

Latest measurements of LGAD diodes fabricated at IMB-CNM

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Advanced Silicon Radiation Detectors



Tracking Silicon Detectors → PiN Diodes

Introduction

● **PiN detectors** used **for tracking applications**

- ▶ Proportional response
- ▶ Good efficiency
- ▶ Segmentation technologically available (strips and pixels)

- After irradiation → Radiation Damage
→ Worsening of signal to noise ratio (S/N)

● Need to **improve performances after irradiation** of PiN diode for radiation detection.

Avalanche Diodes with Low Internal Gain

- ▶ Exploit **avalanche** phenomenon of a **pn junction** polarized **in reverse mode**.
 - ▶ **LGAD = Low Gain Avalanche Diode**
- Diodes with **internal gain** are more **radiation hard**
 - ▶ Charge multiplication compensates charge loss due to trapping;
 - ▶ Higher electric field => Shorter collection times
=> Lower trapping probability
- Have higher **signal to noise ratio** (S/N) => Better spatial resolution
- **Low gain** (<10) → Good for particle physics
 - ▶ High gain => Higher noise (lower S/N)
=> Longer collection times
=> Higher trapping probability

Structure of LGAD

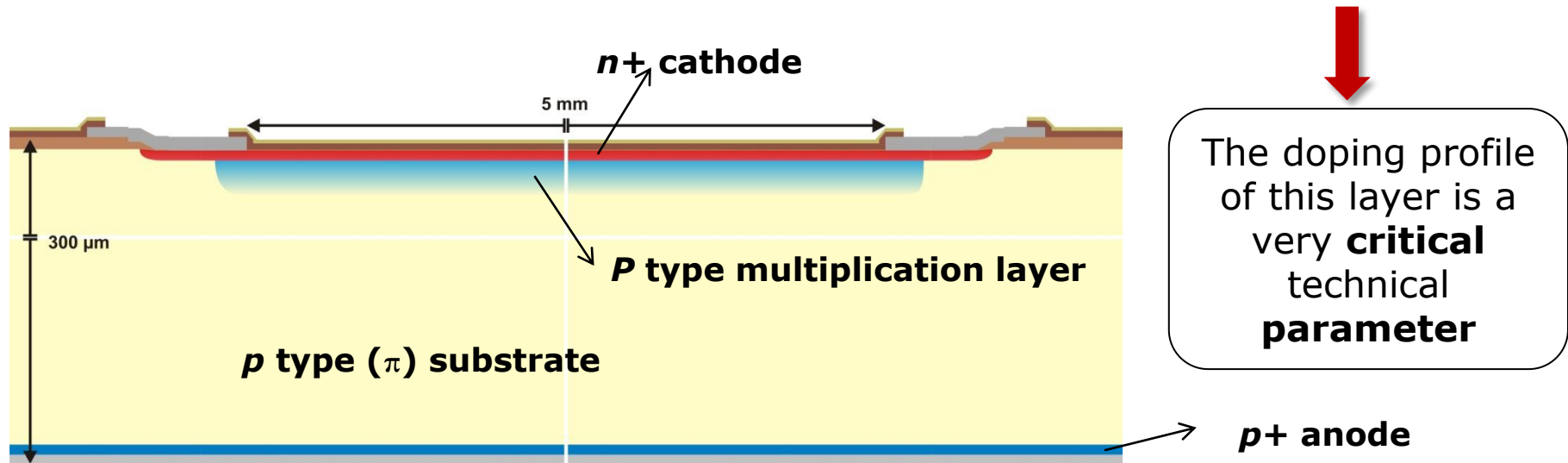
- The goal: a diode with multiplication working in linear mode.
- Starting point: PiN-PAD diode with an area of 5mm x 5mm.

➤ **Structure**: highly resistive p -type substrate

➤ **$n+$ well** for the cathode

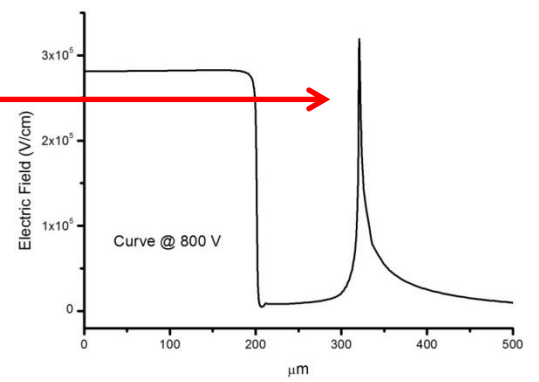
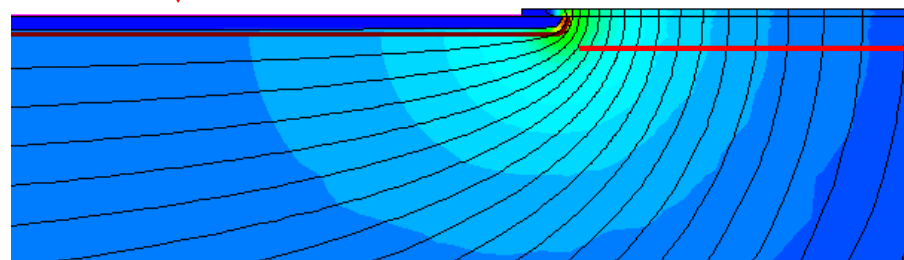
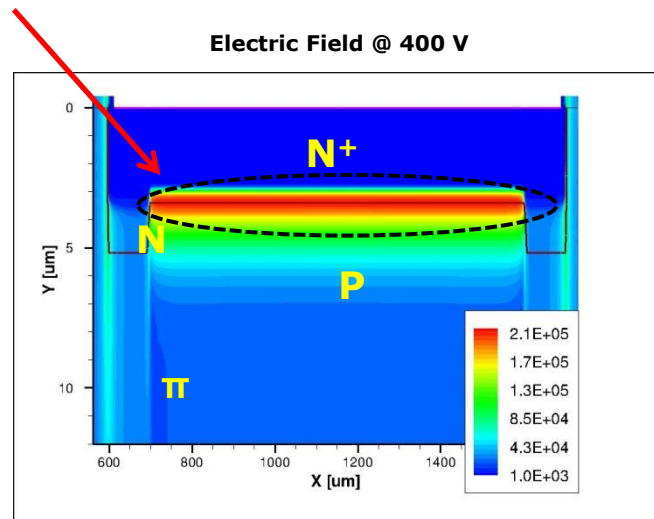
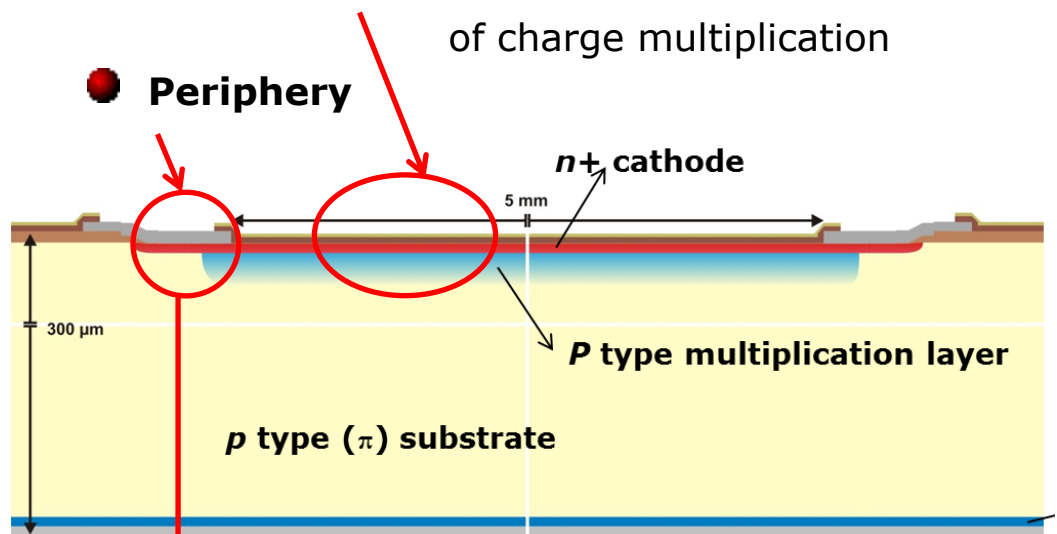
➤ **p diffusion** under the cathode

=> enhance electric field => **multiplication layer**



Design of the Edge Terminations

- Two regions → different junctions:
 - **Central area** → uniform electric field, high enough to activate mechanism of charge multiplication
 - **Periphery**

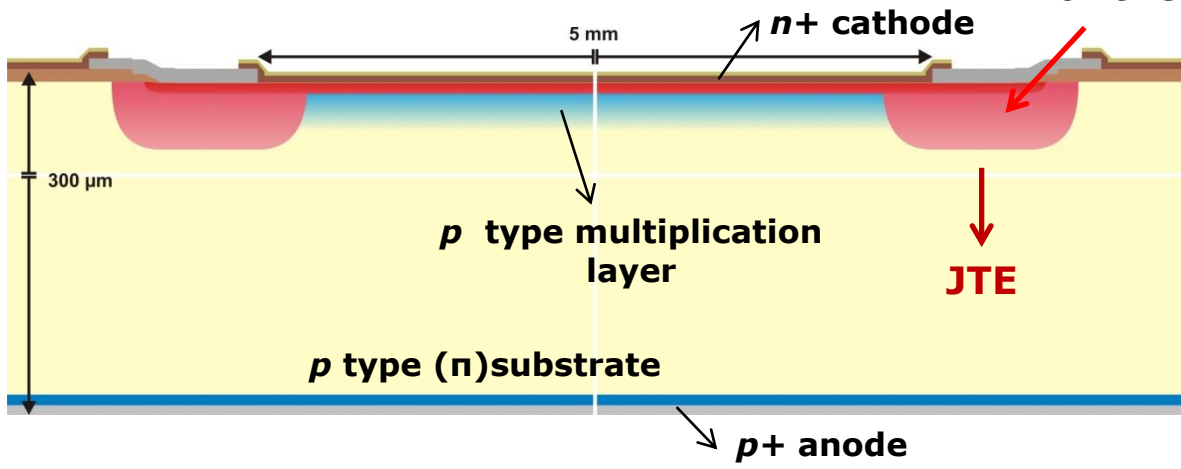


● We want: $V_{BD|Central} \ll V_{BD|Termination}$

Design of the Edge Terminations

● We want: $V_{BD}|_{Central} \ll V_{BD}|_{Termination}$

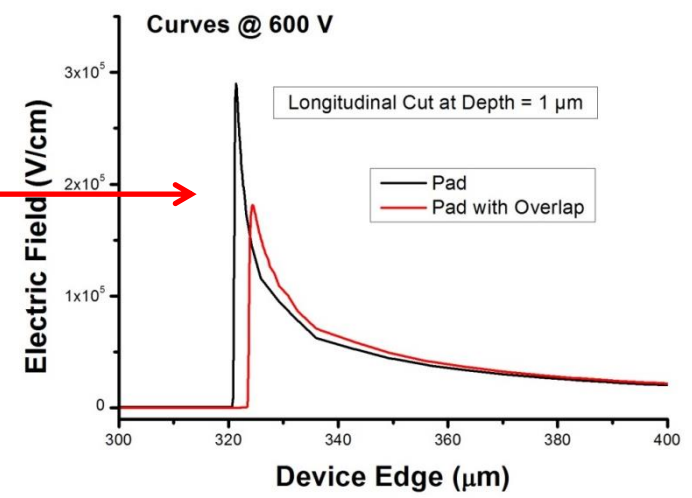
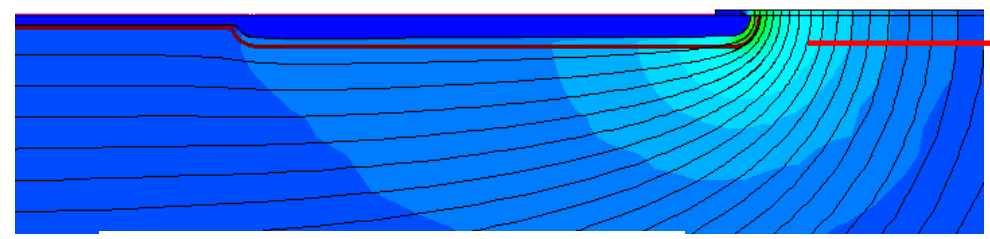
➡ Low doping **n well in the periphery** of the cathode



➡ higher voltage capability

Junction Termination Extension

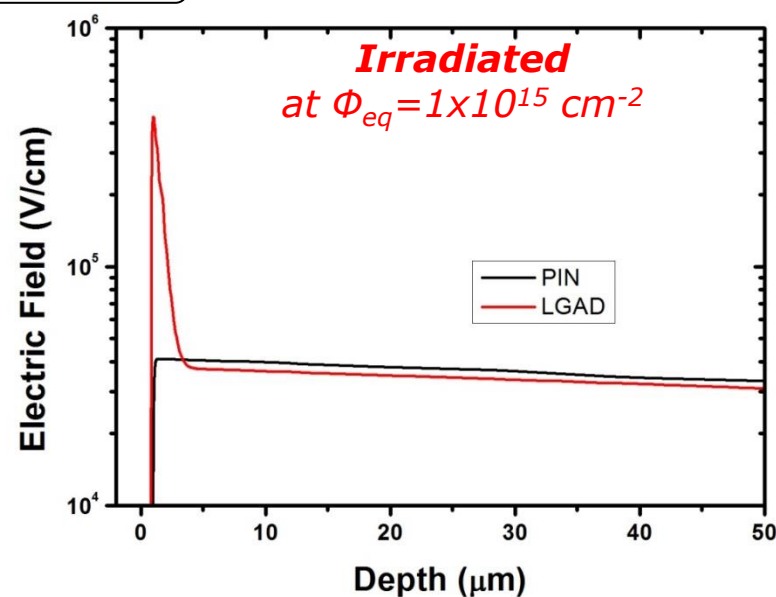
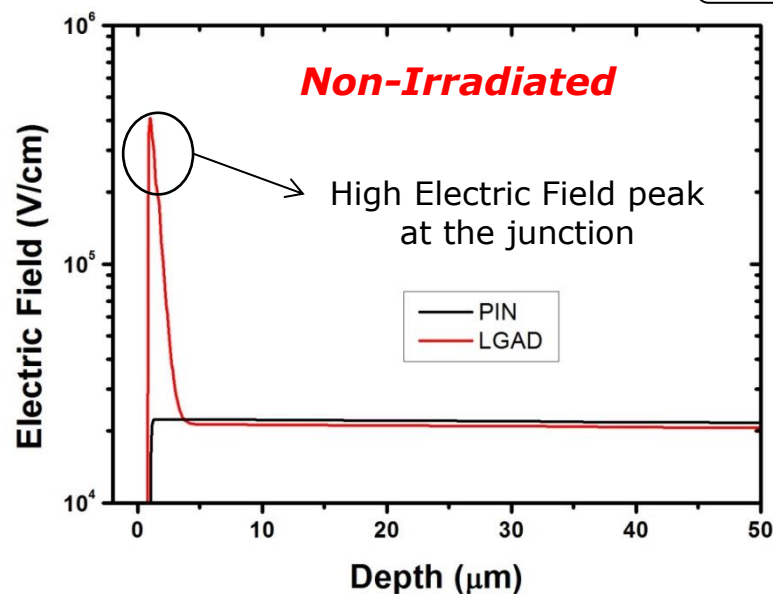
PiN Diode with JTE



● 2D Simulation: ➡ Lower electric field peak

Simulation of Irradiated Devices

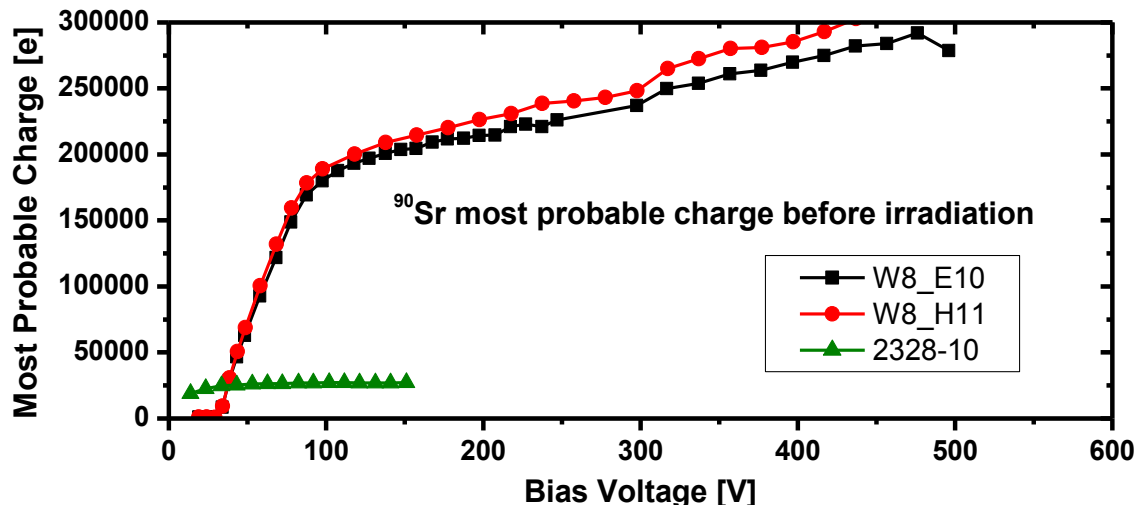
Curves @ 600 V



- **PiN** → electric field at the junction higher after irradiation
- **LGAD** → electric field at the junction → after irradiation = before irradiation

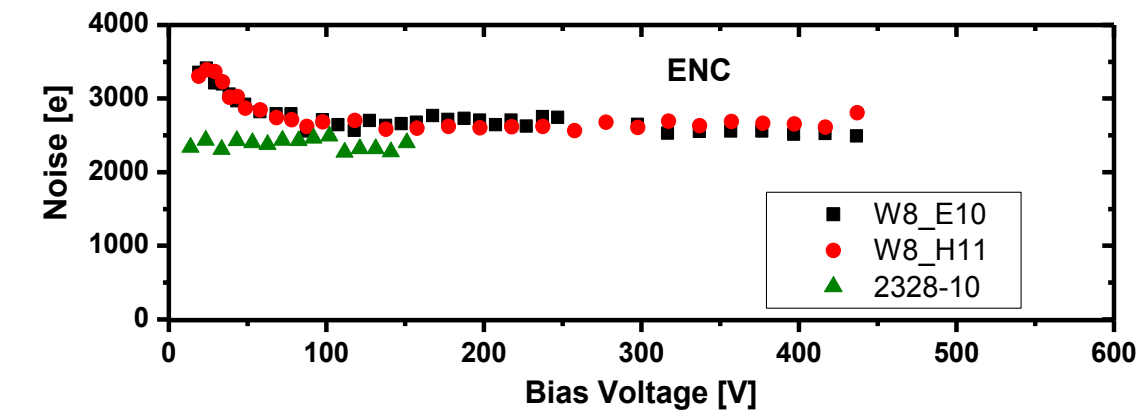
Effects of Radiations

● Charge collection measurements of MIPs with **⁹⁰Sr source**



*Performed at the
"Jozef Stefan"
Institut, in Ljubljana,
Slovenia*

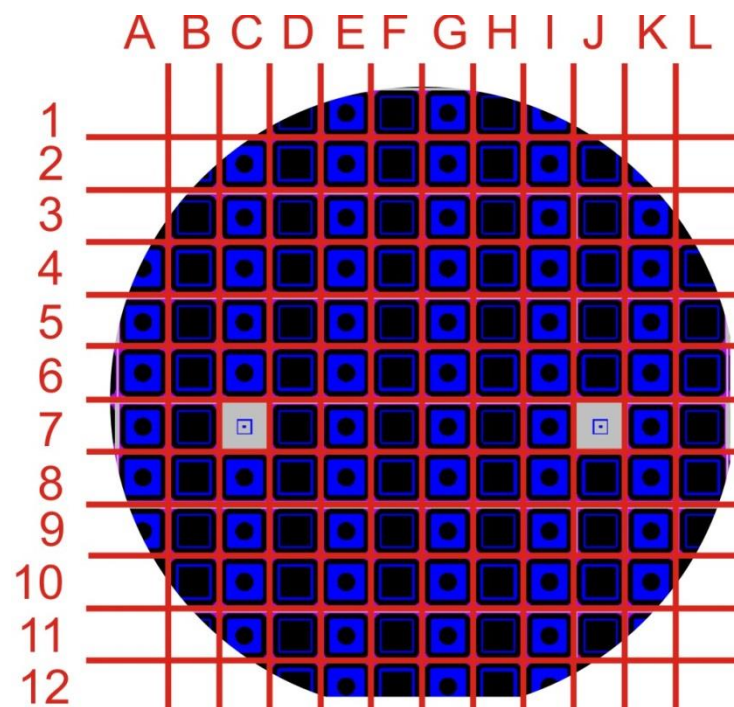
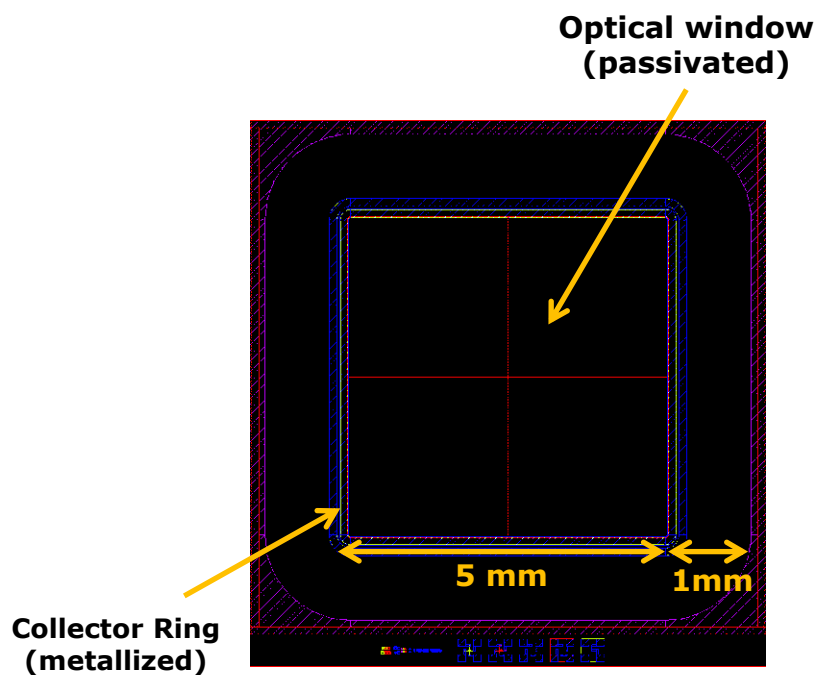
➡ Before irradiation:
Improvement of signal
→ a factor 8 at 300V



➡ After irradiation: **no**
significant **increase of**
the noise

Fabrication Layout

- Devices with active area of 5mmx5mm
- Window in the cathode metallization for light source characterization



Mask layout

Fabrication Runs

● Various fabrication runs to improve the characteristics of the LGAD devices.

➤ Latest run:

- High resistivity p-type substrate; 300 μ m thick;
- 3 couples of wafers with increasing p-layer doping
- A PiN wafer for reference

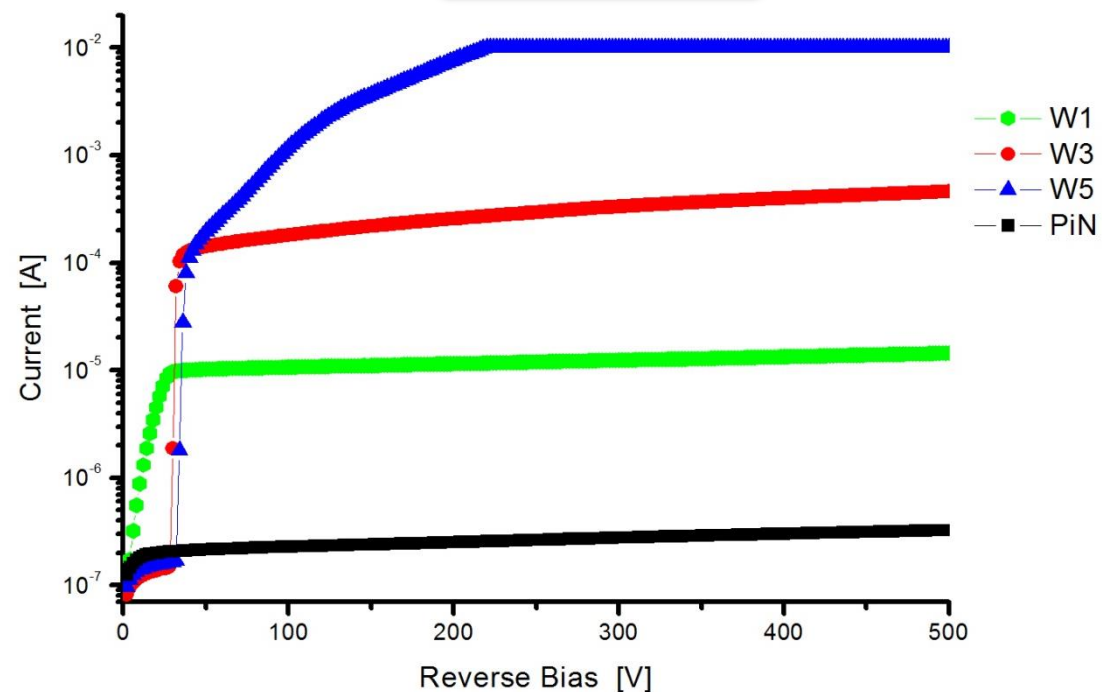
Wafer Number	P-layer Implant (E = 100 keV)	Substrate features	Expected Gain
1-2	$1.6 \times 10^{13} \text{ cm}^{-2}$	HRP 300 (FZ; $\rho > 10 \text{ K}\Omega \cdot \text{cm}$; $\langle 100 \rangle$; T = $300 \pm 10 \mu\text{m}$)	2 - 3
3-4	$2.0 \times 10^{13} \text{ cm}^{-2}$	HRP 300 (FZ; $\rho > 10 \text{ K}\Omega \cdot \text{cm}$; $\langle 100 \rangle$; T = $300 \pm 10 \mu\text{m}$)	8 - 10
5-6	$2.2 \times 10^{13} \text{ cm}^{-2}$	HRP 300 (FZ; $\rho > 10 \text{ K}\Omega \cdot \text{cm}$; $\langle 100 \rangle$; T = $300 \pm 10 \mu\text{m}$)	15
7	(---) PiN Wafer	HRP 300 (FZ; $\rho > 10 \text{ K}\Omega \cdot \text{cm}$; $\langle 100 \rangle$; T = $300 \pm 10 \mu\text{m}$)	No Gain

Electrical Characterization

- I-V curves → 3 different p-doping wafers and PiN wafer
 - Increasing current, but plateau reached;
 - High breakdown.

I-V Curves

Run 7062 - APD

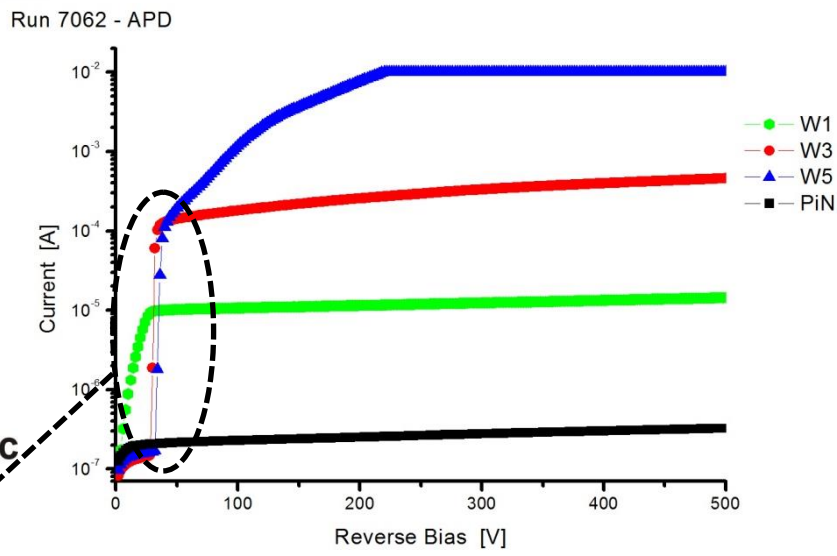
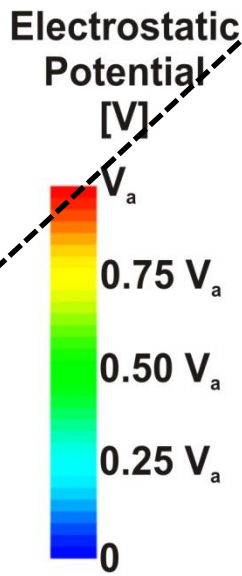
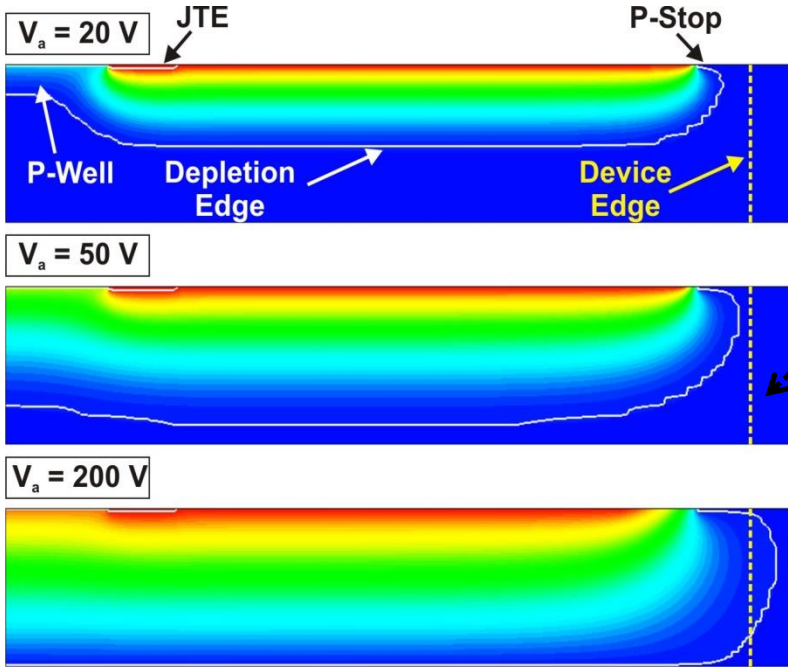


Wafer Number	P-layer Implant (E = 100 keV)
W1	$1.6 \times 10^{13} \text{ cm}^{-2}$
W3	$2.0 \times 10^{13} \text{ cm}^{-2}$
W5	$2.2 \times 10^{13} \text{ cm}^{-2}$
W7	(---) PiN Wafer

Electrical Characterization

I-V curves

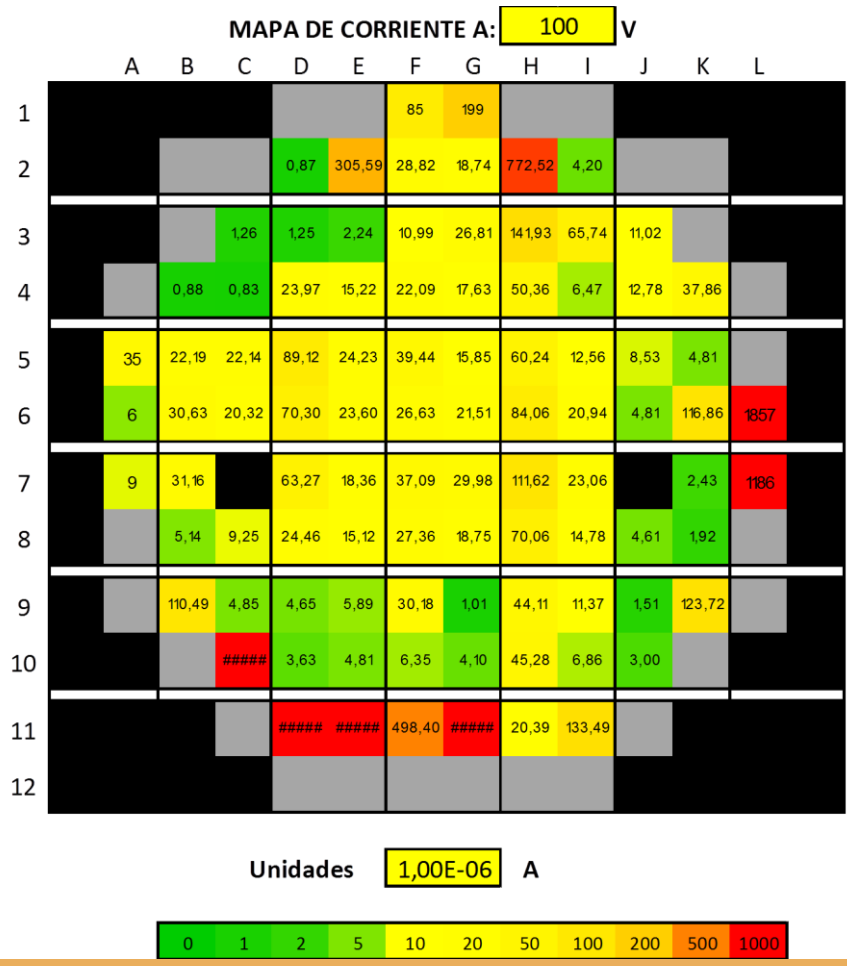
➡ Abrupt transition at $\sim 40V \div 50V$



➡ At $\sim 50V$ the depletion zone reaches the device edge
 ➡ huge surface current

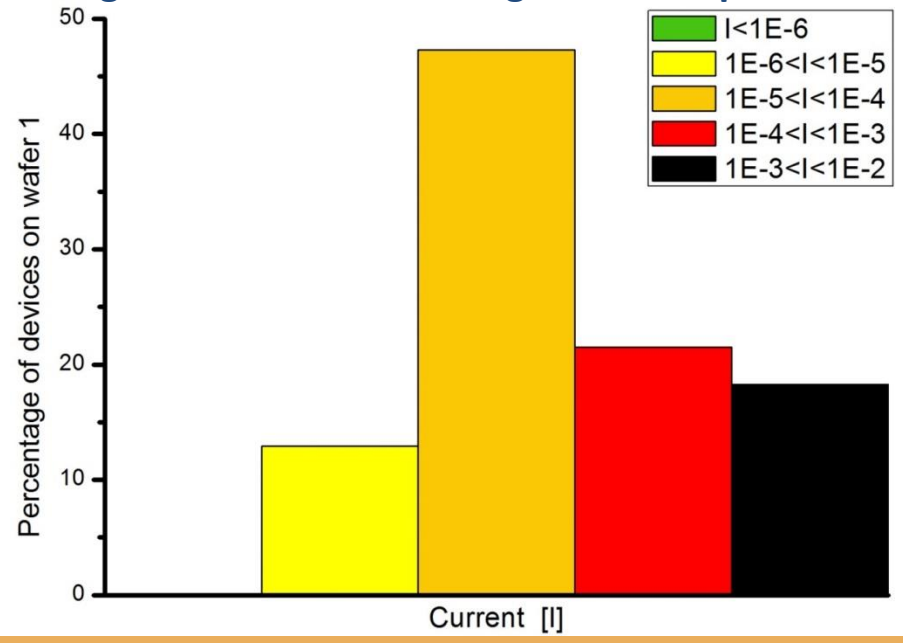
Wafer 1 - Performance Statistics

Wafer 1 → $1.6 \times 10^{13} \text{ cm}^{-2}$



- Current levels spreading throughout the wafer (from $< 10 \mu\text{A}$ to $> 1 \text{ mA}$).
- Most detectors → $[10 \div 100 \mu\text{A}]$

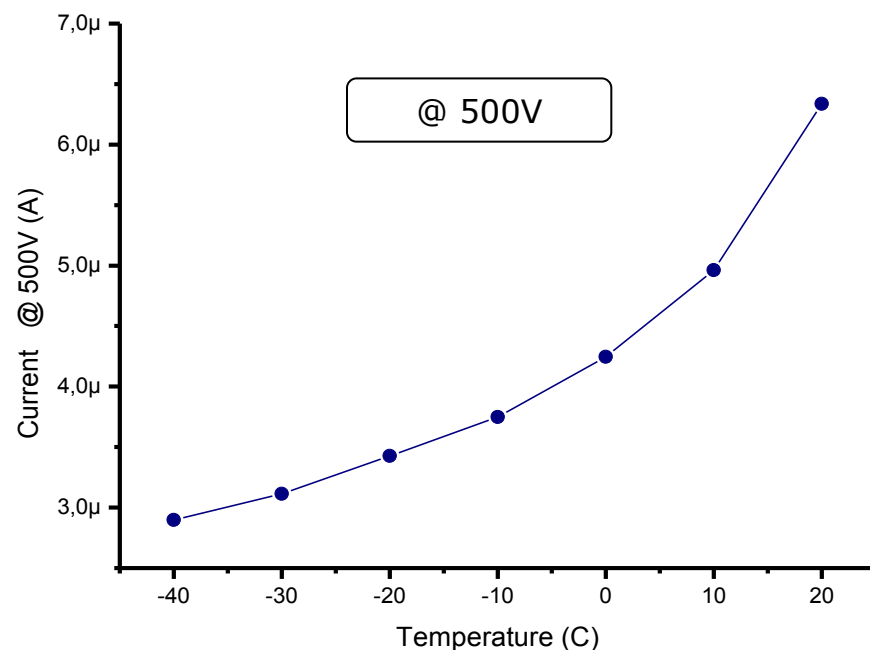
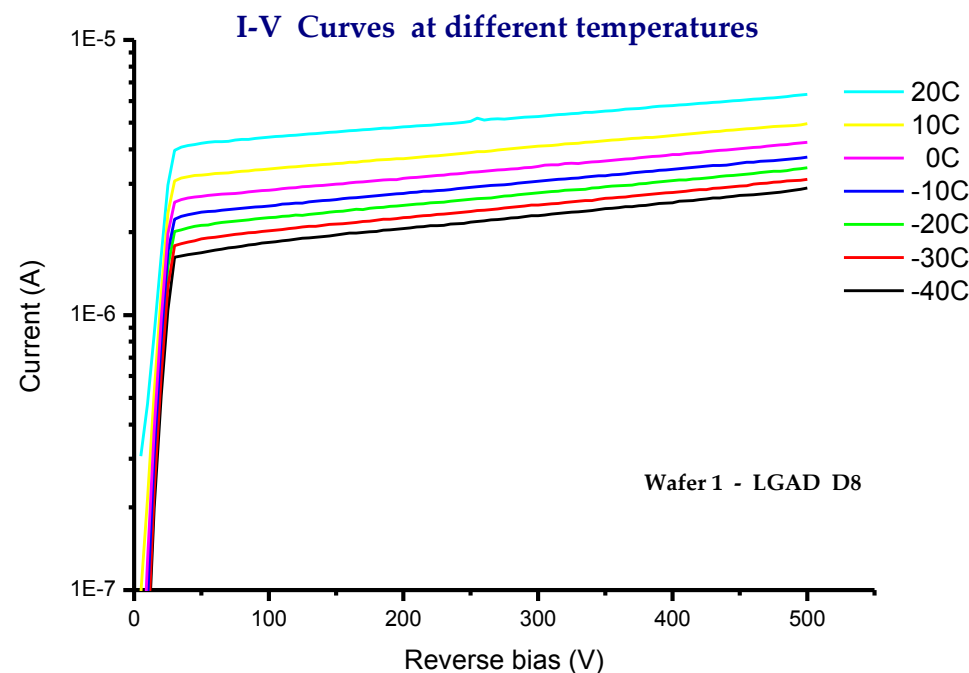
Percentage of detectors on wafer 1 distinguished for current ranges at 500V polarization



Wafer 1 - Electrical Characterization

I-V curves → **at different temperatures** (from 20°C down to -40°C)

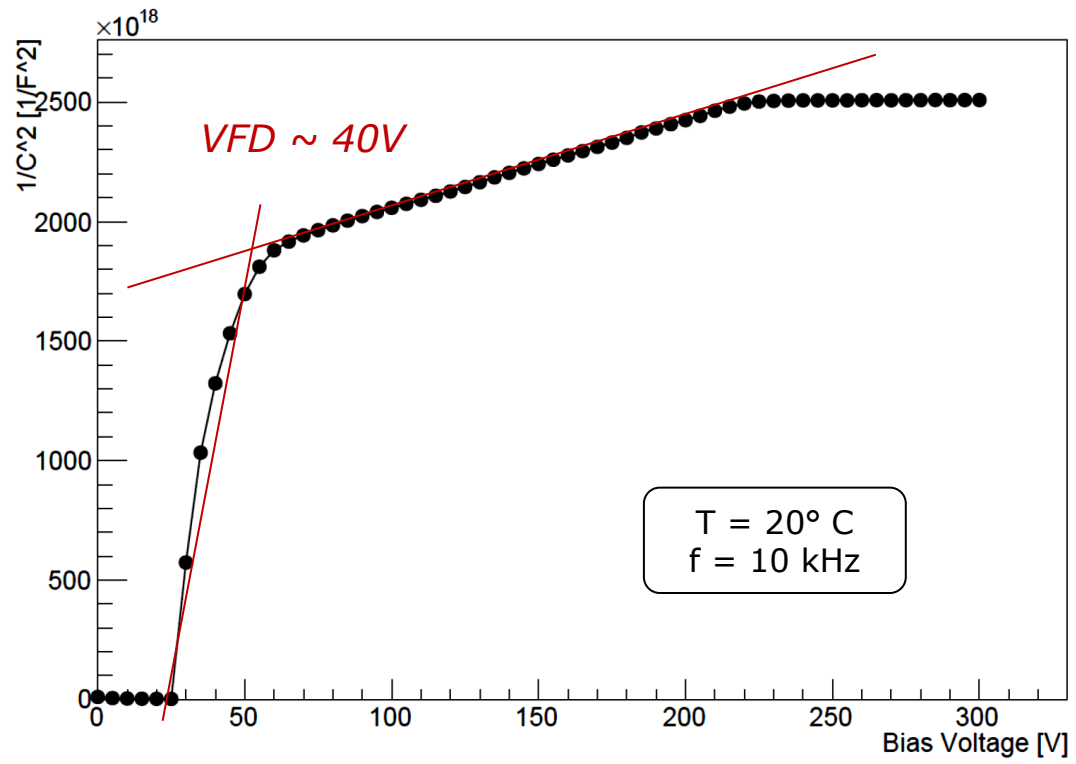
Little reduction of the current with the temperature



We suppose there is a big contribution of the **surface current**

Wafer 1 - Electrical Characterization

$1/C^2-V$ Curve → A detector from wafer 1



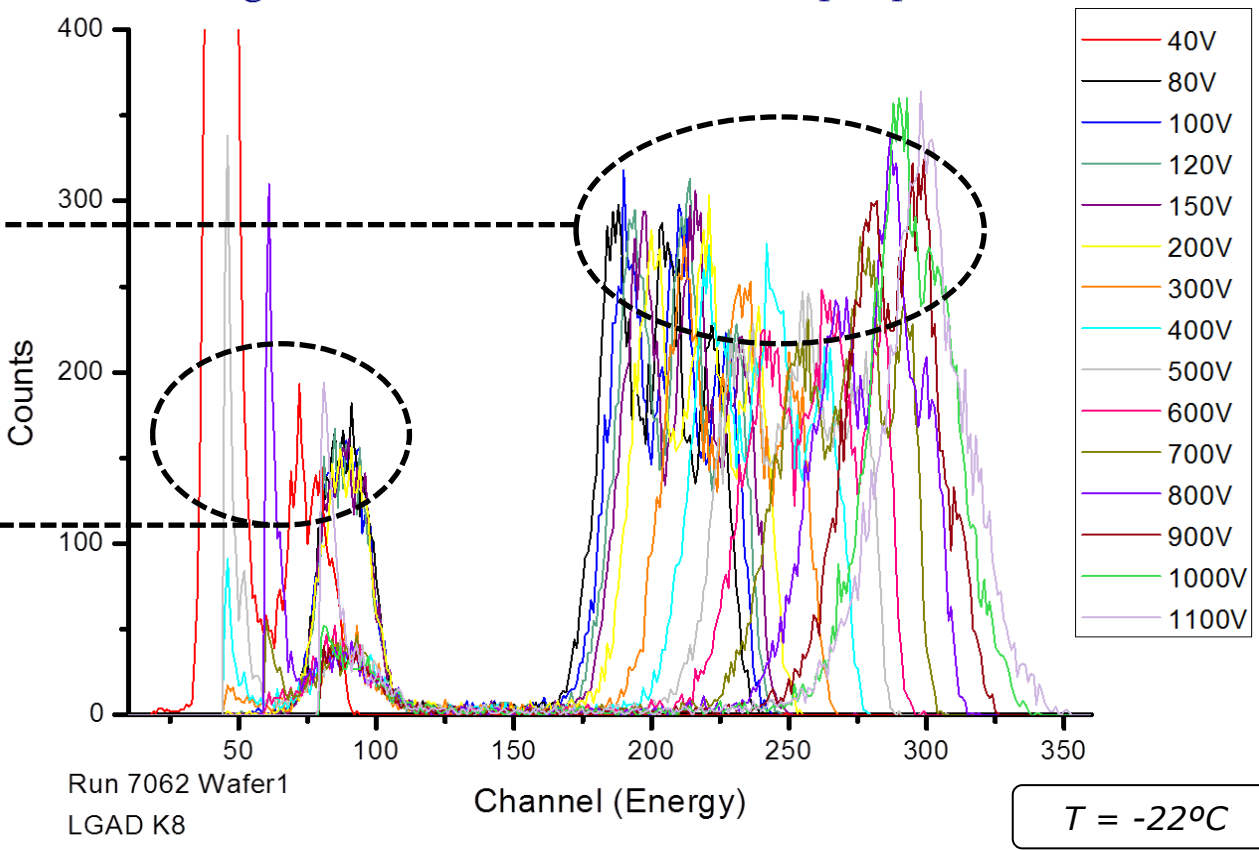
- ➡ C ~ 20 ÷ 24 pF
 - ➡ V_{FD} ~ 40V
- (Method of intercept)

Wafer 1 - Charge Collection

● Multiplication factor measured with **tri-alpha radiation source**

→ (**²³⁹Pu/²⁴¹Am/²⁴⁴Cm**)

Charge Collection Measurements - Alpha particles

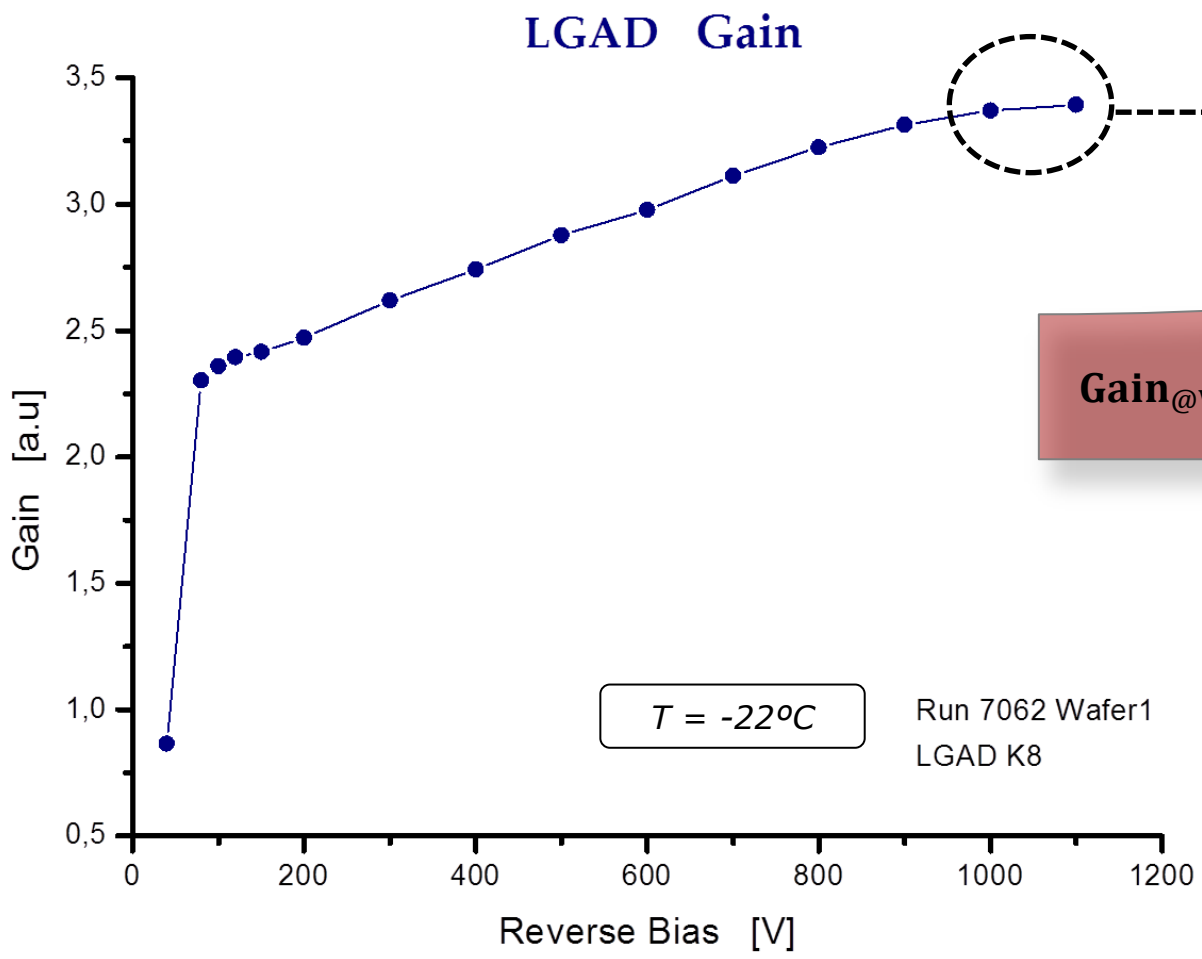


Multiplied signal

Non-multiplied signal

Irradiation from the back

Wafer 1 - Gain



Gain ~ 2,3 ÷ 3,5

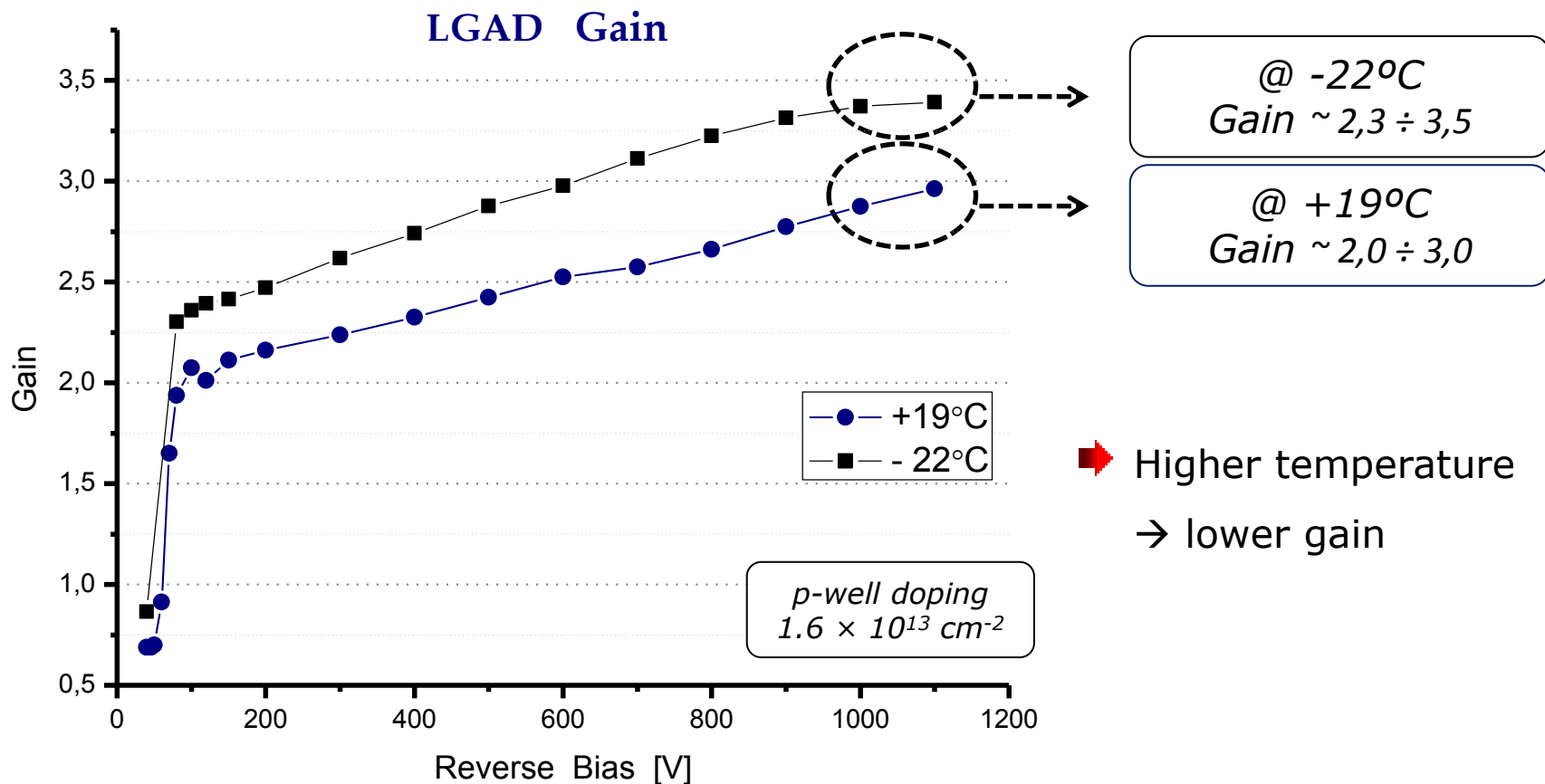
$$Gain_{@V} = \frac{\text{Central Peak Channel}_{@V}}{\text{Central Peak Channel}_{No\ mult}}$$

Wafer Num	P-layer Implant (E=100 keV)	Expected Gain
1-2	$1.6 \times 10^{13} \text{ cm}^{-2}$	2 - 3

As expected

Wafer 1 - Gain

● Gain measured for LGAD detector **at different temperatures:**

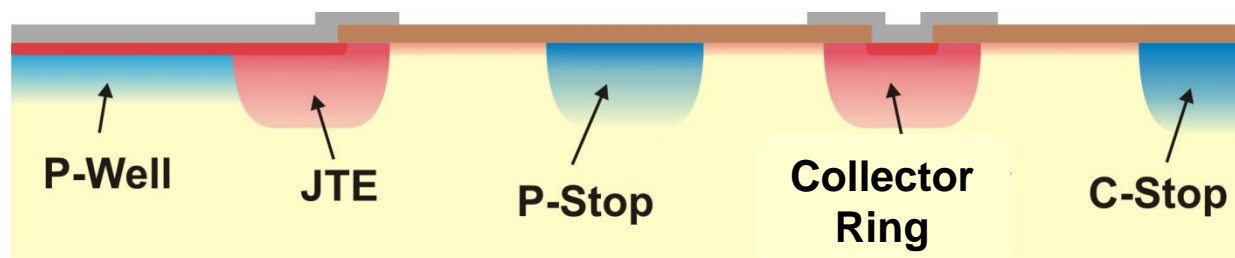


Conclusions

- ▶ We have presented:
 - the structure of the **LGAD (Low Gain Avalanche Diode)**:
 - ▶ multiplication layer;
 - ▶ design of the edge terminations;
 - the **electrical characterization** of LGAD detectors with different p-doping of the multiplication layer and at different temperatures;
 - the results of the **charge collection measurements** performed on the LGAD detector with lower p-doping ($1.6 \times 10^{13} \text{ cm}^{-2}$) of the multiplication layer;
 - the **gain** (at different temperatures) of LGAD detectors with lower p-doping.

Future Work

- Further **characterization with MIPs** of LGAD with low doped multiplication layer.
- Electrical and charge collection measurements of detectors with **higher p-doping** of the multiplication layer. → *Ongoing*
- Study of detectors **after irradiation**. → We have already sent LGAD diodes to be irradiated with protons (in Los Alamos).
- Application of the multiplication mechanism to **segmented detectors** (microstrips and pixels). → *See following talk by M. Baselga*
- **New fabrication run**, with a new geometry that includes **isolation structures** (p-stop, collector ring, channel stop).



- Realization of **low gain thin** ($\sim 200\mu\text{m}$) detectors.

Applications

- Trackers for high energy physics experiments.
- Direct detection of soft x-rays ($<2\text{KeV}$) \rightarrow Synchrotron radiation experiments
- More...

Thank you!