

VERTEX 2014

23rd International Workshop on Vertex Detectors

Mácha Lake | Doksy, Czech Republic



September 15 - 19, 2014

Vertexing and Tracking Summary and Outlook



*Francesco Forti
INFN and University, Pisa*



Disclaimer and apologies

- Vertex detectors are a very active and vibrant field
- Impossible to represent everyone and everything: personal taste in choice of topics
 - Please don't get mad at me.
- Could not attend most of the conference
 - I regret not enjoying this beautiful place
 - Busy building Belle-II vertex detector !



Outline

- Yesterday and Today
- Tomorrow
- Day After Tomorrow
- The Future

Challenges

- Granularity and resolution
- Material budget
- Device simulation
- Readout speed
- Local intelligence
- Power dissipation and cooling
- Interconnection density
- System integration
- Trigger and online tracking
- Track and Vertex Reconstruction

The Vertex conference series

2015		2014	Macha Lake, The Czech Republic
2013	Lake Starnberg, Germany	2012	Jeju, Korea
2011	Rust, Austria	2010	Loch Lomond, Scotland, UK
2009	Mooi Veluwe, Putten, The Netherlands	2008	Uto Island, Sweden
2007	Lake Placid, New York, USA	2006	Perugia, Italy
2005	Chuzenji Lake, Nikko, Japan	2004	Menaggio, Como, Italy
2003	Low Wood, Lake Windermere, Cambria, UK	2002	Kailua-Kona, Hawaii, USA
2001	Brunnen, Switzerland	2000	Sleeping Bear Dunes, Lake Michigan, USA
1999	Texel, The Netherlands	1998	Santorini, Greece
1997	Mangaratiba, Rio de Janeiro, Brazil	1996	Chia, Sardinia, Italy
1995	Ein Gedi, Dead Sea, Israel	1994	Lake Monroe, Indiana, USA
1993	Lake Bohinj, Slovenia	1992	Basto Island, Finland

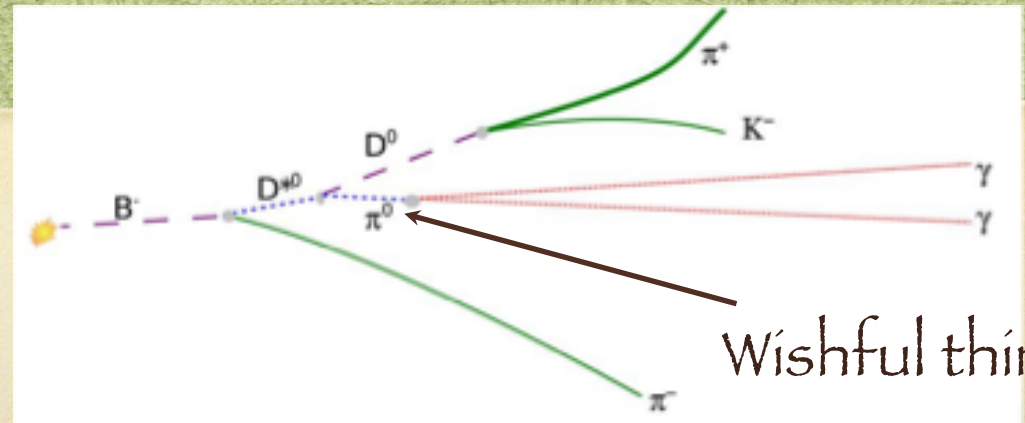
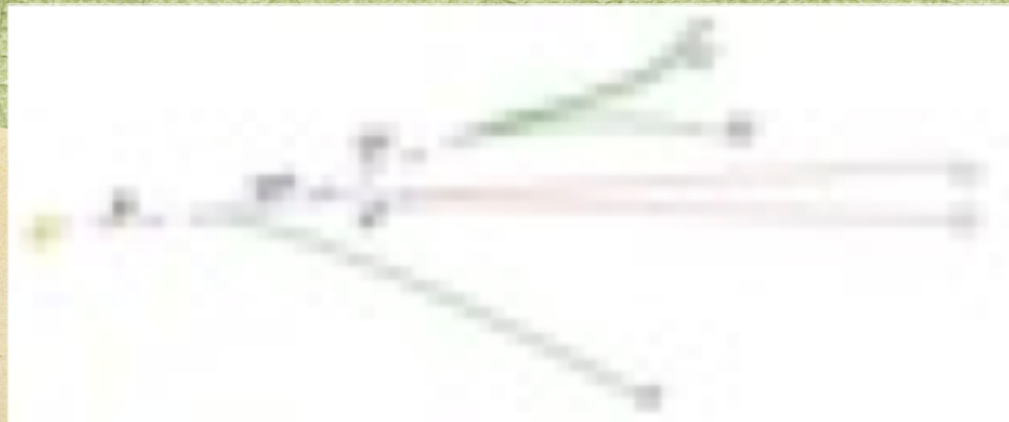
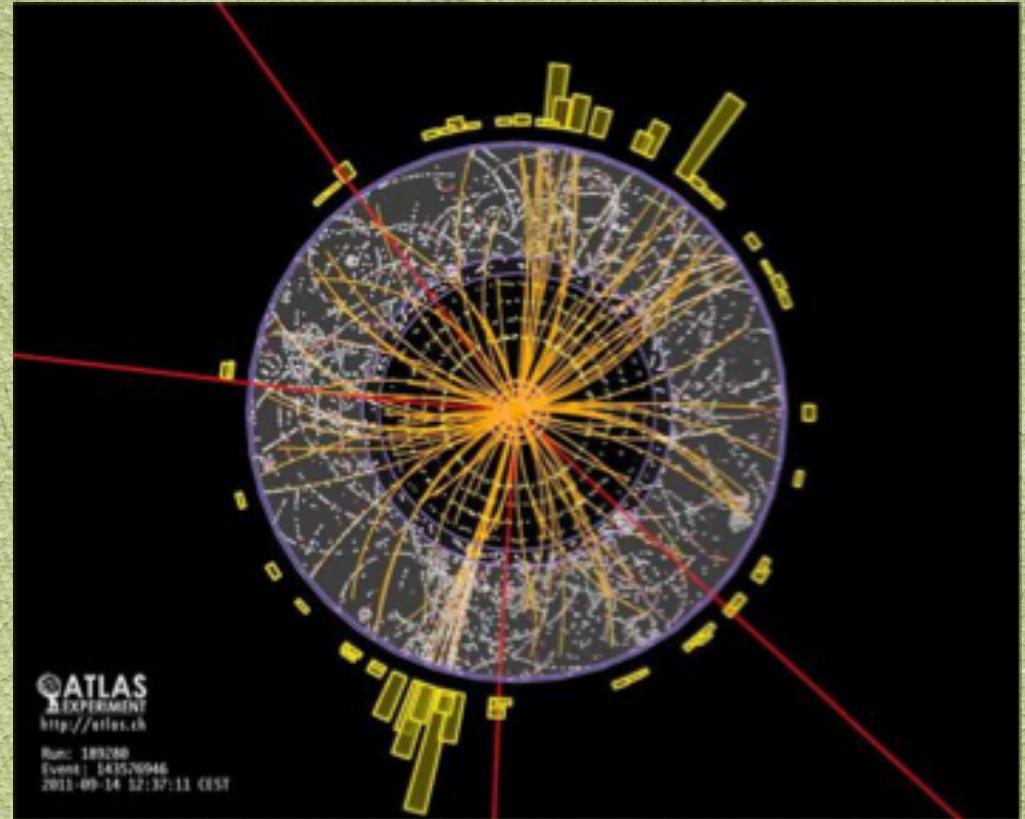
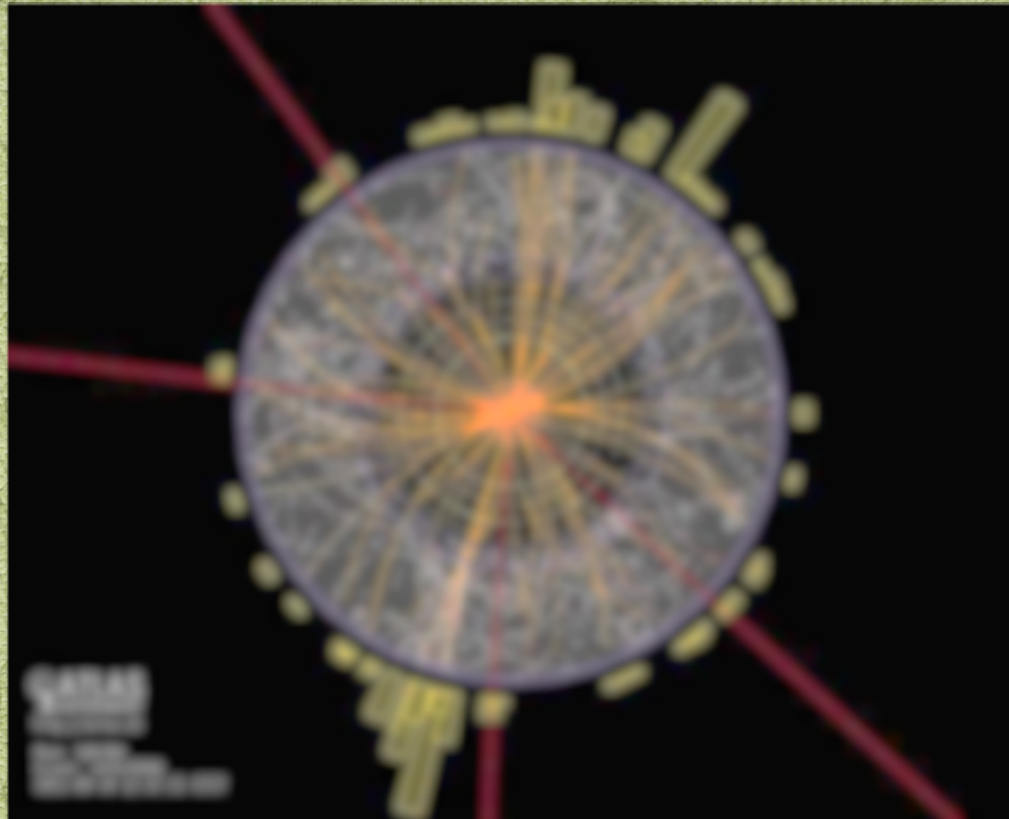


YESTERDAY - DR. ROBERT
I'M ONLY SLEEPING - AND YOUR BIRD CAN SING
WE CAN WORK IT OUT - DAY TRIPPER
NOWHERE MAN - WHAT GOES ON?
DRIVE MY CAR - IF I NEEDED SOMEONE
ACT NATURALLY

The Beatles

Yesterday And Today

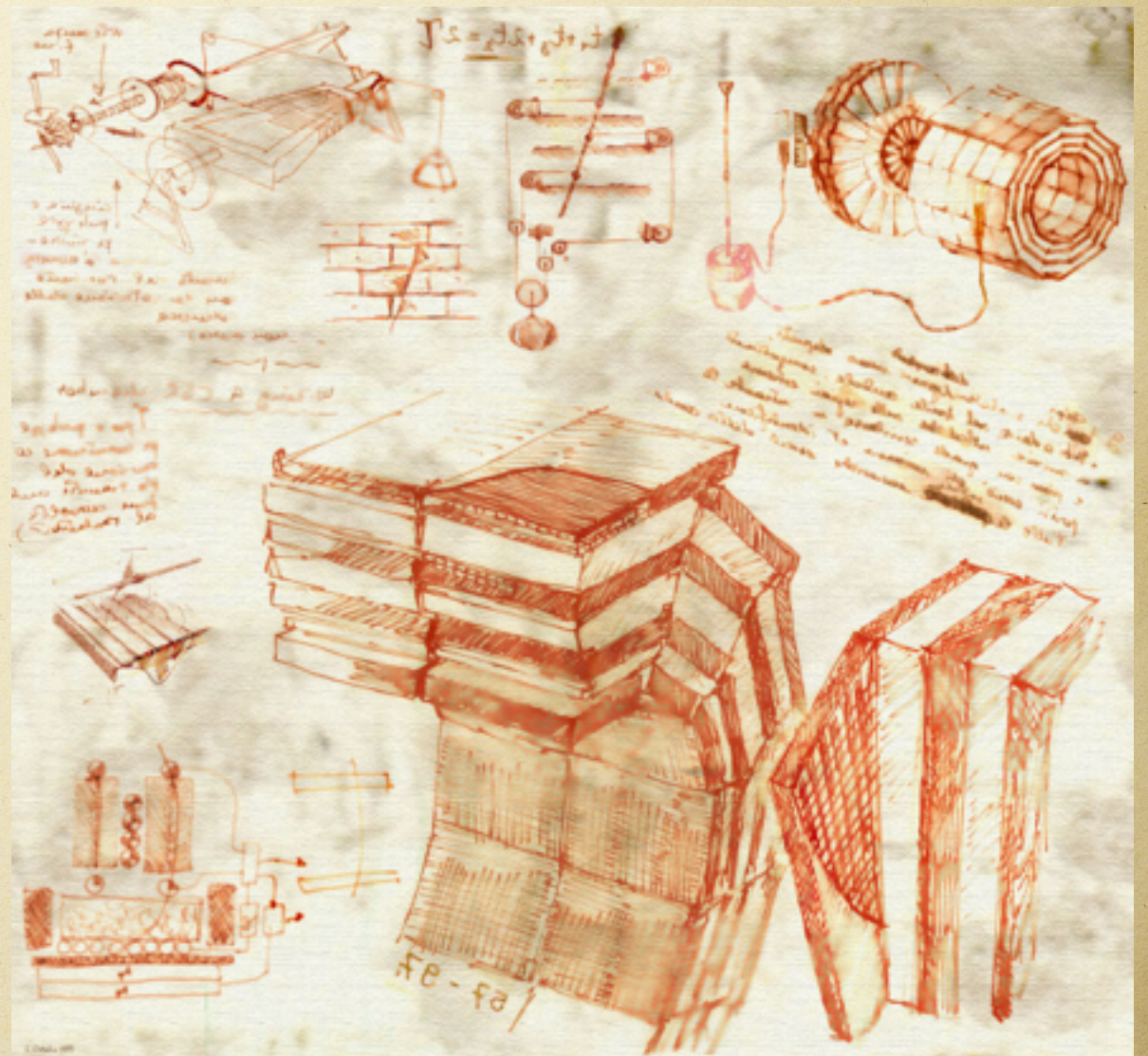
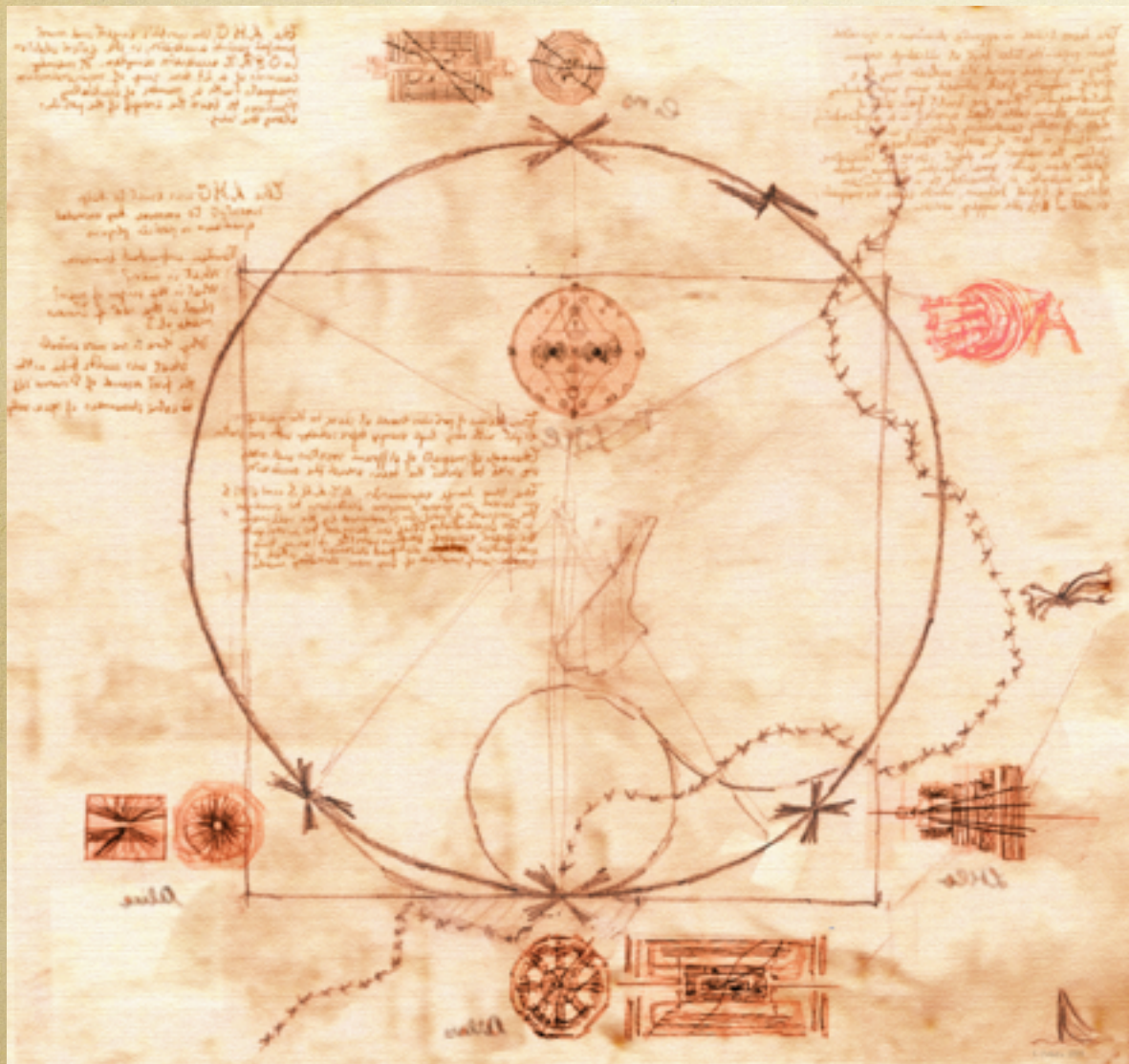




We need eyes to see

Long R&D process

LHC ca. 1515 A.D.



The Planar Process

or the birth of semiconductor technology.

In solid state sensors, more than in other fields, detector development is heavily driven by the available (affordable) technology.

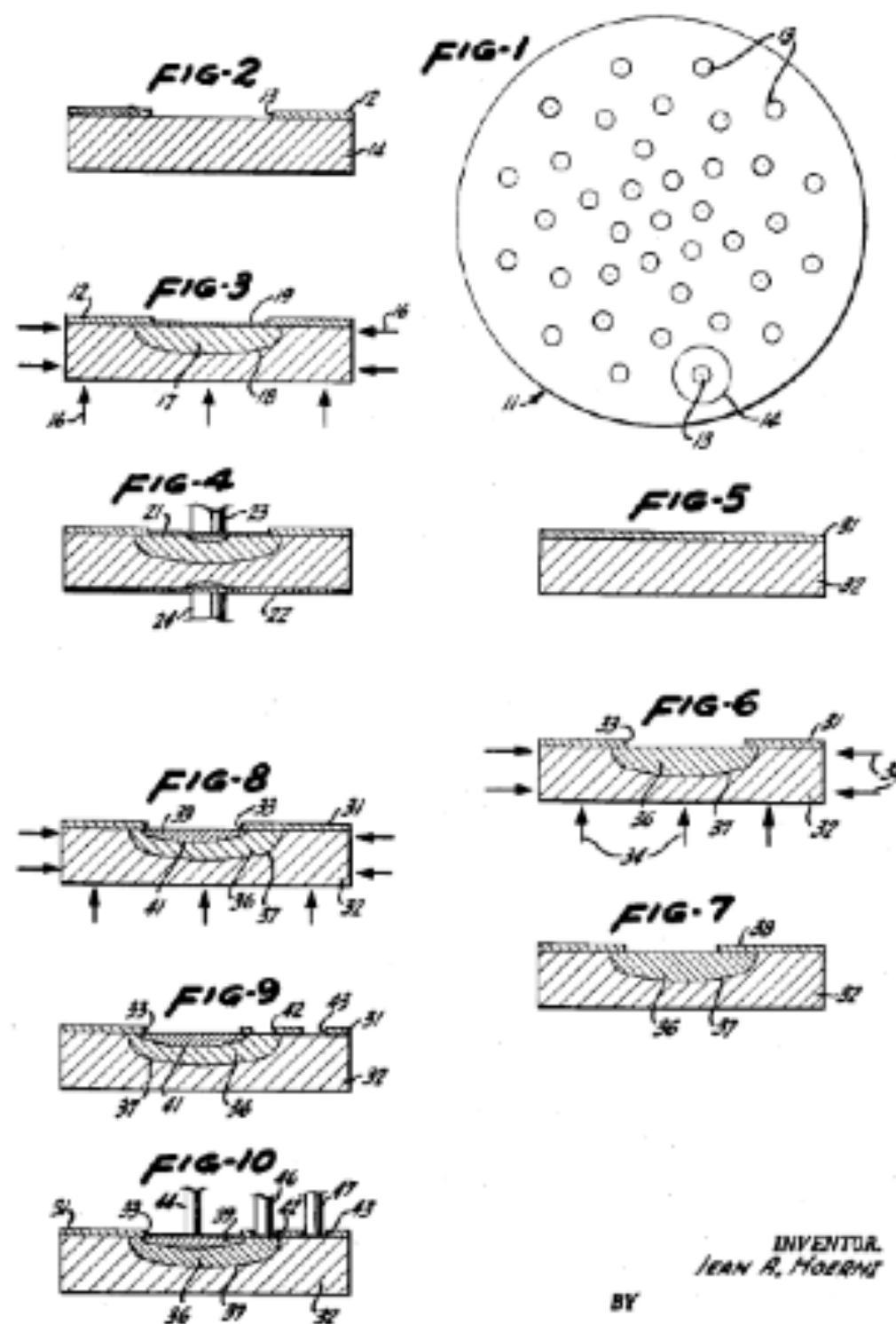
Nov. 13, 1962

J. A. HOERNI

3,064,167

SEMICONDUCTOR DEVICE

Original Filed May 1, 1959



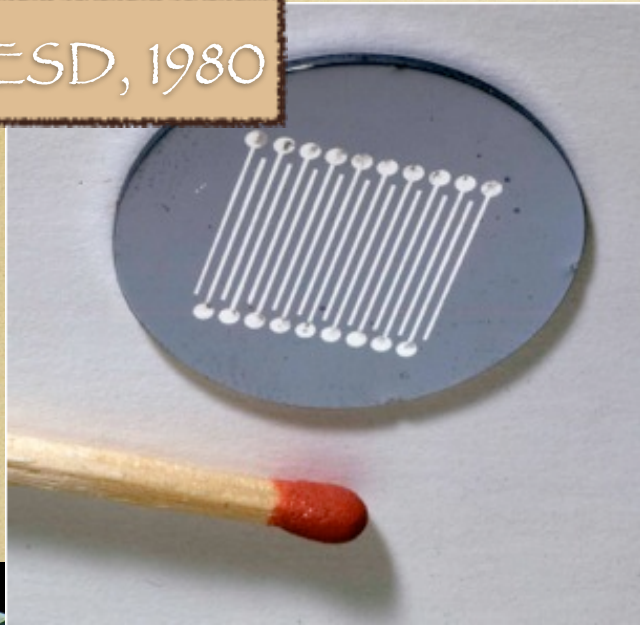
INVENTOR
JEAN R. HOERNI

BY

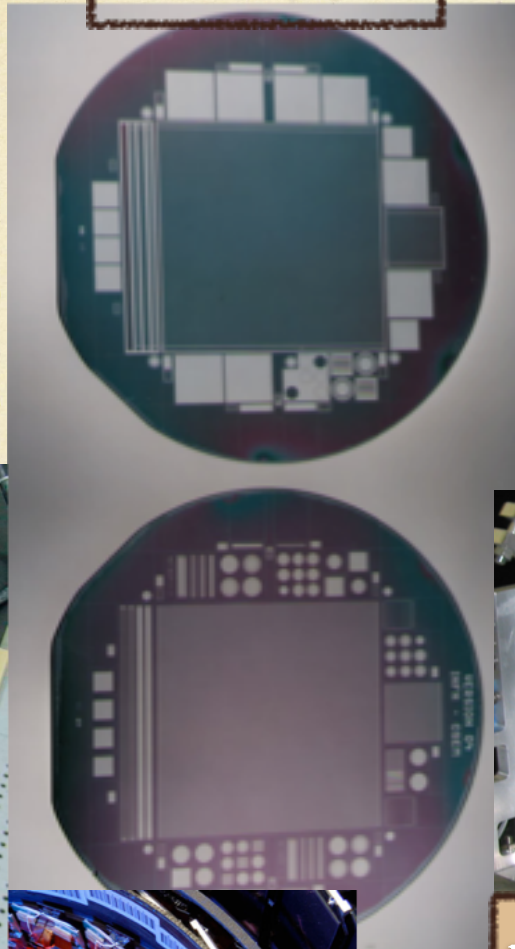
Lippincott, Rallo & Henderson
ATTORNEYS

A long history: Semiconductor Strip Detectors

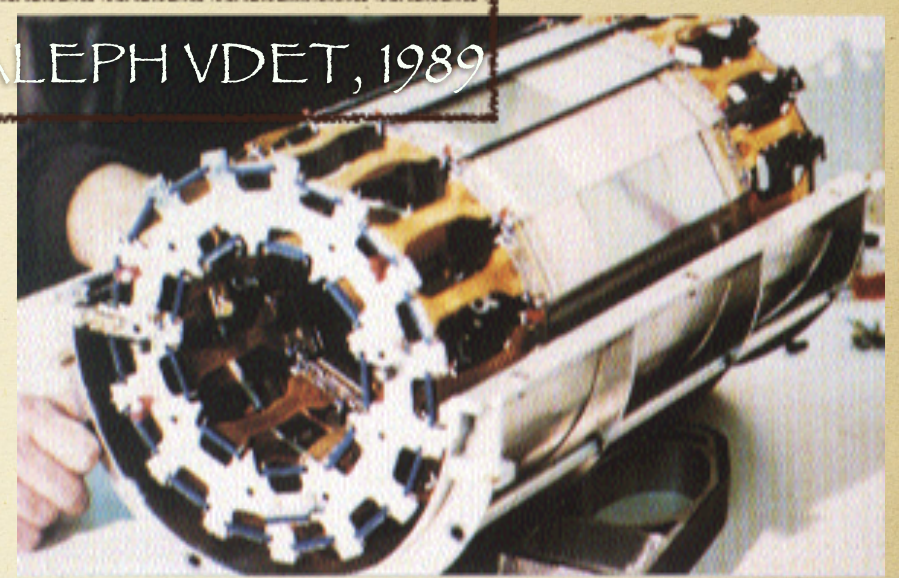
MESD, 1980



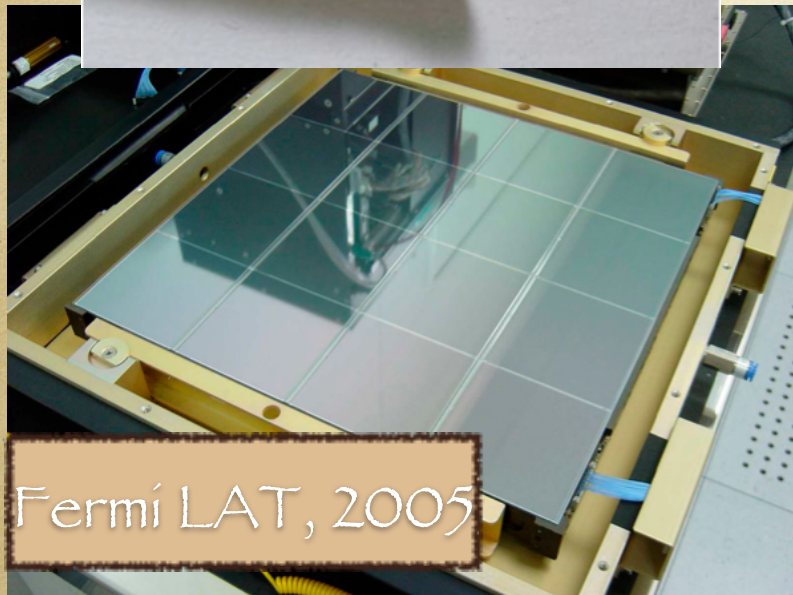
DSSD, 1986



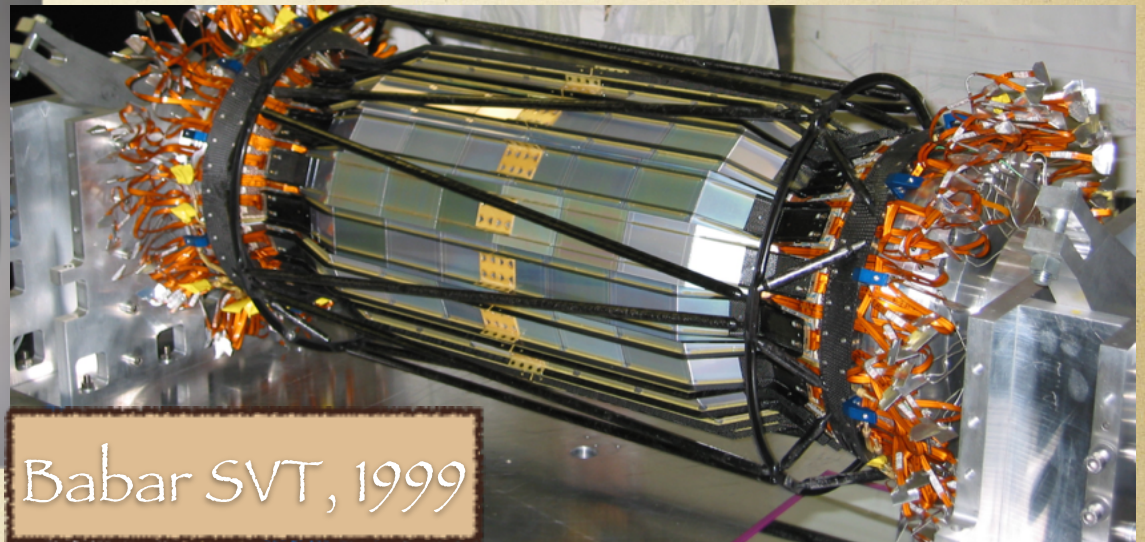
ALEPH VDET, 1989



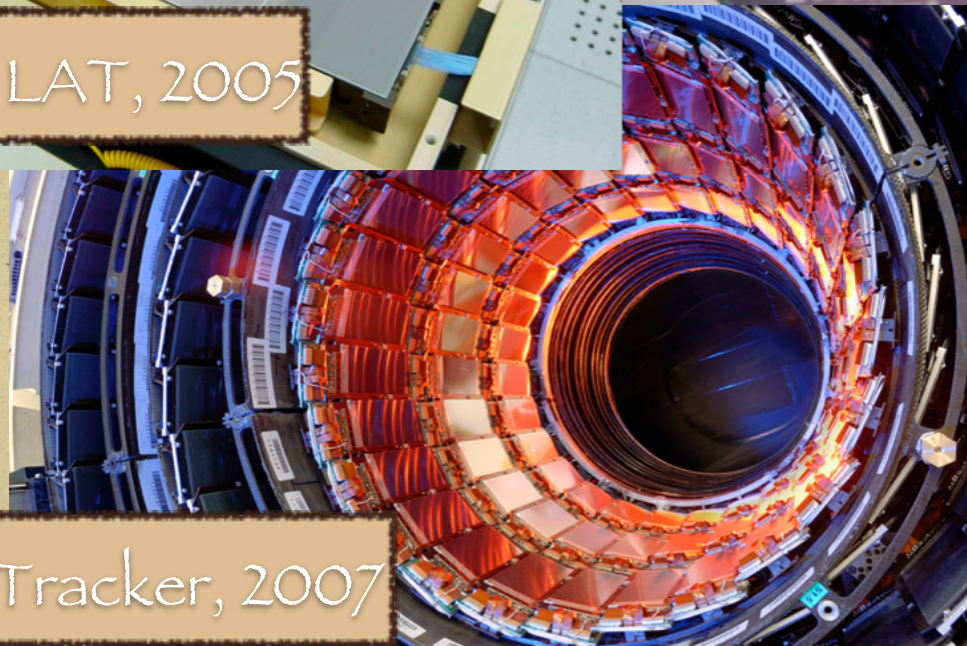
Fermi LAT, 2005



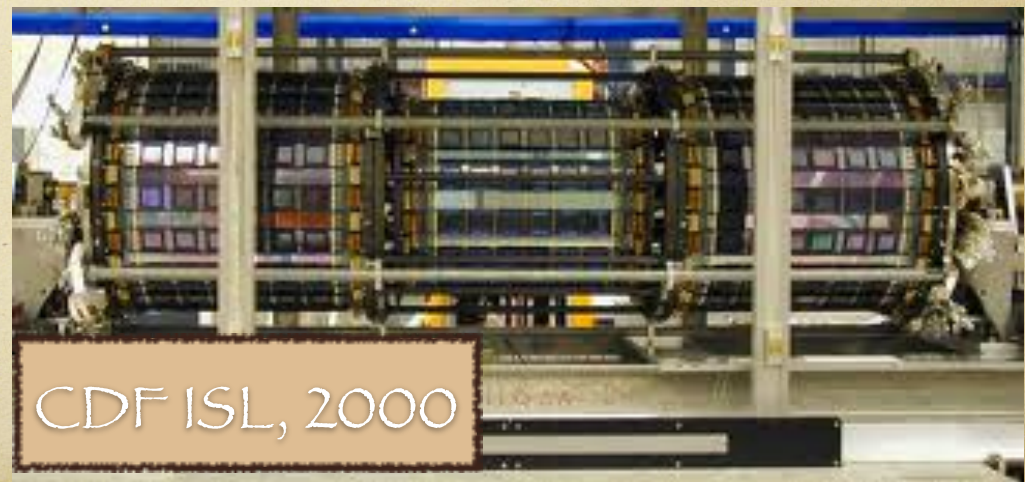
Babar SVT, 1999



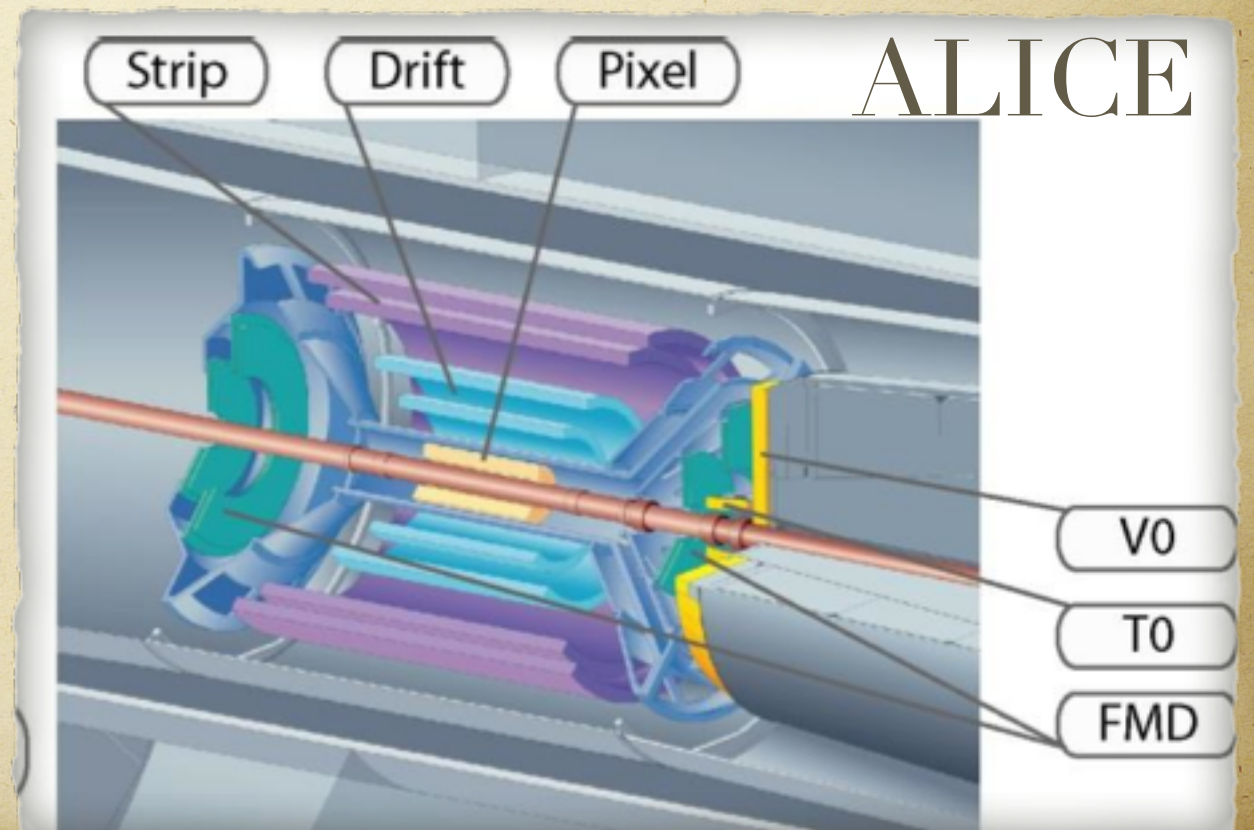
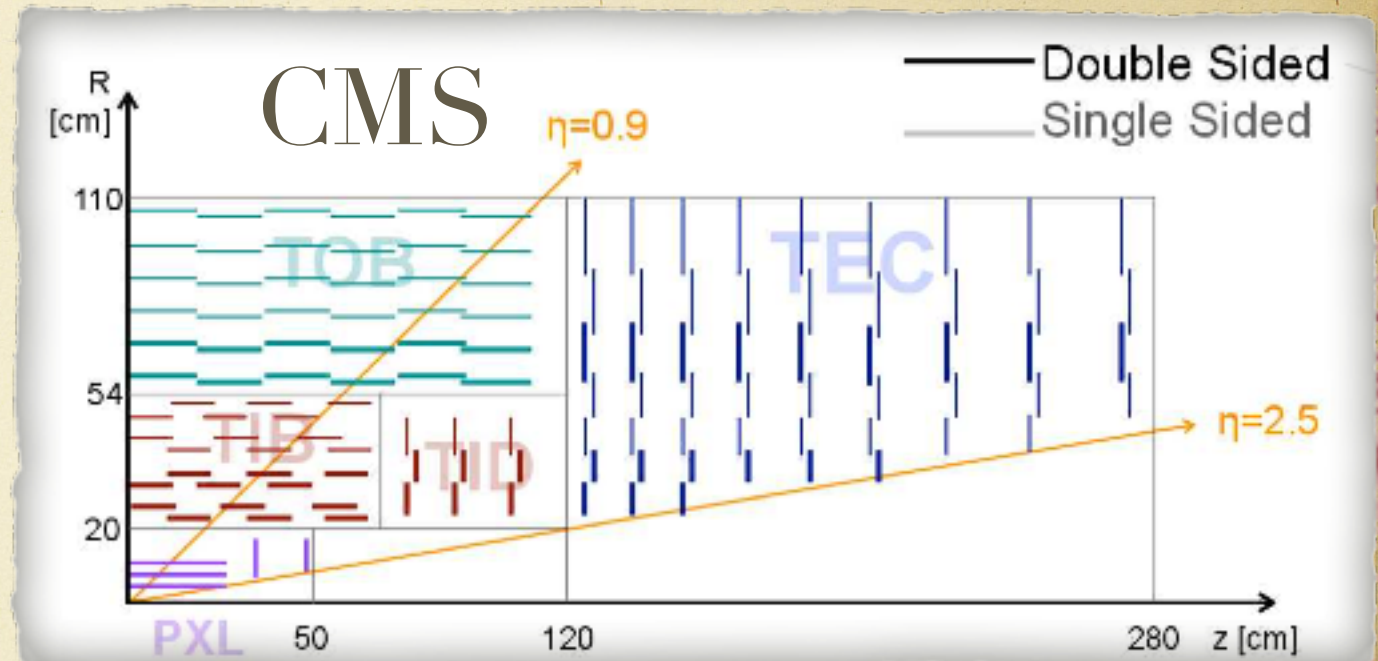
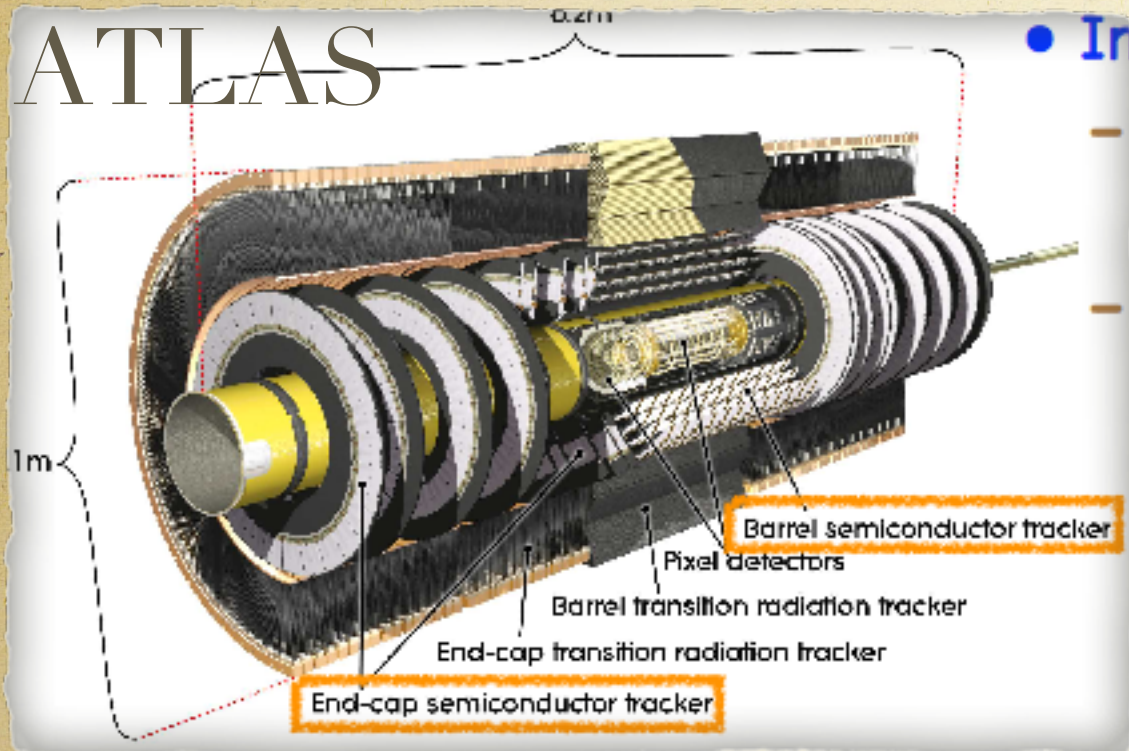
CMS Tracker, 2007



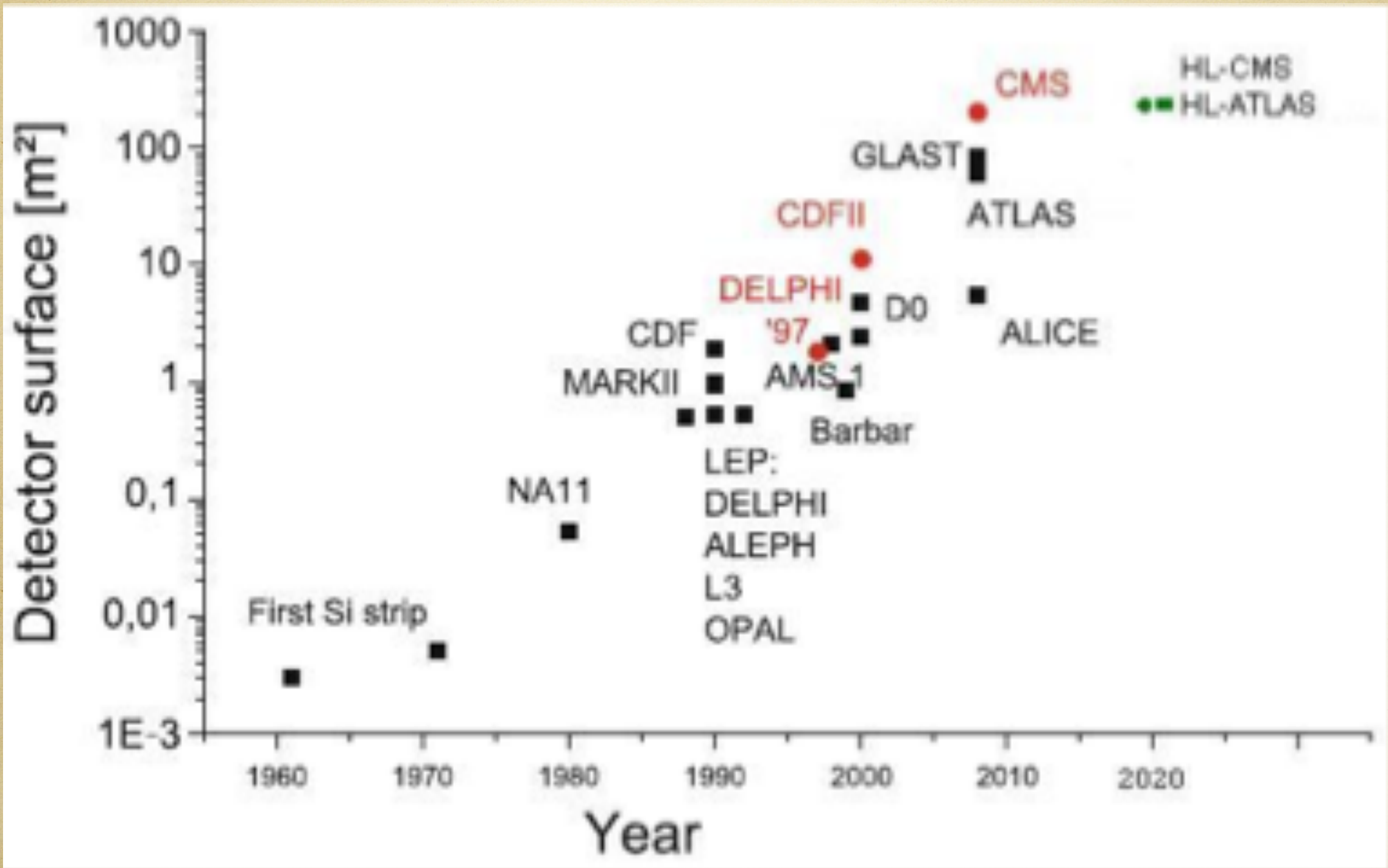
CDF ISL, 2000



Today's marvels



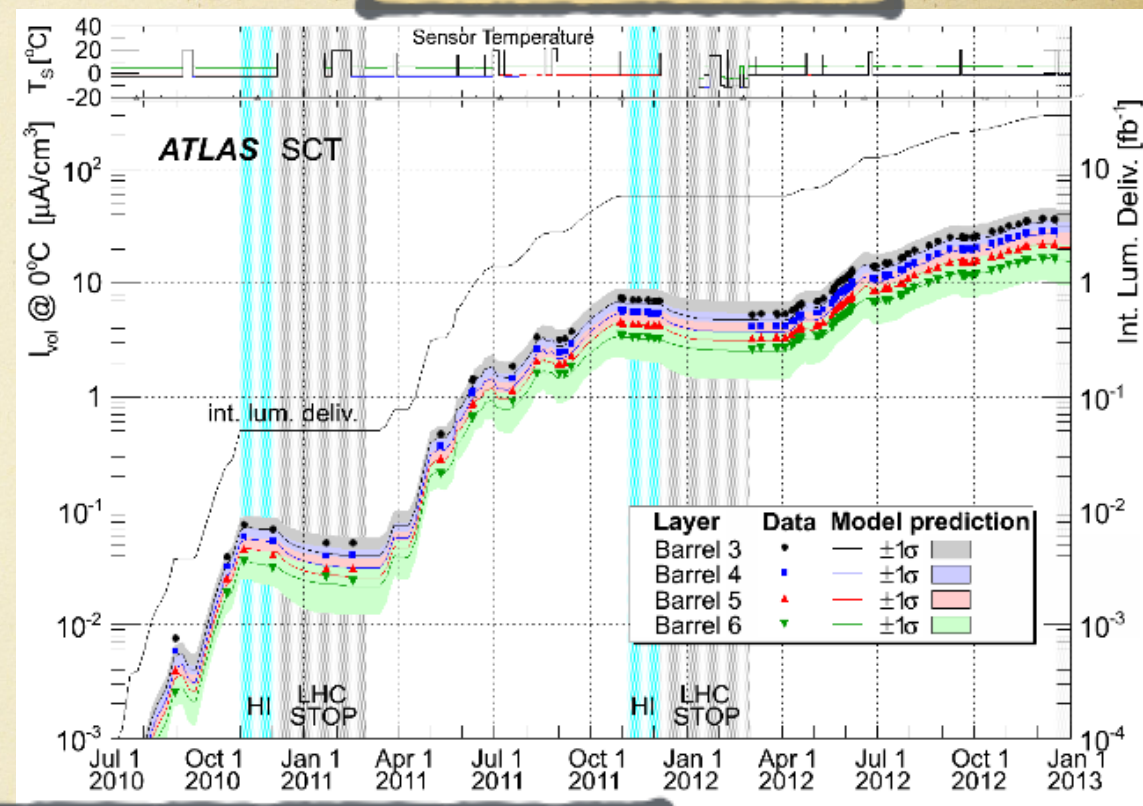
Silicon Detectors



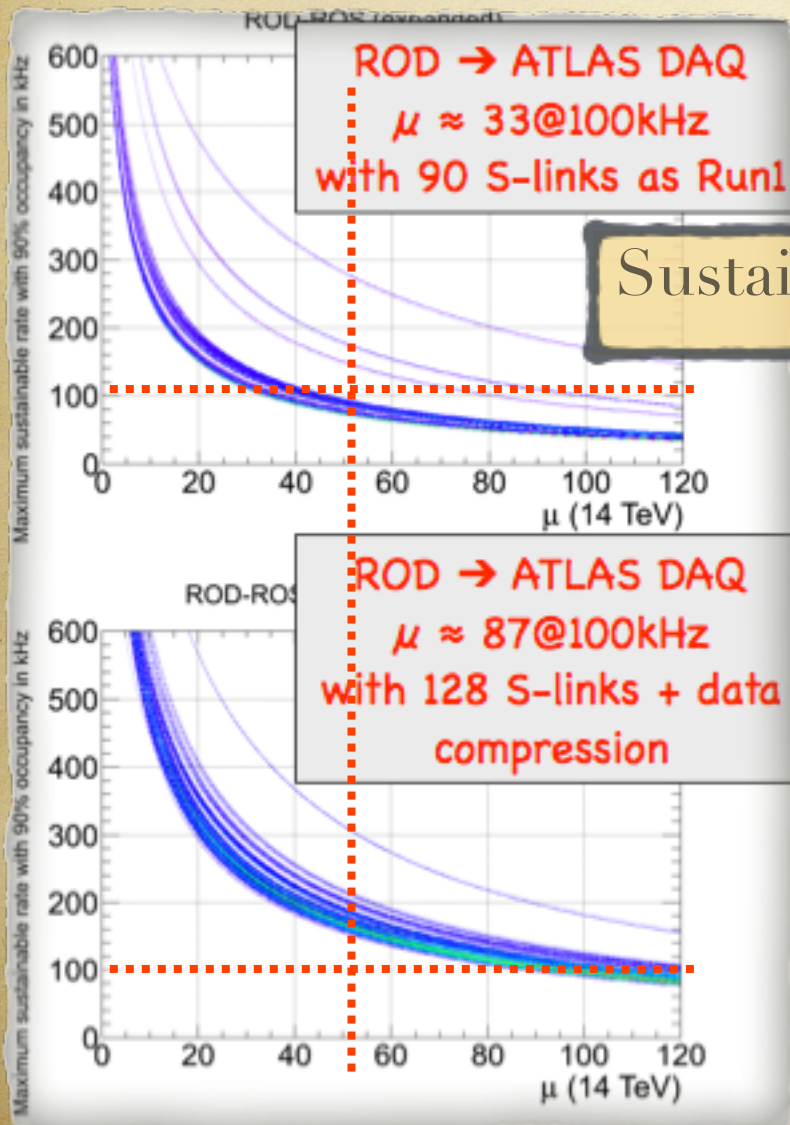
ATLAS - SCT

Leakage Current

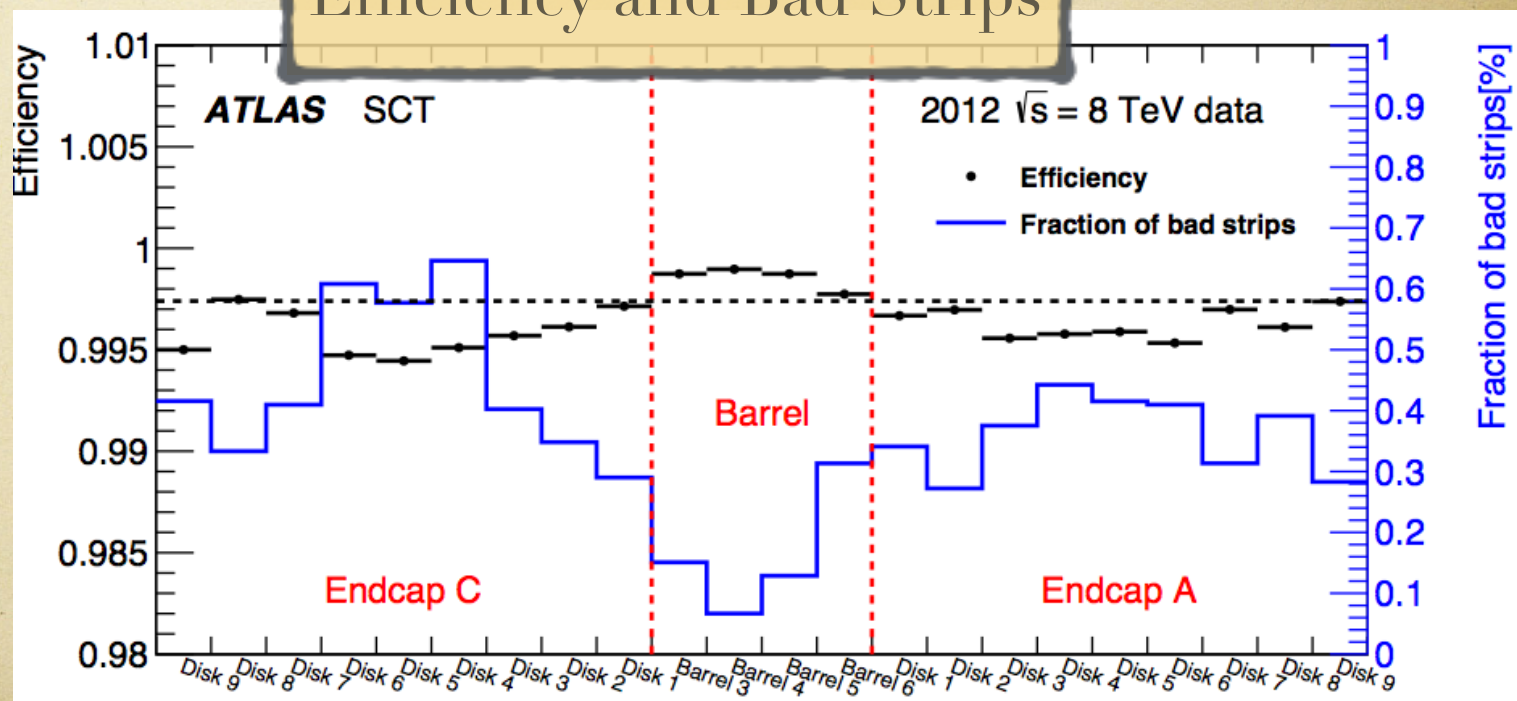
- Very good performance and stability over Run1. CO2 evaporative cooling. Well understood detector
- Improved bandwidth to cope with larger pile-ups in Run 2



Sustainable Rate

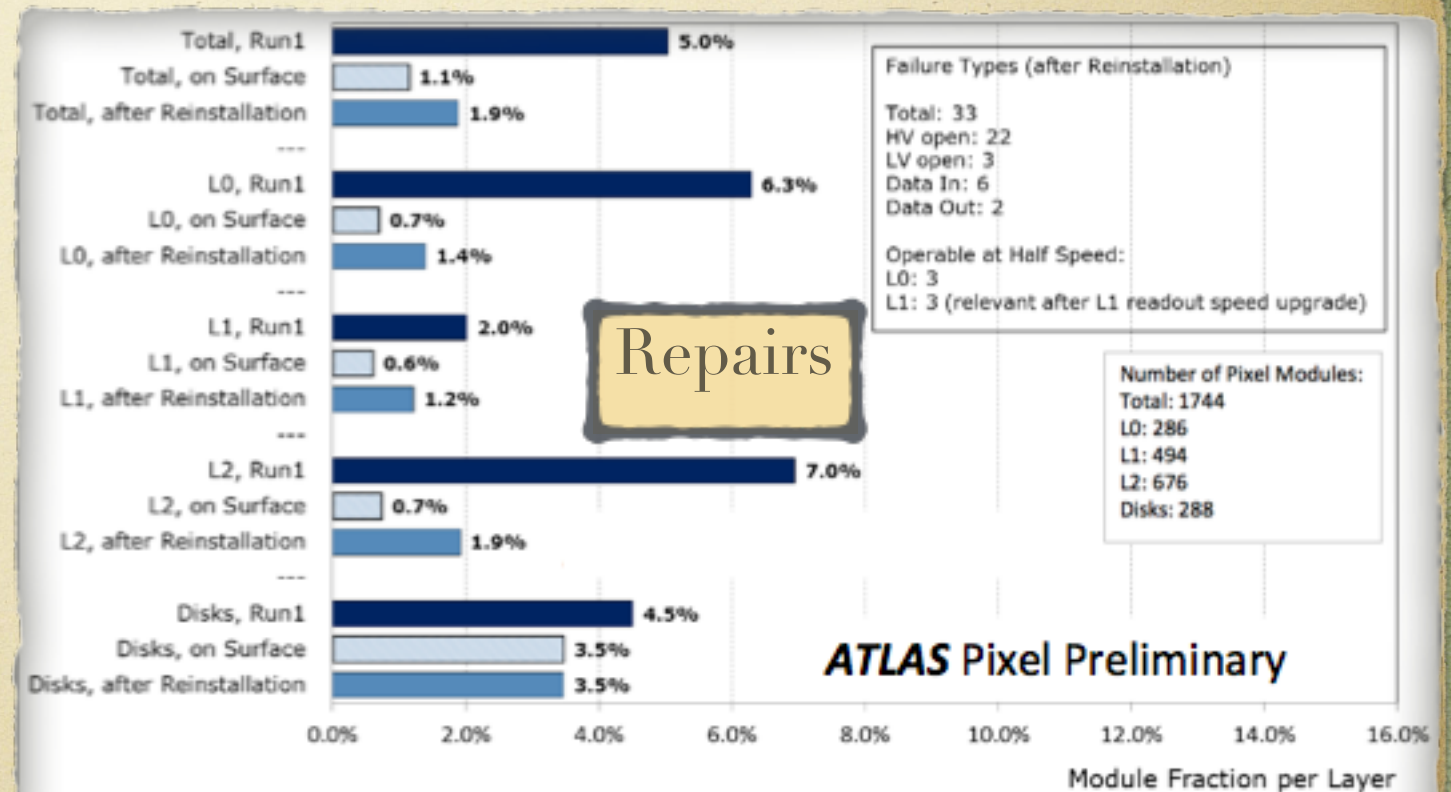
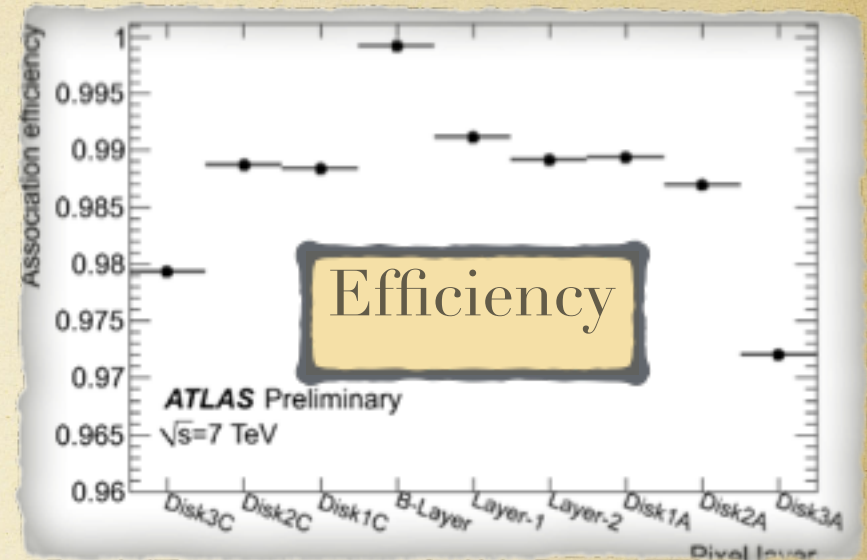
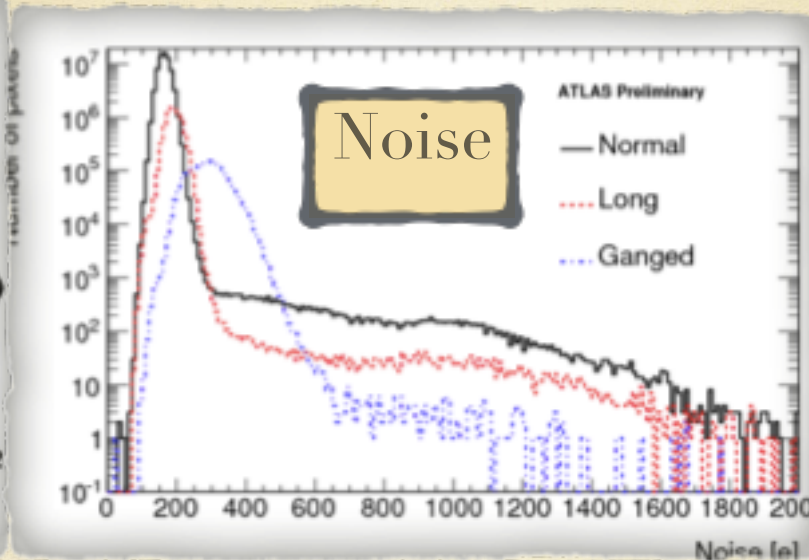
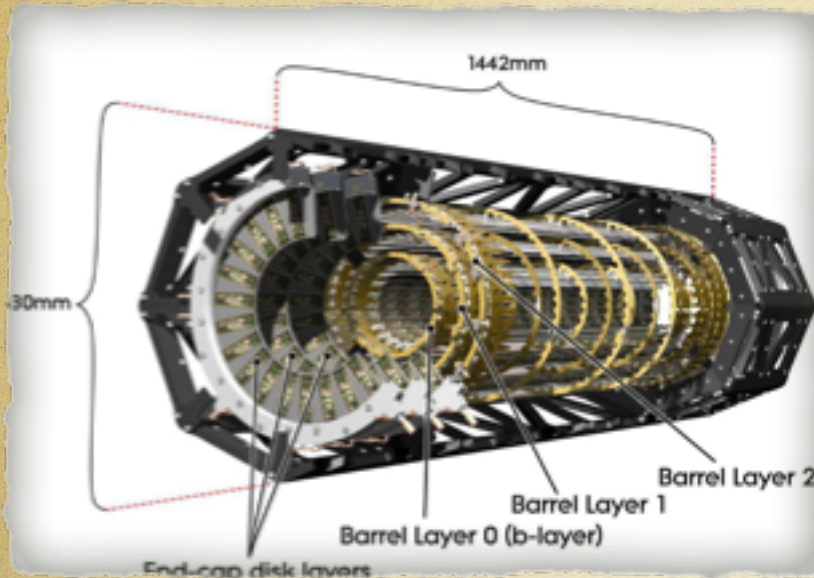


Efficiency and Bad Strips



K.Nagai: VTX2014

ATLAS - PIXELS



To be mentioned that few modules have been lost when the Detector was reinstalled in ATLAS, so the services are still mechanical fragile

A. La Rosa: VTX2014

- Pixel size 50x400(600)um
- 80M pixels system, 1744 modules
- Significant (5%) number of disabled modules
- Extraction - repair and reinsert done in LS1
- Services are fragile

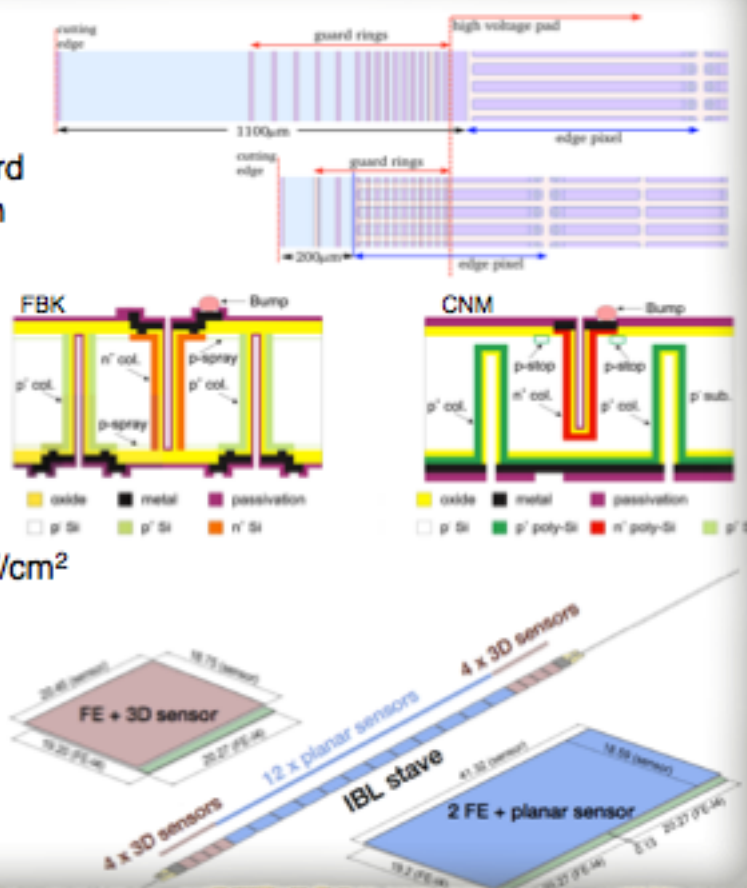
ATLAS - IBL

- 4th pixel layer (IBL) Installed in LS1
 - Improve pattern recognition, redundancy, resolution
- New sensor technology, new chip: 50x250um
 - First time of 3D sensor

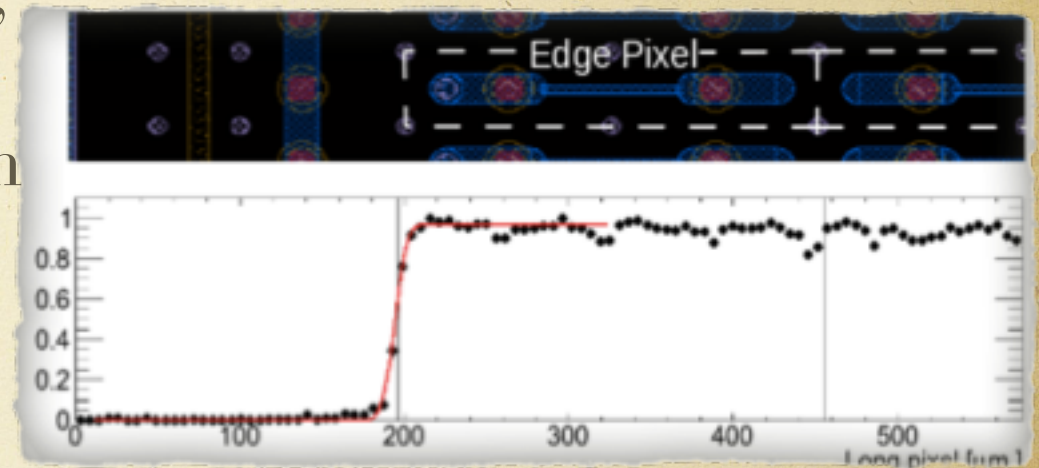
Two technologies: planar and 3D

Two technologies chosen: **Planar** and **3D**

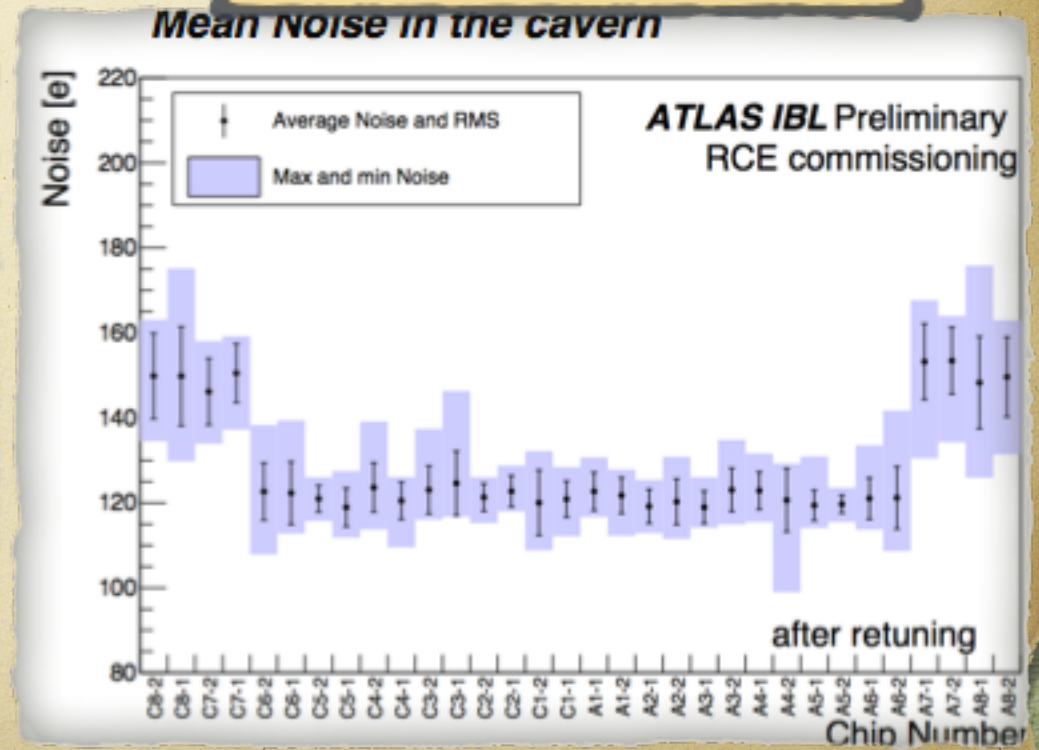
- Planar (produced by CiS)**
 - 200 μm thick n⁺-in-n sensor
 - Inactive edge minimized by shifting guard rings (13) underneath active pixel region
- 3D (produced by CNM and FBK)**
 - 230 μm thick n⁺-in-p sensor
 - Column through ~ full bulk with two electrodes per pixel
- Sensor specification:**
 - Qualified up to $5 \times 10^{15} n_{\text{eq}}\text{cm}^{-2}$
 - Sensor max power dissipation: 200 mW/cm² at -15°C
 - Single-hit efficiency > 97%
- Sensor technology onto stave:**
 - 75% Planar (central)
 - 25% 3D (extremities, large η)



Edge efficiency



Noise after installation

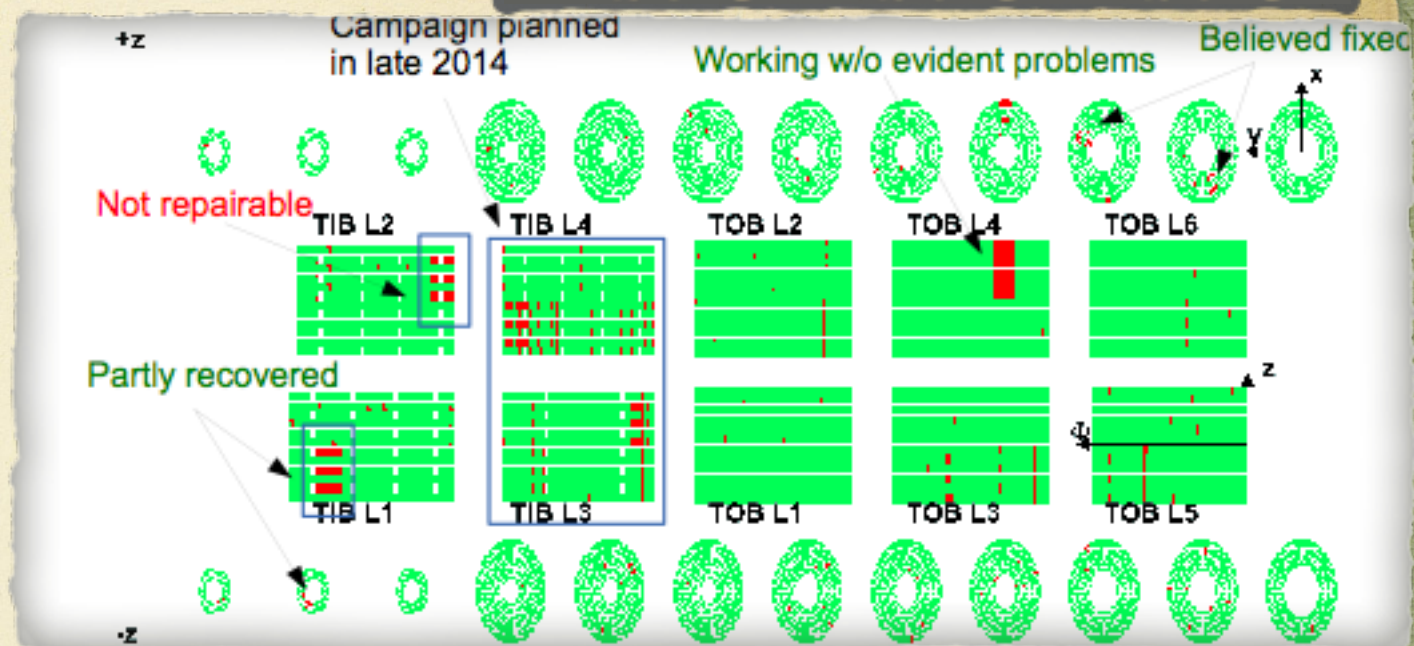


A. La Rosa: VTX2014

CMS - SST

Detector status after repairs

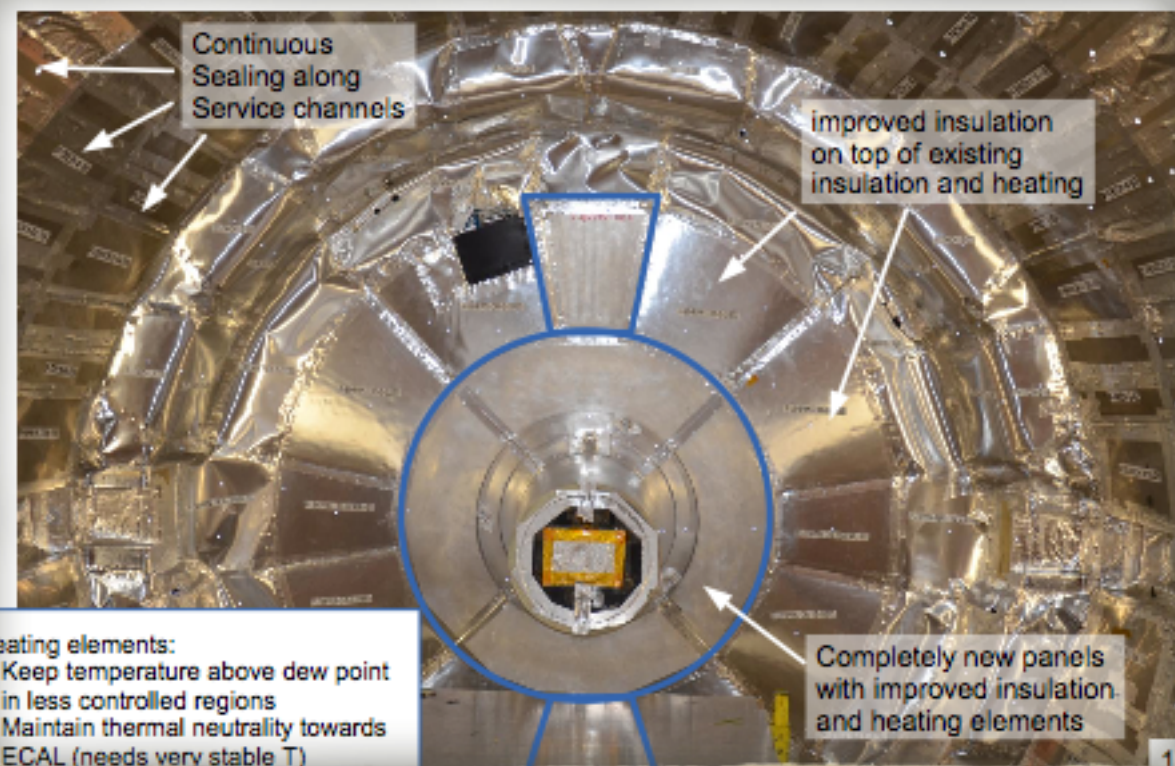
- Largest silicon tracker ever built: active area 200m², 5 m long, 2.5 m diameter
- Very good performance in Run1(warm). S6F14 cooling
- Extensive activity to allow cold (-15°C) operation in Run2
- Needed to cope with radiation damage of sensors



Cooling circuit leak rate

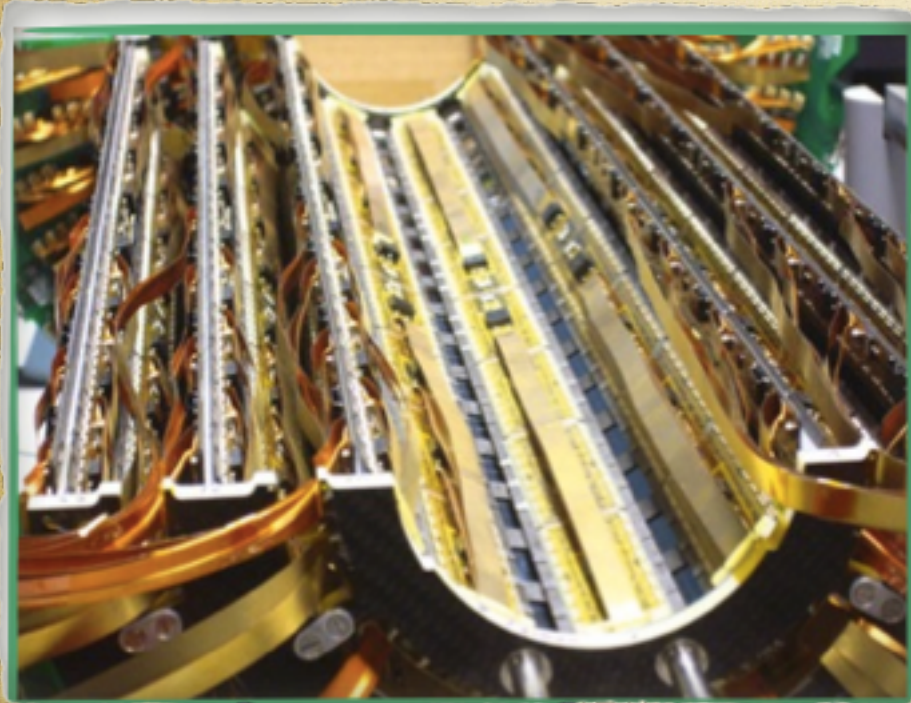


Closed lines to keep leak rate low

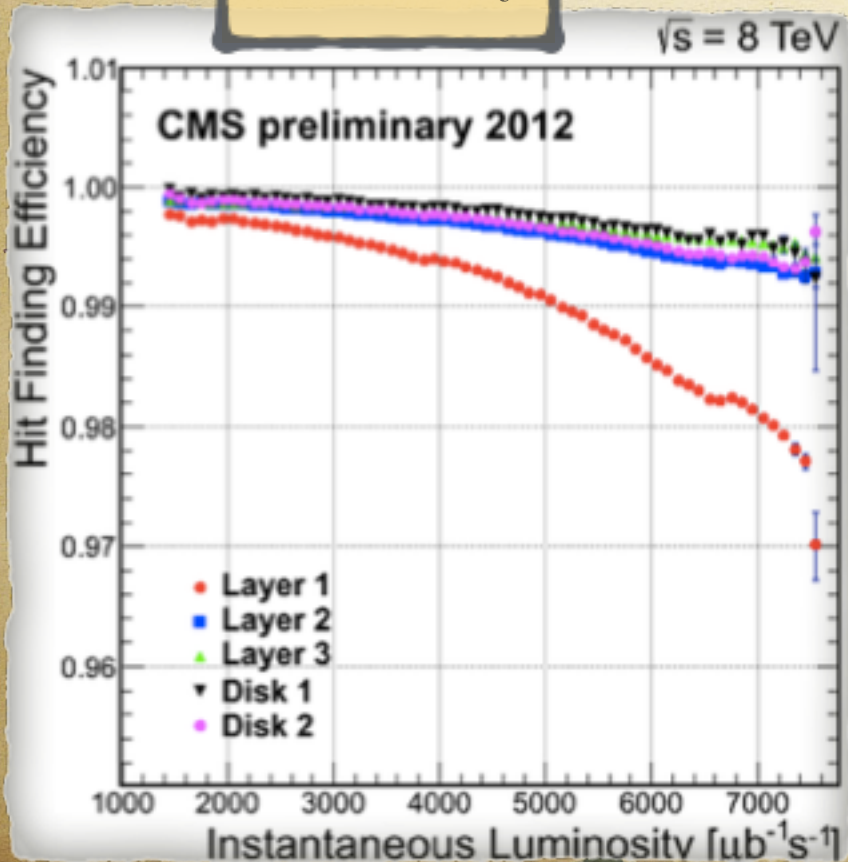


E. Butz: VTX2014

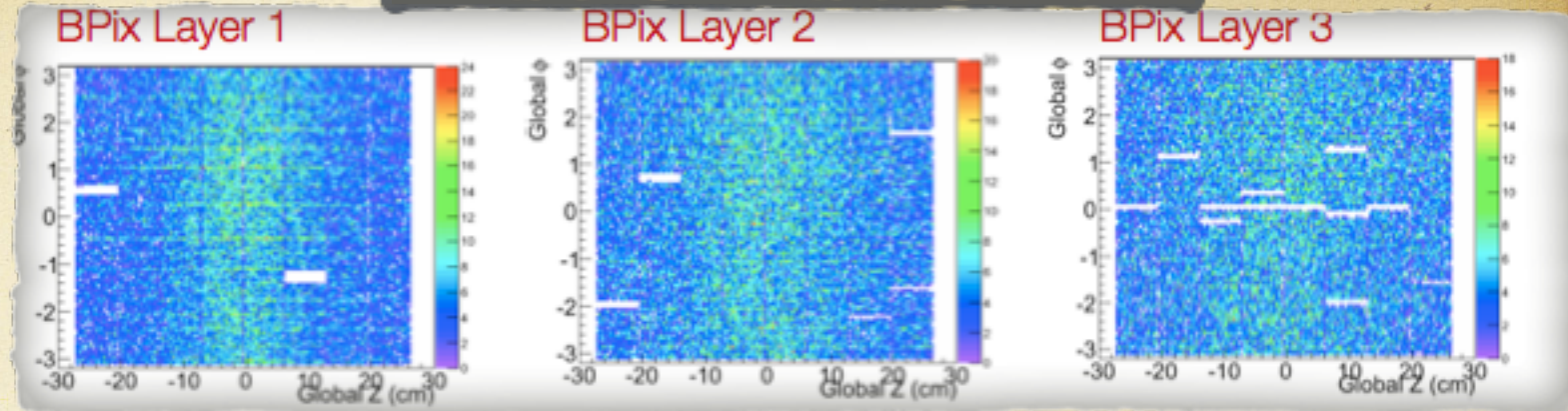
CMS - PIXELS



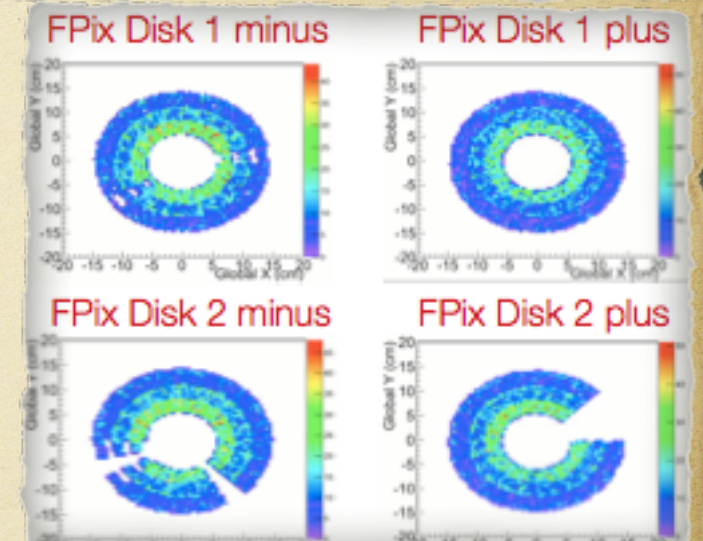
Efficiency



Detector status after Run1

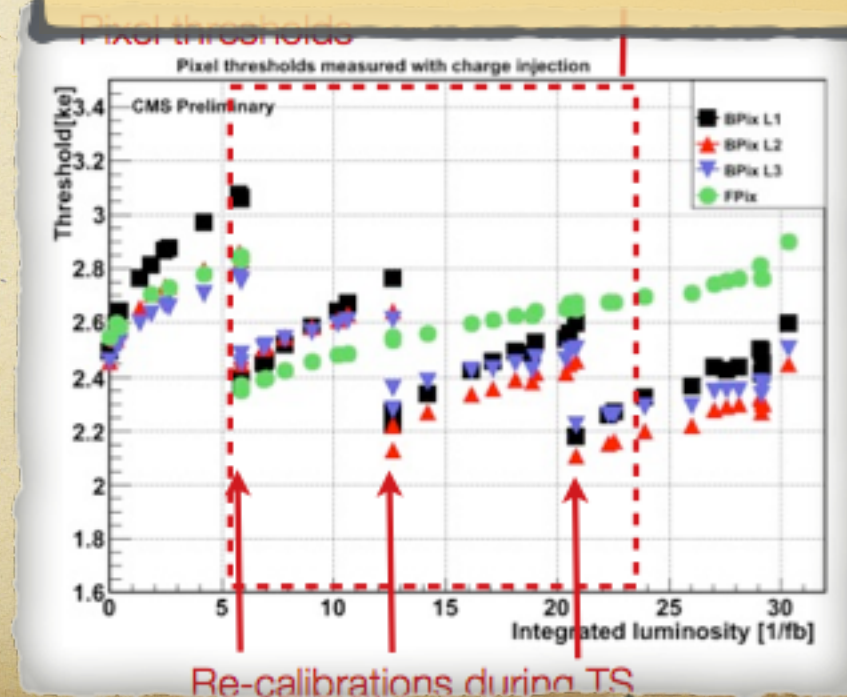


- 66 M Pixels (100x250um)
- Faults at the end Run1:
 - 2.3% in BPix, 7.8% in FPix
 - Repaired (99.9%) in LS1.



- Several radiation effects:
 - Current, voltage
 - Threshold recalibration needed with increased current: not expected
 - Automatic SEU detection and recovery essential for high efficiency

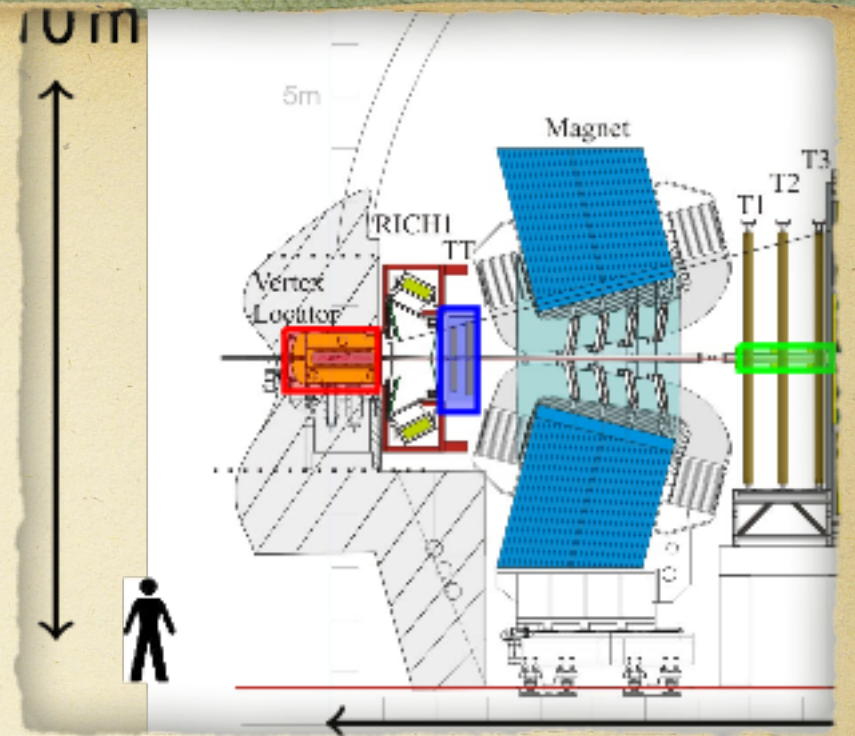
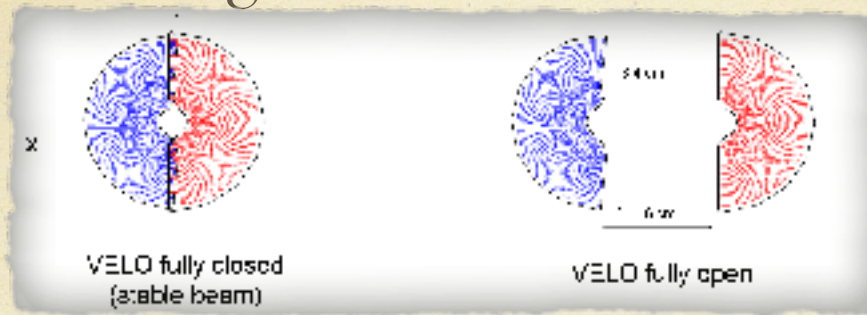
Threshold drift and recalib



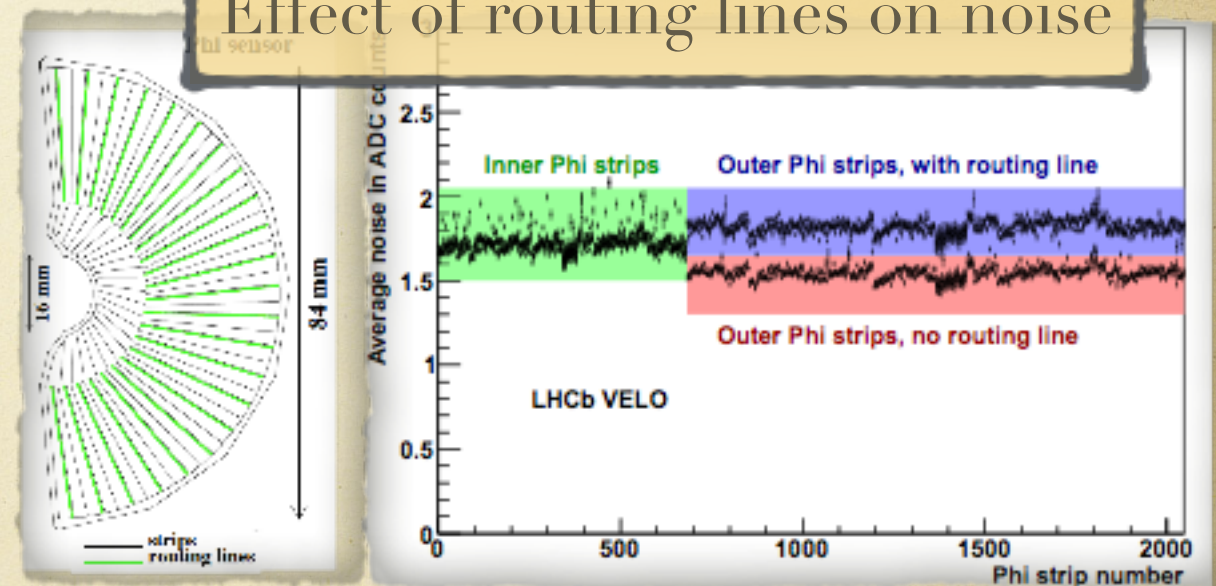
A. de Cosa: VTX2014

LHC-b : VELO, TT, IT

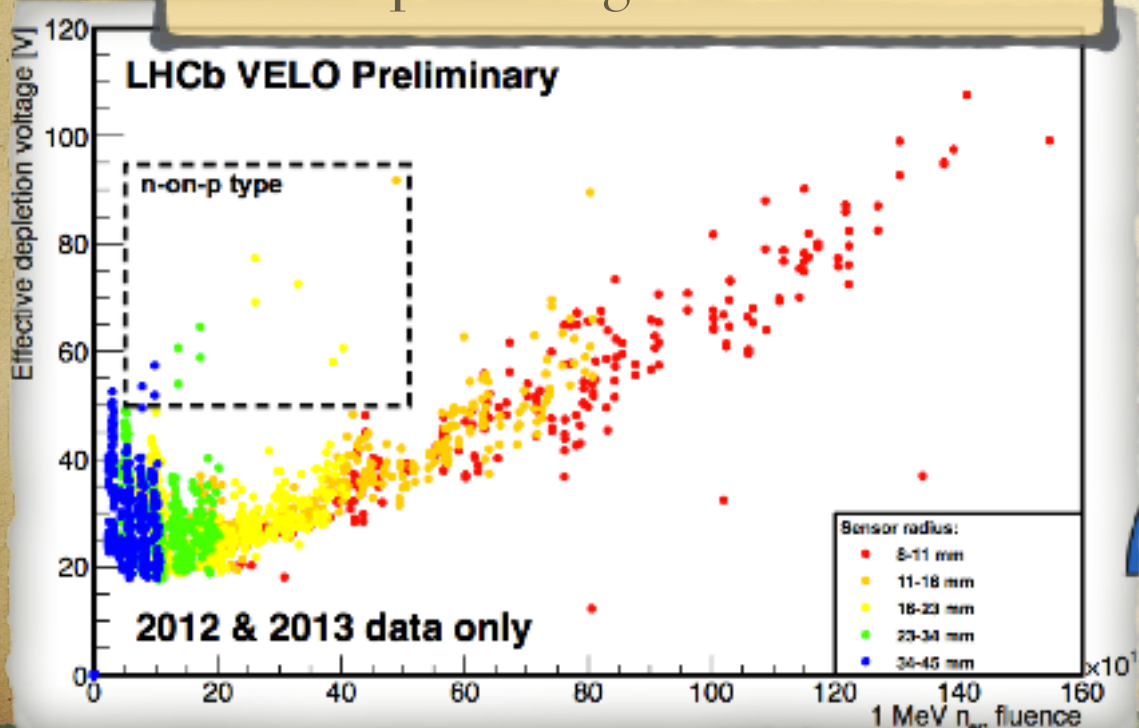
- Strip detectors, working well
- VELO has delicate moving mechanism



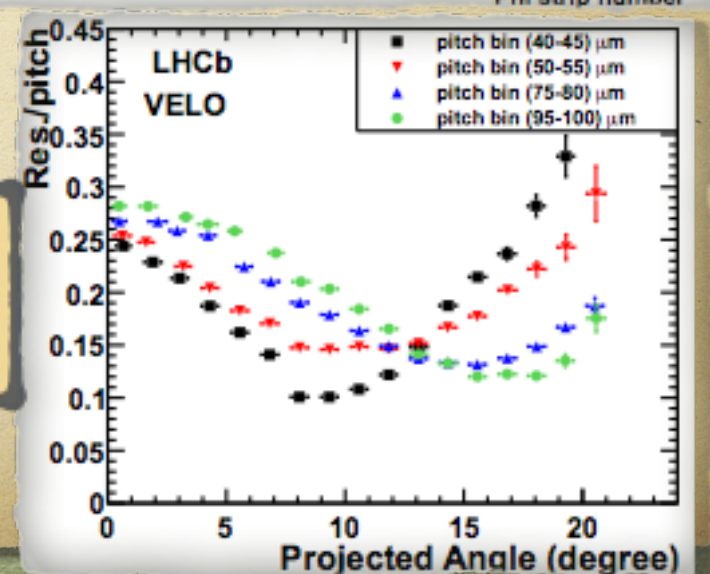
Effect of routing lines on noise



Depl voltage vs fluence



Resolution/pitch vs. angle

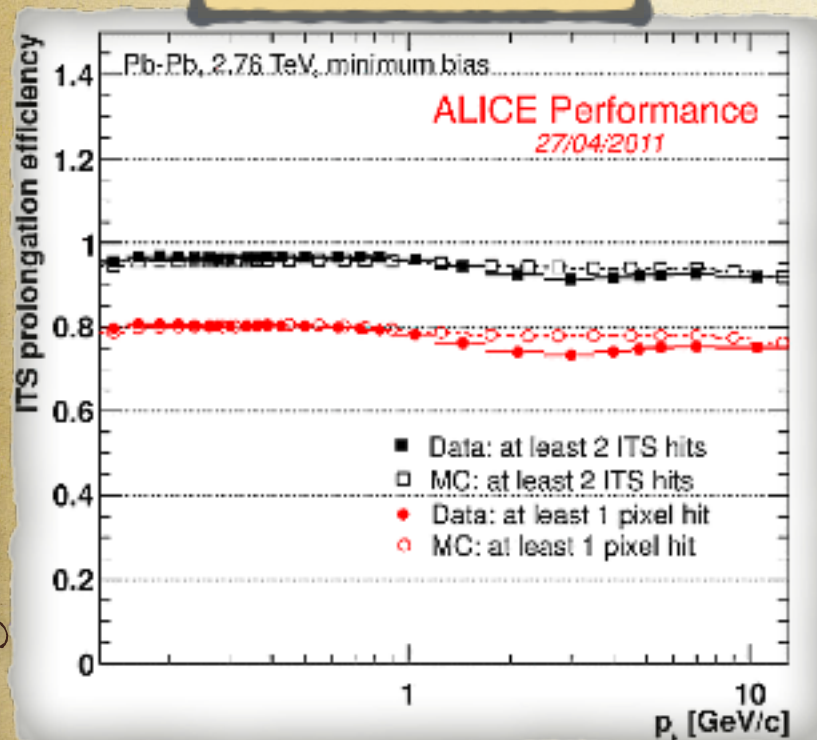


C. Elsasser: VTX2014

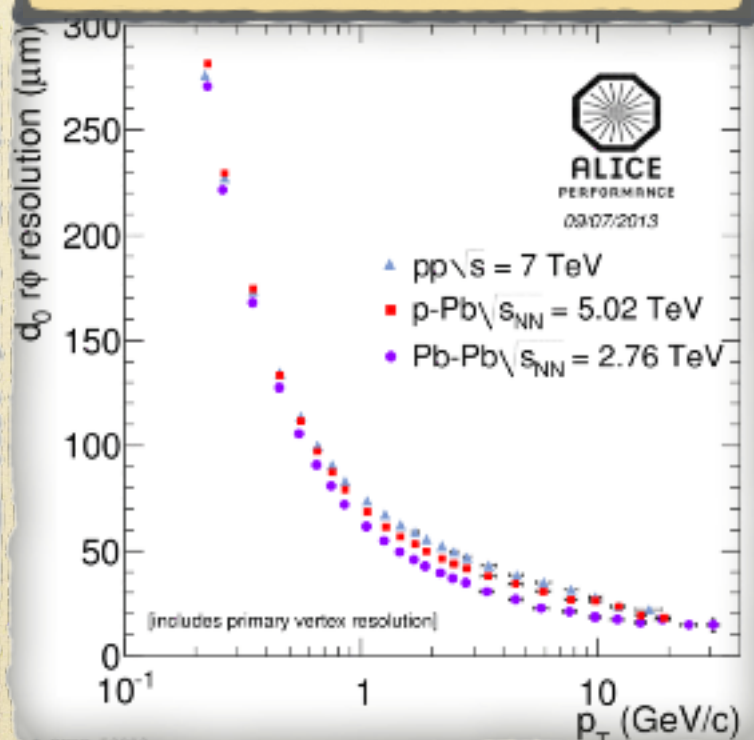
ALICE ITS: SPD, SDD, SSD

- Pixel, Drift and Strip technologies working together.
- Good efficiency and performance over Run1

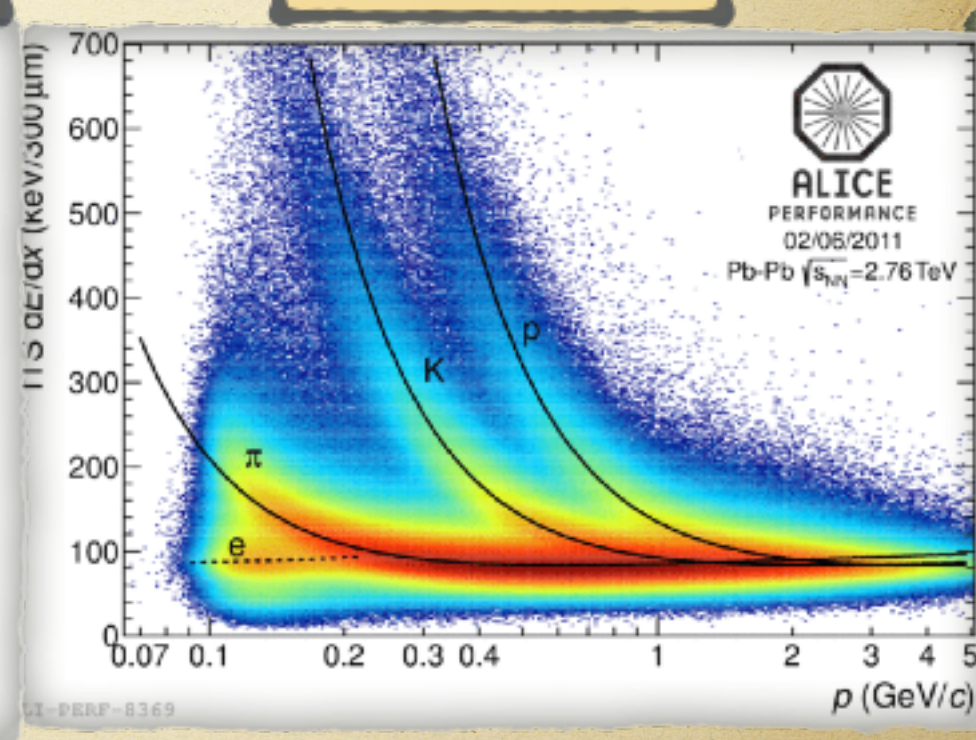
Efficiency



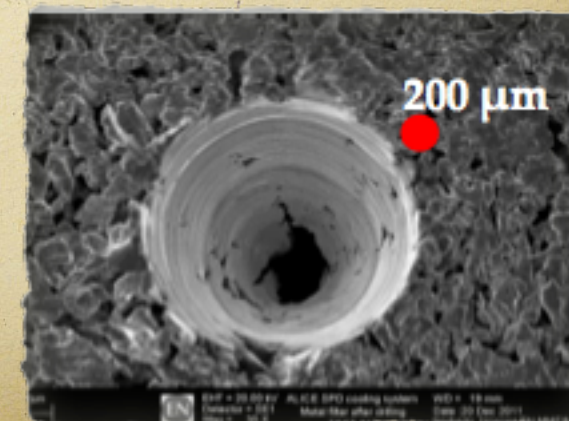
Impact par resolution



PID



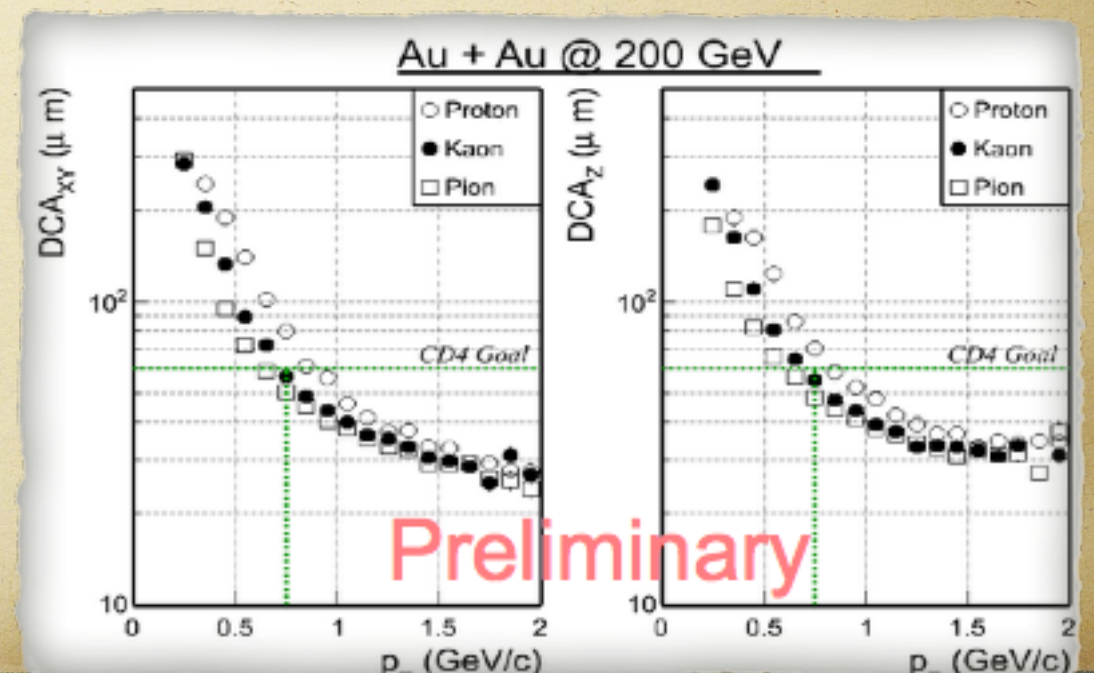
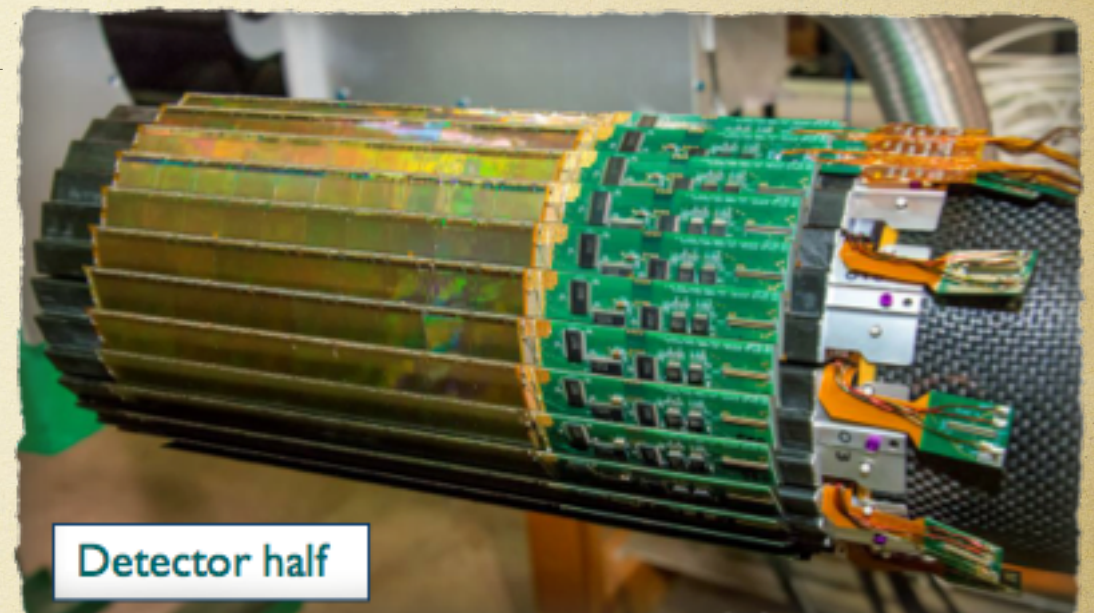
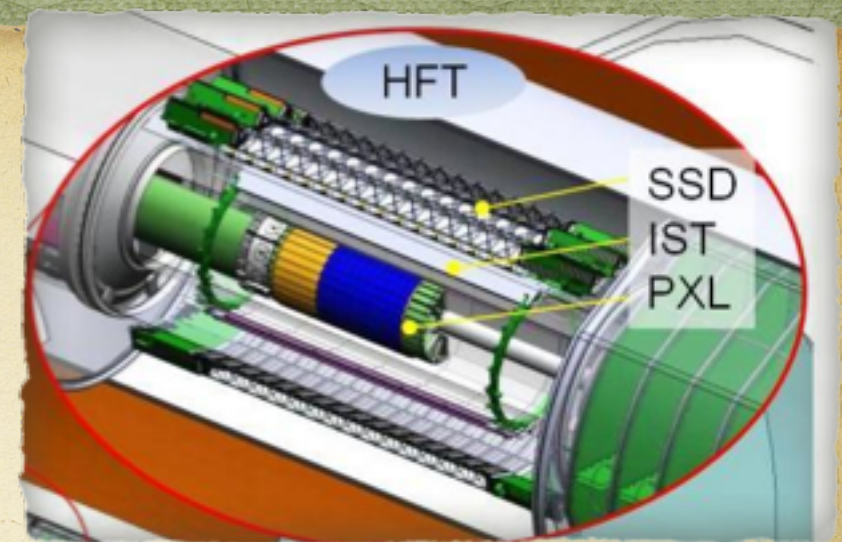
- Issues with clogged filters (SPD) and SEU (SSD) improved in LS1



S. Senyukov: VTX2014

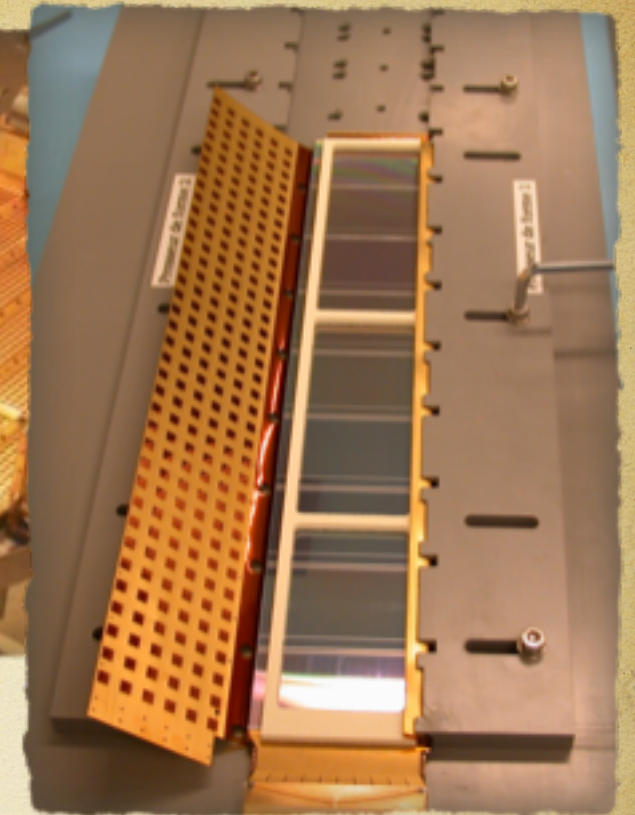
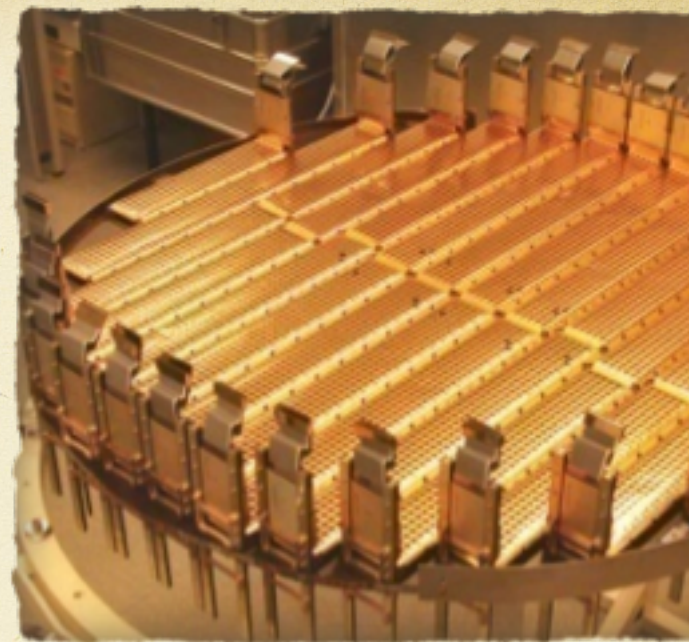
STAR HFT: PXL, IST, SSD

- SSD, IST: conventional strips and pads
- PXL: First MAPS detector at collider (Ultimate-2, from Mimosa series)
- Installed in Jan 2014, run March-July 2014
- 356M Pixels 20.7x20.7 μm
- Chips thinned down to 50 μm
- Integration time: 185.6 μs
- Many lessons learned - mostly rom system issues:
 - Al cable production delays
 - Issues in ladder assembly
 - Mechanical interference
 - Shorts between lines
- Radiation resistance under study



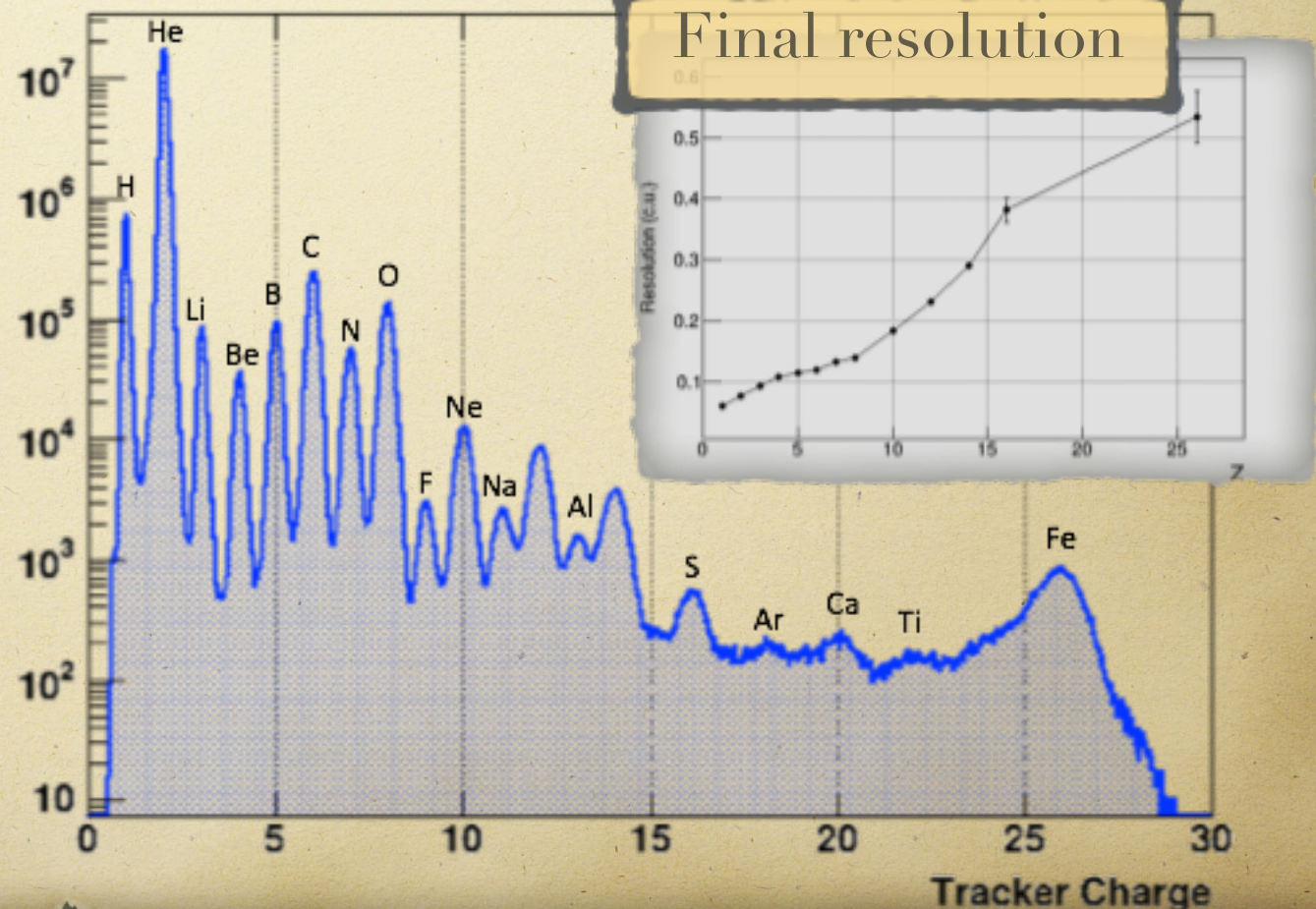
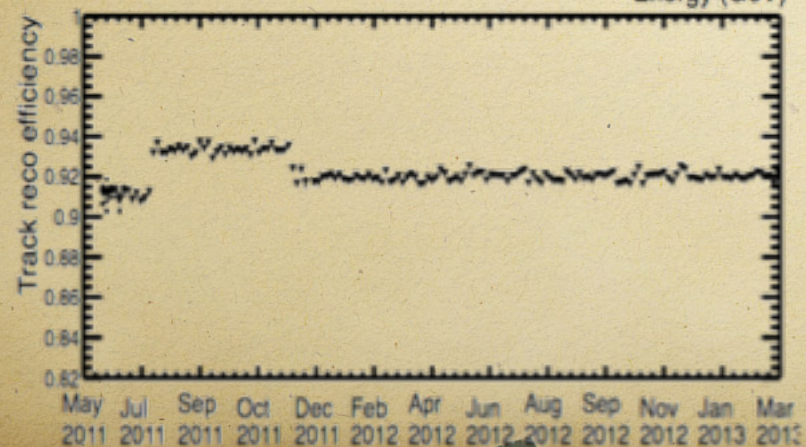
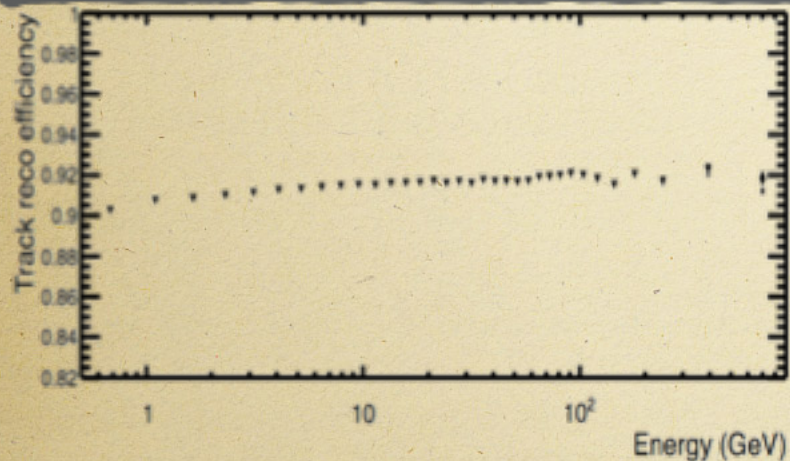
AMS02

- Space operation poses a completely different set of challenges and requirements
- Very long strips, slow shaping, low power (192 W total)
- Continuous thermal variations
 - Dynamic alignment
- Charge measurement
 - Difficult calibration up to 100MIP



Charge measurement

Efficiency vs energy and time



P. Saouter: VTX2014

System and services lessons

- A lot (most?) of the development work is concentrated on sensors and electronics.

Right, but...

- System engineering is never enough
 - Sometimes improvised without good engineering practices
 - Essential for operating a large detector
 - Retrofitting is a terrible pain
- Knowledge is power
 - Detailed monitoring of everything and handles for adjustment are essential
 - Essential to allow time for detailed analysis and investigation of detector performance and changes
- Plan for the unexpected
 - Redundancy, extra control handles, extra monitoring



Detectors in preparation

LHC phase 1 upgrades (2018-19)

- ALICE: ITS MAPS on hi-res epi
- CMS: Pixels: mainly system integration improvements
- LHCb:
 - VELO: pixel, 40MHz, sw trigger (or FPGA ?), microchannel evaporative cooling
 - Upstream Tracker: large single-sided strips, SALT ASIC

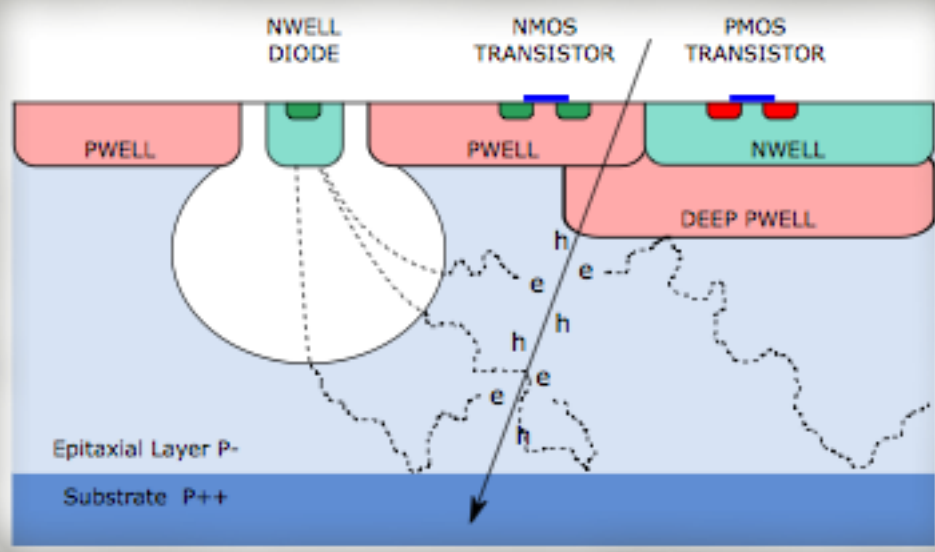
NON-LHC in preparation

- BELLE-II:
 - PXD: first DEPFET application, ROI
 - SVD: DSSD Origami module concept
- NA62: GIGATRACKER: extremely fast, micro channel cooling

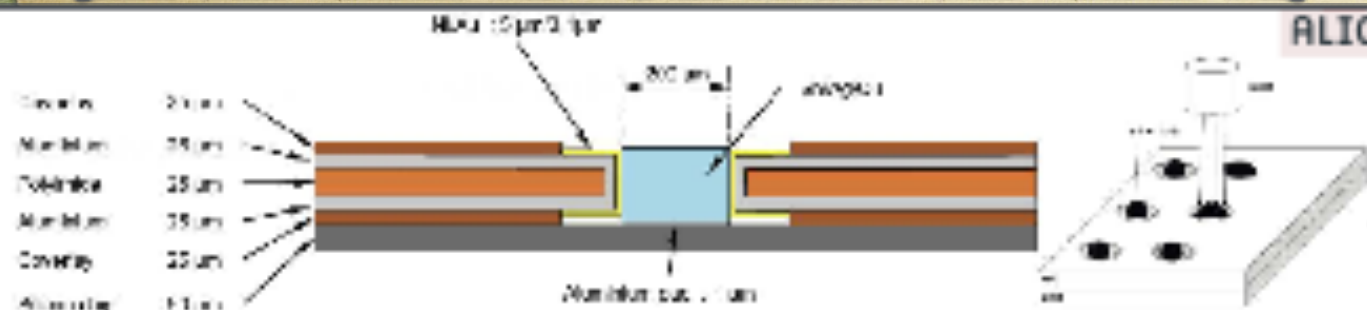
ALICE ITS

- MAPS on hi-resistivity epi
- TowerJazz 0.18um with deep pwell

MAPS schematic

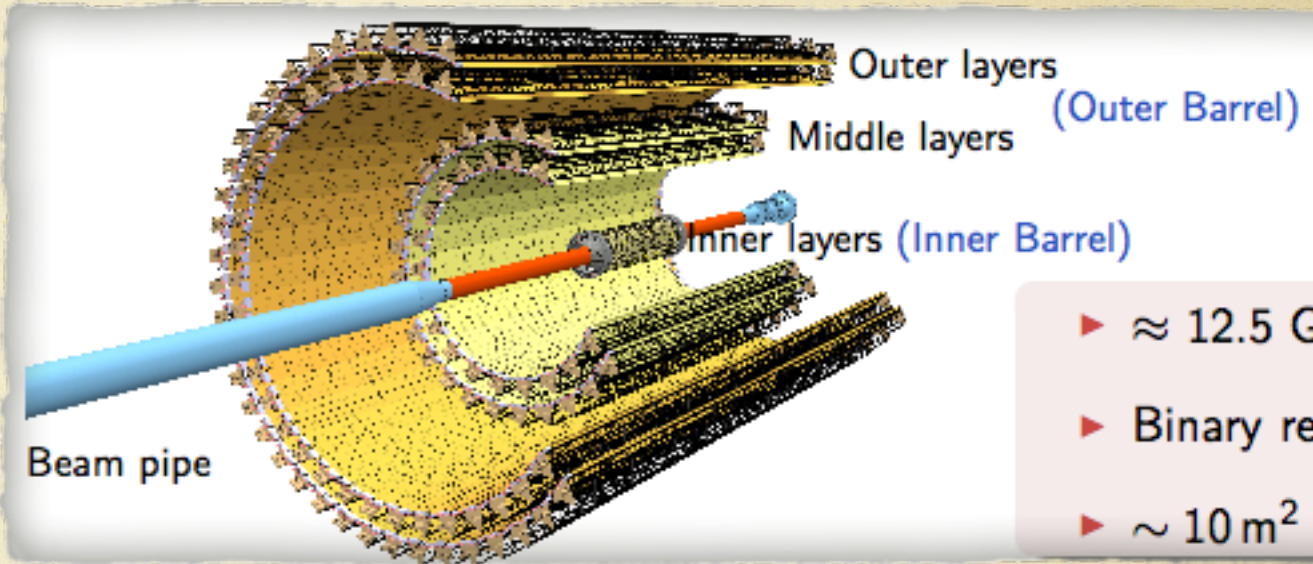


Chip-to-flex connections: laser soldering



- ▶ Very thin sensors
- ▶ Very high granularity
- ▶ Large area to cover
- ▶ Modest radiation levels

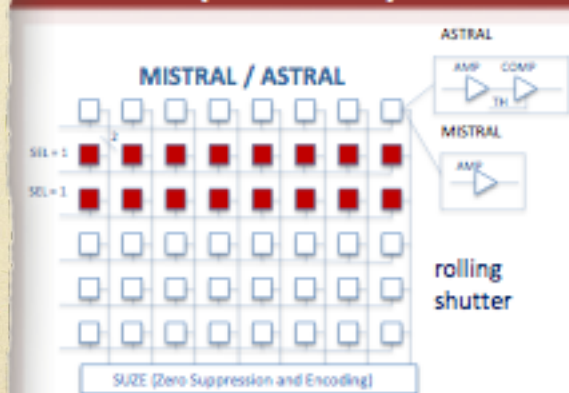
→ Monolithic silicon pixel sensors



- ▶ ≈ 12.5 Gigapixels
- ▶ Binary readout
- ▶ $\sim 10 \text{ m}^2$ of silicon

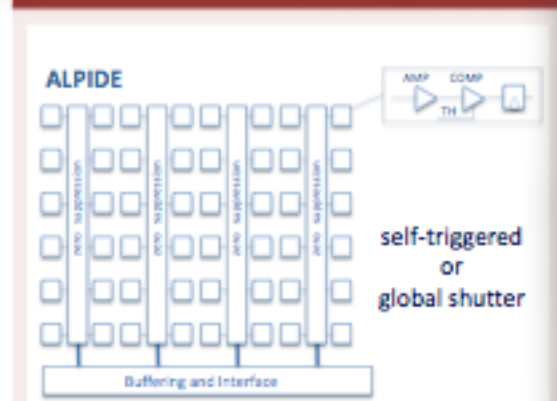
Readout architectures under study

ASTRAL (MISTRAL):



- ▶ In-pixel (ASTRAL) or end-of-column (MISTRAL) discriminator
- ▶ End-of-column sparsification (SUZE)
- ▶ Based on the experience of the STAR PXL detector

ALPIDE:



- ▶ In-pixel discrimination
- ▶ In-pixel hit buffer
- ▶ In-matrix sparsification (priority-encoder readout)

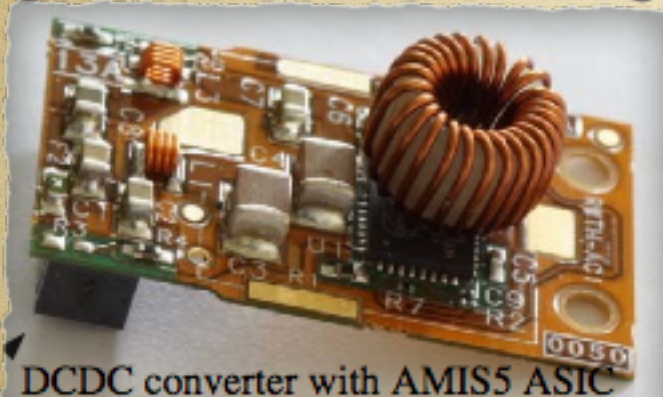
CMS PIXELS

- Maintain performance at higher luminosity
- Evolutionary upgrade of existing pixels

- detector core unchanged:
 - pixel size, sensor
 - readout architecture
 - analog front-end (minor changes)
- Minimal disruption of data taking
- performance improvements
 - higher rate capability of ROC and data transmission
 - additional tracking layer
 - optimized material budget

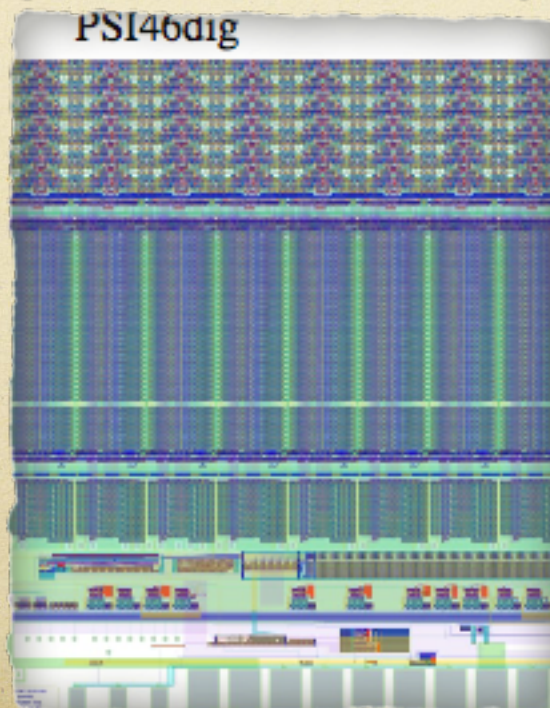
- C6F14 cooling → evaporative CO2
 - higher load, less material
 - T= -20 C with option to go lower (radiation)

DCDC Converters

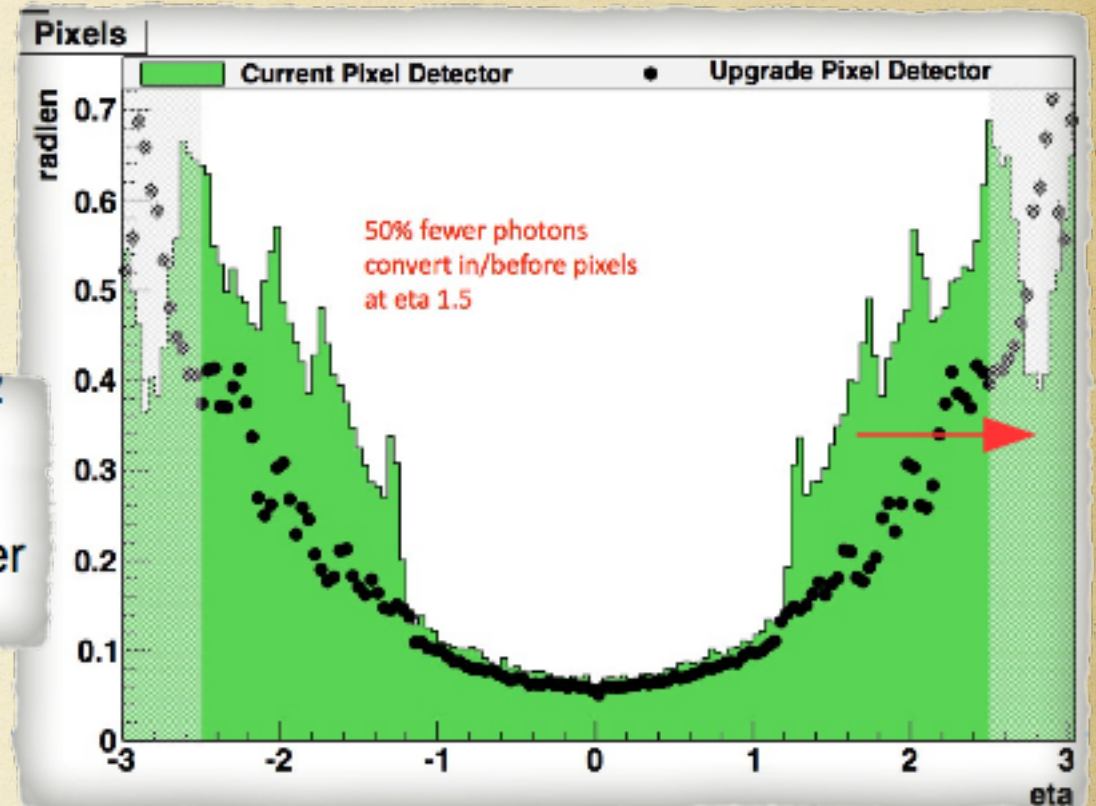


DCDC converter with AMIS5 ASIC (RF shield not mounted)

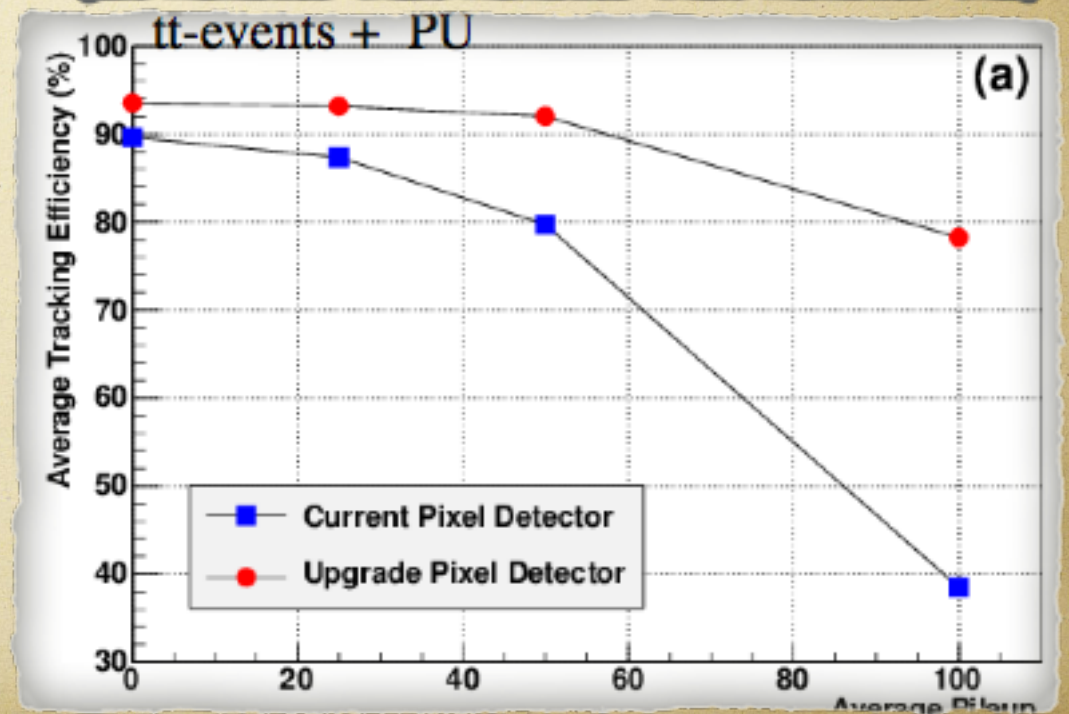
Readout IC



Improved material budget

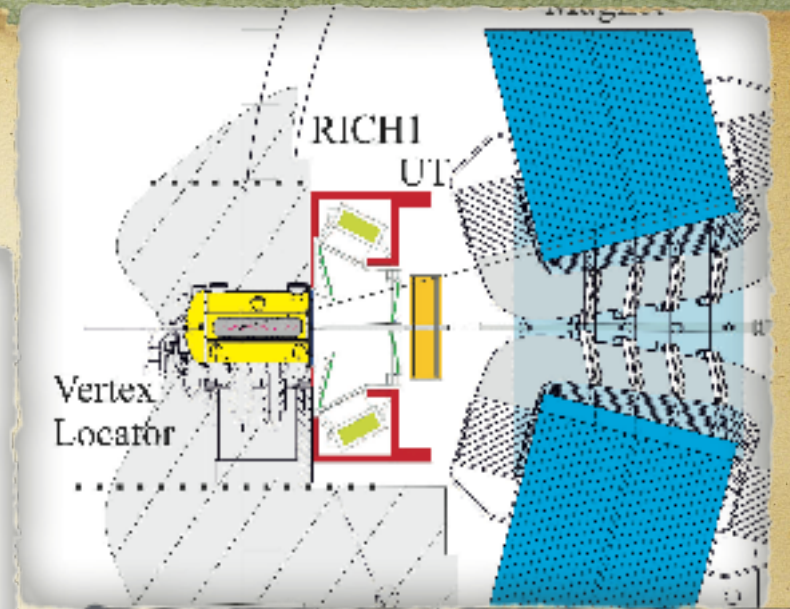
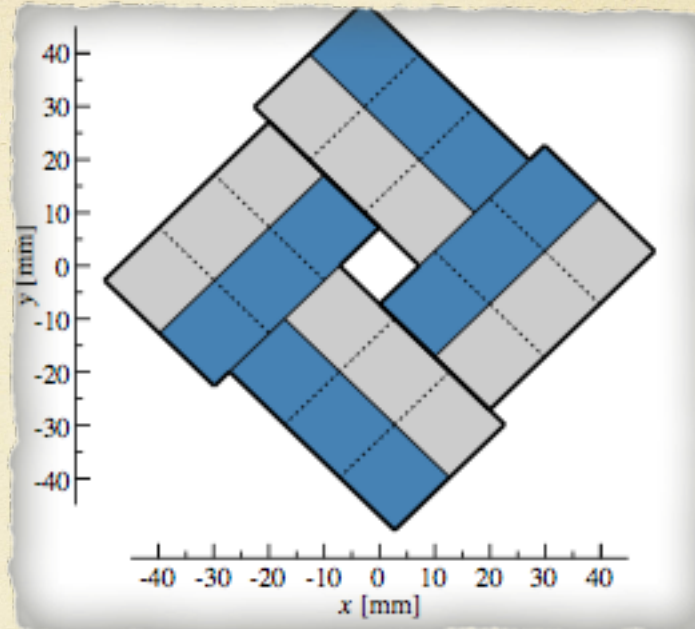


Improved efficiency



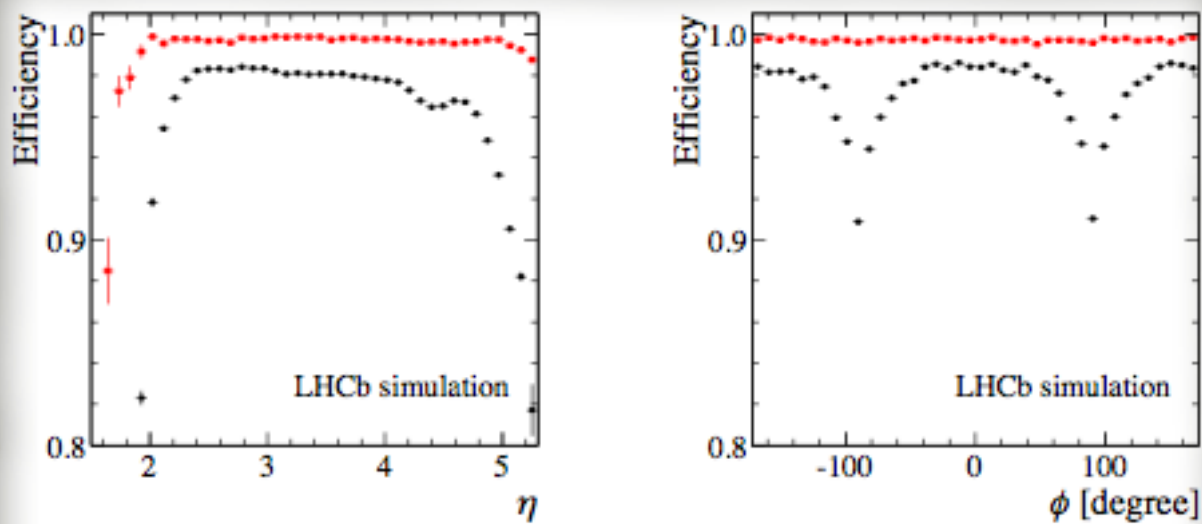
LHCb VELO + UT

- Triggerless 40MHz readout
- VELO: Pixel 55x55um, VeloPix readout chip
 - Microchannel CO2 evaporative cooling at -20C
 - Closer to beam
- UT: Strips, SALT chip readout, long staves



UT Stave prototype

Significant improvements

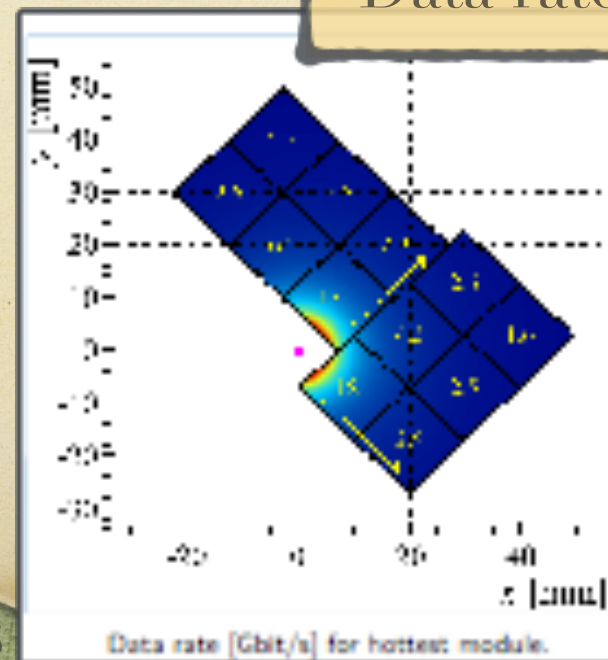


Reconstruction efficiency of existing (black) and upgraded (red) VELO at upgrade luminosity ($\mathcal{L} = 2 \times 10^{33} \text{ cm}^{-2} \text{ s}^{-1}$).

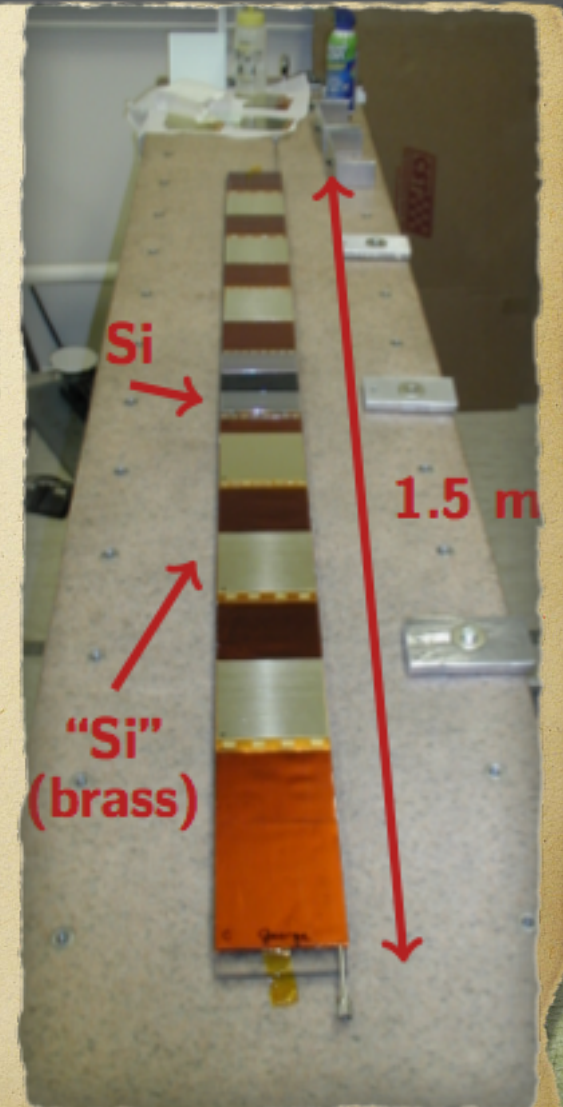
Requirements

- Tip of hottest sensor accumulates fluence of $8 \times 10^{15} \text{ 1 MeV n}_{\text{eq}} \text{ cm}^{-2}$ after 50 fb^{-1} .
- Outer region of the same sensor will see by factor 10 – 20 lower fluence.
- Sensors must be able to withstand 1000 V bias without breakdown.

Data rate



Data rate [Gbit/s] for hottest module.

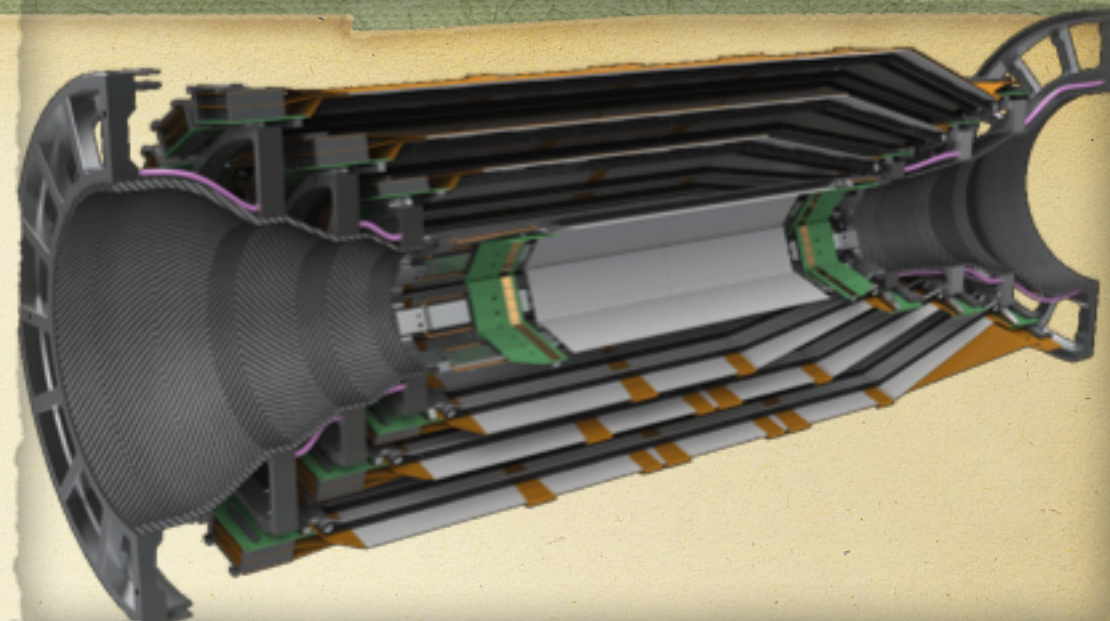


F. Lionetto : VTX2014

H. Schindler: VTX2014

BELLE II SVD

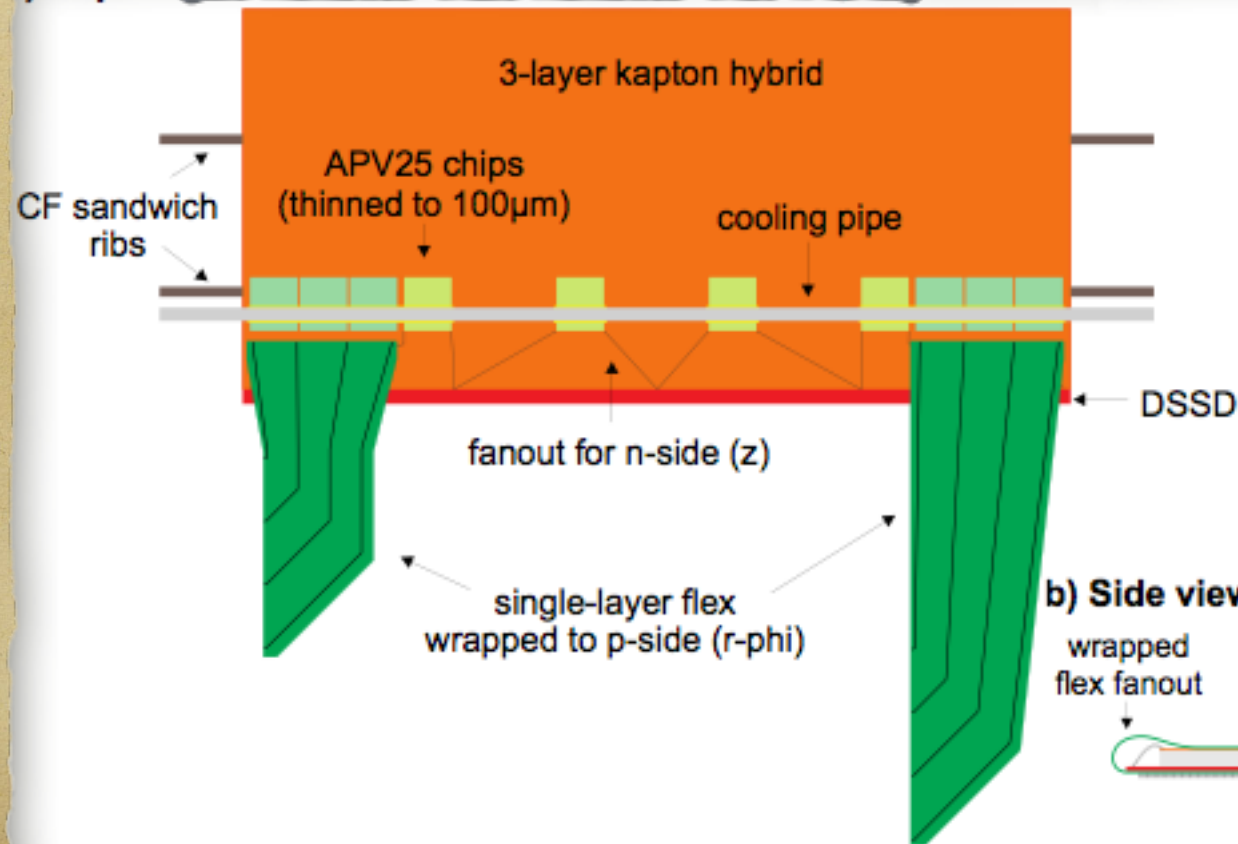
- ⋄ 4 layers of double-sided strip sensors
- ⋄ APV25 readout
- ⋄ Origami concept
- ⋄ CO2 evaporative cooling
- ⋄ Install in 2016



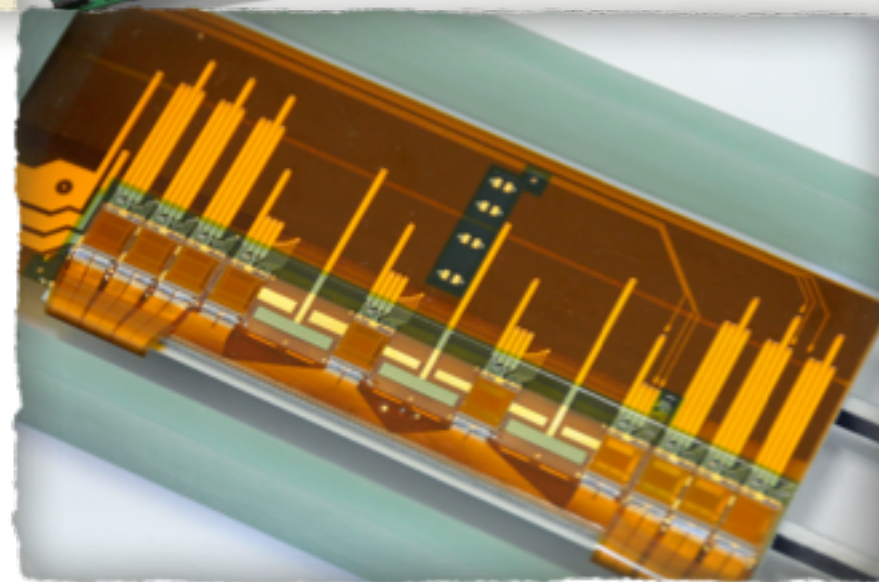
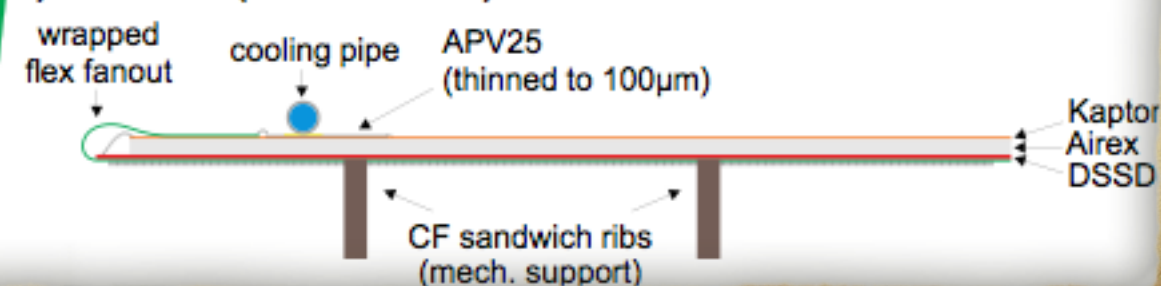
Layer 5 module

Origami Concept

a) Top view



b) Side view (cross section):

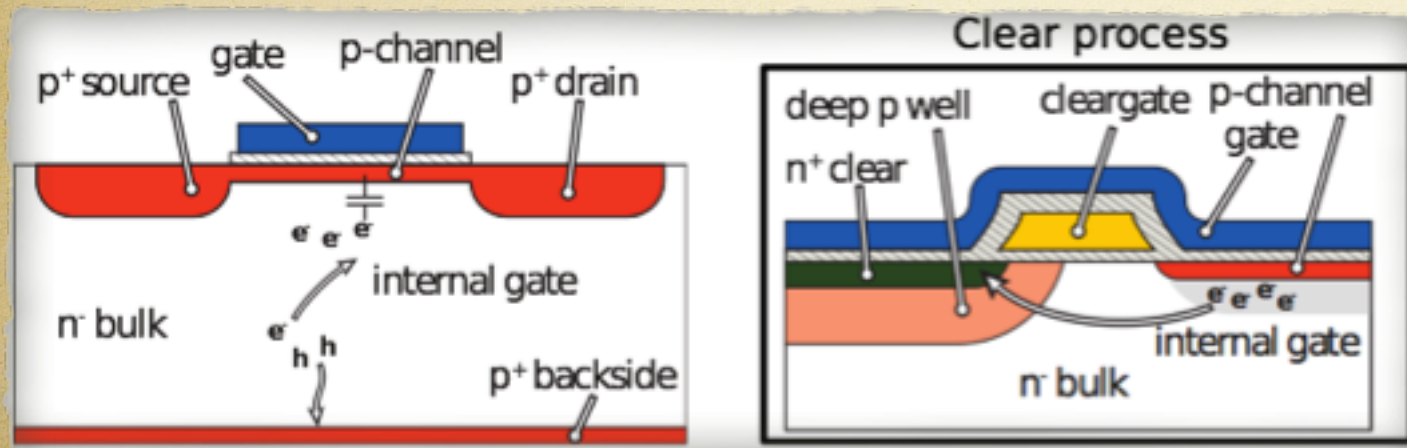


L. Vitale: VTX2014

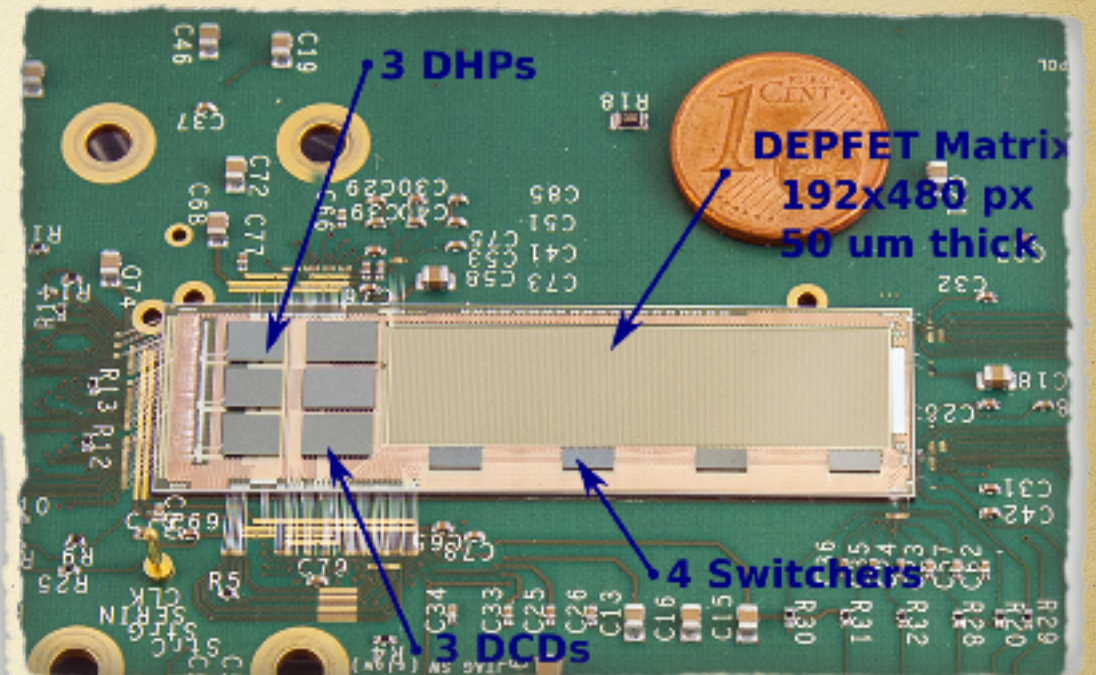
BELLE II PXD

- 2 layers DEPFET Pixel Detector (PXD) with 8 Mpixels at 1.4 and 2.2 cm radii.
- First DEPFET application at colliders

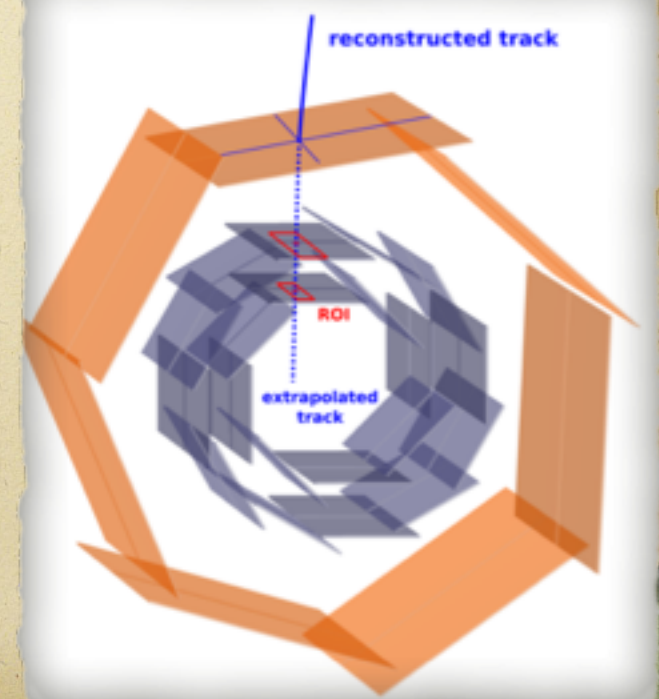
DEPFET Concept



Very complex module and readout



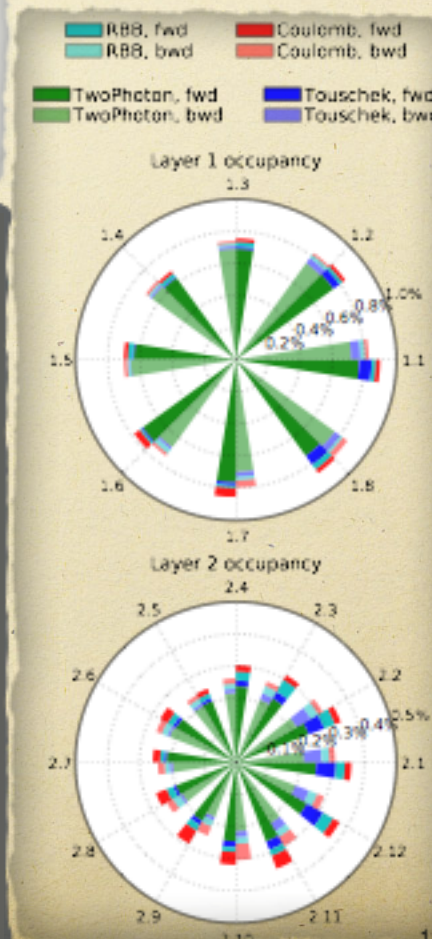
ROI from SVD Track



Issues:

- Occupancy due to background
- Data reduction through ROI readout
- Very sophisticated technology
- Installation in 2016

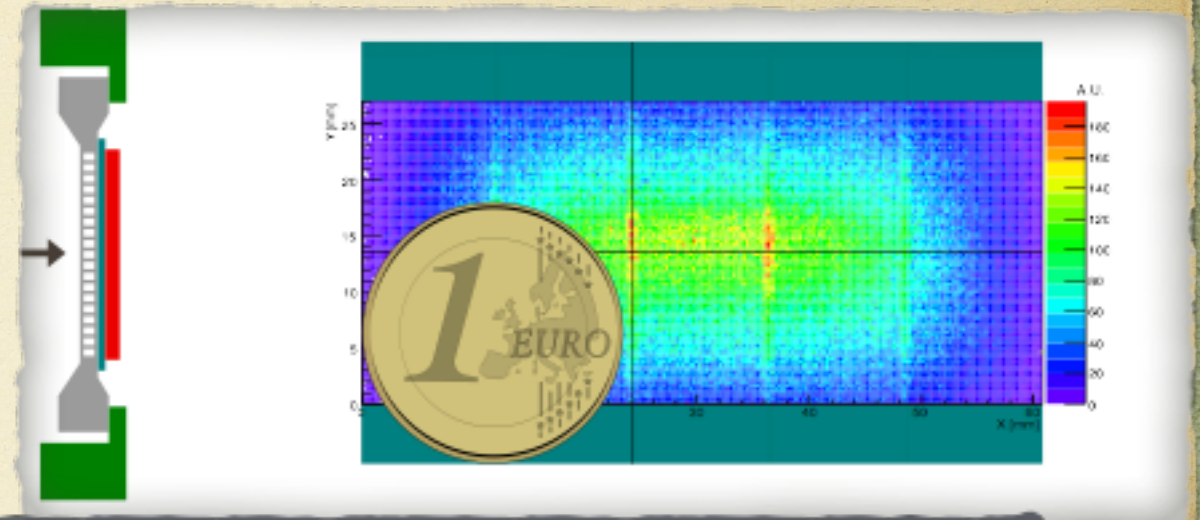
Background by source



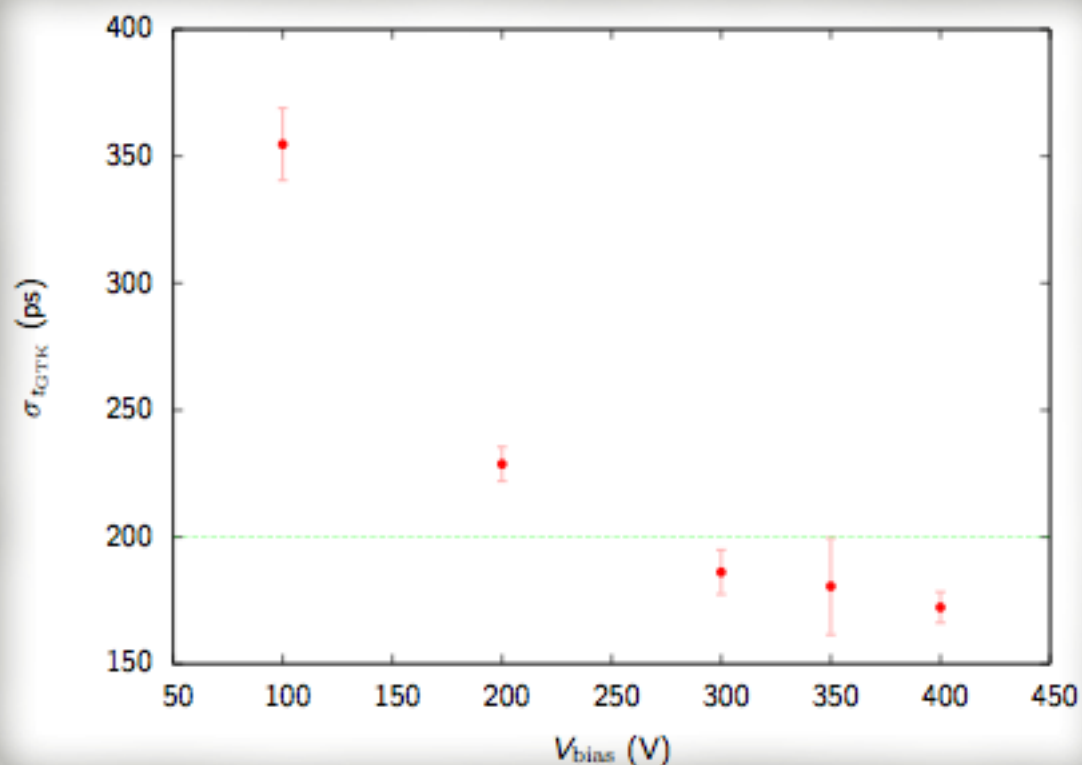
NA62 GIGATRACKER

- Very fast pixel detector on small area
- TDCPix readout IC with time walk correction
- First micro cooling application

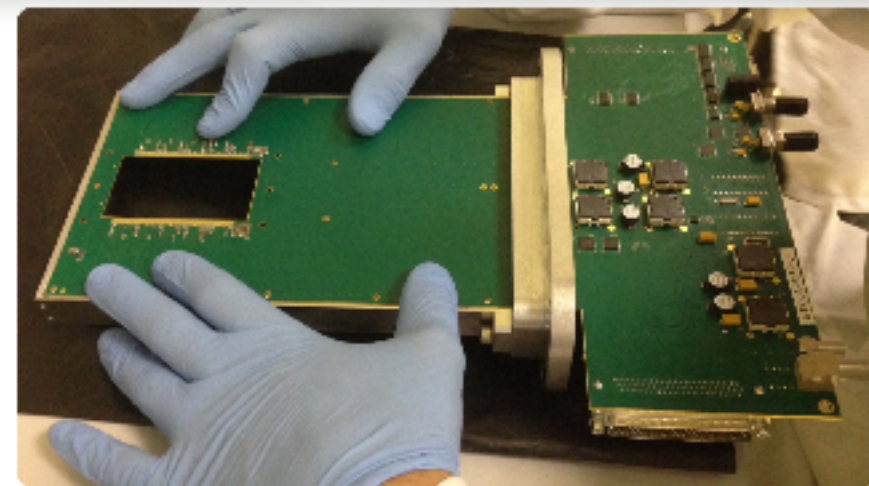
Track the beam



Test beam results on time resolution



On beam soon



- ▶ Sustains **750 MHz** hit rate with ≤ 200 ps hit time resolution,
- ▶ First micro cooling application in HEP, station thickness ≈ 450 μm ,
- ▶ Final integration is ongoing. All sub-systems tests are going well.

First beams in three weeks !

Present detectors



HL-LHC

THE DAY AFTER TOMORROW

by ROLAND EMMERICH

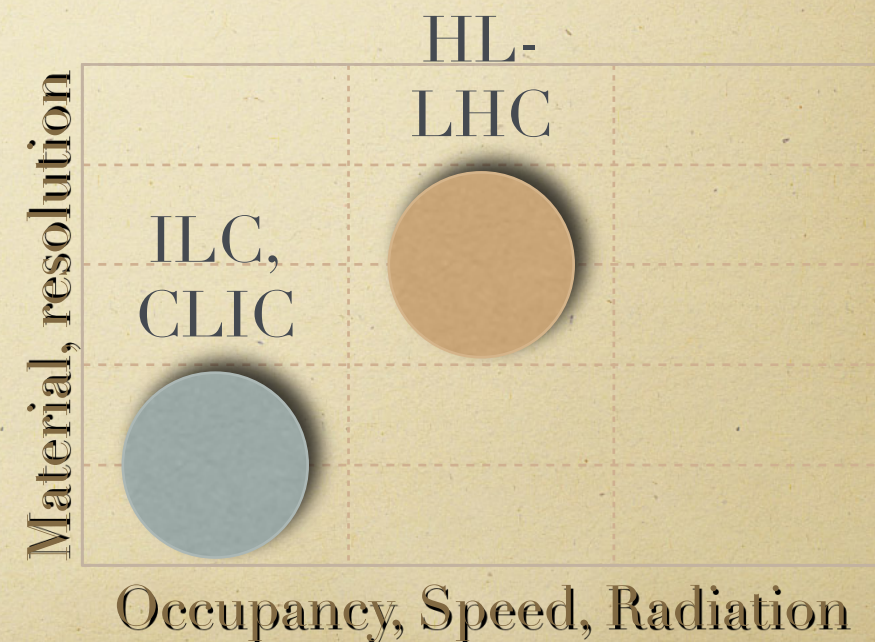
Detectors at future accelerators

	BX time	Particle Rate	Fluence	Ion. Dose
assumed lifetimes: LHC, sLHC: 7 years ILC: 10 years others: 5 years	ns	kHz/mm ²	n _{eq} /cm ² per lifetime*	kGy per lifetime*
LHC (10 ³⁴ cm ⁻² s ⁻¹)	25	1000	1.0 x 10 ¹⁵	790
sLHC (10 ³⁵ cm ⁻² s ⁻¹)	25	10000	10 ¹⁶	5000
SuperKEKB (10 ³⁵ cm ⁻² s ⁻¹)	2	400	~3 x 10 ¹²	50
ILC (10 ³⁴ cm ⁻² s ⁻¹)	350	250	10 ¹²	4
RHIC (8x10 ²⁷ cm ⁻² s ⁻¹)	110	3,8	1.5 x 10 ¹³	8

N. Vermes VTX2013

- Wide range of requirements
- Different development directions

Two extremes



HL-LHC (Phase 2 upgrades)

LHC												HL-LHC								
Run1 8·10 ³³ Hz/cm ² 30 fb ⁻¹ E=7-8TeV BX=50ns PU~20-30			LS1			Run2 2·10 ³⁴ Hz/cm ² 300 fb ⁻¹ E=13-14TeV BX=25ns PU~50			LS2			Run3 2·10 ³⁴ Hz/cm ² 300 fb ⁻¹ E=14TeV BX=25ns PU~50			LS3			Run4 and beyond 5·10 ³⁴ Hz/cm ² 3000 fb ⁻¹ E=14TeV BX=25ns PU~140 (200?)		
...	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	...					

Average $N_{\text{vertex}} \sim \langle 140 \rangle$
up to 230 multiple interactions,
1000 tracks per $\Delta\eta = 1.0$

fluence of $2 \times 10^{15} n_{\text{eq}}/\text{cm}^2$

- Current devices will not survive
- Main technical challenges:
 - Radiation hardness
 - Occupancy
 - Cost *is* an issue
- Common R&D is essential
 - Example of RD50, RD53 collaborations
 - Design optimization
 - At all levels (sensors, modules, system)
 - Robustness
 - Exploit common solutions
 - Scale economy, modularity

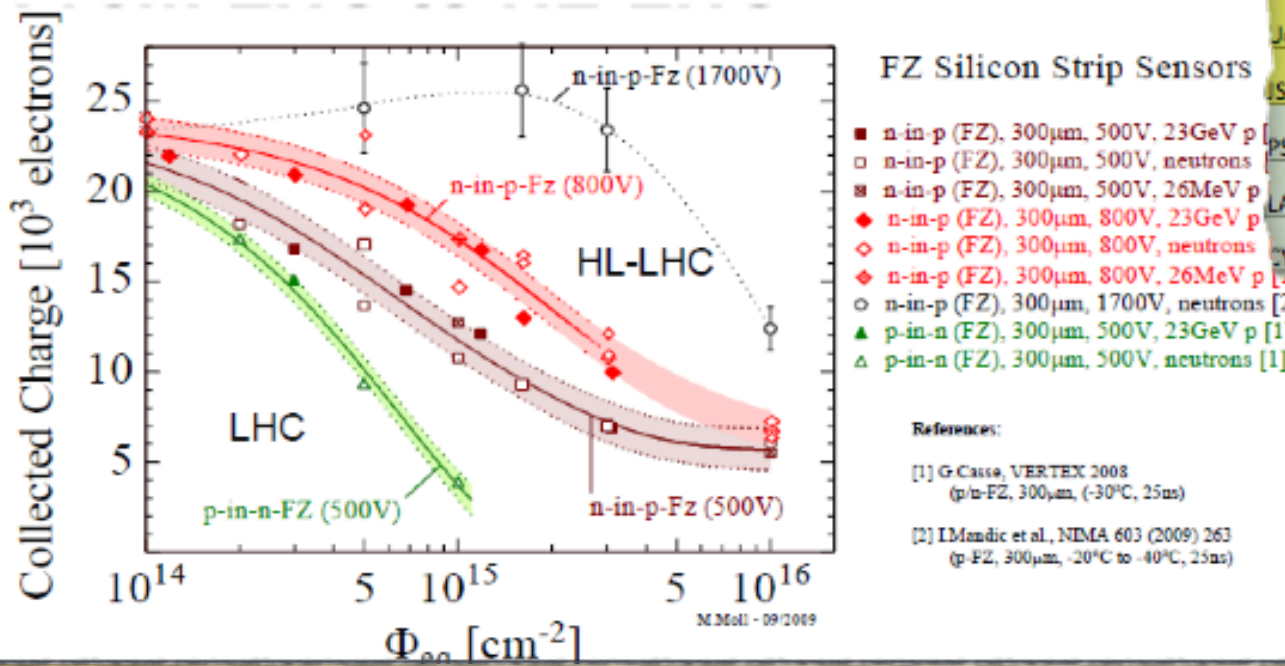
G. Sguazzoni: VTX2014

K. Lohwasser: VTX2014

Radiation Hardness

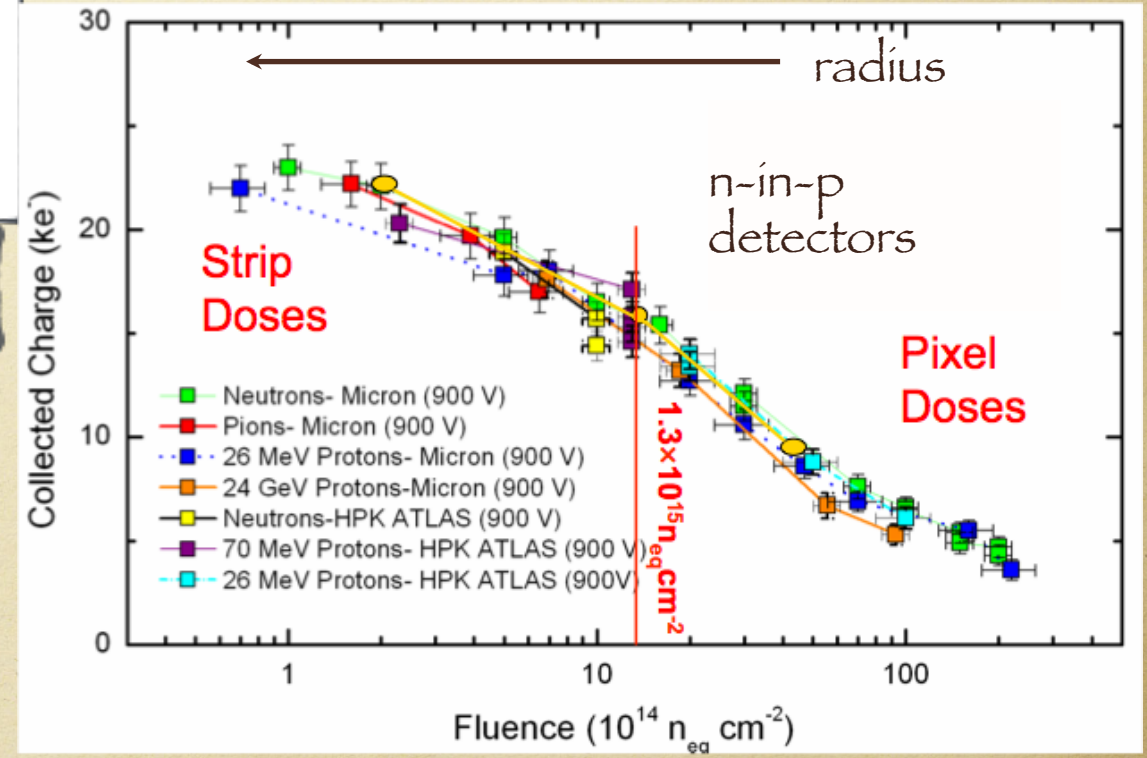
Choice of sensor material

Charge Collection

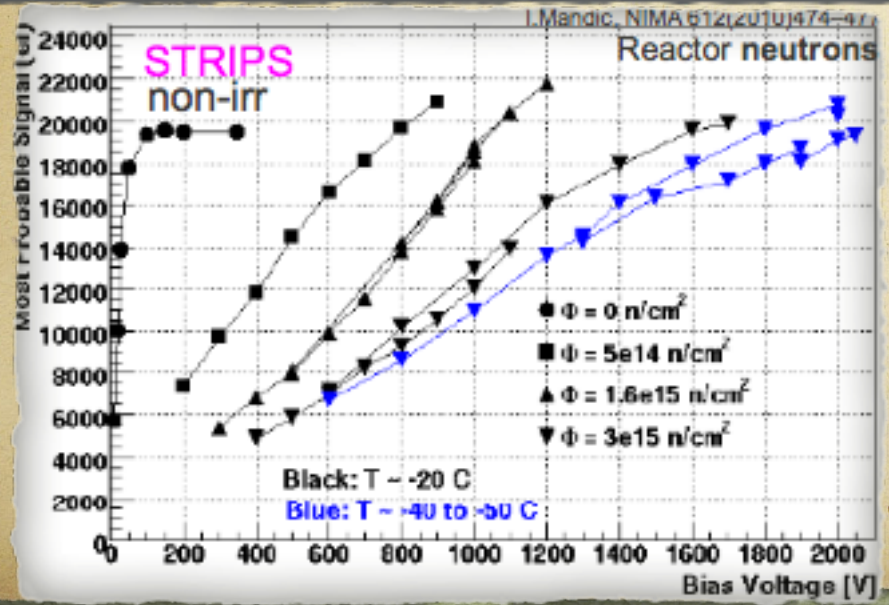


Institution	Facility	Source	Particles	Energy (MeV)	Max. Flux
CERN	IRRAD	PS	p	24000	2 10 ¹³
KIT	Compact Cyclotron	Cyclotron	p	25	2 10 ¹³
UCL	NIF	Cyclotron	n	<50	7 10 ¹⁰
UCL	LIF	Cyclotron	p	20-65	5 10 ⁸
JoB	MC40	Cyclotron	p	26	1.5 10 ¹³
ISI	TRIGA MARK III	Reactor	n	< 15	4 10 ¹²
PSI	PIF	Cyclotron	pions	191	10 ¹⁰
LANL	LANSC Linac	Linac	p	800	5 10 ¹¹
CYRIC	CYRIC	Cyclotron	p	70	

n-in-p material



Charge multiplication in irradiated sensors

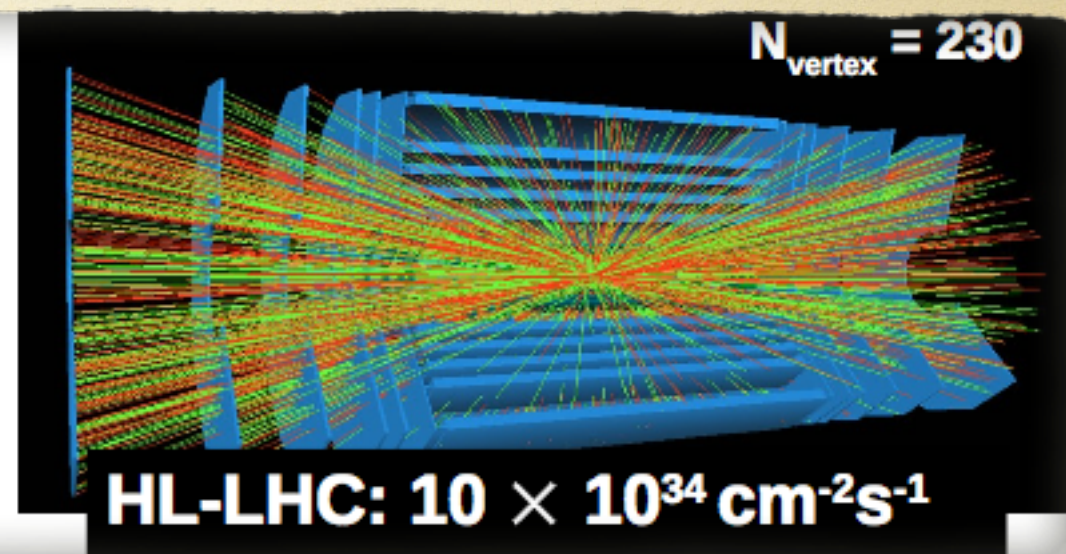
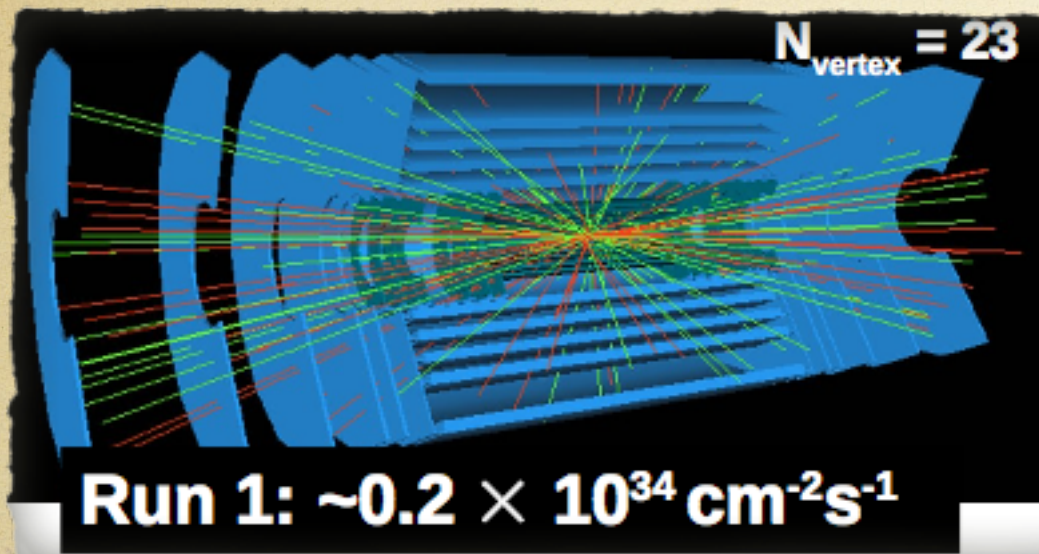


M. Fernandez: VTX2014

V. Cindro: VTX2014

G. Casse: VCI 2013

Occupancy



- Improve layout
- Increase granularity
- Faster readout
- Smarter readout

Local Intelligence

- Read all analog signals
- Read only above threshold
- Read Region of Interest
- Make a local track stub
- Make track parameters

Electronics technology node

What we gain using CMOS 65nm

- **Radiation Tolerance** (dose, hadrons, SEU)

- Uses thin gate oxide
- Verified for up to 200Mrad, better than 130nm: to be confirmed for 1GRad

- **Large amount of digital logic/memory**

- Vital for small pixel
- Logic density: 250nm:~1; 130nm:~4x; **65nm:~16x**
- Speed: 250nm~1, 130nm:~2x; 65nm:~4x

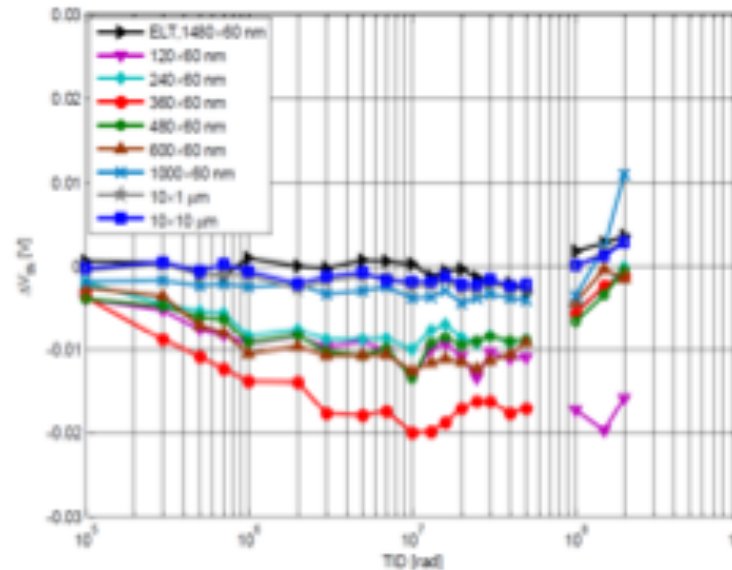
- **Low power (digital)**

- 250nm: 1, 130nm: (1/2-1/4) ; **65nm: (1/8-1/16)**

- **Many metal(Cu) layers:**

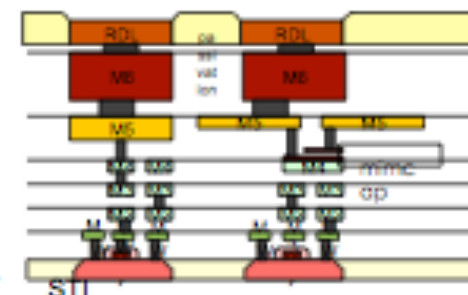
- Power distribution, signal distribution, pixel readout busses, etc.

- **Mature technology and stable**



- **Affordable (still...)**

- **MPW** from foundry and Europractice;
- Masks costs a lot: ~1 M\$ for an engineering RUN
- Production similar as 130nm



6+1 metals (max to 9+1)

130nm up to 7+1

12 March 2014

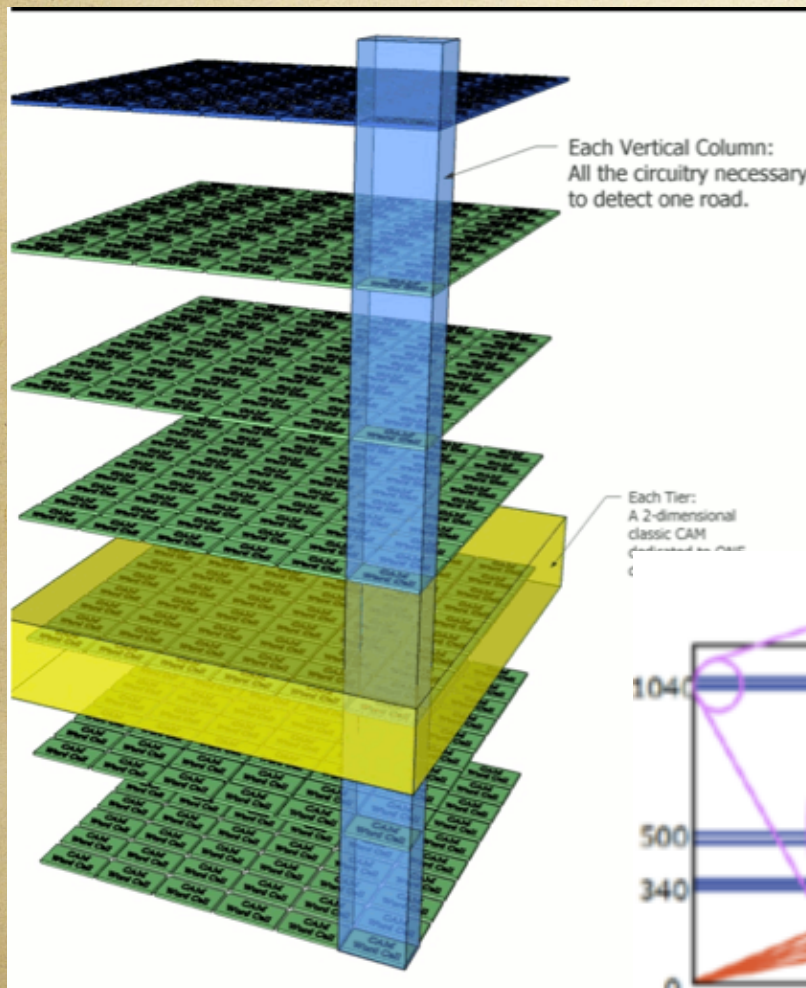
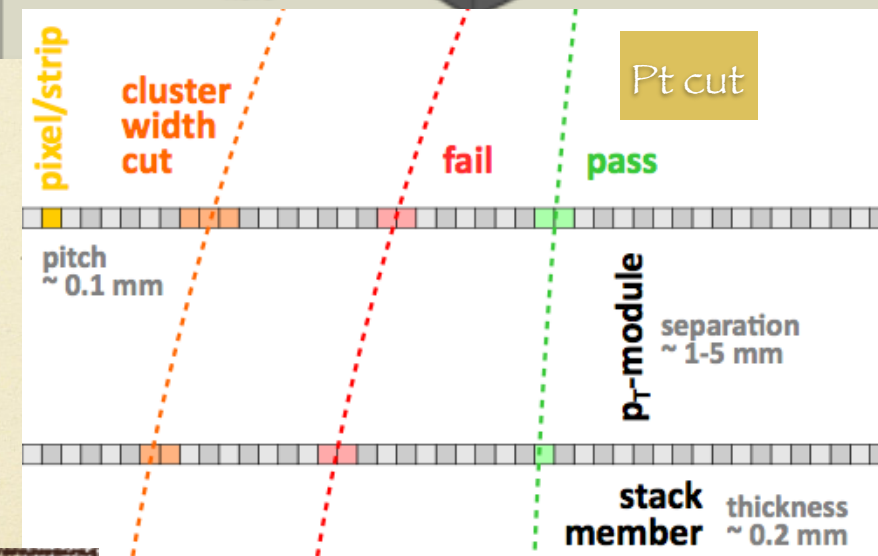
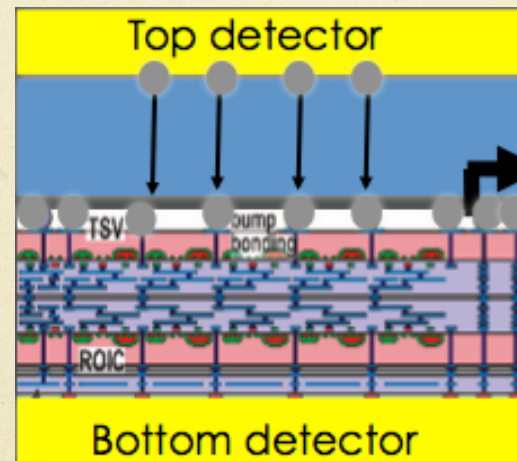
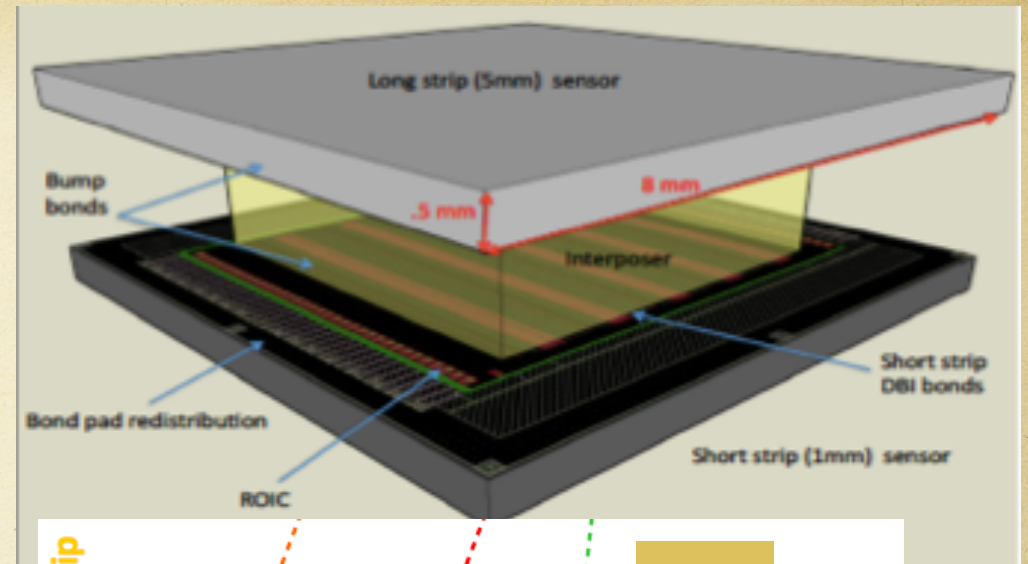
L.Demaria: CHIPIX65 pixel FE for HL_LHC - INFN Future Detector Workshop 2014

Need strong collaboration and synergy between experiments
 Shared runs, common IP locks, shared knowledge
 Long term investment in training people

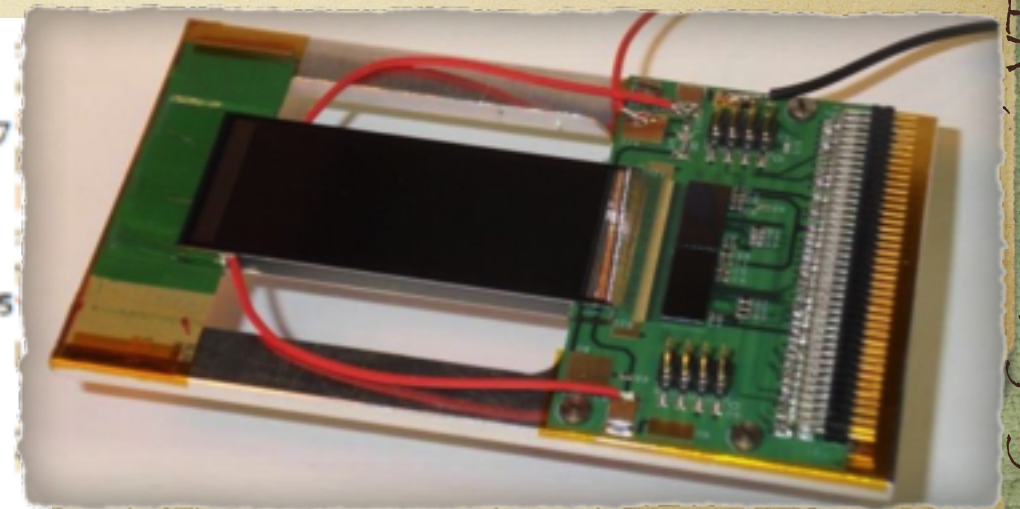
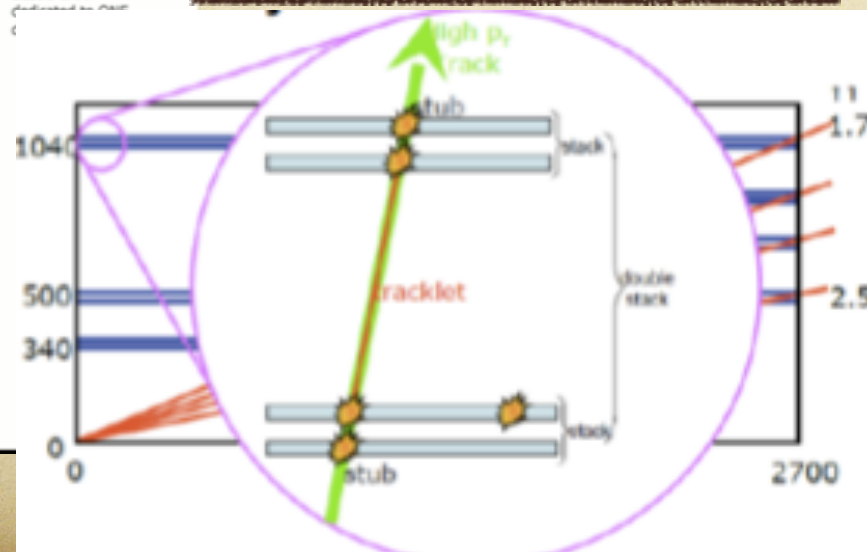
L.Demaria: IFD14

Smart detectors

- Granularity is not enough for high rates
- LHC @ $10^{34} \text{ cm}^{-2}\text{s}^{-1}$: 200 events overlapping
- Build track segments or measure pt at sensor levels and use track in LVL1-2 Trigger
- Use 3D chip technology

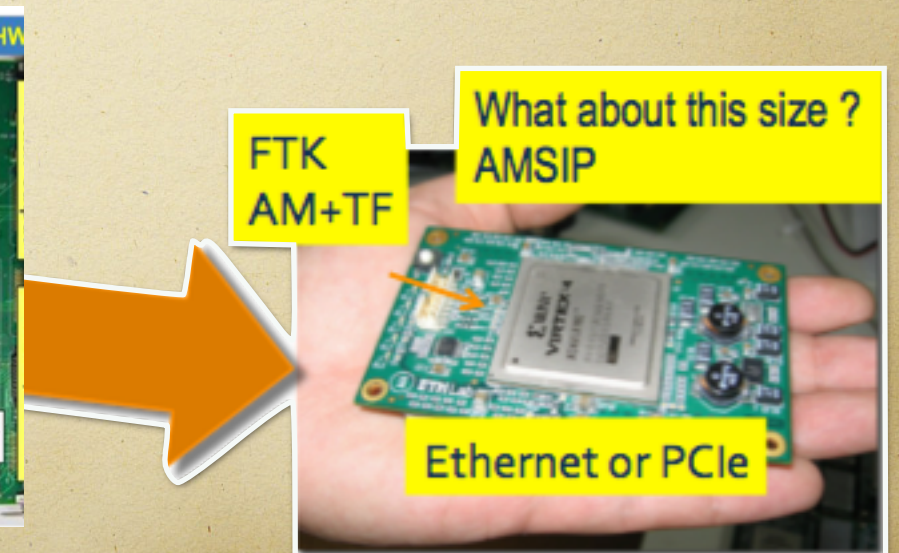
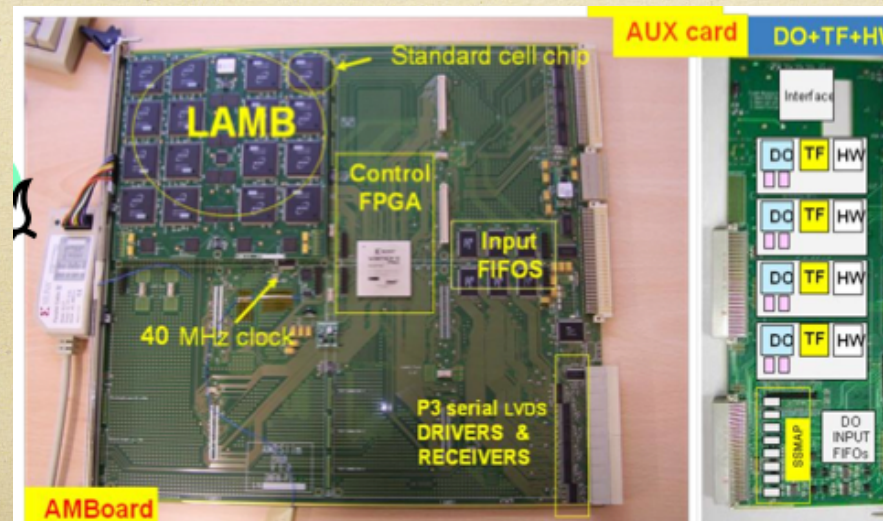
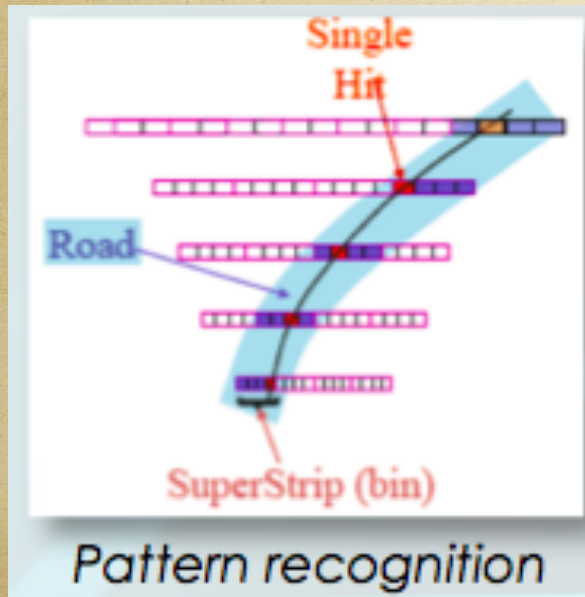
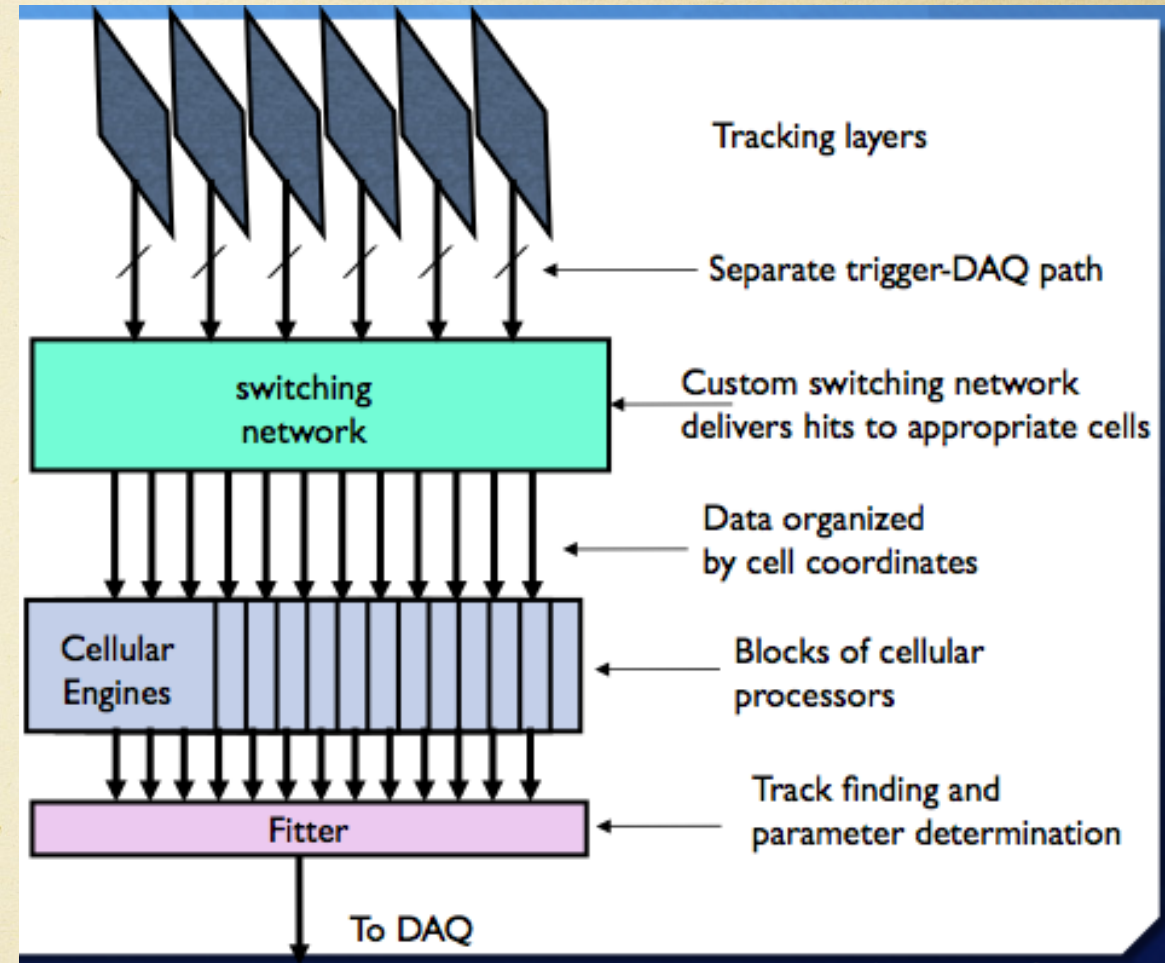


Content addressable memory in each layer



Track triggers

- Associative memory based trigger proven in CDF, proposed in Atlas, CMS
- LHC-b proposes a vision-based FPGA implemented track trigger
- Enormous potential
 - Can change the way experiments are designed
 - Can make increased luminosity fully useful for physics



HL-LHC Pixels

Very high radiation and occupancy

Aim at small pixels size: $50 \times 50 \mu\text{m}^2$

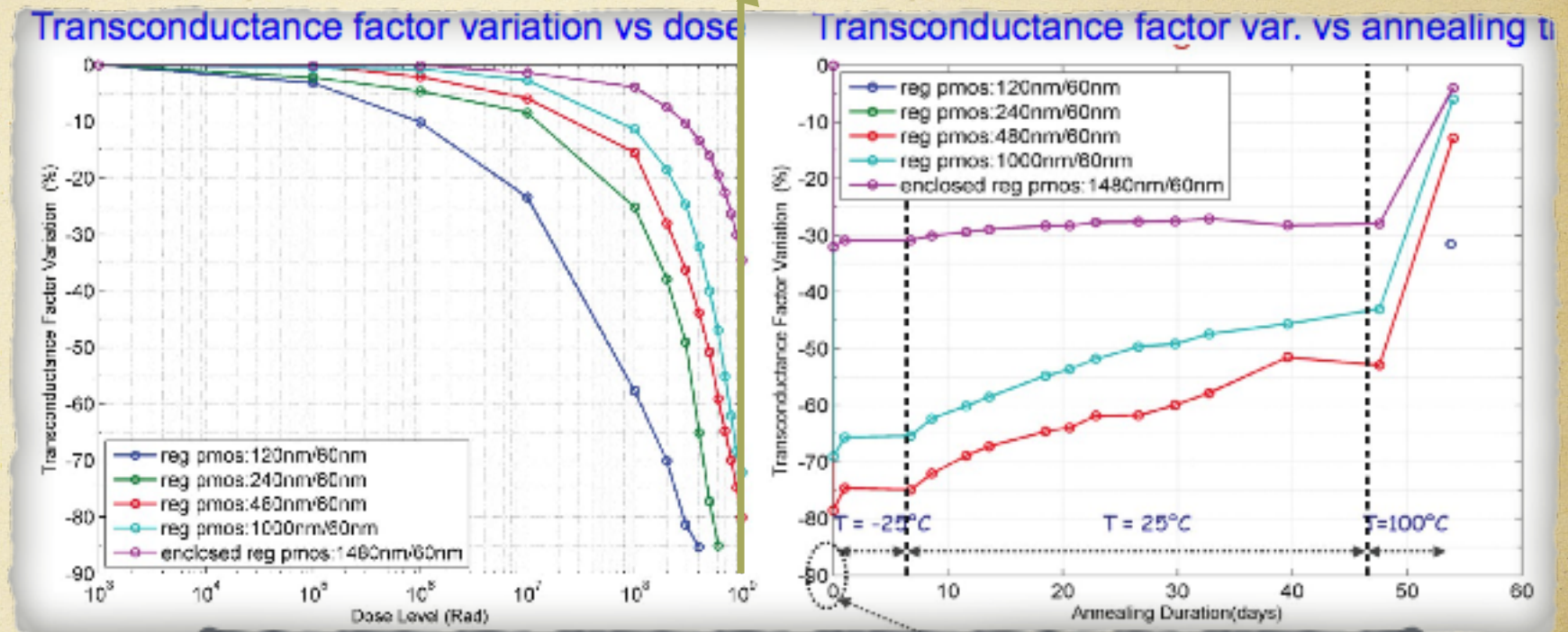
Hybrid pixel scheme

Radiation effects can be dramatic

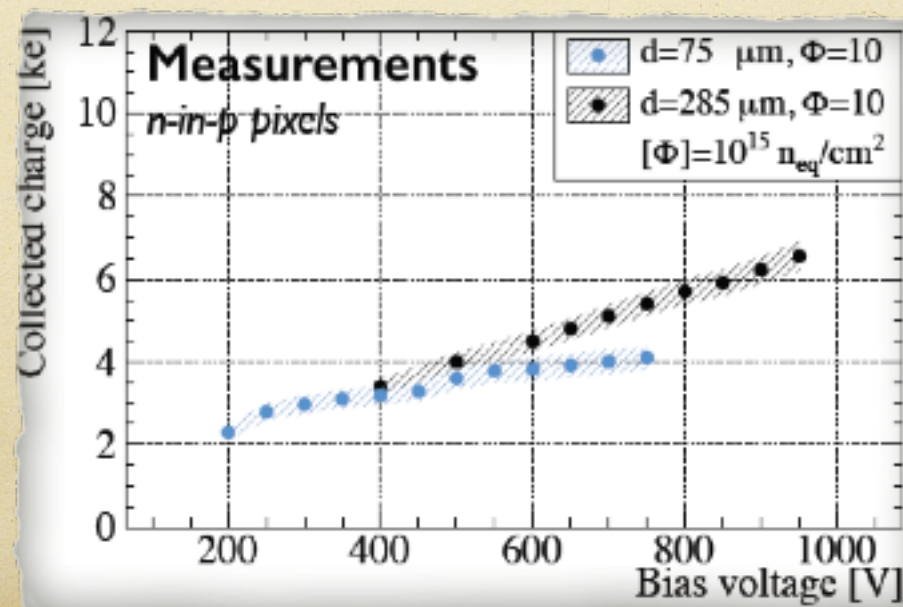
Sensor choice ?

Very little charge (thick and thin sensors give same amount)

- Pile-Up = 140
- Radiation @ 30 mm from IP: $2 \times 10^{16} n_{\text{eq}} \text{ cm}^{-2}$
- Dose @ 30 mm from IP: 10 MGy (1Grad)
- Hit rate $\sim 2 \text{ GHz/ cm}^2$



65 nm PMOS radiation effect and annealing



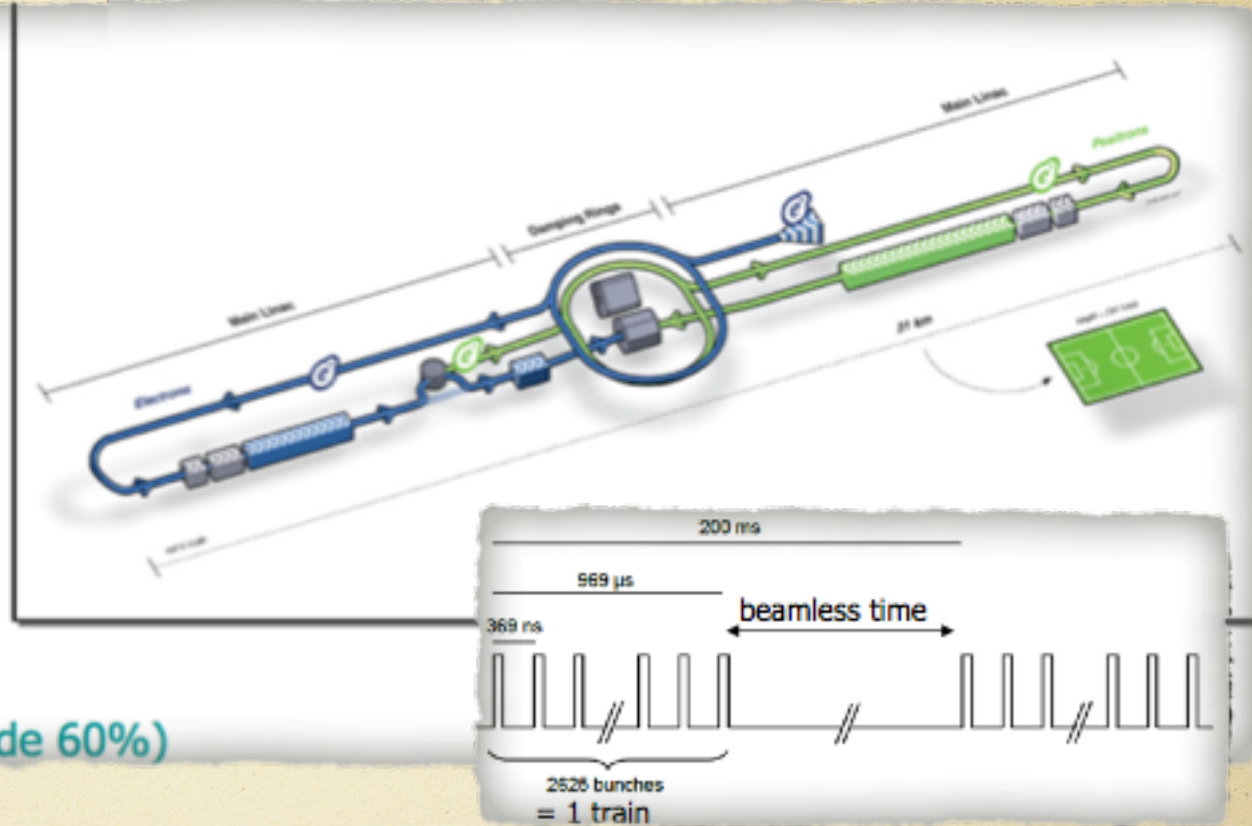
Other technology ?

- 3D Sensors
- HV-CMOS
- Active edge
- Diamonds
- Active R&D

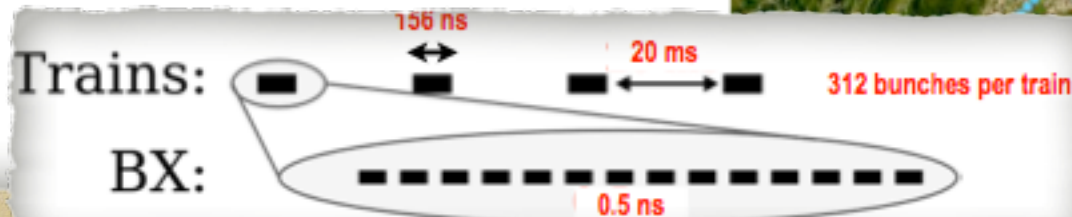
ILC and CLIC

ILC:

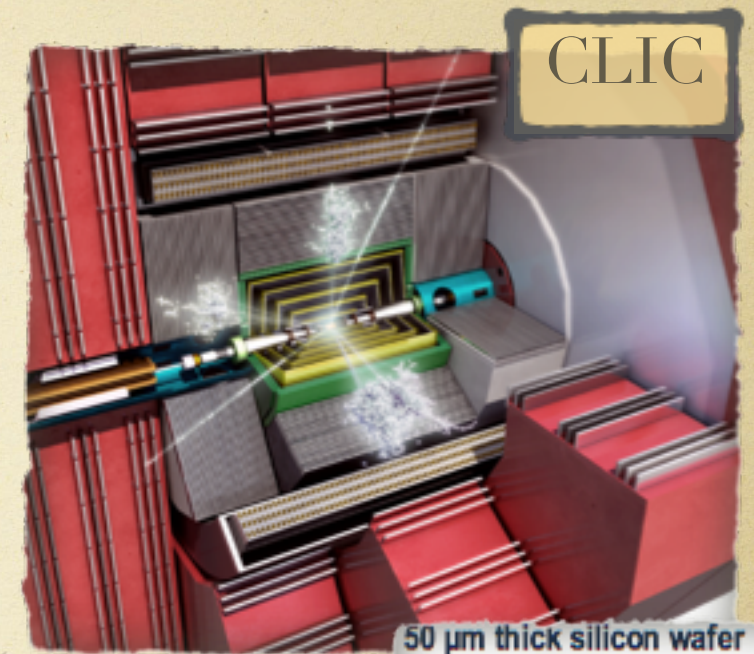
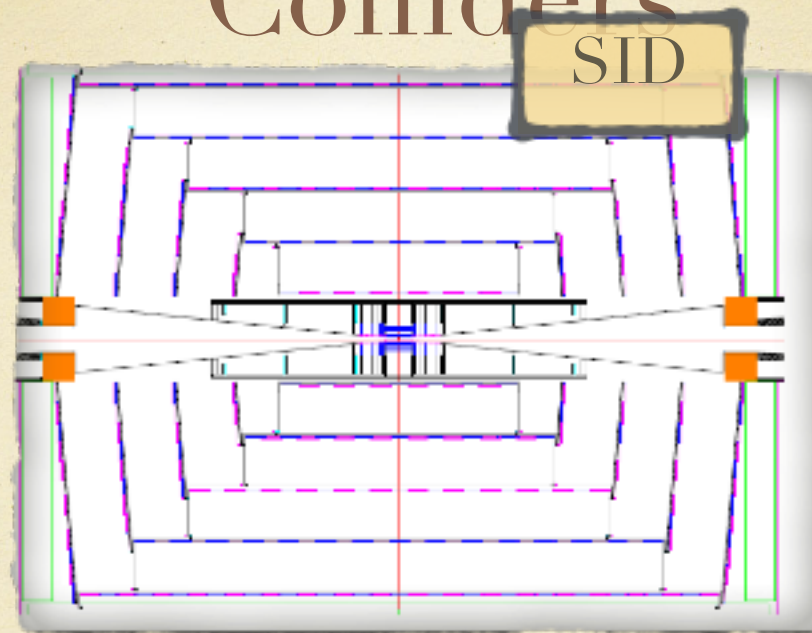
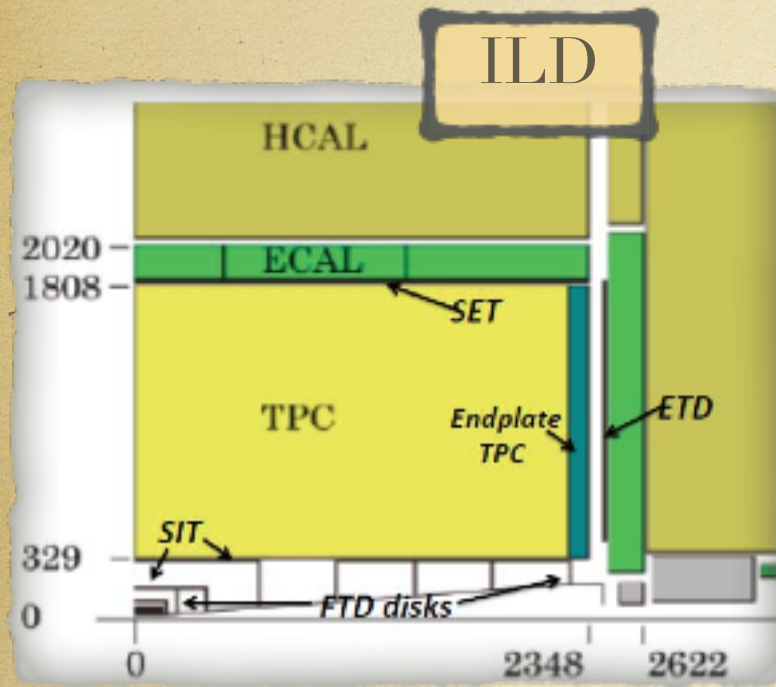
- e^+e^- linear collider
- 31 km linear tunnel
- Baseline: $\sqrt{s} = 500$ GeV
 - Phase @ 250 GeV (Higgs factory)
 - Options : 90 GeV(GigaZ), e^-e^- , $\gamma\gamma$, $e^-\gamma$
 - Upgrade: 1 TeV
- 2 detectors in « push pull »
 - only one collision point
 - ILD and SiD
- Luminosity:
 - $1.8 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
 - 500 fb^{-1} (4 years)
- Polarisation: $e^- = 80\%$; $e^+ = 30\%$ (upgrade 60%)



- **Linear electron-positron collider**
- $\sqrt{s} = 3 \text{ TeV}$ (staged construction)
- **High luminosity: few $\times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$**
- **Small bunch size: σ_{xyz} (40 nm, 1 nm, 44 μm)**
- **Beam structure:**



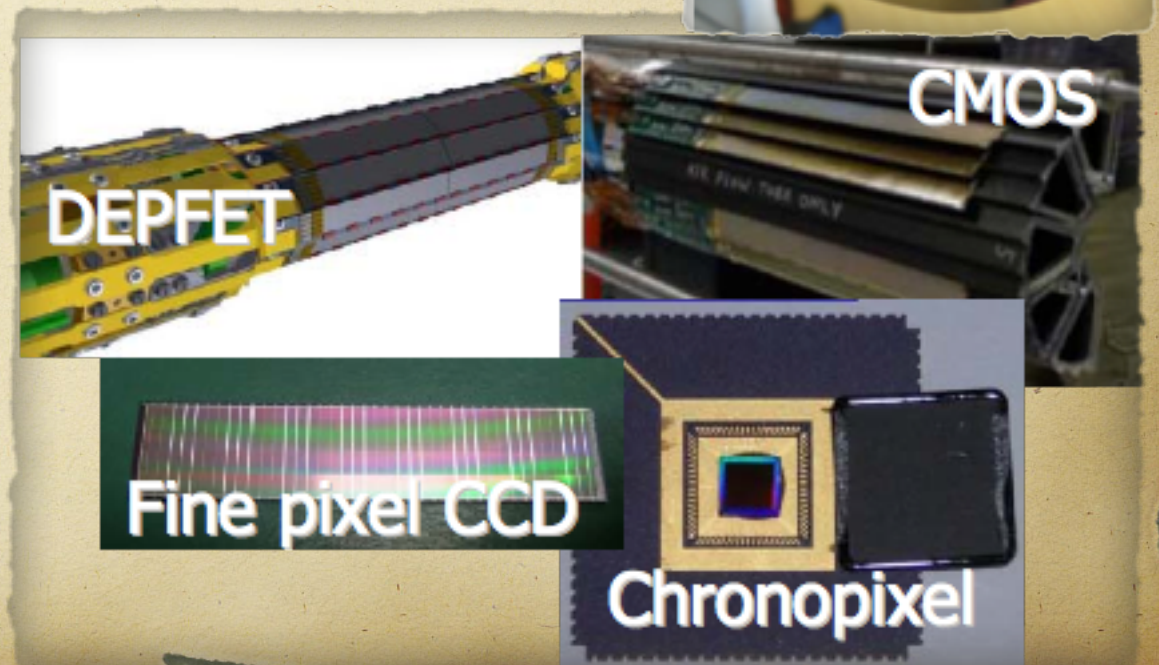
Tracking and Vertexing at Linear Colliders



- Large low-material tracker (silicon or TPC)
- Super-thin vertex detector

System and services design determines material budget

- Mechanical support
- Cooling
- Power distribution



FUTURE R&D

- SOI
- DEPFET
- CMOS MAPS
- HV-CMOS
- Vertical integration
- Diamonds
- Internal amplification
- Neutron PSD
- Sensor edge management
- 3D Sensors
- Smart trackers
- Advanced materials



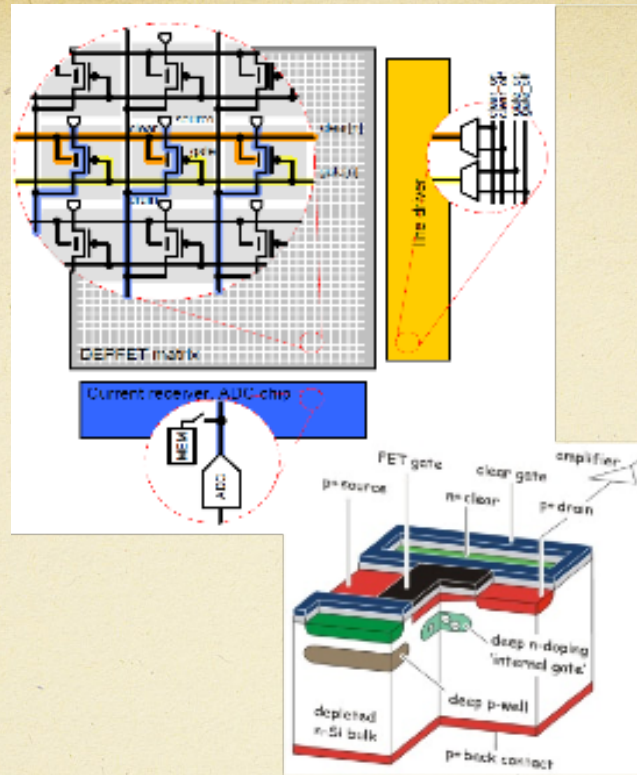
THERE IS NOTHING
LIKE
A DREAM TO
CREATE THE
FUTURE.



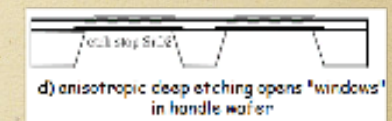
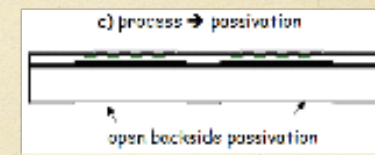
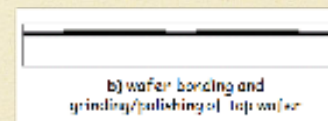
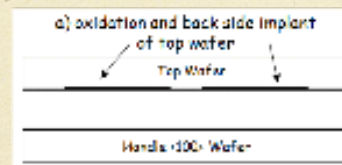
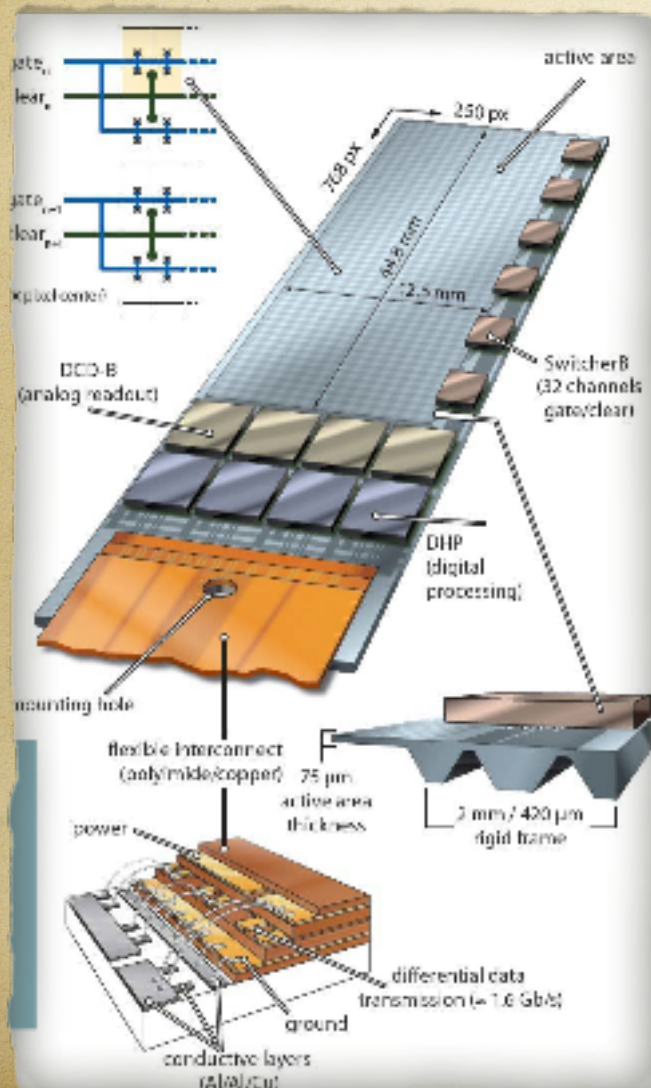
VICTOR HUGO
LES MISÉRABLES

DEPFETs

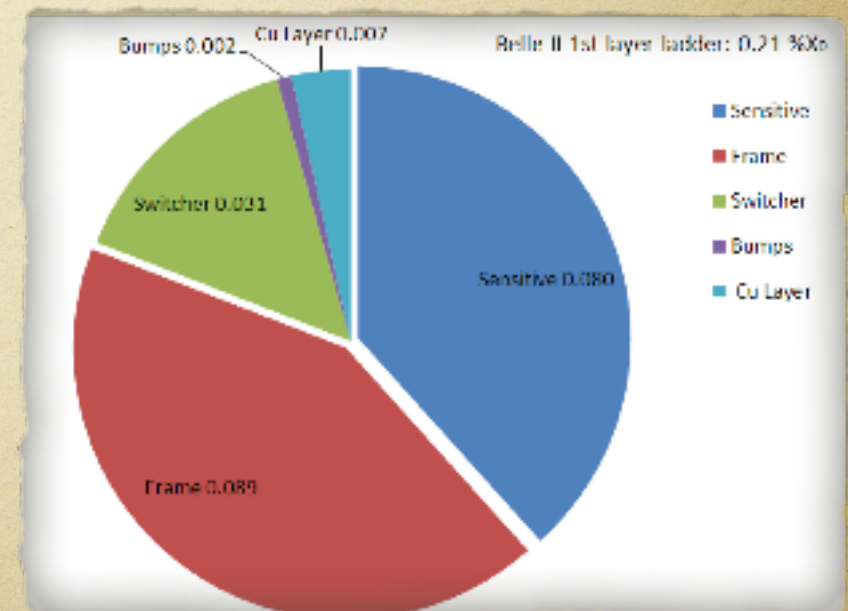
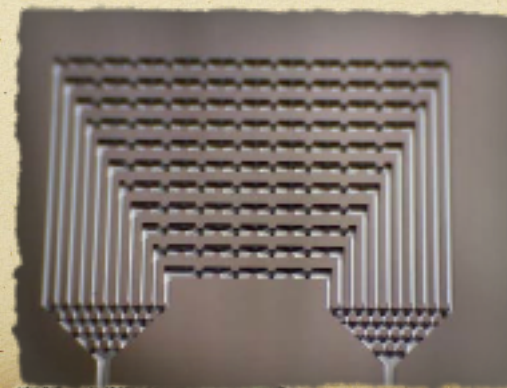
- Complex and expensive technology
- Can be extremely thin
- Difficult to get speed and extreme radiation hardness



- fully depleted sensitive volume
 - fast signal rise time ($\sim ns$), small cluster size
- In-house fabrication at MPG HLL
 - Wafer scale devices possible
 - Thinning to (almost) any desired thickness
 - no stitching, 100% fill factor
- no charge transfer needed
 - faster read out
 - better radiation tolerance
- Charge collection in "off" state, read out on demand
 - potentially low power device
- internal amplification
 - charge-to-current conversion
 - r/o cap. independent of sensor thickness
 - Good S/N for thin devices $\rightarrow \sim 40 nA/\mu m$ for mip



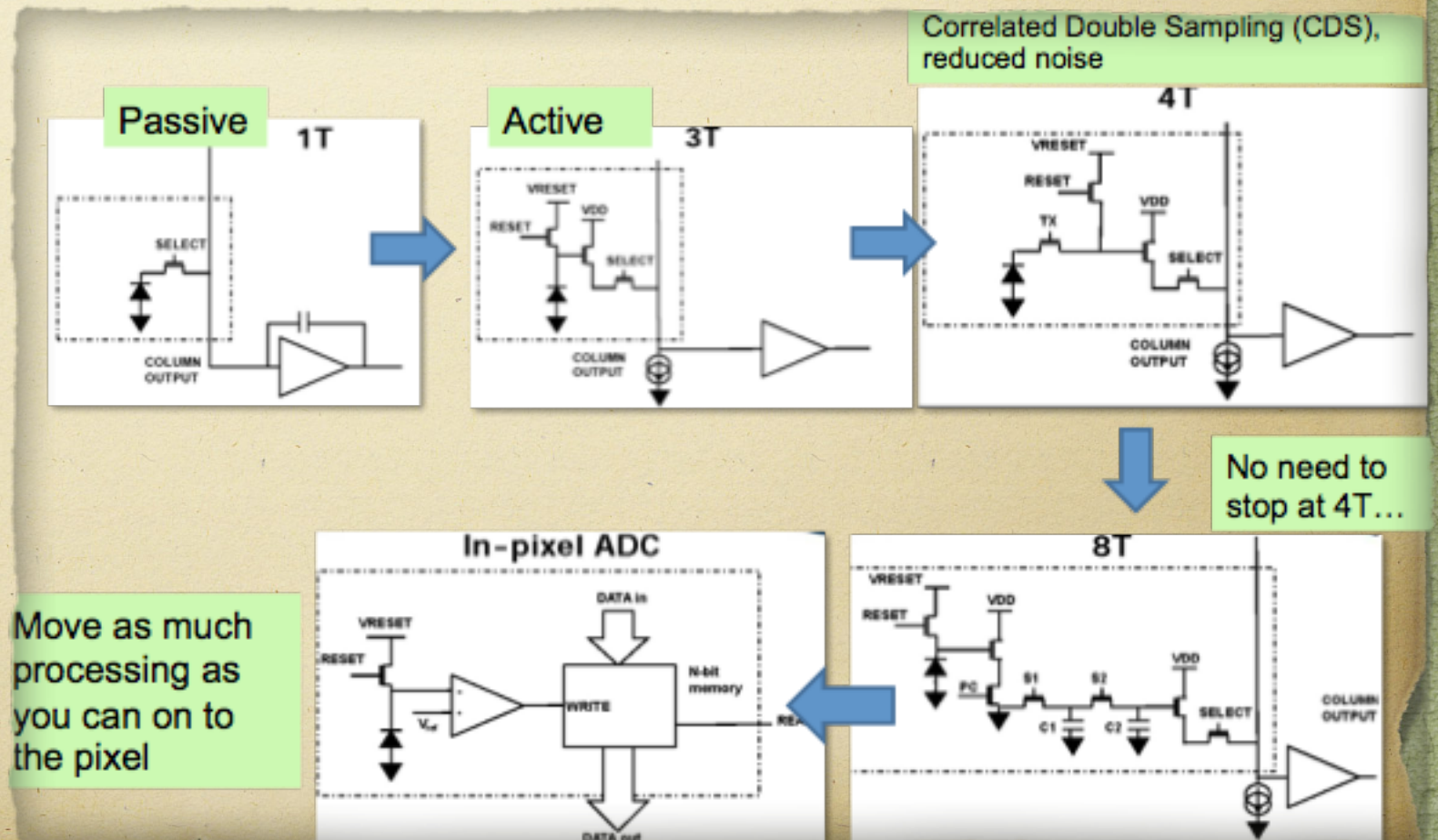
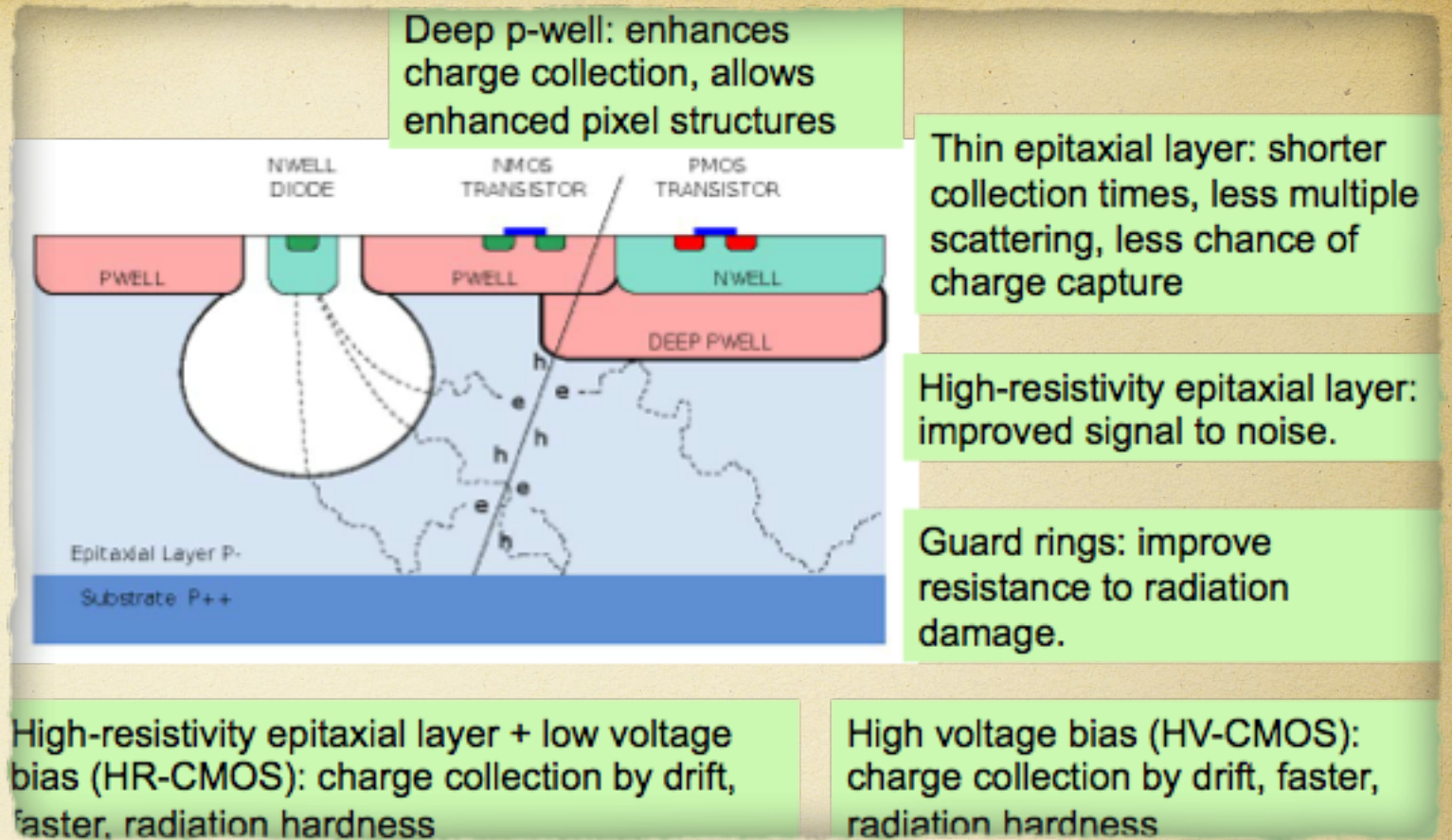
- Established: to be installed in Belle-II
- Possible for ILC
- Investigate integrated microcooling



CMOS MAPS

- Exploit commercial CMOS technology to produce cheap and performant sensors
- Already used in various fields
- Used/Planned in several experiments: STAR, MU3E, ALICE, ATLAS ?

- Growing complexity in electronics processing in the pixel
- Still issues to be solved for very high radiation, very high speed readout
- Traditional MAPS have very little charge collected \rightarrow HV and HR CMOS

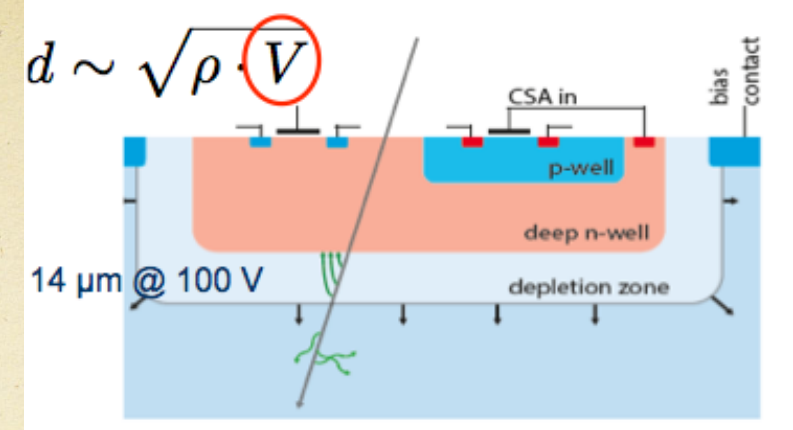


F. Wilson: VTX2014

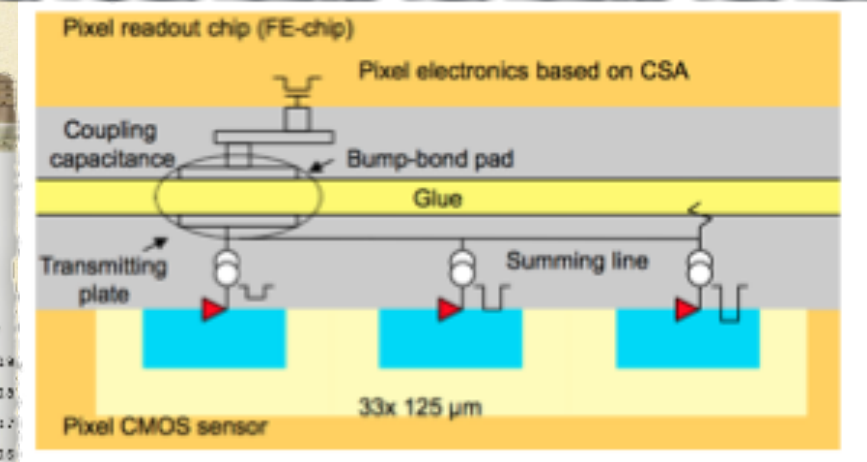
HV-HR CMOS MAPS

- Introduce a depletion layer in CMOS MAPS
- HV/HR-CMOS could be a solution to offer rad-hard and cheap pixel sensors
- Could be used in conjunction with standard readout ICs to increase readout speed and compatibility with experiments

HV-CMOS



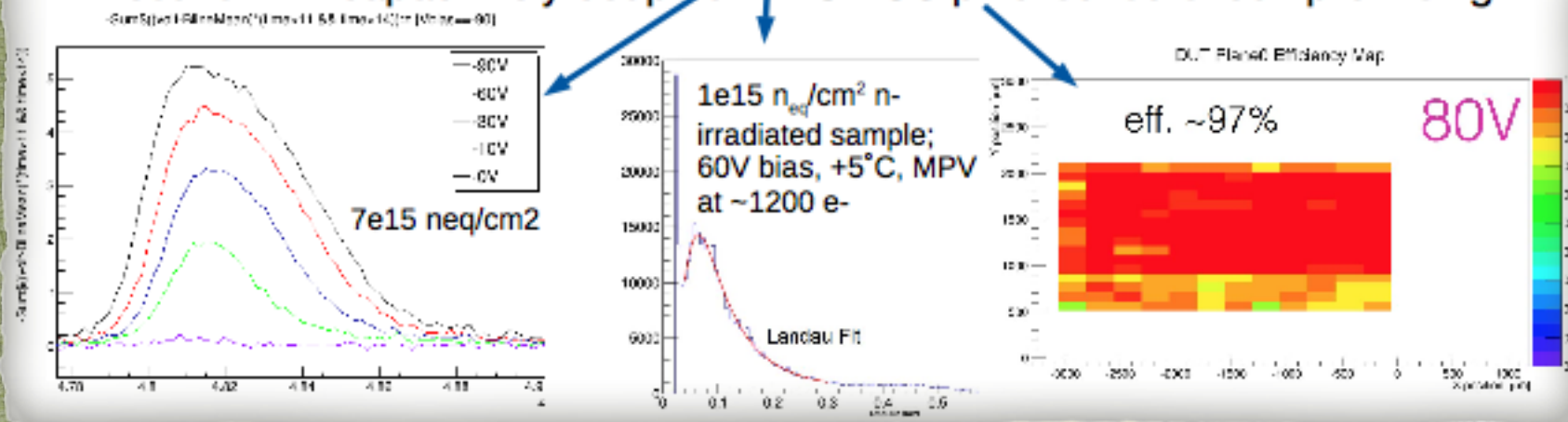
Capacitively coupled pixel detector



HR-CMOS

First prototypes being explored within ATLAS

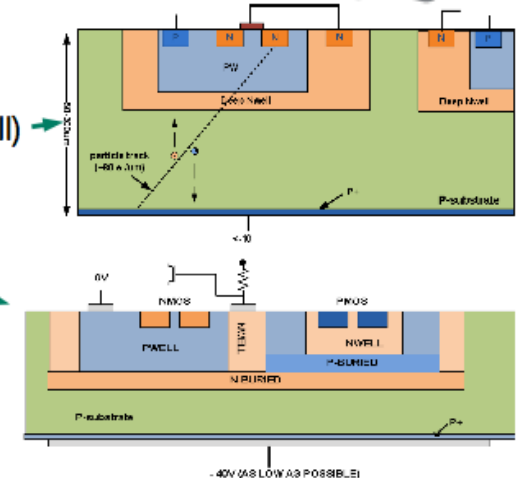
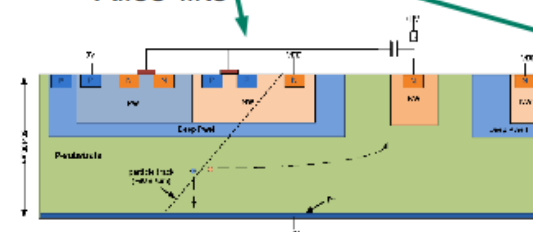
- Irradiated samples show radiation hardness
- results with capacitively coupled HV-CMOS pixel sensors look promising



- HV-CMOS appears to be "on the edge" wrt to Signal/Threshold
 - increase signal by more depletion? How much? Equally radiation-hard?
 - 2 directions: "moderate" (100 Ohm*cm) vs. "high" (kOhm*cm) resistivity

Many different designs possible:

- HV-CMOS like (deep n-well, no triple-well)
- triple-well
- Alice-like



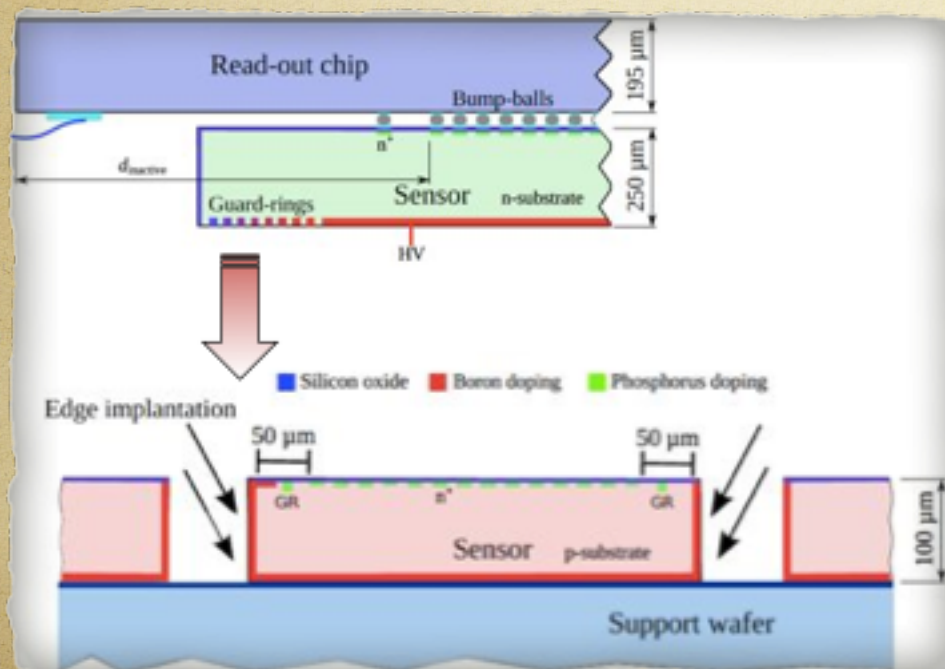
Sensor Edge Management

Reduction of dead area at the sensor edge

1. Slim edge: reduce the guard rings and protection to the minimum
2. Active edge: turn the physical edge into a junction (implant + passivation) allowing depletion to reach the edge
3. Scribe, Cleave & Passivate (SCP): post processing

Reduction of material and dead zones

In conjunction with through silicon vias: buttable modules



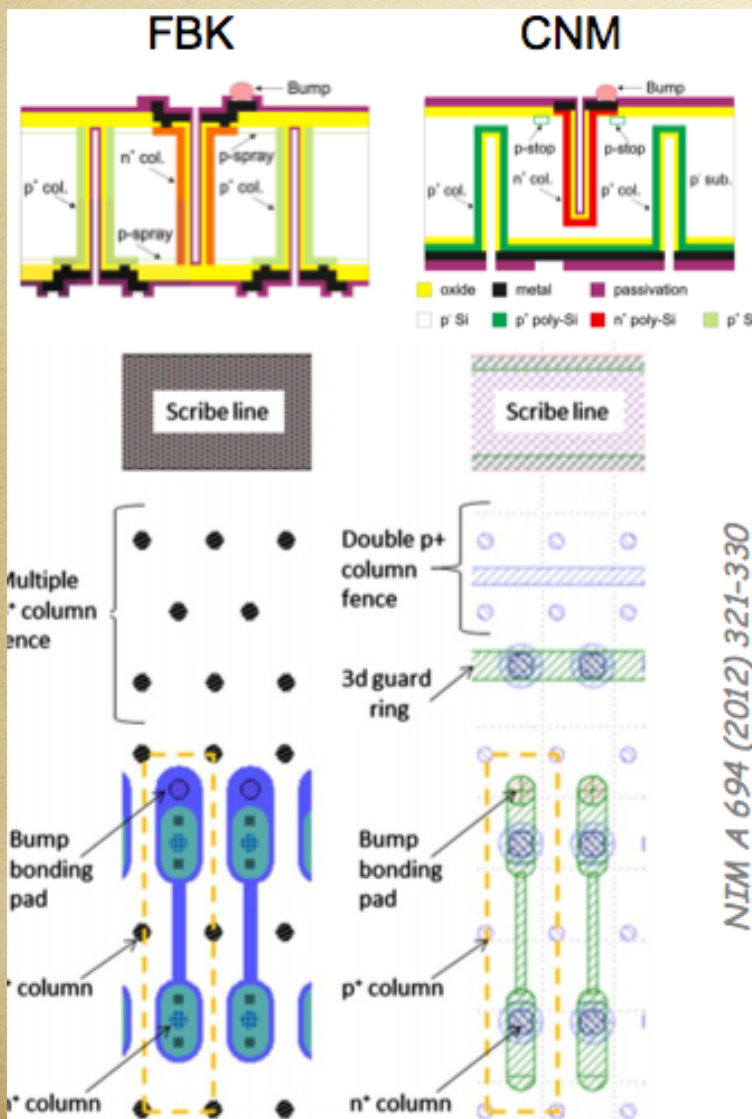
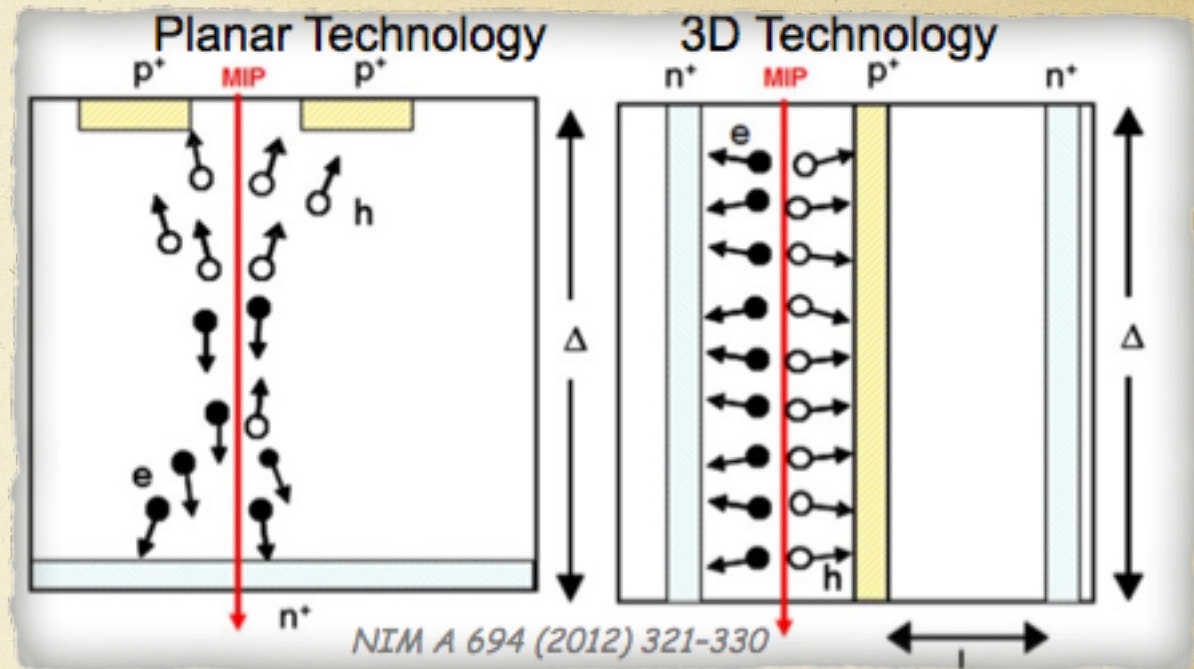
Scribing	Cleaving	Passivation
<ul style="list-style-type: none"> • Diamond Stylus • Laser • XeF₂ Etch • DRIE Etch • Saw cut 	<ul style="list-style-type: none"> • Tweezers (manual) • Loomis Industries LSD-100 • Dynatex, GTS-150 	<ul style="list-style-type: none"> • Native Oxide + Radiation <p>or</p> <p>N-type P-type</p> <ul style="list-style-type: none"> • Native SiO₂ + UV light or High T • PEVCD SiO₂ • PEVCD Si₃N₄ • ALD "nanostack" of SiO₂ & Al₂O₃
		<ul style="list-style-type: none"> • All treatment is post processing & low temperatures • Etch scribing can be done during fabrication

M.Meschini, IFD14

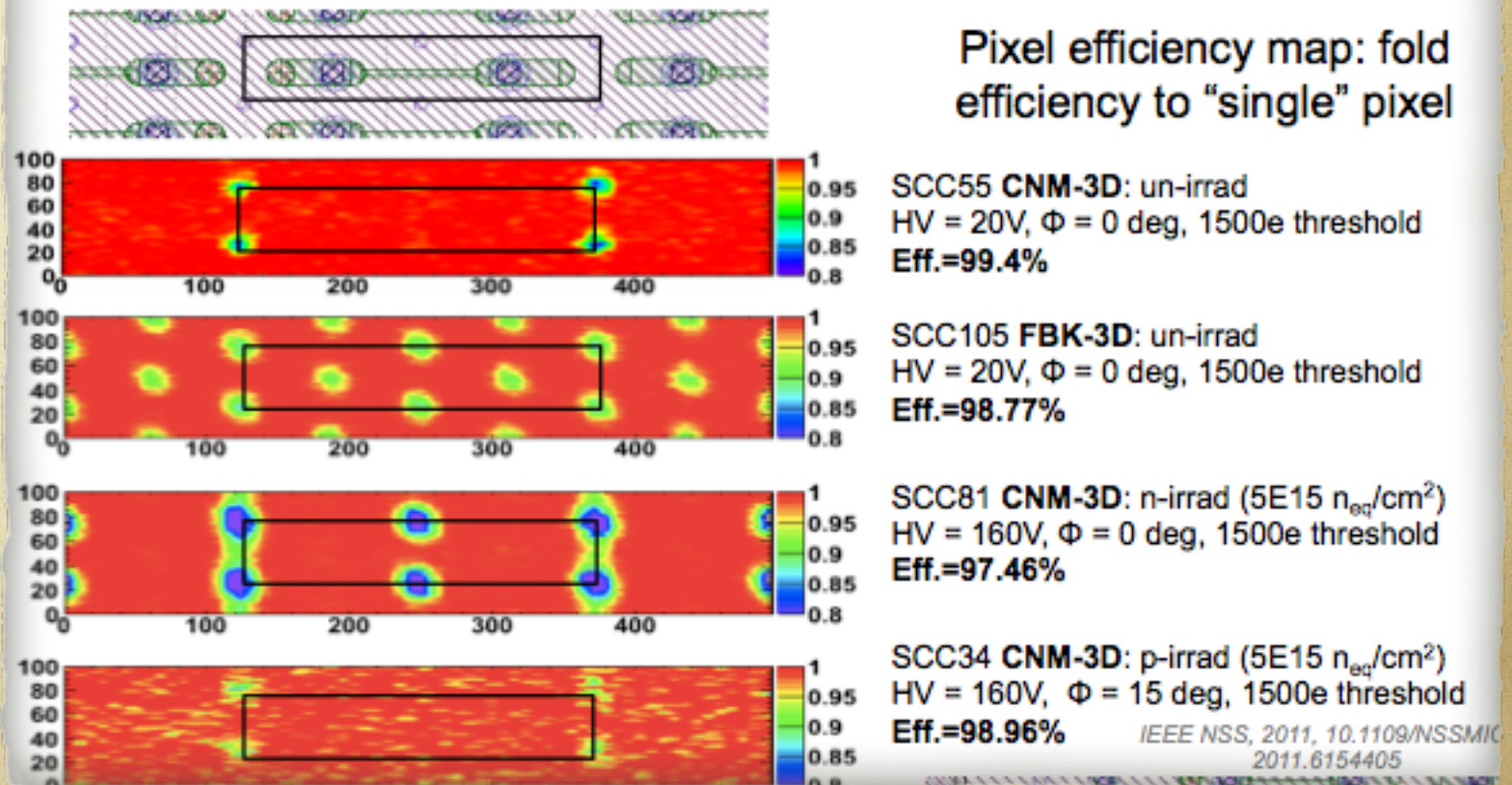
A. Blue, VTX14

3D sensors

- Proposed in 1997 (Parker, Kenney, Segal)
- Two types installed in ATLAS IBL



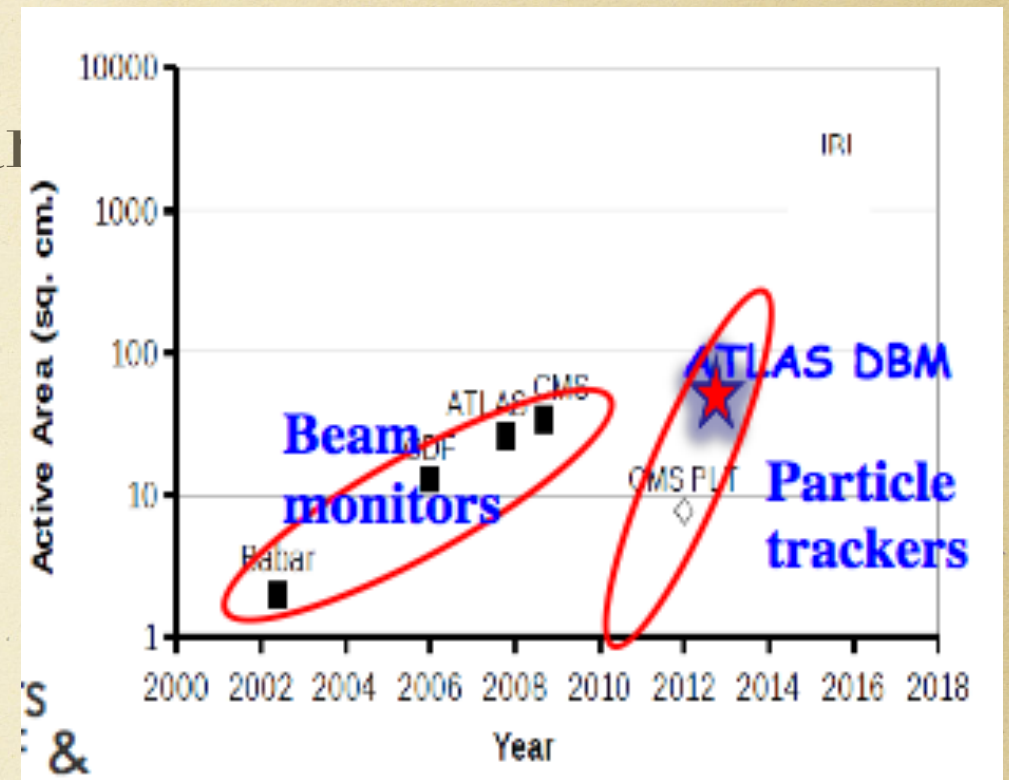
Test-beam Results



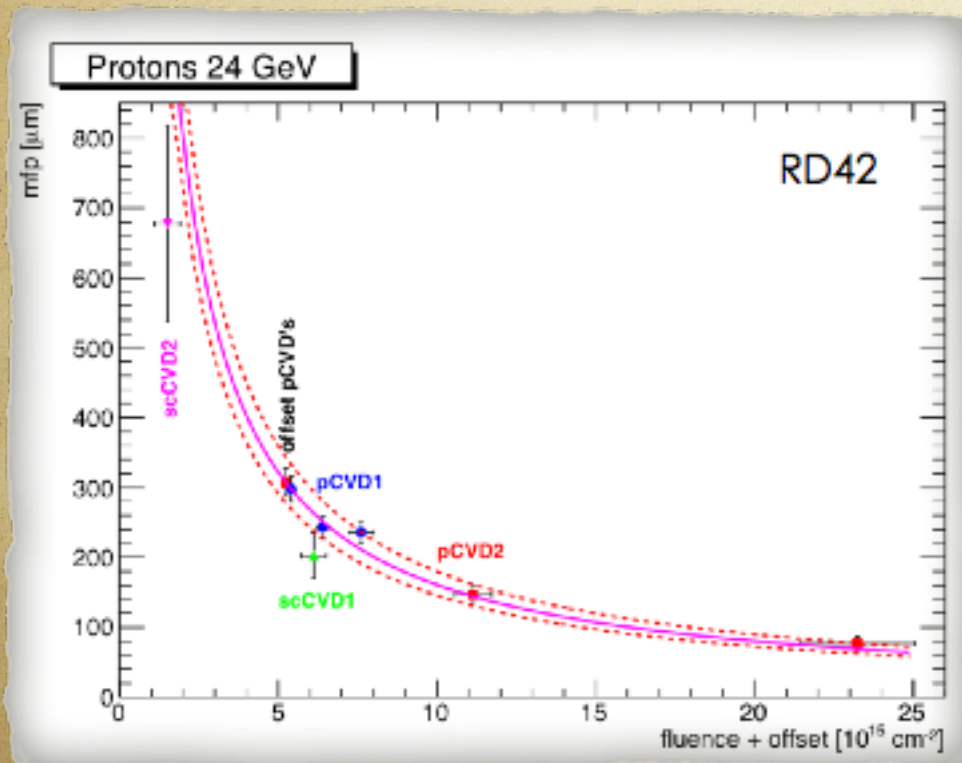
Diamonds

➤ Diamonds established for beam and radiation monitoring

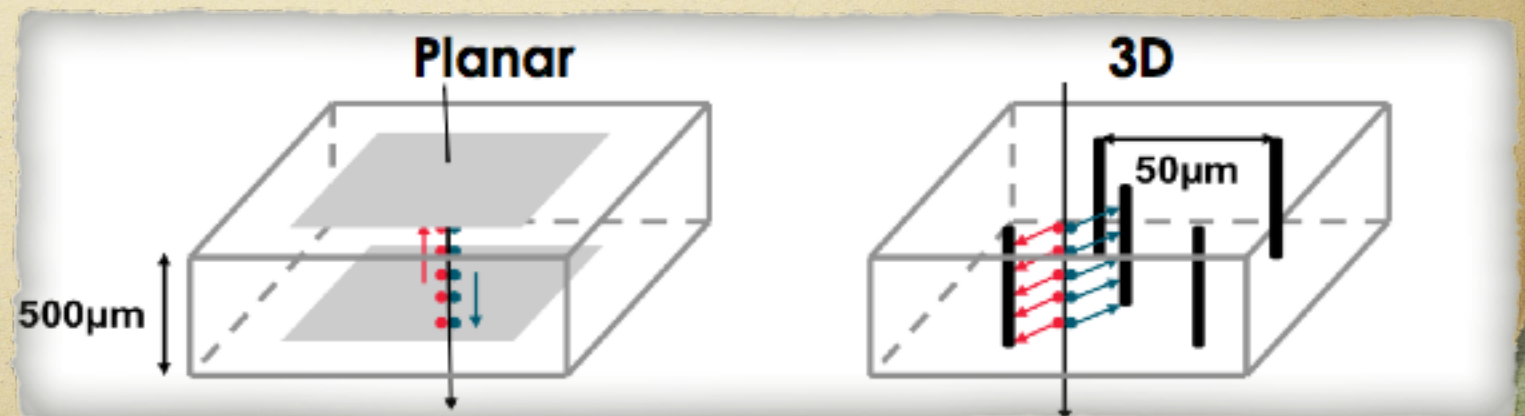
- Today two main manufacturers of detector grade diamond
 - **ElementSix Ltd**
 - large **polycrystalline** wafers
 - **single crystal** diamonds
 - **II-VI Semiconductors**
 - large **polycrystalline** wafers
 - relatively recent entry



➤ Consistent radiation hardness constants



➤ 3D technology tested to reduce collection length and improve performance

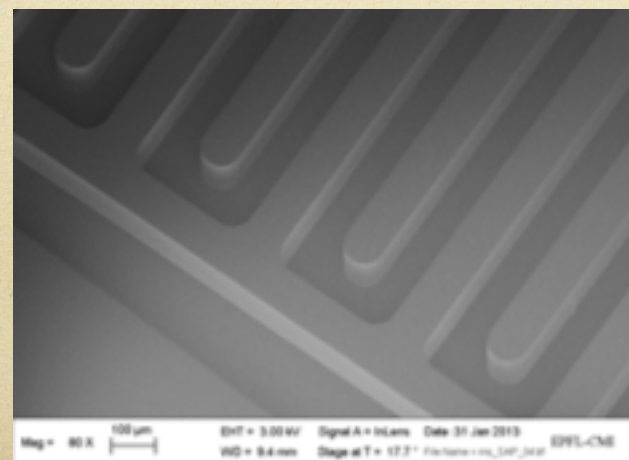
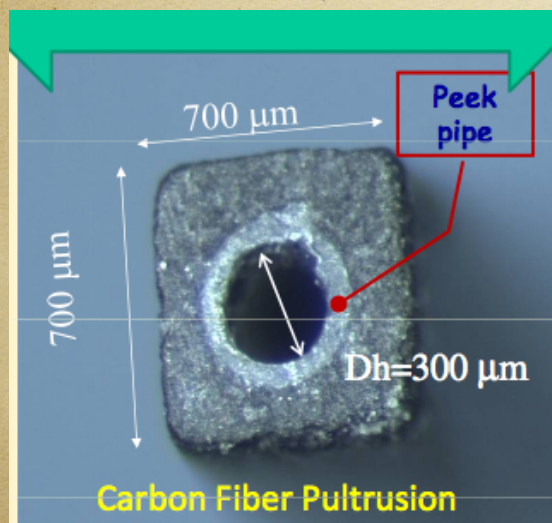
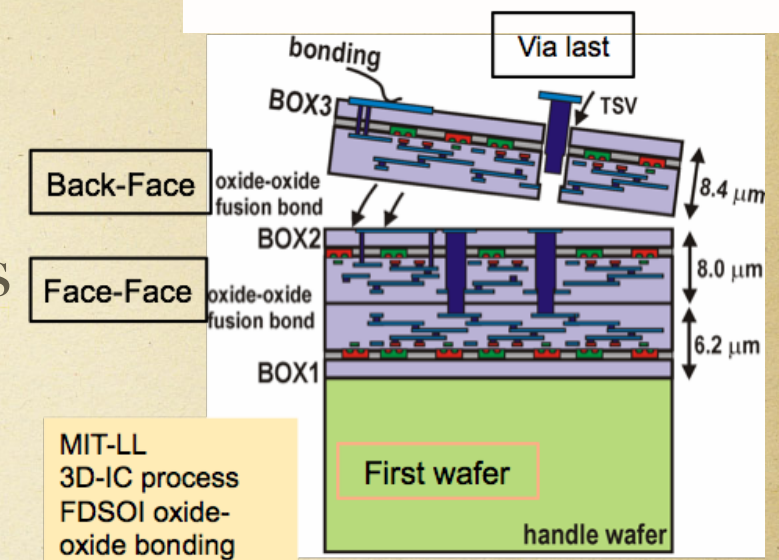


Systems

Detector system design is much more than sensors. Many technologies can change qualitatively and quantitatively the way systems are built. The future will tell.

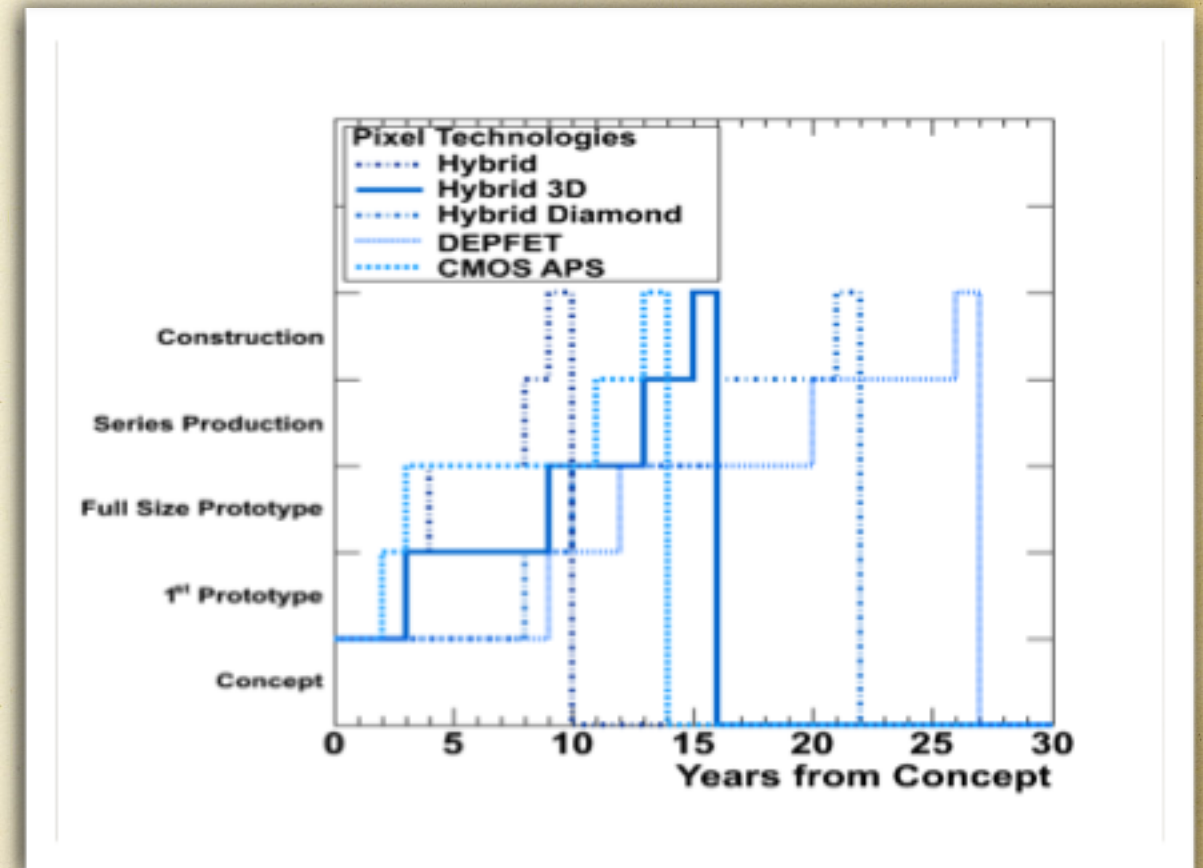
- ⤵ Vertical integration through-silicon vias
- ⤵ Advanced interconnections technologies
- ⤵ Advanced materials
- ⤵ Innovative powering schemes
- ⤵ Micro cooling / integrated cooling

Vertical Integration: a new view on interconnections



Outlook

- Solid state sensors R&D make best use of advanced technological process and push technology towards new limits.
- The road from idea to running detector is long and winding.
- Many interesting and promising techniques exist, but large costs require coordinated action
- It is essential that expert work in synergy and collaboration to produce performant and affordable detectors for tomorrow's experiments



- A great Thank you ! to the organizers for this opportunity and the perfect organization

Sources

- In the slides it is indicated the presenter at the meeting (not necessarily the original author of the work)
- 2014 International Workshop on Vertex Detectors, VTX14
<https://indico.cern.ch/event/300851/other-view?view=standard>
- 2014 Americas Workshop on Linear Colliders 2014, AWLC14:
<http://agenda.linearcollider.org/conferenceOtherViews.py?view=standard&confId=6301>
- 2014 INFN Workshop on Future Detectors for HL-LHC, IFD14:
<https://agenda.infn.it/conferenceOtherViews.py?view=standardshort&confId=7261>
- 2014 9th “Trento” Workshop on Advanced Silicon Radiation Detectors, TNW14:
<http://indico.cern.ch/event/273880/>
- 2013 International Workshop on Vertex Detectors, VTX13
- 2013 Lepton-Photon Symposium, LP 2013:
<http://www-conf.slac.stanford.edu/lp13/>
- 2013 Vienna conference on instrumentation, VCI 2013:
<http://vci.hephy.at/>
- 2012 Crakow European Strategy Meeting:
<http://indico.cern.ch/conferenceDisplay.py?confId=175067>
- 2012 Pisa Meeting on Advanced Detectors, PM 2012:
<http://www.pi.infn.it/pm/2012/>
- 2011 Technology and Instrumentation in Part. Phys., TIPP 2011
<http://conferences.fnal.gov/tipp11/>
- 2010 FNAL Detector R&D Workshop:
<https://indico.fnal.gov/conferenceDisplay.py?confId=3356>