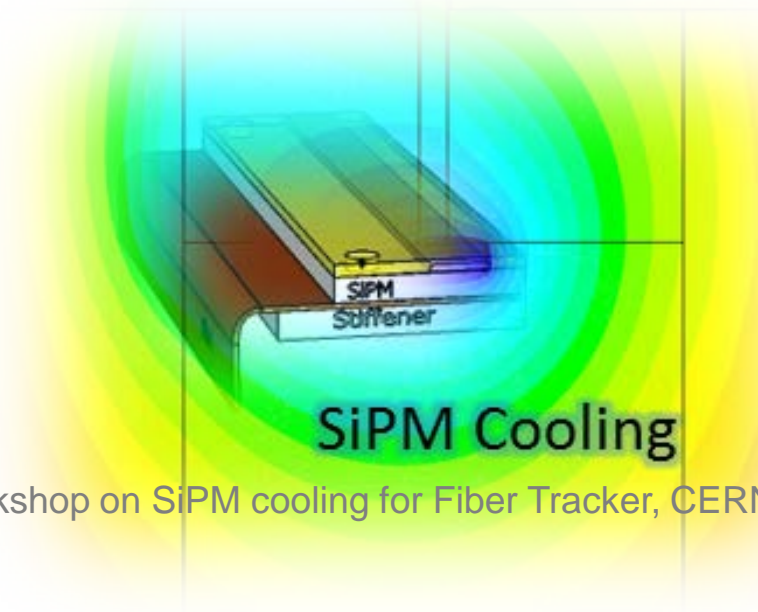


Hybrid options with TE coolers

Petr GORBOUNOV (CERN PH-LBO / ITEP Moscow)



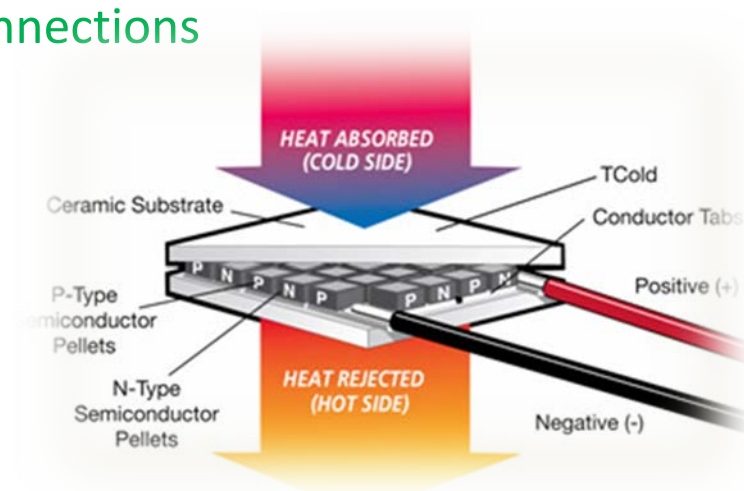
1st Workshop on SiPM cooling for Fiber Tracker, CERN 17 October 2013

TE coolers (TEC): motivation

- Historically, one of the first proposed options for SiPM cooling (November 2012, then for $T=-25^{\circ}\text{C}$)
- Widely used for compact cooling systems
- ΔT up to 100°C for 2-stage modules
- Ideal modular solution with “warm-only” connections
- Precise local temperature control (0.1°C)
- No moving parts, environmentally safe
- Reliable (typical lifetime $> 200\,000$ h)
- Reversible (cooling/heating)
- Resistant to ionizing radiation

Interest expressed by:

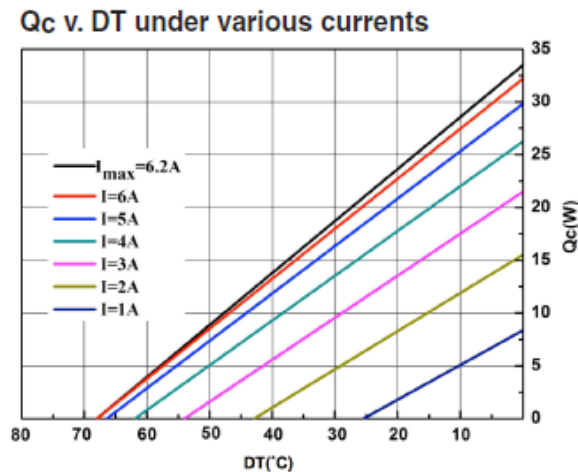
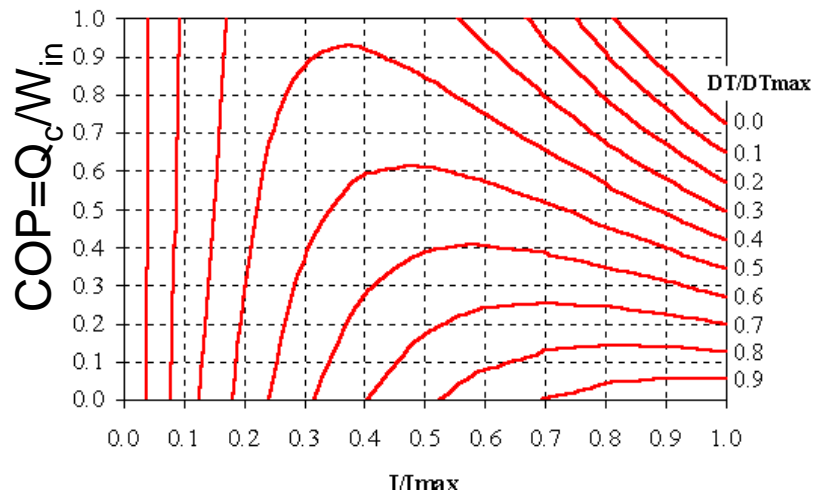
- Myself!
- Uni. of Heidelberg (B.Leverington + student)
- Inst. of Thermoelectricity (ITE, Chernovtsy/Ukraine)



(Image from <http://www.tellurex.com/technology/peltier-faq.php>)

TEC drawbacks

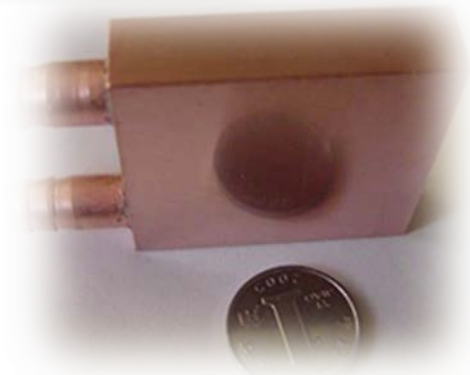
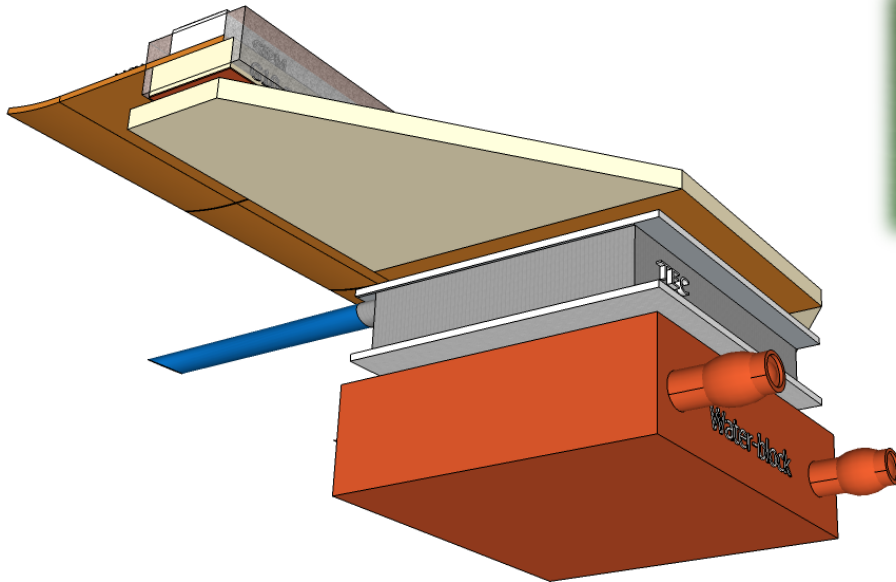
- **Low efficiency** at extreme ΔT , generate a lot of heat (from Watts, to tens of Watts), require DC of O(1-10A): applications are limited to small setups
- Very little is known about their **resistance to neutron radiation** (recently, TEC samples were irradiated at the Ljubljana reactor, to be examined at CERN soon)



*Typical 30x30 mm² TEC (Tellurex C2-30-0806),
At $I=4A$, $W_{in} \sim 20W$*

FT-specific aspects

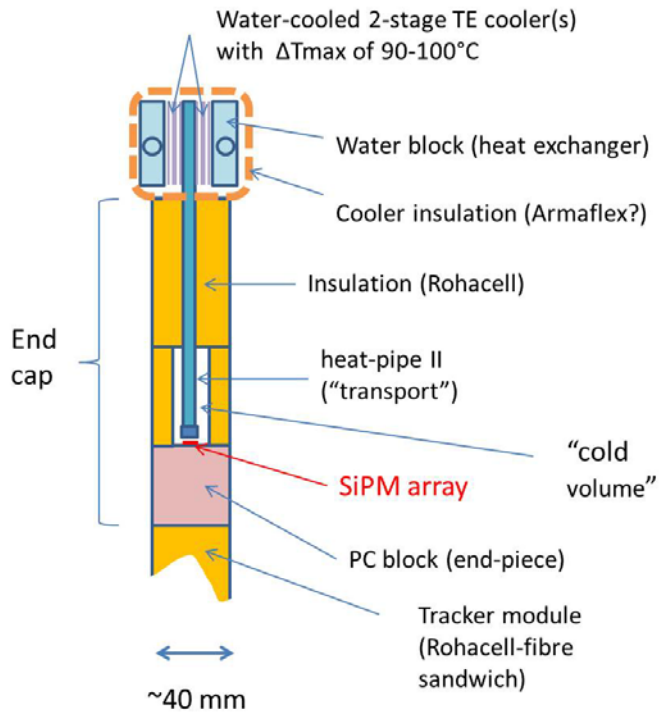
- Require water cooling at extreme ΔT
- Can be expensive (linear floating power supplies, ~1200 ~30W channels ~300K Euros (CAEN))
- High currents (Amps): must be moved away from SiPMs (nano-Amps)



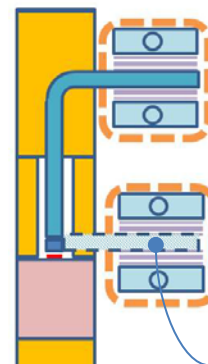
Follow-up

- Established contacts with leading TEC developers and manufacturers
- Visit to ITE (Chernovtsy/UA), to discuss ways to optimize the use of TECs with SiPMs
 - They favored **hybrid solutions**: a fully integrated version (1-stage Peltier in the SiPM package), or a custom-designed TEC with liquid precooling at -10...-20°C.
Both options were rejected at CERN: prefer a simpler solution
- **Contacts and visit to Thermacore (UK)**, to discuss another hybrid option with an external 2-stage TEC bridged to a **low-temperature ammonia-filled heat pipe** attached to the SiPM array inside the end cap. The heat pipe acts as a perfect heat spreader providing a uniform (within 1°C) temperature profile along the 53 cm-long detector array.
 - Thermacore presentation at CERN (24 July 2013)
 - Offer to design and manufacture prototype heat pipes; cost estimate for mass production (~1 kEuro/piece). **Rejected at CERN: high cost, ammonia**

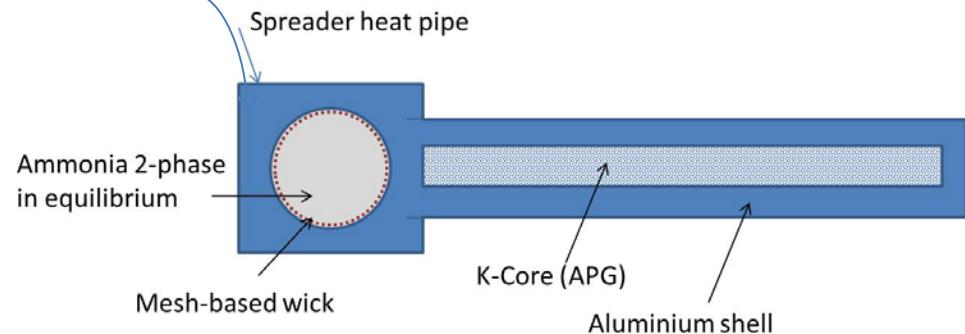
Heat-pipe/TEC hybrid concept:



Option (a): top cooler on top

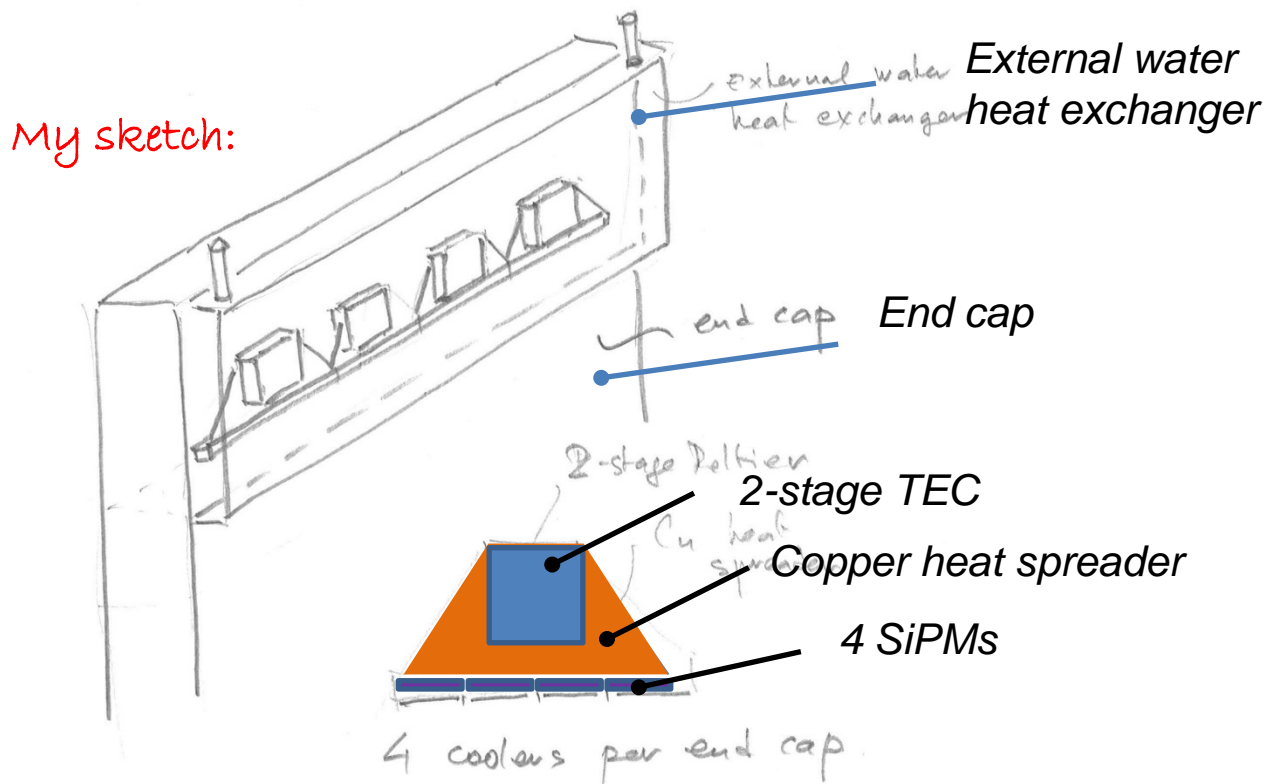


Option



The latest concept

- Decision to return to the original proposal with an external TEC and copper heat spreader (one per 4 SiPMs = 1 fibre mat), using the existing end cap design concept as the basis
- ITEP design engineer currently working on the CAD drawings.



Summary

- TE cooling (or a hybrid TE/water) represents a potential solution, fully matching the requirements of modularity, “warm connections” and ability to cycle between cooling and warming.
- R&D is required to prove its viability
- At least one group (Uni. Heidelberg) expressed an interest (with no commitments yet). ITE (UA) is willing to design and produce the TECs.
- This solution can be expensive (unless cheaper multi-channel floating PSs can be found): $300 + 300(60 + 250) + 100 \approx 500$ KCHF
PSs TECs+HEX cabling