

FCC Study Kick-off Meeting

Cryogenics

Laurent Tavian
CERN, Technology Department
14 February 2014

Thanks to Ph. Lebrun for fruitful discussions

Content

- FCC cryogenic study structure and timing
- FCC beam parameters impacting the cryogenic system:
 - Preliminary assessments
 - Possible cryogenic layouts
- Cryogenic challenges for FCC
- Conclusion

Cryogenics for FCC

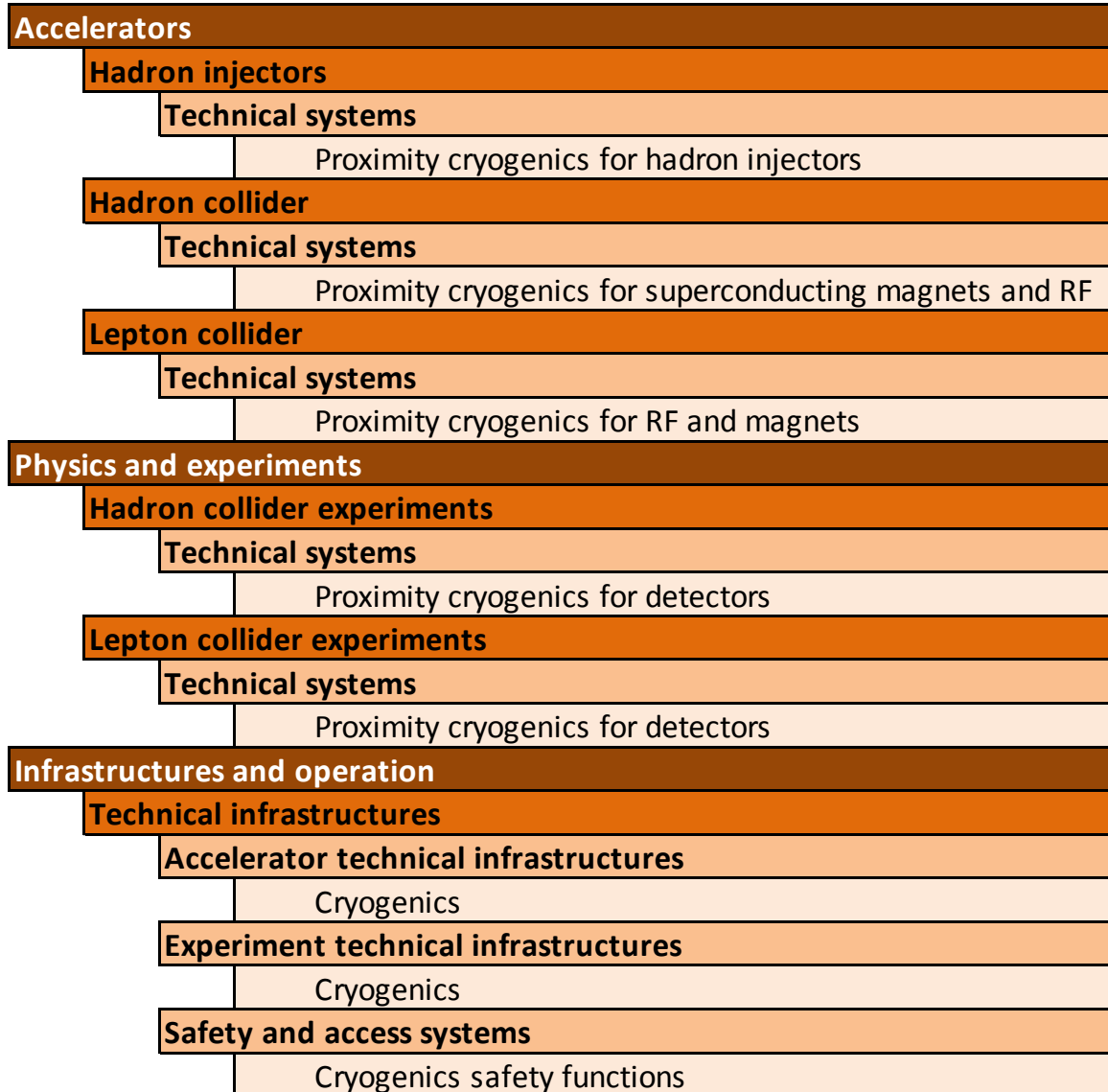
- Cryogenics for hadron injector
- Cryogenics for hadron collider
- Cryogenics for lepton collider / top-up ring
- Cryogenics for experiments

Each system will require specific studies!

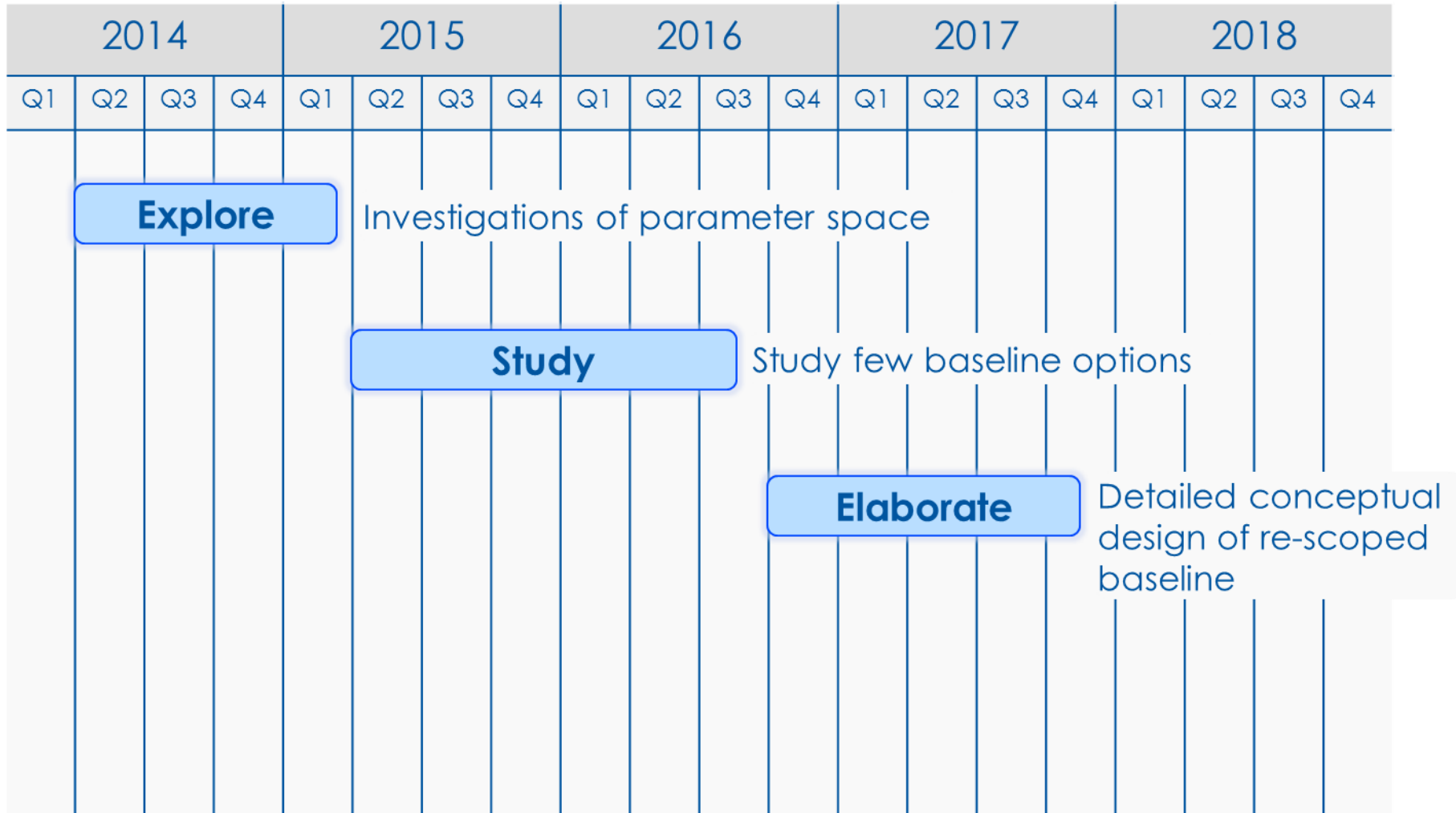
→ For proximity cryogenics

→ For cryogenic plants

The WBS



The 3-phase Study



“Explore” study phase

- Probably the most important phase for:
 - understanding the drivers and the functional relation between cryogenics and superconducting devices and beams.
 - defining the basic scaling laws governing the cooling of superconducting devices and the beam induced heating.
 - exploring alternative designs with conventional and non-conventional approaches.
 - iterating towards globally optimized solutions.

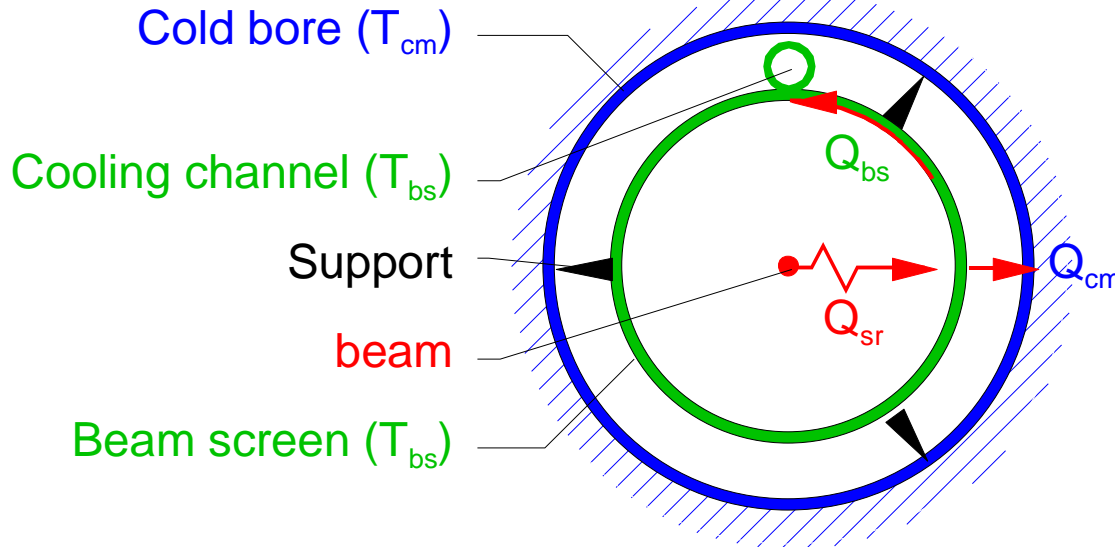
Beam parameters impacting FCC-hh cryogenics

Parameter	LHC	HL-LHC	HE-LHC	FCC-hh	Impact
c.m. Energy [TeV]	14		33	100	Synchrotron radiation ($\sim E^4$)
Circumference C [km]	26.7		26.7	100 (83)	
Dipole field [T]	8.33		20	16 (20)	Resistive heating, stored energy, quench pressure relief
Straight sections	8		8	12	i.e. 12 arcs
Average straight section length [m]	528		528	1400	→ arc length: ~ 7 km (~ 5.5 km)
Number of IPs				2 + 2	Cryogenics for detectors (LHe, LAr)
Injection energy [TeV]	0.45		> 1.0	3.3 (TBC)	SC injector → cryogenics
Peak luminosity [10^{34} cm ⁻² s ⁻¹]	1	5	5	5	Secondaries from IPs
Optimum run time [h]	15.2	10.2	5.8	12.1 (10.7)	
Beam current [A]	0.584	1.12	0.478	0.5	
RMS bunch length [cm]	7.55		7.55	8 (7.55)	
Stored beam energy [GJ]	0.392	0.694	0.701	8.4 (7.0)	Safety: release of He in tunnel
SR power per ring [MW]	0.0036	0.0073	0.0962	2.4 (2.9)	Large load and dynamic range
Arc SR heat load [W/m/aperture]	0.17	0.33	4.35	28.4 (44.3)	
Dipole coil aperture [mm]	56		40	40	Beam screen design
Beam half aperture [mm]	~ 20		13	13	

The synchrotron radiation

- 28.4 W/m per beam for FCC-hh 100 km, i.e. a total load of 4.8 MW
- 44.3 W/m per beam for FCC-hh 83 km, i.e. a total load of 5.8 MW
- If this load is falling directly on the magnet cold masses working at 1.9 K or 4.5 K (not yet defined), the corresponding total electrical power to refrigerators is
 - > 4.3 or 1.1 GW for FCC-hh 100 km
 - > 5.2 or 1.3 GW for FCC-hh 83 km
- Beam screens are mandatory to stop the synchrotron radiation at a higher temperature reducing the electrical power to refrigerator.
 - > Is there a optimum operating temperature ?

Beam screen – cold mass thermodynamics



T_a : Ambient temperature

Energy balance:

$$Q_{bs} = Q_{sr} - Q_{cm}$$

- Exergy load ΔE = measure of (ideal) refrigeration duty :

$$\Delta E = \Delta E_{cm} + \Delta E_{bs}$$

$$\Delta E = Q_{cm} \cdot (T_a/T_{cm} - 1) + Q_{bs} \cdot (T_a/T_{bs} - 1)$$

- Real electrical power to refrigerator: $P_{ref} = \Delta E / \eta(T)$

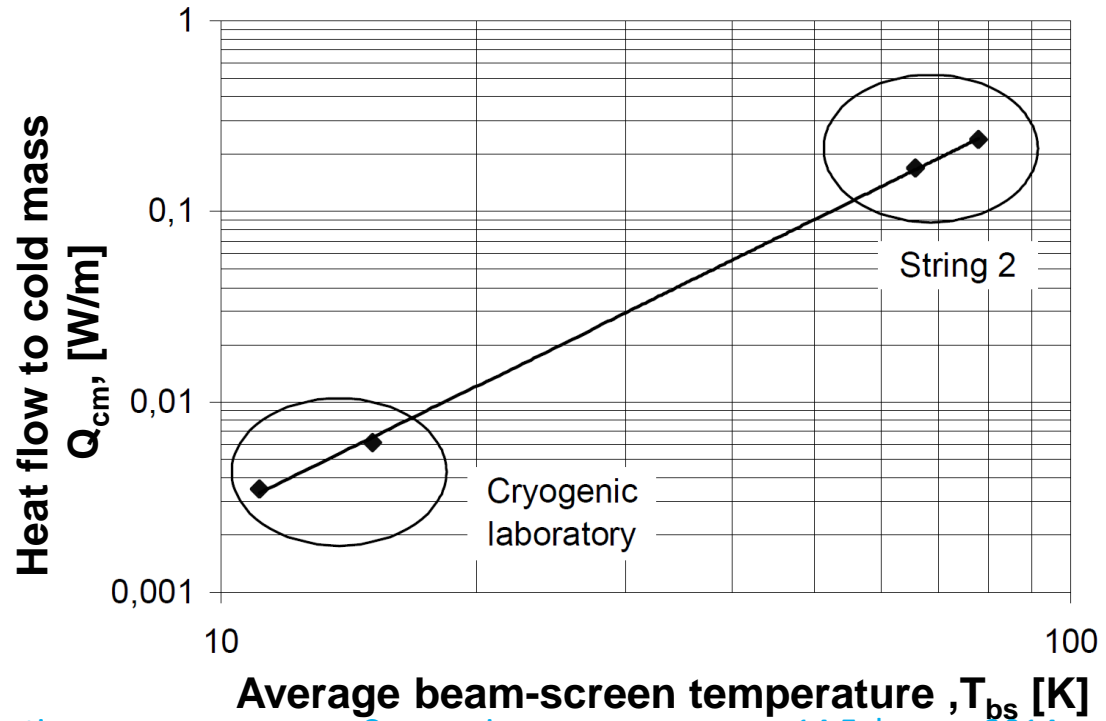
with $\eta(T)$ = efficiency w.r. to Carnot = $COP_{Carnot} / COP_{Real}$

$$P_{ref} = Q_{cm} \cdot (T_a/T_{cm} - 1) / \eta(T_{cm}) + Q_{bs} \cdot (T_a/T_{bs} - 1) / \eta(T_{bs})$$

Numerical application

- $T_a = 290 \text{ K}$, $T_{cm} = 1.9 \text{ K}$ or 4.5 K , T_{bs} variable
- $Q_{sr} = 28.4$ or 44.3 W/m per beam (100 or 83 km FCC-hh)
- $\eta(1.9 \text{ K}) = 17.8 \%$ ($\text{COP}_{\text{Real}} = 900 \text{ W/W}$)
- $\eta(4.5 \text{ K}) = 28.8 \%$ ($\text{COP}_{\text{Real}} = 220 \text{ W/W}$)
- $\eta(T_{bs} > 4.5 \text{ K}) = \eta(4.5 \text{ K})$

- Assume LHC-type BS
- $Q_{cm}(T_{bs})$ estimated from LHC measurements:

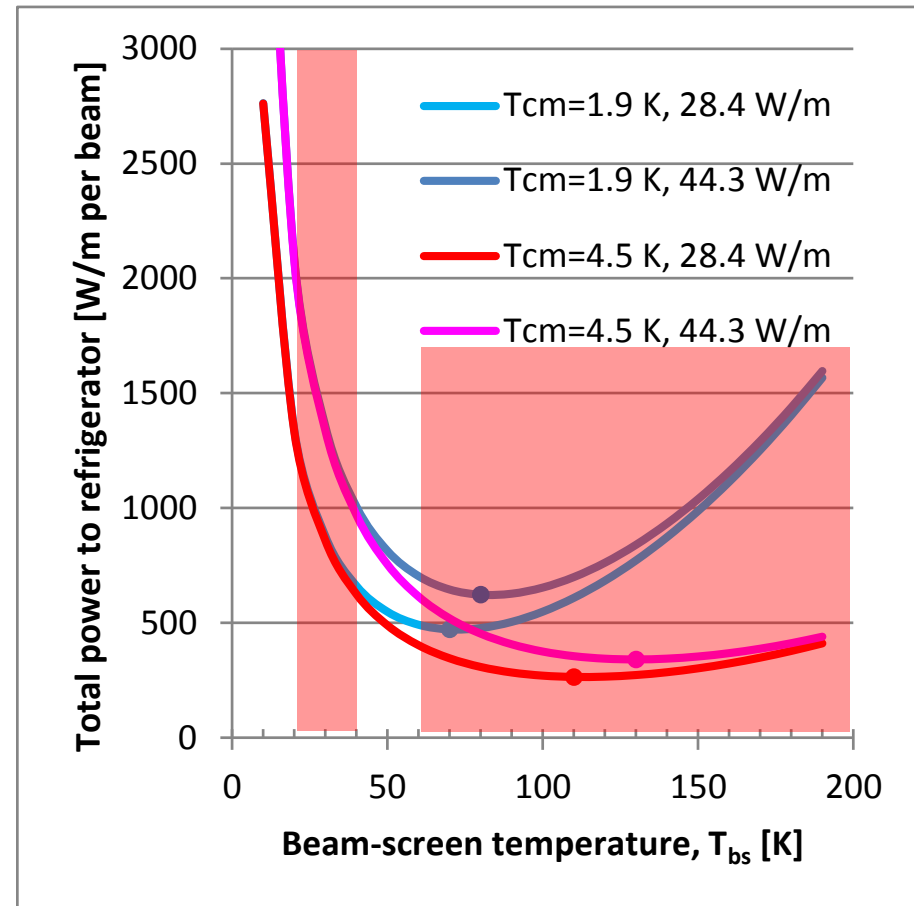
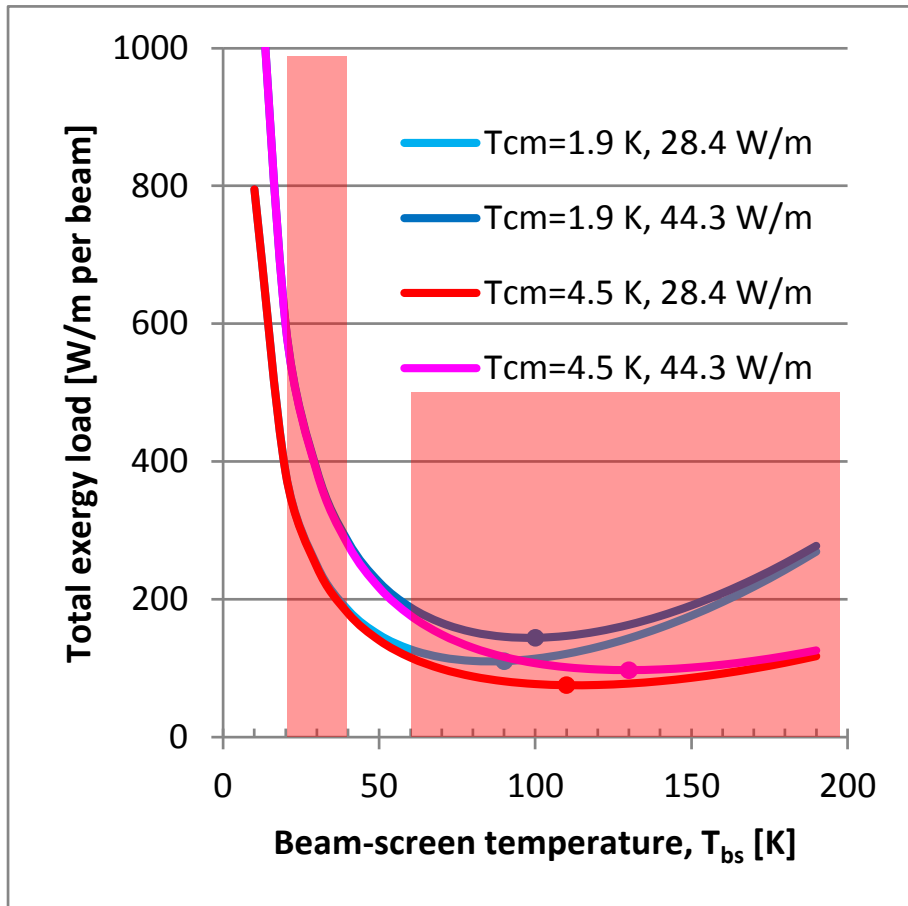


BS – CM thermodynamics

Numerical application

Total exergy, ΔE

Total electrical power to refrigerator $P_{ref.}$



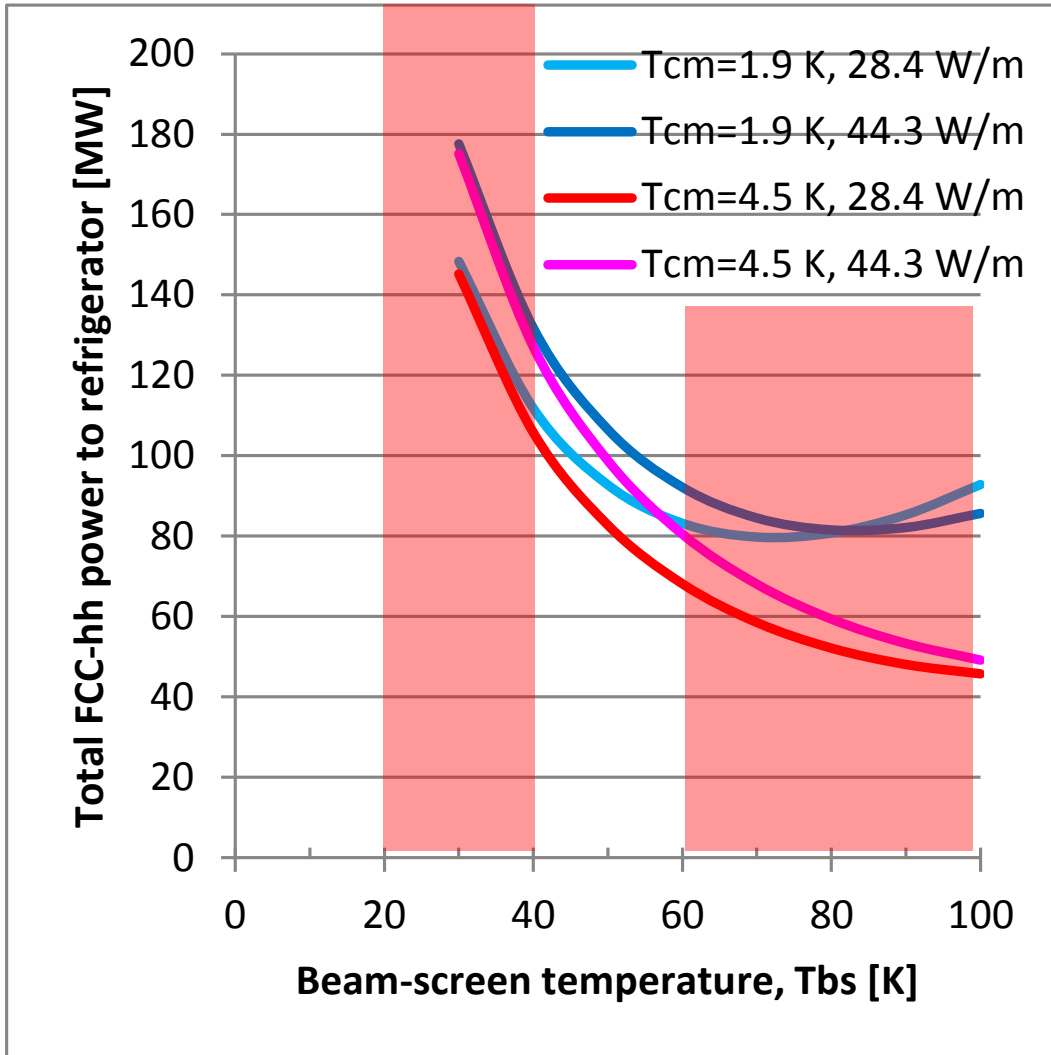
Forbidden by vacuum
and/or by surface impedance

$T_{cm} = 1.9$ K, optimum for $T_{bs} = 70-80$ K

$T_{cm} = 4.5$ K, flat optimum for $T_{bs} = 120$ K

BS – CM thermodynamics

Numerical application



- Depending on T_{cm} , synchrotron radiation will cost:
 - ~70-110 MW for FCC-hh 100 km
 - ~80-130 MW for FCC-hh 83 km

(extra cost of 50 MW over 10 year of operation, 6000 h per year: 200 MCHF)

Beam screen cooling

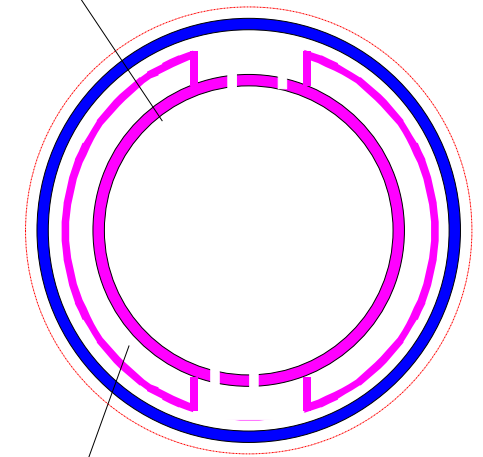
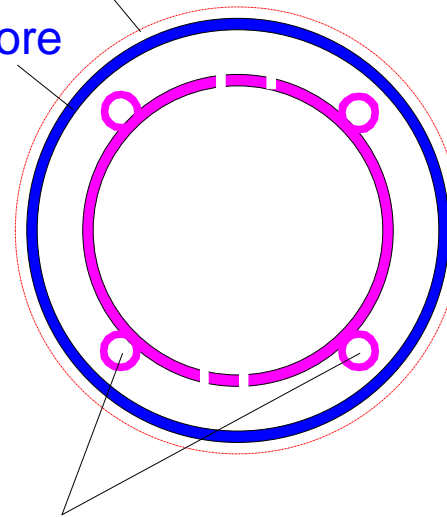
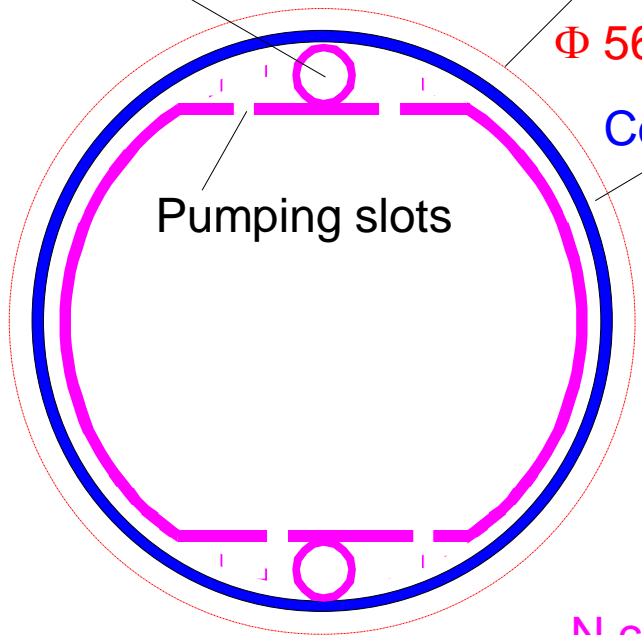
2 cooling capillaries
Dh= 3.7 mm

SC coil inner diameter

Φ 56 mm

Φ 40 mm

Beam aperture (Φ 26 mm)



LHC

FHC

Beam screen cooling with He @ 20 bar – 40-60 K

- Pressure drop budget: 2 bar

	Configuration	L max [m]
FCC-hh 100 km	8 capillaries	36
	Annular space	90
FCC-hh 83 km	8 capillaries	25
	Annular space	70

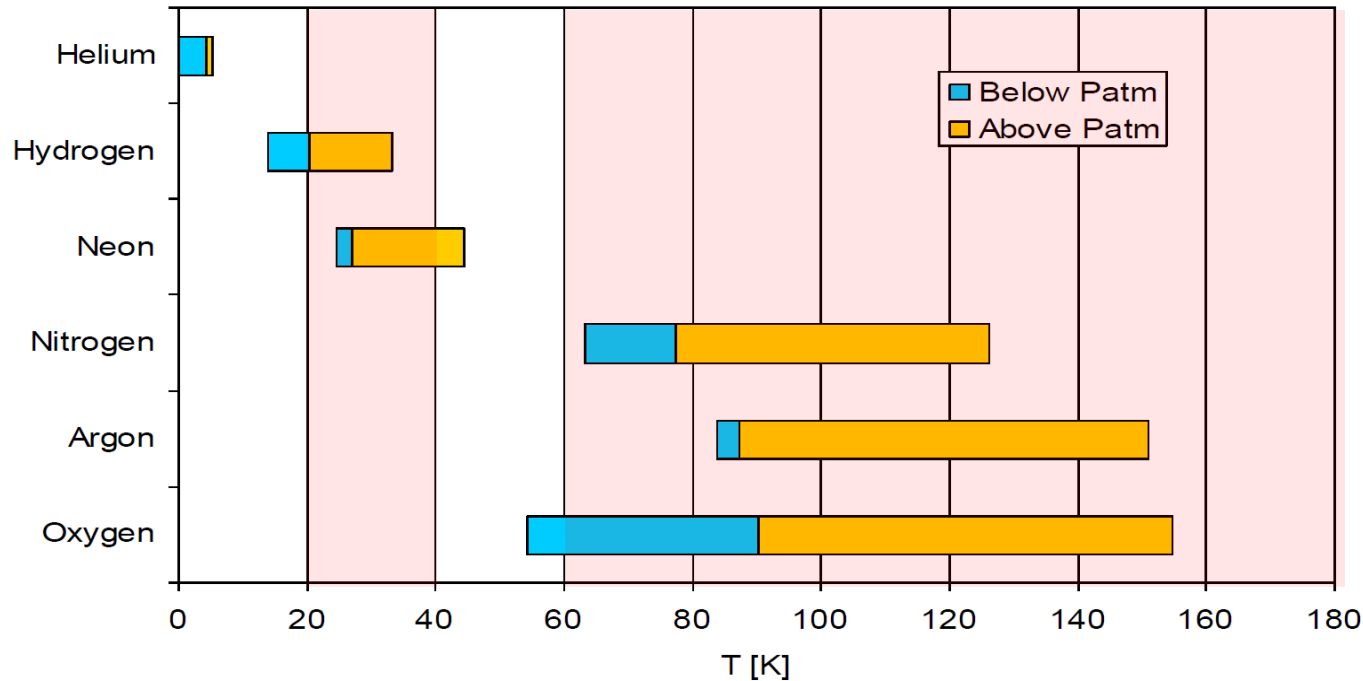
To be compared
with the half-cell
length of ~100 m

- Total mass-flow / capacity per arc (12 arcs)

	L arc	Q _{bs} per arc		Total BS cooling flow
	[m]	[kW]	[Equ. kW @ 4.5 K]	[kg/s]
FHC 100 km	~7000	~400	~35	~3.7
FHC 83 km	~5500	~500	~43	~4.6

- To be compared with the present LHC cryoplants
(18 kW @ 4.5 K)

Cooling potential of cryogenes for beam screen



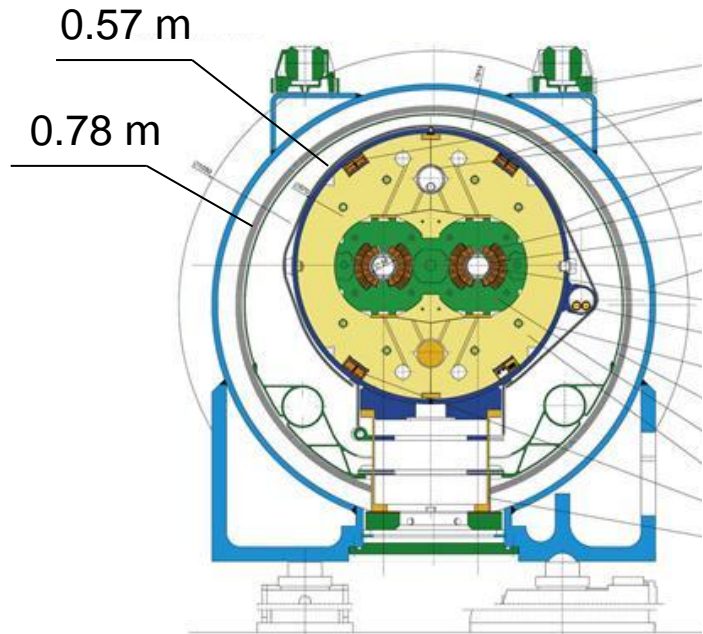
Cryogen	Temperature range	Per unit mass [J/g]	Per unit volume* [J/cm ³]
He 3 bar	5-20 K	103	0.74
He 20 bar	5-20 K	89.3	4.20
He 20 bar	40-60 K	107	1.64
Ne 30 bar	40-60 K	79.1	11.3

* at exit conditions

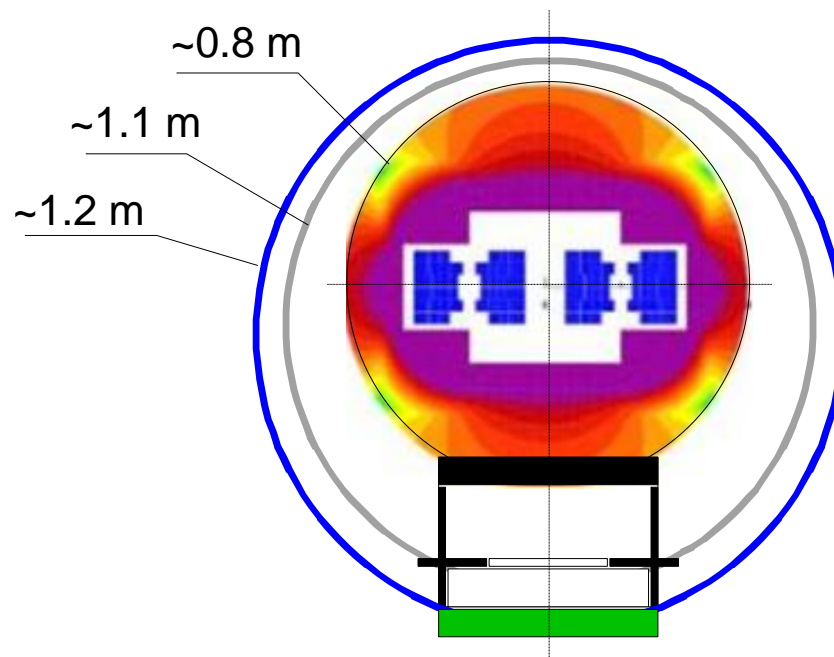
Operating the beam screen at higher temperature would allow other cooling fluids

→ w/o flow, the BS temperature will decrease down to 1.9-4.5 K → Solidification of cryogenes !

Cryo-magnet cross section



LHC



FCC-hh

Rough heat load estimate

Temperature level		LHC [W/m]			FCC-hh [W/m]		
		TS 50-75 K	BS 4.5-20 K	CM 1.9 K	TS-BS 40-60 K	CM 1.9 or 4.5 K	
Static heat inleaks	CM supporting system	1.5		0.10	2.9	0.2	~ CM weight
	Radiative insulation			0.11		0.15	~ CM surface area
	Thermal shield	2.7			3.8		~ TS surface area
	Feedtrough & vac. barrier	0.2		0.1	0.2	0.1	
	Total static	4.4		0.3	6.9	0.45	
Dynamic heat loads	Synchrotron radiation		0.33	ϵ	57 (88)	0.2	
	Image current		0.36		2.7 (2.9)		
	Resistive heating			0.1		0.3 (0.4)	~ I ² , ~ splice Nb & R
	Total dynamic		0.7	0.1	60 (91)	0.5 (0.6)	
Total		4.4	0.7	0.4	67 (98)	1.0 (1.1)	

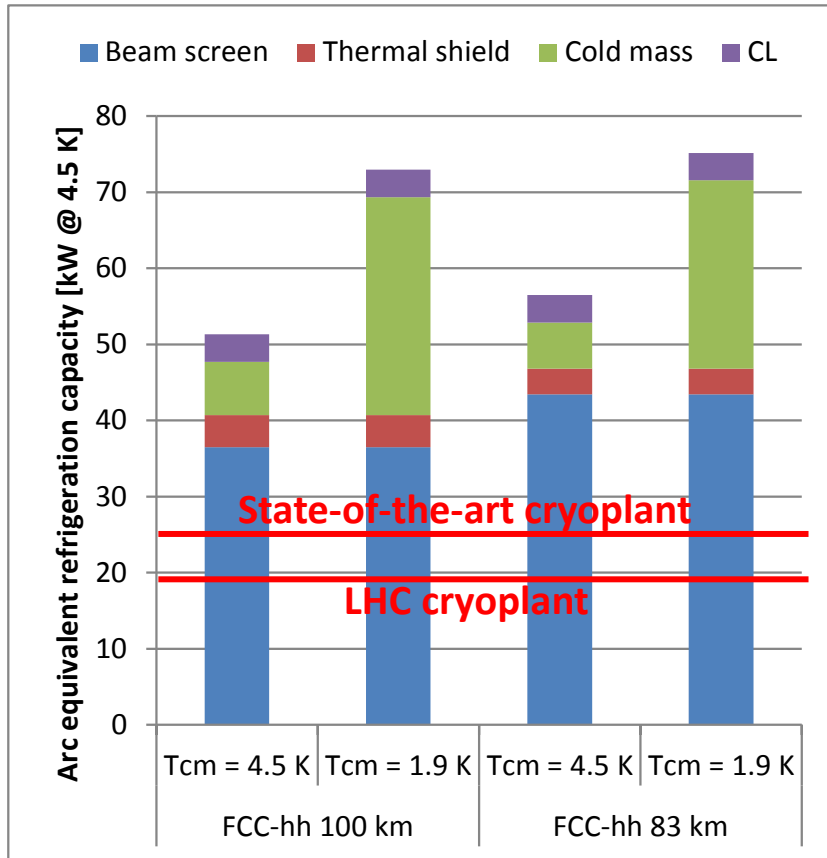
Current lead cooling

Rough scaling from LHC:

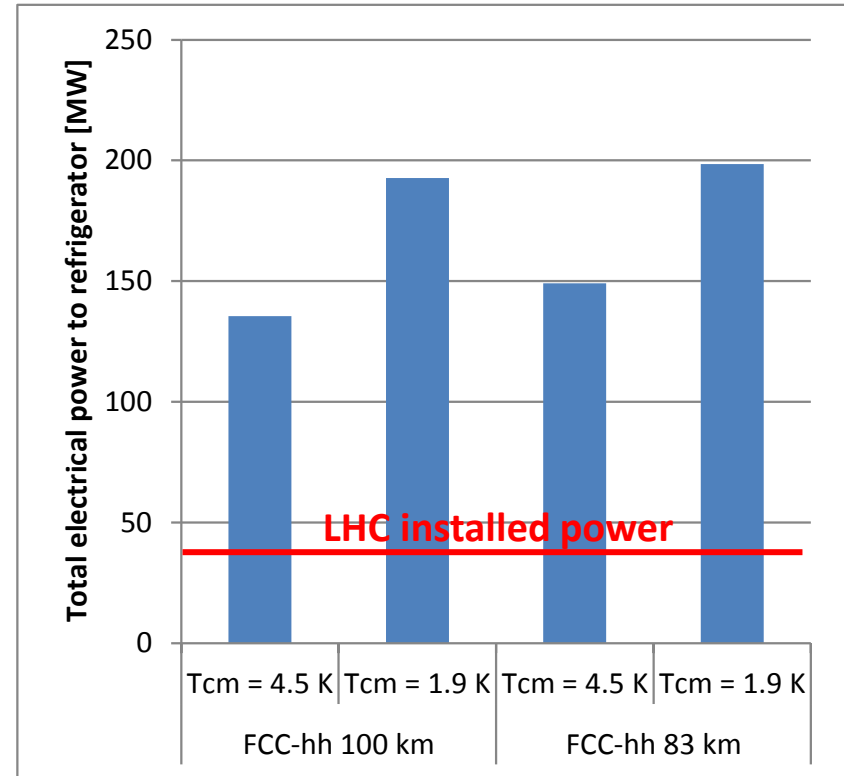
	LHC	FCC-hh
Dipole Current [kA]	12	20
Nb of circuit per dipole	1	1 to 3
Nb of arc	8	12
Total current (in-out) [MA]	3.4	8 to 25
Current lead consumption [g/s per MA] (conventional CL)	50	50
Total liquefaction rate [g/s] (conventional CL)	170	425 to 1275
Total equivalent entropic cost [kW @ 4.5 K] (conventional CL)	17	42 to 128
Correction factor for HTS current leads	0.33	0.33
Total equivalent entropic cost with HTS leads [kW @ 4.5 K]	6	14 to 43
Arc equivalent entropic cost with HTS leads [kW @ 4.5 K]	0.7	1.2 to 3.6

Cooling requirement

Per arc

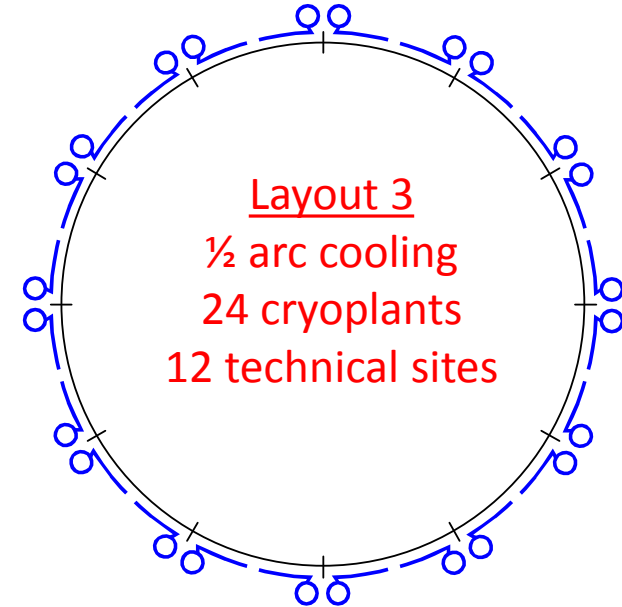
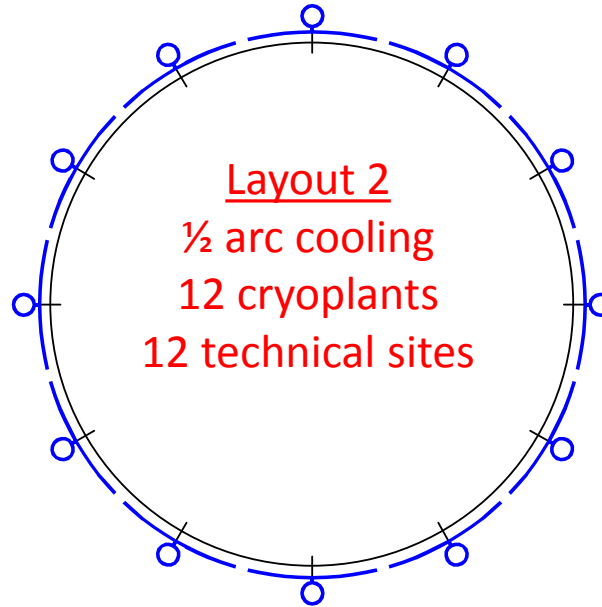
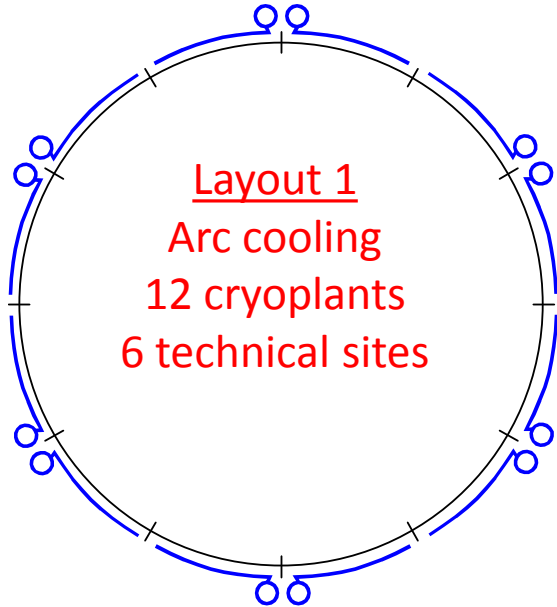


For FCC-hh (12 arcs)



w/o cryo-distribution !
w/o operation overhead !

Cryogenic layout

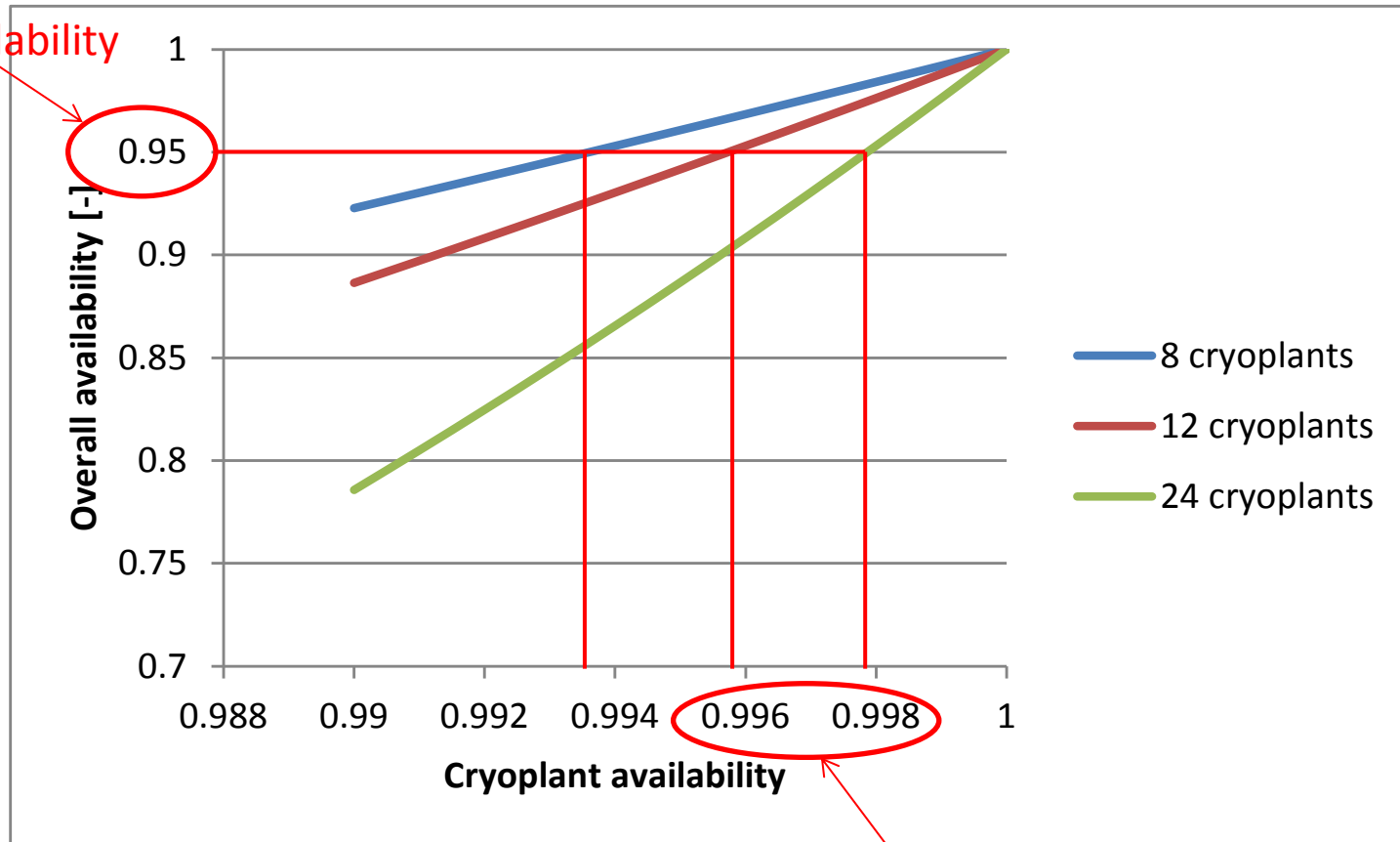


	Layout 1	Layout 2	Layout 3
Transport of refrigeration	Over 8.3 km (6.9 km)	Over 4.2 km (3.5 km)	
Nb of cryoplants (availability)	12	12	24
Size of cryoplants	Beyond SOTA*	Beyond SOTA*	Within SOTA*
Nb of technical sites	6	12	12
Partial redundancy	Y	N	Y

*: SOTA, State-Of-The-Art

Cryogenic availability

Run1 LHC
cryo-availability



Improvement of cryoplant availability from 99.4 % to 99.8 %

→ i.e. over 200 days of physics per year, only 10 hours of down-time per cryoplant

Cool-down from 300 to 80 K

		LHC	FCC-hh		
			83 km	100 km	
Specific CM mass	[t/m]	1.7	3.3		
Arc length	[m]	2800	5500	7000	
Arc mass	[t/arc]	4648	18260	23240	
Nb arc	[t]	8	12	12	
Total mass	[kton]	37	219	279	
LN2 pre-cooler capacity	[kW/arc]	600	2357	3000	(for a CD time of 2 weeks)
LN2 consumption	[t/arc]	1250	4911	6250	
	[t/machine]	10000	58929	75000	
	[trailer/arc]	42	164	208	
	[trailer/machine]	333	1964	2500	(~30 t per trailer)

Operation cost and logistics !

Cryogenics for FCC-ee @ 175 GeV (From E. Jensen)

	704 MHz 5-cell cavity
Gradient	20 MV/m
Active length	1.06 m
Voltage/cavity	21.2 MV
Number of cavities	568
Number of cryomodules	71
Total length cryomodules	902 m
R/Q	506 Ω
Q_0	$2.0 \cdot 10^{10}$
Dynamic heat load per cavity @ 1.9 K:	44.4 W
Total dynamic heat load	25.2 kW
CW RF power per cavity	176 kW
Matched Q_{ext}	$5.0 \cdot 10^6$

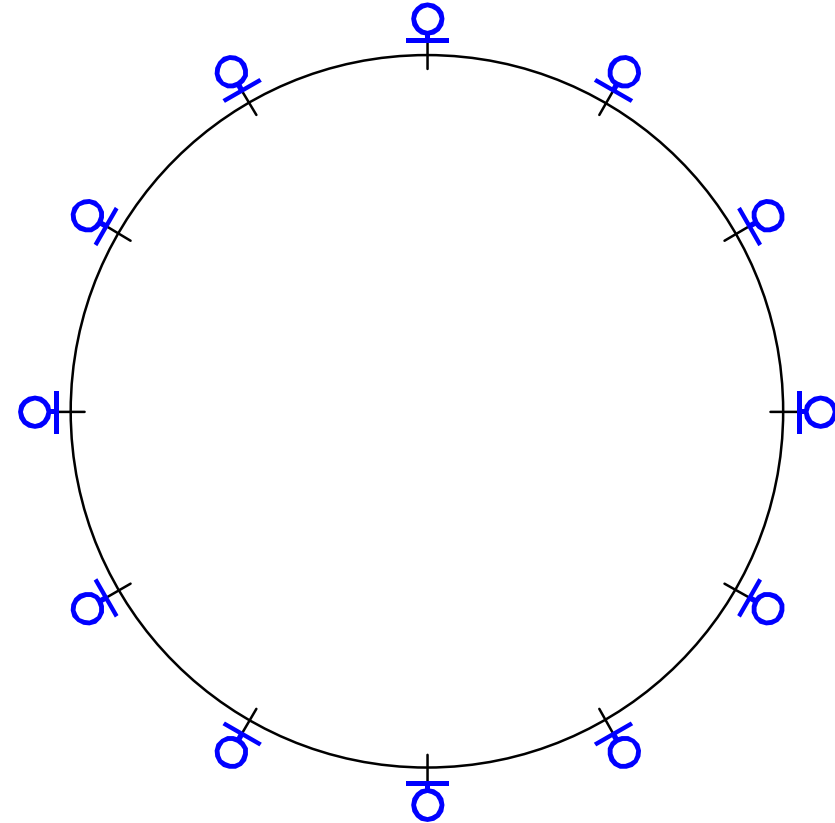
(per beam), i.e. 1800 m in total

(per beam), i.e. 50.4 kW @ 1.9 K in total

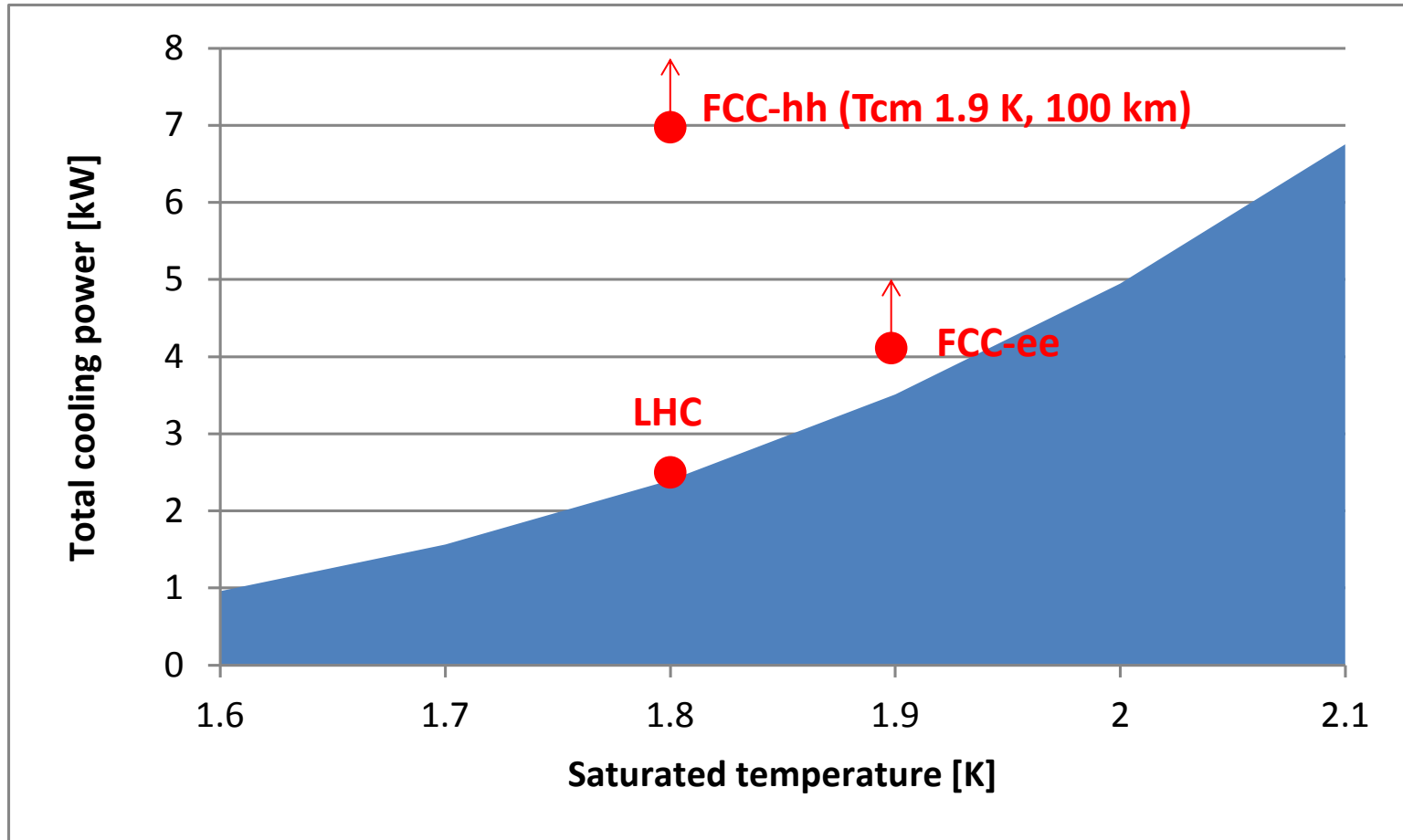
↑
Total electrical power to the refrigerators: ~ 45 MW

Cryogenics for FCC-ee

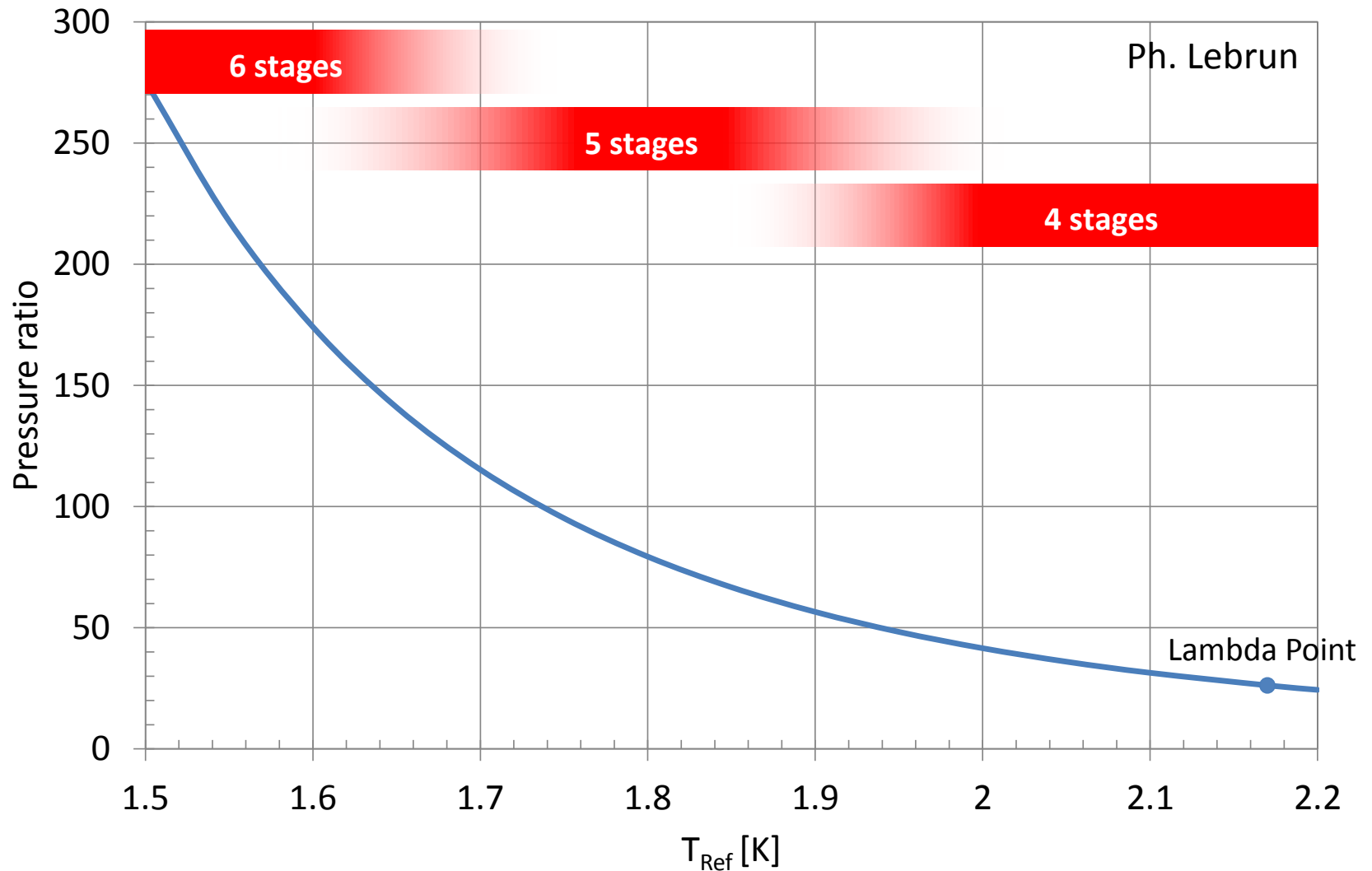
- 12 cryoplants:
 - > ~150 m of RF cavities per cryoplant
 - > 4.2 kW @ 1.9 K of RF power per cryoplants (equivalent to 16 kW @ 4.5 K) w/o:
 - static losses of cryomodule,
 - static and dynamic losses in the couplers
 - cryogenic distribution losses
 - operation overhead
 - > present State-of-the-Art: 3.5 kW @ 1.9 K



State-of-the-art of cold compressors (single train)



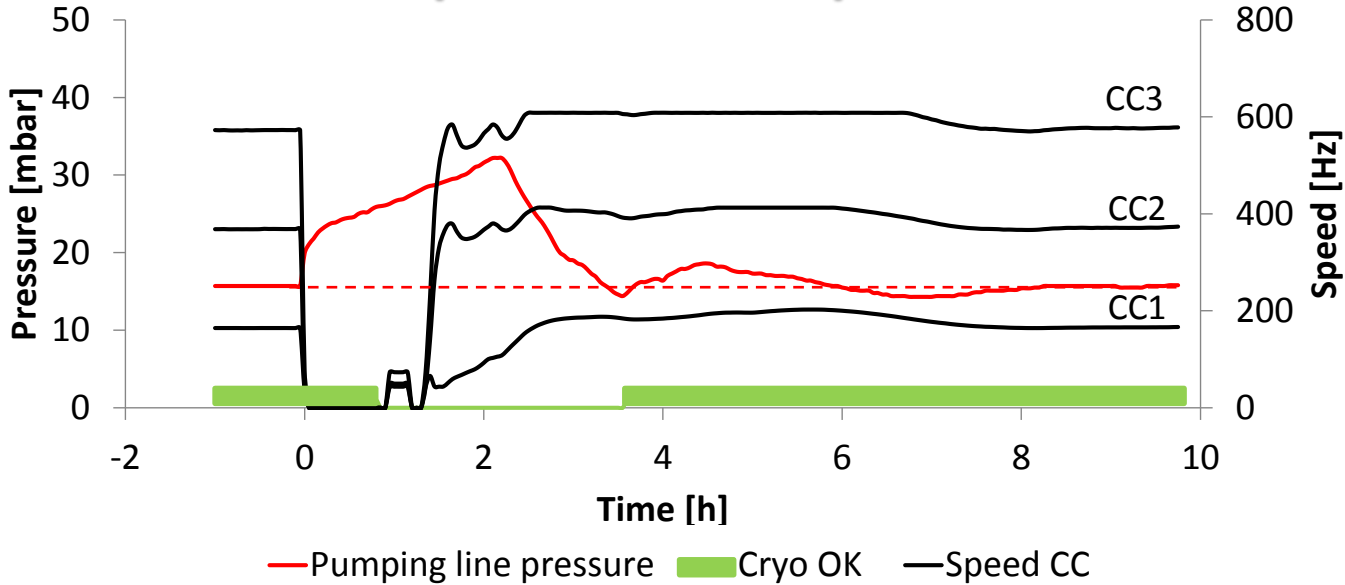
Lowering operating temperature down to 1.6 K



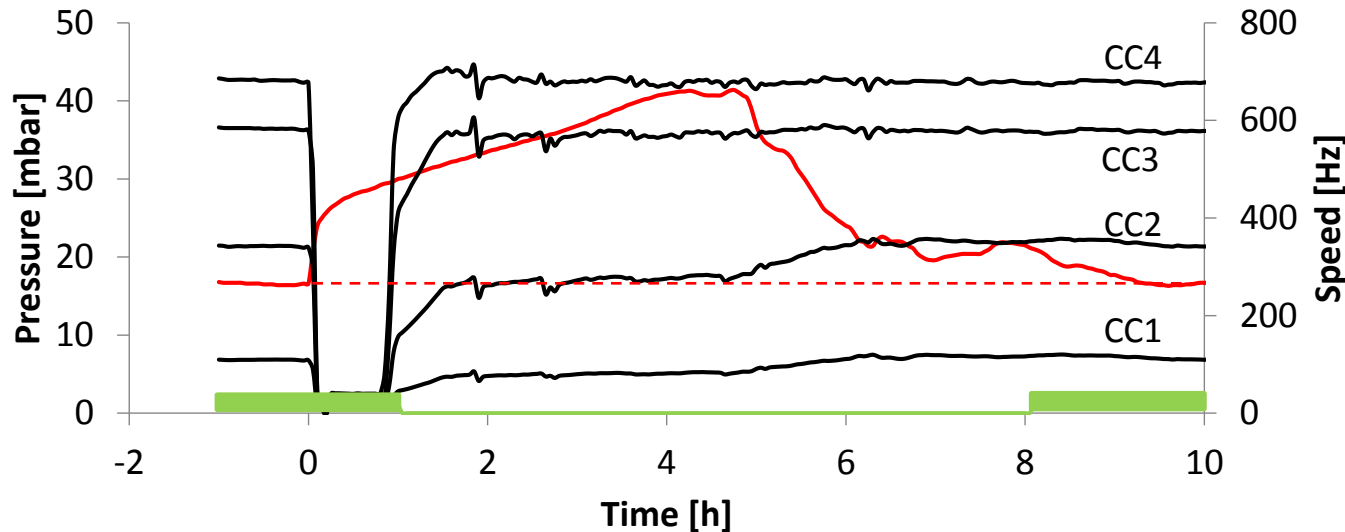
Control complexity vs CC number of mixed compression cycles

CC number	Plant	Control
1	CERN SM18 test station	<ul style="list-style-type: none"> - Very easy. - Could be developed by cryo-junior.
2	CEA Tore Supra	<ul style="list-style-type: none"> - Basic control, but the first in operation.
3	CERN LHC sector	<ul style="list-style-type: none"> - Need control algorithms which could be developed by cryo-experts. - Definitely the preferred configuration of LHC cryo-operators.
4	CERN LHC sector	<ul style="list-style-type: none"> - Need complex control algorithms developed by experts in hydro-dynamic machines (1 PLC fully dedicated to CC controls). - Less tolerant with instrumentation drift, transient effect and operator curiosity.
5 -6	FCC-ee ?	?

Recovery time of a cold compressor trip vs CC number



AL unit stop (**3 CC**):
~ 3 hours of
recovery time



IHI-Li unit stop (**4 CC**):
~ 7 hours of
recovery time

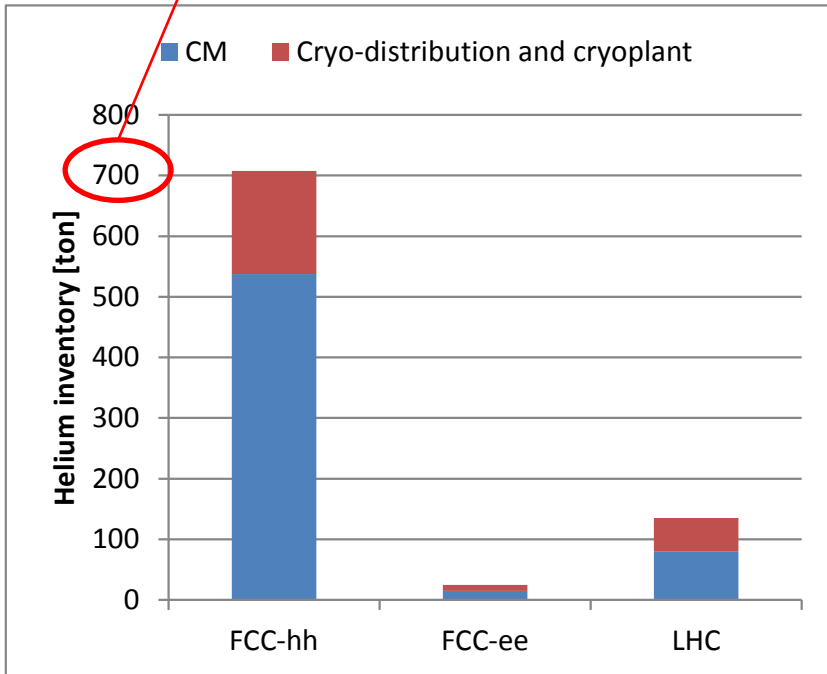
LHe inventory

- ~ 50 l/m in FCC-hh magnet cold masses,
- ~100 l/m for FCC-ee RF cryo-modules

15 t LHe storage

10 t GHe storage

~ 12 % of EU annual market
~ 2.5 % of annual world market



Impact on environment

Impact on operation cost

LHC losses of He inventory:

→ The first year: 30 %

→ The third year: 15 %

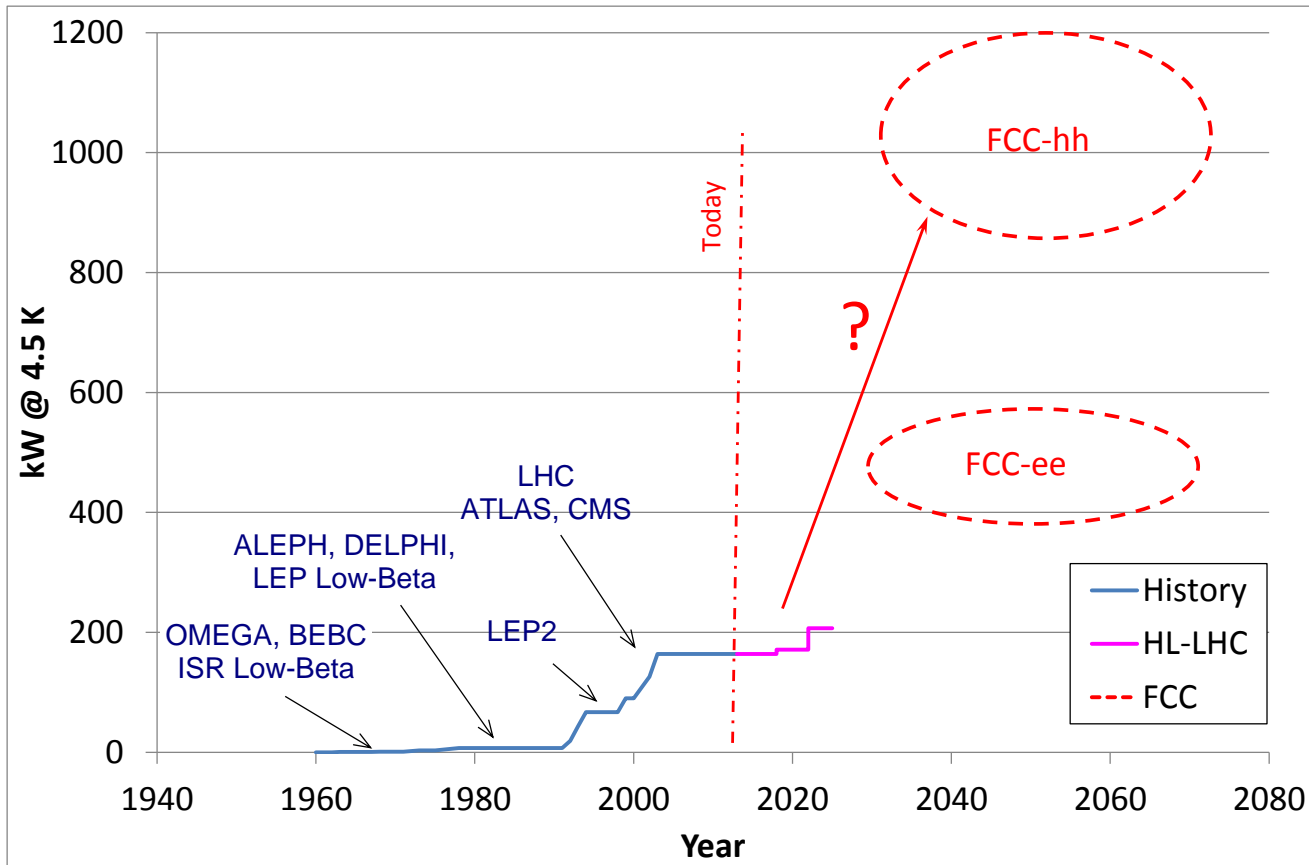
→ Objective: ~10 % per year

Assuming the same losses for FCC-hh:

→ 240 ton to 80 ton per year !

Main FCC cryogenics challenges:

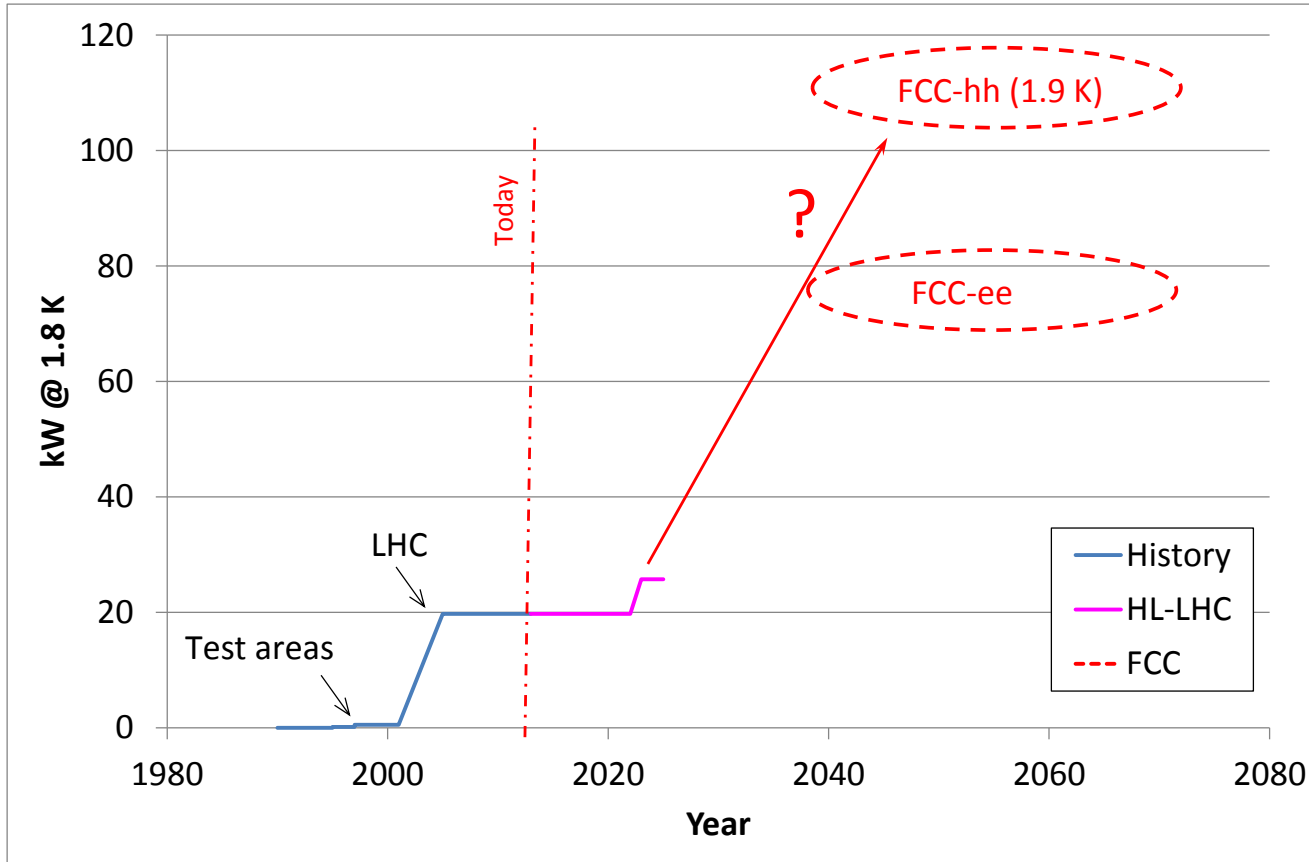
Cryogenic plants



Study and development of larger cryoplants (50 kW @ 4.5 K range):

- New type of cycle compressors ? (centrifugal vs screw)
- New refrigeration cycle ? (higher HP pressure)
- Improvement of reliability / availability / efficiency

Main FCC cryogenics challenges: superfluid refrigeration



Study and development of larger cold-compressor systems (10 kW @ 1.8 K range):

- Larger cold compressors development ?
- Operation with parallel cold compressor trains ?
- Improvement of reliability / availability / efficiency

Main FCC cryogenics challenges: miscellaneous

- The beam screen cooling:
 - > high heat deposition: up to 44 W/m per aperture
 - > integration of the cooling circuits in a narrow space.
 - > Control of the 40-60 K temperature level with high dynamic range (up to 10)
 - > alternative cooling method (with neon...)
- Management of He inventory and He losses, in particular:
 - > helium release during magnet resistive transitions and cold buffering
- Optimization of the cooling schemes and of the cryogenic distribution
- Safety
 - > preliminary risk analysis including accidental He discharge in the tunnel

Conclusion

- FCC will trigger specific cryogenic studies and developments which will stimulate progress of the state-of-the-art in term of technologies and system reliability and efficiency.
- We hope that the FCC study will also stimulate the worldwide cryogenic community.
 - The sharing of expertise on previous or present projects and studies will be essential.
 - Collaborations are welcome !