

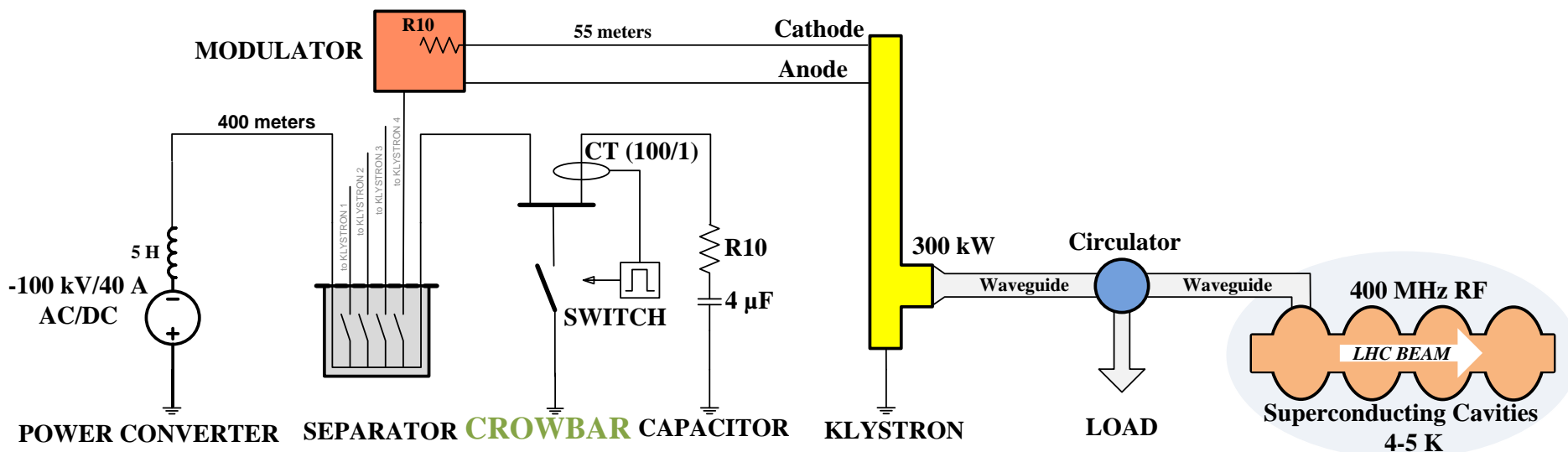
Solid State Thyatron Replacement for the LHC Klystron Crowbar

G. Ravida, O. Brunner, D. Valuch



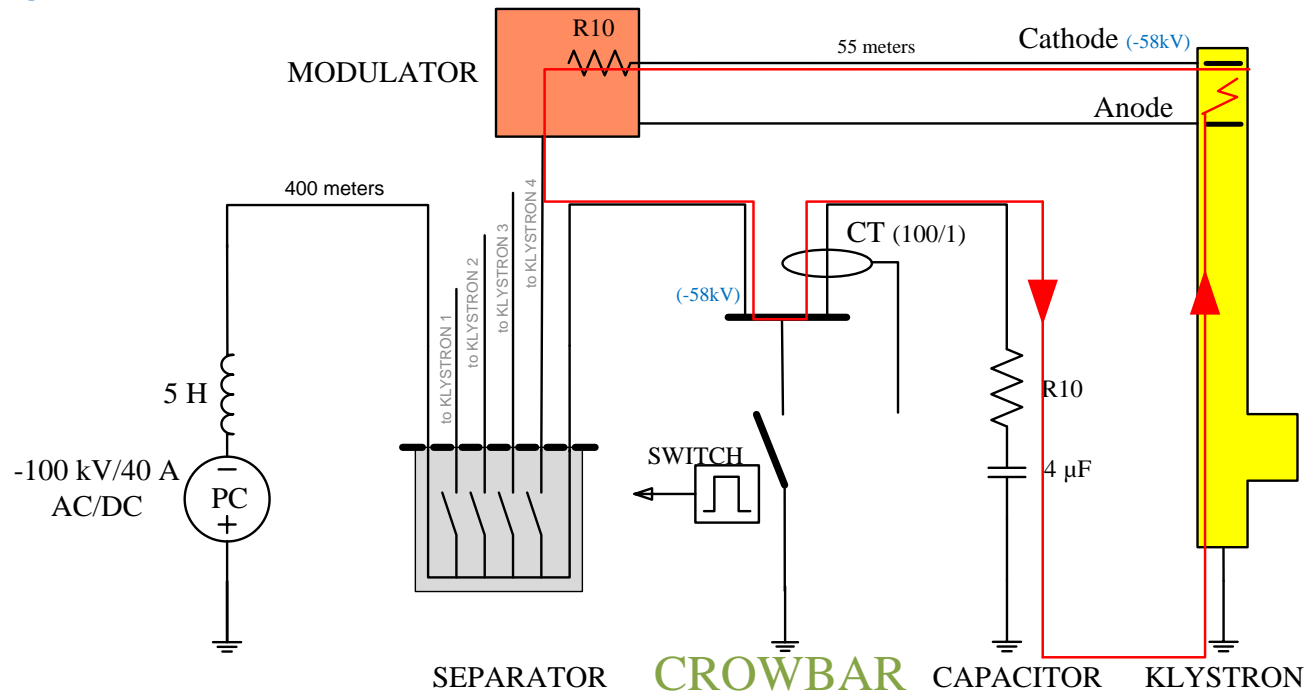
LHC Klystron HV interface

- LHC is powered by 16 CW, 400 MHz/300 kW klystrons
- Four klystrons are powered by one 100 kV/ 40A HV power supply
- Each “unit of four” is protected by a thyatron based crowbar system



Crowbar function

- Crowbar fires only in case of a fault (arc) to protect the klystron by grounding the HV power supply
- Beams are dumped in case of any RF trip (~1300 interlocks, including the crowbar)



Crowbar key components

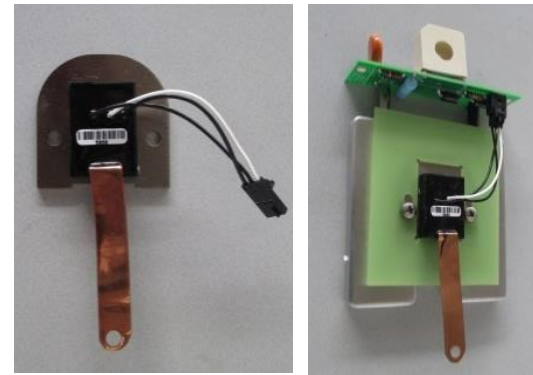
Thyratron (till now)

- Model CX1194/B (EEV)
 - Double ended, 5 gap thyratron
- + Traditional, reliable, klystron protection
- Auto firing
 - Unsure long term availability



Solid state (from end of 2014)

- Model 56SA-18E (APP)
- Stack of 18 thyristors



Single thyristor Complete stage
(thyristor+snubber)



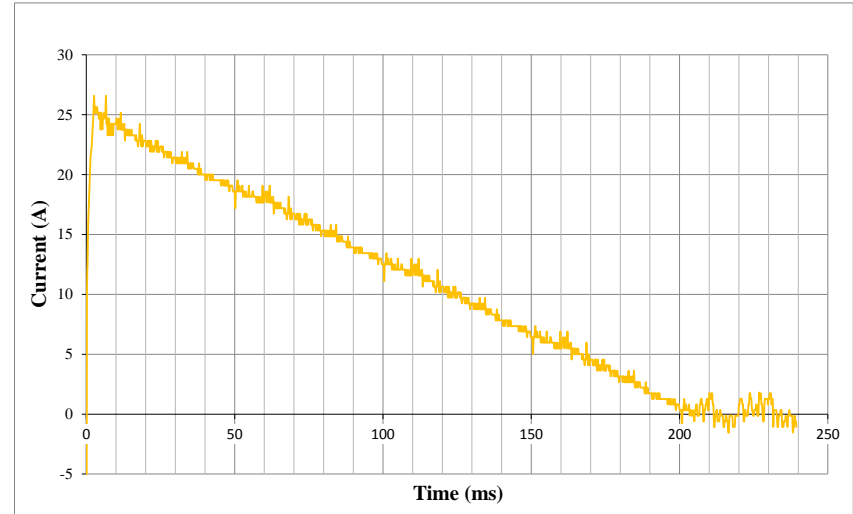
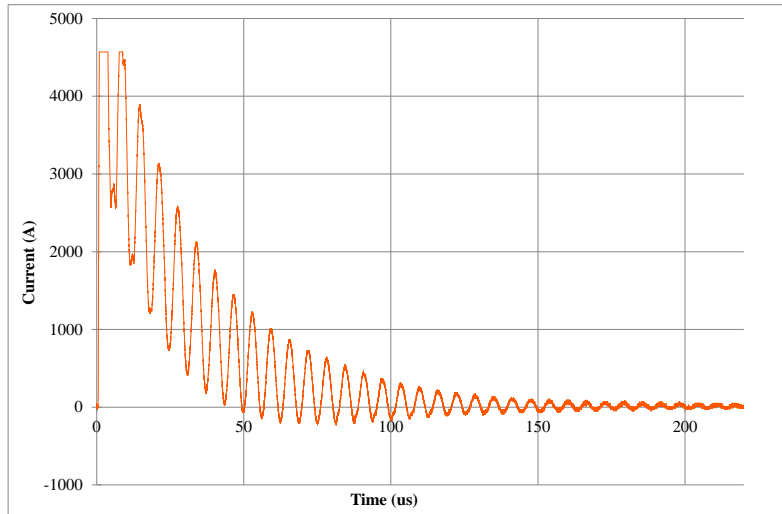
Crowbar performance

- Maximum allowed spark energy dissipated without klystron damage (no real information available)
- Holding voltage 60kV (No auto-firing, switches rated for nominal 72kV)
- Trigger delay and di/dt
- Need to be compared with the current thyatron system (reliable in LEP and LHC)



Thyratron performance

- Thyratron currents:



Fast part:

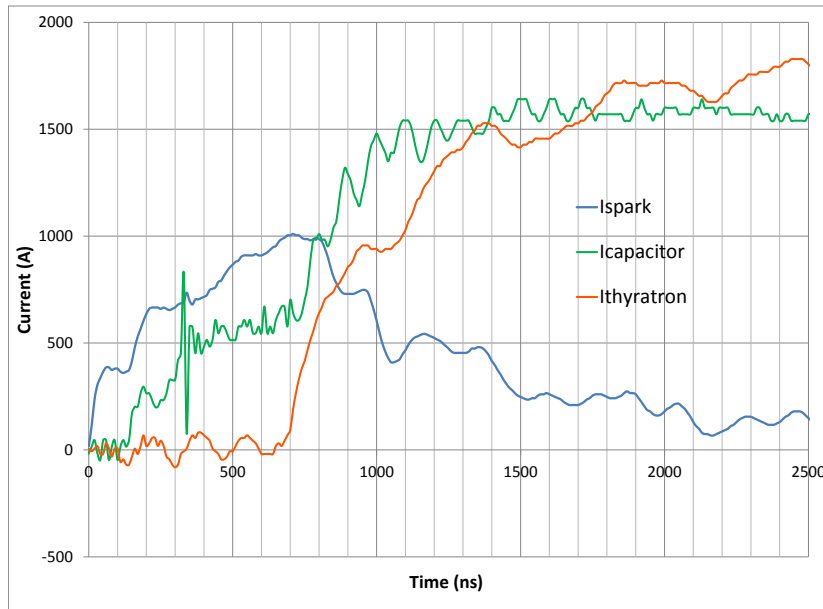
- Coaxial cables
- $4\mu\text{F}$ capacitor ($\sim 6000\text{A}$, $200\mu\text{s}$)
- Polarity reversal (2-ended thyratron)

Slow part:

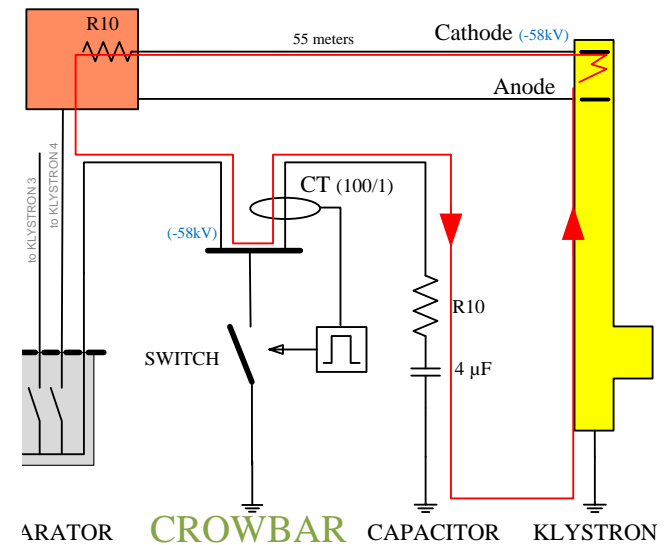
- Discharge of the power supply
5H inductor
- $\sim 45\text{A}$, 300ms in LHC

Thyratron performance

- Thyratron trigger timing/firing



~ 550 ns Turn ON Delay, 1200 ns rise time



Thyristor performance

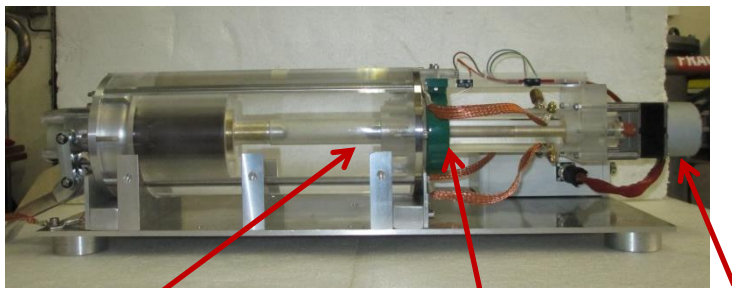
- Similar measurements repeated with the Solid State device S56A-18E.
- Able to handle 40kA/ μ s, 14kA peak and damped-oscillating currents.

Device	Turn ON delay (ns)	Rise time (ns)
Thyratron (CX1194/B)	550	1200
Solid state (S56A-18E)	350	2500

- Not easy to evaluate...
- Analyze the spark current (amount of charge transferred by the arc) to benchmark the performance

Charge transferred by the arc

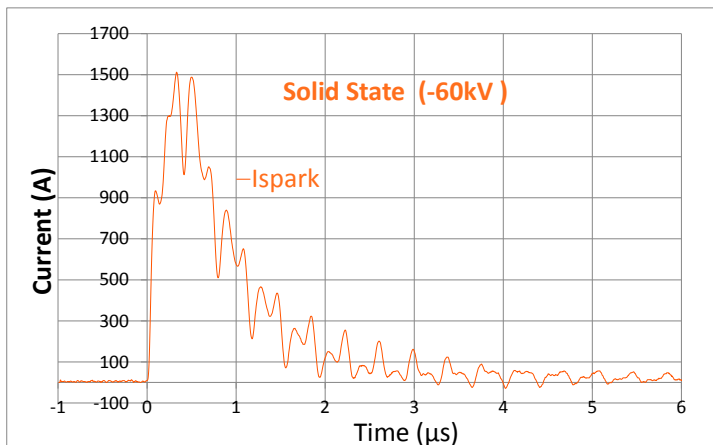
A motorized spark-gap has been developed in order to reproduce fault conditions at the nominal operating voltage (60 kV)



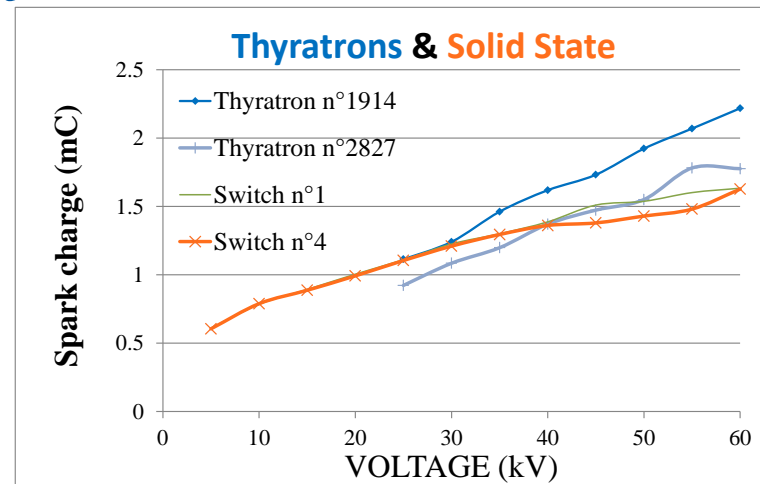
Mobile Electrode

Current Transformer

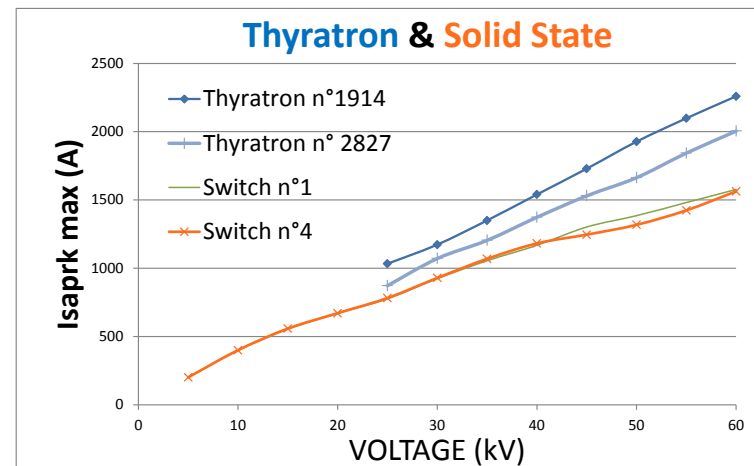
Motor



1500A/ 4 μs spark current



Solid State has equal or even better performances than thyatron.

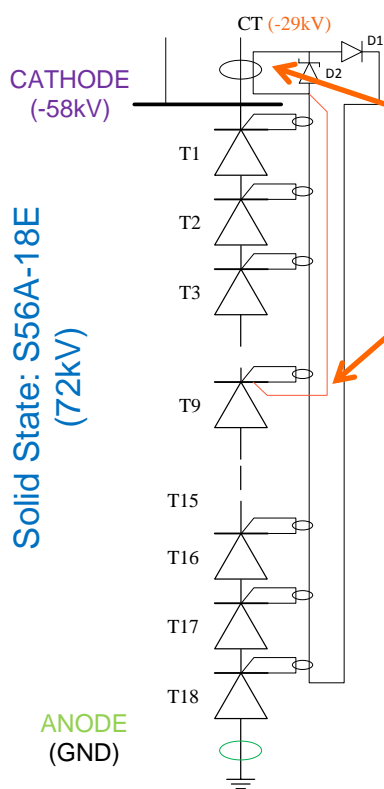


Thytrons are less reproducible.



Solid State crowbar improvements

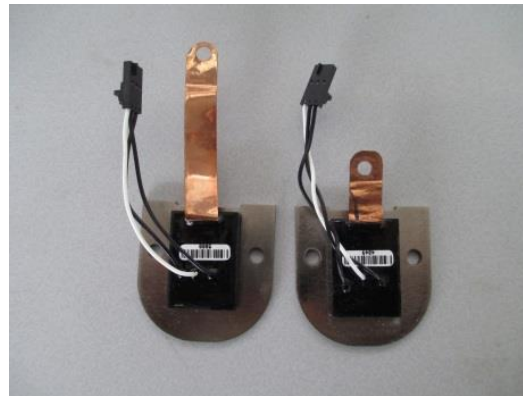
- First tests using the original APP trigger board (model EB0046C) showed better results using a thyatron
- An improved homemade trigger board (higher & faster currents) did not bring significant improvement either



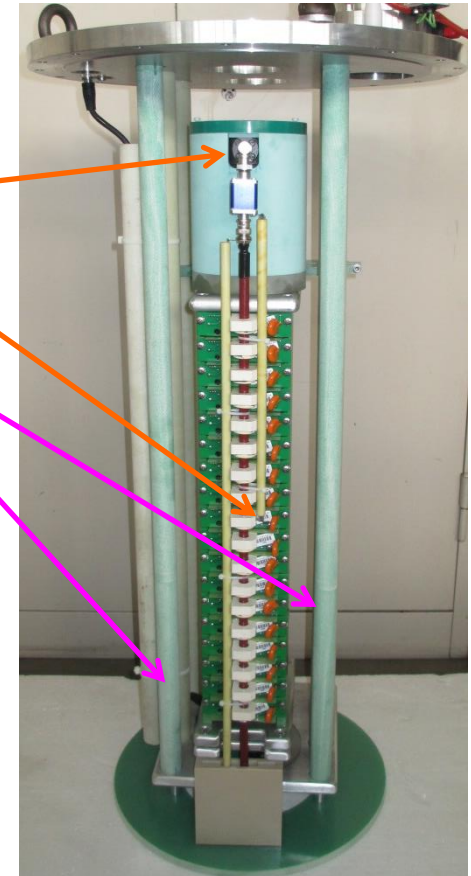
Trigger board removed & trig directly with the current transformer output

Reference the CT output to V/2

Use a better adapted coaxial assembly



Shortened the thyristor leads

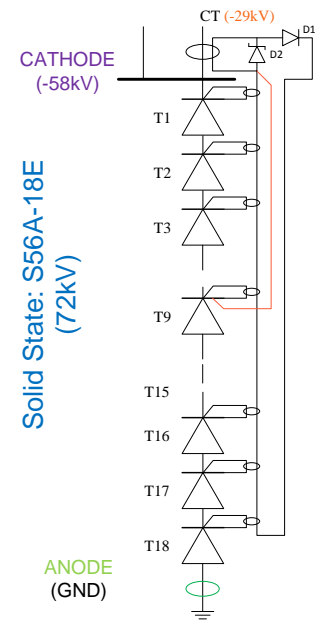
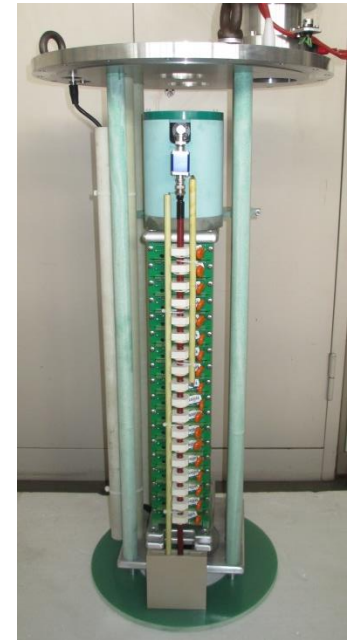
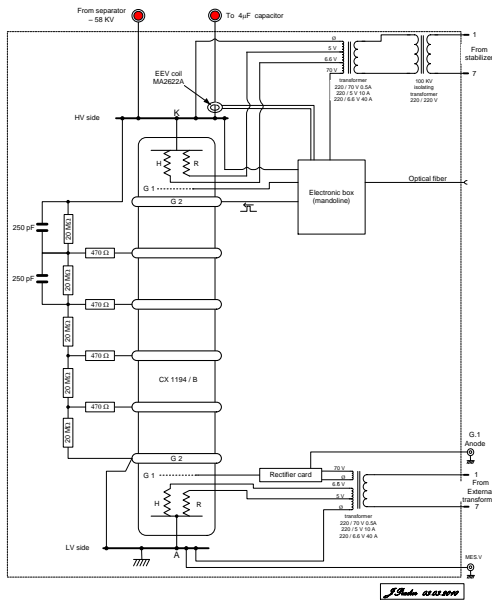


Solid state crowbar reliability

- First prototype installed in the LHC:
 - 1 real crowbar
 - After 3 months repeated (1-2 per day) auto-firing due to electrostatic discharges on the periphery of the trigger cable
- Remedy:
 - Trigger referenced to $V_{\text{cath}}/2$ (less stress on the trigger cable)
 - Use of a better polyethylene trigger cable (model 2149 60kVDC)
 - Additional glass fiber insulator shield (around the trigger cable)
- Second prototype installed in the LHC:
 - 2 real crowbar triggers
 - No false trigger in 5 months of operation



Solid state crowbar for LHC RF (summary)



- Relatively complex circuit
- Fine adjustment (reservoir, heater)
- Need for water/oil cooling (~ 400 W)
- Oil volume 350 liters
- Thyatron price ~16000 €
- Unsure availability in the future
- Typical lifetime 1 – 3 years

- Relatively simple circuit
- No adjustments needed
- Very low power dissipation (~10 W)
- Oil volume 90 liters
- Thyristor stack price ~9000 €
- 10 units in production for LHC
- Unlimited (?) lifetime (wait and see)

References

CERN-ATS-2012-149

Ravidà, G (CERN) ; Brunner, O (CERN) ; Valuch, D (CERN):
Performance of the Crowbar of the LHC High Power RF System

Conf. Proc. C1205201 (2012) pp.THPPD056

3rd International Particle Accelerator Conference 2012, New Orleans,
LA, USA, 20 - 25 May 2012, pp.3641

More results will be published once the LHC machine is restarted after
the Long Shutdown 1 in spring 2015.

