



The HiLumi LHC Design Study is included in the High Luminosity LHC project and is partly funded by the European Commission within the Framework Programme 7 Capacities Specific Programme, Grant Agreement 284404.



LHC vacuum system overview & Outlook for HL-LHC

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Outline:

✓ LHC Vacuum system requirements

- Cryogenic vacuum
 - Heat load, dynamic effects, BS temperature oscillations
- Room temperature vacuum
 - Vacuum dynamic effects
- ✓ NEG Performances: "Feedback" from operation
- $\checkmark\,$ RP Dose considerations during LS1
- ✓ Conclusions & Outlook for HL-LHC



LHC Vacuum System Requirements Cryogenic System

Cold vacuum was dimensioned as a function of the beam-induced power

- **1.** Synchrotron radiation: Intercepted by the beam screen 5K-20K
- 2. Image current from the beam: Intercepted by the beam screen 5K-20K
- 3. Photoelectron and multipacting: Intercepted by the beam screen 5K-20K
- 4. Nuclear scattering: Intercepted by the cold bore at 1.9K
 - > Nuclear scattering allowance of ≈ 0.2 W m⁻¹ for the two beams.
 - Additionally beam lifetime of ≈100 h
 - Average gas density must satisfy the "lifetime limit" <1.10¹⁵ H₂ molecules m⁻³ ≈ 10⁻⁸ mbar



Pressure in the cryogenic LHC Vacuum



Hydrogen saturated vapour pressure from Honig and Hook (1960)

Without beam

Static pressure is in the UHV-XHV range

In principle, inside a leak tight cryogenic vacuum system operating at 1.9 K, the pressure level is defined by the hydrogen vapour pressure (<< 10⁻¹⁹ Torr)

With circulating beam

Dynamic pressure is dominated by 3 sources :

- Ion stimulated molecular desorption
- SR stimulated molecular desorption
- Electron stimulated molecular desorption



Ion Induced Desorption: Vacuum Stability

- Ion bombardment of the beam pipe walls desorbs gas: Feedback effect.
- When the beam current approach the **critical current**, the pressure increases to infinity.
 - Perforated beam screen: Pumping speed for different gases

$$(\eta_i I)_{\text{crit}} = \frac{e}{\sigma} S_{\text{eff}}$$

	H ₂	CH ₄	СО	CO ₂
(η/) _{crit} [A]	1300	80	70	35

• Perforated beam screen offers room for LHC upgrades





Synchrotron Radiation: Variation with E

- Example of fill 3005 26/8/2012 : unbaked Cu surface
- With ~ 400 mA stored current, the pressure increases at the arcs extremity during the energy ramp.
- A threshold is observed at ~ 2.5 TeV





Cleaning Effect Under SR

- Arc extremity's vacuum gauges : unbaked Cu and cryogenic beam screen
- Reduction by **2 orders of magnitude** since October 2010



- 2 trends :
- Room temperature
- Cryogenic temperature



• Inside the arc, at 5-20 K, $\Delta P < 10^{-10}$ mbar (i.e. **below detection limit**)

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• The photodesorption yield at cryogenic temperature is estimated to be < 10⁻⁴ molecules/photon

Electron multipacting effects in the ARCs



- Limited pressure reading of the gauges in the ARC: $P < 1 \cdot 10^{-9}$ mbar \approx Under range
- No pressure rise does not means no electron cloud
- At this time, the cryogenic system observed a larger heat load due to photoelectrons induced multipacting: need scrubbing

LS1 Consolidation: Installation of vacuum gauges in Q12-13 for pressure reading down to $1\cdot 10^{-11}$ mbar



Dealing with beam screens : Example of ITs

During beam injection, the heat load onto the BS increases : as expected, gas transients appeared



=> Keep a bare surface on the BS

2) Optimisation of ITs cooling loops to keep temperature increase below 25 K => avoid crossing adsorption isotherms

3) Flushing the gas from the BS towards the cold bore by appropriate warm up to > 90 K
=> when a lot of gas is accumulated (scrubbing run): BS heaters updated and functional

4) Evacuation of condensed gas during TS/Xmas-break while ITs cooling is stopped => definitive removal of gas from the vacuum system

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Room Temperature Vacuum System Long Straight Sections



LSS design value: a challenge with circulating beams

- Life time limit due to nuclear scattering ~ 100 h
 - $n \sim 10^{15} H_2/m^3$
 - <P_{arc}> < 10⁻⁸ mbar H₂ equivalent
 - ~ 80 mW/m heat load in the cold mass due to proton scattering
- > Minimise background to the LHC experiments



	H2_eq / m ³	mbar
<lss<sub>1 or 5></lss<sub>	~ 5 10 ¹²	10-10
<atlas></atlas>	~ 10 ¹¹	10-11
<cms></cms>	~ 5 10 ¹²	10-10

A. Rossi, CERN LHC PR 674, 2003. A. Rossi, CERN LHC PR 783, 2004.



LSS Ion Induced Desorption: Vacuum Stability

- 1. The current at which a pressure run-away occurs is directly proportional to the ion induced desorption yield for a given vacuum system
- 2. An *in-situ* bake-out significantly reduced the ion induced desorption yields:
 - The most critical gases are CH₄, CO and CO₂ due to the combined relatively large desorption yield and inferior molecular conductance.
 - For a given vacuum chambers diameter the distance between lumped pumps may be increased.

ID [mm]	Lmax for CH ₄	Lmax for CO and CH ₄	Lmax for CO ₂ , CO and CH ₄
	stability [m]	stability [m]	stability [m]
80	93	15.7	15

In the LHC:

- ➢ Fixed distance for Ion Pumps ≈ 28 m room for LHC upgrades but...
- \succ Relaying in the NEG pumping speed for CO and CO₂



Electron multipacting in the uncoated area of the LSS

Constant conditioning over the year on all the cold-warm transition

 $<P_{1HC1SS} > \sim 5.10^{-11}-5.10^{-10}$ mbar function of the effective pumping speed at the vacuum gauge location





Electron multipacting in the LHC experiments NEG coating everywhere as a baseline

- Almost constant pressure during the year
- > $< P_{LHC Experiments} > ≈ 3.10^{-11} \text{ mbar}$







NEG Coating preservation in the LHC LS2 & LS3 Outlook



Consequences from LHC operation NEG Performances



LSS NEG Performances Preservation Vacuum requirements for LS2 & LS3

Materials that will be installed in the LHC vacuum system at room temperature shall:

- a) Qualified regarding their outgassing: < 10⁻¹² mbar·l/s·cm²
- b) The total outgassing flux of each devices should not exceed ~ 1.10⁻⁷ mbar.l/s
- c) The gas composition must be dominated by H₂ and no contaminants should be detected after bake-out of the device
- d) All trapped volumes shall be avoided as well as contact between large surfaces

Any deviation from the total admissible outgassing flux or from the operating temperature imply an **additional pumping speed** to ensure the required gas density profile and the vacuum stability and preserve the NEG performance on a long run

- a) In case of air internal leak on a vacuum components the maximum allowed leak rate $< 5 \cdot 10^{-9}$ mbar l s⁻¹ NEW
- b) All surfaces "facing" the beam must have a low SEY NEW



In case dumping materials like ferrite inserted on a new equipment a dedicated cooling system must be foresee - **NEW**

RP Outlook: LS1 Activities The LS1 is the "Splice consolidation shutdown" lr e The main 2013-14 LHC consolidations 137 over 179 vacuum sectors to be 7% baked and NEG activated 13% 16% Collimators 14% Repair & New BI Equipment RF ALARA 5% TDI Upgrade MKI 5% NEG & Electron Cloud Pilot Sector Experimental Area VSC Consolidation & New Layout 16% VAX Update 11% DFBA Intervention TOTEM & ALFA 5% 5% 1% 2% **Radiation dose to the personnel already important in the LSS7**



RP Outlook: LS1 Activities Integrated dose per person 04/2013-02/2014



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Data for Al4030 personnel

Conclusions from LHC operation

> NO DESIGN ISSUE: pumping layout and instrumentation behaved as expected

- Dynamic vacuum effects were enhanced by the fast increase of luminosity
- Non NEG coated areas dominates by far the pressure rises: all devices concerned.
- Operation with 50 ns beams has no impact for the beam vacuum after a dedicated scrubbing run even if the bunch population is increased up to ≈1.6·10⁺¹¹ p/b.

Operation with ions was "transparent" for the beam vacuum



Outlook for HL-LHC

• Ion Induced desorption:

- Actual ARC and LSS: NO DESIGN ISSUE.
- New devices & layout must be validated with operation parameters

• Synchrotron radiation:

- Expected heat loads and photon: photon & photon-electron stimulated desorption.
- Some additional information will be gained by the COLDEX experiment on the possibility of implementing carbon coating

• Electron cloud build:

Upgrade of the LSS by lowering the electron cloud build up of surfaces facing the beam: all groups are concerned

• More strict vacuum acceptance test of new devices:

- Avoid "bad" surprise in the machine
- Must preserve the "NEG performance" to avoid any issue with background for the experiments
- Increase pumping speed on localized area





Thank you



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