



Linac4 Ion Source -Safety Aspects HT, Gas, Cs, Electrical, Fire A. Funken – J. Lettry On behalf of the lon Source team L4 Ion Source Review 14.11.2013 CERN





- Hazards inventory
- Risk control measures
- Safety documentation
- Conclusion and outlook





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Electrical hazards:

- High voltage (10kV to 50 kV)
- Capacitor banks (20J/50 kV)

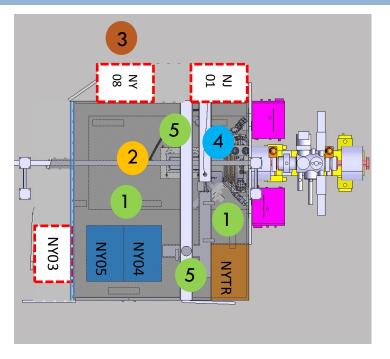
Electrocution, electrical shocks, fire

2 Non ionizing radiations:

- High power RF 2 MHz (RF power amplifier in the Klystrons hall)
- Electrical shocks, tissue burns

3 Flammable gas:

- Hydrogen (2 x 10 liter 200 bar gas bottles)
- Explosion, fire
- Mechanical hazards:
 - Pressurized pipelines (0.5-3 bars H2)
 - Equipment under vacuum (up to 10⁻⁷ mbars)
 - Release of gas, explosion; hearing loss, material projection



Closed Faraday cage

5 Chemical hazards:

Oil

- Pollution
- Caesium (with plasma Cs source)
- Fire, explosion, intoxication, chemical burns





Based on <u>HSE Launch Safety Agreement</u> (equivalent to <u>EDMS 1218116</u> for Linac4 ion source):

This document is an overview of the applicable Safety requirements for the ion source (based on the CERN Safety rules or if not existing, on Host States regulations, European Directives, international standards and best practices).

Fields	Safety requirements
Electrical safety	 Safety Code <u>C1</u>- Electrical safety code Safety Instruction <u>IS24</u> – Regulation applicable to electrical installations
Non ionizing radiations (RF)	 European Directive 2013/35/EU French Decret n° 2002-775 of 3 Mai 2002
Flammable gas (H2)	Explosive atmospheres (<u>GS-C2</u>)
Mechanical safety (Pressure, vacuum)	 Safety Regulation on mechanical equipment (<u>SR-M</u>) General Safety Instruction (<u>GSI-M2</u>) – Standard pressure equipment
Chemical safety (Cs)	 Safety Regulation on chemical agents (<u>SR-C</u>) General Safety Instruction (<u>GSI-C1</u>) on prevention and protection measures General Safety Instruction (<u>GSI-C3</u>) on monitoring of exposure to hazardous chemical agents in workplace atmospheres



Electrical safety and RF



Equipment are located inside the closed Faraday cage having a protection index IP3X according to IEC60529.

Faraday cage equipped with an access interlock system (EDMS 1212106), PLC-based.

In case of access, the high-voltage power converters and the 2 MHz RF generator are disabled. Racks automatically grounded. Warning signs posted on the doors indicating that access is restricted to specialists.

- Faraday cage equipped with AUL (local emergency stop)
- Linac4 tunnel equipped with AUG (general emergency stop)





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Flammable gas safety Explosion risk assessment: EDMS 1261469

The gas rack itself is classified as ATEX zone 2, in line with <u>Safety Guideline C-2-0-3</u>.

The maximum volume of a hydrogen leak is 2 m3 with one gas bottle (the full content of one 10 liter, 200 bar bottle).

In case of a gas leak: the ventilated volume around the ion source is considered as large enough (2'500 m³) so that no explosive hazards can arise outside the rack. Hence, gas detection system is not necessary.

The ventilation system is supervised from the CCC. In case a failure of the ventilation system, the standby service is called (specific written procedures).

The gas distribution system can be fully vented with clean nitrogen so that no flammable gas will remain in the system at the operational state "Stop".







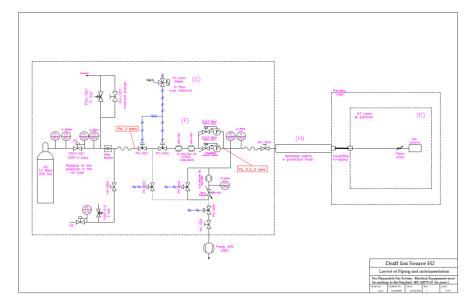


Mechanical safety

Pressurized pipelines

All the components and the assembly of the gas system are made and tested according to the General Safety instruction GSI-M2 for standard pressure equipment, <u>EDMS 875610</u>.

- The pipe work is tested to 1.5 times the nominal pressure.
- All sections of the pipe work are protected by safety relief valves (relief pressure: 5 bar), with exhaust into the tunnel, which are subjected to periodic tests by the HSE.
- Flow rate measures by two redundant flow meters which, in case of abnormal flow rate automatically, will close two pneumatic safety valves.



Extract from the Explosion risk assessment file, <u>EDMS 1261469</u>





Fire safety

Tunnel

- Fire detection system : activation of one detector triggers a level-3 alarm and the intervention of the fire brigade
 - > Fire alarm (evacuation) in case of activation of two fire detectors
 - Interlocks with the ventilation system
 - Smoke extraction system (started by the fire brigade)

Faraday cage > Fire detection system + Fire alarm

Evacuation plans posted on site

Fire extinguishers and fire-fighting system (RIA)







Chemical safety





The transformers of the three HV pulsed power converters are immersed in oil:

- Sealed oil tanks
- Oil type MIDEL 7131 (3 x 95L): not toxic, high fire point (> 300°C)
- > 100L retention bund at rack bottom



Monitoring of oil pressure, temperature, levels includes in the interlock chain of the power converters.

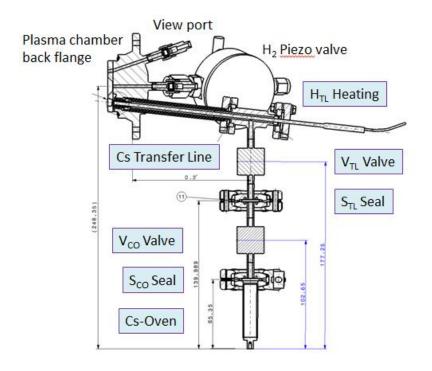


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Chemical safety

<u>Caesium</u> (Quantity in the LINAC4 source: 100 mg to 5 g)

- Chemical risk assessment (to be released).
- Specific procedures to handle the caesium in Linac4 (In Work): installation, multi month operation and exchange of Cesiated ion sources.



- The Cs-load and condensed Cs vapours are confined within the dispenser and the ion source vacuum tanks.
- Coupling the Cs-dispenser to the source will be done according to a procedure.
- Maintenance of the component inside the vacuum tank will be done in a **dedicated laboratory** (Cstest stand – building 357).
- All transport will be under inert atmosphere enclosed in dedicated hoods.
- Personnel protective equipment is foreseen (gloves, goggles) and will be adapted to the tasks.





The safety documentation is included in the Safety Folder of Linac4 which consists of 4 main parts:

Parts	Contents	Ref. EDMS	Status
Descriptive	Description of the facility in terms of safety, access modes, dismantling and disposal	<u>1227231</u>	Approval process closed
Demonstrative	Hazards inventory, risks induced, risk control measures, risk assessments	<u>1280742</u>	Under Engineering Check
Operational	Inventory of information notes, operational instructions and procedures related to safety, description of the project phase and organisation	1280745	In Work
REM (Record, Experience, Monitoring)	Inventory of all feedbacks, inspections, safety reports, non-conformities, near- misses, incidents, accidents and experience gained	1280750	In Work





Status of the safety procedures for the Linac4 ion source:

Procedures	Released	To be released	ln work
High voltage safety and Interlocks of the Linac4 Ion Source Test Procedure	EDMS 1314944		
Access and work in the H- source cage		Х	
Safety lock-out of the Ion Source power converters		Х	
Fire brigade emergency intervention			Х
Procedure in case of failure of the ventilation system of the Linac4 tunnel		Х	
Replacement of the H2 bottle	EDMS 1261469		
Emergency procedure in case of problem during operation of the LINAC4 gas system	EDMS 1320768		
Operation instruction of the gas system: how to connect remotely	EDMS 1320770		
Caesium related procedures			Х





- > All systems are being documented within CERN safety rules and regulations.
- Manpower needs for the remaining safety documentation:
 - IS-02 (plasma Cs-surface) : 2 months, 0.5 FTE
 - IS-03 (Magnetron) : 4 months, 0.5 FTE





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Thank you for your attention

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