# CERN workshop upgrade Aida WP 9.2

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## **CERN workshop upgrade for MPGD**

- CERN have invested in 9 machines for large MPGD production.
  - The 9 machines are at CERN
  - 4 machines are installed and commissioned
  - •1 is installed but not yet fully commissioned
  - •4 are still not installed, the installation is postponed.
    - •The machines will be installed directly into the new building 107 (no space in existing premises)
    - This decision does not affect the running R&Ds
    - •The processes involved in these 4 machines are standard only the size of the machine have been increased. No commissioning is needed

#### Deliverables:

- •redefine all the process parameter related to the new equipment's
- Build prototypes with these equipment

#### Ressources:

- •4 CERN staff during 4 years up to 15% of their time
- •1 technician during 2 years
  - •Juliens Burnens 1/07/2011 → 31/12/2011
  - •Michal Zientec 1/01/2012 → 31/12/2012
  - •Kacper Kapusniak 1/04/2014 → 31/12/2014

# **Equipment status**

•	GEM	installation	<b>Commissioning</b>
	<ul> <li>1/ continuous polyimide etcher</li> </ul>	06/2012	in progress
	<ul> <li>2/ Cu electro-etch line</li> </ul>	06/2012	ОК
•	Micromegas		
	<ul><li>3/ large laminator</li></ul>	06/2011	ОК
	<ul> <li>4/ large Cu etcher</li> </ul>	postponed	no need
	<ul> <li>5/ large UV exposure unit</li> </ul>	06/2011	ОК
	<ul> <li>6/ large resist developer</li> </ul>	postponed	no need
	<ul> <li>7/ large resist stripper</li> </ul>	postponed	no need
	<ul><li>8/ large oven</li></ul>	06/2011	ОК
	<ul><li>9/ large dryer</li></ul>	postponed	no need

Juliens Burnens 1/07/2011 → 31/12/2011 Machines: 3,8
 Michal Zientec 1/01/2012 → 31/12/2012 Machines: 2,5
 Kacper Kapusniak 1/04/2014 → 31/12/2014 Machine: 1



•UV exposure unit limited to 2m x 0.6m → 2.2m x 1.4m





•Resist developer limited to 0.6m width → 1.2m

•Resist stripper "

•Copper etcher

•Dryer "



•GEM electro etch limited to 1m → 2m





•GEM polyimide etch limited to  $1m \rightarrow 2m$ 





•Ovens limited to 1.5m x 0.6m  $\rightarrow$  2.2m x 1.4m



•Laminator limited to 0.6m width → 1.2m



### **Projects using these equipment**

•SBS tracker GEM 600mm x 500mm •ALICE TPC upgrade GEM 600mm x 400mm

•CMS muon GEM 1.2m x 450mm

•ATLAS NSW muon Micromegas 2m x 1m

• COMPASS pixel Micromegas GEM & Micromegas 500mm x 500mm

•BESIII GEM 600mm x 400mm •KLOE GEM 700mm x 400mm

•SOLID GEM 1.1m x 400mm

•CLAS 12 Micromegas 500mm x 500mm

•LSBB (geoscience) Micromegas 1m x 500mm

•Most of them are still at the R&D phase but a few are close to full production:

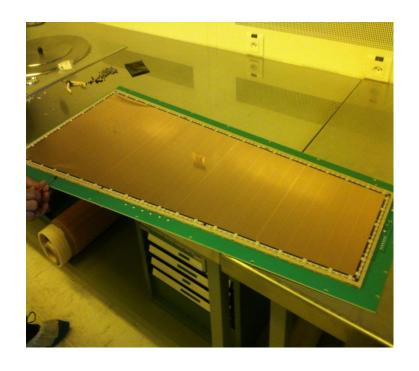
•SBS Tracker 100 GEMs
•ALICE TPC upgrade 250 GEMs

• COMPASS pixel Micromegas 20 GEM + Micromegas

•BESIII 15 GEM

•CLAS 12 30 Micromegas

•CMS 450 GEM



- •CMS GE1/1 GEM detector
- •1m x 50cm
- •10 detector produced

- ATLAS Muons Micromegas detector
- •2m x1m ready

