

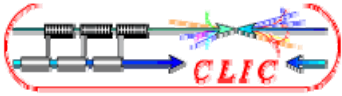
CLIC08 workshop

# CLIC module layout and main requirements

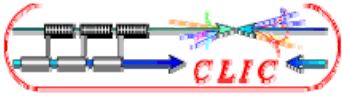
G. Riddone, on behalf of the CMWG

15.10.2008

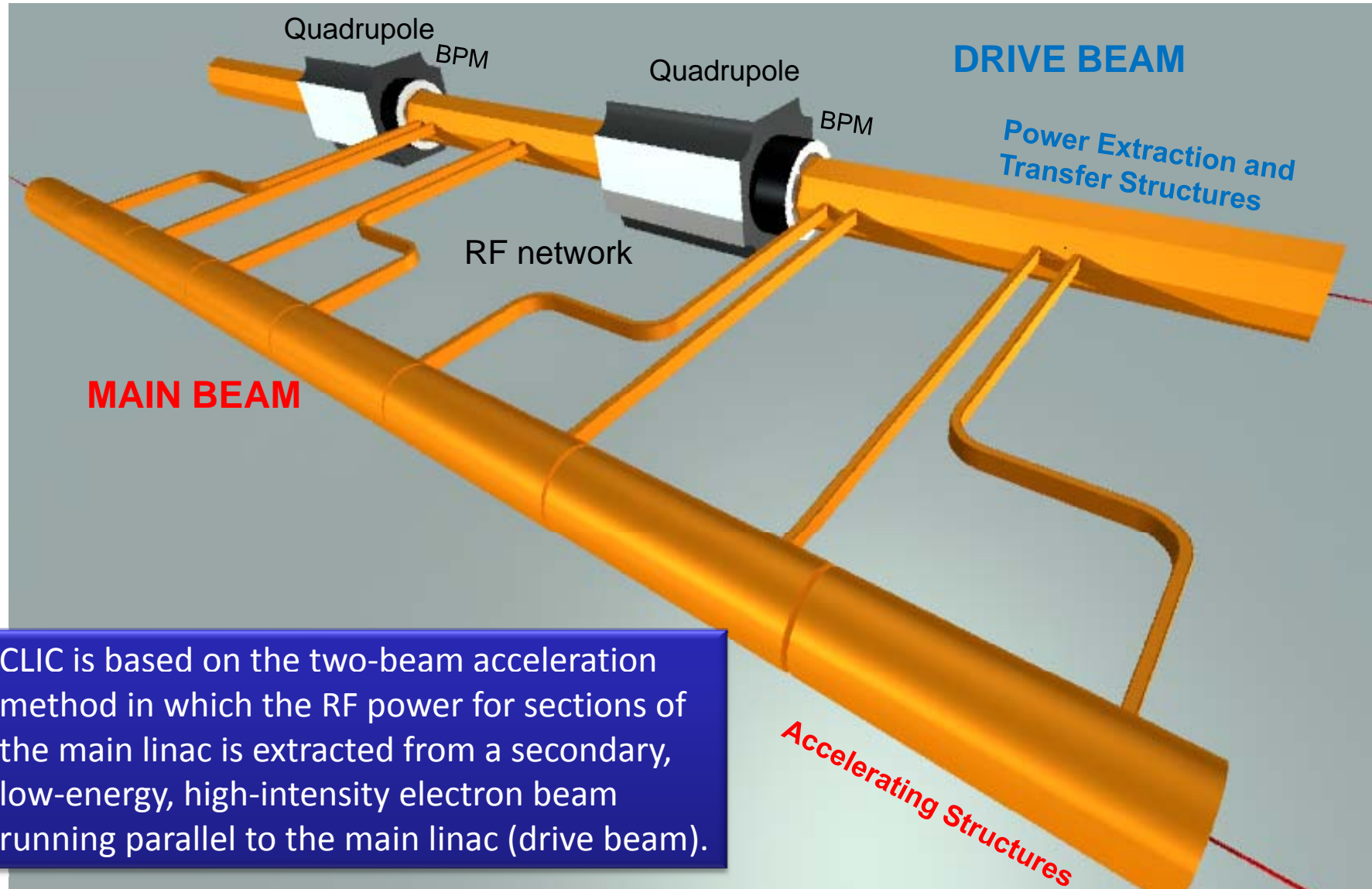
Home page of the TBM WG: [http://clic-meeting.web.cern.ch/clic-meeting/CLIC\\_Module\\_Wkg/index.htm](http://clic-meeting.web.cern.ch/clic-meeting/CLIC_Module_Wkg/index.htm)



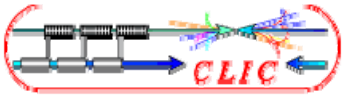
- Introduction and general CLIC parameters
- Layout
- Main components
- Module configurations
- Main system requirement
- Conclusions



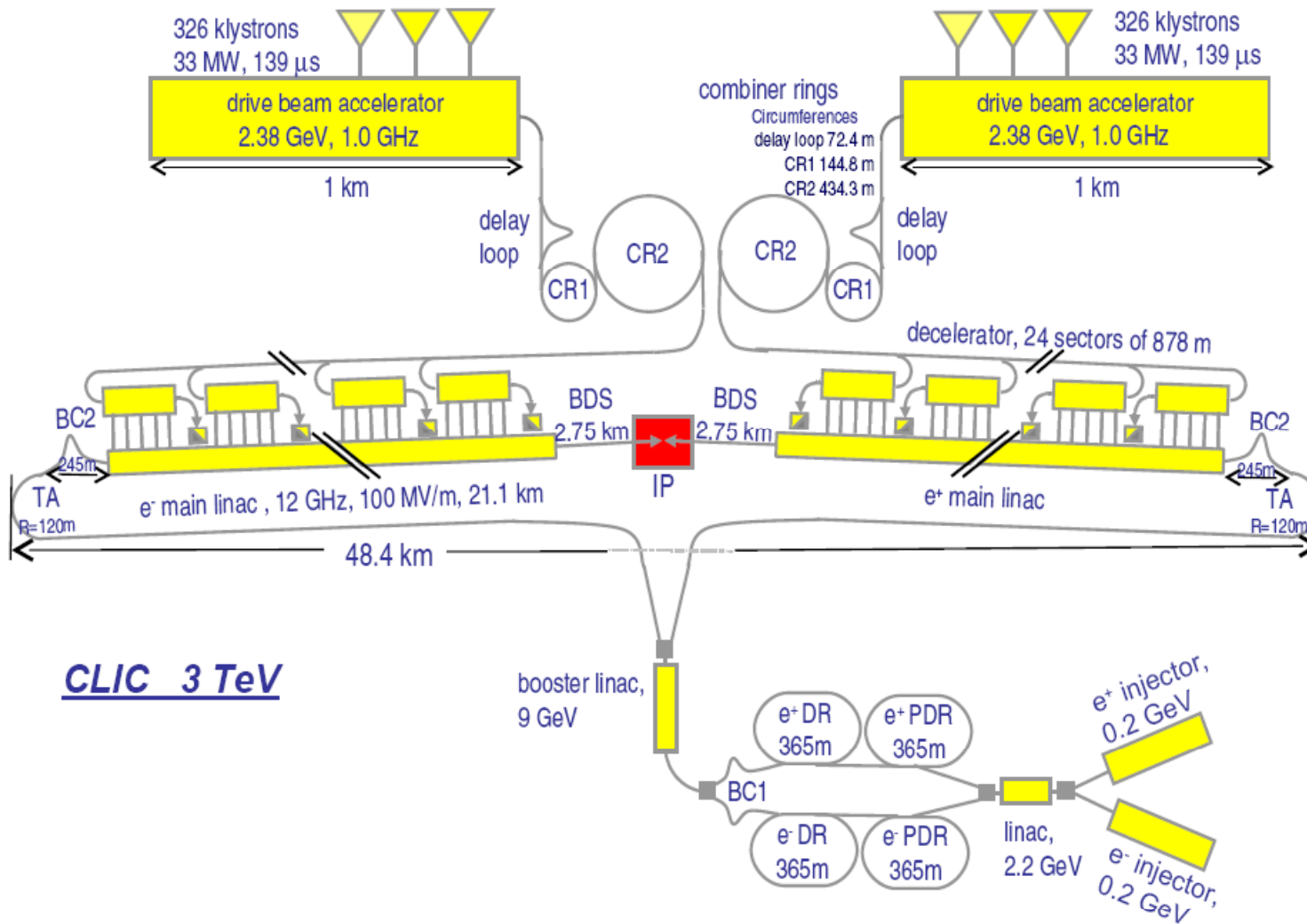
# CLIC two-beam scheme

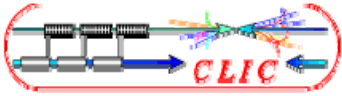


CLIC is based on the two-beam acceleration method in which the RF power for sections of the main linac is extracted from a secondary, low-energy, high-intensity electron beam running parallel to the main linac (drive beam).

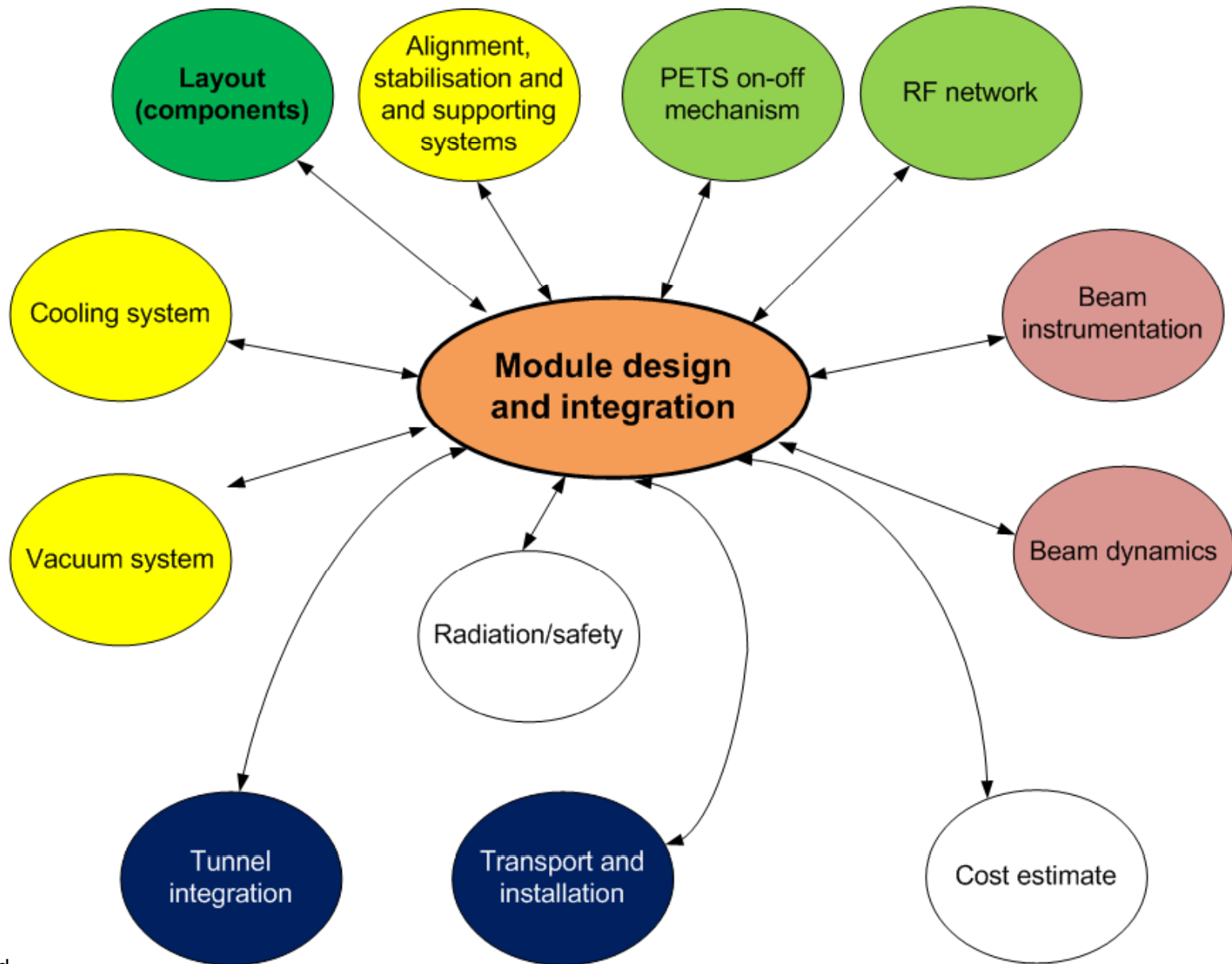


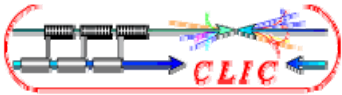
# CLIC layout





# Several activities





# CLIC Main parameters

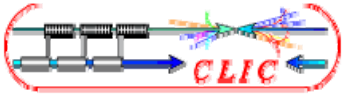
## Module design based on latest CLIC parameters

Overall parameter		
center of mass energy	3	Tev
main linac RF frequency	11.994	GHz
luminosity	$5.9 \times 10^{34}$	$\text{cm}^{-2}\text{s}^{-1}$
linac repetition rate	50	Hz
beam power/beam	14	MW
unloaded/loaded gradient	120/100	MV/m
proposed site length	~48	km
overall two linac length	~42	km
Main linac		
filling factor	78.6	
accelerator structure length (active)	229	mm
Decelerator		
No. of drive beam sector/linac	24	
No. of PETS per sector	1488	
Length of PETS (active)	213	mm
Nominal output RF power /PETS	136	MW
Transfer efficiency PETS - acc. structure	93.8	%
No. of acc. structure / PETS	2	
Main beam acc. power / PETS	2x63.9	MW
Energy (injection)	2.38	Gev
Energy (final)	238	MeV

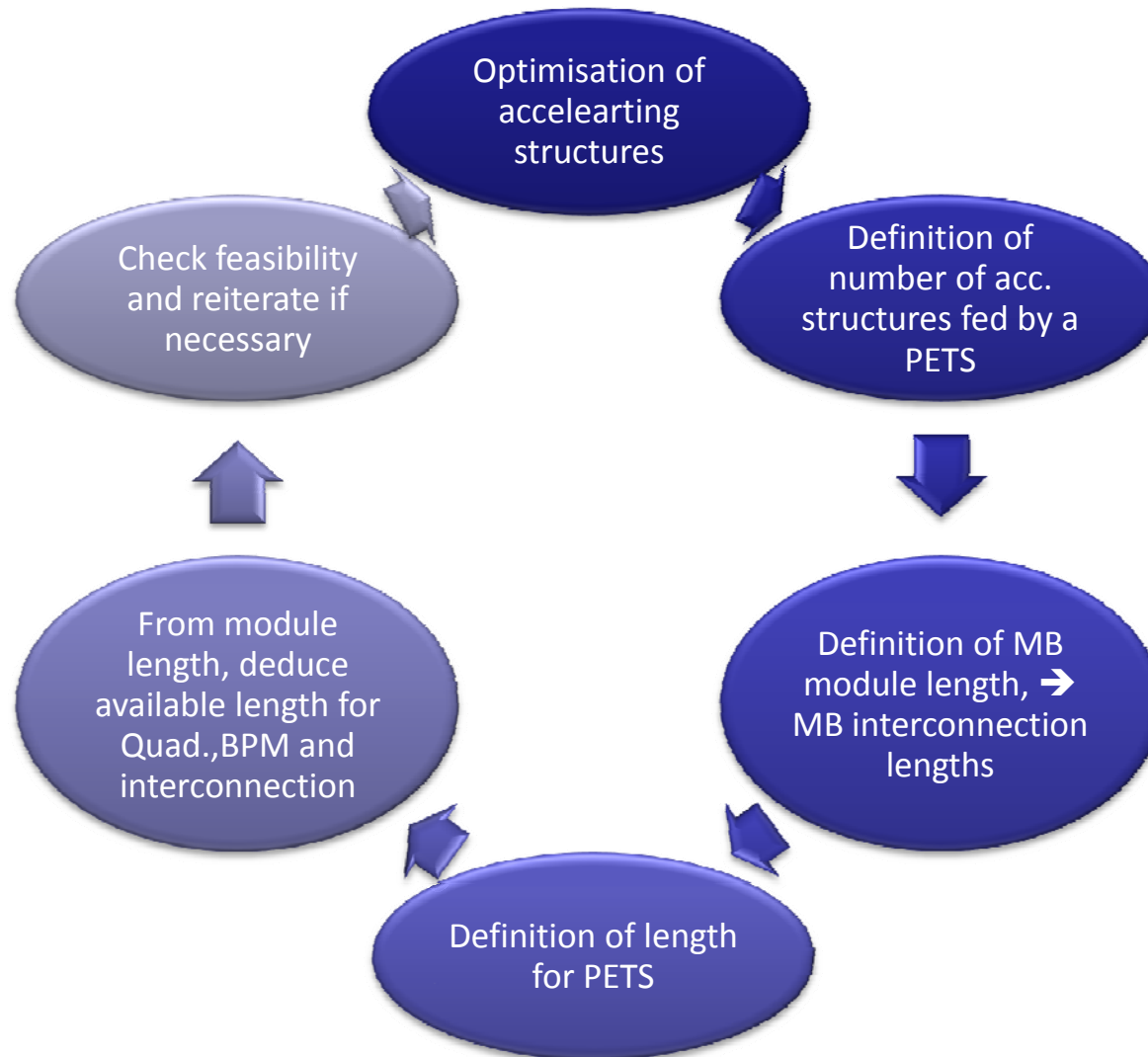
Sector length based on the same number of PETS per sector

Sector #	Ac. structures	PETS	Modules
1	2976	1488	523
2	2976	1488	467
3	2972	1486	445
4	2974	1487	432
5	2976	1488	454
6	2974	1487	441
7	2974	1487	441
8	2972	1486	428
9	2974	1487	429
10	2974	1487	432
11	2976	1488	438
12	2976	1488	439
13	2976	1488	438
14	2976	1488	430
15	2976	1488	429
16	2976	1488	429
17	2976	1488	428
18	2976	1488	422
19	2976	1488	422
20	2976	1488	423
21	2976	1488	423
22	2976	1488	418
23	2976	1488	418
24	2976	1488	413
<b>Total</b>	<b>71406</b>	<b>35703</b>	<b>10462</b>

**Total per linac**  
 Accelerating structures: 71406  
 PETS: 35703

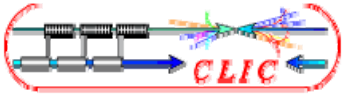


# Layout definition



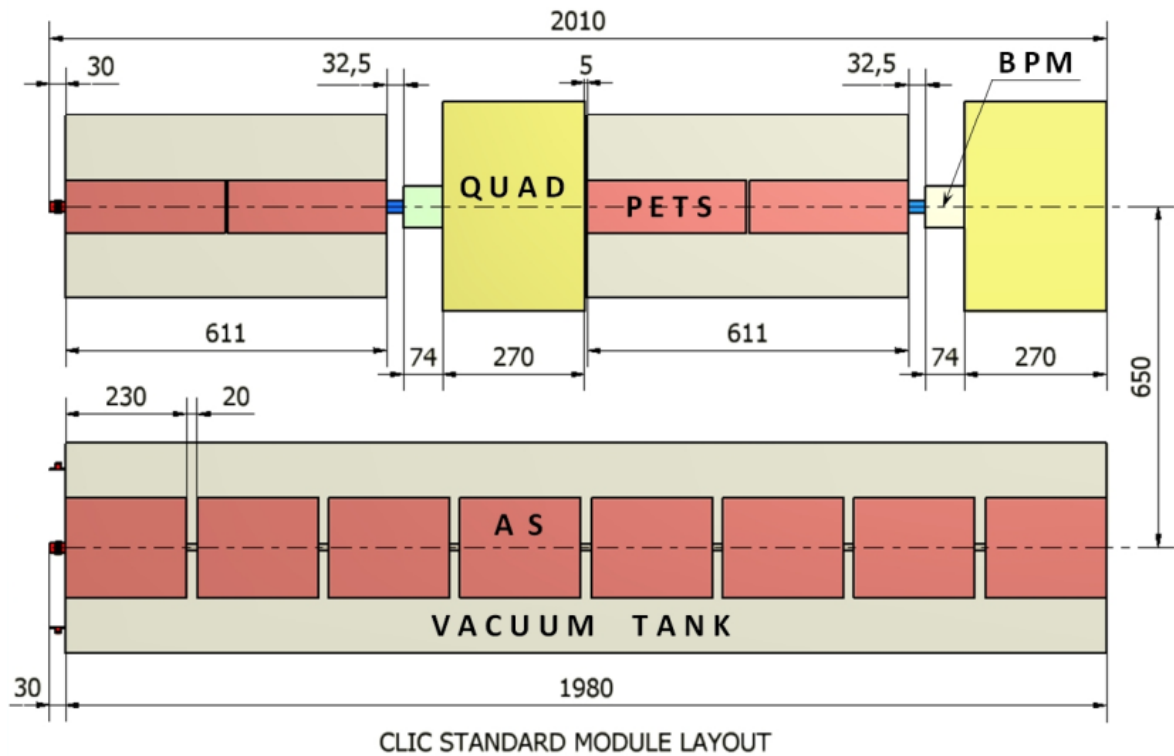
-Module length driven by acc. structure length

- Layout optimisation important for filling factor → high filling factor → higher efficiency



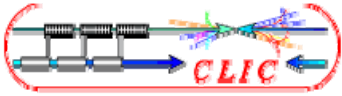
# Module main types and numbers

Standard module



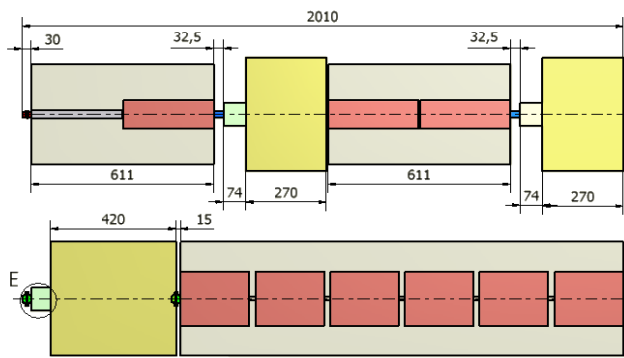
- Total per module**
- 8 accelerating structures
  - 8 wakefield monitors
- 4 PETS  
2 DB quadrupoles  
2 DB BPM
- Total per linac**
- 8374 standard modules



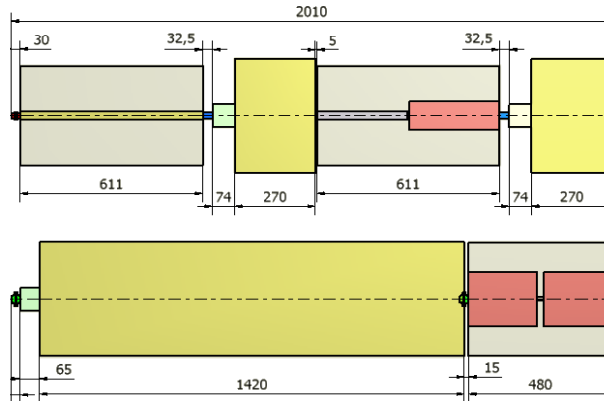


# Module main types and numbers

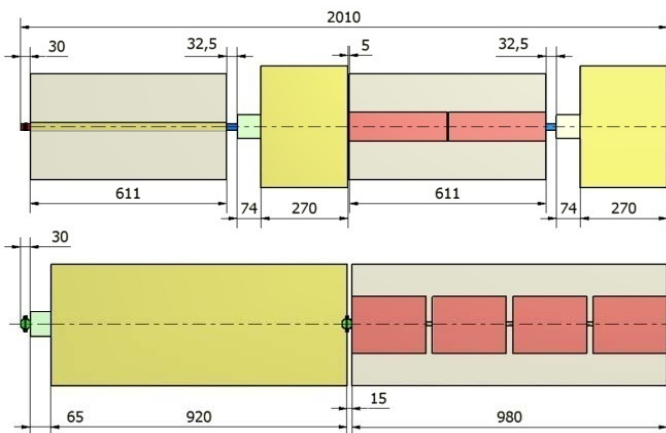
## Special modules



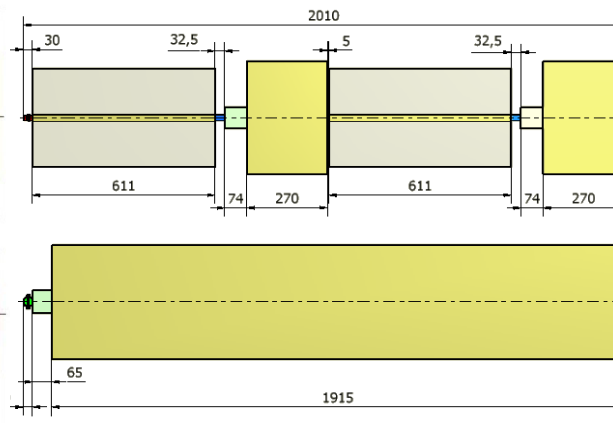
CLIC SPECIAL MODULE 1



CLIC SPECIAL MODULE 3



CLIC SPECIAL MODULE 2



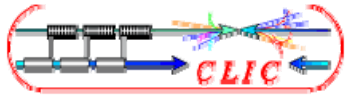
CLIC SPECIAL MODULE 4

### Total per linac

- Quadrupole type 1: 154
- Quadrupole type 2: 634
- Quadrupole type 3: 477
- Quadrupole type 4: 731

### Other modules

- modules in the damping region (no structures)
- modules with dedicated instrumentation
- modules with dedicated vacuum equipment
- ...



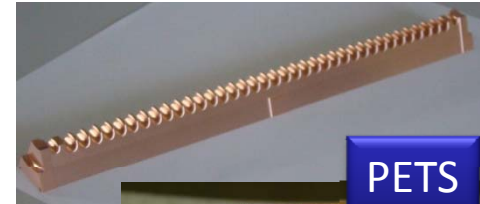
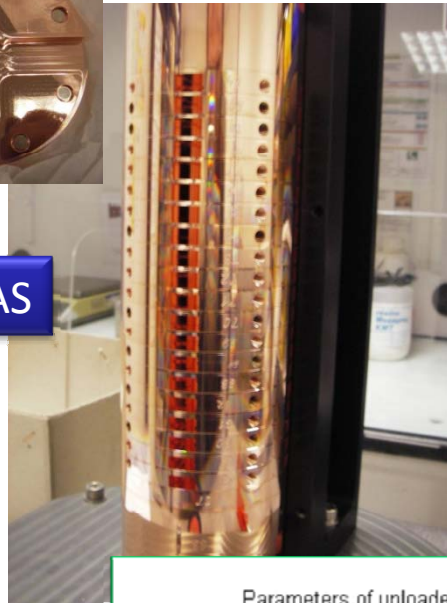
# Main components: structures

PETS (I. Syrathev)  
Accelerating structure (A. Grudiev)

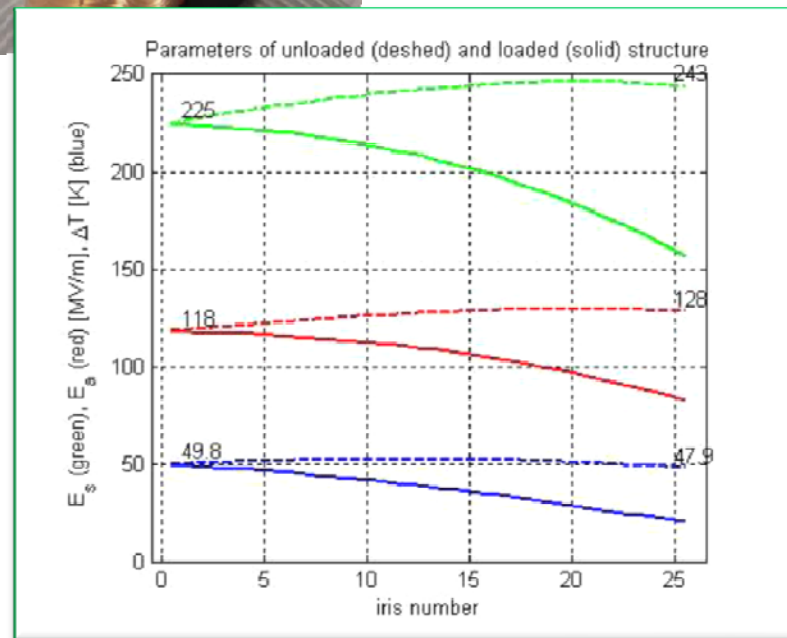
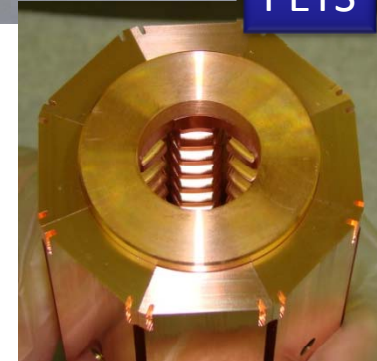
	PETS	CLIC_G
Aperture [mm]	23	6.15-4.7
Phase advance	$\pi/2$	$2\pi/3$
$V_d/c$	0.45	.017-.012
$R/Q$ [k $\Omega$ /m]	2.2	15-16
Length [mm]	210	229
$P_{max}$ [MW]	136	64
$E_{surf,max}$ [MV/m]	56	245
$P_{irr}/Ct_p^{1/3}$ [MW/mm ns <sup>1/3</sup> ] <sup>†</sup>	13	18
$\Delta T$ (°K) <sup>†</sup>	2	56
Allowable breakdown rate (Daniel's talk)	O(10 <sup>-7</sup> to 10 <sup>-6</sup> )	O(10 <sup>-7</sup> )
moding	overmoded	single



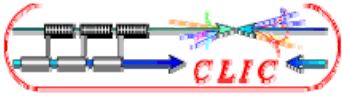
AS



PETS

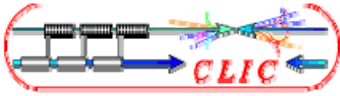


ACS: Pulsed surface heating temperature rise, accelerating gradient and maximum surface electrical field



# Main components: RF network

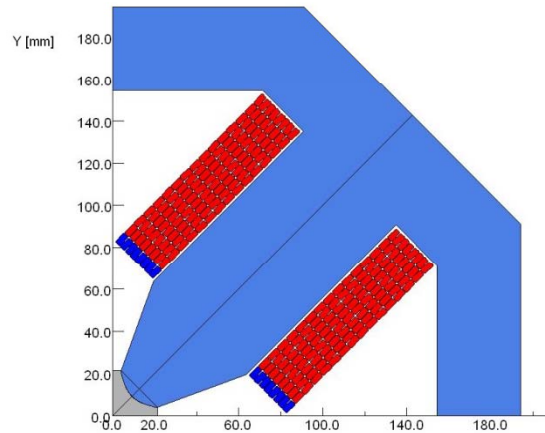
- PETS and accelerating structures are connected via waveguides and choke mode flanges → choke mode flanges allows the power transmission without electrical contact between waveguides. This device should be flexible in order to permit independent alignment of two waveguides.
- Waveguide length optimised based on losses, phase advance and RF to beam timing considerations
- High power load are needed at the outlet of the accelerating structures (1 load per two accelerating structures)



# Main components: quadrupoles

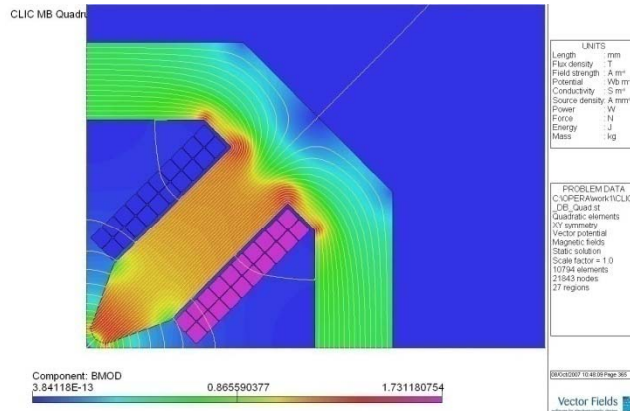
## Drive beam

CLIC DB Quadrupole V3c (T. Zickler)

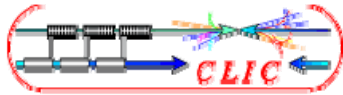


Aperture radius:	13.0 mm
Integrated gradient:	14.3 Tm/m
Nominal gradient:	67.1 T/m
Total length:	270 mm
Magnet width:	390 mm
Magnet weight:	180 kg
Distance between opposite coils:	118 mm
Water cooling	

## Main beam



Aperture radius:	4.00 mm
Integrated gradient:	70 (170, 270, 370 ) Tm/m
Nominal gradient:	200 T/m
Total length:	420 (920, 1420, 1920) mm
Magnet width:	< 200 mm
Magnet height:	< 200 mm
Magnet weight:	~ 75 (110, 135, 270) kg
Water cooling	

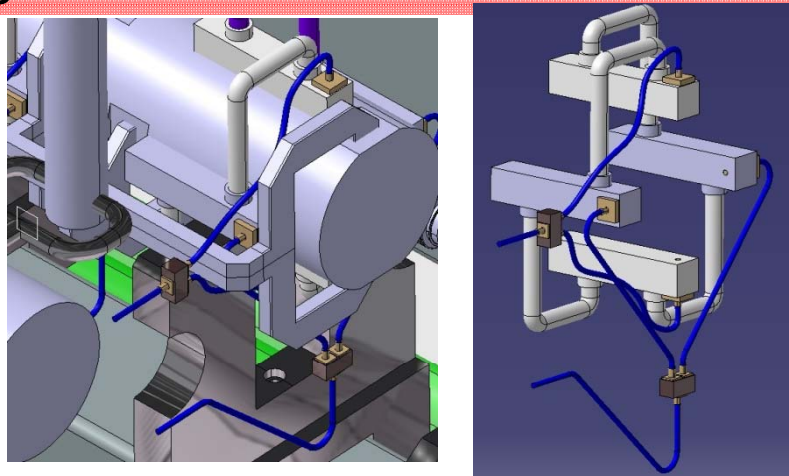


# Main components: Instrumentation

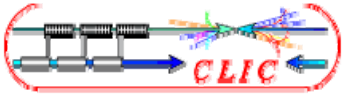
Parameter	Requirements		Devices	
	From	Parameters	Method	Performances
<b>Drive Beam</b>				
Position	Decelerator	Precision $\sim 10 \mu\text{m}$ Resolution $\sim 1 \mu\text{m}$	Inductive pick-up Re-entrant Cavity	Resolution $\sim 200\text{nm}$ (lab) Resolution $\sim 3.2 \mu\text{m}$ (lab)
Energy	Turn-around	Resolution $\sim 10\text{-}5$	Precision BPM	See position monitor
Bunch Length	Decelerator	Resolution $\sim 0.5\text{ps}$	Streak camera RF Deflector RF pick-up	$> 0.2\text{ps}$ better than $0.5\text{ps}$ $> 0.5\text{ps}$
Phase Stability	Turn-around	$0.1^\circ @ 12 \text{GHz}$	RF methods	$0.1^\circ @ 12 \text{GHz}$ (electronic)
<b>Main Beam</b>				
Position	Main Linac	Precision $\sim 1 \mu\text{m}$ Resolution $\sim 100\text{nm}$	Inductive pick-up Cavity BPM	Resolution $\sim 180\text{nm}$ (lab) Resolution $\sim 15\text{nm}$ (beams)

CLIC  
note  
764

WFM integrated in acc. structure: resolution  $1 \mu\text{m}$ , precision:  $10 \mu\text{m}$

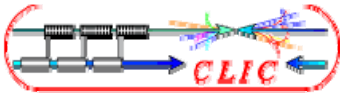


Drive beam:  $\sim 47000$  devices  
Main beam:  $\sim 151500$  devices  
( $142800$  WFM)

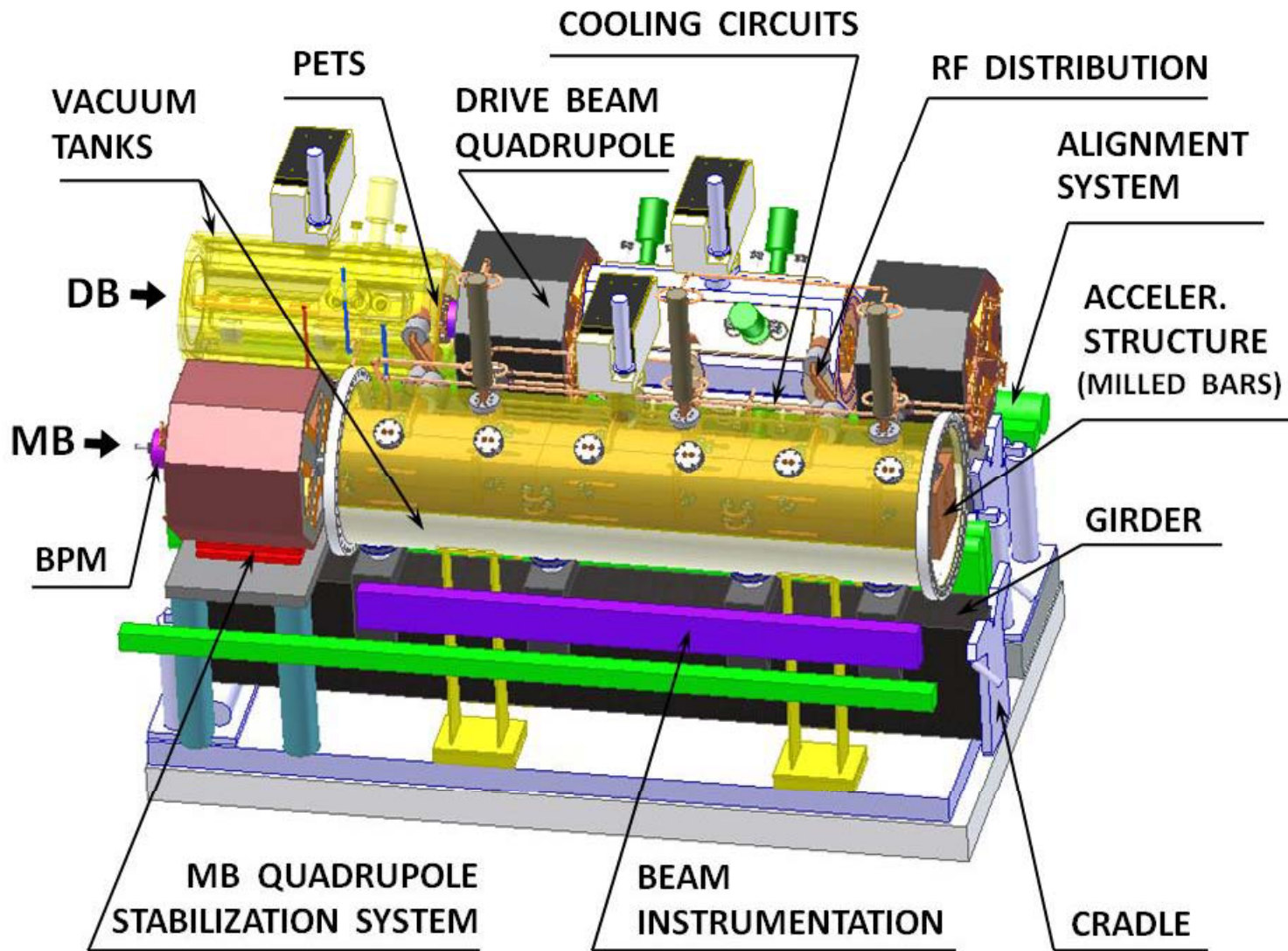


# Module configurations

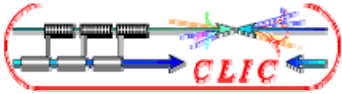
- Several configurations are possible depending on structure technologies and design
  - Accelerating structures can be made in quadrant or in disks
  - Structure can be sealed or mounted inside a vacuum tank
- Two configurations have been studied
  - In configuration #1, the accelerating structures are formed by four high-speed milled bars which are then clamped together, and the PETS bars and couplers are all clamped and housed in a vacuum tank.
  - In configuration #2, the ACS are made of discs all brazed together forming a sealed structure, and the PETS are made of octants and “mini-tanks” around the bars.



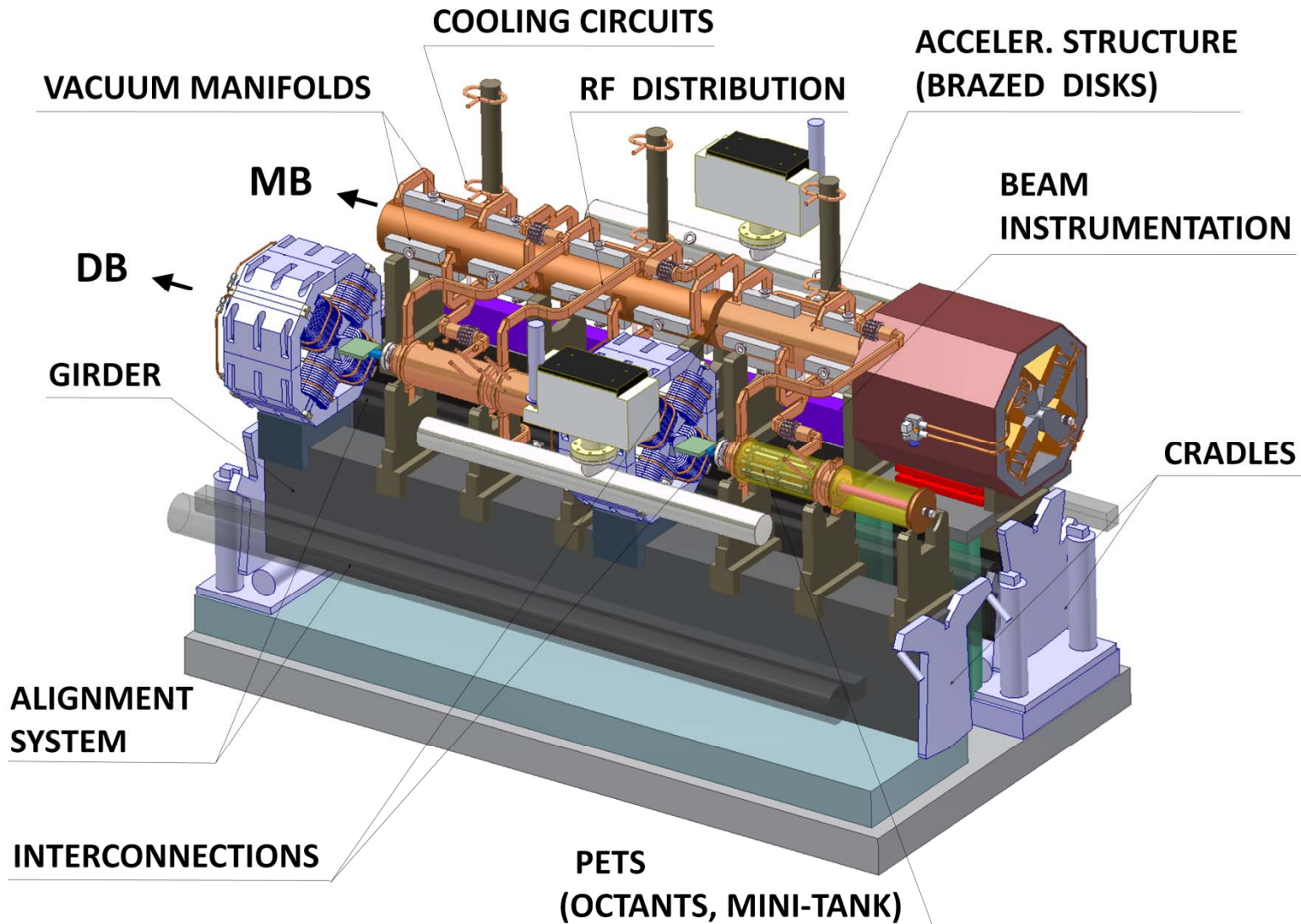
# Configuration #1



Collaboration with Dubna-JIRN, CEA-Saclay, HIP

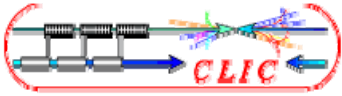


# Configuration #2



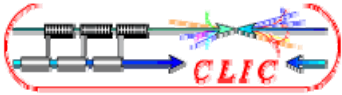
Collaboration with Dubna-JIRN, CEA-Saclay, HIP





# Main technical requirements

- **Structure fabrication and assembly (CERN, HIP, CEA)**
  - Shape accuracy for acc. structures: 5  $\mu\text{m}$
  - Shape accuracy for PETS: 30  $\mu\text{m}$
- **Alignment/supporting system (CERN, HIP, DUBNA, NIKHEF):** possibility to align separately main beam and drive beam independently
  - Main beam
    - Accelerating structures on girders (cradles mechanically attached to a girder and linked by rods to the adjacent one): alignment system integration
    - Main beam quadrupole on dedicated supports: stabilization and alignment system integration
  - Drive beam
    - PETS and quadrupoles on the same girders
    - Alignment system integration
- **Tolerances for pre-alignment**
  - accelerating structure pre-alignment transverse tolerance 14  $\mu\text{m}$  at  $1\sigma$
  - PETS pre-alignment transverse tolerance 30  $\mu\text{m}$  at  $1\sigma$
  - quadrupole pre-alignment transverse tolerance 17  $\mu\text{m}$  at  $1\sigma$



# Main technical requirements

- **Stabilization system (CERN , LAPP, SLAC, Monalisa, DESY, CEA-IRFU/SIS,..)**
  - 1.3 nm at 1 Hz in vertical direction
  - 14 nm at 1 Hz in horizontal direction
- **Vacuum system**
  - $5 \cdot 10^{-9}$  mbar for main beam (simulation under way to confirm the requirement);
  - dynamics of the H<sub>2</sub>O pumping in limited conductance systems must be better understood: an experimental set-up is being implemented to study H<sub>2</sub>O pumping dynamics
- **Cooling system (CERN, HIP, WUT)**

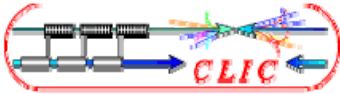
Dissipated power:

  - AS: 600 W
  - PETS: 110 W
  - 7.7 kW for a module

Most stringent requirement comes from accelerating structures

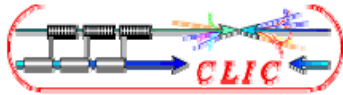
Different operation modes to be taken into account with different thermal loads

All these systems have to be studied taking into account  
acceleration environment and tunnel integration



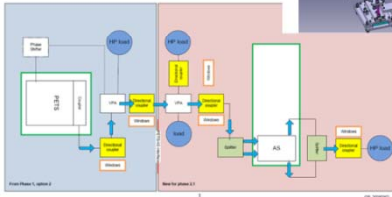
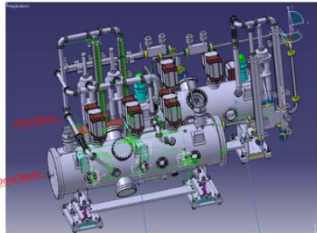
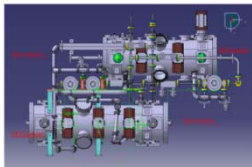
# Conclusions

- The CLIC study is carrying out a number of specialized development programs of subsystems such as high-power rf structure and micron precision alignment, the specification for the CLIC module is being finalized.
- Based on it module design and integration have to be studied for different configurations, identifying thus areas needing dedicated study and design.
- Potential advantages and drawbacks are being evaluated for each configuration.
- Important aspects of cost are raised and basic parameters provided for other areas of the study.
- The module study is important as it raises feasibility issues and provides basic parameters for other areas of the CLIC study → synergy with several other working groups, such as beam physics, stabilization, CES, cost and schedule,..
- Integration of the systems in terms of space reservation has been done for all the module types and detailed design started for the main systems, such vacuum, cooling, alignment, stabilisation...
  - work from collaborations is indispensable and highly appreciated
- CLIC module in CLEX from 2010
  - Test/CLIC modules
  - String of modules



# Future : from TBTS to TBA

## TBTS



## Test module (FP7) and CLIC modules in CLEX

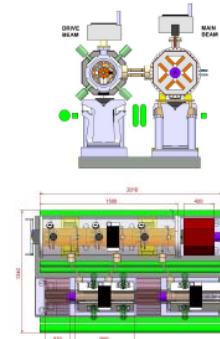
### Use of CTF3 beyond 2010

- Test of fully equipped CLIC module in TBTS
- Demonstration drive beam phase feed forward with  $\approx 20$  fs resolution
- Demonstration beam loading compensation with staggered phase-switch timing
- Demonstration of stable & robust long term operation
- TBL decelerator as multi port X band RF test bed

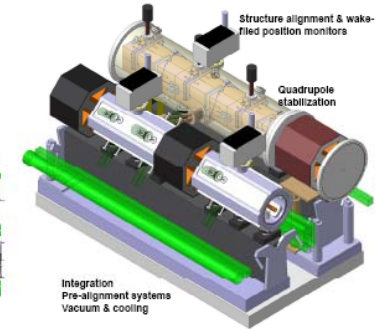
### Prerequisite: consolidation !



### The CLIC Module in TBTS

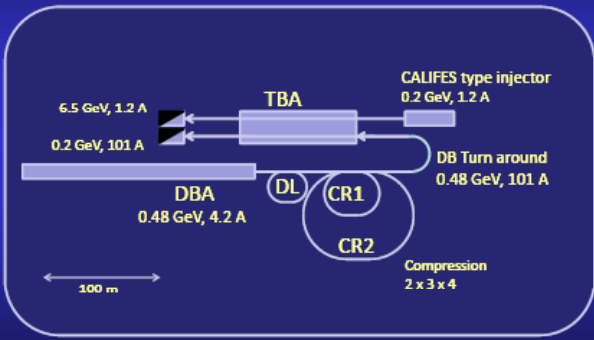


Straightforward continuation of the CTF3 baseline program



## Two-beam module strings in next CLIC facility

### A next facility towards CLIC



### Two Beam Demonstrator

- 46 nominal CLIC modules (type 1, 6 accelerating structures, 1 main beam quadrupole, 3 power extraction structures and 2 drive beam quadrupoles per modules)
- Drivebeam corresponds to 1/10 of a nominal decelerator sector with deceleration to nominal final energy of T=0.24 GeV
- Main beam gets a total acceleration of 6.3 GeV
- Califes type 0.2 GeV injector, (but with nominal CLIC main beam current 1.2 A and 156 ns pulse length)
- total length  $\approx 120$  m

*all components nominal and re-usable for CLIC*

