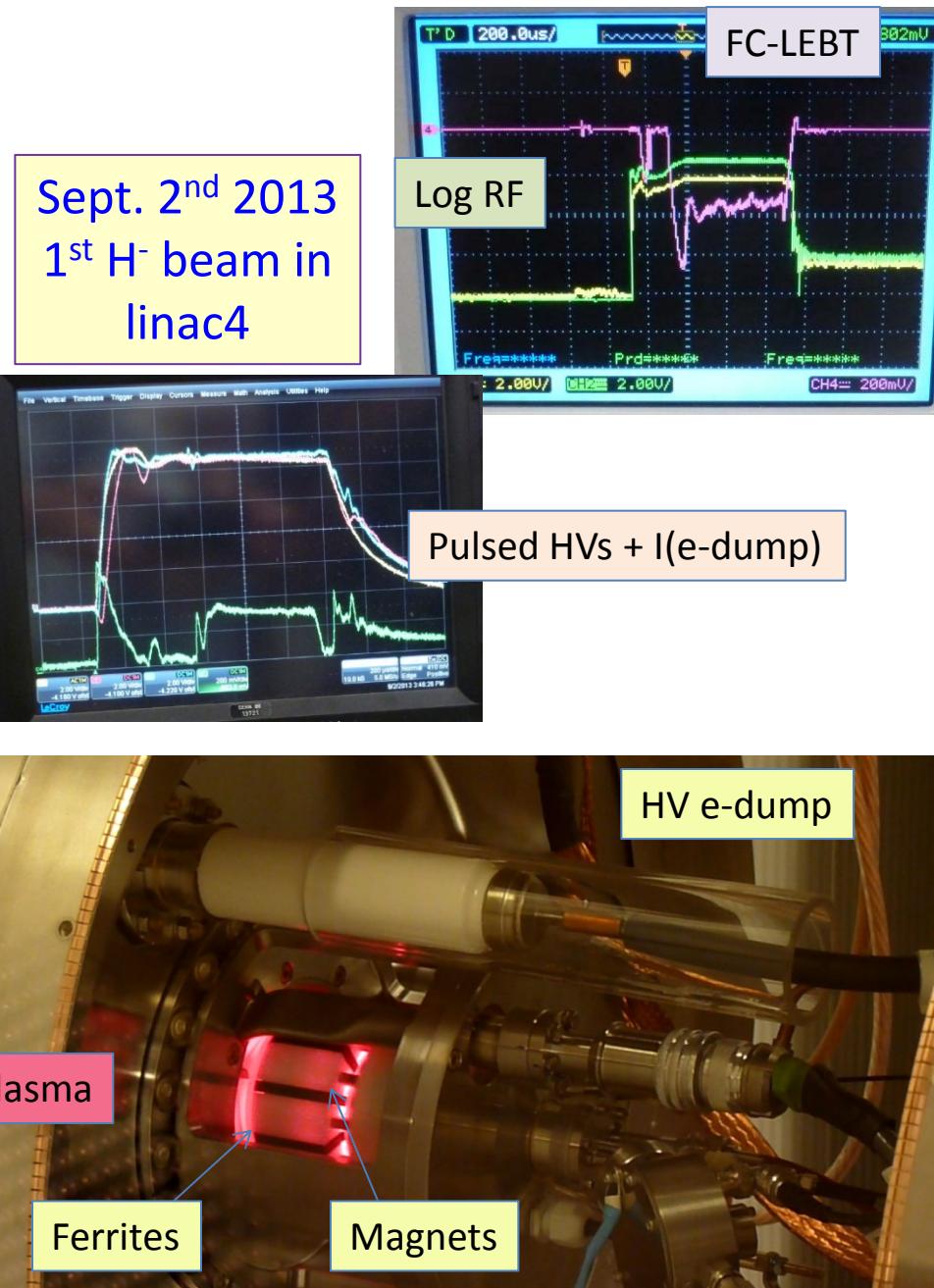




Linac4 ISWP review, Nov. 14th 2013

Overview and status

- Short introduction
 - Deliverables as defined in the June 2010 Review
 - Modification to the ISWP boundary conditions
- Status
 - Ancillary equipment, adaptability in the design
 - Challenges / findings
 - Ion source prototypes test results
 - Simulation / Publications / reports
- Outlook
 - From project WP to operation
 - *Towards 98% reliability ...*



Linac4 IS Collaborations

| | |
|-------------------------|-------------------------|
| IPP Garching | U. Fantz |
| University of Jyvaskyla | O. Tarvainen, T. Kalvas |
| SNS | M. Stockli |
| KEIO University | A. Hatayama 畠山明聖 |
| IPGP Orsay | T. Minea |
| ISIS | D. Faircloth |
| BNL | J. Alessi |
| J-PARC | A. Hueno |

CERN

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D. Steyeart, E. Chaudet, Y. Coutron, A.
Dallocchio, P. Moyret, S. Mathot, Y. Body, R.
Guida, P. Carriè, A. Wasem, J. Rochez, D. Aguglia,
D. Nisbet, C. Machado, N. David, S. Joffe, P.
Thonet, J. Hansen, N. Thaus, P. Chiggiato, A.
Michet, S. Blanchard, H. Vertergard, M. Paoluzzi,
M. Haase, A. Butterworth, A. Grudiev, R.
Scrivens, M. O'Neil, P. Andersson, S. Bertolo, C.
Mastrostefano, E. Mahner, J. Sanchez, I. Koszar,
U. Raich, F. Roncarlo, F. Zocca, D. Gerard, A.
Foreste, J. Gulley, C. Rossi, G. Bellodi, J.B.
Lallement, M. Vretenar, A. Lombardi

Thank you all 

Students & Fellows

| | | | |
|-----------|------------|------------------|------------|
| Matthias | Kronberger | SLHC-Fell. | CERN |
| Claus | Schmitzer | SLHC-PhD. | |
| Oystein | Midttun | PhD. | |
| Stefano | Mattei | Tech-Fell. | |
| Hugo | Pereira | Fell | |
| Jose | Sanchez | Dipl, Tech-Fell. | |
| Jaime | Gil Flores | Tech-Fell. | |
| Chiara | Pasquino | Tech-Fell. | |
| Cristhian | Valerio | PhD. | |
| Sylvia | Izquierdo | Tech-Fell. | |
| Mahel | Devoldere | Tech-Fell. | LPGP Orsay |
| Marco | Garlasche | Fell. | |
| Serhiy | Mochalsky | Fell. | |
| Taneli | Kalvas | PhD. | |
| Masatoshi | Ohta | 太田雅俊 | |
| Masatoshi | Yasumoto | 安元雅俊 | Keio Univ. |
| Kenjiro | Nishida | 西田健治朗 | |
| Takanori | Shibata | 柴田崇統 | |
| Takashi | Yamamoto | 山本尚史 | |

$$8+19+50=77$$

L4IS-historical Introduction

- 2005: Decision to copy the DESY RF volume source (reliable, no Caesium)
- 2008: SLHC: EU-project towards a plasma generator upgrade from Desy to 50 Hz, 100 kW 2MHz RF driven 5% duty factor.
- 2009: DESY-type source completed, equipped with CERN power supplies and RF generator.
- May 2010: tests show that it cannot operate at 45 kV nominal voltage. The 45 keV co-extracted electron beam is focussed; it vaporizes the electron dump and induces HV-sparks.
- End 2010: launched crash programme to build an improved source of CERN design operating in volume mode but upgradable to surface (Cs-based) production.
- March 2011 completion of the SLHC WP.
- June 2011 Linac4 IS-review <https://indico.cern.ch/conferenceDisplay.py?confId=129870>

The Linac4 Ion source work package (ISWP-2011) was tailored to meet:

- The 3 MeV test dead line
- The commissioning with beam in the tunnel

Implies: Parallelized design-simulation-purchase of raw material

WPIS Time table

| Date | L4-IS 3 MeV test stand | L4-IS -tunnel Bldg. 400 | L4-IS upgrades | sLHC Plasma Generator test stand | H- IS test stand | Cs Laboratory |
|------|---------------------------------|---------------------------------|---|--|---------------------------|--------------------------|
| 2010 | | | Minimal dump, protons | RF and plasma diagnostics | | Design |
| 2011 | protons, <i>mini H-pulse</i> | | Rev. world's IS Rev. WPIS June | Gas Dynamics, Upgrade to HT | Design, production | |
| 2012 | | | Multistage and e- dump | | Test and commissioning | |
| 2013 | Move to L4- building 400 | Commissioning in L4 building | New HT-supply & extraction | | Operation | Surface source Proto. |
| 2014 | | Operation, Upgrade, control | Spare parts | | Operation | Test of prototype |
| 2015 | | | | | Move test stand to 152 | |

3MeV & L4 milestones vs. ISWP actions

| | date | L4-milestone | ISWP action |
|---------------|--------------|---|---|
| 3MeV | April 2012 | 3MeV test Protons | Protons |
| | May-Aug 2012 | LEBT June 2012 H ⁻ beam July 2012 | New front-end installation and commissioning Installation of proto #1 at the 3MeV test stand |
| | Sept-Dec | 3MeV test H ⁻ | H ⁻ 30 mA |
| IS-test stand | Oct-Dec 2012 | | Ion source test stand commissioning |
| Linac4 | Jan 2013 | | Installation source in L4 |
| | Tbc. | | Test IS exchange procedure (proto #1) |
| | Dec 2013 | Decision to connect | |
| | Feb 2014 | | Installation of proto #2 in linac4 |
| | April 2014 | L4-160 MeV commissioning completed | 20 mA required at the end of the linac4 (40 mA at the source) |
| | ... 2015 | LSS2 or long MD | Installation of proto #3 |

WPIS H⁻ Ion source: staged approach, 2 units each + spare

| | #1 Volume source | #2 Surface source | #3 Magnetron |
|--|--------------------------|-----------------------------------|---------------------------|
| Operational experience Achieved H ⁻ current | DESY 30 mA | SNS 50 mA | BNL 80 mA |
| Plasma Heating process | 2 MHz RF Ext. antenna | 2 MHz RF Int. & Ext. antenna | Arc discharge |
| Cesiation | | Cs-chromate Single deposition: | Cs metal Constant flow |
| Cs-Oven test stand | | Nov. 2011 | Nov. 2011 |
| Electron / H ⁻ ratio | 10-100 | 10 | 0.5 - 1 |
| 357 Plasma test stand (operational) | → Sept. 2012 | 2013 | 2014-2015 |
| 3MeV test stand (until Dec-2012) (operational, Bldg. 152) | Jul. 2012- Dec- 2012 | | |
| IS test stand (Bldg. 357) | | 2013 | 2014 |
| Linac4, building 400 | Jan 2013 | Oct 2013 | 2015 |

Summary of the L4-WPIS changes

- Delayed move into the tunnel, RFQ tests in 152 until June 2013.
- Cancellation of the DESY source 45 kV proton commissioning of the RFQ
- Decision to not build an ion source test stand in building 357.
 - Should allows commissioning of the source and LEBT equipment in the tunnel before moving the RFQ
 - Saves the 2015-foreseen move of the test stand from 357 to 152
 - The tunnel is not the best place for IS-R&D: effectively no IS-test-stand between January and July 2013 but beam delivery to RFQ commissioning.
- Decision to consider IS-03 (Magnetron) as an option “*to be confirmed at a later stage*”.
 - To minimize delays if the option would be selected, decision to maintain a minimal task with the following deliverables:
 - Insource BNL’s drawings and produce a 3D Cathia model and production drawings
 - Produce a magnetron plasma generator and test it at BNL

Status

14th November 2013

- 1) Repaired insulator + 1 bar SF6
- 2) Mount backup option (DESY plasma generator) on IS01 Front end + extraction & e-dumping system

12 mA 45 kV H⁻ beam available:
 @ IS-TS Nov. 12th 2013
IS02 before cesiation tbc.

15 mA 45 kV H⁻ beam available:
 @ 3MeV TS since February 2013
 @ Linac4 since September 2nd 2013
IS01 + DESY PG

| | | | L4-ISWP | | | | |
|-----------------------|-------------------------|------|-----------|---------------------------------|------|------|--|
| | drawing SPLNFHR ... | _ | D | E | F | G | |
| | units produced : | DESY | SLHC | IS01 | IS02 | IS03 | |
| Design / Eng. / Prod. | Frontend, support | o | | 2 | - | - | |
| | Pumping port | | | | | | |
| | Main insulator | o | | 2 | x | x | |
| | Extraction optics | o | | 2 | x | x | |
| | Plasma Generator | 1 | o | 2 | 2 | 1 | |
| | Flange | o | | 2 | 2+x | x | |
| | RF-Transfo-Matching | o | o | 2 | - | - | |
| | Handling-gear | o | | 1 | x | x | |
| IS-TS 152 | IS-test stand 152 | o | | 1 | | | |
| | LEBT | o | | 1 | | | |
| | Photometry Spectroscopy | | | 1 | 1 | | |
| | RF-Amplifier 100kW 50Hz | | | 1 | | | |
| L4-IS 400 | L4 faraday cage 400 | | | 1 | | | |
| | LEBT | | | 1 | | | |
| | RF-Amplifier 100kW 2Hz | 1 | | | | | |
| Ancillaries | Pumping system | o | | 2 | | | |
| | RGA | | 1 | 1 | | | |
| | Pulsed HV + cw Einzel | | | 2 | | | |
| | Arc Discharge | | | | | x | |
| | H2-distribution IS+LEBT | | | 2 | | | |
| | Cs-Oven | | | | 2 | x | |
| | Cs-test stand 357 | | Optics TS | HV + Piezo | 1 | | |
| | Mag-meas. Unit 6 | | 1 | | | | |
| o : obsolete | | | | Produced and sucessfully tested | | | |
| x : mandatory work | | | | Produced being tested | | | |
| | | | | Partially/not yet designed | | | |
| | | | | Produced but Failed 9 | | | |

Organization of the ISWP

Simulation - Measurements

Bi-Weekly meeting

- Beam-optics IBSimu
- Pulsed H₂ injection
- High voltage, B-field (Opera)
- Thermal equilibrium
- RF-field (ANSYS HFSS)
- Photo- Spectrometry

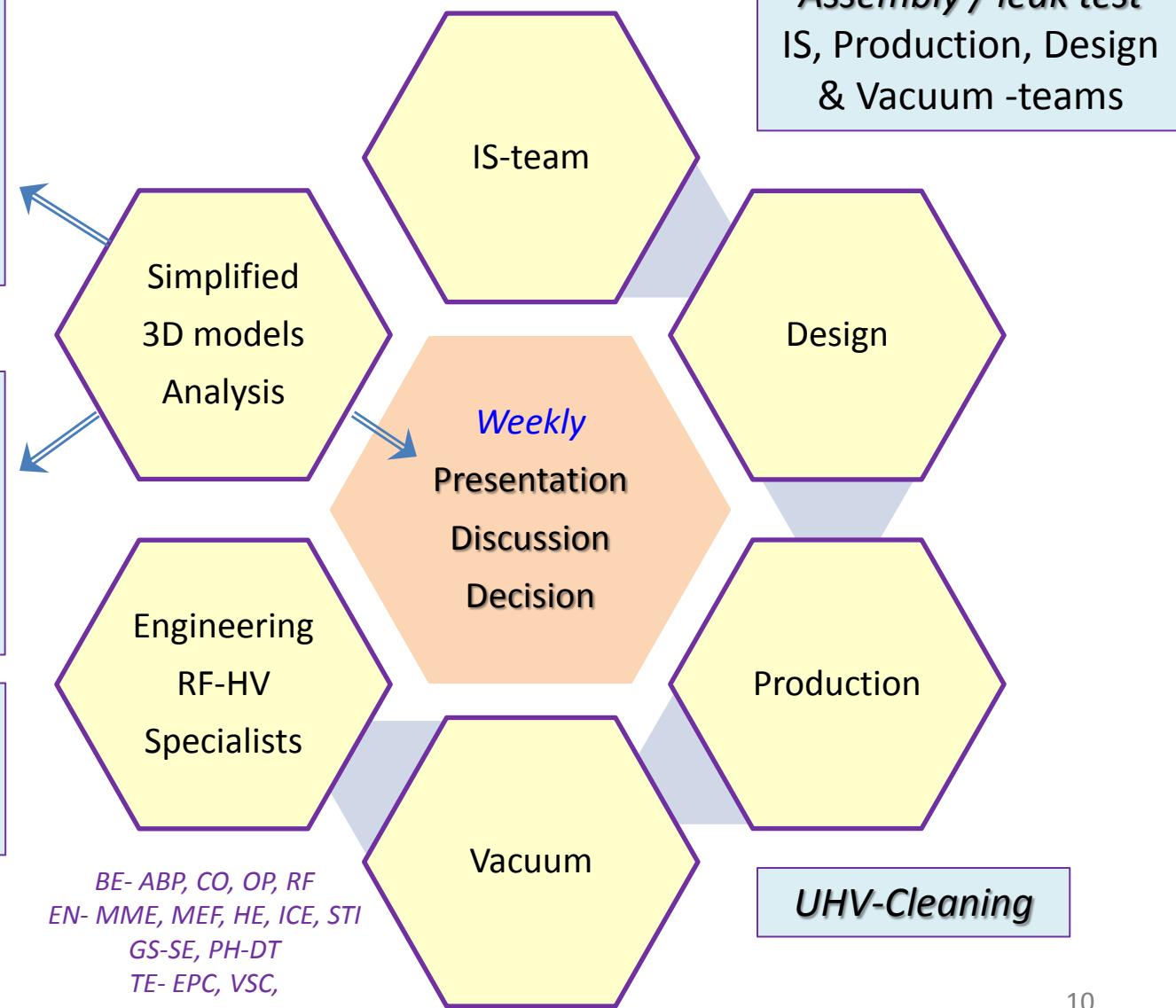
Simulation Plasma

Bi-Weekly video meeting with KEIO university

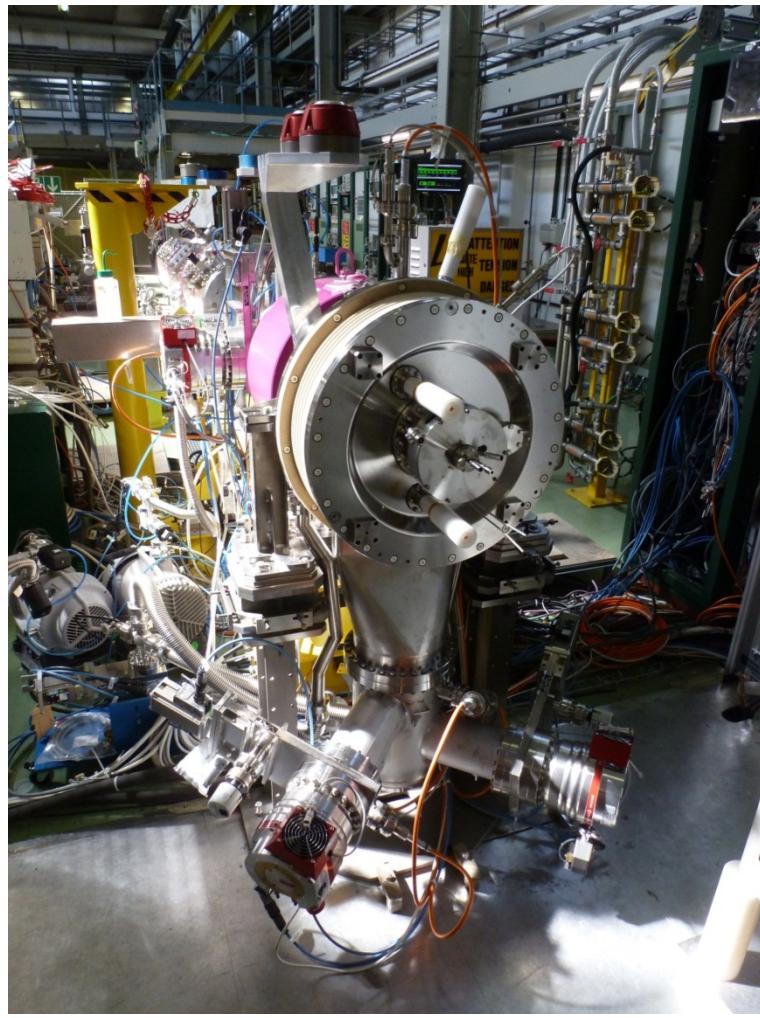
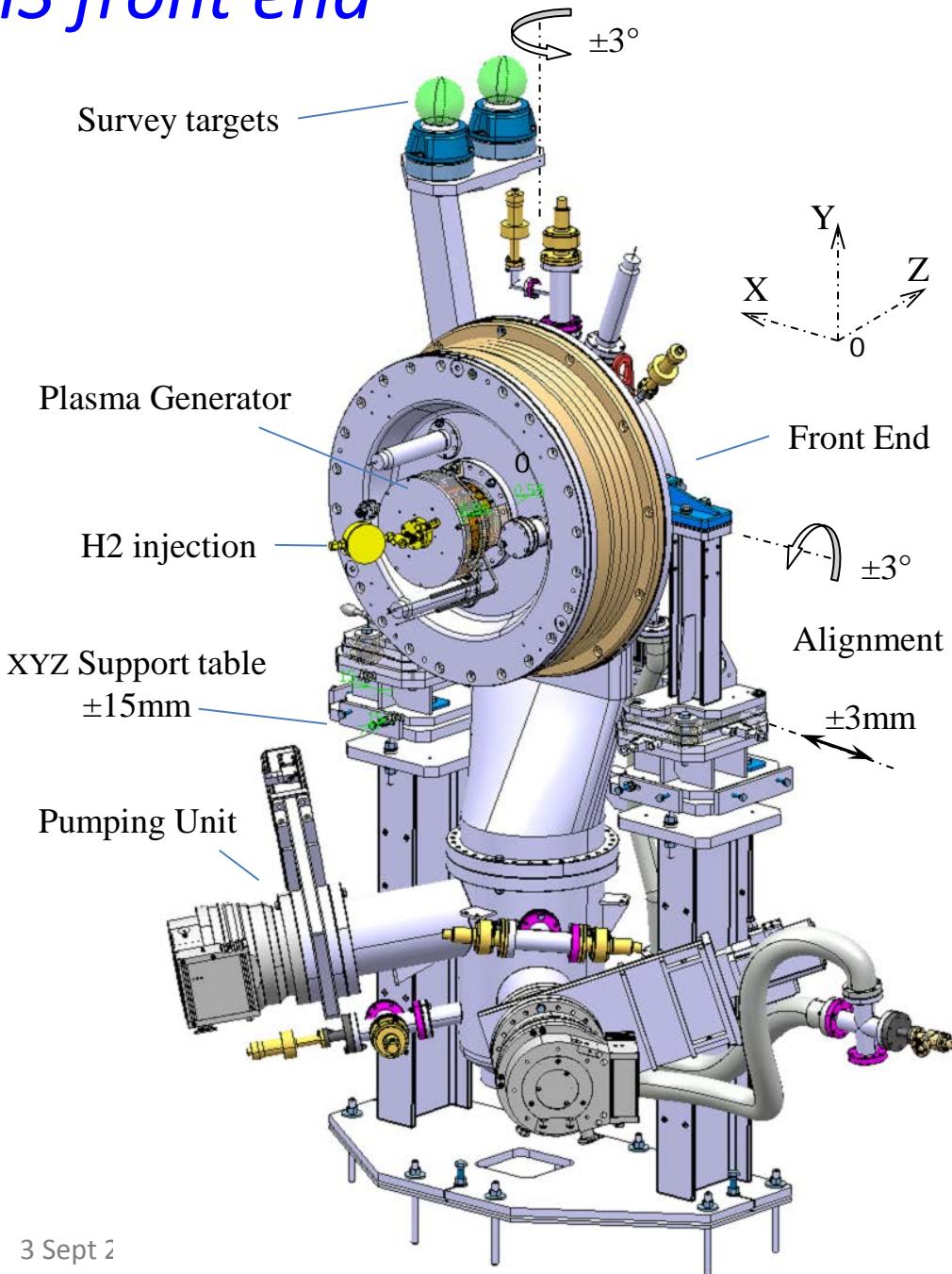
- Plasma heating
- Light emission

Collaborations

BNL, IPP, SNS, RAL, J-PARC,
Uni. Orsay, Uni. Jyvaskyla



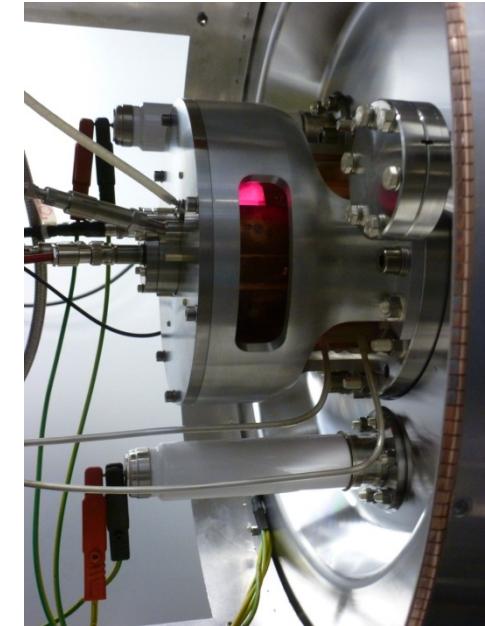
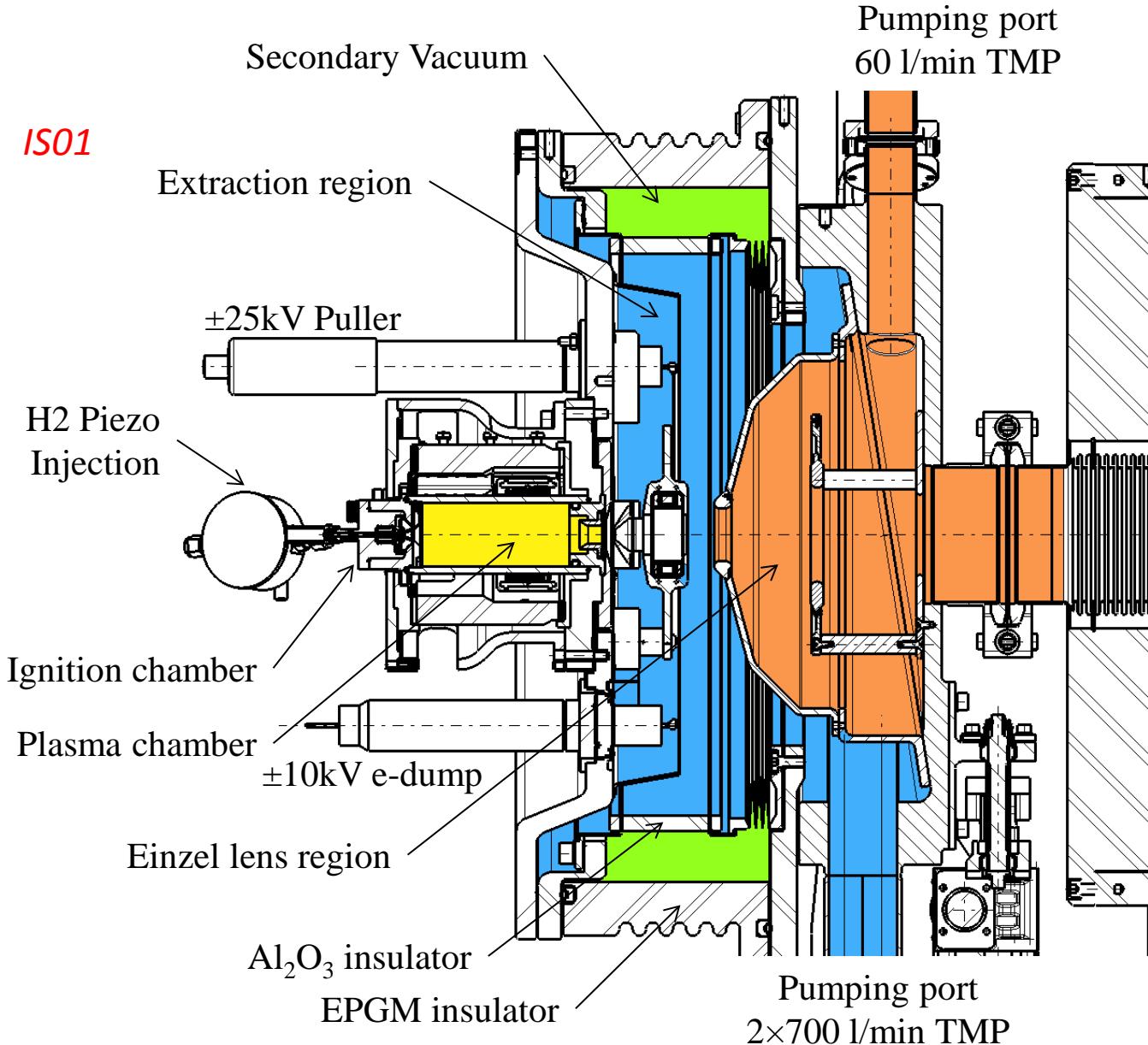
IS front end



- Alignment table (Survey)
 - Beam based alignment options:
Horiz. displacement & $d\phi$, $d\omega$
- Quick exchange in case of failure:*
- Pumping port
 - Front end

"Plug & play" Plasma Generator and beam formation region

IS01

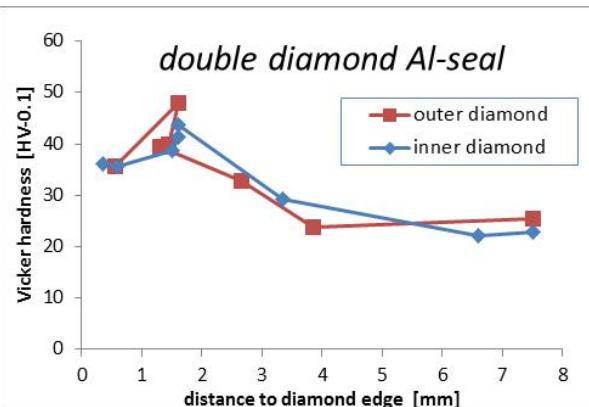
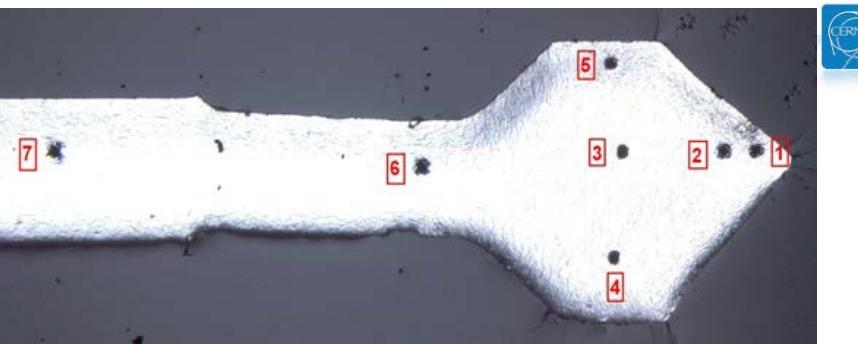


H_α light diffusing through
The Al₂O₃ Chamber

- Exchangeable:*
- Plasma Generator
 - Flange + Extraction Optics
 - Ground electrode
 - Einzel lens
 - Insulators

Al-2-diamond sealing issue

- Apart from 2 units all other are non conform.
- Other producer failed → Successfully achieved by CERN's central workshop
- Test with double helicoflex under way
- Investigation of Front end modification
 - Double knifes for Cu excluded ($2 \times 400 \text{ N/mm}$)
 - Groove for helicoflex or O-ring + knife edge Al

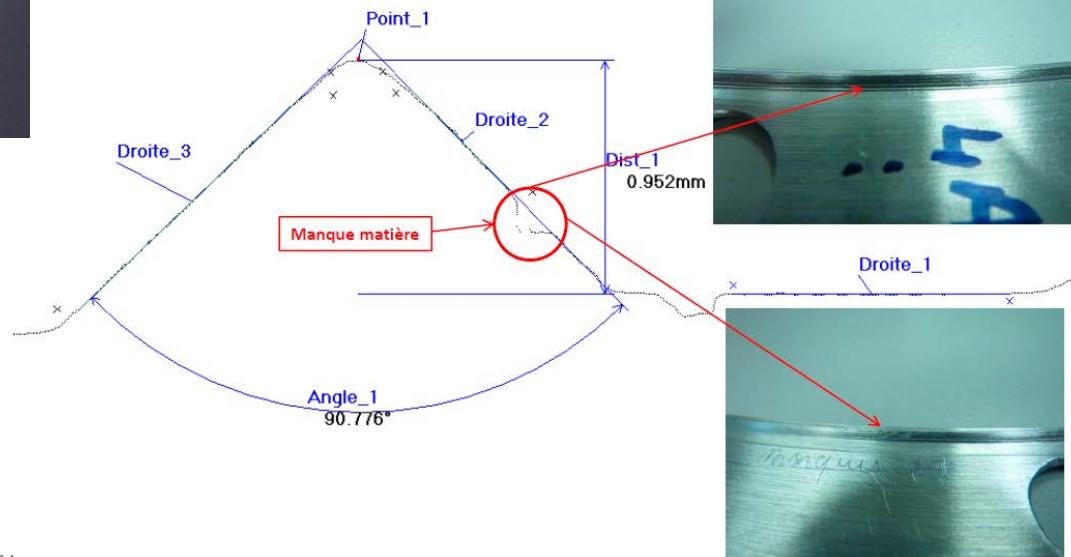


BCC Nov

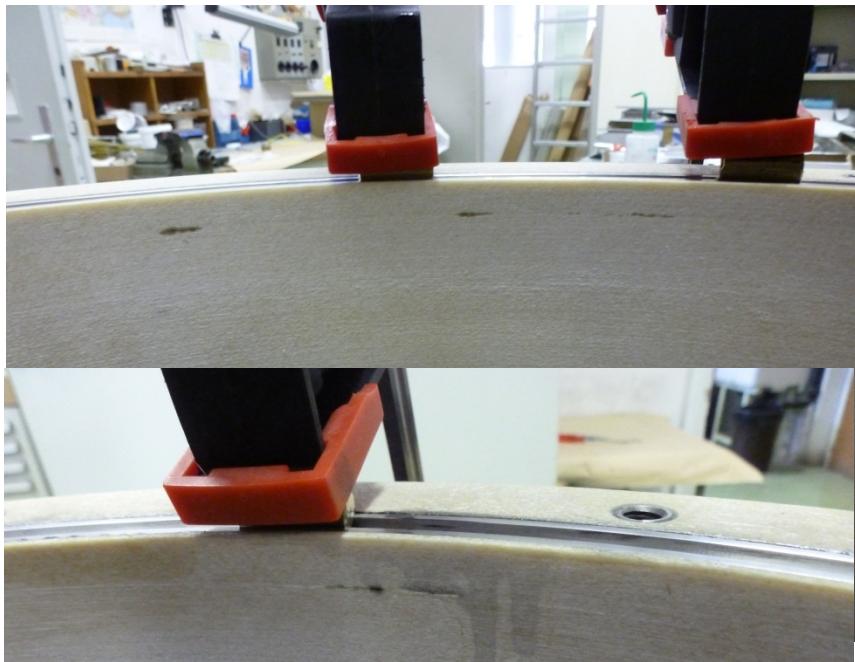
08.11.2012

RESULTATS DE MESURES

Vue du profil 4 face A côté intérieur



Epoxy-Glass fibre (EPGM) Insulator



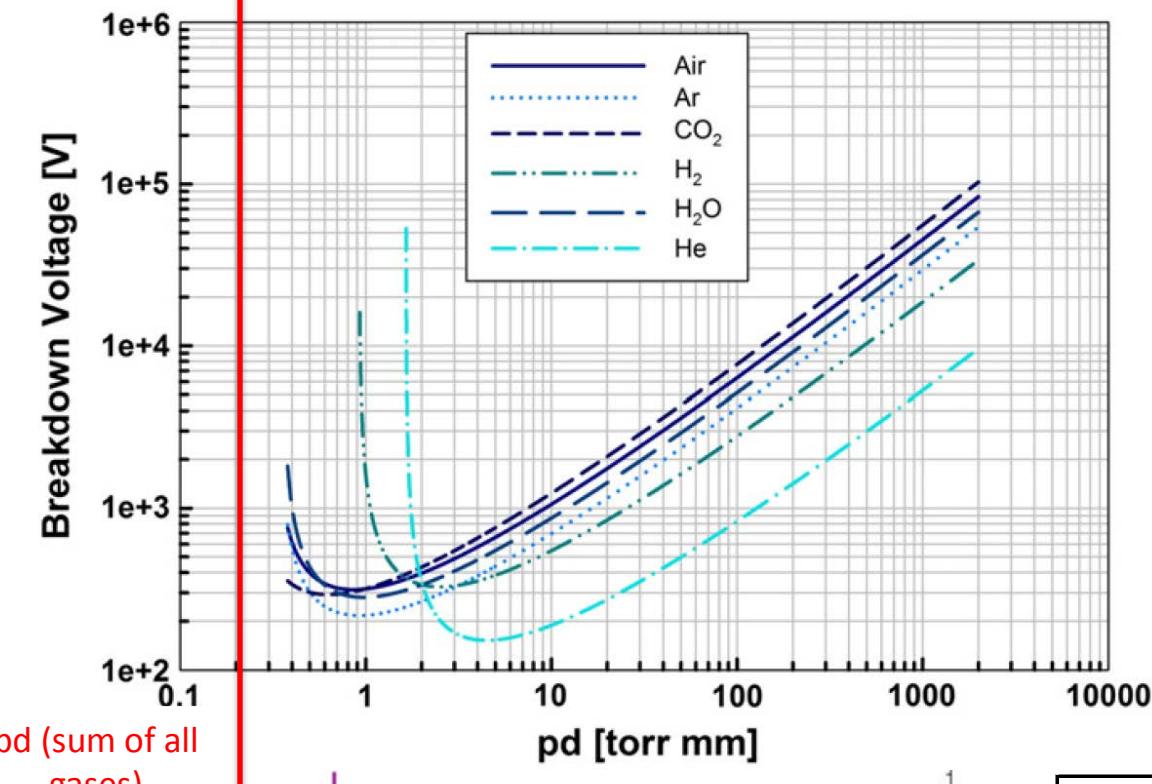
Lessive NGL 17.40 spec. ALU III avec ultrasons
pendant 5 h
Rinçage avec eau déminéralisée + alcool
Séchage à l'air comprimé
Etuvage à 60 °C.

Outgassing & limited pumping speed:

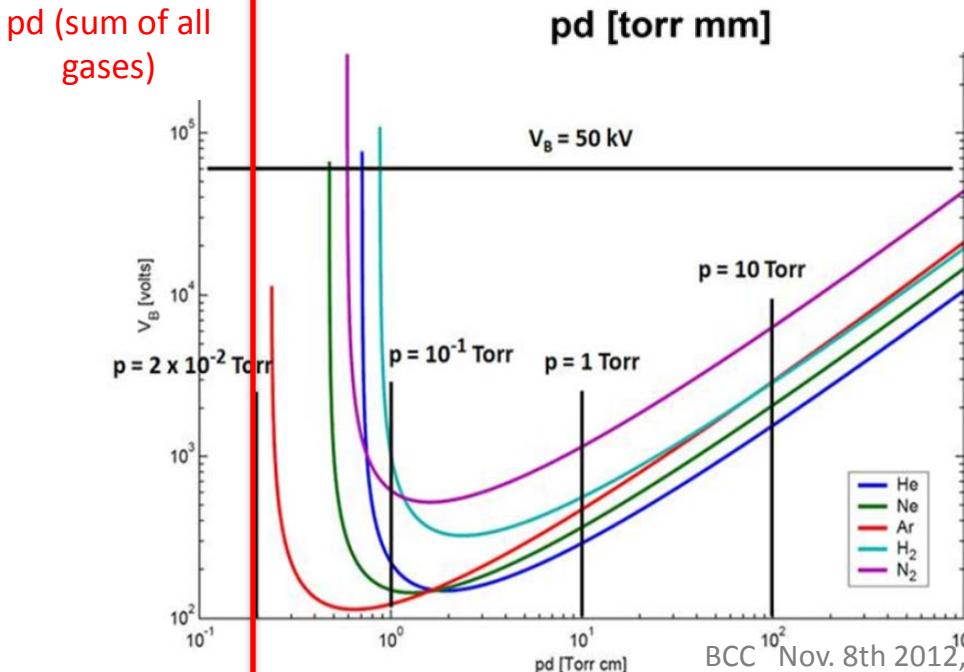
- Received leaky, was sent back for removal of the SS-groove.
- Very crude repair generated cracks in epoxy glued at the factory.
- SS-grooved tightly glued in house.
- **2.1 10⁻²** mbar in the secondary vacuum instead of $\sim 10^{-5}$
- Paschen criteria checked before HT tests,
- Outgassing rate: O(**2 10⁻²**) mbar l/s >> RGA measurement needed

Secondary pumping: RGA on EPGM samples

Pashen curves from representative gases

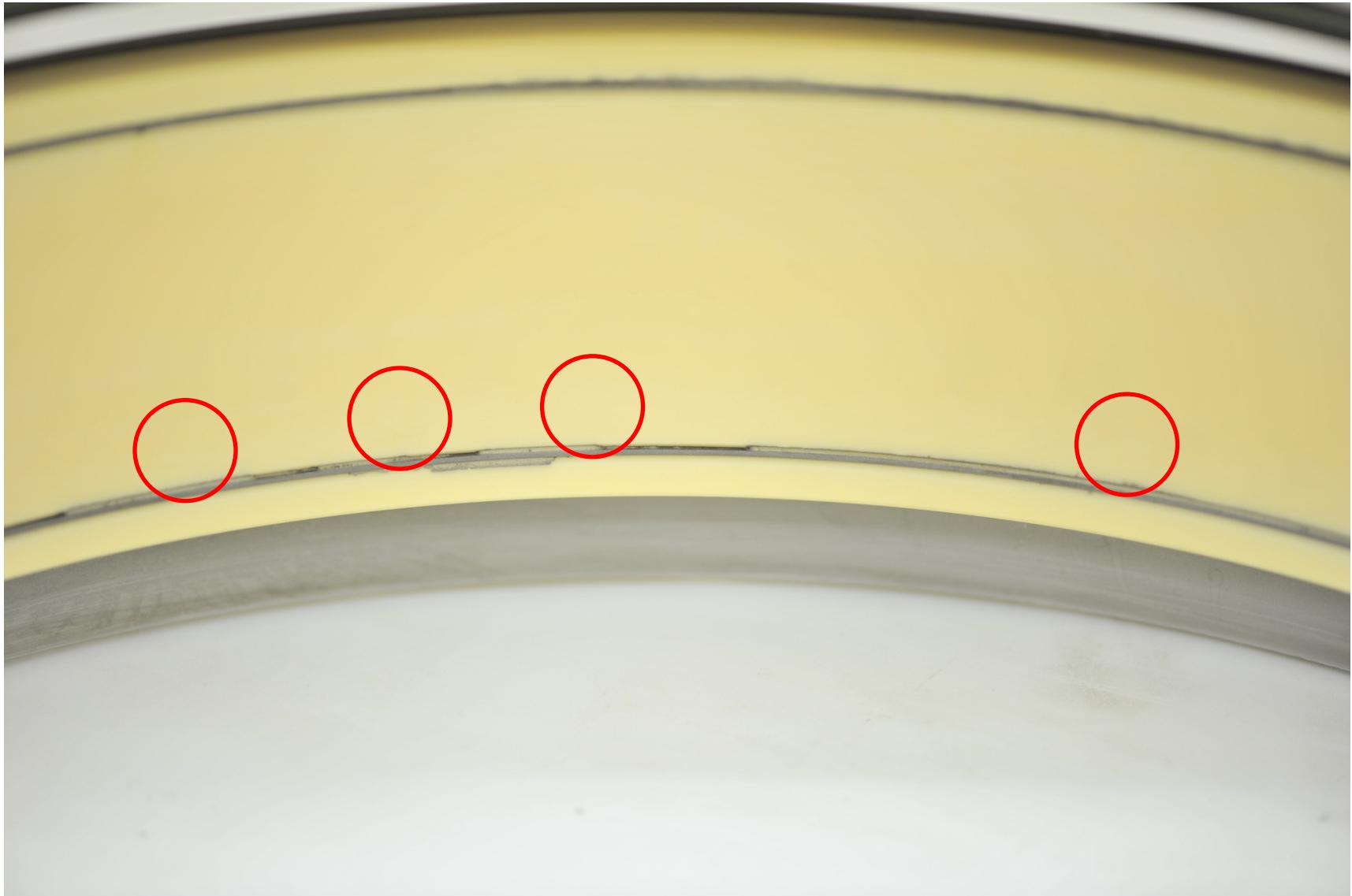


! Very Close to H_2O
breakdown conditions
→ Successfully solved
via 1 bara SF_6



| | | Sample 1 | Sample 2 | |
|-------------------|----|----------|----------|-------|
| 7 Highest /all | | 98.2% | 98.8% | |
| m | | | | |
| H | 1 | 8.20E-08 | 1.93E-07 | 1.6% |
| H ₂ | 2 | 3.24E-08 | 6.13E-08 | 0.6% |
| O | 16 | 1.13E-07 | 3.88E-07 | 3.0% |
| OH | 17 | 6.77E-07 | 2.95E-06 | 21.6% |
| H ₂ O | 18 | 2.15E-06 | 9.85E-06 | 71.3% |
| CO-N ₂ | 28 | 1.60E-08 | 6.24E-08 | 0.5% |
| CO ₂ | 44 | 5.46E-09 | 2.79E-08 | 0.2% |

Al₂O₃ main (45 kV) insulator



H^- source polarity

5 kV/cm



Proton source polarity

5 kV/cm

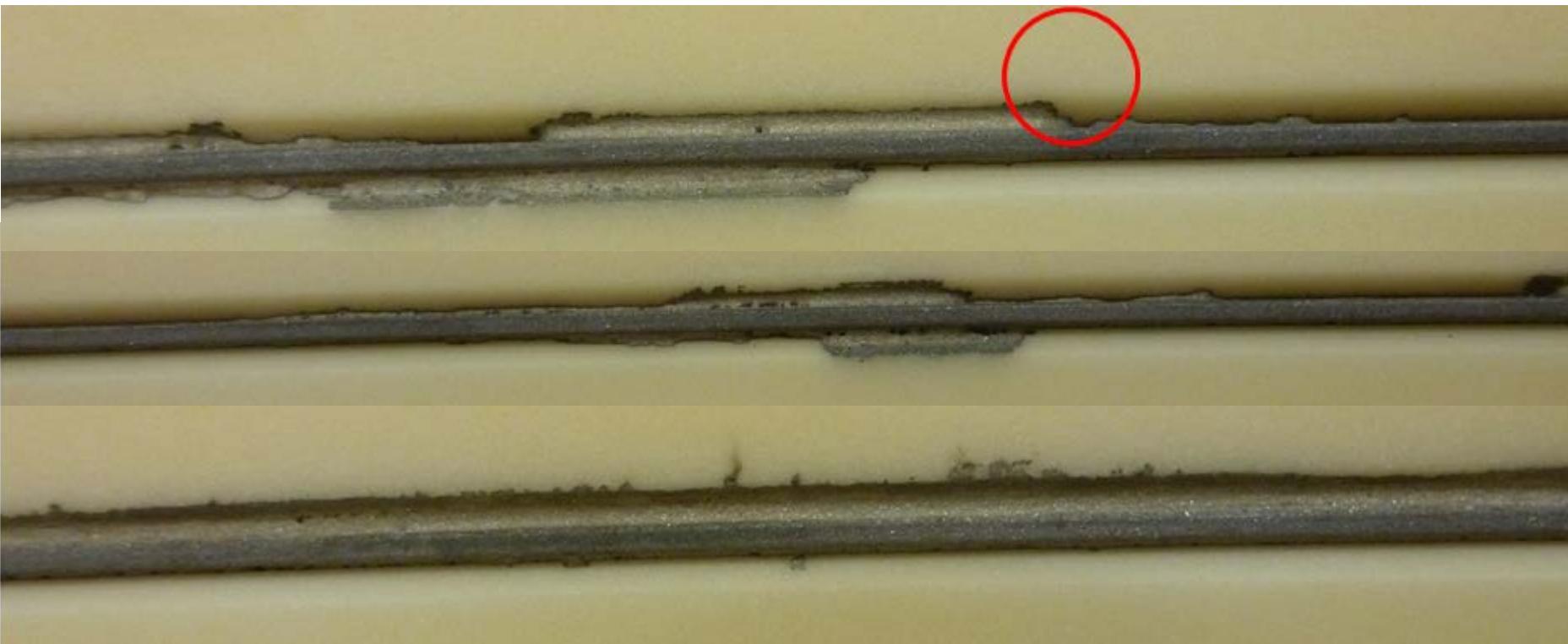
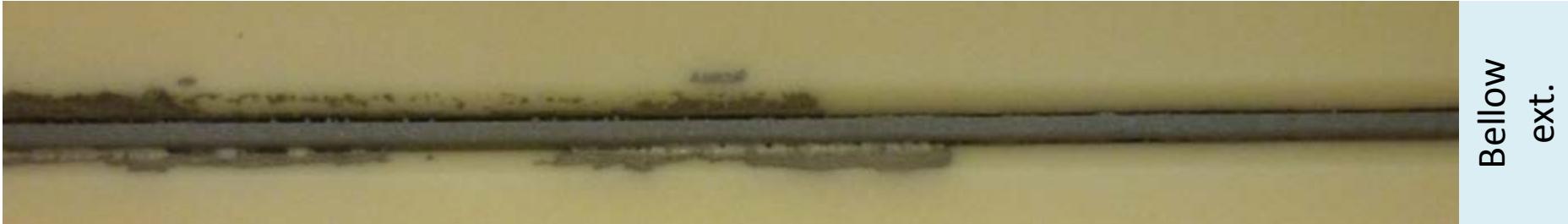


Active brazing Al₂O₃ insulator

Bellow
Int.



Bellow
ext.



Dry ice cleaning of Al₂O₃ insulator

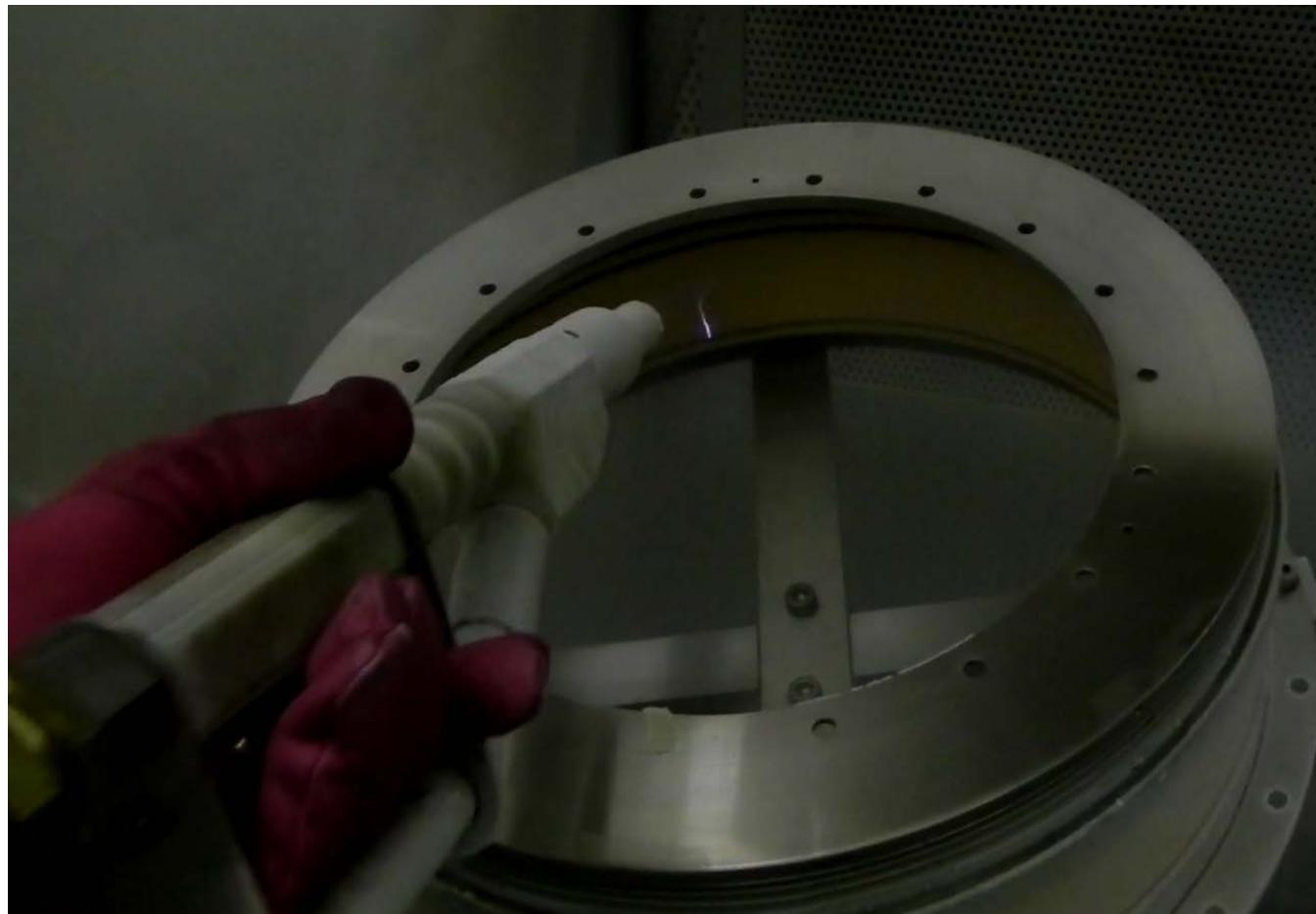
Time evolution of the HT drain current could be related to air reactive contamination.

Cleaning with alcohol reduced drain current

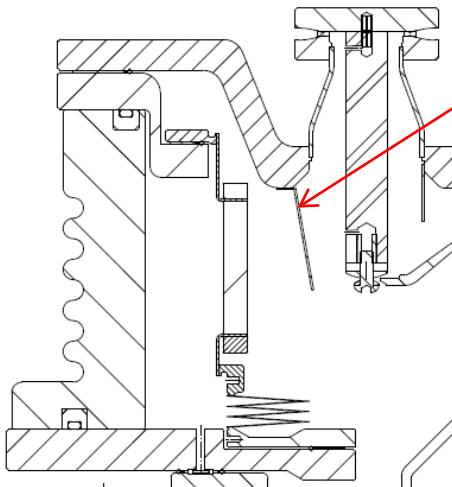
CO₂ dry ice (3mm beads) blasting under Nitrogen followed by drying at 60 deg.C.

The 30 kV HV tests then showed a non-measurable current drain (<0.1μA).

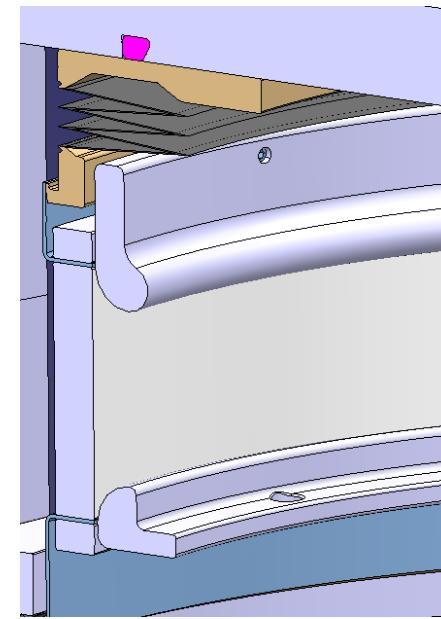
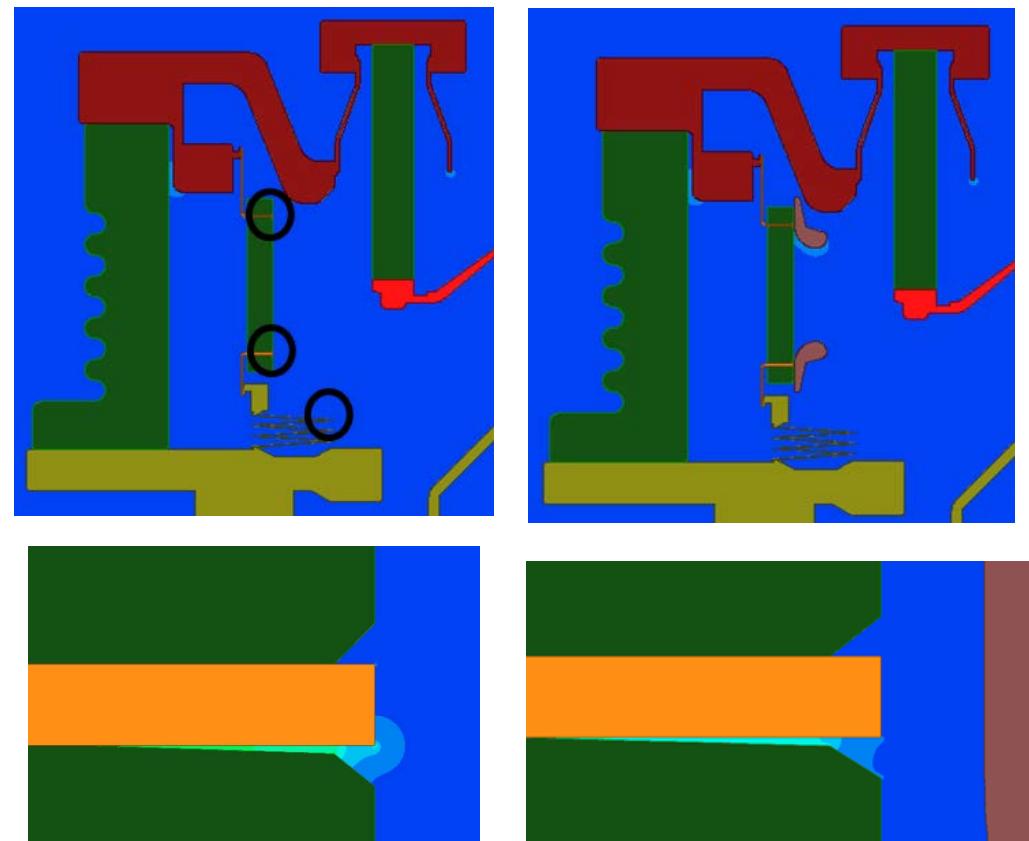
Surface contamination existed and is likely removed



2D Electrostatic Simulation of FE-Insulation

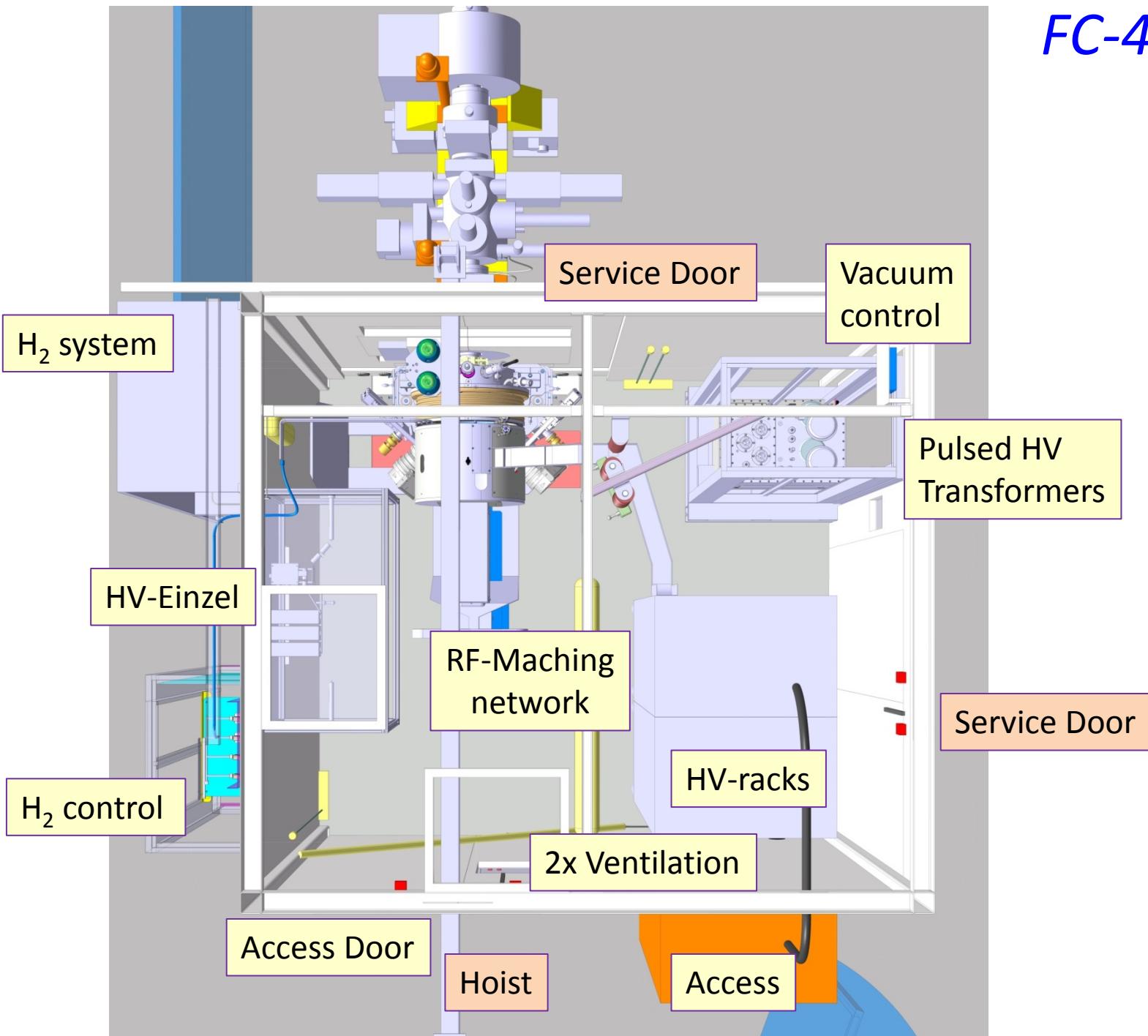


Protrusions induced field emission spots and cracks lead to high fields
→ Successfully shielded



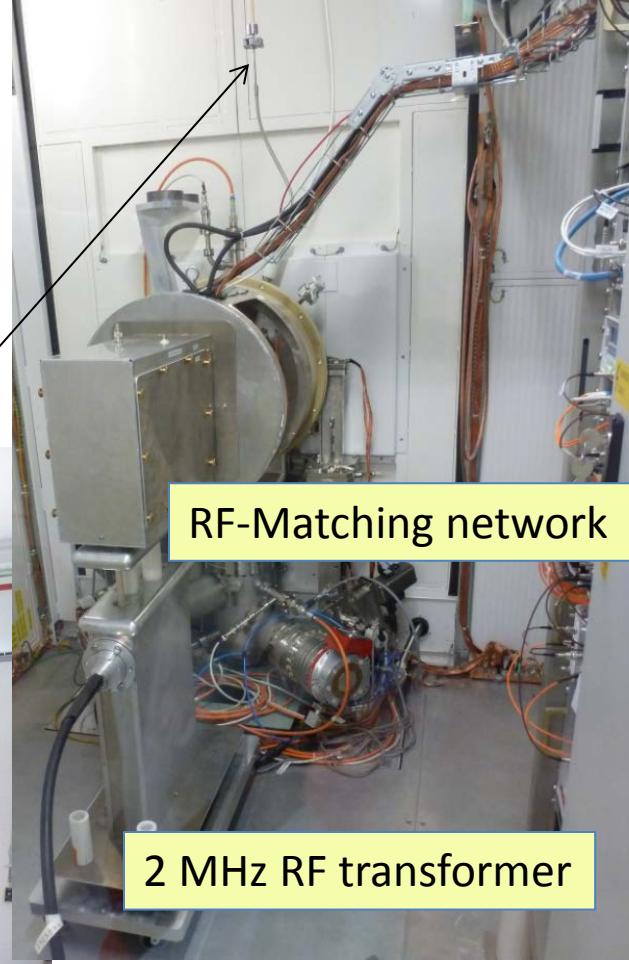
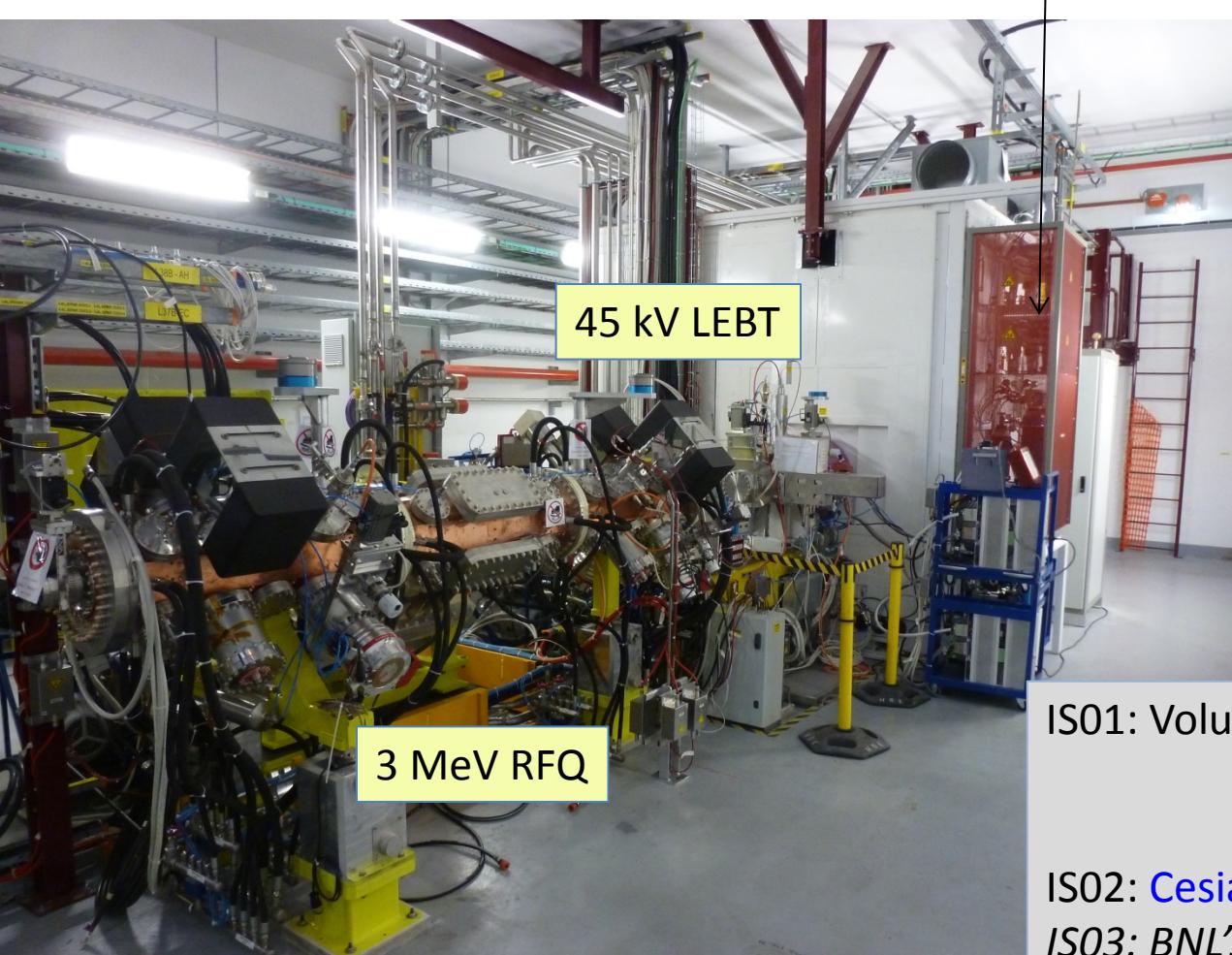
1 ceramic was sent back to remove protrusions by grinding
→ Successfully passed HV tests

FC-400



Linac4 tunnel Sept. 2013

- Installation of the LEBT, RFQ and Chopper line
- Commissioning with a 45 kV 20 mA class volume source based on the DESY plasma Generator)



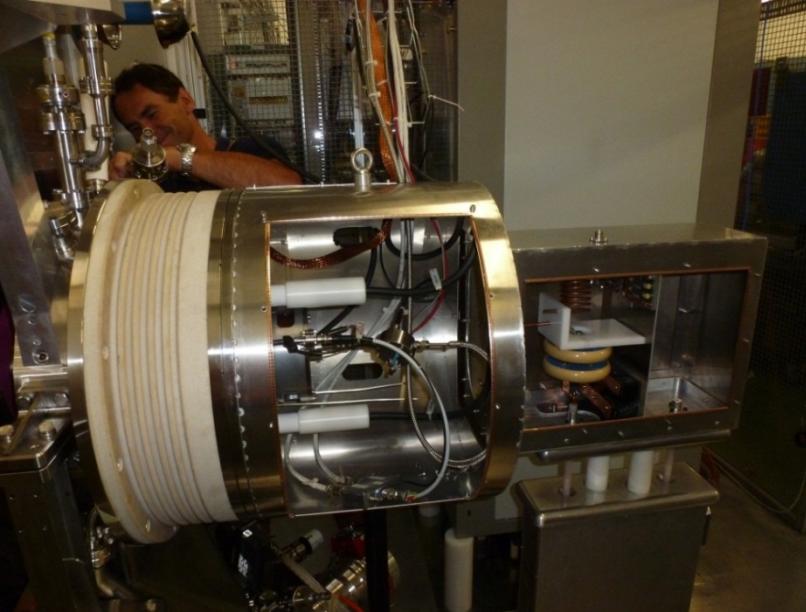
ISO1: Volume 20 mA

- a) 60-100 kW plasma Generator
- b) DESY Plasma Generator

ISO2: Cesium surface 40-50 mA

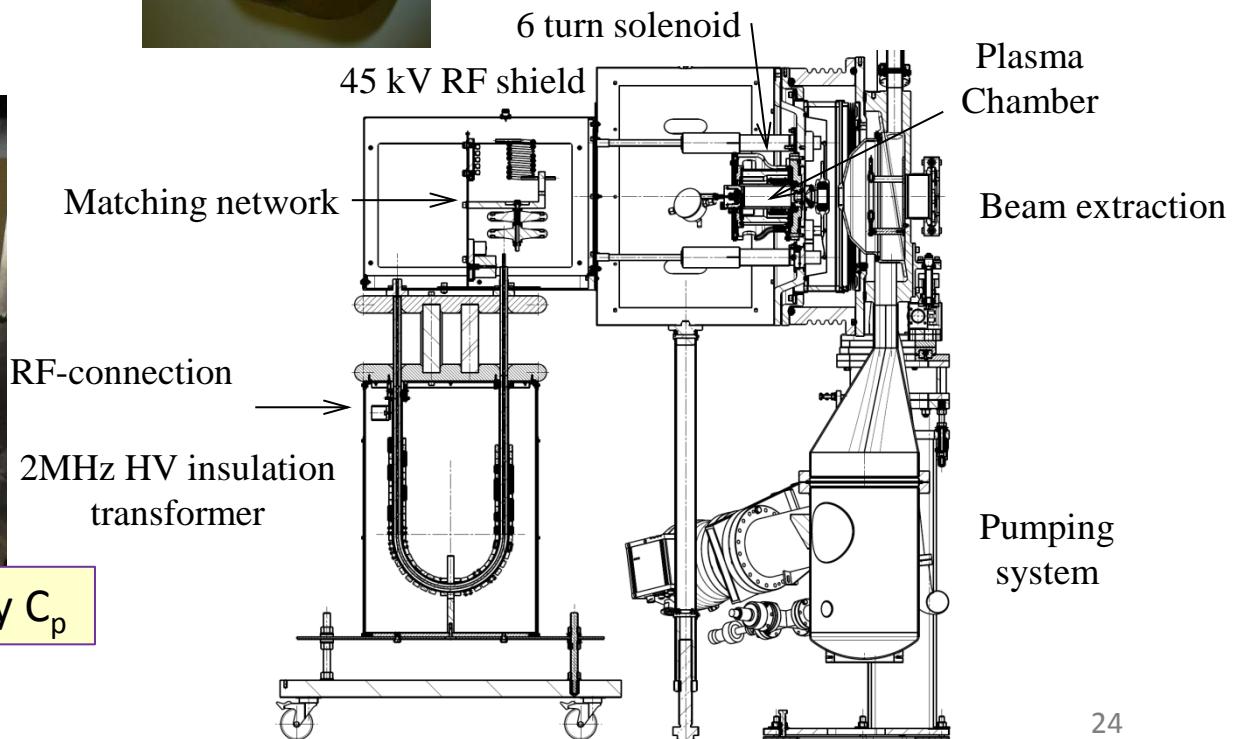
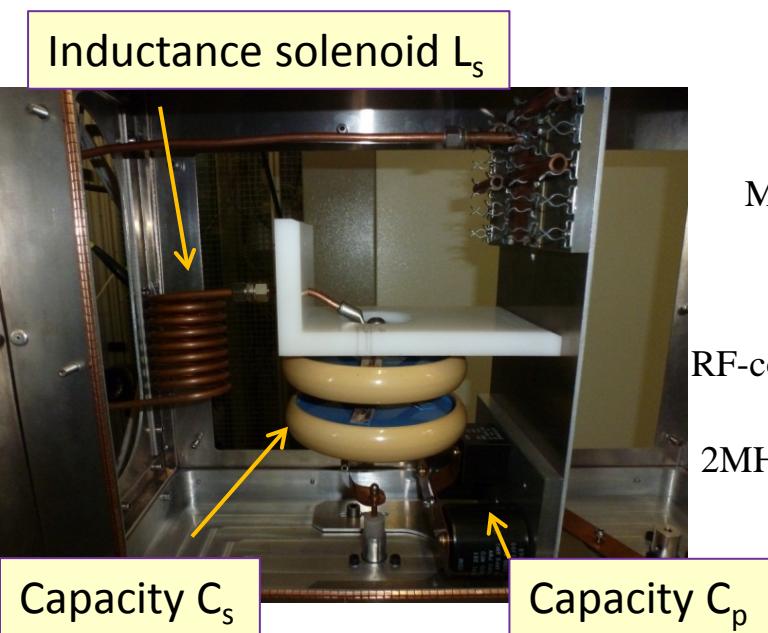
ISO3: BNL's Magnetron (tbc.)

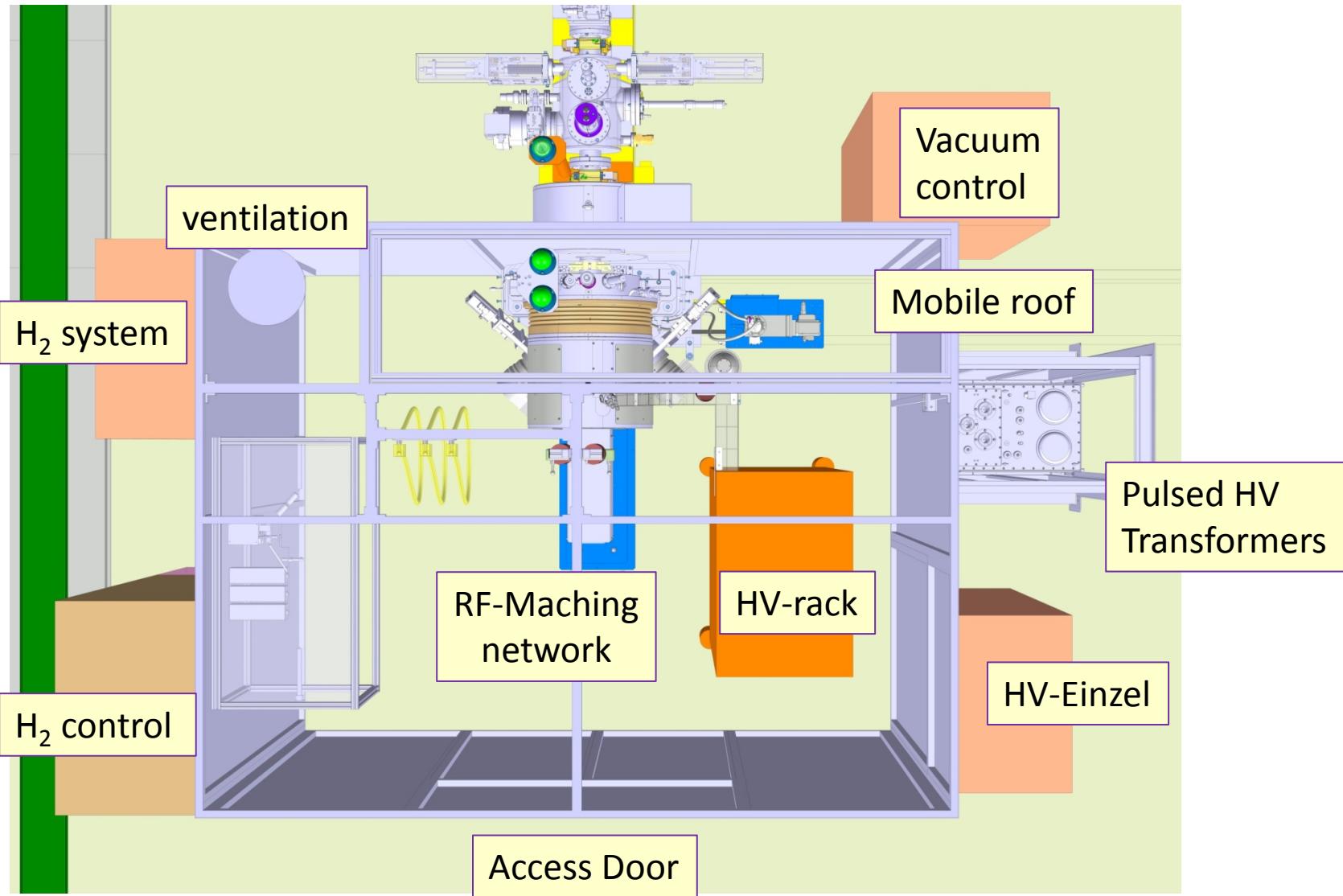
RF-Insulation transformer & Matching Network



Exchangeable:

- C_p , C_s , L_s measured for each Plasma Generator or solenoid antenna (3-6 turn) $\rightarrow f_o$ at 1.95 MHz
- Pole fixed to -45 kV potential (HV-flange) either close to extraction hole of at the middle of the plasma chamber





IS-test stand

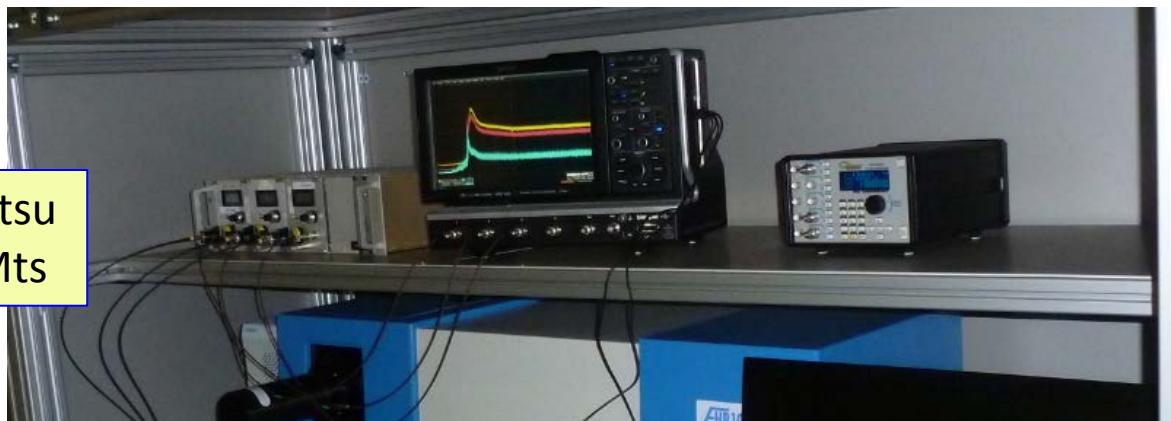
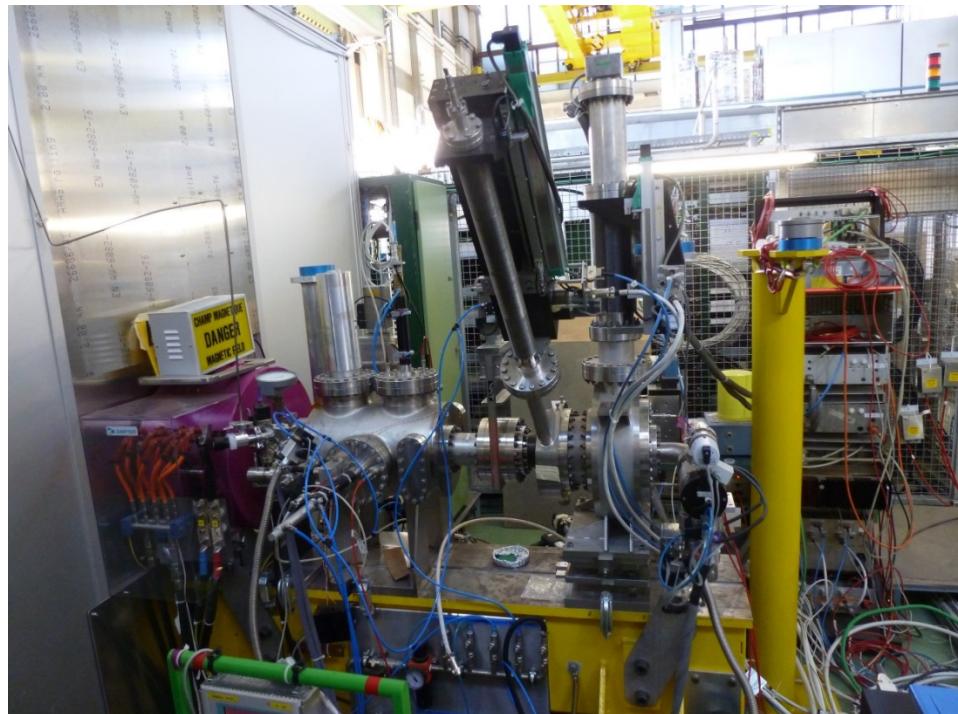
Equipped identically to the first

half of Linac4's LEBT :

- Solenoid
- Faraday cup
- H-V grids
- Beam current transformer
- Gas-density regulation

Plasma and beam diagnostics :

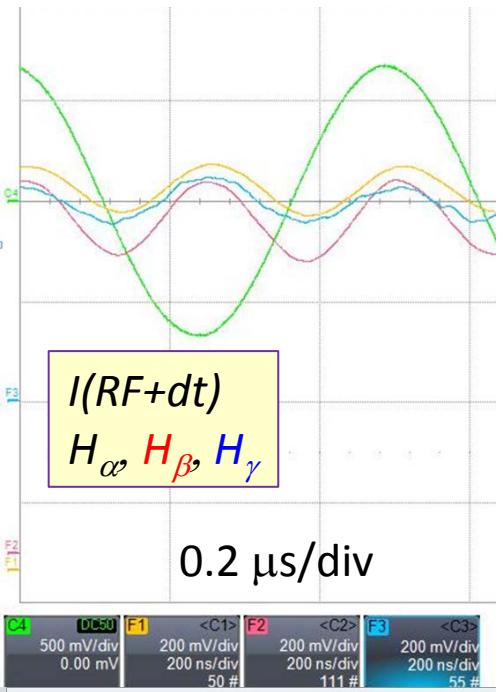
- Optical photometry
- Spectrometer
- Emittance meter



3 Hamamatsu
10 MHz PMTs

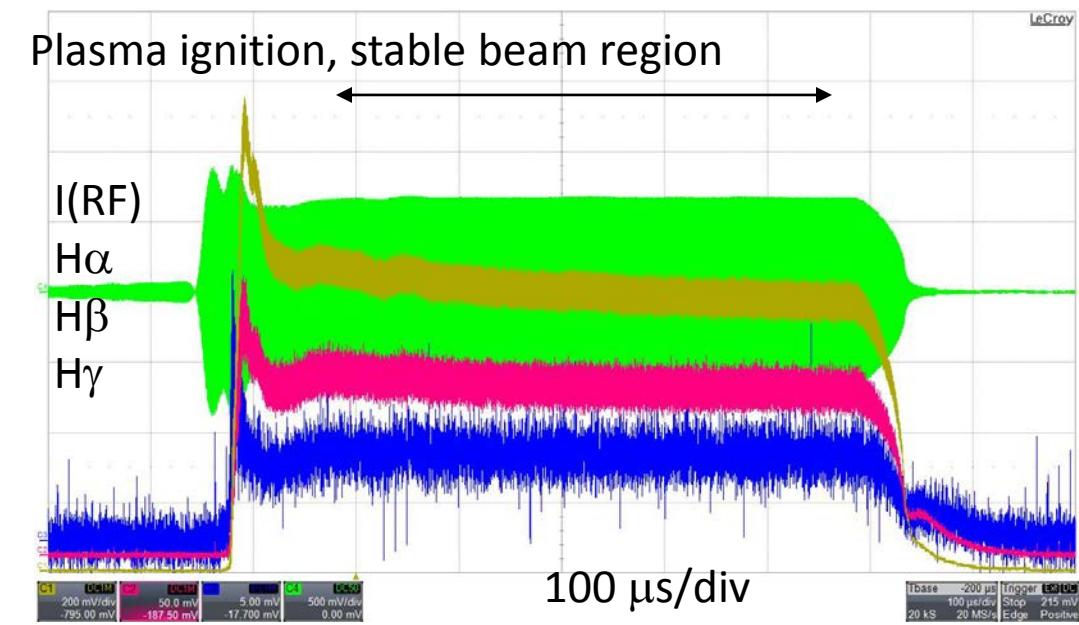
FHR 1000, 2-Gratings
100 and 2400 lines/mm

Plasma light & H⁻ beam

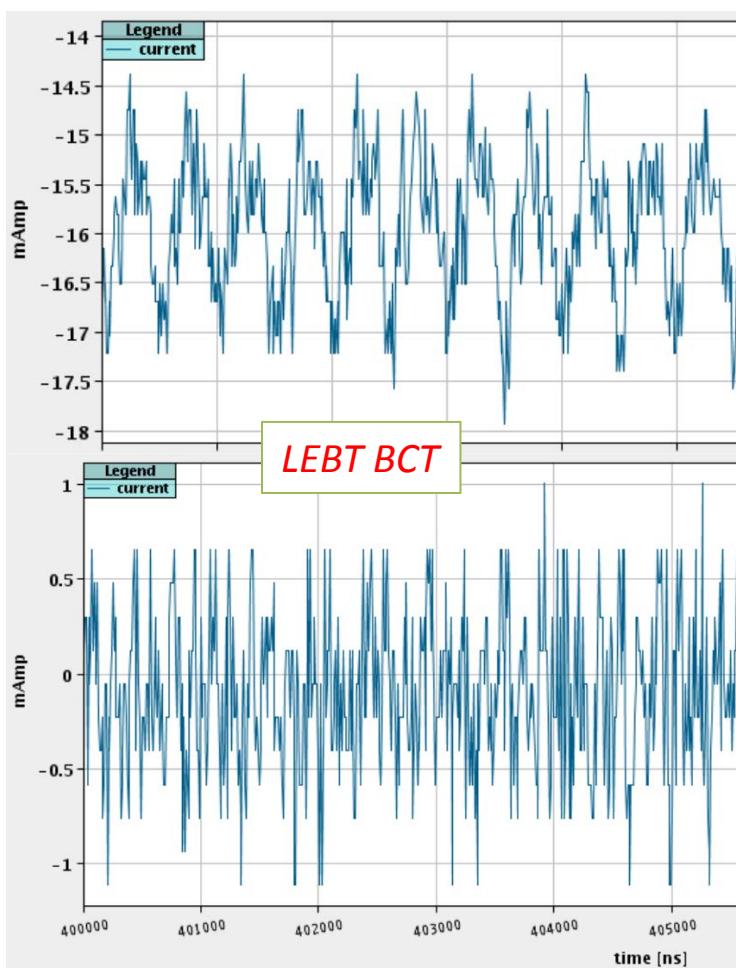


4 MHz fine structure observed in the plasma light emission,
O(10-15%) peak to peak .

2 MHz H⁻ beam fine structure observed in the Volume source equipped with the DESY PG:
O(20%) peak to peak fluctuation of the H⁻ beam intensity
(Av.: 16 mA)



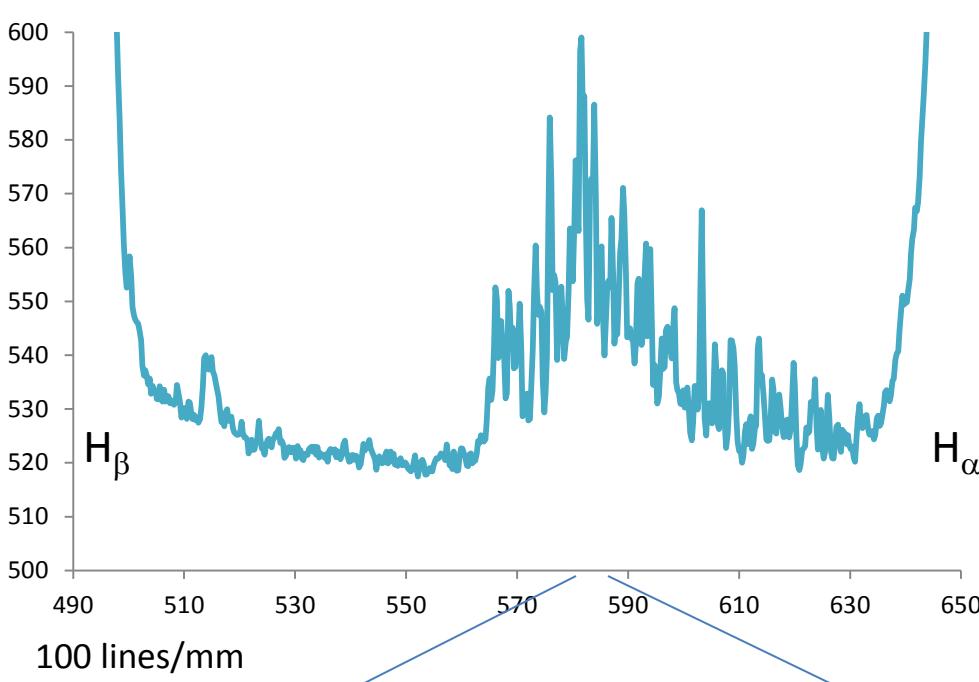
2MHz ripple observed by M. Sordet, J. Tan **BPM-ToF** system



LEBT FC intercepting the H⁻ beam

Courtesy: U. Raich 27/3/13

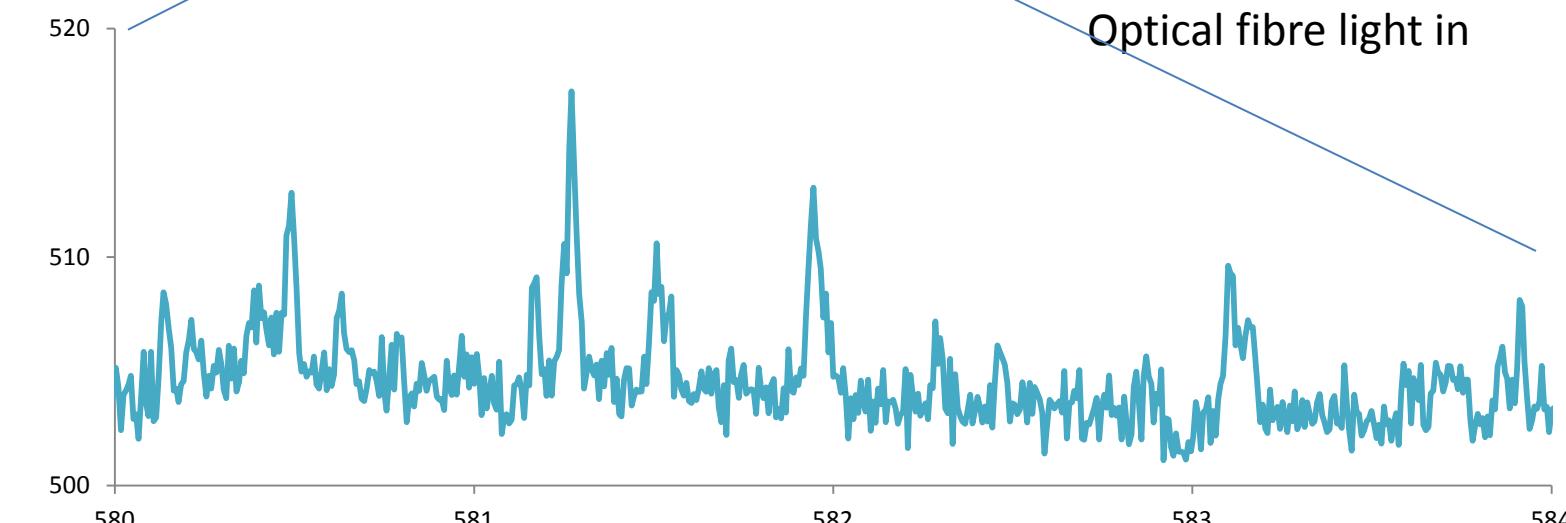
Optical Emission Spectrometry



100 lines/mm

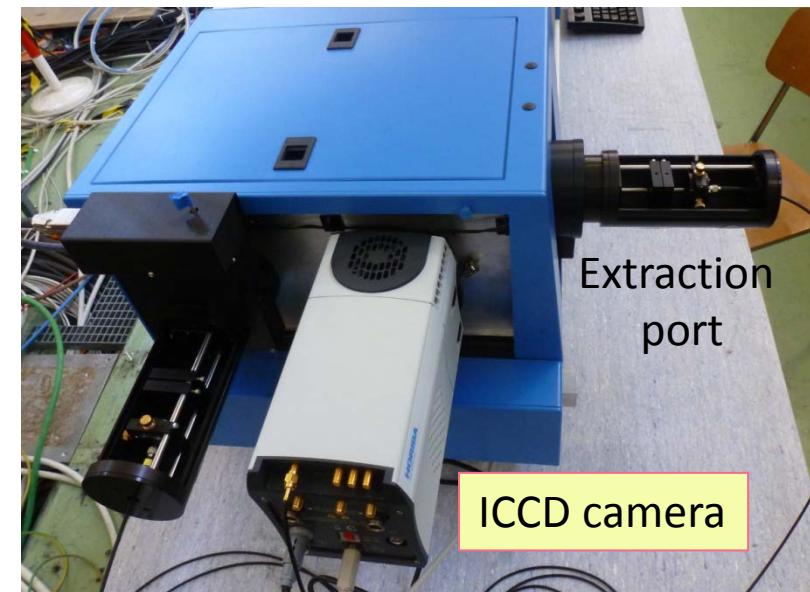
H_{α}

H_{β}



Operational & eagerly awaiting plasmas

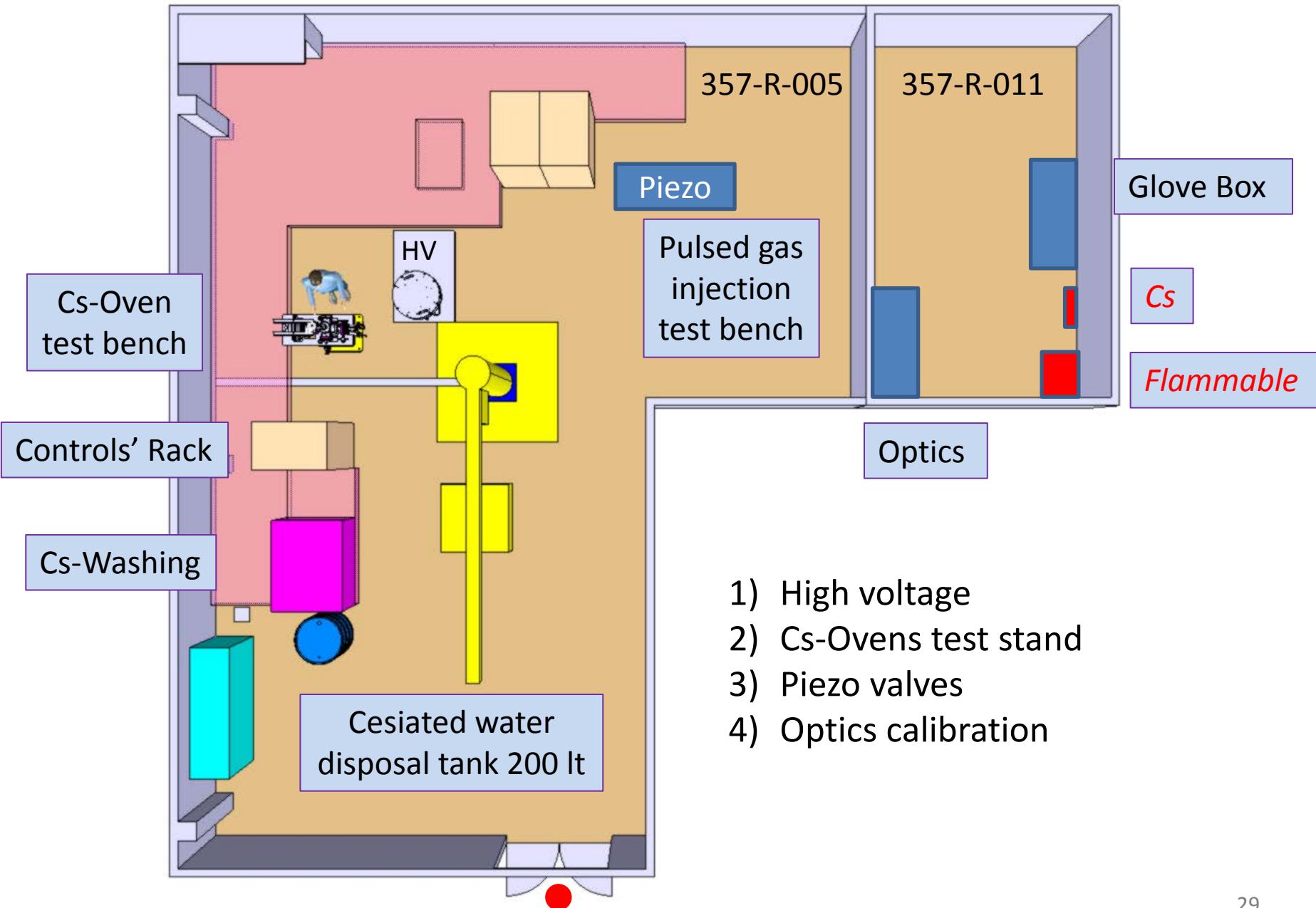
2400 lines/mm grid



ICCD camera

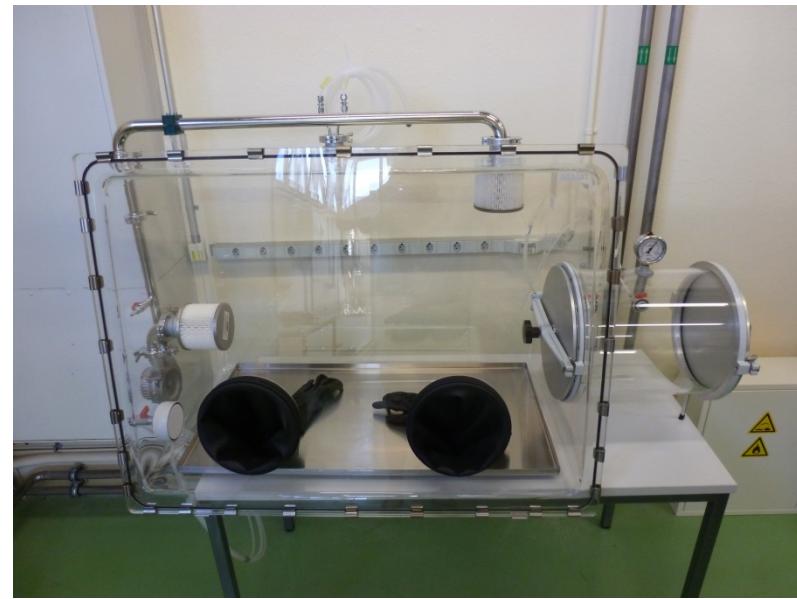
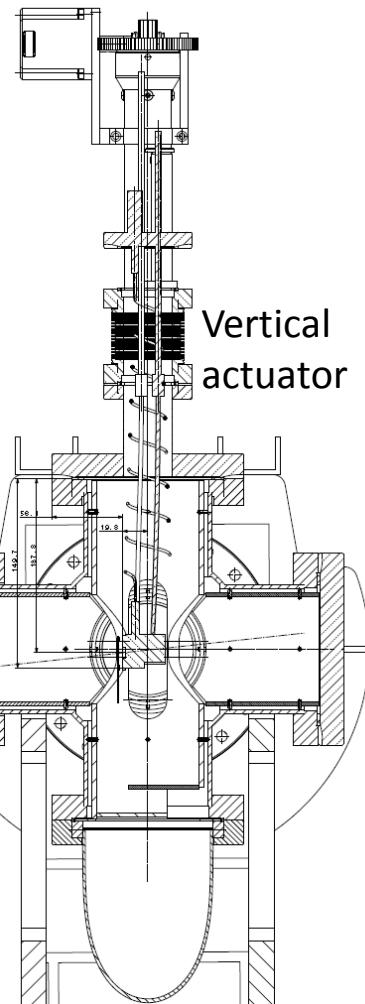
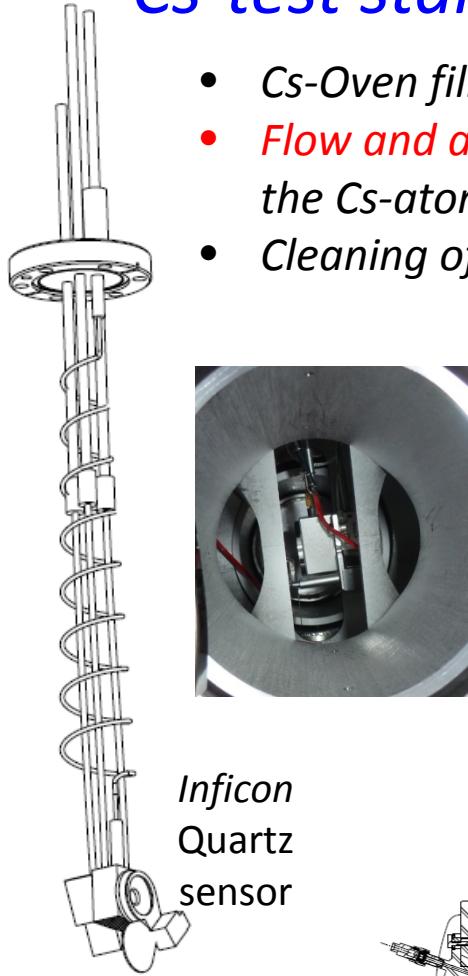
Optical fibre light in

Linac4 IS: 357 test stand



Cs-test stand 357

- Cs-Oven filling
- Flow and angular distribution of the Cs-atomic beam
- Cleaning of cesiated components

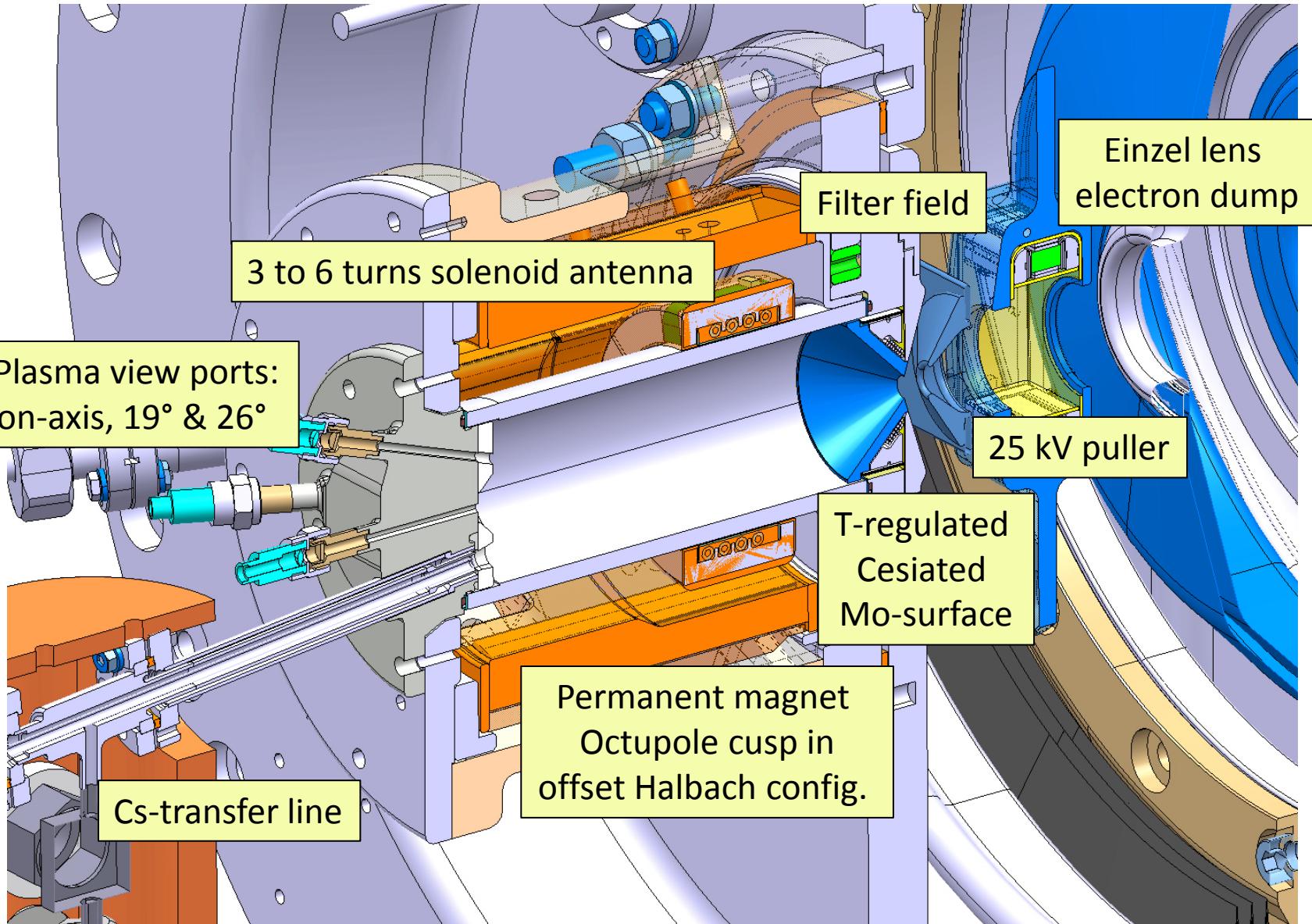


Inert gas glove box
& antechamber

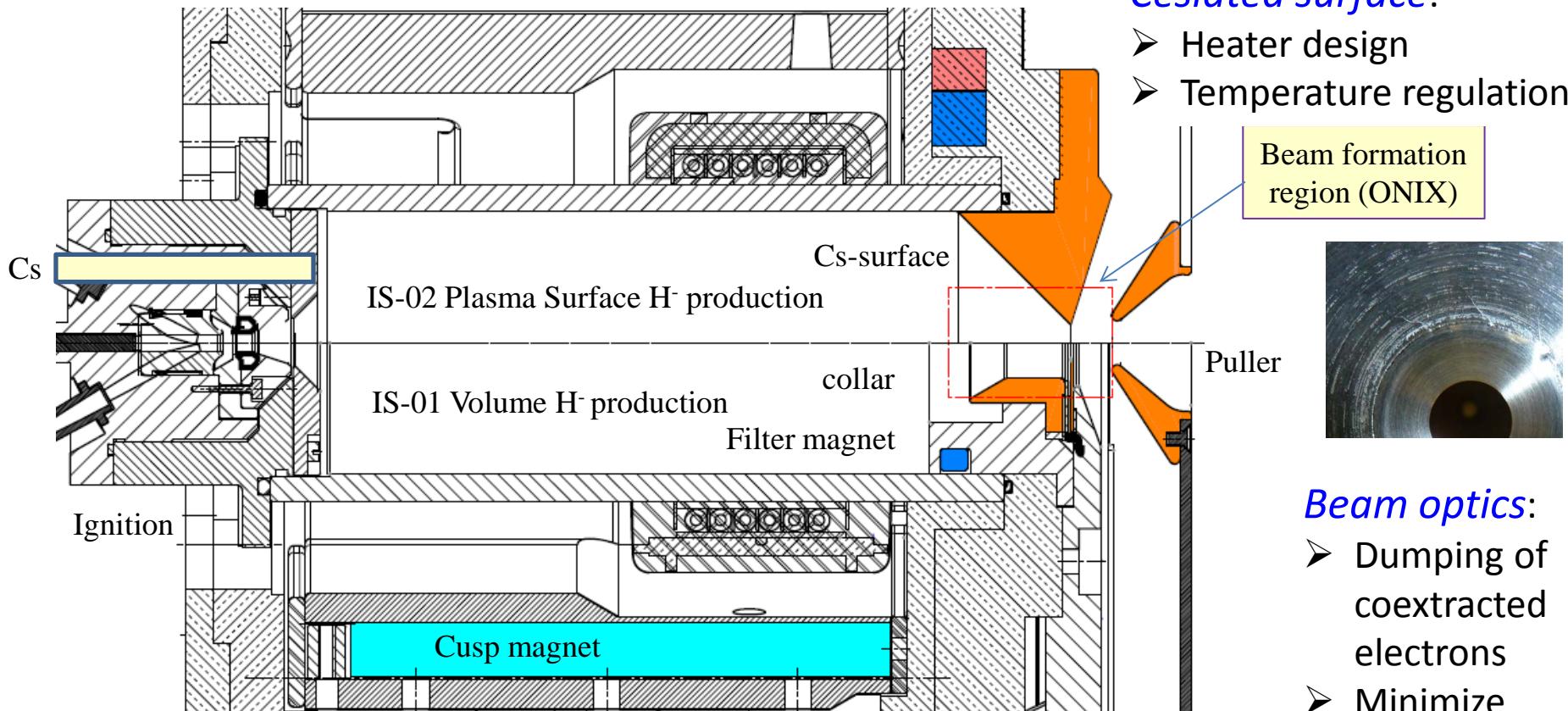


Industrial washing system

ISO2 plasma Generator

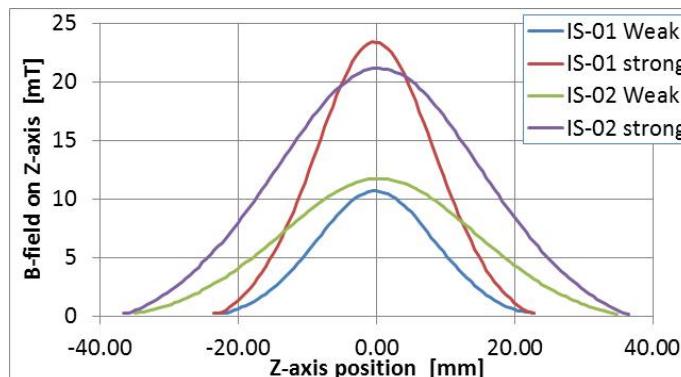


Plasma Generator design: IS01 vs. IS02



Caesium:

- Oven production
- Test stand commissioning
- Flow calibration
- Cleaning procedure (mg range)



Cesiated surface:

- Heater design
- Temperature regulation

Beam formation region (ONIX)

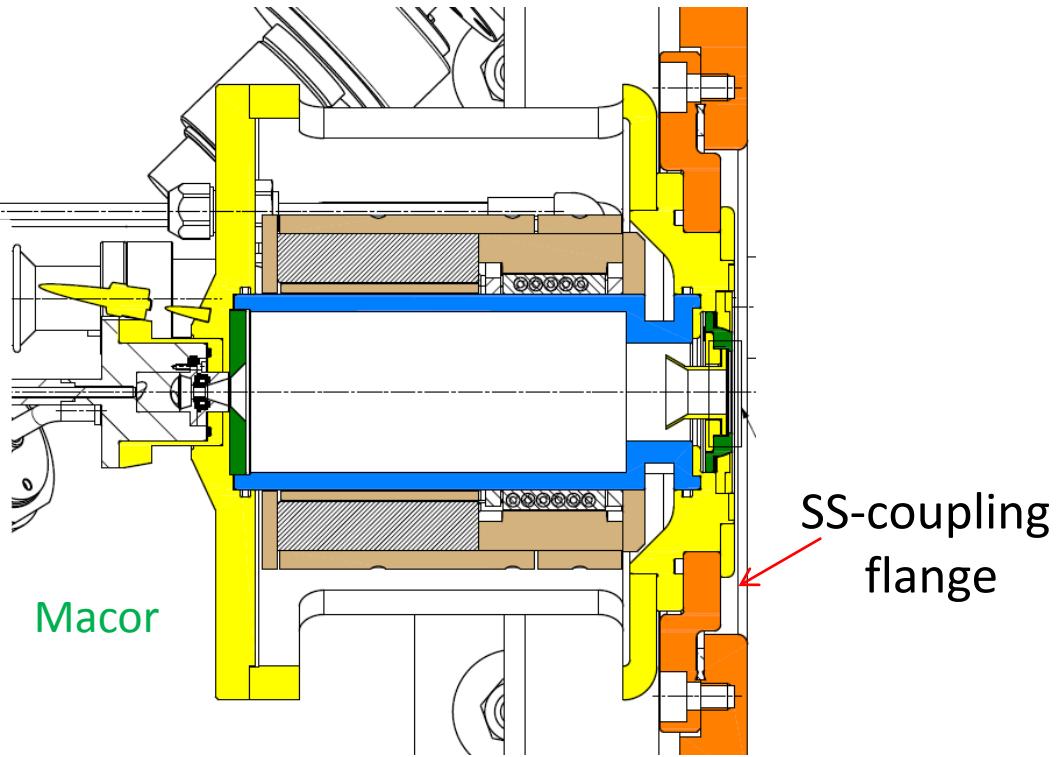
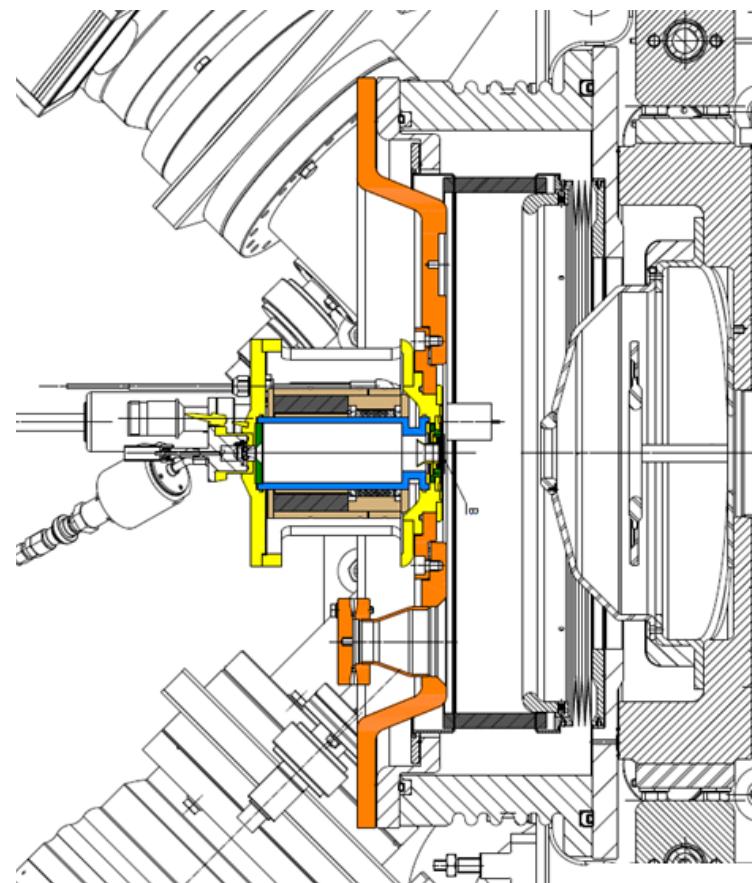


Beam optics:

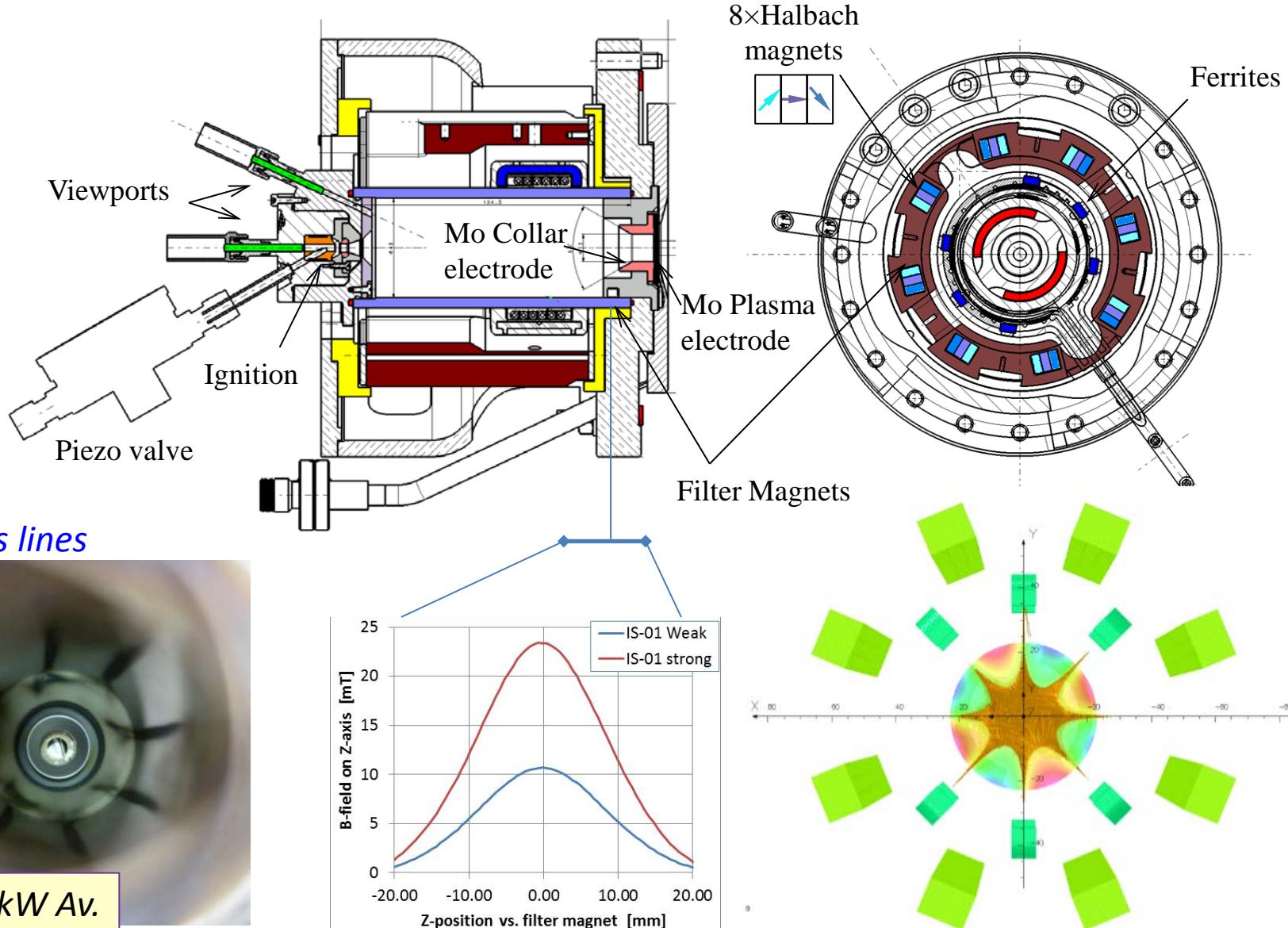
- Dumping of coextracted electrons
- Minimize emittance

Mounting the DESY PG on ISO1-2 flange

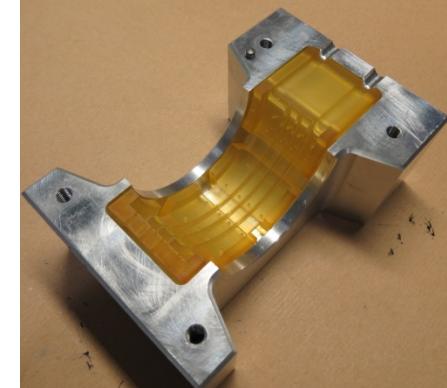
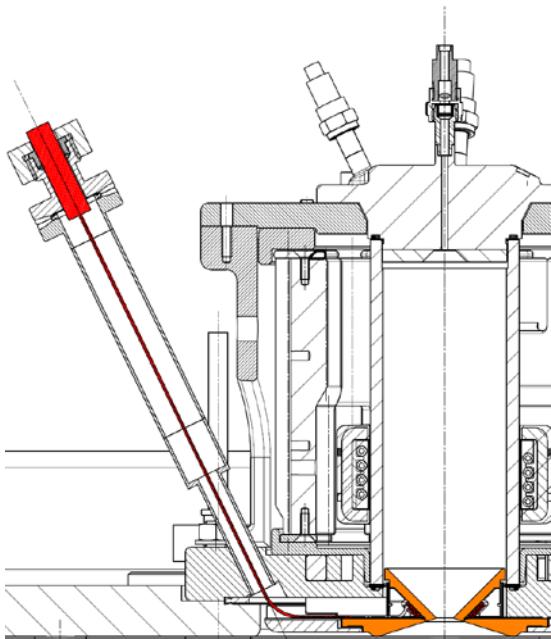
ISO1-2



Permanent magnets configuration IS01-02



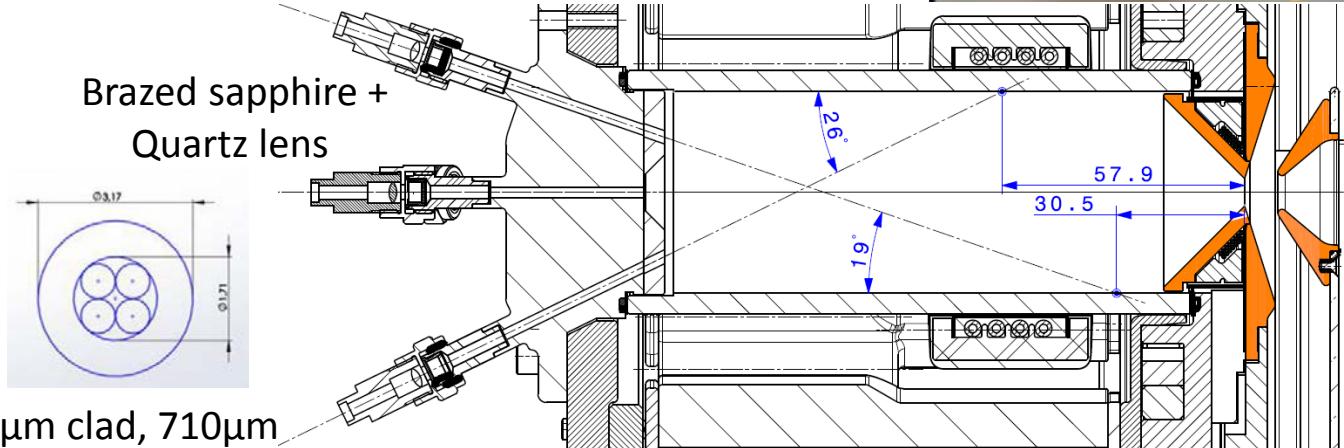
Temperature control of the Cesiumated Mo-surface



3D-printing of the
solenoid Epoxy mould

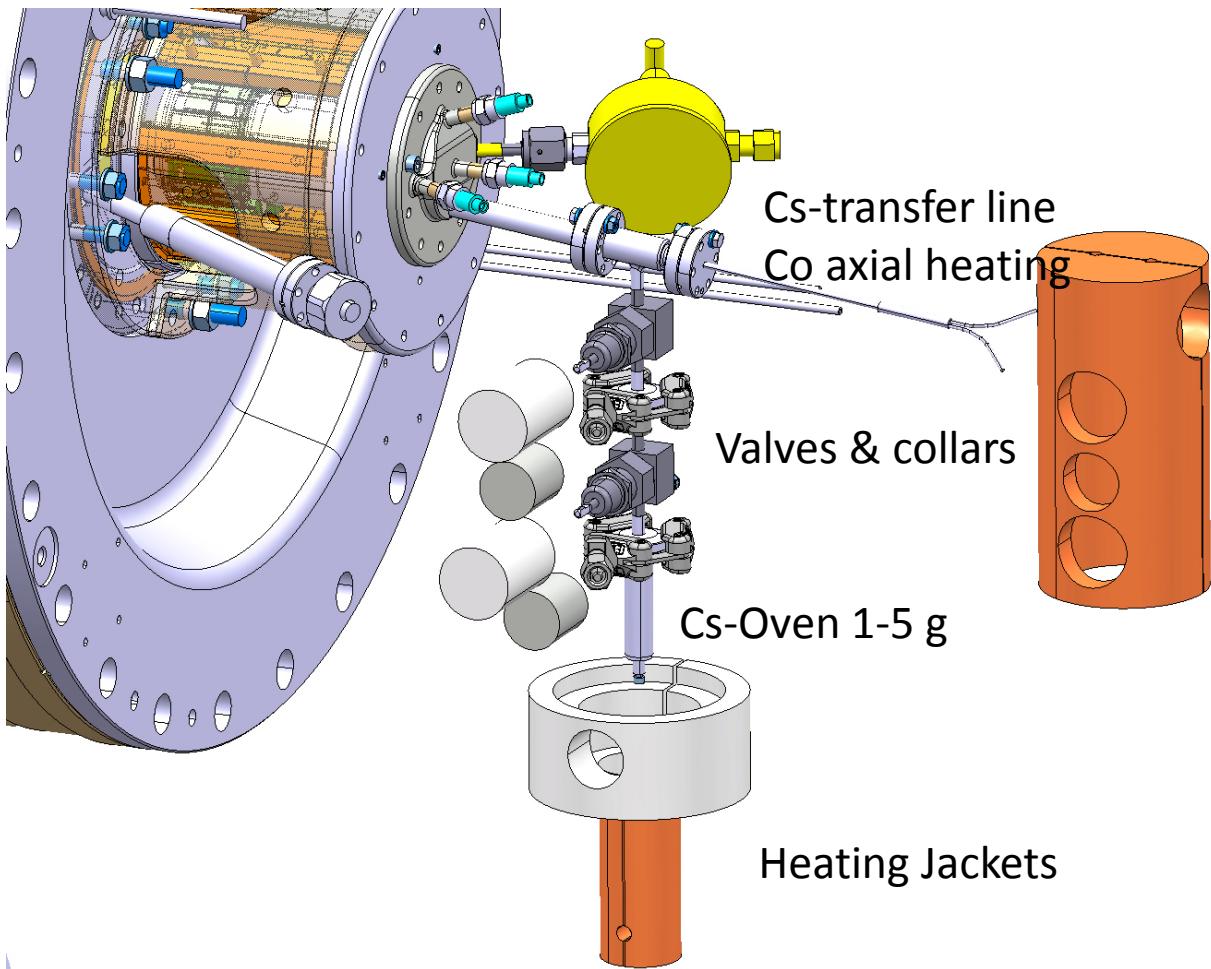


*Implementation of the
on-axis, 19° & 26°
Optical view ports*

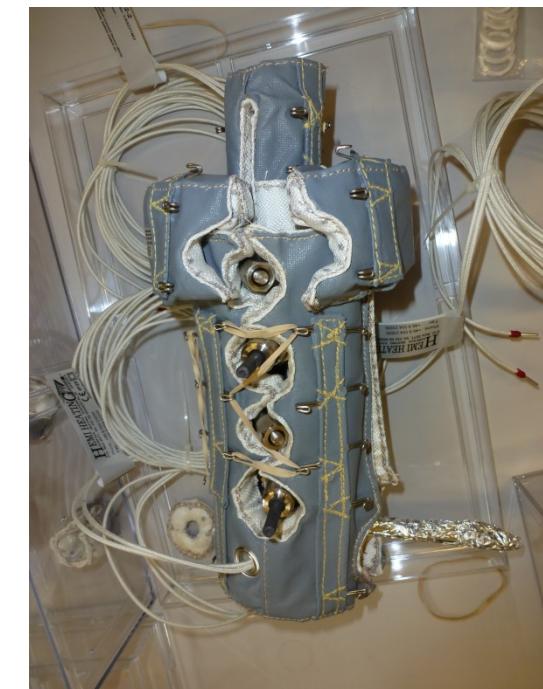


4 fibers (600µm core, 660µm clad, 710µm polyimide coating) inside of a SMA connector

Cs-Oven



Two valves allow refilling without breaking the vacuum



List of all tests at ISTS-152 and operation in L4-400

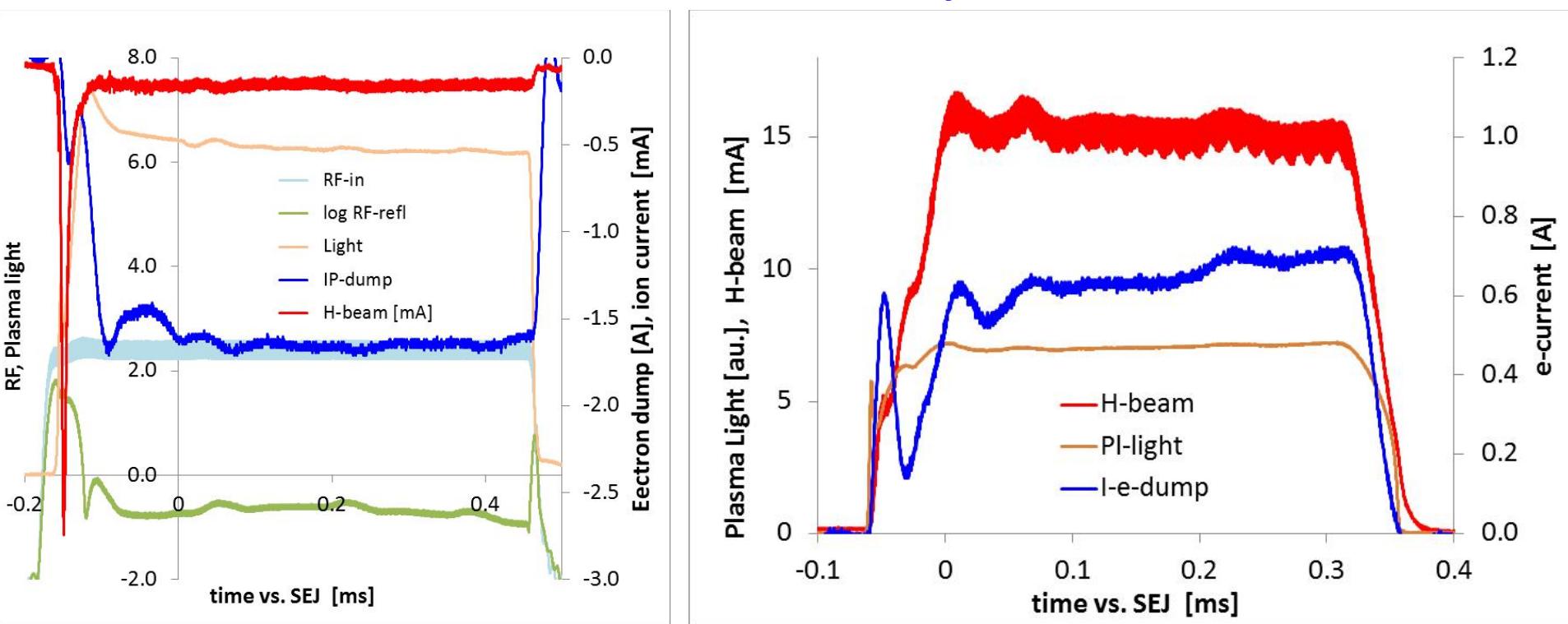
3MeV Test Stand → Ion Source Test Stand (July 2013)

- DESY source in 35kV H⁻ and protons → mid 2012
 - Emittance measurements
- IS01 6-turns 2 polarities 45 kV H⁻ and protons → end 2012 and June 2013
 - Variation of all parameters: RF-frequency & power, Gas pressure, collar and plasma electrode potentials, Filter field strength, Macor instead of Al²O₃, short circuit of the plasma electrode
- IS01+DESY-PG 45 kV H⁻ and protons Feb-June 2012 (OM presentation)
 - One Emittance measurement
- IS02 uncesiated 4-turn 45 kV H⁻ from Oct. 2013 (OM presentation)

L4-Tunnel

- IS01+DESY-PG 45 kV H⁻ Sept 2nd 2013 ...

IS-01 PG vs. Desy PG



Plasma Generator:

RF-coupling
45 kV H⁻ beam current
Electron-dump current
Plasma Light

IS01 6-turn

Excellent
3 mA & stops after 40 µs
1.5-3 A
Normal

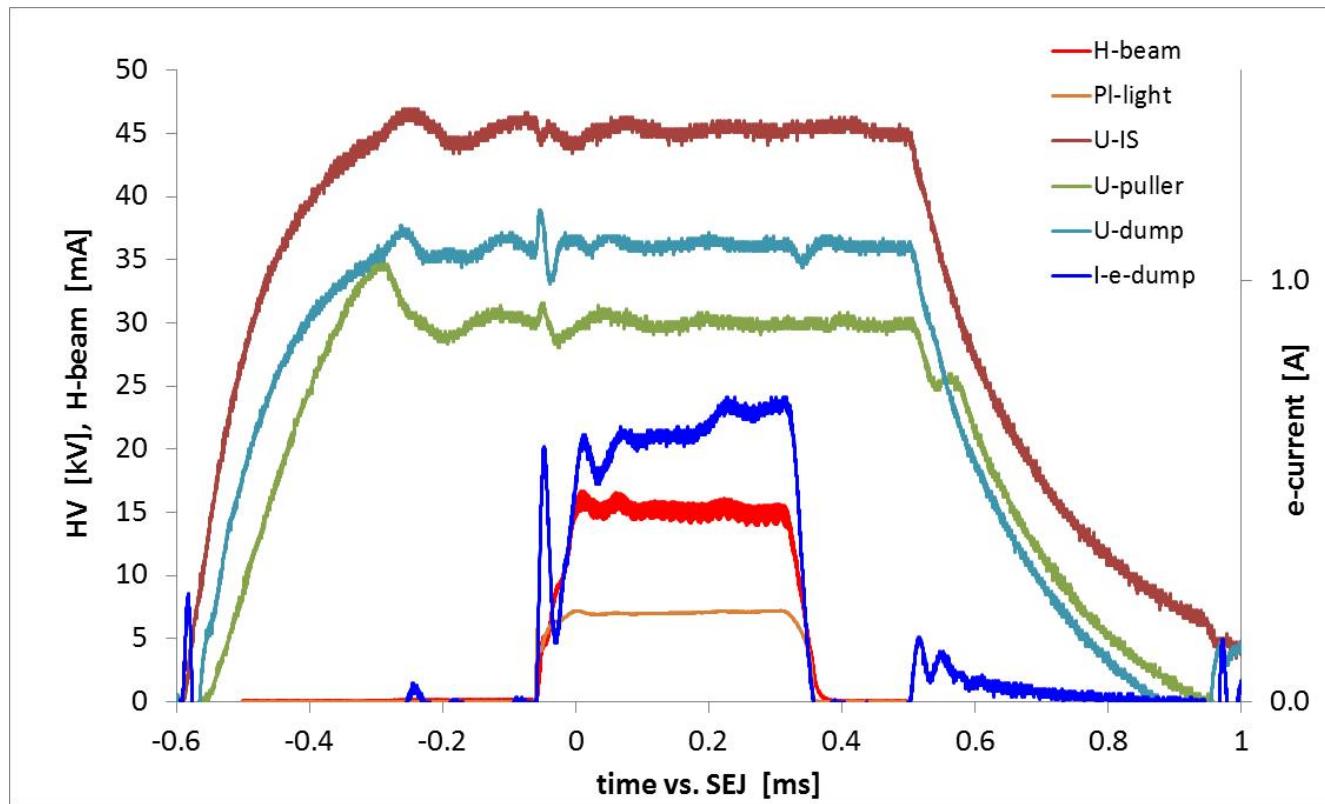
Desy + IS-01 Optics & e-dump

Good
16-22 mA
0.6 A
Normal

- Electron dumping **operational** up to 3A !,
- Higher e-current when fixing the potential of the solenoid at the middle of the plasma chamber

→ 3-5 turns solenoid & mobile antennas

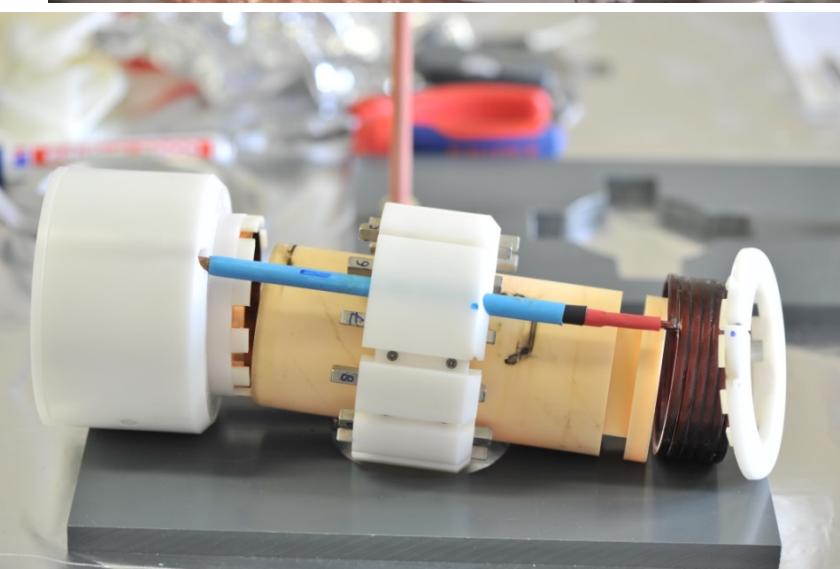
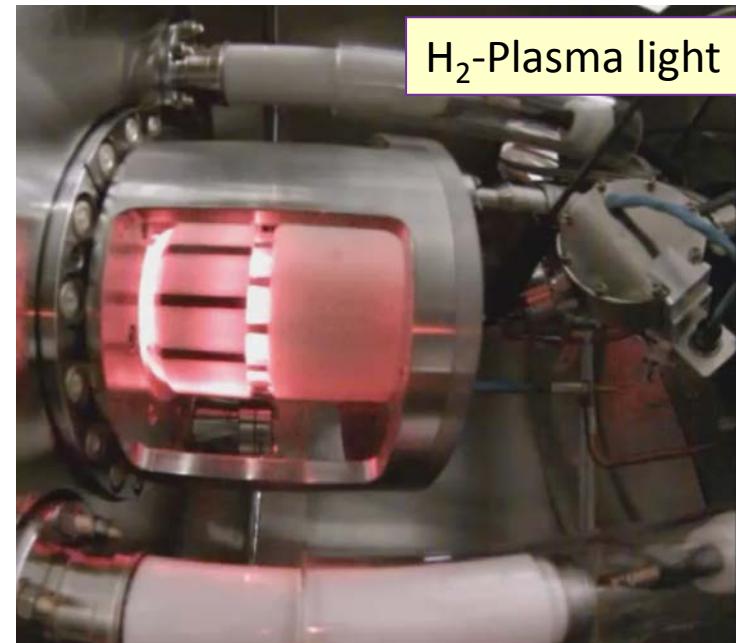
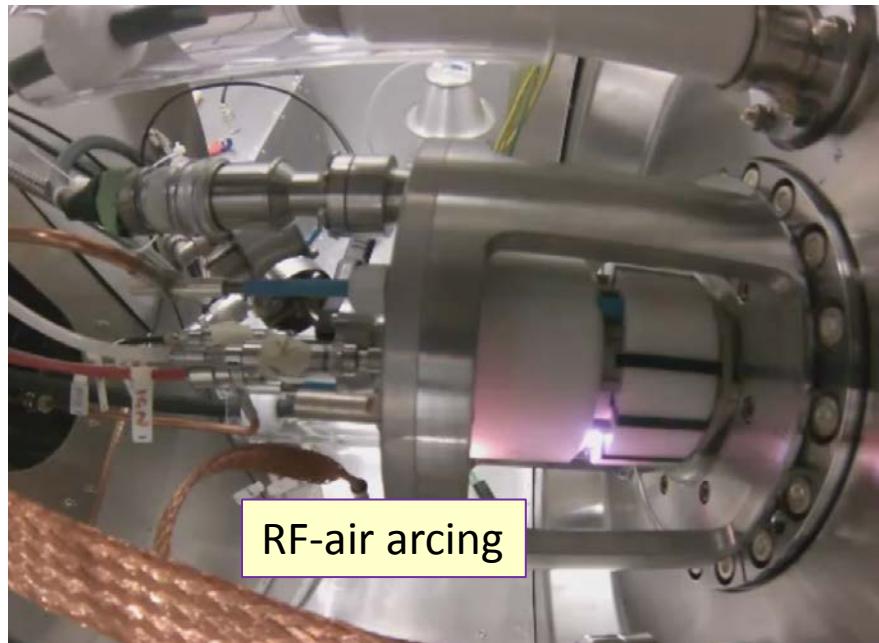
Response of the Pulsed HV under dynamic load: 0.6 A electrons & 16 mA H⁻



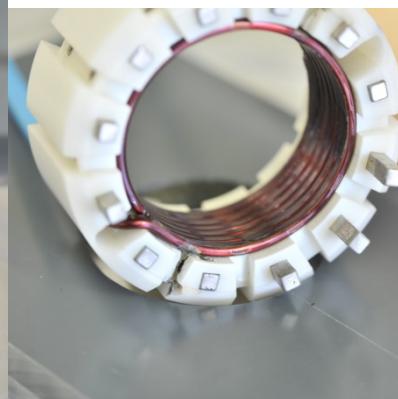
Pulsed HV system:

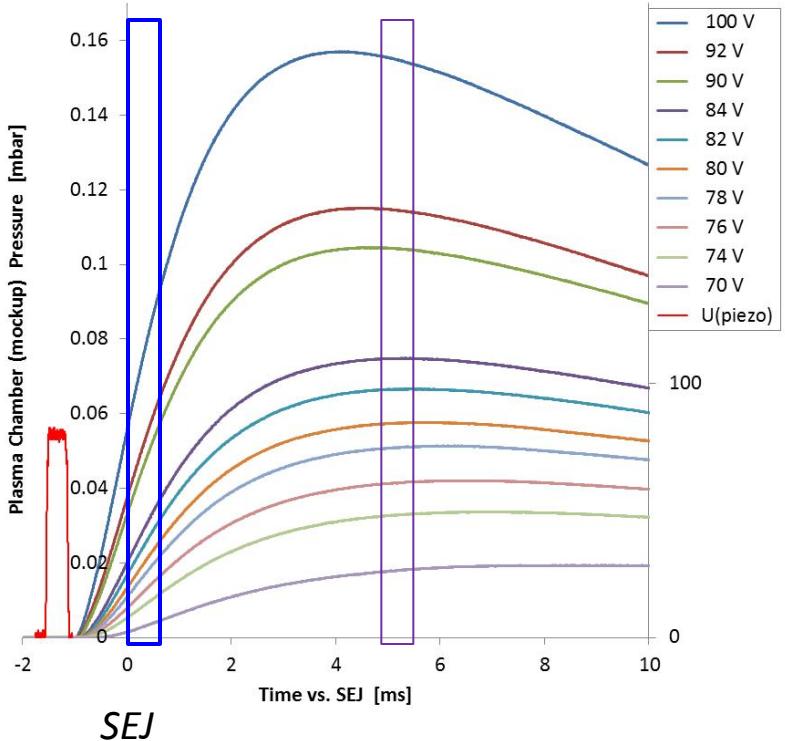
- Beam energy fluctuation [meets Specification](#), further improvement expected with new controls electronics (end 2013)
- ± 0.5 kV stability throughout the beam pulse
- Detects over-currents and stops discharges. No traces of arcs on the electrodes
- Up to 3 A electron current successfully dumped at 10 keV on the e-dump, detailed analysis in O. Midttun's presentation

ISO1+DESY PG: after 1 year integrated operation time (no maintenance)
→ RF-induced arcing in air



*Burned wire insulator and molten magnet housing
Repaired and now operated below 20 kW RF*





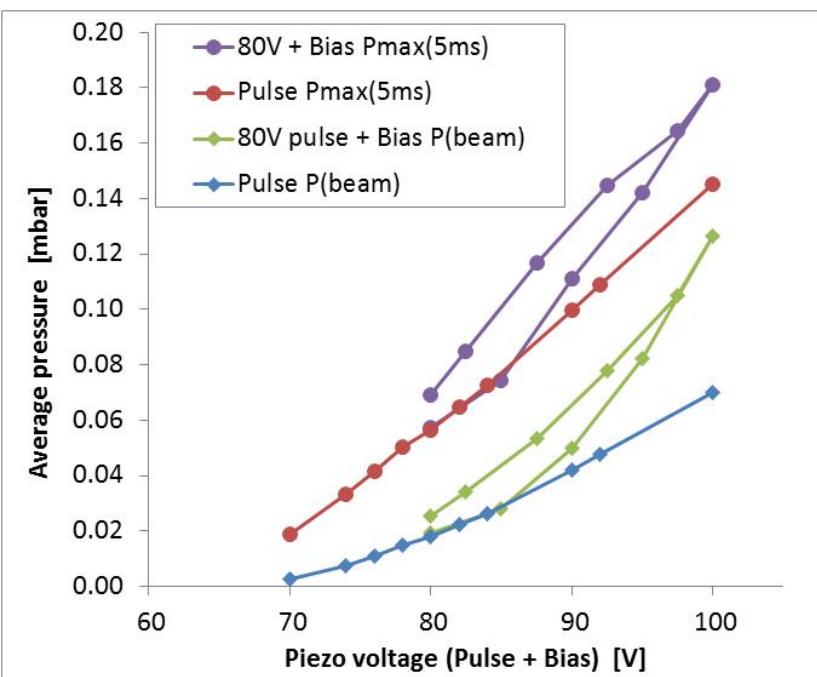
SEJ

Mock-up pressure meas.

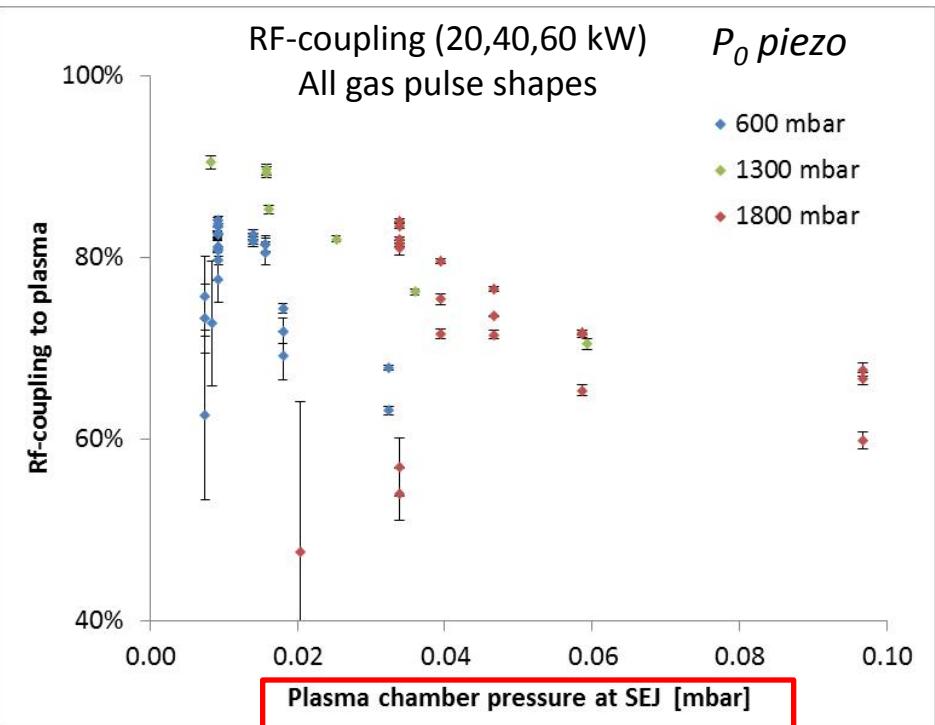
The pressure in the plasma chamber during ignition and H⁻ pulse depends on 5 piezo valve operation parameters:
 P_0 , delay, bias, pulse voltage and duration



- ✓ These partial derivatives are measured.
- ✓ RF-power profile ramp minimizes AVC's overshoot
- ✓ Rf-inductive plasma ignition (No spark-gap) operational



ov. 8th 20



Simulations & benchmarking of measurement

The Linac4 ion source team produced 24 conference papers, all published or accepted for publication from 2010 to 2013. Improving our basic understanding of H⁻ ion source physical processes and developing measurement techniques of predictable observables is mandatory to address technical challenges and to identify the direction of development towards 98% reliability

| | | |
|------------------------------------|---|--|
| H ₂ -injection dynamics | → | 1) Neutrals at ignition ↔ <i>P-meas.</i> |
| RF-field & Plasma conductivity | → | 2) E and B fields |
| 1+2 → PIC Plasma heating Keio | → | 3) e-density and EEDF |
| 3 → CR-model | → | 4) H_0 density ... flux |
| | | 5) Light emission ↔ <i>OES-P observable</i> |
| 4 → Beam formation ONIX | → | 6) electron & H ⁻ beam, emittance |
| 6 → Beam transport IBSimu | → | 7) emittance ↔ <i>OES observable</i> |
| 7 → Beam neutralization | | |

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- J. Lettry, S. Bertolo, A. Castel, E. Chaudet, J.-F. Ecarnot, G. Favre, F. Fayet, J.-M. Geisser, M. Haase, A. Habert, J. Hansen, S. Joffe, M. Kronberger, D. Lombard, A. Marmillon, J. Marques Balula, S. Mathot, O. Midttun, P. Moyret, D. Nisbet, M. O'Neil, M. Paoluzzi, L. Prever-Loiri, J. Sanchez Arias, C. Schmitzer, R. Scrivens D. Steyaert, H. Vestergaard, M. Wilhelmsson, **Measurement of optical emission from the hydrogen plasma of the Linac4 ion source and the SPL plasma generator**, *AIP Conf. Proc.* 1390 (2011) pp.245-254.
- M. Paoluzzi, M. Haase, J. Marques Balula, D. Nisbet, **CERN LINAC4 H- Source and SPL plasma generator RF systems, RF power coupling and impedance measurements**, *AIP Conf. Proc.* 1390 (2011) pp.265-271.
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ICIS 2011 Giardini Naxos

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NIBS 2012 Jyvaskyla

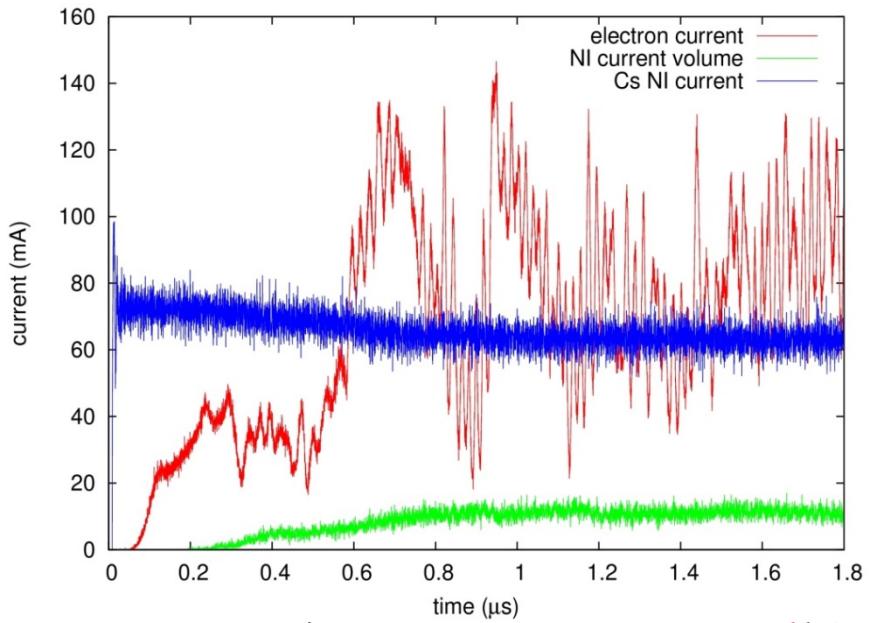
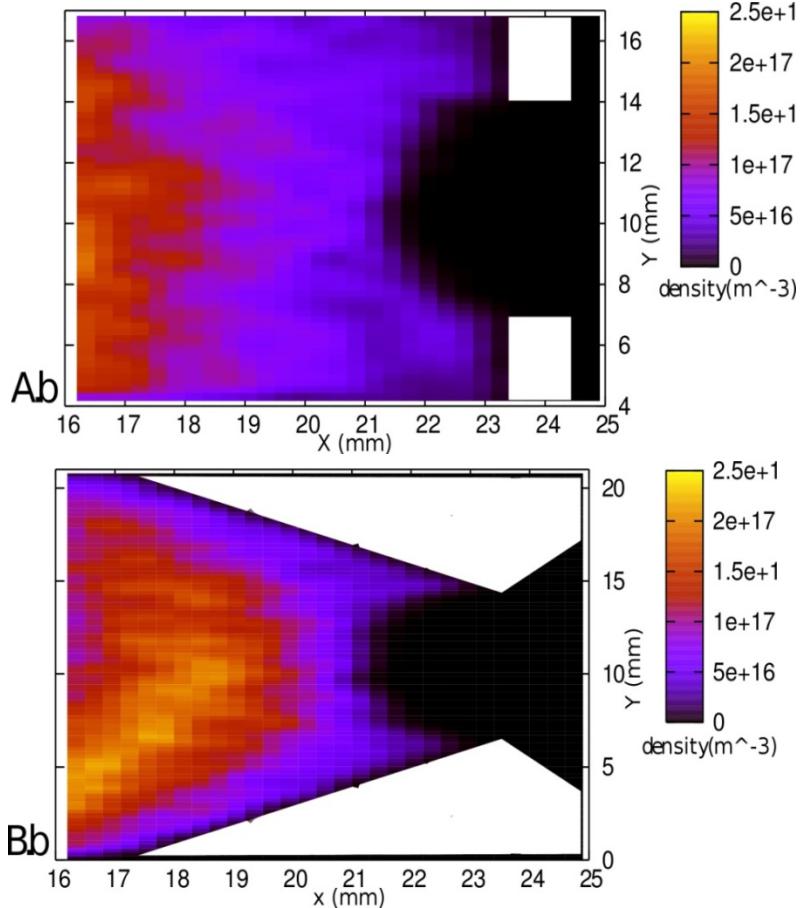
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- Ø. Midttun, J. Lettry, and R. Scrivens, *Measurements of Linac4 H- Ion Source Beam with a Magnetized Einzel Lens Electron Dump*.
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- C. A. Valerio-Lizarraga, J.-B. Lallement, I. Leon-Monzon, J. Lettry, Ø. Midttun, R. Scrivens, *Space Charge Compensation in the Linac4 Low Energy Beam Transport Line with Negative Hydrogen Ions*.
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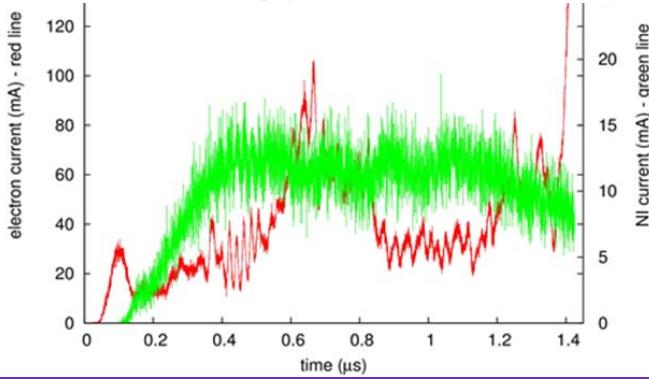
ONIX PIC-simulation of the plasma-beam formation:

P-density: $O(10^{18}) \text{ m}^{-3}$

IS01 & IS02 steady state H⁺ density



ISO2 No-Cs
Tested Nov.12th



13 runs @ 2 weeks & 20 cpus:

- ISO1, (volume production), ISO2, Vol. & Surface
- Sensibility study: H⁻ prod. Rate (1-7 kA/m²), filter field strength, Super particles density, **plasma density** (5×10^{17} - $2 \times 10^{18} \text{ m}^{-3}$) and electron to H⁻ ion ratio (5:5-1:10)
- positive and negative ion extraction

Conclusion outlook

- 1) The ISWP could meet RFQ driven deadlines, a 15 mA, 45 kV H⁻ commissioning beam is available in the linac4.
- 2) However, the intensity and beam emittance are not met. The IS01 optics emittance is limited by volume source e/H ratio requiring design of high current low energy e-dumping.
- 3) Two sets of prototypes were produced, more time is required to conclude on their performances and potential.
- 4) All ancillary systems are operational, all of them require improvements in reliability, controls (GUI) and monitoring.
- 5) The availability of the test stand was O(20%) over the last 4 month... many valid explanations, but 98% is very far. Numerous specialist needed, all of them very busy, all found a slot within the next few days.
- 6) Simulation of the key processes (i.e. H₂-injection, RF, plasma heating) are at a level where engineering and optimization could start.

| | | L4-ISWP | | |
|-----------------------|-------------------------|---------------------|------|------|
| | | drawing SPLNFHR ... | E | F |
| | | units produced : | IS01 | IS02 |
| Design / Eng. / Prod. | Frontend, support | 2 | - | - |
| | Pumping port | | | |
| | Main insulator | 2 | x | x |
| | Extraction optics | 2 | x | x |
| | Plasma Generator | 2 | 2 | 1 |
| | Flange | 2 | 2+x | x |
| | RF-Transfo-Matching | 2 | - | - |
| | Handling-gear | 1 | x | x |
| IS-TS 152 | IS-test stand 152 | 1 | | |
| | LEBT | 1 | | |
| | Photometry Spectroscopy | 1 | | |
| | RF-Amplifier 100kW 50Hz | | | |
| | L4 faraday cage 400 | 1 | | |
| | LEBT | 1 | | |
| | RF-Amplifier 100kW 2Hz | | | |
| | Pumping system | 2 | | |
| L4-IS 400 | RGA | 1 | | |
| | Pulsed HV + cw Einzel | 2 | | |
| | Arc Discharge | | | x |
| | H2-distribution IS+LEBT | 2 | | |
| | Cs-Oven | | 2 | x |
| | Cs-test stand 357 | HV + Piezo | 1 | |
| | Mag-meas. Unit 6 | | | |
| | | | | |
| Ancillaries | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

Thank to all contributors, great motivated IS-team

Major contributions from IS-team students and fellows

| | | 2.0 | 6.0 | | | 7.8 | | | 6.0 | | | 2.5 | | | 2.0 | |
|-----------|------------|-----------------|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | | 2010 | 2011 | | | 2012 | | | 2013 | | | 2014 | | | 2015 | |
| Matthias | Kronberger | CERN | Th-load-Beam optics | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Claus | Schmitzer | | Langmuir, RF-coupling | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Oystein | Midttun | | Beam optics, operation | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Stefano | Mattei | | Plasma modeling | | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Hugo | Pereira | | Cesium Lab. Sputtering | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Jose | Sanchez | | Meas. B-field, FPGA RF | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Jaime | Gil Flores | | Controls, database | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Chiara | Pasquino | | H2-injection | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Cristhian | Valerio | | LEBT space charge | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Sylvia | Izquierdo | | H2-distr controls | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Mahel | Devoldere | | FE engineering | | 0.25 | | | | | | | | | | | |
| Daniel | Fink | | Spectro / beam | | | | | | | | | | | 0.25 | 0.25 | 0.25 |
| | | | Plasma / Cesiation | | | | | | | | | | | 0.25 | 0.25 | 0.25 |
| Marco | Garlasche | | ISO2 engineering | | | | | | | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 |
| Serhiy | Mochalsky | LPGP Orsay | Beam formation | | | | | 0.25 | 0.25 | | | | | | | |
| Taneli | Kalvas | Jyvaskyla Univ. | Beam Optics | | 0.25 | | | | | | | | | | | |
| Masatoshi | Ohta | Keio Univ. | Plasma Modeling | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Masatoshi | Yasumoto | | | | | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 | 0.25 |
| Kenjiro | Nishida | | Neutrals transport | | | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 |
| Takanori | Shibata | | | | | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 |
| Takashi | Yamamoto | | | | | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 | 0.13 |

