

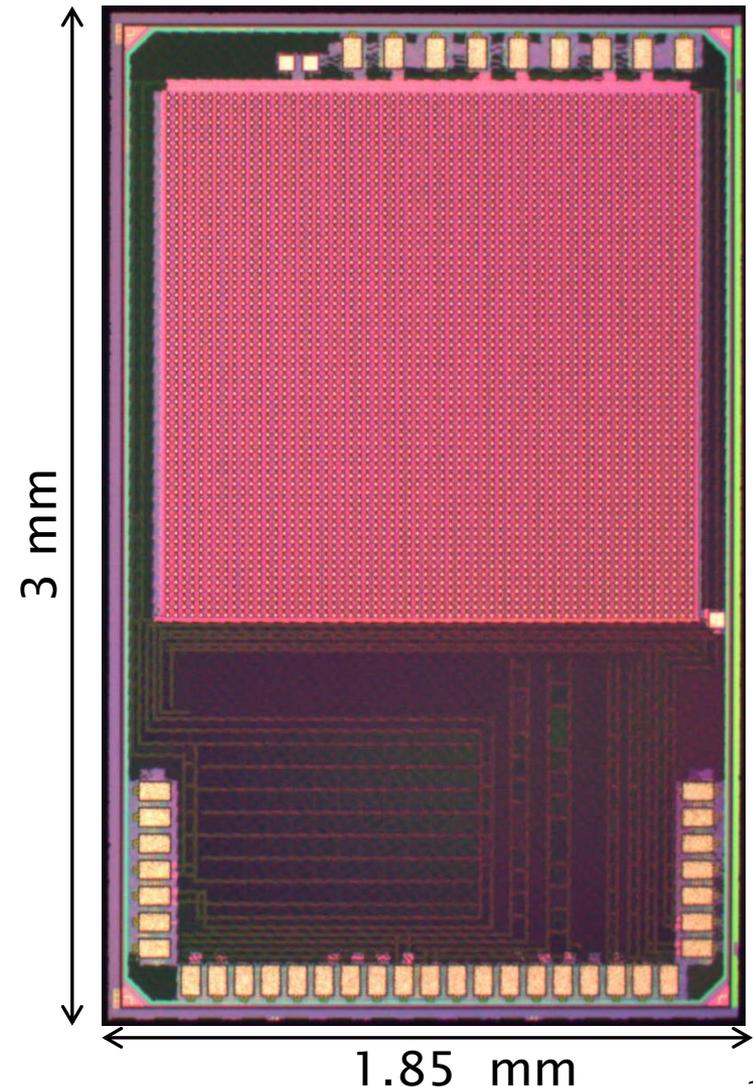


CLICpix Radiation Testing and Validation

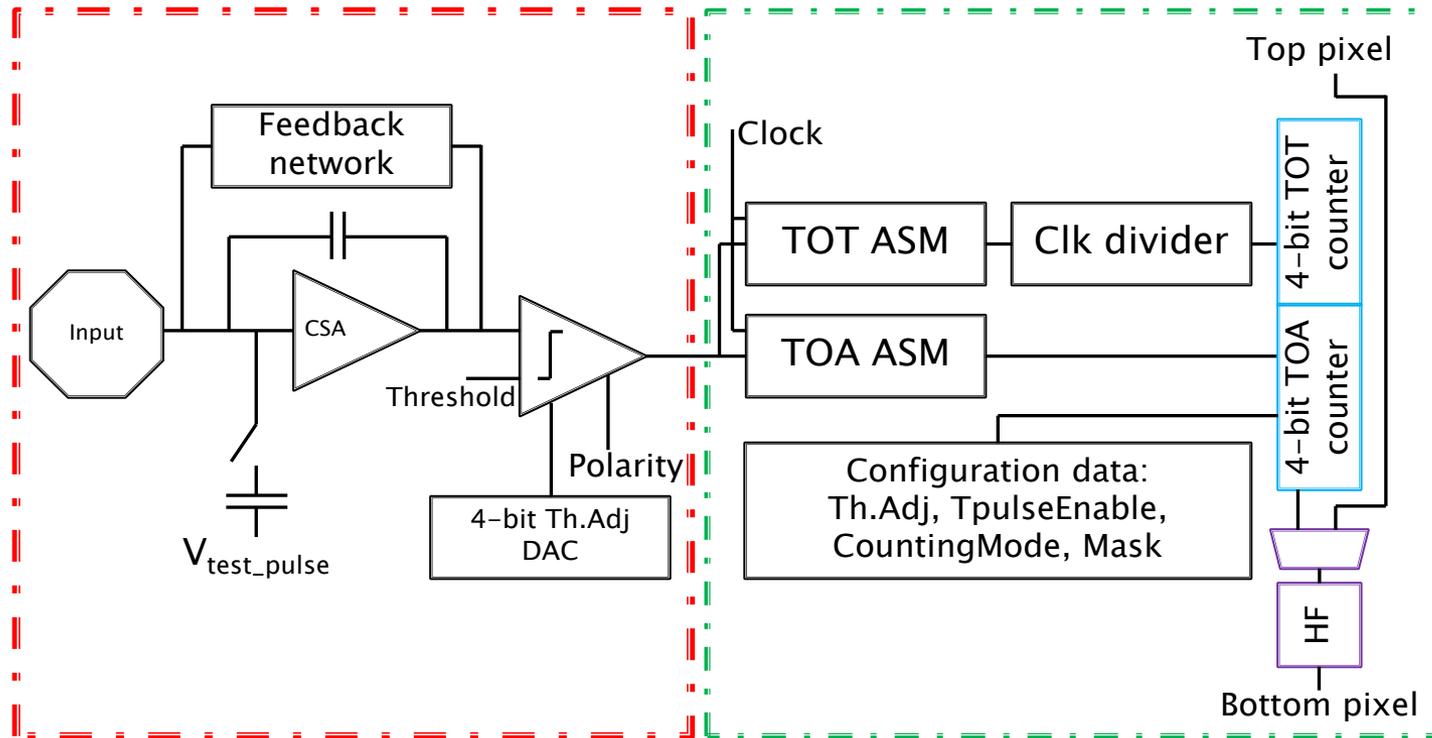
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CLICpix

- ▶ CLICpix is a **hybrid** pixel detector to be used as the CLIC vertex detector
- ▶ Main features:
 - small pixel pitch (25 μm),
 - Simultaneous TOA and TOT measurements
 - Power pulsing
 - Data compression
- ▶ A demonstrator of the CLICpix architecture with an array of 64x64 pixels has been submitted using a commercial **65 nm technology** and tested
- ▶ The technology used for the prototype has been previously characterized and is being validated for HEP use and radiation hard design up to very high doses



Pixel architecture



- ▶ The analog front-end shapes photocurrent pulses and compares them to a fixed (configurable) threshold
- ▶ Digital circuits simultaneously measure **Time-over-Threshold** and **Time-of-Arrival** of events and allow zero-compressed readout

Tests performed so far

	Simulations	Measurement
TOA Accuracy	< 10 ns	< 10 ns
Gain	44 mV/ke ⁻	40 mV/ke ⁻
Dynamic Range	up to 40 ke ⁻ (configurable)	up to 40 ke ⁻ (configurable)
Non-Linearity (TOT)	< 8% at 40 ke ⁻	< 4% at 40 ke ⁻
Equivalent Noise	~60 e ⁻ (without sensor capacitance)	~51 e ⁻ (with a 6% variation r.m.s.)
DC Spread (uncalibrated)	$\sigma = 160 e^-$	$\sigma = 128 e^-$
DC Spread (calibrated)	$\sigma = 24 e^-$	$\sigma = 22 e^-$
Power consumption	6.5 μ W	7 μ W

Measurements expressed in electrons depend on the test capacitance. A nominal value of 10 fF was assumed here

Why radiation testing?

- ▶ CLIC radiation hardness requirement: < 1 Mrad
- ▶ LHC upgrade: 1 Grad! But...
- ▶ Knowing how blocks react to radiation can be useful to better understand how they work
- ▶ Test results can be very useful for people using 65 nm technology for LHC applications
- ▶ ... such as the RD53 collaboration

The RD53 collaboration

- ▶ Collaboration on future pixel chips for ATLAS/CMS/LCD
- ▶ Development and characterization of circuits and building blocks needed for pixel chips
- ▶ **Share circuit blocks**
- ▶ Some blocks which will be useful for CLIC are already being designed (bandgap, I/O cells...)
- ▶ Work is ongoing using the same technology used for CLICpix

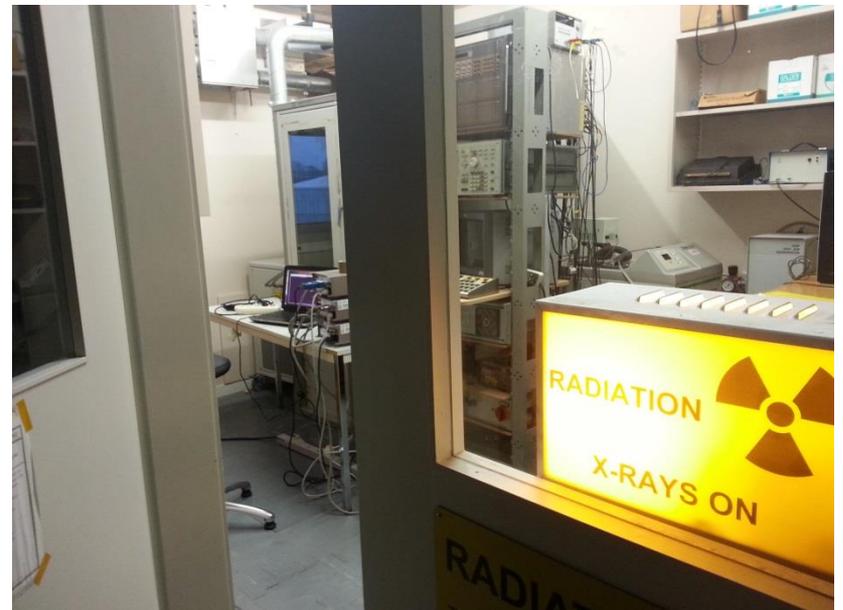
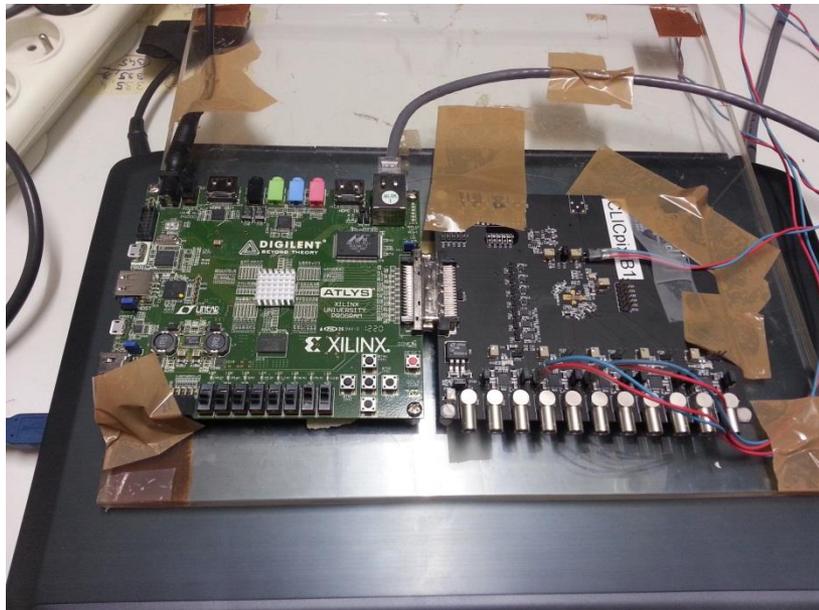
Total Dose Effects

- ▶ Threshold voltage shift in both NMOS and PMOS devices
- ▶ Leakage current increase in NMOS transistors
- ▶ Very large decrease in PMOS transconductance for high radiation doses (>200 Mrads), dependent on the device size
- ▶ Reduced speed of digital circuits

- ▶ Testing on single transistors have been carried out by researchers at CERN and CPPM

Test setup

- ▶ A in-house calibrated X-ray test setup was used to evaluate Total Dose effects
- ▶ Tests were automated using a linux PC and the already tested CLICpix board and Spartan-6 FPGA
- ▶ Two different chips were tested and they showed similar results

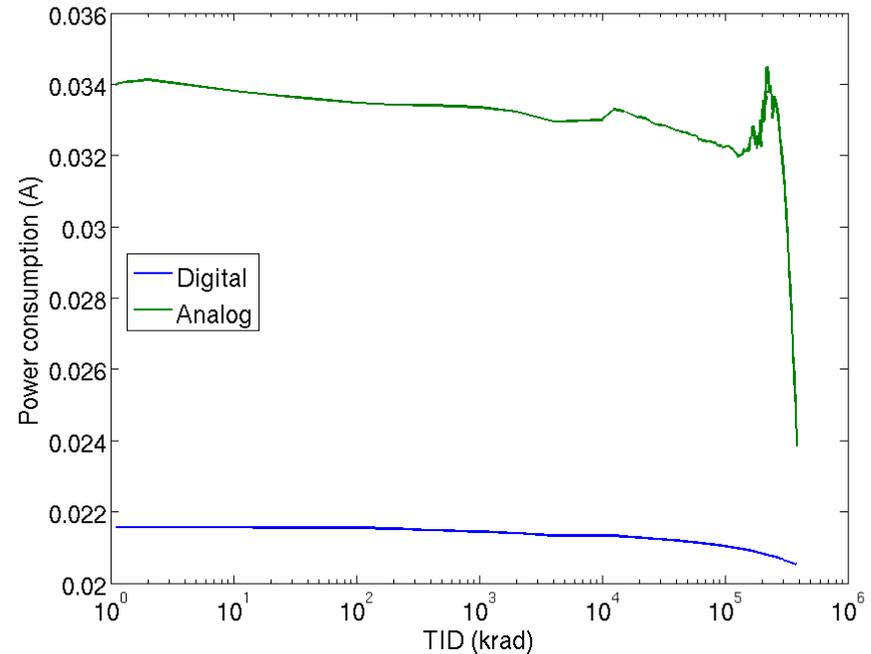


Test routines

- ▶ Small radiation steps in the dose range interesting to the CLIC project (< 10 Mrad)
- ▶ Larger steps for higher doses (until the chip stopped working)
- ▶ The main analog performances of the chip were monitored throughout the test

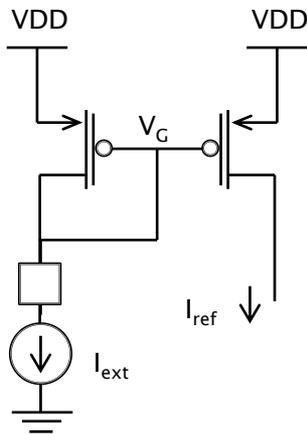
Power consumption

- ▶ Digital power consumption had a very limited variation up to very high dose rates
- ▶ The digital features of the chip kept working normally for the whole test
- ▶ The analog power consumption plummeted after ~ 250 Mrads (after which the chip was not functional anymore)



- ▶ The PMOS current mirror used to bias the chip “switched off” at high doses, making it impossible to power the chip

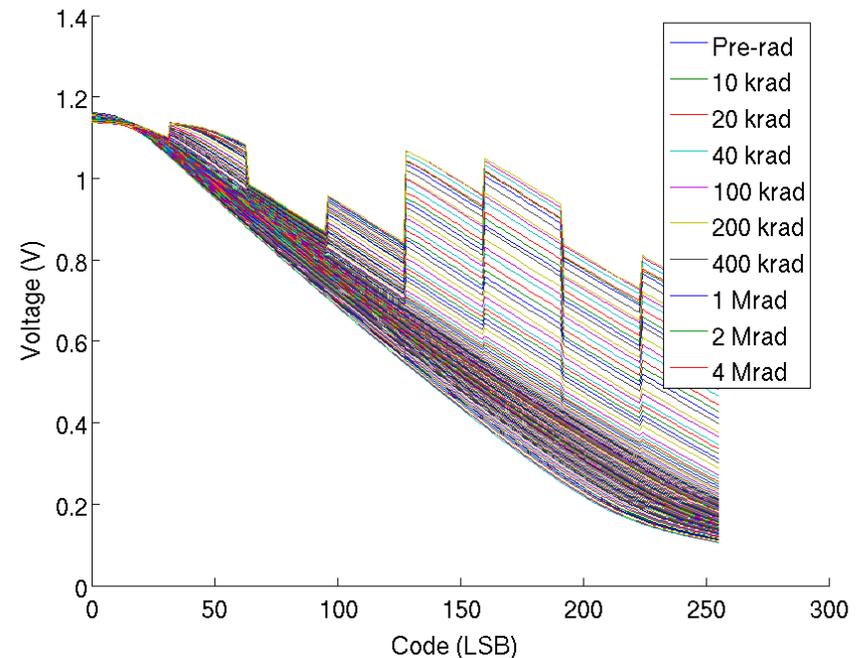
Reference Current Input



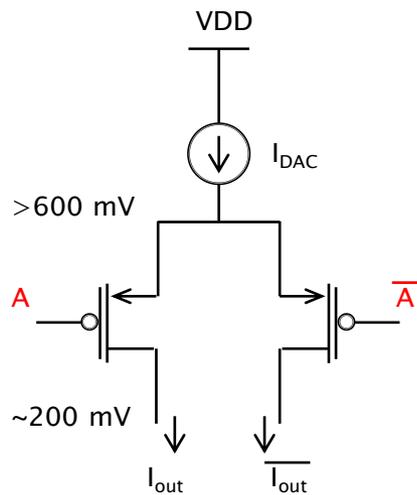
- ▶ The chip uses a PMOS current mirror to copy an external reference current
- ▶ At high doses, the PMOS devices in the mirror are unable to provide enough current
- ▶ A final version of CLICpix would use a **bandgap** to generate a reference voltage inside the chip, making it more robust

Digital to Analog Converters

- ▶ DACs used for biasing kept their linearity for low rates, with a minimal variation of their characteristics
- ▶ At high rates (> 300Mrads) a large non-linearity appears



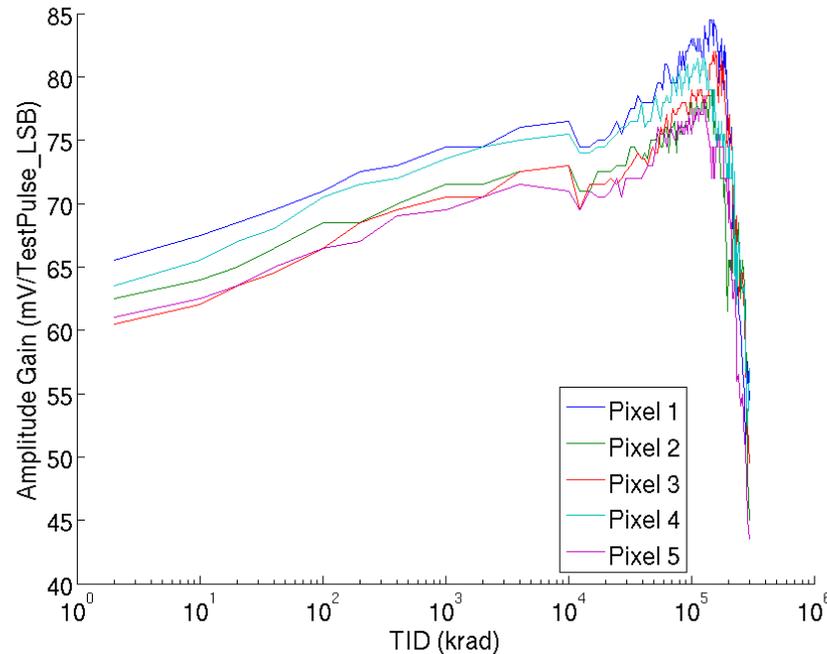
TID effect on PMOS transistors



- ▶ DACs use PMOS switches to control a current mirror for each bit
- ▶ At high rates switches irradiated while they are ON (their control voltage is GND) degrade more quickly than the one irradiated while they are OFF
- ▶ Damaged switches are unable to let the nominal current pass (they are permanently OFF)

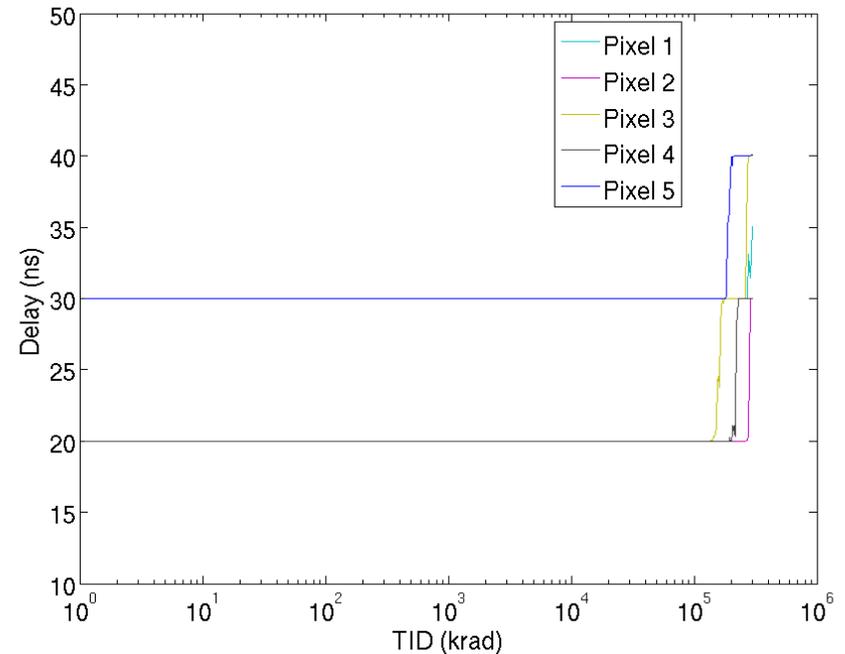
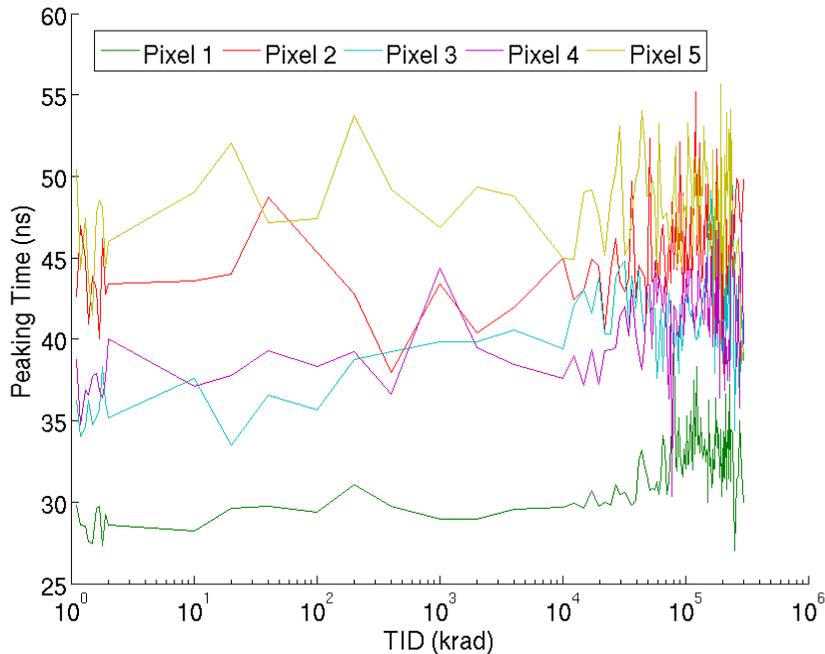
Front-end gain

- ▶ The voltage gain of the analog front-end shows some variation for low rates, due to a reduction of the gain of the preamplifier or a decrease in the feedback current
- ▶ A higher variation can be noted for higher doses



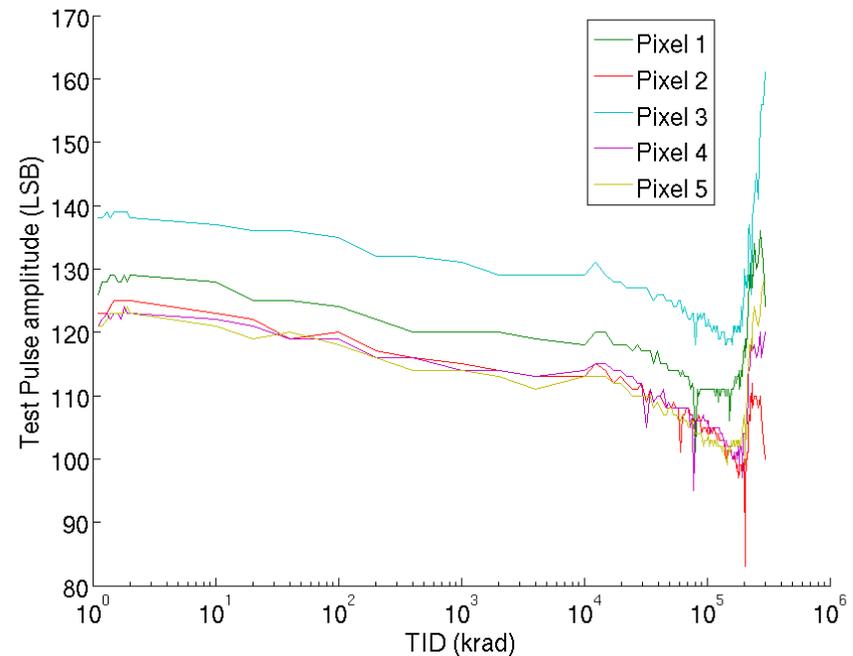
Front-end timing

- ▶ Peaking time of the front-end is almost constant up to high rates
- ▶ The delay due to the logic and the discriminator is constant
- ▶ The measurement uses the internal clock for a 10 ns accuracy. The peaking time measurement is not “clean” because of low statistics



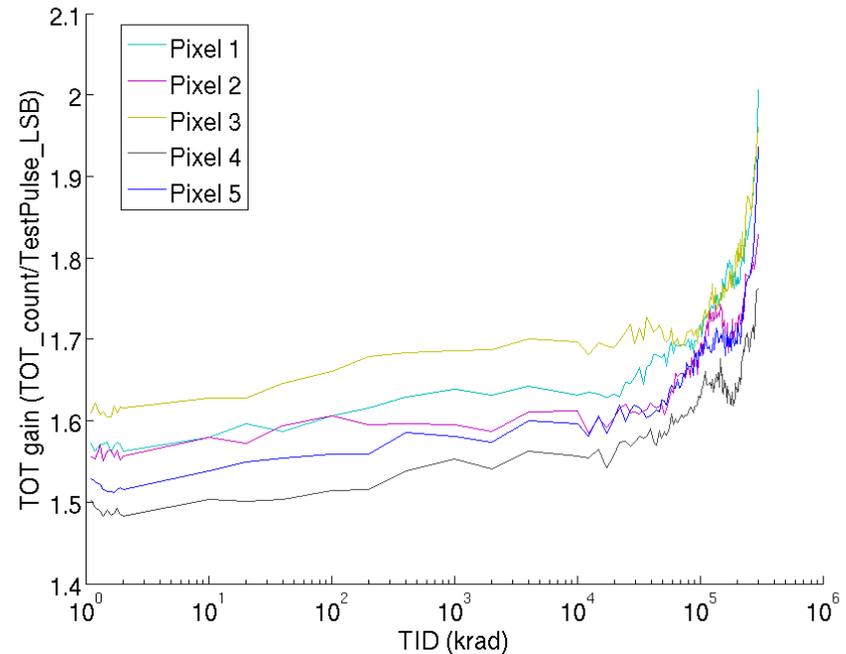
Threshold voltage variation

- ▶ Variation of threshold voltage is limited for low rates and it is compatible with the drift in the DAC characteristic
- ▶ Different pixels show the same behavior



TOT measurements

- ▶ TOT gain increases with radiation dose, especially at high doses
- ▶ This effect is probably caused by a decrease in the front-end feedback current



Other comments

- ▶ All **I/O interfaces and digital structures** did not show any significant degradation during irradiation, even after the analog front-end stopped working
- ▶ The chips regained some functionality after a week of **annealing at room temperature** (the total power consumption could be set back to pre-rad value). After annealing measurement will be analyzed soon
- ▶ The measurement was performed at a dose rate of ~ 150 krad/minute (~ 75 krad/minute for the first 10 Mrads). The high dose rate could have an effect on the radiation damage and needs to be explored

Conclusions and future work

- ▶ The performances of CLICpix with respect to radiation damage were studied
- ▶ In the **sub-Mrad range**, where CLIC will operate, the chip did not show any significant change, even in a high dose rate test. Periodic re-calibration can anyway be performed to correct any DAC characteristics and threshold drift
- ▶ **At very high doses** (>200 Mrads), even basic blocks fail (switches, current mirrors). Further investigation on simpler structures is needed to develop circuits robust to such doses
- ▶ Data on **annealing** and **noise** measurements are still being acquired and analyzed

Thanks for your attention

