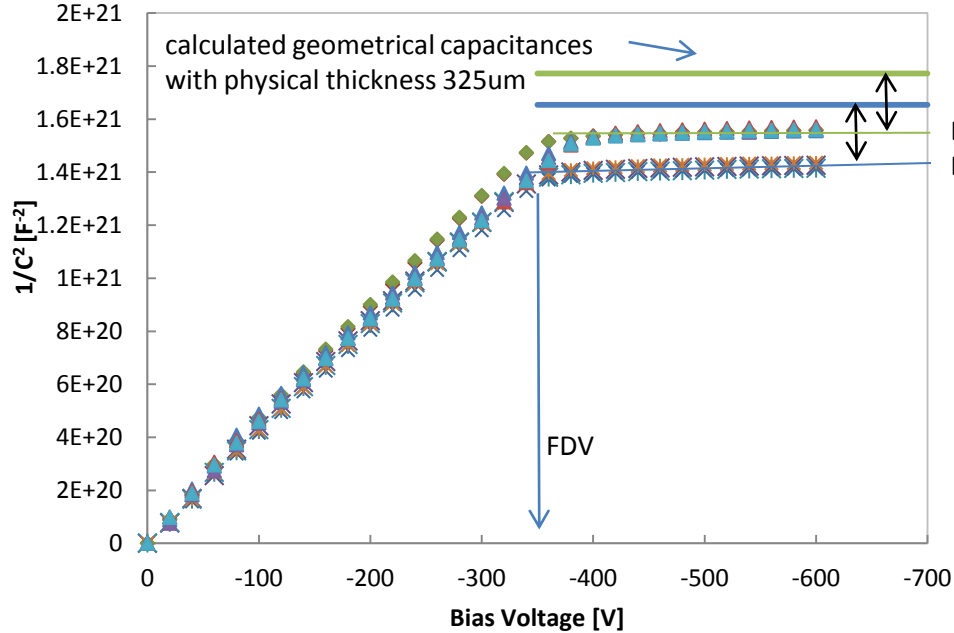


- No breakdown observed up to 600 V/1000 V sensor bias.
- Current @ 600 V (Prague and Freiburg):
 - 4.2 ± 0.3 nA/cm² EC
 - 3.4 ± 0.7 nA/cm² EC (skewed)
 - 3.8 ± 0.1 nA/cm² Barrel
 - 6.9 ± 0.8 nA/cm² EC (Valencia)

Active areas used: EC mini: 0.69 cm²
EC skewed: 3.1 cm²
Barrel mini: 0.637 cm²

Full Depletion Voltage

CV_HPK_ECmini_ATLAS12A



- **Estimated values of FDV:**

- Freiburg **330.5 ± 7.3 V**
- Prague **361.8 ± 15.6 V**
- Valencia **363.3 ± 18.4 V**

- **Bulk Capacitance**

The discrepancy between measured and calculated geometrical capacitance is due to the depth of the deep-diffused ohmic contact in the back

- **Resistivity: $\rho = 2.8 \pm 0.15$ k Ω *cm**

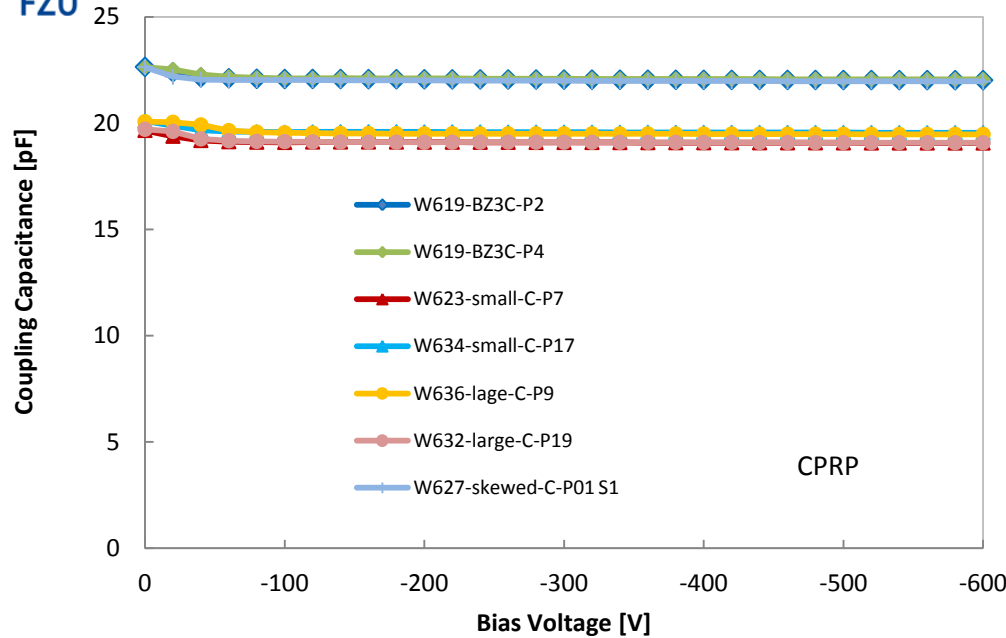
calculated from Full Depletion Voltage:

$$\rho = d^2 / (2\epsilon * \mu * V_{FD}), \quad d = 302 \mu\text{m (active thickness)}$$

Coupling Capacitance/ Polysilicon Bias Resistance



Coupling Capacitance/strip



Measuring method:

C_{cpl} measured between strip metal (AC pad) and strip implant (DC pad) at 1kHz with CR in parallel

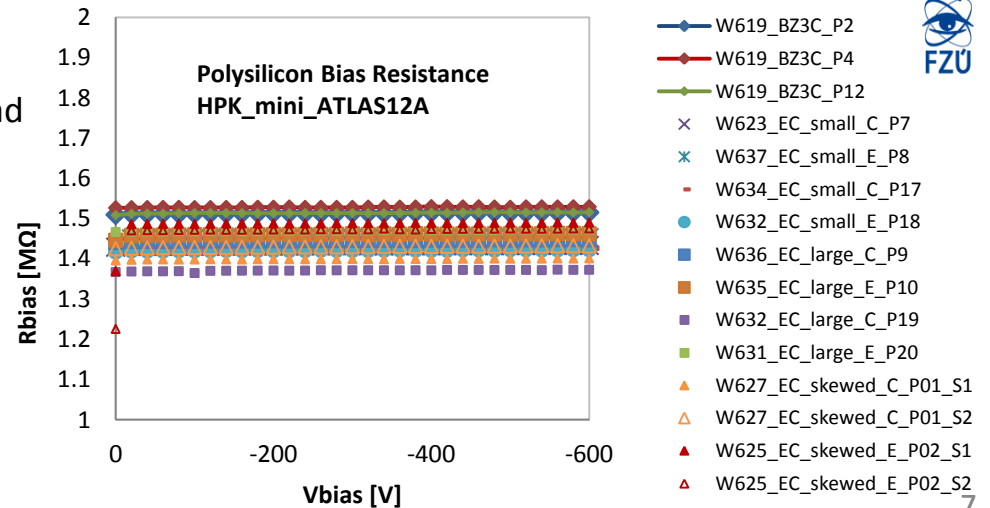
- Summary Prague and Freiburg:
 - 23.9 ± 0.7 pF/cm EC
 - 25.0 ± 0.1 pF/cm EC(skewed)
 - 27.4 ± 0.03 pF/cm Barrel
- Strip Ccpl agrees with Spec.

Strip length used: EC mini: 0.806 cm,
EC skewed: 0.879 cm
Barrel mini: 0.805 cm

Rbias measuring method:

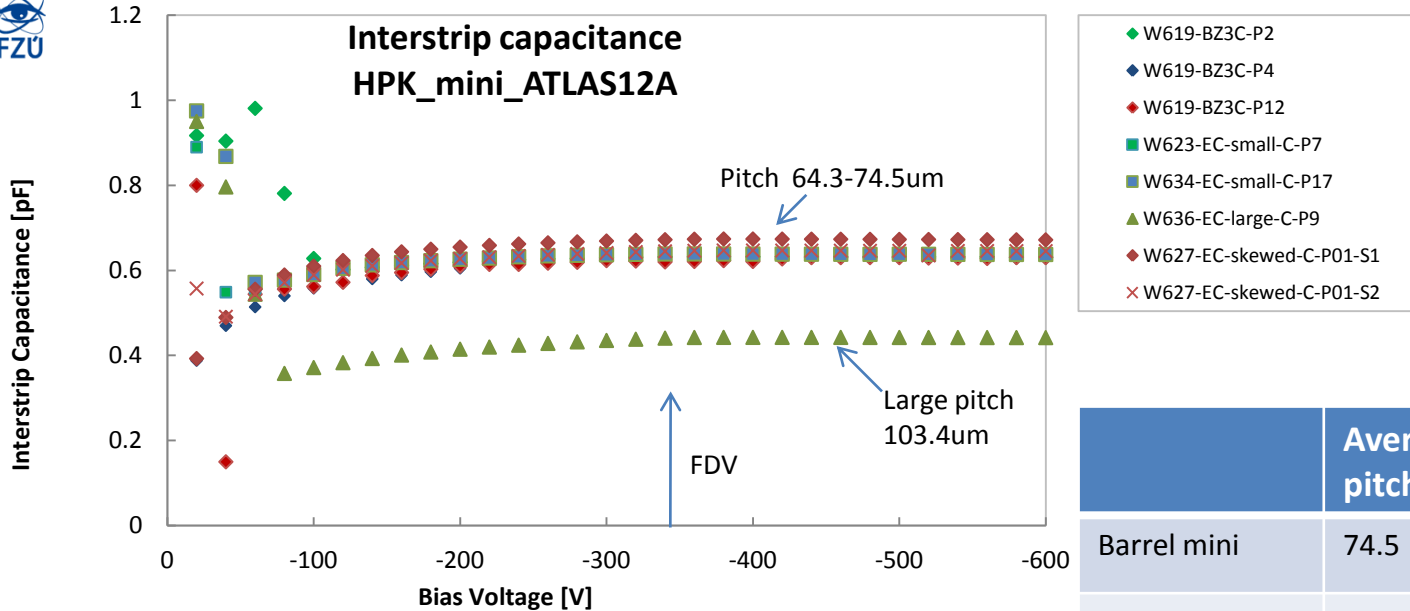
- IV scan made by SMU up to 5V applied to DC pad
- $R_{bias} = dV_{app}/dI$
- Rbias is constant with bias voltage

$R_{bias} = 1.45 \pm 0.04 \text{ M}\Omega$



Inter-Strip Capacitance

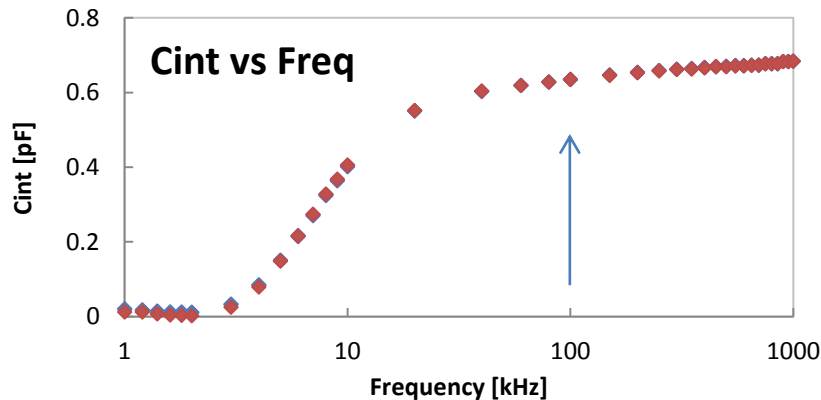
- Measurements taken between the central strip and its neighbours on both sides – 3 probe method
- C_{int} measured on randomly selected strips in the middle of the sensor (not ganged strips)



	Average pitch [μm]	C_{int}/cm [pF]
Barrel mini	74.5	0.78
EC Small pitch	64.3	0.79 ± 0.003
EC Large pitch	103.4	0.55 ± 0.007
EC Skewed	69.4 S2	0.74 ± 0.003
	66.1 S1	0.76 ± 0.004

All tested sensors meet the Tech. Spec.

- Variable behavior at low bias may be due to effects near surface during depletion.



Inter-Strip Resistance

Measuring method:

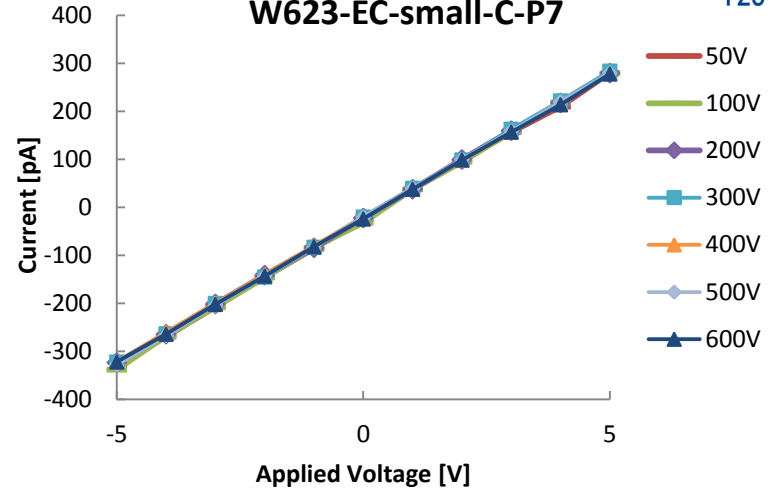
- Interstrip resistance measured by induced current method.
- 3 adjacent DC pads are contacted with 3 needles. On the outer strips is applied voltage V_{appl} by SMU, the current is measured on the central DC strip.

$$R_{\text{int}} = 2 / (dI/dV_{\text{appl}})$$

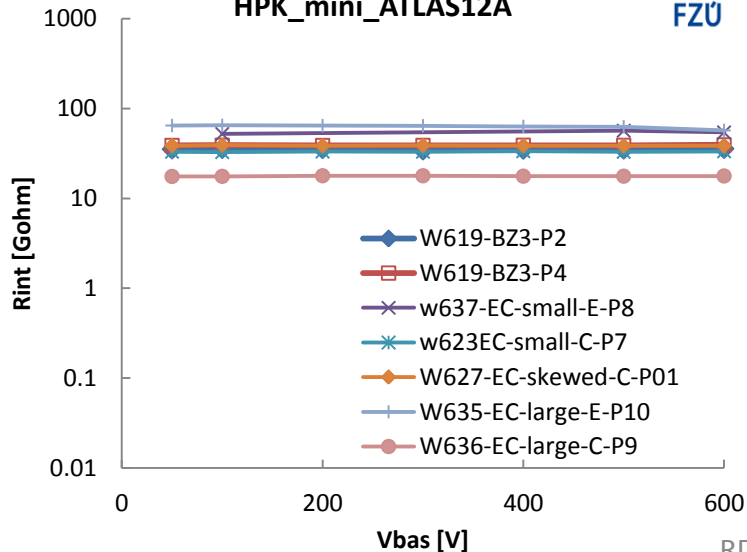
Summary from Prague and Freiburg:

- Interstrip resistance $R_{\text{int}}/\text{strip} = 18\text{-}78 \text{ G}\Omega$
- R_{int} is independent on V_{bias}
- Values in $\text{G}\Omega$ range agree with specifications.

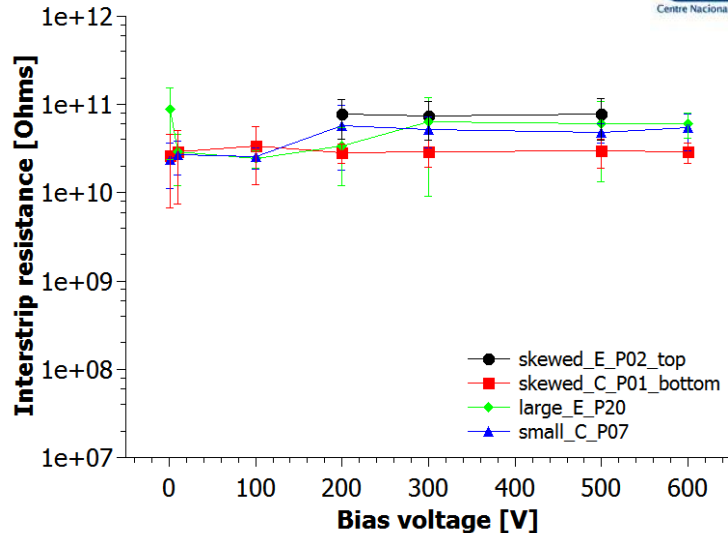
Interstrip Current vs Applied Voltage W623-EC-small-C-P7



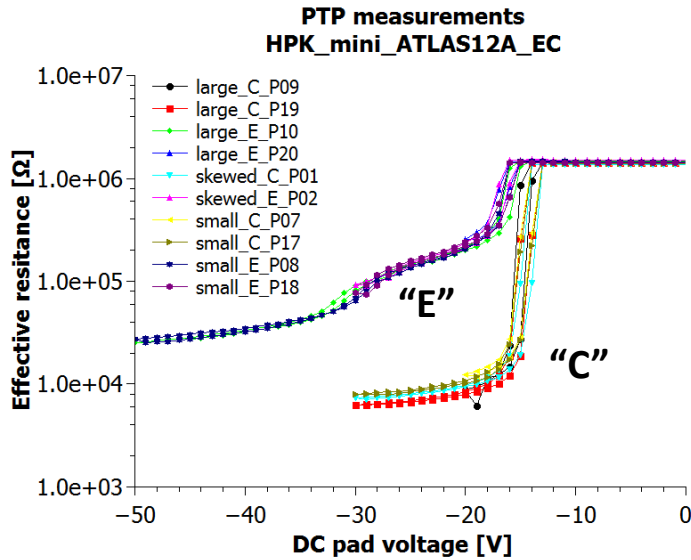
Interstrip resistance HPK_mini_ATLAS12A



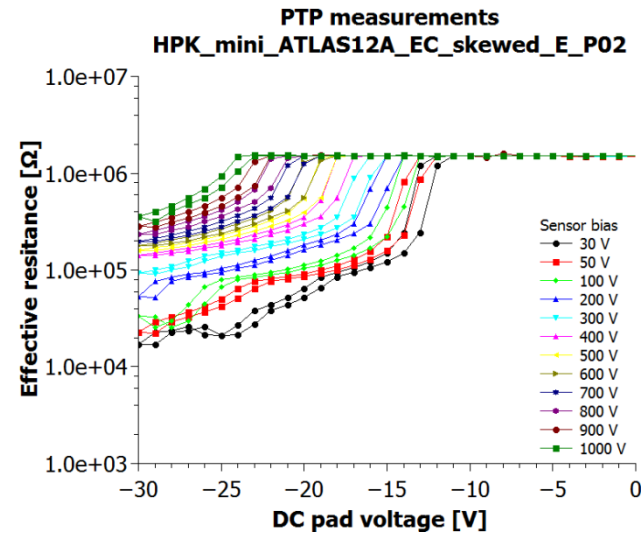
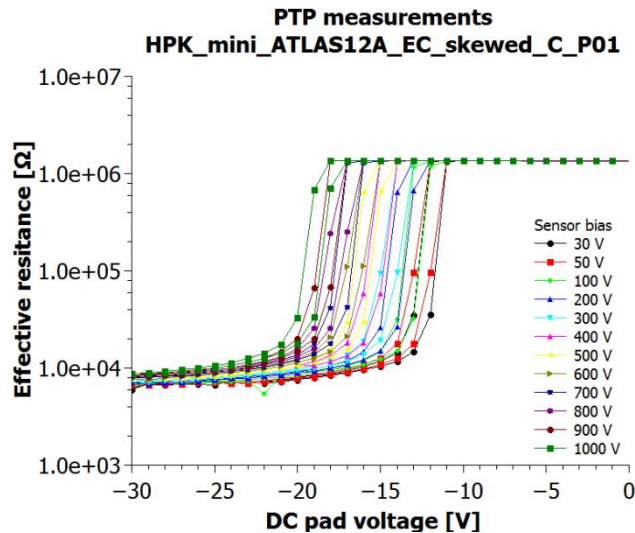
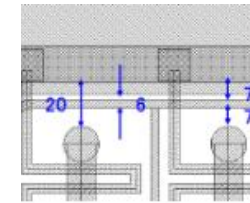
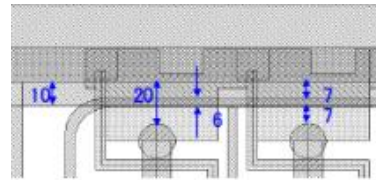
Interstrip resistance HPK_mini_ATLAS12A_EC



Punch-Through measurements



- Sensors biased at -300 V.
 - $V_{PT} = 15.4 \pm 1.2$ V
 - $R_{bias} = 1.4 \pm 0.2$ M Ω
- Clear difference between “E” and “C” label sensors. “Gate-effect” on PTP zone on “C”.
- V_{PT} vs sensor bias dependance.
 - Bigger variation for “E”-standard PTP structures.



Freiburg/ Prague/ Valencia Results

- All measured parameters meet specifications
- Measurement results of all tree labs are similar

	Tech. Specification	Measurement
Leakage Current	$< 2 \mu\text{A}/\text{cm}^2$ at 600 V	$4.8 \pm 1.5 \text{ nA}/\text{cm}^2$
Full Depletion Voltage	$< 300 \text{ V}$ (for $4\text{K}\Omega\text{cm}$)	$354 \pm 20 \text{ V}$
Coupling Capacitance at 1kHz	$\geq 20 \text{ pF}/\text{cm}$	$23.9 \pm 0.7 \text{ pF}/\text{cm}$ EC $25.0 \pm 0.1\text{pF}/\text{cm}$ EC Skewed $27.4 \pm 0.03\text{pF}/\text{cm}$ Barrel
Poly Silicon Bias Resistance	$1.5 \pm 0.5 \text{ M}\Omega$	$1.45 \pm 0.04 \text{ M}\Omega$
Punch-Trough Voltage		$15.4 \pm 1.2 \text{ V}$
Interstrip Capacitance to neighbour pair at 100kHz	$< 0.8 \text{ pF}/\text{cm}$	$0.79 \pm 0.003 \text{ pF}/\text{cm}$ Small Pitch $0.55 \pm 0.007 \text{ pF}/\text{cm}$ Large Pitch $0.74/0.76 \pm 0.003 \text{ pF}/\text{cm}$ Skewed (Top/Bottom Segm.) $0.78 \text{ pF}/\text{cm}$ Barrel
Interstrip Resistance	$> 10x R_{\text{bias}} \sim 15 \text{ M}\Omega$	$18\text{-}78 \text{ G}\Omega$

Conclusions

Results up to now

- Electrical tests of 30 ATLAS12A EC mini sensors were performed in Freiburg, Prague and Valencia.
- Measurement results of all tree labs are similar.
- No breakdown was observed up to 600V/1000V sensor bias, leakage current more than 400x lower than Spec.
- Full Depletion Voltages of tested ATLAS12A sensors were found to be 340-380V which is higher than Spec. requirement $< 300\text{V}$ assuming resistivity $> 4\text{k}\Omega\text{cm}$.
- Inter-strip capacitance and resistance as well as coupling capacitance and bias resistance satisfy Spec. for non-irradiated sensors.
- Much more better PTP performance for new PTP structure “C” with gate than with no gate “E”

Next steps

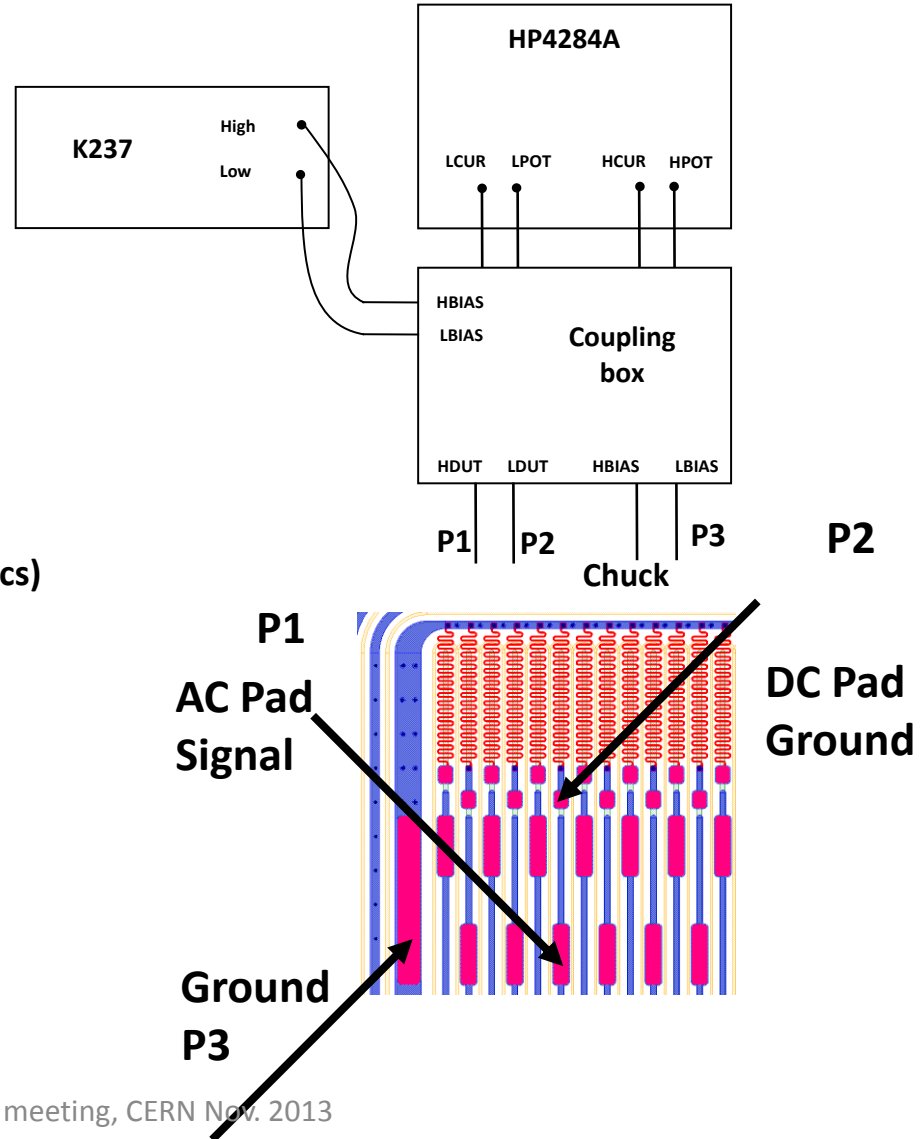
- Measurements of non-irradiated sensors will be continued for data verification.
- The same electrical tests of irradiated sensors by protons ($5\text{E}14$, $1\text{E}15$, $2\text{E}15$ Neq/cm²) and gamma (1, 3, 10 MRad) will be done to evaluate radiation damage (IV, CV, Cint, Rint, PTP) .
- Laser tests about charge distribution in ganging region using ALIBAVA readout before/after irradiation and CCE tests with ALIBAVA readout before/after irradiation are foreseen.

Backup

- Freiburg measurement setups
 - Coupling capacitance
 - Interstrip capacitance
 - Interstrip resistance
 - PTP measurement
- Prague measurement details

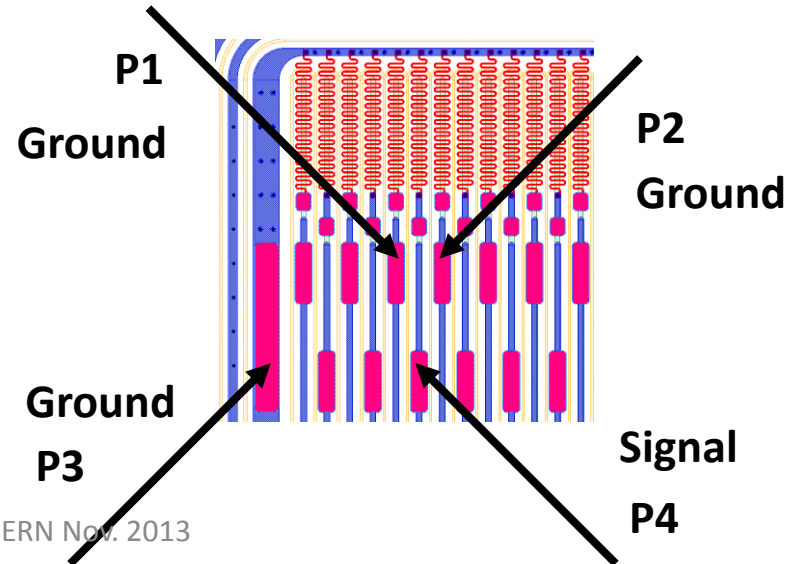
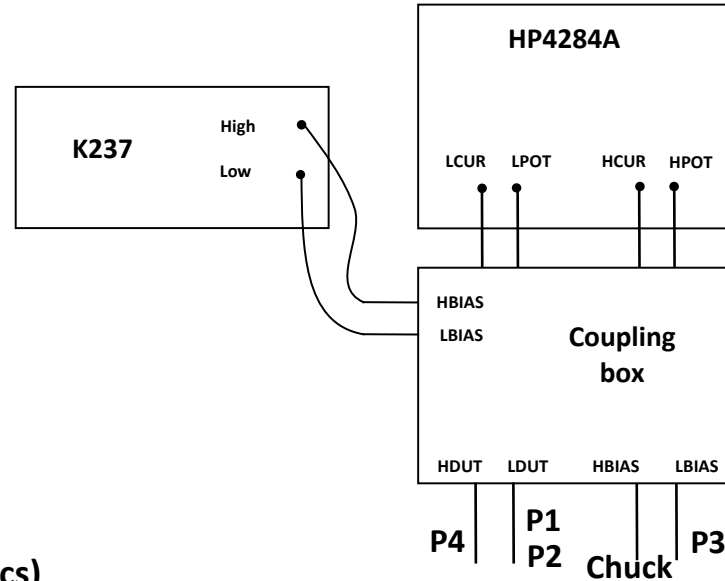
Coupling capacitance measurement

- **HP4284A**
 - Signal bias: 0 V
 - Frequency: 1 KHz
 - Model: Parallel CR
 - Signal level: 100 mV (no specs)
- **K237**
 - Voltage sweep: 0 V to -600 V
 - Voltage step: 1 V (no specs)
 - Current compliance: 200 uA (no specs)
- **Expected value:**
 - $C_{\text{coupling}} > 20 \text{ pF/cm}$



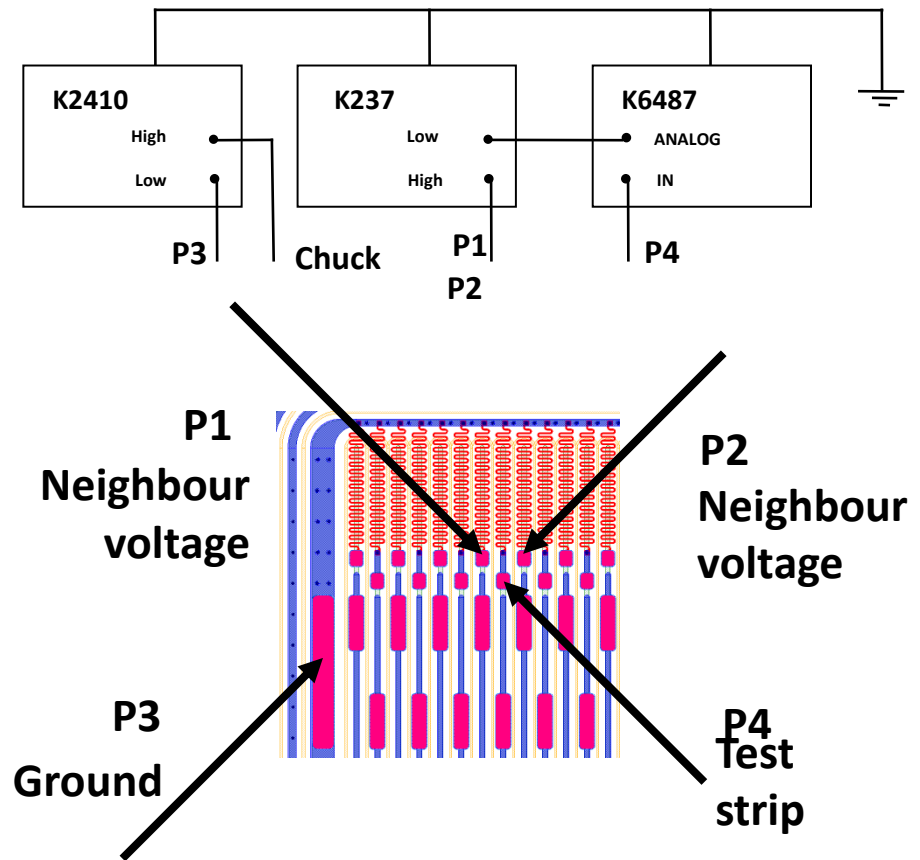
Interstrip capacitance measurement

- **HP4284A**
 - Signal bias: 0 V
 - Frequency: 100 KHz
 - Model: Parallel CR
 - Signal level: 100 mV (no specs)
- **K237**
 - Voltage sweep: 0 V to -600 V
 - Voltage step: 1 V (no specs)
 - Current compliance: 200 uA (no specs)
- **Expected value:**
 - $C_{\text{interstrip}} < 0.8 \text{ pF/cm @ } 300 \text{ V}$



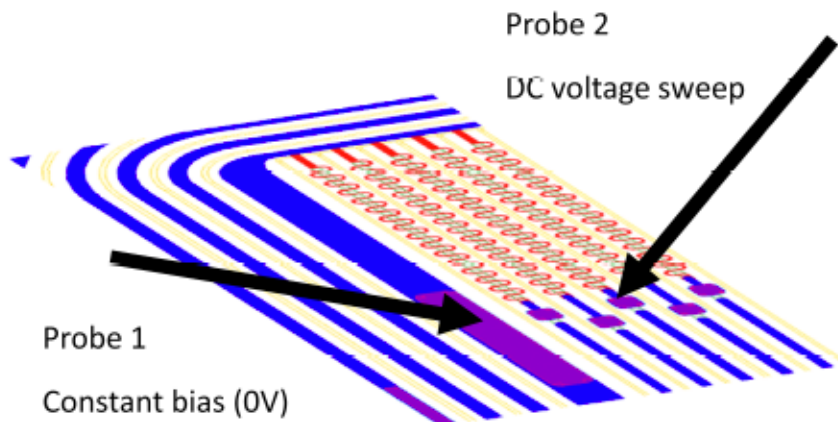
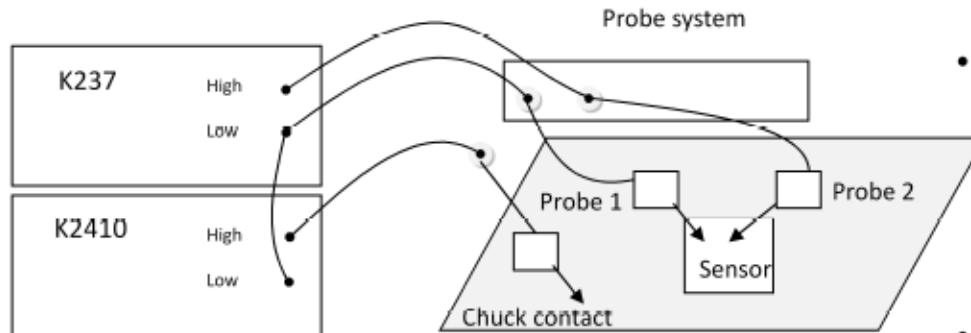
Interstrip resistance measurement

- **K2410 (Sensor bias)**
 - Voltage values: 1 V to 600 V
 - Current compliance: 200 μ A
- **K237 (Neighbour voltage)**
 - Voltage sweep: -1 V to 1 V
 - Voltage step: 0.1 V
 - Current compliance: 10 μ A
- **K6487 (Test strip)**
 - Measurement range: up to 2 nA
 - Read ratio: Slow
- **Expected value:**
 - $R_{\text{interstrip}} > 15 \text{ MOhms @ } 300 \text{ V}$



PTP measurement

Albert-Ludwigs-Universität Freiburg



- Room temperature $\approx 22\text{ }^{\circ}\text{C}$
- Constant and variable bias (K2410):
 - $V_{\text{chuck}} = -300\text{ V} / 0\text{ V to } -1000\text{ V}$
 - $V_{\text{bias}} = 0\text{ V}$Measure bias leakage current (200 μA compliance)
- DC voltage sweep (K237):
 - $V_{\text{dc}} = 0\text{ V to } -35\text{ V}$
 - 1 V stepsMeasure leakage current at DC pad (200 μA compliance)
- $V_{\text{test}} = V_{\text{dc}} - V_{\text{bias}}$
 $R_{\text{eff}} = \Delta V_{\text{test}} / \Delta I_{\text{dc}}$
 $|I_{\text{dc}}| \approx |I_{\text{bias}}|$



Prague measurement details

- Temperature 21-22°C
- Humidity 30-35%
- 20V step from 0V to 600V

- Equipment:
 - SMU: K237
 - precision LCR meter: HP4284A
 - electrometer/ voltage source: K6817A
 - multimeter HP34401A for measurement of resistivity of temperature chip
PT100 which is connected with chuck.
 - Picoammeter/ Voltage source: K487
 - HV source: K248

 - probestation CarlSuss P200

- IV and CV:
 - 10s delay between measurements = stabilization
 - LCR: at 1kHz with CR in SERIES

- Cinterstrip
 - 6s delay between measurements
 - LCR: at 100kHz, CR in PARALLEL

- Ccoupl:
 - 6s delay between measurements
 - LCR: at 1kHz, CR in PARALLEL

- Rinterstrip:
 - K248 (Sensor Bias: 50V, 100V, 200V, 300V, 400V,500V)
 - K237 (Neighbour voltage: -5V to +5V, Voltage step 1V)
 - K487 (Test Strip)
measurement range 2nA