



Antiproton Decelerator LS1 activities Start-up in 2014



LS1 activities, AD consolidation

- Most of AD dates from ~1985
- A small consolidation program (~2.3 MCHF) started in 2009 with the view of running AD until 2016 or so
- This is now merged with a larger program aimed at continued operation of AD+ELENA for at least 10-15 years after ELENA physics has started; >2025/30
- => Main components will be 45 years old....
- Concerned items are: Target area, magnets, power converters, Stochastic cooling, electron cooling, control system, Instrumentation, beam transfer equipment, RF, vacuum, Infrastructure and also preparation for ELENA installation.
- For consolidation of the AD, a budget of ~ 18 MCHF has been allocated by RPC for the period 2013 – 2020
- LS1: extremely busy period with interventions everywhere, both for ELENA and AD consolidation as well as renewal of most of the control system.
- “exciting” start-up expected in 2014.....

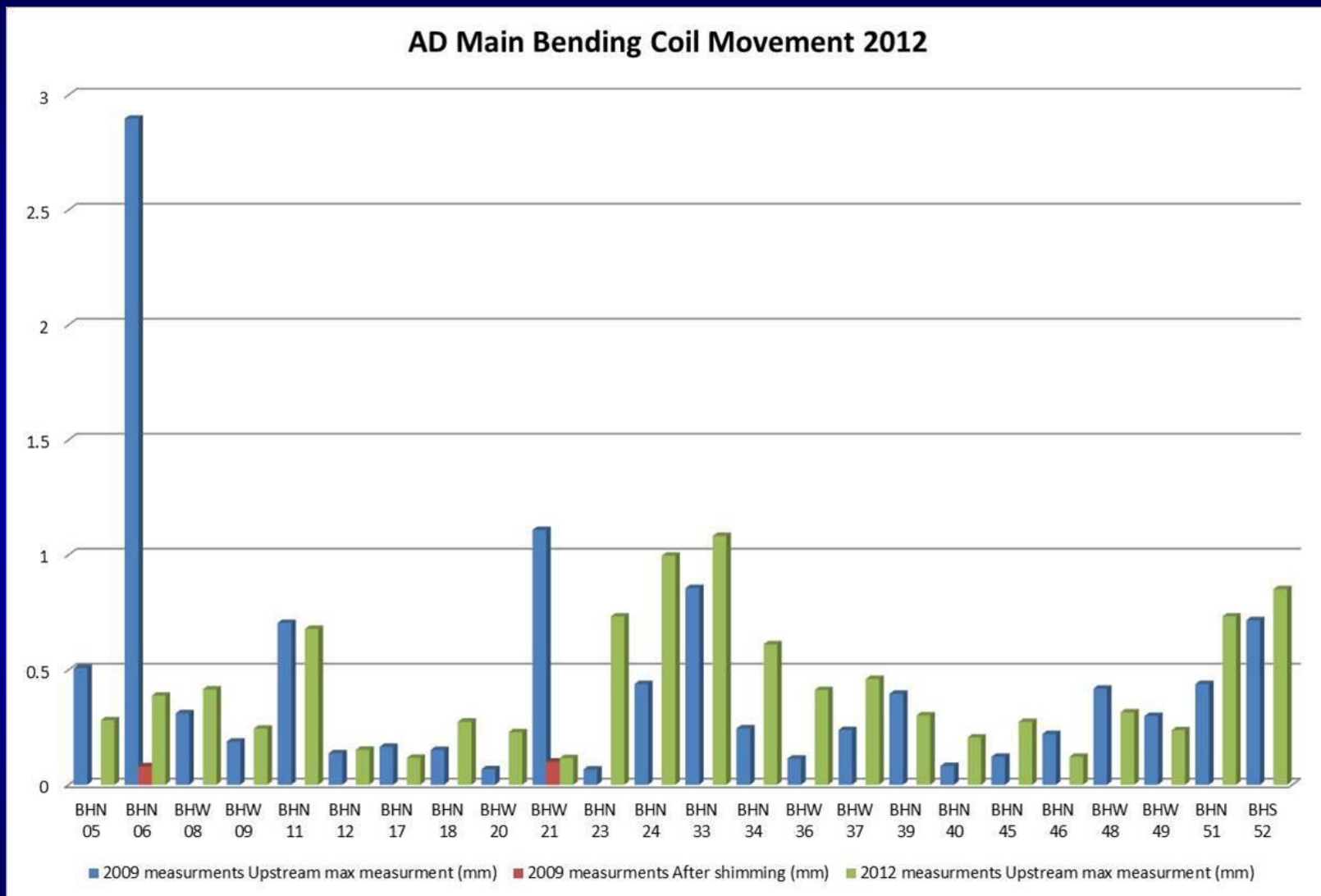


AD HW consolidation LS1

- Magnets:
 - Ring Main bending magnets: DR.BHN06 is now removed (after removal of ATRAP e+ source) and opened up. Severe degradation of the coil shimming (as expected). New spare coils are now available but existing coil looks to be in good shape. Re-installation in February, source re-installation Feb/March.
 - Orbit correctors 2904/2917: Replacements (new design) delivered and tested with some minor concerns regarding field quality. Installation in January.
 - 7020/7030 quads in AD ejection line: new magnets (existing design) to be installed. The complete 7000-line will be modified including branch-off towards ELENA. To be finalised mid-March.
- Long-term:
 - Main bends: Provisional plan for overhaul/coil replacement of several units. Regular coil movement measurements will determine if all or only some units will be renovated.
 - Main Quads: no specific plan, re-shimming done a few years ago
 - Spare inventory is almost complete
 - All ejection line magnets will be replaced by e-static units for ELENA ~2016



Coil movement DR.BHN06





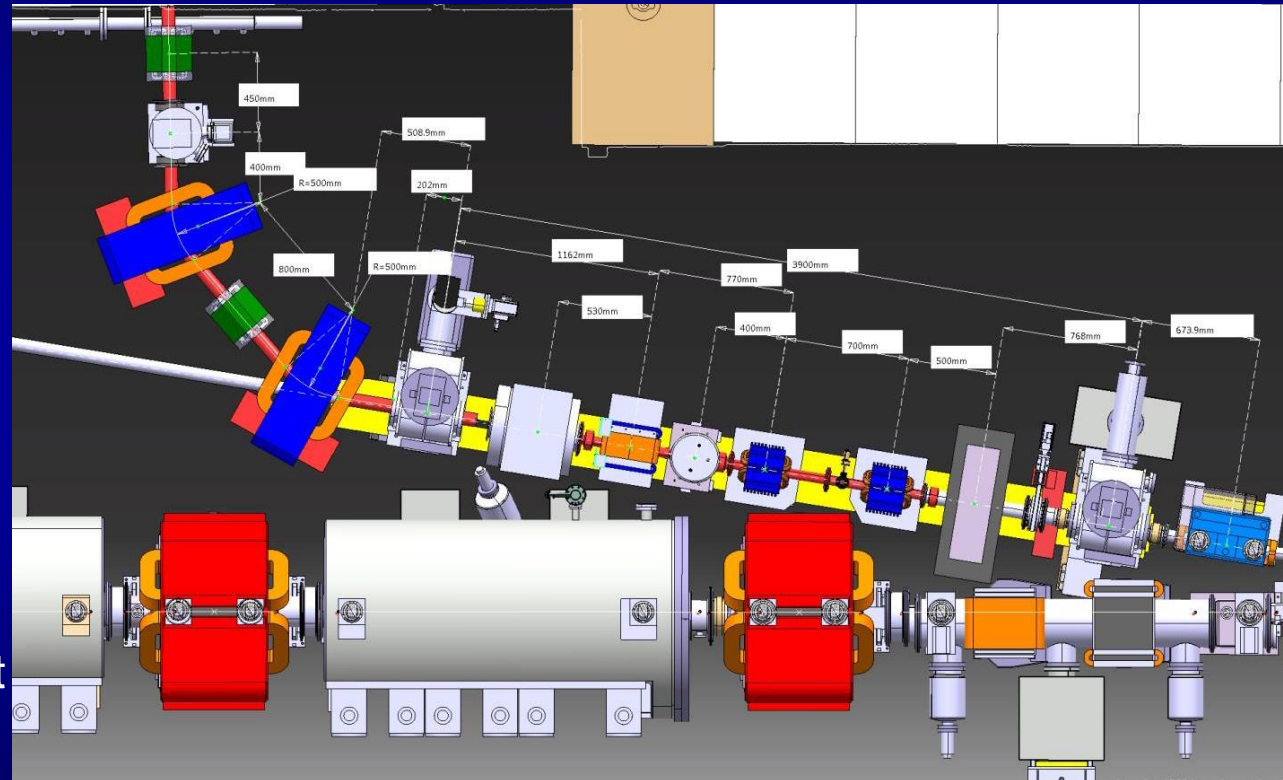
DR.BHN06





AD ejection/ELENA injection line

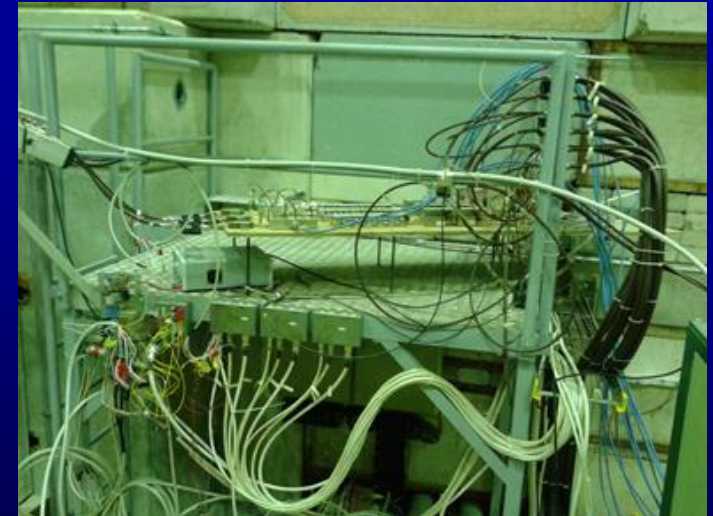
- New layout of 7000-line
- New 7020/30 quadrupoles
- New combined H/V corrector replaces separate units
- Re-shuffled and compressed to permit branch-off and matching
- ELENA line equipment will be installed later
- BHZ8000 removed (remnant field problems)
- Installation in February/March
- Set-up/verification of optics during start-up
- Existing straight part will be kept in the future to supply “high” energy beams if needed





Stochastic cooling consolidation

- New individual Power supplies for the 0.8—1.6 GHz stochastic cooling amplifiers. Installation completed.
- Amplifiers will also be replaced
- Cryo-system renovation completed, pickup tanks 31/32 re-installed in ring.
- New electronics for static/dynamic parameter control tested in 2012, to be used in operation from 2014.
- HW cleanup to be completed before startup (s-cool platform in AD hall etc.)
- Pickup/kicker movement: Update of obsolete system with modern digital servo motor controller
- Optical filters will be developed to replace large filter box presently limiting space around ELENA

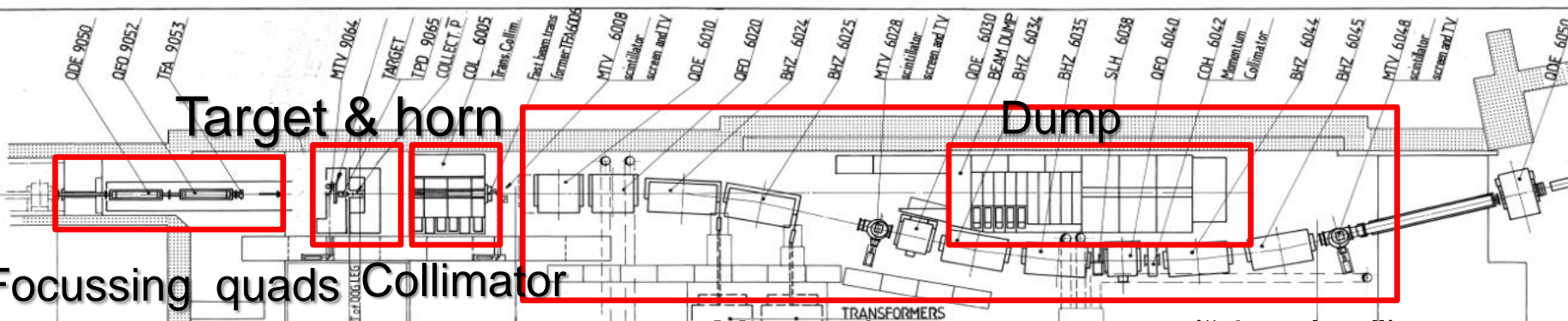




Target Area

- During $p\bar{p}$ program a full team was looking after design, operation and maintenance of AD-T
 - During AD physics no serious follow-up was done
 - ... Most of control equipment conceived as prototypes
- Few problems occurred during 12 years of AD operation
 - Repetition rate is now ~ 100s, the target area was designed for 2,4 s
 - Very reduced maintenance over the year – loss of expertise
- **Major consolidation activity** has started in 2011/12, is continuing during **LS1** and will do **through LS2**
 - Consolidation of controls, interlocks, safety and services
 - Consolidation of tunnel areas
 - Consolidation of surface buildings

GENERAL PURPOSE TELEVISIONS
 DIMENSIONAL ACCURACY TO DIMENSIONS
 ACCORDING TO ISO STANDARDS



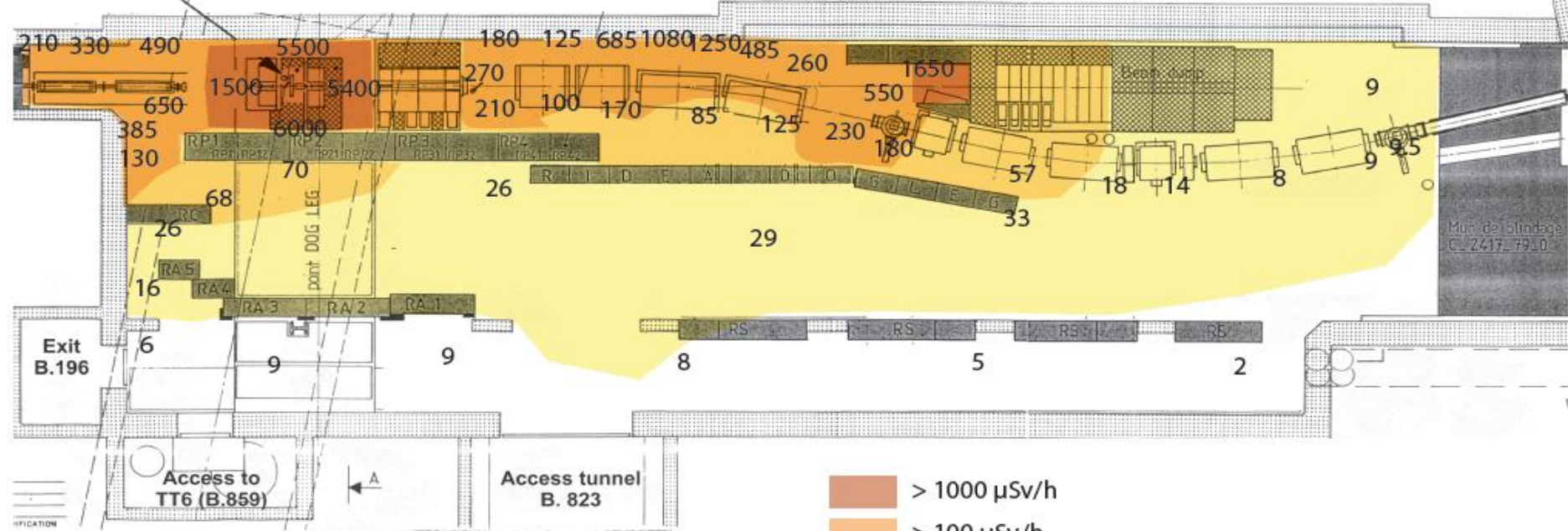
Target & horn

Dump

Focussing quads Collimator

Magnetic spectrometer ("dog-leg")

CIBLE COLLECTEUR p = 12 mSv/h @ 10 cm
 Magnetic horn = 51 mSv/h @ 10 cm



- > 1000 $\mu\text{Sv/h}$
- > 100 $\mu\text{Sv/h}$
- > 50 $\mu\text{Sv/h}$
- > 10 $\mu\text{Sv/h}$

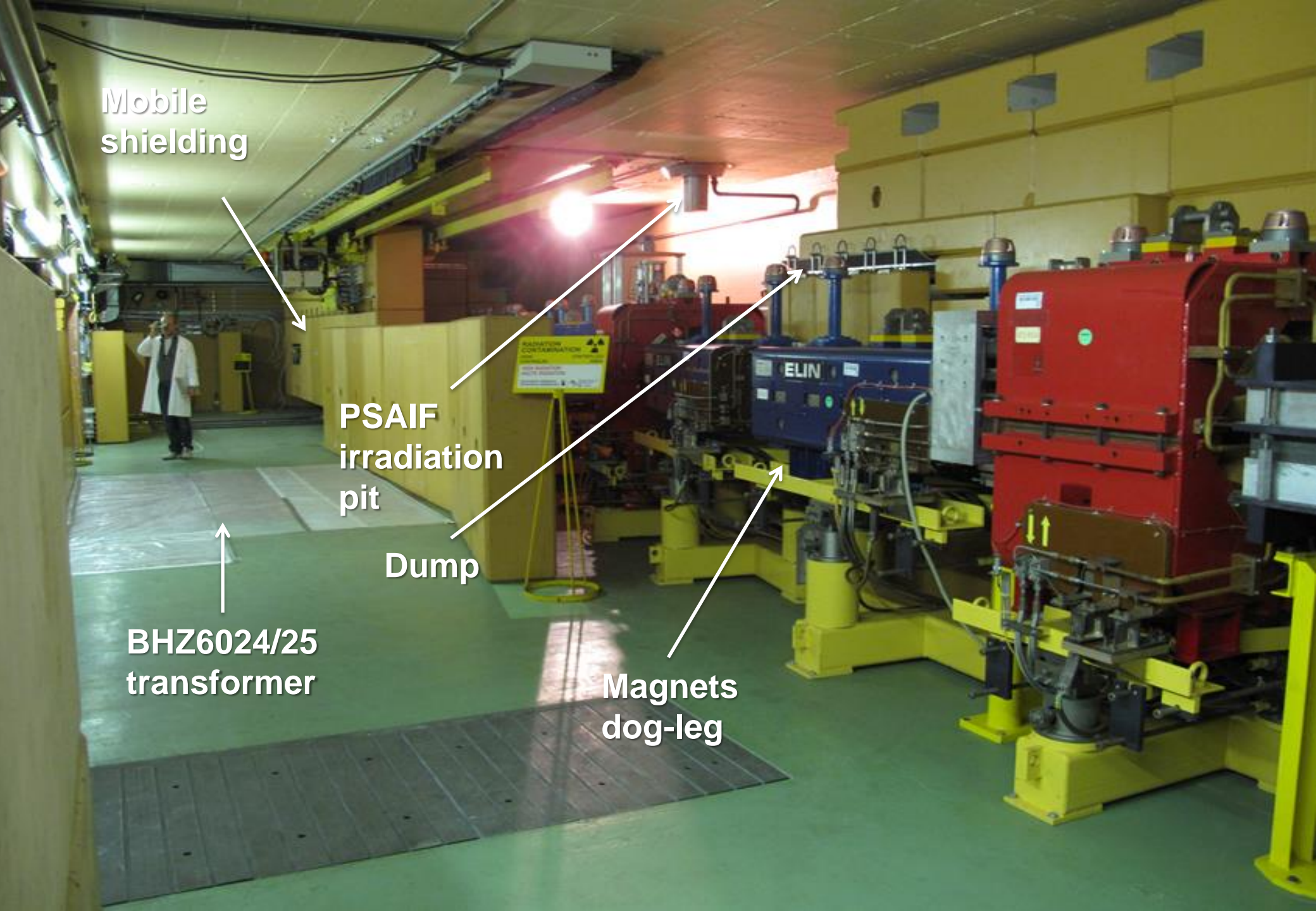
Mobile
shielding

PSAIF
irradiation
pit

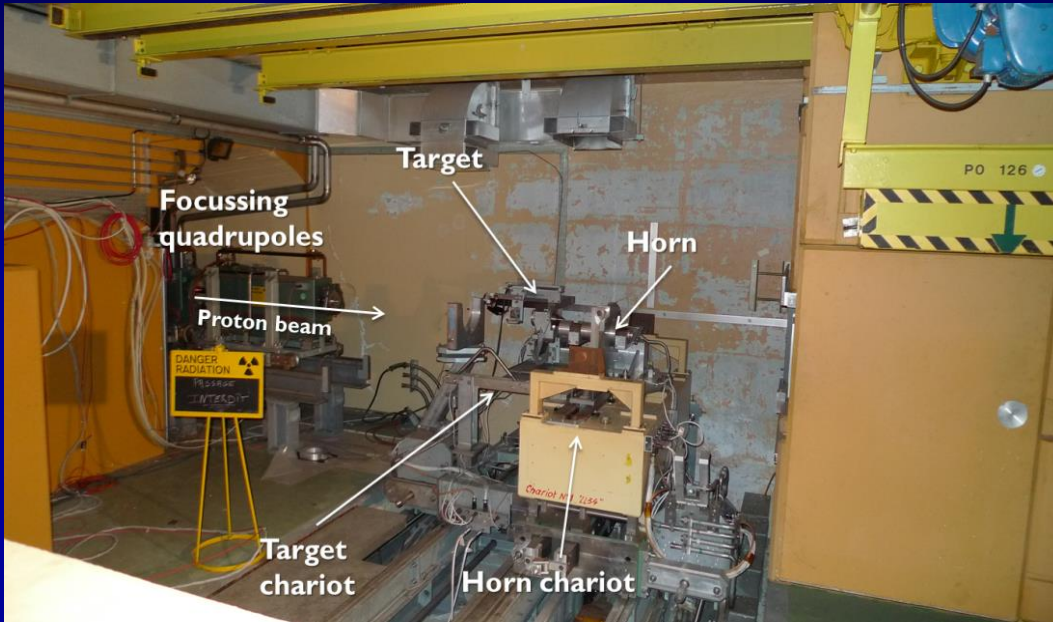
Dump

BHZ6024/25
transformer

Magnets
dog-leg



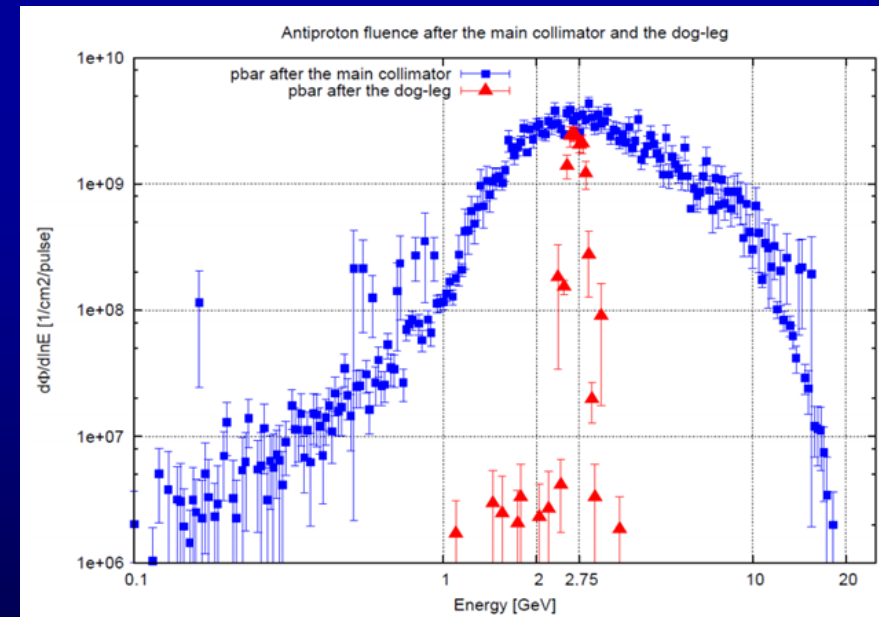
Target area consolidation



FLUKA simulations cross-checked by in-situ radiation and particle fluence measurements:

- confirms the effect of the magnetic spectrometer
- estimation of energy deposition in area elements (cooling needs)
- horn/target mis-alignment loss estimations

(Blue: fluence downstream of horn, Red: fluence at end of spectrometer)





Target Area LS1 consolidation

- Target/horn control system (movements, interlocks etc.)
 - **Replace old hardware** built as prototype and running since initial AD operation
 - New **radiation hard-cameras** in the target area for surveillance
 - New **machine interlocks** acquisition system
 - New software for AD operators supervision and expert interface for equipment operation
 - **Additional safety** added
 - Status of horn supply, zone access, strip line temperature, mobile shielding status etc.
 - **Separation of machine and access interlocks**
 - Temporary repair of Horn chariot position (New chariots in consolidation plan)
- Safety aspects:
 - **GSM** network operative in AD-target enclosure since August 2013
 - **TETRA** radio safety system will be operative end of 2013
 - Clarification of **evacuation paths** together with HSE
 - **Review of lighting system** of the target area (operation to be performed later in 2014)
 - Ventilation tests performed in May and July to study the effectiveness of the ventilation and smoke detection systems



Target Area LS1 consolidation

- Service vehicle (elephant): complete overhaul of electrics/hydraulics after breakdown in 2012
- Tunnel areas:
 - Water infiltration at entrance repaired with resin injection
 - New airtight door at target zone entrance
 - New resin floor throughout tunnel
 - Improve infiltration situation in TT6
- Surface buildings:
 - B232: Removal of legacy radioactive waste, Re-creation of a buffer zone adapted for large radioactive object from target area, Water tightness
 - B195: Retention vessel for the AD-target cooling station, Sealing penetration to target area
- **After LS1 => Intense consolidation activities until ~2018**



AD consolidation – other major HW items

- Power converters: DR.Q-TRIM2,4 and 5 upgrade in LS1 => “small” AD ring supply consolidation terminated
- Electron cooling: HV power supply renewal
- RF: CO2 tuning system and HV-supplies renewal and re-location of RFQD racks/supplies: necessary to make space for ELENA and BASE
- Injection kickers: Structural improvement of KF155/56 tanks (vacuum/weld problems), tanks completed and re-installed
- Replacement of SMH53 (leaking ejection septum), to be done in February
- Magnetic Horn: HV power supply renewal (electronics & interlock system already done)
- Vacuum system general renovation (started): Cryo system renovation; Bakeout system upgrade; General controls upgrade; Ion pump HV feedthrough improvement (refurbishing + heating system) ; Ion pump replacement; Turbo pumps + power supplies + gauges; Turbo pump controls; Gas injection system; Dogleg components
- Instrumentation: IPM renovation + merging H and V systems into 1 tank (sect.15 => 42)
- Cabling: Replacement of damaged power/interlock cables, discovered while re-routing cables for B393
- Removal of components of the obsolete transferline PS=>AD via TTL2 loop



Controls/software

- Major LS1 renovation:
 - Front-end upgrade (ACCOR): ~complete (80-90%) renewal in LS1
 - Central Timing: re-design for de-coupling AD from the LHC injector complex
 - Cycle Generation: adaptation to comply with new timing system
 - New Beam Request Server
 - Similar CT, CG and BRS systems will be implemented in ELENA
 - FESA, Java migration, InCA: majority will be completed (standardization)
 - Some implications:
 - All AP:s will have to be adapted (OP + Eq. groups)
 - Eqp.Survey (parameter logging) will be replaced with TIMBER => in use by the AD experiments
 - Major debugging effort expected!
 - Etc. etc. etc.

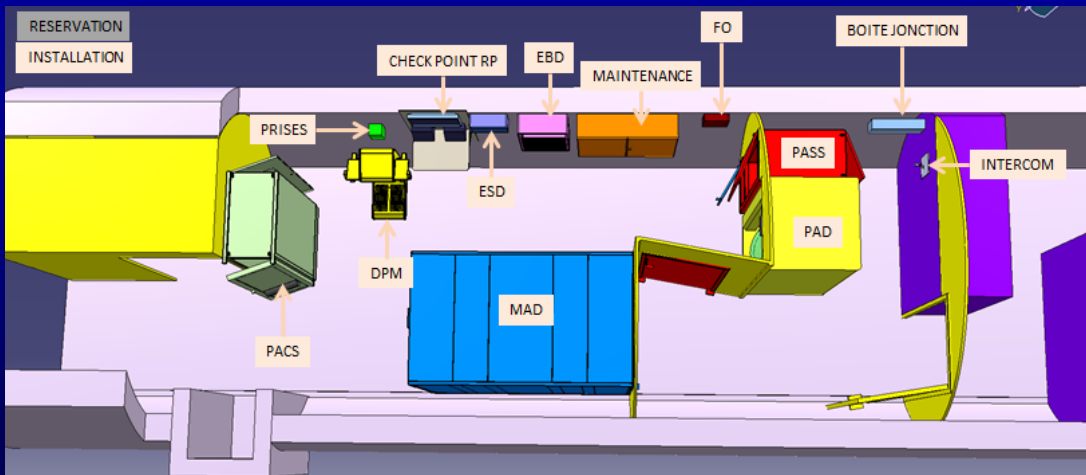


Access/Safety

- New PAD/MAD access doors for AD ring & Target Area
- Complete renewal of interlock system, cabling, sectors, logic etc.
- Target Area: new sectorization (to facilitate access in TT6, manipulation through shaft etc.)
- Separation of access and machine interlock systems
- Standardization

AD ring access point:

Target area access point:





Start-up milestones

- Demineralized water back: 10/2
- New access system tests:
 - local equipment 3/3 -7/3
 - global 10/3 -14/3, general 31/3 – 4/4 => **no access**
- Control system tests:
 - Timing system ready 1/4
 - CO integrity tests 27/5 – 3/6
 - CO + Eq. group tests 8/6 – 9/6
 - CO + Eq. group + OP tests 25/6 – 4/7
- AD ring closure, unlock power equipment: 30/5 – 2/6
- HW tests: 3/6 -16/6



Start-up milestones

- Search/close ring+target area, DSO tests: 18/6 – 20/6
=> AD responsibility transferred back to BE/OP
- “Cold Check-out”: 23/6 – 4/7
- Setting-up with beam: 10/7 – 27/7
- First pbars for physics: 28/7
- Shutdown 2014: 16/12 => 22 weeks of physics in 2014



Conclusion

- AD future is now better known => a general consolidation program could be launched
- LS1: extremely busy time @ AD
- Upgrades to most systems (including controls)
- 2014 start-up will be more of a re-commissioning than a regular start-up...
- Start-up schedule is tight...