



Wir schaffen Wissen – heute für morgen

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# Accelerator Controls

JUAS 2014

- What is an Accelerator Control System?
- Accelerator Control Systems Architecture
- Examples of Control Systems
- Control System Parts and Pieces
- Borderlands of Control Systems
- Conclusion

## Searching Wikipedia:

The collage consists of several overlapping Wikipedia article snippets. The top snippet is titled "Control system (disambiguation)" and includes tabs for "article", "discussion", "edit this page", and "history". Below it, a snippet for "Industrial control system" is visible. To the left, a snippet for "Control theory" is shown, which includes a sidebar with links like "Main page", "Contents", "Featured content", "Current events", "Random article", "Donate to Wikipedia", and "Wikimedia Shop". Another snippet for "Automation" is at the bottom right, with tabs for "Article" and "Talk". At the bottom, a snippet lists three bullet points: "Microwave engineering", "Optics with an emphasis on geometrical optics", and "Computer technology".

**Control system (disambiguation)**  
From Wikipedia, the free encyclopedia

**Industrial control system**  
From Wikipedia, the free encyclopedia

**Control theory**  
From Wikipedia, the free encyclopedia

*This article is about control theory in engineering. For control theory in psychology and sociology, see [control theory \(sociology\)](#) and [control theory \(psychology\)](#).*

**Control theory** is an interdisciplinary branch of engineering and mathematics that studies the behavior of dynamical systems. The input of a system is called the control signal. The output of a system is called the response. The control signal is a function of time, and the response is a function of time. The control signal is used to adjust the system's behavior over time, and the response is used to measure the system's performance.

**Automation**  
From Wikipedia, the free encyclopedia

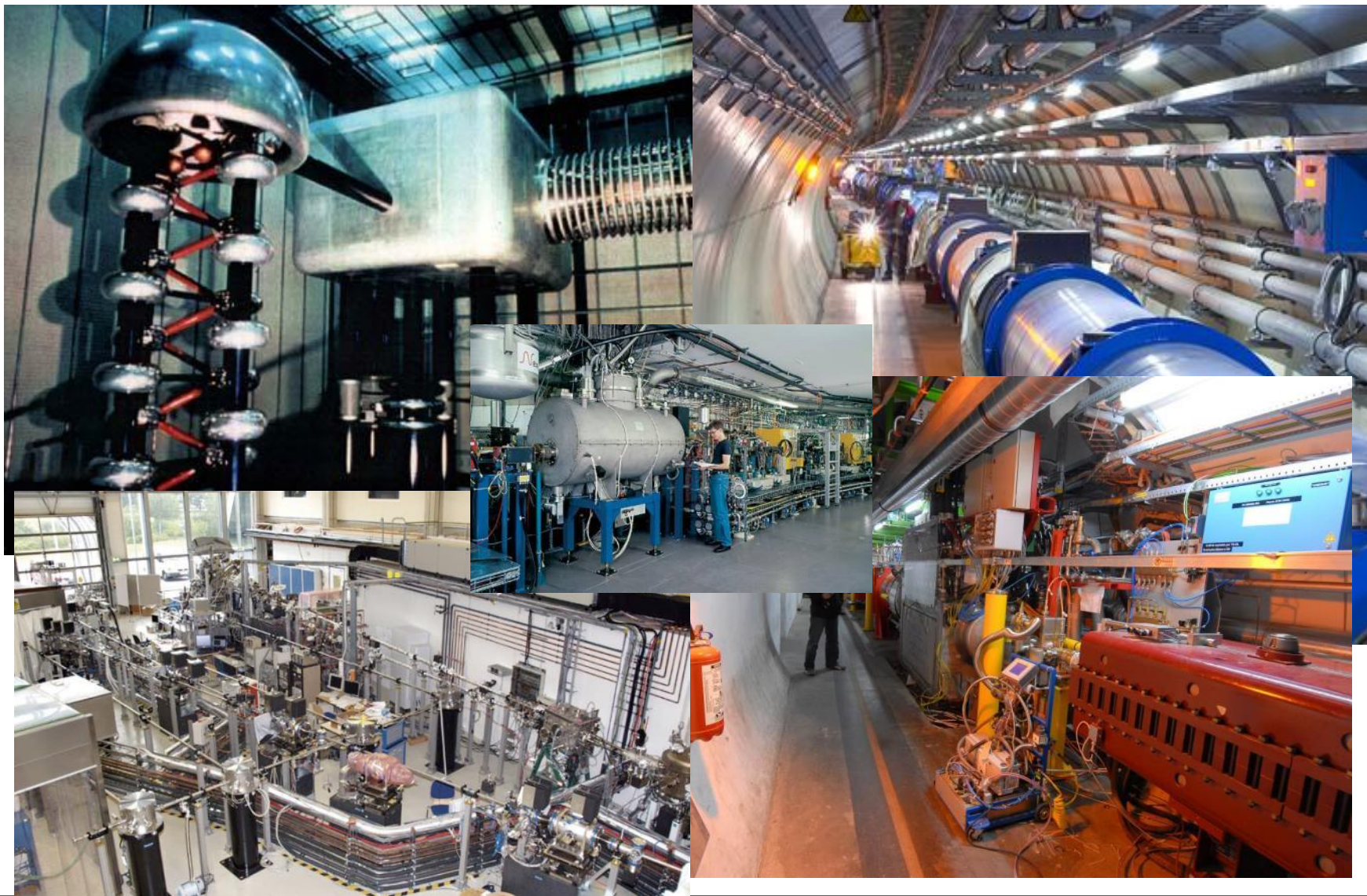
- [Microwave engineering](#) (for acceleration/deflection)
- [Optics with an emphasis on geometrical optics](#) (beam focusing and bending) and [laser physics](#) (laser-particle interaction).
- [Computer technology](#) with an emphasis on [digital signal processing](#); e.g., for automated manipulation of the particle beam.

- Controls the accelerator (Source, Magnets, RF)
- Provides diagnostics information (BPMs, Cameras)
- Monitors environment (Vacuum, Temperature)
- Feedback programs for beam parameters (orbit feedback)
- Makes “the machine” running and controllable ...

... reliable, with good performance, flexible ...  
economical

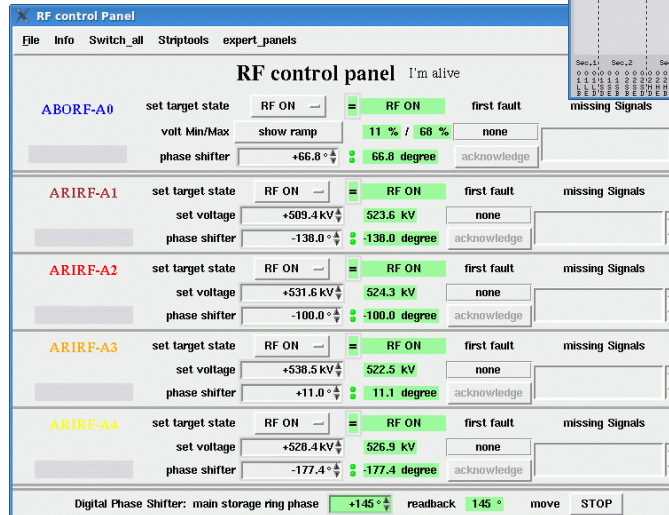
safe (without producing black holes and destroying  
the world)

Controls the accelerator hardware:



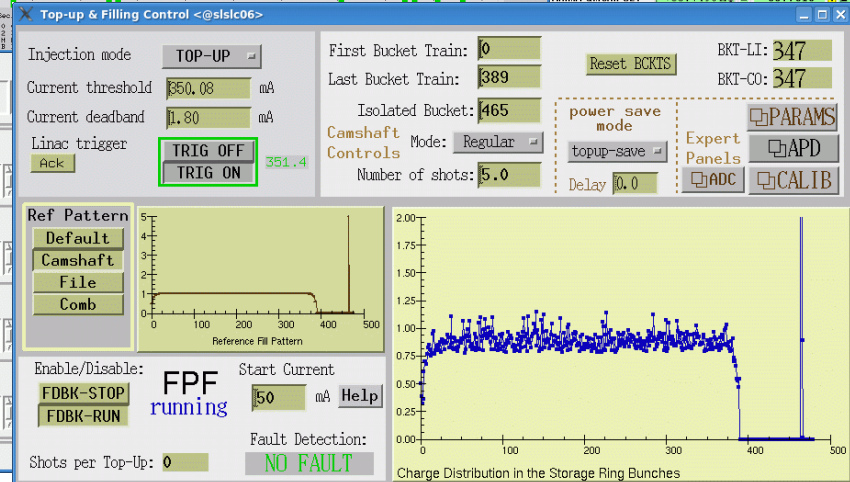


Make the accelerator controllable  
... from a Control Room  
... using Computer Systems

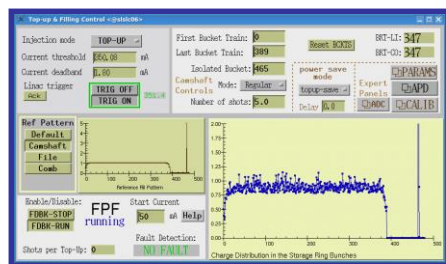


**Ring Magnets: Focussing Quad Families**

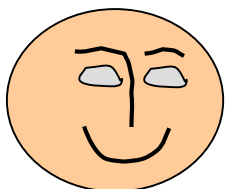
| File                | Setup       | Channels | Info | All Magnets | Help  |
|---------------------|-------------|----------|------|-------------|-------|
| ARIMA-QLBH-SET      | +52.2750 A  | 52.2753  | On   | Status      | Group |
| ARIMA-QLBW-SET      | +52.4055 A  | 52.4044  | On   | Status      | Group |
| ARIMA-QLCH-SET      | +80.2546 A  | 80.2546  | On   | Status      | Group |
| ARIMA-QLCW-SET      | +80.2245 A  | 80.2220  | On   | Status      | Group |
| ARIMA-QLFI-SET      | +84.8662 A  | 84.8693  | On   | Status      | Group |
| ARIMA-QLHI-SET      | +86.1229 A  | 86.1215  | On   | Status      | Group |
| ARIMA-QLHF-04-1-SET | +90.1322 A  | 90.1291  | On   | Status      | Group |
| ARIMA-QLHF-05-1-SET | +100.3653 A | 100.3670 | On   | Status      | Group |
| ARIMA-QMBW-SET      | +39.0392 A  | 39.0372  | On   | Status      | Group |
| ARIMA-QMBW-SET      | +39.1271 A  | 39.1257  | On   | Status      | Group |
| ARIMA-QMCH-SET      | +88.7496 A  | 88.7516  | On   | Status      | Group |



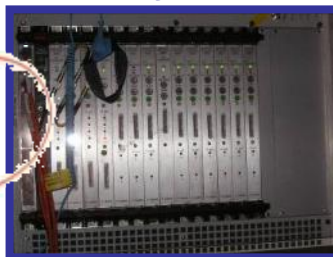
# What does an accelerator control system?



## Control System



Operator  
in Control Room



## The Accelerator Control System

- provides a keyhole view on the accelerator
- is the only way to access any component remotely

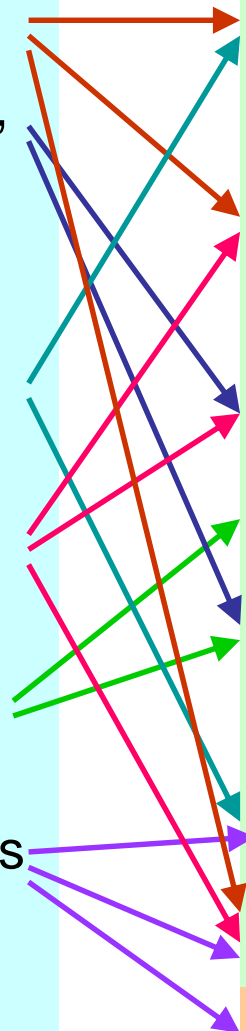


## Who they are

- Accelerator Physicists
- Operators (technical Staff, in most cases no theoretical background knowledge)
- System Experts (Vacuum Experts, RF Group, ...)
- Experiment Users (not necessary Physicists)
- Sponsors (Politicians, General Public, etc.)
- Control System Specialists (Computer Scientists, Physicists, Nerds)

## What they want from the system

- Access to ALL functions of the hardware (full control)
- Implementation of complex algorithms
- Easy and intuitive usage
- Low cost, low manpower
- Safe usage and reliable alarm handling
- Easy maintainable
- Easy extensible
- **fun**



Control Systems (one way or another) have to deal with ...

- **Distributed** end points and processes
- **Data Acquisition** (front end hardware)
- **Real-time** needs (where necessary)
- **Process control** (automation, feedback, PID controller)
- **Central Services** (Archive, Databases, Name Resolution)
- **Data transport** (control system protocol, network)
- **Security** (who's allowed to do what from where?)
- **Time synchronization** (time stamps, cycle ids, etc.)

that is:

**Computers** (in different flavors) and **Computer Environment**

## Definition:

An **Accelerator Control System** is a computer environment that allows remote access to the accelerator hardware with a lot of different functionality to satisfy the requirements of several different user groups.

In addition a modern  
Accelerator Control System:  
tries to unify the access to different  
hardware  
(one way to rule them all)

[illegible]

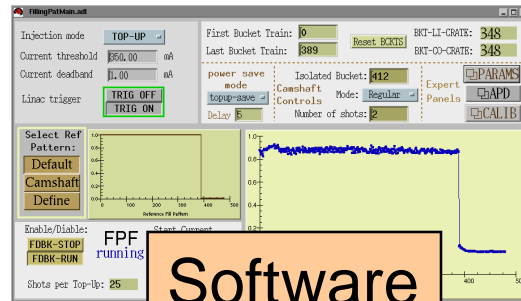
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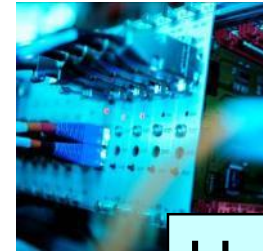
- What is an Accelerator Control System?
- **Accelerator Control Systems Architecture**
- Examples of Control Systems
- Control System Parts and Pieces
- Borderlands of Control Systems
- Conclusion



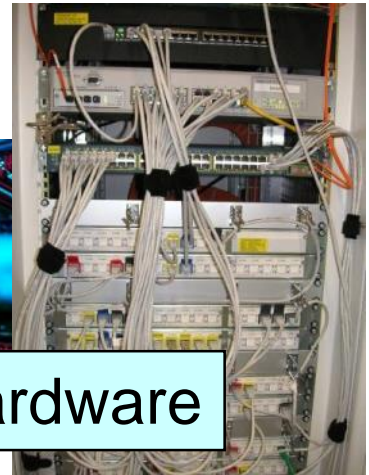
Operator



Software



Hardware



- reliable
- good performance
- flexible
- easy maintenance

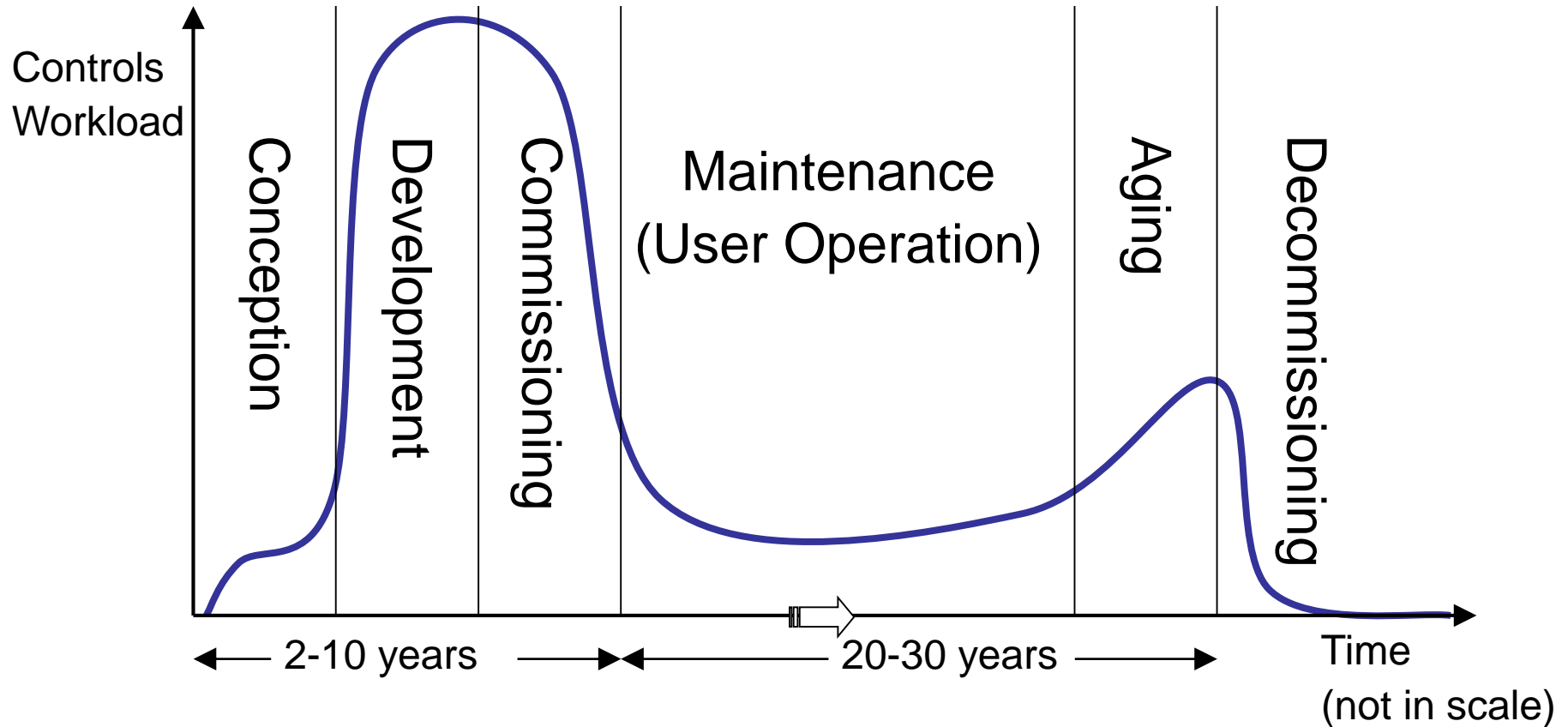


Experiment Scientist

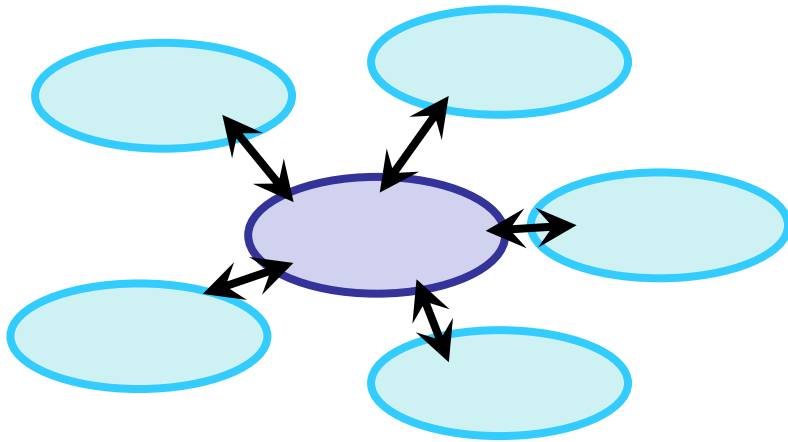


Accelerator

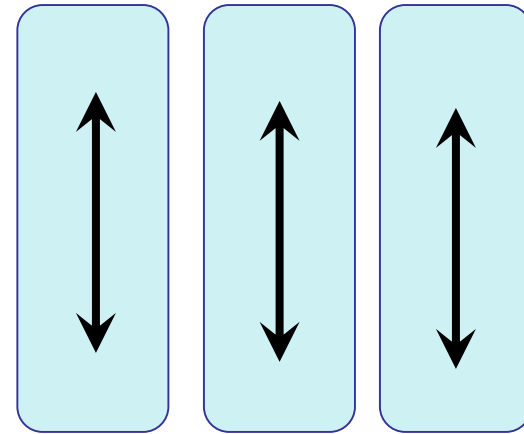
## Controls System Lifecycle:



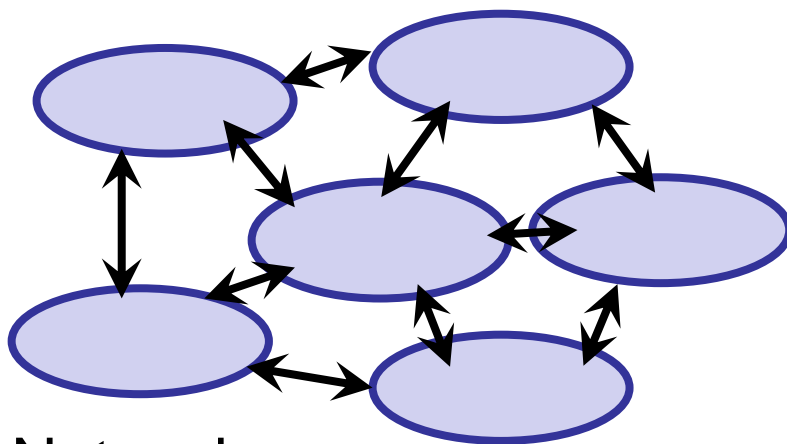
- “*You have to run to stay where you are*”
- Workload never got to zero during accelerator lifetime
- Normal accelerator lifetime ~ 30 to 40 years



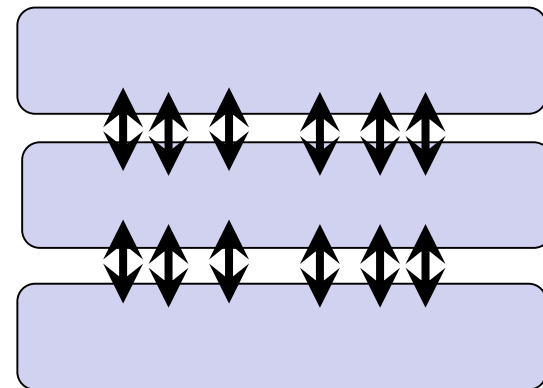
Centralized



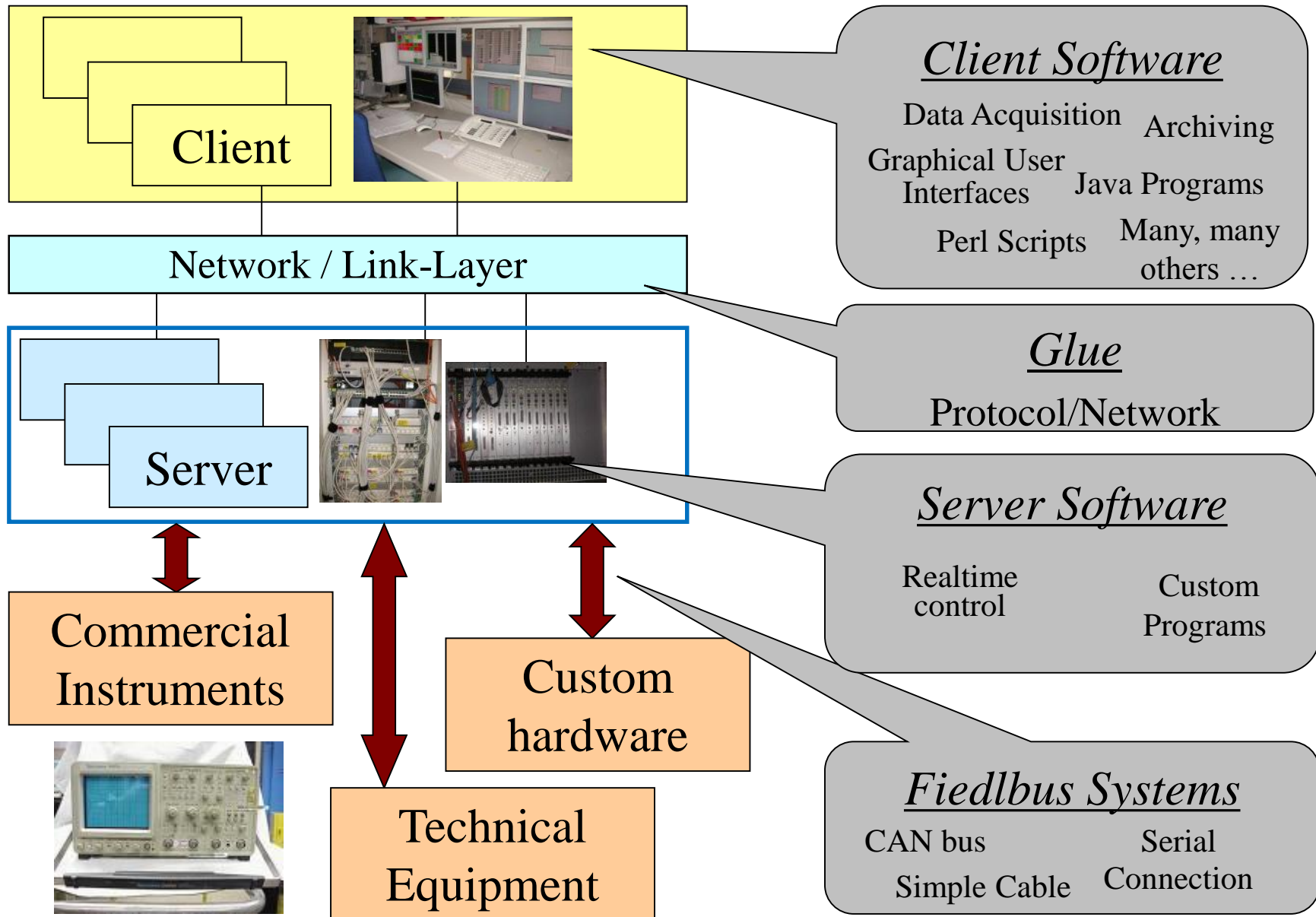
Columns

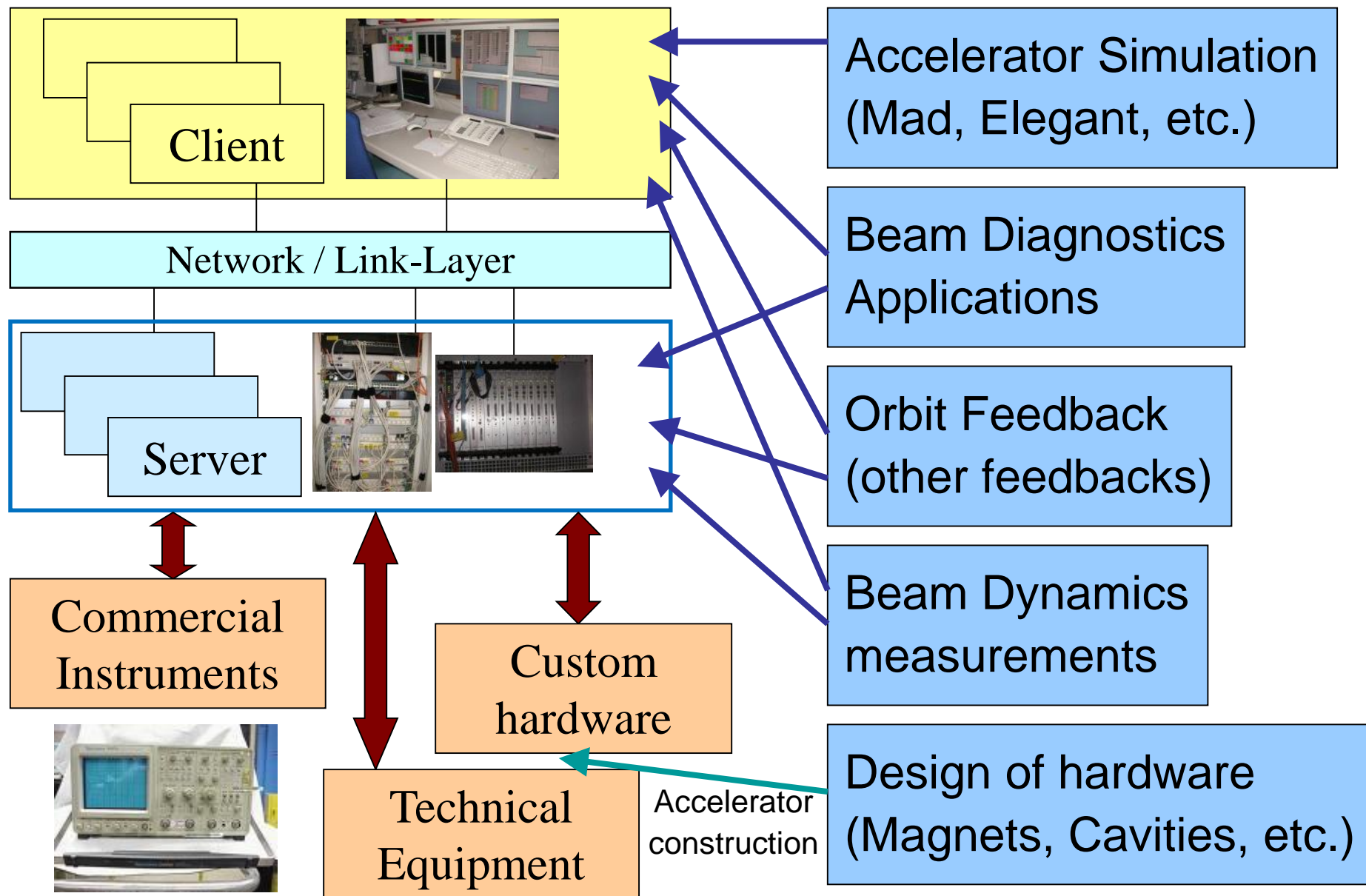


Network



Layer





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Donald Kerst with the first betatron, invented at the University of Illinois (USA)  
in 1940



AGS control room, circa 1966



© 1974 CERN

## International Conference on Accelerator and Large Experimental Physics Control Systems (ICALEPCS)

First held in 1987 in Villars-sur-Ollon (Switzerland), hosted by CERN.

The term "Control Systems" in ICALEPCS is broadly interpreted to include:

- all components or functions, such as processors, interfaces, field-busses, networks, human interfaces, system and application software, algorithms, architectures, databases, etc.
- all aspects of these components, including engineering, execution methodologies, project management, costs, etc.



System Name:

- **EPICS**
- **TANGO**



Collaborations:

Used at more than one Lab

Pro:

Bugs are already found

Contra:

Complicated to adapt  
to your problems

- **DOOCS**
- **ACS**



Single Site Systems:

Developed and used in one Lab

Pro:

Your problems solved  
perfectly

Contra:

You are on your own  
(no one can help)

- **SCADA  
(PVSS)**



Commercial System

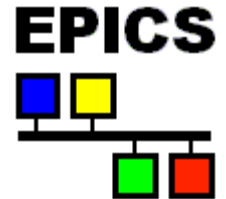
Pro:

Outsource your problems

Contra:

Expensive

- **EPICS** (**E**xperimental **P**hysics and **I**ndustrial **C**ontrol **S**ystem)
  - is a set of software tools and applications
  - supports distributed control systems for large research facilities like accelerators
  - uses Client/Server and Publish/Subscribe methods
  - uses the Channel Access (CA) network protocol
- In 1989 started a collaboration between Los Alamos National Laboratory (GTA) and Argonne National Laboratory (APS) (Jeff Hill, Bob Dalesio & Marty Kraimer)
- More than 150 licenses agreements were signed, before EPICS became Open Source in 2004



**GTA:** Ground Test Accelerator  
**APS:** Advanced Photon Source

<http://www.aps.anl.gov/epics/>

# Who uses EPICS (Very Incomplete List)?



- **TANGO (T**AcO **N**ext **G**eneration **O**bjects)

- is a strictly object oriented toolbox for Control System development
- is a set of software tools and applications
- supports distributed control systems for accelerators
- is using CORBA as the protocol layer
- adds specific control system features



CORBA =  
Common Object Request  
Broker Architecture

- Started in 2001 with three collaborators, now there are eight



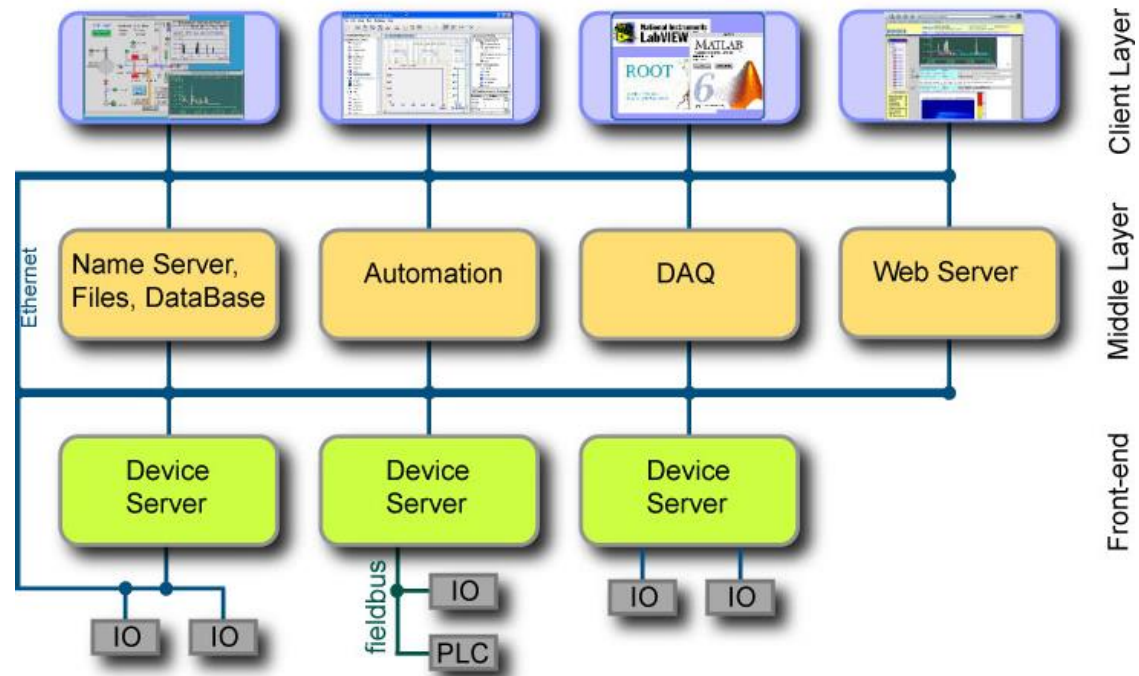
<http://www.tango-controls.org/>

# Who is using Tango?



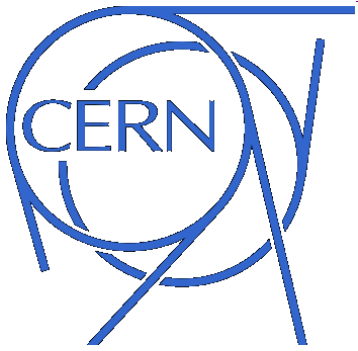
## DOOCS (Distributed Object Oriented Control System)

- strictly object oriented system design (C++ and Java)
- Class libraries as building blocks



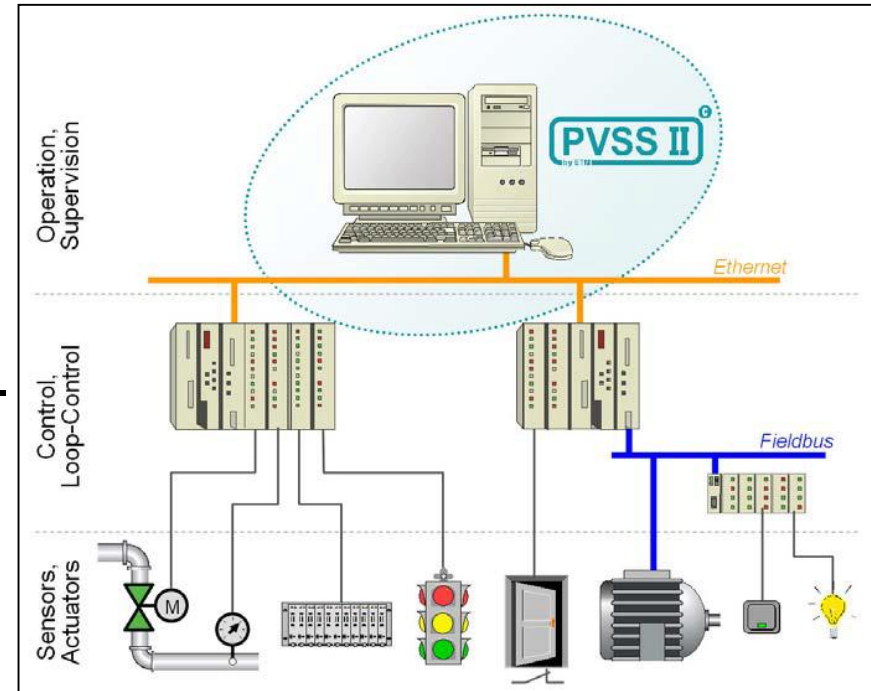
- Build for FLASH, now used as well for European XFEL

<http://tesla.desy.de/doocs/index.html>



## PVSS II (Prozessvisualisierungs- und Steuerungssystem 2)

- is an industrial SCADA product from the Austrian company ETM (bought by Siemens AG in 2007)



**SCADA = Supervisory Control And Data Acquisition**  
(commercial software systems used extensively in industry for the supervision and control of industrial processes)

<http://www.etm.at/>

<http://j2eeps.cern.ch/wikis/display/EN/PVSS+Service/>

- At DESY:  
Tango, EPICS, and DOOCS mixed
- At PSI:  
ACS – EPICS migration
- At PSI (former SLS beamline):  
Tango beamline at EPICS accelerator
- There are gateways between the systems



By Evan Swigart

**The choice for one system is not exclusive**

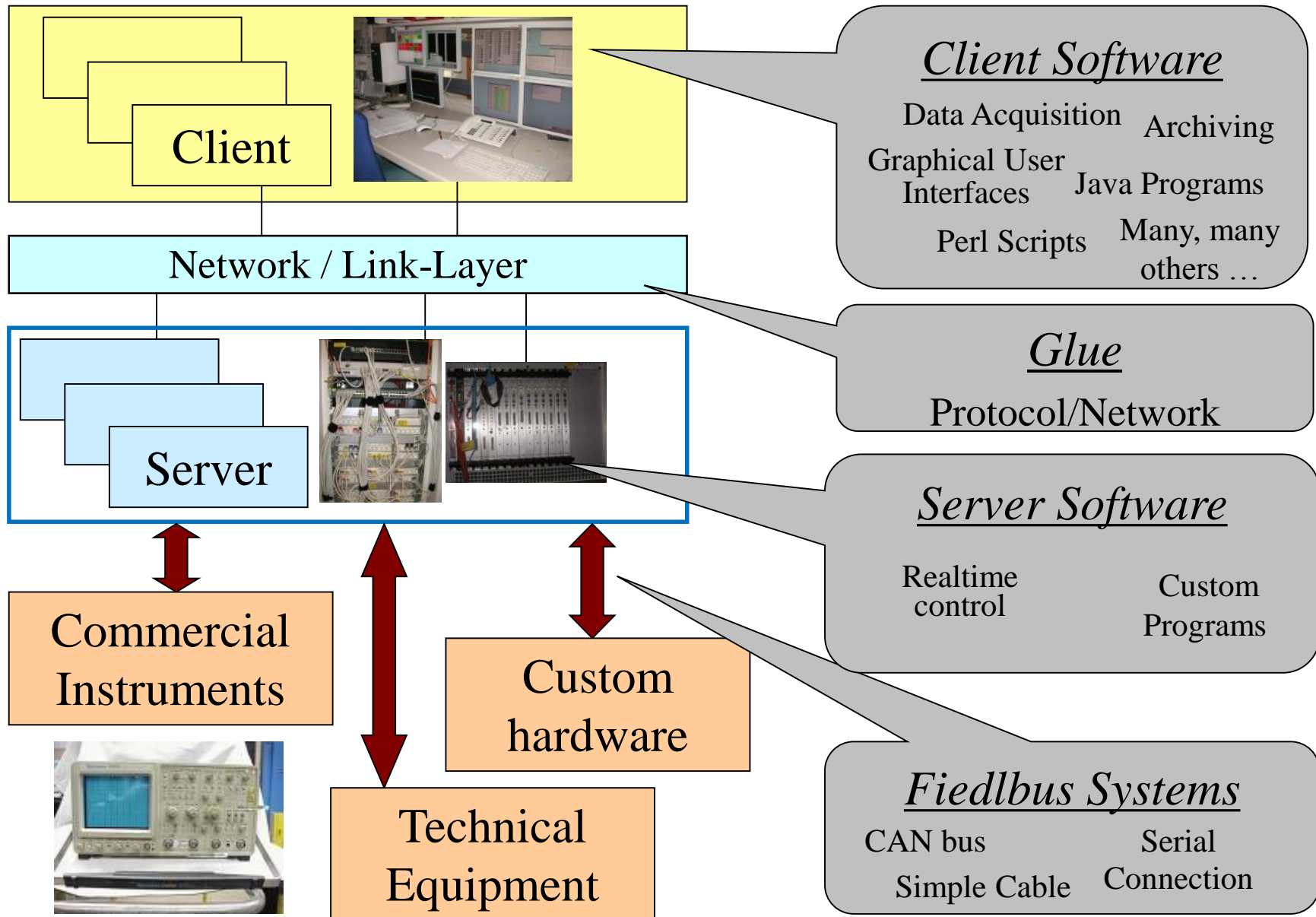
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As far as reasonable possible:

- Use open source firmware/software.
- Use commercial solutions based on open standards developed and sold by a large number of companies
- Use standards with a long life-time (20 years+)

Why?

- You can change things and you have control of further developments
- Don't become dependent on single companies with proprietary solutions
- Keep long lifecycles of accelerators in mind

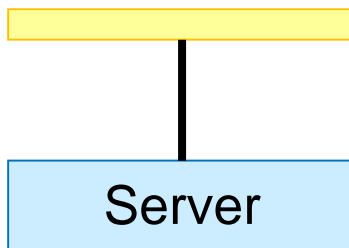




Usually clients run in a  
control room  
and are used by  
operators

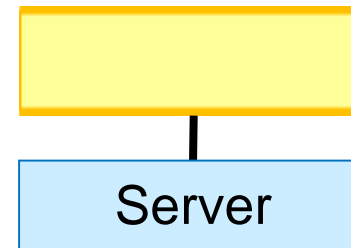
Where is the logic? Where are the computations?

Thin Client



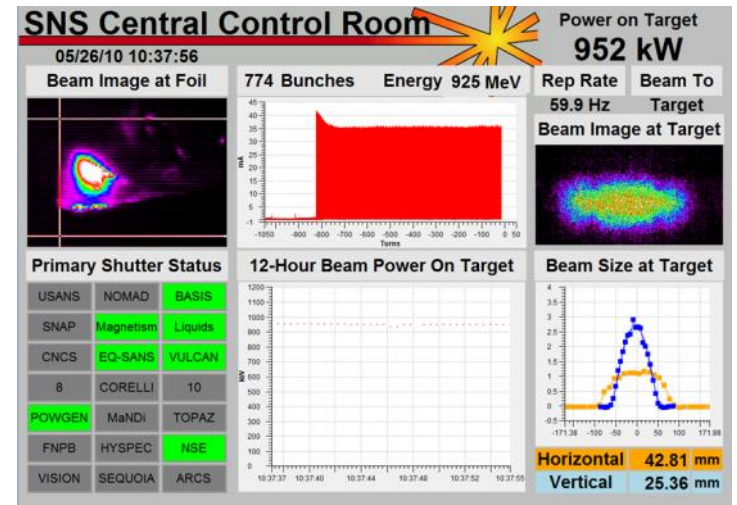
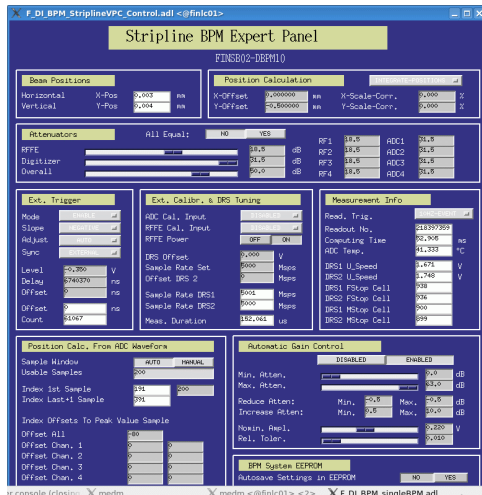
Only display of results

Fat Client

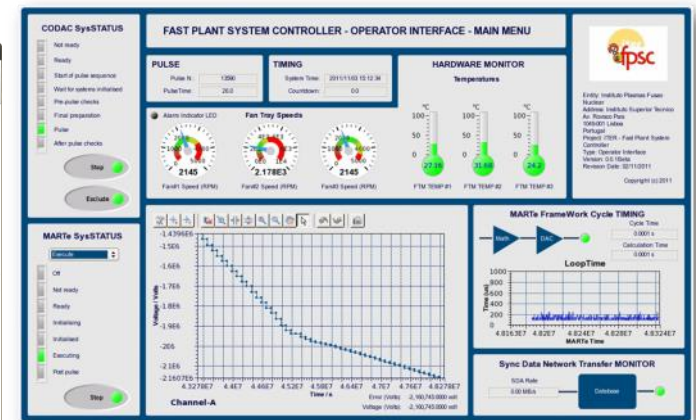
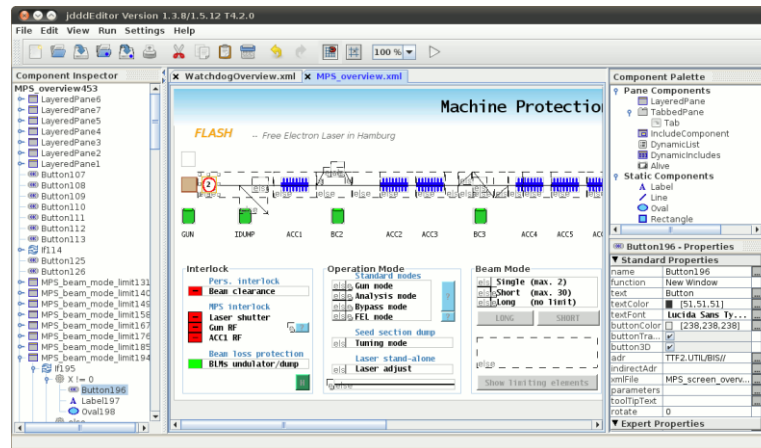
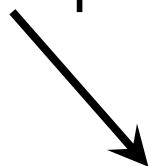


Production of results

## GUIs: Usually thin clients



## Example for an Editor

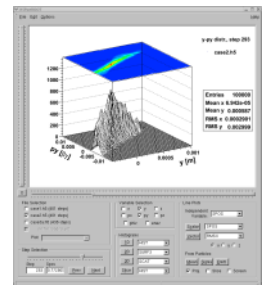
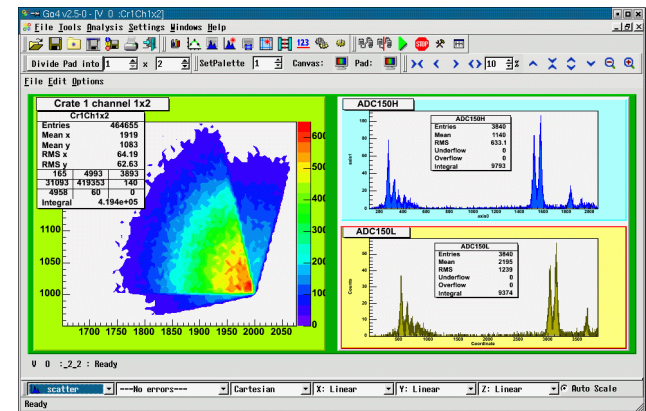
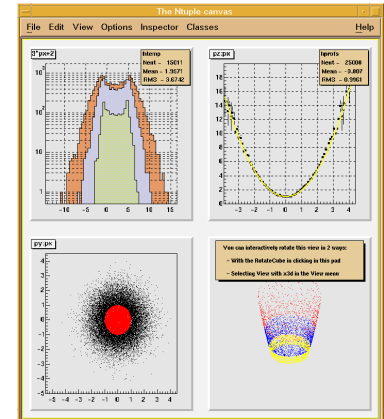


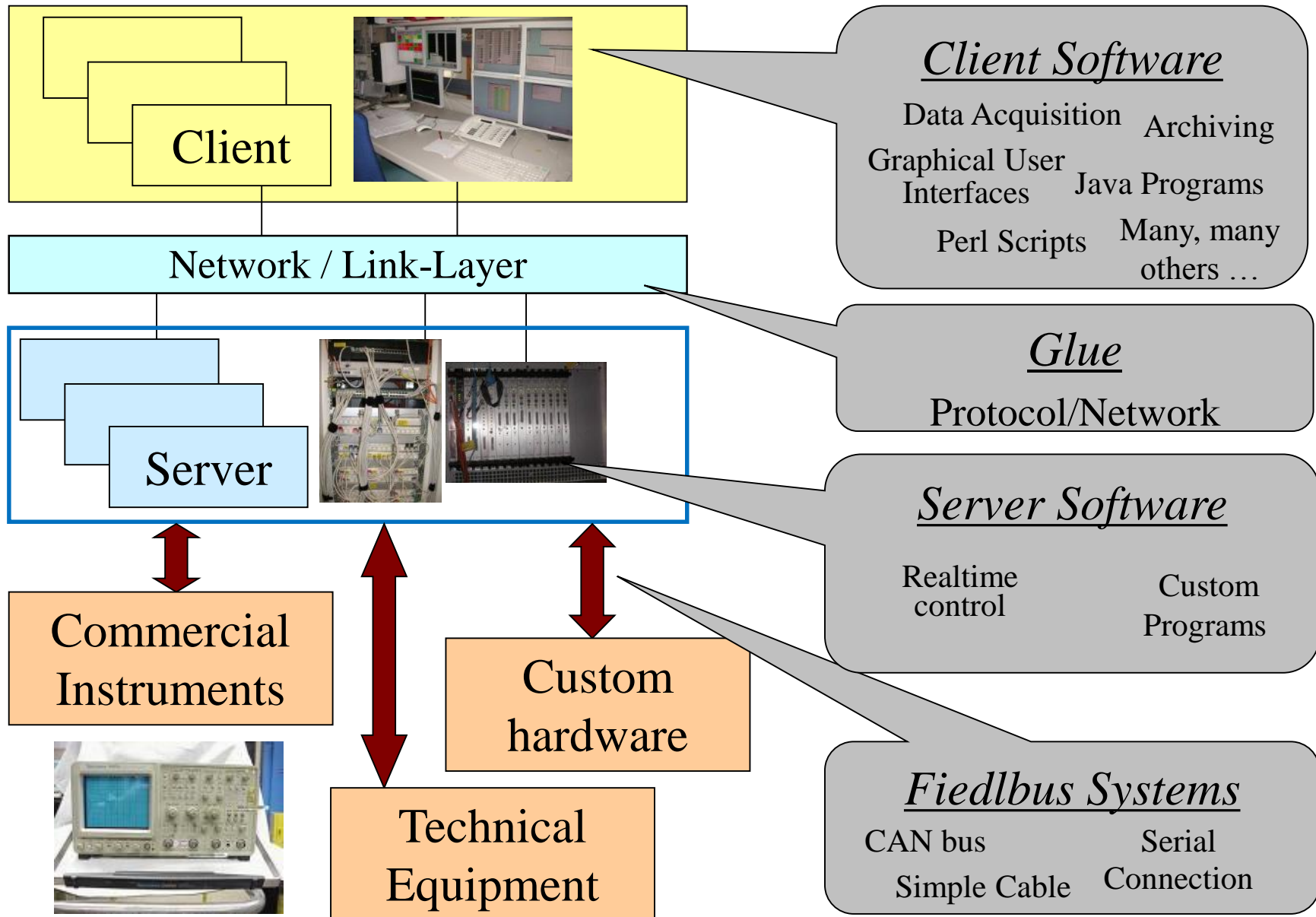
## Examples for accelerator science applications:

- Tune measurement and correction
- Orbit correction
- Beam based magnet alignment
- Parameter scans  
(to find optimal working points)
- Filling pattern measurements and correction
- Correlation Plots

... general data analysis of accelerator data

Usually fat clients,  
usually written by scientists (not by controls experts)





user interface



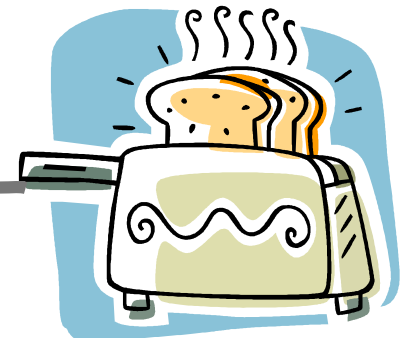
Server Hardware

**PC**



Ethernet

Custom  
Hardware



field bus  
(ethernet,  
serial, USB,  
firewire, ...)

PCs are cheap, have standard  
network interfaces and support  
other field busses

PCs life cycles are short compared  
to accelerators (no spares  
available after some time)

user interface



Server Hardware

**VME**  
**(Operating System:**  
**e.g. vxWorks)**



Ethernet

VME cards life cycle is long,  
VMEbus is an open standard,  
Supported by Industry

VME is expensive,  
special operating system  
(VxWorks)

Dumb  
Hardware

Cable or  
field bus  
(analog I/O,  
digital I/O,...)



- VME is an abbreviation for **VER**SAmodule **Euro**card
- Industry Computer based on VMEbus
- Developed since 1980
- It is not a PC
- Real-time capable (i.e. delays are calculable)
- Common used operating system is VxWorks from Wind River company (open source alternative: RTEMS)
- Expensive (~800 Euro per interface card)



VME Crate



VME Card:  
Eurocard size  
VMEbus interface

<http://en.wikipedia.org/wiki/VMEbus>

user interface



Server Hardware

**Linux PC**



Example for tiny computers with single interface

Ethernet

Hardware with serial interface

Serial interface  
(RS232, ...)



Cheap and tiny solution,  
Supports distributed devices

All commercial chips have slightly different architecture (maintenance),  
life cycle yet unknown

user interface



Ethernet

Embedded Hardware

=

Server Hardware

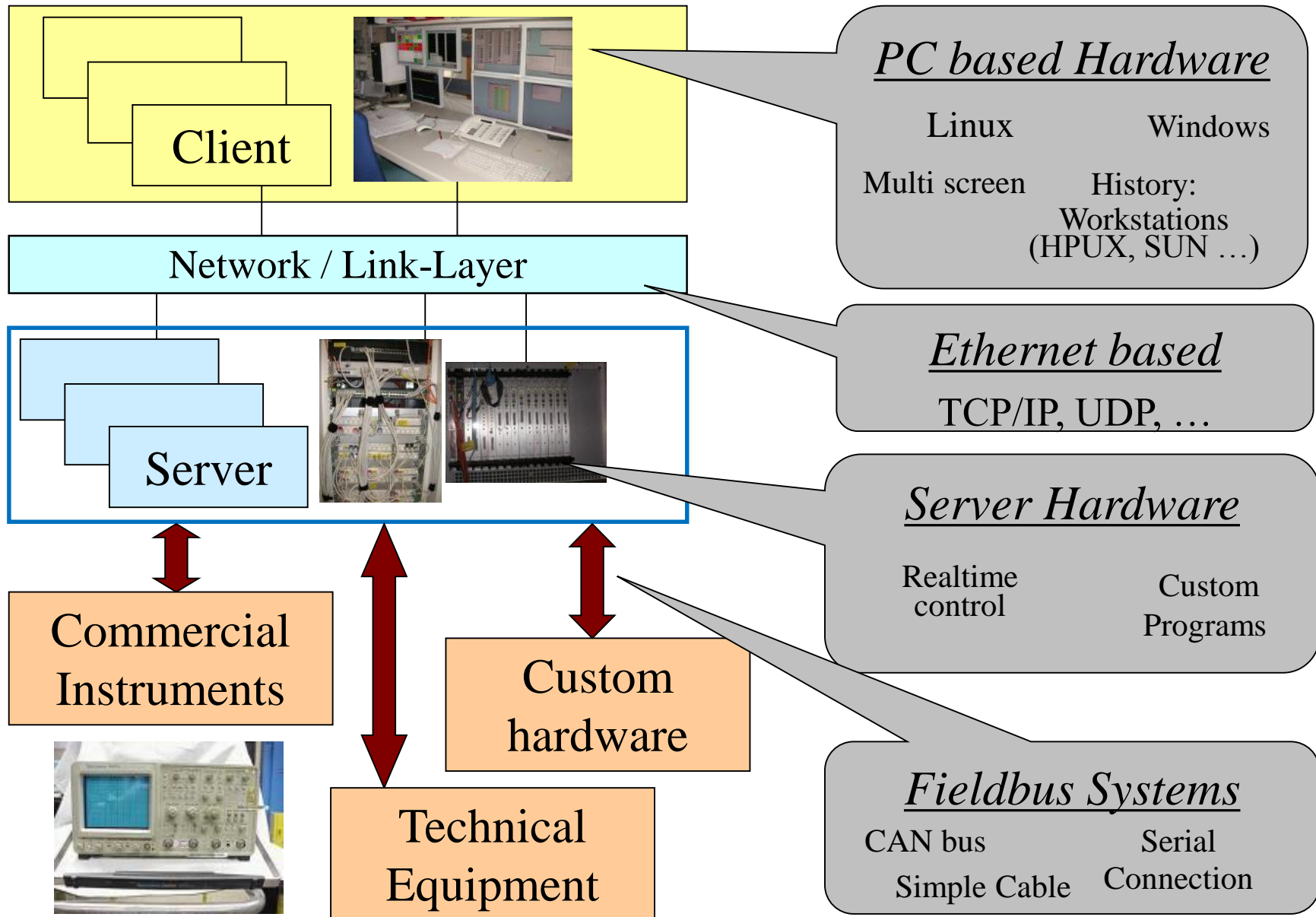
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Instrument

Low cost, have standard network interfaces and support distributed devices

All commercial chips have slightly different architecture (maintenance), life cycle yet unknown

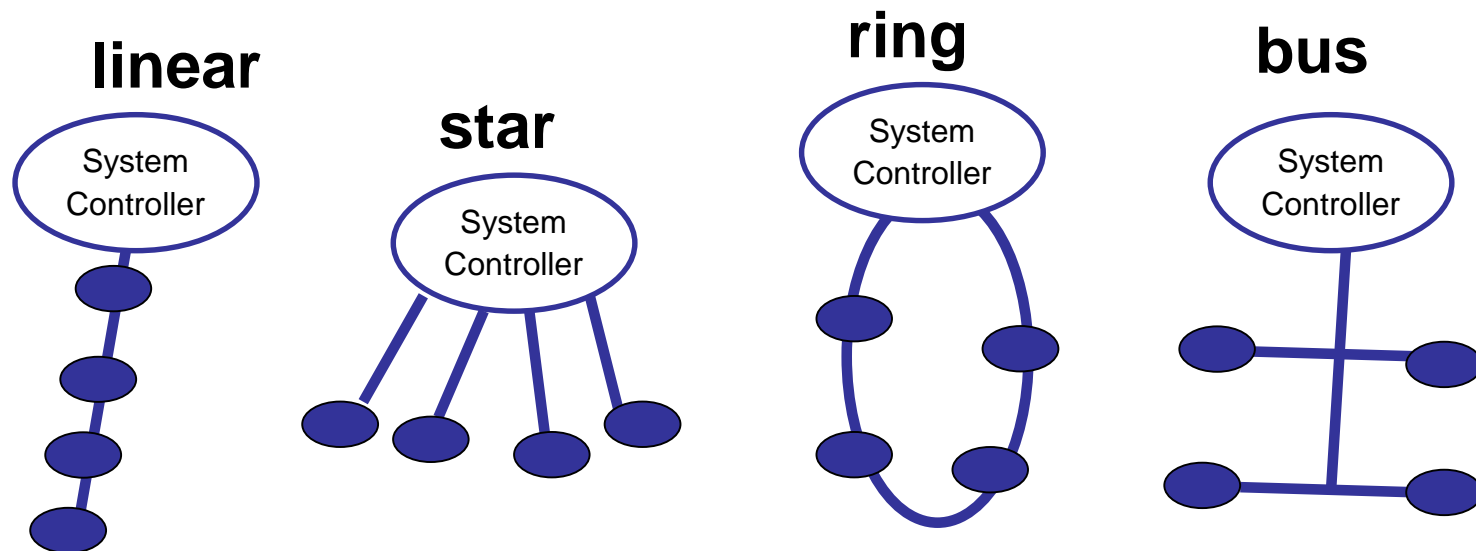




- **PLC (Programmable Logic Controller)**
  - is a digital computer used to connect “dumb” devices
- the PLC is designed
  - for multiple inputs and outputs
  - extended temperature ranges
  - immunity to electrical noise
  - resistance to vibration and impact
  - as a real time system
- Programs are typically stored in battery-backed or non-volatile memory
- Products from different providers can **NOT** be mixed!



- Field busses connect hardware to servers
- A lot different busses available with different purposes and different specifications as
  - number of allowed devices
  - speed
  - allowed cable length
  - topology (ring, star, linear, ...)



Some example field bus systems:

- **CANbus** (Controller area network)  
[http://en.wikipedia.org/wiki/Controller\\_area\\_network](http://en.wikipedia.org/wiki/Controller_area_network)
- **GPIB/IEEE-488** (General Purpose Interface Bus)  
<http://en.wikipedia.org/wiki/IEEE-488>
- **PROFIBUS** (Process Field Bus)  
<http://en.wikipedia.org/wiki/Profibus>
- **IEEE 1394** (Firewire)  
[http://en.wikipedia.org/wiki/IEEE\\_1394\\_interface](http://en.wikipedia.org/wiki/IEEE_1394_interface)
- **EtherCAT** (Ethernet based real time bus)  
<http://www.ethercat.org/en/ethercat.html>



Difference to Ethernet and USB?

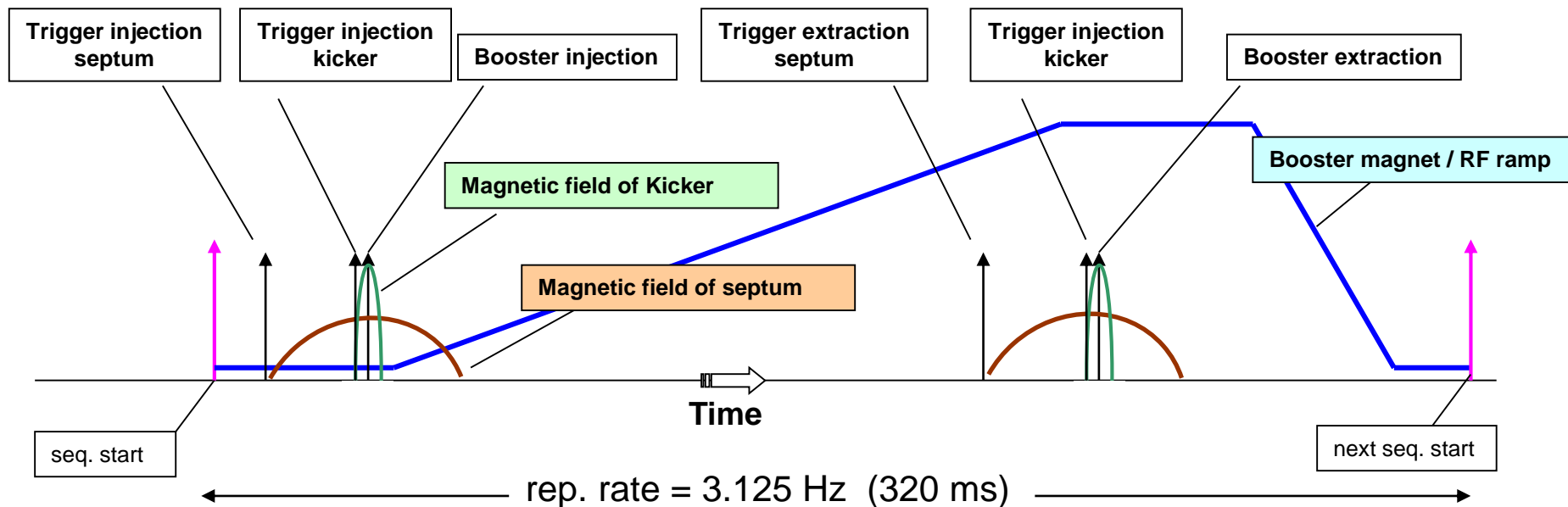
Field busses are real time capable (IEC 61158 specification)

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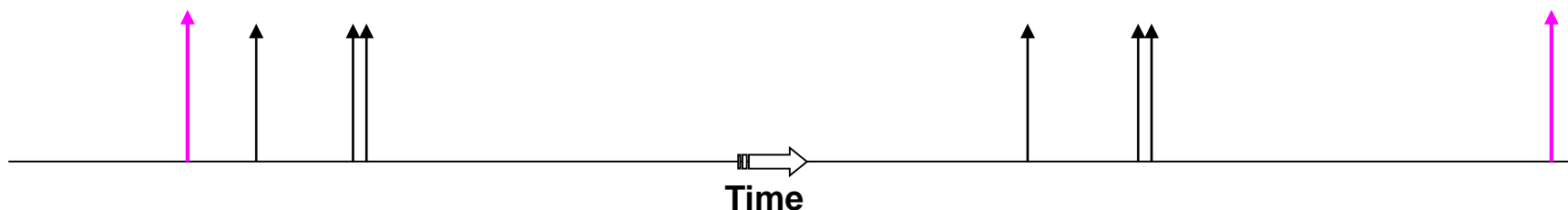
Accelerator Control Systems have fussy borders.

Some example for these borders are:

- Timing and Synchronisation
- Feedback Systems
- Interlock-, Alarm-, and Machine Protection Systems
- Experiment Data Acquisition
- Relational Databases
- Relationship of IT (Information Technology) and Controls



Event sequence for booster synchronization:



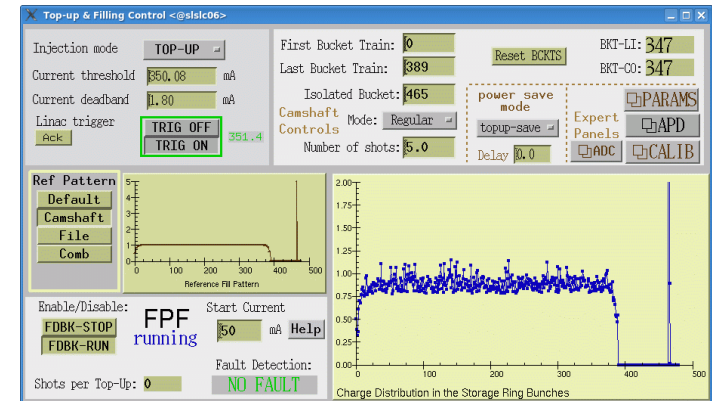
- Master oscillator + delay cables  
(1 trigger and measured cable lengths)
- Master oscillator + digital delay generators  
(<http://www.thinksrs.com/products/DG535.htm>)
- (Master oscillator +) event generators/receiver cards in computers (PC or VME)  
(<http://www.mrf.fi/>)
- Timing and synchronization is needed to run an accelerator
- Various solutions available and used



Timing and synchronization can be part of the Control System.  
Clarify who is responsible for timing and synchronization to  
avoid problems!

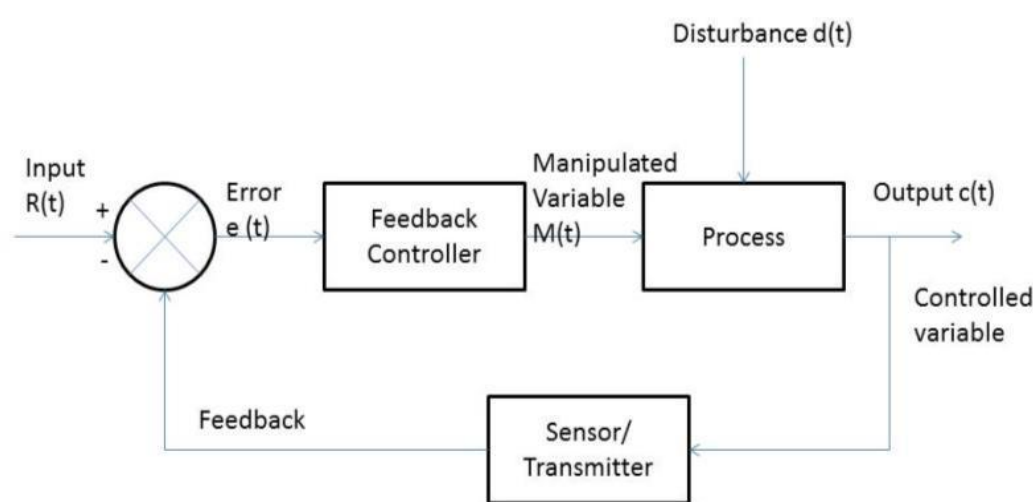
For example:

- Orbit Feedback (Position)
- Energy Feedback
- Filling pattern Feedback



If it needs to be fast, it needs separate cables!

Slow feedbacks can be realised with standard control system tools.



Needed for beam position stability.

Measurement (once in a time):

- Measure beam response matrix (complete orbit for different corrector magnet settings)
- Invert the matrix (normally not possible analytical)  
a stable method is singular value decomposition (SVD)



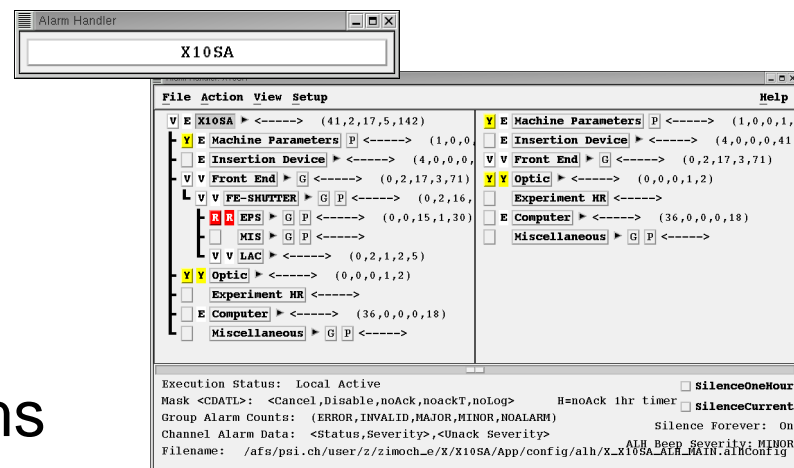
Feedback during runs:

- Measure the beam position and correct it with the appropriate set of correctors

## Murphy's law:

Anything that can go wrong will go wrong.

- Alarms help to avoid Real Problems
- Alarms help to find problems
- Example:
  - Beam position more than 1 mm of from reference
  - Vacuum pressure higher than  $1e-6$  mbar
  - Orbit Feedback Program not running
- People should react on alarms



EPICS Alarmhandler

Everything is fine (No Alarm)

Example: Vacuum pressure  $1\text{e-}10$  mbar

Something is strange (Warning)

Example: Vacuum pressure  $1\text{e-}7$  mbar

Something is wrong (Error)

Example: Vacuum pressure  $1\text{e-}6$  mbar

Stop it or suffer from severe  
consequences (Interlock)

Example: Vacuum pressure  $1\text{e-}5$  mbar  
Automatic beam dump executed

Go on working

## Alarm states

Alert people to take  
some actions

## Interlock

Automatic reaction needed

- Interlock Systems have to be
  - taking automatic actions (no people involved)
  - Reliable (99% might not be enough)
  - as simple as possible (see Murphy's law)
  - fast
- Avoid computers in Interlock Systems  
(at least choose reliable ones or redundant systems)
- Decouple “**running**” the accelerator (=Control System)  
from “**stopping**” the accelerator (=Interlock System)
- There can/will be more than one Interlock System in an accelerator  
(local, global, different goals, etc.), for example:
  - Vacuum Interlock
  - Equipment Protection System
  - local RF Interlock Systems

Clarify who is responsible for Interlock Systems to avoid problems!

## • PILATUS 6M Detector

(Synchrotron-Beamline at SLS):

- two-dimensional hybrid pixel array detectors, which operate in single-photon counting mode
- composed of 5 x 12 modules with 2463 x 2527 pixels
- Framing rate 12 Hz for ca. 6 MByte = 72 MB/s
- at full speed:  
8 hours  $\approx$  1.6 TeraByte



<http://pilatus.web.psi.ch/index.htm>

<http://www.dectris.com/>

- The Large Hadron Collider will produce roughly 15 petabytes (15 million gigabytes) of data annually – enough to fill more than 1.7 million dual-layer DVDs a year!
  - GRID computing to allow access <http://www.gridcafe.org/>



- Data Acquisition requires
  - Network infrastructure
  - Computer storage infrastructure
  - Server infrastructure for data access
  - Environment (e.g. Grid) for data access
  - Manpower for setup and maintenance
- Detectors
  - can provide useful information about accelerator (beam position)
  - need to be adjusted to accelerator setup (connection to control system needed)
- Some detectors (e.g. BPMs) are part of the accelerator anyway

Not  
necessary

Yes its  
needed

Has to be discussed to avoid problems!

- Used for “stable” Data (Lattice, Magnet Data etc.)
- Good for searching
- Might be slow for runtime data
- Examples:
  - Oracle
  - MySQL
  - MSAccess
- Language to access data is SQL (Structured Query Language) for all examples
- Relational Databases are useful for Control Systems
- Some accelerator control systems have integrated relational databases
- Setup and Maintenance require knowledge and manpower

| Name            | Class       | Z0 (M) | L(M) | Description                  |
|-----------------|-------------|--------|------|------------------------------|
| FIND1-AGIR      | GIRDER      | -1.85  | 4.7  | girder                       |
| FINSS-MSOL10    | SOLENOID    | -0.1   | .03  | solenoid                     |
| FWLHA-XREF0     |             | 0.     | 70.  | building                     |
| FINSS-RGUN      | SW          | 0.     | 0.25 | CERN gun                     |
| FINSS-VPIG14010 | PUMP        | 0.07   | 0.   | getter pump 75 l/s           |
| FINSS-VVMA14010 | CROSS_ANGLE | 0.07   | 0.   | valve cross angle            |
| FINSS-VPIG14020 | PUMP        | 0.1    | 0.   | getter pump 75 l/s           |
| FINSS-VMCC14010 | PENNING     | 0.1    | 0.   | gauge Penning                |
| FINSS-VMTC14010 | PIRANI      | 0.1    | 0.   | gauge Pirani                 |
| FINSS-VVMA14020 | CROSS_ANGLE | 0.1    | 0.   | valve cross angle            |
| FIND1-MCRX10    | CORRECTOR   | 0.166  | .005 | corrector magnet             |
| FIND1-MCRY10    | CORRECTOR   | 0.166  | .005 | corrector magnet             |
| FIND1-MSOL10    | SOLENOID    | 0.17   | 0.26 | solenoid                     |
| FIND1-MCQR10    | QUADRUPOLE  | 0.17   | .07  | corrector quadrupole regular |
| FIND1-MCQS10    | QUADRUPOLE  | 0.17   | .07  | corrector quadrupole skew    |

FINSS-VC

FINSS-VC

FIND1-MC

FIND1-MC

FINSS-DB

FIND1-VV

FIND1-DW

| Name                   | DS                     | DX                     | L                      | W                      | PHI                    | RefDevice              | PLOT CMD               | Description                | MagnetType             | Polarity               | Relation               | Family                 |
|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|----------------------------|------------------------|------------------------|------------------------|------------------------|
| <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a>     | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> | <a href="#">Search</a> |
| ABOMA-BD-1A            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1AIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1B            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1BIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1C            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1CIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1D            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1DIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1E            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1EIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1F            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1FIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1G            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1GIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-1H            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-1HIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-2A            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-2AIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-2B            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-2BIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-2C            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-2CIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-2D            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-2DIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |
| ABOMA-BD-2E            | 630                    | 0                      | 1260                   | 0                      | 0                      | ABOGE-BD-2EIN          | MBD                    | Defocussing bending magnet | BD                     | NEG                    | 4                      | ABOMA                  |

- Most large research institutes have a Controls Group in addition to a IT Group
- Why separate IT from Controls?

## IT

- Office PC installation
- Operating Systems for Office applications
- Infrastructure (network cables)
- Central Services (Computing Cluster, Server Room ...)

## Controls

- Accelerator computer installation
- Integration of accelerator hardware
- Control Room applications
- Distributed processes

Databases, Timeserver, Network, Security

Controls is dependent on IT.

Responsibilities have to be discussed to avoid problems!

- What is an Accelerator Control System?
- Accelerator Control Systems Architecture
- Examples of Control Systems
- Control System Parts and Pieces
- Borderlands of Control Systems
- **Conclusion**

- It is hard to define – but every Accelerator has one
- It is organized in layers separating hardware from applications
- It is (has to be) a distributed system, involving some network protocols
- The borders are not clearly defined
  - For example: Where starts the hardware responsibility (PLCs, embedded systems)?

## Definition:

An **Accelerator Control System** is a **computer environment** that allows **remote access** to the accelerator hardware with a lot of **different functionality** to satisfy the requirements of several **different user groups**.

**Bad news:** There is no book on Accelerator Control Systems

**Good news:** You can find some things in the Internet

- ICFA Newsletter Number 47 (December 2008) on Control System:  
[http://icfa-usa.jlab.org/archive/newsletter/icfa\\_bd\\_nl\\_47.pdf](http://icfa-usa.jlab.org/archive/newsletter/icfa_bd_nl_47.pdf)
- EPICS: <http://www.aps.anl.gov/epics/>
- Tango: <http://www.tango-controls.org/>
- CERN Controls Group: <https://controls.web.cern.ch/Controls/>
- PSI Controls Group: <https://controls.web.psi.ch/cgi-bin/twiki/view/Main>
- ...search the institute web pages ...
- International Conference on Accelerator and Large Experimental Physics Control Systems (ICALEPCS): <http://www.icalepcs.org/>

1. Be curious about what your customers do (accelerator physics, experiments, medical treatment, etc.)
2. Enjoy programming
  - Script Language (python, tcl/tk, etc.)
  - Object Oriented (Java, C++, etc.)
3. Enjoy computer environments
  - Useful skills include (non-essential)
    - Basic knowledge in Accelerator Physics or general Physics
    - Database structures/sql commands
    - Linux and/or Windows administration
    - Network administration
    - PLC, FPGA or DSP programming (nearly electronics)
    - Graphical User Interface design

Quick test:  
Do you feel comfortable with this screenshot?

