

Task Description	Responsible	27-Jan-14	3-Feb-14	10-Feb-14	17-Feb-14	24-Feb-14	3-Mar-14	10-Mar-14	17-Mar-14	24-Mar-14	31-Mar-14	7-Apr-14	start date	duration
		w5	w6	w7	w8	w9	w10	w11	w12	w13	w14	w15		
1 Coil_105 ,Leads securing (4 sets of tools needed)		X											27-Jan-14	1w
2 Coil_105 ,Permanent identification		X											27-Jan-14	1w
3 Coil_105 ,RLC measurements		X											27-Jan-14	1w
4 Coil_105 ,Cleaning and deburring		X											27-Jan-14	1w
5 Coil_105 ,CMM scan		X											27-Jan-14	1w
6 Coil_105 ,Instrumentation: test integrity QH		X											27-Jan-14	1w
7 Coil_105 ,Instrumentation: checklist soldering Vtaps OL		X											27-Jan-14	1w
8 Coil_105 ,Instrumentation: checklist gluing trace		X											27-Jan-14	1w
9 Coil_105 ,Instrumentation: instrumentation OL/Gluing Trace			X										3-Feb-14	1w
10 Coil_105 ,Instrumentation: instrumentation IL			X										3-Feb-14	1w
11 Coil_105 ,Storage: Check how to store waiting for collaring		X											27-Jan-14	1w
12 Coil_101 ,Impregnation and mould release		X											27-Jan-14	1w
13 Coil_101 ,Leads securing		X											27-Jan-14	1w
14 Coil_101 ,Permanent identification		X											27-Jan-14	1w
15 Coil_101 ,RLC measurements		X											27-Jan-14	1w
16 Coil_101 ,Cleaning and deburring			X										3-Feb-14	1w
17 Coil_101 ,CMM scan				X									10-Feb-14	1w
18 Coil_101 ,dummy kapton sheet gluing (no instrum)					X								17-Feb-14	1w
19 Collared Coils_trials ,Pairing 2 coils (104 + 102)		X											27-Jan-14	1w
20 Collared Coils_trials ,Building Collar packs		X											27-Jan-14	1w
21 Collared Coils_trials ,Reception, assembly and test of handling tool			X										3-Feb-14	1w
22 Collared Coils_trials ,Transfer Test			X										3-Feb-14	1w
23 Collared Coils_MBHSM101,Collaring Shoe supply		X	X										3-Feb-14	3w
24 Collared Coils_MBHSM101,Ground insulation manufacture			X										3-Feb-14	1w
25 Collared Coils_MBHSM101,Shimming preparation				X									10-Feb-14	1w
26 Collared Coils_MBHSM101,Pairing, Installation of collar packs					X								17-Feb-14	1w
27 Collared Coils_MBHSM101,Installation and checks of instrumented collar packs					X								17-Feb-14	1w
28 Collared Coils_MBHSM101,Electrical tests before collaring					X								17-Feb-14	1w
29 Collared Coils_MBHSM101,Transfer to collaring press					X								17-Feb-14	1w
30 Collared Coils_MBHSM101,Collaring low pressure checks						X							24-Feb-14	1w
31 Collared Coils_MBHSM101,Final Collaring, Keying							X						3-Mar-14	1w
32 Collared Coils_MBHSM101,Transfer to assembly table							X						3-Mar-14	1w
33 Collared Coils_MBHSM101,Key welding							X						3-Mar-14	1w
34 Collared Coils_MBHSM101,Pasta Box connection								X					10-Mar-14	1w
35 Collared Coils_MBHSM101,Electrical Tests after collaring								X					10-Mar-14	1w
36 Yoke_Mirror,New design for yoke pack		X											27-Jan-14	1w

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37 Yoke_Mirror,Machining of laminations		X	X	X	X	X							24-Feb-14	5w
38 Yoke_Mirror,Production of rivets		X	X										3-Feb-14	2w
39 Yoke_Mirror,Production of lateral plates		X	X										3-Feb-14	2w
40 Yoke_Mirror,Assembly of yoke packs			X	X	X	X	X						3-Mar-14	5w
41 Yoke_Mirror,Control of yoke packs			X	X	X	X	X						3-Mar-14	5w
42 Yoke_Mirror,Production of Yoke Rods, bolts						X	X						3-Mar-14	2w
43 Yoke_Mirror,Full length yoke assembly							X	X					10-Mar-14	2w
44 End Plate_Mirror,EndPlate & Bullet Gauges : Drawing corrections		X	X	X									10-Feb-14	3w
45 End Plate_Mirror,EndPlate & Bullet Gauges : Supply of missing parts					X	X	X	X					10-Mar-14	4w
46 Pizza Box_Mirror,Dummy Model Assembly		X	X										3-Feb-14	2w
47 Pizza Box_Mirror,Busbar stabilization test		X	X										3-Feb-14	2w
48 Pizza Box_Mirror,Wiring net		X											27-Jan-14	1w
49 Pizza Box_Mirror,Drawing update				X	X								17-Feb-14	2w
50 Pizza Box_Mirror,VTs Resistor box supply						X	X	X	x				17-Mar-14	4w
51 Pizza Box_Mirror,Part supply (G11 machined plates)						X	X	X	x	x	x		31-Mar-14	6w
52 180_Assy,Design of transfer components						X	X	X	x				17-Mar-14	4w
53 180_Assy,Supply of transfer components						X	X	X	x				17-Mar-14	4w
54 180_Assy,Transfer of magnet component										x			24-Mar-14	1w
55 180_Assy,Assembly Checks in 180										x			24-Mar-14	1w
56 180_Assy,Shell welding in 180											x		31-Mar-14	1w
57 180_Assy,Magnet finishing and tests												x	7-Apr-14	1w