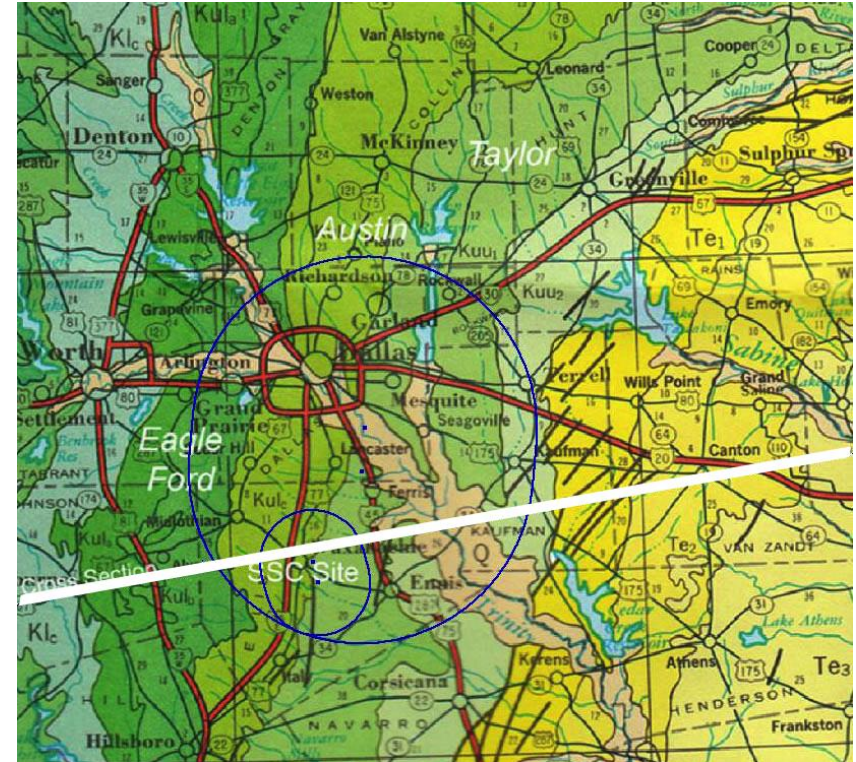
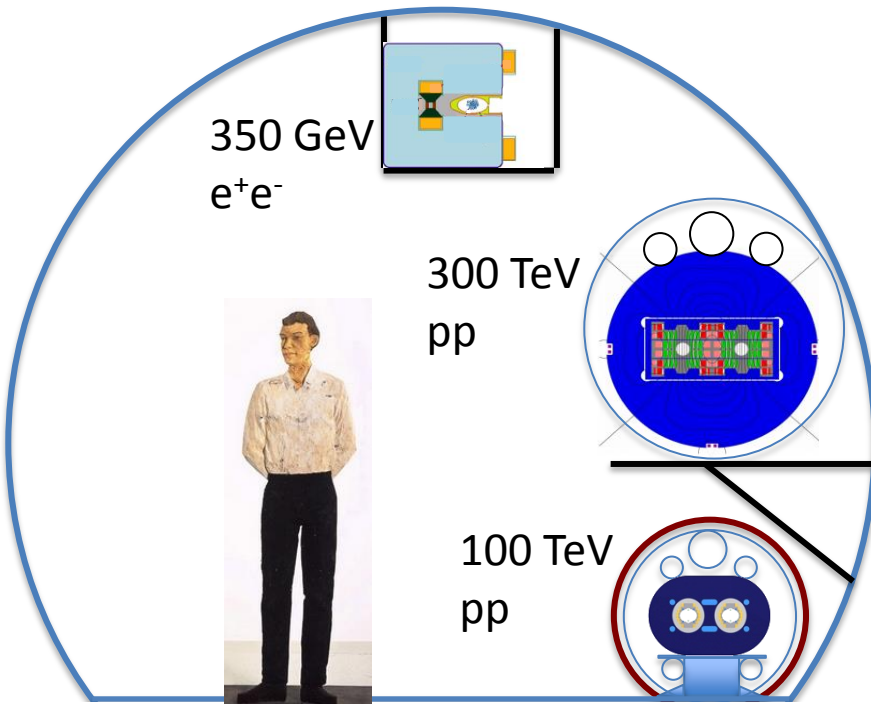


# Large-circumference, Low-field



Peter McIntyre, Saeed Assadi, Chase Collins, James Gerity,  
Joshua Kellams, Tom Mann, Al McInturff, Chris Mathewson, Nate Pogue,  
Akhdiyor Sattarov, Richard York<sup>1</sup>

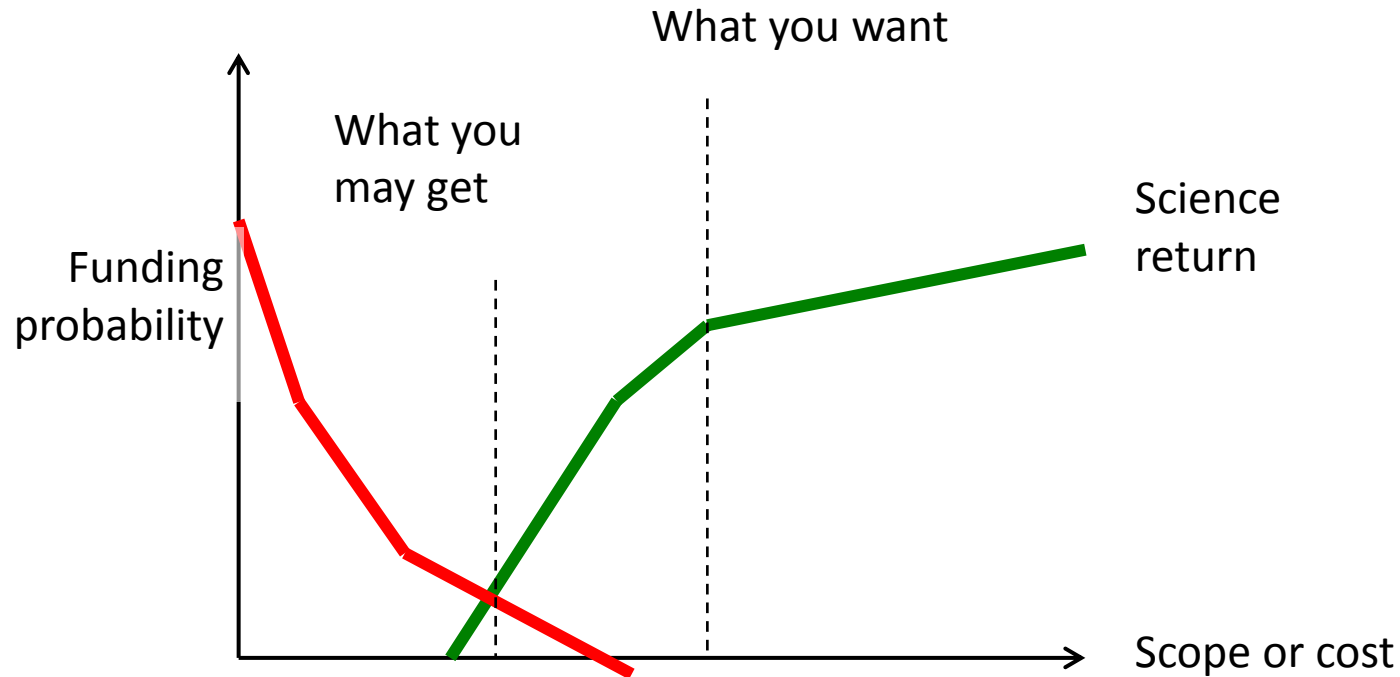
# Texas A&M University

<sup>1</sup> Michigan State Univ.

Present FCC design studies assume a tunnel circumference of 80-100 km.

- 80 km tunnel circumference is fine for a Higgs factory, and we have one we would like to offer you...
- 80-100 km circumference is a painful choice for a 100 TeV hadron collider because it pushes magnet technology to 15 T, and has very high synchrotron radiation into the aperture.
- **Is that really the most cost-effective choice?**  
**Suppose one proceeded with an 80 km Higgs factory, and sought a larger circumference for the next step to an ultimate hadron collider...**

# One final word of warning:



It is imperative that the project be optimized for maximum benefit and minimum cost...

# Cost drivers for FCC-hh

## Capital cost:

Superconducting magnets  $M(R)$

strong function of radius  $R$

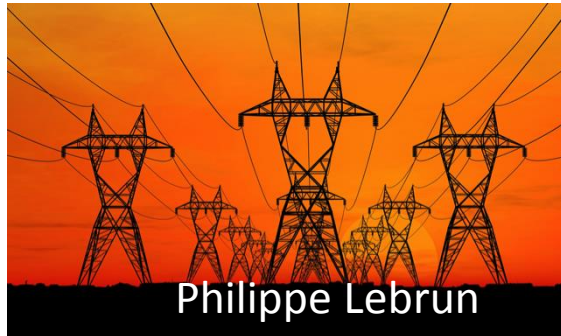
Tunnel  $T(R)$

very high if it goes beyond geographic bounds,  
otherwise  $T(R)$  depends upon geology  $\sim G/R$



## Operating cost:

Electricity dominated by refrigeration  
of heat load  $Q(R)$



Philippe Lebrun

### Electrical power consumption

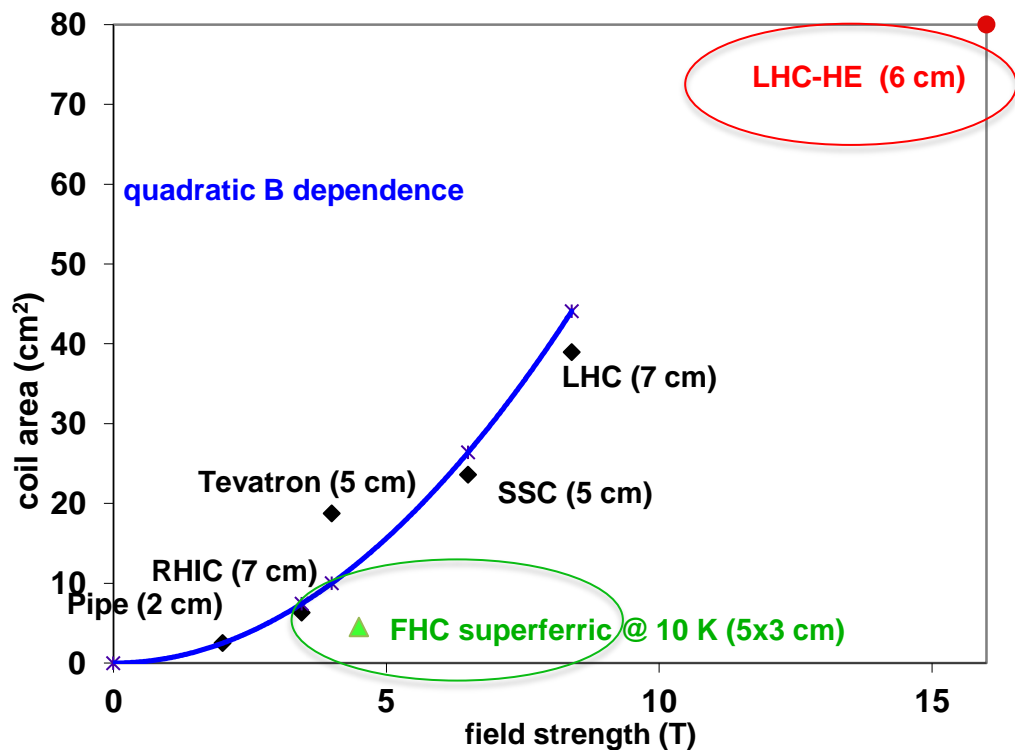
	Nominal [MW]	Standby [MW]
LHC	122	89
HL-LHC	141	101
CLIC 500 GeV	235	167
CLIC 1.5 TeV	364	190
FCC e+e-	300?	100?
FCC pp	250?	150?

# Performance

- Collision energy  $E(R)$  -- providing we have enough luminosity to do the physics...

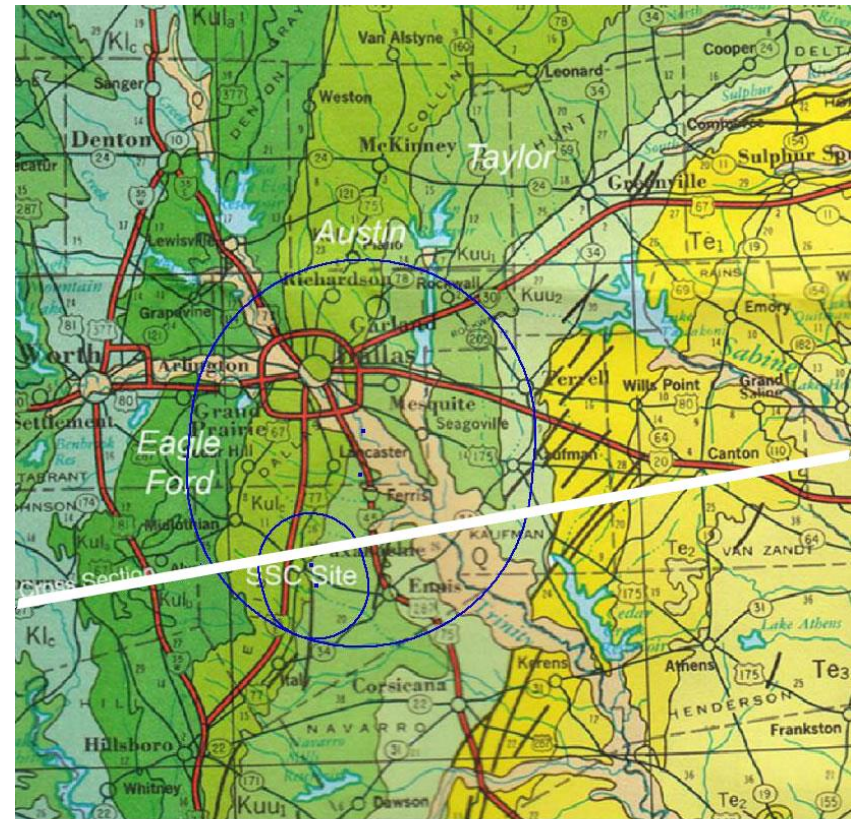
The cost and performance drivers all couple to the choice of radius  $R$  for the collider, which in turn is determined by the choice of magnetic field  $R = E/B$

I am going to show you how the project cost and performance can be strongly driven by these parameters





# Tunnel cost depends strongly upon the rock in which you tunnel



**There is already an 80 km circumference tunnel in Texas – the SSC tunnel was nearly completed.**

The tunnel is contained in the Austin Chalk and the Taylor Marl – two of the most favorable rock types.

**Tunneling the SSC set world records for tunneling advance rate – 45 m/day. That record holds today!**

**A 270 km tunnel can be located at the same site, entirely within the Austin Chalk and Taylor Marl, tangent to the SSC tunnel as injector.**



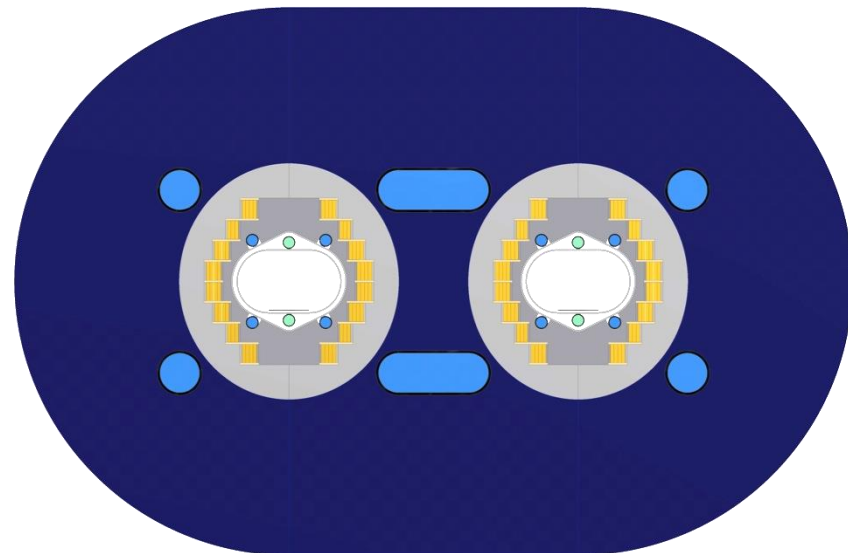
We have explored what the FCC collider complex would be like in a 270 km tunnel

100 TeV hadron collider requires 4.5 T magnets

- RHIC dipole (3.5 T @ 4.5 K) is simple, single-shell  $\cos \theta$ ,
- We have designed block-coil  $\cos \theta$  for simple fabrication.

Option: Use  $\text{Nb}_3\text{Sn}$ , operate at 8-10 K

- eliminate liquid He from tunnel
- reduce helium inventory x7
- Reduce refrigeration power x2

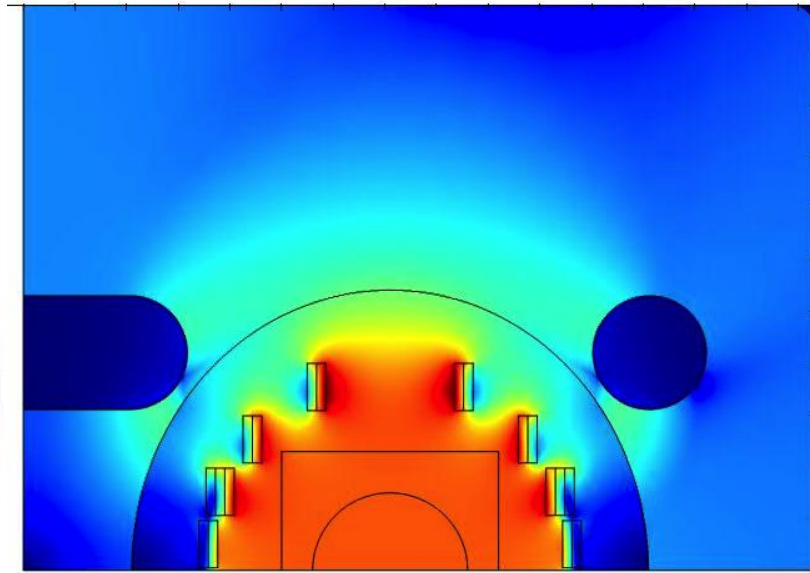
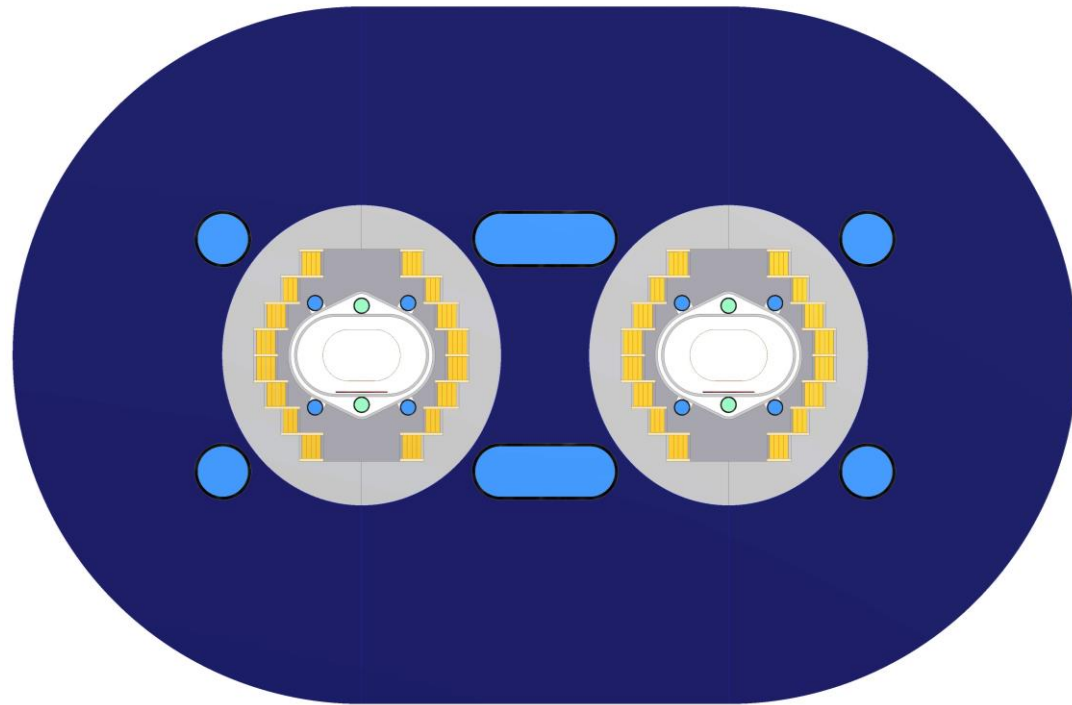


We have devised a way to combine the simplicity of the superferric block-coil dipole with the superconductor efficiency of  $\cos \theta$ .

- It uses 18 turns of 21 kA cable.
- It is a block-coil dipole, it is a  $\cos \theta$  dipole.
- Nb<sub>3</sub>Sn version operates at 8 K
  - 😊 2x less refrigeration, 7x less He, 7x more stability
  - 😞 But 3x conductor \$
- Total cross-section of superconducting strand in one dipole is 4.5 cm<sup>2</sup>. Compare to 40 cm<sup>2</sup> for LHC, >80 cm<sup>2</sup> for 15 T.
- 2300 tons of superconductor for 270 km double-ring.



# Block-coil $\cos \theta$ Collider Dipole



All multipoles are  $\sim 10^{-4} \text{ cm}^{-n}$  for 1-4.5 T.

## It is a block-coil dipole:

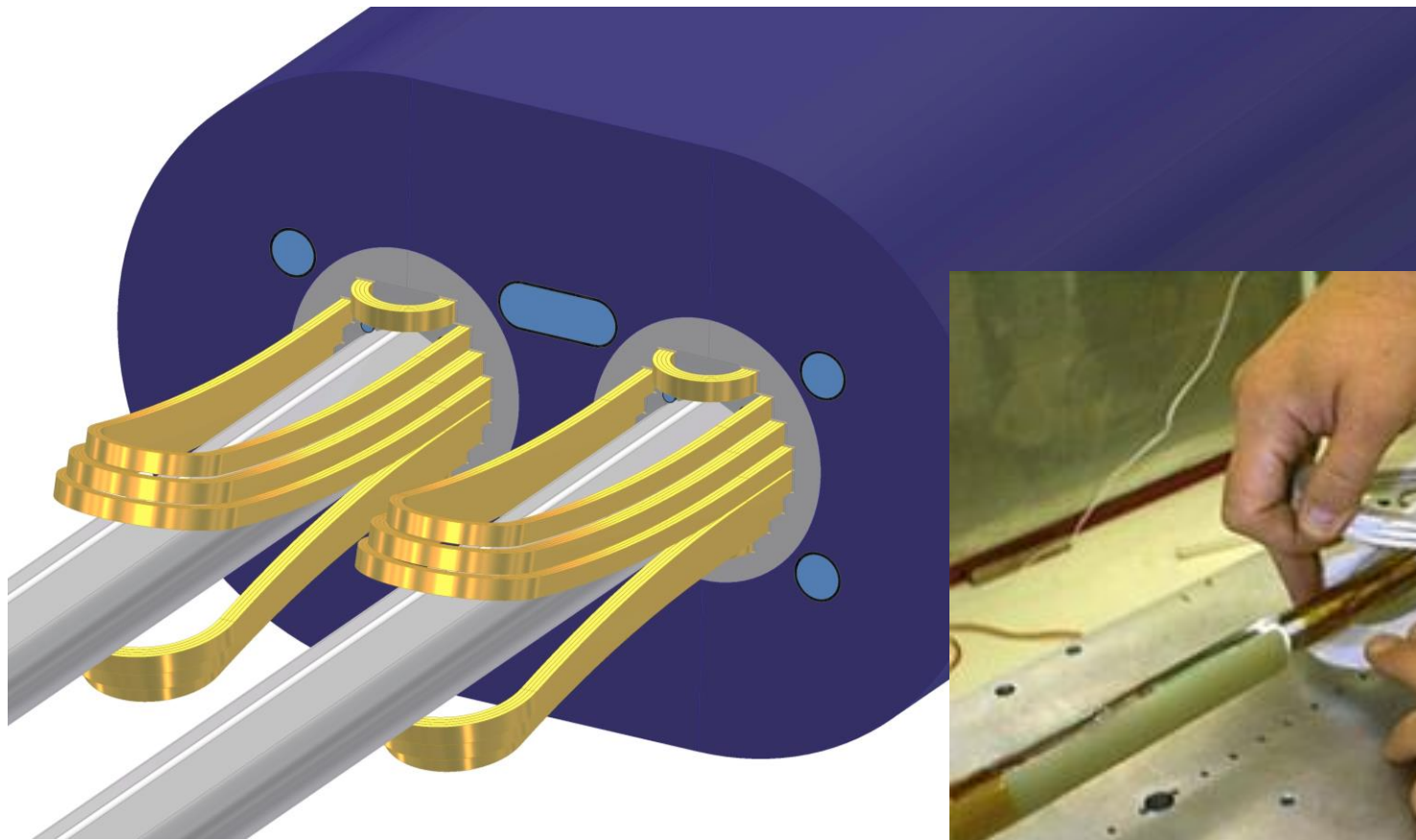
all layers wound as racetrack pancakes  
low AC losses – fast ramping

## It is a $\cos \theta$ dipole:

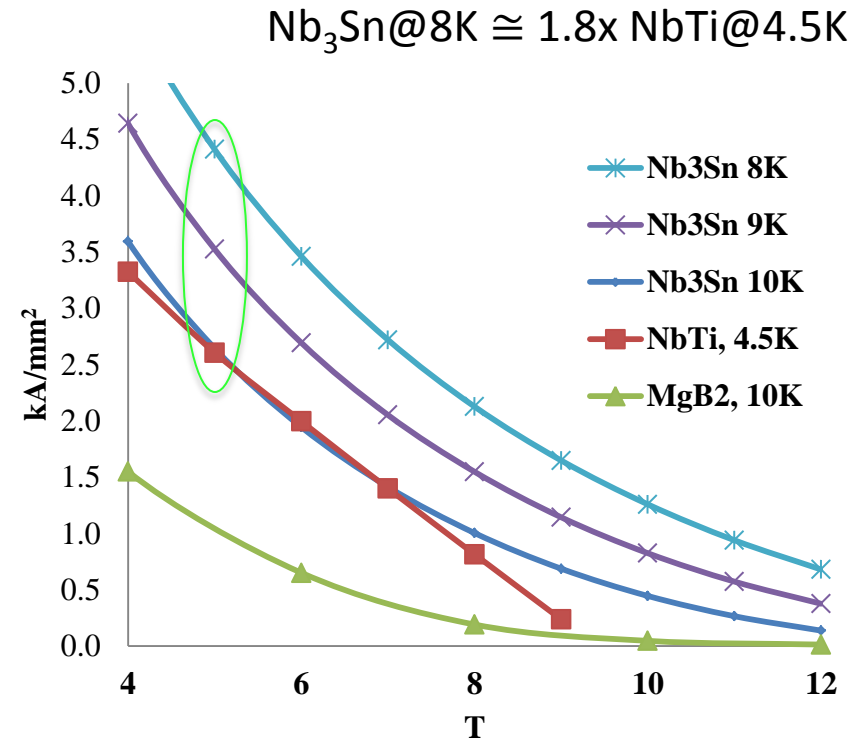
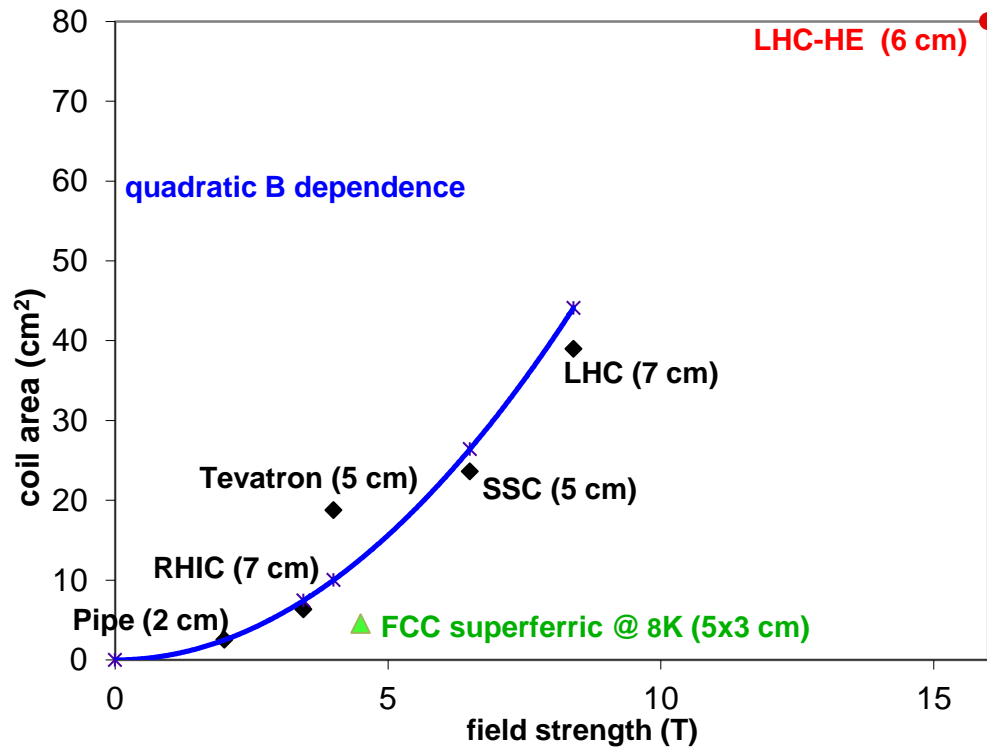
minimum quantity of superconductor

Dipole field	5.8	T
Operating temp	8	K
Number of turns	18	
Bore Field	4.5	T
Cable current	20.6	kA
$J_c$ @ 5.8T 8K	3423	A/mm <sup>2</sup>
Strand diameter	1.0	mm
Strands/cable	16	
Stored Energy	45.6	kJ/m
Inductance	0.215	mH/m

The superferric dipole coils can be wound as flat pancake racetracks, then flare the ends  
Simple to fixture, Simple to build.



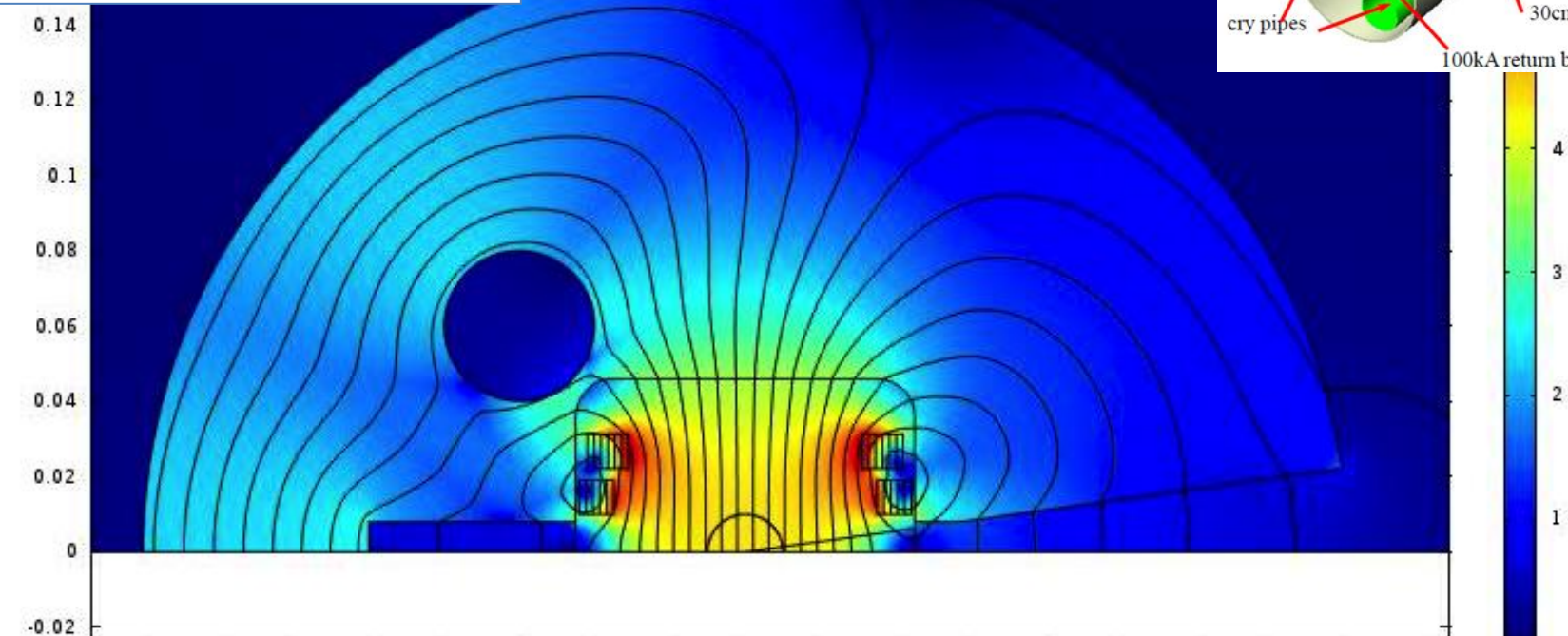
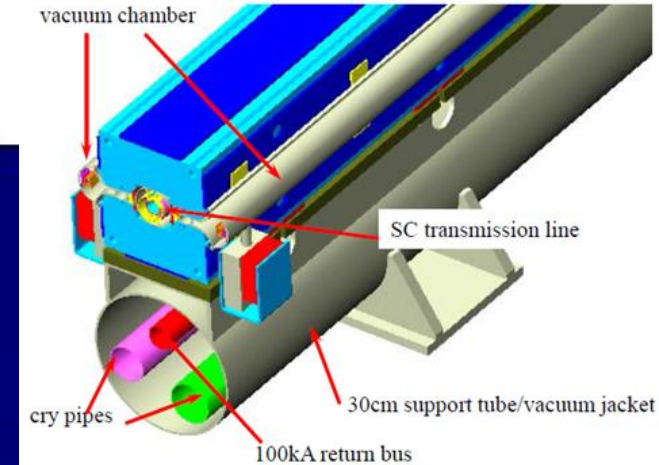
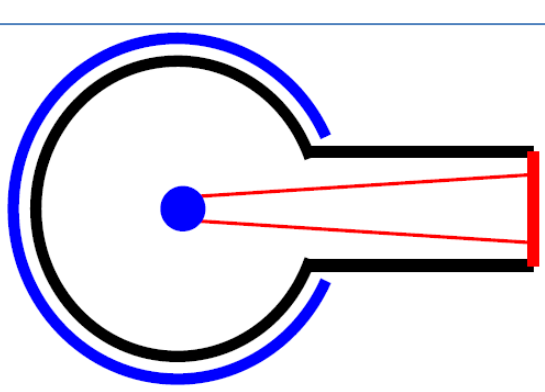
# Superconductor cross-section vs. field for example collider dipole designs



The dipole can be built with either NbTi@4.5K, or Nb<sub>3</sub>Sn@10K with 8 cm<sup>2</sup> superconductor, or Nb<sub>3</sub>Sn@8K with 4.5 cm<sup>2</sup> superconductor.

Choice will balance issues of coil fabrication (heat treat vs. none, stability, refrigeration costs).

# Superferric 4.5 Tesla dipole can be opened to a C geometry to let the heat out...

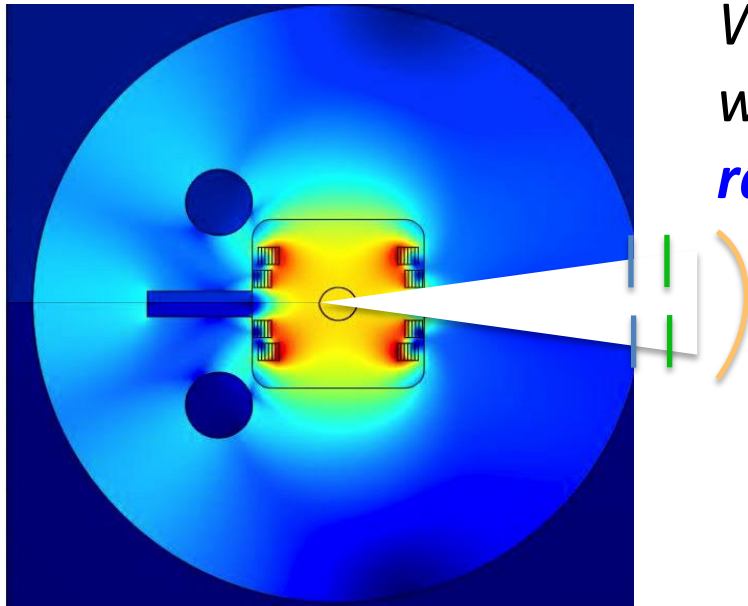


The C geometry requires  $5.5 \text{ cm}^2$  superconductor vs.  $4.5 \text{ cm}^2$  for block  $\cos\theta$ .



Refrigeration power depends strongly upon the Carnot efficiency:  $Q(T) = (300/T)^n$

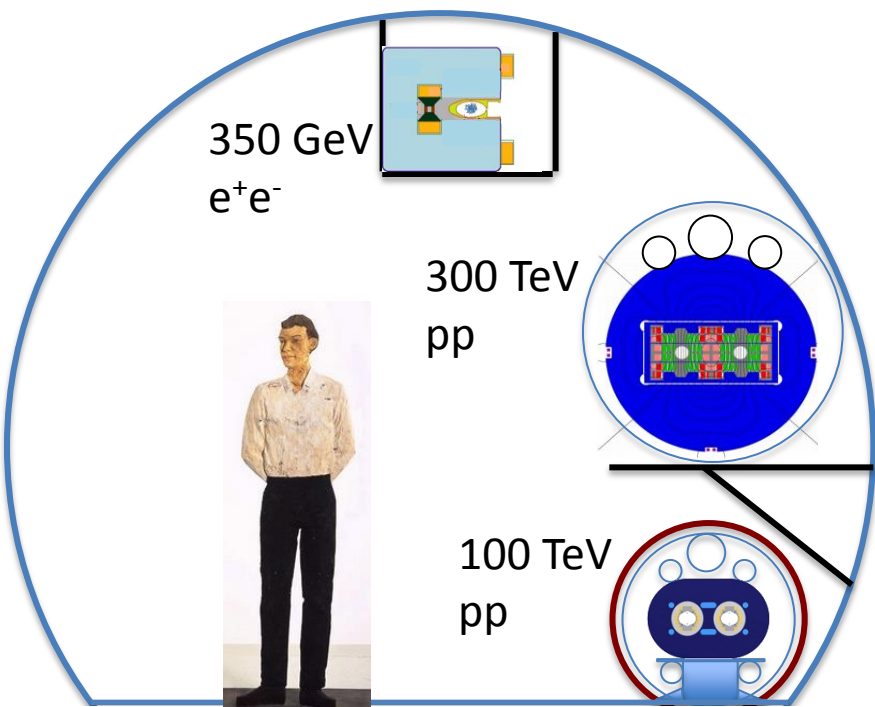
- Refrigeration removes synchrotron radiation heat at an intermediate temp  $T_s \sim 60K$ ,
- Cold mass heat at  $T_c = 2K, 4K, 8K$
- **The choices of  $T_s, T_c$  determine  $Q...$**



*With  $B = 5 T$ , we can make a C dipole, in which **we can bring the synchrotron radiation out and capture at  $\sim$ room temp.***

# Parameters of the hadron colliders for medium and large circumference

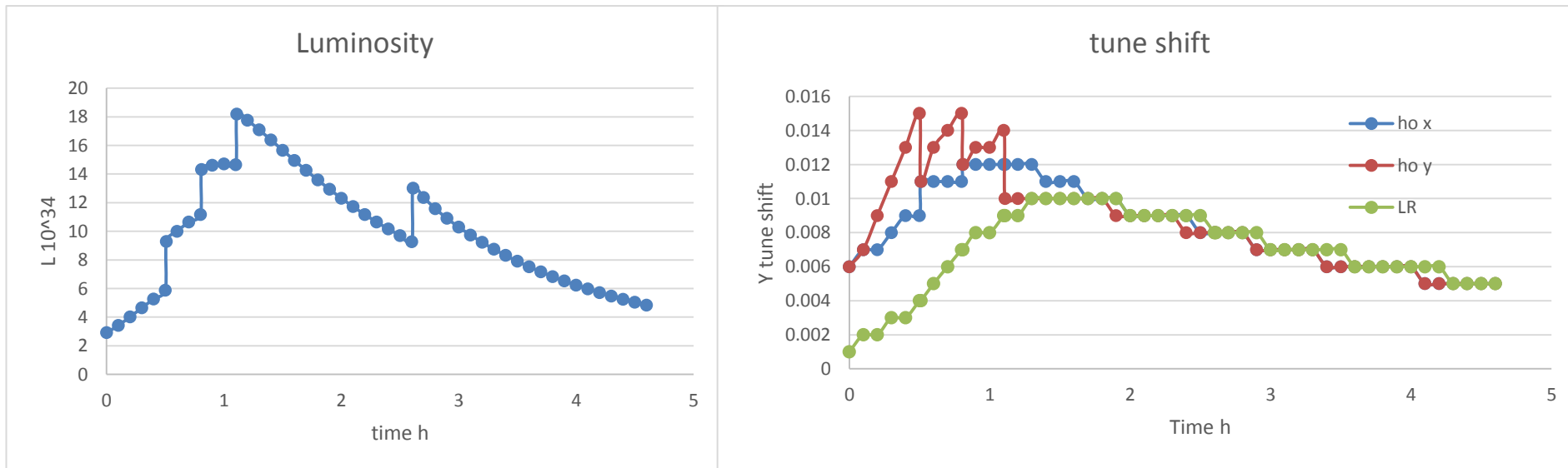
	hadron collider			
Circumference	100	270		km
Collision energy	100	100	300	TeV
Dipole field	15	4.5	14.5	T
Luminosity/I.P.	5	5	10	$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
b*	110	50	100, 10	cm
Total synch. power	4.2	1.0	34	MW
Critical energy	4.0	1.0	28	keV
Synch power/meter/bore	26	2	80	W/m
Emittance damping t	1	19	.66	h
Luminosity lifetime	18	20	3.7	hr
Energy loss/turn	4.3	1.3	114	MeV
RF accel. voltage:	100	50	250	MV
Acceleration time		.42	.25	h
Bunch spacing	50	25	25	ns
Beam-beam tune shift	.01	.01	.01	
# IPs	2+2	2+2	2+2	
# particles per beam	100	220	86	$10^{13}$
Injection energy	>3	15	50	TeV
Superconducting temp.	4.2	10	4.2	K



- For 100 km circumference, luminosity will be limited by refrigeration of synchrotron heat.
- For 270 km circumference, synchrotron radiation power is reduced x3.
- If we use magnets with Nb<sub>3</sub>Sn@10K, refrigeration power will not limit luminosity...

# Luminosity leveling for 300 TeV FHC

- Synchrotron damping dominates the evolution of tune shift and luminosity for the 300 TeV case.
- Beam begins x/y symmetric, and damps in y within  $\sim 30$  min – y tune shift increases, luminosity increases
- Program  $\beta_y$  to maintain  $\sim$ constant  $\xi_y \sim .01$



# So let's return to cost:

	5 Tesla		15 Tesla	
	Block - cos $\theta$	Block - C	Block coil	
Magnets - superconductor	4.5	5.5	80	cm <sup>2</sup>
Tunnel	270	270	100	km
Synchrotron rad. heat	100	300	60	K

## and performance:

R = 270 km:

FCC-hh1: 5 Tesla: 100 TeV  $5 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

and for our children...

FCC-hh2: 15 Tesla: 300 TeV  $10^{35} \text{ cm}^{-2} \text{ s}^{-1}$



# For a cost/performance optimization, it is unwise to lock the ring circumference

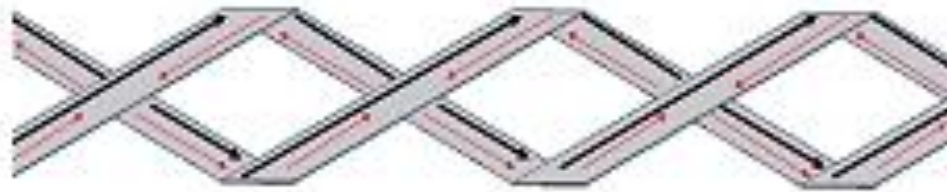
- I have presented a quantitative example that there is a site where a 270 km circumference can stay in favorable rock for **world-minimum tunnel cost**.
- I have shown that 4.5 Tesla dipoles can provide ample aperture and open geometry for synch rad, with an amount of superconductor that is **15 times less than 15 T**.
- I have shown that the 4.5 T dipole can operate at  $T_c = 8$  K, **doubling its Carnot efficiency**,
- I have shown that the C geometry can remove synch rad at  $T_s \sim 200$  K, **tripling its Carnot efficiency**.
- And the larger circumference will enable our children to bring 15 Tesla to **triple the energy for a new generation...**

***We need to truly optimize cost and performance.***

The 100 TeV hadron collider needs a  
rapid-cycling injector.

The 5 T 10 K dipole is an excellent candidate.

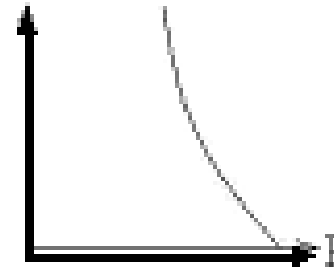
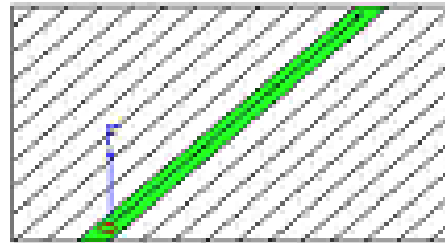
Example: 5 TeV injector in LHC tunnel



Induced coupling currents between adjacent strands in cable when it is oriented face on to time-changing flux.

### Cos $\theta$ dipole:

Flux is face-on to cables



### Block-coil dipole:

Flux is edge-on to cables



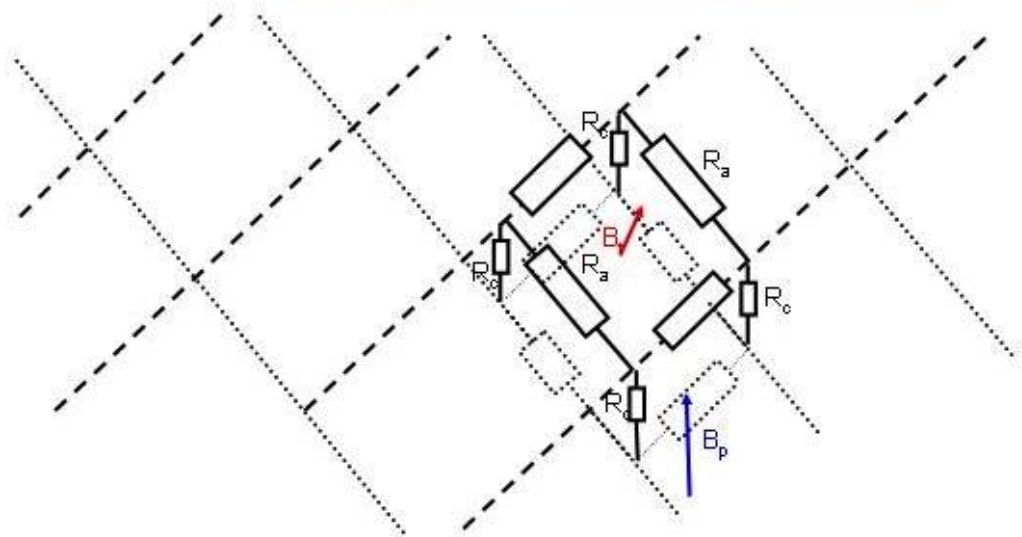
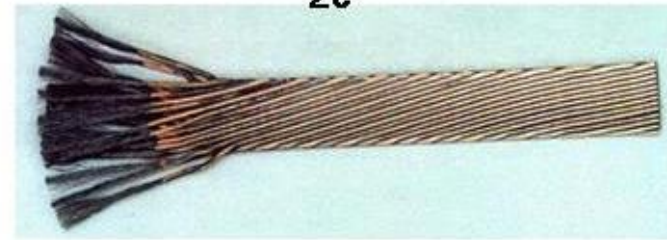
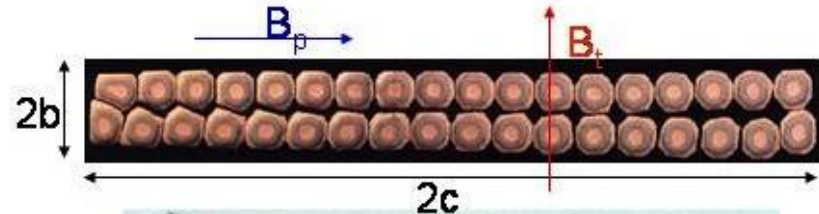
Gradient force acting on a magnetization current loop (red) in a sub-element of a) a face-on cable in a cos  $\theta$  or common-coil dipole; b) an edge-on cable in a block-coil dipole.

# Coupling currents can be controlled by orienting cable | | field, coring cable

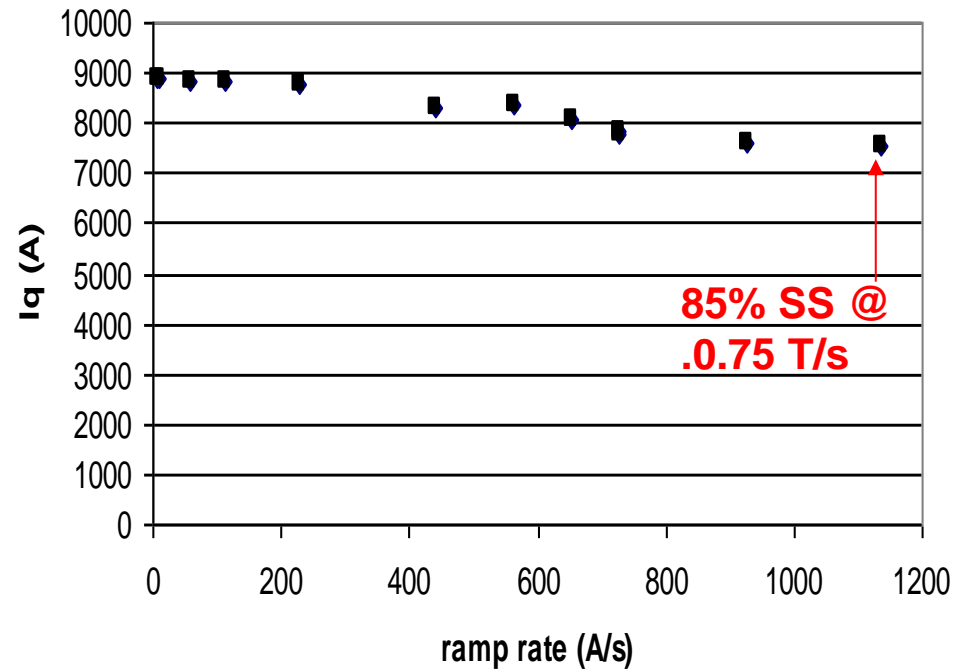
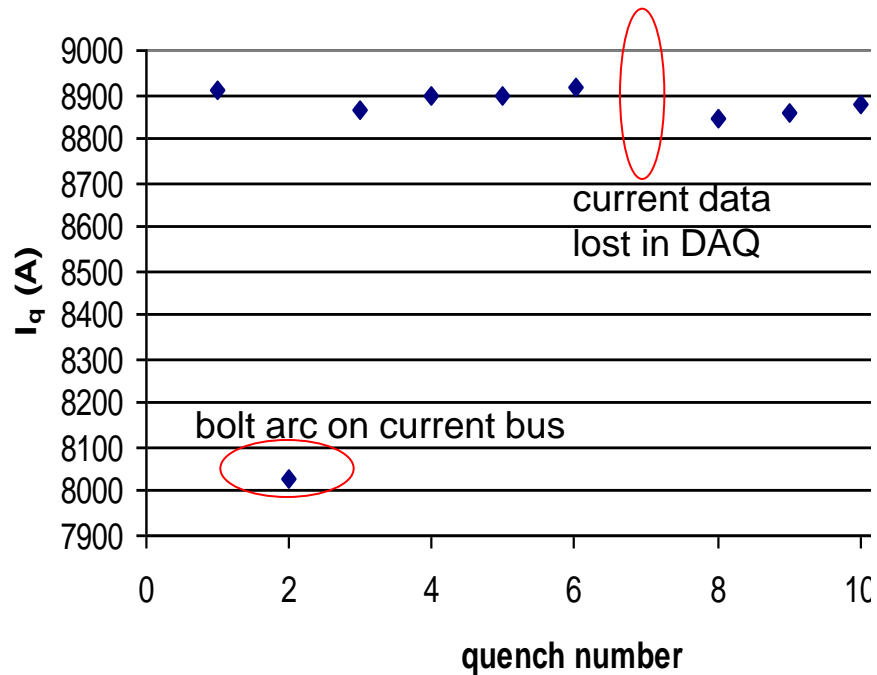
$$P_{tc} = \frac{N(N-1)}{120R_c} \cdot \dot{B}_t^2 \cdot p \cdot \frac{c}{b}$$

$$P_{pa} = \frac{1}{8R_a} \cdot \dot{B}_p^2 \cdot p \cdot \frac{b}{c}$$

$$P_{ta} = \frac{1}{6R_a} \cdot \dot{B}_t^2 \cdot p \cdot \frac{c}{b}$$



# A first taste of the benefits: TAMU2 ramped to 0.75 T/s



Conductor, cabling not optimized to minimize ac losses... or was it?

Let's see what could be done to optimize for rapid cycling.



# AC losses arise from several sources

- Coupling currents between strands in cable
  - *Block-coil configuration + cored cable can control coupling currents between strands*
- Hysteresis within subelements:
  - *need small subelement size*
- Coupling between subelements:
  - *need optimum matrix resistance*

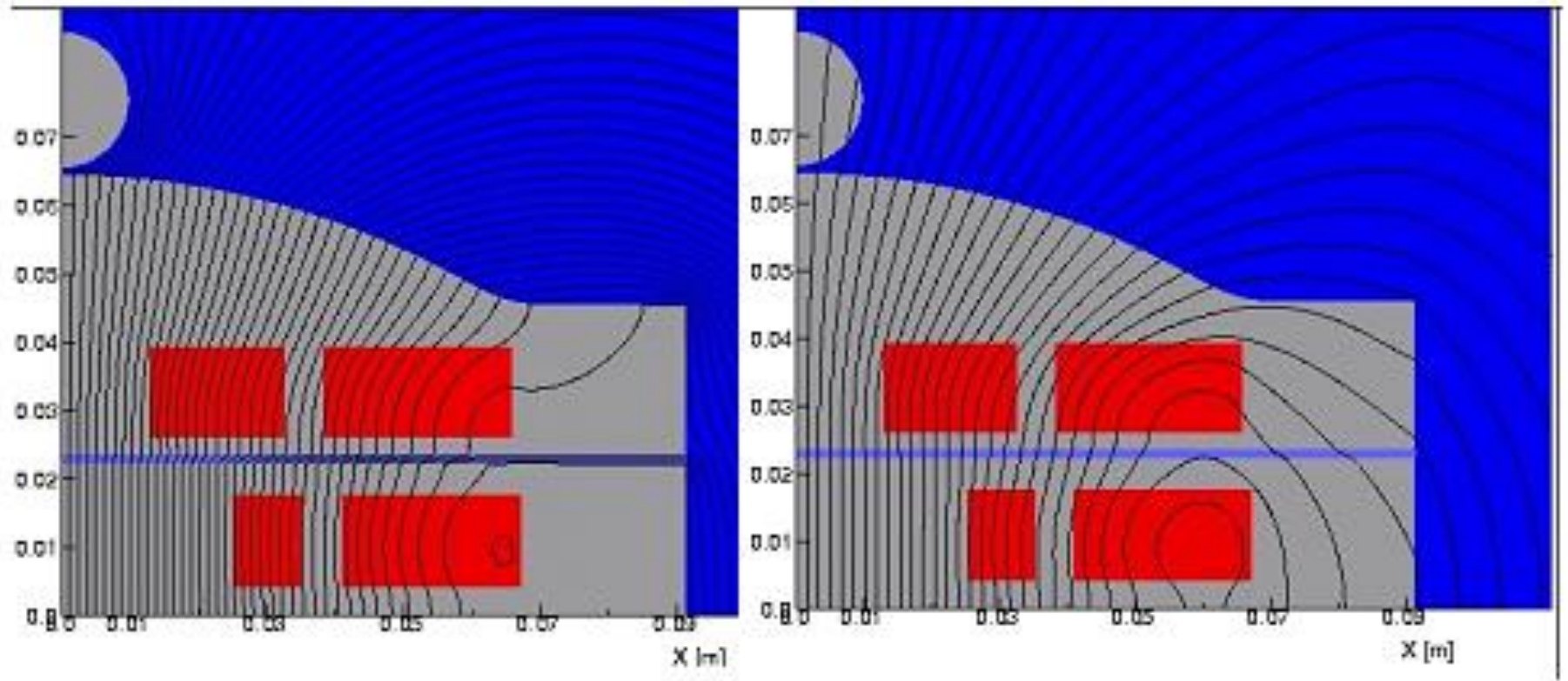
# Comparison of losses @ 1 T/s

Dipole design	$B_{\max}$ (T)	$A_{sc}$ (cm <sup>2</sup> )	Bore dia.	AC loss (J/m/cycle)	Operating temp (K)
RHIC-type $\cos \theta$	4	13	80	58	4.5
Tkachenko $\cos \theta$	6	55	100	58	4.5
Simple block-coil	6	43	100	40	4.5
TAMU block-coil					
- NbTi	6	19	60	34	4.5
- Nb <sub>3</sub> Sn bronze	6	19	60	20	10

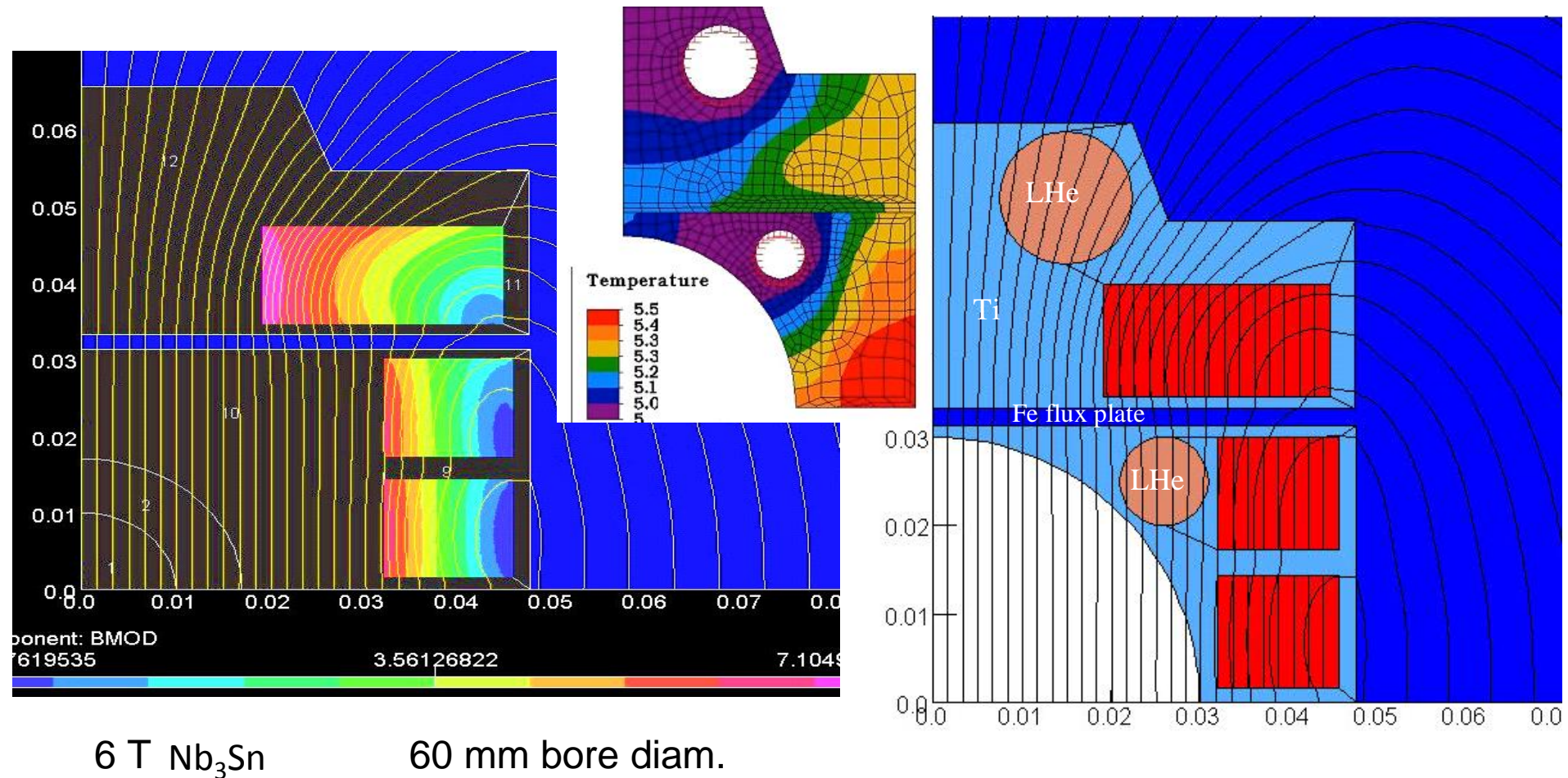
Flux plate redistributes flux to suppress  
multipoles from persistent currents, snap-back

0.5 T

12 T



# Optimum design using block-coil Nb<sub>3</sub>Sn fine-filament supercritical He cooling channels



***7.6 T/s with  $\Delta T = 0.5$  K, 48 W/m***



# Summary

- We have devoted a decade of magnet R&D toward high-field dipoles for hadron colliders.
- We have identified a candidate site that could accommodate a **270 km tunnel for a 100 TeV hadron collider (using 5 T dipoles)**.
- That tunnel could accommodate a 300 TeV upgrade.
- We have developed a design for a 5 T block-coil  $\cos \theta$  dipole that is simple/low-cost to build, operates at 10 K, rapid-cycles.
- **We are asking Texas to offer to complete the tunnels for FCC.**
- **If we succeed** we would like to solicit the FCC team to take a leadership role in developing the design and doing the R&D
- **If we fail** we would like to develop our 5 T dipole as a candidate rapid-cycling dipole for your injector.
- **Either way we want to join the FCC team, and we request your endorsement to DOE that they fund us for our roles.**

# First we must dig out the shafts and recover the existing tunnel

- 20 years ago Congress ordered the shafts to be filled with crushed rock.
- The tunnel has filled with water.



- But the rock of these tunnels is stable, the tunnel should be the same today as when it was built, and we know how to dig rock from a hole and pump water...