



UNIVERSITÉ  
DE GENÈVE



# Future Circular Collider Study Kickoff Meeting

14<sup>th</sup> February 2014

**Material R&D towards superconductors  
for the 16 T horizon and 20 T horizon**

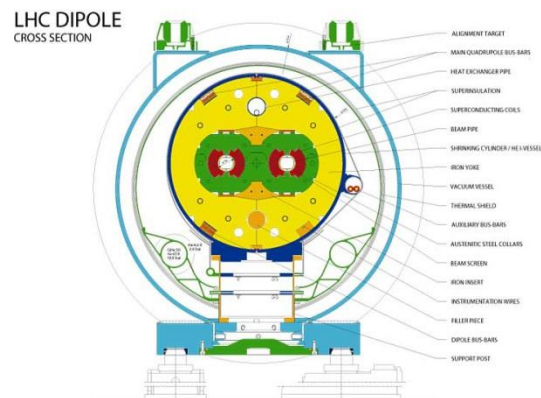
A. Ballarino, CERN, Geneva

# Large Scale Production

LHC

~ 1200 tons of Nb-Ti

~ 200 kg of HTS (Bi-2223)



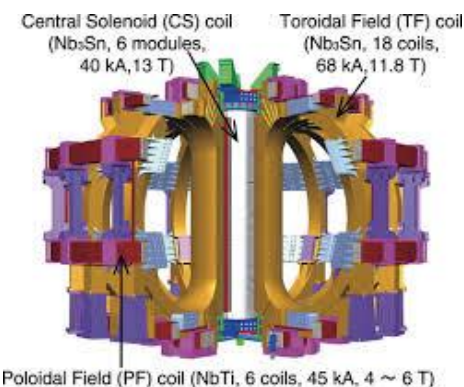
ITER

PF and CC coils

~ 200 tons of Nb-Ti

TF and CS coils

~ 500 tons  $Nb_3Sn$



Hi-Lumi LHC

11 T Dipoles, IR Quadrupoles

~ 25 T tons  $Nb_3Sn$

+ ~ 5 tons for CERN development program

+ ~ 5 tons for LARP development program\*

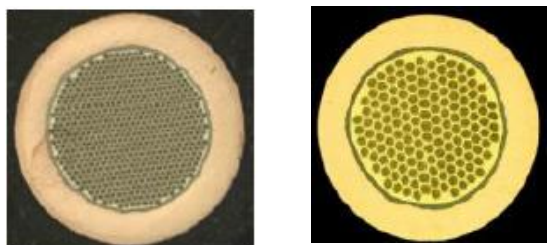


\* Arup Ghosh, BNL

# Nb<sub>3</sub>Sn Electrical Performance

## ITER - Nb<sub>3</sub>Sn

Non-Cu J<sub>c</sub> ≥ 800 A/mm<sup>2</sup>  
(12 T, 4.2 K)



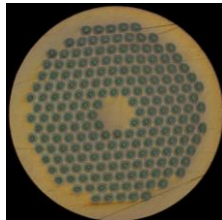
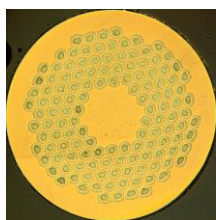
## Hi-Lumi LHC - Nb<sub>3</sub>Sn

Non-Cu J<sub>c</sub> ≥ 1340 A/mm<sup>2</sup>  
(15 T, 4.2 K)

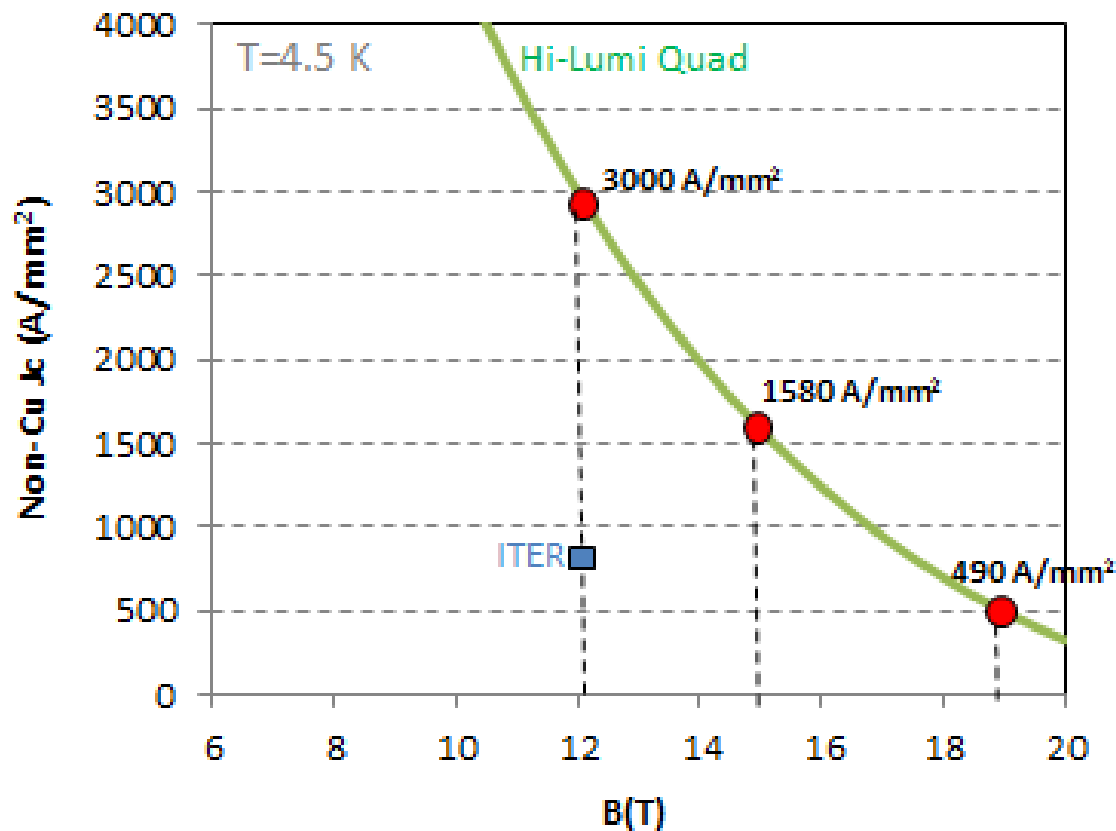
Non-Cu J<sub>c</sub> ≥ 2500 A/mm<sup>2</sup>  
(12 T, 4.2 K)

RRP 132/169

PIT 192



Critical current density versus field



# 16 T for 100 TeV in 100 km

Cosine theta type magnet, **Nb-Ti** and **Nb<sub>3</sub>Sn**. Bore  $\Phi = 40$  mm

16 T magnet in 100 km tunnel					
	Width (mm)	Average radius (mm)	Overall Jc (A/mm <sup>2</sup> )	Strand Jc (eng) (A/mm <sup>2</sup> )	Conductor mass (t)
<b>Nb<sub>3</sub>Sn layer 1</b>	20	30	193	386	1690
<b>Nb<sub>3</sub>Sn layer 2</b>	20	50	385	770	2710
<b>20 mm collar</b>					
<b>Nb-Ti layer 1</b>	15	87.5	337	523	4710
<b>Nb-Ti layer 2</b>	15	102.5	433	672	5520

**4300 tons Nb<sub>3</sub>Sn + 10200 tons of Nb-Ti**

~9 times Nb<sub>3</sub>Sn for ITER and Nb-Ti for LHC

# 20 T for 100 TeV in 80 km

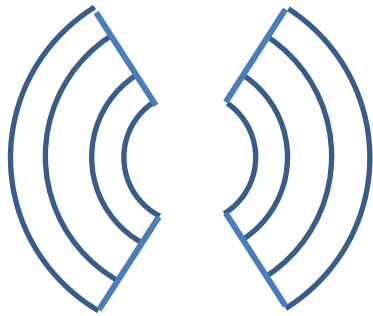
Cosine theta type magnet, **Nb-Ti** and **Nb<sub>3</sub>Sn** and **HTS** insert. Bore  $\Phi = 40$  mm

20 T magnet in 80 km tunnel					
	Width (mm)	Average radius (mm)	Overall Jc (A/mm <sup>2</sup> )	Strand Jc (eng) (A/mm <sup>2</sup> )	Conductor mass (t)
HTS layer	25	32.5	231	600	1409
10 mm collar					
Nb <sub>3</sub> Sn layer 1	20	65	193	386	2930
Nb <sub>3</sub> Sn layer 2	20	85	385	770	3685
20 mm collar					
Nb-Ti layer 1	15	122.5	337	523	5275
Nb-Ti layer 2	15	137.5	433	672	5925

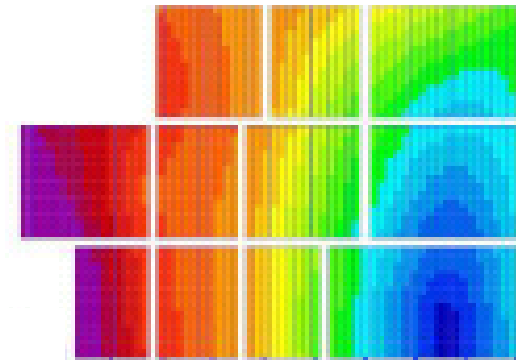
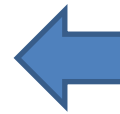
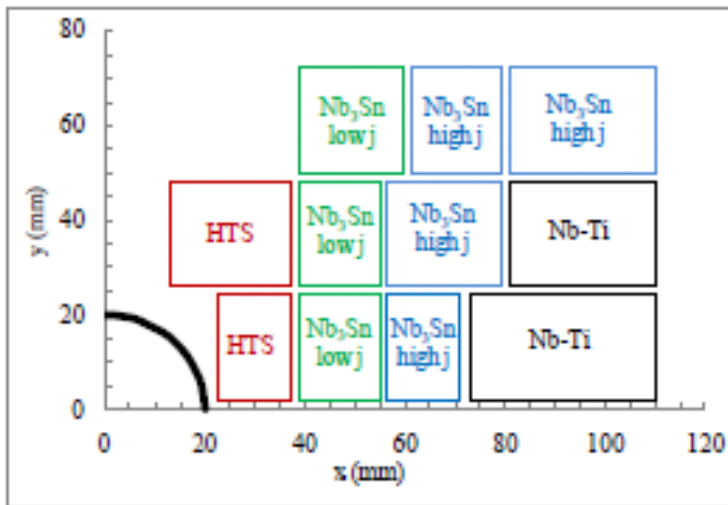
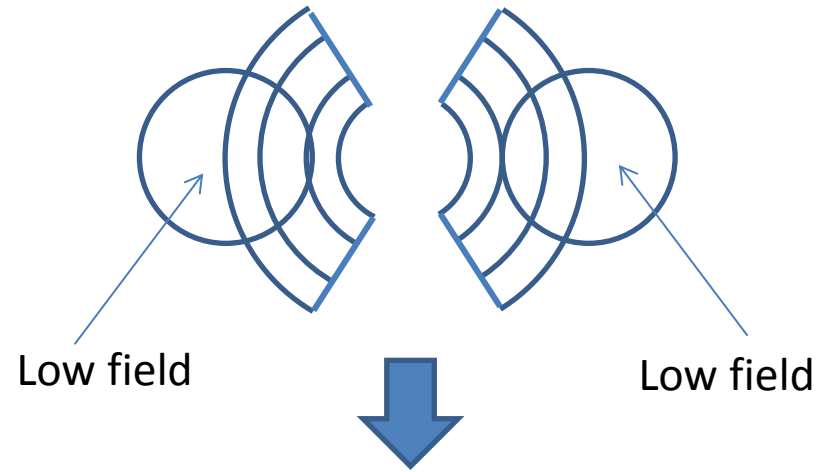
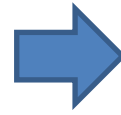
**1400 tons of HTS + 6600 tons Nb<sub>3</sub>Sn + 11300 tons of Nb-Ti**

~13 times Nb<sub>3</sub>Sn for ITER

~10 times Nb-Ti for LHC



Standard  $\cos \theta$  dipole coil



L. Rossi and E. Todesco

By adopting a graded block design it may be possible to **better optimize the use of the different conductors**. This will change the numbers in the tables, but **the order of magnitude will remain**. Also, **higher  $J_c$  will decrease conductor total quantity**. The final distribution will depend on further optimization.

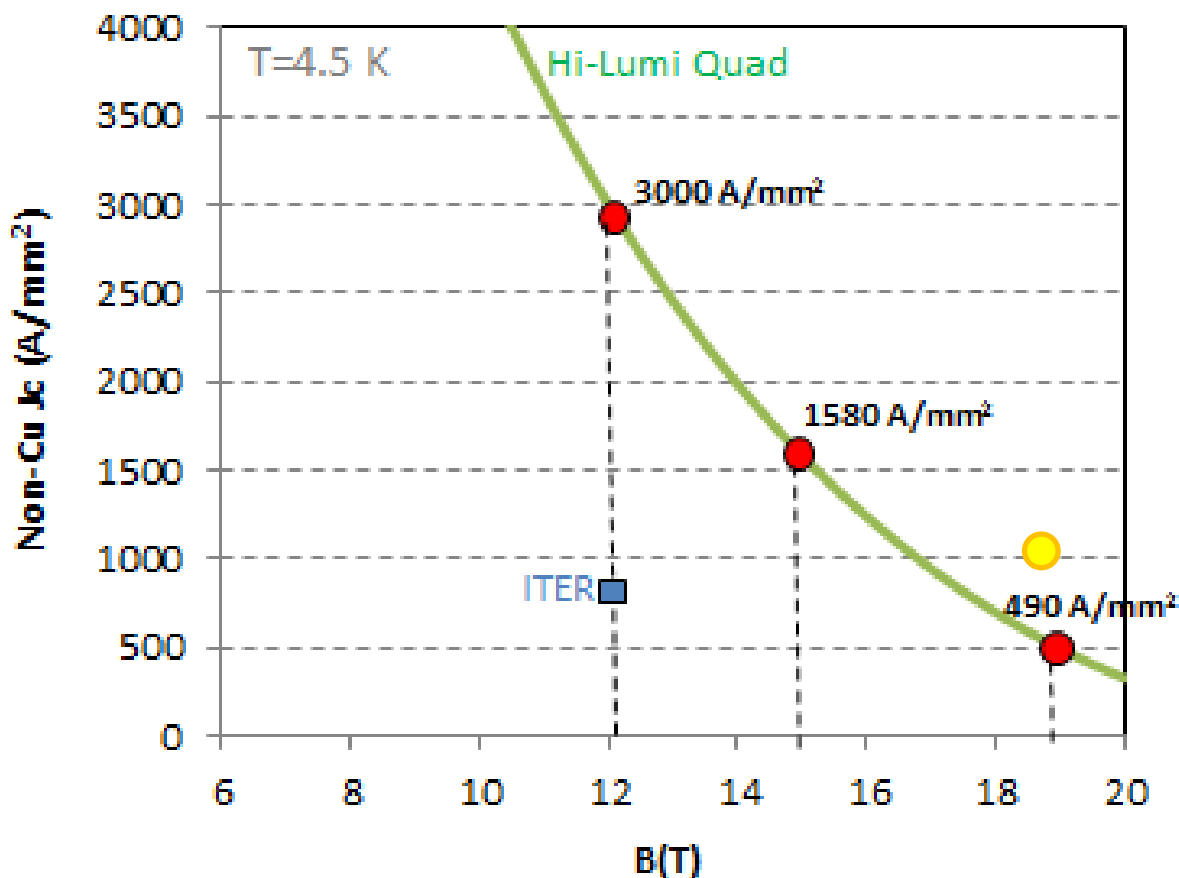
# Nb<sub>3</sub>Sn Electrical Performance

$B_{op} = 16-20 \text{ T} + 20\% \text{ margin} \Rightarrow B_{des} = 19-24 \text{ T}$  at 4.5 K

**Nb<sub>3</sub>Sn for HE:**  $J_{eng} \sim 386 \text{ A/mm}^2$

$\Rightarrow J_c \sim 900-1000 \text{ A/mm}^2$  at 19 T and 4.5 K

*New generation of Nb<sub>3</sub>Sn conductor*



# HTS Electrical Performance

$B_{op}=16-20\text{ T} + 20\% \text{ margin} \Rightarrow B_{des}=19-24\text{ T}$  at 4.5 K

HTS  $\Rightarrow$  Hirr (4.2 K)  $> 30\text{ T}$

HTS for **HE**: **Jeng  $\sim 600\text{ A/mm}^2$**  at 24 T and 4.5 K

**REBCO** tape:

Jeng today up to  $\sim 300-350\text{ A/mm}^2$  at 20 T and 4.5 K (B//c)

**Factor 2 in Jeng**

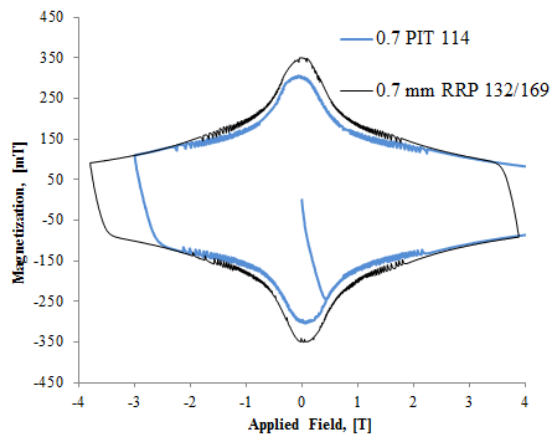
**BSCCO 2212** round wire:

Demonstrated Jeng up to  $\sim 550\text{ A/mm}^2$  at 20 T and 4.5 K

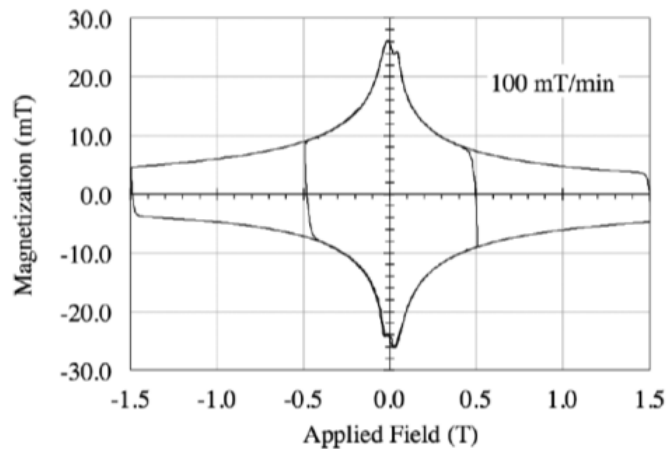
***New generation of HTS conductors***



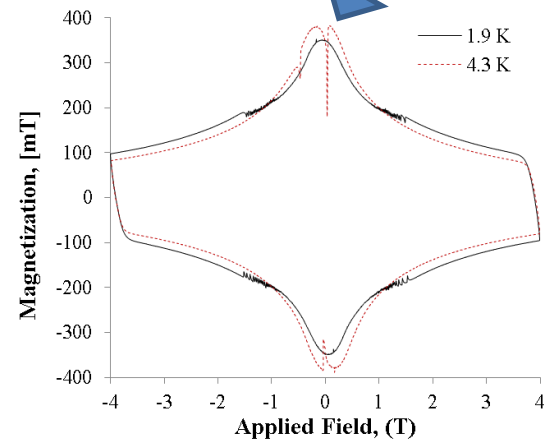
11 T Dipole Strand



LHC Main Dipole Strand

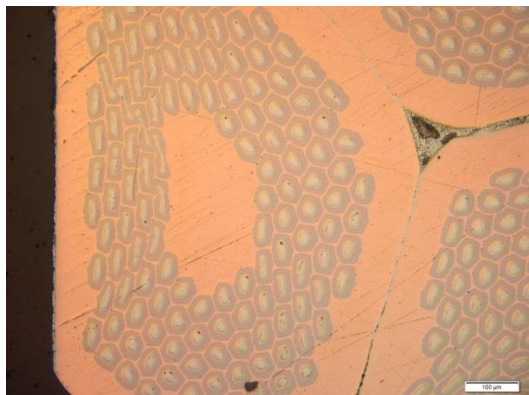


4.3 K



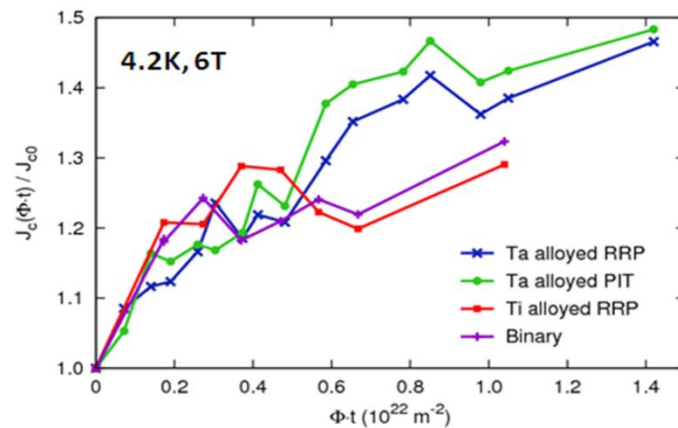
B. Bordini and D. Richter, CERN

*There is more than  $J_c$ ...*



L. Oberli and A. Bonasia, CERN

Neutron Irradiation



R. Flukiger and T. Spina, CERN

A. Ballarino, CERN

# To get there....

## Nb<sub>3</sub>Sn (16 T magnets )

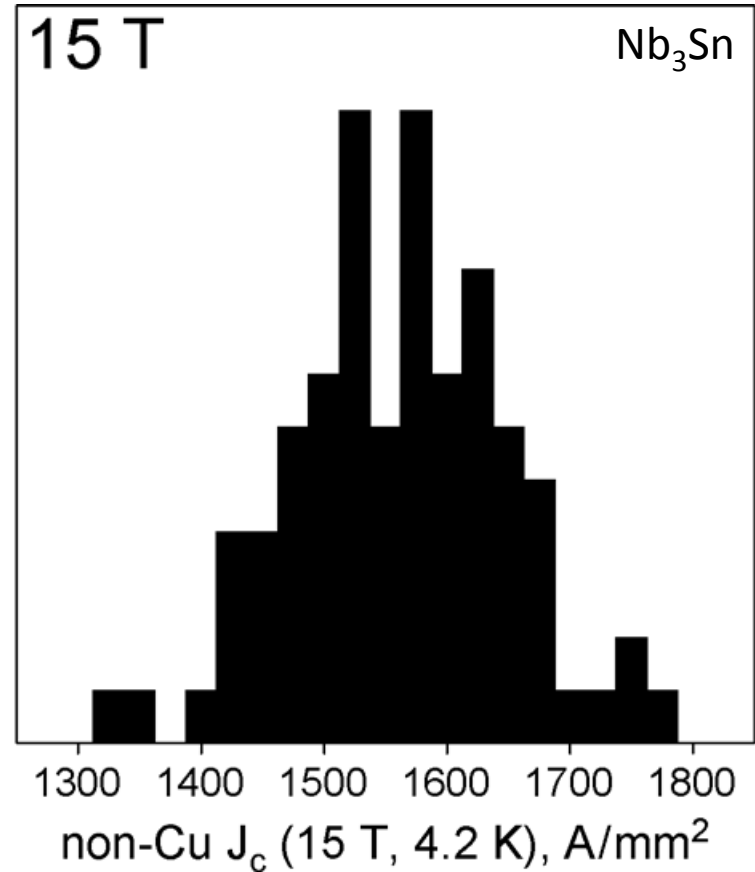
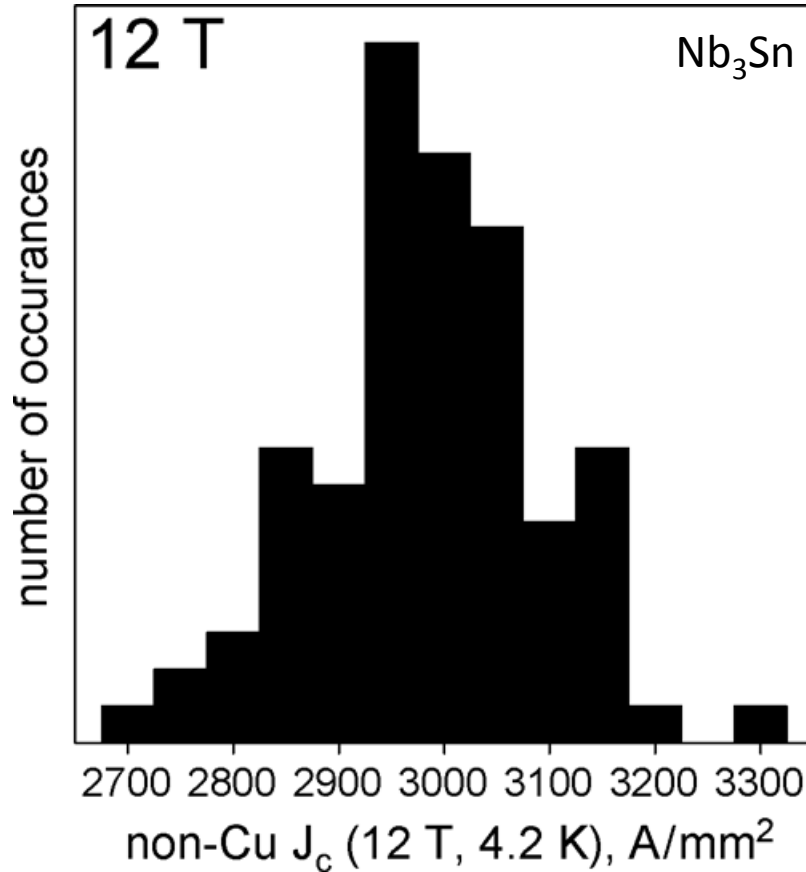
- **Increase Jc** in high fields
- Develop **wire architectures** that meet the characteristics required for accelerator quality magnets (reduce **filaments size** for field quality, assure stability requirements (**RRR**), guarantee **mechanical properties** as needed for cabling, winding and operation in a magnet assembly)

## HTS (20 T magnets)

*Eucard 2 Program*

- **Increase Jc** at 4.5 K and in high fields
- **Reduce** (or cope with...) **conductor anisotropy** (REBCO tape)
- Develop and demonstrate high current **HTS cables**
- Understand and handle **quench performance and quench protection** (first on strands and cables and after on magnets)
- Study and demonstrate **field quality** - for tape and wire geometry. Improve conductor geometry as needed – striation for tape, smaller filament size for wire ....

# To get there....



Courtesy of Jeff Parrel, OST

**Production of conductor of a sufficiently robust quality for large scale production  $\Rightarrow$  good yield (low cost Euro/(kA·m))**

# Conclusions (1/2)

- In order to make a 100 TeV superconducting machine possible, conductors need to undergo a sustained and intensive **program of R&D** including:
  - (i) **development of materials** that meet the desired characteristics for accelerator quality magnets;
  - (ii) **work with conductor manufacturers** to ensure that the developed strands are also of a sufficiently robust quality for large scale production (i.e. good yield)

# Conclusions (2/2)

- Whereas the annual production of **Nb<sub>3</sub>Sn** was in the past about 15 t, for ITER the producers increased this to about 100 tons in order to achieve the total required delivery of about 500 tons. **Scaling of production rate** should be feasible – once we know what we want.

**N.B. the required performance of Nb<sub>3</sub>Sn is beyond the ITER current levels**

- The **quantity of HTS required** is many times the present production capacity. It is too early to discuss this (and *a fortiori* to hazard a guess of cost )