

February 5, 2014

CLIC Workshop 2014@CERN, Switzerland

Compact short-pulsed X-band linac based neutron source

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H. Harada³

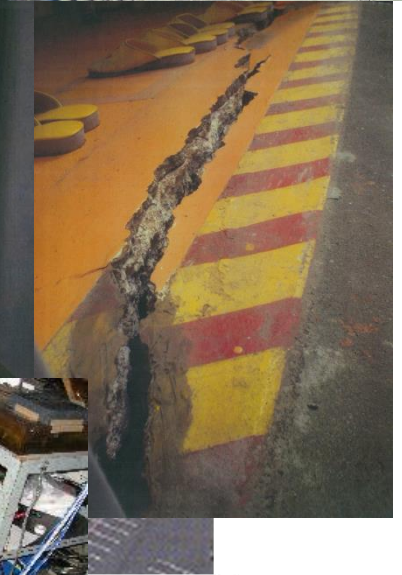
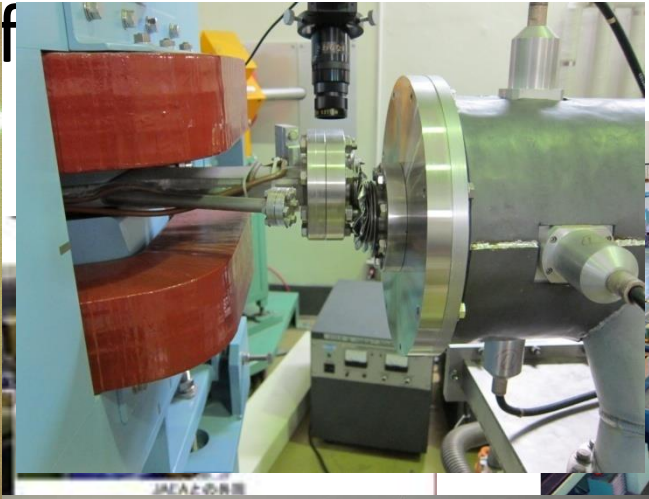
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Accuthera Inc., Japan

JAEA, 2-4 Shirane Shirakata, Tokai-mura, Naka-gun, Ibaraki 319-1195, Japan

CONTENTS

1. Decommission of Experimental Reactor “YAYOI”
2. R&D of X-band electron linacs
3. New Accelerator based Neutron Sources
4. High Precision Nuclear Data Analysis for Fuel Debris Evaluation



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Unirradiated		Category		
		I	II	III
Plutonium		2kg or more	Less than 2kg but more than 500g	500g or less but more than 15g
U-235	Enriched to 20% ²³⁵ U or more	5kg or more	Less than 5kg but more than 1kg	1kg or less but more than 15g
	Enriched to 10% ²³⁵ U but less than 20% ²³⁵ U	/	10kg or more	Less than 10kg but more than 1kg
	Enriched above natural, but less than 10% ²³⁵ U	/	/	10kg or more
U-233		2kg or more	Less than 2kg but more than 500g	500g or less but more than 15g

Irradiated	Type of nuclear material	Category
	Material irradiated in a reactor but with a radiation level equal to or less than 1 Gy / hr at 1 meter unshielded	Same category as unirradiated
	Radiation level from the fuel exceeding 1 Gy / hr at one meter unshielded	May be reduced by one category level
	Depleted or natural uranium, thorium or low-enriched fuel (less than 10% fissile contents)	II

CONTENTS

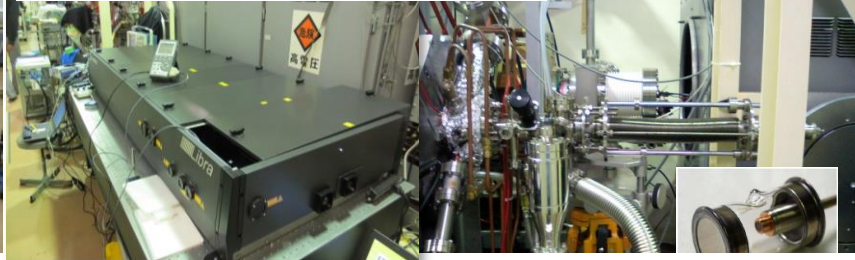
1. Decommission of Experimental Reactor “YAYOI”
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Staged Development of Compact Accelerator at University of Tokyo

S-band (2.856 GHz) Linear Accelerators



Er Fiber Laser for Photoinjector



Femtosecond Beam Science, Imperial College Press



Picosecond Time-resolved Linac-Laser Synchronization System for Radiation Chemistry

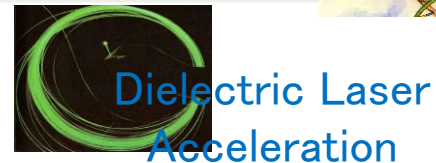
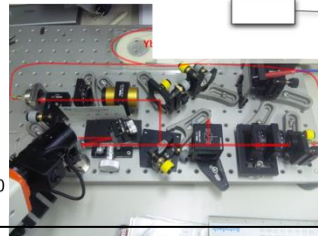
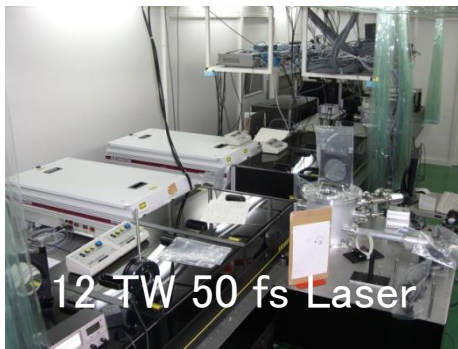
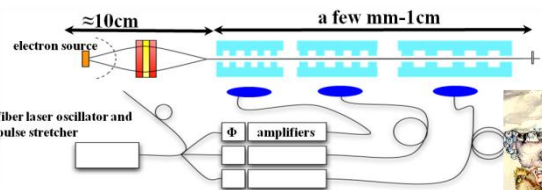
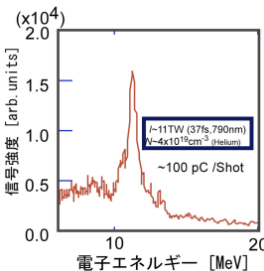
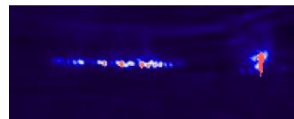


Compact/Portable X-band(9.3,11.424GHz) Linac X-ray Sources for Medicine and NDT

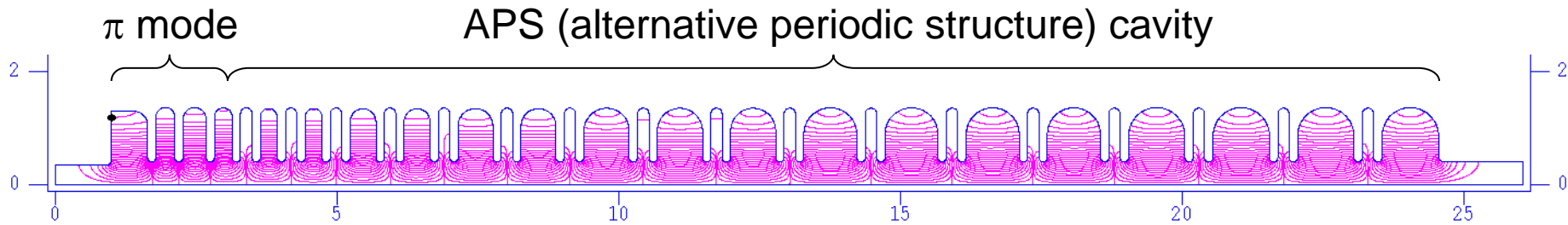


Laser Acceleration

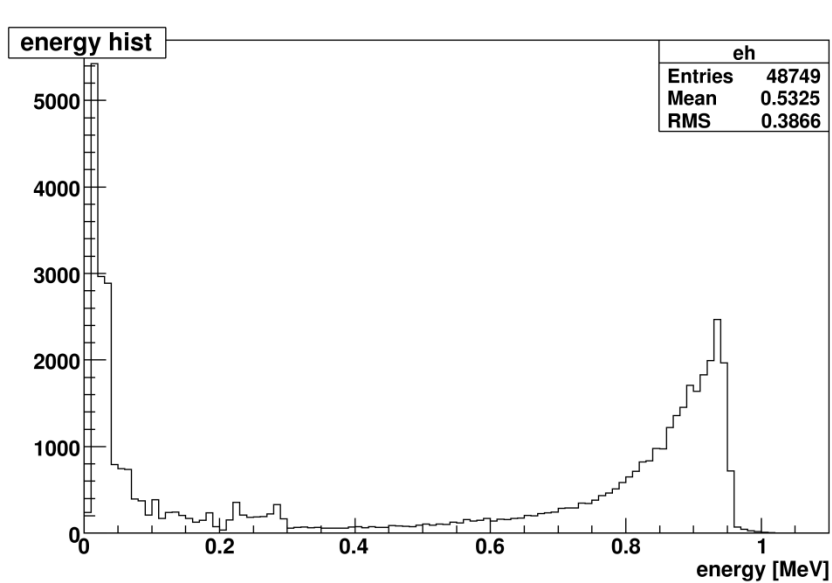
Laser Plasma Acceleration



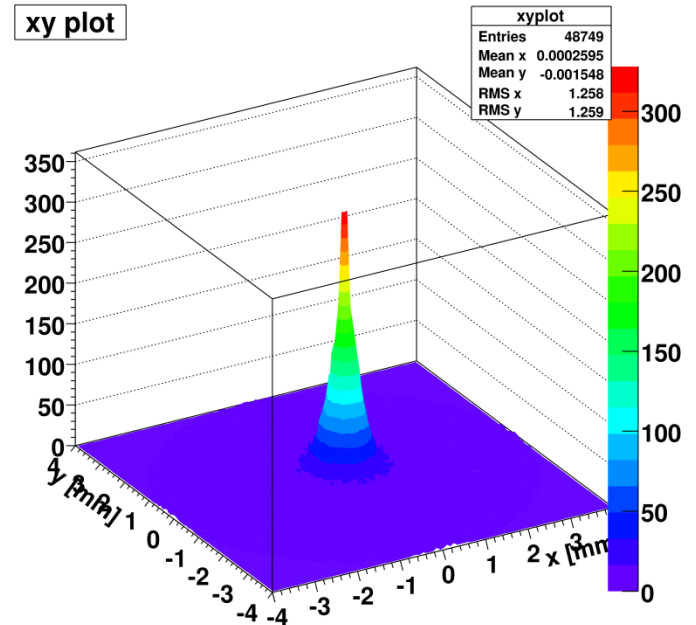
Cavity design of accelerating tube



Cut view of the Acc.tube with electric field (SUPERFISH calculation data)

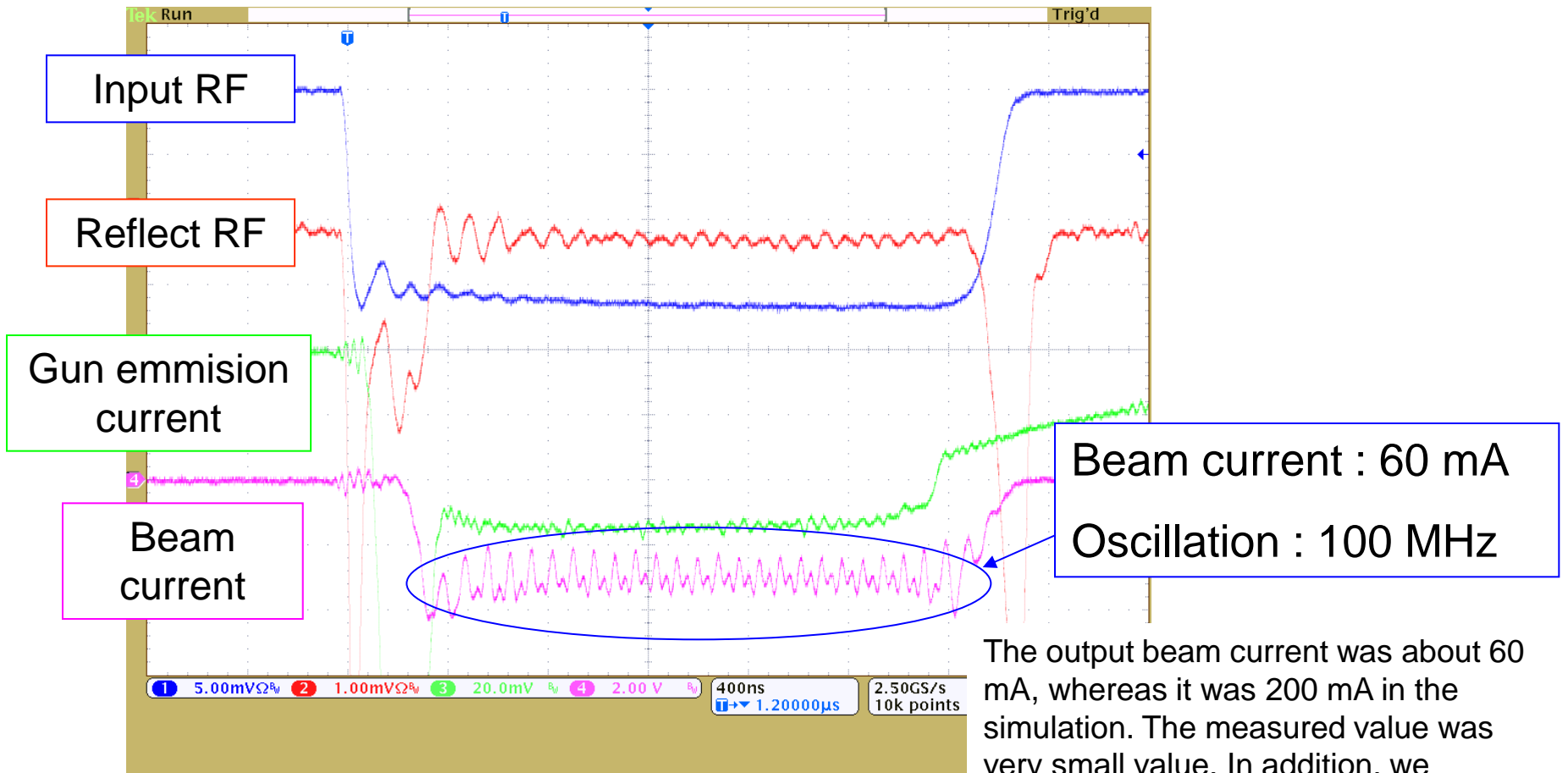


Energy spectrum of accelerated beam (GPT simulation data)



Beam size (GPT simulation data)

Beam current measurement

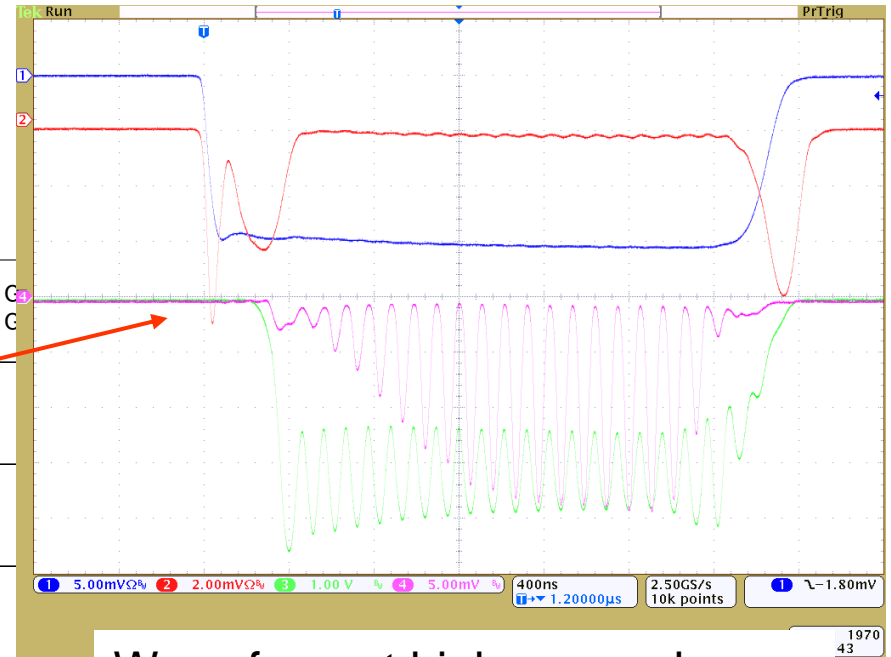
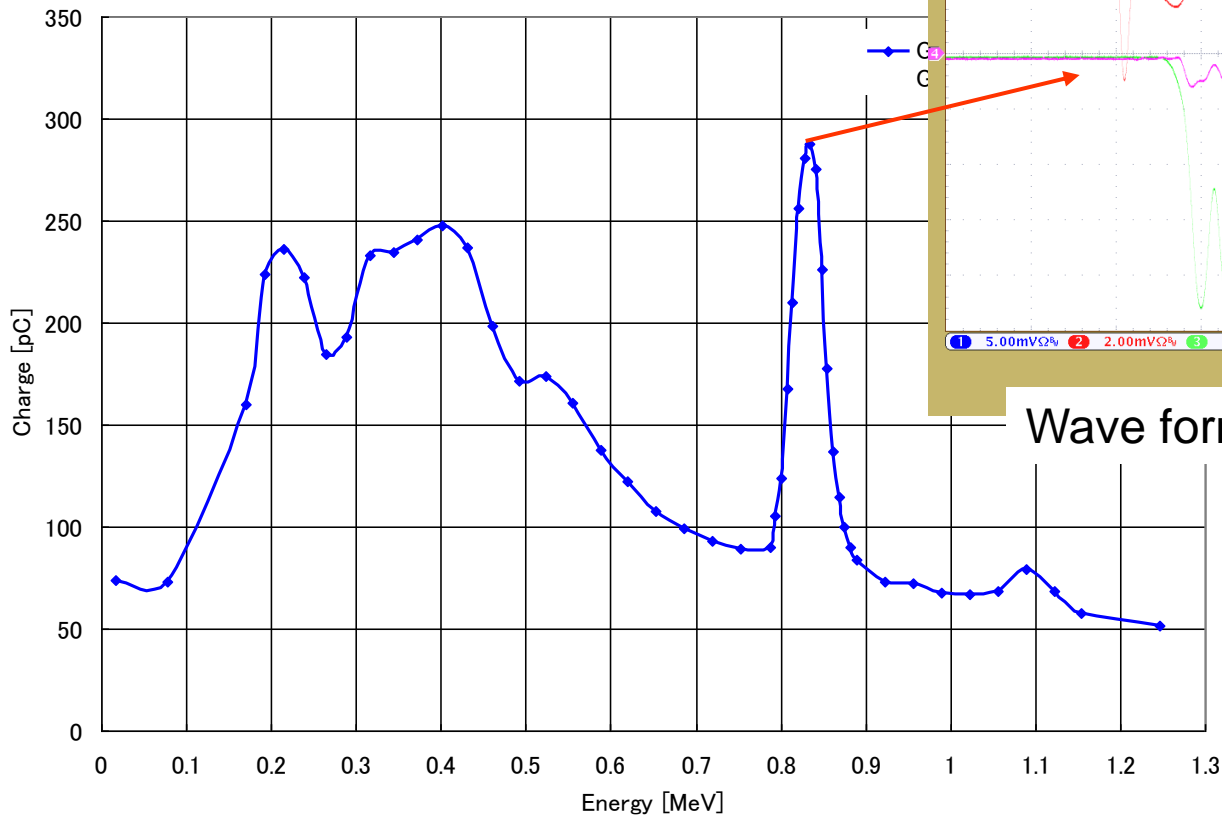


The output beam current was about 60 mA, whereas it was 200 mA in the simulation. The measured value was very small value. In addition, we detected an oscillation of beam current in a pulse

The wave form of beam current
(Gun HV : 20 kW , RF power : 218 kW)

Result of energy spectrum measurement

We confirmed **950 keV** accelerated beam.

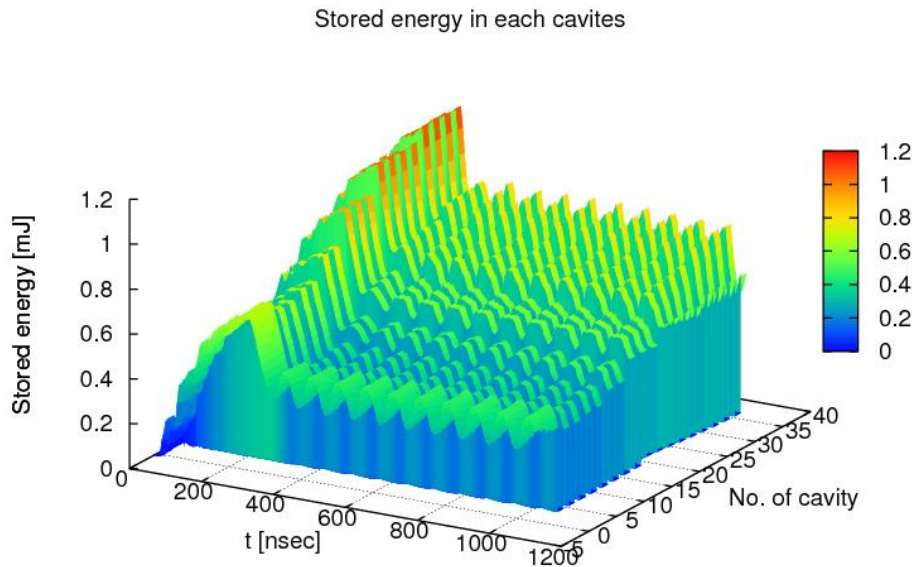


Wave form at high energy beam

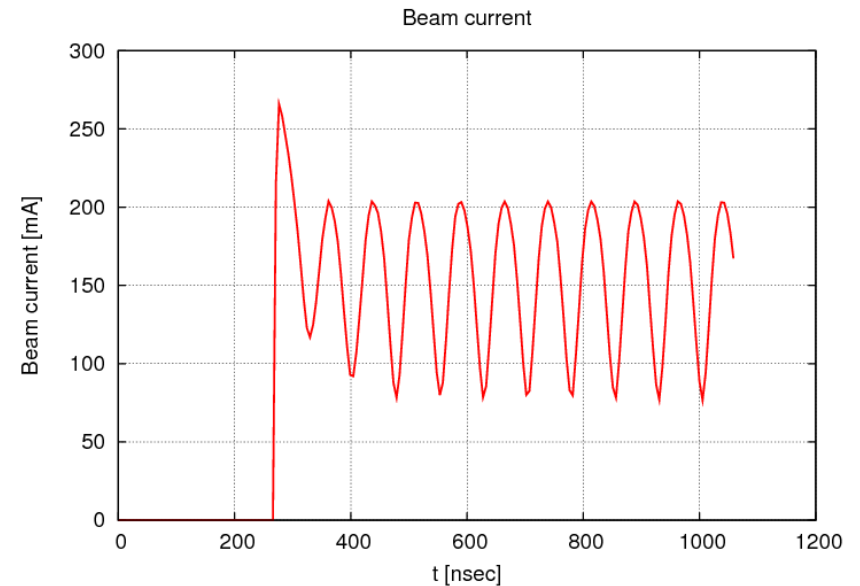
Beam energy spectrum

Equivalent circuit analysis & Calculation result

3. Transient analysis



Time variation of stored energy in each cavity



Time variation of output beam current

Beam oscillation is found in the equivalent circuit analysis

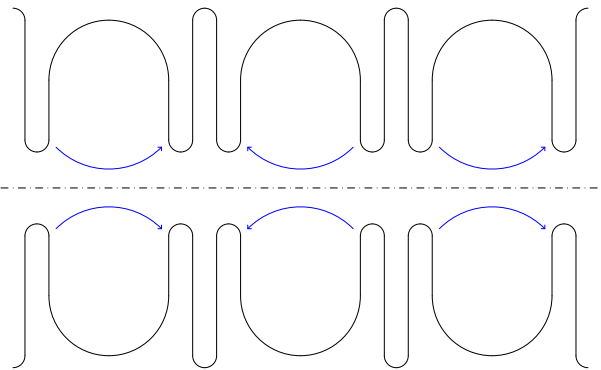
Feature of side couple cavity

Advantage(compare with APS-cavity)

- High shunt impedance
- Can change easily the electric field distribution

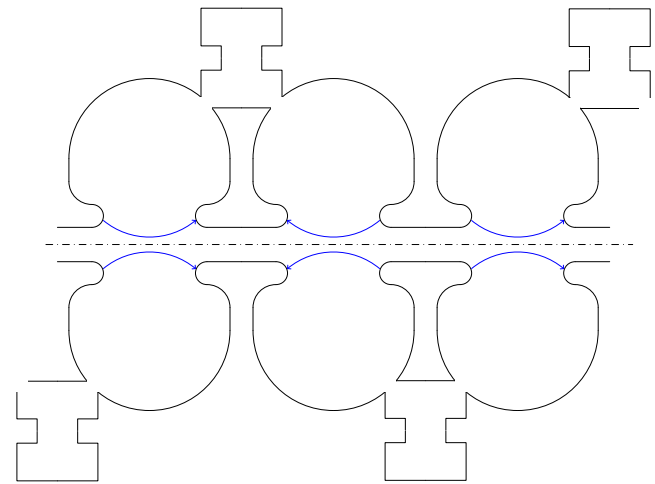
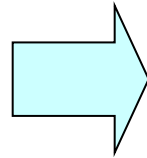
Drawback (compare with APS-cavity)

- 3D structure



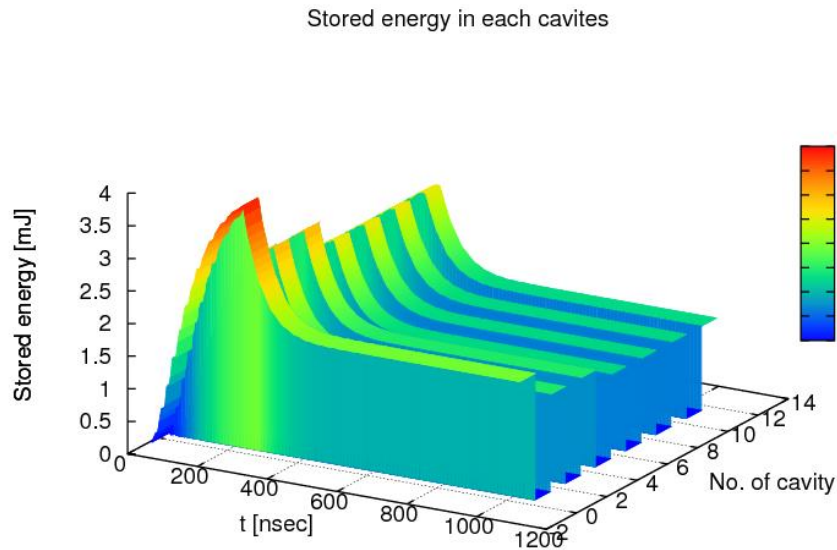
On-axis APS structure

New design

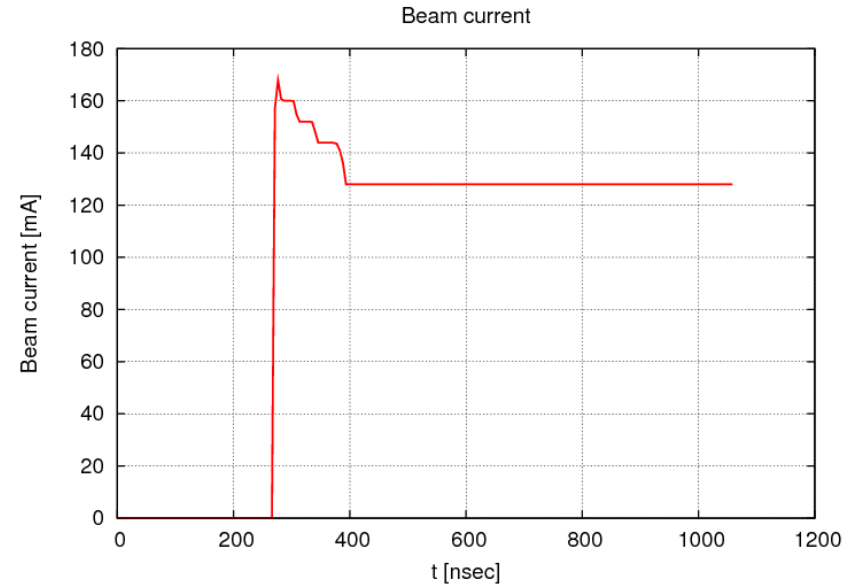


Side couple structure

Equivalent circuit analysis (side couple cavity)



Time variation of stored energy in each cavity



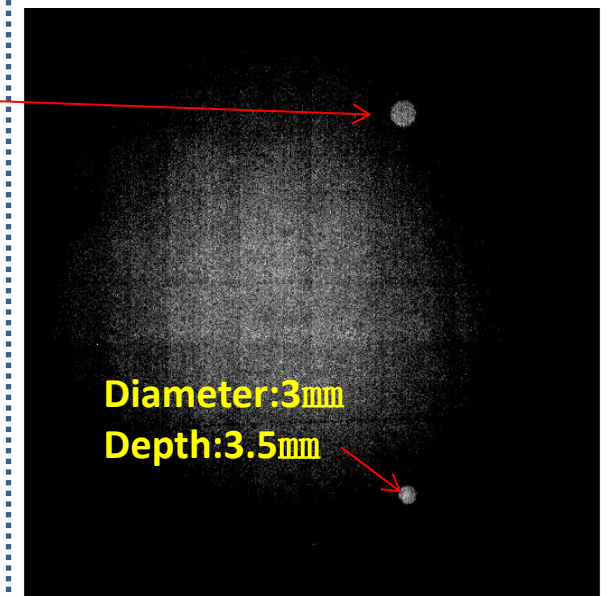
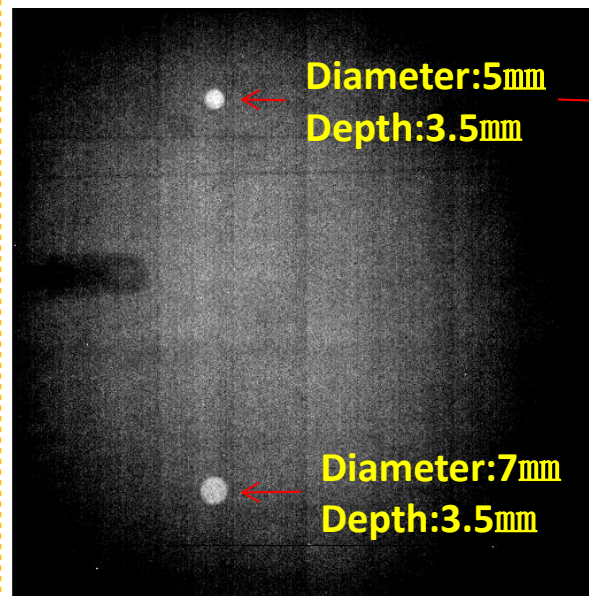
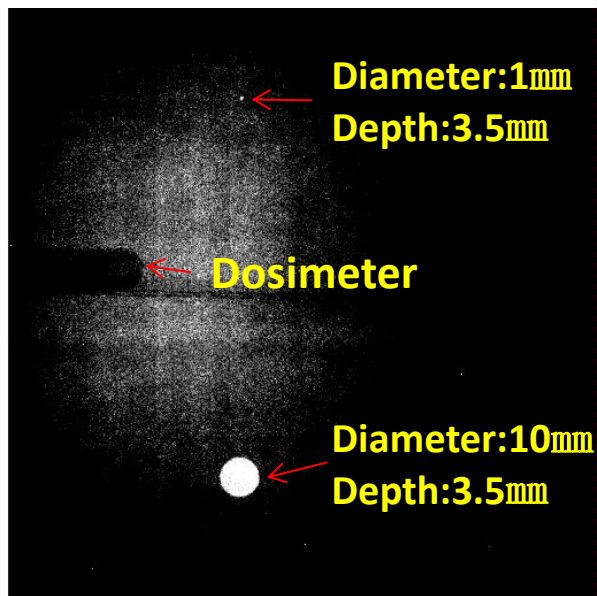
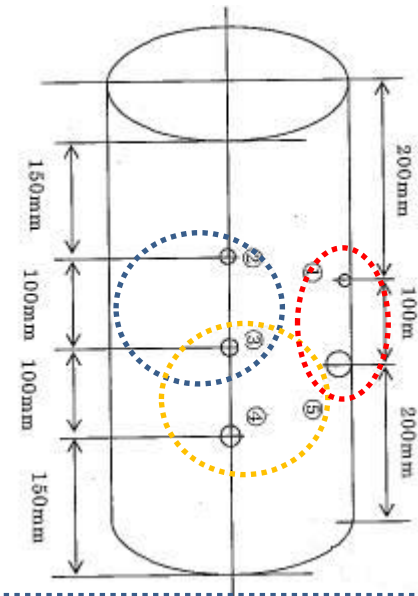
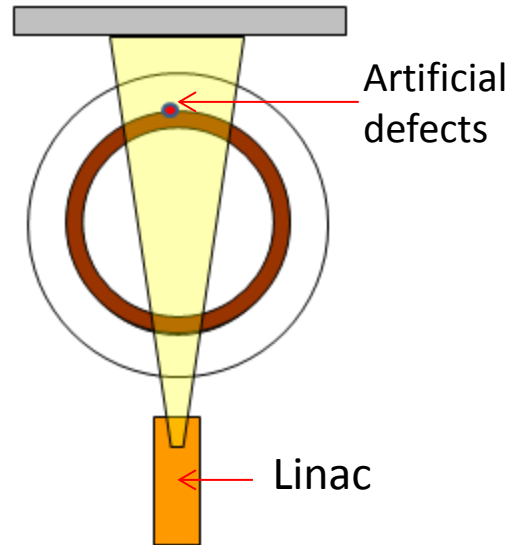
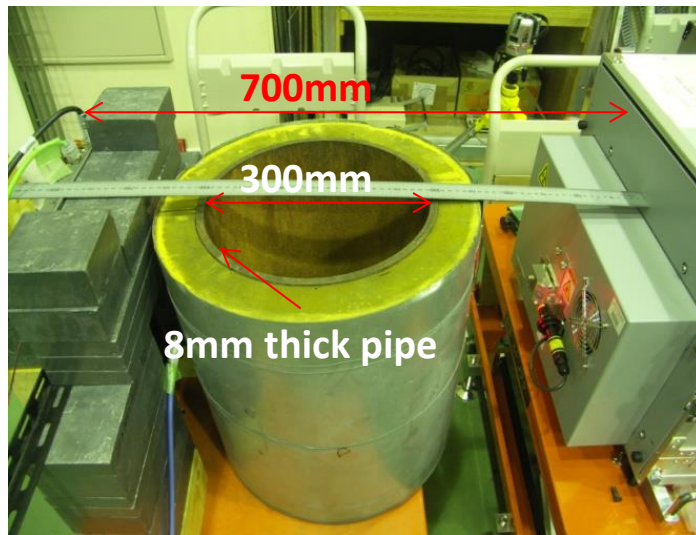
Time variation of output beam current

In the cavity, the stored energy is in a steady state.

Beam current does not oscillate.

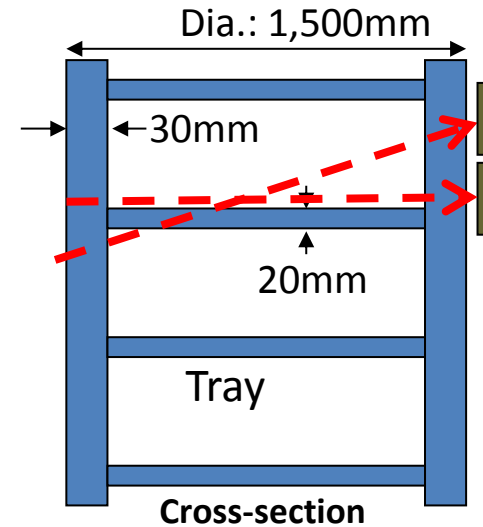
Test by X-band 950keV Linac

— Measurement time: 1s —



First On-site Transmission Test

Nitric Acid Distillation Tower



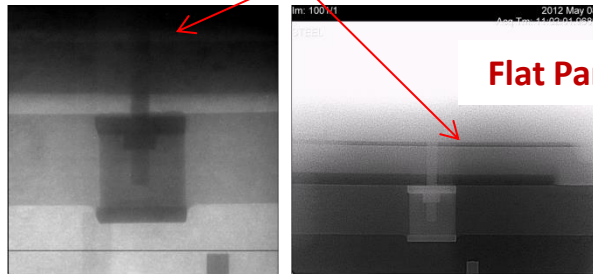
Imaging Plate

Flat Panel



Inner structure can't be seen by 350kV X-ray tube.

Gap between tray and support



20s test time by flat panel detector 90s test time by imaging plate

Holes in the tray



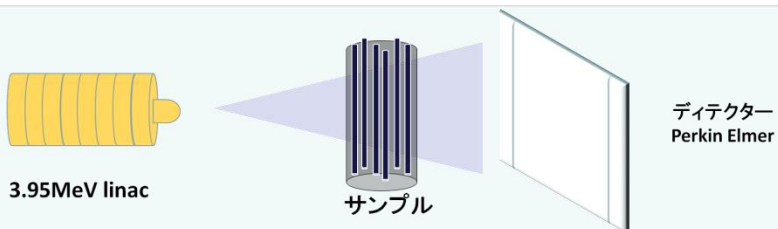
10min by imaging plate 30min by imaging plate

→ First Successful On-site Observation of the inner holes by 0.95MeV X-band linac X-ray source.

Transmission inspection in situ for bridges by portable 3.95MeV X-band linac X-ray source

“1h measurement time by conventional 300keV X-ray source became 1s” at University of Tokyo

3.95MeV Xバンドライナックシステム



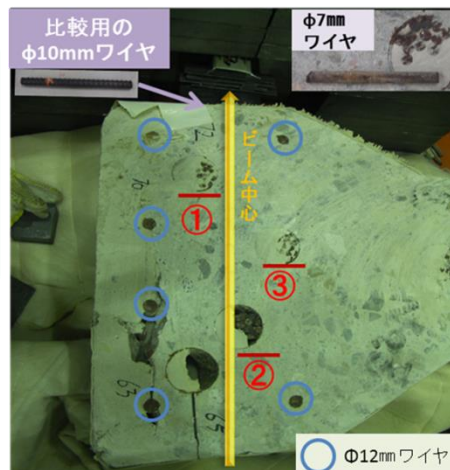
装置仕様	
RF加速空洞共振周波数	9.3 [GHz] ±25 [MHz]
加速管全長	50 [cm] 以下
X線発生強度	2,000 [mGy/min]以上 at 1 [m]
RF発生源	9.3[GHz]マグネトロン パルス幅4[μs] 繰返数200[PPS]
電子銃出力電流	パルスピーク電流 300 [mA]以上
ターゲット遮蔽体	タングステン合金材
パルス出力	出力 3,000 [kW] 以上
出力方式	コンデンサ充電スイッチング方式
X線ヘッドユニット重量	62kg
コリメータ重量	80kg
高周波源ユニット重量	62kg
HVPS,制御ユニット重量	116kg

加速器パラメータ	
ビーム電流	95 mA 以上
入力RF電力	920 kW
加速管方式	Side coupled Structure
電子ビーム収束方式	RF集束方式
加速セル数	Half 1+full 20
セル間カップリング	3%
フィリングタイム	0.23 μsec
シャントインピーダンス	110-130 MΩ/m (レギュラー部)
電子銃電圧	20 kV
電子銃方式	三極管

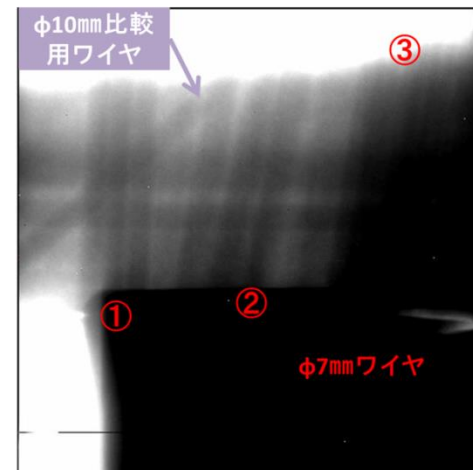


Perkin Elmer
XRD-0820

40cm橋桁サンプル



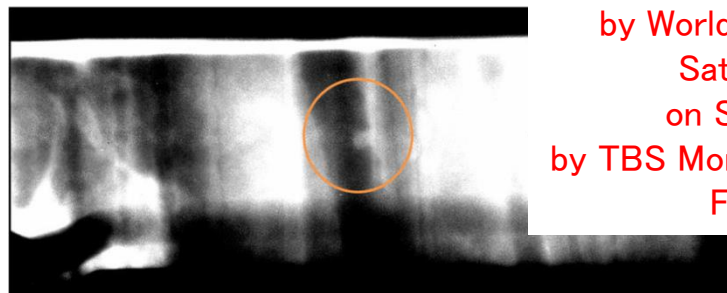
X線画像(積算時間5s)



Measurement time: 5s at 50Hz (about 1s at 200Hz)



φ12mmワイヤ中3mmのダメージ



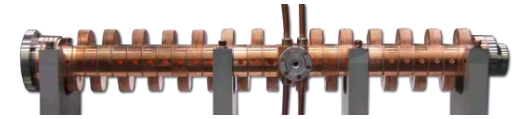
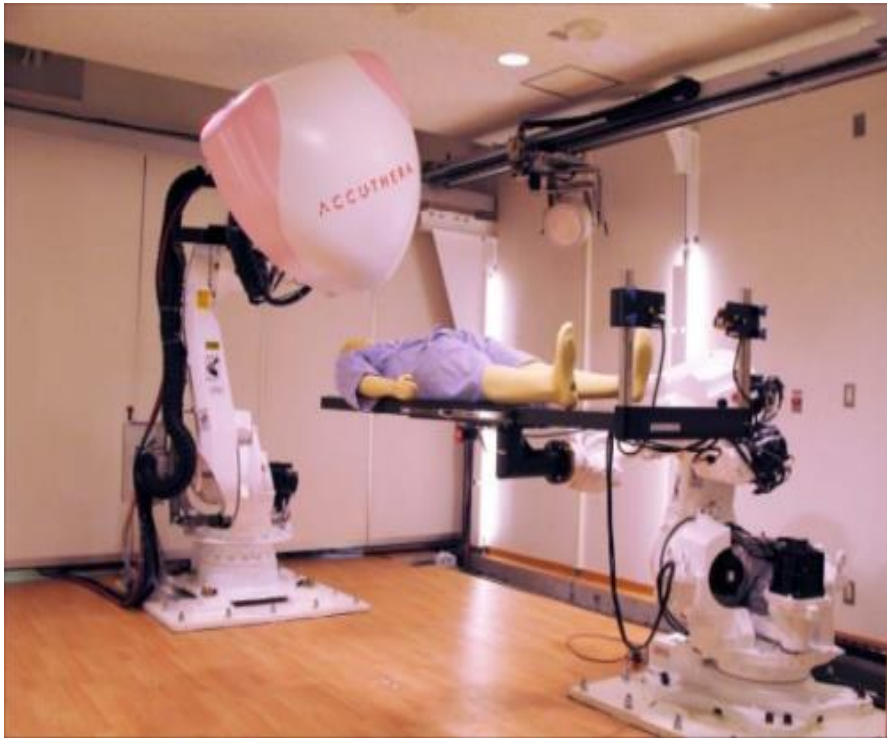
Repetition rate: 50Hz200Hz
Current: 90mA(100mA)

measurement time: 5s

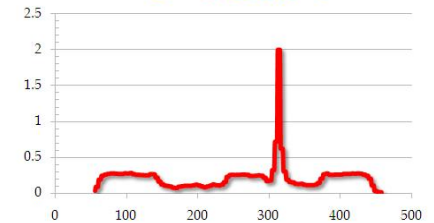
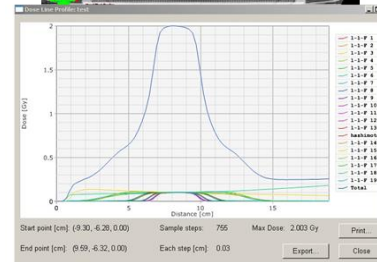
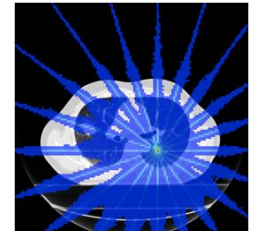
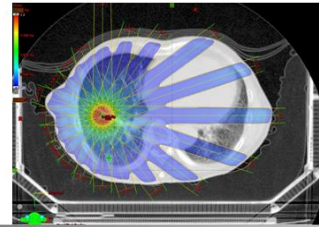
ON AIR
by NHK on April 19
by World Business
Satellite
on Sep.18
by TBS Morning News in
Feb.

X-ray Micro-beam Pinpoint 4-dimensional Therapy System

Robot system
Real Time Dynamic Tracking



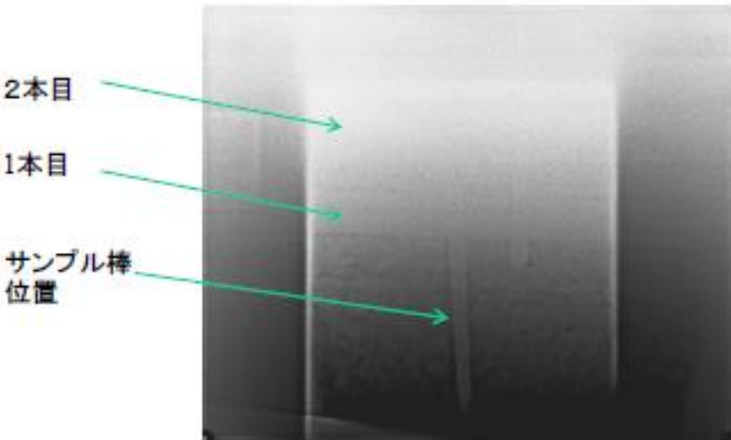
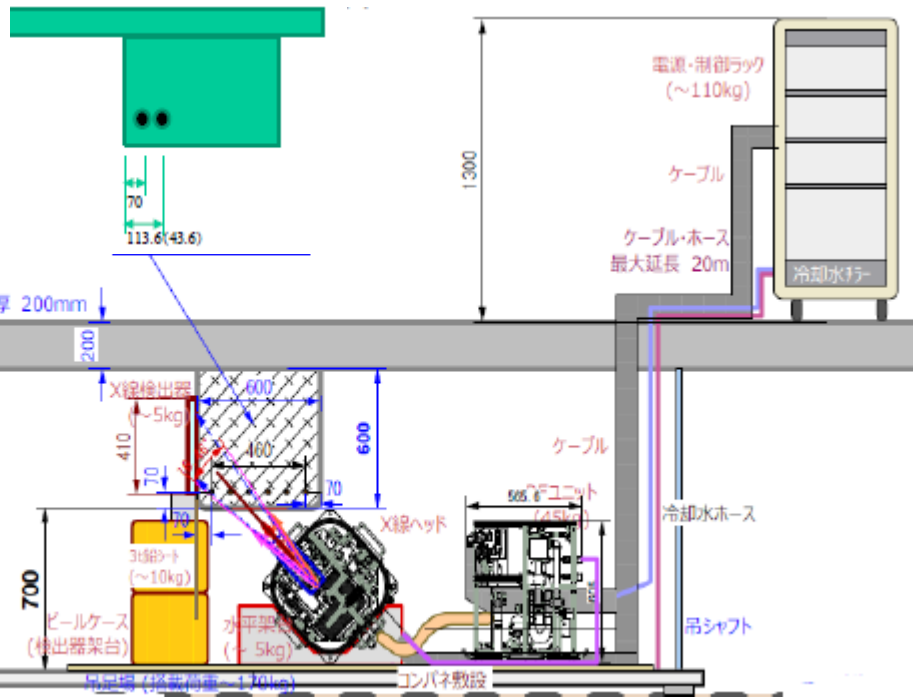
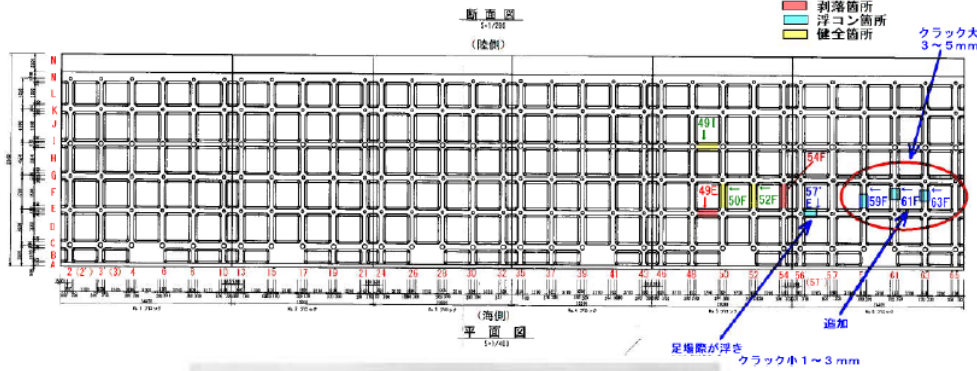
Compact X-band(9.3GHz) linac
(50cm, 6MeV)



Conventional

X-ray Micro-beam
(1mm)

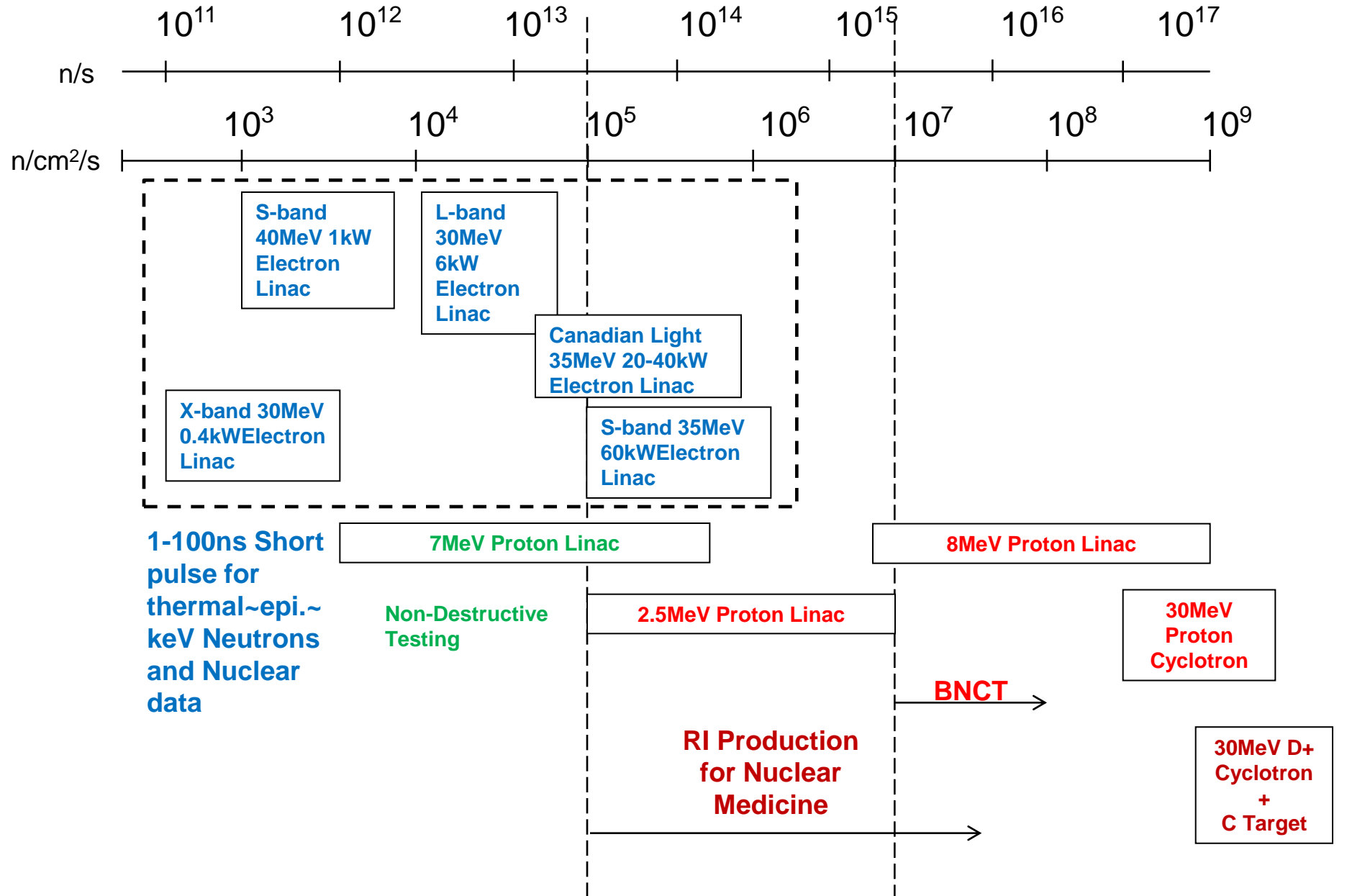
On-site Inspection of Reinforced Concrete Pier of Chemical Plants on Jan.8,9,10, 2014



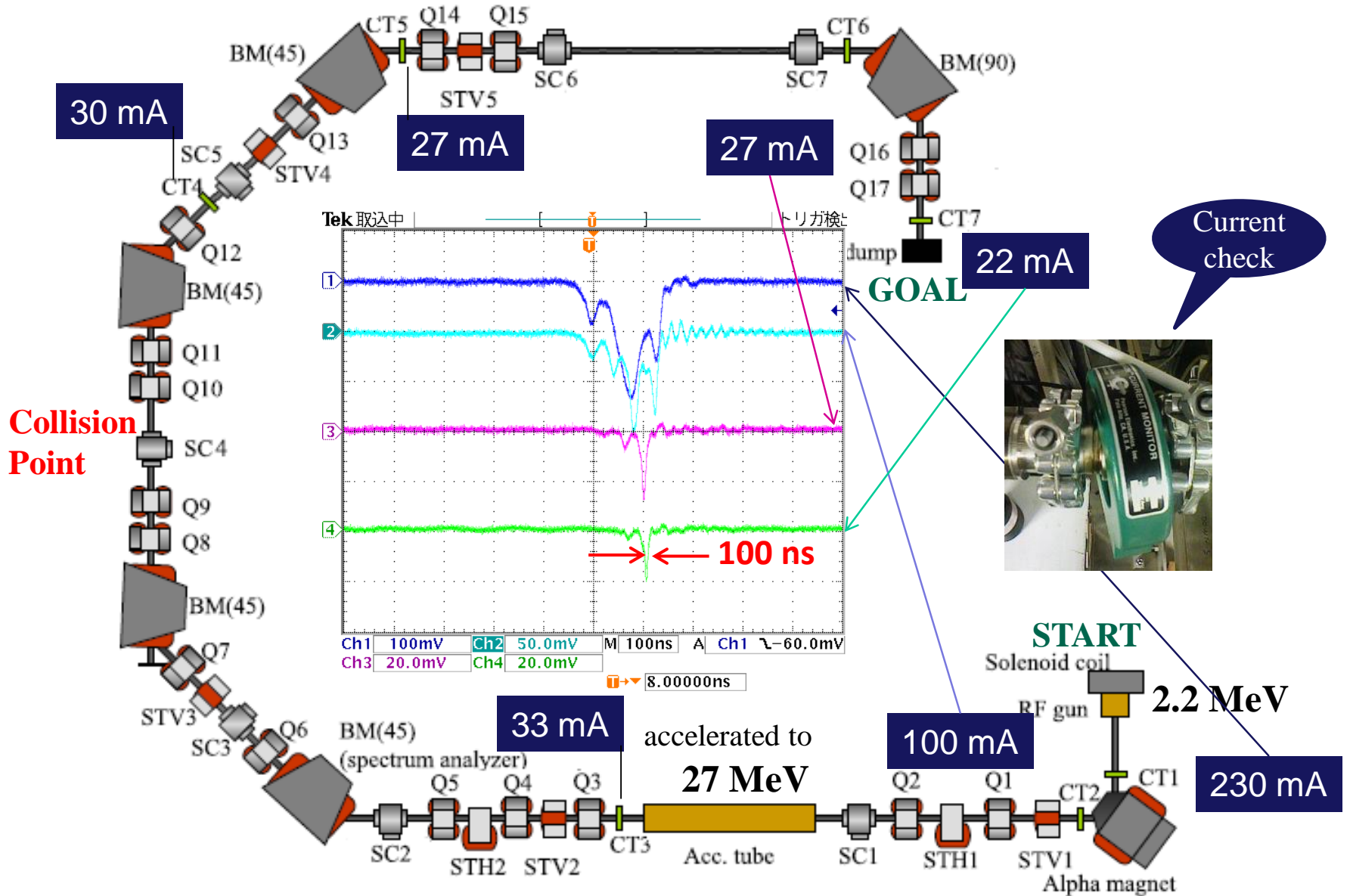
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1. Decommission of Experimental Reactor “YAYOI”
2. R&D of X-band electron linacs
3. New Accelerator based Neutron Sources
4. High Precision Nuclear Data Analysis for Fuel Debris Evaluation

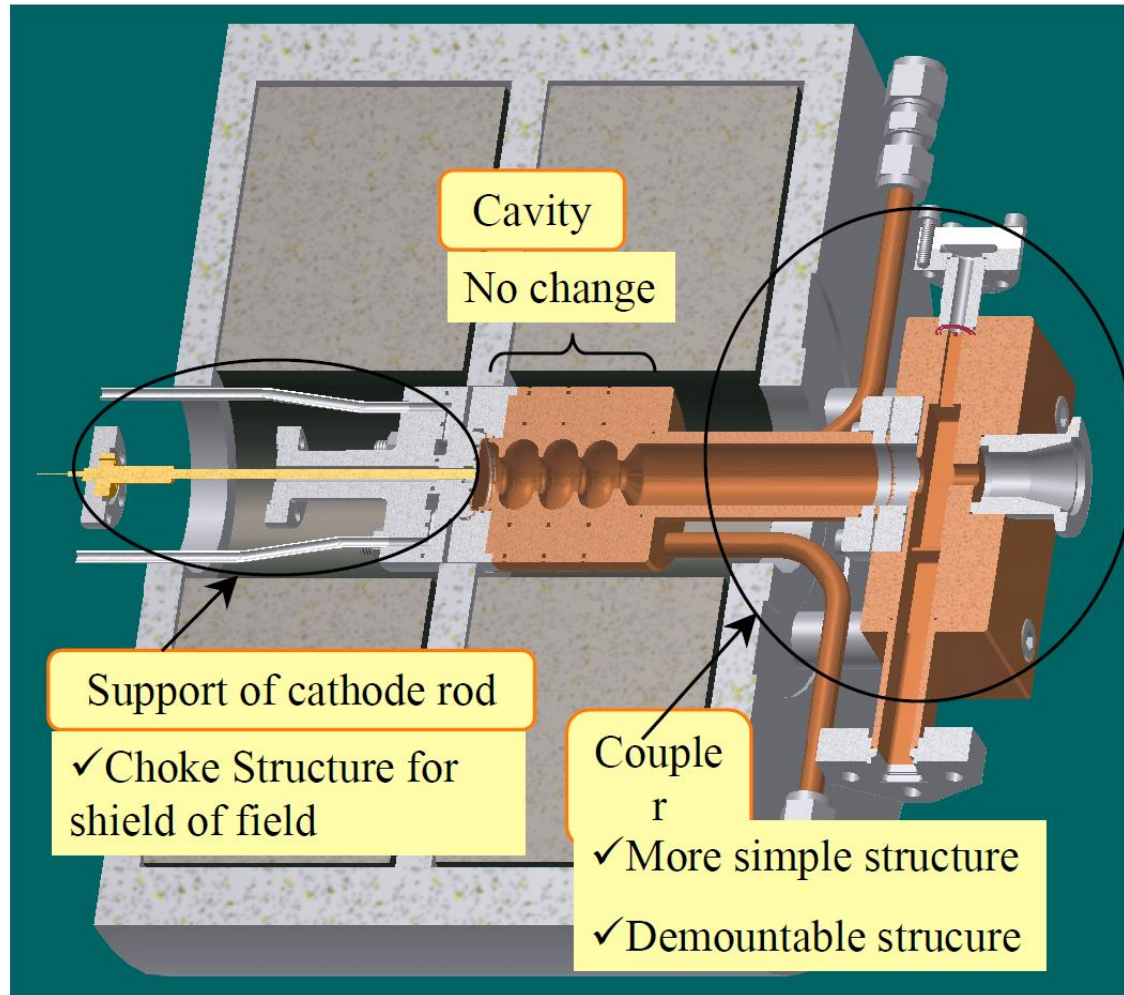
Intensity and Application of Compact Accelerator Neutron Sources



Acceleration up to 27 MeV with 22 mA in 2009



Thermionic RF Gun for Multi-bunch Low Emittance Electron Beams



Replacement to electron gun (20keV) and buncher (2/3 π mode) for

Property of buncher **reliable high beam power**

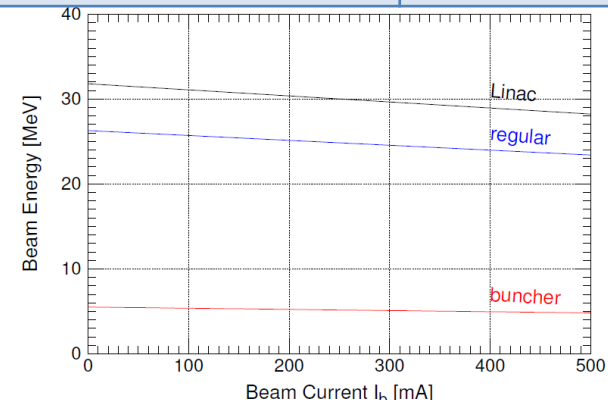
Cell Number	30
Tube Length	0.26 m
Q_0	6000
Shunt impedance	85 M Ω /m
Group velocity	%
Decay constant	0.5 Naper/m

Property of RF source

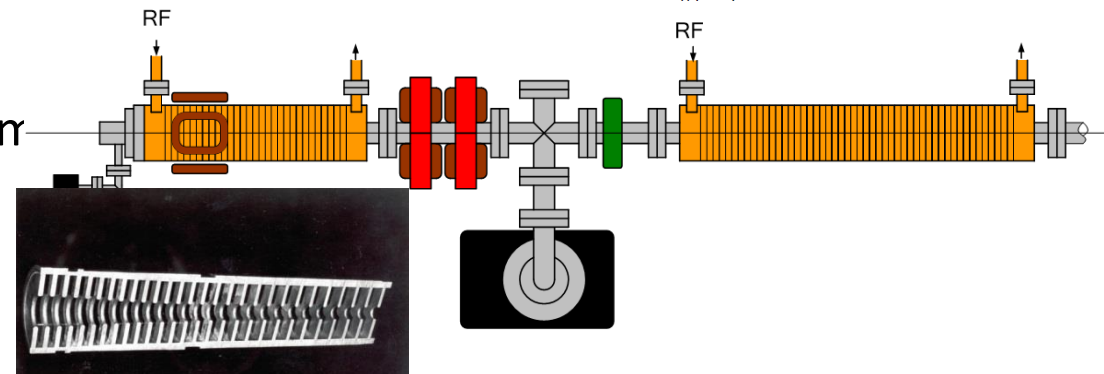
Pulse width	30
Power in buncher	6 MW
Power in accelerator tube	35 MW

Property of accelerator tube

Cell Number	60
Tube Length	0.524 m
Q_0	6593
Shunt impedance	95.6 M Ω /m
Group velocity	3.97 %
Decay constant	0.478 Naper/m

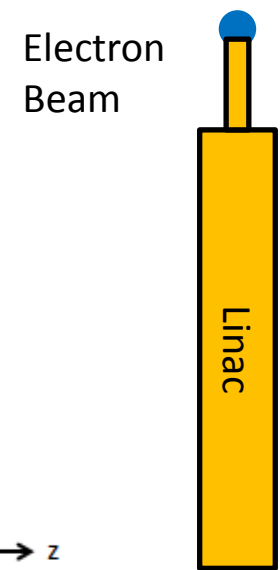
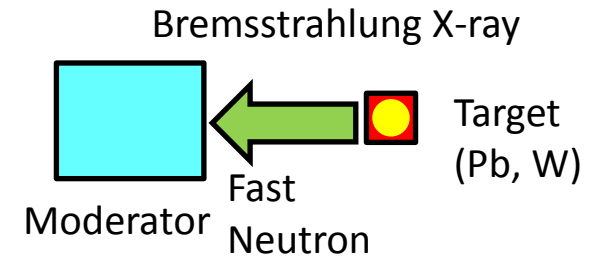


- Combination of **20 keV thermal electron gun** and **5 MeV accelerator**
- Peak Beam current: **250mA** (Beam energy: 30MeV • Pulse width: 1 μ sec)
- Beam Power: **0.375kW** (50pps)

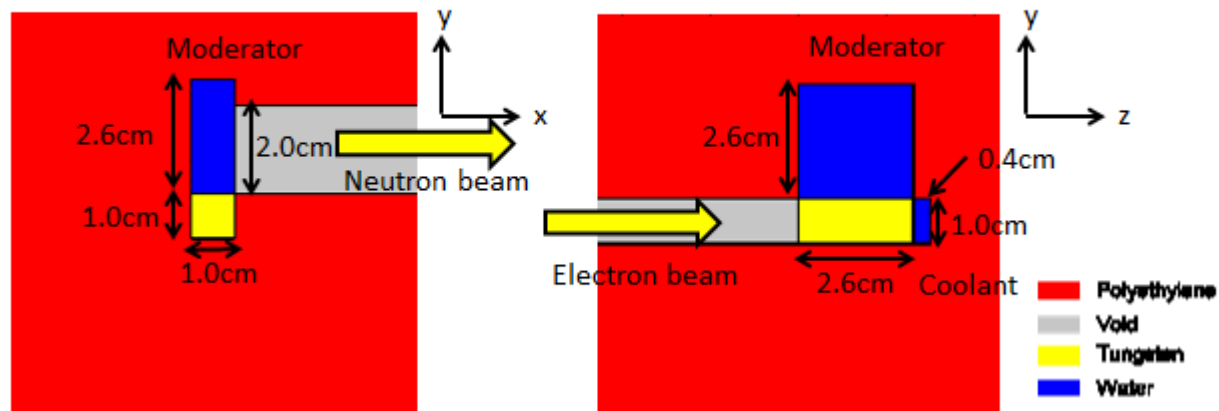


Design of target and moderator for neutrons

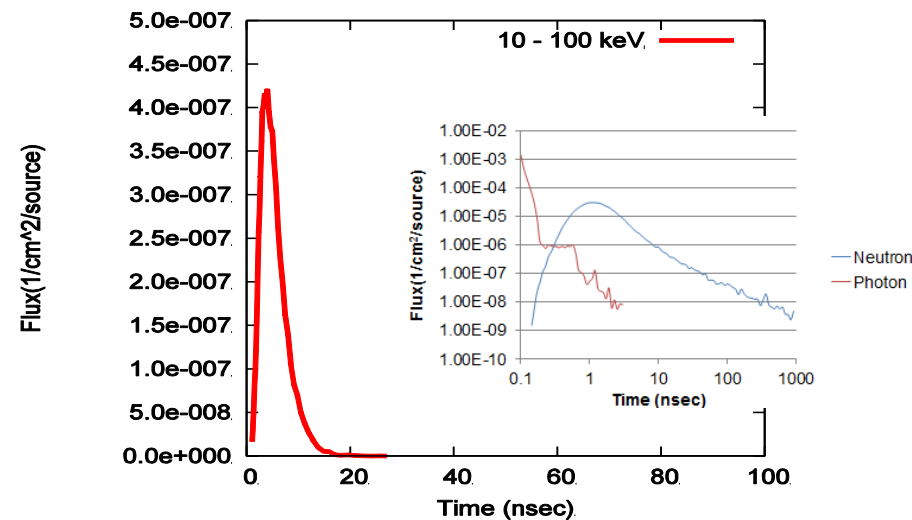
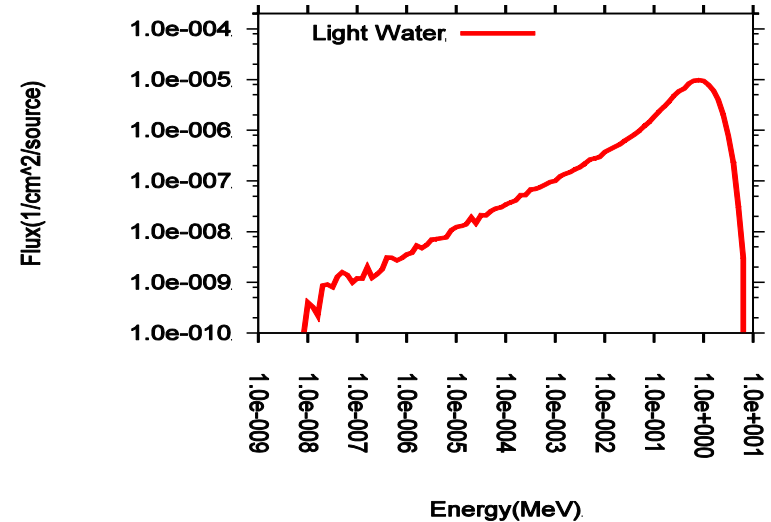
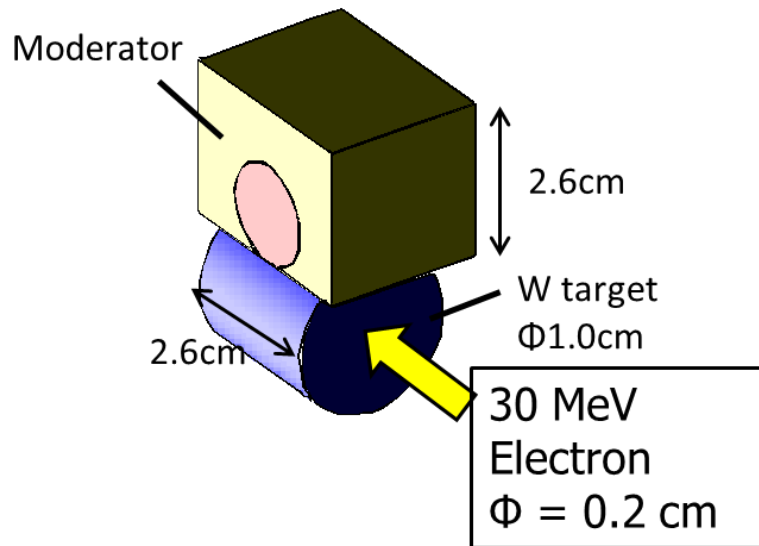
- Neutron generation
 - Photoneutron effect
 - Tungsten as target material
- Compact Moderator
 - To make pulse width short for measuring high energy and to make flight path short for brief measurement
- Shielding
 - Neutron ... PE with 5% Boron
 - Photon...Lead



Target Geometry



Spectrum and pulse shape of neutrons

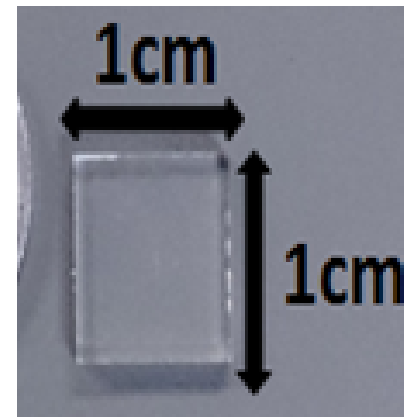


Beam Power	375 W
Target intensity	1.3×10^{11} n/s
Pulse width behind moderator (10 – 100 keV neutron)	6.66 ns
Neutron flux at measurement point (5m TOF)	1.1×10^3 n/cm ² /s

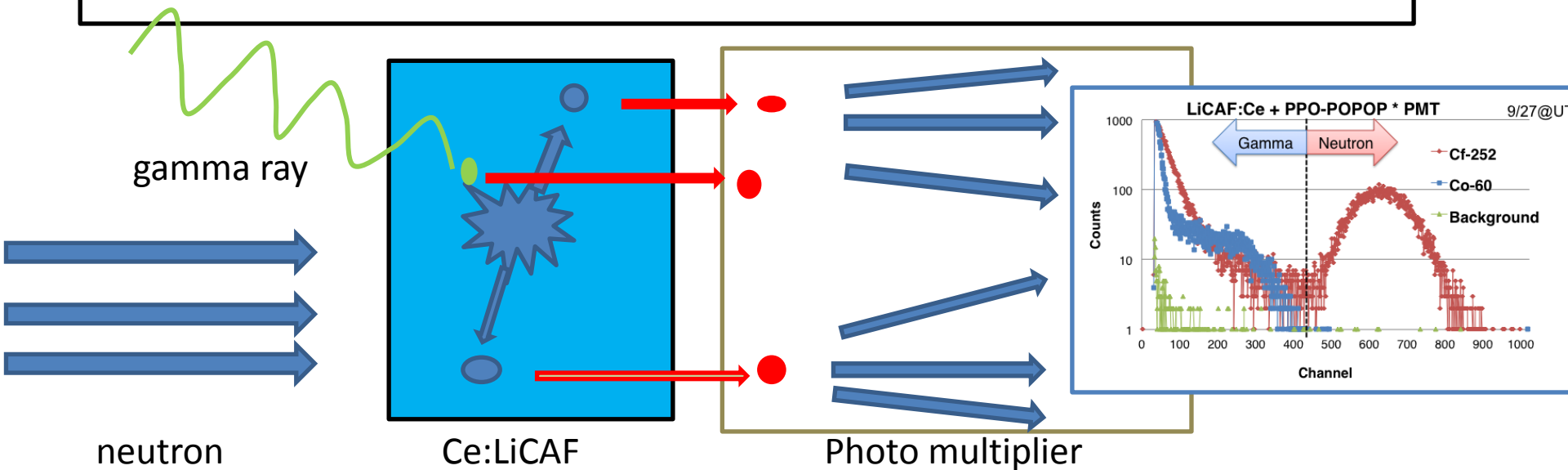
Ce:LiCAF



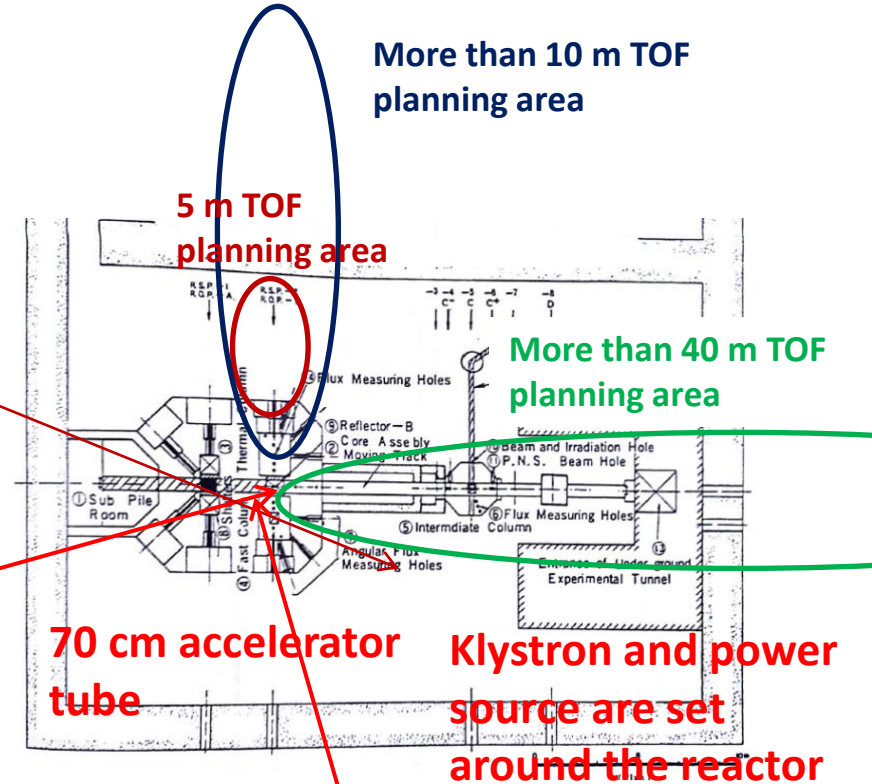
Characteristics



- solid \rightarrow high density
- detecting neutron ($6\text{Li} + n \rightarrow \alpha + \text{T}$)
- **short deexcitation time**

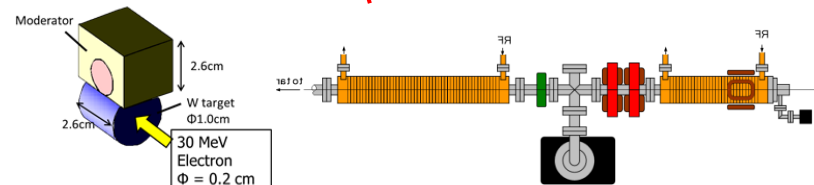


Existing X-band 30 MeV electron linac will be moved for neutron source

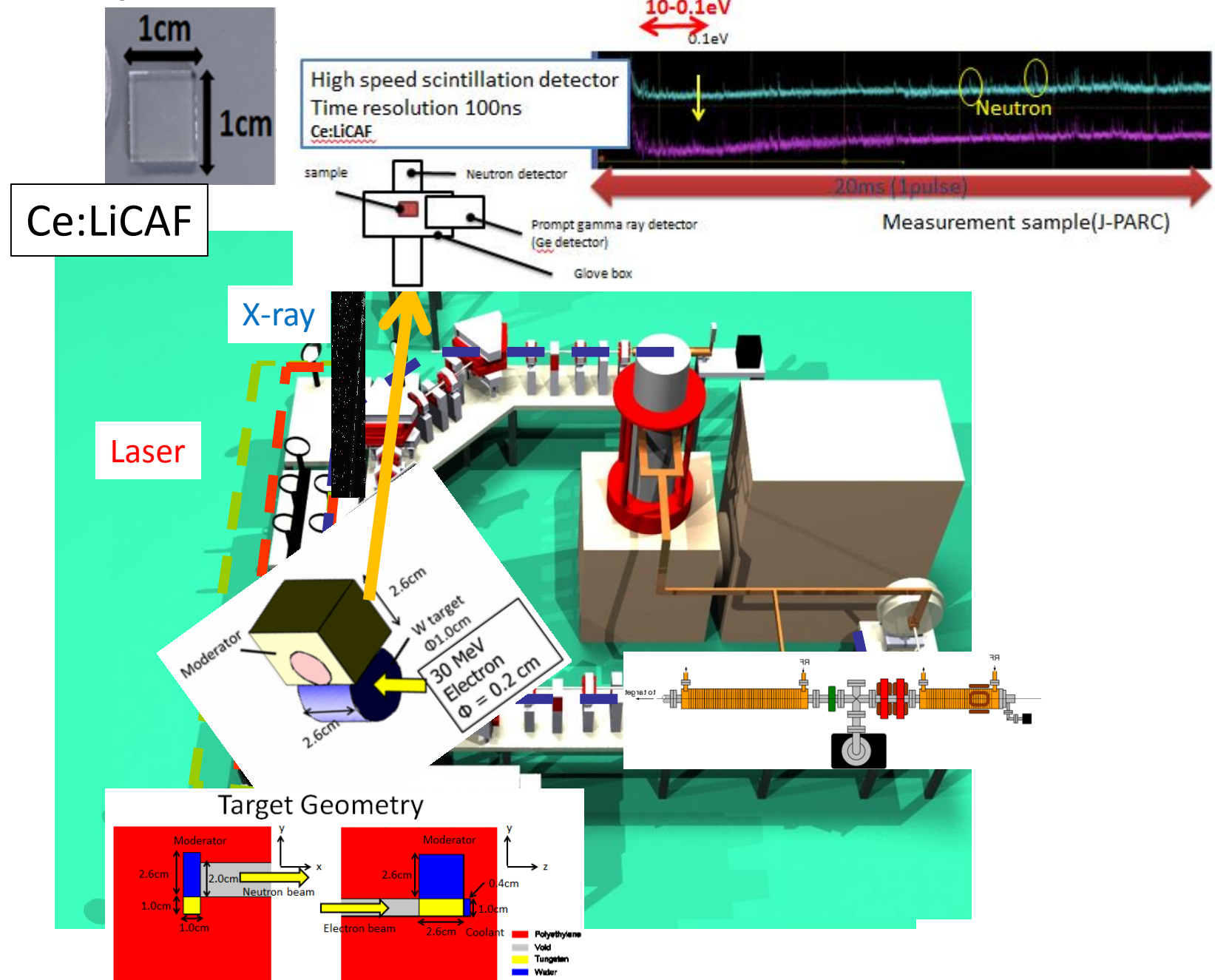


20 keV electron gun + 5 MeV buncher + 30 MeV structure + Neutron target

Peak Beam current: 250mA
 (Beam energy: 30MeV • Pulse width: 1μsec)
 Beam Power: 0.375kW (50pps)
 (S-band 30MeV ⇒ 1kW (Hokkaido Univ.))



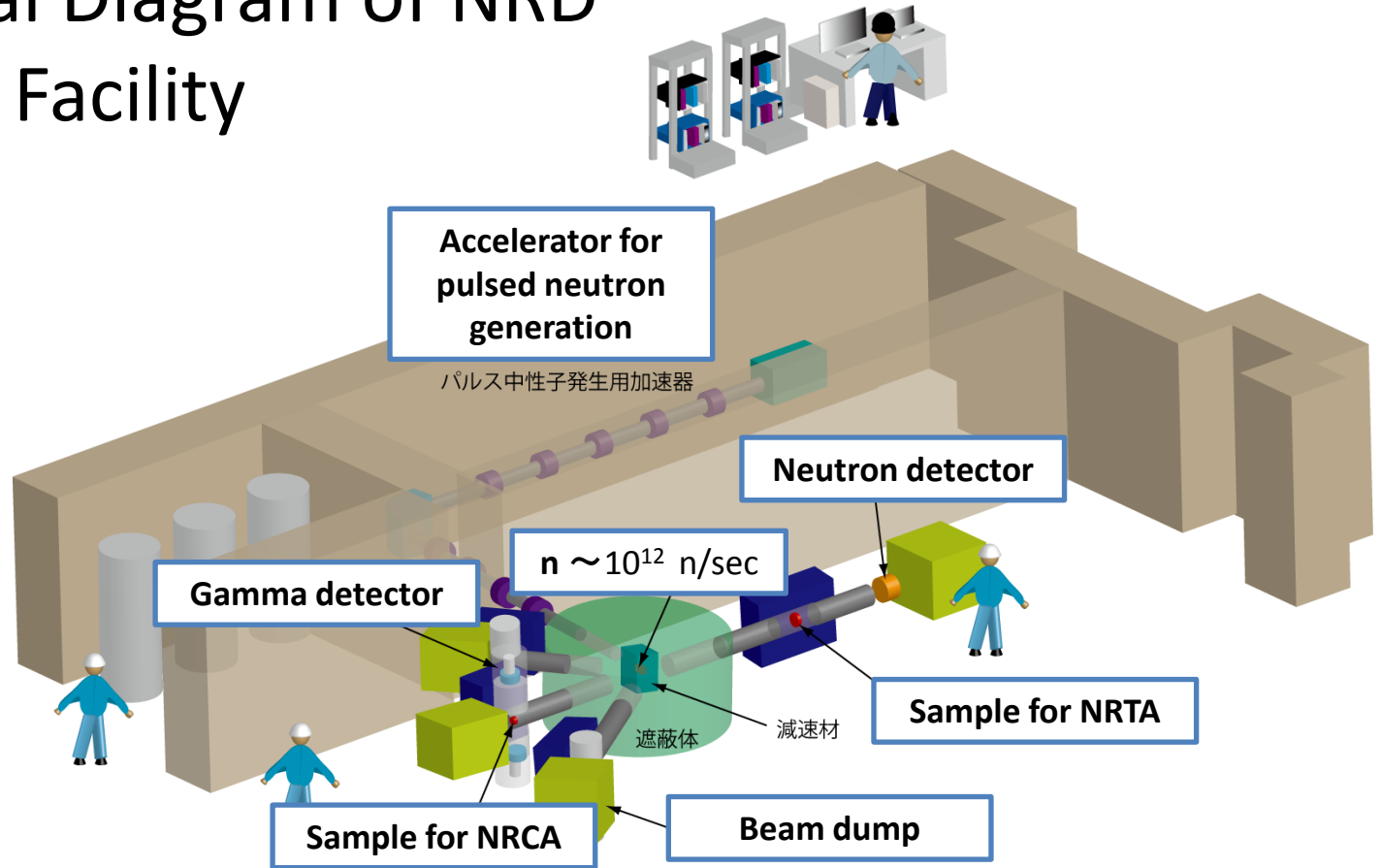
Experimental configuration in Phase I



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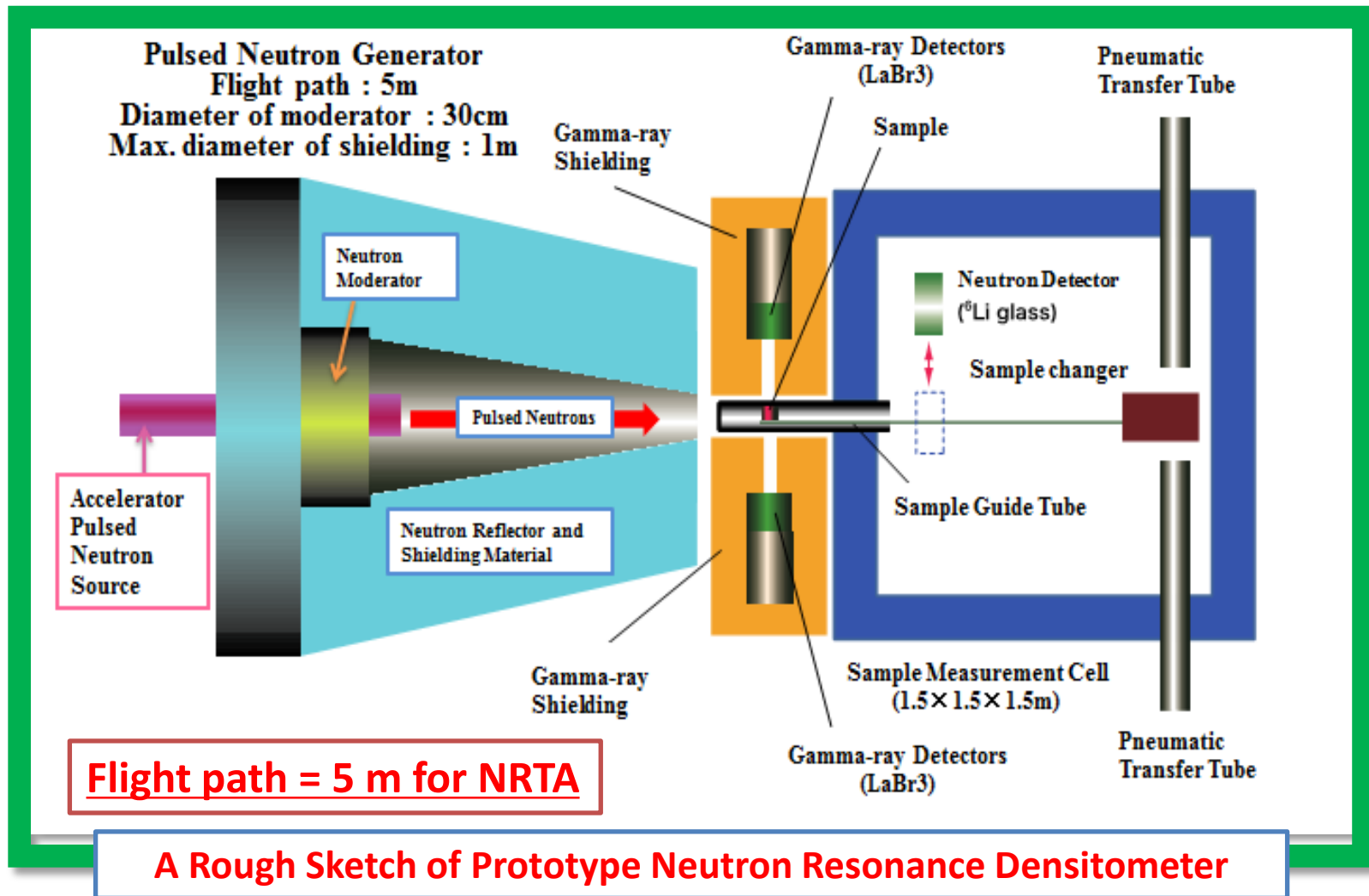
Conceptual Diagram of NRD Facility



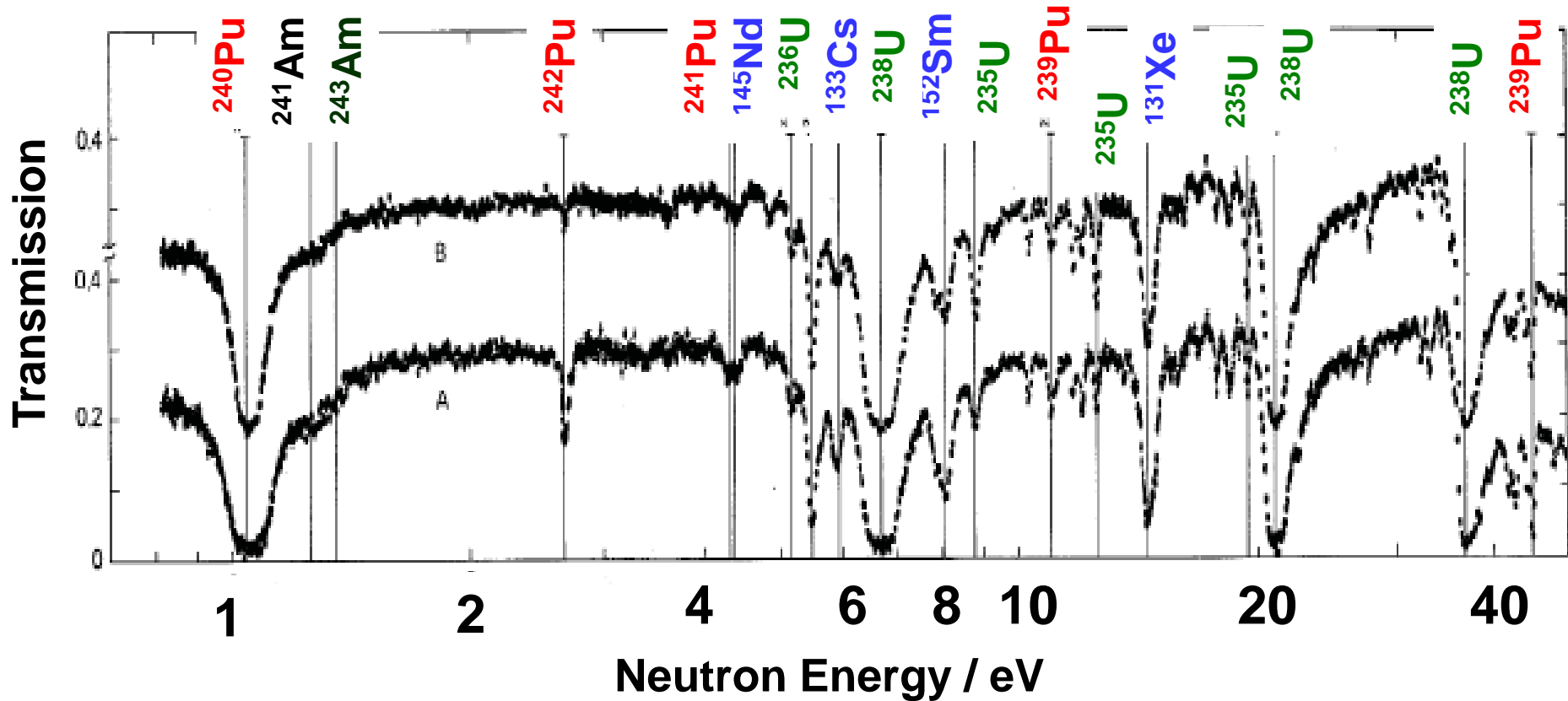
- By NRTA, 3-7 kg of small sized MF will be measured within 20 min. (The 3-7 kg: a MF area of 300-700 cm² and a thickness of 10 g/cm²).
- By NRCA, 30 g of MF including 10⁹ Bq (mainly ¹³⁷Cs) will be measured within 1 hour for each beam line.

TOF Measurement by Small Pulse Neutron Source

Hideo Harada (JAEA)

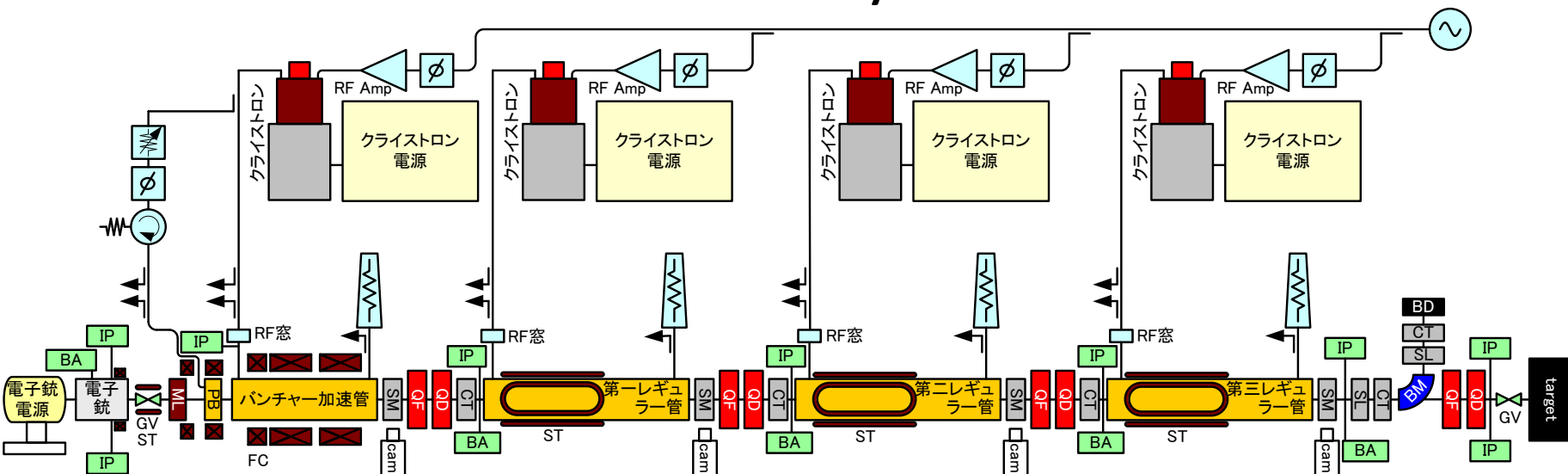


Typical NRTA Data of Nuclear Materials



Behrens et al., Nucl. Techn. 67 (1984) 162

Plan of S-band 50 kW Linac System in the 2nd Term



Beam energy 35 MeV
 Beam current 0-324 mA (continuously variable)
 Pulse width 0.1-20 μsec (variable)
 Repetition 0-250 (continuously variable)
 Beam power 40 kW (Generally) 56 kW (Max)
 Frequency 2856 MHz (S-band)
 Tube Length 1.9 m (traveling-wave type)

Klystron
 Type Toshiba E3783
 Peak Power 4.5 MW
 Pulse width 20 μsec
 Repetition 250 pps

Beam Power Rep. Rate RF Power Aux. Cooling Total

[kW] [pps] [kW] [kW] [kW] ↓

1	4	4	20	24	48 ↓
10	44	40	20	60	120 ↓
40	178	160	20	180	360 ↓
56	250	225	20	245	490 ↓

Summary

- Decommissioning project of research reactor “Yayoi” of Univ. Tokyo is under way.
- We are developing X-band 30 MeV electron linac neutron source and TOF measurement system and to start the experiment this summer. They are going to be installed in the “Yayoi” room.
- Electron injector of X-band 30 MeV linac is revised for large current and higher stability.
- Application of the system is to measure the nuclear data at first. We plan to get more accurate nuclear data for analysis of the fuel debris at Fukushima (F-1), nuclear transformation at ADS and design of new reactors in future.
- Both S-band and X-band linacs are expected to be short-pulsed (1ns-1 μ s) neutron source for the nuclear data study.

Thank you for your attention.