

Linear e^+e^- Colliders: ILC and CLIC

Technical readiness
Timelines
Upgrade paths

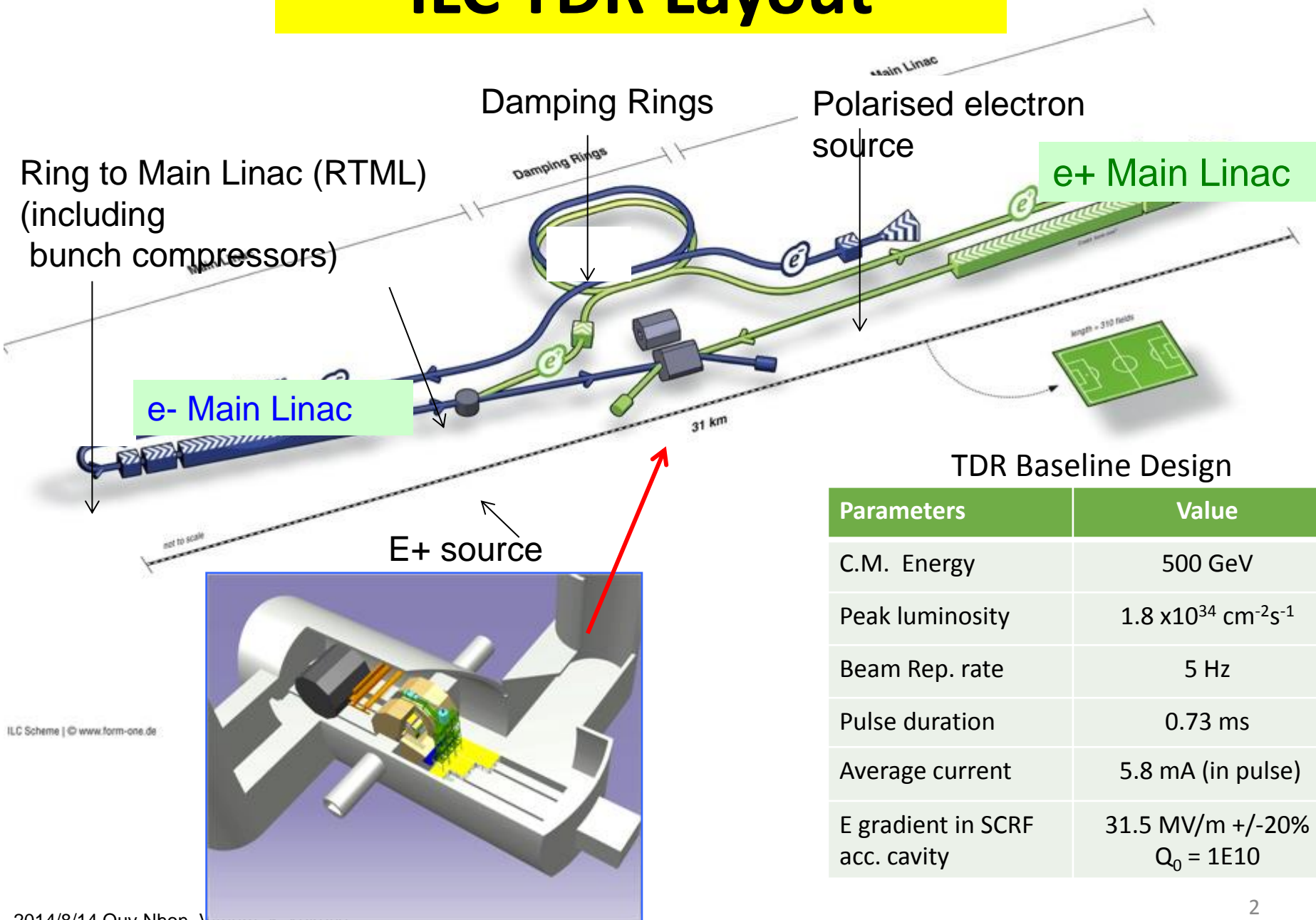
K. Yokoya (KEK)

Aug.14, 2014,

Physics at LHC and Beyond, Quy-Nhon, Vietnam

Thanks to P.Burrows, D.Schulte, A.Yamamoto,
K.Kubo, S.Kuroda, for the slides stolen.

ILC TDR Layout



TDR Baseline Design

Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	$1.8 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
Average current	5.8 mA (in pulse)
E gradient in SCRF acc. cavity	31.5 MV/m +/-20% $Q_0 = 1\text{E}10$

SCRF Technology

- Cavity: High Gradient R&D (EU, AMs, AS) :
 - 35 MV/m with >90% yield by 2012(TDR)
 - Manufacturing with cost effective design
- Cryomodule performance (EU, AMs, AS)
- Beam Acceleration
 - 9 mA: FLASH (DESY)
 - 1 ms: STF2 (KEK)- Quantum Beam
- E-XFEL construction in progress
- LCLS at SLAC to be constructed

Cryomodule System Test

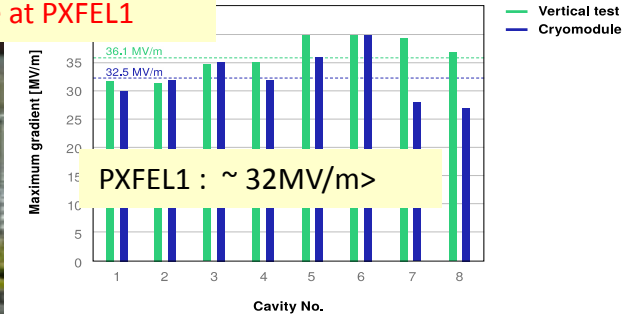
2014/07/05, A. Yamamoto

DESY: FLASH

- ❖ 1.25 GeV linac (TESLA-Like tech.)
- ❖ ILC-like bunch trains:
- ❖ 600 ms, **9 mA** beam (2009) ← Demonstrated
- 800 ms 4.5 mA (2012)
- ❖ RF-cryomodule string with beam → PXFEL1 operational at FLASH



XFEL Prototype at PXFEL1

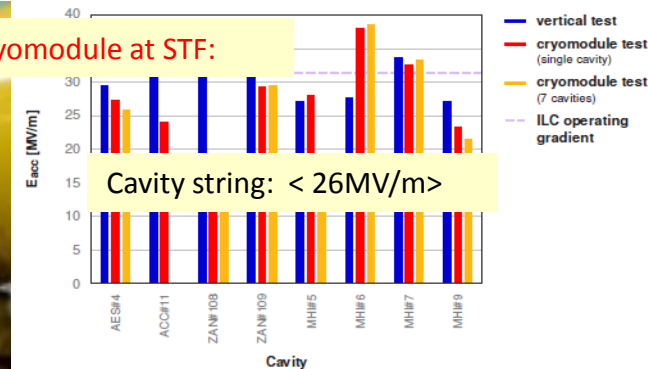


KEK: STF/STF2

- ❖ S1-Global: completed (2010)
- ❖ Quantum Beam Accelerator (Inverse Laser Compton): 6.7 mA, **1 ms** ← Demonstrated
- ❖ CM1 test with beam (2014 ~2015)
- ❖ STF-COI: Facility to demonstrate CM assembly/test in near future



S1 Global Cryomodule at STF:



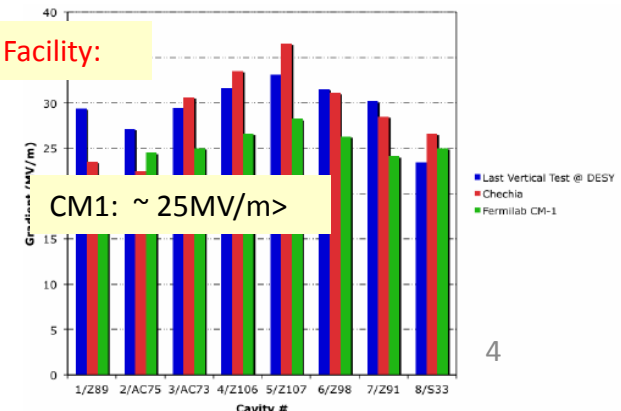
FNAL: ASTA

(Advanced Superconducting Test Accelerator)

- ❖ CM1 test complete
 - ❖ CM2 operation (2013)
 - ❖ CM2 with beam (soon)
- 2014/8/14 Quy-Nhon, Vietnam,
K.Yokoya



CM1 at NML Facility:



An Accelerator Complex for 17.5 GeV



100 accelerator modules

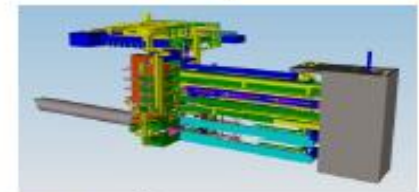
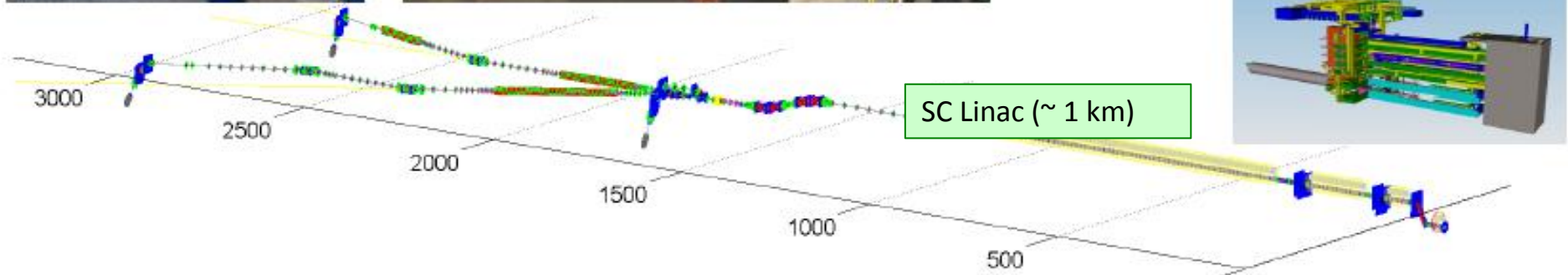
Some specifications

- Photon energy 0.3 - 24 keV
- Pulse duration $\sim 10 - 100$ fs
- Pulse energy few mJ
- Superconducting linac. 17.5 GeV
- 10 Hz (27 000 b/s)

800 accelerating cavities
1.3 GHz / 23.6 MV/m

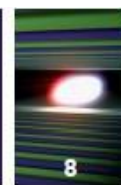


25 RF stations
5.2 MW each

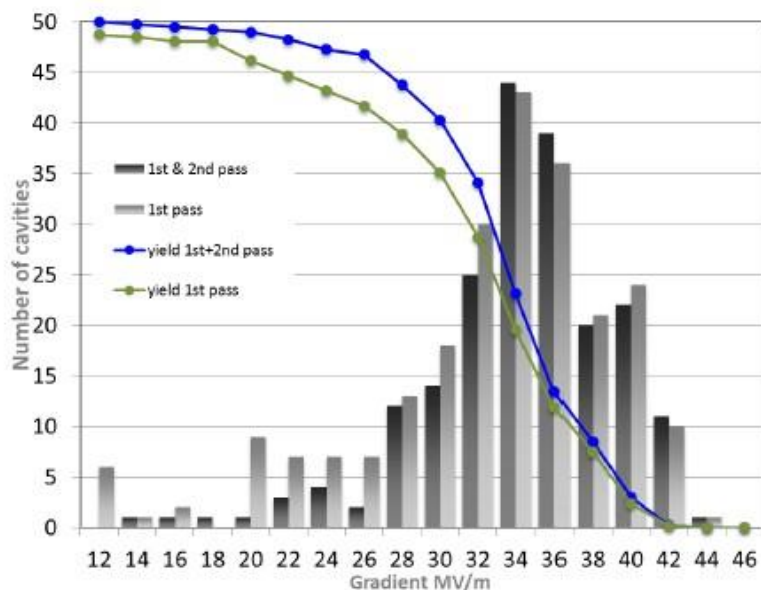


EXFEL: 1/20 Scale Project on going, Industrialization being verified !!

Yield of gradients: After 1. re-treatment (2. pass)



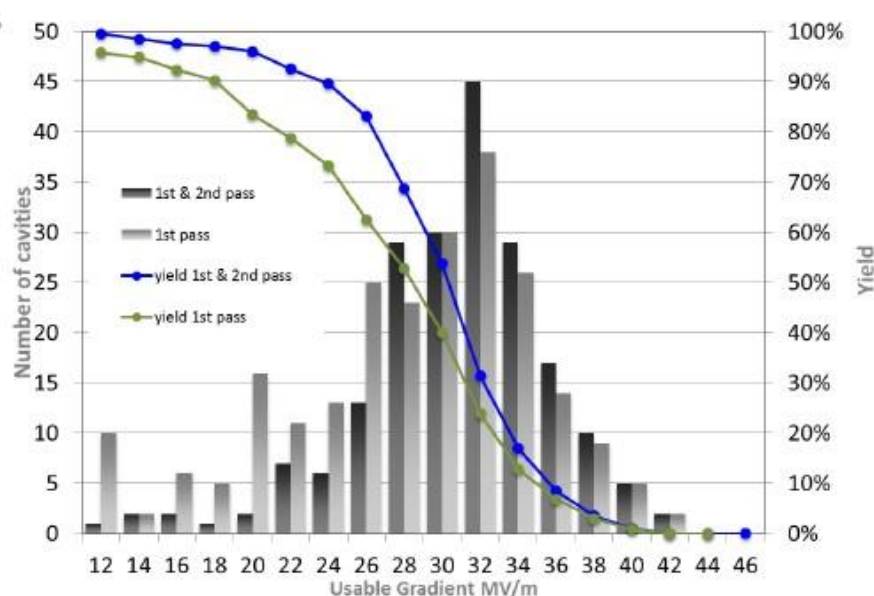
- Yield of usable and maximum gradient of ~207 cavities (2.pass) => **85%** (cavities that passed in 1. pass + results of cavities after re-treatment)
- Average gradients increased + spread reduced**



Average **maximum** gradient:

(32.8 ± 4.9) MV/m

given errors are standard deviation



Average **usable** gradient:

(29.3 ± 5.1) MV/m

D. Reschke, TTC 2014

SCRF Main Linac Parameters, Demonstrated

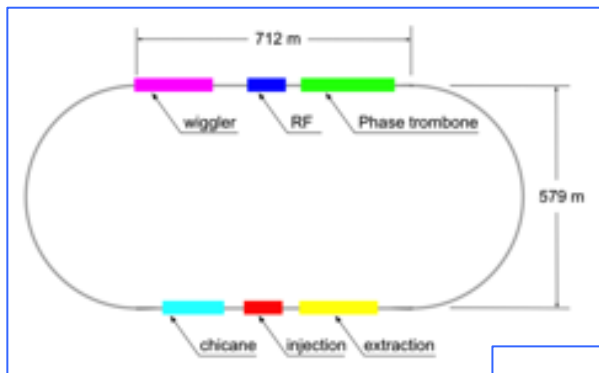
2014/07/05, A. Yamamoto

Characteristics	Parameter	Unit	Demonstrated
Average accelerating gradient	31.5 ($\pm 20\%$)	MV/m	DESY, FNAL, JLab, Cornell, KEK,
Cavity Q_0	10^{10}		
(Cavity qualification gradient)	35 ($\pm 20\%$)	MV/m)	
Beam current	5.8	mA	DESY-FLASH, KEK-STF
Number of bunches per pulse	1312		
Charge per bunch	3.2	nC	
Bunch spacing	554	ns	
Beam pulse length	730	ms	DESY-FLASH, KEK-STF
RF pulse length (incl. fill time)	1.65	ms	DESY-FLASH, KEK-STF, FNAL-ASTA
Efficiency (RF \rightarrow beam)	0.44		
Pulse repetition rate	5	Hz	
Peak beam power per cavity	190*	kW	* at 31.5 MV/m

Damping Rings

• Requirements

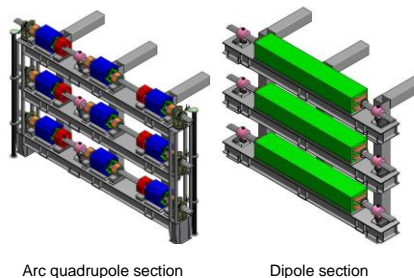
- $\gamma\epsilon_x = 5.5 \mu\text{m}$, $\gamma\epsilon_y = 20\text{nm}$
- Time for damping 200 (100) ms
- 1st step 1312 bunches, 2nd 2625 bunches
- bunch-by-bunch injection/extraction



Positron ring (upgrade)

Electron ring (baseline)

Positron ring (baseline)



Arc quadrupole section

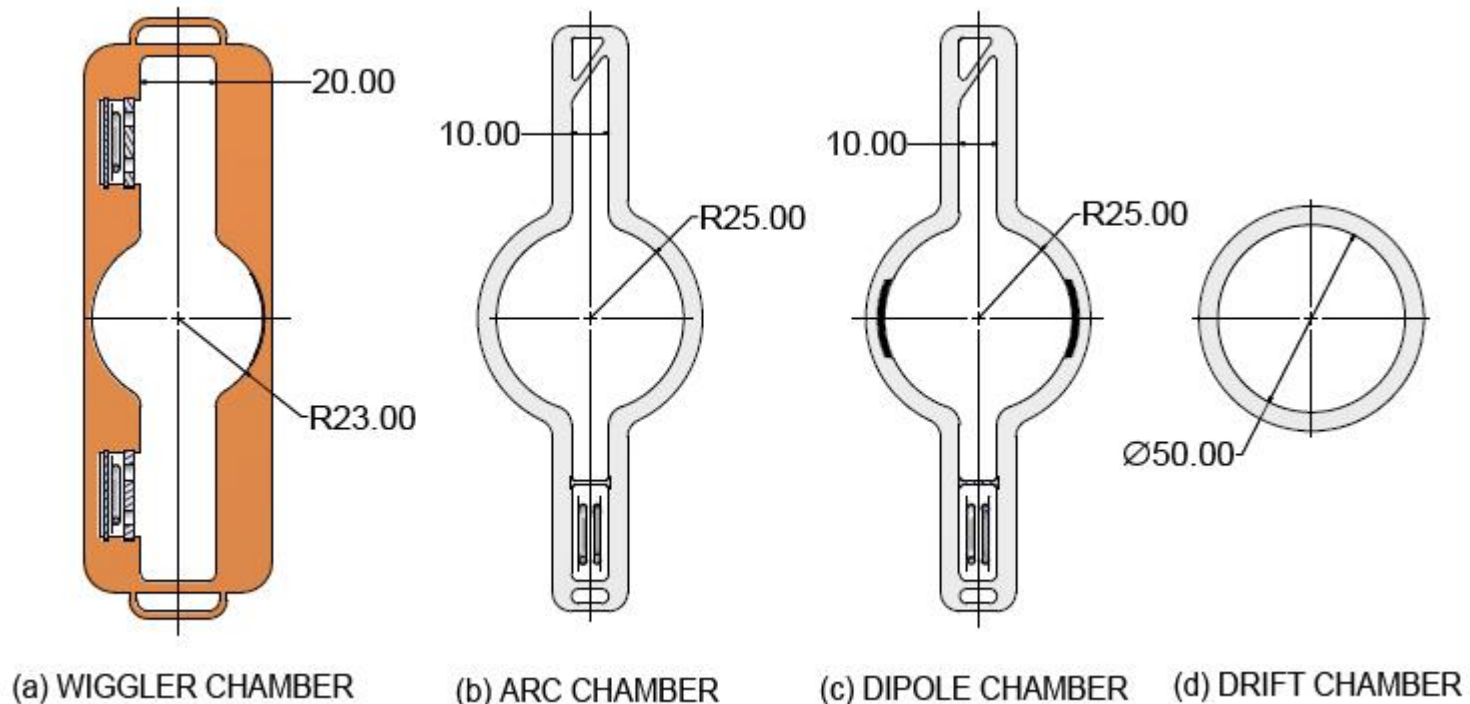
Dipole section

Circumference		3.2	km
Energy		5	GeV
RF frequency		650	MHz
Beam current		390	mA
Store time		200 (100)	ms
Trans. damping time		24 (13)	ms
Extracted emittance	x	5.5	μm
(normalized)	y	20	nm
No. cavities		10 (12)	
Total voltage		14 (22)	MV
RF power / coupler		176 (272)	kW
No.wiggler magnets		54	
Total length wiggler		113	m
Wiggler field		1.5 (2.2)	T
Beam power		1.76 (2.38)	MW

Values in () are for 10-Hz mode

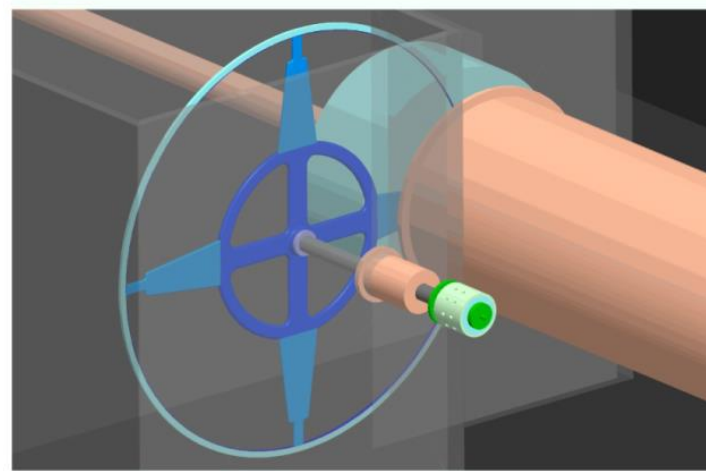
Vacuum Chamber of Positron Damping Ring

- Recommended by CESR-TA team
- Instabilities other than ecloud are less serious
- FII (Fast Ion Instability) is the most important in electron DR

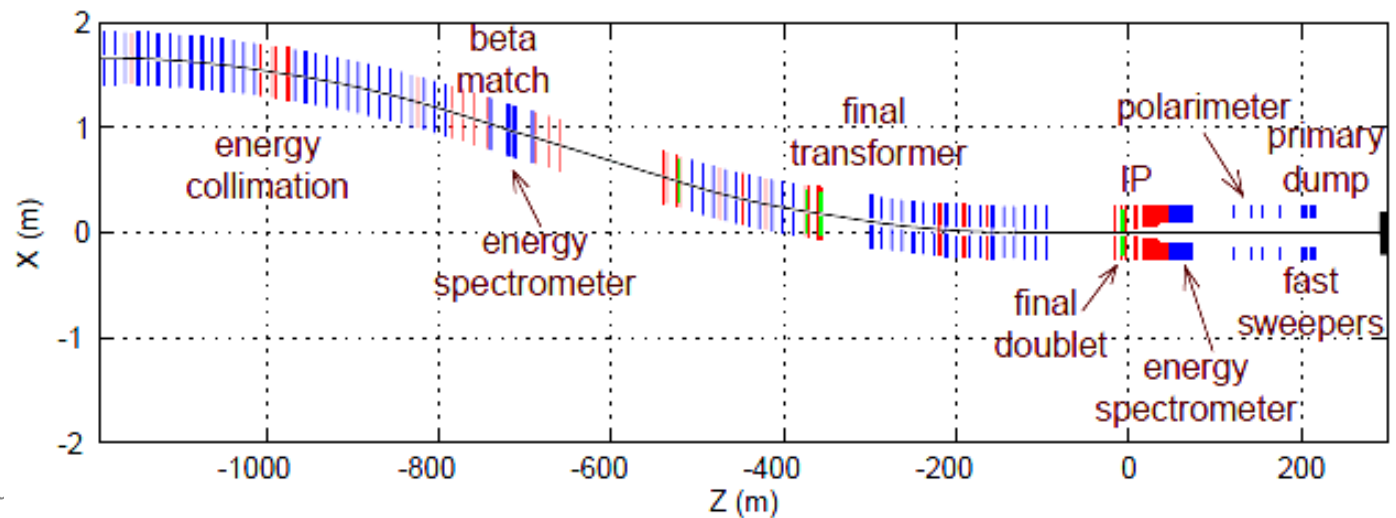
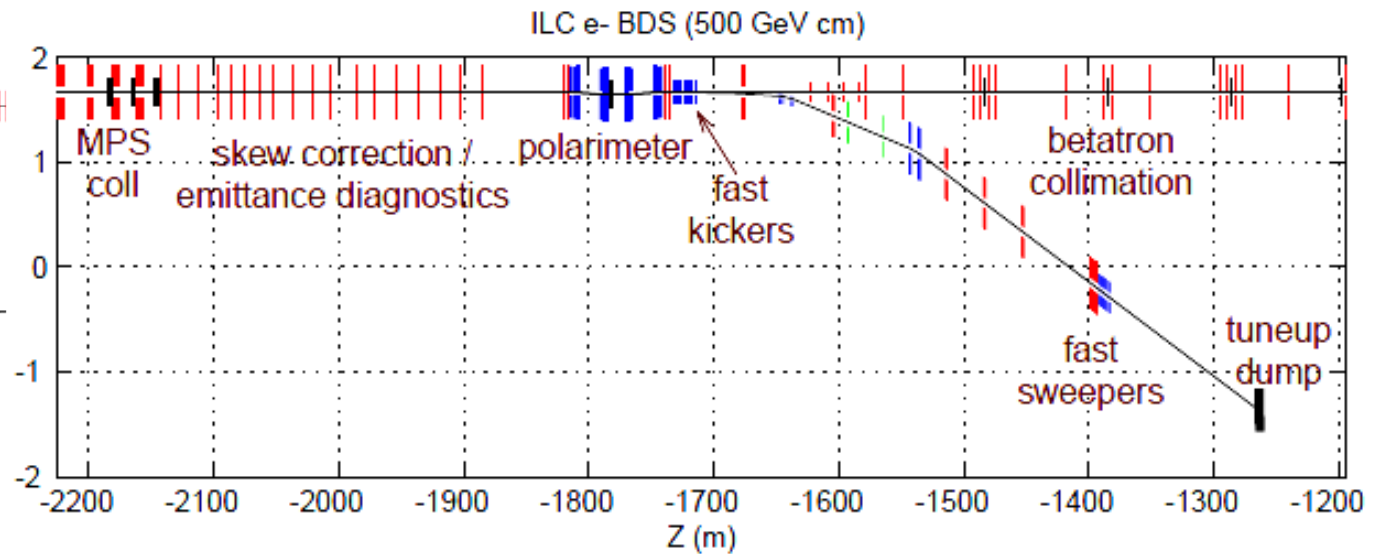
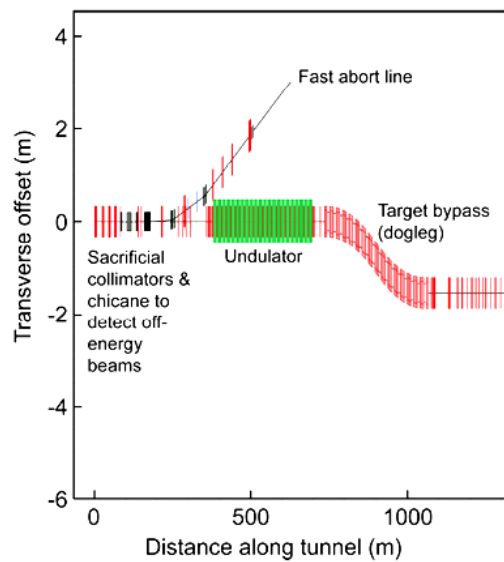


Positron Production

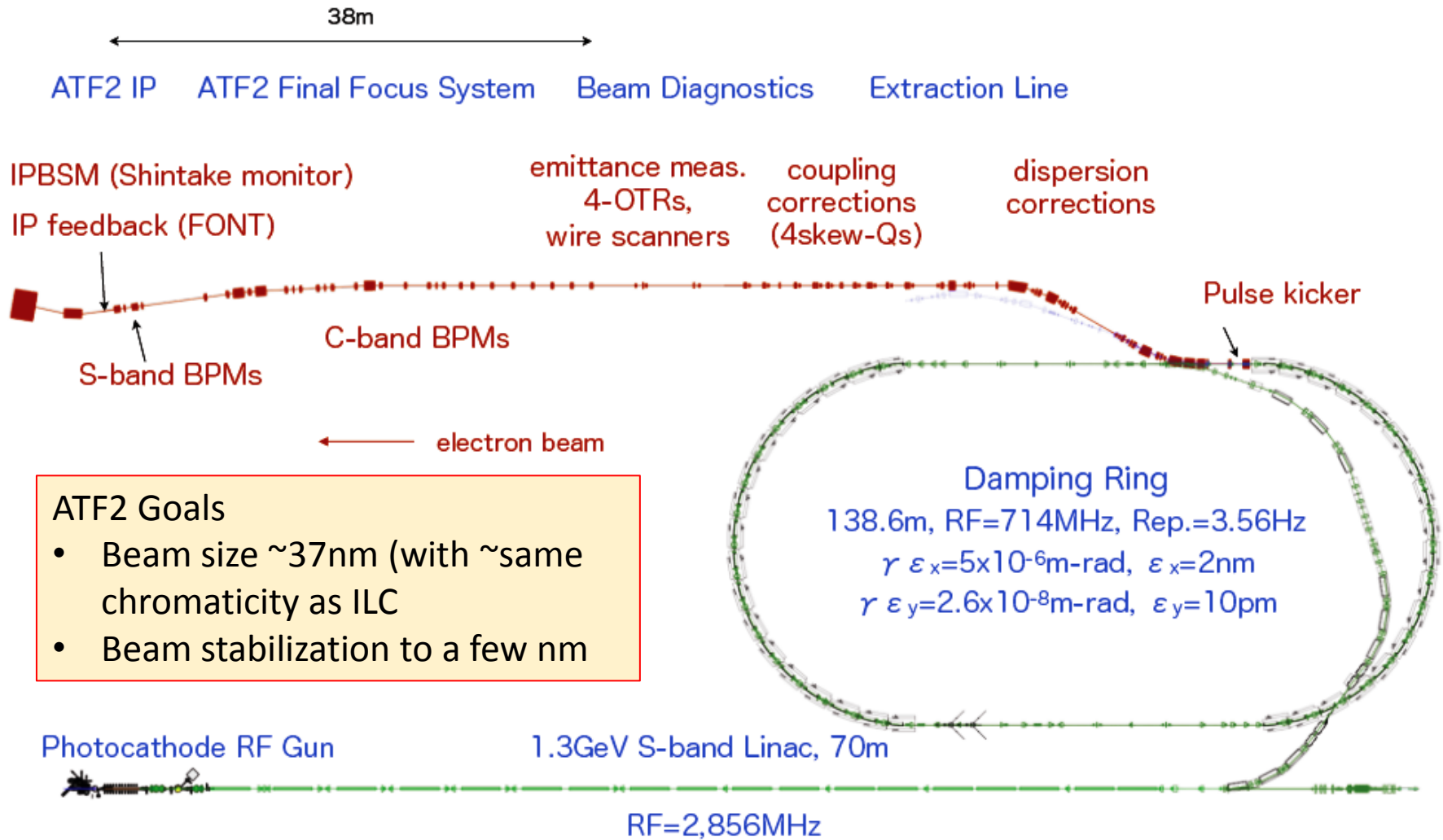
- Target still under R&D
 - Rotating wheel of Titanium alloy
 - 2000rpm, 1m diameter (rim velocity 100m/s) to avoid heat accumulation in 1ms
 - In high vacuum
- Model test with magnetic fluid done at LLNL.
 - Results not satisfactory. Outgassing spikes still being observed
 - Stopped due to budget short
- Now to be further investigated in USFY2015 (presumably)
 - Concrete plan will be discussed in POSIPOL2014 (Aug.27-29 @Ichinoseki)
- Backup scheme: Conventional e-driven source (but lose polarization)



BDS Layout



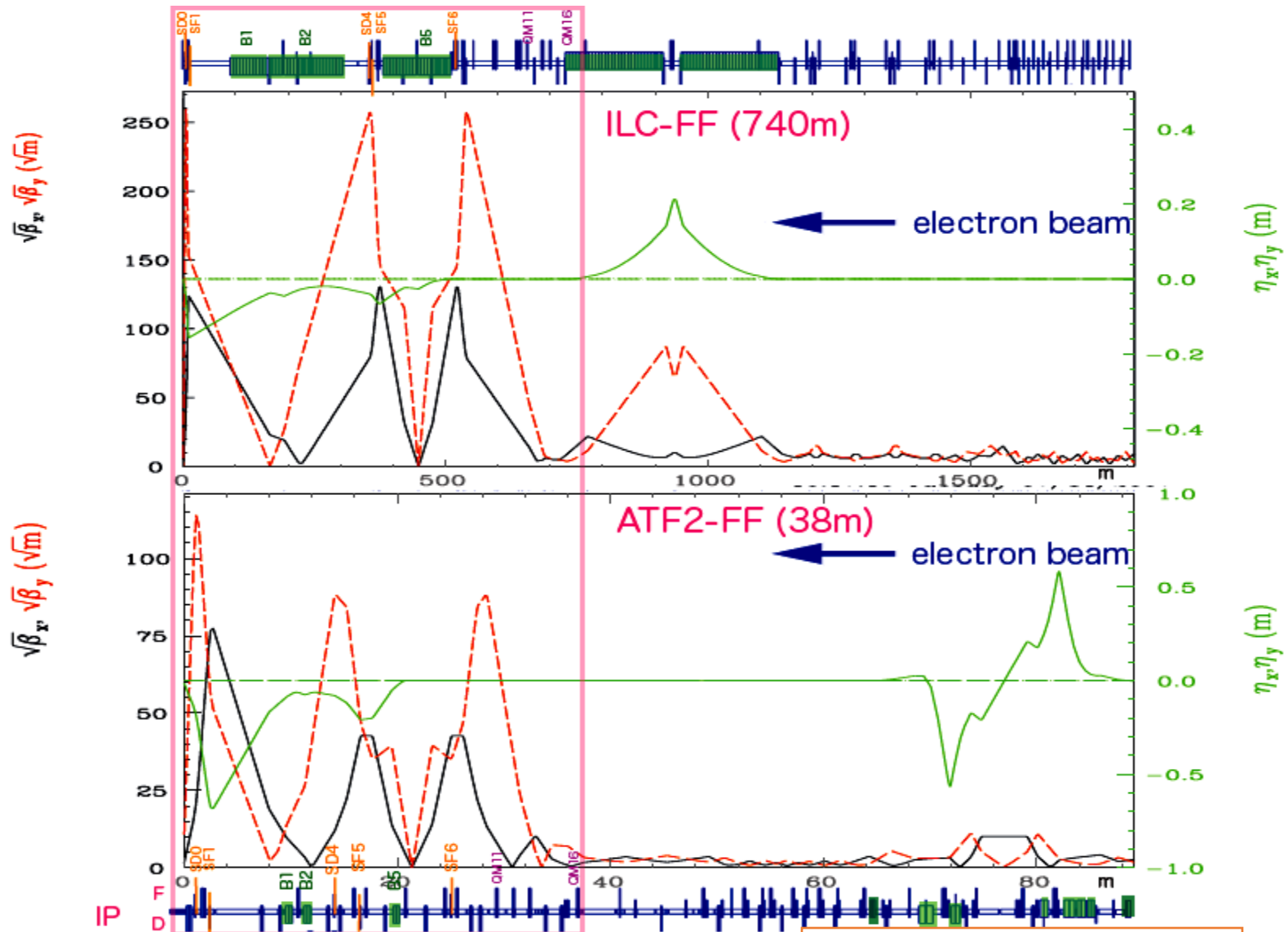
Test Facility : ATF and ATF2



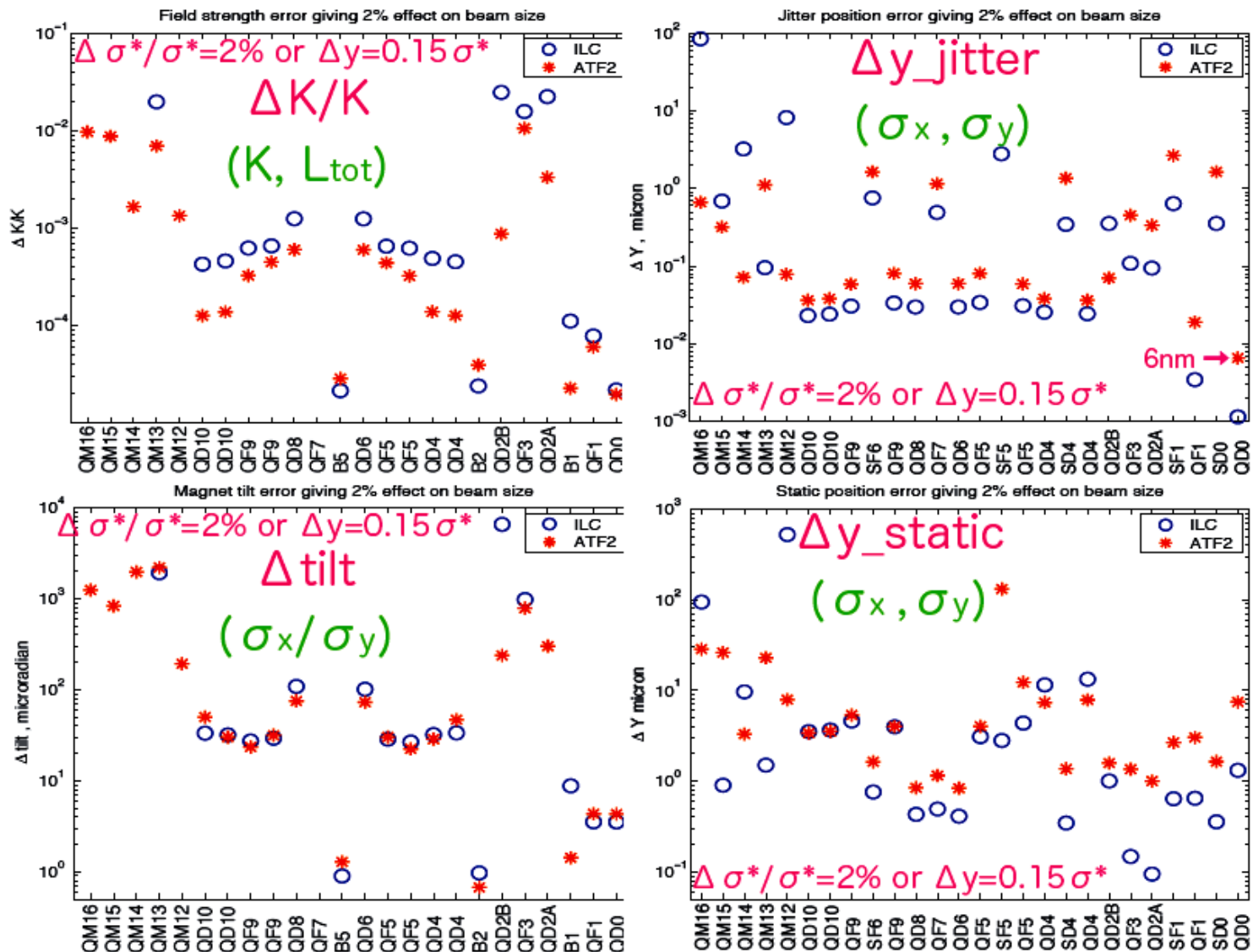
ATF2 Goals

- Beam size $\sim 37 \text{nm}$ (with \sim same chromaticity as ILC)
- Beam stabilization to a few nm

Comparison of ILC-FF and ATF2

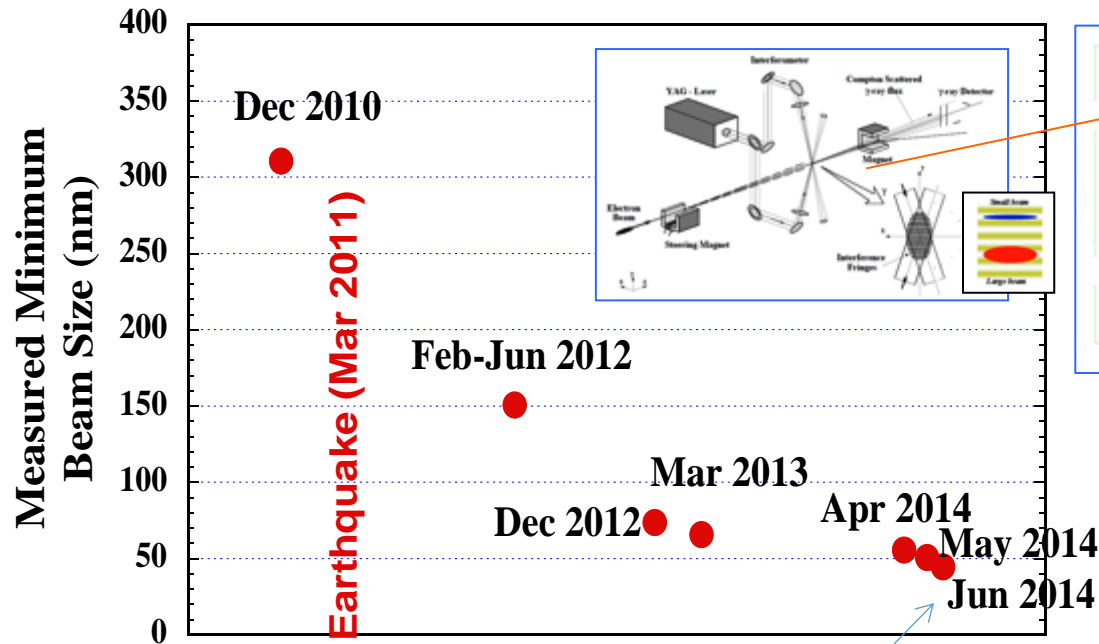


Comparison of Tolerances

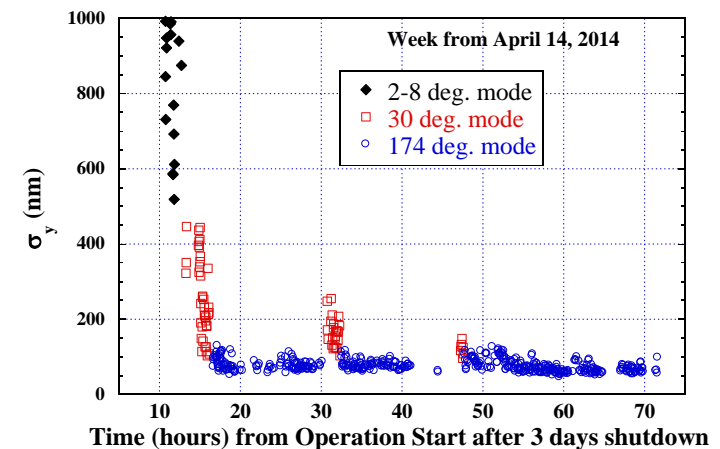
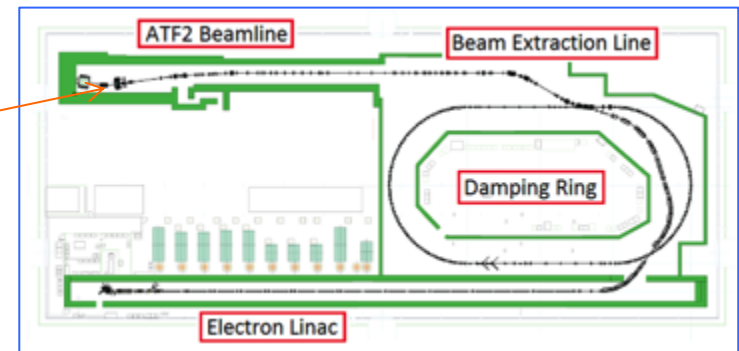


Progress in measured beam size at ATF2

IPAC2014, K. Kubo + ICHEP S.Kuroda



Beam Size **44 nm** observed,
(Goal : 37 nm)

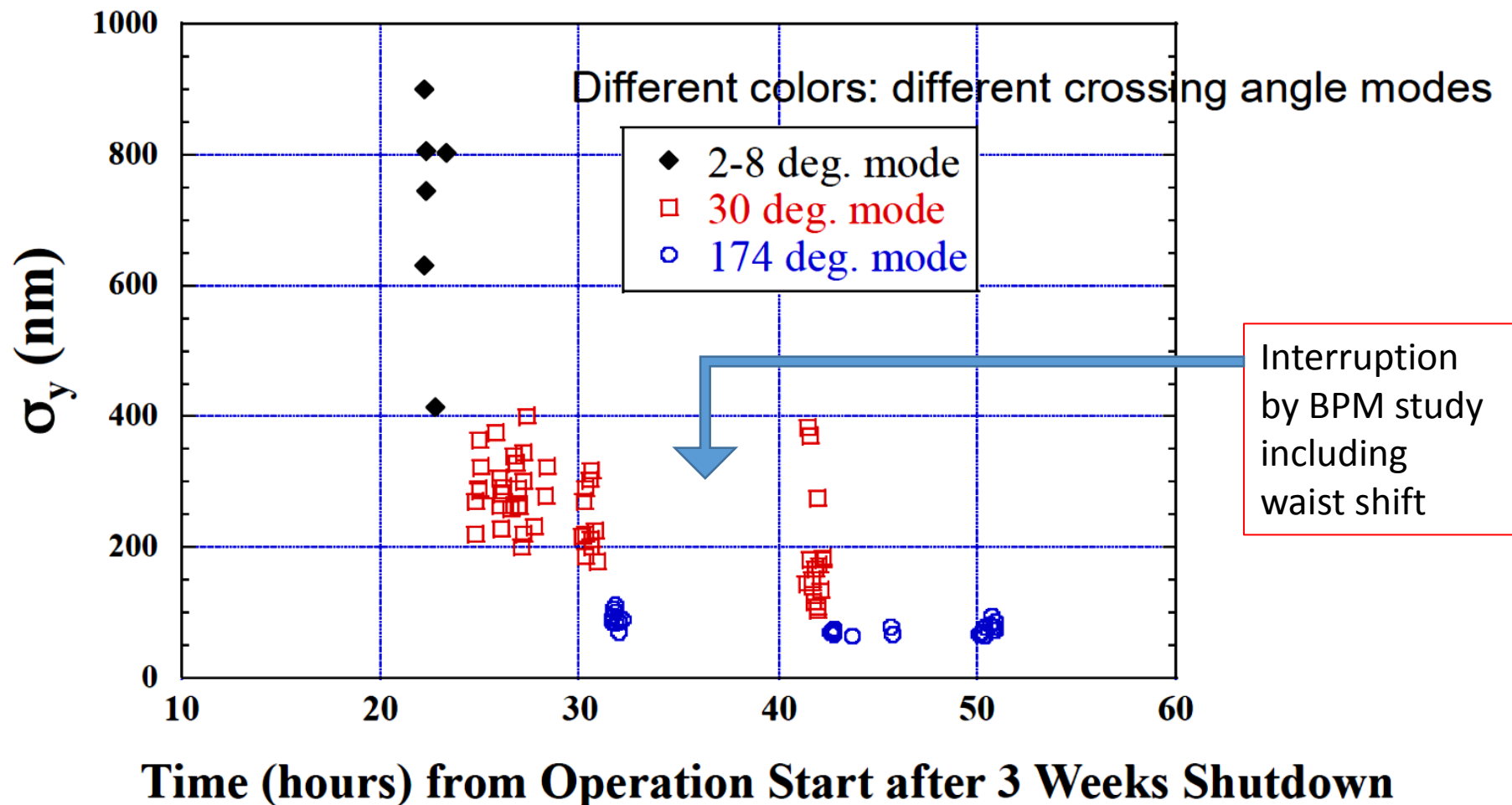


Beam Size Tuning after 3 weeks shutdown

Small beam (~60 nm) observed

~32 hours from operation start

By April 2014

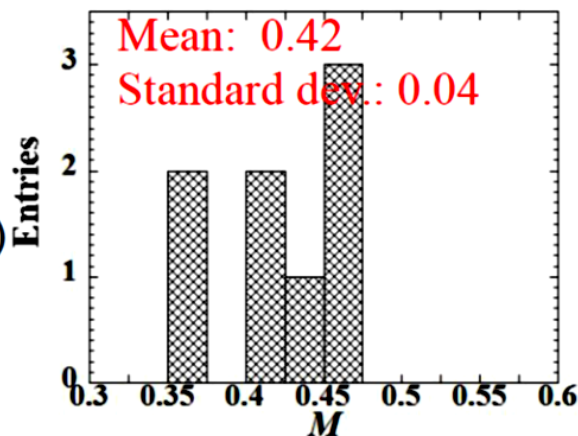


Beam is stable for 30 – 60 min. without tuning.

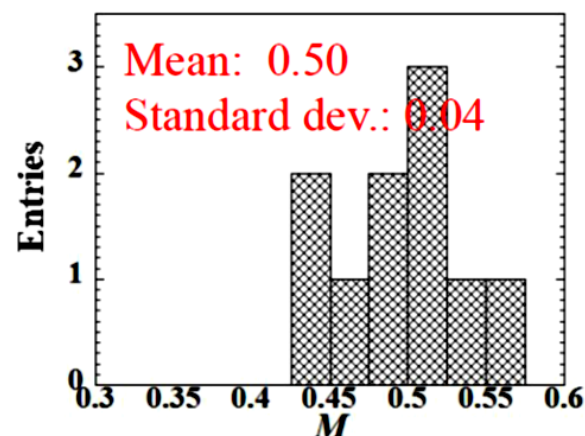
Examples of consecutive beam size measurements

IPBSM
Modulation
(174 degree
Crossing angle)

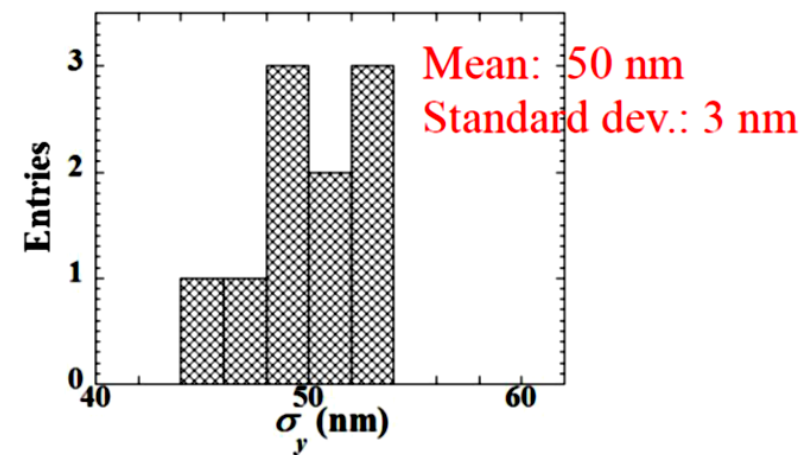
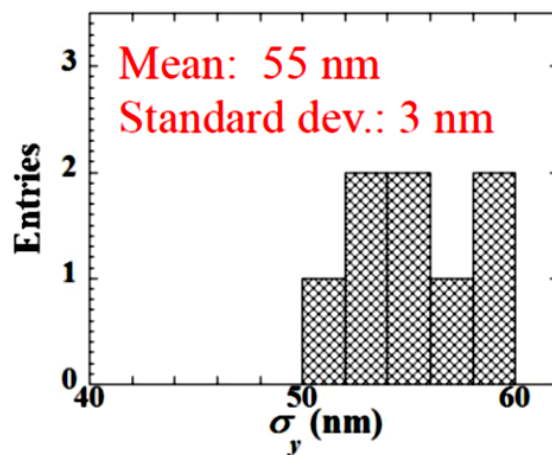
April 17, 2014



May 22, 2014



Beam size
Evaluated from
Modulation
(no systematic
error assumed)



K.Kubo IPAC14

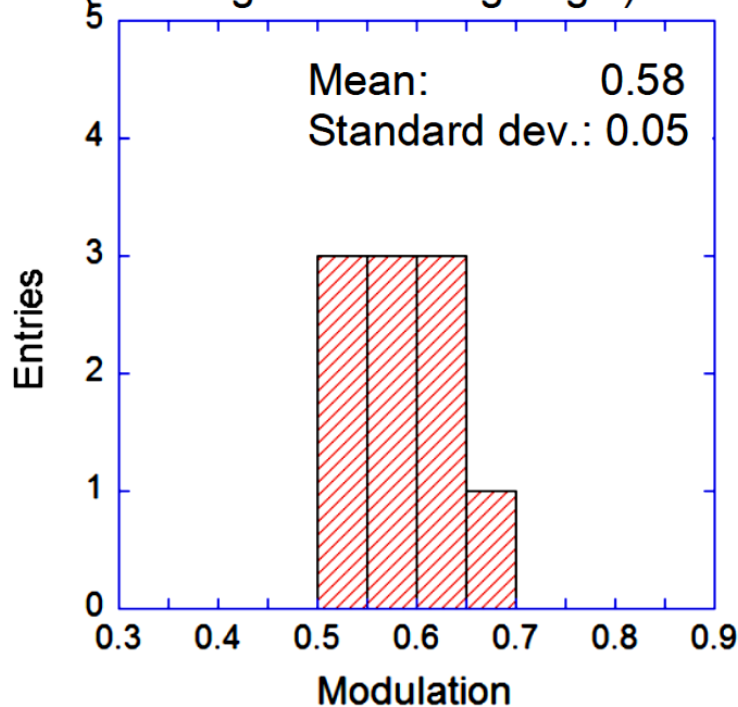
Bunch charge ~ 0.16 nC

Bunch charge ~ 0.09 nC

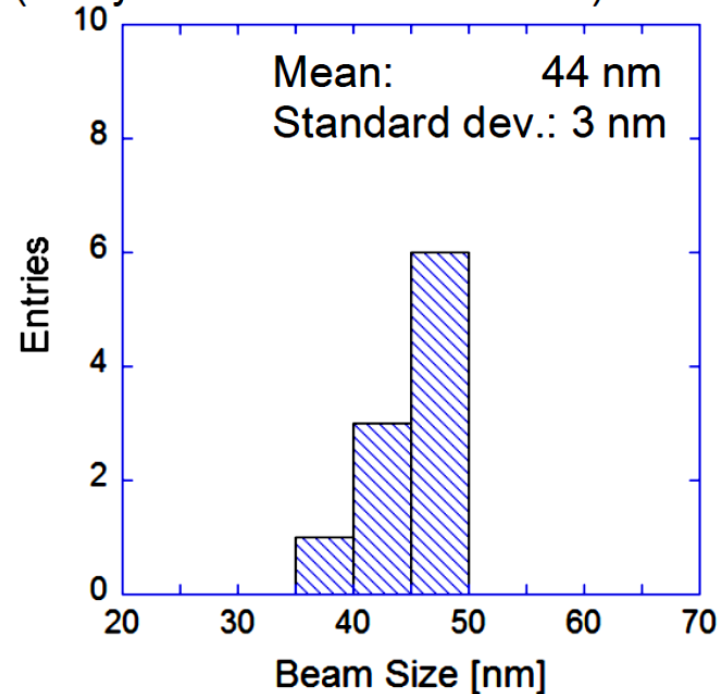
Data of June 12

After removal of
OTR monitors

IPBSM Modulation
(174 degree Crossing angle)



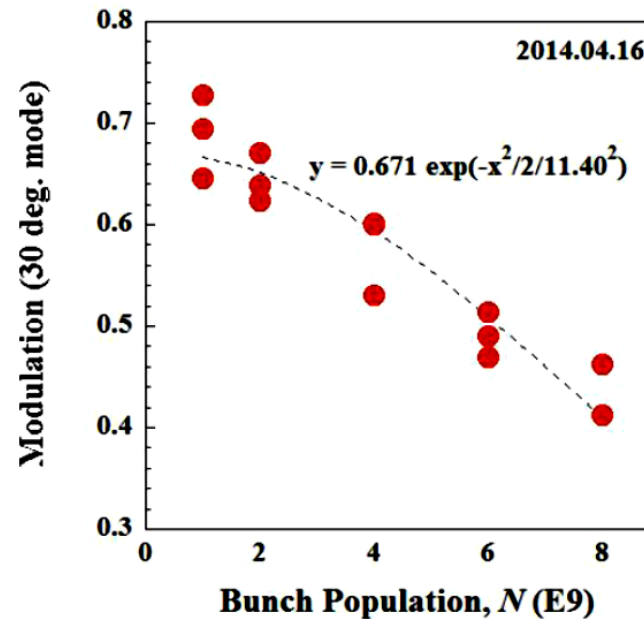
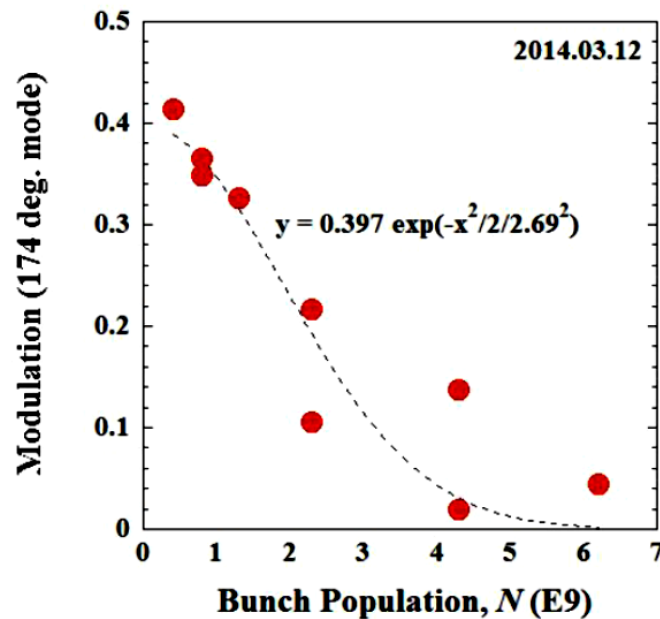
Beam Size Evaluated from Modulation
(no systematic error assumed)



Bunch charge ~ 0.16 nC

S.Kuroda, ICHEP2014

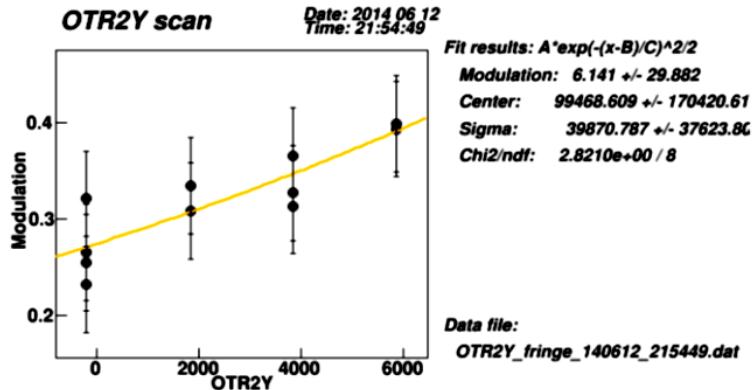
Beam Size Depends on Bunch Intensity



IPBSM modulation as function of bunch population. Measured with crossing angle 174 degrees (left) and 30 degrees (right).

Assuming $\sigma_y^2(q) = \sigma_y^2(0) + w^2 q^2$, w is fitted as 100 nm/nC.
 \Rightarrow Measured minimum beam size (at 0.1 - 0.16 nC) may be larger than zero - intensity beam size by 2 - 3 nm.

Operation in the Last Week June 2012

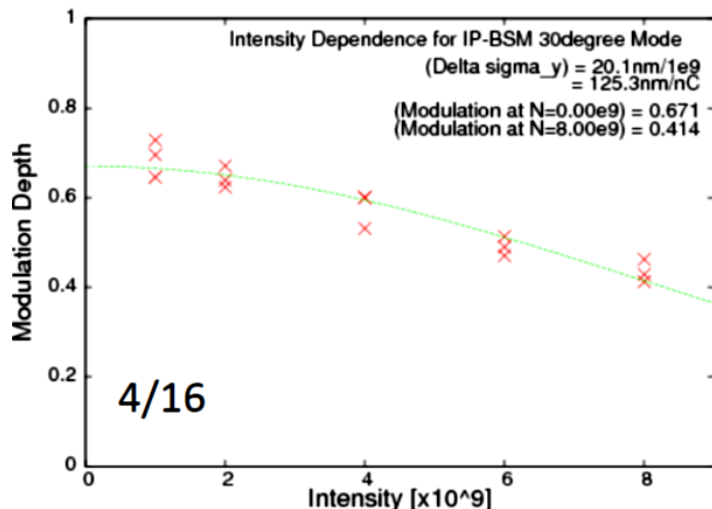


We observed strong dependence on OTR position(174deg mode, $I=3e9$)

S.Kuroda, ICHEP2014

All the OTR stations were uninstalled.

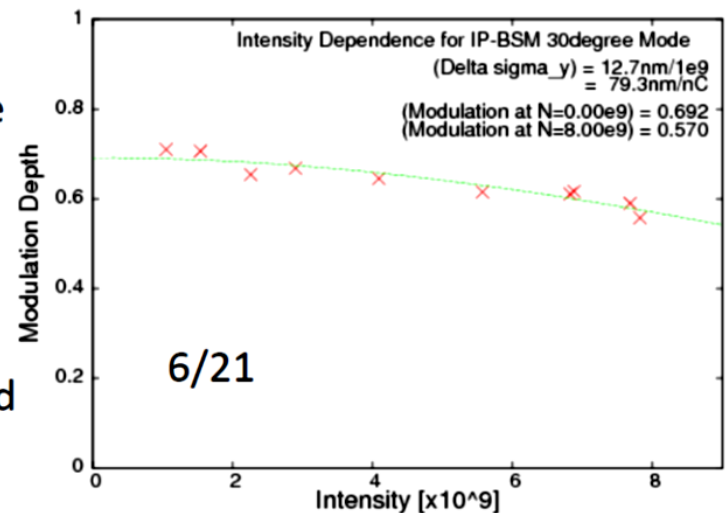
Situation has completely changed(orbit, dispersion, matching,...)



30 deg mode
modulation



OTR removed

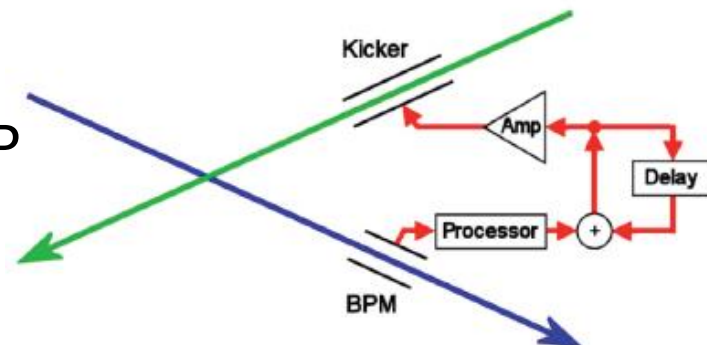


Beam time was so short for complete beam tuning.

Possibility of OTR cancelling the effect from other source. Need to confirm in the next operation

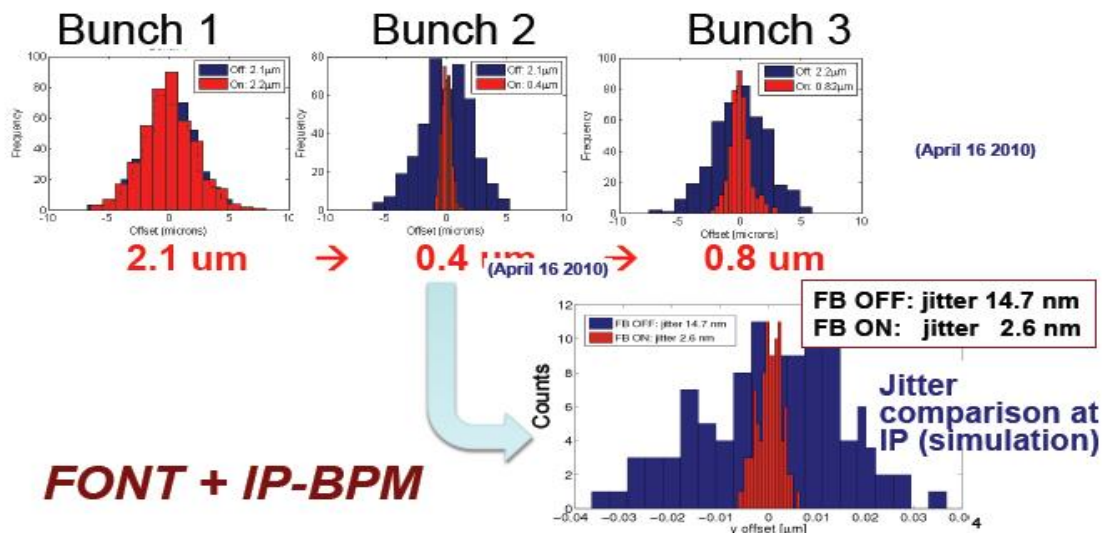
Goal 2 Status

- Intra-pulse feedback demonstrated in the middle of ATF2 (micron to sub-micron level)
 - BPM resolution limited
- For nanometer level stabilization at IP
 - High resolution BPM installed
 - BPM performance studies going on



IP Feedback

- Bunch interval is long enough for intra-train digital feedback
 - Advantage of SC collider
- Large disruption parameter
 - $D_y = 25$

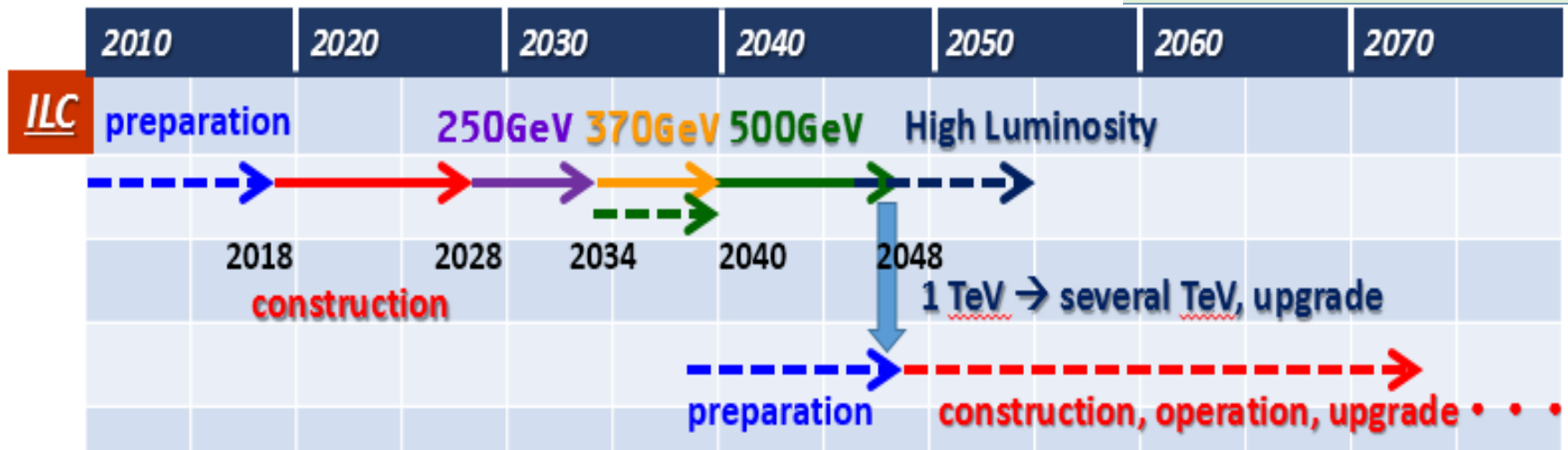
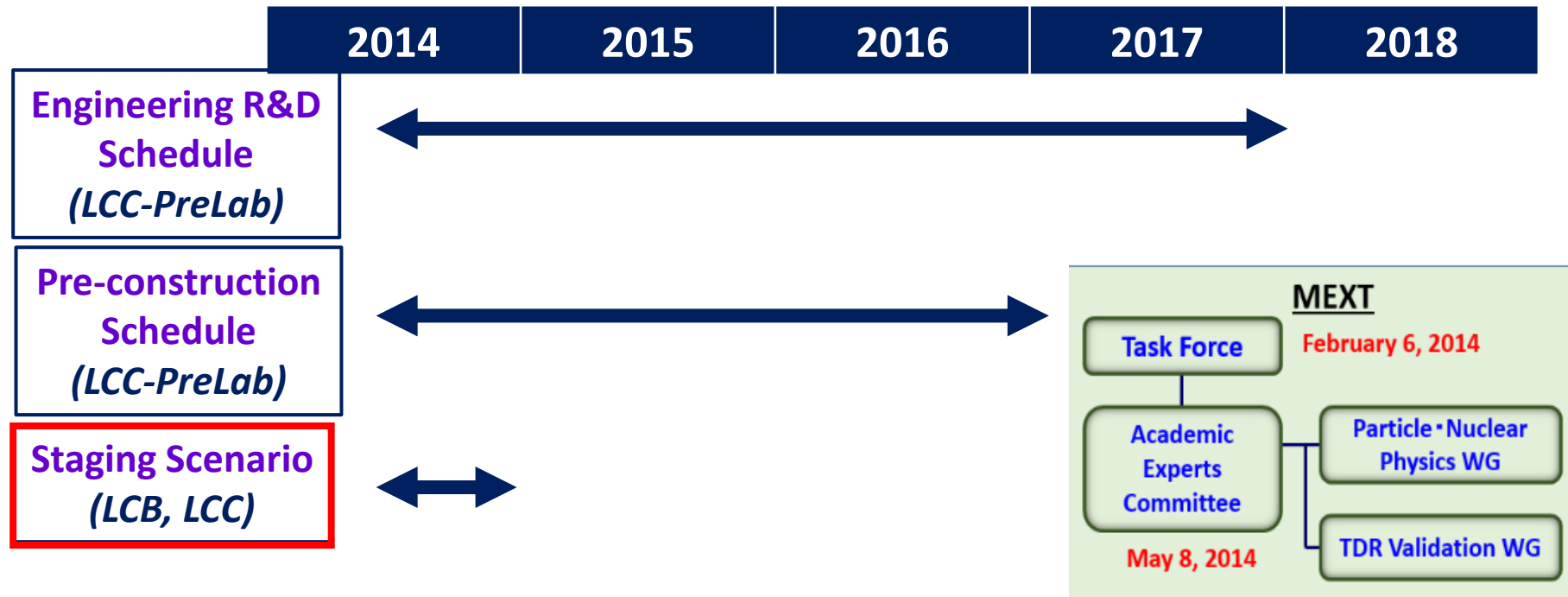


FONT + IP-BPM

PAC'11, NY, March
30, 2011

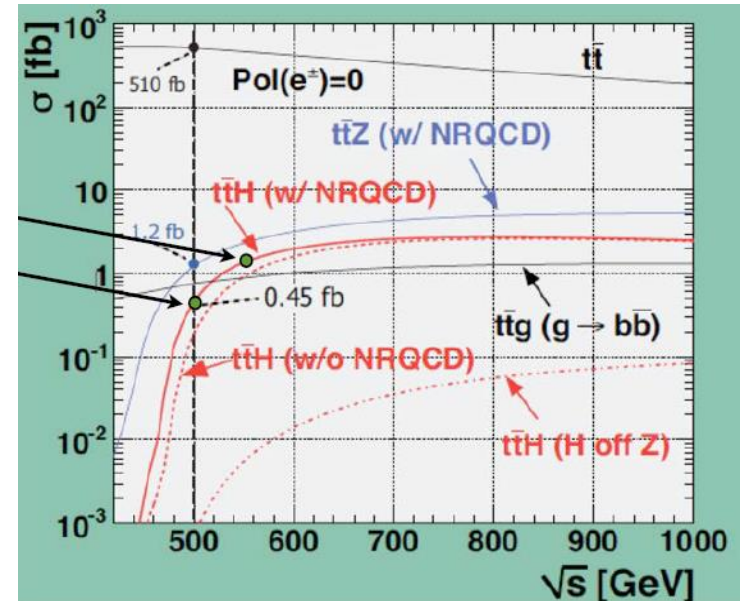
N. Terunuma, KEK ATF Beam
Instrumentation Program

Further Action Plan before Construction



Energy Staging

- TDR adopted 500GeV as the design reference
 - Not knowing Higgs mass
- Staging strategy for actual construction under study
- Energy related to the thresholds of various processes
 - 250GeV ZH
 - 350GeV $t\bar{t}$
 - 500GeV $t\bar{t}H$
- Starting with energy $\ll 500\text{GeV}$
 - earlier start
 - Relaxed cryomodule production rate
- Tunnel length should be prepared for 500GeV
 - Or $\sim 550\text{GeV}$?
 - 500GeV is too close to $t\bar{t}H$
 - Can gain factor ~ 4 at 550GeV
- Will be decided soon (\sim this year)



Possible Low Energy Operation

- Low energy targets
 - Z-pole
 - W pair threshold
 - Scan below ZH
- These are not the major concern for ILC physics team
 - We are now preparing operation scenario for ~20 years but these low energy operations are not on the table yet
- In principle ILC can be operated at these energies
 - Positron production would be poor with undulator scheme
 - TDR prepared a scheme to operate the electron linac at 10Hz, 5Hz for positron production and 5Hz for collision
 - Damping rings can be operated at 10Hz. No problem in electron linac
 - The luminosity would scale linearly as CM energy (may be a bit less)., e.g., 3×10^{33} at Z-pole with 1312 bunches, but no serious studies have been made.
 - E-riven scheme can double the luminosity (10Hz collision) at free, but lose positron polarization

Luminosity Upgrade

- Baseline (1326 bunches)
 - Possible to double the luminosity at $E_{\text{CM}}=250\text{GeV}$ by doubling the collision rate to 10Hz
 - \sim up to 7Hz at $E_{\text{CM}}=350\text{GeV}$
- High power (2625 bunches)
 - Reinforcement of RF system (plus 2nd positron DR depending on e-cloud)
 - This will double the luminosity
 - Another factor 2 (250GeV) or 1.4 (350GeV) by 10Hz collision

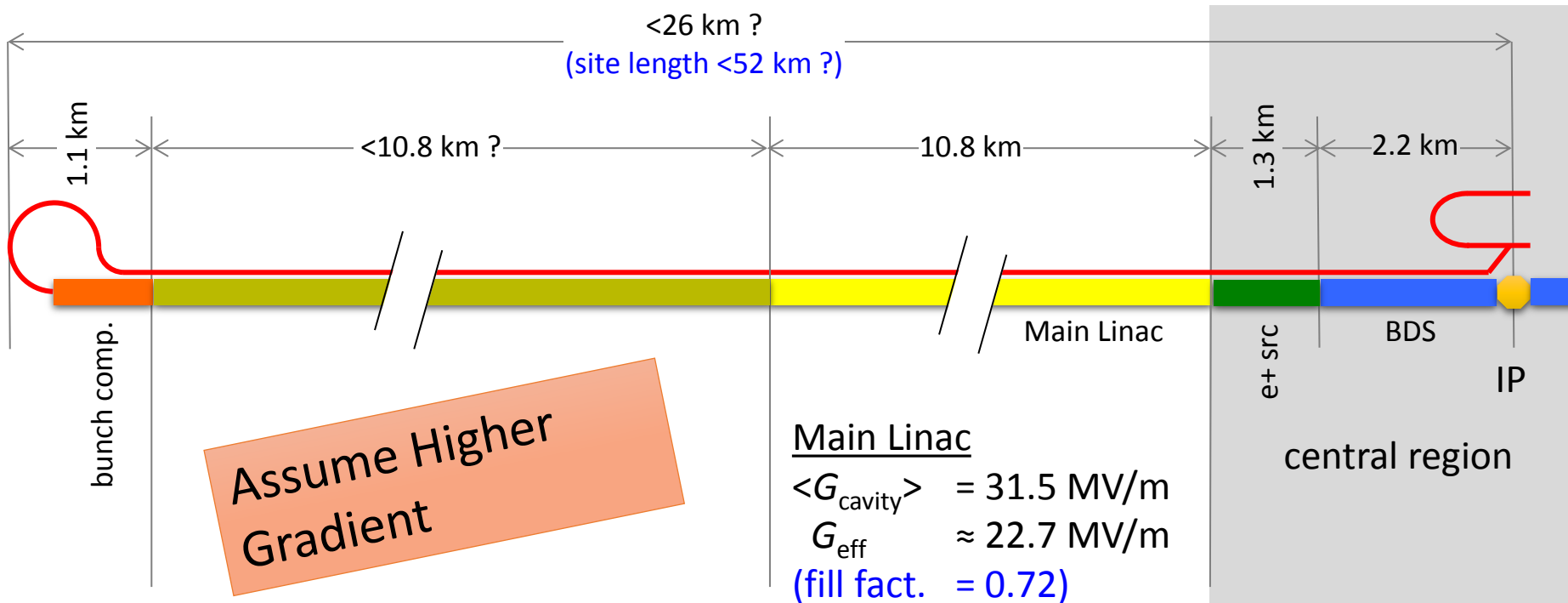
Luminosity ($\times 10^{34}$ /cm²/s)

	#of bunches	Collision freq.	250GeV	350GeV	500GeV
Baseline	1312	5	0.75	1.0	1.8
		10(7)	1.5	(1.4)	
Hi power	2625	5	1.5	2.0	4.9 (3.0)
		10(7)	3.0	(2.8)	

CM Energy vs. Site Length

- Under the assumption
 - Keep the modules for the initial 500GeV linac
 - Available total site length L km
 - Operating gradient G MV/m
(to be compared with 31.5 in the present design)
 - Assume the same packing factor
- Then, the final center-of-mass energy is
$$E_{cm} = 500 + (L-31) \cdot (G/45) \cdot 27.8 \quad (\text{GeV})$$
 - e.g., $L=50\text{km}, G=31.5\text{MV/m} \rightarrow 870\text{GeV}$
 $L=50\text{km}, G=45\text{MV/m} \rightarrow 1030\text{GeV}$
 $L=67\text{km}, G=45\text{MV/m} \rightarrow 1500\text{GeV}$
 $L=67\text{km}, G=100\text{MV/m} \rightarrow 2700\text{GeV}$
- This includes the margin $\sim 1\%$ for availability
- But does not take into account the possible increase of the BDS for $E_{cm} > 1\text{TeV}$
 - Present design of BDS accepts 1TeV without increase of length
 - A minor point in increasing BDS length: laser-straight

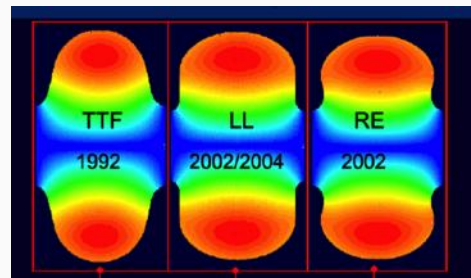
TeV Upgrade : From 500 to 1000 GeV



Snowmass 2005 baseline recommendation for TeV upgrade:

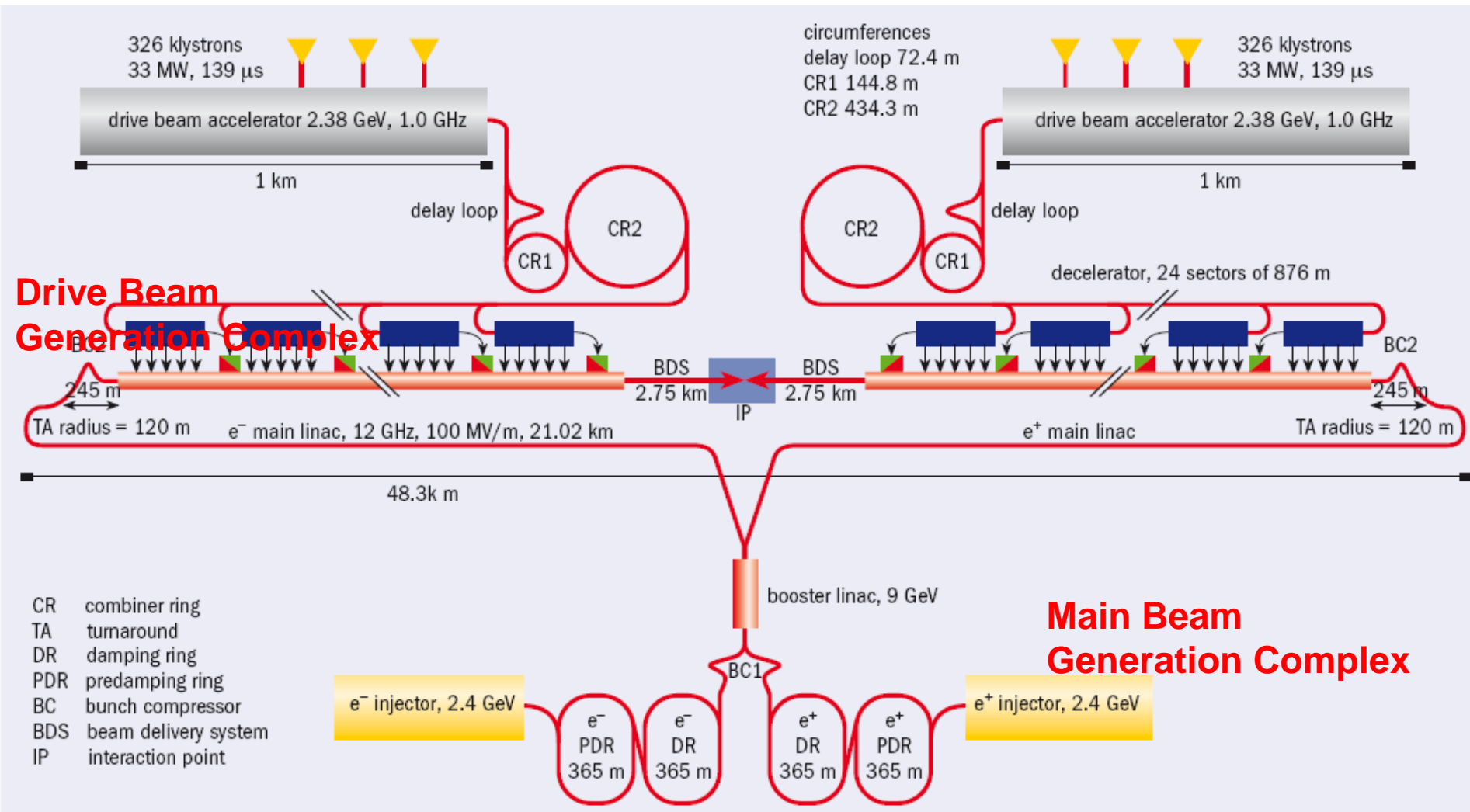
$$G_{\text{cavity}} = 36 \text{ MV/m} \Rightarrow 9.6 \text{ km}$$

(VT $\geq 40 \text{ MV/m}$)



Based on use of low-loss or re-entrant cavity shapes

CLIC Layout 3 TeV



Rebaselining Studies

- CDR (2012)
 - Optimized for 3TeV
 - Overall cost not optimized
 - X-band demonstration limited by test stand capacity
- Energy staging and optimization for each stage
 - 350GeV
 - ~1500GeV
 - 3000 GeV (CDR)
- Cost and power reductions, e.g.,
 - Use of permanent/hybrid magnets for the drive beam
 - Optimize drive beam klystron system
 - Eliminate electron pre-damping ring
- New staged parameter sets and upgrade path
- Possibility of use of klystron in the initial stage

Main Activities in the Next Phase

D.Schulte, AWLC2014

Staged implementation plan: Rebaselining, cost, power and risk optimisation

Moving from theory to practice, industrialisation, system tests, ...

X-band RF	Drive beam	Modules	Beam performance
Structures	CTF3	Design verification	ATF2
Test stations	Drive beam frontend	Design for cost reduction	FACET, FERMI
Industrialisation	Klystron development	Industrialisation	Damping ring tests
FELs		PACMAN	Simulations

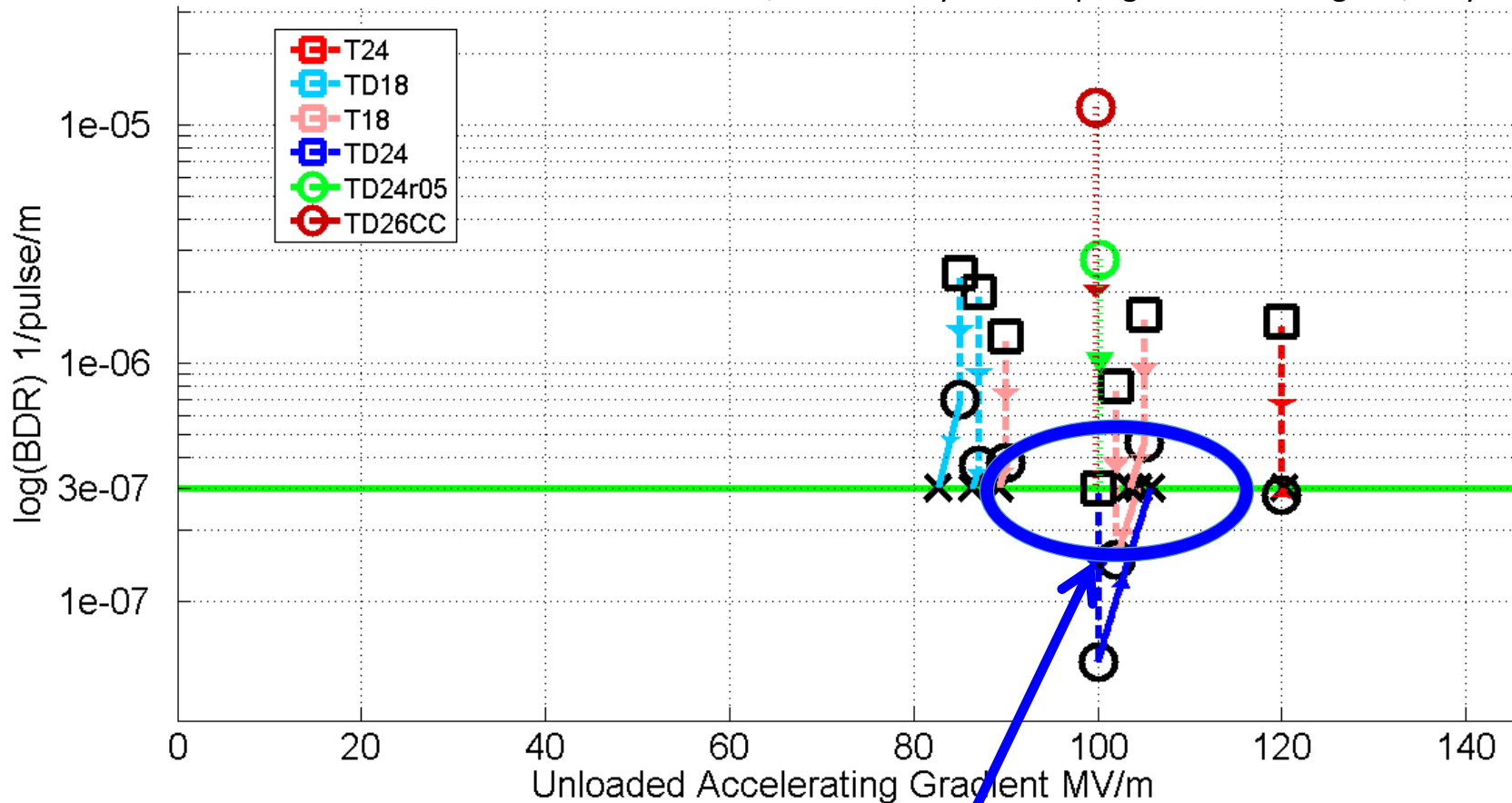
Technical basis development of key components

Infrastructure and civil engineering, power consumption

Achieved Gradient for CLIC

Tests at KEK, SLAC, CERN

D. Schulte, The CLIC 5-year R&D program technical goals, May 2014



Measurements scaled
according to

$$p \propto G^{30} \tau^5$$

2014/8/14 Quy-Nhon, Vietnam,
K.Yokoya

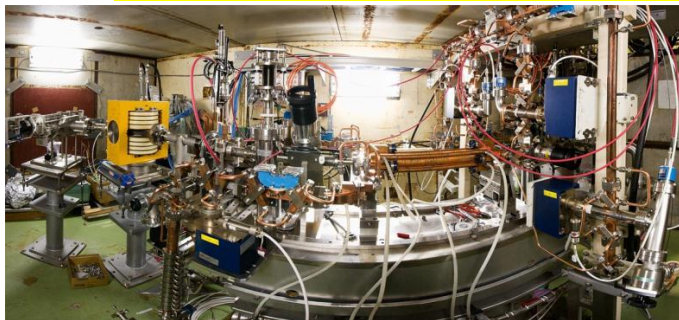
Unloaded 106MV/m
With loading 0-16%
less

RF Team₃₂

Structure Tests

- Up to now
 - Promising results
 - But number of structures is limited
 - Limited experience of industrial production
- Next target
 - Gain more experience in conditioning / acceptance testing
 - Exploring industrial-scale fabrication
 - Extend the availability of test capacity

Structure Test Infrastructure (X-boxes)



Previous (at 11.4GHz):
NEXTEF at KEK, ASTA at SLAC

X-box 1 ready again (with new CPI klystron), 1 slot in CTF3

X-box 2 soon (July) to be ready using old SLAC klystron, 2 slots

X-box 3 planned for 2016, 4 slots

Clockwise from top-left:

- Modulator/klystron (50MW, 1.5us pulse)
- Pulse compressor (250ns, ratio 2.8)
- DUT + connections
- Acc. structure (TD26CC)

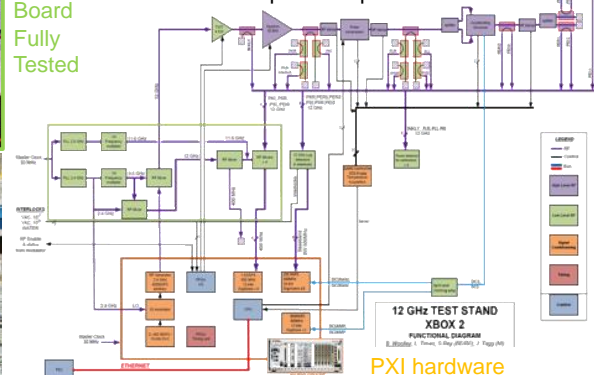


Gallery
Bunker



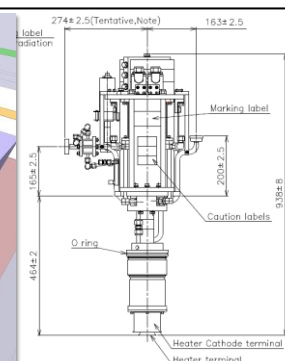
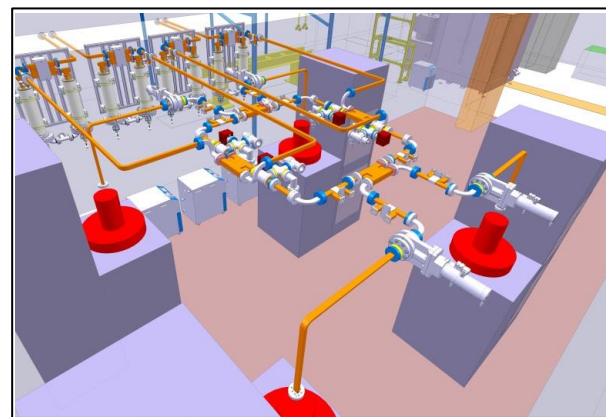
LLRF Board
Fully
Tested

Functional plan completed



PXI hardware
purchased and
Software partially
completed

CPI-XL5
tube fully
conditioned
at SLAC



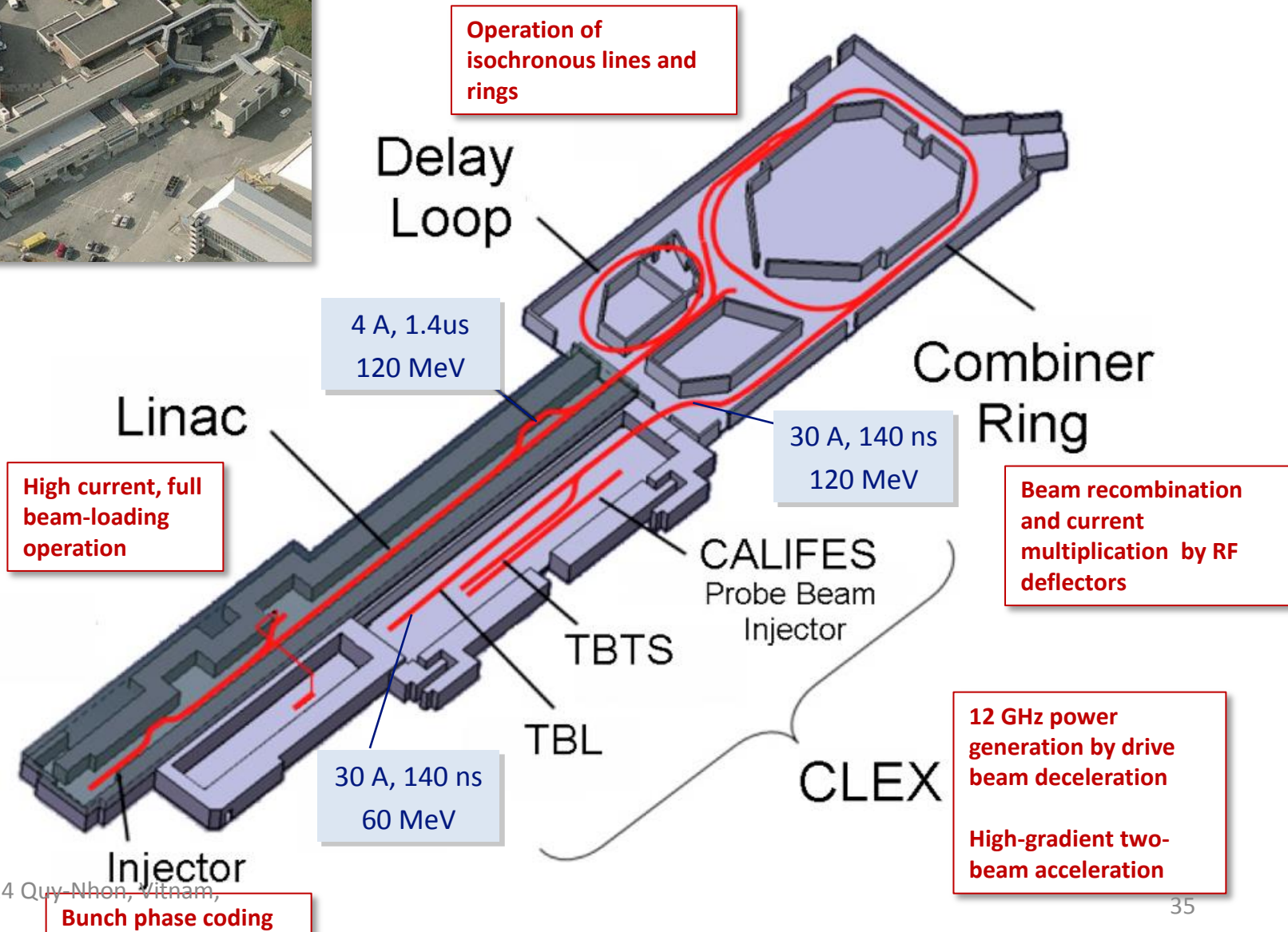
- 4 turn-key 6 MW, 11.9942 GHz, 400Hz power stations (klystron/modulator) have been ordered from industry.
- The first unit is scheduled to arrive at CERN in October 2014. The full delivery will be completed before July 2015.



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CLIC Test Facility (CTF3)

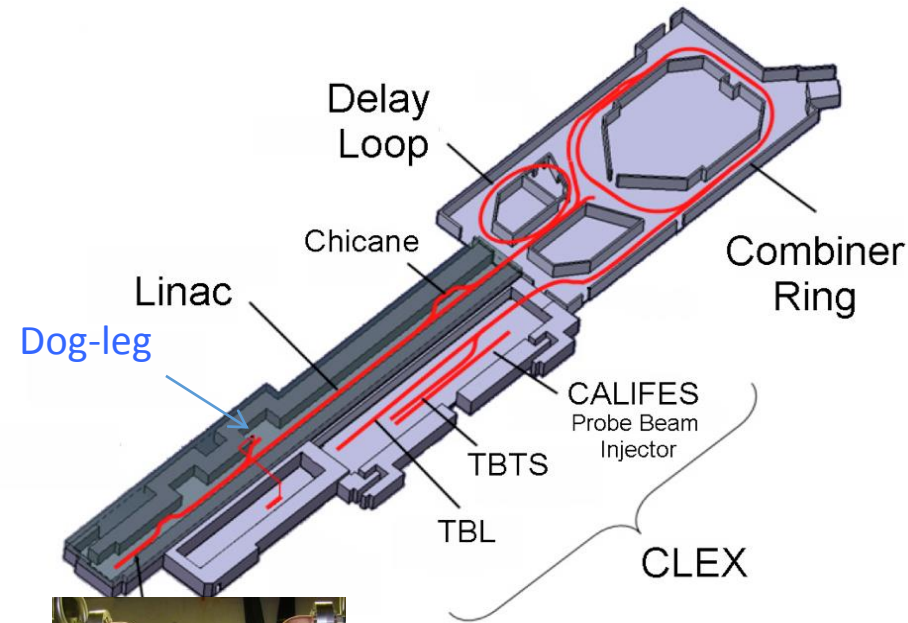
Will finish in 2016



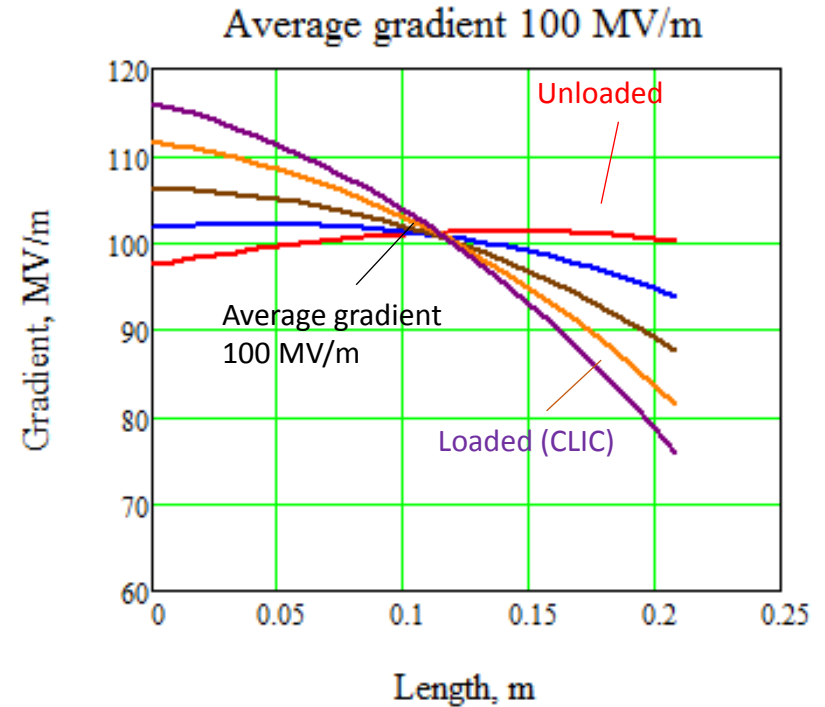
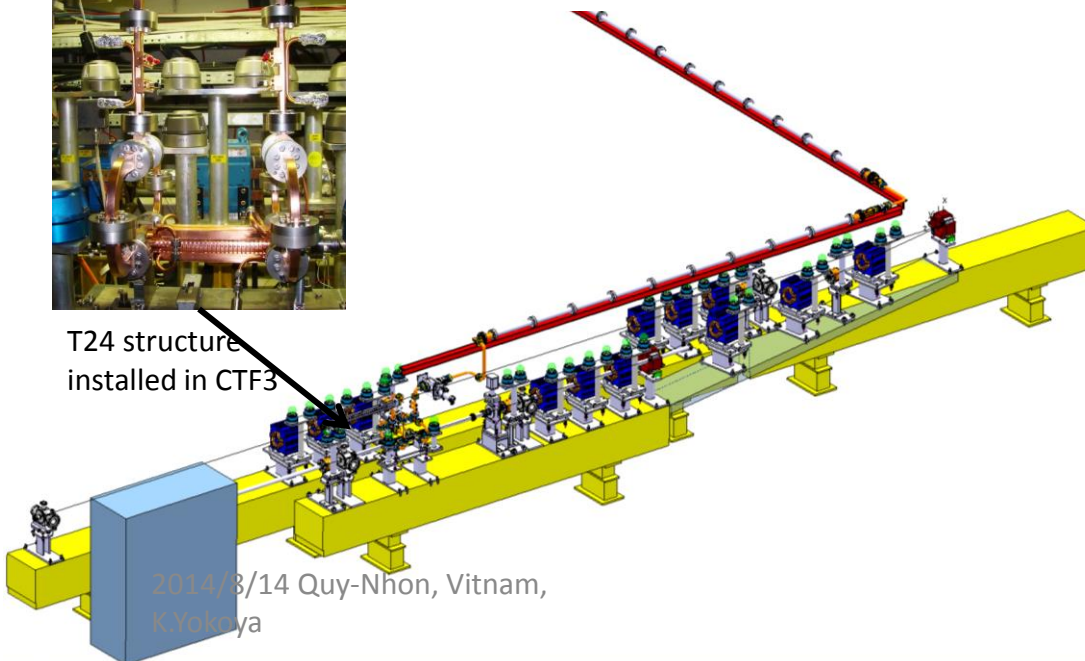
Achievements in CTF3

- Drive beam generation
 - Linac operation with full beam loading
 - Phase-coding of beam with sub-harmonic buncher system
 - Factor of ~ 8 current amplification by beam recombination
 - Power extraction from drive beam at 2 x CLIC nominal
- Two beam test stand + TBL
 - 2-beam acceleration in CLIC structures up to 1.5 x nominal
 - Drive-beam stable deceleration to 35% of initial energy
 - 12 GHz RF power @ ~ 1 GW in string of 13 decelerators

Beam Loading Test Facility



T24 structure installed in CTF3



Test stand in CTF3 dog-leg to test gradient with beam loading

- Structure can be powered with klystron
- Can send drive beam through structure

System is commissioned

Conditioned structure to come in summer

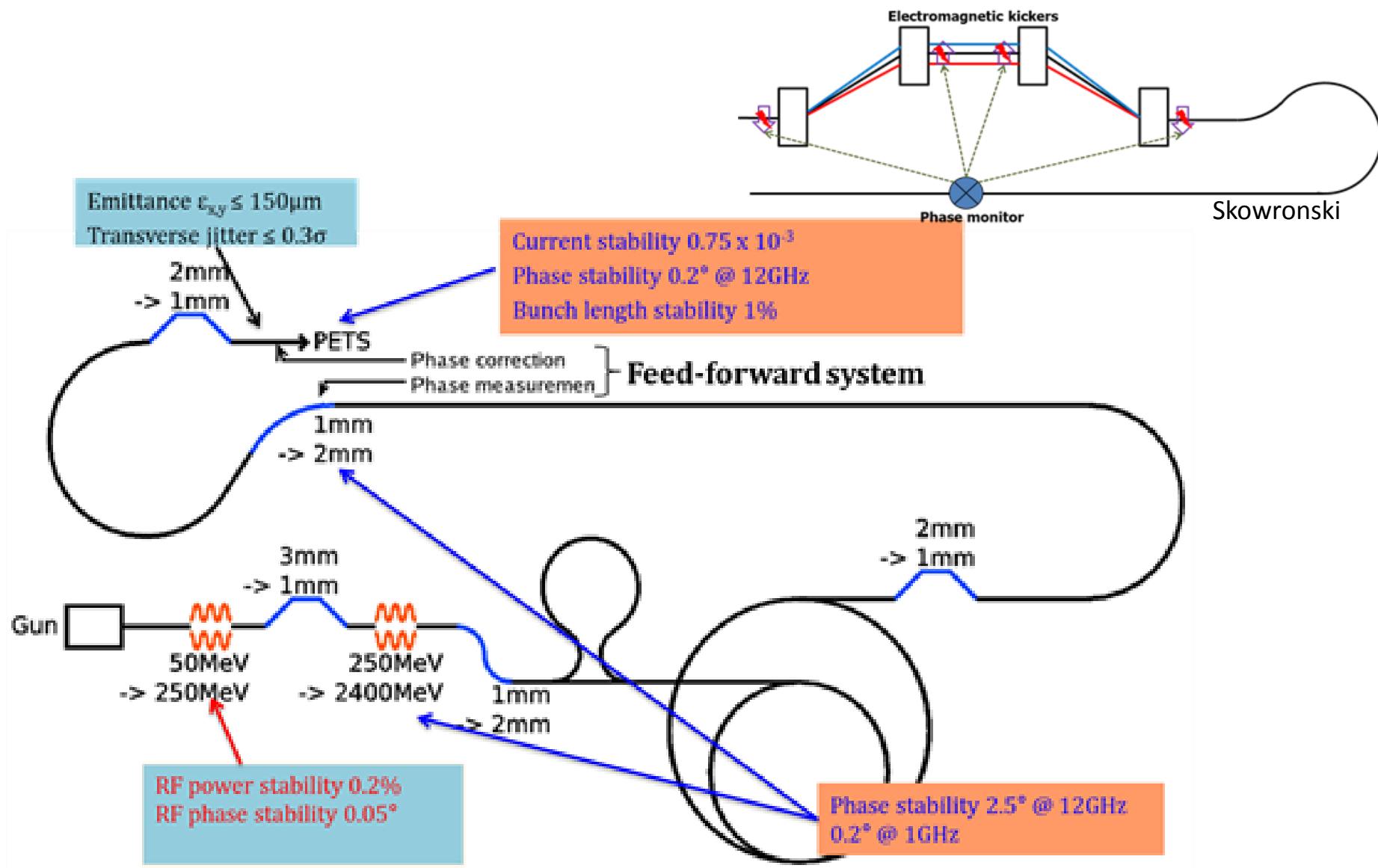
CTF3 program 2014-16 (1)

- Drive beam
 - emittance + bunch-length control (x8 combination)
 - stability: current, RF amplitude + phase
 - lot of feedbacks in development
 - control of beam losses
 - phase feed-forward experiment
- Power production
 - stability + control of RF profile (beam loading comp.)
 - RF phase/amplitude drifts along TBL
 - PETS switching at full power
 - beam deceleration + dispersion-free steering in TBL
 - routine operation

CTF3 program 2014-16 (2)

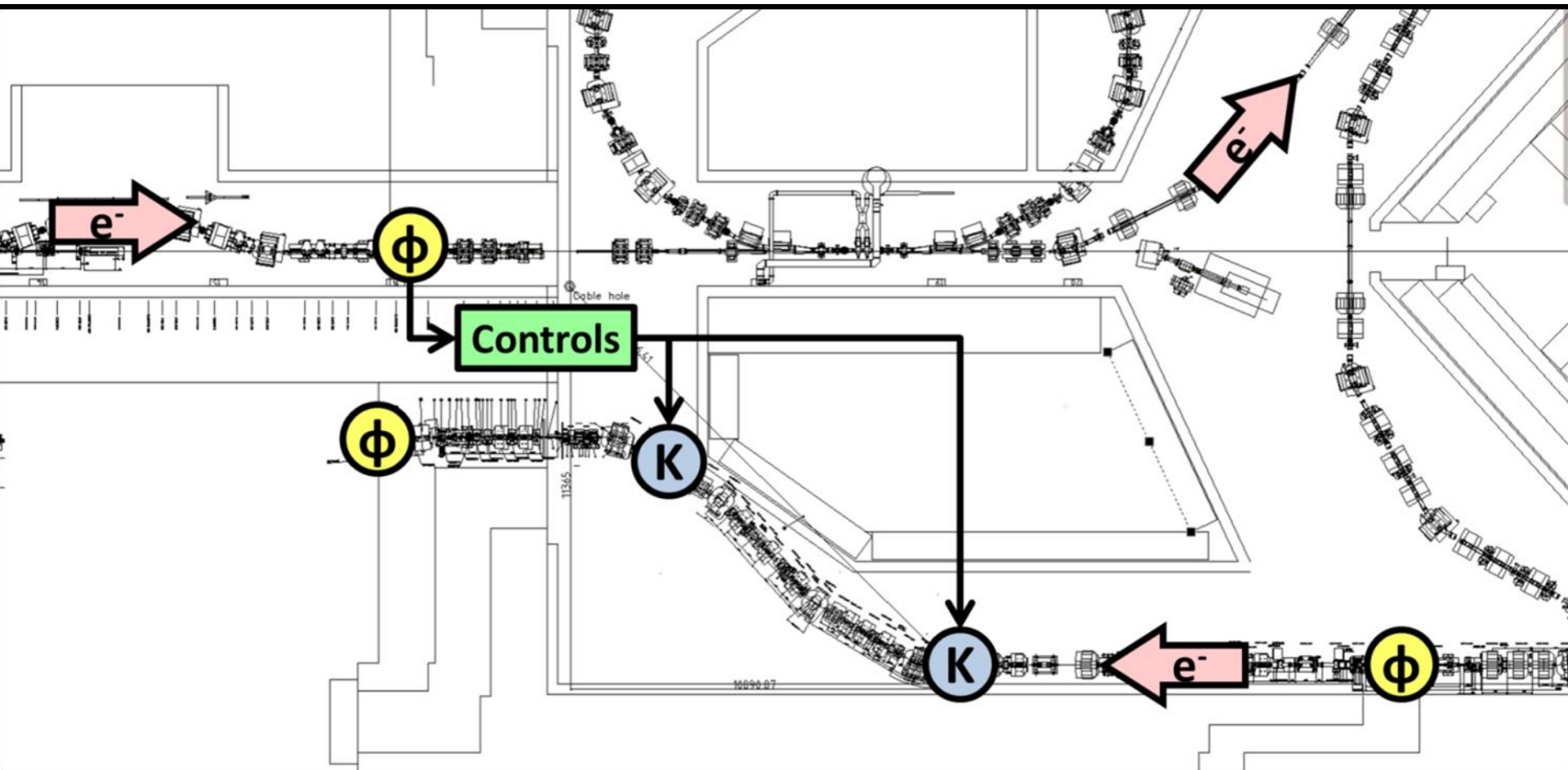
- Diagnostics tests
 - main-beam cavity BPMs (TBTS)
 - drive-beam stripline BPMs (TBL)
 - electro-optic bunch-profile monitors (CALIFES)
 - optical transition radiation beam size monitor
 - diamond beam-loss detectors
- CLIC module tests
 - 3 modules to be mechanically characterised + tested:
 - Active alignment, fiducialisation + stabilisation (PACMAN)
 - One module to be installed + tested at CLEX (June)

Drive beam phase feed-forward



CTF3 phase FF prototype

(Oxford, CERN, Frascati)



BDS Parameters of ILC and CLIC

			ILC	CLIC
Beam parameters				
	Bunch population	e10	2	0.39
	Bunch spacing	ns	554	0.5
	Number of bunches per train		1312	312
	Repitition rate	Hz	5	50
	Normalized emittance (horizontal)	nm	10000	500*
	Normalized emittance (vertical)	nm	35	5*
	Relative energy spread (e-/e+)	%	0.13	0.07
	Nominal bunch length	μm	300	44
BDS Parameters				
Length per side		m	2254	2750
	Maximum beam energy	GeV	250	
	Maximum beam energy (with more magnets)	GeV	500	1500
	Distance from IP to first quad (ILD/SiD)	m	3.51/4.5	3.5
	Crossing angle at IP	mrاد	14	20
	Horizontal beta function at IP	mm	11	10
	Vertical beta function at IP	mm	0.48	0.07
	Horizontal beam size	nm	474	45
	Vertical beam size	nm	5.9	1

Beam Delivery System Goals

Most important is experimental programme at ATF2

R. Tomas et al.

System optimisation,

-> e.g. smaller horizontal beta-function for CLIC (8->4mm), see Hector Garcia

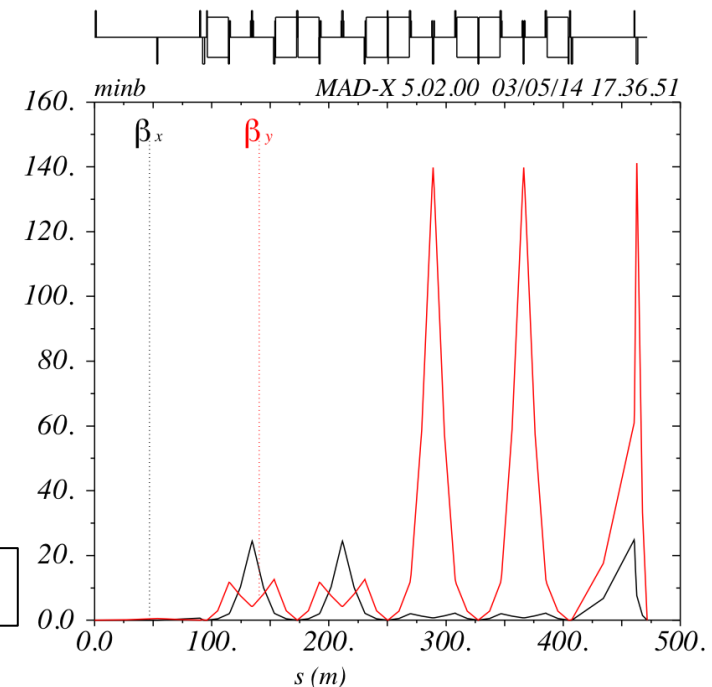
Tuning studies, in particular tuning with two beams (a difference to ATF2) and optimisation of system design for tuning

Exploitation of synergy with ILC

-> Rogelio already contributes to ILC, this has been formalised

-> $L^*=8\text{m}$ design adapted for ILC, see Marcin Patecki

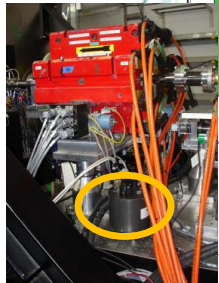
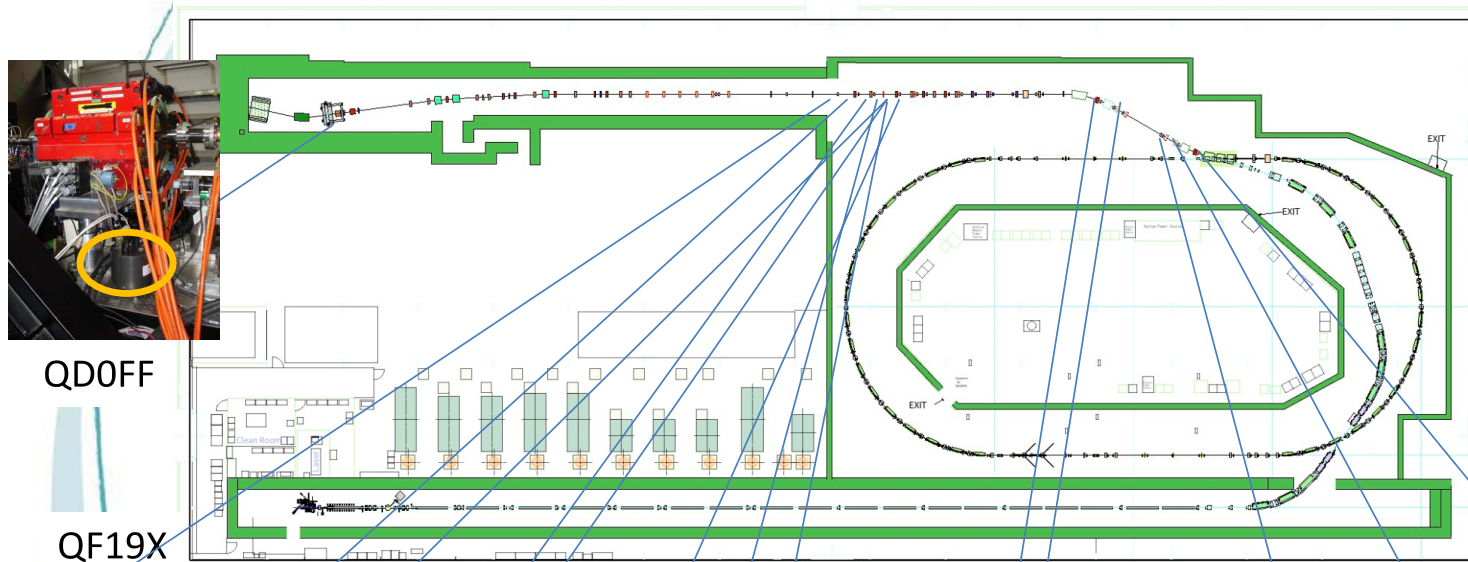
Fabien Plassard



Stabilisation Experiment



A. Jeremie, K.
Artoos, R.
Tomas et al.

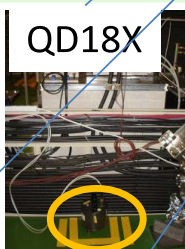


QD0FF

QF19X



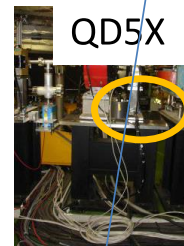
QD18X



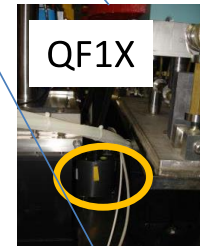
QD16X



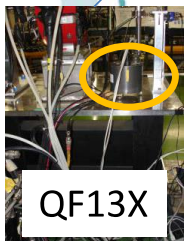
QF15X



QD5X



QF1X



QF13X



QD12X



QF11X



QD14X



QF4X



QF3X



QD2X



A.Jeremie

ATF2 operations meeting May 17 2013

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2014/8/14 Quy-Nhon, Vitnam,
K.Yokoya

Beam-based Steering Tests at FACET

(1) Sectors 02-04, first 200 meters of SLAC linac

Emittance before correction (S04)

$$X = 2.79 \times 10^{-5} \text{ m}$$

$$Y = 0.54 \times 10^{-5} \text{ m}$$

After:

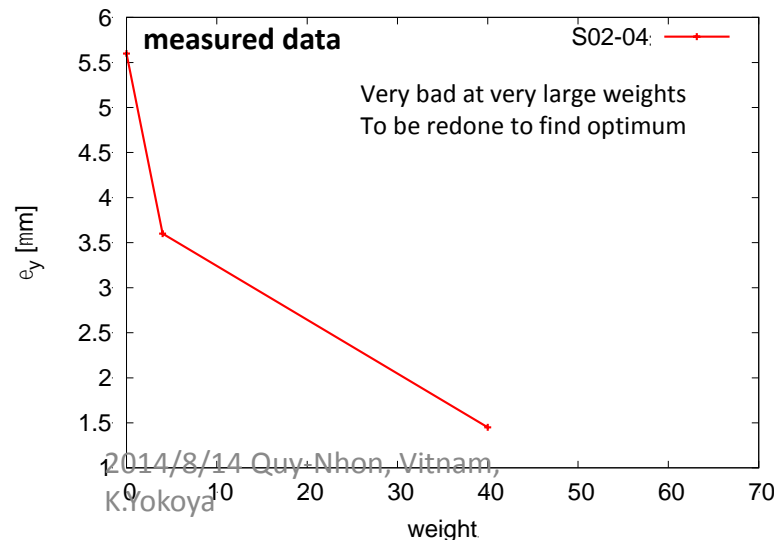
$$X = 3.38 \times 10^{-5} \text{ m}$$

$$Y = 0.14 \times 10^{-5} \text{ m}$$

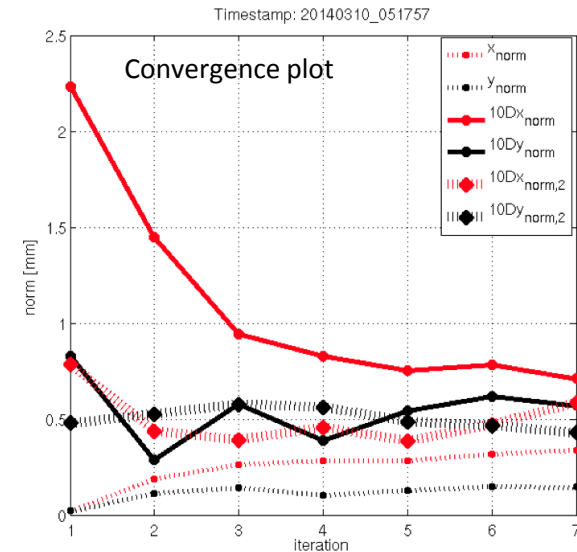
- Vertical emittance got reduced by a factor ~ 3.8 .
- Considerable incoming jitter on the H-axis jeopardized the X-axis

(2) Vertical emittance vs. weight scan:

It matches the expected behavior

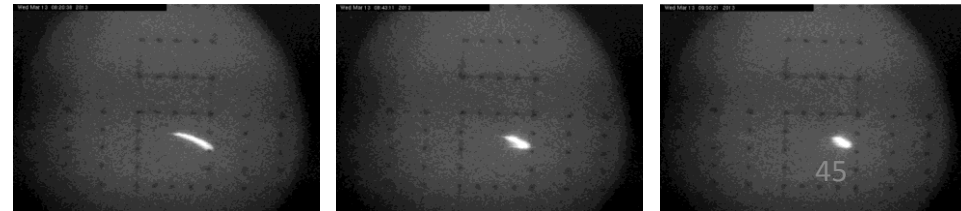


(3) First tests of simultaneous
Orbit + Dispersion + Wakefield correction
in sectors S05-11, 700 meters of SLAC linac



Vertical emittance got reduced from
from $1.58 \times 10^{-5} \text{ m}$
to $0.40 \times 10^{-5} \text{ m}$
(factor ~ 4)

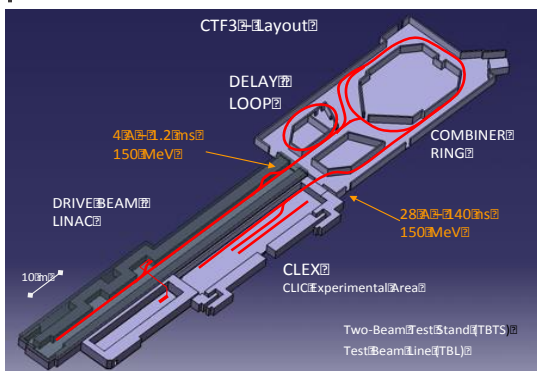
Beam transverse profile per iteration step (DFS correction)



CLIC roadmap

2013-18 Development Phase

Develop a Project Plan for a staged implementation in agreement with LHC findings; further technical developments with industry, performance studies for accelerator parts and systems, as well as for detectors.



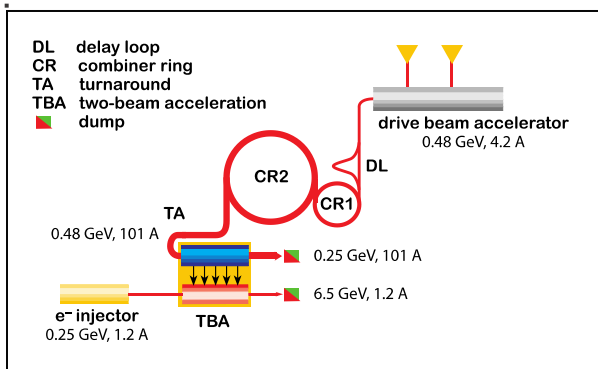
2018-19 Decisions

On the basis of LHC data and Project Plans (for CLIC and other potential projects), take decisions about next project(s) at the Energy Frontier.

4-5 year Preparation Phase

Finalise implementation parameters, Drive Beam Facility and other system verifications, site authorisation and preparation for industrial procurement.

Prepare detailed Technical Proposals for the detector-systems.



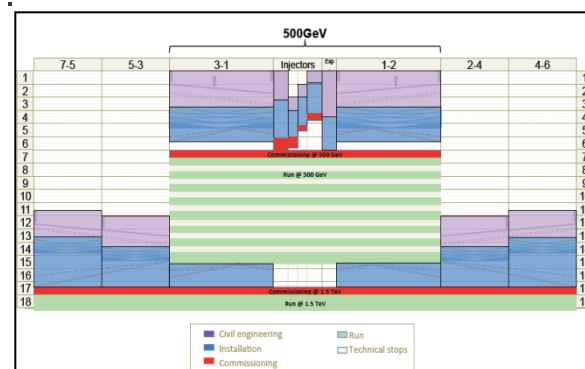
2024-25 Construction Start

Ready for full construction and main tunnel excavation.

Construction Phase

Stage 1 construction of CLIC, in parallel with detector construction.

Preparation for implementation of further stages.



Commissioning

Becoming ready for data-taking as the LHC programme reaches completion.