

Test Facilities World Tour

Nobu Toge (KEK)

Backup Slides

CTF3 - Participants

CTF3 – Collaborations

Participants from 24 institutes
16 countries

In 2008:
About 30 FTE from CERN,
21 FTE from collaborators

INFN-LNF CIEMAT
BINP LURE CERN
NWU LAPP Uppsala

INFN-LNF
CERN

INFN-LNF
CERN

RRCAT
TSL
CERN

CERN NWU
PSI Uppsala

CEA-DAPNIA
CERN
LAL

CERN LAL
SLAC

IAP

Uppsala
CERN

CIEMAT
UPC IFIC
CERN

R.Corsini

NLCTA – Evolution

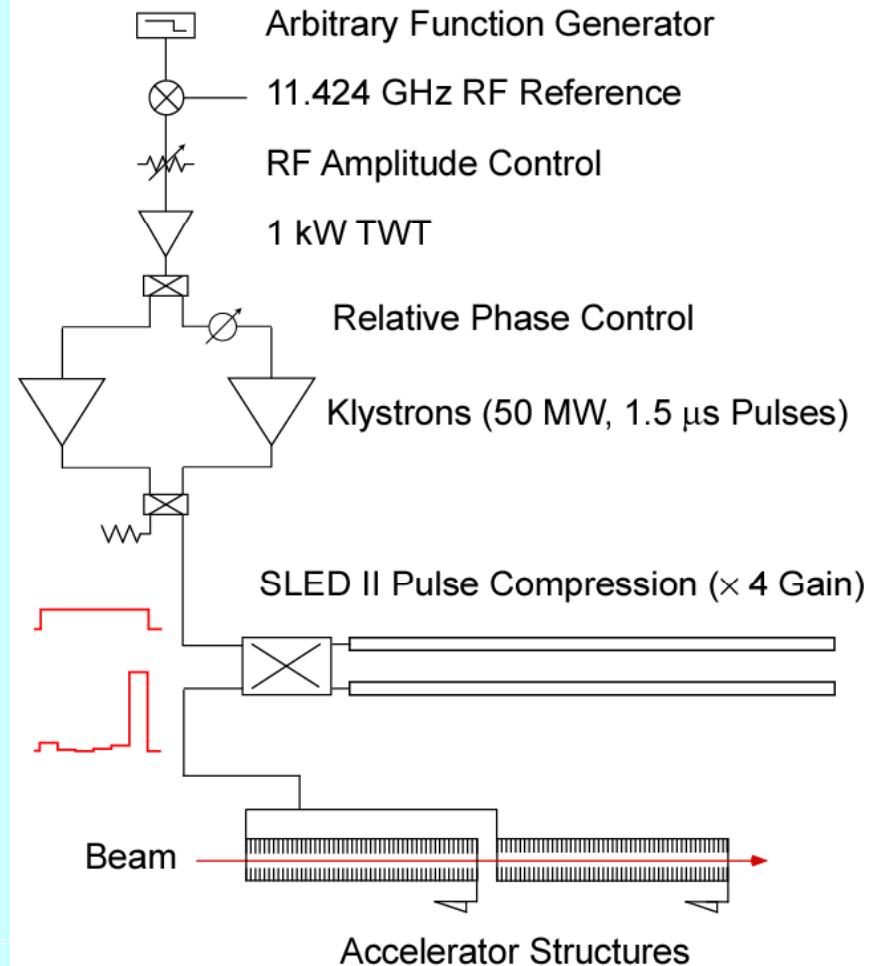
In 1993, construction began using first generation X-Band components.

In 1997, demonstrated 17% beam loading compensation in four, 1.8 m structures at ~ 40 MV/m.

In 1998-99, added second klystron to each linac rf station.

In 2000-present, used for high gradient studies.

NLCTA Linac RF Station (One of Two)

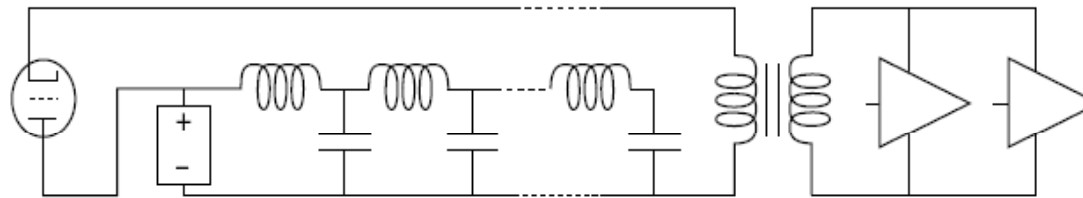


NLCTA – Klystron Modulators

Conventional Line-Type Modulators

Thyratron

1:21 Transformer



400 KV
300 A per Klystron
1.5 μ s Flattop
60 Hz Pulse Rate

Charging
Supply

Pulse Forming Network

50 MW Klystrons



CL



5

CesrTA – Relevance to LCs

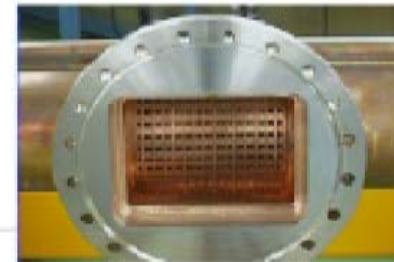
- “Electron Cloud” Issue at Positron Damping Rings (e⁺ DR)
 - Synchrotron radiation → Inner wall of vacuum chamber → secondary electrons → “Electron cloud” → Beam instabilities / Emittance growth
- CesrTA
 - Can use positrons.
 - Vehicle for the ILC DR R&D on the timescale of the ILC TDP
 - Internat’l collaboration was formed, centered around Cornell.
 - Reconfiguration of CESR is in progress.
 - Probe species dependent effects
 - Deliver design inputs for the ILC Technical Design Phase

Measurement of Electron Cloud

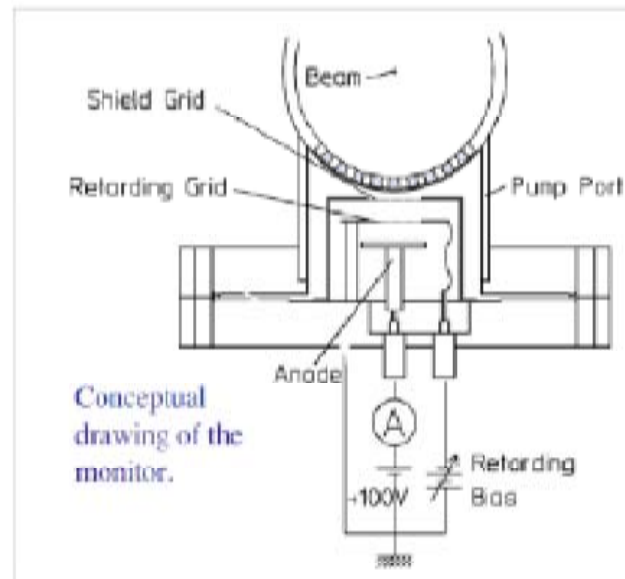
- RFA (Retarding Field Analyzer) type electron detectors with Faraday cup or MCP or multi-strip anode are installed to KEKB LER.

Electron Monitors (1)

Retarding field analyzer type electron monitors are set at pump ports of KEKB LER.



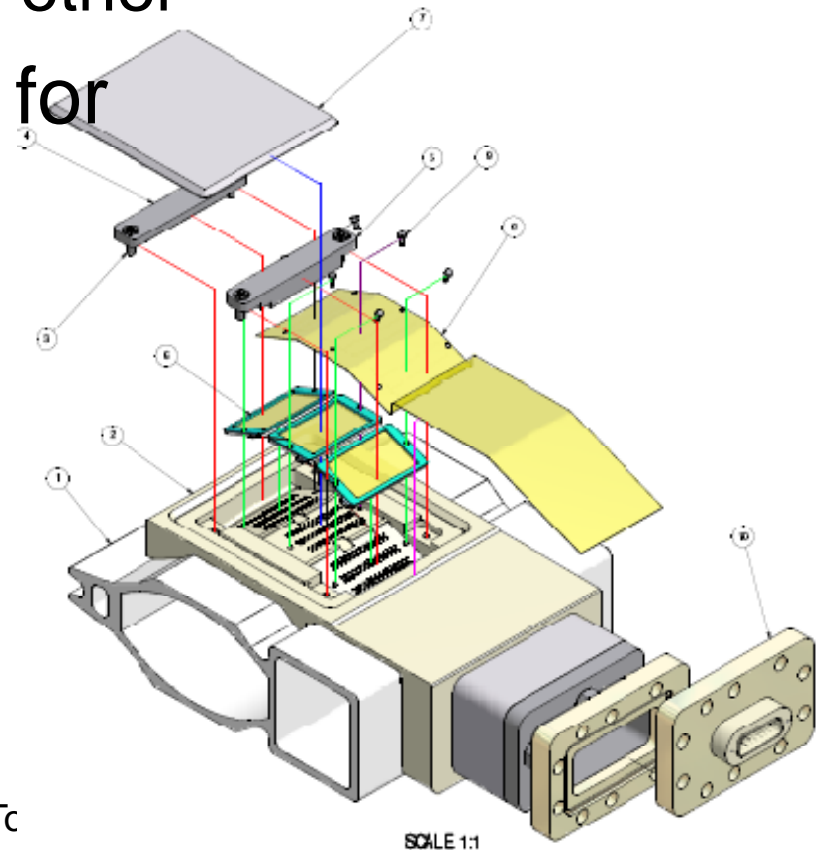
Pump port of KEKB LER



Electron Monitor (Modified Type)

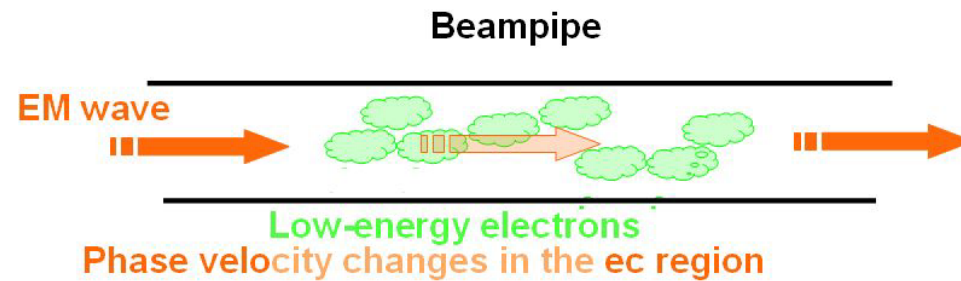
Measurement (Greenwald)

- Comparison between Cornell-type thin RFA and APS-type
 - Almost consistent each other
- Newly developed RFA for CESR-TA
 - Dipole Chamber RFA

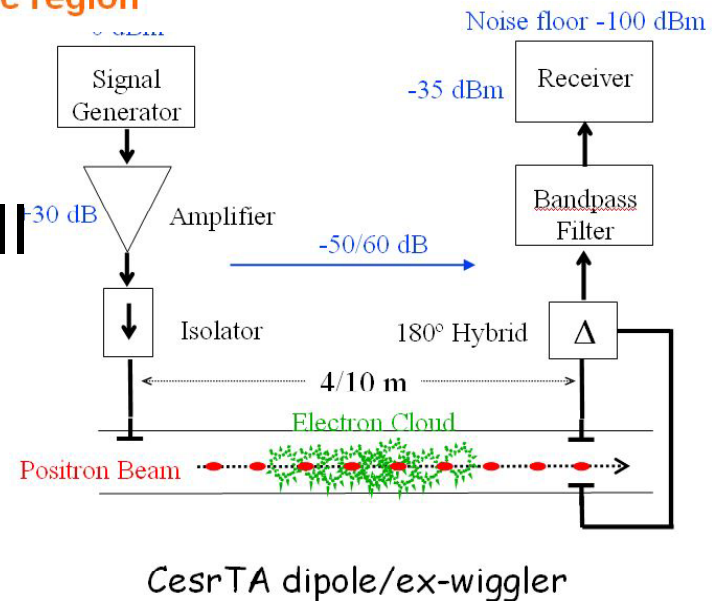


Measurement (Santis)

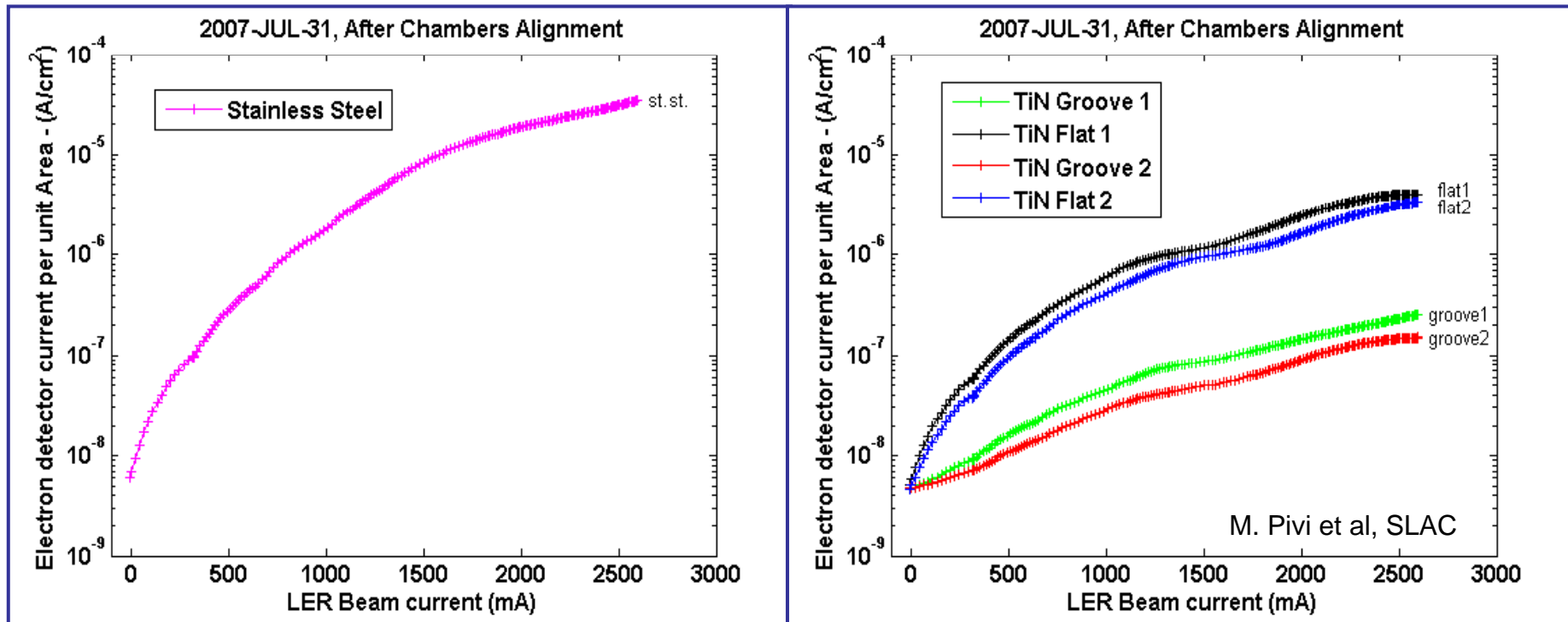
- Electron density can be estimated by measuring the phase shift of transmitting microwave



- Instruments were set up for CESR-TA, following PEP-II



ECLLOUD2 – Grooved Chambers Performance: M. Pivi



Electron cloud signal in stainless steel chamber.

Electron cloud signal in two smooth (flat) TiN-chambers and two grooved TiN-chambers installed in PEP-II.

Mitigation tests in Cesr TA: M. Palmer, Cornell

(M. Pivi)


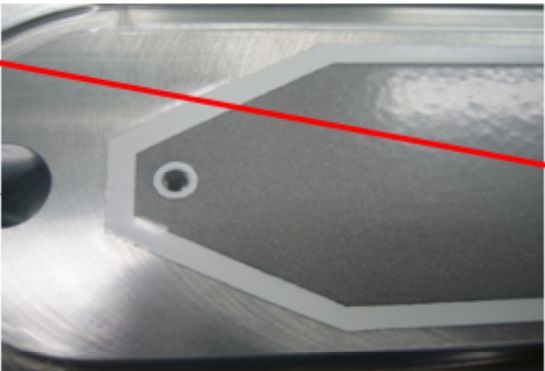
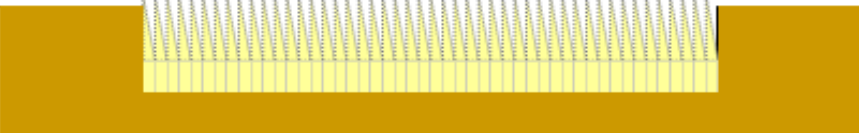
Cornell University
Laboratory for Elementary-Particle Physics

Mitigation Techniques

- Wiggler extrusion split into top/bottom halves ⇔ provides exposed vacuum chamber surface for modifications
 - Possibility of adding grooved surface
 - Tungsten Electrode (hot spray) on alumina – see talk by Suetsugu

Propose to pursue this option next

For feed-through → Looking at options for low impact feedthroughs



Suetsugu, et al.
ILCDR07_KEK

July 10, 2008
ILCDR08 - Cornell University

Recommendation for mitigation as input for DR design: Discussion All (M. Pivi)

DR element	% ring	Antechamber	Coating	Additional Mitigation	Remarks
DRIFT in STRAIGHT	33	No	NEG	Solenoid	Groove if necessary
DRIFT in ARC	56	Downstream of BEND only	NEG	Solenoid	Groove if necessary
BEND	7	Yes	TiN	Grooves and Electrodes	
WIGG	3	Yes	TiN	Electrodes and Grooves	
QUAD	1	Downstream BEND / WIGG	TiN	Grooves and Electrodes	

Preliminary table to be completed as input for Technical Design Phase. Goal is to turn all Red colors to Green in the next two years.

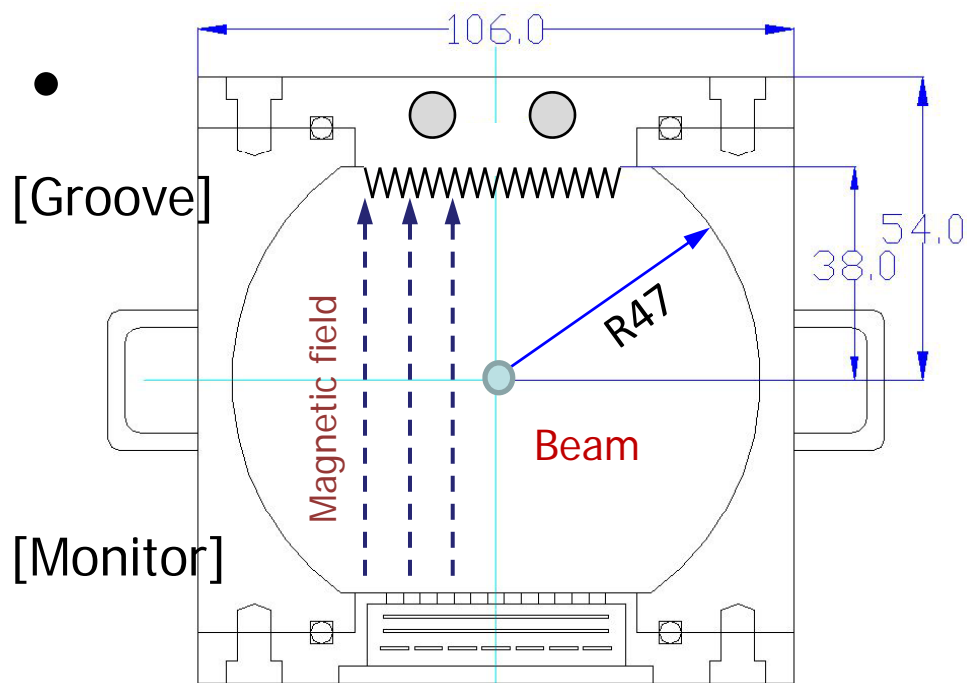
Other mitigations under development! (ex: Carbon coating CERN)

Experimental Plan at KEKB Positron Ring Grooved Surface, and Clearing Electrode Ver.2

Y. Suetsugu, H. Fukuma, KEK
M. Pivi and W. Lanfa, SLAC

Experimental Setup

(G. Dugan)



Wiggler magnets
 $B = 0.75 \text{ T}$



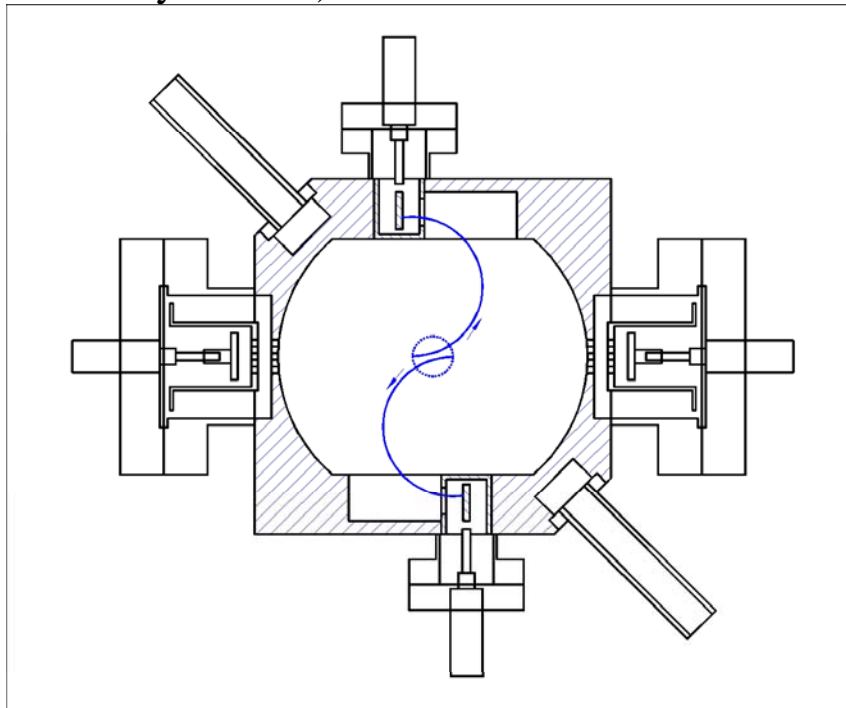
Plan of measuring cloud density in the solenoid field and in the quadrupole field

K. Kanazawa (KEK)

(G. Dugan)

SOLENOID

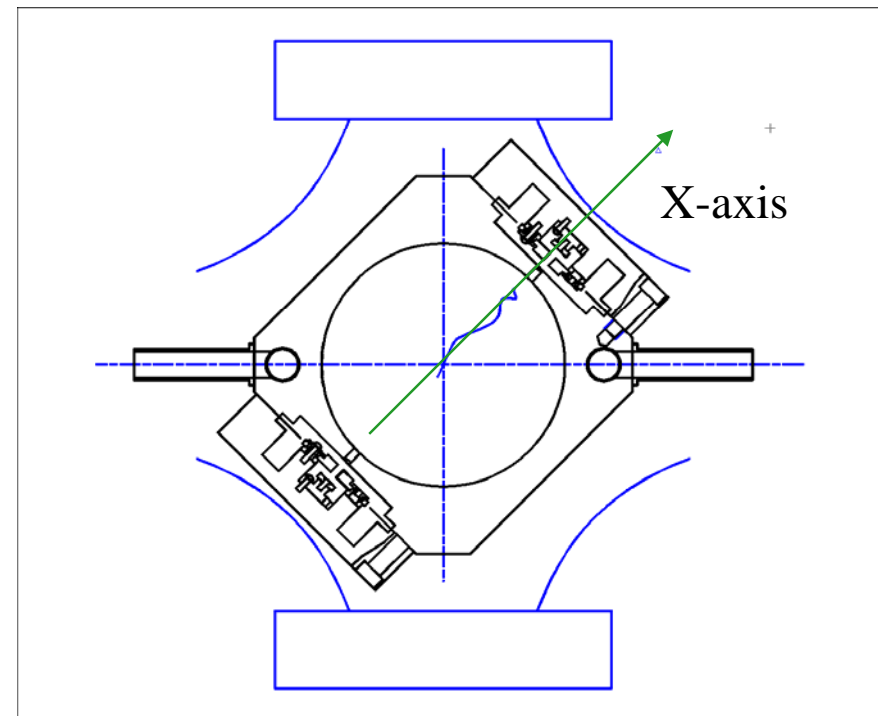
- Given a solenoid field and the position of detection, the energy of measured electrons is automatically selected (=the volume is automatically defined).



CLIC08 Workshop

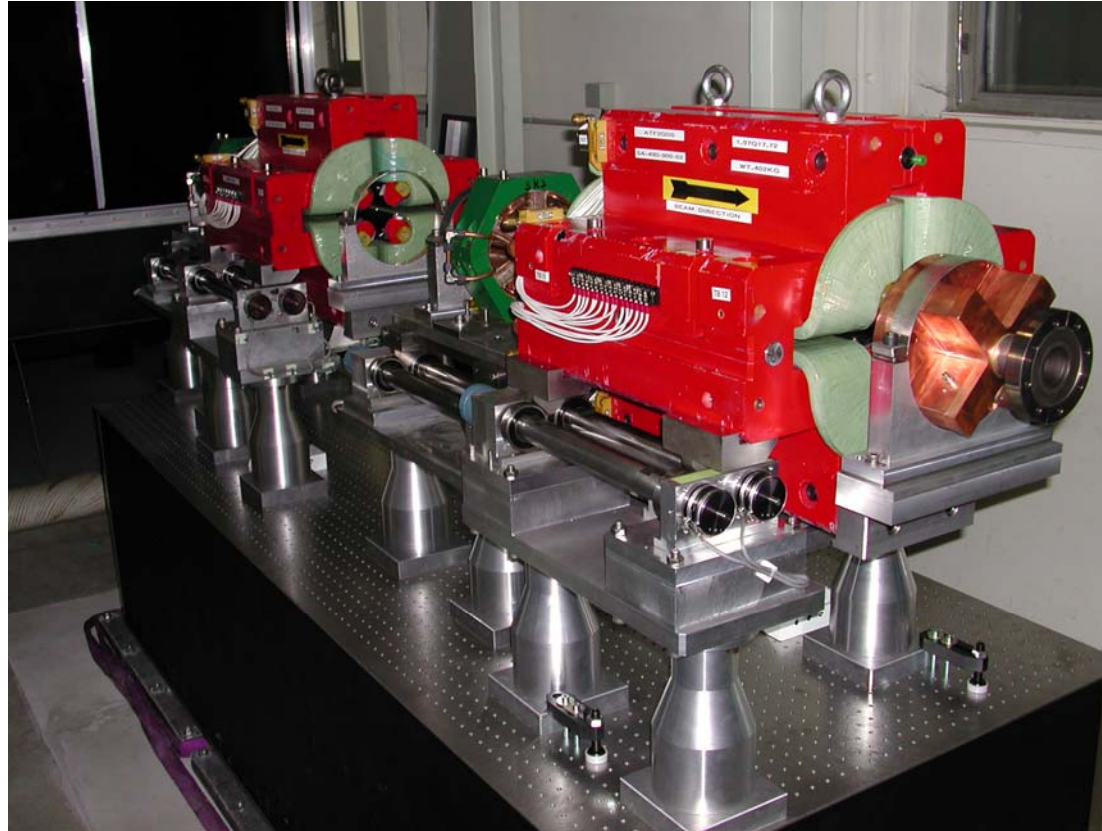
QUADRUPOLE

- Electrons accelerated by a bunch along X-axis reach the detector.



Test Facility Tour - Toge

Final Doublet System at LAPP



Installation will be started from Sep. 16th by LAPP and KEK.

DR-BPM Upgrade (FNAL/SLAC/KEK)

Goal:

Generation and extraction of

low emittance beam ($\epsilon_y < 2 \text{ pm}$)

at the nominal ILC bunch charge

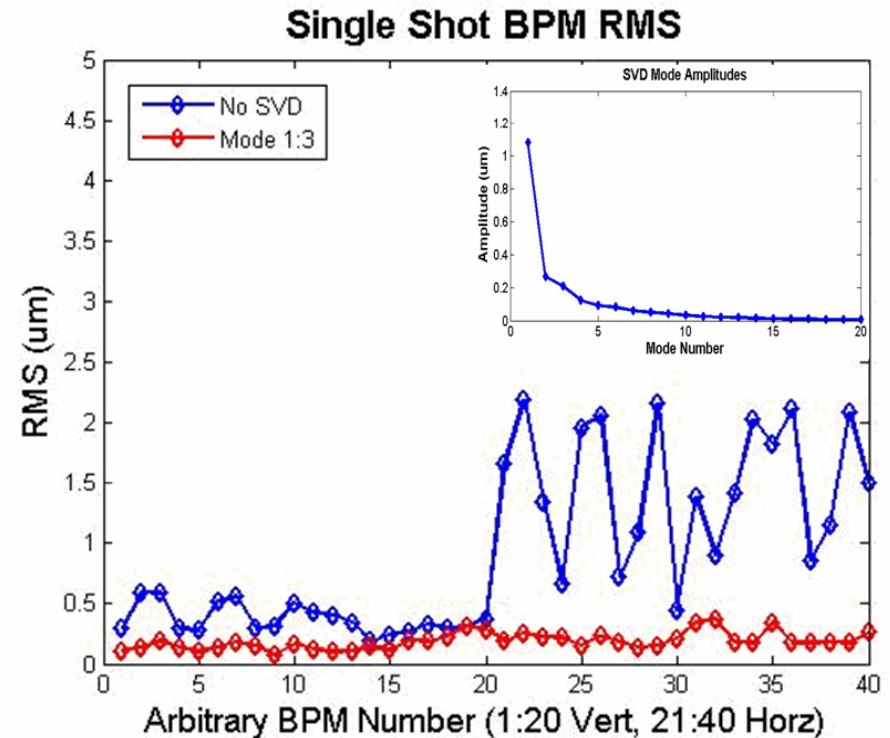
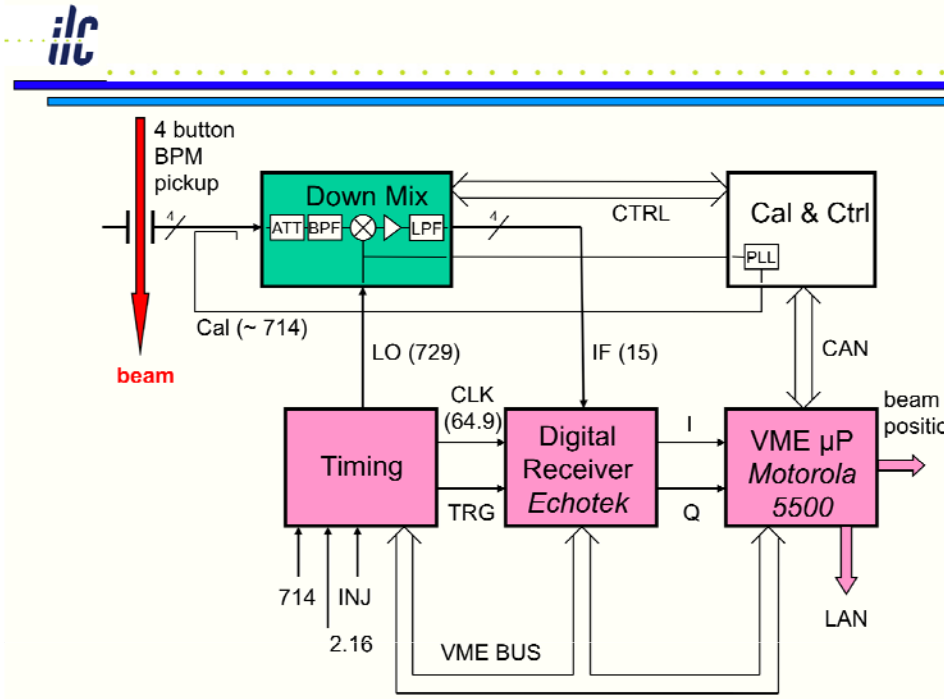
- A major tool for low emittance corrections:

a high resolution BPM system

- Optimization of the closed-orbit, beam-based alignment (BBA) studies to investigate BPM offsets and calibration.
- Correction of non-linear field effects, i.e. coupling, chromaticity,...
- Necessary: a state-of-the-art BPM system, utilizing
 - a broadband turn-by-turn mode ($< 10 \text{ }\mu\text{m}$ resolution)
 - a narrowband mode with high resolution ($\sim 100 \text{ nm}$ range)



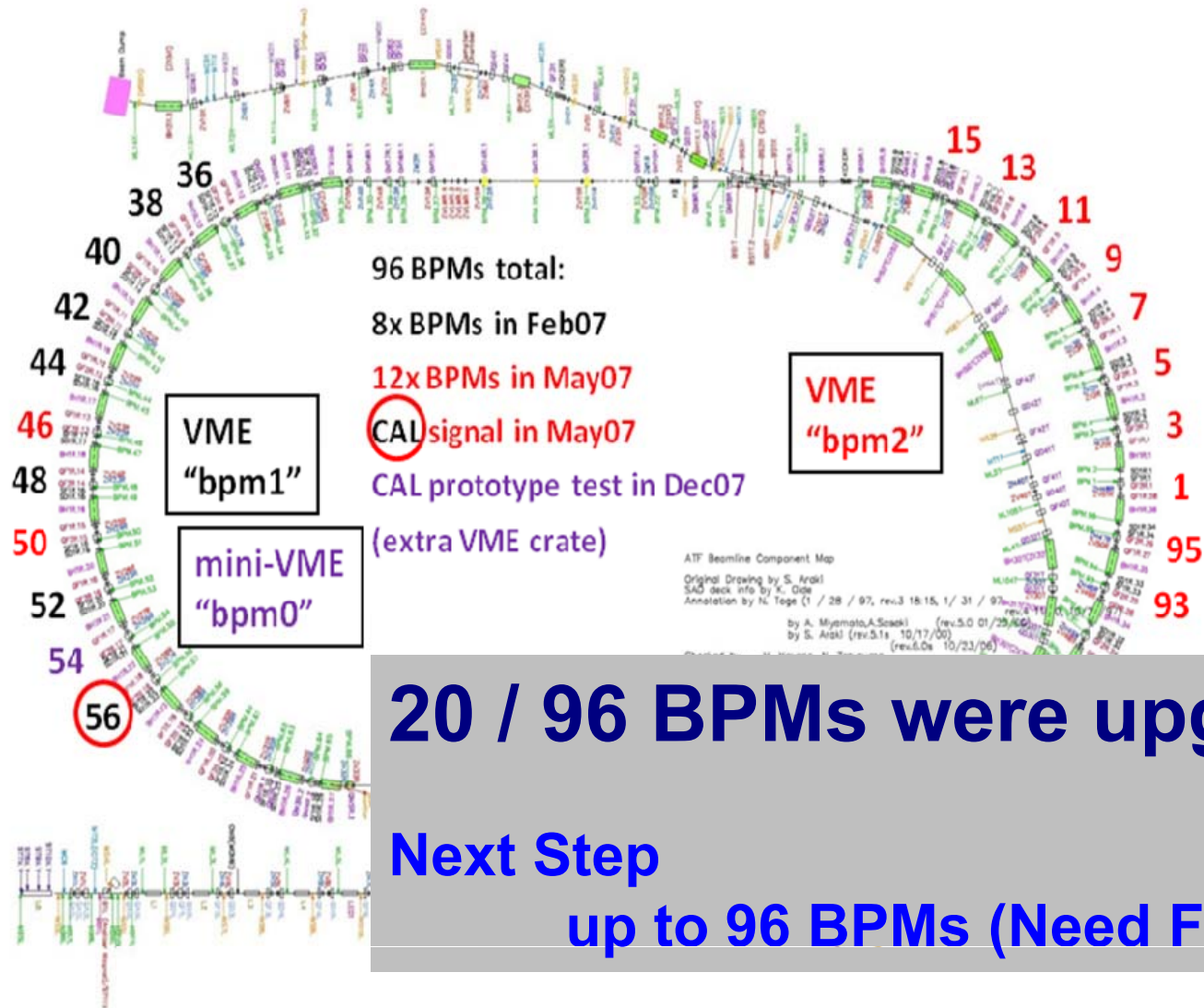
BPM Hardware Overview



Narrowband Mode Resolution

- Triggered at turn #500,000
- ~200 ms position data per shot (1280 narrowband mode BPM measurements).
- 126 tap box car filter to reject 50 Hz: ~ 800 nm resolution
- **SVD analysis, removing modes with hor./vert. correlation: ~200 nm resolution**

The ATF Damping Ring



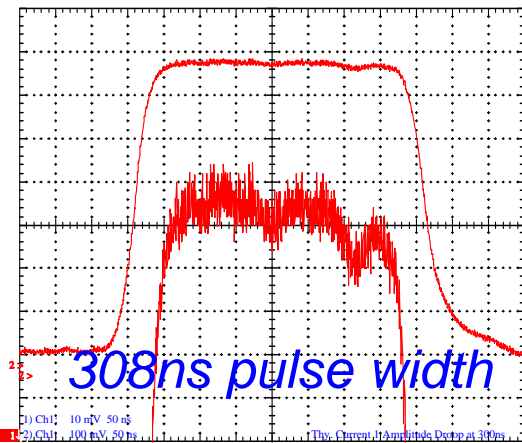
20 / 96 BPMs were upgraded.

Next Step

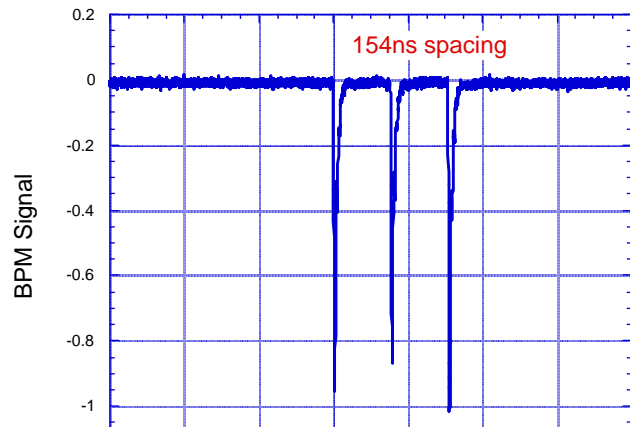
up to 96 BPMs (Need Funds!)

Multi-bunch beam in ATF2

ATF kicker
(Pulse magnet kicker system)

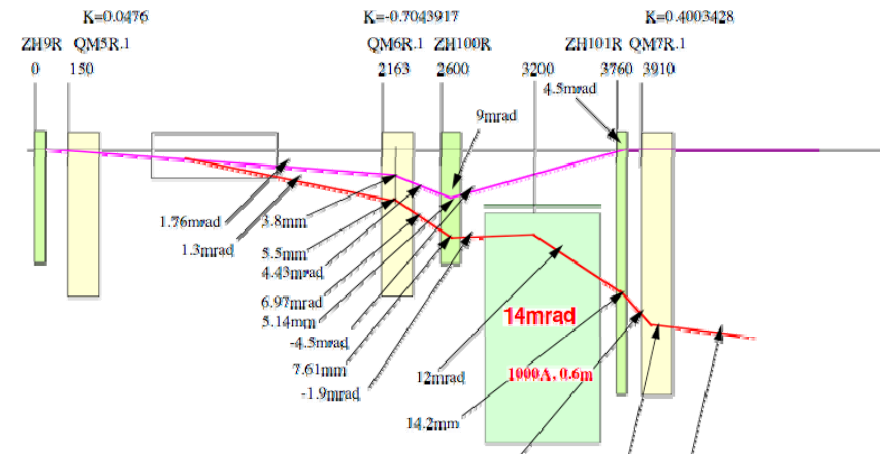
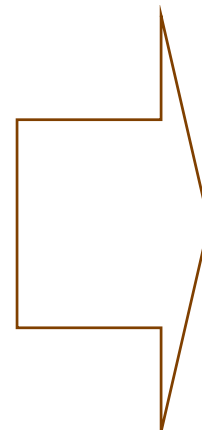
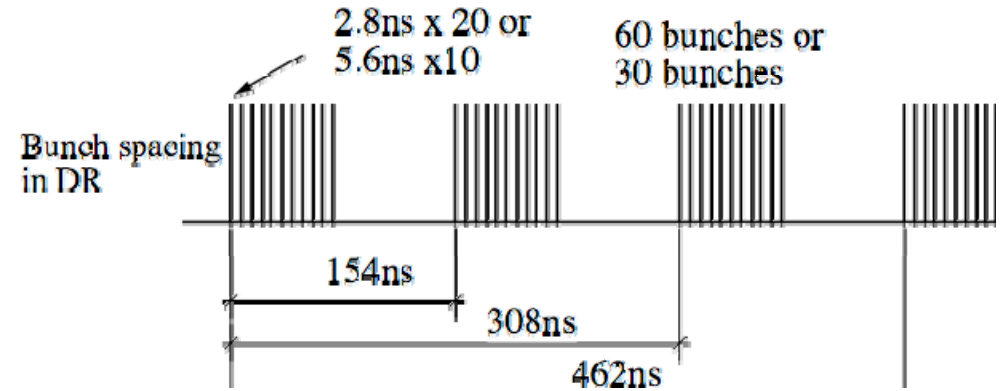


(Single bunch) x 3 Train Extraction



3 bunches, 154ns spacing

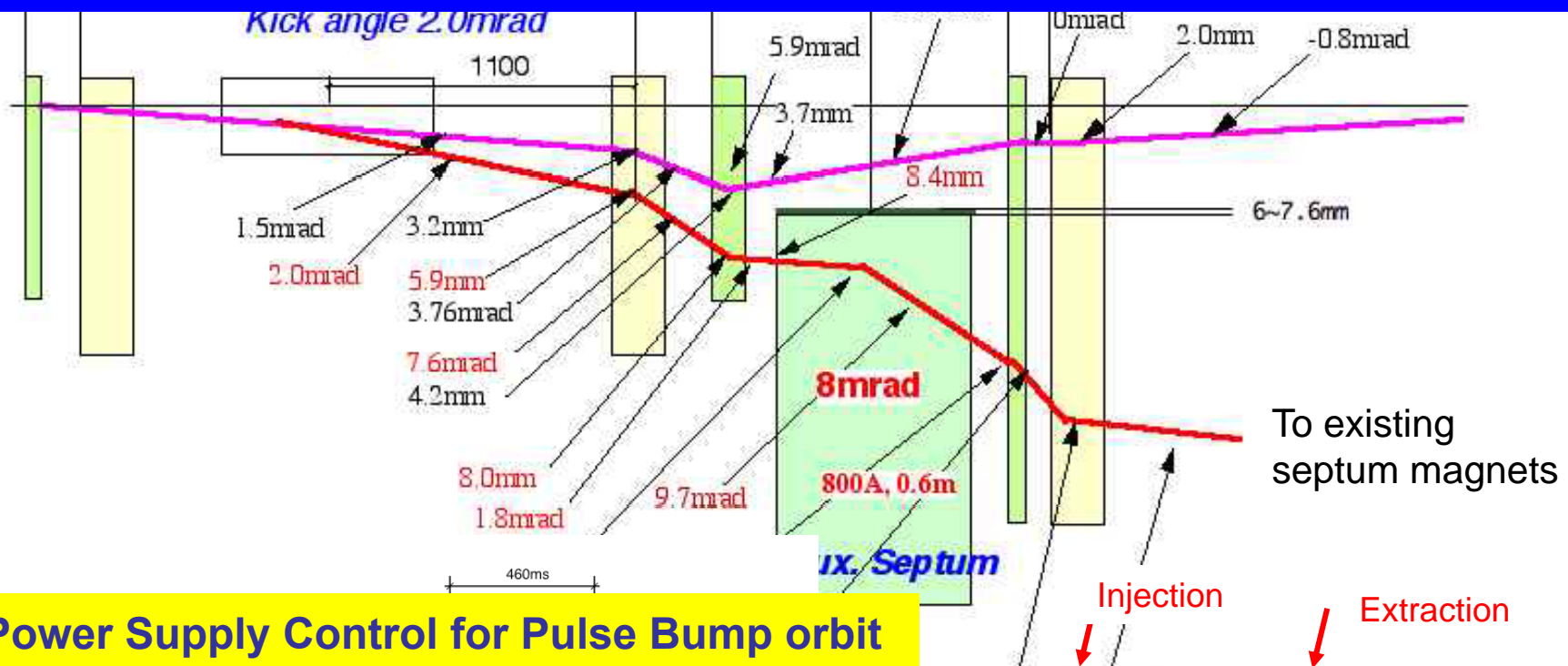
Time (nsec)



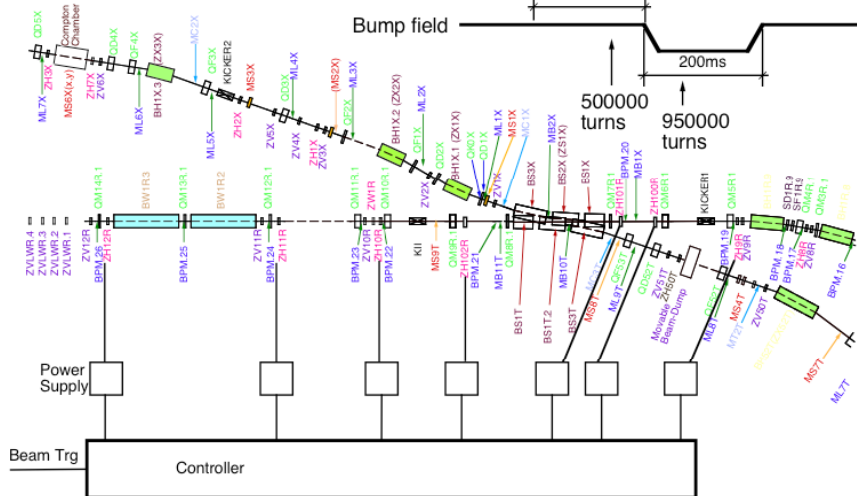
Multi-bunch in ATF2 by fast kicker
30 bunches with 308 ns spacing

Test

Beam extraction orbit by using Strip-line Kicker



Power Supply Control for Pulse Bump orbit



Beam Injection
 Bump orbit start
 Current control
 Magnet current
 100ms/div

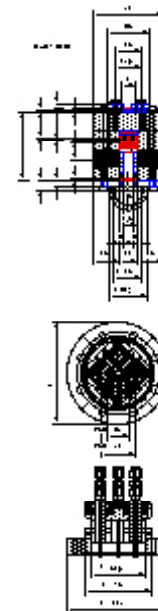
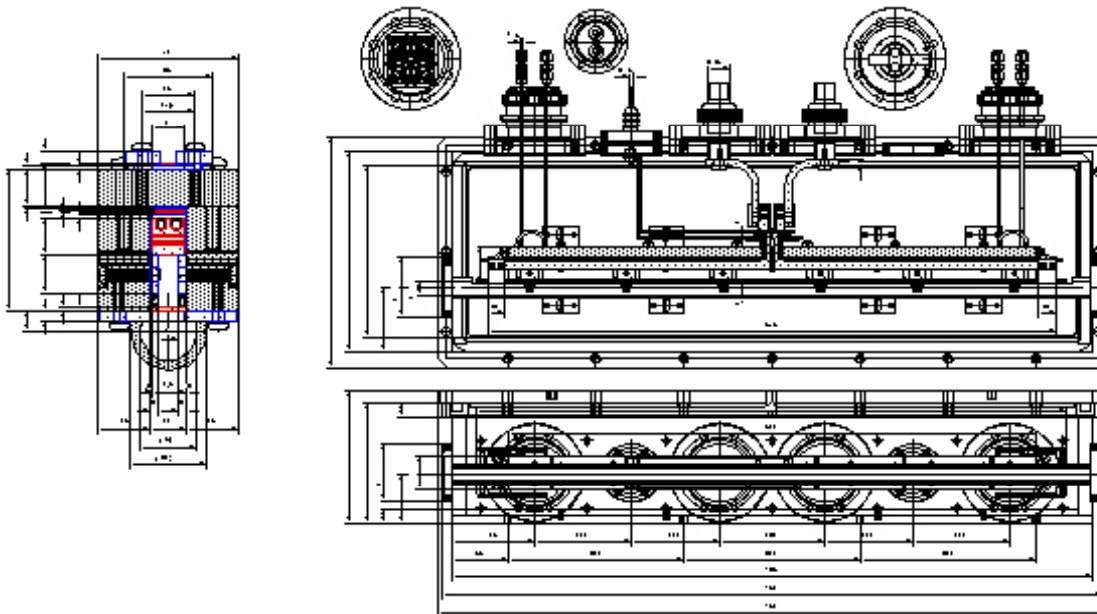


Fast Kicker hardware and Plan

Strip line kicker



Auxiliary Septum



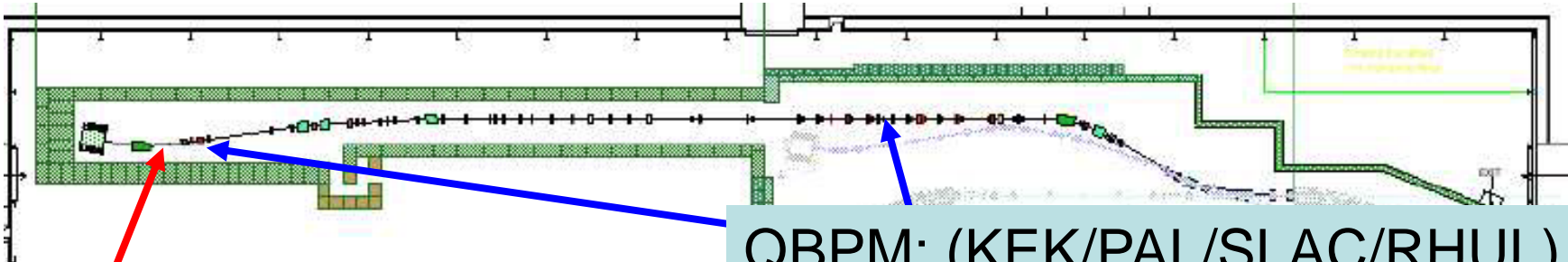
Plan of beam extraction

2008 December
Installation

2009 January
First trial (2 weeks)

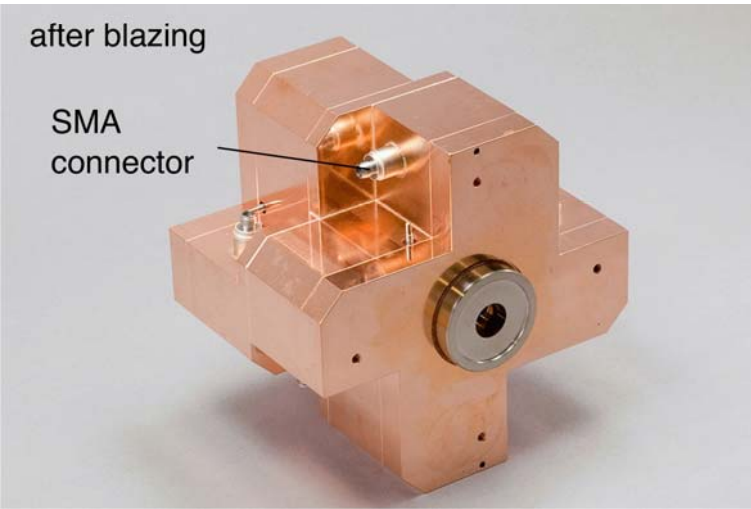
2009 February
Recover the ATF kicker

ATF2 beamline with Cavity BPM



IP-BPM: (KEK/KNU/RHUL)
Target resolution: 2nm
Achieved resolution: 8.7nm
1 or 2 units

QBPM: (KEK/PAL/SLAC/RHUL)
Target resolution: 100nm
Achieved resolution: 17nm
Total 38 units
C-band 34, S-band 4



CL

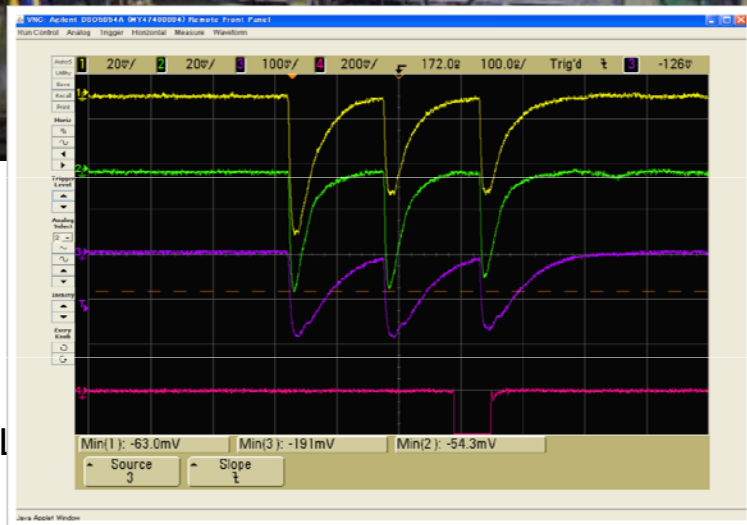
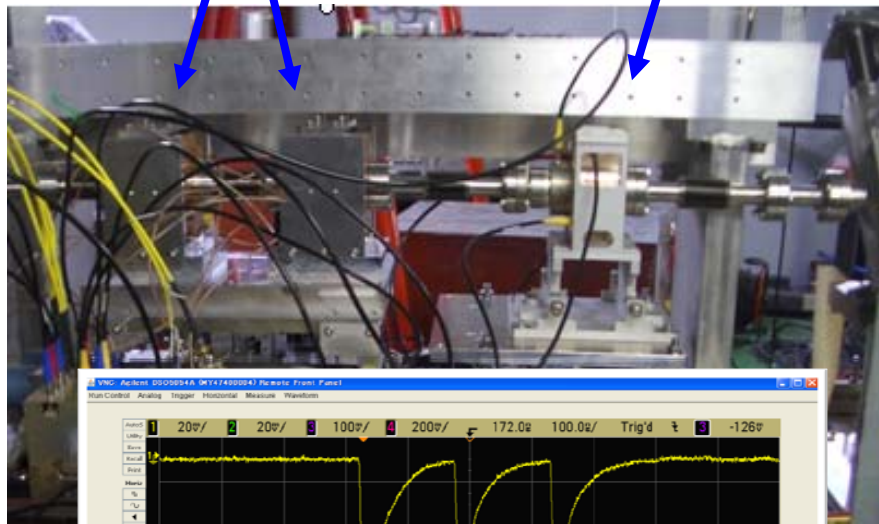
lity Tour

KNU Low Q IP-BPM

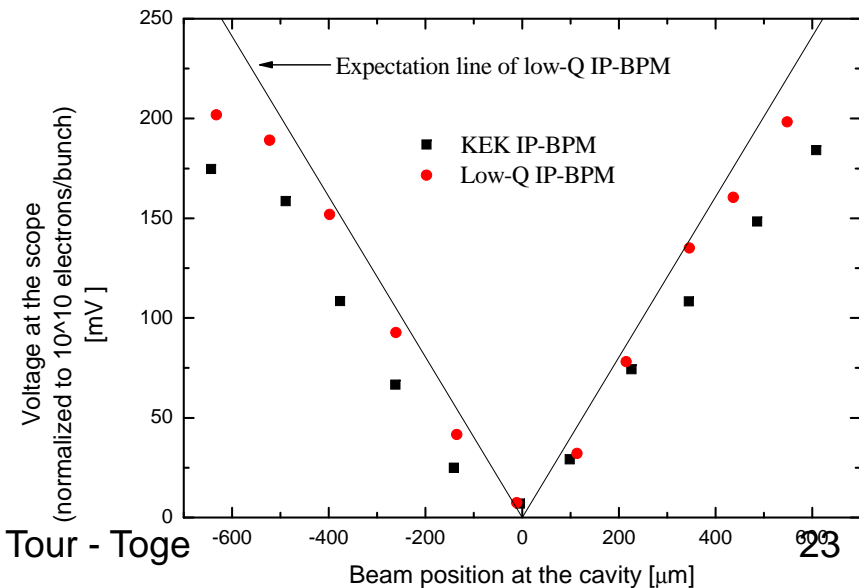
Fast signal decay for **multiple bunch** operation

KEK IP-BPM

Low Q IP-BPM



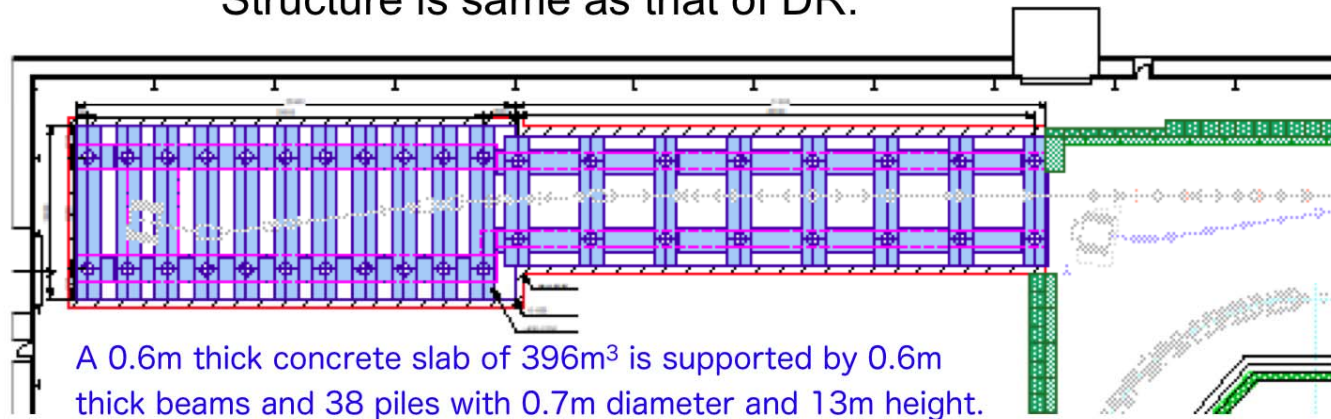
- Position sensitivity test performed, consistent with expectation
- **Bunch separation achieved in 154 ns interval**



Floor structure for ATF2 beam line

Refurbishment from Jun to Sep 2007

Structure is same as that of DR.



Floor Refurbishment

ATF2 construction



CLIC08 Workshop
2007/9



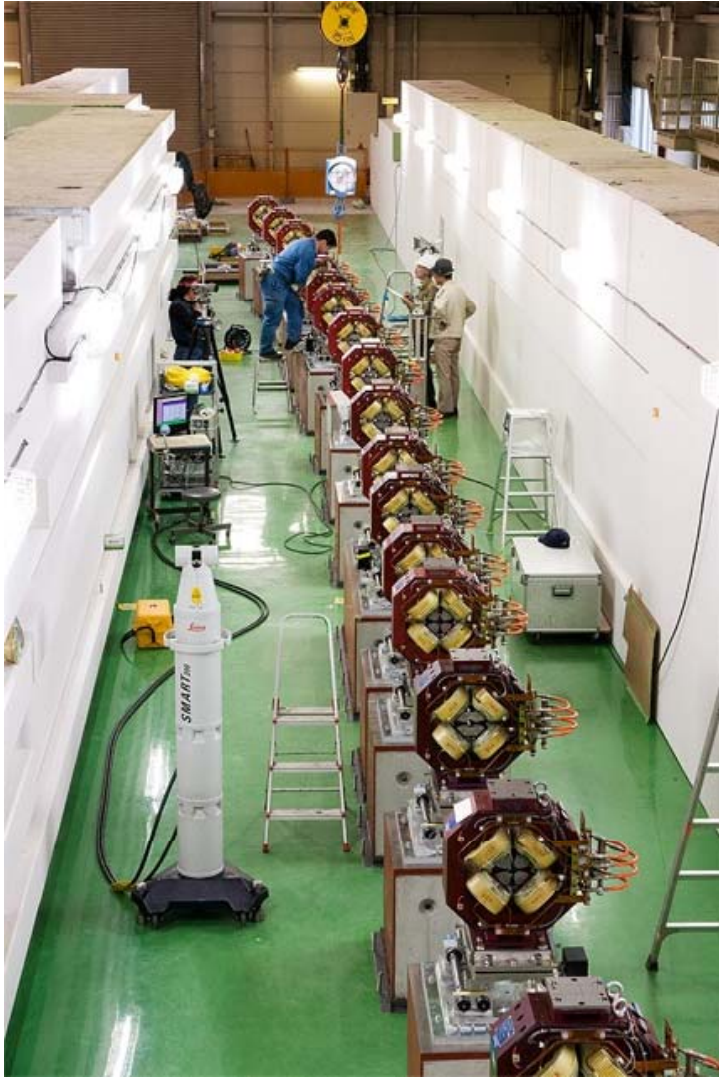
2007/10



2007/12

Test Fa

ATF2 construction



CLIC08 Workshop
2008/2

Test Fac



2008/5



2008/9: new EXT

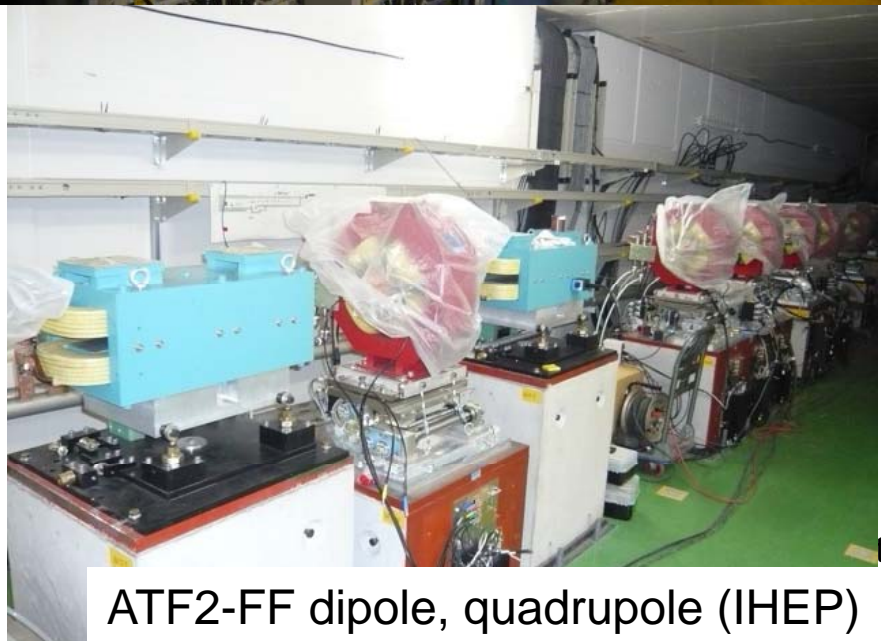
International contribution (2)



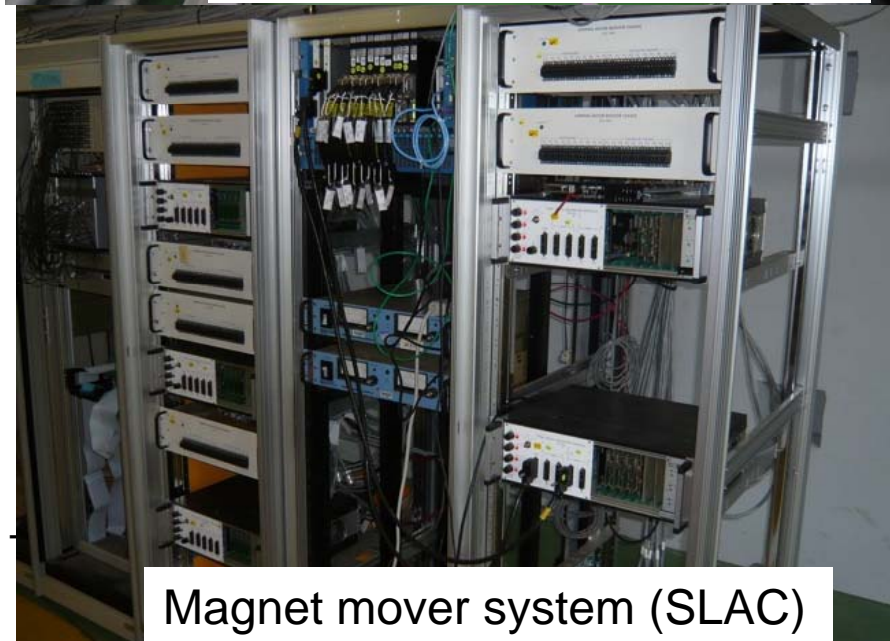
High Availability PS (SLAC)



Cooling Water, Cables (KEK)



ATF2-FF dipole, quadrupole (IHEP)



Magnet mover system (SLAC)

Status of ATF2 construction

Remaining works

Installation

- Vacuum system (chambers, pumps,...),
- Final Doublet system,
- R&D devices; Laser wire, FONT.

Commissioning

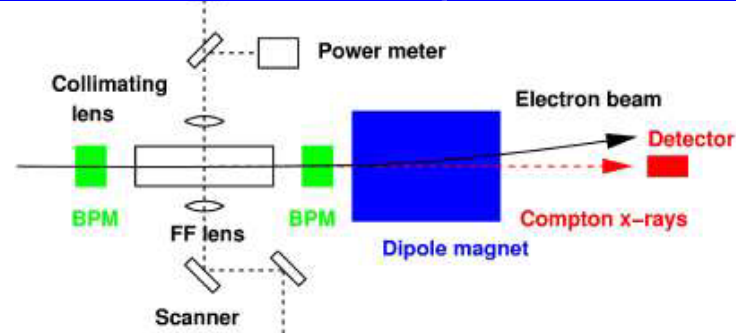
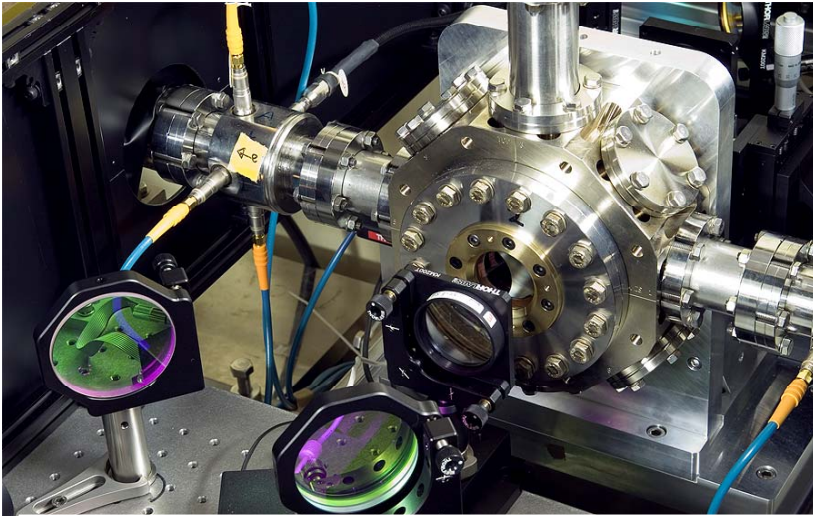
- Cavity BPM read-out system,
- Magnet Power supplies
- Integration of ATF/ATF2 control system

Beam Commissioning will be started on November 2008.

→ Next review by Tauchi-san

Pulsed Laser Wire R&D

(RHUL, Oxford, KEK)



ILC design requirement:

< 1 um laser wire scanner

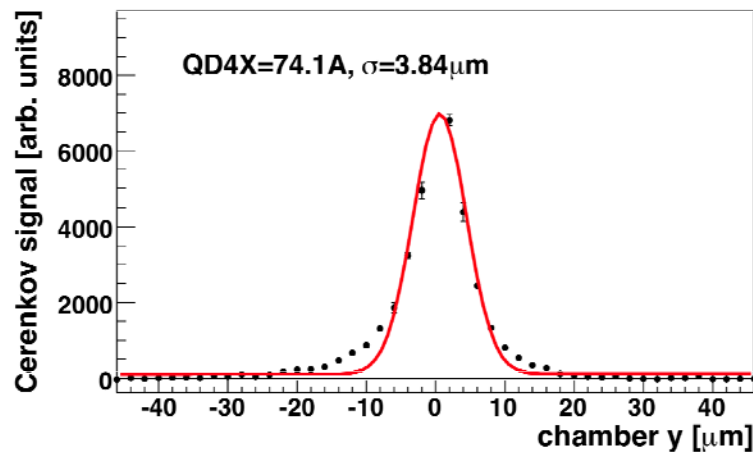
2007/Jan

$\sigma \sim 8 \mu\text{m}$

2008/May

$\sigma \sim 3.8 \mu\text{m}$

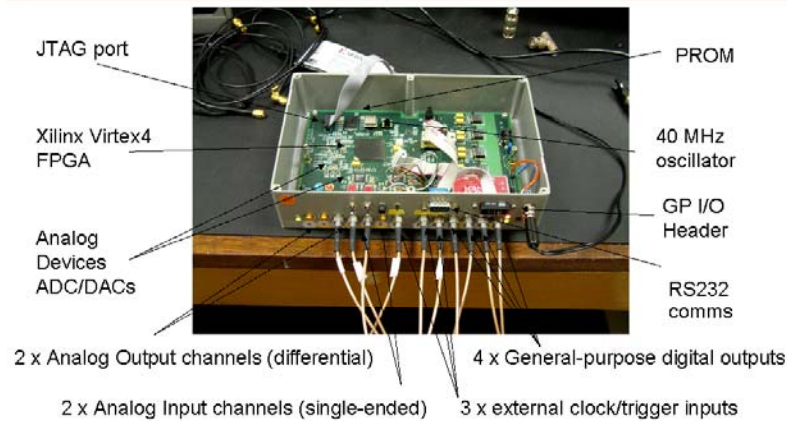
Realize the 1 um beam size scanning in FY2008, by implementing improvements in the electron beam optics and improved laser diagnostics.



lity To

FONT (Oxford, KEK)

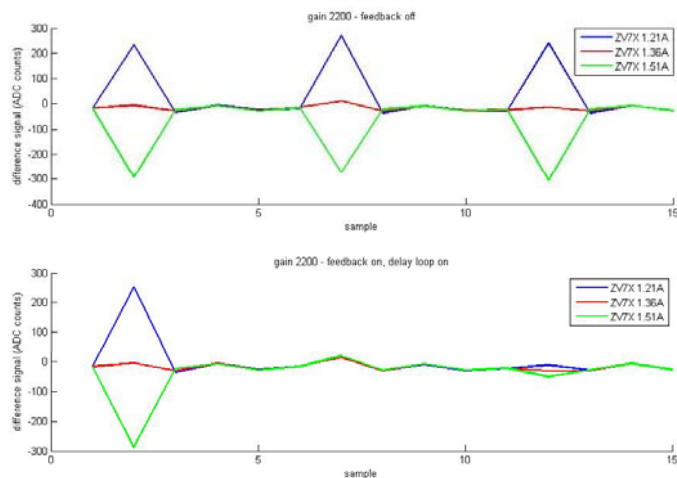
Digital Feedback Board



Philip Burrows

15

ATF Technical Board, Warsaw 11/06/08



Preliminary Observations

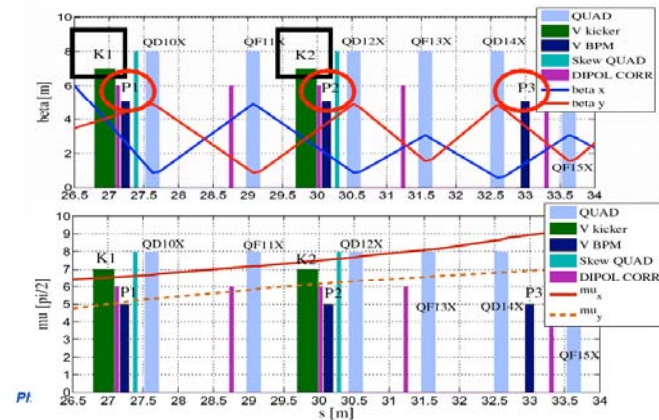
- Bunch train not straight!
sagitta ~ 100 μm
much worse than in 2007
not much shift time spent on beam tuning
- Bunch-bunch jitter: within train, and train-to-train
- Feedback works exactly as expected
(but results limited by train sagitta)
latency c. 140 ns
- Detailed study of data in progress – stay tuned

Philip Burrows

36

ATF Technical Board, Warsaw 11/06/08

Layout of FB/FF components at ATF2 (FONT group – Resta Lopez)



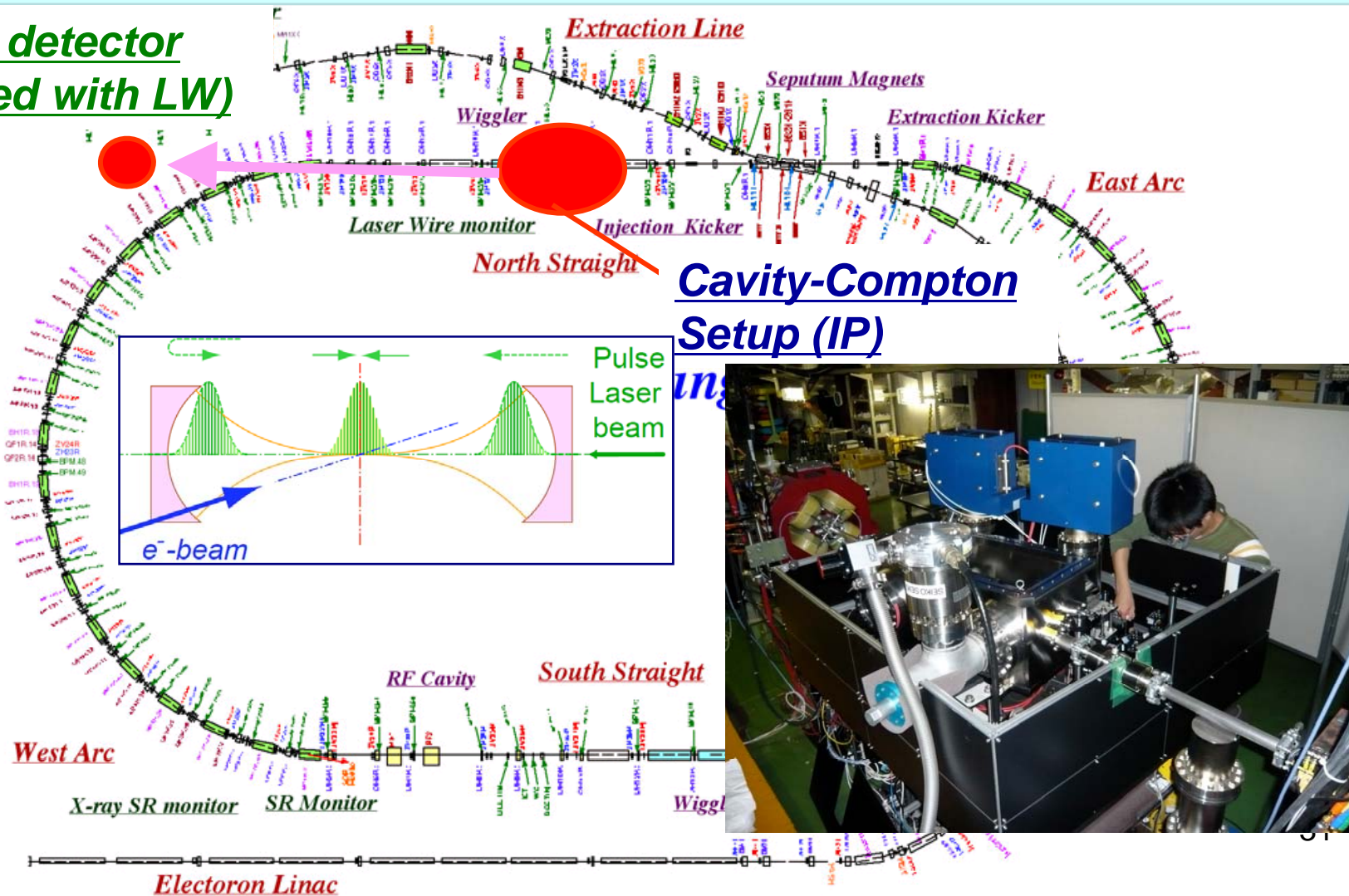
Facility Tour

30

Cavity Compton (R&D for pol.e⁺)

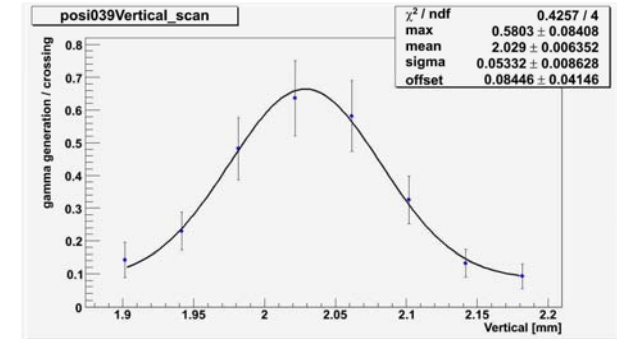
All equipments are installed into the DR on 12th Sep. 2007.
The first signal has found on 30th Jan. 2008.

@-ray detector
(shared with LW)



Cavity Compton Status

- Collision Point Scan (V and H) with Mover Table
- Collision Timing Scan
- Collision with Cavity Length Feed-Back
- Phase Lock Loop Stability Test
- Signal Intensity Check with Local Bump



of gamma / collision;(λ)

Collision Point Scan in V-direction

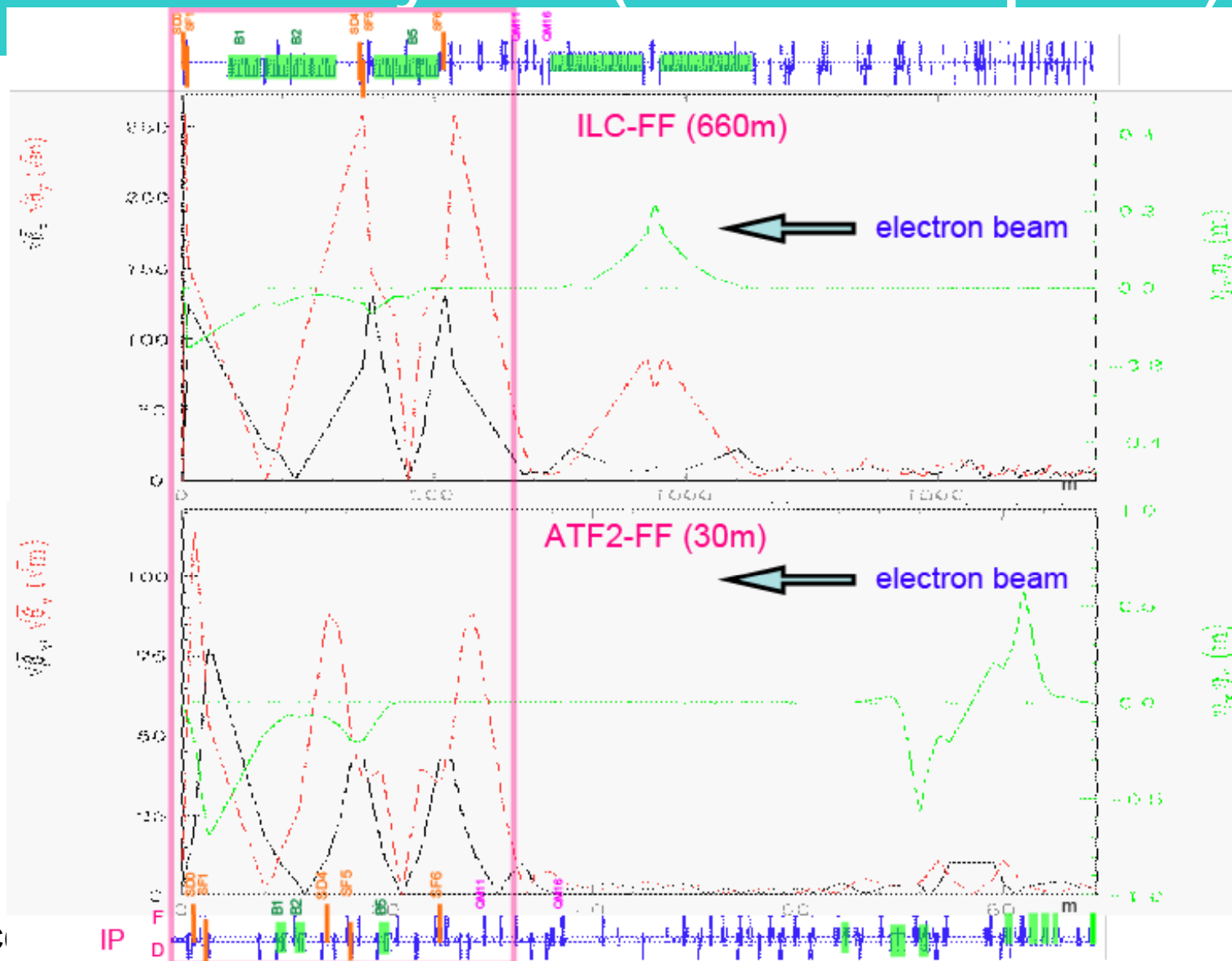
λ [Observed]	λ [Simulated with CAIN]	<i>Used Bunch #</i>
3.1	20	20-bunch
3.27	4.5	1-bunch

In next autumn ATF operation,

1) Confirm single bunch mode consistency more precisely.

2) Try to understand the “multi-bunch mode gap” experimentally.

ATF2 Layout (cont. – optics)



ATF2 – Relevance to LC

- Close approximation of ILC FFs
 - Near real-life flight simulator for ILC-FF.
 - Same number of magnets as the ILC-FF.
 - Similar magnet layout → similar steering devices → similar knobs → similar tuning methodology
 - Beam instrumentation has been developed with the ILC specs in mind BPMs, BSMs, movers, magnet support, laserwires, HA power supplies, FONT-feedback system etc..
- Human aspects
 - While ATF started as a more-or-less domestic, in-house project at KEK, ATF2 portion of the program, from start-up is operating as an international collaborative program.
 - Training of younger generation;
 - Beam operation in a setting of an active international collaboration (mini-LC).

ATF2 Research Program (2)

- Additional, somewhat futuristic topics.
- Beam handling and control
 - Use of ILC-like beam 30 (or 60) bunches with 300 (or 150) ns spacing
 - Fast extraction kicker (~2007)
 - Intra-pulse feedback (FONT, Oxford)
- Final-focus quads with alternative designs (2012-2014)
 - SC (BNL)
 - Permanent Mag (Kyoto)
- Photon-Linear Collider (2015-2019)
 - Laser and optical cavities
- Experiments with QED
 - Non-linear QED with laser intensity in excess of 10^{10} W/cm²

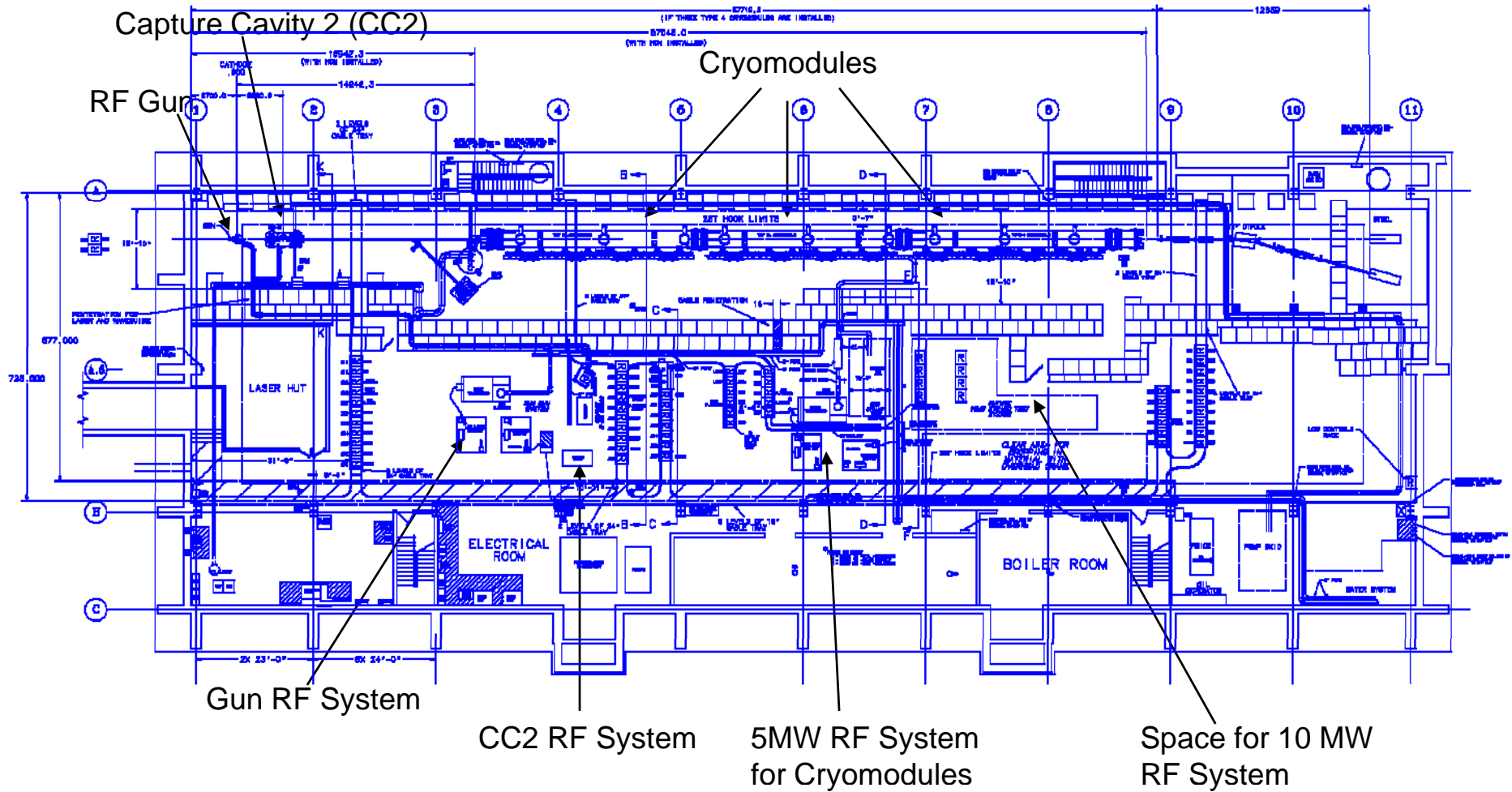
ATF2 – Ref. Information

- Collaboration:
 - 110 institutes (110 authors) have signed up/
- References :
 - ATF2 Proposal, KEK Report 2005-2
 - ATF2 Proposal Vol.2, KEK Report 2005-9
- Web site :
<http://atf.kek.jp/collab/ap/projects/ATF2/index.php>

FNAL NML - Plans

- Overall Plan
 - Build an RF Unit Test Facility at New Muon Lab Building (NML)
 - One RF Unit (3 ILC-like Cryomodules)
 - 10-MW RF System
 - Beam of same Average Current as ILC
- Phase-1 (FY07 - FY09)
 - Prepare Facility for Testing of First Cryomodule (CM1) without Beam
 - Infrastructure, RF Power, Cryogenics (Refrigerator #1)
 - Install First Cryomodule (CM1), Cooldown, and RF Test
- Phase-2 (FY09 - FY10)
 - Prepare for First Beam
 - Install Gun, Injector, Test Beamlines, Second Cryomodule (CM2)
 - Generate First Beam
- Phase-3 (FY11 - FY13)
 - Complete RF Unit
 - Upgrade RF System to 10 MW, Install Third Cryomodule (CM3)
 - Operate Full RF Unit with Beam

NML - Layout



NML – Schedule (1)

- Refrigerator #1 Operational (8/07)
- Begin Civil Design of Build. Extension (8/07)
- Commission Refrig. #1 (Liquify Helium) (9/07)
- Move RF Systems to NML (5MW & CC2) (10/07)
- Install CM Support Girders (4/08)
- 1st Cryomodule Delivery to NML (8/08)
- Delivery of Waveguide from SLAC (9/08)
- Cryo System Component Delivery (10/08)
- Move CC2 to NML (10/08)
- Begin 1st Cryomodule RF Tests (Warm) (11/08)
- Commission Cryo Distrib. Sys. (CC2) (12/08)
- CM1 Ready for Cooldown (12/08)

NML - Schedule (2)

- Begin Operation of CC2 (2/09)
- Cold RF Testing of CM1 (2/09)
- Refrigerator #2 Operational (4/09)
- Install Gun & Injector (7/09)
- 2nd Cryomodule Delivery to NML (1/10)
- First Beam (7/10)
- 3rd Cryomodule Delivery to NML (3/11)
- Beam Through Full RF Unit (2012)
- Full RF Unit Operations (2012)
- CDR for Extension Complete (on-hold)
- Approval of GPP Extension Project (on-hold)
- Begin Construction of Build. Exten. (on-hold)
- Begin Move of A0 Injector to NML (on-hold)
- Order Cryoplant (on-hold)
- Building Extension Complete (on-hold)

NML – Current Status (2)



NML Injector/Accel./Test Beamline

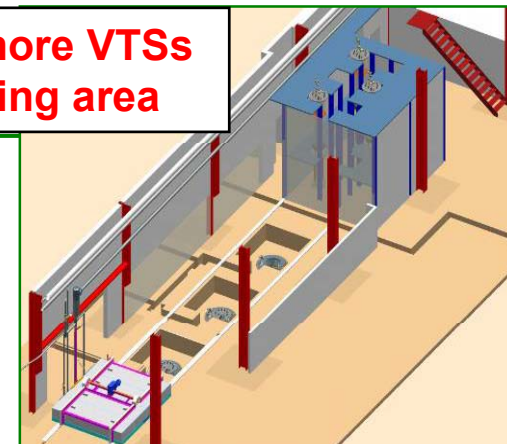
- Injector
 - New Injector Lattice Being Worked on
- Accelerator
 - Cryo. Girder/CM Support
 - First Cryomodule Installed
- Test Beamline
 - New Lattice Being Worked on



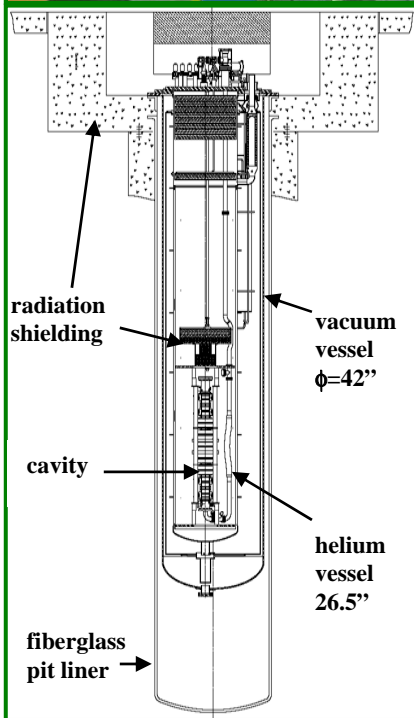
FNAL VTS

- ❑ Vertical Cavity Test Facility with one Vertical Test Stand operational since Jul.07
 - 17 test cycles in FY08 of ILC 1-cell and 9-cell elliptical cavities and HINS single-spoke cavity
 - Current capacity limited to ~50 test cycles/year
- ❑ Available cavity diagnostic instrumentation
 - Dedicated fast thermometry system for quench location fully functional
 - Variable RF input coupler commissioned
 - 9-cell thermometry for ILC cavities in progress – comprehensive grid measuring all 9 cells at once (10000 diode sensors)
- ❑ Planned upgrades
 - Based on considerable experience from Fermilab Magnet Test Facility, and cavity test operations information from other labs
 - Cryogenic system and infrastructure upgrades to reduce interference with magnet test program and improve cryogenic system reliability
 - Two additional VTS cryostats
 - Ultimate capacity ~250 test cycles/yr

**Plan 2 more VTSs
& staging area**



FNAL VTS



CLIC08 Workshop

- ❑ One Vertical Test Stand (VTS) in Industrial Building 1 (IB1)
 - Measure Q vs. T ($T_{\min} \sim 1.5$ K)
 - Measure Q vs. E_{acc} at 2 K
 - Study cavity quench and field emission behavior
- ❑ RF design parameter: 250 W (CW) max power at cavity
 - For ILC cavities: $Q > 5 \times 10^9$ and $E_{\text{acc}} < 35$ MV/m
or generally: $P_d = (1.04 \times 10^{-3}) * E_{\text{acc}}^2 / Q < 250$ W
- ❑ Use existing IB1 cryogenic capacity ~ 125 W at 2 K
 - 250 W for short periods without excessive helium bath temperature increase
- ❑ Magnetically shielded cryostat
 - Ambient field in IB1 pit measured consistent with Earth's field ~ 0.5 G
 - External (room-temperature) Amumetal[®] (80% Ni alloy) and internal Cryoperm 10[®] magnetic shield attenuate field to < 0.01 G at cavity
- ❑ Radiation shielding to maintain IB1 "Controlled Area" status
 - < 5 mrem in an hour immediately outside the shielding
 - < 0.25 mrem/hr in normal working areas

Test Facility Tour - Toge

1.3 GHz Cryomodules

U.S. Fiscal Year	2008	2009	2010	2011	2012	2013
CM1 (Type III+)						
Assembly	in FY07	install				
Test			CM1 test@NML			
CM2 (Type III+)						
Cav Processing + VTS						
Dressing & HTS						
Assembly				install		
Test					S1 Demo@NML	
CM3 (Type IV)						
Design & Order Cav & CM Parts		Design	Order Cav & CM parts			
Cav Processing + VTS						
Dressing HTS						
Assembly					install	
Test						S1 Demo@NML
CM4 (Type V) => Pattern Repeats (Goal = 1 CM/month capability)						
Design & Order Cav & CM Parts		Design	Order Cav & CM parts			
Cav Processing + VTS						
Dressing HTS						
Assembly					install	
Test						Replace Type III+
NML Beam						
10 MW RF unit test					S2 RF unit test	
Px $\beta=0.8$ CM (Project X R&D Plan)						
Design & Order Cav & CM Parts		Design (Px Collab Effort)	Order Cav & CM parts			
Cav Processing + VTS						
Dressing HTS						
Assembly						install
Test						test
S1 Global (2 Cav - Funding source not yet determined)						
Cav Processing + VTS						
Dressing & HTS?						

Fermilab SRF
Timeline

New SRF Infrastructure Construction (funding limited)

U.S. Fiscal Year	2008	2009	2010	2011	2012	2013
Nb Scan/Cavity Fab Upgrade		Design	Procure & Install			
Add CM Ass'y Capacity					Design	Procure & Install
VTS 2 & 3 Upgrade		Design	Procure, Install & Commission			
HTS 2 Upgrade				Design	Procure, Install & Commission	
NML Facility		Procure, Install & Commission		Beam Available		
CM Test Stand			Design	Procure, Install & Commission		
Add Cavity Proc Capacity				Design	Procure, Install & Commission	