



The past and future RF performance in LHC

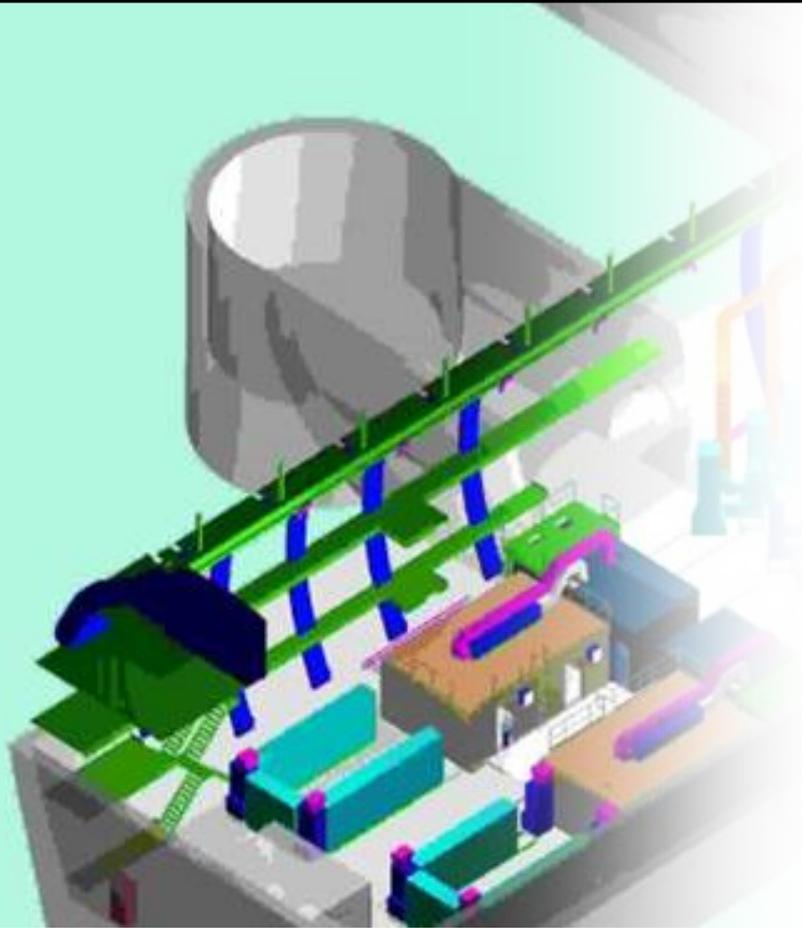
Pierre Maesen BE/RF
On behalf of the LHC RF team



Content

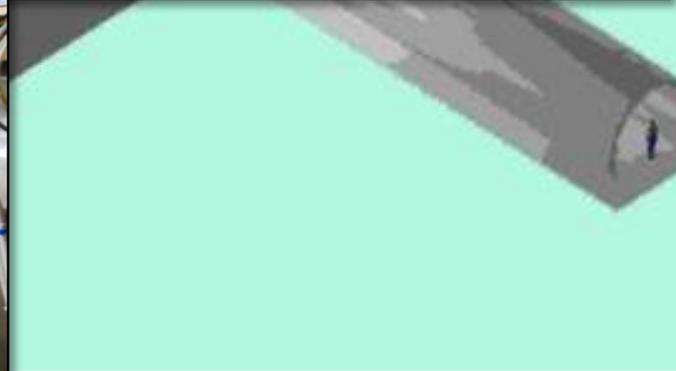
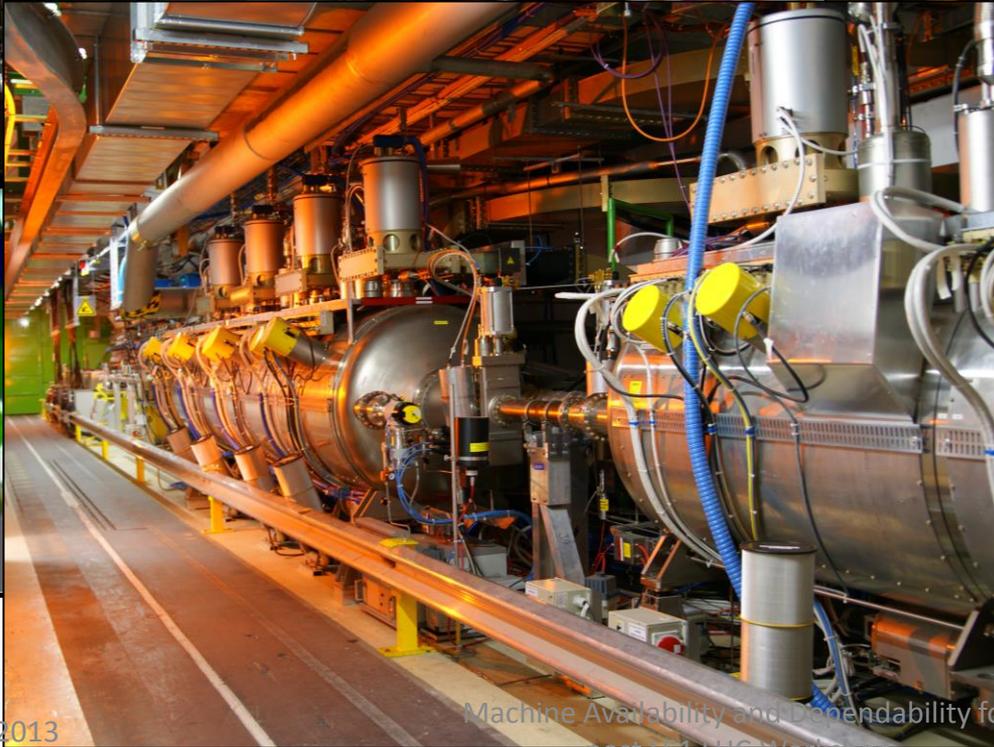
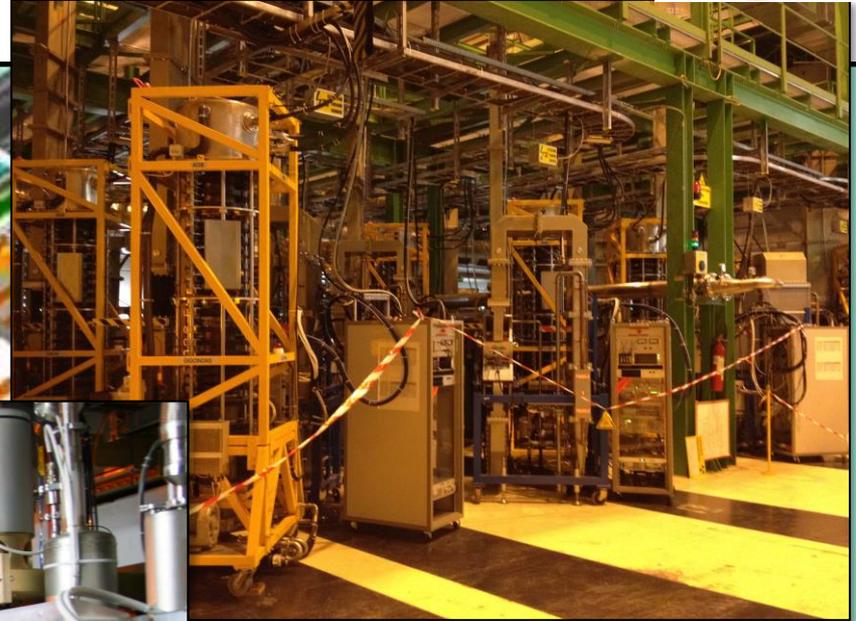
- LHC RF System
- RF performance up to 2012
 - Tools used for faults tracking
- LS1 ACS upgrades at PT4
- LS1 ADT upgrades at PT4
- Prospects for RUN 2
 - Tools that could help

- LHC RF System



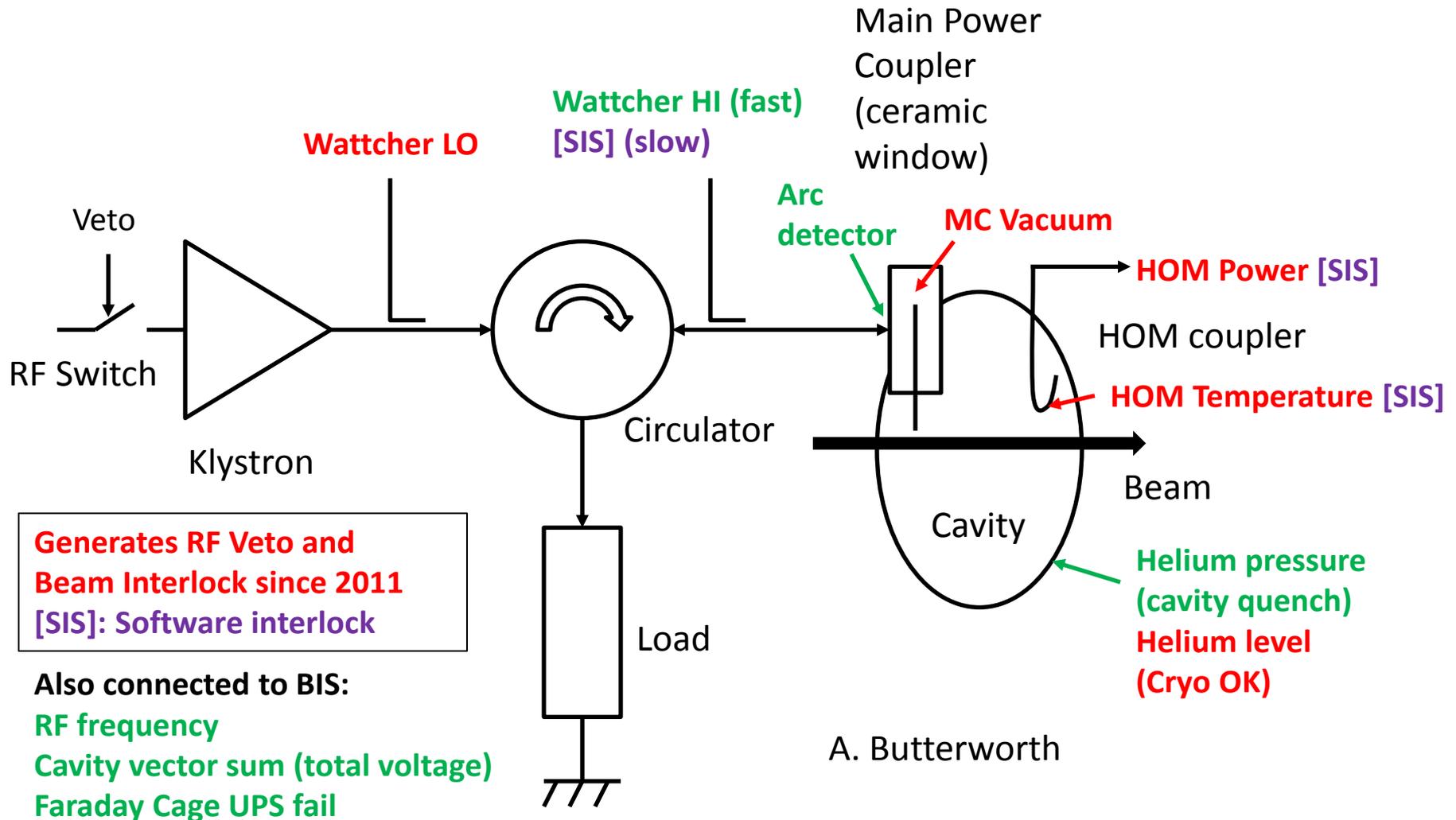
- 16 SC Cavities in 4 Modules
- 16 Klystrons
- 300 kW @ 400 MHz
- 1000 Interlocks
- All connected to the beam dump
- 8 Transverse Dampers
- 32 Tetrodes

UX45 RA43-47





RF power path & critical interlocks

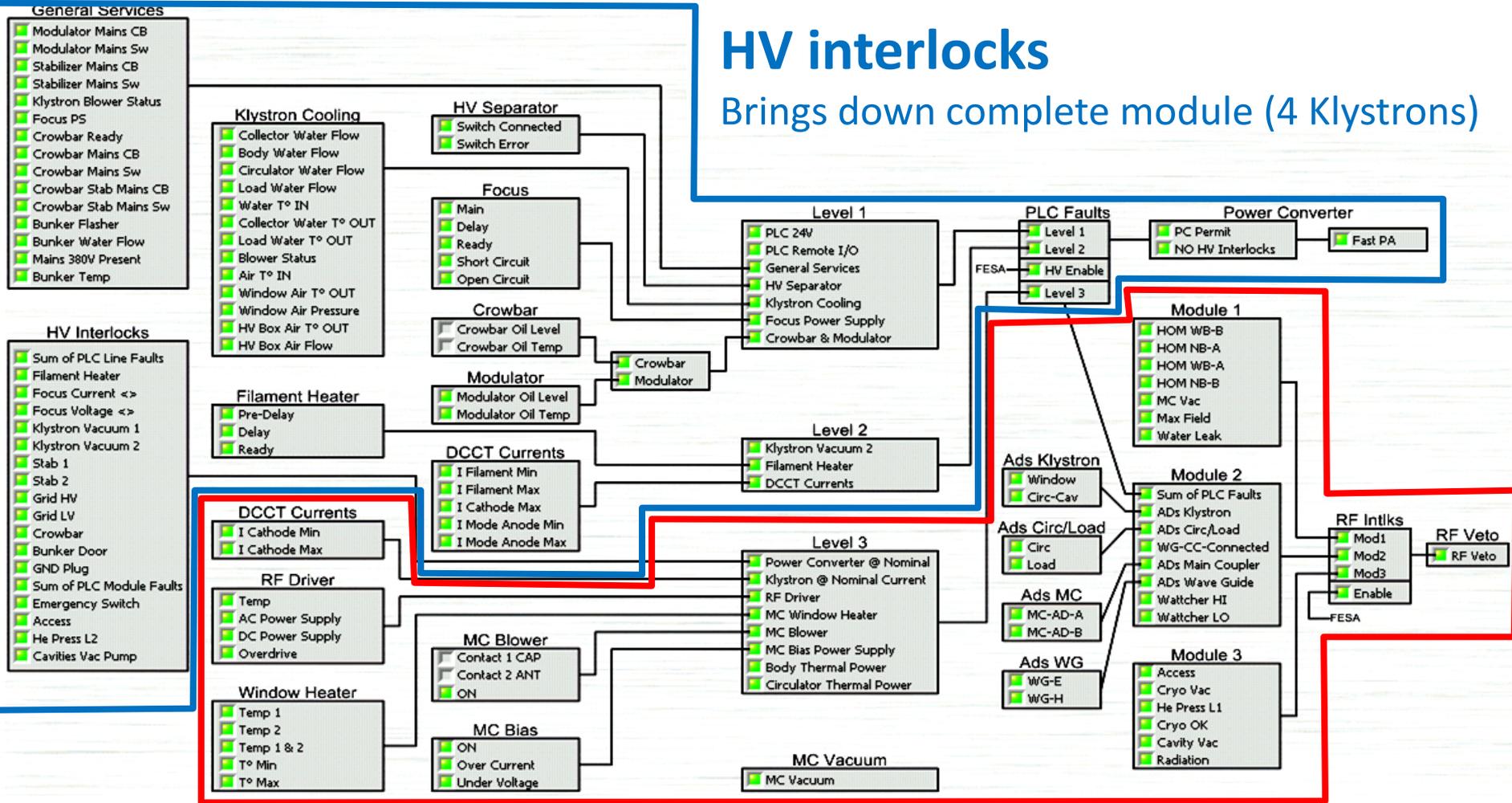




ACS RF & HV interlock chains

HV interlocks

Brings down complete module (4 Klystrons)



L. Arnaudon

RF interlocks (Trips 1 Klystron)

28-Nov-2013

Machine Availability and Dependability for
post LS1 LHC Workshop



- RF performance up to 2012

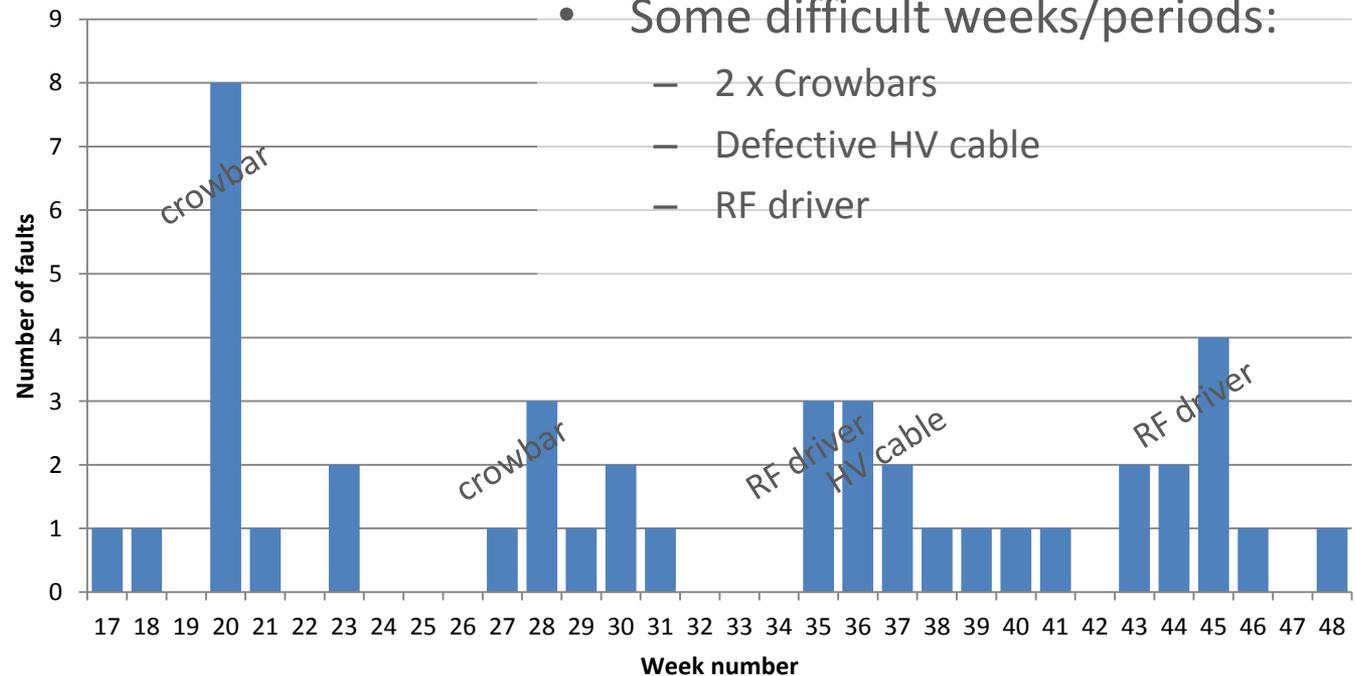
2011:

- 78 faults in total
- 11% of all beam dumps
- 2 Faults per week during physics

2012: (Fault analysis: D. Glenat)

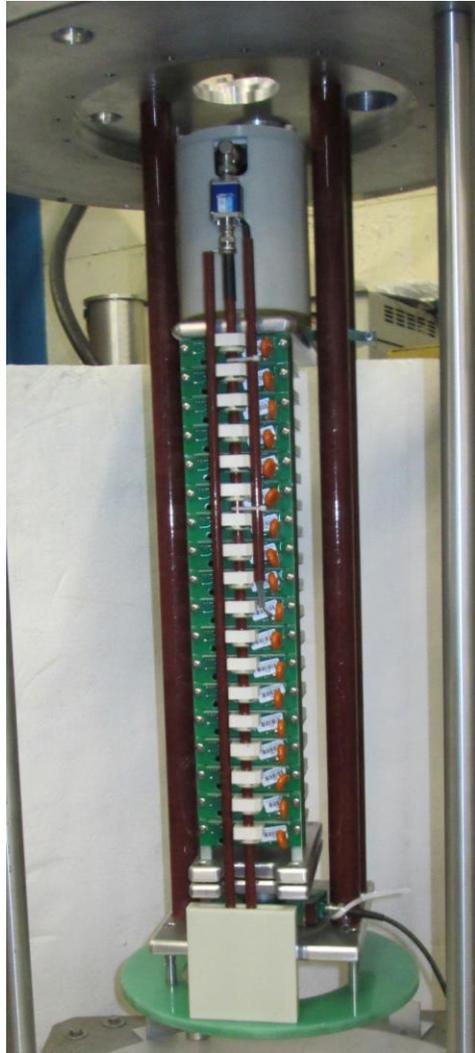
- 43 faults in total
- x% of all beam dumps
- 1.3 Faults per week during physics
- Some difficult weeks/periods:

Fault statistics 2012





Thyratron replacement



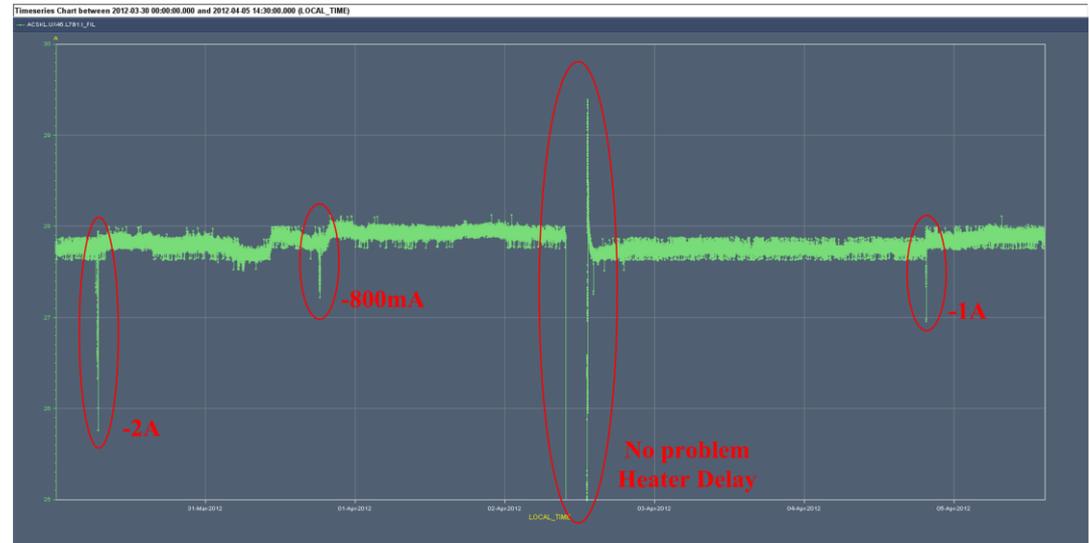
- Most critical equipment : the current Thyatron crowbar suffers from spurious trips
- Solid-state replacement developed using Thyristor-Stack: very promising and showing comparable performance (See: Paper at IPAC12 by G. Ravida)
- 1 unit installed since September 2012
 - No spurious trip observed
 - Few trips due to klystron arcs



Klystron filament “I fil too low” faults



- Second wondering faulty : Filament current interlocks
- 2 culprits identified:



- Several klystron HV connectors
 - Spring contacts degraded (black deposit)
 - Contacts needed to be cleaned repeatedly
 - New connector design without springs, with special Multi-Contact installed
- Cable head defective welding...LS1





- Tools used for faults tracking

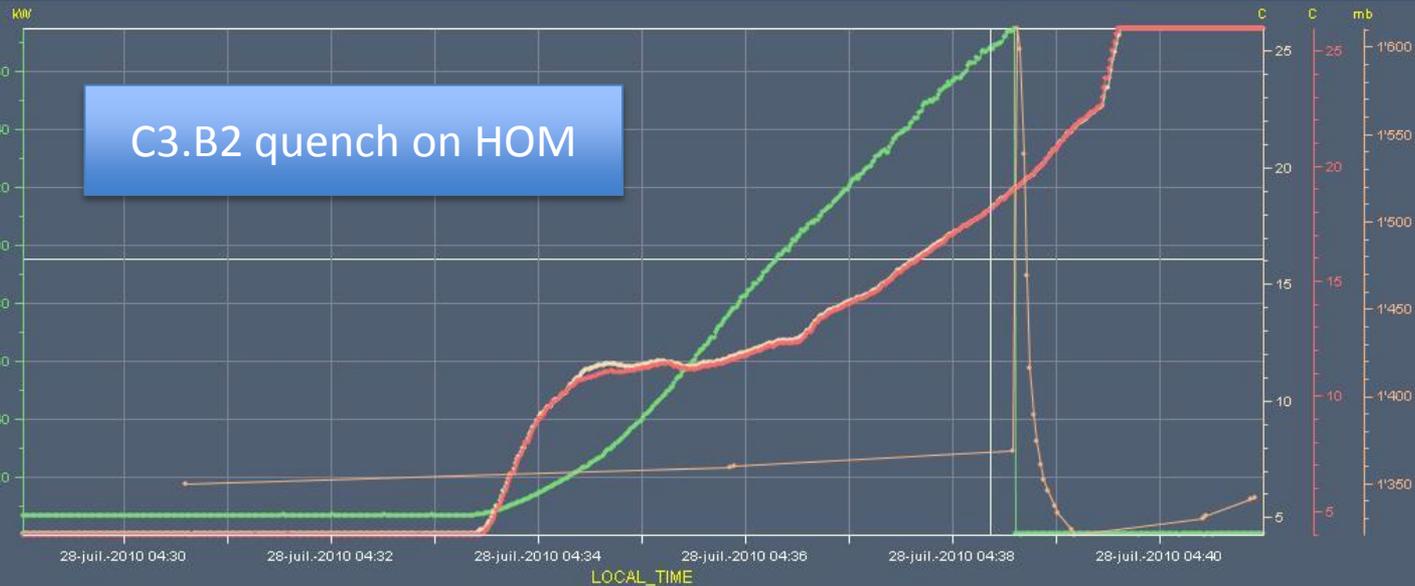
- Equipment's build with manual written logbook ... scanned -> EDMS id 879141, 879146, 879150, 879151, 1082985
- LHC commissioning with MS OneNote logbook
- HMI Labview from FESA classes
- LHC RUN 1 followed with OP and RF logbooks
 - Rapid overview & general cmd on Delphine's RF page
- Faults tracking with LASER, post mortem TIMBER and RF specialist buffers in VME boards
- PVSS for Cryo and Vacuum in monitor mode
- Manual extraction and corrections for statistics

Query Output

Chart 1

Timeseries Chart between 2010-07-28 04:29:00 and 2010-07-28 04:41:00 (LOCAL_TIME)

ACSCA.UX45.L3B2.RF_HOM_WB_TOT ACSCA.UX45.L3B2.T_LBCD1 ACSCA.UX45.L3B2.T_LBCD2 ACSMC.UX45.M1B2.P_HELIUMA



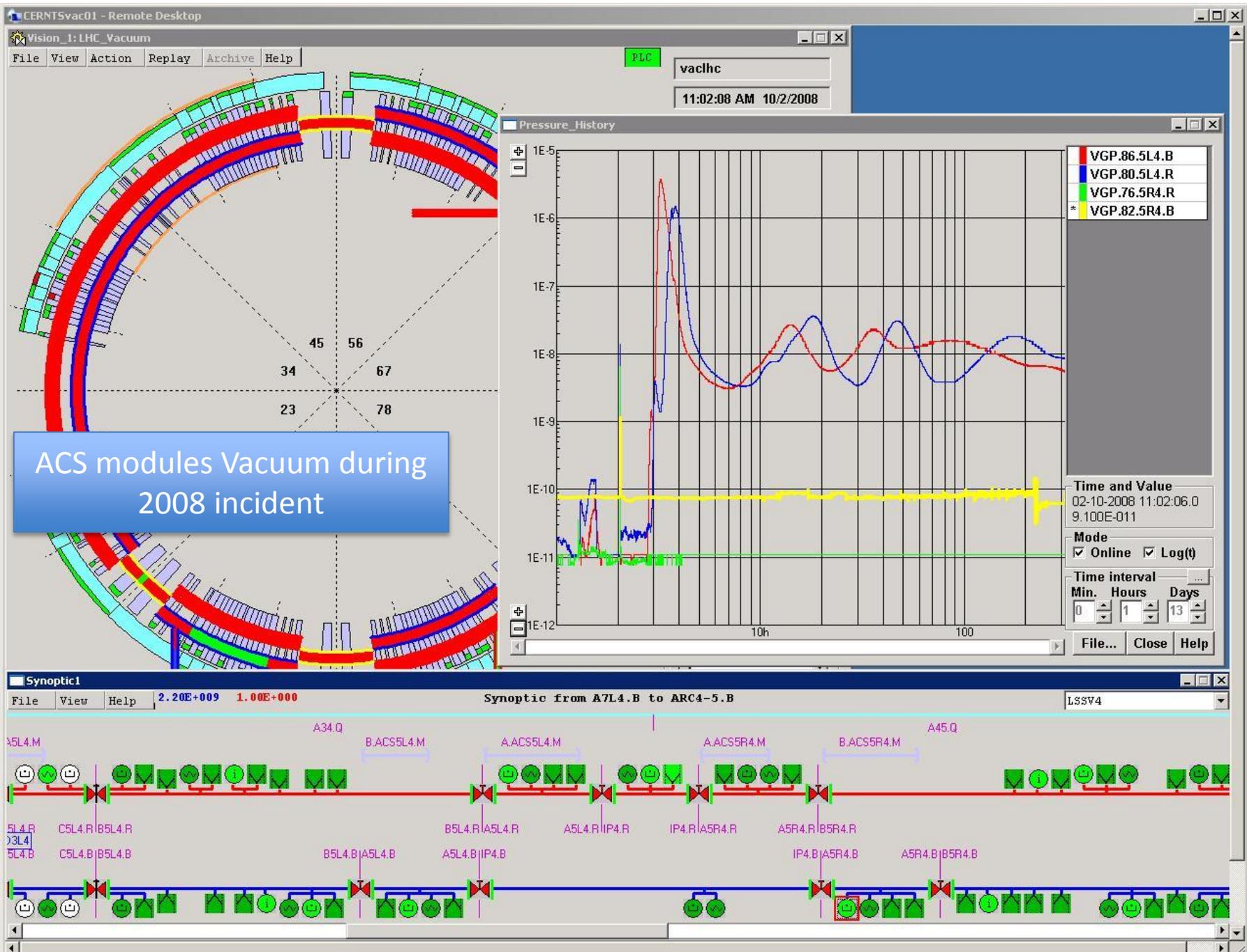
C3.B2 quench on HOM

Data Set:	ACSCA.UX45.L3B2.RF_HOM_WB_TOT	X:	28-juil.-2010 04:39:19.809	Y:	0.00865994393825531
Data Set:	CURSOR	X:	28-juil.-2010 04:39:19.991	Y:	174.33883446612967

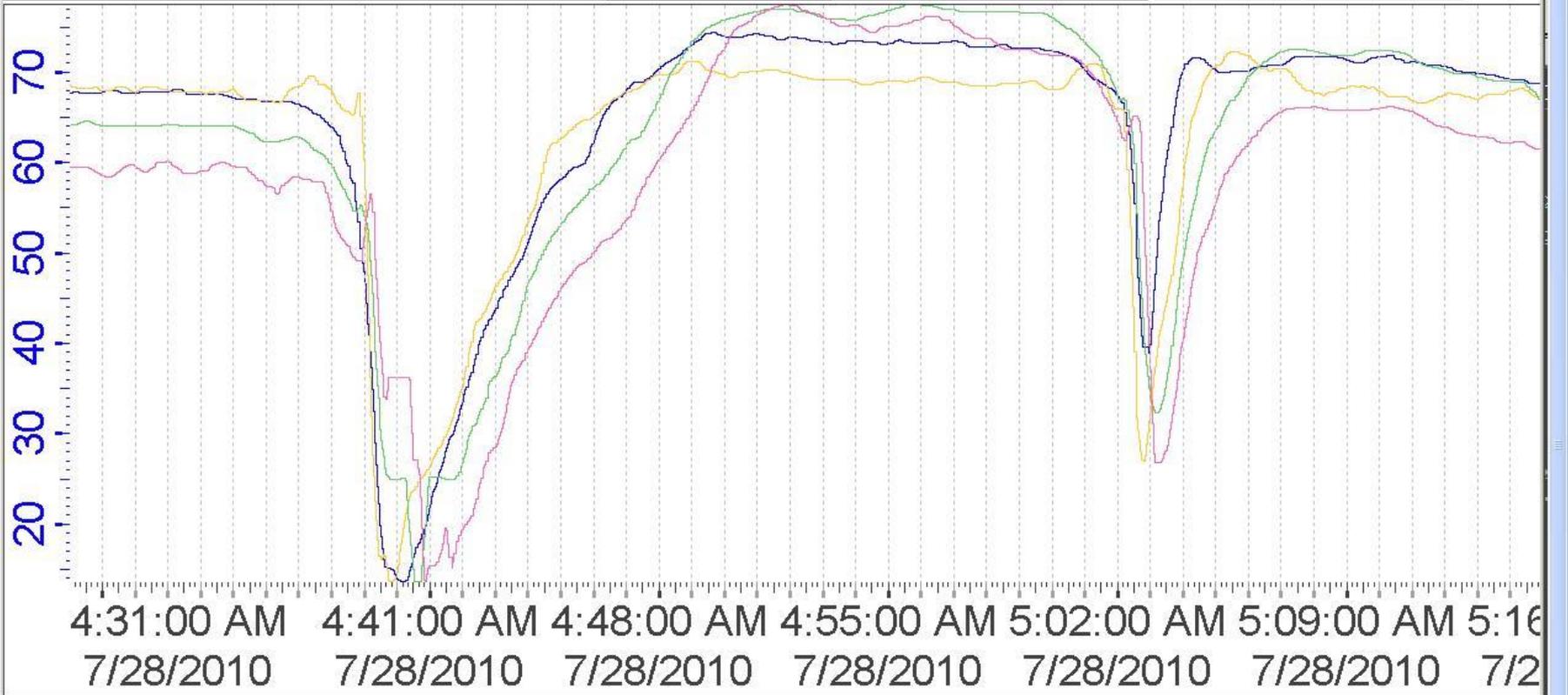
Statistics

Variable Name	# Values	MIN Timestamp	MAX Timestamp	MIN Value	MAX Value	AVG Value

Remove ALL Remove Selected



ACS modules Vacuum during 2008 incident



7/29/2010 11:35:00 AM.932

P4_45:ACAB2_05R4_LT811.PosSt	67.6
P4_45:ACAB2_05R4_LT812.PosSt	68.8
P4_45:ACAB2_05R4_LT813.PosSt	59.7
P4_45:ACAB2_05R4_LT814.PosSt	63.8

He liquid levels during C3.B2 quenches



- LS1 ACS upgrades at PT4

- New induction welding campaign on HV connectors

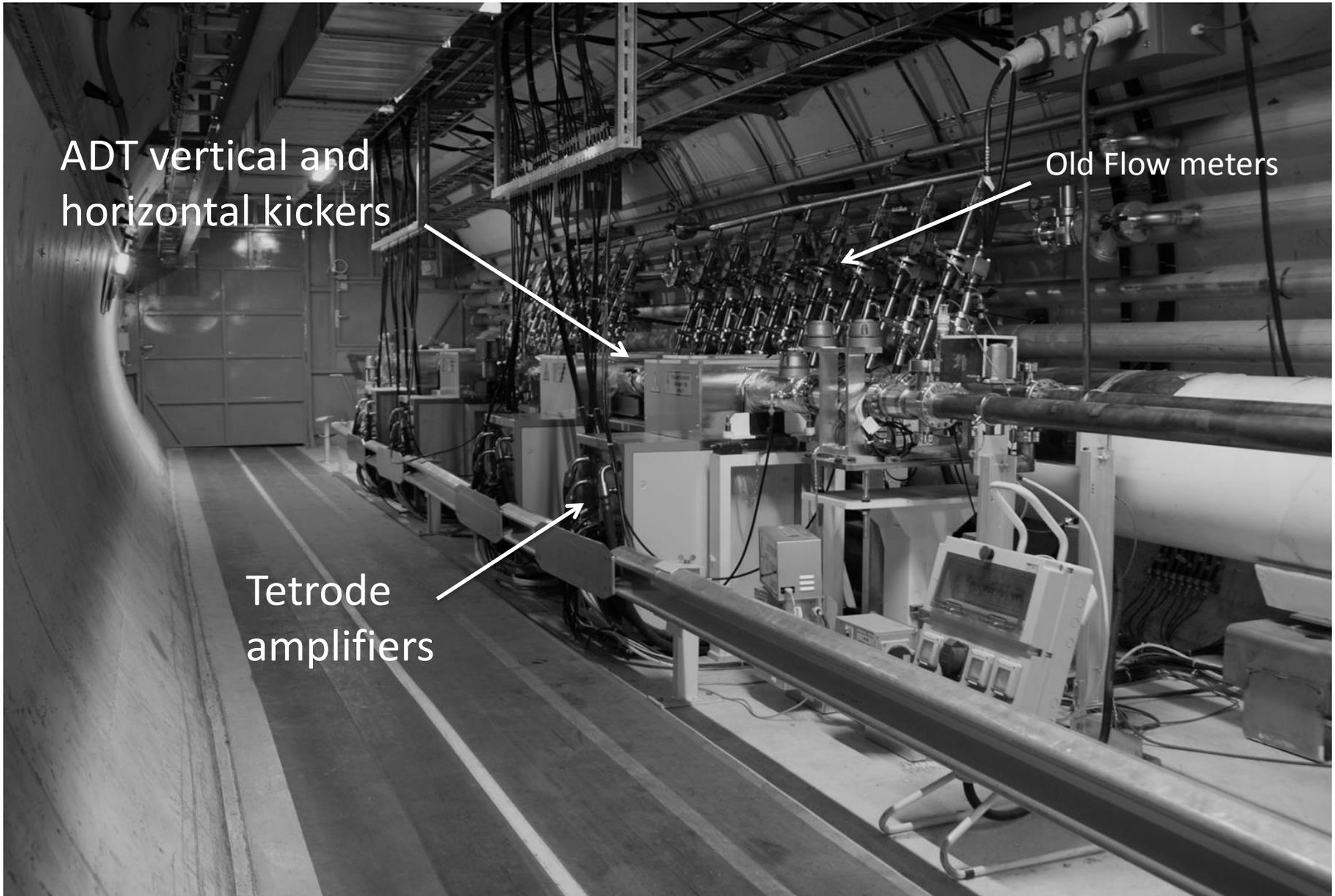


- 8 last new klystrons/16 for nominal performance
 - 58 kV/9.5 A => 300 kW CW RF
- 4/4 new HV solid state crowbars
- Maintenance campaign of ageing tetrode in modulator
- New Air cooling of HV Bunkers

O. Brunner



- LS1 ACS upgrades at PT4 cont.
- LHC ACS module M1.B2 to be replaced
 - To overcome C3.B2 limitation at 1.3 MV acc. field
- New version of PLC software UNITY V8
- New version of FESA ?
- Replacement of all Windows XP consoles
- R2E
 - ACS module Cryo control racks will be displaced
 - UX451 PAD moved further away from tunnel
 - Access with LHC-TNL, no LHC-RF list anymore



ADT vertical and horizontal kickers

Old Flow meters

Tetrode amplifiers



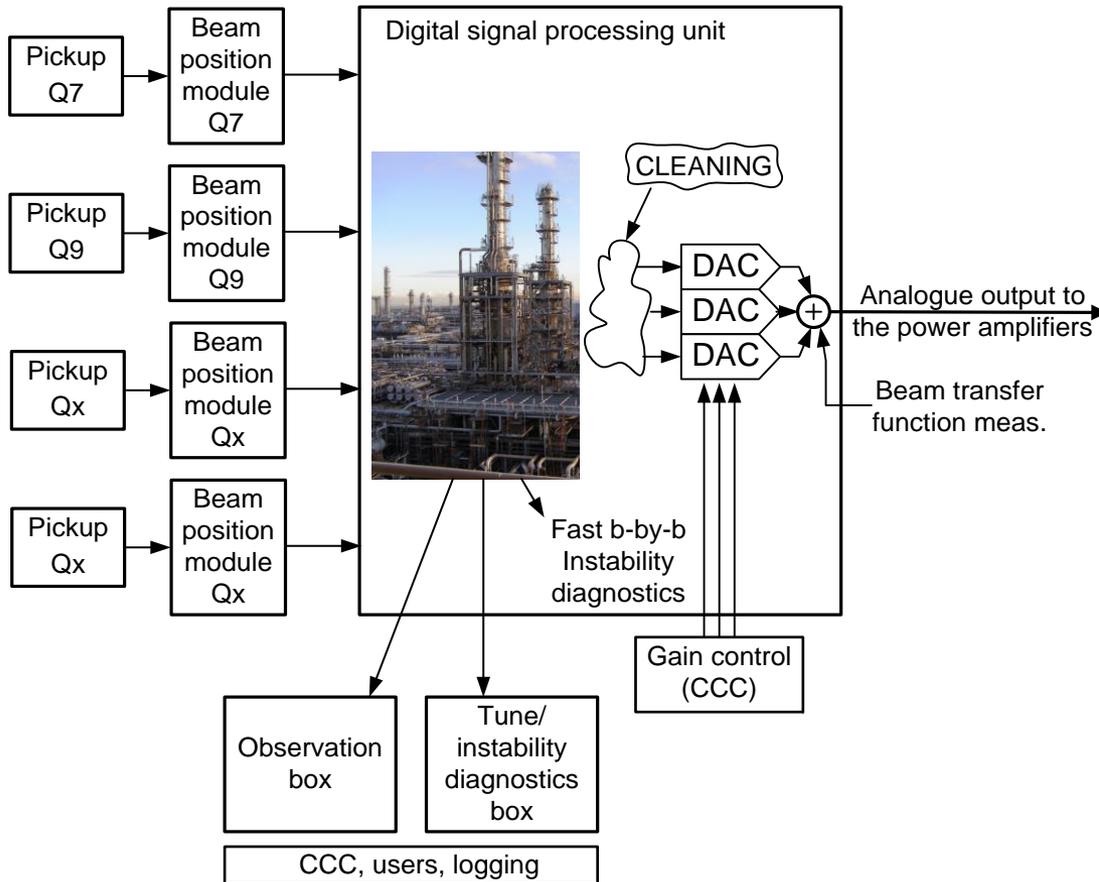
- LS1 ADT upgrades at PT4

- New amplifier-kicker clamp
- Improvement of the HVPS by adding HV switches allowing a remote off line of a faulty amplifier
- New HVPS cables to avoid cable burning
- Replacement of power attenuator with power load
- New flow-meters in replacement to the old Eletta from LEP time
- Adding redundancy to the problematic kicker vacuum interlock

E. Montesinos



- LS1 ADT Feedback upgrade



- Large coax recabling campaign
- Major upgrade of electronics to house all new features accumulated since 2009
- Double the number of pickups, new upgraded beam position modules
- Multiple output DACs:
 - Independent treatment of different bunch groups (high/low gain, high/low bandwidth)
 - Independent cleaning performance

D. Valuch



- Prospects for RUN 2

- Restarting injectors & LHC ... Delicate
 - Safety for people and equipment
- Scrubbing 25ns... No problem
 - Scrubbing 5ns TBC see LBOC meetings
- 25 ns operation with nominal current...
 - Promising, see presentations in Evian and Chamonix by P. Baudrenghien et al.
- Klystrons at 58kV/9A instead of 50kV/8A
- More flexibility in pickups and ADT functionality
 - Plenty of hope 😊



- Prospects for RUN 2

- Equipment ageing ?
 - Inspection during technical stops...
 - ACS tuning cables inside insulation vacuum etc.
 - New development to replace klystron modulator tetrode
 - Dispersion of klystron age
- Component obsolescence FPGA, DSP !
 - So far enough VME spare boards...
- Manpower for piquet's ?
 - Young students are friendly but CERN needs continuity and experienced staff !



- Tools that could help

- FESA V? & TIMBER mandatory **ready in time !**
- Remote monitoring from home very useful
 - Remote control with piquet role (gains time and avoids displacements)
 - Down to expert PLC tools on TN via UNITY
- More user friendly configuration of LASER ?
 - Better “hierarchisation” of alarms, faults...
- Automatic event logging in the RF logbook
 - But editable for correction or addition of signals charts & comments => easier statistics
- Replacement of Labview by Inspector BE/OP ?
 - Parallel development during RUN 2

New Inspector display
Example for Linac 4

LINAC 4 RFQ CONTROL PANNEL

Klystron Focus PS

Focus1 I	9.7 [A]	Focus1 V	258.4 [V]
Focus2 I	9.6 [A]	Focus2 V	240.4 [V]
Focus3 I	0.0 [A]	Focus3 V	0.0 [V]

Klystron Temp & Status

Garage	40.0	<input checked="" type="checkbox"/>	Garage T>Tmax
Window air	42.1	<input checked="" type="checkbox"/>	Air T>Tmax
		<input checked="" type="checkbox"/>	Air Flow Ok
		<input checked="" type="checkbox"/>	Oil Level OK
Oil tank	40.9	<input checked="" type="checkbox"/>	Oil Temp OK

Filament Heater

Power	413.4 [W]	Nominal 21.5 [A]
Current	21.5 [A]	
Res.	0.9 [ohm]	
Pre Delay Count	300	
Delay Count	600	

HV Modulator

- FAST_PA (HV Interlock)
- PC_NO_FAULT
- PLS_PERMIT (RF Interlock)

Klystron Vacuum

Vac 1	5.4 [nA]	intlk at 10mA
Vac 2	35.6 [nA]	intlk at 100mA

CMD Arc detector

Location	Status		Faults	
	A	B	A	B
Klystron window	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Circ1-Load1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
WaveGuide1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
MainCoupler	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

LEVEL 1

<input checked="" type="checkbox"/> READY	<input type="checkbox"/> FORCED	<input type="checkbox"/> TIMEOUT
<input checked="" type="checkbox"/> AUC PS	<input type="checkbox"/> FAULT	
<input checked="" type="checkbox"/> CIP COM		
<input checked="" type="checkbox"/> SPARE 1		
<input checked="" type="checkbox"/> KLY COOL		
<input checked="" type="checkbox"/> FOCUS PS		
<input checked="" type="checkbox"/> SPARE 2		
<input checked="" type="checkbox"/> SPARE 3		
<input checked="" type="checkbox"/> SPARE 4		

Commands Cmd 0

ON OFF CLEAR CMD RESET

LEVEL 2

<input checked="" type="checkbox"/> READY	<input type="checkbox"/> FORCED	<input type="checkbox"/> TIMEOUT
<input checked="" type="checkbox"/> KlyVac	<input type="checkbox"/> FAULT	
<input checked="" type="checkbox"/> Heater REM		
<input checked="" type="checkbox"/> Heater RDY		
<input checked="" type="checkbox"/> Spare 0		
<input checked="" type="checkbox"/> Spare 1		
<input checked="" type="checkbox"/> Spare 2		
<input checked="" type="checkbox"/> Spare 3		
<input checked="" type="checkbox"/> Spare 4		

Commands Cmd 0

ON OFF CLEAR CMD RESET

LEVEL 3

<input checked="" type="checkbox"/> READY	<input type="checkbox"/> FORCED	<input type="checkbox"/> TIMEOUT
<input checked="" type="checkbox"/> PC No Fit	<input type="checkbox"/> FAULT	
<input checked="" type="checkbox"/> Spare 1		
<input checked="" type="checkbox"/> RF Drive	<input checked="" type="checkbox"/> DRIVE ST	
<input checked="" type="checkbox"/> Spare		
<input checked="" type="checkbox"/> Spare		
<input checked="" type="checkbox"/> CavTemp		
<input checked="" type="checkbox"/> Spare 3		
<input checked="" type="checkbox"/> Spare 4		

I Circ -0.454 A

Commands cmd 0

ON OFF CLEAR CMD RESET

Klystron water

Temps [Deg C]	IN	Flts	ST
	28.10	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Coll Out	28.5	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Body & Cavity Out	29.20	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Circ & Load Out	27.29	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



Thank you for your attention

- Questions ?

RF interlocks

Arc detectors

Higher order mode power

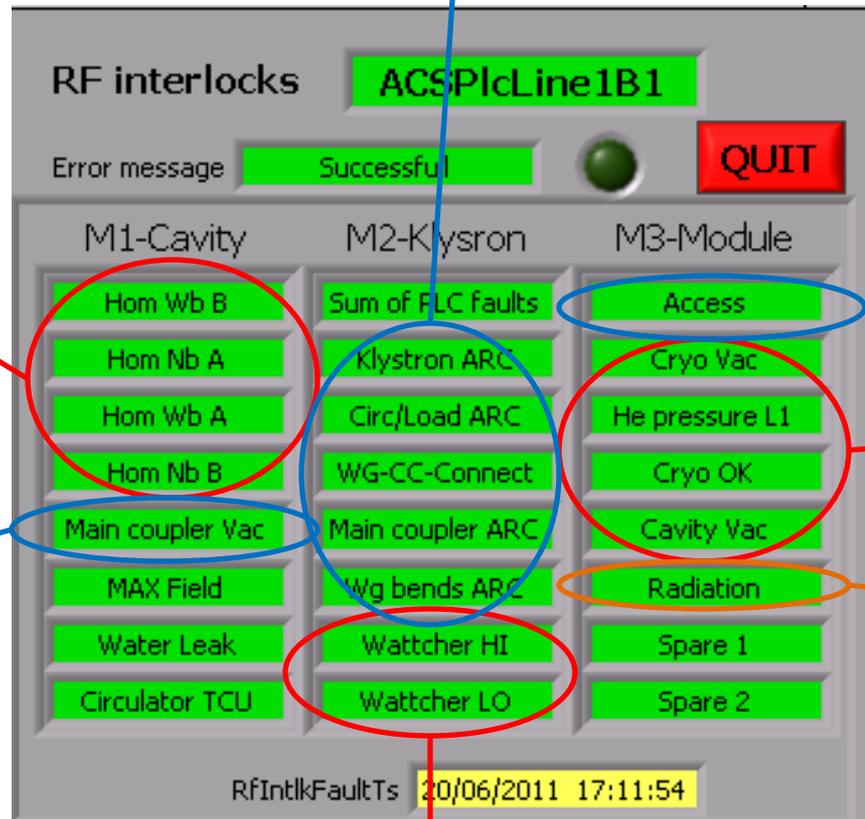
Main coupler vacuum

Access system

Cryo + Vacuum

Radiation

Reflected power



HV interlocks

Klystron faults

HV bunker faults

External faults

The interface displays the following components:

- Header:** "HV interlocks" title, "ACSPICModule1B1" status, a green indicator light, "Error message: Successfull", and an "EXIT" button.
- Columns:** M1-Line 1, M2-Line 2, M3-Line 3, M4-Line 4, M5-Bunker, and M6-External.
- Parameters:** Each column contains a list of parameters such as "Sum of PLC faults", "Filament Heater", "Focus Current", "Focus Voltage", "Klystron Vac 1/2", "Spare", and "Not used".
- Annotations:** A red circle highlights the "Klystron faults" section (M1-M4), a blue circle highlights the "HV bunker faults" section (M5), and an orange circle highlights the "External faults" section (M6).
- Footer:** "HvalarmStamp" and a timestamp "23/06/2011 06:30:00".

Interlocks connected to BIS (UX45)

Arc detector on Main Coupler

Fast Reflected Power (Wattcher HI)

He pressure (cavity quench)

Sum of RF Veto interlocks

Beam Dump 1 Interlocks

ACSPlcServ

Error message: Successfull

M1 - Line 1 & 2	M2 - Line 3 & 4	M3 - Line 5 & 6	M4 - Line 7 & 8	M5 - Module 1 & 2
Main Coupler ARC Cav1	Main Coupler ARC Cav3	Main Coupler ARC Cav5	Main Coupler ARC Cav7	RF Veto Module 1
Wattcher HI Kly1	Wattcher HI Kly3	Wattcher HI Kly5	Wattcher HI Kly7	RF Veto Module 2
				Helium Press Module 1
				Helium Press Module 2
Main Coupler ARC Cav2	Main Coupler ARC Cav4	Main Coupler ARC Cav6	Main Coupler ARC Cav8	Status UPS FCA
Wattcher HI Kly2	Wattcher HI Kly4	Wattcher HI Kly6	Wattcher HI Kly8	Status UPS FCB
				Frequency RF

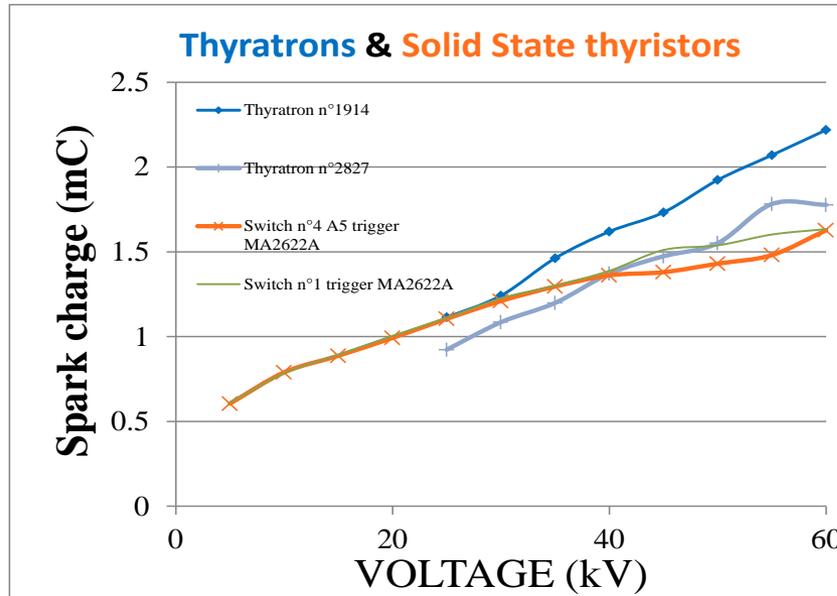
Beam Dump 1 Alarm TimeStamp: 20/06/2011 18:23:34

Faraday cage power status

RF frequency interlock

Solid state crowbars (“fast protection system”)

Gianfranco Ravida/S. Menoni



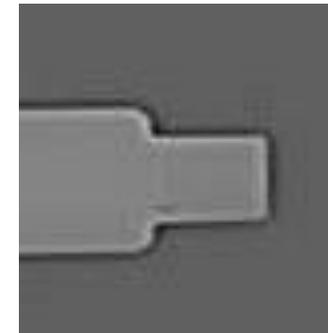
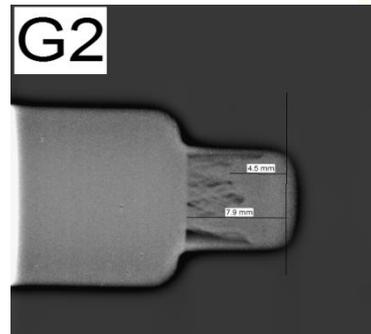
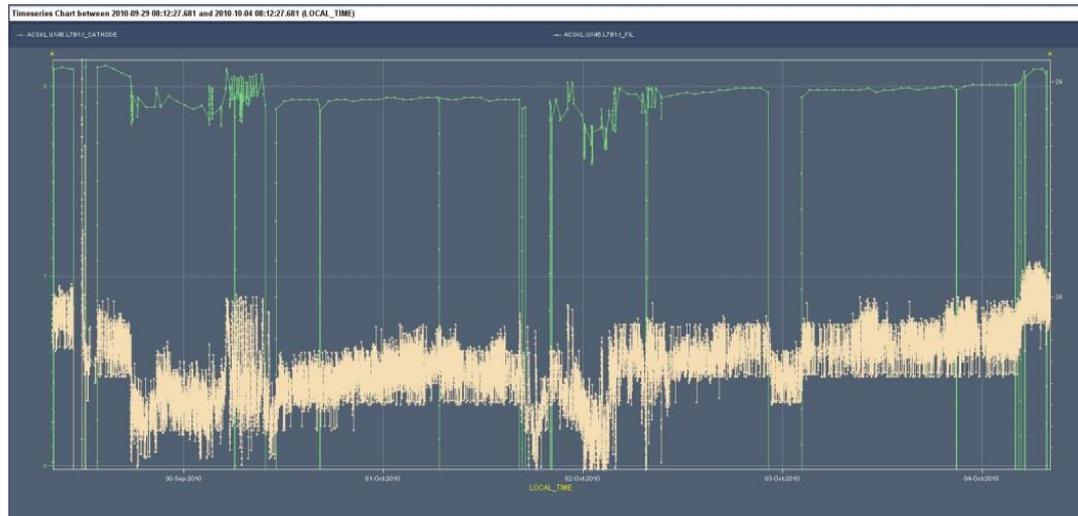
- Sophisticate circuit
- Water/oil Cooling
- 350 liters oil volume
- Limited lifetime

- Very simple circuit
- No cooling ($\pm 10W$)
- 90 liters oil volume

- Solid State device has better performances than the thyatron
- Validated during 2012 running period
- In series production

Repair of the high voltage connectors

P. Martinez-Yanez/G. Ravida



- Klystron filament glitches responsible for frequent RF trips during operation
- Procedure validated to re-weld the connectors without damaging the insulation material
- Campaign in LHC will soon be launched

Digital measurement system for the klystron modulators

Anders Mikkelsen/D. Valuch/G. Ravida/S. Menoni



	Heater voltage	Heater voltage RMS	Heater current	Heater current RMS	Cathode current	Cathode voltage
Fluke 87V	7.05 V AC	7.05 V AC	9.76 AAC	9.76 AAC	8.11 ADC	4.01 V DC
Board	7.04 V AC	7.01 V AC	9.75 AAC	9.73 AAC	8.09 ADC	4.01 V DC
Error	0.1%	0.6%	0.1%	0.3%	0.2%	0.0%

- DCCT's and tetrodes used in LHC are no longer produced by industry
- Development of a FPGA based electronic located in HV modulator
-> the crowbar survival challenge!
- Prototype built: looks very promising
- Evaluation tests for tetrode replacement